

Parts & accessories to maintain and enhance your classic

# SPRITE & MIDGET



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Performance



Exterior



Interior



Personal



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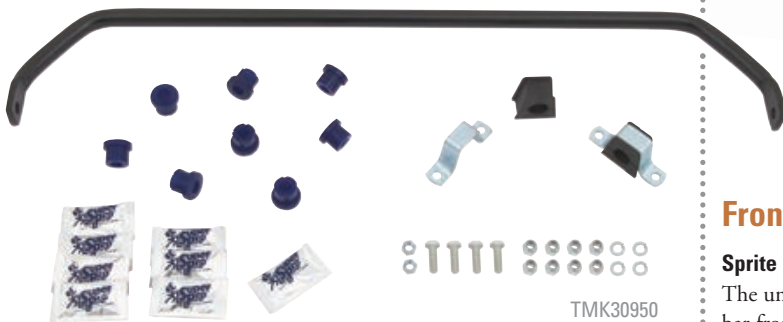
The Federation of British Historic Vehicle Clubs exists to uphold the freedom to use old vehicles on the road.

Where the price is replaced with NCA this part is Not Currently Available. Please visit our website ([moss-europe.co.uk](http://moss-europe.co.uk)) or call our sales staff for the latest availability information or to enquire if we can offer an alternative part.

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## Performance and tuning

These pages contain a range of quality components that will generally improve the performance and handling of your Abingdon classic. Remember, before increasing the power output and speed of any vehicle, you should ensure that your brakes, steering, chassis etc... can cope with the modifications.



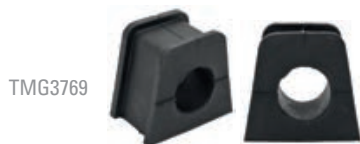
## Moss Special Tuning handling kits

The standard front suspension design allows body roll that induces instability. This can be rectified by fitting one of our well proven handling kits.

This kit includes a stronger front anti-roll bar with uprated centre mountings, plus uprated rear shackle bushes to reduce rear end steer caused by lateral spring movement.

### Sprite and Midget (semi-elliptic rear springs)

Sprite III-IV, Midget II-III 11/16" dia. bar . . . . .TMK30850 . . .£86.00  
Midget 1500cc (rubber bumper) 3/4" dia. bar . . .TMK30950 . .£111.00



## Front anti-roll bar mounts

The degree of control the bar has over the vehicles behaviour can be adjusted by the use of different types of mounting for connecting the anti-roll bar to the chassis legs. We offer hard rubber or polyurethane bushes, depending upon the bar diameter and the use for which the vehicle is intended.

These hard rubber and polyurethane bushes fit with the original mounting straps, BHH2000 x1, available if required. For further detailed information please contact your nearest Moss branch.

### Hard rubber centre mounts

For 5/8" diameter anti-roll bar (each) . . . . .TMG3767 . . .£2.65  
For 11/16" diameter anti-roll bar (each) . . . . .TMG3768 . . .NCA  
For 3/4" diameter anti-roll bar (each) . . . . .TMG3769 . . .NCA



1B4526SPK

### Polyurethane centre mounts

For 9/16" diameter anti-roll bar kit . . . . .AHH6541SPK .£13.95  
For 5/8" diameter anti-roll bar kit . . . . .1B4526SPK .£13.95  
For 11/16" diameter anti-roll bar kit . . . . .AHH7921SPK .£13.95  
For 3/4" diameter anti-roll bar kit . . . . .AHH7927SPK .£13.95  
For 7/8" diameter anti-roll bar kit . . . . .TMG30738SPK £13.95



## Front anti-roll bar kit

### Sprite I-II and Midget I (drum brake models)

The under-steer on these models can be reduced by fitting the front anti-roll bar from the later disc brake models, however, this will require (if not already fitted) that you fit the later reinforced wishbones (listed here) along with the connecting links.

The connection to the chassis leg is a little difficult, but can be overcome with a little ingenuity. For a choice of anti-roll bars please refer to Sprite III-IV and Midget II-1500cc front anti-roll bars listed below.

### Anti-roll bar conversion parts

Wishbone pan (2 required) . . . . .AHA7029Z . . .£68.50



Link to wishbone pan bracket (2 required) . . . . .AHA7028 . . .£3.55  
Screw for bracket to wishbone (6 required) . . . . .SH605061 . . .£0.13  
Nut (6 required) . . . . .GHF201 . . .£0.08  
Washer (6 required) . . . . .GHF332 . . .£0.19  
Link RH . . . . .AHA7011A . .£15.40  
Link LH . . . . .AHA7012A . .£15.40

## Front anti-roll bars

### Sprite III-IV and Midget II-1500cc

An uprated front anti-roll bar will help you get the full cornering benefit from your classic, even if you haven't modified the suspension. It is important not to fit too stiff a bar, as it will ruin the ride comfort.

Late cars were fitted with a 9/16" diameter bar as standard. We have found that the ideal anti-roll bar for a standard road car is 5/8" diameter, a modified car will handle better with a 11/16" diameter bar.

Our experience has shown that the original bar end stops are not required for competition bars, though they should be used on road bars. For further detailed information please contact your nearest Moss branch.

Standard 9/16" diameter . . . . .AHA7013 . . .£58.50  
Fast road 5/8" diameter . . . . .AHT56 . . .£58.50  
Fast road/sprint 11/16" diameter . . . . .AHT57 . . .£57.90  
Competition 3/4" diameter . . . . .TMG30981 . .£61.25



End stops for 9/16" and 5/8" diameter bars (2 reqd.) .AHH6546K . . .£9.00  
End stops for 11/16" diameter bars (2 reqd.) . . .11H462K . . .£13.85

### Superpro uprated suspension bush kits

The first stage in improving your suspension is to check all your bushes - there's no point buying springs and dampers if the bushes are worn out.

These suspension bushes improve the handling by reducing the amount of unwanted flex in the standard type of bush, leaving the suspension to move in the direction intended by the designers.

Polyurethane is the best solution for road use. It gives improved location without having a detrimental effect on noise levels or a harsh ride. Added advantages are improved longevity and unlike rubber it is not affected by ultra violet light, water, salt, oil or petrol. The Superpro bushes come with a steel sleeve and grease where necessary and are available either individually, as either front or rear sets or as a complete car set for your classic.



SPK21CK

### Superpro bush kits



Save money and buy a Superpro bush kit for your car. Available as a complete car kit, front, rear or running gear kits. For vehicles with standard/original suspension layout.

#### Sprite and Midget (1/4 elliptic rear spring)

Currently under development, please contact your nearest Moss branch.

#### Sprite and Midget (1964 on 1/2 elliptic rear spring)

- Car bush kit .....SPK21CK .....£120.31
- Front bush kit .....SPK21CF .....£61.75
- Rear bush kit .....SPK21CR .....£59.20

### Uprated lever arm dampers

We supply new uprated dampers (as original fitment) outright which are built on the original Armstrong equipment. Each unit is tested to check its performance against the design parameters, and the valves are individually set to provide the correct hydraulic characteristics for the application. For some models, we also supply reconditioned units on a exchange basis.

If your standard lever arm damper units are in good condition, we stock competition valves should you wish to uprate them, as well as Penrite shock absorber oils so you can tweak your damping rates. Units are sold individually but should be fitted in pairs. The 25% uprated shocks work well on a road/fast road car.

- Front new 25% uprated damper righthand ...TMG30905RN .£122.00
- Front new 25% uprated damper lefthand ...TMG30905LN .£122.00
- Front recon. 25% uprated damper righthand ..TMG30905R ...£73.80
- Front recon. 25% uprated damper lefthand ...TMG30905L ...£73.80
- Rear new 25% uprated damper righthand ...TMG30914RN .£110.68
- Rear new 25% uprated damper lefthand ...TMG30914LN .£110.68



SPCK5

### Rear telescopic damper conversion kits

Our renowned Spax adjustable telescopic conversion with its inclined fit helps locate the rear axle. This conversion offers the ultimate in damping for fast road/sprint use. Many competition regulations do not allow this conversion.

- Rear Spax conversion kit (1959-64 1/4 elliptic) ...SPCK5 ...£267.30
- Rear Spax conversion kit (1964-75 1/2 elliptic) ...SPCK6 ...£267.30
- Rear Spax conversion kit (1975 on) .....SPCK7 ...£267.30

Note: For front telescopic damper kit please see page A09.

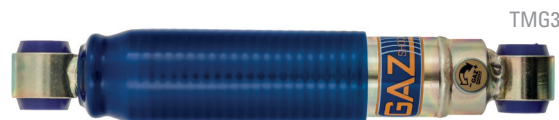


SPG736PR

### Replacement telescopic dampers

These units can only be used when the lever arm units have been replaced.

- Spax replacement damper (1959-64 1/4 elliptic) (pair) .SPG892PR £186.00
- Spax replacement damper (1964-75 1/2 elliptic) (pair) .SPG736PR £186.00
- Spax replacement damper (1975-on) (pair) .....SPG947PR £186.00



TMG30917

- Gaz replacement damper (1959-64 1/4 elliptic) ...TMG30918 .£71.00
- Gaz replacement damper (1964-75 1/2 elliptic) ...TMG30916 .£71.00
- Gaz replacement damper (1975 on) .....TMG30917 .£71.00



TMG30914RN

TMG30914LN

- Rear recon. 25% uprated damper righthand .....TMG30914R£74.80
- Rear recon. 25% uprated damper lefthand .....TMG30914L£74.80
- Replacement valve 25% uprated front .....TMG30915 .£31.50
- Replacement valve 25% uprated rear .....AHH7218 .£28.15

MGS40904



TMG40901PR

### Up-rated front coil springs

After fitting an up-rated anti-roll bar and/or a telescopic damper conversion, the next stage of suspension tuning is to improve the springs. The Sprite and Midget range will benefit from an increase in front spring rate and lowering. The Frogeye Sprite is lighter at the front and will sit slightly higher on the springs listed here (standard springs are approx. 270lbs). The ride height can be fine tuned using spacers. It can be lowered by approx. 12mm with spacers between the spring seat and the wishbone (Part No: AJJ3322). It can be raised up to 10mm, in 5mm increments, using spring spacers.

We now offer our range of coil springs in a new modern specification

material, silicon chrome steel. This material is used in many current production cars and is lighter than the original chrome vanadium steel, which will help reduce the 'un-sprung' weight, ideal for fast road & competition cars. These new springs are only supplied in matched pairs.

#### How to measure ride height?

With your car on level ground, measure vertically from the centre point of each front wheel hub to the underneath of the wheel arch lip on each side and take an average value midway between the two in centimetres.

#### Chrome bumper models

- Fast road - slightly lowered . . . . .340lbs . . .TMG40901PR **£65.80**
- Fast road/sprint - standard height . . .400lbs . . .MGS40906PR **£65.80**
- Competition - 1" lowered . . . . .400lbs . . .TMG40906PR **£65.80**

#### Rubber bumper models

- Fast road - 1.25" lowered . . . . .340lbs . . .TMG40901PR **£65.80**
- Fast road/sprint - 1.3" lowered . . . . .400lbs . . .MGS40906PR **£65.80**

#### Spring spacers

- Spring spacer rings 3mm (max 2 per side) . . . . .MGS40904 . . **£11.00**
- Front lowering spacer kit . . . . .AJJ3322 . . . . .**£12.07**

MGS40820



MGS40821

### Up-rated rear leaf springs

#### Sprite I-II, Midget I rear springs

As the original factory units are no longer available, we supply heavy duty replacement springs, which must be fitted in matching pairs.

Standard up-rated original 1/4 elliptic spring . . . .AHA5468 . . . **£55.00**

#### Sprite III-IV, Midget II-1500cc rear springs

We offer 1" lowered springs to reduce the tendency for the car to oversteer and to help level the car when lowered front springs have been fitted. For competition cars use a lowered and reversed rear spring dropping the car 2.5".

#### Sprite III-IV, Midget II-III (chrome bumper) rear springs

- Lowered 1" fast road/sprint . . . . .MGS40820 . . **£107.60**
- Lowered 2.5" competition . . . . .MGS40821 . . **£107.60**

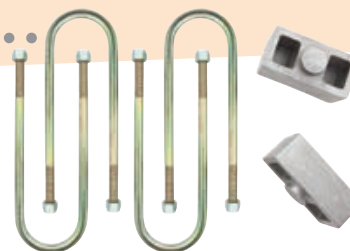
#### Midget 1500cc (rubber bumper) rear springs

- Lowered 1" fast road/sprint . . . . .MGS40920 . . **£137.30**
- Lowered 2.5" competition . . . . .MGS40921 . . **£114.80**

### Anti-tramp bars

The use of anti-tramp bars is highly recommended for cars which have more than standard power available. They are fitted between the rear spring front eye bushes and the centre spring mountings on the axle by special brackets - which are supplied as part of the conversion. When power is applied suddenly, usually from a standing start, the rear leaf springs tend to wind up into an S shape, and then revert to normal in a series of hops, referred to as tramping.

1/2 elliptic (1964-75) fast road/sprint . . . . .TMG30930 **£163.00**



### Rear spring lowering kits

#### Sprite III-IV, Midget II-1500cc lowering kits (standard springs)

Lower your car with our lowering block kit. It fits between the spring and axle, effectively lowering the car by 1.5".

Lowering block kit (car set) . . . . .TMG30920 . . **£50.70**



### Up-rated suspension bushes

These up-rated suspension bushes are suitable for original suspension layouts. A much tighter feel for the handling can be achieved by fitting up-rated suspension bushes, they can be a harder grade of rubber or polyurethane. Nylatron bushes are for competition only, they must also be fitted carefully to ensure the correct working clearance is obtained - and they must be inspected on a regular basis.

#### Sprite and Midget front suspension bushes

Nylatron's strength means for Sprite and Midgets we are able to offer the top trunnion bush with an offset drilled centre hole, this allows the suspension camber to be adjusted.

- Front wishbone inner pivot bush kit poly (1 reqd.) .8G621SPK8 . . **£42.10**
- Top trunnion to damper bush kit poly (1 reqd.) . . .88G274SPK . . **£13.00**
- Front wishbone inner pivot nylatron (8 required) . .TMG30762 . . . **£3.82**
- Top trunnion to damper nylatron (4 required) . . .TMG30962 . . **£10.80**
- Negative camber top trunnion nylatron (4 reqd.) . .TMG309621 . . **£13.55**

#### Sprite and Midget rear suspension bushes

- Rear radius arm 1/4 elliptic bush kit poly (1 reqd.) .2A7278SPK . . **£94.56**
- Rear spring shackle bush kit poly (1 reqd.) . . . . .AHA7182SPK **£30.10**
- Rear spring shackle nylatron (8 required) . . . . .TT30765 . . . . .**£5.00**
- Spring locating pad set poly (1 reqd.) . . . . .ACA5138SPK **£37.30**
- Spring locating pad nylatron (4 required) . . . . .TMG30766 . . . **£6.20**
- Front spring eye half bush nylatron (4 required) .TMG30967 . . . **£5.18**



## MOTO-LITA STEERING WHEELS

Moto-Lita are among the finest replacement steering wheels available. Designed to enhance the appearance of the cockpit and provide an improved feel for the driver.

Available in a variety of styles, including polished or black painted spokes, with the option of polished wood or black leather rims.

Available in 13" to 15" diameters. Boss kits for each specified model of car are required for fitting (available separately).

*Moto-Lita*

See page A51 for more information



## SMITHS GAUGES

**A superb range of gauges in the 'Smiths' style with chrome bezel, and classic black faces with white numerals or magnolia with black numerals.**

The following gauges are available:

- Clock (full face)
- Capillary oil pressure (half face)
- Electric water temp (half face)
- Dynamo ammeter (half face)
- Volt meter (half face)

- Boost gauge (full face)

All gauges come with bulb holders and retaining brackets.

The bezel (available separately) can be used to make the new gauges look as original as possible.

**SMITHS**

See page A49 for more information

### Upated brake pads

When uprating your car one of the first steps is to uprate the brake pads. We stock a range of uprated brake pads for road and competition applications.



STR505G

### Upated front brake pads

EBC Greenstuff brake pads are a high efficiency upgrade pad which will increase your car's stopping power by 20% over standard replacement pads. Tested in rally cars, these pads are high friction, fade resistant with immediate pedal response. The Kevlar based formulation is guaranteed to meet or exceed performance of all original equipment pads with strong progressive braking, reduction of dust on wheels and fantastic wear life.

EBC Greenstuff fast road . . . . .STR505G . . . .£33.90



STR5051

### Mintex brake pads

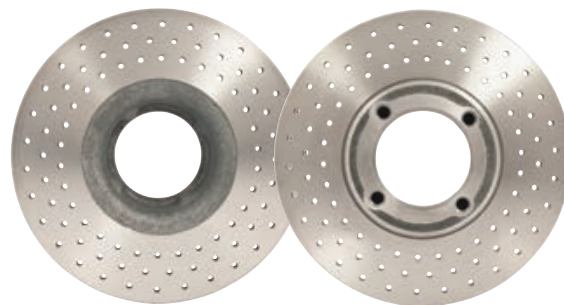
Mintex M1144 is a hard wearing material ideal for fast road and track day use, giving good wear resistance and reduced fade under hard braking.

Mintex 1144 fast road . . . . .STR5051 . . . .£54.00

### Copper brake pipe kits

These non-rust copper brake pipe sets are ready assembled with brass end fittings. The pipes are pliable for easy installation.

- Sprite I-II & Midget I drum brake RHD . . . . .GAC5006 . . . .£67.80
- Sprite II-III & Midget I-II disc brake RHD\* . . . .GAC5032 . . . .£52.30
- Sprite IV & Midget III disc brake RHD\* . . . . .GAC5032 . . . .£52.30
- Midget 1500cc (to G-AN6-212000) RHD\* . . . . .GAC5033 . . . .£51.00
- Midget 1500cc (G-AN6-212001 on) RHD\*\* . . . . .GAC5061 . . . .£65.70
- (\*Single line, \*\*dual line).
- Sprite I-II & Midget I drum brake LHD . . . . .GAC6006 . . . .£66.80
- Sprite II-III & Midget I-II disc brake LHD\* . . . .GAC6032 . . . .£52.30
- Sprite IV & Midget III disc brake LHD\* . . . . .GAC6032 . . . .£52.30
- Midget 1500cc (to G-AN6-212000) LHD\* . . . . .GAC5033L . . .£68.00
- (\*Single line).



DBD105

### Upated brake discs

Heavy braking can tax even disc brakes. Our cross-drilled discs are suitable for standard 2-pot calipers. They run considerably cooler than standard discs because they dissipate heat quicker than the solid versions. They also give more consistent braking under all conditions, therefore they are ideal for really hard driving or competition use.

**Important note: If fitting grooved or cross-drilled discs to replace standard solid discs, they must be fitted as a pair.**

- Sprite and Midget cross-drilled (steel wheel) (each) . .DBD104 . . . .£45.30
- Sprite and Midget cross-drilled (wire wheel) (each) . .DBD105 . . . .£45.30



TT3949

### Remote brake servo kit

For those who find the brake pedal rather hard after driving more modern vehicles, these remote servo kits make braking easier by reducing pedal effort. Suitable for all single line brake circuits they are remote mounted and easily plumbed into the hydraulic and vacuum systems of the car. We offer both a Lockheed and aftermarket kit, both are supplied with mounting brackets and hardware.

- Remote brake servo kit Lockheed . . . . .TT3949 . . . .£180.00
- Remote brake servo kit aftermarket . . . . .TT3949Z . . . .£92.30



GBH110SS

### Braided brake hoses

These race inspired steel braided brake hoses not only look great, but because they don't swell under pressure, they provide a much firmer feel to the brake pedal.

### Aeroquip individual hoses

- Models with front drum brakes (each) . . . . .GBH110SS . . .£31.55
- Models with front disc brakes (each) . . . . .GBH157SS . . .£25.00
- All models rear (each) . . . . .GBH158SS . . .£26.40



### Goodridge hose sets

- Models with drum front brakes (car set) . . . . .ABK101 . . . .£43.00
- Models with disc front brakes (car set) . . . . .ABK102 . . . .£43.00





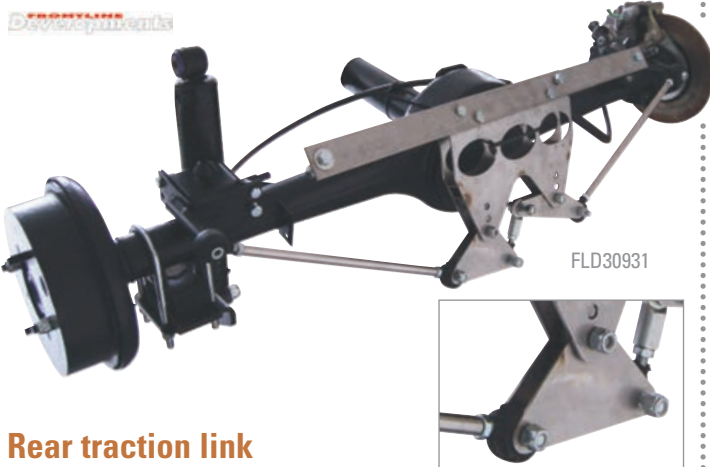
**Front telescopic damper kit**

This renowned kit transforms the ride and handling of the Spridget. The suspension kit has been designed to overcome some of the weaknesses of the original suspension arrangement and give a more positive controlled movement of the suspension.

The kit includes a top arm assembly which replaces the lever arm damper, providing more torsional and lateral rigidity which has an immediate steadying effect on the handling of the car. This rigidity also improves the braking effect as the 'twisting' effect usually experienced under heavy braking is eliminated by the top arm.

The top arm has also been designed to give approximately 1 degree of negative camber to tighten up your Spridget's handling. The negative camber reduces understeer giving quicker cornering response and superior road holding. The telescopic damper unit has been chosen for its progressive damping, as the suspension movement increases the damping increases - this is not possible with a lever arm damper.

- Telescopic damper kit . . . . .TMK30908 . .£560.00
- Replacement front AVO dampers (pair) . . . . .TMK30908A .£262.20

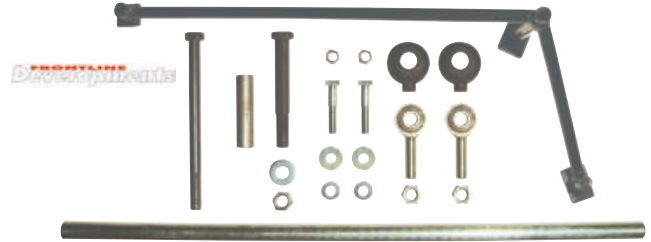


**Rear traction link**

The RTL has been designed to meet the need for more axle control. This unique and innovative design provides three distinct benefits; improved traction, control of lateral movement and lower roll centre. The main bracket mounts to the underside of the car with rose-jointed outer arms locating on special mounts at the extremities of the axle.

Once installed and correctly set up the performance gains will be noticeable immediately. The car feels more stable, power can be applied earlier in the corner and traction is considerably improved. The RTL works well with the anti-tramp bar kit to give excellent axle location.

- Rear traction link 'RTL' - semi-elliptic springs . . .FLD30931 . .£530.00
- Rear traction link 'RTL' - quarter-elliptic springs .FLD30932 . .£530.00



**Panhard rod kit**

FLD30933

The Panhard rod is designed to control the lateral movement of the axle relative to the body. This gives improved traction, no more tyre rub and an axle located in the centre of the car make a big difference to the driving experience. The car feels more positively located and easier to control, especially through the twisty bits.

This unique kit features a bespoke bracket that mounts to the boot floor clearing the fuel tank to give a rigid body mounting position and necessary brackets to mount to the axle. The Panhard rod works well with the anti-tramp bar kit to give excellent axle location.

- Panhard rod kit - semi-elliptic springs . . . . .FLD30933 . .£220.00
- Panhard rod kit - quarter-elliptic springs . . . . .FLD30934 . .£220.00



**Anti-tramp bar kit**

This kit is designed to mount between the front spring hanger and the axle spring plate to prevent the axle 'tramping'. Tramping is when the axle twists the spring as drive is taken up, the springs then react and try to unwind causing a loss of traction and grip.

Anti-tramp bars also ensure that the vertical movement of the axle is controlled. Anti-tramp bars work well with either the RTL or Panhard rod kit to give excellent axle location.

- Anti-tramp bar kit - semi-elliptic springs only . . .FLD30930 . .£185.00



**Rear damper conversion kit**

This rear damper conversion is like no other as it mounts the rear damper unit in a near vertical position. This puts the shock in the optimum position to absorb uneven ground while producing a smooth ride and far more rear end control.

To maintain front and rear continuity, adjustable AVO dampers are used allowing you to adjust the ride to your personal requirements and driving style. Combine this with our front telescopic conversion and you will experience a far superior and confidence inspiring car. Note: Requires welding.

- Rear damper conv. quarter elliptic spring (1958-64) .FLD30937 . . .£330.00
- Rear damper conv. semi elliptic spring (1964-75) . .FLD309371 . .£300.00
- Rear damper conv. 1500cc (1975-on) . . . . .FLD309372 . .£325.00
- Replacement rear AVO dampers (pair) . . . . .FLD30937A .£219.00



## RETRO SOUND RADIOS

### Combining classic style with modern digital music capabilities

The RetroSound range of radio and MP3 players feature the original 'twin knob' style mounting required for many classic cars.

Music can be played from external sources such as iPods, USB flash drives, and SD cards, all connected out of sight. Some models offer iPhone play and charging, hands free communication and Bluetooth connectivity. There are a variety of Faceplates and knob

kits available in different finishes to enhance your look and a great selection of speakers.

*RetroSound*  
Modern Sound for your Classic

see page A58 for more information



## TONNEAU COVERS & HOODS

### Made to original specifications.

Moss supply quality tonneau covers made to the original specifications. Protecting your interior from the elements.

Hoods supplied by Moss are made by staff with over 100 years experience of hood manufacturing between them. They are built on jigs matching those used by the factory, using vinyl from the same supplier. They are

the closest you will get to an original hood in terms of quality, fit and appearance. Hoods can be made in Double duck, a canvas based material or in Mohair.

Tonneaus and hoods are available in a choice of colours.

See page A43 for more information



### Upated front brake kits

With a wide variety of kits your Spridget's brakes can be easily improved to suit your requirements. See our website for full details.

#### 4-pot brake kit

Using Frontline's own 4-pot billet alloy calipers with either solid or cross-drilled discs allows you to rein in your Spridget more consistently and more safely than ever before. 4-pot calipers allow you to apply more pressure to a larger pad than standard calipers. The cross-drilled discs improve performance by dissipating the build up of gasses between the pad and disc,

reducing the tendency for brake fade, maintaining braking efficiency, even under hard braking. Supplied with EBC Ultimax brake pads.

This brake kit is suitable for all wheel sizes and is also available for bolt-on and knock-on wheel options. The calipers include full dust seals making this an ideal conversion for fast road cars.

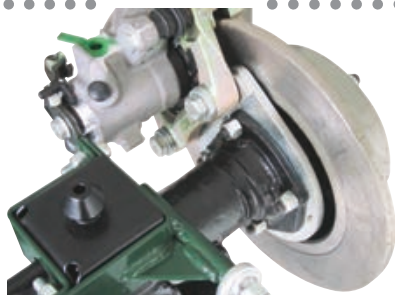
- 4-pot brake kit - solid discs bolt-on wheels . . . .FLD30950 . .£840.00
- 4-pot brake kit - cross-drilled discs bolt-on wheels .FLD309501 .£910.00
- 4-pot brake kit - solid discs knock-on wheels . . .FLD30951 . .£840.00
- 4-pot brake kit - cross-drilled discs knock-on wheels .FLD309511 .£910.00

#### 9" disc brake kit

With 9" discs and cast iron calipers this conversion brings Spridget braking right up to date at an affordable price. The kit is supplied with a pair of discs, brake calipers, pads, adaptor hubs, fitting kit and instructions.

Available with a choice of plain or cross-drilled discs. The cross-drilled discs improve performance by dissipating the build up of gasses between the pad and disc, reducing the tendency for brake fade, maintaining braking efficiency even under hard braking. Supplied with fast road pads. This kit is only compatible with bolt-on wheels.

- 9" disc brake kit - solid discs . . . . .FLD30948 . .£490.00
- 9" disc brake kit - cross-drilled discs . . . . .FLD30948X . .£560.00



FLD30949

### Rear disc brake kit

This kit delivers the ultimate braking for the rear of your Spridget! The kit uses 8" discs with alloy calipers to allow rapid heat dissipation and reduced fade under continued heavy use and eliminates wheel lock under heavy braking.

The system has been designed to work in conjunction with any of Frontline's front brake conversions to give the optimum and most balanced braking set-up for your car. We would highly recommend the use of an upgraded master cylinder kit to realise the full benefits of the rear disc brake conversion.

- Rear disc brake kit semi elliptic - 13" wheels . . .FLD309491 . .£920.00
- Rear disc brake kit semi elliptic - 14" wheels . . .FLD30949 . .£820.00
- Rear disc brake kit 1/4 elliptic - 13" wheels . . .FLD309492 . .£850.00
- Rear disc brake kit 1/4 elliptic - 14" wheels . . .FLD309493 . .£970.00

#### Upated master cylinder conversion kit

This kit is designed to provide the extra fluid required with the rear brake conversion. If cars are being converted from drums all round to discs then this kit is not required. However, cars with front disc brakes will require this kit to reduce pedal travel, giving more confident braking.

- Upated master cylinder conversion kit . . . . .FLD30952 . .£240.00



FLD30936

FLD30935

### LSD and uprated half shafts

#### Limited slip differential (LSD)

The limited slip diff allows you to drive normally around corners under light power conditions transferring power to the wheels as required. When extra power is passed through the differential and a wheel starts to spin, the LSD uses a system of plates and gears inside the unit to transfers more power to the wheel with more grip, reducing the 'free' wheel's tendency to want to spin. This gives you maximum traction and controllability all the time.

- Limited slip differential . . . . .FLD30935 . .£900.00

#### Upated half shafts

These uprated half shafts are made from EN40B steel, a very tough material which is well suited to the punishment the more enthusiastic drivers among us give these cars. Both the LSD and the uprated half shafts use fine splines to greatly improve half shaft strength thus reducing the risk of failure.

- Upated half shaft (each) . . . . .FLD30936 . .£365.00



FLD30938

### Rear hub double bearing kit

This kit increases the strength and reliability of the rear hub by spreading the load over twin bearings as opposed to the standard single item. Highly recommended when uprating engines and brakes.

- Rear hub double bearing kit . . . . .FLD30938 . .£510.00

### Peco sports exhaust manifolds

**PECO** Peco have a well earned reputation for quality and stylish performance exhaust systems at an affordable price. Their range of performance manifolds and sports exhausts offer improved gas flow, as well as a great exhaust note.



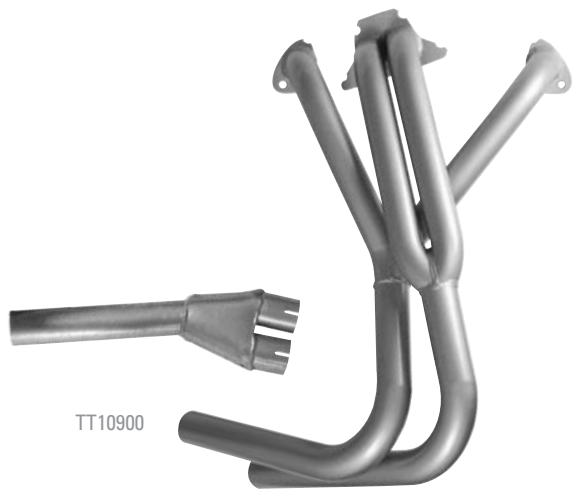
PEX012

The 1098-1275cc A series engines respond well to a large bore sports exhaust giving improvements to both performance and torque. We offer two mild steel Peco manifolds, a long centre branch (LCB) system styled on the early 3-branch competition manifold, and a 3 into 1 design that really does move the exhaust gas. Both manifolds are designed to be used with our Peco sports exhaust system PEX014.

LCB mild steel manifold - 1098-1275cc . . . . .PEX008 . . . . .**£131.50**  
 3-1 mild steel manifold - 1098-1275cc . . . . .PEX012 . . . . .**£125.23**

Specially designed for the Midget 1500cc this mild steel Peco tubular sports manifold is to be used with the Peco large bore sports exhaust system PEX016.

Mild steel 4-2-1 manifold - 1500cc . . . . .PEX011 . . . . .**£162.70**



TT10900

### Moss sports exhaust manifold - 1500cc

**MOSS** This large bore manifold is a 4 into 2 into 1 layout, and is specially designed for our Midget 1500cc sports exhaust system (MGS50901). It follows the line of the standard system but uses a clamp fitting on the Y piece making it suitable for sports or standard systems. If fitting to standard system you will need clamp TT9932S. The manifold is supplied in three parts for easy installation.

Mild steel 4-2-1 manifold - 1500cc . . . . .TT10900 . . . . .**£217.00**  
 Manifold to head gasket - 1500cc . . . . .GUG4041MG . . . . .**£2.84**  
 Y piece mild steel - 1500cc . . . . .TT109001 . . . . .**£42.00**  
 Clips for Y piece (2 required) - 1500cc . . . . .TT9932S . . . . .**£3.30**

### Moss sports exhaust manifolds - 948-1275cc

**MOSS** Sports extractor manifolds improve gas flow by allowing the engine to breathe far more efficiently. Our sports exhaust manifolds are produced using mandrel bending equipment to give full diameter pipe bends. All our stainless steel manifolds are made in 304 grade stainless.

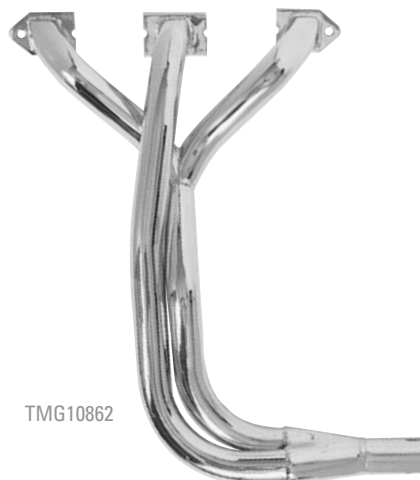


#### 948cc

The A series 948cc engine does not work too well with a large bore manifold, we supply a suitable tubular performance version giving a welcome power boost whilst retaining torque. The area close to the chassis will need relieving to allow the manifold to clear.

The standard type exhaust can easily be shortened and fitted into the end of the manifold and clamped. Please see the Restoration section for exhaust system details and fittings.

Mild steel sports manifold - 948cc . . . . .12A191B . . . . .**£173.20**  
 Manifold to head competition gasket - 948cc . . . . .TMG10836 . . . . .**£4.21**



TMG10862

#### 1098-1275cc

These A series engines respond well to a large bore sports exhaust giving improvements to both performance and torque. Our one piece manifold is the same as the original Leyland competition unit. The area close to the 1098cc chassis will need relieving to allow the manifold to clear.

To obtain maximum power we suggest you use our sports exhaust system MGS50801. If fitting to a standard exhaust it is necessary for the down pipe of the system to be cut to suit the new joint position.

Mild steel sports manifold - 1098-1275cc . . . . .GAC7018 . . . . .**£172.20**  
 Polished stainless sports manifold - 1098-1275cc . . . . .TMG10862 . . . . .**£200.00**  
 Manifold to head competition gasket - 1098-1275cc . . . . .TMG10836 . . . . .**£4.21**



FSAN336

### Falcon stainless steel exhaust systems

**FALCON** If you want to keep the standard style of exhaust but you want the longevity of stainless steel, we recommend using one of our Falcon high quality exhaust systems. For individual replacement components, exhaust mountings and detailed model specifications, please see the Restoration section.

#### 948cc single box system

- Front pipe stainless steel .....FSAN56 ....£57.95
- Silencer stainless steel .....FSAN219 ....£88.30

#### 1098-1275cc (to 1969) single box system

- Front pipe stainless steel .....FSAN290 ....£44.50
- Silencer stainless steel .....FSAN233 ....£87.00

#### 1275cc (1970-72) cross box system

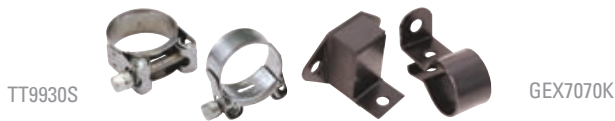
- Front pipe stainless steel .....FSAN290 ....£44.50
- Resonator and silencer stainless steel .....FSAN336 ..£159.40

#### 1275cc (1973-74) cross box system

- Front pipe stainless steel .....FSAN337 ....£45.10
- Resonator and silencer stainless steel .....FSAN336 ..£159.40

#### 1500cc (1975-79) cross box system

- Down pipe stainless steel .....FSMG46 ....£47.20
- Intermediate pipe stainless steel .....FSMG47 ....£47.20
- Resonator and silencer stainless steel .....FSAN336 ..£159.40



TT9930S

GEX7070K

### Falcon and standard system fitting kits

- Centre mounting kit - 948-1098cc .....GEX7070K ....£8.00
- Rear mounting kit - 948-1098cc .....GEX7151K ....£3.00
- Bolt kit - 948cc .....GBK2001 ....£4.50
- Bolt kit - 1098cc .....GBK1004X ....£3.50

- Single box system fitting kit (to 1969) - 1275cc ..HMP815003 ..£26.40
- Cross box system fitting kit (1970-72) - 1275cc ..HMP815004 ..£42.00
- Cross box system fitting kit (1973-74) - 1275cc ..HMP815005 ..£43.00
- Cross box system fitting kit (1975-79) - 1500cc ..HMP815006 ..£54.50

#### Replacement stainless steel exhaust clamps

- Exhaust clamp 1 1/2" .....TT9930S .....£2.20
- Exhaust clamp 1 5/8" .....TT9931S .....£2.40
- Exhaust clamp 1 3/4" .....TT9932S .....£3.30
- Exhaust clamp 1 7/8" .....TT9933S .....£2.50



#### Heat insulation wrap

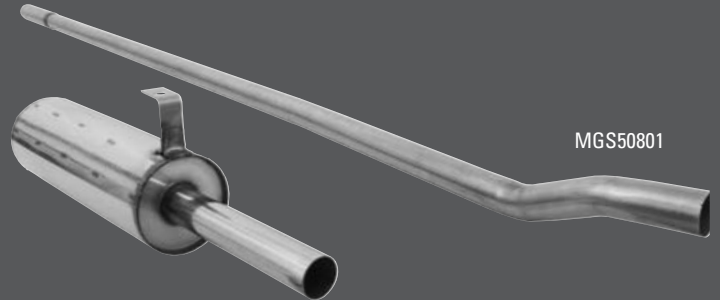
Keep exhaust heat under control and improve your exhausts efficiency with our heat insulation wrap. Call or see our website for full details.

## Moss performance exhaust systems



These performance exhaust systems are specifically designed for each model. To get the best out of them they should be used with one of our tubular extractor manifolds. Not only do they help improve your cars performance, they also look and sound better.

For replacement parts or fitting kits please see the Restoration section or contact your nearest Moss branch. If fitting a sports system to standard cast iron manifold/down-pipe, the full potential and effect of a sports systems will not be utilised. All our stainless steel exhausts are made in 304 grade stainless.



MGS50801

## Moss GT sports exhausts

#### 1098-1275cc

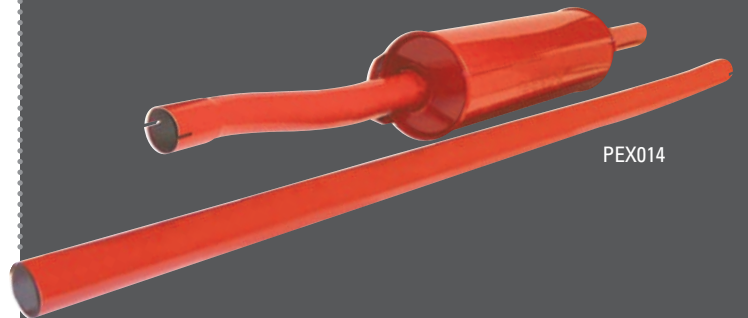
To get the best of the A series engine, this large bore single box system is designed to be fitted with one of our tubular extractor manifolds GAC7018.

- Stainless steel sports exhaust .....MGS50801 ..£215.00

#### 1500cc

This system is primarily designed for use with our 4-2-1 extractor manifold (TT10900) to maximize its full potential, uses a single in-line rear silencer. It will connect to a standard system down pipe and standard cast manifold if the flange is removed from the down pipe.

- Stainless sports exhaust system - 1500cc .....MGS50901 ..£232.90



PEX014

## Peco sports exhaust systems



Peco exhausts have a well earned reputation for quality and stylish performance exhaust systems at a very affordable price. Their sports exhausts offer improved gas flow, as well as a really good exhaust note.

- Large bore single silencer - 1098-1275cc .....PEX014 ....£165.80  
(Use with Peco manifold PEX008 or PEX012).

- Large bore twin silencer Midget - 1500cc .....PEX016 ....£183.60  
(Use with Peco manifold PEX011).



## Tail pipe trim

For that true classic look for your MG exhaust... This high quality stainless steel clamshell shape tail pipe trim is just the thing, featuring the MG logo.

- MG exhaust tail pipe trim .....224-140 ....£107.40



CSD2014671

### CSI-Ignition distributors

CSI-Ignition distributors offer a fully electronic ignition system built into the correct type of Lucas distributor housing to suit your car, keeping the original appearance in the engine bay. You can only tell the difference when you remove the distributor cap!

Gone are the points and condenser and mechanical advance mechanism, all replaced with a high quality electronic ignition system manufactured using military specification components for durability and reliability. These distributors are maintenance free (no points to adjust), and offer the benefits of, easier starting & smoother running, more torque & power, reduced fuel consumption & emissions. They also eliminate the weaknesses of mechanical timing advance and problems such as points bounce ensuring correct ignition timing throughout the rev range.

**“The new range of CSI-Ignition distributors is a breakthrough for classic car ignition systems”.**

Each CSI-Ignition distributor features 16 easily switchable, optimised ignition curves to allow timing adjustment to suit your car’s engine and fuel specifications. Alternative advance curves can be selected to suit your engine’s state of tune making them ideal for modified engines. Curves are easily selected using a screwdriver in a rotary switch, with a bright flashing LED indicator to show the selected curve all concealed underneath the distributor cap. The distributors are also available with an electronic immobiliser system to prevent unwanted starting of the engine. Installation is straightforward. As the CSI-Ignition distributor uses the correct type of distributor body for the application it is a direct swap. Full instructions and ignition curve selection guidance is included.

We offer a wide range of CSI-Ignition distributors for a variety of applications. They are available Optimised with vacuum advance to suit road or uprated cars running on SU carburettors, or Tuned without vacuum advance for cars running Weber type carburettors. Please note: Some units may only be available To Order. More details are available on our website. Search for CSI-Ignition Distributor.

#### Distributors for A Series - 948-1275cc

- Optimised 25D4 positive earth .....CSD2014571 **£280.50**
- Tuned 23D4 positive earth .....CSD2023571 **£274.40**
- Optimised 25D4 negative earth .....CSD2014581 **£280.50**
- Tuned 23D4 negative earth .....CSD2023581 **£280.50**
- Optimised with immobiliser 25D4 positive earth CSD2014671 **£405.00**
- Tuned with immobiliser 23D4 positive earth . . .CSD2023671 **£405.00**
- Optimised with immobiliser 25D4 negative earth CSD2014681 **£415.00**
- Tuned with immobiliser 23D4 negative earth . .CSD2023681 **£405.00**

#### Distributors for Midget 1500

- Optimised 45D4 .....CSD3214581 **£280.50**
- Tuned 43D4 .....CSD3223581 **£274.40**
- Optimised with immobiliser 45D4 .....CSD3214681 **£405.00**
- Tuned with immobiliser 43D4 .....CSD3223681 **£405.00**

CSI-Ignition distributors require a coil with minimum resistance of 2.5 ohms. We recommend using our sports coil TT2981 3 ohms. Bypass the ballast resistor if fitted.

- Sport coil (3 ohms) .....TT2981 ..... **£19.30**

### Lumenition ignition



Lumenition

CEK150

Lumenition electronic ignition kits are well known as being among the finest aftermarket electronic ignition systems available. This system basically replaces both the contact points and condenser with an optical switch and power module. The power module is an electronic device that receives a pulse from the optical trigger which switches the coil. The trigger eliminates contact bounce, arcing, mechanical wear and spark scatter, reducing maintenance and increasing reliability. With minimal wiring and modifications this kit is very discreet.

**Note: Installation of a power module requires a distributor fitting kit.**

A performance ignition kit is available, it includes a power module and a high output coil. The microcircuit control of the coil current gives optimum performance across high engine speed ensuring maximum spark energy at the coil. A fitting kit, to suit the distributor application, is also required. Positive earth wiring instructions are available from your nearest Moss branch. Please check your distributor type before ordering the fitting kit as many cars have non-original distributors fitted. The identification number is cast on the distributor body.

**Ignition kit:** Includes high energy coil and performance power module.

- Performance ignition kit .....CEK150 .... **£260.00**
- Coil replacement for CEK150 .....CEC ..... **£63.50**

#### Power module and performance ignition coil

- Power module .....PMA50 ..... **£196.00**
- Performance ignition coil MegaSpark 4 .....LMS4 ..... **£43.60**

**Mounting bracket:** Designed to mount the power module neatly using coil bracket screws. Suitable for all power modules.

- Power module mounting bracket .....MK006 ..... **£10.70**

**Fitting kits:** Use these fitting kits with your choice of ignition kit.

- Lucas 22D4 25D4 distributor .....Lfk116 ..... **£16.80**
- Lucas 45D4 distributor .....Lfk117 ..... **£16.65**

### PERTRONIX



222-555

### Pertronix ignition

These completely self contained electronic ignition units offer a simple alternative to traditional points and condenser arrangement. They are easy to install with no external control boxes to mount and only two wires to hook up and no permanent modifications involved. The unit uses a sealed Hall Effect sensor that is impervious to dirt, dust, moisture, or vibration and retains standard advance curve. Unaffected by distributor shaft wear, maintains firing accuracy to within 1/4°, reduces spark scatter over the full rpm range. One year warranty.



222-405

- Pertronix ignition - Lucas 25D4 (+ve earth) ....222-555 .... **£105.35**
- Pertronix ignition - Lucas 25D4 (-ve earth) ....222-405 .... **£106.00**
- Pertronix ignition - Lucas 45D4 (-ve earth) ....222-435 .... **£106.00**



### Upgraded performance Lucas distributors

Our performance distributors feature a modified advance curve and upgraded points to suit a tuned engine, particularly with a performance camshaft fitted. If you have a modified engine using Weber carburettors we recommend using the no-vacuum type. We also recommend you change your plugs to a higher heat range, see page A16. For further details please contact a Moss branch.

#### A series modified distributors

- 45D distributor with vacuum (SU carbs) . . . . .TMG10871 .£200.00
- 45D distributor no vacuum (Weber carbs) . . . . .TMG10873 .£161.70

#### Midget 1500cc modified distributors

- 45D distributor no vacuum (Weber carbs) . . . . .TT1471A .£146.80

#### Modified distributor parts

- Distributor cap - side entry push in leads . . . . .GDC142 .£13.40  
(For A series cars to clear steering column. The cap requires slight modification - screws should be removed and grooves filed in for retainer clips).
- Distributor cap - side entry screw in leads . . . . .GDC134 .£25.00  
(Use with 'bumblebee' leads. The cap requires slight modification - screws should be removed and grooves filed in for retainer clips).
- Distributor cap top entry - M1500 . . . . .GDC136 .£6.20
- Rotor arm to suit GDC142 . . . . .GRA2114 .£1.80
- Rotor arm to suit GDC134 . . . . .GRA2115 .£18.00
- Contact points road/fast road . . . . .GCS118 .£2.30
- Contact points competition . . . . .GCS124 .£2.70
- Condenser (all models) . . . . .GSC2118 .£3.76
- Vacuum unit (if fitted) . . . . .RTC1775 .£34.10



### HT lead numbering set

Keep track of which HT lead is which with a set of four numbered sleeves.

- HT lead numbering set 4 cylinder . . . . .CRST255 .£3.70



### Competition HT lead

If you want a performance HT lead with the correct period look then this 'bumblebee' lead is a must. As per the original 'Lucas' type it features a high conductivity copper core with a yellow insulator featuring a black stripe. Alternatively, use the standard black lead for an 'OE' look. We recommend you assemble leads with NGK suppressed plug caps.

- Bumblebee HT lead (per metre) . . . . .TT2982M .£6.00
- HT lead (per metre) - black . . . . .AAA5981M .£2.90



### Cobalt performance HT lead sets

Get the spark from your coil with silicone HT leads that are designed to perform. These Cobalt leads use a high performance conductor to transmit greater energy to the spark plug creating a stronger spark for improved combustion.

They also feature multi-layer reinforcing and insulation with protective silicone outer sleeve and terminal boots for improved reliability. A Series engines with a Lucas 25D distributors require a top entry distributor cap GDC103. Also check clearance between distributor cap and steering column.

- Cobalt silicone HT lead set - 948-1275cc . . . . .TMG10872 .£21.00
- Top entry push in distributor cap - 948-1275cc . . .GDC103 .£4.80
- Cobalt silicone HT lead set - 1500cc . . . . .TT1472 .£21.00

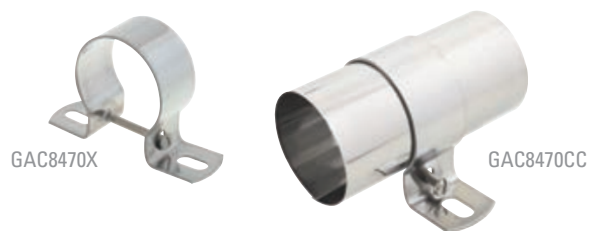


### Sports coils

Sports coils are designed to improve ignition performance. They give more reliable starting power and greater performance at high revs thanks to the 40,000 volt output. Don't forget to renew the plugs and leads to optimise the power.

Note: Your HT lead will need to be push-in type.

- 12 volt sports ignition coil . . . . .TT2981 .£19.30
- 10 volt sports ignition coil . . . . .TT29812 .£19.30  
(Ballast resistor).
- Ignition lead end kit . . . . .GCL1110 .£1.33



### Stainless steel coil clamp and cover

Brighten up the engine bay with our coil clamp and cover, suitable for standard coils only.

- Stainless steel coil clamp only . . . . .GAC8470X .£7.73
- Stainless steel coil clamp and coil cover set . . . .GAC8470CC .£12.05



### Advance spring set

This set of 5 specially selected distributor advance springs will allow you to adjust your unit to suit your engines requirements. Lucas distributors only.

- Advance spring set (Lucas) . . . . .TT1903 .£10.20

## Battery cut-off switches

Battery cut-off switches are a good idea for all cars. Fitting one enables you to quickly isolate the battery and immobilise the car; ideal when working on your car, or if you intend to put your car into storage. Use with a battery conditioner, see our website or our Restoration Tools catalogue.



### Battery mounted cut-off switches

These cut-off switches simply mount to the battery post and feature a screw-in knob to break the circuit. Available with a bypass fuse to allow sufficient current to pass to operate clocks, alarms and coded radios, but if any attempt is made to start the car the fuse will blow.

Battery mounted cut-off switch .....GAC3192X ....£6.46  
 Battery mounted cut-off switch with bypass fuse .GAC31921 ...£9.50



### In-line cut-off switches

These cut off switches need to be fitted into the main battery to starter cable. The body of the switch should be mounted securely to the car and cables fitted using the terminal kit.

### Period cut-off switch

These are reproductions of the Lucas 'Battery Master Switch' which was a popular accessory on many British classics.

Period battery cut-off switch (short knob) .....1B2804 .....£27.00  
 Period battery cut-off switch (long knob) .....1B2804L ....£27.00



### Motorsport cut-off switches

Battery cut-off switches are obligatory for competition cars and should be fitted with a cable for remote access.

Battery cut-off switch .....TT7964 .....£16.85  
 Battery cut-off switch race spec (FIA approved) .TT7962 .....£29.50  
 Remote cable 6 foot .....TT79621 .....£29.30  
 Spare key for switches TT7964 and TT7962 .TT79641 .....£4.57  
 Terminal kit for battery cable .....TT7964TK ....£9.50



## Battery tray/liner

This clever item, completely hides all but the most terminal symptoms of battery box plague. Ribbed for extra strength, this battery tray not only protects against corrosion, but also makes cleaning around the battery easier. This will only fit early models due to the different heater arrangement in later cars.

Battery tray/liner (to 1967) .....AM7301 .....£35.00



## Dynator charging system

**WOSP**

For owners wishing to fit an alternator but prefer to keep the original appearance for aesthetic reasons, or for competition scrutineering rules, the Dynator is the answer. Basically, it's an alternator in a dynamo casing, and comes complete ready to fit, available for positive and negative earth. Instructions provided.

Negative earth mechanical tacho .....PT10802T ..£550.00  
 Positive earth mechanical tacho .....PT10802TP ..£700.00  
 Negative earth electronic tacho .....PT10802 ...£420.00  
 Positive earth electronic tacho .....PT10802P ..£528.00



## NGK spark plugs and plug caps

**NGK SPARK PLUGS**

Now your ignition system is working at its best, it is time to fit the right plugs. All plugs are sold individually.

### 948-1098cc

Standard plug - 948-1098cc .....BP5ES .....£3.71  
 Fast road plug - 948-1098cc .....BP6ES .....£3.00  
 Fast road/sport - 948-1098cc .....BP7ES .....£3.71  
 Platinum competition plug - 948-1098cc .....BPR7EIX ...£12.85

### 1275-1500cc

Standard plug - 1275cc .....BP6ES .....£3.00  
 Standard plug - 1500cc .....BP5ES .....£3.71  
 Fast road/sport plug - 1275-1500cc .....BP7ES .....£3.71  
 Platinum competition plug - 1275-1500cc .....BPR7EIX .....NCA

### Plug caps and ignition lead terminals

Waterproof NGK plug caps in a choice of three different angles to suit various applications and a HT terminal kit to fit push-in coils and distributor caps.

Straight plug cap, red (each) .....NSB5 .....£3.60  
 Straight plug cap, black (each) .....NSB5BLK ....£3.50  
 60° plug cap, red (each) .....NYB5 .....£3.60  
 60° plug cap, black (each) .....NYB5BLK ....£3.50  
 90° plug cap, red (each) .....NLB5 .....£5.00  
 90° plug cap, black (each) .....NLB5BLK ....£3.50  
 Ignition lead end kit (each) .....GCL1110 ....£1.33



## SmoothCut rev limiters

These rev limiters could save you from an expensive bill. Designed to allow full use of power up to maximum revs, where they will not exceed the preset limit. They work by progressively miss-timing the spark preventing an increase in engine speed from over revving due to missed gears or over exuberance.

SmoothCut rev limiter 4 cylinder preset 6000rpm .TT2987 .....£92.59  
 SmoothCut rev limiter adjustable limit .....RL5 .....£141.90





## CLASSIC CAR COLOURS

**Classic Car Colours are carefully blended to be an exact match to the original paint used by the factory.**

It is worth considering that your car may have faded from its original colour over the years. For this reason we recommend that you carry out a test by applying paint to a piece of metal, or a carefully selected area of your car where a potential mismatch will not be noticed.

Classic Car Colours are available in aerosol (400ml), touch up brush on (125ml) and brush & spray can (500ml).



See inside back cover for more information



## K&N AIR FILTERS

**Anyone can flow more air. The trick is to flow more air safely. K&N filters have a reputation as being one of the most efficient air filtration available.**

K&N air filters have 4 to 6 layers of cotton gauze sandwiched between two aluminium wire screens. The cotton is treated with a specially formulated grade of oil causing tackiness throughout the cotton. The cotton allows high volumes of airflow, while the

tackiness of the oil creates a powerful filtering media that ensures engine protection.

- Designed to increase horsepower and acceleration
- Washable and reusable



See page A25 for more information



TT294023

TT2948

### Kenlowe cooling fan kit

Kenlowe were the innovators of electric, thermostatically controlled engine cooling fan kits for classic cars. Their powerful fans are designed to give high air flow to aid engine cooling, particularly useful in modern traffic situations.

Fitting a Kenlowe fan will reduce the engine warm up time, prevent excessive cooling and allow the engine to operate closer to its ideal running temperature. Removal of the standard fan will help to reduce engine noise, and will help improve power/mpg. Kenlowe fan kits are recommended as replacements for the mechanical fan where the cooling system is in good condition and there are no overheating issues. Where cooling issues are present then a Kenlowe fan kit may be used as a secondary booster to assist the mechanical fan. However, we recommend that any cooling system problems are addressed and repaired as necessary.

A manual override switch is available separately, allowing the fan to be operated at any time giving maximum control of the engine's temperature. Kit includes fan, motor, thermostatic switch, wiring, mounting hardware and instructions.

- Kenlowe fan kit, 10" (blower) - 998-1098cc . . . .TT294021 . .£148.80
- Kenlowe fan kit, 10" (blower) - 1275cc . . . . .TT294022 . .£148.80
- Kenlowe fan kit, 9" (blower) - 1500cc . . . . .TT294023 . .£148.80
- Manual override switch . . . . .TT2948 . . . . .£11.35



### Non-leak battery

Suitable for most 12 volt applications it is a totally sealed, maintenance free battery that will not leak, even if split. The acid is completely absorbed into glass mat separators between the plates.

Other advantages are that as there is less internal resistance it offers more cold cranking capacity than a conventional wet battery. It is also more resistant to heat and vibration and has a slower self discharge rate than a wet battery (loses 2-3% a month as opposed to a wet battery losing about 15% a month).

Great in any car, particularly good for sports or competition due to its small size (20cm x 20cm x 13cm). Its unique design means that it can be shipped by mail order.

- Non-leak battery . . . . .MXV1129X .£102.00



RFK21

### Revotec cooling fan kits

Keeping your Spridget's engine running at optimum temperature will ensure you get the best performance and economy. Revotec and Moss Europe have co-designed these high quality bespoke fan kits for the Sprite and Midget range.

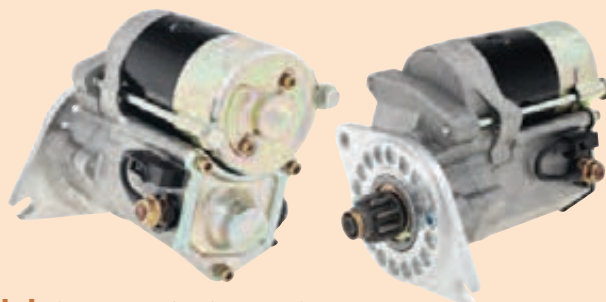
Using the latest high efficiency fans with adjustable electronic controllers these kits are designed to replace the standard original mechanical fan, reducing the load on the engine, noise and improving both power and mpg.

Unlike other fan kits that use universal mounting systems, these kits fit using bespoke laser cut brackets that mount directly to the radiator cowl using existing mounting bolts. A manual override switch is also available separately, enabling manual control of either On, Off or Automatic. Kits include: High efficiency fan assembly, electronic controller, bespoke brackets, hardware & wiring, & full instructions.

The kit for early Spridgets with a vertical flow radiator, uses Revotec's special 'pull through' mounting system. This kit includes special ties that pass through the radiator core to hold the fan assembly in place. Foam pads are included that prevent damage to the radiator core. All kits also use a precise electronic controller to enable easy adjustment to suit your car.

Note: Negative earth only.

- Revotec cooling fan kit, vertical flow . . . . .RFK20 . . . .£164.20
- Revotec cooling fan kit, cross-flow . . . . .RFK21 . . . .£201.20
- Revotec cooling fan kit, - 1500cc . . . . .RFK22 . . . .£201.20
- Manual override switch . . . . .RFC020 . . . . .£36.80



### High torque starter motors

These brand new powerful, lightweight starter motors are high torque. This means they are less likely to burn out under the strain of cranking your engine over, especially with high compression engines. They are a direct replacement. No more costly motor rebuilds or excessive battery drain.

- High torque starter motor - 948-1275cc . . . . .GXE4405X .£205.00



ARA318AL

### Alloy radiators

Our range of high quality alloy radiators is a must for competition and fast road use. Designed to fit original mounting positions they are a direct replacement for the original radiator, and manufactured to exact standards from the highest quality materials. Using an alloy radiator gives approximately a 40% improvement in cooling efficiency making them ideal for competition, track day and fast road use where the engine is working hard for extended periods. The radiators are fitted with a 22mm threaded boss to allow easy installation of electric fan controllers and switches, a blanking plug is supplied with the radiator.

- Alloy radiator vertical flow - 948-1275cc ... ARA241AL ... **£478.00**
- Alloy radiator cross-flow - 1275cc ... ARA318AL ... **£383.50**
- Alloy radiator cross-flow - 1500cc ... NRP1028AL ... **£439.30**



AJJ4012

AJJ4013

### Thermostat/bypass hose blanking kit

The thermostat can be removed to aid cooling but it is essential that a blanking sleeve is fitted in its place or the change in water flow may cause local overheating in the cylinder block. For A series engines, improved water flow can be achieved by fitting our bypass hose blanking kit, this will help to keep your cylinder head cool.

- Thermostat blanking kit ... AJJ4012 ... **£8.60**
- Bypass hose blanking kit (A series only) ... AJJ4013 ... **£20.00**

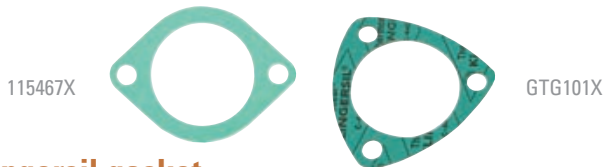


### Samco Classic silicone hoses



Samco Classic offers a range of silicone hoses that maintain an original look but give excellent performance. With matt black finish and featuring a discreet embossed Samco logo.

- Silicone hose set MkIII (1966-74) - 1275cc ... SAMTCS446C ... **£215.00**



115467X

GTG101X

### Klingersil gasket

Manufactured from a modern high performance synthetic material these gaskets can withstand much higher temperatures (up to 400°F) and extreme pressures (up to 750psi) making them ideal for fast road and competition engines.

- Gasket thermostat housing uprated - 998-1275cc .GTG101X ... **£1.03**
- Gasket thermostat housing uprated - 1500cc .115467X ... **£1.03**



GFK1001

### Spin-on oil filter adaptors/conversions

Fitting a spin-on filter adaptor makes changing the oil much easier and cleaner, it also prevents oil draining out of the filter giving better oil pressure on start up. Oil filters supplied separately.

- Spin-on oil filter conversion - 948-1275cc ... GFK1001 ... **£70.70**  
(Suitable for all Tecalmit heads and all Purolator heads except with casting number MIC90020).

- Oil filter - K&N Performance Gold ... 235-830 ... **£13.50**
- Oil filter - standard (for GFK1001 only) ... GFE166 ... **£2.90**

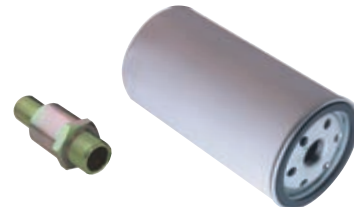


235-875

- Spin-on oil filter conversion & hose - 948-1275cc ... 235-875 ... **£45.20**

(This spin-on conversion is suitable for all models as it replaces the filter head and pipe assembly. Ideal if filter head or pipe is damaged or missing).

- Oil filter - K&N Performance Gold ... 235-830 ... **£13.50**
- Oil filter - standard (for 235-875 only) ... GFE173 ... **£4.80**



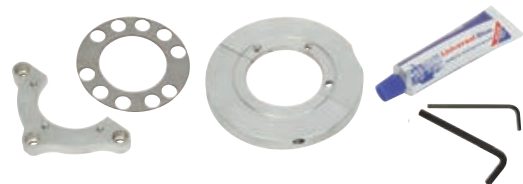
TT9401

GFE173

### Anti-drain filter conversion - 1500cc

This conversion uses a special adaptor bolt to allow a filter with a 3/4" UNF thread and an internal stack pipe and non return valve to stop the oil draining out of the filter. This means the oil is pumped around the engine immediately on start up without having to fill the filter first. Only for use with a Moss oil cooler kit. (RHD models only).

- 3/4" UNF adaptor bolt ... TT9401 ... **£17.05**
- Oil filter cartridge ... GFE173 ... **£4.80**



MGS108322

### Crankshaft oil seal conversion kit

To overcome the problem of oil leaks from the rear crankshaft scroll seal, we offer this modern 'lip type' oil seal conversion kit for the venerable A series engine. The kit includes specially machined housings, fittings and full instructions.

- Crankshaft oil seal conv. - 948cc and 1098cc (10CG) .MGS108322 **£100.00**
- Replacement oil seal - MGS108322 ... MGS108322S **£15.50**
- Crankshaft oil seal conversion - 1098cc (10CC) .MGS108321 **£100.00**
- Replacement oil seal - MGS108321 ... MGS108321S **£18.00**
- Crankshaft oil seal conversion - 1275cc ... MGS10832 **£100.00**
- Replacement oil seal - MGS10832 ... MGS10832S **£15.50**



### K&N Performance Gold oil filters

Developed by K&N for race applications these high quality filters are becoming a favourite among consumers who want only the best products for their cars. These K&N oil filters feature a number of improvements over standard oil filters:

- Thicker canister wall
- Higher flow rates
- Improved filtration
- Nut for ease of removal
- Anti-drain valve

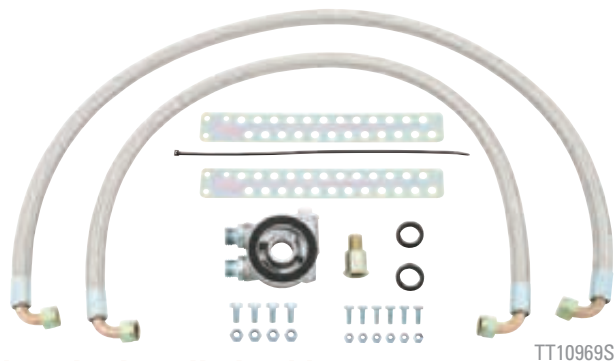
K&N Performance Gold oil filter . . . . . 235-830. . . . . **£13.50**  
 (Suitable for all 948-1275cc spin-on applications. Suitable for 1500cc when used with TT9401 adaptor and Moss oil cooler kit).



### Oil cooler radiators

The oil should be allowed to operate at its optimum temperature, not too hot and not too cold. Choose the one that best suits your purposes.

- 10 row oil cooler radiator for road use . . . . . ARO9807 . . . . . **£66.00**
- 13 row oil cooler radiator for fast road . . . . . ARA221 . . . . . **£38.00**
- 13 row oil cooler radiator for fast road/sport . . . . . ARO9809 . . . . . **£79.30**
- 16 row oil cooler radiator for fast road/sprint . . . . . ARO9875 . . . . . **£85.00**
- 19 row oil cooler radiator for race . . . . . ARO9888 . . . . . **£92.70**



### Oil cooler installation kits

Oil thins as the temperature increases, thinner oil reduces oil pressure and is less effective at preventing metal to metal contact. Longer journeys or driving at sustained high speeds, tends to exacerbate the problem. Fitting an oil cooler minimises this effect and helps prevent engine damage. Kits come with mounting brackets and unions in a variety of styles. Thermostatic kits include a thermostat so the oil does not go through the cooler until it reaches operating temperature, giving quicker warm up. The radiator is supplied separately so you can choose the most appropriate size for you.

- Non-thermostatic rubber hoses - A series . . . . . TT10965A . . . . . **£62.90**
- Thermostatic braided hoses - A series . . . . . TMG10875S . . . . . **£209.00**
- Non-thermostatic rubber hoses - 1500cc . . . . . TT10965 . . . . . **£96.01**
- Thermostatic braided hoses - 1500cc . . . . . TT10969S . . . . . **£126.43**



### Oil cooler kits

These non-thermostatic kits include rubber hoses, fittings and standard 10 row radiator. Suitable for standard road use only.

- 10 row oil cooler kit - A series . . . . . GAC4091 . . . . . **£141.90**
- 10 row oil cooler kit - 1500cc . . . . . GAC4092 . . . . . **£145.00**



### Replacement oil cooler hoses

Use these hoses either to replace your existing ones if you already have an oil cooler fitted, or to install your own system. If your model is not listed here please contact your nearest Moss branch. For 1275cc models only.

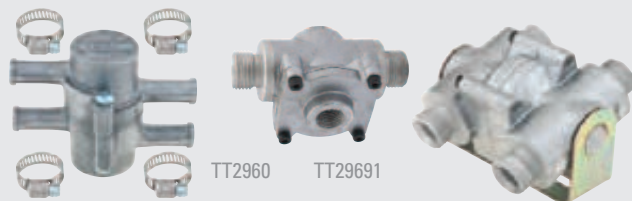
- Oil cooler hose to filter 33.5" rubber . . . . . AHA8778 . . . . . **£19.50**
- Oil cooler hose to filter 33.5" stainless steel braided . . . . . AHA8778SS . . . . . **£33.60**
- Oil cooler hose to filter 45" rubber . . . . . AHA8777 . . . . . **£18.50**
- Oil cooler hose to filter 45" stainless steel braided . . . . . AHA8777SS . . . . . **£33.60**



### Uprated oil pressure switch and valve

This 20lb oil pressure switch will give earlier warning of any oil pressure problems. When fitting an oil cooler a stiffer oil pressure relief valve spring provides improved oil pressure. You should replace the valve at the same time.

- Oil pressure switch 20lb . . . . . TT2998 . . . . . **£27.40**
- Uprated relief valve spring - 1500cc . . . . . TT1229 . . . . . **£2.50**
- Oil pressure relief valve - 1500cc . . . . . 132107 . . . . . **£5.18**



### Oil thermostats and gauge adaptors

Use one of these thermostats if you already have an oil cooler kit fitted without one. The standard thermostat has push fit connections for use with rubber hoses. It completely seals off the oil radiator until the oil temperature reaches 74°C. The full flow thermostat has 1/2" screw in connections for use with stainless hoses. It works by diverting the oil through the thermostat until it reaches 74°C. The temperature gauge adaptors fit into an oil line and allow the fitment of an oil temperature gauge. You can choose between push on connections for rubber hoses or screw in connections for braided stainless steel hoses.

- Standard oil push on thermostat . . . . . TT2960 . . . . . **£46.20**
- Full-flow oil screw on thermostat . . . . . TT29602 . . . . . **£139.80**
- Straight unions 1/2" (pair) . . . . . TT9961 . . . . . **£9.80**
- Temperature adaptor push on . . . . . TT2969 . . . . . **£47.20**
- Temperature adaptor screw in . . . . . TT29691 . . . . . **£78.40**

### Rocker oil feed kit - 1500cc

Oil supply to the rocker gear is a known weak spot on 1500cc engines. This stainless steel braided hose connects to a plug (already in the back of the cylinder head) to supply oil where it is needed. This kit must be used when using roller rockers.



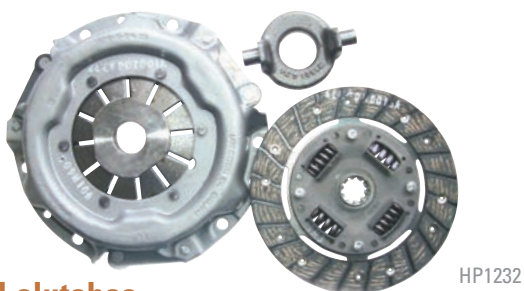
Rocker oil feed kit - 1500cc .....TT1226 .....£35.00



### Oil catch tanks

A must for competition use to prevent oil spillage on the track. Manufactured from high grade aluminium and anodised for a smart, durable finish they feature 2 x 1/2" OD connectors for the breather hoses, level indicator, breather cap and drain plug. Available in 1 litre or 2 litre sizes. Mount using the rear flange to a suitable vertical panel in the engine bay.

Oil catch tank 1lt .....TT2900 .....£147.10  
 Oil catch tank 2lt .....TT2901 .....£163.70  
 Breather hose - 1/2" ID (per metre) .....BAU5065M .....£10.30  
 Hose clip (each) .....GHC11016 .....£1.85



### Uprated clutches

The clutch should be improved if engine power is to be increased. We recommend using our uprated centre plate which features stronger springs and diaphragm with a harder wearing lining material with standard clutch covers for fast road use.

#### Sprite and Midget A Series

This application uses a 6.5" clutch centre plate for around 100bhp, including cars fitted with our supercharger system. Suitable for all rib-case gearboxes only.

Clutch kit (3 piece) .....HP1232 .....£215.20  
 Clutch cover standard .....GCC115 .....£97.84  
 Clutch plate uprated .....TMG20802 .....£129.50  
 Release bearing standard .....GRB107 .....£13.00

#### Midget 1500cc

This application uses a 7.25" clutch centre plate for around 125bhp.

Clutch cover standard .....GCC196 .....£76.00  
 Release bearing standard .....GRB207 .....£14.00



### Braided clutch hose

This steel braided clutch hose looks great and it will not swell under pressure.

Braided clutch hose - 1275cc .....TT3041 .....£38.00



### Lightweight flywheels

Reducing the rotational mass of the engine gives improved engine response, it can pick up or lose revs quicker, meaning quicker acceleration. We offer a choice of lightweight flywheels depending on your engine type. Both flywheels require the fitting of a standard ring gear.

#### Sprite and Midget A Series

For 1275cc A series engines we offer a machined billet alloy flywheel with a steel friction face insert. This weighs 4 kgs, and should be used with the 6.5" clutch kit HP1232. Note: Supplied with ring gear fitted.

Lightweight alloy flywheel - A engines .....MGS20815 .....£418.20  
 Lightweight alloy flywheel - A+ engines .....MGS208151 .....NCA

#### Midget 1500cc

For Midget 1500cc's we offer a lightweight steel flywheel, machined with cut-outs around the perimeter. This weighs 4.1kgs and should be used with the 7.25" clutch cover and plate.

Lightweight steel flywheel .....TKC1840X .....£325.00  
 Ring gear - standard .....201350 .....£19.60



### Close ratio gear set

Close ratio gears are designed to keep the engine working in the power band curing the problem of the engine coming 'off cam' between the ratios, keeping the engine speed in the power band. These straight cut gears provide increased reliability through being substantially stronger and it takes less power to drive than helical gears. Being straight cut makes them considerably noisier than helical gears so they are recommended primarily for track use. The standard first and reverse gears are retained. Available for rib-case gearboxes only.

| Gear ratios     | 1st | 2nd     | 3rd   | 4th   |
|-----------------|-----|---------|-------|-------|
| Standard ratios | std | 1.916:1 | 1.357 | 1.0:1 |
| Close ratios    | std | 1.722:1 | 1.255 | 1.0:1 |

Straight cut gear set - 1275cc .....C-AJJ3319 .....£400.00



### Alloy backplate

These alloy engine back plates are stronger and lighter than a standard steel unit, offering a worthwhile weight saving especially for competition cars. Pre-drilled for easy installation.

Alloy engine backplate - 1275cc .....MGS20817 .....£129.50



## PERTRONIX ELECTRONIC IGNITION

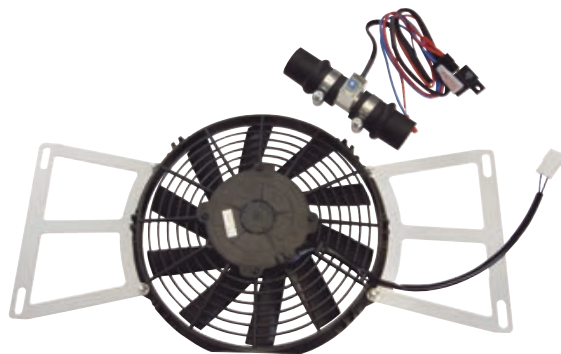
**These self contained electronic ignition units offer a simple alternative to traditional points and condenser arrangement.**

Designed to fit entirely within the distributor cap, they are easy to install with no external control boxes to mount and only two wires to connect. No permanent modifications are involved. The unit uses a sealed Hall Effect sensor that is impervious to dirt, dust, moisture, or vibration and retains standard advance curve. Unaffected by distributor

shaft wear, maintains firing accuracy to within  $1/4^\circ$ , reduces spark scatter over the full rpm range. One year warranty.

**PERTRONIX**

See page A14 for more information



## REVOTEC COOLING FAN KITS

**Keeping your engine running at its optimum temperature will ensure the best performance and economy.**

Revotec and Moss Europe have co-designed these high quality bespoke fan kits using the latest high efficiency fans with adjustable electronic controllers. These kits are designed to replace the standard original mechanical fan, reducing the load on the engine, noise and improving both power and mpg.

Unlike other fan kits that use universal mounting systems, these kits fit using bespoke laser cut brackets that mount directly to the radiator cowling using existing mounting bolts.

**Revotec**  
POWER BY SUCCESS

See page A18 for more information



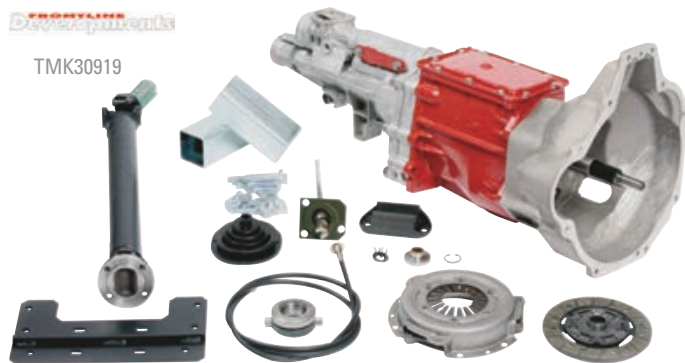
### Supercharger heat shield - 1275cc

Help keep your Supercharger (150-080) keep cool for greater efficiency and longer life. Three piece kit of high tech reflective material protects the supercharger and manifold from exhaust heat. Lower temperatures mean more power and fewer tendencies for detonation to occur at higher boost pressures.

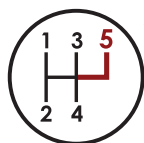
Supercharger heat shield set .....150-086 .....£118.91

FRONTLINE Developments

TMK30919



### 5 speed gearbox conversion



Frontline Spridget's five-speed conversion for all Sprite and Midget models is a complete replacement kit with everything you need to achieve modern day driver comfort and performance. The ultra-smooth action of the five-speed gearbox is an instant benefit.

With a synchromesh first gear and quieter reverse the vibration and hassle are taken out of town driving. With similar ratios from first to fourth, the performance through the gears is unaffected, and the added benefit of a 0.82:1 fifth gear gives a reduction of 1,200rpm at maximum speeds, giving faster and more relaxed cruising.

The robust gearbox and roller release bearing clutch arrangement replace the weaker original system, giving an almost maintenance free transmission. The conversion involves minimal cosmetic or structural changes and the specially modified gear change puts the gear lever in the original position, with no modifications required to the upper area of the tunnel.

Kit includes: Fully reconditioned gearbox, replacement bell housing, clutch mechanism, chassis crossmember, speedo cable, hardware and instructions. Please see website for replacement parts.

- 5 speed conversion - 948cc .....TMK30919 ..£2,335.00
- 5 speed conversion - 1098cc .....TMK30920 ..£2,335.00
- 5 speed conversion - 1275cc .....TMK30921 ..£2,300.00
- 5 speed conversion (to August 1977) - 1500cc .TMK30922 ..£2,200.00 (For models with screw on speedo cable to speedometer).
- 5 speed conversion (August 1977) - 1500cc ..TMK30923 ..£2,200.00 (For models with clip on speedo cable to speedometer).

- Speedo cable 5 speed conversion screw on ....TMK3092SC ...£52.80
- Speedo cable 5 speed conversion clip on .....TMK3092SCL ..£36.50



BTA939

### Uprated half shafts

The weak spot on the back axle is the half shaft, we can supply uprated EN40B Nitrided steel half shafts, so broken shafts should now be a thing of the past.

- Uprated half shafts - steel wheels .....BTA940 .....£245.00
- Uprated half shafts - wire wheels .....BTA939 .....£128.38



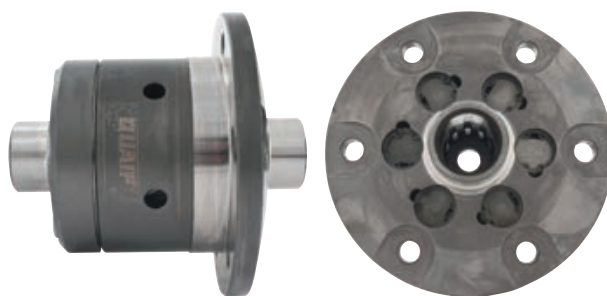
### Supercharger kit - 1275cc

The new Sprite/Midget supercharger system uses the same Eaton positive displacement roots-type supercharger found on contemporary OE applications such as Mercedes Benz and Jaguar. In spite of its modern origin, Moss was careful to design the system to look like it was a factory-installed option that complements the classic Sprite/Midget image. The supercharger features helical rotors and an internal vacuum controlled bypass valve for high efficiency and economic cruising.

The kit will install on any 1275cc Sprite/Midget in-line engine and will fit with either a generator or alternator. We do recommend upgrading to an alternator as the generator bearings will wear quickly with the increased belt loading. We also offer an alternator conversion kit that will fit any of the A-Series engines (no provision for Frogeye mechanical rev counter).

Note: The installation of a supercharger will exploit all the strengths of your engine to give you maximum power. However, it will also exploit any weaknesses of your engine. These systems are designed to supplement an engine in good condition, not make up for lost power in a tired one. If your car has an old, tired engine you will want to overhaul it first.

- Supercharger kit - 1275cc .....150-080 .....£2,914.00
- Alternator conversion .....130-108 .....£106.90

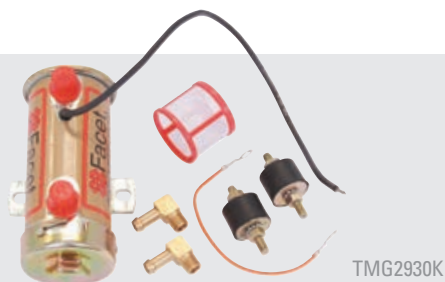


### Quaife limited slip differential

Quaife limited slip differentials allow maximum drive to the wheels, giving more grip under hard acceleration and cornering. Power is distributed to both wheels, rather than wasting energy spinning the wheel under the least load.

The Quaife differential is gear operated, so it has no plates to wear, and automatically transfers power to the wheel with the most grip. The plate type is a traditional Salisbury type differential, it has a set of clutch plates inside the housing that divert power to the wheel with the most grip.

- Quaife limited slip differential .....TMG20820 ..£1,047.00



TMG2930K

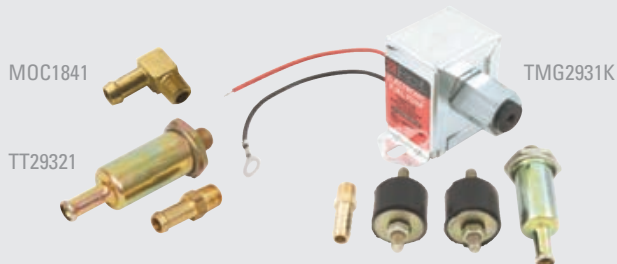
### High capacity fuel pumps

The standard fuel pump may not be able to maintain adequate fuel flow and pressure at higher engine speeds, particularly with a tuned engine. The Facet range of fuel pumps will suit all standard and modified engines fitted with carburettors. They give constant fuel flow and pressure, even at high temperatures eliminating the problems associated with vapour lock. The pumps are available in a variety of specifications to suit the engine's fuel pressure and flow requirements. Further fine tuning of the fuel pressure can be easily achieved by the use of a separate fuel regulator, see right. With safety in mind we recommend fitting a fuel pump inertia switch kit, so that in the event of an accident fuel delivery is automatically cut-off. Fuel lines may require adapting to install the new pump, check pipe sizes to select the correct unions, additional unions may be required.

#### Cylindrical fuel pumps

Formerly known as interrupter type pumps, these heavy duty pumps can be fitted at the front or rear of the car and up to 600mm above the bottom of the fuel tank. Kits are supplied with mounting & 8mm unions, alternative size unions available.

- Cylindrical fuel pump kit - road Silver Top . . . . .TMG2930K . . .£96.00 (Up to 150bhp, flow rate: 30 gal/hr, 4.0-5.50 psi, unions: 8mm x 1/8 npt)
- Cylindrical fuel pump kit - fast road Silver Top . .MGS2930K . .£100.00 (Up to 200bhp, flow rate: 35 gal/hr, 6.0-7.0 psi, unions: 8mm x 1/8 npt)
- Cylindrical fuel pump kit - competition Red Top .MGS2932K . . .£96.00 (Above 200bhp, flow rate: 40 gal/hr, 6.0-8.0 psi, unions: 8mm x 1/8 npt).
- Cylindrical fuel pump only - competition Red Top .TT2930 . . . . .£82.20 (Above 200bhp, flow rate: 40 gal/hr, 6.0-8.0 psi, 1/4 npt threads).



#### Solid state fuel pumps

These pumps should be mounted at the rear of the car (as they are designed to push fuel rather than draw fuel) and ideally below fuel tank level, although they will work up to 300mm above the bottom of the fuel tank. Kits are supplied with mounting & 8mm unions, alternative size unions available.

- Solid state fuel pump kit - fast road . . . . .TMG2931K . . .£54.00 (Up to 150bhp, flow rate; 32 gal/hr, 4.5-7 psi, unions: 8mm x 1/8 npt).
- Solid state fuel pump only - fast road . . . . .MGS2931 . . .£37.50 (Up to 180bhp, flow rate: 34 gal/hr, 7.0-10.0 psi, 1/8 npt threads).

#### Fuel pump unions

Use with the listed fuel pumps, please check thread and pipe size before ordering.

- Straight union 1/4" (6mm) 1/8 npt . . . . .FPA903B . . . . .£1.80
- Straight union 5/16" (8mm) 1/8 npt . . . . .MOC1604 . . . . .£3.44
- Straight union 3/8" (10mm) 1/4 npt . . . . .FPA904/B . . . . .£2.90
- 90° union 5/16" (8mm) 1/8 npt . . . . .MOC1841 . . . . .£6.10
- 90° unions 5/16" (8mm) 1/4 npt (pair) . . . . .TT2930A . . . . .£11.70
- 90° unions 3/8" (8mm) 1/4 npt (pair) . . . . .FPA902B . . . . .£11.00

#### Fuel filter union

- Unions 1/4" (6mm) 1/8 npt (pair) . . . . .TT29321 . . . . .£8.40

TT2927



TT2926



### Fuel regulators

We recommend the fitment of a fuel regulator which allows fine adjustment to the fuel pressure to suit your requirements. Use a filter/regulator unless you already have a fuel filter fitted.

- 67mm deep glass filter/regulator 1/4" union (each) .TT2927 . . . . .£60.00
- 85mm deep glass filter/regulator 5/16" union (each) .TT2928 . . . . .£57.00
- Fuel pressure regulator 1/4" union (each) . . . . .TT2925 . . . . .£49.50
- Fuel pressure regulator 5/16" union (each) . . . . .TT2926 . . . . .£51.00



HFFK4

### Fuel line kits

Traditional type fuel pipes (Bundy tubing) tend to rust from both sides, and rust in fuel and fuel lines can cause all sorts of problems. Our fuel line kits come with all fittings and unions, are easy to fit and will not rust.

- Fuel line kit - 1098-1275cc . . . . .HFFK4 . . . . .£70.00
- Fuel line kit - 1500cc . . . . .HFFK5 . . . . .£82.80



### Fuel inertia switch

This inertia switch is a good safety feature when using an electric fuel pump. The switch unit mounts to a vertical surface in the engine bay and in the unfortunate event of a crash cuts the power to the fuel pump preventing fuel spillage. Supplied with multi connector and tail leads to allow easy connections.

- Fuel pump inertia switch kit C41220AX . . . . .£47.50



### Sending unit brass float

These brass fuel float alternatives will work with original Smith's sending units (will not work with early Smith units with soldered metal floats). They replace the original plastic ones and do not react to the additives used in fuels nowadays.

- Brass float - fuel tank sending unit 360-646 . . . . .£8.50



147876K

### Fuel pump blanking plate kit

Use this blanking plate kit to replace the block mounted fuel pump if you are fitting an electric fuel pump. Kit includes blanking plate, gasket and hardware.

- Fuel pump blanking plate kit - 948-1275cc . . . . .2A265K . . . . .£6.50
- Fuel pump blanking plate kit - 1500cc . . . . .147876K . . . . .£8.10

AHH6708



AHA7384/5SS



### Stainless pump bracket

A replacement for the standard SU fuel pump bracket, manufactured in stainless steel with stainless steel hardware. Mounting rubber supplied separately.

- Stainless steel fuel pump bracket set . . . . .AHA7384/5SS .£24.50
- Mounting rubber . . . . .AHH6708 . . . . .£3.88





### Stelling & Hellings air filters

Stelling & Hellings air filters were a popular aftermarket air filter used on many American hot rods & sports cars. Their filters were supplied as original equipment on the 427 Cobra. These exact reproductions are chrome plated with a mesh filter. A smart accessory for your Sprite or Midget.

- Stelling & Hellings air filter - SU 1 1/4" carbs (each) .223-100 .....£39.00
- Stelling & Hellings air filter - SU 1 1/2" carbs (each) .223-200 .....£39.00



### Logo air filters

Enhance the appearance of your SU carburettors and engine bay with these chromed MG & SU logo'd air filters. Fit 1 1/2" carburettors.

- MG logo air filter each - 1500cc only .....GAC1055X ...£54.70
- SU logo air filter each - 1500cc only .....GAC1078X ...£54.70



### Breather filters

Engine breather filters are an alternative to running pipes from crankcases, clutch housings and timing cover breathers to the inlet manifold, they are particularly useful if induction set ups have been changed. Filters simply push on and are retained by a hose clip. Just remember to block off the other fitting on the carburettor or air filter where the original pipe was attached.

#### K&N crankcase breather filters

- 1 Breather filter 2" diameter 1/2" external inlet .KN62-1010 ...£22.10 (Filter has 1/2" (12mm) OD metal inlet stub to fit into 1/2" (12mm) ID breather hose).
- 2 Breather filter 2" diameter 1/2" internal inlet .KN62-1330 ...£20.40 (Filter has 1/2" (12mm) ID rubber inlet to fit onto 1/2" (12mm) OD breather pipes).

#### Aftermarket crankcase breather filters

- 3 Breather filter 12mm inlet - blue .....MT1200 .....£6.00
- 4 Breather filter 12mm inlet - chrome .....MT1201 .....£6.00
- 5 Breather filter 12mm inlet - red .....MT1202 .....£7.00 (These filters have 1/2" (12mm) ID rubber inlet to fit onto 1/2" (12mm) OD breather pipes).



#### K&N cleaning and oil kit

- K&N cleaning and oil kit .....001-130 .....£13.00 (250ml oil and 400ml cleaner).

### K&N filters



The last air filter you will ever need. K&N filters have a 1,000,000 mile guarantee, they just need cleaning and re-oiling periodically. K&N cotton gauze filters give virtually unrestricted air flow, whilst still providing very high levels of filtration to protect your engine.



KN56-9057

#### K&N marque sports filters for SU carburettors

- Austin Healey Sprite (1961-71) HS2 .....KN56-9057 ...£231.60
- Midget (to 1974) HS2 .....KN56-9055 ...£231.60



KN56-9106

KN56-9265

#### K&N sports air filters for Weber carburettors

The following filters are all 180 x 120mm.

- DCOE fitting 45mm - 1.3/4" deep .....KN56-1270 ...£87.00 (Not suitable for ram pipes).
- DCOE fitting 45mm - 1.3/4" deep .....KN56-9106 ...£89.68
- DCOE fitting 63mm - 2.1/2" deep .....KN56-9104 ...£92.92
- DCOE fitting 83mm - 3.1/4" deep .....KN56-9265 ...£89.68



KN56-1630A

KN56-9095

#### K&N sports air filters for SU carburettors

Choose the filter that best suits your application.

- HS2 centre mounting 45mm 1 3/4" deep .....KN56-9121 ...£82.00
- HS2 offset mounting 45mm 1 3/4" deep .....KN56-1630A ...£95.00
- HS/HIF4 centre mounting 45mm 1 3/4" deep ..KN56-1390A ...£85.00
- HS/HIF4 centre mounting 54mm 2 1/8" deep ..KN56-9093 ...£84.50
- HS4 centre mounting 83mm 3 1/4" deep .....KN56-9095 ...£84.46
- HS4 offset mounting 45mm 1 3/4" deep .....KN56-9128 ...£84.50



KN56-1400A

KN56-9098

- HS/HIF6 centre mounting 45mm 1 3/4" deep ..KN56-1400A ...£95.00
- HS6 centre mounting 54mm 2 1/8" deep .....KN56-9096 ...£89.68
- HS6 centre mounting 83mm 3 1/4" deep .....KN56-9098 ...£89.68
- HS6 offset mounting 45mm 1 3/4" deep .....KN56-9132 ...£84.50



**SU jet conversion kits - 1500cc**

The waxstat jets used on some 1500cc carburetors can give major problems in warm weather and heavy traffic as they weaken the mixture too much, causing rough idling. This can be cured by converting to standard fixed jets. The conversion kits consist of a set of fixed jets and a pair of choke linkages to suit.

- Jet conversion kit for HS4's with 90 thou jets . . .TT1459 . . . . .£67.20
- Jet conversion kit for HS6's with 100 thou jets . .TT1559 . . . . .£62.80



**SU plain throttle discs**

If your throttle discs are fitted with a pop valve these should be replaced with plain discs to maximize air flow through the carburetors on full throttle.

- Plain throttle disc for HS2 . . . . .WZX1320 . . . .£16.10
- Plain throttle disc for HS4 . . . . .WZX1323 . . . .£11.70
- Plain throttle disc for HS6 . . . . .WZX1321 . . . .£10.50



**SU carburettor service kits**

- H1 service/repair kit - 948cc . . . . .CRK226 . . . .£70.00
- HS2 service kit - 1098-1275cc . . . . .WZX1859X . .£54.00
- HS4 service kit (AUD665 front) - 1500cc . . . . .WZX1852X . .£37.00
- HS4 service kit (AUD665 rear) - 1500cc . . . . .WZX1853X . .£37.00
- HS4 service kit (FZX1258 front) - 1500cc . . . . .WZX1890X . .£69.40
- HS4 service kit (FZX1258 rear) - 1500cc . . . . .WZX1889X . .£69.40
- HS4 service kit (FZX1122/FZX1327) - 1500cc . .WZX1849X . .£91.80



**Grose jets for SU carburetors**

Grose jets use a more modern ball valve so they won't stick open.

- Grose jets for SU H/HS carburetors . . . . .GAC9201X . . .£9.50

**SU carburetors and components**

Increasing the size of your carburetors can give improved power if the right combination is used. The range of needle used through the years for A series and 1500cc models is quite extensive. Choice of needle will depend on the range of modifications and can only be done on a rolling road with a gas analyser. For further help, please contact your nearest Moss branch.

The Sprite I was originally equipped with 1 1/8" H1 SU's, fitting 1 1/4" HS2 SU's (including manifold/fittings etc) from the 1098cc engine will give a useful power boost. Please see our Restoration section for detailed carburettor parts listings and components.



**SU carburettor needle chart**

This needle chart gives full range of needles and their dimensions to help guide you in your choice of needles.

- SU carburettor needle chart . . . . .ALT9501 . . . .£12.50



**SU carburettor needles**

- 948-1098cc needle suggestions (SU H1 and SU HS2)**
- Standard needle - 948cc . . . . . 'V3' . . .AUD1411 . . .£10.00
  - Rich needle - 948cc . . . . . 'V2' . . .AUD1410 . . .£10.00
  - Weak needle - 948cc . . . . . 'GX' . . .AUD1227 . . .£9.50
  - Early (CG) standard needle - 1098cc . . . 'GY' . . .AUD1468 . . .£9.50
  - Early (CG) rich needle - 1098cc . . . . . 'M' . . .AUD1261 . . .£9.50
  - Early or late (CG) weak needle - 1098cc . . 'GG' . . .AUD1211 . . .£9.50
  - Late (CC) standard needle - 1098cc . . . 'AN' . . .AUD1478 . . .£9.50
  - Late (CC) rich needle - 1098cc . . . . . 'H6' . . .AUD1242 . . .£9.50

- 1275cc needle suggestions (SU HS2 fixed)**
- Standard . . . . . 'AN' . . .AUD1478 . . .£9.50
  - With K&N filters . . . . . 'H6' . . .AUD1242 . . .£9.50
  - As above + tuned exhaust . . . . . 'H6' . . .AUD1242 . . .£9.50
  - As above + modified head . . . . . 'AH2' . . .AUD1059 . . .£9.50
  - As above + camshaft . . . . . 'AF' . . .AUD1037 . . .£10.00

- 1275cc needle suggestions (SU HS2 biased)**
- Standard . . . . . 'AAC' . . .CUD1002 . . .£10.20
  - With K&N filters . . . . . 'AAN' . . .CUD1012 . . .£10.20
  - As above + tuned exhaust . . . . . 'AAQ' . . .CUD1014 . . .£10.20

- 1275cc needle suggestions (SU HS4 biased)**
- As above + modified head . . . . . 'AAQ' . . .CUD1014 . . .£10.20
  - As above + camshaft . . . . . 'ABY' . . .CUD1016 . . .NCA

- 1500cc needle suggestions (SU HS4)**
- Standard early . . . . . 'ABT' . . .CUD1104 . . .£10.20
  - Standard late . . . . . 'ADT' . . .NZX4013 . . .£10.20
  - K&N and tuned exhaust . . . . . 'AAQ' . . .CUD1014 . . .£10.20
  - K&N and tuned exhaust lean . . . . . 'AAT' . . .CUD1017 . . .£10.20
  - As above + modified head . . . . . 'AAM' . . .CUD1011 . . .£10.20
  - As above + modified head lean . . . . . 'AAB' . . .CUD1001 . . .£10.20
  - As above + cam road 83 . . . . . 'AAB' . . .CUD1001 . . .£10.20
  - As above + cam fast road 83 . . . . . 'AAL' . . .CUD1010 . . .£10.20



### Piper air socks

These air socks can be used with our piper ram pipes. They are supplied in pairs at 100mm long. They can be cut to size, though you must leave a minimum of 30mm between the inner face and the ram pipe mouth. Use with Piper ram pipes.

Piper air socks (pair) .....PXC1050 ...£26.40



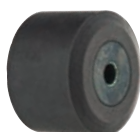
AUD4398

### Damper springs (SU HS4) - 1500cc

When fitting sports air filters the red carburettor damper springs should be changed for the heavier 8oz yellow springs.

8oz yellow damper spring small (1" diameter) ..AUC1167 ....£3.44  
(For carburettor numbers AUD665 and FZX1258).

8oz yellow damper spring large (2" diameter) ..AUD4398 ....£2.90  
(For carburettor numbers FZX1122 and FZX1327).



### Nitrophyl carburettor float

Replace old carburettor floats that have a habit of cracking and filling with fuel with these Nitrophyl floats. These new SU-H and HD series replacement floats are moulded from Nitrophyl and will not crack or deteriorate from modern fuel additives.

Nitrophyl carburettor float .....WZX1303X...£15.75



GAC4149X

370-735

### MG carburettor caps and float bowl bolt

These very distinctive solid brass dashpot damper caps for SU carburettors will improve your engine compartment. Your original damper rod must be re-used and pressed into the new cap. The solid brass float bowl bolt with MG logo complements the MG logo carburettor caps.

Carburettor caps with MG logo (pair) .....370-735 ....£44.20

Float bowl bolt (each) (H1 carburettor only) ...GAC4149X ...£31.65



386-385



WZX1178RP

### Oversized shafts for SU carburettors

Worn throttle shafts and carburettor bodies cause bad idle and uneven running. This can be remedied by replacing your carburettors or by reaming out your carburettor bodies and fitting oversize throttle shafts.

Oversize throttle shafts for HS4 .....WZX1177RP ..£16.30

Oversize throttle shafts for HS6 .....WZX1178RP ..£16.30

Carburettor reamer .....386-385 ...£171.20



### Ram pipes

Ram pipes (except period style) are fitted inside the air filter to help smooth the air flow into the carburettor. The shorter the ram pipe the higher up the rev range power is produced.

If using with an air filter, a minimum clearance of 1 1/2" between the ram pipe and the filter case is recommended to ensure maximum air flow.

#### Ram pipes for SU carburettors

1 K&N ram pipe for HS4 .....KN85-5039 ...£14.40

Piper 30mm ram pipe for HS2 .....SFR230 .....£25.50

2 Piper 30mm ram pipe for HS4 .....SFR430 .....£25.50

3 Piper 30mm ram pipe for HIF4 .....SFR4430 .....£25.50

4 Piper 50mm ram pipe for HS6 .....SFR650 .....£25.50



5 Period short ram pipe for HS2 .....SFR1 .....£15.30

Period short ram pipe for HS4 .....SFR2 .....£15.30

6 Period short ram pipe for HS6 .....SFR3 .....£15.30

Period long ram pipe for HS2 .....SFR4 .....£15.30

7 Period long ram pipe for HS4 .....SFR8 .....£15.30

8 Period long ram pipe for HS6 .....SFR9 .....£15.30



#### Ram pipes for Weber carburettors

These ram pipes are genuine Weber replacement products.

9 Ram pipe 40 DCOE 16mm .....KNSS1640 ...£31.00

10 Ram pipe 40 DCOE 26mm .....KNSS2640 ...£31.00

11 Ram pipe 40 DCOE 39mm .....KNSS3940 ...£31.00

Ram pipe 45 DCOE 16mm .....KNSS1645 ...£31.00

12 Ram pipe 45 DCOE 26mm .....KNSS2645 ...£31.00

Ram pipe 45 DCOE 39mm .....KNSS3945 ...£31.00

Ram pipe 45 DCOE 60mm .....KNSS6045 ...£32.00



SFR23

SFR23B

SFR23R

SFR175

### Dashpot covers for SU carburettors

Dashpot covers are an ideal way to enhance and brighten the engine bay.

Alloy dashpot cover for HS2 .....SFR22 .....£10.44

Alloy dashpot cover for HS4/HS6 .....SFR23 .....£10.44

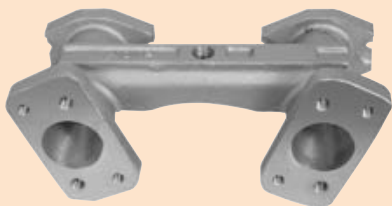
Anodised blue dashpot cover for HS4/HS6 .....SFR23B .....£12.85

Anodised red dashpot cover for HS4/HS6 .....SFR23R .....£12.85

Chrome dashpot cover for HS4/HS6 .....SFR150 .....£10.44

Chrome dashpot cover short type for HS/HIF 4/6 .SFR175 .....£9.37

## SU carburettor inlet manifolds

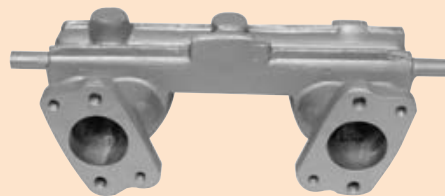


LP4012

### 1098-1275cc

Cast aluminium inlet manifolds, supplied complete with studs and nuts. For further details please contact your nearest Moss branch.

- 1098-1275cc (twin HS2/HS4) .....LP4012 ....£157.50
- 1098-1275cc (single HS6) .....MT3603 ....£55.90



### 1500cc

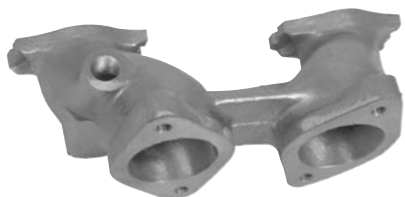
Cast aluminium inlet manifold with water heated pipe, supplied complete with studs and nuts to mount a pair of HS4's.

- 1500cc (SU HS4) .....TT1458 ....£181.00

## Weber carburettors and components



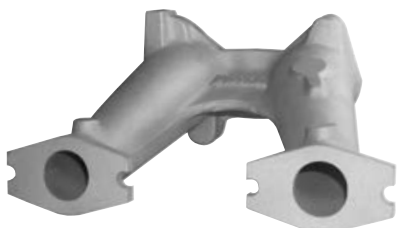
Increasing the size and number of carburettors can unleash a lot more power if the right combination is chosen. For maximum power and performance Weber side-draught carburettors are the best option. The improvement in mid to top end breathing is considerable. The jetting may need some adjustment, depending on the engine specification, this is best achieved on a rolling road. With some installations when using Weber carburettors, the inlet manifold no longer supports a closed circuit engine breather system. All our Weber carburettor inlet manifolds are supplied with fittings and seal plates. For full details please contact your nearest Moss branch.



### A series engine

The inlet manifolds here, allow space for the fitment of either deep or slim K&N air filters and are long enough to greatly improve breathing.

- Medium manifold 10cm .....TT10850 ....£148.20
- (10cm is the popular length for RHD cars with deep K&N filters, LHD models, and most road cars in general).



### A series engine

- Long manifold .....TWM0071 ....£321.00
- (Made by TWM and supplied complete with direct action throttle linkage).



### Midget 1500cc

A single 45 DCOE will give a good power increase across the rev range. A twin 40 DCOE set up gives more top end power at the expense of bottom end tractability. Twin 45 DCOE's are for full race use only as there will be no bottom end torque.

- Parallel manifold single carburettor .....TWM0088 ....£280.00
- (This parallel TWM manifold gives maximum flow so will give more power at the top end. This manifold is 12cm long so you can use up to a 63mm deep air filter. Supplied as a ready to fit kit with necessary linkages).



### Midget 1500cc

- Cross-over manifold single carburettor .....TT10549 ....£108.00
- (This manifold will give improved mid range due to the better distribution of gases. This manifold 15cm long only allowing a 45mm deep air filter).



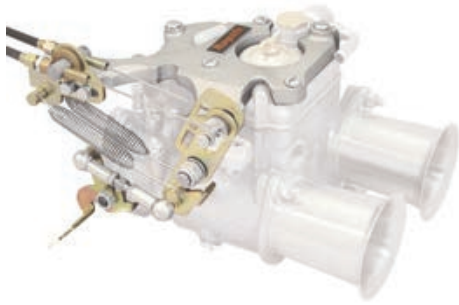
### Midget 1500cc

- Short tract manifold twin carburettor .....TT1450 ....£194.00
- (This pair of manifolds is designed where space is limited or when using deep air filters. K&N filters KN56-9265 may be fitted, space allowing, along with 26mm ram pipes. This set up produces a wide usable power range).



### Midget 1500cc

- Long tract manifolds twin carburettor .....TT1350 ....£137.00
- (This pair of long tract inlet manifolds allow for maximum power. They can only be used with 45mm deep air filters).



### Weber DCOE throttle linkages - Mangoletsi

This new simple design, for DCOE carburettors, features a cast bracket which fits over the top of the carburettor, holding the linkage neatly to the side of the carburettor. This unique design has an ultra-low profile - the highest point of the linkage is only 10mm higher than the carburettor, ideal if clearance is limited. Each kit is suitable for single or twin carburettor set-ups for in-line engines.

The unique design also gives a wide range of throttle adjustment. Cable travel and spring tension can be adjusted independently. The adjuster can be set to give the desired cable travel, the spring tension can then be set to give the correct throttle shut off. This allows the throttle feel to be fine tuned to the driver's requirements.

Throttle linkage DCOE - twin cable . . . . .LP42451 . . . . .£99.13  
 Throttle linkage DCOE - single cable . . . . .LP42411 . . . . .£86.45



### Weber DCOE throttle linkages - Webcon

These high quality linkages are available for Weber DCOE side draught carburettor. The main bracket, lever and fittings are manufactured from zinc plated steel which gives excellent corrosion resistance and matches other components on the carburettor. They feature a self-lubricating bronze pivot bush, twin return springs and high quality ball joints, giving a smooth operation. They are suitable for single or twin carb set ups and are fully adjustable. Kits are available for top or bottom mounting, with a choice of single or twin cables. Single cable kits are supplied with a ferule to attach to existing throttle cable. Twin cable kits include a pair of cables, with pedal end fitting block.

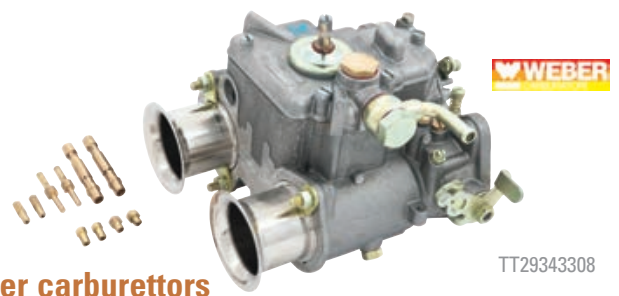
T/linkage DCOE - top mount/single cable . . . .LP4100 . . . .£102.23  
 T/linkage DCOE - top mount/twin cable . . . .LP4101 . . . .£112.37  
 T/linkage DCOE - bottom mount/single cable .LP4102 . . . .£102.23  
 T/linkage DCOE - bottom mount/twin cable .LP4103 . . . .£112.37



### Weber mountings

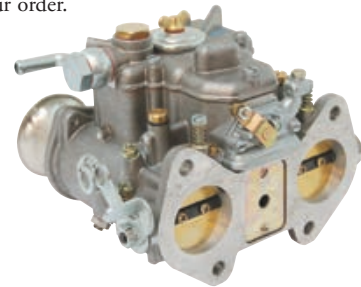
These competition mounting rubbers and sealing plates with integral rubber o-rings help to dampen vibration giving more consistent idling and fuel supply.

Seal plate for 40-45 DCOE (each) . . . . .TT2937A . . . .£6.50  
 Carburettor mounting bush kit (per carburettor) . .TT2939 . . . .£16.60  
 Thackery washers (each) . . . . .AJD7731 . . . .£0.44

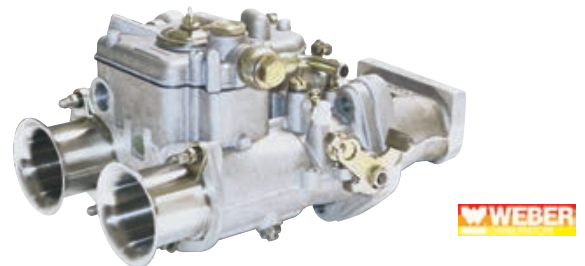


### Weber carburettors

These are some of the Weber carburettors that we have available. A single Weber set up is ideal for road use giving a good power increase, twin Weber's will give you a substantial increase in power. We can supply different jet set ups according to your needs, please discuss this with us when placing your order.



- 40 DCOE fast road (single fitment) - 1275cc . .TT29343308 .£484.00
  - 40 DCOE road (single fitment) - 1500cc . . . .TT2934333 .£508.50
  - 40 DCOE fast road (single fitment) - 1500cc . .TT2934304 .£441.50
  - 45 DCOE fast road (single fitment) - 1500cc . .TT2935344 .£515.60
  - 40 DCOE road (twin fitment) - 1500cc . . . .TT2934283 .£494.20
  - 40 DCOE fast road (twin fitment) - 1500cc . . .TT2934304 .£441.50
  - 40 DCOE fast road/sport (twin fitment) - 1500cc .TT2934333 .£508.50
  - 45 DCOE full race (twin fitment) - 1500cc . . . .TT2935344 .£515.60
- (Full race not suitable for road use as low speed torque will be non existent).

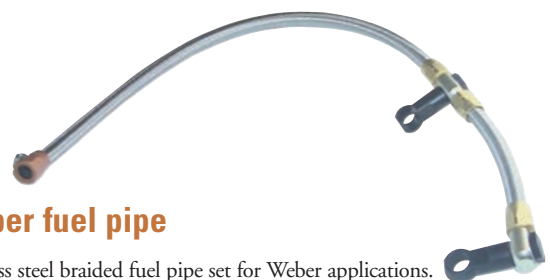


### Side draught Weber conversion - 1500cc

Our Weber conversion kits include: Inlet manifold, carburettors with suitable jets, throttle linkage and fittings. Alternative settings can be provided, please enquire when ordering.

Twin Weber 40 DCOE carburettor kit - 1500cc .TTK10959 £1,070.00  
 (For maximum power and performance, twin side draught carburettors are the best option).

Note: Our Weber carburettor kits are set up as a starting point to get your car running. For the best results always have the car set up on a rolling road.



### Weber fuel pipe

Stainless steel braided fuel pipe set for Weber applications.

Fuel pipe - 1500cc . . . . .TT1455 . . . .£175.00

## Performance engine units

If you don't have the inclination to prepare, modify or build the engine yourself, we can build it for you. We also offer a wide range of high quality standard engines for all Abingdon classics. Please see the Restoration section or contact your nearest Moss branch for full details.

Here are some of the more popular options, although we can build an engine to your exact specification. Please talk to your nearest Moss branch for details. (All our engines are fully balanced complete with clutch and flywheel).

Note: A refundable surcharge will apply to all units unless the customers own unit is supplied for modification.



### 1275cc stage 2 performance engine

If you wish to improve performance, then our stage 2 engine is your answer. Cylinder head modifications include gas flowing of the ports and chambers, standard size reshaped valves, re-cut valve seats, new guides and double valve springs. Engines are supplied less rear engine plate, water pump and front pulley. All engine units come with slave rocker cover.

Stage 2 performance engine - 1275cc . . . . .RKM1126ST2 . .£2,750.00

### 1500cc performance engines

This really is the easy way to give your Midget 1500cc extra performance. We offer a standard balanced engine as well as a stage 2 fully balanced engine. Both units are lead free. All work is carried out to the customers own unit. Price quoted excludes external ancillaries.

Standard/balanced engine - 1500cc . . . . .GSE2459BFC .£1,990.00

Stage 2 performance engine - 1500cc . . . . .GSE2459ST2 .£2,570.00



### Rocker cover nut with MG logo

Our polished rocker cover securing nuts feature the MG logo in solid brass. They are the perfect finishing detail to any engine bay and look great on any rocker cover.

Rocker cover nut (each) . . . . .460-119 . . . . .£24.00



### Uprated cylinder head fasteners

You should consider the strength and reliability of all critical fasteners used on your engine. Increased reliability can be obtained for mild states of tune by replacing the head studs and nuts with uprated versions.

The greater strength of these studs will restrict stretching under pressure and therefore keep the head and gasket securely in place. Remember, just a simple nut and bolt check could prevent "shake, rattle and break"! Use these to help keep your cylinder head gasket in one piece.

Uprated flanged cylinder head nuts . . . . .51K1193B . . . .£1.80

Uprated cyl. head stud and nut set - 9 stud . . . .TMG10864 .£186.70

Uprated cyl. head stud and nut set - 11 stud (ARP) .MGS10864 .£183.60

Uprated cyl. head stud and nut set - 11 stud (EN24) .AHT280 . . . .£74.10



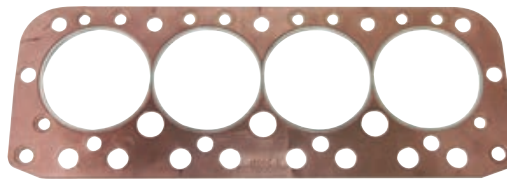
### Aluminium cylinder heads (standard)

Working to original drawings, these brand new cylinder heads are designed to the original factory specification.

When fitting an aluminium head, you must run with 100% summer coolant that contains the correct inhibitors to prevent corrosion and electrolytic reaction. We recommend you use new hardware, nuts, studs, etc... when fitting these heads to ensure a good fit.

All our 5-port heads are supplied as fully machined bare heads, with bronze valve guides and lead free valve seats. Heads can be modified to a higher specification. For detailed specifications please call your nearest Moss branch.

Aluminium cylinder head - 1275cc . . . . .451-875 . . .£900.00



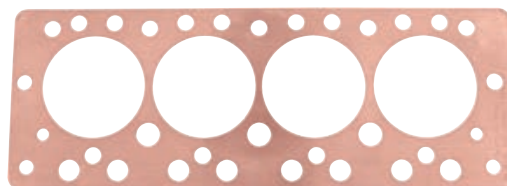
MST208

### Uprated head gaskets

Uprated head gasket - 1275cc . . . . .MST208 . . .£15.65

Competition head gasket - 1275cc . . . . .AHT188 . . .£24.30

Metro turbo head gasket - 1275cc . . . . .GUG702560HG £17.00



387-520

Solid copper head gasket - 1275cc . . . . .387-520 . . .£98.65



## SPAX SHOCK ABSORBERS

**The next step to improving the ride and handling of your car is to fit good quality shock absorbers.**

Spax is one of Britain's most respected companies in this field. Their dampers give excellent service on all models plus, their adjustable shock absorbers have the ability for the adjustments to be made on the car. Available on their own or as part of a

conversion kit. Shock absorbers should always be replaced in pairs.



See page A05 for more information



## DYNATOR CHARGING SYSTEM

**An alternator in a dynamo casing**

Complete and ready to fit. For those who prefer an alternator to a dynamo, but wish to retain the original appearance of a dynamo for aesthetic reasons.

Available for positive or negative earth, with full fitting instructions provided.



See page A16 for more information



TMG10803B

### Modified cast iron cylinder heads

Our range of gas flowed heads are available to suit all needs. On some heads the work is carried out to the customers own unit, the more popular heads may be available on an exchange basis. All heads are supplied with bronze-alloy valve guides and valve seats suitable for use with unleaded petrol unless requested otherwise. Please advise us of the engine capacity and any planned improvements/changes at the time of ordering.

#### Stage II

Fast road heads include gas flowed ports and reshaped combustion chambers. New reshaped standard valves are fitted with new guides and uprated valve springs.

#### Stage III

Fast road/sport heads have further modifications to the ports and chambers. Large inlet valves are fitted with new guides, uprated valve springs and alloy valve caps.

#### Stage IV

Race heads are competition based heads with extensive modifications to ports, valve seats and chambers. New large inlet and exhaust valves with Moss ST valve springs and alloy caps. Not available with lead free valve seats. Work is carried out to customers own head, we will need full details of your engine to achieve the optimum compression ratio.

#### 948-1098cc

Stage II cylinder head (lead free) . . . . .MGS10802UL . .NCA

Stage III cylinder head (lead free) . . . . .MGS10803B . .NCA

#### Sprite and Midget 1275cc

For A series engines the best head is the 1275cc Mini Cooper S 12G940 casting with 11 stud configuration giving improved engine reliability, the block will need drilling and tapping to suit. The head gasket will also need changing, use a traditional competition gasket, or Metro Turbo head gasket.

Stage III cylinder head (lead free) . . . . .TMG10803B .£794.30

Stage IV race specification cylinder head . . . . .TMG10824B .£830.20

#### Midget 1500cc

Stage II cylinder head (lead free) . . . . .TT1402UL .£682.00

Stage III cylinder head (lead free) . . . . .TT1403B .£713.00

Stage IV race specification cylinder head . . . . .TT1424B . . . . .NCA



#### 1500cc

Rocker covers for Midget 1500cc are supplied with a chrome oil filler cap and two chrome nuts.

Polished alloy rocker cover (standard cap position) .GAC4067 . . .£31.90

Rocker cover gasket . . . . .GUG5036VC .£2.00

Long studs for alloy covers (2 required) . . . . .105123 . . .£2.04

Chrome domed nuts (2 required) . . . . .14B2685 . . .£1.24

Oil filler cap chrome (for GAC4067) . . . . .8G612CP . . .£5.20

Oil filler cap chrome (for TT1437) . . . . .TT9920 . . .£16.80

### Alloy rocker cover and fittings

An alloy rocker cover will improve the appearance of your engine bay and, as an added advantage, will help to muffle valve train noise. Always fit a new gasket when replacing your rocker cover, and do not over tighten rocker cover nuts.

We offer a range of accessories for the rocker cover including anodised T bars for a custom appearance.



WPA9007X

Our rocker cover kit includes alloy cover, gasket, seals, chrome spacers, nuts, washers, and chrome filler cap.

Ribbed rocker cover kit . . . . .WPA9007X . . .£37.00  
(Kit includes: Rocker cover GAC4068P and fitting kit GAC4069FK).



Ribbed rocker cover - polished . . . . .GAC4068P . . .£23.50

Ribbed rocker cover - red . . . . .GAC4068R . . .£35.60

Ribbed rocker cover - blue . . . . .GAC4068B . . .£35.60

Fitting kit for rocker cover . . . . .GAC4069FK . . .£14.90

(Kit includes: Oil cap, seals and chrome spacers/nuts/washers).

Spacer and chrome washer kit . . . . .GAC4069WK . . .£4.32

(Kit includes: Chrome washers, chrome spacer kit and rubber grommets).

Rocker cover gasket (all) . . . . .GUG705009VC . .£1.20

Rubber seals (2 required) . . . . .12A1358 . . .£0.35



Knurled nuts for rocker cover (pair) . . . . .WPA9029X . . .£9.20  
(These knurled thumb nuts replace the standard nut/studs).

Oil filler cap - chrome . . . . .8G612CP . . .£5.20

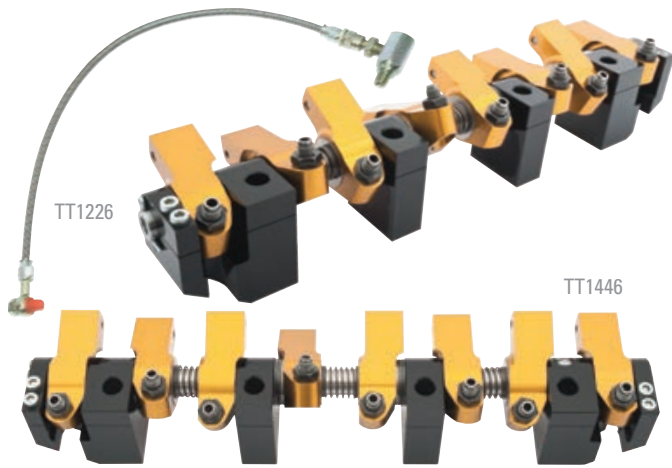
Oil filler cap - steel/matt finish . . . . .8G612 . . .£7.00

Rocker cover T bars (pair) - chrome . . . . .WPA9039X . . .£5.28

Rocker cover T bars (pair) - anodised red . .WPA9039R . . .£7.73

Rocker cover T bar (pair) - anodised blue . .WPA9039B . . .£7.73





### High performance roller rockers

The roller rocker kit replaces the complete rocker assembly. The advantages of having roller tips are lower friction, less side loading on the valves and the ability to withstand the stresses of high rpm without breaking. Using a higher rocker ratio is ideal for increasing the valve lift and improving torque, best combined with a hi-lift camshaft.

The ratio of our roller rockers means the valves are opened earlier for a longer duration, making breathing far more efficient. If using rockers with a higher ratio it is vital to check the valve springs for coil binding when a high lift camshaft is fitted.

Note: Tubular push rods must be used with roller rockers, and for Midget 1500cc a rocker oil feed kit (TT1226) must definitely be fitted.

- Roller rocker set 1.5:1 - 948-1098cc . . . . .AHT440 . . . .£697.00
- Roller rocker set 1.3:1 - 1275cc . . . . .AHT437 . . . .£654.00
- Roller rocker set 1.5:1 - 1275cc . . . . .AHT438 . . . .£263.20
- Roller rocker set 1.5:1 - 1275cc . . . . .TMG10848 .£687.00
- Hi lift non roller rocker set 1.5:1 - 1275cc . . . . .CAHT436 .£178.80
- Hi lift roller rocker set 1.55:1 - 1500cc . . . . .TT1445 . . . .£677.00
- Hi lift roller rocker set 1.65:1 - 1500cc . . . . .TT1446 . . . .£695.00
- Rocker oil feed kit - 1500cc . . . . .TT1226 . . . .£35.00



### Upated rocker shafts and fittings

All cars will benefit from a tuftrided rocker shaft, particularly tuned cars using higher revs. They are stronger, so will resist wear and prove more reliable. Tuftrided rocker shafts must be thoroughly cleaned of the salts used during the hardening process.

As with all rocker shafts check the end plugs are in place before fitting. The friction and side loads on the rockers can be reduced and the location improved by using a steel spacer set instead of the rocker shaft springs.

Midget 1500cc need pedestal shims with standard rockers enabling the correct rocker angles to be obtained. They have a nominal thickness of 0.032" and are supplied individually.

- A series tuftrided rocker shaft . . . . .TMG10817 . .£27.60
- A series steel spacer set . . . . .CAEG392 . . .£16.15
- Midget tuftrided rocker shaft - 1500cc . . . . .TT1317 . . .£27.70
- Midget steel spacer set - 1500cc . . . . .TT1318 . . .£13.40
- Midget pedestal shims (as required) - 1500cc . . .TT1910 . . .£2.05



### Upated valves and valve guides

Our high-flow and gas-flow valves, made from EN21/4N stainless steel, are essential to maximize the flow of gases through the head. These valves should be fitted with our bronze alloy valve guides for improved reliability with less friction, especially when running with unleaded petrol.

Rimflow valves are considered to be the best valves on the market. Also produced in EN21/4N steel, they have chromed plated stems to enable them to be installed with iron guides, we recommend bronze guides as these help with heat dissipation. Rimflow valves use single groove collets (88G459). Choice of valve size will depend upon the torque or high revs required, this must be considered with camshaft and rocker gear choice. Larger valves with suitable modifications can increase power output by up to 8 bhp.

- High-flow large inlet valve (35.6mm) - 1275cc . .CAEG544 . . .£19.00
- High-flow large inlet valve (37.2mm) - 1275cc . .CAHT55 . . . .NCA
- High-flow large exhaust valve (29.4mm) - 1275cc .CAEG106 . . .£14.80
- High-flow large exhaust valve (31mm) - 1275cc .CAEG107 . . .£14.65
- Rimflow large inlet valve (35.6mm) - 1275cc . .MST2021 . . .£29.30
- Rimflow large inlet valve (36.57mm) - 1275cc . .MST2022 . . . .NCA
- Rimflow large exhaust valve (29mm) - 1275cc . .MST2011 . . .£27.40
- Rimflow large exhaust valve (31mm) - 1275cc . .MST2012 . . .£28.15
- Bronze valve guide (set of 8) - 1275cc . . . . .TMG10819 . .£50.40

- High-flow large inlet valve (1.475") - 1500cc . . .TT1434 . . .£20.80
- High-flow exhaust valve (standard) - 1500cc . . .TT1315 . . .£33.70
- High-flow large exhaust valve (1.30") - 1500cc . .TT1435 . . .£32.50
- Bronze valve guide (set of 8) - 1500cc . . . . .TT1419 . . .£67.00



### Upated valve springs and caps

Competition valve springs work well with either a tuftrided rocker shaft or high ratio rocker gear, as well as performance camshafts and, depending on specification, are good to 8000rpm, but they must be used with our alloy caps. Half the weight of steel, our lightweight alloy valve caps will help minimise wear on the valve gear and cam. For Sprite, Midget 1275cc engines alloy valve caps must be shimmed (with MGS101861 spacers) to the correct fitted height.

- Upated valve spring set fast road - 1275cc . . . .TMG10807 . .£37.15
- Valve spring spacers - 1275cc . . . . .MGS108161 .£36.50
- Alloy valve cap set - 1275cc . . . . .TMG10816 . .£14.40
- Upated valve spring set fast road - 1500cc . . . .TT1307 . . .£32.00
- Alloy valve cap (each) - 1500c . . . . .TT1216 . . .£5.70



### Upated pushrods and cam followers

Our lightweight (40g) cam followers are the type with extra drain holes, they allow high revs while reducing loads on the camshaft. Our lightweight tubular pushrods are stronger than the originals and are made to suit a high compression cylinder head. When fitting upated push rods and cam followers you are advised to fit them in engine sets.

- Upated push rod (8 required) - 1275cc . . . . .AEG314 . . .£4.00
- Lightened/tuftrided cam followers (set) - 1275cc .CAEG579 . . .£47.20
- Lightened/tuftrided cam followers (each) - 1275cc .TMG10709 . .£7.70
- Tubular push rods (8 required) - 1500c . . . . .TT1433 . . .£8.60



## Uprated camshafts

To assist in selecting a suitable camshaft we have prepared tables showing their various characteristics, these will change from engine to engine and with other modifications such as carburettor or valve size. A scatter profile is where the cam timing on No.2 and 3 cylinders has been altered slightly to combat the poor scavenging of the Siamese port design. This will benefit both the tickover and high end performance.

Care must be taken when choosing your camshaft and other components, to ensure you get the best out of them. For the more extreme camshafts you will need a flowed head with bigger valves and the fuelling will have to be modified to suit, either with SU's or Weber carburettors. If you want to minimise other modifications use a mild camshaft. If you are considering fitting one of our supercharger kits, please contact our Research and Development department at our London branch.



## 948-1098cc

All the Kent camshaft applications/part numbers here for 948cc and 1098cc have the suffix 'P', they are for the original Pin drive oil pump/camshaft as used on 948cc and 1098cc models. If you have changed your camshaft and oil pump to either Star drive or Metro slot, use the suffix 'S' or 'M' on the part number.

| 948-1098cc camshaft type | Part No | Price   | Inlet timing | Exhaust timing | Duration inl. - exh. | Cam Lift      | Install setting |
|--------------------------|---------|---------|--------------|----------------|----------------------|---------------|-----------------|
| Fast road                | KMD266P | £123.00 | 24/56        | 61/29          | 260-270°             | 0.263"-0.270" | -4°             |
| Fast road/rally          | KMD276P | £123.00 | 29/61        | 66/34          | 270-280°             | 0.293"-0.315" | -4°             |
| Rally                    | KMD286P | £123.00 | 34/66        | 71/39          | 280-290°             | 0.315"-0.324" | -4°             |
| Race                     | KMD296P | £123.00 | 39/71        | 76/44          | 296-300°             | 0.324"-0.340" | -4°             |

## 1275cc

All the Kent camshaft applications/part numbers here for 1275cc have the suffix 'S', they are for the original Star drive oil pump/camshaft as used on all 1275cc models. If you have changed your camshaft and oil pump to Metro Slot, use the suffix 'M' on the part number.

| 1275cc camshaft type | Part No   | Price   | Inlet timing | Exhaust timing | Duration inl. - exh. | Cam Lift      | Install setting |
|----------------------|-----------|---------|--------------|----------------|----------------------|---------------|-----------------|
| Fast road            | KMD266S   | £123.00 | 24/56        | 61/29          | 260-270°             | 0.263"-0.270" | -4°             |
| Fast road/rally      | KMD276S   | £123.00 | 29/61        | 66/34          | 270-280°             | 0.293"-0.315" | -4°             |
| Rally                | KMD286S   | £123.00 | 34/66        | 71/39          | 280-290°             | 0.315"-0.324" | -4°             |
| Rally scatter        | KMD286SPS | £225.50 | 34/66        | 71/39          | 280-290°             | 0.324"-0.340" | -4°             |
| Race                 | KMD296S   | £123.00 | 39/71        | 76/44          | 296-300°             | 0.324"-0.340" | -4°             |
| Race scatter         | KMD296SPS | NCA     | 39/71        | 76/44          | 296-300°             | 0.324"-0.340" | -4°             |
| Full race scatter    | KMD310S   | NCA     | 49/81        | 81/49          | 310°                 | 0.340"        | -4°             |

## 1500cc

| 1500cc camshaft type | Part No  | Price   | Inlet timing | Exhaust timing | Duration inl. - exh. | Cam Lift | Install setting |
|----------------------|----------|---------|--------------|----------------|----------------------|----------|-----------------|
| Road 83              | TT10504N | £189.00 | 30-56        | 74-28          | 266°                 | 0.288"   | 103°            |
| Road 89              | TT14041N | £184.50 | 22-70        | 62-26          | 272°                 | 0.276"   | 112°            |
| Fast road            | TT1405N  | £198.00 | 30-70        | 70-30          | 280°                 | 0.270"   | 108°            |
| Fast road 83         | TT10505N | £210.00 | 37-63        | 74-28          | 280°                 | 0.288"   | 103°            |
| Fast road 89         | TT14051N | £184.50 | 34-76        | 58-34          | 290°                 | 0.293"   | 108°            |
| Sprint 83            | TT10506N | NCA     | 34-74        | 74-34          | 288°                 | 0.275"   | 110°            |
| Sprint 90            | TMG10506 | £54.80  | 39-71        | 81-29          | 290°                 | 0.302"   | 110°            |
| Race 83              | TT10906N | £169.00 | 42-68        | 78-32          | 295°                 | 0.302"   | 103°            |
| Race 96              | TT14062N | NCA     | 49-81        | 81-49          | 310°                 | 0.340"   | 106°            |
| Race 97              | TT14063N | NCA     | 49-77        | 77-49          | 320°                 | 0.347"   | 106°            |



TT2929 GGL1021 GGL9122X GGL9031X GGL1009

### Camshaft and engine building essentials

|                                     |           |        |
|-------------------------------------|-----------|--------|
| Timing disc                         | TT2929    | £6.60  |
| Cam lube 250ml                      | .KEN2     | £7.62  |
| Loctite loc 'n' seal                | .GGL1021  | £5.60  |
| Graphogen engine assembly lube 125g | .GGL9122X | £30.60 |
| Penrite cam lube 40g                | .GGL9031X | £3.50  |
| Wellseal 100ml                      | .600569A  | £9.30  |
| Silicone sealant 200ml              | .GGL1009  | £12.12 |

### Duplex chain kit and vernier timing gears

It is preferable to change from a single row chain (simplex) to twin row chain (duplex) as the twin chain is less prone to stretching. The cam timing can also be optimised via an adjustable vernier cam gear, or by using offset cam keys. Please see manufacturers data for correct timing figures.

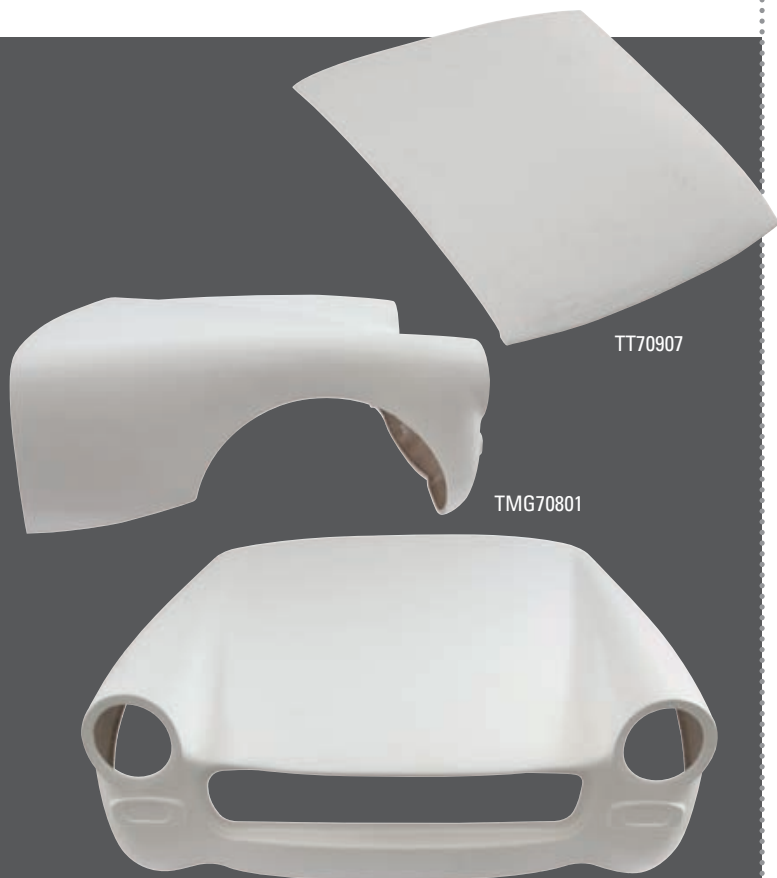
Advancing camshaft timing - making the full inlet valve lift occur before the rotation angle specified by the manufacturer, makes the engine produce more torque lower down the rev range while losing very little top end power.



AJJ3325

TT14281

|  |           |         |
|--|-----------|---------|
| Duplex conversion kit - 948-1275cc         | .AJJ3325  | £27.40  |
| Vernier camshaft gear - 948-1275cc         | .TMG10828 | £113.00 |
| Duplex conversion kit - 1500cc             | .TT1428   | £78.00  |
| Vernier duplex conversion kit - 1500cc     | .TT14281  | £163.00 |
| Replacement vernier camshaft gear - 1500cc | .TT1225   | £124.24 |



TT70907

TMG70801

### Lightened body panels

Jim Clark was probably the quickest Grand Prix driver of the early 1960s. When asked how he drove so quickly, one word was adequate... concentration. His boss, Colin Chapman might have hoped it was his lightweight Lotus F1 cars.

These fibreglass body panels are suitable for all Sprite and Midget models except for Sprite I.

|                                |           |         |
|--------------------------------|-----------|---------|
| Complete front end (one piece) | .TMG70801 | £264.20 |
| Bonnet unit with inner frame   | .TT70907  | £134.70 |
| Front wing RH                  | .TT70906  | £97.20  |
| Front wing LH                  | .TT70905  | £97.20  |

### Offset camshaft timing keys

These keys are required by most performance cams, they must be used in some race classes if vernier gears are not permitted. The kit of three keys with 2°, 4° or 7° offsets, permits a choice of angle of fitment. The individual keys offer angles of offset from 1° through to 9°. Please see manufacturers data for correct timing figures.

Note: These timing keys are not suitable for Midget 1500cc engines.

|  |            |        |
|--|------------|--------|
| Cam gear locating key kit (2°, 4° and 7° offset) | .MGS10725  | £28.00 |
| Cam gear locating key 1° offset                  | .MGS108251 | £9.73  |
| Cam gear locating key 2° offset                  | .MGS108252 | £9.37  |
| Cam gear locating key 3° offset                  | .MGS108253 | £9.37  |
| Cam gear locating key 4° offset                  | .MGS108254 | £9.37  |
| Cam gear locating key 5° offset                  | .MGS108255 | £9.73  |
| Cam gear locating key 6° offset                  | .MGS108256 | £9.37  |
| Cam gear locating key 7° offset                  | .MGS108257 | £9.37  |
| Cam gear locating key 8° offset                  | .MGS108258 | £9.37  |
| Cam gear locating key 9° offset                  | .MGS108259 | £8.34  |

|                     |         |       |
|---------------------|---------|-------|
| Timing degree plate | .TT2929 | £6.60 |
|---------------------|---------|-------|



MGS10880

### Uprated engine fasteners

|                               |            |         |
|-------------------------------|------------|---------|
| Big end bolt set - 1275cc     | .MGS10880  | £118.00 |
| Main cap bolt set - 1275cc    | .TMG10881  | £105.35 |
| Flywheel bolt set - 1275cc    | .MGS20823K | £35.90  |
| Big end bolt (each) - 1500cc  | .TT1280    | £9.62   |
| Main cap bolt (each) - 1500cc | .BH607241X | £2.70   |
| Flywheel bolt set - 1500cc    | .TT2223S   | £32.40  |



## H4 HALOGEN HEADLAMP CONVERSION

**For a powerful superior light beam and pattern, fitting modern halogen headlamps is one of the most worthwhile upgrades you can make to your classic.**

Our kits include two light units and two 60/55w halogen bulbs. You can fit standard H4 bulbs, or replace them with blue tinted, or

super white xenon. Super white xenon are approx. 30% brighter.



See page A41 for more information



## HIGH CAPACITY FUEL PUMPS

**Facet pumps ensure constant fuel flow and pressure even at high temperatures eliminating the problems associated with vapour lock.**

The standard fuel pump may not be able to maintain adequate fuel flow and pressure at higher speeds, particularly with a tuned engine.

Facet fuel pumps are suited to all standard and modified engines fitted with carburettors.

Available in a variety of specifications to suit

the engine's fuel pressure and flow needs.

With safety in mind we recommend fitting a fuel pump inertia switch kit, so that in the event of an accident fuel delivery is automatically cut off.



See page A24 for more information



### Classic badges

A range of quality badges for your British classic. Suitable for both grille and badge bar mounting.

- 1 BMC Drivers Club .....GAC9967X .....£81.80
- 2 British Motor Racing Marshalls Club .....GAC9987X .....£72.70
- 3 British Racing and Sports Car Club .....GAC9969X .....£22.60
- 4 BARC Brooklands .....GAC9966X .....£22.60
- 5 Festival of Britain .....GAC9985X .....£73.60
- 6 England Union flag toothed .....GAC8043X .....£30.65
- 7 Queen Elizabeth Commonwealth .....GAC9968X .....NCA
- 8 St. Christopher .....GAC9970X .....£67.80
- 9 RAC diamond .....GAC9971X .....£36.70
- 10 RAC round laurel .....GAC1028X .....£79.80
- 11 RAC toothed .....GAC8045X .....£30.65
- 12 UK mainland .....105-432 .....£8.51
- 13 Union chequered flag (42 x 24mm) .....DAG000070MMM £33.60
- 14 Union flag screw fit (30 x 50mm) .....GAC4100 .....£6.90
- 15 Union flag screw fit (35 x 57mm) - chrome .GAC4101 .....£13.55
- 16 Union flag stick on (pair) .....CRST186 .....£4.21
- 17 Union flag magnetic .....MM215-330 .....£9.80
- 18 Union flag 'flying' .....DAG000080MMM £20.85
- 19 Union flag stick on - chrome .....GAC4100CR .....£9.62
- 20 GB letters stick on - chrome .....MRD1034SA .....£13.45
- 21 GB letters set 3 piece - chrome .....MRD1034A .....£10.70



### Badge/Lamp bar & mounting clips

These badge and lamp bars really will give your classic that true period look.

- Badge bar (1961-74) .....GAC3001X .....£45.00
- Badge bar with lamp brackets .....GAC3002X .....£85.00
- Clip badges to bar .....GAC8041X .....£3.00
- Plate for mounting badges to bar .....GAC8042X .....£5.00

### Fuel caps



#### Tourist Trophy MG locking fuel cap

These beautifully chromed stainless steel fuel caps feature a swivelling 'MG' emblem to reveal the lock. They are designed and made from superb quality materials giving security and style.

Tourist Trophy 'MG' swivel fuel cap - chrome ...202-775 .....£52.50



#### Period fuel filler caps

Our range of filler caps is suitable for all Sprite & Midgets.

- Original chrome - non-locking .....18G8601A .....£6.40
- Period style chrome - locking .....AKF1439 .....£22.80
- Slimline stainless steel - locking .....GSS154 .....£14.60
- Raised stainless steel - locking .....GSS154Z .....£11.51
- Black plastic - locking .....GSS196A .....£24.00



#### Aston fuel cap covers

We offer two types of the Aston fuel cap covers. Both cap covers are designed to fit to our slim line style filler cap (Part No: GSS154) and are fixed by grub screws to the cap. The flap is lifted to reveal the lock and the cap & cover are removed together for refuelling. Fuel cap covers and caps are sold separately

- Aston cap cover only - large (90mm) - chrome ...GAC4127X ...£25.00
- Aston cap cover only - small (75mm) - alloy ...MCC299 .....£42.00

### Decals



A small selection from our range of decals available for your car, please refer to the main catalogue for a listing of the exact requirements for your model.

- 1 BMC rosette (external) .....CRTR208 .....£5.80
- BMC rosette (internal) .....CRTR204 .....£5.80
- 2 BMC Special Tuning rosette (external) .....CRTR207 .....£5.80
- BMC Special Tuning rosette (internal) .....CRTR207A .....£5.80
- 3 Leyland Special Tuning Abingdon - green ...CRST153 .....£2.50
- Negative earth sticker .....CRST113 .....£1.24
- Unipart filter sticker .....CRST119 .....£1.10
- Tudor water bottle sticker .....CRST124 .....£1.33
- Triplex screen sticker .....CRST125 .....£1.60
- 4 British Leyland house sticker .....CRST126 .....£0.98
- Lucas coil sticker .....CRST156 .....£2.45
- Leyland Special Tuning sticker .....CRST110 .....£1.14



GAM215A

### Door mirrors

Choose from our selection of door mirrors, they give excellent rear vision and are as originally supplied by Austin Healey, MG and British Leyland.

#### MG/British Leyland style

- Stainless steel convex glass RH (each) .....GAM215A ...£25.30
- Stainless steel convex glass LH (each) .....GAM216A ...£25.30
- Stainless steel flat glass RH (each) .....GAM217X ...£26.40
- Stainless steel flat glass LH (each) .....GAM218X ...£26.40

### Wing mirrors



WM1904

GAM117

Whether you fit the early Lucas type, round mirrors or the later Leyland, rectangular style, these accessories will add that finishing touch.

#### Early Lucas long arm style (fixed type)

- Chrome convex glass RH .....WM1904 ...£12.60
- Chrome convex glass LH .....WM1905 ...£12.60
- Chrome flat glass RH .....WM1906 ...£12.60
- Chrome flat glass LH .....WM1907 ...£12.60

#### Late Lucas style (spring back type)

- Chrome flat glass .....GAM118 .....£34.70
- Chrome convex glass .....GAM117 .....£34.70



GAM1001X

GAM1001

- Chrome flat glass curved arm RH/LH (each) ...GAM1001 ...£33.70
- Chrome flat glass cranked arm RH/LH (each) ...GAM1001X ...£30.60



GAM115

GAM300

GAM301

### Door 1/4 light mirrors

These chrome, universal fit door mirrors are a great accessory as they clamp neatly to the 1/4 light and are available with a choice of rectangular or round heads. Suitable for righthand or lefthand mounting.

- Rectangular (each) .....GAM115 .....£22.50
- Round - 3" diameter (each) .....GAM300 .....£11.09
- Round - 4" diameter (each) .....GAM301 .....£11.60

### Bullet style mirrors



MT9314

222-355

#### Aluminium racing mirrors

These racing mirrors echo a bygone era of motorsport. Available in polished or satin finish with a black base, both feature a flat glass and single bolt fitting.

- Polished alloy mirror (each) .....MT9314 .....£24.00
- Satin finish alloy mirror (each) .....222-355 .....£24.00



GAM105

#### Long base mirrors

These feature a 3.75" long base and are fixed with two screws from inside the door at 2" centres. Suitable for left or righthand mounting.

- Chrome flat glass .....GAM105 .....£12.20
- Chrome convex glass .....GAM105C ...£17.60



222-390

#### Long base racing mirror

This mirror features a larger 4.25" lens with a 3" base. It is externally fitted to the mounting bracket. Suitable for left hand or right hand mounting.

- Chrome flat glass .....222-390 .....£29.50



GAM107

#### British Leyland style mirrors

These feature a 3.75" long base and are plinth mounted as per British Leyland style door mirror. They are interchangeable with British Leyland type door mirror. Use adaptor plates to fit to doors with late type captive nuts.

- Chrome flat glass RH .....GAM106 .....£52.00
- Chrome flat glass LH .....GAM107 .....£52.00
- Adaptor plate kit RH .....CZH1626 .....£6.60
- Adaptor plate kit LH .....CZH1625 .....£6.60



222-372

#### Dual base mirror

Dual base mirror is supplied with two bases; the short base is 2.25" long and the large is 4.5" long, the mirror can be fixed to the car using either base to cover previous mirror fixing holes. Suitable for left or righthand mounting.

- Dual base chrome flat glass .....222-372 .....£36.70



### Aeroscreens

Create the ultimate classic sporting look with these period style aeroscreens. They feature a polished cast aluminium frame, chrome fittings complete with mounting brackets and laminated safety glass.

- Aeroscreen and brackets (each) .....700896 .....£71.50
- Aeroscreen fitting kit .....700896FK .....£9.94
- Fixing screw (each) .....AD608063 .....£0.29



### Bonnet straps and pin set

Works style bonnet straps add a classic race & rally look and prevent unwanted opening of the bonnet. Manufactured from high quality leather with stainless steel end plates. The stainless steel bonnet pins to give a modern competition look, bodywork modification is required.

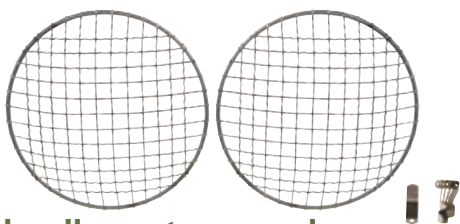
- Bonnet strap black (single) .....222-601 .....£14.60
- 1 Bonnet strap set black (pair) .....222-602 .....£27.60
- Bonnet strap tan (single) .....222-729 .....£14.60
- 2 Bonnet strap set tan (pair) .....222-728 .....£27.60
- 3 Stainless steel pin set .....MRAC801S .....£16.70



### Headlamp protectors

A thin, invisible layer of Lamin-X protects headlamps from stone chips and scratches, and keeps your lights looking new for years to come. Fits all 7" round headlamps. Sold as a pair. Lamp unit not included.

- Headlamp protectors (pair) .....162-695 .....£15.70



### Chrome headlamp stone guards

Add some protection to your headlamps with these period chrome guards.

- Stone guard chrome clip fit (pair) .....GAC8000X .....£10.60



### Alloy headlamp rims

Save a gram or two with these anodised aluminium rims. Not Sprite Mkl.

- Alloy headlamp rim (each) .....500929ALLOY .....£22.40

### Boot racks

Boot racks are an extremely useful accessory, particularly when touring providing invaluable extra luggage space.

Bolt-on racks are designed to be permanently fitted, these high quality racks will give your classic that true British sports car look. Our clamp-on boot racks are a universal fitment that have rubber mounting pads and clamp to the sides of the boot lid.



#### Bolt-on boot racks

- Sprite Mkl chrome .....AHA5467 .....£215.00
- Sprite and Midget chrome .....AHA6252 .....£180.00
- Sprite and Midget stainless steel .....GAC4002SS .....£190.00



#### Clamp-on boot racks

- Alloy .....GAC4001 .....£63.00
- Alloy with wood slats .....GAC4005X .....£73.40



- Stainless steel .....GAC4004SS .....£99.50
- Stainless steel with wood slats .....GAC4005SS .....£96.40



### Boot-bag luggage system

This unique luggage bag lets you have the extra luggage capacity that you can get from a boot rack without having to use a boot rack. It mounts neatly on the boot of most convertible cars. It is fully waterproof and has a 50 litre capacity.

The boot-bag sits on a soft non-slip mat to protect your paintwork and attaches using soft webbing straps. For more detailed information please see our website.

- Boot-bag luggage system .....GAC9155 .....£83.00



### Spot & fog lamps

Give your Sprite or Midget a classic rally look with our range of lamps, and see where you're going at night! The spot & fog lamps can be fitted with the lamp bar GAC3002X (see page A37). All use an H3 replacement bulb GLB453 and can be fitted using the universal wiring kit GAC4027.

- Chrome 5.5" angel eye spot lamps (pair) .....GAC4601 .....NCA
- Chrome 5.5" angel eye fog lamps (pair) .....GAC4602 .....£52.80
- Stainless steel 5" driving lamps (pair) .....GAC4619 .....£39.80
- Chrome 5.5" standard pattern spot lamps (pair) .GAC4610 ... £44.50
- Chrome 5.5" standard pattern fog lamps (pair) .GAC4611 ... £51.80
- Replacement bulb H3 .....GLB453 .....£3.76
- Replacement bulb H3 Xenon 30% brighter (each) GLB453X .....£8.95
- Wiring fitting kit (universal) .....GAC4027 ... £11.70

Wipac 5.5" chrome plated driving & fog lamps, with tough plastic lens covers.

- Driving lamp (pair) - Wipac .....WPS6007 ... £26.40
- Fog lamp (pair) - Wipac .....WPS6078 ... £26.40



### Period style lamps

These outstanding reproductions of the original Lucas L576 units are available as either a driving lamp with a clear lens or a fog lamp with a fluted lens in either a base or back mounting. Use a back mounted fluted lamp as a works style reverse lamp.

- Driving lamp with clear lens (each) .....MM162-700 ... £75.00
- Front fog lamp with fluted lens (each) .....MM162-800 ... £75.00
- Back mounted lamp with fluted lens (each) ....BHA4399 ... £75.00
- Back mounted lamp with clear lens (each) .....57H5322 .....£75.00

Don't worry if your spot or fog lamp gets damaged we stock replacement glass lamp units, so you don't have to buy the whole lamp again.

- Replacement lamp unit with fluted lens (each) ... .ACG5179 ... £33.00
- Replacement lamp unit with clear lens (each) ... .57H5015 .....£34.00
- Replacement bulb driving lamp (each) .....GLB185 .....£4.32
- Replacement bulb fog lamp (each) .....GLB323 .....£5.15



### Spot/fog lamp cover with Lucas logo

This authentic 1950-60's style, vinyl spot/fog lamp cover features the Lucas lion logo, with a clear viewing window.

- Lucas spot/fog lamp cover, 6", black (each) ....162-705 ..... £51.70
- Lucas spot/fog lamp cover, 7", black (each) ....162-706 ..... £51.70



### Auxiliary reverse & fog lamps

Many classics were not originally fitted with reverse or rear fog lamps. These universal polished stainless steel lamps measure 55mm x 110mm (2" x 4.5" approx.) and can be easily fitted, ideal for mounting under bumpers etc... Fog lamps require an illuminated switch mounted visibly on the dashboard.

- Auxiliary fog lamp .....GAC4608 ... £18.60
- Auxiliary reverse lamp .....GAC4609 ... £18.95
- Bulb replacement 12V 20W (each) .....GAC4608B ... £3.14



### General switches

A range of period looking switches for general purpose use. Use a momentary switch for starters, horns, washers, and the 1 position for auxiliary lamps.

- 1 Push button switch, momentary .....3H3058 .....£13.00
- 2 Toggle switch, momentary .....GWW102X ... £17.95
- 3 Toggle switch, on/off .....RTC430A .....£4.00
- Pull switch, on/off - white illumination ....GAE132 .....£13.00
- 4 Pull switch, on/off - green illumination ....GAE132G ... £13.00
- Pull switch, on/off - red illumination .....GAE132R ... £13.00
- Pull switch, on/off - yellow illumination ....GAE132Y ... £13.00
- Fuse holder inline .....UKC4446 .....£1.85



### Chrome reverse lamp rims

Enhance the rear of your classic with these chrome plated brass rims, they fit over the reversing lamp lens. Available as a lamp kit or individually.

- Chrome reverse lamp rim (each) .....37H7512CR ... £12.00
- Chrome reverse lamp rim and lens kit (car set) ..37H7512CRK .£26.40



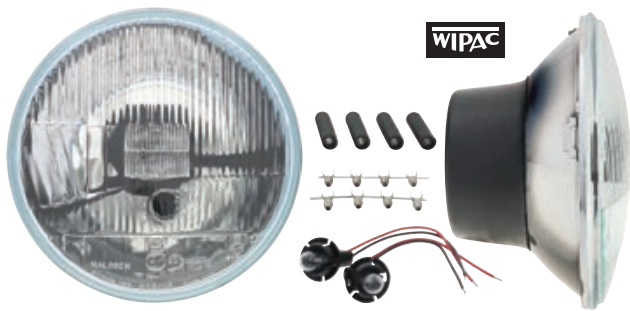
### LED tail light kit

This LED kit means classic cars no longer need to compromise on safety and visibility. The immediate, intense light the LED's produce transforms your brake lights from wispy candles to high-powered beams.

The design intentionally places the individual LED's so that they replicate the original pattern as closely as possible, in respect to the heritage of these classics. Fitting requires drilling of a couple of small holes and this is for negative earth cars only.

- LED tail light kit .....143-810 ..... £84.50





### H4 halogen headlamp conversions

Fitting modern halogen headlamps is one of the most worthwhile safety improvements you can make to your classic. Powerful halogen bulbs combined with improved lens design, result in a superior light beam and pattern. Replacement lens units are available, please see page 64 in the Restoration section.

#### Wipac quad optic kits

|                       |               |             |
|-----------------------|---------------|-------------|
| No pilot RHD (pair)   | .....GAC4022  | .....£42.00 |
| No pilot LHD (pair)   | .....MGE203   | .....£50.00 |
| With pilot RHD (pair) | .....GAC4023Z | .....£42.00 |
| With pilot LHD (pair) | .....WPS4699  | .....£54.00 |

#### Lucas H4 asymmetric kits

These are genuine Lucas H4 asymmetric halogen lamp units, only available with a pilot light.

|                       |               |             |
|-----------------------|---------------|-------------|
| With pilot RHD (pair) | .....GAC4023  | .....£90.79 |
| With pilot LHD (pair) | .....LULUB802 | .....£96.01 |

#### Replacement bulbs

You can choose to fit the standard 60/55W H4 bulbs, or replace them with either uprated H4 100/90W or super white xenon bulbs. The super white xenon bulbs are approximately 30% brighter than halogen.

|  |                |            |
|--|----------------|------------|
| H4 60/55 watts (each)                      | .....GLB472    | .....£4.05 |
| H4 100/90 watts (check regulations) (each) | .....GLB484    | .....£6.10 |
| Xenon H4 60/55 watts (pair)                | .....GLB472X   | .....£8.86 |
| Xenon H4 60/55 watts blue tint (pair)      | .....GLB472BLU | .....£8.76 |



### Headlamp kits - HID H4 conversion

HID (High Intensity Discharge) headlamps are a breakthrough in vehicle lighting technology and are found in many current production cars. Now classic cars can benefit from this technology with this HID bulb conversion kit exclusively from Moss Europe.

- Higher light output - up to 3 times brighter than halogen
- Safer night driving - brighter light with improved range
- Nominal 3.5 amp draw when on, ideal for dynamo equipped cars
- Longer lasting bulbs - at least 6 times longer than halogen

Fitment note: This kit does not include the head lamp units. If your car is already fitted with H4 halogen headlamps, this kit is a direct fit. However, if your car is fitted with sealed beam units, P45 or other types of headlamps you will need to purchase an H4 halogen conversion separately. Negative earth only. For more information, please check our website. HID bulb kits are sold for off road use only.

|                              |               |              |
|------------------------------|---------------|--------------|
| HID bulb conversion kit - H4 | .....GAC4022H | .....£151.40 |
|------------------------------|---------------|--------------|



### Tripod headlamps

Original equipment on early British cars. These Tripod style headlamps can be retro fitted to any suitable classic, but expect a reduction in light output. Suitable for period drives in the country on a warm summers evening. Tripod headlamps use BPF bulbs.

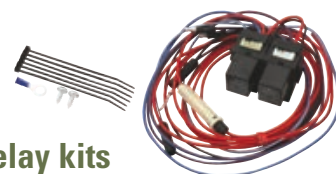
|                                     |               |             |
|-------------------------------------|---------------|-------------|
| Tripod headlamp assembly RHD (each) | .....506370X  | .....£99.60 |
| Tripod headlamp assembly LHD (each) | .....506372X  | .....£96.40 |
| Tripod lamp unit RHD (each)         | .....LU554308 | .....£66.90 |
| Tripod lamp unit LHD (each)         | .....LU555296 | .....£67.00 |
| Replacement bulb RHD (each)         | .....GLB414   | .....£3.30  |
| Replacement bulb LHD (each)         | .....GLB415   | .....£8.00  |



### Crystal halogen headlamp kits

These crystal lamps give your car a modern look with the beam pattern moulded into the reflector rather than the lens. Manufactured with a tough polycarbonate clear lens they are available with or without pilot lamp, and are a direct replacement for original 7" sealed beam or H4 conversion lamp units. Headlamp bulbs are supplied separately.

|  |               |             |
|--|---------------|-------------|
| Crystal halogen without side light kit** (pair)                    | .....GAC4022X | .....£44.10 |
| Crystal halogen with side light kit** (pair)                       | .....GAC4023X | .....£47.20 |
| (**'E' marked for legal road use, use dipping H4 bulbs. RHD only). |               |             |
| Crystal halogen with angel eye kit* (pair)                         | .....GAC4600  | .....£54.90 |
| Crystal halogen kit* (pair)  | .....GAC4615  | .....£37.50 |
| (*NOT 'E' marked for legal road use, no dip pattern).              |               |             |



### Headlamp relay kits

Fitting halogen headlamps puts high loads on electrical components. These kits allow easy installation of relays into the headlamp circuit allowing for the high current circuit to be run through the relay. Fitting relays in headlamp circuits protects your wiring and reduces the resistance in the circuit allowing full power to the lamps. Kits include relays and fittings. The single relay kit can also be used for wiring spotlamps, horns and other electrical accessories.

|  |              |             |
|--|--------------|-------------|
| Headlamp relay kit 2 relay   | .....117-515 | .....£31.65 |
| (Inc: 2 relays, pre-wired relay holders, fitted terminals, fittings & instructions). |              |             |
| Relay kit 1 relay  | .....GAC4027 | .....£11.70 |
| (Inc: 1 relay, non-assembled wiring, terminals & fittings).                          |              |             |
| PVC tubing black pre cut metre   | .....504806  | .....£0.76  |

237-460



Note: All car covers must only be used on a dry car.

### Car covers

Protecting your cherished classic with a car cover will help to keep the paint, hood and brightwork in the best possible condition and safe from the elements.

Whether you need a cover to keep the dust off your car whilst in your garage, a lightweight cover to take to the shows and occasional use, or a cover that provides excellent weather protection for cars kept outside all year round. Moss have the perfect car cover to fit your car!

#### Weatherproof outdoor covers

Our range of outdoor weatherproof car covers are manufactured from breathable fabrics. They feature double-stitched seams throughout, with neoprene elastic sewn into the front and rear hems. Fitted with reinforced, scratch-proof grommets for tying down. Car covers must only be used on a dry car.

Note: No car cover is completely waterproof. Simply choose the fabric to suit your requirements: Mosom Plus or Stormproof.

#### Mosom Plus outdoor cover

Our range of Mosom outdoor weatherproof car covers are manufactured from breathable fabrics with double-stitched seams. The Mosom Plus is rain resistant, yet breathable and features a multi-layer polypropylene fabric which remains soft and pliable in all weather conditions with a soft lining. Fitted with reinforced, scratch-proof grommets for tying down. Recommended for short-term outdoor use.

Note: No car cover is completely waterproof. Car covers must only be used on a dry car.

Mosom Plus car cover - 948-1275cc . . . . .237-460 . . . . .£93.00  
 Mosom Plus car cover - 1500cc . . . . .237-470 . . . . .£93.00

#### Ultimate outdoor cover

Ultimate car covers by Classic Additions use a specially formulated advanced nanotechnology formula which gives a unique water resistant coating ensuring long term protection for your classic. Fully waterproof, fully breathable, strong and stretchy. Manufactured in a discrete grey colour these car covers are suitable for use both indoors and outdoors.

Note: No car cover is completely waterproof. Car covers must only be used on a dry car.

Ultimate outdoor car cover S1 . . . . .GAC95031 . .£174.30

#### Cockpit cover

Hot sun, wind and dirt will slowly but surely destroy your interior. Our cockpit cover serves the vital function of protecting your interior without the bulk of a full tonneau or car cover. Car covers must only be used on a dry car.

Cockpit cover . . . . .237-815 . . . . .£45.00



### Cable lock

Make your cover secure and keep prying eyes away with this cable and lock.

Car cover cable and lock . . . . .GAC2022X . .£13.25



MGH004W

### Hardtops

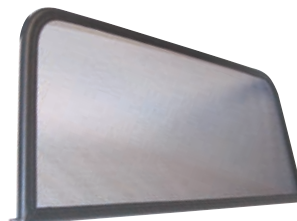
Our superb hardtops are manufactured from high quality fibreglass with a black 'flocked' interior lining to finish them off. These well fitting tops are a great way to make your Spridget a warmer place to be in the winter and they give that 'works' look for race cars or race replicas. The Sprite MkI top is based on the original Healey style, and the later top, which fits MkIV Sprite and MkIII Midgets, are based on the BMC competitions design. Gloss gel-coat finish with perspex windows.

Sprite I hardtop - black . . . . .MGH004 . .£462.00  
 Sprite I hardtop - white . . . . .MGH004W .£429.00  
 Sprite I over-centre hardtop catch (2 required) . .37H9799 . .£45.00



MGH002

Sprite IV and Midget III hardtop - black . . . . .MGH002 . .£451.20



### Windstop

Keep your hair style when driving with the top down with one of our windstops.

Windstop mesh type . . . . .GAC4095X . .£234.00



### Outer stainless sill covers

Our highly polished stainless steel outer sill covers will keep your classic looking great for years to come.

Stainless steel sill covers (pair) . . . . .GAC7010 . .£141.40  
 (Suitable for all models with 1 jacking point to 1975).

## Vinyl, double duck and mohair hoods

The hoods supplied by Moss are made on jigs matching those used by the factory. The vinyl we use is from the same supplier that originally supplied the factory, these are the closest you will get to an original hood in terms of quality, fit and appearance. Double duck material is a canvas based material which whilst being durable, is prone to fading in direct sunlight. We also make hoods in Mohair, a high quality material that gives a fade free look but can be more difficult to fit as it has less stretch than vinyl based materials. Mohair and double duck hoods have their windows sewn in, this laborious process is the only reliable way of attaching a window to these materials.

All these listings are for black hoods (except for AHA5902MMH), other colours are available. For full details and hood frame/fixings please see the Restoration section. Special requirements may be available to order, please contact your nearest Moss branch.



### Sprite I hoods

- With 9 stud fixing vinyl - black .....14A4806Z ....£231.60
- With 2 stud fixing vinyl - black .....AHA5323Z ..£241.80
- With 2 stud fixing double duck - black .....AHA5323DD .£359.00

### Sprite II, Midget I hoods

- All models vinyl - black .....AHA5902Z ....£225.00
- All models mohair - red .....AHA5902MMH .£452.00

### Sprite III, Midget II hood (supplied less header rail)

- Vinyl (OE) - black .....AHA7371WO ..£225.00

### Sprite IV, Midget III-1500cc hoods (supplied less header rail)

- Vinyl - black .....CHA87 .....£260.00
- Vinyl (budget) - black .....CHA86WOB...£250.80
- Vinyl with zip-out window - black .....CHA87ZWZ ...£313.40
- Double duck - black .....CHA87DD ....£447.20
- Double duck with zip-out window - black ...CHA87ZWDD .£440.30
- Mohair - black .....CHA87MH ....£501.00

### Sprite IV, Midget III-1500cc hoods (supplied with header rail)

- Vinyl - black .....CHA86 .....£495.00
- Mohair - black .....CHA86MH ....£730.00

## Tonneau covers

Protect your interior from prying eyes and the harmful effects of the sun's rays when parked with the hood down with a quality tonneau cover made to the original specifications. For full details and hood frame/fixings please see the Restoration section. All these listings are for black covers, other colours and special requirements may be available to order, please contact your nearest Moss branch.

### Sprite I tonneau

- RHD models vinyl - black .....AHA5256 ....£241.90
- RHD models double duck - black .....AHA5256DD .£268.00
- LHD models vinyl - black .....AHA5257 ....£241.90
- LHD models double duck - black .....AHA5257DD .£268.00

### Sprite II, Midget I tonneau

- RHD models vinyl - black .....8G9112 .....£236.50
- LHD models vinyl - black .....8G9115 .....£236.50
- LHD models mohair - black .....VT105LAMH .£258.00

### Sprite III, Midget II tonneau

- RHD models vinyl - black .....AHA7783 ....£268.00
- LHD models vinyl - black .....AHA7786 ....£268.00



### Sprite IV, Midget III-1500cc tonneau

- RHD (1967-69) vinyl - black .....AHA8293 .....£193.00
- RHD (1970 on) no headrest vinyl - black ...CHA119 .....£278.20
- RHD (1970 on) D-headrests vinyl - black ...CHA123 .....£278.20
- RHD (1970 on) oval-headrests vinyl - black .CHA675 .....£278.20
- LHD (1967-69) vinyl - black .....VT107L .....£143.80
- LHD (1970 on) no headrest vinyl - black ...CHA121 .....£272.40
- LHD (1970 on) D-headrests vinyl - black ...CHA70 .....£272.40
- LHD (1970 on) oval-headrests vinyl - black .CHA677 .....£272.40



## Hood stowage cover

Keep the folded hood and hood sticks tidy and protected by using a cover. All these listings are for black covers, other colours may be available.

- Sprite IV & Midget III-1500cc (1969-80) vinyl - black CHA93 .....£283.50



## Tonneau stowage bags

Keep your tonneau and tonneau sticks tidy and protected using a cover.

- Tonneau cover stowage bag .....242-605 .....£25.00  
(All models except Sprite III, Midget II).
- Tonneau rail stowage bag .....AHA9160 .....£27.40  
(Sprite III, Midget II models only).



### MiniLite replica bolt-on alloy wheels

These stunning looking eight spoke, MiniLite replica bolt-on alloy wheels are a timeless classic design, adding a period charm to your classic. They are manufactured using the latest techniques and testing procedures to ensure the highest quality and reliability.

These 13" wheels are sold individually and are supplied with centre caps. Before fitting your tyre choice, please ensure there is adequate clearance between tyres and wheel arches. Do not fit with standard wheel nuts, please contact your nearest Moss branch for advice.

- Alloy\* 13" x 5" 8 spoke - silver .....GAC8203X ...£76.50
- Alloy\* 13" x 5" 8 spoke - anthracite .....GAC8213X ...£97.13
- Wheel nut (each) .....TT6320 .....£2.80



### Replacement hub caps

Minor alloy wheel hub caps are available in two different types to suit different size centre holes in the wheels. For wheels with a 59mm centre hole, the cap is made from spun aluminium and available silver painted or polished. For wheels with 61mm centre holes the cap is made from plastic and painted silver.

- Hub cap metal - silver 59mm (each) .....GAC8201XP ...£9.42
- Hub cap plastic - silver 61mm (each) .....GAC8201XPP ...£4.37
- MG centre badge .....GBC101B .....£1.80



### Wheel trims

Another popular accessory from days past were wheel embellisher trims. Fitted in seconds, these polished stainless steel trims instantly improve the appearance of steel wheels, without breaking the bank.

- Wheel trim 13" (each) .....GLZ225Z ...£22.70
- Wheel trim 13" (set of 4) .....GAC2254X ...£66.80



### Tyre valve caps

These locking tyre valve cap sets feature the Austin Healey logo and can only be removed with the tools provided. Alternatively the subtle and elegant nickel plated steel valve caps have an embossed MG logo.

- Austin Healey valve caps locking .....215-833 .....£29.70
- MG logo valve caps nickel plated (each) .....GAC1054X ...£6.46

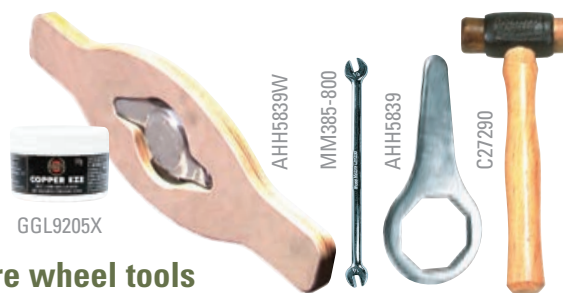


Please note: All wheels are sold individually unless otherwise stated, ensure you use the correct wheel nuts for each wheel.

### Revolution alloy 4 spoke

These classic 4 spoke revolution alloy wheels feature black centres with a diamond cut polished rims and look great on a Sprite & Midget. Supplied individually with centre cap. Wheel nuts sold separately.

- Revolution alloy wheel 13" x 5" .....GAC8280X ...£92.92
- Replacement centre cap .....GAC8277X ...£8.86
- Wheel nut stainless steel bulge (each) .....TT6320 .....£2.80



### Wire wheel tools

The use of a soft-faced hammer is essential if you do not want to damage chrome plated spinners when removing or fitting centre lock wheels. We have a choice of three soft hammers. Extra long spanners are also available, providing much greater leverage for spinners and therefore easier fitting. To help keep your wire wheels looking like new we recommend you use our specialist cleaning kit. We also supply a special lubricant to help keep the splines in good condition.



- Wire wheel cleaning kit .....GAC4134X ...£28.15
- Spline lubricant copper-eze 50g .....GGL9205X ...£3.66
- (Essential for maintaining the splines and threads of hubs, wheels and spinners.)
- MM386-120
- Copper and hide hammer .....C27290 .....£25.00
- Copper faced hammer .....11B5166 .....£25.00
- Spoke adjusting spanner .....MM385-800 ...£9.50
- Short octagonal spanner .....AHH5839 .....£5.90
- Long octagonal spanner .....MM386-120 ...£48.50
- Long spanner 2-eared .....MM386-125 ...£48.50
- Wooden wrench 2-eared .....AHH5839W ...£25.60
- (This unique double ended knock-off wrench, made from plywood, slips over the spinner for easy tightening and removal of spinners. Will not work with centre laced wheels.)



### Wire wheel essentials

Creating an air tight seal on a wire wheel can be somewhat difficult, making the use of inner tubes necessary and, to prevent the inner tube chaffing against the spoke nipples, the fitting of a rim band is highly recommended.

- Inner tube for 13" x 145/155 tyres .....452-725 .....£12.16
- Rim band for 13" wheels .....452-730 .....£10.60



**Centre lock conversion kits**

Convert your conventional steel wheel front and rear hubs to accept splined hubs, enabling the fitting of 'centre lock' alloy or wire wheels.

Our kits contain everything you need to convert to centre lock wheels, including full instructions, splined hubs and all the necessary hardware, chrome spinners and a copper hide mallet. Our hub conversion kits do not contain road wheels. Check local regulations for eared spinners.

- 2-eared spinner conversion kit .....GAC7017 ...£285.20
- Octagonal spinner conversion kit .....GAC7027 ...£304.40



**Centre lock spinners**

Our centre lock spinners are made from the highest quality materials and are precision engineered to ensure an accurate fit. We have three styles of spinner: octagonal, two or three eared. Two and three eared spinners can be fitted with either a hammer or a spanner, octagonal spinners require a spanner.

The basic rule for threads-per-inch (tpi) is, if you have replaced your splined hubs with new ones, you probably need 8 tpi spinners. However, just so you can be sure, here is the original model production (tpi) information. Sprite I-II and Midget I were fitted with 12 tpi hubs, Sprite III, Midget II and future models were all 8 tpi.

**Note: Please check local regulations for eared spinners.**

- 2-eared (12 tpi) RH (plain) .....AHH7317 ...£24.50
- 2-eared (12 tpi) LH (plain) .....AHH7318 ...£24.50
- 2-eared (12 tpi) RH with MG logo .....AHH7317A ...£23.80
- 2-eared (12 tpi) LH with MG logo .....AHH7318A ...£23.80
- 2-eared (8 tpi) RH (plain) .....AHA7373 ...£24.60
- 2-eared (8 tpi) LH (plain) .....AHA7374 ...£24.60
- 2-eared (8 tpi) RH with MG logo .....AHA7373A ...£24.60
- 2-eared (8 tpi) LH with MG logo .....AHA7374A ...£24.60
- 3-eared (12 tpi) RH (plain) .....AHH73173 ...£48.20
- 3-eared (12 tpi) LH (plain) .....AHH73183 ...£48.20
- 3-eared (8 tpi) RH (plain) .....107948/3 ...£48.20
- 3-eared (8 tpi) LH (plain) .....107949/3 ...£48.20
- Octagonal (12 tpi) RH (plain) .....AHH7315 ...£24.00
- Octagonal (12 tpi) LH (plain) .....AHH7316 ...£24.00
- Octagonal (12 tpi) RH with MG logo .....AHH7315A ...£24.00
- Octagonal (12 tpi) LH with MG logo .....AHH7316A ...£24.00
- Octagonal (8 tpi) RH (plain) .....88G606 ...£22.50
- Octagonal (8 tpi) LH (plain) .....88G607 ...£22.50
- Octagonal (8 tpi) RH with MG logo .....88G606A ...£23.40
- Octagonal (8 tpi) LH with MG logo .....88G607A ...£24.00



WWC458

**Wire wheels**

An essential part of a British classic sports car's styling was the fitment of wire wheels. Whether fitted as standard or not, a set of chrome wire wheels will not only enhance the appearance of your car, but also the value.

Our wire wheel spokes and nipples are manufactured from stainless steel, with the chrome wire wheel spokes and nipples finished by chroming over the top in keeping with the rest of the wheel. They are available in different specifications; 48, 60 or 72 spokes, and a choice of classic chrome finish, or painted in wheel silver.

Depending on how you are intending to use your car, these wheels are available in standard or uprated specification. Before fitting your tyre choice, please ensure there is adequate clearance between the tyres and wheel arches.

- Standard 13" x 4" 60 spoke - chrome .....WWC458 ...£201.00
- Standard 13" x 4" 60 spoke - painted .....WWP458 ...£146.60

**Note: A few Sprite I models were converted to wire wheels and disc brakes by the Donald Healey Motor Co. We cannot supply any of the components for these vehicles, and the later Lockheed discs and calipers are not directly interchangeable. Wire wheels were only offered as an optional extra from 1963 after the introduction of disc brakes and the 1098cc engine.**



**Centre lock alloy wheels**

An alternative to wire wheels, these 8 spoke MiniLite replica alloys are an ideal way to add period sporting style to your classic. The wheels are sold individually and are for fitment to splined hubs only, they can be used in conjunction with our centre lock hub conversion kits. Before fitting your tyre choice, please ensure there is adequate clearance between the tyres and wheel arches.

- Alloy wheel 13" x 5" 8 spoke - silver .....GAC8253X ...£185.00



GAC7041X  
Excludes wheel

**Rostyle wheel paint kit**

The paint and masking kit contains everything you need to renovate a complete set of 13" wheels, a specially moulded wheel mask, silver and satin black paint and wet and dry paper.

- 13" Rostyle masking and wheel paint kit .....GAC7041X ...£62.00
- Wheel mask 13" .....GAC7042X ...£16.40
- Wheel paint 300ml (aerosol) - silver .....CCWP1 ...£15.00
- Wheel paint 300ml (aerosol) - satin black .....CCSB2 ...£15.00



TT6901

### Wheel spacers

These spacers allow small adjustments to be made to the offset when fitting alternative wheels. They can also be used if you don't wish to shorten your wheel studs when fitting a wire wheel conversion.

- 3mm wheel spacer set (pair) . . . . .TT6901 . . . . .£14.60
- 6mm wheel spacer set (pair) . . . . .TT6902 . . . . .£18.95



### White wall tyre trims

A popular accessory in the past were white wall tyres, unfortunately if you can find them now they tend to be made for the US market and of a much harder compound than European tyres. However, we are able to supply a rubber ring which is sandwiched between the wheel rim and the tyre wall, recreating the look of white wall tyres but allowing the use of quality modern tyres.

- White wall trim for 13" wheels (set of 4) . . . . .GLZ225WWX4 .£55.00

AHA8785



TT6320



### Non-locking wheel nuts

These wheel nuts are only for use with our replacement alloy wheels. They must not be used with original steel wheels.

- Chrome for alloy wheel GAC8203X/8213X (each) .TT6320 . . . . .£2.80
- Chrome plain (each) . . . . .AHA8785 . . . . .£1.45
- Chrome with MG logo (each) . . . . .AHA8785MG .£2.50
- Stainless steel plain (each) . . . . .AHA8785SS . .£3.60
- Stainless steel with MG logo (each) . . . . .AHA8785SMG . .NCA
- Stainless steel plain (set of 16) . . . . .GAC4113X . .£53.50



### Locking wheel nut sets

The TriLock system uses a socket with 3 pins that are uniquely matched to the locking nuts, and are supplied with a security socket for removal. Supplied in sets of 4, they must not be used with original steel wheels, only suitable for use with replacement alloy wheels.

- TriLock nut set . . . . .MLN007 . . . . .£20.65



### Mudflaps

Suitable for both front and rear fitting to help protect your paintwork.

- Mudflaps with white Sprite logo (pair) . . . . .GAC4010 . . . . .£8.90
- Mudflaps with white Midget logo (pair) . . . . .GAC4006 . . . . .£8.90
- Mudflaps with white MG logo (pair) . . . . .GAC4009 . . . . .£8.80
- Mudflaps with moulded/raised MG logo (pair) . .SCM101 . . . . .£19.55



GAC9224X

### SmartScreen wash/wiper system

These SmartScreen wiper kits allow intermittent wiper delay of between three and thirty seconds, programmed using your existing wiper switch. SmartScreen wash/wiper kit allows you to have an automatic wiper system when using your electric screen-wash. All kits are easy to fit and come with full instructions.

#### SmartScreen wiper system

- Positive earth (to 1967) . . . . .GAC9222X . . .£32.20
- Negative earth - converted (to 1967) . . . . .GAC9224X . .£31.10
- Negative earth (1967 on) . . . . .GAC9221X . .£32.20

#### SmartScreen wash/wiper system

- Negative earth models (1967 on) . . . . .GAC9225X . .£53.90



### Sun visor kit

Our Sprite and Midget sun visors are original North American specification, but can be fitted to all 1275cc or 1500cc models. Please see the Restoration section for full listings and fittings.

- Sun visor kit (pair) . . . . .GAC4020 . . .£47.30



### Paddy Hopkirk pedal

The Paddy Hopkirk pedal (extension) is designed to help heel & toe gear changing. Installation will require hand tools. (Not suitable for floor mounted pedals).

- Paddy Hopkirk pedal extension 900-315 . . . . .£34.70



### Pro start push button

Add that race car feel to starting your classic with the pro start push button starter switch. Easy to fit with no cutting of wires required. The LED type illuminates green with the ignition on and goes out when the engine is running.

- Pro start push button GAC0060 . . . . .£33.00
- Pro start push button with LED GAC0061 . . . . .£44.00



### Window drop stop kit

You can now stop your windows from dropping too far into your door skin with these drop stop bracket kits. Made from stainless steel they fit in minutes and allow for less hassle when winding the windows up or down.

- Window drop stop bracket kit AHA7431SSK . . . . .£9.37



### Improved door locks

Our Nutfix lock sets are direct replacements for the original locks but are located using a large nut instead of the flimsy clip used originally. The security door lock sets use a round key that helps to keep light fingers at bay. Suitable for models 1964 on.

- Nutfix lock set 2 door 1 boot lock AHA6357CX . . . . .£66.00
- Secure lock kit 2 door locks BHH973S . . . . .£64.70



## SUPERPRO POLYURETHANE BUSHES

**With an extensive range of high quality polyurethane bushes and suspension bush kits. SuperPro bushes offer a quieter and longer lasting upgrade to standard rubber bushes.**

SuperPro has developed a unique polyurethane formulation exclusively for suspension bushes resulting in an extremely durable product with superior properties to rubber.

- Superior abrasion resistance
- Unaffected by extreme temperature, oils and coolant
- Superior control of noise and vibration



See page A05 for more information



## HIGH TORQUE STARTER MOTORS

**Especially useful for high compression engines, these powerful and lightweight starter motors are a straight replacement for the original.**

The benefit of their huge increase in cranking power means they are less likely to burn out under strain.

WOSP high performance starters have been available in the UK for the last 20 years. They

are built to the highest standards. Most WOSP starter units are based on a modified high power 1.4kW Denso high torque starter motor.



See page A18 for more information



## CSI-IGNITION DISTRIBUTORS

**CSI-Ignition distributors offer a fully electronic ignition system built into the correct type of Lucas distributor housing to suit your car, keeping the original appearance in the engine bay. You can only tell the difference when you remove the distributor cap!**

Gone are the points and condenser and mechanical advance mechanism, all replaced with a high quality electronic ignition system manufactured using military specification components for durability and reliability.

These distributors are maintenance free (no points to adjust), and offer the benefits of, easier starting and smoother running, more torque and power, reduced fuel consumption and emissions.



See page A14 for more information



## DYNAMAT NOISE & HEAT INSULATION

**Two steps to a quieter, cooler, better feeling great car...**

### **Step 1** Dynamat - to deaden the noise

Apply Dynamat to all the accessible interior panels of your car. Dynamat is best for noise reduction with some heat reduction... Start with firewall/bulkheads, gearbox tunnel, front floors, doors, rear floors, roofs, wheel arches, under bonnet, boot lid.

### **Step 2** Dynaliner - insulates against heat

Apply Dynaliner over the top of Dynamat to reduce heat soak by up to 70%. Also helps with noise reduction.



See page A53 for more information





WDB111W

### Walnut veneer kits

Transform the interior of your classic with our hand crafted walnut veneer kits. Made individually by skilled craftsmen, using traditional coach building methods, with modern laser technology to ensure a perfect fit. Our burr walnut dash kits for Sprite and Midget are designed to fit neatly over the existing dash board without the removal of the gauges and, because the veneer kits are only 1.5mm thick, they still allow the bezels to protrude, giving a factory fit look.

#### Burr walnut veneer dashboard kits

Sprite III-IV Midget II-III (toggle switches) . . . . .WDB111W .£228.30 (1098cc and early 1275cc models).  
 Sprite III-IV Midget II-1500cc (rocker switches) .WDB112W .£209.70 (late 1275cc and 1500cc models).



#### Burr walnut veneer door capping kit

Sprite III-IV Midget II-1500cc . . . . .DCW103 . . .£276.20



#### Burr walnut veneer parcel shelf kit

Sprite III-IV Midget II-1500cc . . . . .WDB113W .£107.95



GAC8460X (Gauge not inc.)



GAE125X



GAE150M



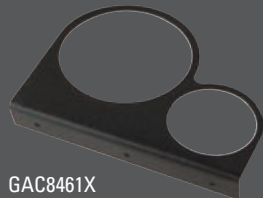
GAE130A



GAE124X



GAE129M



GAC8461X



GAE127X



GAE120



GAE122



GAE128X



GAE128M

### Auxiliary gauges

Custom build your own dash assembly with these gauges or add them as auxiliary instruments to a wooden dash board. Gauges are supplied with bulb holders and retaining brackets. We offer a range of new gauges in the classic Smiths style with either black or magnolia face with contrasting lettering and an angle section chrome bezel.

#### Tachometers (80mm dia)

0-7000 tachometer full face 80mm - black . . . . .GAE125X . .£134.70  
 0-8000 tachometer full face 80mm - magnolia . .GAE130M . .£153.20  
 0-10000 tachometer full face 80mm - black . . .GAE130A . .£153.20

#### Water temperature and oil pressure gauges (52mm dia)

Water temperature °C - black (electric) . . . . .GAE124X . .£50.70  
 Water temperature °C - magnolia (electric) . . .GAE124M . .£50.70  
 Thermal transmitter (for electric gauges) . . . .GTR101 . . .£5.00  
 Oil pressure psi - black . . . . .GAE123X . .£82.40  
 Oil pressure psi - magnolia . . . . .GAE123M . .£84.50  
 Oil pressure switch - standard . . . . .GPS133 . . .£5.39  
 Oil pressure switch - early warning (20psi) . . .TT2998 . . .£27.40  
 Oil temperature °C - black . . . . .GAE129X . .£57.00  
 Oil temperature °C - magnolia . . . . .GAE129M . .£63.50  
 Thermal transmitter - negative earth (oil temp) .GAE129SENDER .£19.10  
 Thermal transmitter - positive earth (oil temp) .GAE129SENDERP . .NCA

#### Dual gauges (52mm dia)

Dual gauges are full face with oil pressure and water temperature shown. They use a capillary transmitter pipe (supplied with Gauge) for water temperature and nylon hose for oil pressure.

Dual gauge °F and psi - black . . . . .GAE127X . .£139.40  
 Dual gauge °C and psi - black . . . . .LUSJB100 . .£89.40

#### Oil pressure gauge fittings

Y piece - on engine block . . . . .LUSIB748 . . .£4.21  
 Hose for oil pressure gauge nylon . . . . .LUSIB703 . .£13.35  
 Hose for oil pressure gauge braided stainless steel .MT9102 . .£23.40  
 Oil hose sealing washer (2 required) . . . . .2K4936 . .£0.20

#### Ammeters and volt meters (52mm dia)

Ammeter dynamo models - black . . . . .GAE120 . .£48.20  
 Ammeter alternator models - black . . . . .GAE121 . .£48.20  
 Voltmeter - black . . . . .GAE122 . .£50.00  
 Voltmeter - magnolia . . . . .GAE122M . .£48.20

#### Time clocks (52mm dia)

Clock - black . . . . .GAE128X . .£85.00  
 Clock - magnolia . . . . .GAE128M . .£81.28

#### Lucas auxiliary gauges (52mm dia)

Water temperature gauge full face capillary . . .LUSIB422 . .£96.01

#### Boost Gauge (52mm dia)

Boost gauge -15 to +30 psi - black . . . . .GAE150X . .£94.91  
 Boost gauge -15 to +30 psi - magnolia . . . . .GAE150M . .£94.91

#### Gauge mounting pods and plinths

A neat way to fit these gauges into your car. The gauge plinths are pressed steel finished with a crackle finished paint.

Gauge plinth (tacho only) . . . . .GAC8460X . .£8.00  
 Gauge plinth (tacho and single gauge) . . . . .GAC8461X . .£10.13  
 Gauge plinth (single gauge) . . . . .GAC8468X . .£9.20



### Wood and leather gear knobs

Choose either our varnished wood, or comfortable leather gear knob, both featuring a smart 'MG' or 'Austin Healey' emblem. Supplied with a nylon, self threading insert to enable easy fitting.

- 1 Austin Healey wooden gear knob (nylon insert) .GAC4130X . . .£12.50
- 2 Austin Healey leather gear knob (nylon insert) .GAC4131X . . .£12.00
- 3 Sprite wooden gear knob (nylon insert) . . . .GAC4047 . . .£12.50
- 4 Sprite leather gear knob (nylon insert) . . . .GAC4046 . . .£12.00
- 5 MG wooden gear knob (nylon insert) . . . . .GAC4048 . . .£12.50
- 6 MG leather gear knob (nylon insert) . . . . .GAC4045 . . .£12.00



### MOMO gear knobs



For over 30 years MOMO has been developing and producing automotive products to the very highest quality. So renowned for their quality that many manufacturers fit MOMO as an optional upgrade.

- 1 Race air leather alloy gear knob . . . . .MOMO1060 .£77.30
- 2 Race air leather gear knob . . . . .MOMO1057 .£72.00
- 3 Anatomic hide gear knob . . . . .MOMO1050 .£63.50
- 4 Aluminium sport gear knob . . . . .MOMO1054 .£60.80
- 5 Competition gear knob . . . . .MOMO1053 .£60.10



### MG alloy gear knob

This anodised staybrite alloy gear knob featuring the MG logo is suitable for all MG models with it's unique grub screw locating system.

- MG logo alloy gear lever knob . . . . .GAC0053 . . .£35.60



### Gear stick gaiter finisher kit

Smarten up your gear stick with this easy to fit universal gaiter finisher kit. Some gaiters may require modification to fit. (Gaiter not included).

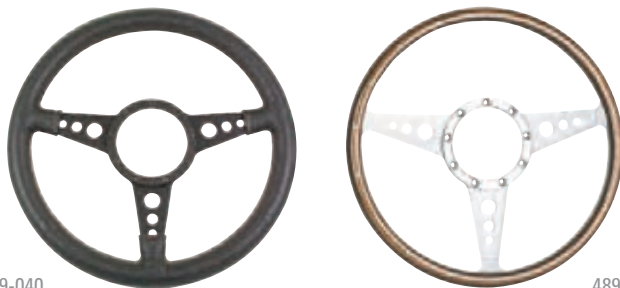
- Chrome gaiter finishing kit . . . . .GAC9540 . . .£18.10



### MG grab handle

Add a touch of class with these elegant MG logo'd chrome plated handles.

- MG grab handle (each) . . . . .229-101 . . .£25.00



489-040

489-060



489-020

489-080



489-050

489-090



### Tourist Trophy steering wheels

Designed to complement your classic, these wheels are handcrafted to high standards. Available with the choice of either a sporty leather rim or a classic riveted wood rim with a variety of spoke designs and finishes; drilled or slotted in either matt alloy or black. The frames are made from high strength aluminium.

- Leather rim black drilled spokes 14" . . . . .489-040 . .£112.15
- Leather rim matt alloy drilled spokes 15" . . . . .489-020 . .£112.15
- Leather rim matt alloy drilled spokes 14" . . . . .489-030 . .£112.15
- Leather rim black slotted spokes 15" . . . . .489-050 . .£112.15
- Laminated wood rim matt alloy drilled spokes 15" . .489-060 . .£123.35
- Laminated wood rim matt alloy drilled spokes 14" . .489-070 . .£123.35
- Laminated wood rim matt alloy slotted spokes 15" . .489-080 . .£123.35
- Solid thick wood rim alloy drilled spokes 14" . . . . .489-095 . .£123.50
- Solid thick wood rim alloy drilled spokes 15" . . . . .489-090 . .£120.00

### Adaptor bosses

These boss kits include a die cast alloy boss, and a horn push with a high quality chrome and enamel badge bearing a marquee emblem. The centre cap/horn push is used for all applications. If your car has the horn push on the stalk simply use as a centre cap.



- Boss kit - Midget (1961-63) . . . . .905-348 . .£46.20
- Boss kit - Midget (1964-67) . . . . .454-366 . .£46.20
- Boss kit - Midget (1968-69) . . . . .905-468 . . .NCA
- Boss kit - Midget (1970-77) . . . . .905-482 . .£46.20
- Boss kit - Midget (1977 on) . . . . .905-486 . .£46.20
- Boss kit - Sprite (1958-63) . . . . .905-346 . .£46.20
- Boss kit - Sprite (1964-67) . . . . .454-368 . .£46.20
- Boss kit - Sprite (1968-69) . . . . .905-478 . .£73.40

The Tourist Trophy horn push is available separately to fit Moto-Lita bosses.

- Horn push with MG badge . . . . .905-646 . .£18.00
- Horn push with AH badge . . . . .905-648 . .£18.00



MOMO1077



MOMO1079



MOMO1078



MOMO1080

### MOMO steering wheels



MOMO have long supplied the racing world with quality steering wheels, contoured to fit perfectly in the hand they transform the driving experience.

- MOMO Tuner 350mm - black/anthracite . . . . .MOMO1077 .£196.00
- MOMO Tuner 350mm - black/black . . . . .MOMO1078 .£196.00
- MOMO Prototipo 350mm - black/silver . . . . .MOMO1079 .£188.00
- MOMO Prototipo 350mm - black/black . . . . .MOMO1080 .£186.00



MLW111725D

### Moto-Lita adaptor bosses

Where specified the boss kits are supplied with a plastic centre cap/horn push.

- Adaptor boss - Sprite (1959-63) . . . . .MLW1117B4 .£58.00
- Adaptor boss - Midget (1961-63) . . . . .MSB001E .£63.50
- Adaptor boss - Sprite (1964-69) no horn . . . . .MSB102S .£61.75
- Adaptor boss - Sprite & Midget (1964-69) with horn MLW1117B25 .£58.00
- Adaptor boss - Midget (1970-71) no horn . . . . .MLW111725B .£58.00
- Adaptor boss - Sprite IV (1971 on) . . . . .MSB001G .£63.50
- Adaptor boss - Midget (1972-76) with horn . . . . .MLW111725C .£58.00
- Adaptor boss - Midget (1976-79) no horn . . . . .MLW111725D .£58.00



1

2

3

Replacement plastic centre cap/horn pushes are available, or you can upgrade to a polished aluminium centre cap/horn push to enhance the look of your steering wheel, all feature a recess for a badge. Replacement ring and screw kits are also available.

- 1 Plastic centre cap . . . . .MLW1117X1 .£11.15
- 2 Plastic centre cap/horn push . . . . .MLW1117X2 .£20.85
- Polished alloy centre cap . . . . .MLW1117BCC .£46.20
- 3 Polished alloy centre cap/horn push . . . . .MLW1117BHP .£77.30
- Polished ring kit . . . . .MLW1117X3 .£11.82
- Black ring kit . . . . .MLW1117X3B .£11.51



MLW1115-13



MLW1120-14



MLW1113-13



MLW1112-13

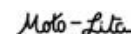


MLW1122-15



MLW1119-14H

### Moto-Lita steering wheels



Moto-Lita are among the finest replacement steering wheels available. Designed to enhance the appearance of the cockpit and provide an improved feel for the driver. Available in a variety of styles, materials and sizes to suit, please see our website for the full list of options. All steering wheels listed feature drilled spokes, except where detailed.

#### Wood rimmed steering wheels

- Mk3 flat polished spokes 13" . . . . .MLW1115-13 .£163.50
- Mk3 flat polished spokes 14" . . . . .MLW1115-14 .£163.50
- Mk3 flat polished spokes 15" . . . . .MLW1115-15 .£163.50
- Mk3 dished polished spokes 13" . . . . .MLW1116-13 .£163.50
- Mk3 dished polished spokes 14" . . . . .MLW1116-14 .£163.50
- Mk3 dished polished spokes 15" . . . . .MLW1116-15 .£163.50
- Mk3 flat polished spokes with thin slot 14" . .MLW1120-14 .£163.50
- Mk3 flat polished spokes with thin slot 15" . .MLW1120-15 .£163.50
- Mk3 flat polished spokes with wide slot 15" . .MLW1122-15 .£163.50

#### Leather rimmed steering wheels

- Mk4 flat polished spokes 12" . . . . .MLW1111-12 .£163.50
- Mk4 flat polished spokes 13" . . . . .MLW1111-13 .£163.50
- Mk4 flat polished spokes 14" . . . . .MLW1111-14 .£163.50
- Mk4 flat polished spokes 15" . . . . .MLW1111-15 .£163.50
- Mk4 flat black spokes 13" . . . . .MLW1112-13 .£163.50
- Mk4 flat black spokes 14" . . . . .MLW1112-14 .£163.50
- Mk4 flat black spokes 15" . . . . .MLW1112-15 .£163.50
- Mk4 dished polished spokes 13" . . . . .MLW1113-13 .£163.50
- Mk4 dished polished spokes 14" . . . . .MLW1113-14 .£163.50
- Mk4 dished polished spokes 15" . . . . .MLW1113-15 .£163.50
- Mk4 dished black spokes 13" . . . . .MLW1114-13 .£163.50
- Mk4 dished black spokes 14" . . . . .MLW1114-14 .£163.50
- Mk4 dished black spokes 15" . . . . .MLW1114-15 .£163.50

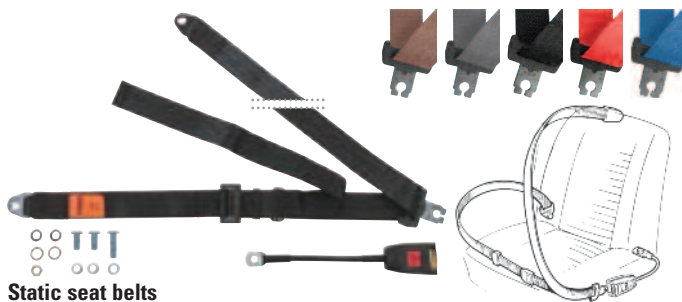
#### Mahogany rimmed steering wheels

- Mk9 flat polished spokes 14" . . . . .MLW1119-14H .£226.30
- Mk9 flat polished spokes 15" . . . . .MLW1119-15H .£226.30

## Securon replacement seat belt kits



All Securon seat belt products are 'E' approved for road use.



### Static seat belts

We offer Securon's 3 point mounting static seat belt (Part No SBS300). This can be bolted to the existing seat belt bosses on the lower side of the wheel arch, just above the battery cover. The end of the webbing is retained at the sill mounting, and the stalk is fitted to the tunnel.

- Static seat belt 30cm stalk - black .....SBS300/30 .....£24.70
- Static seat belt 30cm stalk - red .....SBS300/30RED .£34.00
- Static seat belt 30cm stalk - beige .....SBS300/30BGE .£34.00
- Static seat belt 30cm stalk - grey .....SBS300/30GREY £34.00
- Static seat belt 30cm stalk - blue .....SBS300/30BLU ..£34.00



### Automatic seat belts

We offer Securon's adjustable reel position seat belt (Part No. SBS514). The reel of this belt can be bolted to the existing seat belt bosses on the lower side of the wheel arch, just above the battery cover. The end of the webbing is retained at the sill mounting, and the stalk is fitted to the tunnel.

- Adjustable seat belt 30cm stalk - black .....SBS514/30 .....£43.90
- Adjustable seat belt 30cm stalk - red .....SBS514/30RED .£52.80
- Adjustable seat belt 30cm stalk - beige .....SBS514/30BGE .£52.80
- Adjustable seat belt 30cm stalk - grey .....SBS514/30GREY £52.80
- Adjustable seat belt 30cm stalk - blue .....SBS514/30BLU ..£52.80



## Vintage competition lap belt

The ultimate sporting accessory, ideal for early MG classics, it features a quick release buckle and includes fittings. This belt is not type approved therefore should only be used in cars that pre-date seat belt regulations.

- Vintage competition lap belt (each) .....MM222-211 ..£111.55



## Period style seat belt

This period style seat belt features a chrome catch and fittings. Note: Not 'E' marked, requires plates TT7968 and bolt spacer kit TT7969).

- Period style seat belt .....AKF1646B .....£58.50



### Seat belt extender

This can be used to safely extend the seat belt if required. It should only be bolted to the sill mounting position and then bolted to the eyelet on the end of the seat belt. It must not be used at any other mounting point.

- Seat belt extender - red .....SBS227 .....£8.34



## Harness kits



### Harness kits for road use - 'E' approved

These belts feature 2" webbing with bolt through plate mountings (use with bolts TT7969). Fully adjustable lap and shoulder straps with compact buckle catch. 'E' approved for road use.

- 3 point harness kit - black ..... SBH628BLACK .. £34.70
- 3 point harness kit - red..... SBH628RED..... £34.70
- 3 point harness kit - blue..... SBH628BLUE.... £34.70
- 4 point harness kit - black..... SBH629BLACK .. £33.70
- 4 point harness kit - red..... SBH629RED..... £33.70
- 4 point harness kit - blue..... SBH629BLUE.... £33.70

These belts feature 2" webbing with clip-in snap hook mountings (use with eye bolts TT7967). Fully adjustable lap and shoulder straps with load spreaders on lap belts and a compact buckle catch. 'E' approved for road use.

- 3 point harness kit - black ..... SBH605BLACK .. £41.50
- 3 point harness kit - red..... SBH605RED..... £41.50
- 3 point harness kit - blue..... SBH605BLUE.... £41.50
- 4 point harness kit - black..... SBH655BLACK .. £48.10
- 4 point harness kit - red..... SBH655RED..... £48.10
- 4 point harness kit - blue..... SBH655BLUE.... £48.10

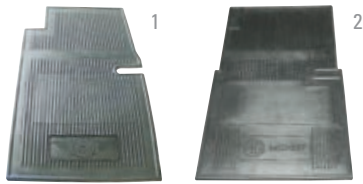
### Harness kits for competition use - FIA approved

These harnesses feature 3" webbing with clip-in snap hook mountings (use with eye bolts TT7967). Fully adjustable lap and shoulder straps with a turn lever buckle. Approved for International (RAC/MSA/FIA) and National motorsport use. Not 'E' approved for road use.

- 4 point harness kit - black ..... SBH693BLACK . £124.24
- 4 point harness kit - red..... SBH693RED.... £124.24
- 4 point harness kit - blue..... SBH693BLUE... £124.20
- Crotch strap kit - black ..... TT79662..... £20.65
- Crotch strap kit - red..... TT7966..... £20.65

### Harness fittings

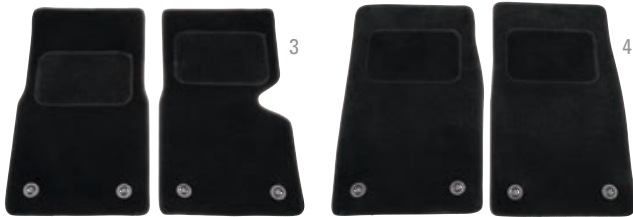
- Harness back strap adapter (pair)..... TT7972..... £6.30
- Eye bolts (pair) - use with clip-in mountings. TT7967..... £7.48
- Bolt and spacer (pair) - use with plate mountings TT7969..... £4.62
- Nut plates (pair) - reinforced for fixing bolts. TT7968..... £6.46



### Rubber overmats

These high quality injection moulded rubber mats each feature a specific logo. Keep carpet wear to a minimum and easily cleaned with soap and water.

- 1 Sprite rubber mats (pair) .....GAC6822 ....£28.50
- 2 Midget rubber mats (pair) .....GAC6821 ....£28.50



### Nylon carpet overmats

These nylon carpet footwell overmats are mud and water resistant and include an anti-slip backing. They are supplied as a pair, with rubber heel mats sewn on to both to allow fitment to RHD and LHD models.

- 3 Sprite and Midget nylon carpet overmats (pair) ..MAT5 .....£28.80
- 4 Midget 1500cc nylon carpet overmats (pair) ..MAT6 .....£28.80



### Centre armrest

Black grained ABS thermoplastic storage base with lift-up leather armrest.

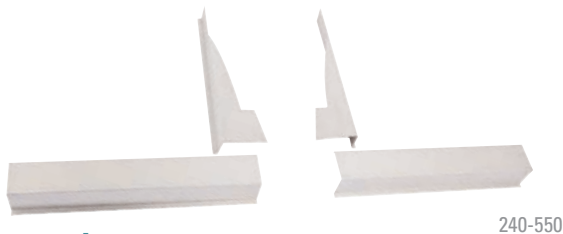
- Centre console armrest .....GAC9977X ...£94.50



### Expandable cup holder

This extremely useful folding cup holder can be mounted almost anywhere inside your car. The arms adjust in or out to suit the size of your container and folds up when not in use.

- Expandable cup holder .....222-090 .....£8.50



### Crossmember cover set

These sets of smart, ribbed aluminium trim covers the chassis crossmembers that are visible within the cockpit of your Spridget. As well as looking smart they provide durable covering instead of carpet that can wear heavily at these points.

- Crossmember cover set 1/4 elliptical springs .....240-510 .....£67.50
- Crossmember cover set 1/2 elliptical springs .....240-550 .....£64.50



**Dynamat**  
FOR FULL RANGE  
visit [moss-europe.co.uk](http://moss-europe.co.uk)

### Dynamat heat & sound insulation

Dynamat is a revolutionary range of insulation products designed to keep your classic cool and quiet.

- Non absorbent materials
- Isolates panel vibration
- Self adhesive 'peel & stick'
- Reduces road noise
- Easily cut & moulded to fit
- Reduces heat soak from engine & exhaust

#### Dynamat Xtreme

A highly efficient, composite material designed to reduce noise, vibration & heat soak through panel work.

- Dynamat Xtreme - speaker pack .....GAC90511 ...£15.65  
(2 sheets of 254mm x 254mm (10" x 10")).
- Dynamat Xtreme - wedge pack .....GAC90512 ...£31.50  
(1 sheet of 457mm x 812mm (18" x 32")).
- Dynamat Xtreme - door pack .....GAC90513 ...£84.50  
(4 sheets of 305mm x 914mm (12" x 36")).
- Dynamat Xtreme - bulk pack .....GAC90514 ...£210.80  
(9 sheets of 457mm x 812mm (18" x 32")).

#### Dynaliner

Dynaliner is an ultra-light weight, durable single layer insulation material that can be used as an alternative to traditional underfelt. It provides acoustic isolation and excellent thermal insulation.

- Dynaliner - 1/8" thick .....GAC90531 ...£52.80  
(1 sheet of 813mm x 1372mm (32" x 54")).
- Dynaliner - 1/4" thick .....GAC90532 ...£79.30  
(1 sheet of 813mm x 1372mm (32" x 54")).
- Dynaliner - 1/2" thick .....GAC90534 ...£105.35  
(1 sheet of 813mm x 1372mm (32" x 54")).

#### Hoodliner

Designed specifically for under bonnet insulation, hoodliner absorbs engine noise to help keep your car quieter. The aluminised skin creates a water & oil barrier that reflects up to 97% of heat to protect the bonnet's paint.

- Hoodliner .....GAC90541 ...£84.50  
(1 sheet of 813mm x 1372mm (32" x 54")).



### Door threshold plates

Protect your paint from scuffs and scratches and add a finishing touch of class to your MG. Our polished stainless steel door step threshold plates can be fitted by screws, rivets, glue, or double sided tape. Fittings not included.

- Sprite stainless steel door threshold plates (pair) ...GAC4029 ...£12.00
- Midget stainless steel door threshold plates (pair) ...GAC4028 ...£20.85

## Books, manuals & DVDs



### Aspects of Abingdon

The building of the MGB and Midget, how it was done and the men who built them.

Aspects of Abingdon . . . . .MGL0282 . .£23.20



### Owners handbooks

As supplied with the car from new, essential for day to day maintenance.

Sprite (1959-61) . . . . .97H1583A .£11.20

Midget 1275cc (1967-74) . . . . .AKD7596 .£11.20

Midget 1500cc (1978 on) . . . . .AKM3229 .£11.20

Midget (1967-74 USA) . . . . .AKD7883 .£11.20

Midget (USA) . . . . .AKM3436 .£11.20



### Factory workshop manuals

Reprints of genuine factory workshop manuals packed with essential information for all aspects of vehicle maintenance and repairs.

Sprite I . . . . .AKD4884 .£30.70

Sprite and Midget (1964-74) . . . . .AKD4021 .£33.70

Midget 1500cc . . . . .AKM4071 .£30.70



### Glovebox manuals

Handy, compact versions of the genuine manuals, a must for the glove box.

Sprite and Midget . . . . .MGL3001 .£14.20



### Haynes manuals

Probably the most commonly found workshop manual in any home garage. The Haynes range provide useful information on stripping and rebuilding anything from a master cylinder to a complete differential assembly.

Sprite and Midget . . . . .MGL2005X .£25.50



### Haynes carburettor manual

This manual covers SU, Stromberg, Weber and Dellorto carbs. Giving an insight into the way they operate and how to maintain and tune them, as well as detailed overhaul procedures.

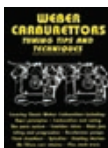
Haynes carburettor manual . . . . .MGL0279 .£30.30



### Weber carburetors: Tuning tips and techniques, by John Passini

This book is the distillation of many years experience of working with Weber carbs. The mysteries of why and how they work and the practicalities of getting the best from them. Also setting-up, fault-finding, maintenance and repair are all covered.

Tuning tips and techniques . . . . .213-431 .£12.20



### Lucas fault diagnosis manual

This Lucas guide presents a logical sequence of tests that may be carried out on starters, generators, regulators, ignition and lighting systems. Written for technicians, this book can be easily understood by the amateur mechanic/owner.

Lucas manual . . . . .GAC1029X .£3.30



### Tuning SU carburetors

This book looks into the basic design of the SU carburettor. It covers many areas including overhaul, tuning mixtures, jet and needle identifications and SU fuel pumps.

Tuning SU carburetors . . . . .MGL0070 .£14.20



### SU workshop manual

Factory workshop manual covering both carbs and fuel pumps.

SU workshop manual . . . . .GAC1044X .£20.80



### SU needle chart

The chart identifies the correct replacement SU needle when modifications have been carried out to the engine or induction.

SU needle chart . . . . .ALT9501 .£12.50

SU parts catalogue . . . . .ALT9524 .£14.70



### Tuning BL's A-series engine, by David Vizard

This is the Bible for anyone wanting to improve their A-series engine, be it for performance or economy.

Tuning BL's A-series engine . . . . .MGL0063 .£25.50



### Original Series Book - Sprite & Midget, by Terry Horler

This book is the definitive guide to one of Britain's best-loved sports car, the 'Original' series books are indispensable for all owners, restorers, buyers and enthusiasts.

Original series book . . . . .MGL0260 .£35.90



### Inside The Octagon DVD

**Inside the Octagon.** MG 1921-45, is a fascinating portrait of the pre-war MG Car Company painted by people who were there during MG's magic years. 96 minutes.

**Inside the Octagon 2.** MG 1946-80, chronicles the MG Car Company from 1946 to 1980. Once World War II was over, the MG Car Company hurried back into car production with the MGTC. Steel was rationed, and England needed an infusion of foreign currency. The MG Car Company turned to the export markets, and a decades-long love affair began between America and the little British sports car. 86 minutes.

Inside the Octagon . . . . .211-061 .£18.40

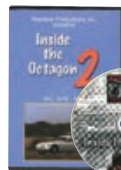
Inside the Octagon 2 . . . . .211-062 .£18.40



### SU carburettor rebuild DVD

This 2 hour, 40 minute video explains how to rebuild SU carburetors.

SU carburettor rebuild DVD . . . . .211-036 .£31.65



### Original Technical Publications Heritage DVD

Original Technical Publications for heritage cars have carefully reproduced a range of DVD's giving owners and enthusiasts easy access to original publications, including parts catalogues, service manuals and owner's literature. Each OTP DVD also includes an 'online access' card containing instructions and the URL to access these publications online as well as on Tablets or handheld devices (Windows PC, Mac iOS or Android). For more details and the full range of DVD's, please see our website.

OTP - AH Sprite & MG Midget . . .HTP2004 .£36.70 (1958-79).



## Classic horns

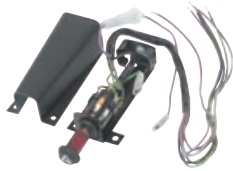
All cars require a horn for MOT regulations, so why not fit one that suits you the most? A replacement chrome classic horn is suitable for most classic cars, or you can go for the distinctive sounding Lucas style windtone horn set. Our twin air horn kit includes two tone horns, a heavy duty die cast compressor and all the necessary fittings and full instructions.

1 Chrome classic horn . . . . .MT9143 .£15.95

2 Windtone horn set . . . . .1B9007/8 .£68.00

3 Twin air horn kit . . . . .GAC9978X .£35.60

(Note: The twin air horn kit may not be legal for road use, please check local regulations).



### Hazard warning light kit

If your classic pre-dates the fitting of hazard lights as standard, you can now be that little bit safer with our easy to install hazard warning light kit that includes all fittings. (Suitable for models with standard negative earth system).

Hazard warning light kit (negative earth) . . . . .GSS159 . . . . .£31.20



### Garage signs

High quality multi-coloured screen printed signs, perfect replicas of the originals.

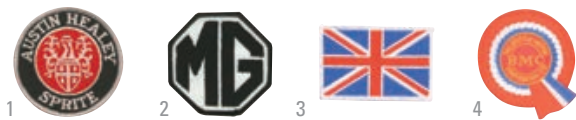
- 1 MG service sign - 12" x 16" . . . . .214-320 . . . . .£24.00
- 2 BMC authorised dealer sign - 18" x 27" . . . .GAC9929X . . .£68.50
- 3 Parking sign with MG logo . . . . .GAC8032X . . .£27.70



### Austin Healey Sprite & MG mugs

These high quality ceramic mugs have been designed for enthusiasts of these classic British Marques. Available in black with a white logo.

Austin Healey Sprite Mug . . . . .GAC9453 . . . . .£3.55  
 MG Mug . . . . .GAC9458 . . . . .£3.55



### Embroidered patches

- Austin Healey - wings . . . . .GAC9953X . . .£4.00
- 1 Austin Healey Sprite . . . . .GAC9954X . . .£4.00
- 2 MG Octagon - small . . . . .229-500 . . .£3.47
- MG Octagon - large . . . . .229-505 . . .£7.66
- British Leyland . . . . .GAC9960X . . .£4.00
- 3 Union flag . . . . .229-510 . . .£2.50
- 4 BMC . . . . .GAC9961X . . .£4.00



### MG hub nut box spanner

A must for any MG owner. Remanufactured original tools for rear hub nuts.

Sprite & midget box spanner rear hub 1 7/8" . .18G152A .£39.80



### Sill jack assembly

Reproduction of original sill jack for MG models.

Sill jack assembly BHA5329 . . . . .£91.70



### Thermal mugs

Our stylish new range of thermal mugs will maintain your drinks temperature whether hot or cold. Desk mugs feature a wider design with handle. Travel mugs are a slimmer design to suit most in-car cup holders. Both types feature a non-slip base and a removable cap.

- 1 Travel mug - MG logo . . . . .230-856 . . . . .£12.60
- 2 Desk mug - MG logo . . . . .230-857 . . . . .£12.60
- 3 Travel mug - AH logo . . . . .230-926 . . . . .£12.60
- 4 Desk mug - AH logo . . . . .230-927 . . . . .£12.60
- 5 Travel mug - Union Jack . . . . .230-946 . . . . .£12.60
- 6 Desk mug - Union Jack . . . . .230-947 . . . . .£12.60



### BMC service & sales T-shirt

The "retro style" is in fashion so show off your BMC loyalties with this 100% cotton t-shirt that features a logo based on the vintage dealership sign.

- BMC Sales & Service, navy, T shirt - medium . . .013-705 . . . . .£13.60
- BMC Sales & Service, navy, T shirt - large . . . .013-706 . . . . .£13.60
- BMC Sales & Service, navy, T shirt - X-large . . .013-707 . . . . .£13.60
- BMC Sales & Service, navy, T shirt - XX-large . .013-708 . . . . .£13.60



### MG logo cap

These high-quality caps feature a puff embroidered MG Octagon logo. The tan and black caps have a seamed front panel that creates a firm formed appearance, while the white hat has a soft crown for a more rounded soft appearance. All three caps provide a deep low fit that allows them to stay on at high speed, and feature an adjustable Velcro closure. 100% cotton.

- Cap, soft crown, white/navy, MG logo . . . . .219-816 . . . . .£14.80
- Cap, firm front panel, tan/green, MG logo . . . .219-817 . . . . .£14.80
- Cap, firm front panel, black/white, MG logo . . . .219-818 . . . . .£14.80



### Classic flying helmet & goggles

Reproductions of the helmets and flying goggles worn by WWII pilots of the Royal Air Force. The pilot helmets are a premium grade brown leather, with a soft brown cotton lining. Featuring a forehead buckle and strap adjuster to ensure a close fit, opening ear flaps secured with a press stud fastening, and an under-chin strap, secured with a metal buckle.

The motoring helmets are a premium grade brown leather, with a soft brown cotton lining. Built-in peak to shade the sun and neck protector to stop the wind chills, with under-chin strap, secured with a metal buckle. The original RAF specification goggles are made with polycarbonate glass lens, grey/blue enamel frames, brown leather padding and elasticated headband.

- 1 Leather pilot helmet small - brown . . . . .ALCFHL/S . . .£95.00
- Leather pilot helmet medium - brown . . . . .ALCFHL/M . .£95.00
- Leather pilot helmet large - brown . . . . .ALCFHL/L . .£95.00
- Leather pilot helmet X-large - brown . . . . .ALCFHL/XL .£95.00
- 2 Leather motoring helmet small - brown . . . . .ALCFHLL/S .£106.00
- Leather motoring helmet medium - brown . . .ALCFHLL/M £106.00
- Leather motoring helmet large - brown . . . . .ALCFHLL/L .£106.00
- Leather motoring helmet X-large - brown . . .ALCFHLL/XL£106.00
- 3 RAF vintage goggles MK8 . . . . .ALCGMK8 . .£82.24



### Leather driving gloves

These supple leather driving gloves are available in either black or brown and feature a pressed stud with the MG marque logo. These hand-made gloves include perforated fingers for added ventilation, thin piping around the edges and a stylish exposed back for that vintage look. Supplied in pairs.

Please see our website for help with measuring to find the right size.

- Leather gloves - black with MG logo size 9 . . . . .GAC9850X . . . .NCA
- Leather gloves - black with MG logo size 9.5 . . .GAC9851X . . . .NCA
- Leather gloves - black with MG logo size 10 . . .GAC9852X . . . .NCA
- Leather gloves - brown with MG logo size 9 . . .GAC9850BR .£35.00
- Leather gloves - brown with MG logo size 9.5 . .GAC9851BR .£35.00
- Leather gloves - brown with MG logo size 10 . . .GAC9852BR . . .NCA

### Ignition key blanks



Keys are blank ready to be cut (sorry we can not cut keys). Order by the series number of your original lock.

- MRN series . . . . .GAC1049X . .£10.60
- FA series . . . . .GAC1050X . .£10.60
- FS series . . . . .GAC1051X . .£10.60
- FP series . . . . .GAC1052X . .£10.60
- RV series . . . . .GAC1053X . .£10.60



### Wallets & purses

These stylish wallets & purses are made from supple leather & high quality materials. Available in black or brown leather and embossed with your classic's marque logo, these are a must for any MG enthusiast. Offered in a variety of styles and supplied in a smart presentation box.

- 1 Purse MG logo - brown . . . . .GAC9821X . .£29.30
- Wallet MG logo - brown . . . . .GAC9822X . .£22.90
- 2 Wallet card holder MG logo - brown . . . . .GAC9824X . .£22.90
- Purse MG logo - black . . . . .GAC9825X . .£29.30
- 3 Wallet MG logo - black . . . . .GAC9826X . .£22.90
- Wallet card holder MG logo - black . . . . .GAC9828X . .£22.90



### Waterproof blanket

These waterproof blankets bring a touch of comfort to any roadside picnic. Neatly folded into a parcel, it can be easily stored and carried with its durable handle. They are manufactured from grey acrylic with a foam layer and waterproof PEVA backing. Size 51" x 70".

- Waterproof blanket, grey, Moss logo 231-370 . . . . .£24.40
- Waterproof blanket, grey, MG logo 231-375 . . . . .£24.40
- Waterproof blanket, grey, AH logo 231-385 . . . . .£24.40



### Metal plaques

This full colour period style embossed plaques are reproductions of period advertisements. Made from pressed tin with rolled edges. Also, a cool looking 'street art' style plaque gives a modern airbrush look to the classic MG Midget. Screen printed on a metal backing. Ideal for the office, den or garage wall.

- 1 Sprite advertising plaque 12" x 16" . .214-350 NCA
- 2 Midget 'street art' style plaque 14" x 10" . .214-515 £18.30



### Wine and beer glasses

Enjoy your favourite drink from these glasses bearing the MG logo and 'Safety Fast' script. Perfect for those show picnics and summer evening barbecues.

- Pint glass set MG (set of 4) . . . . .230-931 . . . .£15.25
- Wine glass set MG (set of 4) . . . . .GAC1056X . .£26.50





**Seat belt shoulder pad**

These shoulder pads add both comfort and flair. Sold as a pair.

Seat belt shoulder pad - MG logo  
231-300 .....£21.00



**MG poster**

Issued by Abingdon over 25 years ago, this poster is a collectors item.

M.G.s 'through the ages' poster  
MGL4001X .....£9.50



**Leather travel cases & bags**

**Leather travel cases**

These classically styled cases are the perfect compliment for any classic MG or Austin Healey. Available in brown or black leather either with or without an MG or AH logo, they are a must have item for touring trips in your classic sportscar, giving valuable extra luggage space if used with a boot rack (sold separately).

Also, supplied with a smart nylon rain cover, for when the weather isn't on your side. Dimensions (approx) Width: 75cm (30"), Height: 18cm (7"), Depth: 43cm (17").

**Travel cases feature:**

- Sturdy construction
- Corner reinforcement with wear studs
- Combination locks
- Leather closing straps

Leather travel case - brown AH logo .....GAC9818X ..£278.20  
 Leather travel case - brown MG logo .....GAC9811X ..£294.30  
 Leather travel case - brown no logo .....GAC9812X ..£294.30  
 Leather travel case - black MG logo .....GAC9813X ..£294.30

**Leather MG travel bags**

These new, motorsport inspired travel bags are the perfect accessory for travelling with your MG. They feature an embossed MG logo on either side and on the zip tags, they are made from high quality supple leather and are available in a choice of either black or brown. They are a must have item for those short breaks. Dimensions: L = 49cm H = 28cm W = 28cm (bag only).

**Travel bags feature:**

- Embossed MG logo on bag & zip tags
- Removable shoulder strap with MG logo
- Corner reinforcement
- Soft cloth storage bag
- Leather handles
- Sturdy construction
- Wear studs on base

Travel bag MG logo brown .....GAC9815X ..£208.00  
 Travel bag MG logo black .....GAC9816X ..£208.00



**Earrings with MG logo**

Quality enamelled miniature earrings, with the marque logo make a perfect gift.  
 MG logo'd earrings .....GAC9940X ..£14.40



**Union flag**

Made from lightweight polyester complete with metal grommets on the hoist. Ideal for those continental get-togethers.

Union flag - 36" x 60" .....GAC9939X ..£19.90



**Leather key fobs**

Made in England, with a stitched leather fob and a high quality enamelled badge, featuring the various logos.

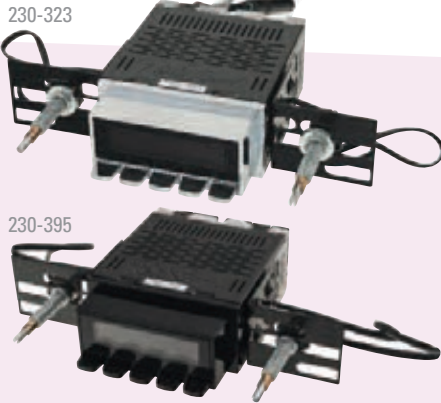
- 1 Union flag .....GAC4042 .....£4.60
- 2 BMC Rosette .....CRSP401 .....£4.60
- 3 Austin Healey .....GAC4041 .....£4.60
- 4 Austin Healey logo - black .....915-315 .....£8.50
- 5 Sprite - red .....GAC4036RR ..£4.60
- 6 Sprite - green .....GAC4036GR ..£4.60
- 7 MG Midget .....GAC4035 .....£4.60
- 8 MG - brown/cream .....GAC4037BRC ..£6.60
- 9 MG - black/chrome .....GAC4037BLC ..£9.83
- 10 MG - red/chrome .....GAC0055 .....£8.34
- 11 MG - black/white .....GAC4037BW .....£4.60
- 12 MG - red/cream .....GAC4037RC ..£4.60
- 13 MG - embossed black .....GAC9840X ..£10.40
- 14 MG - embossed tan .....GAC9841X ..£10.40
- 15 AH - embossed black .....GAC9844X ..£10.40
- 16 AH - embossed tan .....GAC9845X ..£10.40



**Bar stools with logo**

Ideal for non-darts players or when you're having a well earned 'cuppa' in the garage. 14" easy clean vinyl seats with 30" high chrome plated legs.

- 1 Bar stool with MG logo .....231-800 .....£68.00
- 2 Bar stool with Austin Healey logo .....231-810 .....£68.00



## RetroSound radios

The RetroSound range of radio & MP3 players maintain the original 'twin knob' (DIN-D) style mounting required for many classic cars. Music can be played from external sources such as iPods, USB flash drives & SD cards, all connected out of sight.

### Model 2

The stylish new Model 2 range offers a high spec radio that gives that classic look with modern digital music capabilities. The Model 2 features iPod and iPhone charge and play operation as well as Bluetooth connectivity with hands free calls. Also includes a daylight compatible wide angle LCD colour display.

- Rear USB & mini jack inputs.
- RDS FM tuner, AM/FM PLL tuner (30 presets).
- 25W x 4 (RMS) integrated amp.
- Pre-amp RCA output, fade/balance.
- 'InfiniMount' adjustable shaft/bracket system.
- Track, RDS data or clock display.
- Separate amp & aerial leads.
- 2 year manufacturers warranty.

RetroSound Model 2 - chrome .....230-380 ....£274.10  
 RetroSound Model 2 - black .....230-385 ....£274.10

### Hermosa

The Hermosa radio features Bluetooth connectivity, retro styled buttons, high resolution LCD screen with green/white display & fascia design giving a more classic look to the unit. The Hermosa radio includes many of the same features as the Model 2 radio excluding the iPod and iPhone capabilities.

RetroSound Hermosa - chrome .....230-390 ....£220.00  
 RetroSound Hermosa - black .....230-395 ....£220.00

### Classic Sound

The Classic Sound is an entry level unit with lower specifications. It features AM/FM radio with a rear mounted auxiliary input to play portable devices.

RetroSound Classic Sound - chrome .....230-323 ....£169.60

### Faceplate and knob kits (F&K kits)

For the full range of faceplates and kits, see our website.

F&K kit - all chrome .....230-326 ....£24.00  
 F&K kit - all black .....230-327 ....£24.00  
 F&K kit - black/chrome .....230-329 ....£24.00

Fitment: Cars must be negative earth. Units supplied without faceplate or knobs

- F&K kit - black/chrome edge & black .....230-328 .....£24.00
- F&K kit - black/chrome edge & black/chrome .....230-334 .....£24.00
- F&K kit - Becker pinstripe .....230-341 .....£24.00
- Knob set only - chrome .....230-331 .....£12.60
- Knob set only - black .....230-332 .....£12.60

## RetroMod speakers by RetroSound

The RetroMod range of speakers from RetroSound has been designed to compliment their range of Classic radios and have been manufactured to meet the demands of modern high performance amplifiers.

### Dual voice coils (DVC) speakers

This system allows for 2 stereo channels (left & right) to be connected to the same single speaker. This means that originality can be maintained on cars where a single speaker was fitted in the centre of the dash or rear shelf. These speakers are supplied individually without mesh grilles, to fit existing mountings.

- 6.5" dia 3 way, DVC, no grilles (each) .....230-505 .....£52.50
- 5" x 7" 3 way, DVC, no grilles (each) .....230-545 .....£62.80
- 6" x 9" 3 way, DVC, no grilles (each) .....230-510 .....£46.20

### Single voice coils (SVC) speakers

The SVC range of speakers is a standard configuration single channel speaker for normal installations (left & right mounted speakers, such as doors or dash). These speakers are available in a range of sizes and specifications, see our website.

- 3.5" dia 2 way, 20W max, no grilles (pair) .....230-515 .....£38.00
- 4.5" dia 2 way, 40W max, with grilles (pair) .....230-535 .....£72.60
- 4" x 6" 2 way, 80W max, flame bezels (pair) .....230-525 .....£43.20
- 5" x 7" 3 way, 60W max, with grilles (pair) .....230-540 .....£71.60
- 6" x 9" 3 way, 100W max, with grilles (pair) .....230-530 .....£67.50
- 6" x 9" 3 way, 100W max, with grilles (pair) .....230-531 .....£133.90

### RetroMod 8" Subwoofer

The compact design and powerful bass response make this ideal for under seat mounting and numerous other in-car applications. The rigid die cast aluminium chassis and powerful Class D amplifier allows this sub to reproduce low frequencies down to 35Hz.

- 8" Subwoofer with internal amplifier .....230-550 .....£145.00

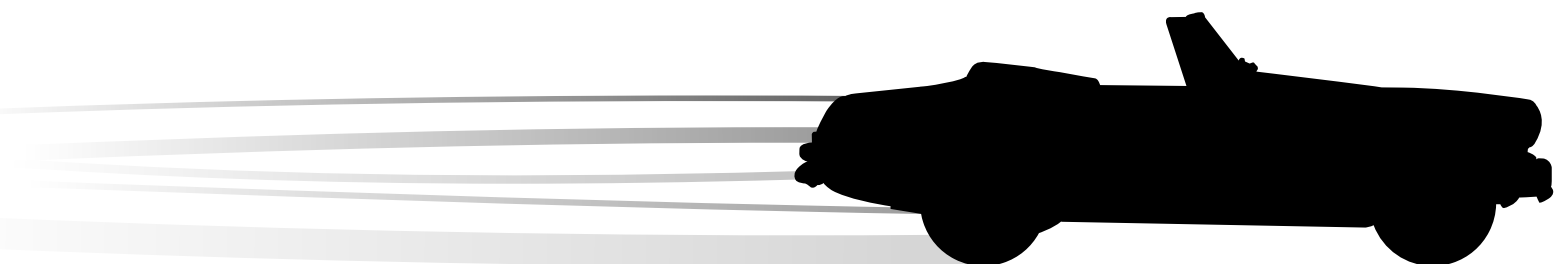
## Radio aerials

Our range of aerials offers a variety of fitting options from wing to roof mountings. The wing mount aerial features adjustable bases to compensate for slight angles off horizontal. The roof mounted aerial features a removable stainless steel mast with a chrome base plate. Aerial extension cable is also available.

- Hide-away amplified aerial .....230-555 .....£21.00
- Aerial wing mount manual .....MRA001 .....£8.20
- Aerial wing mount electric .....AJM1112X .....£45.10
- Aerial roof mount .....EEP11Z .....£12.12
- Extension lead aerial 3 metre .....ZKC533 .....£10.30



This hide-away amplified aerial can be mounted hidden away, almost anywhere inside the car. Ideal if you don't want to install a wing or roof aerial to keep your classic original.



## Early Sprite & Midget 1958-66 **Restoration Parts**

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## Ordering Information

### Notification of prices

Due to the volatility of world markets and currency fluctuations the prices in this catalogue are subject to change. Moss make every attempt to keep prices competitive and stable, however in common with all other suppliers in our industry, we reserve the right to alter these prices without prior notice.

For the latest prices, please visit our website [www.moss-europe.co.uk](http://www.moss-europe.co.uk). All prices are per unit (unless otherwise stated) and include (UK) VAT at 20% (where applicable) and are correct at the time of going to print. Postage and packaging is not included. E&OE. Where the price is replaced with the word "NCA" this part is no longer stocked. Please call our sales staff as we may be able to assist you in locating the part or a suitable replacement part.

### Product supersessions

Moss Europe's policy is to detail the most up to date part information in our catalogues. Where possible parts are kept to original specification. However, in some instances we have to supersede to the most viable alternative product to maintain supply and keep cars on the road. Every effort is made to ensure high quality products.

### UK ordering

We accept orders by mail, telephone, e-mail, fax and on-line at [www.moss-europe.co.uk](http://www.moss-europe.co.uk). If you have the opportunity, we invite you to visit one of our branches. Remember, supplying details of your car, (i.e. engine, commission or Vehicle Identification Number (VIN) LHD or RHD, year of manufacture and any modifications) saves time and helps us to help you. Please inform us of your customer number, as this will speed up the processing of your order.

### Overseas ordering

We accept orders by mail, telephone, e-mail, fax and on-line at [www.moss-europe.co.uk](http://www.moss-europe.co.uk). If you visit the U.K. please come and visit one of our branches. When ordering, please ensure that you enclose full details of your name, address and customer number, plus details of your car (i.e. engine, commission or Vehicle Identification Number (VIN) LHD or RHD, year of manufacture and any modifications).

Please note: Overseas orders are often subject to local import duties, taxes and Customs clearance, which will need to be paid for at the point of entry. These charges are NOT included in the price of the goods or delivery prices. All relevant Customs forms and documentation needed to ensure the order arrives with the minimum of delay, will be included with your shipment. If you have any special requirements, please contact us to discuss them. Delivery charges are dependent upon the size and weight of the shipment. If a quotation is required prior to placing an order, please contact the export department at your chosen branch and they will be pleased to supply a full quotation.

### Parts back-order system

A back-order system is used when a part is not in stock at the time of ordering. If the item is expected to become available within 6 months, then it will be put on back-order, unless the customer instructs us otherwise. When we have the parts in stock, the back-order will be processed automatically and the item will be dispatched to the customer. If the particular part becomes No Longer Available (NLA) or does not become available within 6 months the back-order will be cancelled. If you are unsure when you placed a back-order contact your local branch.

### Dispatch & delivery methods

Orders for delivery in the UK may be dispatched by regular post for small/lightweight items, larger items may be dispatched via a courier. Please call us for the best delivery option for your order and the latest delivery prices. For delivery outside the UK we offer the following services.

- **Economy delivery (by road):** 2 to 5 days (approximately).
- **Express delivery (by air):** 1 to 2 days (Guaranteed) - next day service to most countries.
- **For small and low value orders we also use airmail.**

For these services, please ask for prices and the best delivery option when you place your order. Most deliveries (except airmail) are 'trackable', (inc: e-mail updates and internet access for selected carriers). Please remember, all carriage charges are dependent on weight band, volume, destination and delivery time. If a quotation is required prior to placing your order, please contact a member of the sales department. Alternatively, you can arrange your own delivery and dispatch.

### Windscreens delivery information

We always suggest that windscreens should be collected from one of our branches to ensure you are able to transport your glass with the utmost of care. However, we understand that this is not always possible.

To minimise the possibility of damage to the windscreen in the shipping process, it is now Moss Europe's policy to ship windscreens packed in a specially designed heavy duty 'Tri-Wall' cardboard box. The price of this box is £35.00 (inc VAT), non-refundable and is included in the price of the product. The crate's dimensions will also increase shipping costs, particularly in EU countries. The crate dimensions are 150cm x 33cm x 74cm. The maximum volumetric weight is 92kgs. For more information please contact your nearest Moss branch.

### Hazardous goods delivery information

At the time of going to print, Moss Europe Ltd conforms to international shipping regulations regarding packaging and transportation of Hazardous Goods by road and sea freight (only). Due to these international shipping regulations and licencing rules all goods deemed as Hazardous are currently available for shipping to the UK and Europe only. If you place an order containing Hazardous goods and your shipping address is not in the UK or Europe, we will not be able to ship this item to you. Please contact your local branch or visit our website [www.moss-europe.co.uk](http://www.moss-europe.co.uk) for the latest delivery information of Hazardous goods.

### Quotations & payment methods

We will be pleased to provide a full parts quotation detailing price, availability and relevant shipping costs. Payment may be made by cash, personal cheque (to the card guarantee limit), Certified Bank Draft, Sterling Travellers Cheques and credit or debit card including: Mastercard, Visa, Delta. If you intend to make payment by Cheque or Bankers Draft when

using our fast mail-order parts service, please confirm parts availability and carriage charges. We can accept payments using PayPal for website, email and phone orders.

### Value added tax (VAT)

Value Added Tax (VAT) at the current rate will be levied on all orders being dispatched to all countries within the European Community. EU countries may be charged at their local VAT rate, please contact us or see website for details. VAT is not charged on goods dispatched to countries outside of the EU. However, such orders are often subject to local import duty, taxes and Customs clearance, which MUST be paid by you at the port of entry. Such charges are not included in the cost of the goods or delivery prices.

### Exchange units

We are able to offer a full rebuild service on numerous major components in our product range. We offer this service as an alternative to direct replacement parts, or when a brand new item is no longer available. However, the continuity of this exchange scheme needs the understanding and co-operation of our customers in relation to several important points: It is important to remember that "rebuild" does not mean "brand new". Rebuilding a unit involves stripping, cleaning, inspecting and re-assembling the unit. During this process, parts showing signs of wear will either be completely replaced or suitably renovated. However, it is not always feasible for major sub-components to be replaced with brand new ones, for example, an exchange engine will not have a new block. Due to the nature of certain product lines, some items can only be offered on a "one for one" exchange basis. This effectively means that you must offer us a viable unit before we can release a fully rebuilt item from our stock. In some instances we can only carry out reconditioning of your own unit. Our staff will inform you if this is the case.

All exchange units are subject to a surcharge. This surcharge serves two purposes; firstly, it acts as an incentive for you to return your old unit, and secondly it provides us with financial cover if your returned unit proves unsuitable for exchange purposes.

Whether or not your returned unit is suitable for exchange purposes cannot be ascertained until it is made available to us for inspection. As a general rule, suitable for exchange basically excludes any items that are beyond reasonable repair (e.g. crankcases pierced by a connecting rod) or units irrevocably damaged. We are also unable to accept units unless they are returned in whole, complete form (i.e. differential units which are returned partly stripped with no bearings and all the shims missing are not generally accepted), nor do we accept a "box of bits".

Surcharges will only be refunded once our core department has passed the item as serviceable. Under no circumstances can any exchange unit be shipped overseas until we receive your original unit. We have predetermined prices for our exchange units based on our experience of repair costs for a gearbox, axle or engine. Occasionally, however, the damage to the unit is so great that we will contact you before beginning work on your unit to advise you of any additional cost that may be incurred during the rebuild of the unit. We can return the unit (at your cost) if this proves unacceptable.

### 'Old unit' returns

Exchange items including reconditioned engines are subject to a surcharge that is refunded when a rebuildable unit (core) is returned. When you receive the rebuilt unit, attached to it will be a Core Return Authorisation Tag. This tag must be removed from the rebuilt unit and attached to the returned core in order to receive credit. Cores must be returned within 90 days of purchase in the original box, carton or engine cradle supplied with the rebuilt unit. Cores must be shipped clean and empty of fluids. Cores must be complete, assembled and rebuildable to receive credit or refund. You must pay all shipping charges for the return of the core and these charges are not refundable.

### Warranty

All parts are warranted against defects in materials and workmanship for a period of twelve (12) months from the date of purchase. The warranty does not cover failure resulting from incorrect installation or misuse; failure during any competition, motorsports or track events; failure of any, or caused by any, related component. The warranty does not cover labour charges, nor will a warranty settlement be greater than the cost of the original component. Should you need to make a warranty claim, please contact us immediately at the branch of purchase. We will then advise you as to the best course of action. With all warranty claims a copy of the original purchase invoice must be produced.

### Warranty returns

Parts that fail in use may be returned for 12 months from the date of purchase. Returns must be accompanied by the original invoice - no warranty claims will be paid without a copy of the original invoice. Return freight will be reimbursed. Electrical parts returned for warranty will be tested and if found functional, no return credit will be given and the part will be returned. Reimbursement is made by the original payment method. Complete the return form included in each order, pack the items securely and use the shipping return label supplied.

### Non-warranty returns

All uninstalled parts, in their original packaging may be returned within 90 days for any reason. A copy of the original invoice or the picking label (which is generally attached to the original packaging) must accompany the return. Return freight is paid by the customer. If the return is due to our error, the return freight will be reimbursed. Parts returned outside of this policy or in non-resalable condition may not be accepted or may be assessed a 15% handling fee. Reimbursement is made by the original payment method. Complete the return form included in each order, pack the items securely and use the shipping return label supplied.

### Customer service

We value your custom and wish to ensure that you receive the very best service. Every effort will be made to provide you with Quality Parts and Expertise in a relaxed, helpful and friendly manner. Should you consider the service you receive from us to be unsatisfactory, or you have any problems with the part(s) purchased, please advise a member of the sales team at the originating branch. If the matter is not resolved to your satisfaction, please e-mail our Customer Services Department at [customerservices@moss-europe.co.uk](mailto:customerservices@moss-europe.co.uk) or write to: **Customer Services, Moss Europe Ltd Unit 16, Hampton Business Park, Bolney Way, Feltham TW13 6DB England.** We will do our very best to resolve the issue.

### British Motor Heritage

Moss Europe Ltd is a British Motor Heritage approved specialist. Our agreement with British Motor Heritage allows us the use of marque logos and some of the artwork contained within this catalogue.





## Production & Development History

### Sprite MkI (AN5 model)

The relationship built up between the British Motor Corporation (BMC) and motor sport celebrity Donald Healey in the 1950's resulted in the creation of the Austin Healey 100 sports car, a vehicle which enjoyed considerable sales success, particularly in the important North American market. A potential market for a smaller 'budget' alternative was soon identified, and this led to an 'informal decision' between BMC's chairman, Leonard Lord, and Healey to develop a small sports car based on Austin parts, mostly centered around the Austin A35 saloon car. The engine, transmission, rear axle and front suspension were all to be used, but steering would come from the Morris Minor and better, hydraulically operated, brakes were needed. MG derived manifolds and twin 1 1/8" carburetors would boost power. The engine was developed by Morris engines, and they later supplied the units since Austin's engine department was at the time overrun with work.

The new car, eventually named the Austin Healey Sprite, was to do away with a separate chassis and bodyshell. Instead, it was designed around a monocoque frame consisting of front and rear bulkheads, joined by 'top hat' sill sections and body stiffeners, all mounted onto a floorpan. Extra rigidity came from the central gearbox tunnel. In many places, the body utilised flat panels and simple formed sections to keep construction costs down to a minimum. The bonnet and front wings hinged upwards as one assembly from the bulkhead, and the upwards curve of the front top edge of the sill panels accentuated this feature.

This characteristic sill line was to last until the end of production of the last descendant of the Sprite family tree, the MG Midget 1500, twenty one years later. The first prototype Sprite incorporated external hinges to reduce costs, but expensive pop-up headlamps. By prototype number two, the headlamps had become fixed providing the 'frog-eye' appearance so well known and loved today.

The little Sprite, built in the MG factory in Abingdon, was launched in 1958. It was a hoot to drive, if somewhat cramped inside (another feature which would see out production twenty one years later). It quickly established itself in the motoring world, aided by a low price of £455 (less tax) and a successful motor sport career in the hands of BMC works team drivers, most particularly John Sprinzel.

### Sprite MkII and Midget MkI

(H-AN6 and G-AN1 models)

For 1961 it was decreed that something of a revamp was necessary, and to this end the Austin Healey Sprite MkII was launched, together with a new, slightly more lavishly finished stable mate, the MG Midget. These two models offered a radically altered, more square body profile wrapped around essentially the same under-frame. The rear of the body now had a boot lid for the first time, while at the front out went the charismatic (or ugly, if you prefer) frog-eye look, to be replaced with the conventional set up of separate wings housing the headlamps. Between the wings a narrower, and certainly lighter, bonnet panel gave rather poorer access to the engine bay. The little 948cc engine became more willing, thanks to the fitment of 1 1/4" carburetors and improved cam timing. Steering, suspension and brakes remained largely unaltered.

### Sprite MkII 1100 and Midget MkI 1100

(H-AN7 and G-AN2 models)

The next milestone was the introduction of a 1098cc variant of the trusty BMC 'A' Series engine in 1963. Along with the improved performance, the brakes were duly uprated with front disc brakes appearing for the first time in production on the cars - prior to this, a disc brake conversion kit had been independently marketed by the Healey Motor Company of Warwick. Otherwise virtually unchanged, the new models were known simply as the Sprite MkII 1100 and Midget 1100; they are now often colloquially referred to as the 'Mk 2 1/2' and 'Mk 1 1/2' respectively.

### Sprite MkIII and Midget MkII

(H-AN8 and G-AN3 models)

Many aspects of the design were changed at the next revamp, which occurred in 1964. The body of the Sprite MkIII and Midget MkII, largely unchanged in silhouette, received an all new dash layout, fitted carpets in all models, a new windscreen with easier to fit hood attachments, plus wind up windows to replace the sidescreens. These were all improvements inspired by the marketplace (America in particular), which was beginning to lean towards less spartanly equipped, more comfortable cars.

For the same reasons, the beautifully handling but harsh riding rear suspension lost its quarter elliptic springs, gaining instead a more conventional semi-elliptical spring layout which lost a little of the accuracy and sharpness but improved the ride enormously. A benefit not seen at the time, but in the cars' old age now greatly appreciated, is the fact that the new suspension did not impose so much stress on the monocoque body, with the result that split seams, cracks and corrosion around the rear floor and bulkhead were (and are) on the whole much less common on post 1964 cars. In answer to misgivings about the bottom end durability of the engine, larger main bearings were fitted. A larger clutch and strengthened ('Ribbed Case' as opposed to the previous 'Smooth Case') gearbox were also introduced, keeping the model range in line with the other BMC products using that basic type of gearbox, the Morris Minor, Austin A40 and A35 van.

### Sprite MkIV and Midget MkIII

(H-AN9 and G-AN4 models)

By 1966, Sprite and Midget performance figures were beginning to look a little feeble when compared with contemporary saloon cars - not an ideal situation for a sports car to be in. Indeed, the immensely popular Mini Cooper 'S', which was also a product of BMC, was taking the limelight and eating into potential sales. In an effort to counter this, a slightly de-tuned version (apparently for reliability's sake) of the 1275cc Cooper 'S' engine was fitted to the Sprite MkIV and Midget MkIII from October 1966.

Along with the improved performance, the new models also benefited from a new, convenient, fold down hood design. It was at this time that cars destined for North America began to seriously deviate in their specification from those built for markets in the rest of the world, due to increasingly stringent safety and emissions regulations there. Also during this period, Midgets bound for Australasia were built there from completely knocked down (CKD) kits supplied from England.

### Sprite MkIV and Midget MkIII

(H-AN10/A-AN10 and G-AN5 models)

'Leylandised' versions of the cars arrived for the 1970 model year, in fact some eighteen months after MG, Austin and their parent companies had become part of the massive British Leyland Motor Corporation. The nomenclature - Sprite MkIV and Midget MkIII - remained the same as before, as did the mechanical and sheet metal specifications.

However, the car now had a much more upbeat contemporary appearance, due to a myriad of trim changes both outside and in. Gone was the 1960's style bright-work. A new radiator grille (effectively a blacked out and jazzed up version of the previous Sprite grille) was complemented by slim-line bumpers, fashionably quartered at the rear. Completing the slim-line effect, the sills were also painted satin black, giving the car a sleeker side profile. New spoked steel wheels ('Rostyles') aesthetically matched the car as well as the optional, more traditional, wire wheels, demand for which began to fade. Inside the car, heat welded vinyl abounded, instead of stitched pleat upholstery; this style of interior trim was to remain with the vehicle up to the end of production.

Towards the end of 1971, the Sprite disappeared quietly from the new car showrooms. Sales had slowly slipped away and had latterly been confined to the home market. The last 1022 Sprites were simply badged as 'Austin', since the agreement between Leyland and Healey had lapsed.

The Midget MkIII, however, remained comfortably in production, seeing in 1972 with new rear wings with the square topped wheel arches replaced by round ones (not seen on Sprites and Midgets since the 'Frogeye'). As a result it became easier to fit fatter tyres and alloy wheels, which were popular aftermarket accessories at the time. If the urge to fit them was resisted, the car would definitely be sitting on radial ply tyres: they became standard fitment alongside a much needed alternator (which replaced the by then archaic dynamo). As a sop to forthcoming home market safety regulations rocker switches found their way onto the dashboard, replacing the more satisfying but apparently less safe toggle switches. By 1974, Midget sales in mainland Europe had ceased, basically leaving Britain, the USA, Canada and Japan taking the car.

### Midget 1500

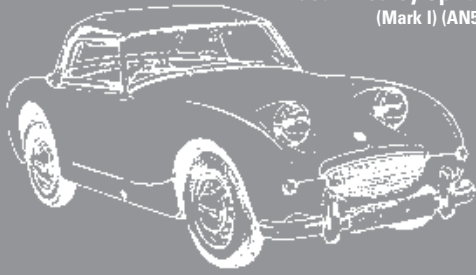
(G-AN6 model)

As an attempt to rationalise on the build specification, many of the safety and emissions changes necessary for the 1975 North American specification models were also implemented on home market vehicles. These included the well known 'rubber' bumpers (actually plastic), a ride height increase of one inch to meet bumper height regulations, a return to square rear wheel arches and a whole new power train.

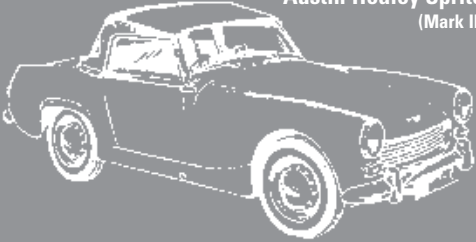
As USA emission control equipment had progressively strangled the 1275 engine, the performance maintaining solution was to replace it with the engine out of its closest rival - the Triumph Spitfire. The Spitfire engine had already had its capacity enlarged from 1296 to 1491cc for the same emissions related reasons, while the old BMC 'A' Series unit could not reliably be taken any larger than its current 1275cc. As a result, the entire Triumph engine and gearbox assembly, with only a couple of detail changes, was fitted into the Midget engine bay. This car became known as the Midget 1500, although actually it was still a Midget MkIII officially (and in most respects under the skin was very similar to the outgoing 1275 engined MkIII). While it certainly lacked the keener, sportier edge of the earlier cars, it was undeniably a better cruising vehicle (though sadly it never benefited from the overdrive which was optional on the same gearbox when fitted in a Spitfire).

Sprite and Midget production finally finished in 1979, when the last Midget 1500's rolled off the line. Ironically, amongst the last cars built were five hundred special black models, celebrating fifty years of MG Midget production. In total, 355,888 Sprites and Midgets were built between 1958 and 1979.

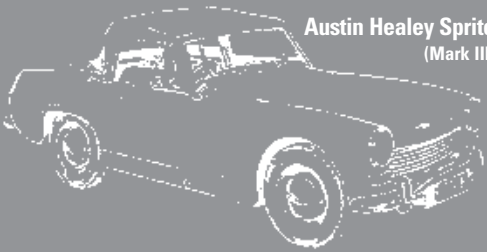
**Austin Healey Sprite**  
(Mark I) (AN5)



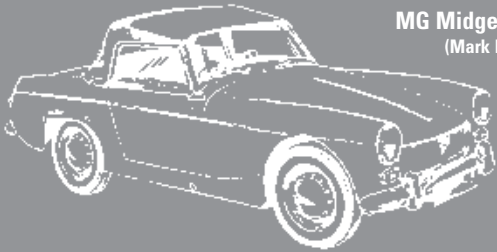
**Austin Healey Sprite**  
(Mark II)



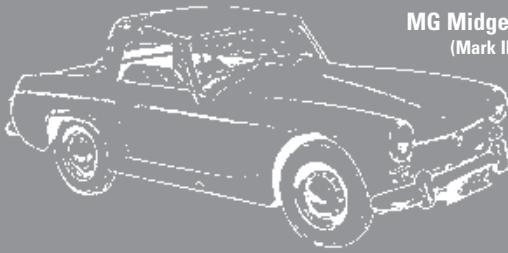
**Austin Healey Sprite**  
(Mark III)



**MG Midget**  
(Mark I)



**MG Midget**  
(Mark II)



**Austin-Healey Sprite**

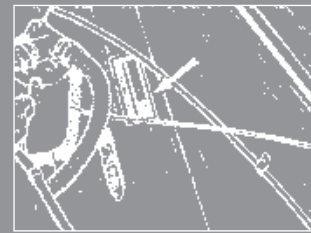
| Model                   |                                   | Commencing  | Finishing   |
|-------------------------|-----------------------------------|---|---|
| Sprite Mark I (Frogeye) | Engine No.<br>Car No.             | 9C/U/H101<br>AN5-501  | 9C/U/H49210<br>AN5-50116  |
| Sprite Mark II          | Engine No. [<br>Car No. [         | [ 9CG/- [ Da/H ] -101<br>[ Da/L ]<br>10CG/- [ Da/H ] -101<br>[ Da/L ]<br>H-AN6-101<br>H-AN6-24732 | 9CG/- [ Da/H ] -21048<br>[ Da/L ]<br>10CG/- [ Da/H ] -21048<br>[ Da/L ]<br>H-AN6-24731<br>H-AN7-38828 |
| Sprite Mark III         | Engine No.<br>Car No.<br>Body No. | 10CC/Da/H101<br>H/AN8-38829<br>ABL 030580   | 10CC/Da/16300<br>H-AN8-647354<br>Not Available  |

**M.G. Midget**

| Model          |                                   | Commencing  | Finishing   |
|----------------|-----------------------------------|---|---|
| Midget Mark I  | Engine No. [<br>Car No. [         | [ 9CG/- [ Da/H ] -101<br>[ Da/L ]<br>10CG/- [ Da/H ] -101<br>[ Da/L ]<br>G-AN1-101<br>G-AN2-16184 | 9CG/- [ Da/H ] -36711<br>[ Da/L ]<br>10CG/- [ Da/H ] -21048<br>[ Da/L ]<br>G-AN1-16183<br>G-AN2-25787 |
| Midget Mark II | Engine No.<br>Car No.<br>Body No. | 10CC/Da/H101<br>G/AN3-25788<br>GBE025654  | 10CC/Da/H16300<br>G-AN3-52369<br>GBE052153  |



The engine number is stamped on a plate secured to the right hand side of the cylinder block, above the dynamo.



The car number is stamped on a plate secured to the left hand inner wheel arch valance, under the bonnet.

**Engine Identification**  
**Serial Number Prefix Letter Code**

The engine number prefix comprises a series of letters and numbers, presenting in code the cubic capacity and make, the ancillaries fitted, and the type of compression.

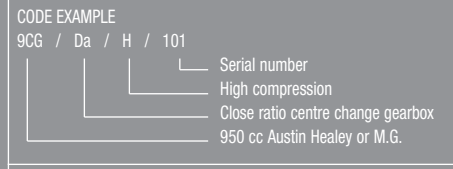
1st PREFIX GROUP- cubic capacity, make and type.

1st Prefix Number    9- 950 cc  
                              10- 1098 cc

Prefix Letter         C- Austin Healey  
                              CG- Austin Healey & M.G.

2nd PREFIX GROUP- Gearbox and ancillaries  
                              U- Centre change gearbox  
                              Da- Close ratio centre change gearbox

3rd GROUP- Compression and serial number.  
                              H- High compression    ] and serial number of unit  
                              L- Low compression     ]



Always quote these prefixes with Engine Serial Numbers

**Vehicle Identification**  
**Serial Number Prefix Letter Code**

The car number prefix comprises a series of letters and numbers, presenting in code the mak, the engine type, the body type, the series, and where applicable, left-hand drive.

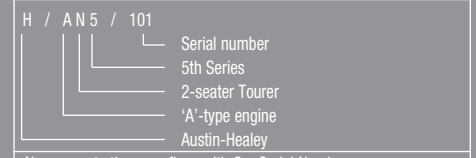
1st PREFIX LETTER- Name  
                              C- Austin Healey  
                              CG- Austin Healey & M.G.

2nd PREFIX LETTER- Engine Type  
                              A-

3rd PREFIX GROUP- Body Type  
                              N-2-seater Tourer

4th PREFIX- Series of Model  
                              1- 1st series (M.G.)  
                              2- 2nd series (M.G.)  
                              5- 5th series (Austin-Healey)  
                              6- 6th series (Austin-Healey)  
                              7- 7th series (Austin-Healey)

5th PREFIX- (denotes car is different to standard right-hand drive)  
                              L- Left-hand Drive



Always quote these prefixes with Car Serial Numbers

**Please use this section for your personal reference.**

Recording your car details here may assist you when using this catalogue, but please note; there have been many instances where the registration document has proved to be at odds with the cars serial numbers (e.g. a second hand engine may have been fitted without the registration document being amended). Be sure to order correct parts by examining the serial numbers on the vehicle itself.

Chassis No. \_\_\_\_\_

Body No. \_\_\_\_\_

Engine No. \_\_\_\_\_

Model/Year \_\_\_\_\_



## Performance & Tuning

### What can I do to make my Sprite/Midget go faster?

There really isn't a simple answer to this question. For instance: 1. Do you want higher speeds on the motorway or do you want more mid-range torque? 2. Do you drive your car fairly hard on a daily basis, or just use it on weekends? 3. Would you like that little bit more power, or do you want maximum BHP? 4. Do you just want the car to be quicker through bends? 5. Then we could ask, have you, or are you going to, upgrade the brakes? 6. Are your suspension and steering bushes/components OK? 7. Will your transmission and drive train handle more power/speed? 8. Is your car standard, or has it been previously overhauled/ uprated?

On the following pages, you will find a range of quality components that will improve engine performance, braking, steering and the handling of your classic and, if you want to make it a real head turner, complete the transformation by fitting a set of wide section alloy wheels. Don't forget, before increasing the power output and speed of any vehicle, you should ensure that your brakes, steering, chassis etc can cope with the modifications, and, a roll bar is a very sensible investment... for all open top sports cars.

### A Brief Summary

The Frogeye Sprite I, Sprite II and the Midget I were originally fitted with drum brakes all round as standard equipment and, for the period that the cars were in production they proved to be (just) adequate. When the models were improved and uprated to 1098cc they were fitted with disc brakes to cope with the extra performance. Early models can be modified with later components - many have already benefited from this, however, on this page we will concentrate on modifications to the later type standard setup.. The braking system is vital on any car, more so on your classic as driving conditions and speeds make it more difficult on modern roads, so please, ensure that your brakes are always in tip top condition.



## High Capacity Fuel Pumps

The standard mechanical fuel pump on the 948cc models may not be able to maintain adequate fuel pressure at higher engine speeds or indeed, the electric pump fitted to the 1098cc models. The range of Facet high pressure electric fuel pumps however, suit all modified applications, the position in the car where the pump is mounted will determine which model is used. The cylindrical interrupter pumps can be fitted to the front or rear of the car and can pull fuel up to 18 inches from the bottom of the fuel tank. The cuboid solid state pumps must be mounted close to the tank and below the fuel level the installation instructions must be adhered to. They can pull fuel up to 12" from the bottom of the fuel tank and the filter union must be fitted to the suction side of the pump.

Both types of pump are supplied in negative earth only, they come complete with mounting bobbins and unions, you will have to re-plumb the fuel system around the new pump using a combination of standard pipes and hoses. Fine-tuning of the fuel pressure can be easily achieved by installing a pressure regulator, we can supply either a simple regulator or a filter regulator with a replaceable filter. We have the road competition version with 1/4" and 5/16" connections and the larger competition version with all 5/16" connections. With safety in mind, we also supply an Inertia fuel cut off switch, so that in the event of an accident, fuel delivery is cut-off.

## Weber & SU Carburetors And Inlet Manifolds

Increasing the size of carburetors on your engine can give a lot more power if the right combination is chosen. The Frogeye Sprite I was originally fitted with twin H1 SU 1 1/8" carburetors, which were often replaced with HS2 SU 1 1/4" carburetors from the later cars. This relatively simple conversion provides the 948cc engine with a useful power boost, use a complete installation including manifold and linkages.

For those wishing to experiment with the 948cc or 1098cc engine we supply an inlet manifold to suit a single HS4 SU 1 1/2", a single HS6 1 3/4" and one to suit Twin HS2 or HS4 carbs. Many enthusiasts prefer to use the Weber DCOE for competition applications. We offer a range of manifolds and carburetors including one to suit 2 split twin choke carbs - for the serious racer. All our manifolds include gaskets, studs and nuts; the TWM manifold also includes a neat linkage. Weber carbs come with 35mm long ram pipes as standard.

With some SU installations and, when using a Weber carburettor, the inlet manifold no longer supports the closed circuit engine breather system, we supply an alloy catch tank to divert the breathers to, this is essential for all competition cars. Carburetors need to be matched to your engine specification - please contact us for further details.

## K&N Filter Ram Pipes For Twin Choke Carbs

Ram pipes, sometimes known as stub stacks are essential to improve air flow into the carburettor. They feature full radiused mouths that help reduce turbulence at the mouth of the carburettor, allowing a much smoother air flow. Ram pipes produce a measurable improvement in performance. The length of the ram pipe slightly changes the engine speed at which power is developed - the shorter the pipe, the higher the speed. These ram pipes can be used on their own, or with a K&N sports air filter, providing there is sufficient clearance from the end of the ram pipe to the case. All ram pipes are sold individually. If unsure as to fitment please contact your local Moss branch.

## An Introduction To Moss Special Tuning Front Anti-Roll Bar Handling Kits

The simplest - and most cost effective way to improve your vehicles handling is to fit one of our front anti-roll bar handling kits. All Sprites & Midgets suffer from an inherent handling problem, the standard front suspension design allows body roll which induces understeer. This is the tendency of the car to go straight on when steered into a corner because the slip angle of the front tyres is less than that of the rear tyres. With its rear wheel drive design, the Spridget is more comfortable and stable when this understeer has been reduced towards what is known as Oversteer. This is the tendency of the car to turn into the corner because the slip angle of the front tyres has become greater than the rears.

Moss Special Tuning anti-roll bar handling kits have been very carefully produced as complete packages to suit each model - research has shown that the requirements for each model are different. Because the anti-roll bar provides the key to improved handling, we focused our research and testing on all the production anti-roll bars, as well as testing many experimental units. From this work, the correct components were selected to provide excellent roadholding while preserving the ride quality - without the need for other modifications. Please Note: When carrying out any suspension modifications, it is vital to ensure that all other components are in good working order to handle the increased cornering speeds and, to maximize the benefit of any modification.



## Moss Front Anti-Roll Bar Handling Kits

For semi-elliptic rear springs. The standard front suspension design allows body roll that induces instability. Fortunately this situation can be easily rectified by fitting one of our well proven handling kits. The inherent problem with the handling of these models is roll-induced understeer making high speed driving somewhat difficult.

Our handling kits are designed to reduce body roll, whilst retaining good ride quality. Each kit includes a stronger front anti-roll bar with uprated centre mountings, plus, uprated rear shackle bushes to reduce rear end steering caused by lateral spring movement.





### An Introduction To The Front Anti-Roll Bar

As mentioned earlier, the handling is mainly controlled by the front anti-roll bar. For those owners who wish greater control of their vehicles, here we list the full range of bars together with the basic recommendations. Increasing the diameter of the bar will progressively reduce body roll and understeer tendencies. Too strong a bar will allow understeer to develop and will increase the harshness experienced on bumpy roads -making the car twitchy. Larger wheels and tyres may allow a stronger bar to be used due to the increase in unsprung weight.

The amount of load transferred by the bar is proportional to the square of the bars diameter. Competition cars will usually benefit from the fast road bar when using Slick or Competition tyres, they are usually much lighter than standard, so may benefit from a smaller bar which can be selected from the table.

### Front Anti-Roll Bars And Front Suspension Conversions

An uprated front anti-roll bar will help you get the full cornering benefit from your classic, even if you haven't modified the suspension, but, if you are considering increasing the engine power and performance, it is a very wise investment.

### Front Suspension

As well as fitting a anti-roll bar handling kit, many owners want to further modify their car for fast road or even competition use. On Sprite & Midget sports cars the front suspension should be stiff and the rear pliable; this reduces body roll at the front, lessening the chance of 'lifting' the rear inner wheel when cornering hard. Please Note: When carrying out any suspension modifications, it is vital to ensure that all other components are in good working order to handle the increased cornering speeds and, to maximize the benefit of any modification.

### Front Suspension Bushes

Handling improvements can be obtained from the better location of the wishbone arms, and other areas of the suspension that are fitted with standard (soft type) bushes as originally fitted. These can be replaced by using a harder grade of rubber, polyurethane, or for competition, nylatron. Nylatron bushes are not recommended for road use unless you are willing to accept an increase road noise and a harsher ride, they must also be fitted carefully to ensure the correct working clearance is obtained - and they must be inspected on a regular basis. Please contact your local Moss branch for fitting details.

Nylatron has been used on competition cars for many years, it is hard and unforgiving, whereas the modern polyurethane bush has a softer edge and is more easily installed. Road cars can benefit greatly from polyurethane bushes without the harsh ride associated with nylatron. Nylatron's strength does mean that we are able to offer the top trunnion bush with an offset drilled centre hole, this allows the suspension camber to be adjusted. The fitting of nylatron bushes is best left to someone with engineering experience.

### IMPORTANT Descriptions And Dimensions

As we have no control over installations/modifications (whether previous or current), it is the sole responsibility of the user to ensure safe and correct fitment, tolerances and clearances. Manufacturers/suppliers descriptions and dimensions are given in good faith at the time of publication. Errors and Omissions Excepted.

### Uprated Front Lever Shock Absorbers

One of the most popular modifications to the Sprite and Midget range has been the fitting of uprated shock absorbers, especially to the front where they have great effect controlling the road undulations. It is essential for good roadholding that the shock absorbers are in good condition, you might note that they are also the top wishbone, so wear here can really upset your handling. We offer a choice of new units with a competition valve, reconditioned exchange units or, we can supply a new competition valve to uprate your own units.

The recon' units are a budget solution and due to the age of the components will be unlikely to last as long as new ones. We also stock shock absorber fluids for those who wish to tinker with damping rates. Please note that an exchange shock absorber will be subject to a surcharge, which will be refunded when the old unit is returned to us. Note: Units sold individually, but should only be fitted in axle pairs.

### Front Road Springs

The Sprite and Midget range will benefit from an increase in front spring rate and, from lowering. The Frogeye Sprite is a little lighter at the front and will sit slightly higher on the springs listed below than the other models.

We can supply an uprated spring for fast road use at approximately standard ride height, an uprated rally spring with an increase in ride height by 24mm and, a uprated road/competition spring with a reduction in ride height of 20mm. These measurements are based on the same car weight and can vary from car to car, especially on competition vehicles. The ride height can be adjusted up in increments of 5mm using 3mm spacer rings, or lowered using the lowering spacer set which can lower the car 12mm.



### Rear Leaf Spring

#### ¼ Elliptic, Sprite I, II & Midget I

These models are fitted with ¼ elliptic rear springs - quite unlike the semi-elliptic units on the later disc brake cars. We supply heavy duty replacement springs as the original factory units are no longer available.

#### Semi-Elliptic, Sprite III & Midget II

These models were fitted with the semi-elliptic full length rear spring suspension, we can offer 1" lowered springs to reduce the tendency for the car to oversteer and to help level the car when lowered front springs have been fitted. For the competition enthusiast we can supply a lowered and reversed rear spring dropping the car 2" although these cars are usually lighter than standard, reducing this effect. All new rear springs are supplied with a new standard front eye bush.

A much tighter feel for the handling can be achieved by replacing the standard suspension bushes with either polyurethane or nylatron. Nylatron has been used on competition cars for many years, it is hard and unforgiving, whereas the modern polyurethane bush has a softer edge and is more easily installed.

Road cars can benefit greatly from polyurethane bushes without the harsh ride associated with nylatron. The fitting of nylatron bushes is best left to someone with engineering experience.

### An Introduction To Anti-Tramp Bars

The use of anti tramp bars is highly recommended for cars which have more than standard power available. They are fitted between the rear spring front eye bushes and the centre spring mountings on the axle by special brackets which are supplied as part of the conversion. When power is applied suddenly, usually from a standing start, the rear leaf springs tend to wind up into an 'S' shape, and then revert to normal in a series of hops, referred to as tramping. Anti tramp bars restrict flexing of the front half of the leaf spring when under extreme loadings, by allowing only vertical movement of the axle; thus deprived of its natural twisting motion the axle can no longer tramp.



### Uprated Half Shafts And Quaife Limited Slip Differential

The weak spot on the back axle is the half shaft, we can supply uprated EN40B nitrided steel half shafts, so broken shafts should be a thing of the past. There is a tendency for the inside rear wheel to spin during hard cornering or when pulling away from a greasy junction, so we supply the Quaife limited slip torque-sensing differential to control this. The smooth action of this unit spreads the torque between the rear wheels; optimising traction at all times. The unit fits in place of the standard differential cage and gears, the crown wheel bolts to it, then the unit must be very correctly assembled into the housing, this job is best left to a professional.

### Crankshaft Oil Seal Conversion Kit

All Modern engines use lip type crankshaft oil seals and generally have little trouble emanating from this area. Older engines often used scroll or oil thrower type seals which seem to be both difficult to fit and unpredictable in life span. There is now a range of lip seal conversions for these older engines, which are quite easy to fit and have reasonably long lives. If they ever fail in the future they are cheap and easy to replace. Fitting varies according to the engine type so instructions for each are included. All conversion kits require the scroll to be ground off the original crankshaft to a precise spigot size and there are no other special requirements. These really are one of those fit and forget conversions.



### Flywheel And Clutch

The same flywheel was used for all 948cc models up to the arrival of the 1098cc engine, it changed again when the 1098cc engine went to 2" main bearings. The flywheels cannot be interchanged. The flywheel can be lightened easily by 3lbs or more, this work is best left to an experienced engineer. The four bolt flywheel can escape on high revving engines, so it is a good idea to have 2 dowels fitted, this will aid location too. With the original smooth case gearbox the 948cc engine coil spring clutch cover can easily be replaced with a diaphragm cover to give greater clamping pressure and improved reliability. For harder use the larger 1275cc clutch cover can be fitted to the flywheel if the lugs are ground back to clear the bell housing and the flywheel holes re-pitched for the cover. It will still be necessary to grind some material off the inside of the bell housing to clear the cover; this is best done with a trial fitting.

The front cover and fork from the ribbed box must be fitted to the early box as the clutch operating fork has a different pivot point. It is not a direct swap but will fit with a little light engineering, the 1275cc release bearing can then be used. If the ribbed case gearbox has been used you can use either of the above clutches and their operating mechanisms. We do not have any alternative clutch applications for the 1098cc engine although your best bet would be to utilise and modify components from the 1275cc clutch. We have listed the three release bearings to help you select the correct one if fitting an unusual clutch combination. It would be worth checking the geometry of the installation to ensure smooth clutch action, it is not uncommon for the operating arm to need tweaking a little to achieve concentricity. You should note that the 1275cc slave cylinder has a 1" bore diameter, not the earlier 7/8", a different hydraulic connection and a 69mm push rod length.



### Gearbox Upgrades

Gears for the 948cc smooth case gearbox are no longer available, the alternative is to machine the 948cc casing to utilise the internals from the 1098cc Morris Minor 1000 gearbox, this gives improved synchromesh on 2nd, 3rd and top gears. The individual internal components from the Morris Minor are not interchangeable with the Spridget parts. The gears for the 1098cc Spridget ribbed gearbox are also no longer available and it is common to replace the gearbox with the later 1275cc ribbed gearbox.

This will at least allow you to use the SCCR (straight cut/close ratio) gears for racing. Careful assembly and maintenance will keep this reliable. The SCCR set does not include 1st or reverse gear, as it works with the originals, we would recommend fitting a new 1st gear ring and reverse gear along with the set. It will require that you have a 1275cc box to work with, the components that you will require for this will be in our 1275/1500 Midget catalogue.

### Performance Camshafts

All the Kent camshaft applications/part numbers below with the suffix 'P' are for the original pin drive oil pump/camshaft as used on 948cc and 1098cc models. If you have changed your camshaft and oil pump to either star drive or metro slot, use the suffix 'S' or 'M' on the part number. All Piper cams with the suffix 'E' are star drive unless otherwise stated.

To assist in selecting a suitable camshaft we have prepared a table showing their various characteristics, these will change from engine to engine and with other modifications such as carburettor or valve size. A scatter profile is where the cam timing on No.2 and 3 engine cylinders has been altered slightly to combat the poor scavenging of the siamese port design. This will benefit both the tickover and high end performance. The effect of a larger engine is to lower the camshaft's power range slightly, the power range below is applicable to 948cc engines. 1098cc engines will tend to use one range 'hotter' than below for the same effect.

Care must be taken to ensure that installation is carried out correctly and that components all work together or you will not get the expected power output or reliability. It is essential that the new cam is fitted with new followers as they mate with the lobe that they run on and should never be used on another lobe.

Lightened and tufrided followers wear more slowly and put less load on high lift cam lobes; they are also manufactured with a drainage hole. Another essential is the special lubricant that must be used with all new cams, it provides vital lubrication during initial starting and protects your cam from extreme wear in its first minute of use. (S/T = Special Tuning). Don't forget the cam timing degree disc, TT2929, you will need this to set your cam timing, or, camshaft assembly lubricant.

### Camshafts Drives

The correct cam timing is very important when fitting a high performance cam. There are several ways to ensure that the timing is as it should be. Offset keys allow adjustment of the standard cam gear and come either singly to size or in a set of three assorted sizes.

It would be preferable to convert to duplex gears rather than the standard single row as the duplex chain is less prone to stretching. The cam timing can also be easily adjusted using a duplex conversion with vernier cam gear, the outer gear ring is attached to the inner boss through slots with screws.

The timing can easily be adjusted and the screws then tightened up to lock the gear in position, we would recommend working around these again individually, applying a thread locking compound.

Duplex just means it features a double row timing chain which is much stronger and therefore more reliable than the single row chain system fitted as standard. Kit includes a timing disc which allows precise fitment of camshaft. Also available is a set of improved cam followers.



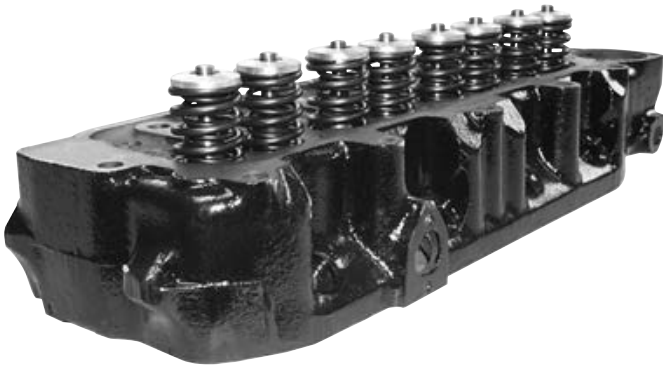
### Modified Cylinder Heads

The A series engine responds well to improvements to the cylinder head, both in porting and gas flow. It is possible to interchange heads from other models but check carefully the combustion chamber capacity for the compression ratio and the clearance between the fully open valves and the block. The best head to use is the 12G940 casting with an 11 stud configuration, this is from the 1275cc Mini Cooper S. Engine reliability will benefit from fitting the extra two studs although the block will need drilling and tapping to suit.

The head gasket will need changing too for the extra studs, the traditional competition gasket needs soaking in water before use or we can highly recommend the Metro Turbo head gasket for all applications. When swapping components between models care should be taken to ensure compatibility. Fuel is predominantly lead free now and although you can use octane boosting additives all our heads are modified for lead free fuel. We would suggest that you keep compressions down to 9.5:1 for road use.

We supply Stage 2 and Stage 3 heads for road use. They both have fully worked ports, reshaped chambers, new guides and uprated valve springs. Valves are reprofiled on both heads, but Stage 3 units have larger inlet valves. The shortage of original heads will require that the work is carried out on your own unit. We will also need to know details of your engine cyl bore size and piston type, to enable us to arrive at the correct compression ratio when working on your own unit.

We can supply a new alloy replacement head, this is based on 1275cc spec' and comes bare, or with 33.3mm inlet valves and 29.4mm exhaust valves, the chamber is 23cc and the head has a thick deck to allow room for skimming. Heads can be modified to a higher specification, please contact your local Moss branch for full details.



### Gas Flowed Cylinder Heads

Note: For original standard and uprated valves/valve springs/guides and technical notes please see pages 18-19 (cylinder head) in the Restoration section. The A Series cylinder head, having siamese ports, produces a poor breathing engine; this can be improved by gas flowing the cylinder head. To achieve further improvements larger gas flowed valves are also installed.

All of the heads listed are only available on exchange for an old serviceable unit. For more information please contact your nearest Moss branch.

#### Stage 2 Heads

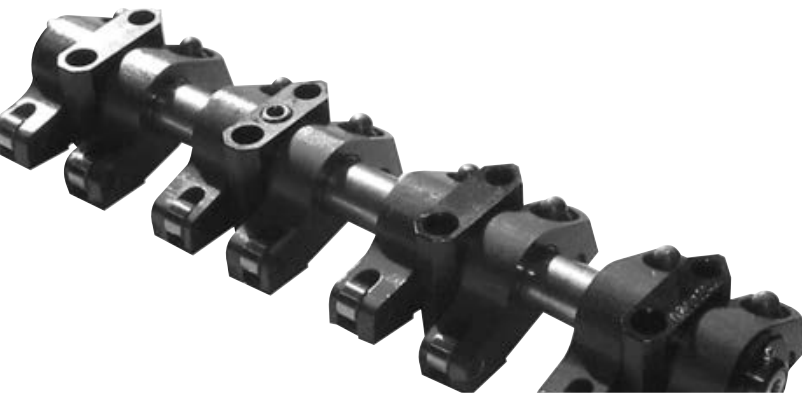
Modifications include more detailed gas flowing of the ports and chambers, standard size reshaped valves, re-cut valve seats, new guides and double valve springs.

#### Stage 3 Heads

These heads are for tuned engines requiring flow capability to match the relevant camshaft and carburettor modifications. Recommended for all fast road engines, the inlet valve size is increased along with the ports and chambers to produce the special flow profile. All heads are supplied with new valves, road uprated valve springs and new valve guides.

#### Stage 4 Heads

This stage offers the ultimate in flow capacity for road/competition use where the full potential of the modifications can be realised. The specification is as per stage 3, plus larger exhaust valves and further extensive shaping of the ports and chambers. The compression ratio will depend on the customer's use of the engine; for road use up to 9.75:1 is recommended, for fast road and sprint use up to 10.5:1, whilst for racing up to 11.5:1 may be required. The preferred ratio should be specified at the time of ordering so that the correct compatibility with the engine build can be ensured.



### Uprated Rocker Gear, Cam Followers And Timing Degree Disc

All cars can benefit from a replacement tufrided rocker shaft, they will resist wear and breakage especially when using high revs. The friction and the rocker side loads normally associated with the standard rocker gear can be reduced and the location made more positive, by fitting the three piece steel spacer set instead of the standard shaft springs.

Higher ratio rocker assemblies in steel are available taking the ratio from 1.245:1 to 1.5:1 and also the alloy roller tipped versions. The roller rocker version increases the ratio to 1.5:1 and is also available at 1.3 and 1.7 to special order. The roller tips reduce the side loads on the valve stems and associated wear. The higher ratio is ideal for increasing the valve lift and improving the torque and is best combined with a suitable camshaft as listed in our camshaft table.

### Uprated Valves, Springs And Pushrods

You will probably find yourself working on a 1275cc head to fit to your early engine; we have listed some components that will interest you for use with the 1275cc head. As we mentioned before, care must be taken when interchanging components, the 1275cc push rod is approximately 9mm longer than the earlier versions and the valves are 3mm longer with different collets and caps.

We can supply carbon fibre push rods for race applications but, extreme care must be taken when installing them. Please call your local Moss branch for details. Uprated valve springs will work well with all road camshafts with standard ratio rockers and are good to around 7000rpm.

Competition valve springs are good with either high ratio rocker gear or race camshafts and, depending on specification, are good to 8000rpm. They must be used with our alloy caps and be shimmed to the correct fitted height. Alloy caps and 1275cc type valves and collets can be used with either set of springs, their light-weight will help minimise wear on the valve gear and cam.

The selection of valve size will depend upon the torque or high revs required, this must be considered along with the camshaft and rocker gear selected. In general, larger valves are not required unless high revs are needed. Larger inlet valves with suitable port mods can improve mid-range and upwards, power output by up to 8bhp.

All these valves improve the flow to increase performance and are made in 214N stainless steel for high strength and reliability. Bronze valve guides will help reduce wear and will resist sticking on high performance engines.



### Performance Information

This section will give you further information on tuning theories and rules for the Sprite & Midget.

#### Suspension Characteristics

Modifications to the suspension are aimed at improving handling and road holding. The primary way of changing these characteristics is to alter the car's tendency to over steer or under steer. The latter two terms are defined thus:

##### Under Steer

The car still tends towards the straight ahead, even after the front wheels have been turned into a bend.

##### Over Steer

When the car is steered into a bend, the rear end of the car will increase the turn in angle by tending towards the outside of the bend. There are many reasons for these two situations and hopefully as many ways of changing them. The aim, certainly on a road car, is to produce a 'neutral' chassis, which is easy to drive quickly and safely.

#### Front Coil Springs

One car can vary considerably from the next; it may be found that on some cars the road springs do not reduce the height, because the originals have sagged to a lower ride height through old age or damage. For this reason, quoting '1" lowered' springs has no real meaning unless the original factory specified ride height of the car is known.

The relationship between the new springs fitted length and the resulting ride height is a ratio of approximately 5:8; i.e. if the springs fitted length is 5 units shorter, the reduction in ride height will be 8 units, the amount increasing because the lower wishbones do not sit horizontally on the car.



## Performance Information (Continued)

### Nylatron Bushes

Nylatron, a compound of nylon and molybdenum disulphide, is an extra tough material designed for high load conditions with low rotational movement. Its main advantage is that, due to the molybdenum disulphide, it requires very little lubrication. The use of a copper based grease on the pivot pin inside the bush is all that is usually required.



### What Problems Might Nylatron Cause?

As it is a great deal harder than standard rubber bushes, road noise and any harsh surface vibrations will be transmitted more readily into the car. A nylatron bush will alter the way a joint works; a rubber bush, gripping both the pivot within it and the sleeve around it, will allow its outer surface to twist over itself. The nylatron equivalent, having no obvious elasticity must be given clearance between itself and the pivot to allow free rotation. The amount of clearance has to be judged while fitting the component; it must not be excessive, or the benefits of the bush will be lost. As an example, nylatron rear spring shackle bushes should allow an otherwise unattached spring to

swing easily under its own weight. In an instance when a pivot nut would normally be nipped up to hold a rubber bush tightly, but now gently secures a nylatron item instead, it is suggested that an extra lock nut may be required.

As the bushes are primarily designed for competition use, they may require slightly modifying to suit the customer's own pivot pin or bolt. The bushes supplied by Moss Special Tuning are injection moulded for consistent quality; this therefore means that 'adapt to fit' operations should be kept to a minimum, but may still be occasionally needed to obtain the best results. Nylatron bushes should be checked over regularly and re-tensioned or replaced as necessary.

### Wheels And Tyres

Even different makes of tyre, let alone different widths or profiles (aspect ratios), tend to affect road holding of the car much more than most owners realise; just by changing to another brand the handling of the car can be transformed.

### 13" Diameter

The standard car used 4" rims; for fast road use 5" is ideal, though wheels as large as 6" wide can be fitted, having carried out minor body modifications. When used purely for racing, the choice of width falls much more to the regulations of the class competed in.

## Brakes

Remember, some, but not all brake pads and linings may still be made from asbestos; for personal safety do not use a brush or air line to remove brake dust, but instead use a vacuum cleaner or a damp cloth together with a can of brake cleaner. Make sure the dust or cloths are disposed of properly.

## Brake Discs

Discs need bedding-in on low speed gentle braking for about 10 miles; gradually raise the speeds, but maintain the gentle braking application. Then make 2 to 3 heavy braking applications, which should complete the bedding in.

## Engine

Here we shown some formulae which are useful when modifying an engine.

Swept Volume =  $\pi r^2 h = 3.142 \times (\frac{1}{2} \text{ bore diameter})^2 \times \text{stroke}$

Cubic Capacity = swept volume x no. of cylinders

Compression Ratio =  $\frac{\text{swept volume} + \text{chamber volume}}{\text{chamber volume}}$

Where chamber volume includes gasket, piston (if dished) and amount of deck height as well. All dimensions should be in centimetres.

## Is Your Engine Standard?

Before you start installing modified engine parts please take a few moments and check to see if your engine unit is standard. It may be that the cylinder head has been skimmed and/or the cylinder block has been bored-out.

## Cylinder Block

Cylinder block modifications nearly all take the form of normal engineering practices, the only exception being the work required to fit a longer throw crankshaft. Steel strengthening straps for the main bearings can be very worthwhile in an engine rebuild if it is envisaged that the unit will be used to the limit. It is suggested that all main studs and bolt threads should be bottom tapped; for the head studs, the top threads should be slightly countersunk to ensure that the head is secured flat to the block and all loads are spread through the block.

If an increase in the engine's capacity is sought, ensure that all of the new components are compatible with each other and specifically designed for the new capacity; this is especially important when matching the cylinder head and pistons.



## Carbon Fibre Push Rods

When installing these push rods, it is of the utmost importance to ensure that the rods do not rub or touch the side of the cylinder head or block during the engine's rotation. Due to the production variations in the block castings, it is recommended that all the push rod apertures are elongated by at least one millimetre at right angles to the rocker shaft.

Then, with the camshaft and rocker gear in position, ensure that full clearance has been obtained. It is advised that all the push rods are painted up to the end caps in a light colour, then installed dry with zero tappet clearances. Rotate the engine by hand a number of times, without the spark plugs fitted, then check the push rods individually for abrasions in the paint. If any are marked, ensure that the offending block material is removed, then recheck.

Having cleaned the paint from the rods, they are then ready for final assembly. It is possible to go through the process described above and only open up those apertures that need modifying, but it is safer to assume that all holes will need to be opened out. Also remember if a camshaft profile is subsequently changed or high lift rockers are installed, the clearance checking will have to be repeated.

## 1098cc Cylinder Head

The compression ratio is best kept to 9.5:1 for fast road use; a slightly lower ratio may be necessary if 99 octane fuel is not available. If using larger exhaust valves, it is recommended that the exhaust guides are slightly offset to reduce the heat in the hot spot area between the valve seats. For road use, larger inlet valves will give better performance and a wider power range than that of the stage 2 head with standard valves. Bronze alloy valve guides are always recommended for improved reliability.

Valve spring rates depend on the camshaft and rocker ratio being used; for a road car using up to

1.5:1 ratio rockers, uprated springs are normally more than adequate. Competition springs are only required if higher lifts are used. If the copper AHT188 head gasket is used, remember that it should be soaked in water before fitting. The joint surfaces of both head and block must be checked for distortion and finely surface ground if necessary, using engineer's marking blue for final checking.

The tops of the cylinder head stud threaded holes in the block may be slightly countersunk, helping the head to pull down around the studs more effectively. Improved flanged head nuts (53K1193B) help further by guaranteeing the clamping pressure on the head. Finally, competition head studs may be fitted if an increase in the torque setting is required; these studs may be tightened to 55lbs ft.

## Camshafts

There are three types of oil pump drive and subsequently three oil pumps for the A Series engines:

Pin. Using a small slot in the rear of the cam; fitted originally to 948/1098cc engines.  
Star. Fitted in all 1275cc Sprite and Midget engines as standard.  
Metro. Using a slot drive cam; never originally fitted to Sprites or Midgets.

The standard oil pump is perfectly suitable, although for late 1098 models the late Metro Turbo unit (CAM6614) has a substantially increased capacity and can be fitted if the camshaft is changed at the same time.

The range of profiles available for this engine is seemingly infinite and comes from many suppliers around the world. Moss has chosen several, which have proved to be competitive in terms of both performance and reliability, with profile working ranges producing a driveable car in road use, which is where most uprated engines will operate. For full race applications, special profiles are made on blank camshafts which offer much better power and range than re-profiled units.

## Rocker Gear

The easy way of increasing performance on the 1098cc engine, once the head has been flowed, is to use high lift rocker gear which may be fitted easily as a bolt-on component. There are two versions, both at a ratio of 1.5:1, either with or without needle roller bearings, the former being recommended more for competition purposes. High lift rockers maintain the opening and closing details of the camshaft profile, but will open the valve further to improve breathing; this is especially effective when used with a flowed head and improved carburation.

Solid spacers ensure accurate alignment of the rocker arms and valves, while strengthened rocker pedestals are essential if a standard rocker shaft is used with stronger valve springs.

## Timing Chain

The standard chain may either be single or duplex; whenever a performance camshaft is fitted, a duplex chain must be used, preferably with a vernier adjustable cam gear, which makes correct and accurate installation of a performance camshaft much easier.

The camshaft timing belt conversion kit will make the engine much quieter as well as reducing the power loss suffered when using a duplex chain. A timing belt must be checked religiously every 10,000 miles and replaced at 20,000 miles.

## And Finally...

As well as lightened flywheels and other products, we also offer a full balancing service for crankshafts, con rods and flywheels, and tufriding for crankshafts. Please contact your nearest branch for details.



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**U**

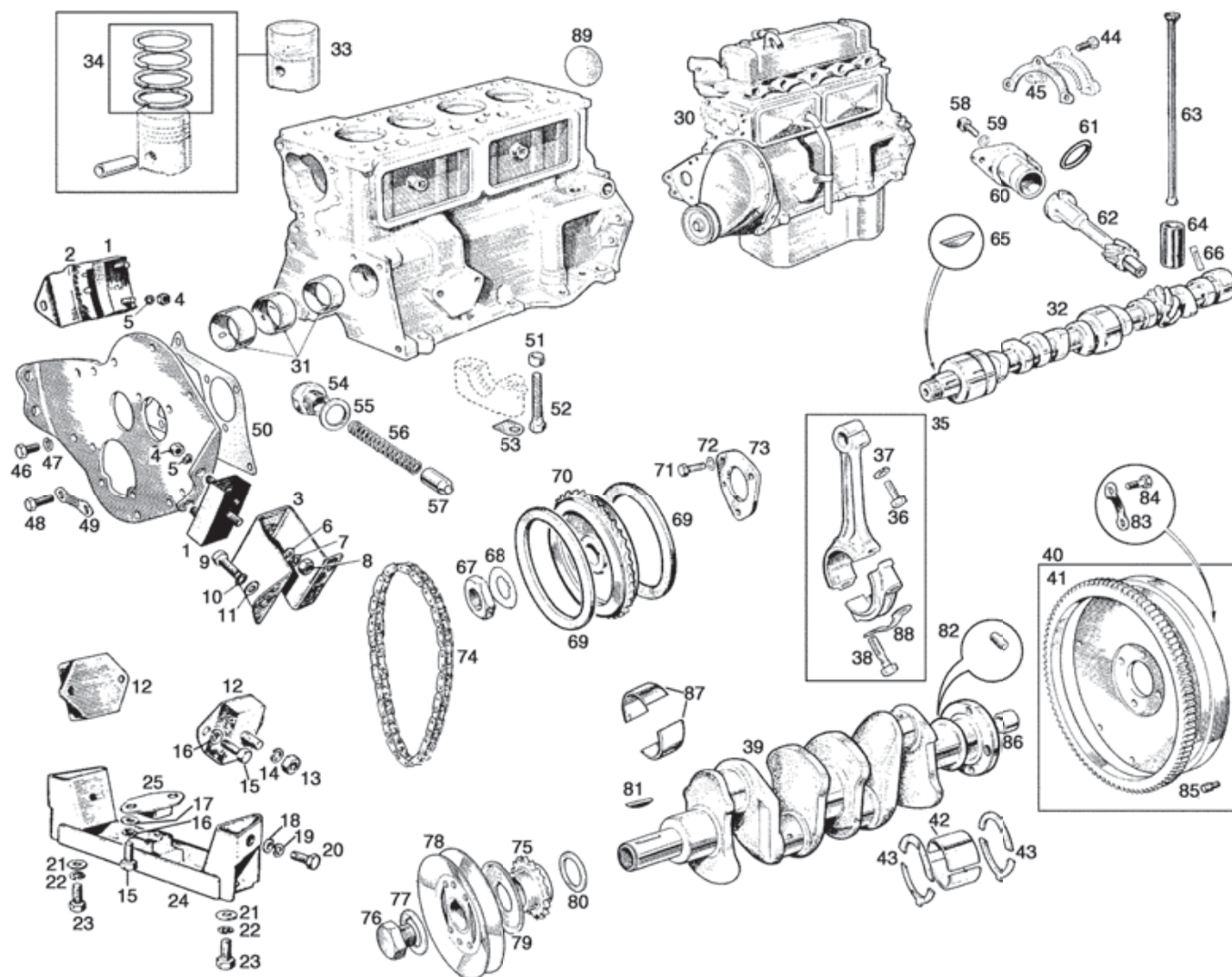
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### Engine & Gearbox Mountings

#### Engine Mountings

| Ill | Part Number | Price £ea. | Description                  | Req. | Details |
|-----|-------------|------------|------------------------------|------|---------|
| 1   | AHA5484Z    | £4.00      | ENGINE MOUNTING              | 2    |         |
| 2   | CHA218      | NCA        | BRACKET, engine mounting, RH | 1    |         |
| 3   | CHA219      | NCA        | BRACKET, engine mounting, LH | 1    |         |
| 4   | GHF201      | £0.08      | NUT, (5/16")                 | 4    |         |
| 5   | GHF332      | £0.19      | WASHER, spring, (5/16")      | 4    |         |
| 6   | GHF302      | £0.30      | WASHER, flat, (3/8")         | 2    |         |
| 7   | GHF333      | £0.19      | WASHER, spring, (3/8")       | 2    |         |
| 8   | GHF202      | £0.12      | NUT, (3/8")                  | 2    |         |
| 9   | GHF120      | £0.19      | SCREW, (5/16")               | 6    |         |
| 10  | GHF332      | £0.19      | WASHER, spring, (5/16")      | 6    |         |
| 11  | GHF301      | £0.10      | WASHER, flat, (5/16")        | 6    |         |

#### Gearbox Mountings

|    |          |       |                                 |   |                               |
|----|----------|-------|---------------------------------|---|-------------------------------|
| 12 | AHA9307  | £3.70 | GEARBOX MOUNTING                | 2 |                               |
| 13 | GHF202   | £0.12 | NUT, (3/8")                     | 2 |                               |
| 14 | GHF333   | £0.19 | WASHER, spring, (3/8")          | 2 |                               |
| 15 | SH505061 | £0.42 | SCREW, (coarse thread), (5/16") | 6 |                               |
| 16 | GHF332   | £0.19 | WASHER, spring, (5/16")         | 6 |                               |
| 17 | GHF301   | £0.10 | WASHER, flat, (5/16")           | 2 |                               |
| 18 | PWZ205   | £0.19 | WASHER, flat, (5/16")           | 2 | gearbox tunnel to crossmember |
| 19 | GHF332   | £0.19 | WASHER, spring, (5/16")         | 2 |                               |
| 20 | GHF120   | £0.19 | SCREW, (5/16")                  | 2 |                               |
| 21 | GHF302   | £0.30 | WASHER, flat, (3/8")            | 2 |                               |
| 22 | GHF333   | £0.19 | WASHER, spring, (3/8")          | 2 | floor to crossmember          |
| 23 | BH606261 | £0.90 | BOLT, (3/8")                    | 2 |                               |
| 24 | 2A5552   | NCA   | CROSSMEMBER, (gearbox)          | 1 |                               |
| 25 | 2A5420   | £3.50 | MOUNTING, (gearbox steady)      | 1 |                               |

### Reconditioned Exchange Engines

All our 'lead free' full engines are rebuilt by a major engine re-conditioner.

Due to the scarcity of suitable/reconditionable engine units for some 948 & 1098 models, we offer a full reconditioning service for your own unit. This is particularly useful if you wish to retain originality. For some 1098 models we can supply reconditioned engines from stock on an exchange basis.

For all models we advise you to verify the exact type of engine fitted by checking engine number to chassis number.

Old units returned under the exchange scheme should be drained of oil and be externally clean with no irreparable damage (like a hole in the block). If you are unsure please call to determine exactly what should be returned as an old unit. For example, you will have to remove the water pump, inlet & exhaust manifolds, distributor, starter motor, sparking plugs, oil filter, flywheel, rear engine mounting plate, front crankshaft pulley, (harmonic damper where fitted), thermostat and housing from your old engine.

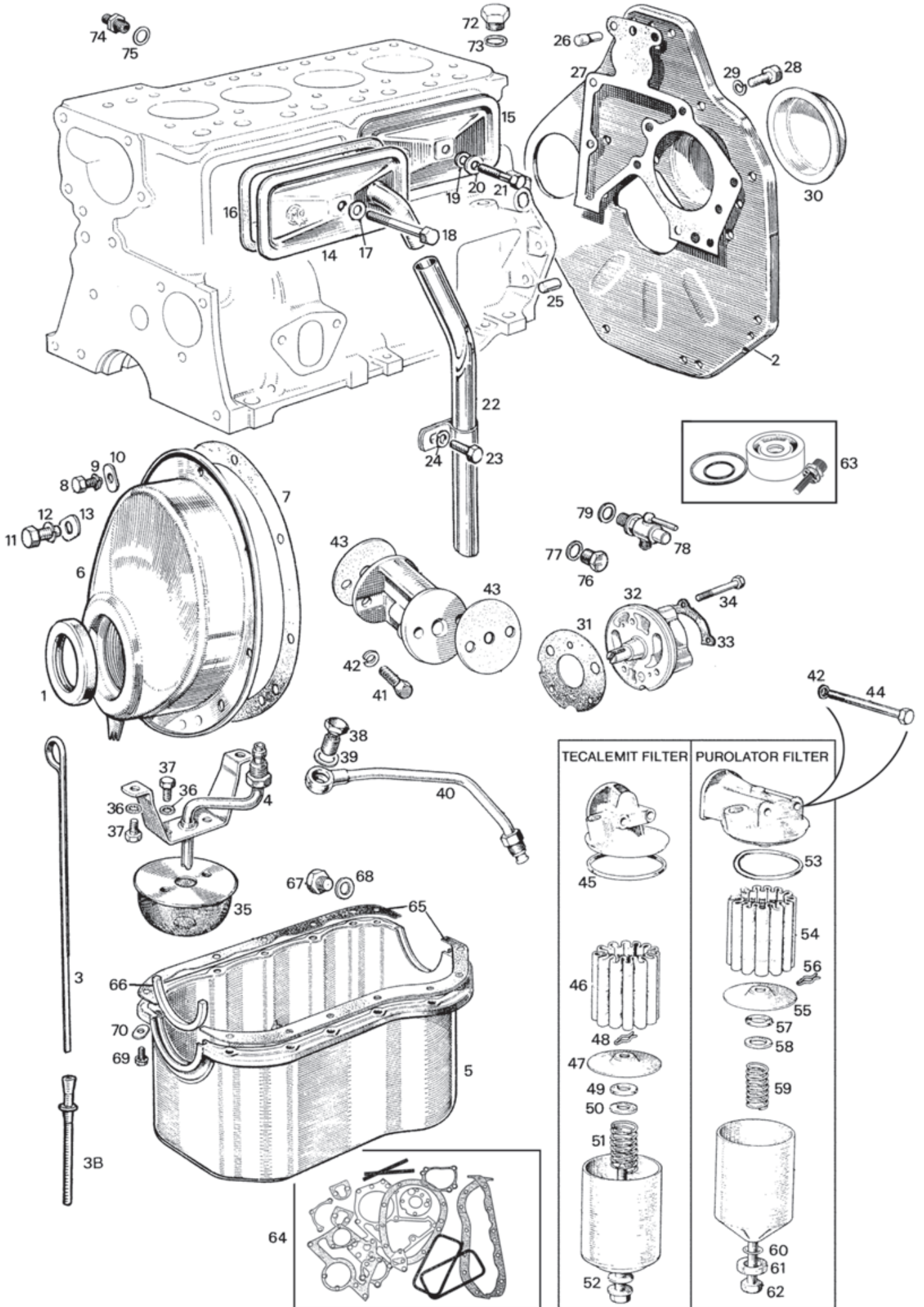
Moss Reconditioned Engine Assemblies include a fully built 'lead free' cylinder head, re-bored engine block, pistons, connecting rods, re-ground crankshaft and camshaft, new bearings, front engine plate, timing chain and gears, rocker cover, timing cover, cam followers, rear seal housing, oil pump, sump, and gaskets. They do not include the oil filter, oil filter housing, back plate, engine or alternator mounting brackets, dipstick, front pulley or flywheel.

'Old Exchange Engine Units' MUST be returned in a 'Re-conditionable' state which means, Complete, Assembled, Clean and Fully Drained of Oil & Water. All Slave components MUST BE correctly attached. A Deposit/Surcharge is applied when an exchange reconditioned engine unit is sold. This is refundable once the 'Old Unit' has been returned, stripped and inspected by us.

If the worn unit fails to comply with the conditions, or, if the components are damaged, unrepairable or missing due to reasons other than 'Fair Wear & Tear', a charge may be deducted from the deposit.







**Engine Units & Cylinder Block Components**

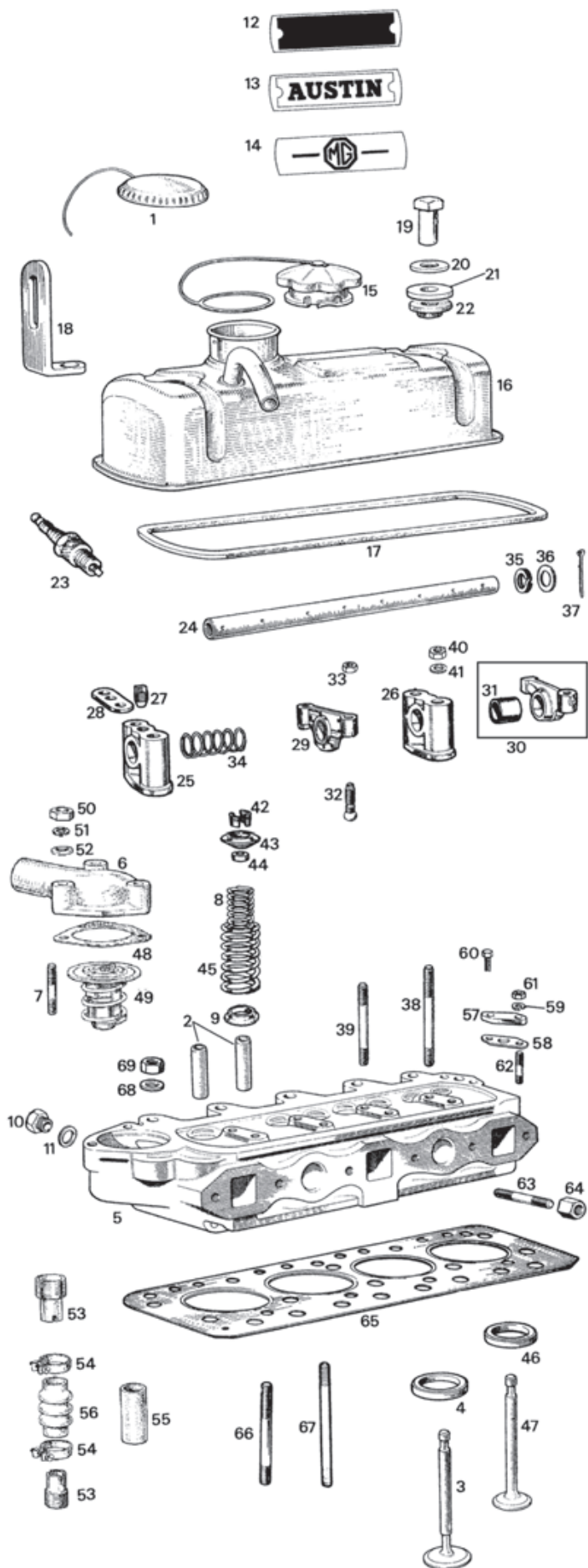
| Ill                                  | Part Number | Price £ea. | Description  | Req. | Details   |
|--------------------------------------|-------------|------------|--|------|---|
| <b>948cc Models</b>                  |             |            |  |      |   |
| <b>9C Engines only (Early)</b>       |             |            |  |      |   |
| 1                                    | 2K7140      | £2.45      | OIL SEAL, (felt), crank/timing cover   | 1    | to 9C/U/H37646<br>(These early engines can be converted to the later neoprene oil seal by using the later timing chain cover (12G2506) and oil thrower (112A 1148). |
| <b>948cc Models</b>                  |             |            |  |      |   |
| <b>9CG Engines only (Late)</b>       |             |            |  |      |   |
| 1                                    | 88G561      | £1.90      | OIL SEAL, (neoprene), crank/timing cover   | 1    | from 9C/U/H37646  |
| 2                                    | 88G226      | NCA        | BACK PLATE, engine   | 1    |   |
| 3                                    | 12A110      | NCA        | DIPSTICK   | 1    |   |
| 4                                    | 2A957       | NCA        | OIL PIPE   | 1    |   |
| <b>All 948cc Engine Ranges</b>       |             |            |  |      |   |
| 14                                   | 12H948      | NCA        | COVER, side, (front)   | 1    | original type cover   |
| 15                                   | 12A1386     | NCA        | COVER, side, (rear)<br>(Original rear cover is NCA, use with items 16 & 19 to 21). | 1    | replacement for original cover  |
| 16                                   | 12A1139     | £1.10      | GASKET, (cork), side plate   | a/r  | for original front/rear covers  |
|                                      | GUG5505GM   | £1.03      | GASKET, (rubber), side plate   | a/r  | use with 12A1386 cover  |
| 17                                   | 2K4958      | £0.19      | WASHER, fibre, (5/16")   | a/r  | use with original   |
| 18                                   | BH605151    | £0.53      | BOLT, (5/16")  | a/r  | rear side plate only  |
| 19                                   | 12A1176     | £0.90      | SEAL, (rubber), (5/16")  | a/r  | use with  |
| 20                                   | 12A1177     | £0.85      | CUP WASHER, (5/16")  | a/r  | 12A1386 side  |
| 21                                   | SH605091    | £0.60      | SCREW, (5/16")   | a/r  | plate cover   |
| <b>1098cc Models</b>                 |             |            |  |      |   |
| <b>10CG Engines only (Early)</b>     |             |            |  |      |   |
| 2                                    | 12G275      | NCA        | BACK PLATE, engine   | 1    |   |
| 14                                   | 12H948      | NCA        | COVER, side, (front)   | 1    | original type cover   |
| 15                                   | 12A1386     | NCA        | COVER, side, (rear)<br>(Original rear cover is NCA, use with items 16 & 19 to 21). | 1    | replacement for original cover  |
| 16                                   | 12A1139     | £1.10      | GASKET, (cork), side plate   | a/r  | for original front/rear covers  |
|                                      | GUG5505GM   | £1.03      | GASKET, (rubber), side plate   | a/r  | use with 12A1386 cover  |
| 17                                   | 2K4958      | £0.19      | WASHER, fibre, (5/16")   | a/r  | use with original   |
| 18                                   | BH605151    | £0.53      | BOLT, (5/16")  | a/r  | rear side plate only  |
| 19                                   | 12A1176     | £0.90      | SEAL, (rubber), (5/16")  | a/r  | use with  |
| 20                                   | 12A1177     | £0.85      | CUP WASHER, (5/16")  | a/r  | 12A1386 side  |
| 21                                   | SH605091    | £0.60      | SCREW, (5/16")   | a/r  | plate cover   |
| <b>10CC Engines only</b>             |             |            |  |      |   |
| 2                                    | 12G453      | NCA        | BACK PLATE, engine   | 1    |   |
| 14                                   | 12A1212     | £21.30     | COVER, side, (front)   | 1    | with oil separator  |
| 15                                   | 12A1386     | NCA        | COVER, side, (rear)<br>(Original rear cover is NCA, use with items 16 & 19 to 21). | 1    | replacement for original cover  |
| 16                                   | 12A1139     | £1.10      | GASKET, (cork) side plate  | a/r  | for original rear cover   |
|                                      | GUG5505GM   | £1.03      | GASKET, (rubber) side plate  | a/r  | use with 12A1212/12A1386  |
| 17                                   | 2K4958      | £0.19      | WASHER, fibre, (5/16")   | a/r  | use with original   |
| 18                                   | BH605151    | £0.53      | BOLT, (5/16")  | a/r  | rear side plate only  |
| 19                                   | 12A1176     | £0.90      | SEAL, (rubber), (5/16")  | a/r  | use with  |
| 20                                   | 12A1177     | £0.85      | CUP WASHER, (5/16")  | a/r  | 12A1212 & 12A1386   |
| 21                                   | SH605091    | £0.60      | SCREW, (5/16")   | a/r  | side plate cover  |
| <b>All 1098cc Engine Ranges</b>      |             |            |  |      |   |
| 1                                    | 88G561      | £1.90      | OIL SEAL, (neoprene), crank/timing cover   | 1    |   |
| 3                                    | 12G175      | NCA        | DIPSTICK   | 1    |   |
| 3B                                   | 12G107      | £6.80      | TUBE, dipstick   | 1    |   |
| 4                                    | 12A451      | £14.40     | OIL PIPE   | 1    |   |
| <b>All 948cc &amp; 1098cc Models</b> |             |            |  |      |   |
| 5                                    | 12G173      | NCA        | SUMP   | 1    |   |
| 6                                    | 12G2506     | NCA        | COVER, timing chain  | 1    | use with 12A1148 oil thrower  |
| 7                                    | 12A956B     | £1.03      | GASKET, timing cover   | 1    |   |
| 8                                    | SH604031    | £0.88      | SCREW, (1/4")  | 6    |   |
| 9                                    | GHF331      | £0.12      | WASHER, spring, (1/4")   | 6    |   |
| 10                                   | 2K5197      | £0.25      | WASHER, flat, (1/4")   | 6    |   |
| 11                                   | SH605051    | £0.20      | SCREW, (5/16")   | 4    |   |
| 12                                   | GHF332      | £0.19      | WASHER, spring, (5/16")  | 4    |   |
| 13                                   | 2K7440      | £0.82      | WASHER, flat, (5/16")  | 4    |   |
| NI                                   | GBK0050     | £10.50     | BOLT/SCREW KIT   | 1    | contains items 8 to 13  |
| 22                                   | 2A118       | NCA        | PIPE, vent   | 1    |   |
| 23                                   | SH605051    | £0.20      | SCREW, (5/16")   | 1    |   |
| 24                                   | GHF332      | £0.19      | WASHER, spring, (5/16")  | 1    |   |
| 25                                   | 1G752       | £0.82      | DOWEL, lower   | 1    |   |
| 26                                   | 12G422      | £0.78      | DOWEL, upper   | 1    |   |
| 27                                   | AEG554B     | £1.03      | GASKET   | 1    |   |

|    |             |        |                                      |       |  |
|----|-------------|--------|--------------------------------------|-------|--|
| 28 | SH605051    | £0.20  | SCREW, (5/16")                       | 7     |  |
| 29 | GHF332      | £0.19  | WASHER, spring                       | 7     |  |
| 30 | 12G276      | NCA    | COVER, oil pump                      | 1     |  |
| 31 | GUG705560GM | £0.64  | GASKET, oil pump                     | 1     |  |
| 32 | GLP142      | NCA    | OIL PUMP                             | 1     | pin drive  |
| 33 | 12G926      | £1.85  | LOCK TAB, oil pump                   | 1     |  |
| 34 | BH604141    | £0.76  | SCREW, retaining, (1/4")             | 3     |  |
| 35 | 2A668       | NCA    | STRAINER                             | 1     |  |
| 36 | GHF321      | £0.12  | WASHER, 'star', (1/4")               | 4     |  |
| 37 | SH604041    | £0.19  | SCREW, (1/4")                        | 4     |  |
| 38 | 2A715       | £18.95 | UNION BOLT                           | 1     |  |
| 39 | AED172      | £0.95  | WASHER                               | 2     |  |
| 40 | AEA658      | NCA    | PIPE                                 | 1     |  |
| 41 | GHF165      | £0.29  | BOLT, (3/8" unc thread)              | 2     | adaptor to block   |
| 42 | GHF333      | £0.19  | WASHER, spring, (3/8")               | 4     |  |
| 43 | 88G402B     | £0.40  | GASKET                               | 2     |  |
| 44 | BH506281    | £1.55  | BOLT, (3 1/2" long, unc thread)      | 2     | alternatives,  |
|    | BH506301    | £1.60  | BOLT, (3 1/4" long, unc thread)      | 2     | check length   |
| 45 | 13H998      | £1.00  | SEALING RING                         | 1     |  |
| 46 | 8G684       | £8.50  | OIL FILTER, felt element             | 1     |  |
|    | GFE103      | £3.40  | OIL FILTER, paper element            | 1     |  |
| 47 | 17H846      | £10.70 | PRESSURE PLATE                       | 1     |  |
| 48 | 1K372       | £0.59  | CLIP, retaining                      | 1     | Tecalemit filter   |
| 49 | 2K5820      | £0.34  | SEALING WASHER, felt                 | 1     |  |
| 50 | 7H1765      | £0.44  | WASHER, flat                         | 1     |  |
| 51 | 7H1764      | £1.80  | SPRING                               | 1     |  |
| 52 | 7H1759      | £0.46  | SEAL, lower                          | 1     |  |
| 53 | 12A1591     | £1.10  | SEALING RING                         | 1     |  |
| 54 | 8G684       | £8.50  | OIL FILTER, felt element             | 1     |  |
|    | GFE103      | £3.40  | OIL FILTER, paper element            | 1     |  |
| 55 | 17H846      | £10.70 | PRESSURE PLATE                       | 1     |  |
| 56 | 27H2573     | NCA    | CLIP, retaining                      | 1     |  |
| 57 | 7H28        | £4.32  | WASHER/SEAL                          | 1     | Purolator filter   |
| 58 | GHF302      | £0.30  | WASHER, flat                         | 1     |  |
| 59 | 500319      | £1.24  | SPRING                               | 1     |  |
| 60 | 508380      | £1.40  | RING/SEAL, lower                     | 1     |  |
| 61 | 17H1172     | £2.45  | COLLAR, lower                        | 1     |  |
| 62 | 37H689      | NCA    | BOLT                                 | 1     |  |
| 63 | GFK1001     | £70.70 | OIL FILTER KIT, (spin-on conversion) | 1     | converts to spin-on type filter (will fit all tecalemit filter heads and most purolator heads) |
|    | GFE166      | £2.90  | OIL FILTER, (only)                   | 1     | spin-on canister type<br>(See the Accessories section for full details).                       |
| 64 | AJM201      | £13.65 | GASKET SET, bottom end, (sump)       | 1     | conversion set   |
| 65 | AJM501      | £5.05  | GASKETS, sump side                   | 1 set | use with LZB10005  |
| 66 | LZB10005    | £2.84  | SEAL, sump ends                      | 2     |  |
| 67 | 88G257      | £1.60  | PLUG, sump drain, (standard)         | 1     |  |
|    | 88G257X     | £9.73  | PLUG, oil drain, (magnetic)          | 1     |  |
| 68 | 6K638       | £0.22  | WASHER/SEAL, sump plug               | 1     |  |
| 69 | SH604041    | £0.19  | SCREW, sump to block                 | 14    |  |
| 70 | 2K5197      | £0.25  | WASHER, flat                         | 14    |  |
|    | GBK0051     | £6.30  | SCREW KIT                            | 1     | includes items 69 & 70   |
| 72 | 2K4994      | £2.84  | PLUG, oil priming                    | 1     |  |
| 73 | 6K464B      | £0.60  | WASHER/SEAL, priming plug            | 1     |  |
| 74 | CAM6431     | £5.20  | UNION, oil pressure gauge            | 1     |  |
| 75 | 2K4956      | £0.24  | WASHER/SEAL                          | 1     |  |
| 76 | 53K2853     | £6.00  | PLUG, water drain                    | 1     | alternative to   |
| 77 | 6K638       | £0.22  | WASHER/SEAL                          | 1     | 78 plus 79   |
| 78 | 3H576       | £18.00 | TAP, water drain                     | 1     | alternative to   |
| 79 | 2K4975      | £0.29  | WASHER/SEAL                          | 1     | 76 plus 77   |

**Oil Cooler Kit & Fittings (Engine)**

Note: Please see the Accessories section for full details of oil cooler kits & fittings.

|    |           |         |                            |   |                 |
|----|-----------|---------|----------------------------|---|-----------------|
| NI | GAC4091   | £141.90 | OIL COOLER KIT             | 1 |                 |
| NI | ARO9807   | £66.00  | OIL COOLER, (radiator)     | 1 |                 |
| NI | AHA8386   | £11.75  | BRACKET, oil cooler        | 1 |                 |
| NI | AHA8778   | £19.50  | HOSE, oil cooler to filter | 1 |                 |
| NI | AHA8778SS | £33.60  | HOSE, oil cooler to filter | 1 | stainless steel |
| NI | AHA8777   | £18.50  | HOSE, oil cooler to block  | 1 |                 |
| NI | AHA8777SS | £33.60  | HOSE, oil cooler to block  | 1 | stainless steel |
| NI | AHA6423   | £5.18   | ADAPTOR, hose to filter    | 1 |                 |
| NI | AHA6424   | £8.00   | ADAPTOR, hose to block     | 1 |                 |
| NI | 12A1768   | £1.03   | COPPER WASHER              | 1 |                 |
| NI | AHH6866K  | £3.50   | STRAP KIT, (hoses)         | 1 |                 |
| NI | AHA8401   | £1.00   | GROMMET, (hoses)           | 4 |                 |



**Cylinder Head & Gasket Sets**

Note: Please see the Accessories section for full details of cylinder heads and gasket sets.

**948cc Models**

Part Number Price £ea. Description Req. Details

**9C Engines Only, (Early)**

|   |            |         |                                      |            |
|---|------------|---------|--------------------------------------|------------|
| 1   | 8G612      | £7.00   | FILLER CAP, (metal)                  | 1          |
| 2   | 2A608      | £2.05   | GUIDE, inlet valve                   | 4          |
| 3   | 2A877      | £7.05   | INLET VALVE (27.8mm)                 | 4          |
| 4   | 2A639      | NCA     | SEAT INSERT, inlet valve, (standard) | 4          |
|   | AE762      | £6.35   | SEAT INSERT, inlet valve, oversize   | 4 (1.58mm) |
| 5   | 12A1455LFE | £307.50 | CYLINDER HEAD, unleaded              | 1          |
| (Reconditioned/exchange with valves & springs). |            |         |                                      |            |
| 6   | AEA306     | £22.00  | HOUSING, thermostat                  | 1          |
| 7   | 53K530     | £0.94   | STUD, (5/16"), thermostat housing    | 3          |

**9CG Engines Only, (Late)**

|   |          |         |                                      |                            |
|---|----------|---------|--------------------------------------|----------------------------|
| 2   | 12A186   | £1.64   | GUIDE, inlet valve                   | 4                          |
| 3   | AEA574   | £5.50   | INLET VALVE, (29.4mm)                | 4                          |
| 4   | 2A639    | NCA     | SEAT INSERT, inlet valve, (standard) | 4                          |
|   | AE762    | £6.35   | SEAT INSERT, inlet valve, oversize   | 4 (1.58mm)                 |
| 5   | 28G193LF | £307.50 | CYLINDER HEAD, unleaded              | 1                          |
| (Reconditioned/exchange with valves & springs). |          |         |                                      |                            |
| 6   | AEA306   | £22.00  | HOUSING, thermostat                  | 1                          |
| 7   | 53K530   | £0.94   | STUD, (5/16"), thermostat housing    | 3                          |
| 8   | AEA401   | £0.98   | VALVE SPRING, inner                  | 8                          |
|   | AEA401K  | £17.00  | VALVE SPRING SET                     | 1 includes 8 inner springs |
| 9   | AEA403   | £1.60   | COLLAR, valve spring, lower          | 8                          |
| 10  | ADP210   | £5.18   | PLUG, blanking                       | 1                          |
| 11  | 1B3664   | £0.29   | WASHER, blanking                     | 1                          |

**1098cc Models**

**10CG Engines Only, (Early)**

|   |          |         |                                      |                            |
|---|----------|---------|--------------------------------------|----------------------------|
| 2   | 12A186   | £1.64   | GUIDE, valve                         | 4                          |
| 3   | AEA574   | £5.50   | INLET VALVE, (29.4mm)                | 4                          |
| 4   | 159904   | £10.00  | SEAT INSERT, inlet valve, (standard) | 4 to eng no. 10CGDAH 14877 |
| 5   | 28G191LF | £359.00 | CYLINDER HEAD, unleaded              | 1                          |
| (Reconditioned/exchange with valves & springs). |          |         |                                      |                            |

**10CG Engines (Late) & 10CC Engines**

|   |          |         |                                      |                       |
|---|----------|---------|--------------------------------------|-----------------------|
| 3   | 12G296   | £4.21   | INLET VALVE, (31mm)                  | 4                     |
| 4   | 12G721   | NCA     | SEAT INSERT, inlet valve, (standard) | 4 from engine         |
| 5   | 28G222LF | £348.50 | CYLINDER HEAD, unleaded              | 1 no. 10CGDAH 1487878 |
| (Reconditioned/exchange with valves & springs). |          |         |                                      |                       |

**All 10CG & 10CC Engines**

|    |         |        |                                   |                            |
|----|---------|--------|-----------------------------------|----------------------------|
| 2  | 12A186  | £1.64  | GUIDE, valve                      | 4                          |
| 6  | 12G243  | £17.00 | HOUSING, thermostat               | 1                          |
| 7  | CHS2515 | £1.00  | STUD, thermostat housing, (5/16") | 3                          |
| 8  | AEA401  | £0.98  | VALVE SPRING, inner               | 8                          |
|    | AEA401K | £17.00 | VALVE SPRING SET                  | 1 includes 8 inner springs |
| 9  | AEA403  | £1.60  | COLLAR, valve spring, lower       | 8                          |
| 10 | ADP210  | £5.18  | PLUG, blanking                    | 1                          |
| 11 | 1B3664  | £0.29  | WASHER, blanking                  | 1                          |

**All 948cc & 1098cc Models**

|    |          |        |  |                                |
|----|----------|--------|--|--------------------------------|
| 6  | AEA306   | £22.00 | HOUSING, thermostat                    | 1 948cc engines                |
|    | 12G243   | £17.00 | HOUSING, thermostat                    | 1 1098cc engines               |
| 48 | GTG101   | £0.29  | GASKET, thermostat housing, cork       | 1 standard material            |
|    | GTG101X  | £1.03  | GASKET, thermostat housing, Klingersil | 1 uprated material             |
| 49 | GTS102   | £3.40  | THERMOSTAT, 74°C, hot climates         | 1                              |
|    | GTS104   | £3.60  | THERMOSTAT, 82°C, standard             | 1                              |
|    | GTS106   | £4.20  | THERMOSTAT, 88°C, cold climates        | 1                              |
| 12 | CRCP350  | £3.14  | PLATE, 'patent', (metal)               | 1                              |
|    | CRST137  | £1.80  | PLATE, 'patent', (self adhesive)       | 1                              |
| 13 | CRCP348  | £4.62  | PLATE, 'Austin', (metal)               | 1                              |
|    | CRST136  | £2.90  | PLATE, 'Austin', (self adhesive)       | 1                              |
| 14 | CRCP349  | £2.90  | PLATE, 'MG', (metal)                   | 1                              |
|    | CRST134  | £1.14  | PLATE, 'MG', (self adhesive)           | 1                              |
| 15 | 12A402   | £3.71  | CAP, oil filler, plastic               | 1 for standard rocker cover    |
|    | 8G612CP  | £5.20  | CAP, oil filler, chrome                | 1 for replacement alloy        |
|    | 8G612    | £7.00  | CAP, oil filler, steel, (matt finish)  | 1 rocker covers                |
| 16 | 12A501   | NCA    | ROCKER COVER, (standard)               | 1                              |
|    | WPA9007X | £37.00 | ROCKER COVER KIT*, alloy, ribbed       | 1 kits inc. cover, cap, gasket |

\*Note: Please see the Accessories section for full details.

|    |             |        |                                |                  |
|----|-------------|--------|--------------------------------|------------------|
| 17 | GUG705009VC | £1.20  | GASKET, rocker cover           | 1                |
|    | 296-006     | £11.45 | GASKET, rocker cover, silicone | 1 standard cover |
|    | 296-007     | £14.15 | GASKET, rocker cover, silicone | 1 alloy cover    |

|    |         |       |  |   |                               |
|----|---------|-------|--|---|-------------------------------|
| 18 | 12A1968 | £4.20 | BRACKET, engine lift                     | 2 | remove after use              |
| 19 | 2A150   | £0.85 | NUT/STUD, rocker cover retaining         | 2 |                               |
|    | 2A150CP | £2.30 | NUT/STUD, rocker cover retaining, chrome | 2 |                               |
| 20 | 1B2925  | £1.03 | SPACER                                   | 2 |                               |
|    | CAM6921 | £1.20 | SPACER, chrome                           | 2 |                               |
| 21 | 1A2156  | £0.65 | CUP WASHER                               | 2 |                               |
|    | 12G679  | £0.95 | CUP WASHER, chrome                       | 2 |                               |
| 22 | 12A1358 | £0.35 | SEAL, rubber                             | 2 |                               |
| 23 | N9YCC   | £2.70 | SPARK PLUG, (N9Y)                        | 4 | champion N5 originally fitted |

Note: Original rocker shafts were located by the front pedestal. This front pedestal also acts as an oil feed pipe to the rockers. Modified rocker shafts are located by the second pedestal, this means the front pedestal is moved to the second pedestal position, the original second pedestal is discarded, and a new front pedestal with only an oil way is fitted (121926).

|    |          |        |                                      |   |                              |
|----|----------|--------|--------------------------------------|---|------------------------------|
| 24 | 12A1950  | £12.23 | ROCKER SHAFT                         | 1 | with modified screw location |
|    | 12A1950Z | £13.25 | ROCKER SHAFT, aftermarket            | 1 |                              |
|    | 12A1950K | £92.70 | ROCKER ASSEMBLY, recon/exchange      | 1 |                              |
| 25 | 12G1927  | £6.50  | PEDESTAL, rocker shaft               | 1 |                              |
| 26 | 12G1926  | £7.73  | PEDESTAL, rocker shaft, with oil-way | 3 |                              |
| 27 | 2A258    | £1.80  | SCREW, pedestal locating             | 1 |                              |
| 28 | 2A515    | NCA    | LOCK PLATE                           | 1 |                              |

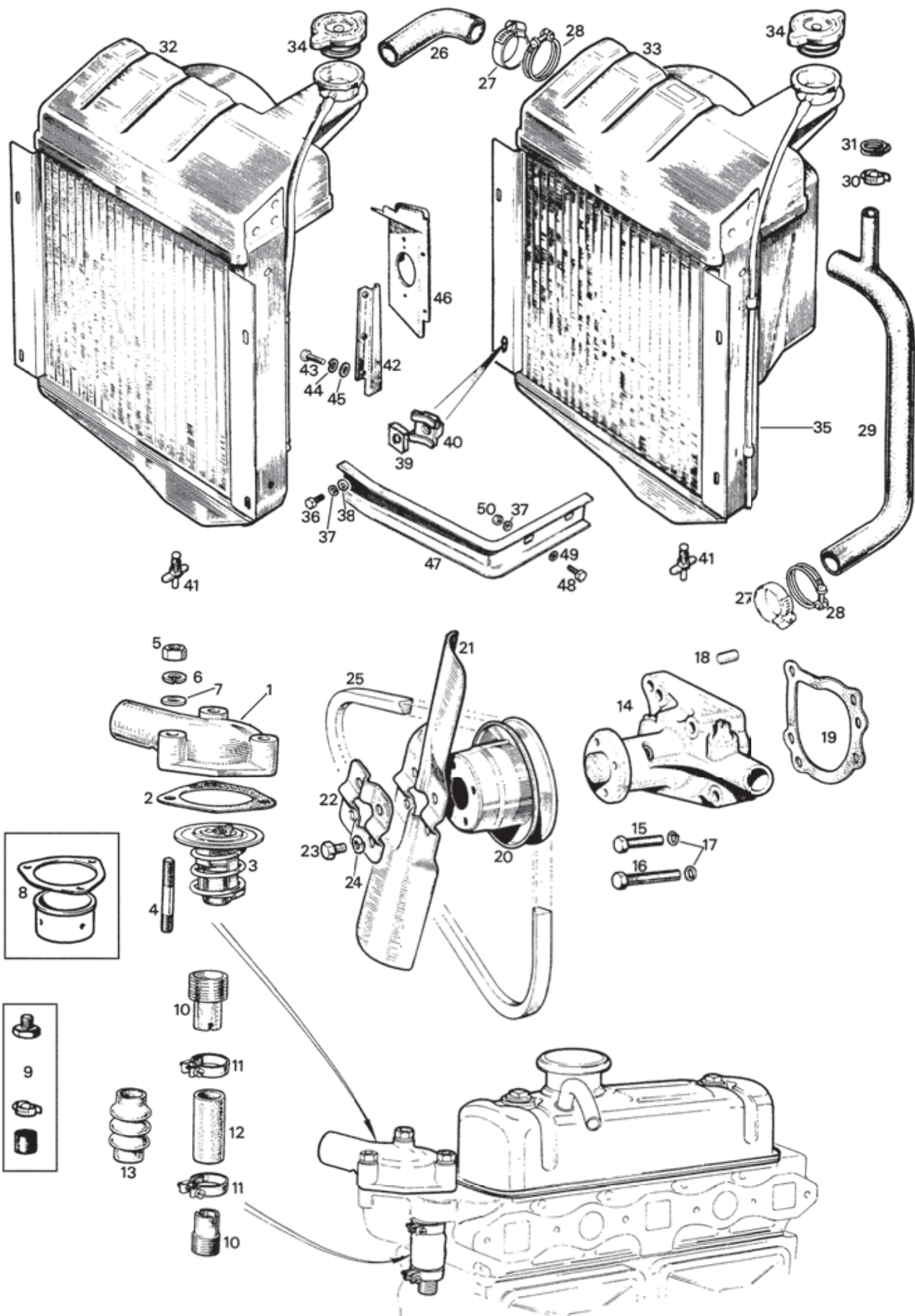
Note: Original rockers are no longer available, they were either cast (2A553), or pressed steel (2A964). They can be replaced by using a sintered steel rocker (CAM289), or a forged rocker (12G1221). It is advisable to replace them in sets due to the difference in weight compared with the original rocker.

|    |          |        |  |    |  |
|----|----------|--------|--|----|--|
| 29 | 2A964    | NCA    | ROCKER ARM, pressed steel  | 8  | not available,                                 |
| 30 | 2A533    | NCA    | ROCKER ARM, cast   | 8  | see above note                                 |
| 31 | 2A21     | £1.94  | BUSH, rocker arm   | 8  | for 2A533                                      |
| 32 | 12A1215  | £5.18  | SCREW, adjusting   | 8  | cast rockers only                              |
| 33 | 6K654    | £1.28  | LOCK NUT   | 8  |  |
| 29 | CAM289   | £20.85 | ROCKER ARM, sintered steel   | 8  | bush not required                              |
| 32 | 12H3376  | £1.49  | SCREW, adjusting   | 8  | for sintered rocker                            |
| 33 | 51K1178  | £0.34  | LOCK NUT   | 8  | CAM289 only                                    |
| 30 | 12G1221  | £10.40 | ROCKER ARM, forged steel<br>(Must be reamed to suit rocker shaft). | 8  | Ideal for tuned engines                        |
| 31 | 2A21     | £1.94  | BUSH, rocker arm   | 8  |  |
| 32 | 12H3376  | £1.49  | SCREW, adjusting   | 8  | for forged rocker 12G1221                      |
| 33 | 51K1178  | £0.34  | LOCK NUT   | 8  |  |
| 34 | 6K556    | £2.10  | SPRING, spacer   | 3  |  |
|    | AEG392   | NCA    | SPACER, solid  | 3  | replaces 6K556<br>on tuned engines             |
| 35 | 2A18     | £0.86  | WASHER, spring   | 2  |  |
| 36 | 6K555    | £1.03  | WASHER, flat   | 2  |  |
| 37 | GHF502   | £0.12  | SPLIT PIN  | 2  |  |
| 38 | 51K885   | £2.10  | STUD, long, (rocker shaft), (5/16")                                | 2  |  |
| 39 | CHS2522  | £1.03  | STUD, short, (rocker shaft), (5/16")                               | 2  |  |
| 40 | GHF201   | £0.08  | NUT, (5/16")   | 4  |  |
| 41 | GHF332   | £0.19  | WASHER, spring, (5/16")  | 4  |  |
| 42 | 2A11     | NCA    | COLLET, valve  | 16 |  |
| 43 | 88G616   | £2.70  | COLLAR, upper, valve spring  | 8  |  |
| 44 | 2A879    | £0.29  | SEAL, valve stem   | 8  |  |
| 45 | AEA311   | £1.85  | VALVE SPRING, outer  | 8  |  |
| NI | AEA311K  | NCA    | VALVE SPRING SET   | 1  | includes 8 outer springs                       |
| 46 | AEA763   | £14.40 | SEAT INSERT, exhaust valve   | 4  | (oversize 1.5mm) lead free                     |
| 47 | AEA434   | £5.75  | EXHAUST VALVE (25.4mm)   | 4  | lead free                                      |
| 48 | GTG101   | £0.29  | GASKET, thermostat housing, cork                                   | 1  | standard material                              |
|    | GTG101X  | £1.03  | GASKET, thermostat housing, Klingersil                             | 1  | uprated material                               |
| 49 | GTS102   | £3.40  | THERMOSTAT, 74°C, (hot climate)                                    | 1  |  |
|    | GTS104   | £3.60  | THERMOSTAT, 82°C, (standard)                                       | 1  |  |
|    | GTS106   | £4.20  | THERMOSTAT, 88°C, (cold climate)                                   | 1  |  |
| 50 | GHF201   | £0.08  | NUT, (5/16")   | 3  |  |
| 51 | GHF332   | £0.19  | WASHER, spring, (5/16")  | 3  |  |
| 52 | GHF301   | £0.10  | WASHER, flat, (5/16")  | 3  |  |
| 53 | 12A2075  | £5.00  | ADAPTOR, bypass hose   | 2  |  |
| 54 | 3H2963   | £0.76  | CLIP, hose, jubilee type   | 2  |  |
| 55 | GZA2083  | £1.30  | HOSE, straight, bypass   | 1  |  |
|    | GZA2083X | £2.90  | HOSE, straight, bypass, silicone                                   | 1  |  |
| 56 | GZA2083Z | £3.30  | HOSE REPAIR KIT<br>(Convolute hose & 2 clips).                     | 1  | fits without disturbing<br>head and water pump |
| 57 | 2A180    | £3.60  | BLANKING PLATE, heater tap   | 1  | use when heater is not fitted                  |
| 58 | 88G221   | £0.30  | GASKET   | 1  |  |
| 59 | GHF331   | £0.12  | WASHER, spring, (1/4")   | 2  |  |
| 60 | GHF117   | £0.19  | SCREW, (1/4")  | 2  | alternative to items 61 & 62                   |
| 61 | GHF200   | £0.12  | NUT, (1/4")  | 2  | alternative to item 60                         |
| 62 | 53K402   | £1.14  | STUD, (1/4")   | 2  | alternative to item 60                         |
| 63 | FHS2513  | £0.83  | STUD, manifold, (5/16")  | 6  |  |
| 64 | GHF261   | £0.30  | NUT, BRASS, length, (5/16"), (standard)                            | 6  |  |
|    | GHF261A  | £2.30  | NUT, BRASS, 'Double' length, (5/16")                               | 4  | easy fitting on centre 4 studs                 |
| 65 | GUG197HG | £9.37  | GASKET, cylinder head, (standard)                                  | 1  |  |
|    | MST207   | £10.40 | GASKET, cylinder head, (competition)                               | 1  | (copper/asbestos)                              |
| 66 | CAM151   | £3.00  | STUD, short, cylinder head, (3/8")                                 | 5  |  |
| 67 | CAM150   | £3.70  | STUD, long, cylinder head, (3/8")                                  | 4  |  |
| 68 | GHF302   | £0.30  | WASHER, flat, (3/8")   | 5  |  |

|        |          |                             |                                     |                   |
|--------|----------|-----------------------------|-------------------------------------|-------------------|
| AHT288 | £3.14    | WASHER SET, special, (3/8") | 1                                   | for tuned engines |
| 69     | 51K1193  | £1.00                       | NUT, cylinder head, (3/8")          | 9 (standard)      |
|        | 51K1193B | £1.80                       | NUT, flanged, cylinder head, (3/8") | 9 uprated         |

**Gasket Sets, Gaskets & Lock Tab Kit**

| Part Number | Price £ea.  | Description | Req.                                     | Details |  |
|-------------|-------------|-------------|--|---------|--|
| NI          | AJM101      | £16.00      | GASKET SET, cylinder head, (standard)*   | 1       | Sprite I engines   |
| NI          | AJM102      | £13.80      | GASKET SET, cylinder head, OE*           | 1       | Sprite II, III & Midget I, II  |
| NI          | AJM102Z     | £8.65       | GASKET SET cylinder head, (alternative)* | 1       | Sprite II, III & Midget I, II<br>*(All supplied with cork side plate gaskets, (12A1139). |
| NI          | 3H2687      | £0.60       | GASKET, carburettors, (1 1/8" SU's)      | 6       | Sprite I engines   |
| NI          | 1G2624      | £0.41       | GASKET, carburettors, (1 1/4" SU's)      | 6       | Sprite II, III & Midget I, II  |
| 17          | GUG705009VC | £1.20       | GASKET, rocker cover                     | 1       |  |
|             | 296-006     | £11.45      | GASKET, rocker cover, silicone           | 1       | standard cover   |
|             | 296-007     | £14.15      | GASKET, rocker cover, silicone           | 1       | alloy cover  |
| 44          | 2A879       | £0.29       | SEAL, valve stem                         | 8       |  |
| 48          | GTG101      | £0.29       | GASKET, thermostat housing, cork         | 1       | standard material  |
|             | GTG101X     | £1.03       | GASKET, thermostat housing, Klingersil   | 1       | uprated material   |
| 58          | 88G221      | £0.30       | GASKET, heater tap                       | 1       |  |
| 65          | GUG197HG    | £9.37       | GASKET, cylinder head, (standard)        | 1       |  |
|             | MST207      | £10.40      | GASKET, cylinder head, (competition)     | 1       | (copper/asbestos)  |
| NI          | AJM601      | £1.94       | GASKET, manifold                         | 1       |  |
| NI          | AJM201      | £13.65      | GASKET SET, bottom end, (sump)           | 1       | all models   |
| NI          | AJM501      | £5.05       | GASKET, sump, pair                       | 1       | all other models   |
| NI          | LZB10005    | £2.84       | SEAL, sump end                           | 2       |  |
| NI          | 2K7140      | £2.45       | OIL SEAL, (felt), crank/timing cover     | 1       | Sprite I only  |
| NI          | 88G561      | £1.90       | OIL SEAL, (neoprene), crank/timing cover | 1       |  |
| NI          | 12A956B     | £1.03       | GASKET, timing cover                     | 1       |  |
| NI          | 12G619B     | £1.24       | GASKET, front engine plate               | 1       |  |
| NI          | AEG554B     | £1.03       | GASKET, rear engine plate                | 1       |  |
| NI          | 12A1139     | £1.10       | GASKET, side plate, (cork)*              | 2       | for original front/rear covers   |
| NI          | GUG5505GM   | £1.03       | GASKET, side plate, (rubber)*            | 1       | use with 12A1386 side cover<br>*(Refer to 'Oil Pump, Sump & Engine Plates').             |
| NI          | AEG240B     | £0.83       | GASKET, oil restrictor                   | 1       |  |
| NI          | 88G402B     | £0.40       | GASKET, oil filter                       | 2       |  |
| NI          | GUG705560GM | £0.64       | GASKET, oil pump                         | 1       |  |
| NI          | 2A113       | £0.52       | GASKET, fuel pump                        | 1       |  |
| NI          | 88G215      | £0.46       | GASKET, water pump                       | 1       |  |
| NI          | 6K464B      | £0.60       | WASHER, priming plug                     | 1       |  |
| NI          | 2K4975      | £0.29       | WASHER, drain tap                        | 1       |  |
| NI          | 6K638       | £0.22       | WASHER, sump plug                        | 1       |  |
| NI          | GFK1002     | £21.30      | LOCK TAB KIT, engine                     | 1       |  |
| NI          | GGC102      | £5.90       | HYLOMAR, gasket sealant                  | 1       |  |



Radiator, Water Pump, Thermostat & Hoses

| Ill  | Part Number | Price £ea. | Description   | Req. | Details   |
|--|-------------|------------|---|------|---|
| 1  | AEA306      | £22.00     | HOUSING, thermostat   | 1    | 948cc engines                                       |
|  | 12G243      | £17.00     | HOUSING, thermostat   | 1    | 1098cc engines                                      |
| 2  | GTG101      | £0.29      | GASKET, thermostat housing, cork  | 1    | standard material                                   |
|  | GTG101X     | £1.03      | GASKET, thermostat housing, Klingersil  | 1    | uprated material                                    |
| 3  | GTS102      | £3.40      | THERMOSTAT, 74°C, (hot climates)  | 1    |   |
|  | GTS104      | £3.60      | THERMOSTAT, 82°C, (standard)  | 1    |   |
|  | GTS106      | £4.20      | THERMOSTAT, 88°C, (cold climates)   | 1    |   |
| 4  | 53K530      | £0.94      | STUD, (5/16"), thermostat housing   | 3    | 948cc engines                                       |
|  | CHS2515     | £1.00      | STUD, (5/16"), thermostat housing   | 3    | 1098cc engines                                      |
| 5  | GHF201      | £0.08      | NUT, (5/16")  | 3    |   |
| 6  | GHF332      | £0.19      | WASHER, spring, (5/16")   | 3    |   |
| 7  | GHF301      | £0.10      | WASHER, flat, (5/16")   | 3    |   |
| 8  | AJJ4012     | £8.60      | BLANKING SLEEVE KIT, (thermostat)   | 1    | for competition use only to                         |
| 9  | AJJ4013     | £20.00     | BLANKING KIT, bypass hose   | 1    | improve cyl. head water flow                        |
| Warning note: (1) Do not run engine without the thermostat or blanking sleeve as localised overheating can occur between cylinders 2 & 3. (2) Engines with blanking sleeve take longer to reach running temperature. |             |            |   |      |   |
| 10   | 12A2075     | £5.00      | ADAPTOR, bypass hose  | 2    |   |
| 11   | 3H2963      | £0.76      | CLIP, hose, jubilee type  | 2    |   |
| 12   | GZA2083     | £1.30      | HOSE, straight, bypass  | 1    |   |
|  | GZA2083X    | £2.90      | HOSE, straight, bypass, silicone  | 1    |   |
| 13   | GZA2083Z    | £3.30      | HOSE REPAIR KIT, bypass hose (Convuluted hose & 2 clips).   | 1    | fits without disturbing head and water pump         |
| 14   | GWP132      | £16.50     | WATER PUMP, (standard)  | 1    | aluminium body                                      |
|  | GWP134      | £15.20     | WATER PUMP, (uprated)   | 1    | check clearance between vane & block before fitting |
| 15   | SH605101    | £0.60      | SCREW, short, (5/16")   | 2    |   |
| 16   | BH605151    | £0.53      | BOLT, long, (5/16")   | 2    |   |
| 17   | GHF332      | £0.19      | WASHER, spring, (5/16")   | 4    |   |
| 18   | 12A1344     | £0.58      | DOWEL   | 2    |   |
| 19   | 88G215      | £0.46      | GASKET  | 1    |   |
| 20   | CAM6239     | NCA        | PULLEY, water pump & cooling fan  | 1    |   |
|  | CAM6239A    | NCA        | PULLEY, water pump & cooling fan  | 1    | aluminium   |
| 21   | AEA301      | £18.90     | FAN BLADE   | a/r  | 1 or 2 as required                                  |
| 22   | 2A803       | £6.00      | STIFFENER, fan  | 1    |   |
| 23   | GHF117      | £0.19      | SCREWS, (1/4")  | 4    |   |
| 24   | GHF331      | £0.12      | SPRING WASHER, (1/4")   | 4    |   |
| NI   | TT29402     | NCA        | KENLOWE ELECTRIC FAN KIT (See Accessories section for details).   | 1    | thermostatically controlled electric fan            |
| 25   | GCB10900    | £4.00      | FAN BELT, 948cc engines   | 1    | do you carry  |
|  | GCB10863    | £7.00      | FAN BELT, 1098cc engines (Belts are correct length for vehicles with standard equipment).                         | 1    | a spare belt?                                       |
| 26   | GRH313      | £4.90      | HOSE, top   | 1    |   |
|  | GRH313X     | £9.11      | HOSE, top, silicone   | 1    |   |
|  | GRH313SK    | £63.50     | HOSE SET, silicone  | 1    |   |
| 27   | GHC11035    | £2.20      | CLIP, jubilee type  | 4    | alternative   |
| 28   | CS4020      | £1.50      | CLIP, wire type   | 4    | alternative   |
| 29   | GRH315      | £13.30     | BOTTOM HOSE, with heater take-off   | 1    |   |
| 30   | GHC11022    | £1.94      | CLIP, band type   | 1    | alternative   |
| 31   | CS4013      | £1.39      | CLIP, wire type   | 1    | alternative   |
| 32   | ARA73E      | NCA        | RADIATOR, without shroud, recon/exch (Our reconditioned radiators are fitted with new cores and pressure tested). | 1    | to AN5 6888   |
| 33   | ARA241      | £150.00    | RADIATOR, with shroud, new  | 1    | from AN5 6889                                       |
| 34   | GRC101      | £4.30      | FILLER CAP  | 1    |   |
| 35   | GRH1001M    | £2.00      | HOSE, overflow  | 1    | per metre   |
| 36   | SH604051    | £0.19      | SCREW, (1/4")   | 4    |   |
| 37   | GHF331      | £0.12      | WASHER, spring, (1/4")  | 8    |   |
| 38   | PWZ204      | £0.12      | WASHER, flat, (1/4")  | 4    |   |
| 39   | CN1         | £0.23      | CAGED NUT, (1/4"), (on radiator)  | 4    | 1/4" fixings on radiator case                       |
| 40   | CN2         | £0.36      | 'CAGE', (1/4")  | 4    | 1/4" fixings on radiator case                       |
| 41   | 88G291      | £6.80      | DRAIN TAP   | 1    |   |
| 42   | 2A5612      | £11.09     | BRACKET, radiator support, RH   | 1    | Sprite I  |
|  | AHA5390     | £12.23     | BRACKET, radiator support, LH   | 1    |   |
| 42   | AHA5624     | £10.20     | BRACKET, radiator support, RH   | 1    |   |
|  | AHA5626     | £10.20     | BRACKET, radiator support, LH   | 1    |   |
| 43   | GHF117      | £0.19      | SCREW, (1/4"), support to front panel   | 6    | Sprite II, III                                      |
| 44   | GHF331      | £0.12      | SPRING WASHER, (1/4")   | 6    | & Midget I, II                                      |
| 45   | GHF300      | £0.12      | FLAT WASHER, (1/4")   | 6    |   |
| 46   | CHA224      | £60.00     | SPLASH PANEL, (illustrated), RH   | 1    |   |
|  | CHA225      | £60.00     | SPLASH PANEL, LH  | 1    |   |
| 47   | 2A5591      | £8.00      | BRACKET, support, RH  | 1    |   |
| 47   | 2A5592      | £8.00      | BRACKET, support, (illustrated), LH   | 1    |   |
| 48   | GHF117      | £0.19      | SCREW, (1/4")   | 4    |   |
| 49   | GHF300      | £0.12      | WASHER, flat, (1/4")  | 4    |   |
| 50   | GHF200      | £0.12      | NUT, (1/4")   | 4    |   |
| NI   | RMK101      | £4.50      | BOLT KIT, radiator mounting   | 1    | all models  |

Consumables

| Ill | Part Number | Price £ea. | Description                         | Req. | Details  |
|-----|-------------|------------|-------------------------------------|------|--|
| NI  | GEM317      | NCA        | GASKET REMOVER, (400ml)             | a/r  | Gasket remover is a spray-on solvent foam which will soften most jointing compounds without the need to resort to scraping, simply wipe off the results. This removes the likelihood of scratching surfaces which really need to be as flat and scratch free as possible to ensure perfect sealing. More than one application may be needed for heavy residue. |
| NI  | GAC110      | £3.66      | WD40, 200ml                         | a/r  |  |
|     | GAC111      | £6.30      | WD40, 400ml                         | a/r  |  |
| NI  | 600569A     | £9.30      | WELLSEAL, jointing compound, 100ml  | a/r  |  |
| NI  | 153317      | NCA        | GREASE, copper, anti-seize, 10fl oz | a/r  |  |
| NI  | LKLPK104    | £1.60      | GREASE, copper, anti-seize, 25ml    | a/r  |  |
| NI  | GGL9041X    | NCA        | CORROSION INHIBITOR, Penrite        | a/r  |  |

Note: Water is a most efficient liquid for cooling engines, but it has two distinctive drawbacks. Firstly it freezes in winter, and secondly it does nothing to stop corrosion. Classic cars can feature large amounts of aluminium, copper, brass and bronze, so it is imperative that a corrosion inhibitor be used to protect the engine's cooling system.

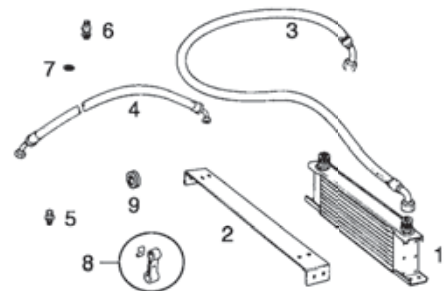
There are four types of corrosion;

- Deposits:** Calcium carbonates that form hard deposits and adhere to radiator tubes etc...
- Oxidation:** The combining of oxygen and iron to form rust.
- Electrolysis:** A chemical reaction between dissimilar metals which react with one another via water thus conducting electricity and deposits on the negative (cathode to anode) area.
- Erosion:** A mechanical problem caused by water turbulence and flow.

|    |         |        |                                 |     |
|----|---------|--------|---------------------------------|-----|
| NI | GEC2001 | £4.32  | ANTI FREEZE, Unipart, (1 litre) | a/r |
|    | GEC2002 | £7.60  | ANTI FREEZE, Unipart, (2 litre) | a/r |
|    | GEC2005 | £17.80 | ANTI FREEZE, Unipart, (5 litre) | a/r |

It's not just during the winter that you need protection for your engine and radiator. The inclusion of the glycol based Anti Freeze not only stops the water from freezing up during the winter, during the summer it also acts as an extra coolant by removing the heat more efficiently from the block and dispersing it even in the worst traffic jam. It also helps to protect from corrosion.

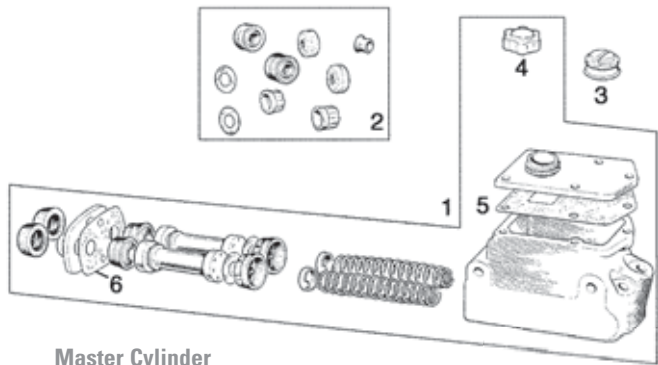
|    |           |        |                                  |     |
|----|-----------|--------|----------------------------------|-----|
| NI | MM220-115 | £14.10 | WATER WETTER, (335ml)            | a/r |
| NI | GAC6073   | £3.05  | 'BARS' SEAL, (Pellet)            | a/r |
| NI | MRD1031   | £4.37  | 'BARS' LEAK, (135ml)             | a/r |
| NI | MRD1032   | £4.57  | 'BARS' FLUSH, (100gm)            | a/r |
| NI | CCEP2     | £15.00 | PAINT, green metallic, (aerosol) | a/r |
| NI | CCEP2BR   | £17.40 | PAINT, green metallic, (500ml)   | a/r |
| NI | CCEP4     | £15.00 | PAINT, black satin, (aerosol)    | a/r |
| NI | CCEP4BR   | £17.40 | PAINT, black satin, (500ml)      | a/r |



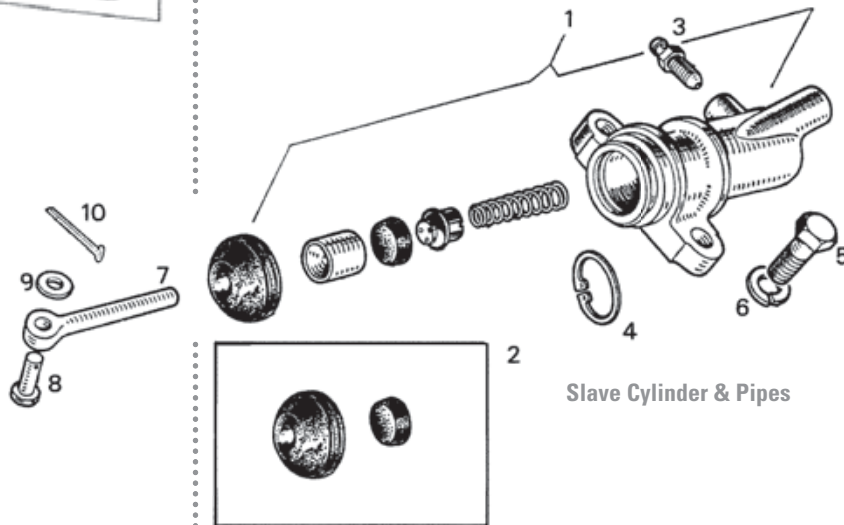
Oil Cooler Kit & Fittings (Engine)

Note: Please see the Accessories section for uprated oil cooler kits.

|    |           |         |                            |   |                 |
|----|-----------|---------|----------------------------|---|-----------------|
| NI | GAC4091   | £141.90 | OIL COOLER KIT             | 1 |                 |
| 1  | ARO9807   | £66.00  | OIL COOLER                 | 1 |                 |
| 2  | AHA8386   | £11.75  | BRACKET, oil cooler        | 1 |                 |
| 3  | AHA8778   | £19.50  | HOSE, oil cooler to filter | 1 |                 |
|    | AHA8778SS | £33.60  | HOSE, oil cooler to filter | 1 | stainless steel |
| 4  | AHA8777   | £18.50  | HOSE, oil cooler to block  | 1 |                 |
|    | AHA8777SS | £33.60  | HOSE, oil cooler to block  | 1 | stainless steel |
| 5  | AHA6423   | £5.18   | ADAPTOR, hose to filter    | 1 |                 |
| 6  | AHA6424   | £8.00   | ADAPTOR, hose to block     | 1 |                 |
| 7  | 12A1768   | £1.03   | COPPER WASHER              | 1 |                 |
| 8  | AHH6866K  | £3.50   | STRAP KIT, (hoses)         | 1 |                 |
| 9  | AHA8401   | £1.00   | GROMMET, (hoses)           | 4 |                 |



Master Cylinder



Slave Cylinder & Pipes

## Clutch Hydraulics

### Master Cylinder

Note: For full details & illustration of clutch/brake pedal please see page 38.

| ill | Part Number | Price £ea. | Description                      | Req. | Details            |
|-----|-------------|------------|----------------------------------|------|--------------------|
| 1   | GMC109Z     | £55.00     | MASTER CYLINDER, (7/8")          | 1    | 948cc drum brakes  |
| 2   | 8G8224      | £14.50     | REPAIR KIT, (7/8")               | 1    |                    |
|     | 8G8224Z     | £14.00     | REPAIR KIT, (7/8"), aftermarket  | 1    | 1098cc disc brakes |
| 1   | GMC112      | £120.00    | MASTER CYLINDER ASSEMBLY, (3/4") | 1    |                    |
| 2   | GRK1025Z    | £11.21     | REPAIR KIT, (3/4")               | 1    | alternative        |
| 3   | 17H3723     | NCA        | FILLER CAP, metal                | 1    |                    |
| 4   | 513123A     | £3.50      | FILLER CAP, plastic              | 1    | 1                  |
| 5   | 37H2496     | £1.03      | GASKET, top                      | 1    |                    |
| 6   | AAA4757     | £1.55      | GASKET, side                     | 1    |                    |

### Slave Cylinder & Pipes

|    |          |        |                         |   |   |
|----|----------|--------|-------------------------|---|---|
| 1  | GSY110   | £26.00 | SLAVE CYLINDER          | 1 | spring clutch                           |
| 2  | 8G8446   | £3.62  | REPAIR KIT              | 1 | AP Caparo                               |
|    | GRK4008  | £6.00  | REPAIR KIT              | 1 | alternatives                            |
|    | GRK4008Z | £2.24  | REPAIR KIT, aftermarket | 1 |   |
| 3  | 3H2428   | £0.70  | BLEED SCREW             | 1 |   |
| 4  | CCN214   | NCA    | CIRCLIP                 | 1 | only fitted to original slave cylinders |
| 5  | SH506091 | £1.44  | SCREW, (UNC), (3/8")    | 2 |   |
| 6  | GHF333   | £0.19  | WASHER, spring, (3/8")  | 2 |   |
| 7  | 13H21    | £5.40  | PUSH ROD                | 1 |   |
| 8  | 2K5622   | £1.50  | CLEVIS PIN              | 1 |   |
| 9  | GHF301   | £0.10  | WASHER, flat, (5/16")   | 1 |   |
| 10 | GHF502   | £0.12  | SPLIT PIN               | 1 |   |
| 11 | GPP56AA  | £12.95 | PIPE, RHD               | 1 | alternatives                            |
|    | 2A5615C  | £18.60 | PIPE, RHD, (copper)     | 1 |   |
|    | GPP90AA  | £17.15 | PIPE, LHD               | 1 |   |

## Clutch & Brake Fluids

### When did you last change your Clutch/Brake fluid?

DOT3 fluid ought to be completely discarded, DOT4 ('GBF4') should be installed and replaced every 2 years, as recommended by manufacturers. An alternative, especially if you are replacing master cylinders, brake calipers and/or wheel cylinders, is to thoroughly flush out the pipes and install Silicone fluid (DOT5 'ABF'), which is 'Non-Hygroscopic', so it doesn't promote rust problems in the hydraulic system. The bonus is that it won't damage paint work.

When silicone is in use it will provide years of trouble free braking and an end to the monotonous and expensive pastime of repairing or replacing worn or leaking hydraulic components. Racing Fluid (DOT5.1 'GBF5') really is the ultimate in brake fluid. Its anti-boil properties mean that even when the brakes get hot the fluid will remain efficient, rather than boiling locally (such as in the calipers) into useless vapour. Ideal on the race track or when the brakes are used to their limits. Due to its high 'Hygroscopic' nature, DOT5.1 Racing fluid should be replaced annually otherwise the quality and effectiveness will be drastically reduced.

### Brake/Clutch Fluid (DOT4 Specification)

| ill | Part Number | Price £ea. | Description              | Req. | Details |
|-----|-------------|------------|--------------------------|------|---------|
| NI  | GBF4102     | £5.45      | BRAKE/CLUTCH FLUID, DOT4 | a/r  | 500ml   |
| NI  | GBF4103     | £10.74     | BRAKE/CLUTCH FLUID, DOT4 | a/r  | 1 litre |
| NI  | GBF4104     | £42.00     | BRAKE/CLUTCH FLUID, DOT4 | a/r  | 5 litre |

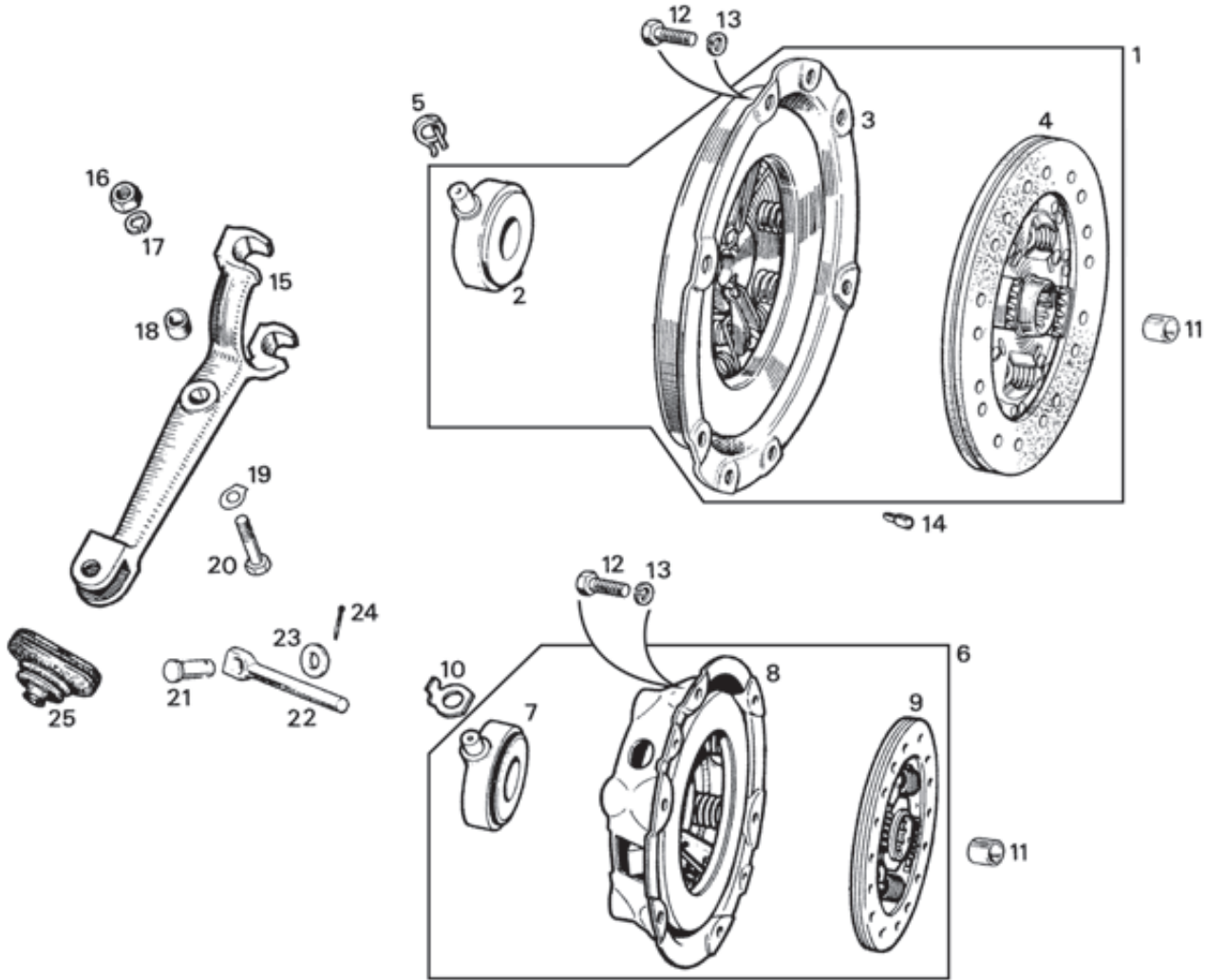
### Silicone Brake/Clutch Fluid (DOT5 Specification)

|    |      |        |                          |     |                   |
|----|------|--------|--------------------------|-----|-------------------|
| NI | ABF3 | £18.00 | BRAKE/CLUTCH FLUID, DOT5 | a/r | silicone, 500ml   |
| NI | ABF4 | £30.00 | BRAKE/CLUTCH FLUID, DOT5 | a/r | silicone, 1 litre |

### Racing Brake/Clutch Fluid (DOT5.1 Specification)

|    |         |        |                            |     |                 |
|----|---------|--------|----------------------------|-----|-----------------|
| NI | GBF5102 | £7.62  | BRAKE/CLUTCH FLUID, DOT5.1 | a/r | racing, 500ml   |
| NI | GBF5103 | £14.25 | BRAKE/CLUTCH FLUID, DOT5.1 | a/r | racing, 1 litre |





**Clutch Drive Components**

**948cc Models**

| Ill | Part Number | Price £ea. | Description                               | Req. | Details |
|-----|-------------|------------|---|------|---------|
| 1   | GCK254AF    | £213.20    | CLUTCH KIT<br>(Contains items: 2, 3 & 4). | 1    |         |
| 2   | GRB101      | £18.55     | RELEASE BEARING                           | 1    |         |
| 3   | GCC132      | NCA        | CLUTCH COVER                              | 1    |         |
| 4   | GCP102      | £42.70     | CLUTCH PLATE                              | 1    |         |
| 5   | 7H3048      | £1.03      | CLIP, release bearing                     | 2    |         |

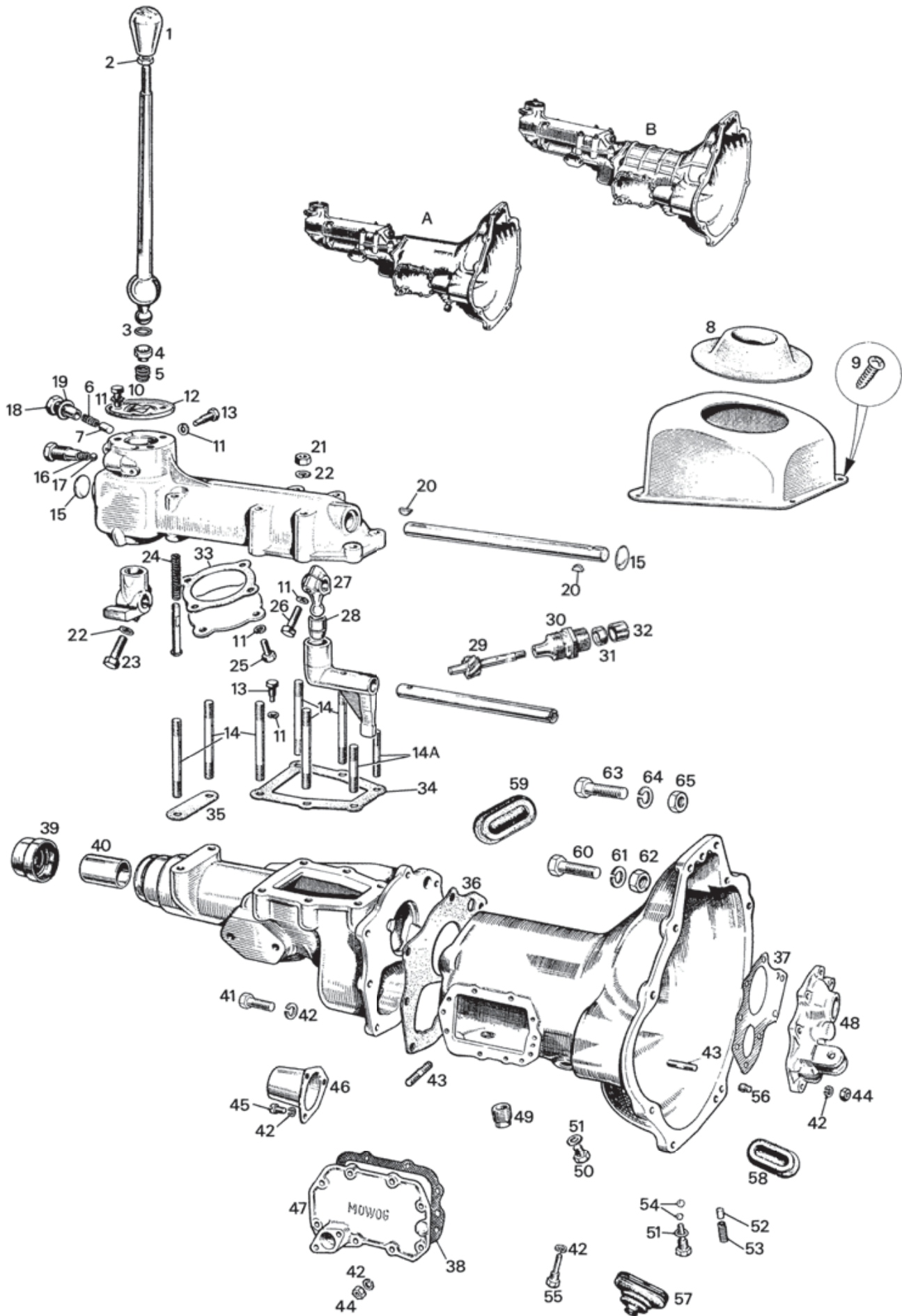
**1098cc Models**

|    |          |         |  |   |  |
|----|----------|---------|--|---|--|
| 6  | GCK260   | £205.00 | CLUTCH KIT<br>(Contains items: 7, 8 & 9).              | 1 |  |
|    | GCK260Z  | £68.00  | CLUTCH KIT, aftermarket<br>(Contains items: 7, 8 & 9). | 1 |  |
| 7  | GRB102   | £15.95  | RELEASE BEARING  | 1 |  |
| 8  | GCC114   | £156.80 | CLUTCH COVER   | 1 |  |
| 9  | GCP103AF | £41.40  | CLUTCH PLATE   | 1 |  |
| 10 | 13H783   | £1.03   | CLIP, release bearing                                  | 2 |  |

**All Models**

|    |        |        |                          |   |                            |
|----|--------|--------|--------------------------|---|----------------------------|
| 11 | 1A1559 | £2.00  | SPIGOT BUSH              | 1 |                            |
| 12 | GHF120 | £0.19  | SCREW, cover to flywheel | 6 |                            |
| 13 | GHF332 | £0.19  | WASHER, spring           | 6 |                            |
| 14 | 1G2984 | £1.85  | DOWEL                    | 2 |                            |
| 15 | 2A3406 | NCA    | CLUTCH FORK              | 1 | 948cc to (e) 9CG DAH2139   |
|    | 22A219 | NCA    | CLUTCH FORK              | 1 | 948cc from (e) (CG DAH2140 |
|    | 22G168 | £52.80 | CLUTCH FORK              | 1 | 1098cc                     |
| 16 | GHF201 | £0.08  | NUT, plain               | 1 |                            |
| 17 | GHF332 | £0.19  | WASHER, spring           | 1 |                            |
| 18 | 2A3006 | £1.55  | BUSH, clutch fork        | 1 |                            |
| 19 | 2K5813 | NCA    | LOCKTAB                  | 1 |                            |

|    |         |       |                         |   |
|----|---------|-------|-------------------------|---|
| 20 | 2A3289  | £3.80 | BOLT, clutch fork pivot | 1 |
| 21 | 2K5622  | £1.50 | CLEVIS PIN              | 1 |
| 22 | 13H21   | £5.40 | PUSH ROD                | 1 |
| 23 | GHF301  | £0.10 | WASHER, plain           | 1 |
| 24 | GHF502  | £0.12 | SPLIT PIN               | 1 |
| 25 | 22H1337 | £2.00 | GAITER, clutch fork     | 1 |



**Gearbox Identification**

**948cc Sprite I, II & Midget I (Gearbox 9CC/9CG)**

As the original 948cc gears for the 9C & 9CG gearbox are no longer available, an alternative has had to be found. This is achieved by machining the 948cc gearbox casing and utilising the internals from the 1098cc Morris Minor Gearbox, with the improved baulk ring synchromesh on 2nd, 3rd & top.

**1098cc Sprite II, III & Midget I, II (Gearbox 10CG/10CC)**

The internal gears in the 1098cc Sprite/Midget gearbox are also no longer available, therefore the later 1275cc Midget gearbox assembly has to be used if the gears in the original gearbox are damaged.

The following components are for original 948cc & 1098cc Sprite & Midget gearboxes. We have listed parts that are currently available, plus components that we intend to manufacture in the near future. Some cars have had their original gearboxes replaced with 1098cc Morris Minor units. The individual components from these gearboxes are NOT interchangeable with Sprite/Midget internals. When stripped, the gearboxes can be easily identified.

**Sprite I gearbox**

- Smooth gearbox case
- Brass bearings for 2nd & 3rd gears
- Brass interlock collar between 2nd & 3rd gears

**Sprite II & Midget I gearbox**

- Smooth gearbox case, (948cc only)
- Ribbed gearbox case, (1098cc only)
- Roller bearings for 2nd & 3rd gears
- Steel collar between 2nd & 3rd gears

**Gearbox Units**

| ill | Part Number | Price £ea. | Description                            | Req. | Details            |
|-----|-------------|------------|--|------|--------------------|
| A   | AEA3031R    | £550.40    | GEARBOX, recon/exchange, (less remote) | 1    | 948cc smooth case  |
| B   | RJM1109R    | £563.70    | GEARBOX, recon/exchange, (less remote) | 1    | 1098cc ribbed case |

**Gearbox Casing & Gear Lever Fittings**

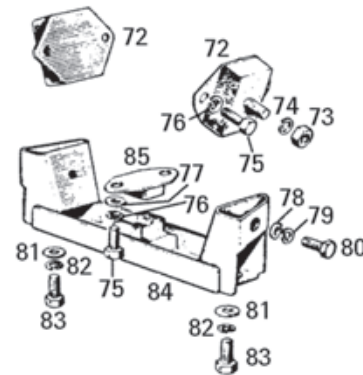
**All 948 & 1098 Gearboxes**

|    |          |         |  |    |   |
|----|----------|---------|--|----|---|
| 1  | 22G110   | £8.60   | KNOB, gear lever, (standard)               | 1  |   |
|    | GAC4046  | £12.00  | KNOB, leather, 'Sprite'                    | 1  |   |
|    | GAC4045  | £12.00  | KNOB, leather, 'MG'                        | 1  |   |
|    | GAC4047  | £12.50  | KNOB, wood, 'Sprite'                       | 1  |   |
|    | GAC4048  | £12.50  | KNOB, wood, 'MG'                           | 1  |   |
| 2  | 53K1722  | £0.29   | LOCK NUT                                   | 1  |   |
| 3  | TRS710   | £0.34   | 'O' RING                                   | 1  |   |
| 4  | 2A3467   | £2.90   | BUTTON                                     | 1  |   |
| 5  | 2A3390   | £1.85   | SPRING                                     | 1  |   |
| 6  | AEG3123  | £1.00   | SPRING                                     | 2  |   |
| 7  | AEG3124  | NCA     | PLUNGER                                    | 2  | to eng. No. 9C UH 25508                     |
| 7a | 22A84    | £1.20   | PLUNGER                                    | 2  | from eng. No. 9C UH 25509                   |
| NI | SGB0002  | £6.10   | ANTI-RATTLE KIT, late                      | 1  | Inc's items 3 to 5 and 1 of 6 & 7a          |
| 8  | ACA5208  | £3.96   | GAITER, rubber                             | 1  | excessive wear occurs if fitted upside down |
| 9  | AB608031 | £0.13   | SCREW, (self tapping)                      | 4  |   |
| 10 | SH604051 | £0.19   | SCREW, (1/4")                              | 3  |   |
| 11 | GHF331   | £0.12   | WASHER, spring, (1/4")                     | 10 |   |
| 12 | 2A3339   | NCA     | PLATE, retaining                           | 1  |   |
| 13 | 1H3101   | NCA     | LOCATOR, (1/4")                            | 2  |   |
| 14 | 53K535   | £1.90   | STUD, long, (5/16")                        | 6  |   |
|    | 53K528   | £1.60   | STUD, short, (5/16")                       | 2  |   |
| 15 | ACA4010  | NCA     | CORE PLUG                                  | 2  |   |
| 16 | 22A75    | £1.24   | SPRING                                     | 1  |   |
| 17 | BLS110   | £0.29   | BALL BEARING, reverse gear plunger         | 1  |   |
| 18 | 22A85    | NCA     | CAP  | 1  |   |
| 19 | AEG3122  | £0.94   | WASHER                                     | 1  |   |
| 20 | WKN404   | £0.71   | WOODRUFF KEY                               | 2  |   |
| 21 | GHF201   | £0.08   | NUT, (5/16")                               | 8  |   |
| 22 | GHF332   | £0.19   | WASHER, spring, (5/16")                    | 9  |   |
| 23 | 2A3335   | £0.18   | SCREW                                      | 1  |   |
| 24 | 1G3863   | NCA     | SPRING, reverse gear plunger               | 1  |   |
| 25 | SH604041 | £0.19   | SCREW, (1/4")                              | 4  |   |
| 26 | GHF101   | £0.19   | SCREW, (1/4")                              | 1  |   |
| 27 | 2A3385   | NCA     | LEVER, selector                            | 1  |   |
| 28 | 2A3468   | £1.99   | BUSH                                       | 1  |   |
| 29 | 2A3420   | £132.00 | SPEEDO PINION                              | 1  |   |
| 30 | 22A71    | NCA     | RETAINER, speedo pinion                    | 1  |   |
| 31 | NKC105A  | £3.44   | OIL SEAL                                   | 1  |   |
| 32 | 2A3255   | NCA     | RETAINER, oil seal                         | 1  |   |
| 33 | 2A3341   | £1.28   | GASKET, plate to remote housing            | 1  |   |
| 34 | 2A3344   | £0.50   | GASKET, remote housing, (front), to casing | 1  |   |
| 35 | 2A3345   | £0.56   | GASKET, remote housing, (rear), to casing  | 1  |   |
| 36 | 22A481   | £0.88   | GASKET, rear extension to main case        | 1  |   |
| 37 | 2A3007   | £0.67   | GASKET, front cover plate to case          | 1  | 948cc gearbox                               |
|    | 22G165   | £0.56   | GASKET, front cover plate to case          | 1  | 1098cc gearbox                              |
| 38 | 2A3286   | £0.78   | GASKET, side cover                         | 1  |   |
| NI | BGK106   | £3.90   | GASKET SET, gearbox                        | 1  | all models                                  |

|    |           |         |  |    |                                     |
|----|-----------|---------|--|----|-------------------------------------|
| 39 | 2A3061    | £5.00   | OIL SEAL, rear   | 1  |                                     |
| 40 | 2A3325    | £7.22   | BUSH   | 1  |                                     |
| 41 | SH604071  | £0.34   | SCREW, (1/4")  | 9  |                                     |
| 42 | GHF331    | £0.12   | WASHER, (1/4")   | 28 |                                     |
| 43 | 53K463    | £2.24   | STUD, (1/4")   | 15 |                                     |
| 44 | GHF200    | £0.12   | NUT, (1/4")  | 15 |                                     |
| 45 | 53K1435   | £1.20   | SCREW, (1/4")  | 3  |                                     |
| 46 | 1B3346    | NCA     | COVER, starter pinion  | 1  |                                     |
| 47 | 88G214    | NCA     | SIDE PLATE   | 1  |                                     |
| 48 | 2A3087    | NCA     | COVER, front   | 1  | 948cc 9C & early 9CG to (e) DAH2139 |
|    | 22A224    | NCA     | COVER, front   | 1  | 948cc 9CG from (e) DAH2140          |
|    | 22G118    | NCA     | COVER, front   | 1  | 1098cc                              |
|    | 22G118X   | £100.00 | COVER, front, improved (Improved specification with renewable oil seal). | 1  |                                     |
|    | 22G118XOS | £2.10   | OIL SEAL, front cover, replacement                                       | 1  |                                     |

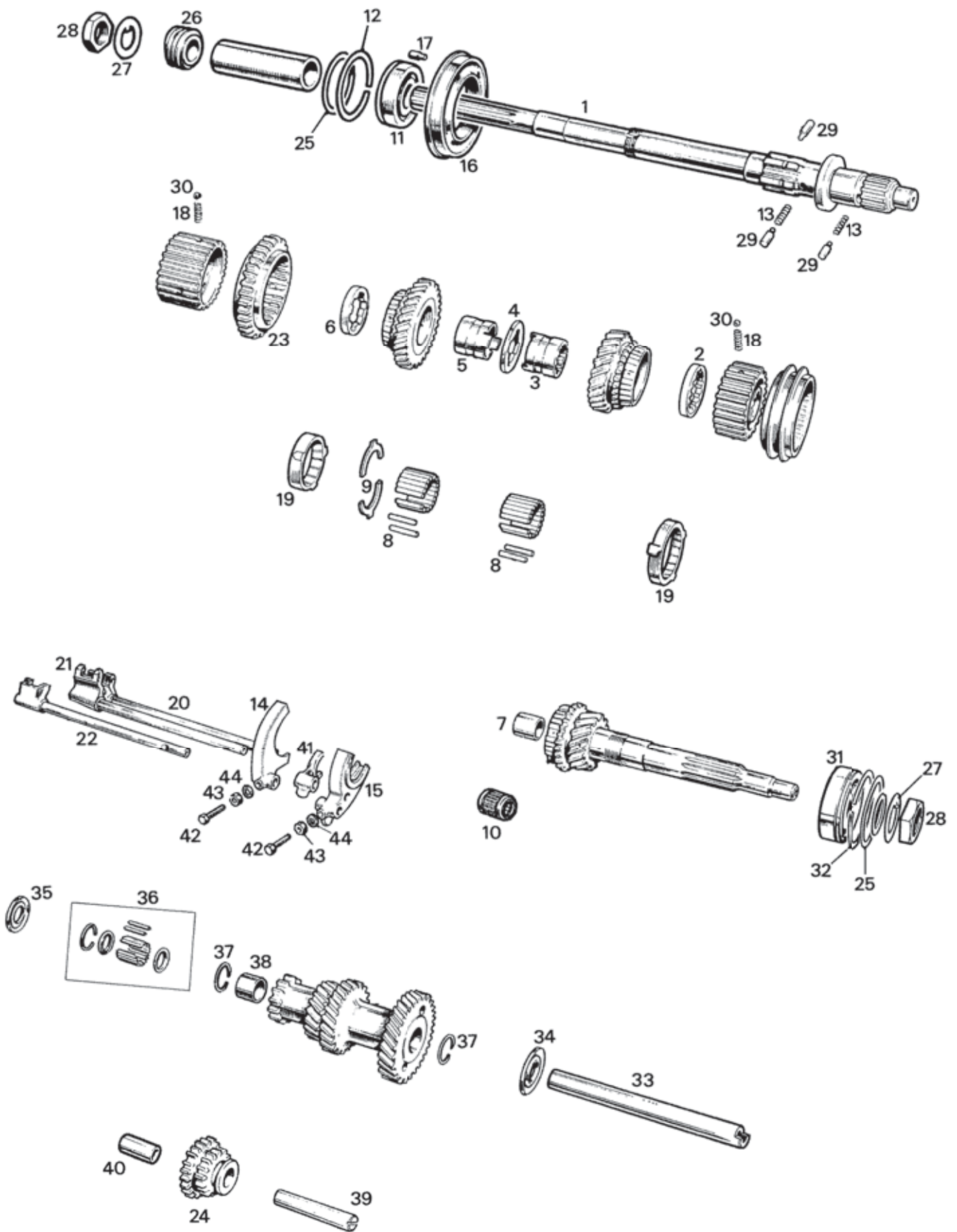
Note: The original front cover for 1098cc gearboxes (Part No: 22G118) relied on an 'Archimedes' screw to keep the oil in the gearbox, simple, but not totally effective. Our improved front cover (Part No: 22G118X) is machined to accommodate a modern, replaceable, lip type oil seal.

|    |          |        |                                       |   |                            |
|----|----------|--------|---------------------------------------|---|----------------------------|
| 49 | 2K5830   | £4.78  | PLUG, filler and drain                | 2 |                            |
|    | 2K5830X  | £14.65 | PLUG, filler and drain                | 2 | magnetic                   |
| 50 | 6K643    | NCA    | PLUNGER PLUG, reverse gear            | 1 |                            |
| 51 | 2K4956   | £0.24  | WASHER                                | 2 |                            |
| 52 | 2A3108   | NCA    | PLUNGER                               | 3 |                            |
| 53 | 22A75    | £1.24  | SPRING, plunger                       | 3 |                            |
| 54 | BLS110   | £0.29  | BALL BEARING, selector shaft          | 2 |                            |
| 55 | 2A3028   | £2.54  | SCREW, locking, reverse shaft         | 1 |                            |
| 56 | 1G752    | £0.82  | DOWEL                                 | 2 |                            |
| 57 | 22H1337  | £2.00  | RUBBER, clutch fork                   | 1 |                            |
| 58 | 2A3076   | £2.54  | RUBBER, dust, (left hand)             | 1 |                            |
| 59 | 22G199   | £4.20  | RUBBER, top dust plug                 | 1 | 1098cc gearbox only        |
| 60 | BH605111 | £0.50  | BOLT, gearbox to back plate, (5/16")  | 8 | 1098cc engines             |
|    | SH605091 | £0.60  | SCREW, gearbox to back plate, (5/16") | 8 | 948cc engines              |
| 61 | GHF332   | £0.19  | WASHER, spring, (5/16")               | 8 |                            |
| 62 | GHF201   | £0.08  | NUT, (5/16")                          | 3 |                            |
| 63 | BH606131 | £0.72  | BOLT, starter, (3/8")                 | 2 |                            |
| 64 | GHF333   | £0.19  | WASHER, spring, (3/8")                | 2 |                            |
| 65 | GHF202   | £0.12  | NUT, (3/8")                           | 2 |                            |
| NI | GBK2002  | £6.20  | BOLT KIT, engine to gearbox, 948cc    | 1 | Inc. items 60A, & 61 to 65 |
| NI | MBK116   | £5.30  | BOLT KIT, engine to gearbox, 1098cc   | 1 | Inc. items 60 to 65        |



**Gearbox Mountings**

|    |          |       |                                 |   |                               |
|----|----------|-------|---------------------------------|---|-------------------------------|
| 72 | AHA9307  | £3.70 | GEARBOX MOUNTING                | 2 |                               |
| 73 | GHF202   | £0.12 | NUT, (3/8")                     | 2 |                               |
| 74 | GHF333   | £0.19 | WASHER, spring, (3/8")          | 2 |                               |
| 75 | SH505061 | £0.42 | SCREW, (coarse thread), (5/16") | 6 |                               |
| 76 | GHF332   | £0.19 | WASHER, spring, (5/16")         | 6 |                               |
| 77 | GHF301   | £0.10 | WASHER, flat, (5/16")           | 2 |                               |
| 78 | PWZ205   | £0.19 | WASHER, flat, (5/16")           | 2 | gearbox tunnel to crossmember |
| 79 | GHF332   | £0.19 | WASHER, spring, (5/16")         | 2 |                               |
| 80 | GHF120   | £0.19 | SCREW, (5/16")                  | 2 | floor to crossmember          |
| 81 | GHF302   | £0.30 | WASHER, flat, (3/8")            | 2 |                               |
| 82 | GHF333   | £0.19 | WASHER, spring, (3/8")          | 2 |                               |
| 83 | BH606261 | £0.90 | BOLT, (3/8")                    | 2 |                               |
| 84 | 2A5552   | NCA   | CROSSMEMBER, (gearbox)          | 1 |                               |
| 85 | 2A5420   | £3.50 | MOUNTING, (gearbox steady)      | 1 |                               |



## Gearbox Internals

## Sprite I

## 9CC Gearbox Only

| Ill | Part Number | Price £ea. | Description                           | Req. | Details           |
|-----|-------------|------------|---------------------------------------|------|-------------------|
| 1   | 22A213      | NCA        | MOTION SHAFT, 3rd                     | 1    |                   |
| 2   | 22A550      | NCA        | THRUST WASHER, front, (0.212"/0.213") | 1    | } use as required |
|     | 22A536      | NCA        | THRUST WASHER, front, (0.214"/0.215") | 1    |                   |
|     | 22A537      | NCA        | THRUST WASHER, front, (0.216"/0.217") | 1    |                   |
|     | 22A538      | NCA        | THRUST WASHER, front, (0.218"/0.219") | 1    |                   |
| 3   | 2A3290      | £16.00     | BUSH, 3rd gear                        | 1    |                   |
| 4   | 22G374      | £7.20      | INTERLOCK                             | 1    |                   |
| 5   | 2A3298      | £16.00     | BUSH, 2nd gear                        | 1    |                   |
| 6   | 2A3042      | NCA        | THRUST, rear                          | 1    |                   |
| 7   | 2A3034      | £5.10      | BUSH, 1st/3rd gear motion             | 1    |                   |

## Sprite II &amp; Midget I (948cc)

## 9CG Gearbox only

|    |         |       |                                    |    |              |
|----|---------|-------|------------------------------------|----|--------------|
| 8  | AEA3201 | NCA   | ROLLER, (28 per gear)              | 56 |              |
| 9  | AEA3200 | NCA   | WASHER, half                       | 2  |              |
| 10 | CHM172  | £4.84 | BUSH/BEARING, 1st/3rd motion shaft | 1  | caged roller |

## All 948cc, 9C &amp; 9CG Gearboxes

|    |        |        |                           |     |  |
|----|--------|--------|---------------------------|-----|--|
| 11 | 2A3245 | £10.30 | BEARING, 3rd motion shaft | 1   |  |
| 12 | 6K558  | NCA    | CIRCLIP                   | 1   |  |
| 13 | 22A528 | NCA    | SPRING                    | a/r |  |
| 14 | 2A3019 | NCA    | SELECTOR FORK, 1st/3rd    | 1   |  |
| 15 | 2A3021 | NCA    | SELECTOR FORK, 3rd/4th    | 1   |  |

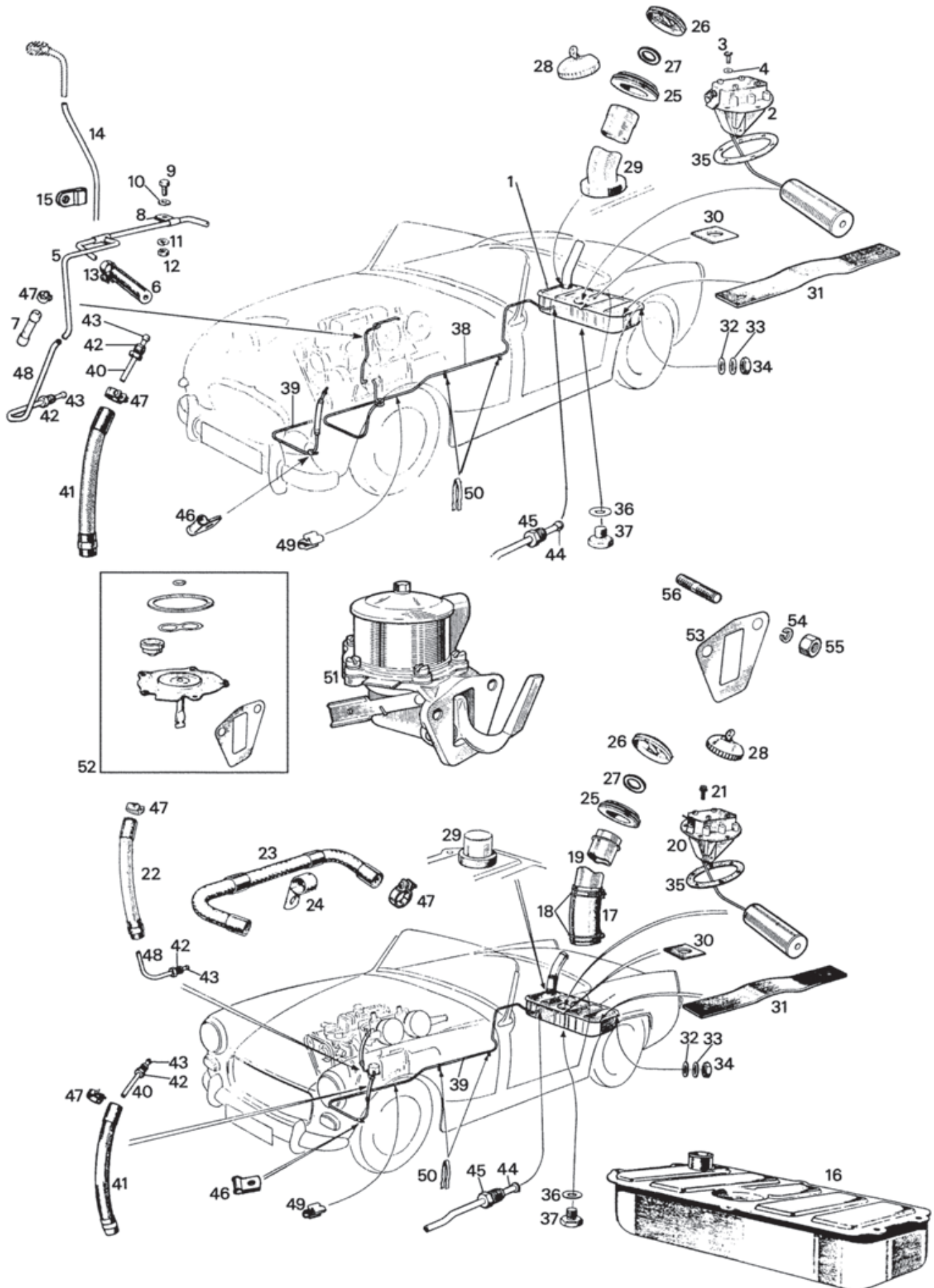
## Sprite III &amp; Midget II (1098cc)

## 10CG &amp; 10CC Gearboxes Only

|    |         |        |                                    |    |              |
|----|---------|--------|------------------------------------|----|--------------|
| 1  | 22G146  | NCA    | MOTION SHAFT, 3rd                  | 1  |              |
| 8  | 22G149  | £0.50  | ROLLER, (26 per gear)              | 52 |              |
| 9  | 22G157  | NCA    | WASHER, half                       | 2  |              |
| 10 | CHM172  | £4.84  | BUSH/BEARING, 1st/3rd motion shaft | 1  | caged roller |
| 11 | 22A465  | £15.00 | BEARING, 3rd motion shaft          | 1  |              |
| 13 | 22G154  | NCA    | SPRING                             | 2  |              |
| 14 | 22A469  | £29.30 | SELECTOR FORK, 1st/2nd             | 1  |              |
| 15 | 22A471  | NCA    | SELECTOR FORK, 3rd/4th             | 1  |              |
| 16 | 22A463  | NCA    | HOUSING, bearing                   | 1  |              |
| 17 | 1G3530  | NCA    | LOCATING PEG                       | 1  |              |
| 18 | 22G317  | £0.55  | SPRINGS, syncromesh                | 6  |              |
| 19 | 22G2033 | £8.20  | BAULK RING                         | 3  |              |
| 20 | 22A468  | NCA    | SELECTOR ROD, reverse              | 1  |              |
| 21 | 22A472  | NCA    | SELECTOR ROD, 3rd/4th              | 1  |              |
| 22 | 22A470  | NCA    | SELECTOR ROD, 1st/2nd              | 1  |              |
| 23 | 22A460  | £84.50 | GEAR, 1st speed, outer ring only   | 1  |              |
| 24 | 22A453  | £55.90 | GEAR, reverse idler                | 1  |              |

## All Gearboxes (948 &amp; 1098cc)

|    |         |        |                                      |     |                        |
|----|---------|--------|--------------------------------------|-----|------------------------|
| 25 | 2K8737  | £1.24  | SHIM, (0.004")                       | a/r |                        |
|    | 2K8738  | £1.03  | SHIM, (0.006")                       | a/r |                        |
|    | 2K8739  | £1.55  | SHIM, (0.010")                       | a/r |                        |
| 26 | 2A3371  | £5.20  | SPEEDO GEAR                          | 1   |                        |
| 27 | 2A3035  | £3.76  | WASHER, (lock)                       | 2   |                        |
| 28 | 2K6677  | £0.66  | NUT                                  | 2   |                        |
| 29 | 22A495  | £4.50  | LOCATING PEG                         | a/r | 1, 2 or 3, as required |
| 30 | BLS107  | £0.29  | BALL BEARING, syncromesh             | 6   |                        |
| 31 | 2A3245  | £10.30 | BEARING                              | 1   |                        |
| 32 | 6K558   | NCA    | CIRCLIP                              | 1   |                        |
| 33 | 22G673Z | £26.40 | LAYSHAFT                             | 1   |                        |
| 34 | 2A3023  | £6.30  | THRUST WASHER, front, (0.125")       | 1   | } use as required      |
| 35 | 2A3024  | £6.30  | THRUST WASHER, rear, (0.123"/0.124") | 1   |                        |
|    | 2A3025  | £6.30  | THRUST WASHER, rear, (0.125"/0.126") | 1   |                        |
|    | 2A3026  | £6.30  | THRUST WASHER, rear, (0.127"/0.128") | 1   |                        |
|    | 2A3027  | £6.30  | THRUST WASHER, rear, (0.130"/0.131") | 1   |                        |
| 36 | 88G396  | £4.00  | ROLLER BEARING                       | 1   |                        |
| 37 | 22G278  | £1.24  | CIRCLIP                              | 2   |                        |
| 38 | 22G277  | NCA    | DISTANCE PIECE                       | 1   |                        |
| 39 | 88G216  | NCA    | SHAFT, reverse                       | 1   |                        |
| 40 | 2A3282  | £2.00  | BUSH, reverse                        | 1   |                        |
| 41 | 2A3284  | £25.00 | SELECTOR FORK, reverse               | 1   |                        |
| 42 | 2A3492  | £2.75  | SCREW, locating, (1/4")              | 3   |                        |
| 43 | FNZ504  | £0.94  | NUT, (lock), (1/4")                  | 3   |                        |
| 44 | GHF321  | £0.12  | WASHER, spring, (1/4")               | 3   |                        |



## Fuel Tank, Pump &amp; Fittings

## Sprite I Only

| Ill | Part Number | Price £ea. | Description                                  | Req. | Details   |
|-----|-------------|------------|--|------|---|
| 1   | ARA77       | £165.00    | FUEL TANK                                    | 1    |   |
| 2   | 2A404       | NCA        | SENDER UNIT                                  | 1    |   |
|     | 21A168      | £42.50     | SENDER UNIT                                  | 1    | alternative   |
| 3   | 53K165      | £0.71      | SCREW  | 6    |   |
| 4   | 2A2088      | £0.66      | WASHER                                       | 6    |   |
| 5   | AEA393      | NCA        | FUEL PIPE                                    | 1    |   |
| 6   | AEC992      | £0.71      | HOSE, (flexible), pipe to carburettor        | 2    |   |
| 7   | GGT102      | £4.32      | HOSE, (flexible), fuel pump to carb.         | 1    |   |
| 8   | PCR409      | £0.85      | CLIP   | a/r  |   |
| 9   | SH604041    | £0.19      | SCREW, (1/4")                                | 2    |   |
| 10  | GHF300      | £0.12      | WASHER, flat, (1/4")                         | 2    |   |
| 11  | GHF331      | £0.12      | WASHER, spring, (1/4")                       | 2    |   |
| 12  | GHF200      | £0.12      | NUT, (1/4")                                  | 2    |   |
| 13  | AEC2003     | NCA        | CLIP   | 4    |   |
| 14  | AEC985      | NCA        | PIPE, fuel overflow                          | 2    |   |
| 15  | AEH550      | NCA        | CLIP   | 1    |   |
| 38  | AHA5469Z    | £36.80     | PIPE, tank to pump, (c/w olive/nut)          | 1    | to AN5 41014  |
| 39  | AHA5536Z    | £28.00     | PIPE, tank to flexible hose, (c/w olive/nut) | 1    | AN5 41015 on & future,<br>shape to suit application |
| 40  | AHA5535     | £12.55     | PIPE, flexible, pipe to pump                 | 1    |   |
| 41  | GGT102      | £4.32      | HOSE, flexible, to pump                      | 1    |   |
| 42  | 060176      | NCA        | NUT, pipe fuel pump                          | 2    |   |
| 43  | TL7         | £0.82      | OLIVE, pipe fuel pump                        | 2    |   |
| 44  | 21A2771     | NCA        | OLIVE, main pipe to fuel tank                | 1    |   |
| 45  | 21A2770     | £3.96      | NUT, main pipe to fuel tank                  | 1    |   |
| 46  | PCR411      | £0.85      | CLIP, main fuel pipe, (front)                | 1    |   |
| 48  | AHA5535     | £12.55     | PIPE, pump outlet to flexible hose           | 1    | bend to suit  |
| 51  | 17H98       | £49.50     | FUEL PUMP, (manual)                          | 1    |   |
| 52  | BAU5077     | NCA        | REPAIR KIT                                   | 1    |   |
| 53  | 2A113       | £0.52      | GASKET, (pump to block)                      | 1    |   |
| 54  | GHF332      | £0.19      | WASHER, (5/16")                              | 2    |   |
| 55  | GHF201      | £0.08      | NUT, (5/16")                                 | 2    |   |
| 56  | CHS2510     | NCA        | STUD, (5/16")                                | 2    |   |

## Sprite II &amp; Midget I

|    |           |        |  |   |  |
|----|-----------|--------|--|---|--|
| 16 | NRP9Z     | £90.00 | FUEL TANK, (7 gallons)                       | 1 | replacement tanks have no<br>provision for drain plugs |
| 17 | AHA5663   | £15.00 | HOSE, fuel filler, rubber                    | 1 |  |
| 18 | CS4042    | £2.24  | CLIP, wire type                              | 2 | alternatives   |
|    | GHC11080  | £3.25  | CLIP, jubilee type                           | 2 | alternatives   |
| 19 | AHA5662   | NCA    | TUBE, fuel filler                            | 1 |  |
| 20 | 21A168    | £42.50 | SENDER UNIT                                  | 1 |  |
| 21 | 53K165    | £0.71  | SCREW  | 6 |  |
| 22 | GGT105    | £5.75  | HOSE, (flexible), (to front carburettor)     | 1 |  |
| 23 | GGT106    | £5.90  | HOSE, (flexible), (carb. to carb.)           | 1 |  |
| 24 | 12H1001SS | £2.50  | CLIP, (flexible hose support)                | 2 |  |
| 39 | AHA5536Z  | £28.00 | PIPE, tank to flexible hose, (c/w olive/nut) | 1 | shape to suit application                              |
| 40 | AHA5535   | £12.55 | PIPE, flexible pipe to pump                  | 1 |  |
| 41 | GGT102    | £4.32  | HOSE, flexible, to pump                      | 1 |  |
| 42 | 060176    | NCA    | NUT, pipe fuel pump                          | 2 |  |
| 43 | TL7       | £0.82  | OLIVE, pipe fuel pump                        | 2 |  |
| 44 | 21A2771   | NCA    | OLIVE, pipe to fuel tank                     | 1 |  |
| 45 | 21A2770   | £3.96  | NUT, pipe to fuel tank                       | 1 |  |
| 46 | PCR411    | £0.85  | CLIP, main fuel pipe, (front)                | 1 |  |
| 48 | AHA5535   | £12.55 | PIPE, pump outlet to flexible hose           | 1 | bend to suit   |
| 51 | 17H98     | £49.50 | FUEL PUMP, mechanical                        | 1 |  |
| 52 | BAU5077   | NCA    | REPAIR KIT                                   | 1 |  |
| 53 | 2A113     | £0.52  | GASKET                                       | 1 |  |
| 54 | GHF332    | £0.19  | WASHER, (5/16")                              | 2 |  |
| 55 | GHF201    | £0.08  | NUT, (5/16")                                 | 2 |  |
| 56 | CHS2510   | NCA    | STUD, (5/16")                                | 2 |  |

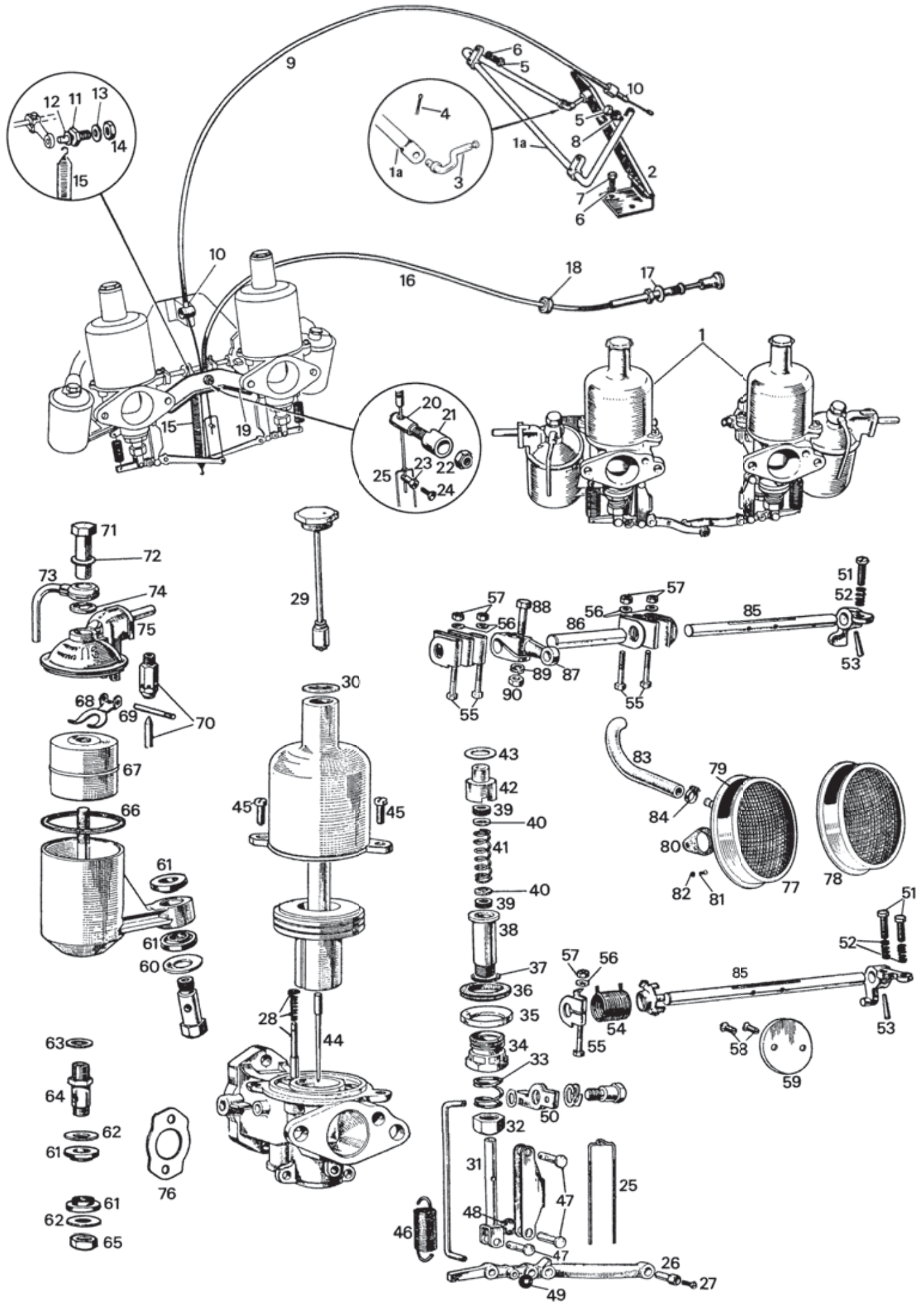
## Sprite III &amp; Midget II

|    |          |        |                              |   |  |
|----|----------|--------|------------------------------|---|--|
| 16 | NRP9Z    | £90.00 | FUEL TANK, (7 gallons)       | 1 | replacement tanks have no<br>provision for drain plugs |
| NI | HFFK4    | £70.00 | FUEL PIPE KIT                | 1 |  |
| 39 | AHA7381Z | £27.20 | PIPE, flexible, tank to pump | 1 |  |
| 41 | GGT102   | £4.32  | HOSE, flexible, pipe to pump | 1 |  |
| 44 | 21A2771  | NCA    | OLIVE, pipe to fuel tank     | 1 |  |
| 45 | 21A2770  | £3.96  | NUT, pipe to fuel tank       | 1 |  |
| NI | AUF214EP | £95.00 | FUEL PUMP, (electric)        | 1 | positive earth   |
| NI | AUF214EN | £95.00 | FUEL PUMP, (electric)        | 1 | negative earth   |
| NI | AUB6106A | £11.00 | POINTS/CONTACTS              | 1 |  |
| NI | AUB663   | £5.60  | BANJO                        | 2 |  |
| NI | AUB676   | £0.78  | WASHER, banjo sealing        | 2 |  |
| NI | AHA7384  | NCA    | BRACKET, fuel pump mounting  | 1 |  |
| NI | AHH6708  | £3.88  | RUBBER, fuel pump mounting   | 1 |  |

|    |           |        |                                       |   |                 |
|----|-----------|--------|---------------------------------------|---|-----------------|
| NI | GWW201M   | £1.03  | BREATHER PIPE, fuel pump, (22")       | 1 |                 |
| NI | GWW404    | £1.55  | 'T' PIECE, end of breather pipe       | 1 |                 |
| NI | GGT104    | £5.39  | HOSE, (flexible/outlet), pump to pipe | 1 |                 |
| NI | 37H7148M  | NCA    | PIPE, (pump to flexible hose GGT105)  | 1 |                 |
| 22 | GGT105    | £5.75  | HOSE, flexible, to front carburettor  | 1 |                 |
| 23 | GGT106    | £5.90  | HOSE, flexible, carb to carb          | 1 |                 |
| 24 | 12H1001SS | £2.50  | CLIP, flexible hose support           | 2 | stainless steel |
| 17 | AHA5663   | £15.00 | HOSE, fuel filler, rubber             | 1 |                 |
| 18 | CS4042    | £2.24  | CLIP, wire type                       | 2 | alternatives    |
|    | GHC11080  | £3.25  | CLIP, jubilee type                    | 2 | alternatives    |
| 19 | AHA5662   | NCA    | TUBE, fuel filler                     | 1 |                 |
| 20 | 21A168    | £42.50 | SENDER UNIT                           | 1 |                 |
| 21 | 53K165    | £0.71  | SCREW                                 | 6 |                 |

## All Models

|    |          |        |                            |     |                  |
|----|----------|--------|----------------------------|-----|------------------|
| 25 | AHA5445  | £2.50  | SEAL, filler neck          | 1   |                  |
| 26 | 18G8601A | £6.40  | PETROL CAP, non-locking    | 1   |                  |
| 27 | 27H3573  | NCA    | SEAL, filler cap           | 1   | NCA, use item 26 |
| 28 | AKF1439  | £22.80 | PETROL CAP, locking        | 1   | period style     |
|    | GSS154Z  | £11.51 | PETROL CAP, locking        | 1   | replacement      |
| 29 | 2A2069   | £1.24  | SEAL, filler neck to floor | 1   |                  |
| 30 | 2A2070   | £1.03  | SEAL, tank mounting        | 2   | small            |
| 31 | 2A2071   | £1.55  | SEAL, tank mounting        | 2   | large            |
| 32 | GHF301   | £0.10  | WASHER, flat, (5/16")      | 6   |                  |
| 33 | GHF322   | £0.12  | WASHER, star, (5/16")      | 6   |                  |
| 34 | GHF201   | £0.08  | NUT, (5/16")               | 6   |                  |
| 35 | 2H1082   | £0.38  | GASKET, sender unit        | 1   |                  |
| 36 | ARA967   | NCA    | WASHER, drain plug sealing | 1   | used only on     |
| 37 | ARH672   | £3.10  | DRAIN PLUG                 | 1   | original tanks   |
| 47 | GGT1117X | £1.24  | CLIP, flexible hoses       | a/r | use as required  |
| 49 | 17H9603  | £0.60  | CLIP, fuel pipes           | 3   |                  |
| 50 | 6K35     | £0.40  | CLIP, fuel pipes           | 2   |                  |





**Carburettors & Components**

Note: Please see the Accessories section for full details of carburettors & components.

**Twin (1 1/8") H1 SU's**

**Sprite I (948cc)**

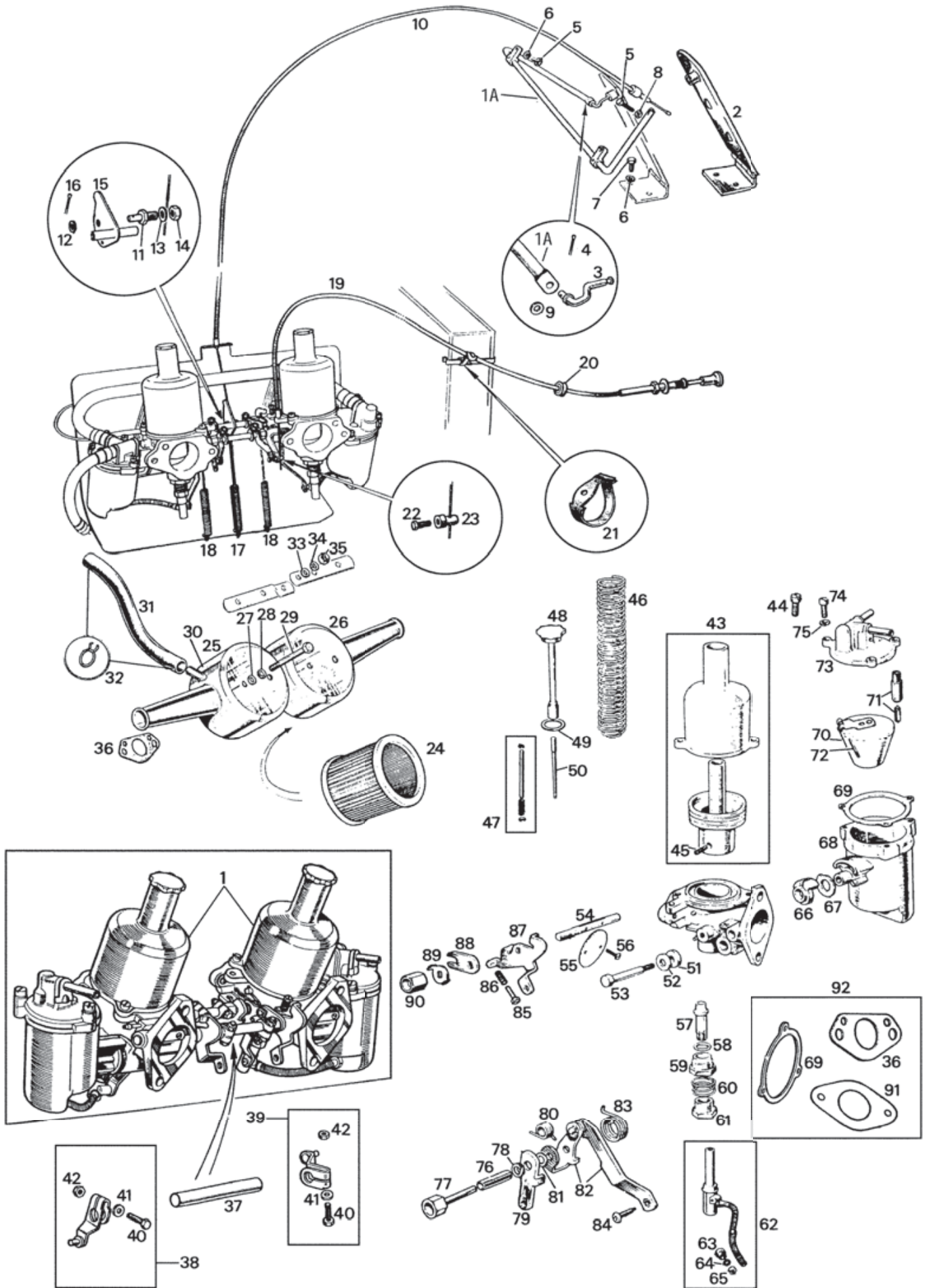
The Sprite Mk1 was originally fitted with SU's H1 type (1 1/8") carburettors, which are identified by having a single bolt securing the float chamber lid. The tag attached to the lid (if still there!) should say AUC863.

Frequently, the H1 carburettors are replaced by the later HS2 (1 1/4") types. These later carburettors have a float chamber lid retained by 3 screws around the circumference. The tag number (again if still there!) should be either AUC990 or AUD73.

Note: Before ordering parts/service kits, please verify type of carburettor fitted to your vehicle.

| Ill | Part Number | Price £ea. | Description                | Req. | Details                 |
|-----|-------------|------------|----------------------------|------|-------------------------|
| 1   | AUC863T     | NCA        | CARBURETTORS, new, (pair)  | 1    |                         |
|     | CRK226      | £70.00     | SERVICE/REPAIR KIT         | 2    |                         |
| 1a  | 2A2077      | NCA        | CROSS LINKAGE              | 1    |                         |
| 2   | AHA6256     | £10.20     | PEDAL, accelerator         | 1    | use with AHA6255 link   |
| 3   | AHA6255     | £5.75      | LINK                       | 1    | use with AHA6256 pedal  |
| 4   | GHF500      | £0.12      | SPLIT PIN                  | 1    |                         |
| 5   | SH604071    | £0.34      | SCREW, (1/4")              | 3    |                         |
| 6   | GHF331      | £0.12      | WASHER, (1/4")             | 4    |                         |
| 7   | SH604041    | £0.19      | SCREW, (1/4")              | 2    |                         |
| 8   | JN2107      | £0.19      | LOCK NUT, (1/4")           | 1    |                         |
| 9   | 21G5077     | £10.60     | CABLE, accelerator         | 1    |                         |
| 10  | 88G349      | NCA        | FERRULE                    | 2    |                         |
| 11  | ACC5062     | £1.75      | LINK PIN                   | 1    |                         |
| NI  | ACC5062K    | £1.80      | LINK PIN KIT               | 1    | inc. link, nut & washer |
| 12  | PWZ203      | £0.12      | WASHER, (3/16")            | 1    |                         |
| 13  | GHF300      | £0.12      | WASHER, (1/4")             | 1    |                         |
| 14  | GHF200      | £0.12      | NUT, (1/4")                | 1    |                         |
| NI  | GHF500      | £0.12      | SPLIT PIN                  | 1    |                         |
| 15  | ACH8393     | £1.50      | SPRING, accelerator return | 1    |                         |
| 16  | 2A2086      | £8.95      | CHOKE CABLE                | 1    |                         |
| 17  | GHF302      | £0.30      | WASHER, (3/8")             | 1    |                         |
| 18  | RFN303      | £0.50      | GROMMET                    | 1    |                         |
| 19  | 2A850       | £5.39      | BRACKET, choke             | 1    |                         |
| 20  | 11B542      | £30.65     | PIN, locating              | 1    |                         |
| 21  | 11B543      | £17.50     | COLLAR, collar             | 1    |                         |
| 22  | 53K1392     | NCA        | NUT                        | 1    |                         |
| 23  | ACH9042     | £1.03      | TRUNNION, choke cable      | 1    |                         |
| 24  | 53K3503     | £0.42      | SCREW                      | 1    |                         |
| 25  | AUC1025     | £7.73      | STIRRUP                    | 1    |                         |
| 26  | AUE35       | £6.46      | TRUNNION                   | 2    |                         |
| 27  | AUC5047     | £3.66      | SCREW                      | 2    |                         |
| 28  | WZX1105     | £6.00      | LIFTING PIN KIT            | 2    |                         |
| 29  | AUC8114A    | £14.80     | DAMPER, (with plastic cap) | 2    |                         |
| 30  | AUC2141     | £0.40      | GASKET/WASHER, fibre       | 2    |                         |
| 31  | AUC8182     | £9.90      | MAIN JET, 0.90             | 2    | inc. items 35, 36, 39   |
| 32  | AUC2121     | £3.35      | NUT, adjusting             | 2    |                         |
| 33  | AUC2114     | £1.64      | SPRING                     | 2    |                         |
| 34  | AUC3232     | £4.84      | GLAND NUT                  | 2    |                         |
| 35  | AUC2117     | £3.76      | SEAL, aluminium            | 2    |                         |
| 36  | AUC2118     | £0.60      | SEAL, cork                 | 2    |                         |
| 37  | AUC3233     | £3.22      | WASHER, copper             | 2    |                         |
| 38  | AUC3231     | £6.90      | BEARING, lower, jet        | 2    |                         |
| 39  | AUC2120     | £0.94      | CORK, gland                | 4    |                         |
| 40  | AUC2119     | £1.85      | WASHER, brass              | 4    |                         |
| 41  | AUC1158     | £2.84      | SPRING                     | 2    |                         |
| 42  | AUC3230     | £11.70     | BEARING, upper, jet        | 2    |                         |
| 43  | AUC2122     | £0.53      | WASHER, copper             | 2    |                         |
| NI  | WZX1593     | £19.80     | BEARING KIT, jet           | 2    | inc. items 32 to 43     |
| 44  | AUD1149     | £9.50      | NEEDLE - EB, (rich)        | 2    |                         |
|     | AUD1211     | £9.50      | NEEDLE - GG, (standard)    | 2    |                         |
|     | AUD1266     | £10.00     | NEEDLE - MOW, (weak)       | 2    |                         |
| 45  | JZX1394     | £0.50      | SCREW, retaining           | 4    |                         |
| 46  | AUC4667     | £4.27      | SPRING, choke return       | 2    |                         |
| 47  | AUC5009     | £1.94      | CLEVIS PIN                 | 6    |                         |
| 48  | AUC5004     | £0.66      | CLIP                       | 6    |                         |
| 49  | AUC5002     | £0.71      | STAR LOCK                  | 1    |                         |
| 50  | AUC3503     | NCA        | CAM, fast idle             | 1    |                         |
| 51  | AUC3464     | £0.80      | SCREW, adjusting           | 3    |                         |
| 52  | AUC3465     | £1.10      | SPRING, adjusting          | 3    |                         |
| 53  | AUC2106     | NCA        | TAPER PIN                  | 2    |                         |
| 54  | AUC4781     | £6.60      | SPRING                     | 1    | front carburettor only  |
| 55  | AUC2669     | £0.94      | SCREW                      | 5    |                         |
| 56  | PWZ102      | £0.12      | WASHER                     | 5    |                         |
| 57  | AJD8014Z    | £0.19      | NUT                        | 5    |                         |
| 58  | AUC1358     | £0.72      | SCREW, butterfly           | 4    |                         |
| 59  | AUC2103     | NCA        | BUTTERFLY                  | 2    |                         |

|    |           |        |                               |     |                     |
|----|-----------|--------|-------------------------------|-----|---------------------|
| 60 | AUC1337   | £3.72  | WASHER                        | 2   |                     |
| 61 | AUC1534   | £1.20  | SEAL                          | 4   |                     |
| 62 | AUC1389   | £2.65  | WASHER                        | 4   |                     |
| 63 | AUC1384   | £0.72  | WASHER                        | 2   | alternative type    |
| 64 | AUC1387   | £8.20  | BANJO/UNION                   | 2   | float mounting      |
| 65 | AJD8206Z  | £0.41  | NUT                           | 2   |                     |
| 66 | AUC1412   | £0.41  | SEAL                          | 2   |                     |
| 67 | WZX1302   | £20.30 | FLOAT                         | 2   |                     |
| 68 | AUC1981   | £6.70  | LEVER                         | 2   |                     |
| 69 | AUC1152   | £0.60  | SUPPORT PIN                   | 2   |                     |
| 70 | WZX1101A  | £9.00  | NEEDLE & SEAT                 | 2   |                     |
| 71 | AUC1867X  | £4.88  | BANJO BOLT                    | 2   |                     |
| 72 | AUC1557   | £0.82  | WASHER                        | 2   |                     |
| 73 | AUC1866   | £13.05 | PIPE, overflow                | 2   |                     |
| 74 | AUC1928   | £1.55  | WASHER, fibre                 | 2   |                     |
| 75 | AUE253    | £27.20 | LID, float chamber            | 2   |                     |
| 76 | 3H2687    | £0.60  | GASKET, carb to manifold      | 6   |                     |
| 77 | 2A848     | £24.00 | AIR FILTER, front, (standard) | 1   | with breather pipes |
| 78 | 2A849     | £24.00 | AIR FILTER, rear, (standard)  | 1   | with breather pipes |
| 79 | 215-691   | NCA    | LABEL, "Cooper"               | 2   |                     |
| 80 | ACA5071   | £0.53  | GASKET, filter to carb        | 2   |                     |
| 81 | SH605061  | £0.13  | SCREW, (5/16")                | 4   |                     |
| 82 | GHF332    | £0.19  | WASHER, spring, (5/16")       | 4   |                     |
| 83 | 149994Z   | £7.10  | HOSE, breather                | 1   |                     |
| 84 | GHC11022  | £1.94  | CLIP, hose type               | 2   | alternative         |
|    | CS4013    | £1.39  | CLIP, wire type               | 2   | alternative         |
| 85 | AUC1045   | £9.73  | SPINDLE                       | 2   | trim to length      |
| 86 | AUC2411   | NCA    | CONNECTING ROD                | 1   |                     |
| 87 | AUE180    | £10.90 | ARM, accelerator              | 1   |                     |
| 88 | AUC2694   | £0.55  | BOLT, (3/16")                 | 1   |                     |
| 89 | WL700101  | £0.12  | SPRING WASHER, (3/16")        | 1   |                     |
| 90 | AJD8012Z  | £0.14  | NUT, (3/16")                  | 1   |                     |
| NI | AUE18     | £9.80  | SEAL AND WASHER KIT           | 2   |                     |
| NI | GGL9035X  | £4.21  | DASH POT OIL, (SU)            | a/r |                     |
| NI | MM386-200 | £31.20 | SYNCHRONISER TOOL             | 1   |                     |
| NI | GAC6101X  | £17.25 | JET CENTERING TOOL            | 1   |                     |
| NI | AUD2693   | £2.68  | JET ADJUSTING SPANNER         | 1   |                     |
| NI | ALT9501   | £12.50 | SU NEEDLE CHART               | a/r |                     |



Twin (1 1/4") HS2 SU's

Note: Please see the Accessories section for full details of Twin (1 1/4") HS2 SU's.

Sprite II, III & Midget I, II (948cc & 1098cc)

Sprite II & Midget I (948cc)

| Ill | Part Number | Price £ea. | Description   | Req. | Details |
|-----|-------------|------------|---|------|---------|
| 1   | AUC990T     | £608.00    | CARBURETTORS, new, (pair)   | 1    |         |
|     | AUC990E     | NCA        | CARBURETTORS, exchange, (pair)<br>(Supplied less rods 37, 38 & 39). | 1    |         |

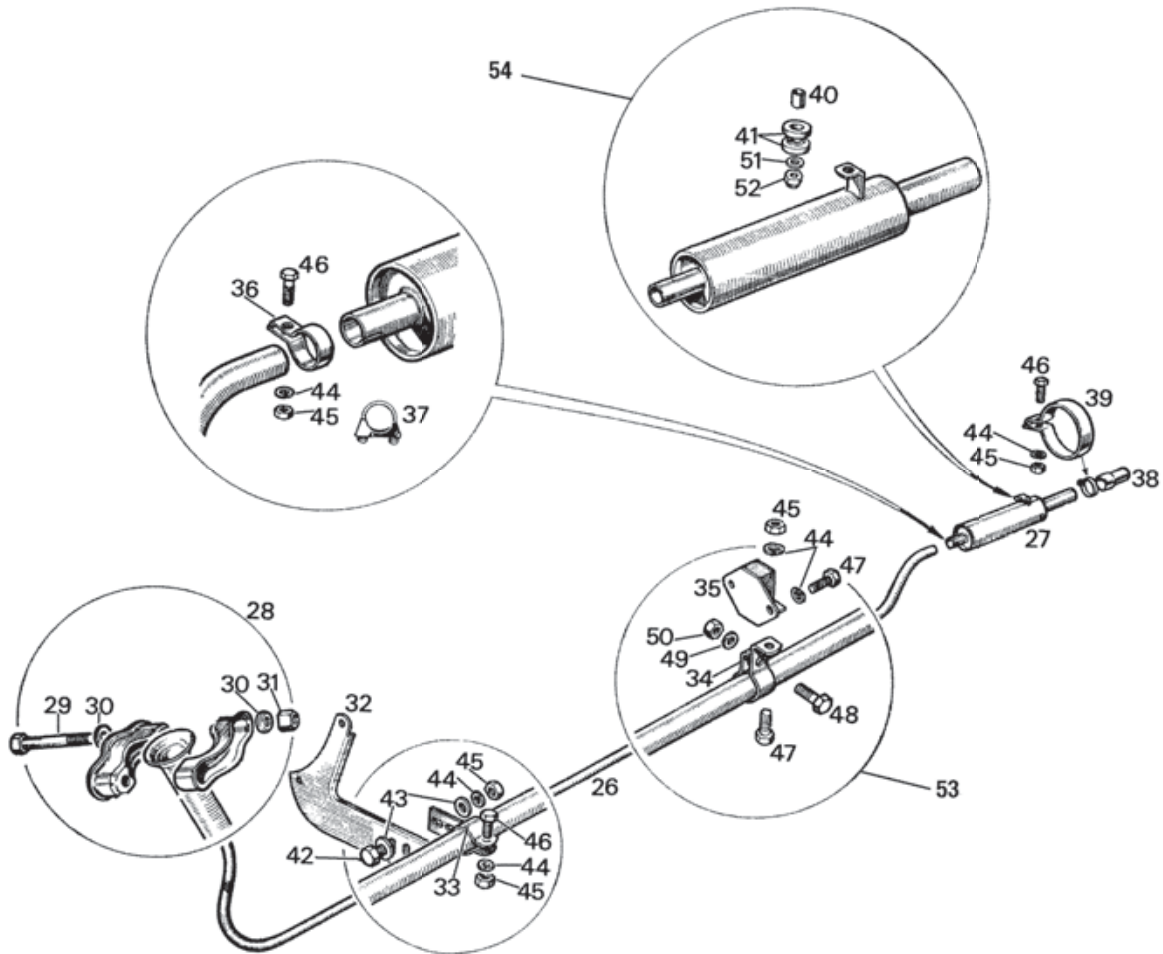
Sprite II & Midget I (1098cc 10CG)

|   |        |         |   |   |  |
|---|--------|---------|---|---|--|
| 1 | AUD73E | £304.80 | CARBURETTORS, exchange, (pair)<br>(Supplied less rods 37, 38 & 39). | 1 |  |
|---|--------|---------|---|---|--|

Sprite III & Midget II (1098cc 10CC)

|    |           |         |   |   |  |
|----|-----------|---------|---|---|--|
| 1  | AUD136T   | £531.00 | CARBURETTORS, new, (pair)   | 1 |  |
|    | AUD136E   | £314.80 | CARBURETTORS, exchange, (pair)<br>(Supplied less rods 37, 38 & 39). | 1 |  |
| 1a | 2A2077    | NCA     | CROSS LINKAGE   | 1 |  |
| 2  | AHA6256   | £10.20  | PEDAL, accelerator  | 1 |  |
| 3  | AHA6255   | £5.75   | LINK  | 1 |  |
| 4  | GHF500    | £0.12   | SPLIT PIN   | 1 |  |
| 5  | SH604071  | £0.34   | SCREW, (1/4")   | 3 |  |
| 6  | GHF331    | £0.12   | WASHER, (1/4")  | 4 |  |
| 7  | SH604041  | £0.19   | SCREW, (1/4")   | 2 |  |
| 8  | JN2107    | £0.19   | LOCK NUT, (1/4")  | 1 |  |
| 9  | GHF300    | £0.12   | WASHER, flat, (1/4")  | 1 |  |
| 10 | AHA5746   | £6.30   | CABLE, accelerator  | 1 |  |
| 11 | ACC5062   | £1.75   | LINK PIN  | 1 |  |
| 12 | PWZ203    | £0.12   | WASHER, (3/16")   | 1 |  |
| 13 | GHF300    | £0.12   | WASHER, (1/4")  | 1 |  |
| 14 | GHF200    | £0.12   | NUT, (1/4")   | 1 |  |
| 15 | AEA597    | £10.30  | LEVER   | 1 |  |
| 16 | GHF503    | £0.20   | SPLIT PIN   | 1 |  |
| 17 | AEA602    | £1.01   | SPRING, long  | 1 | middle spring  |
| 18 | AEC2075   | £0.80   | SPRING, short   | 2 | end springs  |
| 19 | AHA7748   | £9.80   | CHOKE CABLE, (RHD)  | 1 |  |
|    | 2A2086    | £8.95   | CHOKE CABLE, (LHD)  | 1 |  |
| 20 | RFN303    | £0.50   | GROMMET   | 1 |  |
| 21 | 13H6107   | £2.00   | STRAP, to heater  | 1 |  |
| 22 | 53K3503   | £0.42   | SCREW   | 1 |  |
| 23 | ACH9042   | £1.03   | TRUNNION, choke   | 1 |  |
| 24 | GFE1004   | £5.60   | AIR FILTER ELEMENT  | 2 |  |
| 25 | AHA8419   | NCA     | AIR CLEANER, front, (standard)                                      | 1 |  |
| 26 | AHA8420   | NCA     | AIR CLEANER, rear, (standard)                                       | 1 |  |
| NI | SGPF101   | £10.80  | AIR CLEANER, 'Pancake'<br>(Chrome replacement).                     | 2 | different needles<br>and/or different<br>springs may need to<br>be used to obtain<br>correct mixture |
| NI | KN56-9121 | £82.00  | K&N, FILTER   | 2 |  |
| NI | KN56-9055 | £231.60 | K&N, FILTER ASSEMBLY, (Midget)                                      | 1 |  |
| NI | KN56-9057 | £231.60 | K&N, FILTER ASSEMBLY, (Sprite)                                      | 1 |  |
| 27 | GHF301    | £0.10   | WASHER, flat, (5/16")   | 4 |  |
| 28 | GHF332    | £0.19   | WASHER, spring, (5/16")   | 4 |  |
| 29 | BH505361  | £1.03   | BOLT, (5/16")   | 4 |  |
| 30 | CRTR202A  | £3.10   | LABEL, Cooper   | 2 |  |
| 31 | 149994Z   | £7.10   | HOSE, breather  | 1 | air cleaner to rocker box  |
| 32 | ACA5290   | £1.03   | CLIP, wire type   | 2 |  |
| 33 | PWZ205    | £0.19   | WASHER, flat, (5/16")   | 1 |  |
| 34 | GHF332    | £0.19   | WASHER, spring, (5/16")   | 1 |  |
| 35 | GHF222    | £0.42   | LOCK NUT, (5/16")   | 1 |  |
| 36 | ACA8014   | £0.40   | GASKET, carburettor to filter                                       | 2 |  |
| 37 | AUC1457   | £2.65   | CONNECTING ROD, choke   | 1 |  |
| 38 | AUE586    | £2.50   | LEVER & PIN, (front)  | 2 |  |
| 39 | AUE587    | £2.50   | LEVER & PIN, (rear)   | 2 |  |
| 40 | AUC2694   | £0.55   | SCREW   | 4 |  |
| 41 | AUC8396   | £0.40   | WASHER  | 4 |  |
| 42 | AJD8012Z  | £0.14   | NUT   | 4 |  |
| 43 | AUD9181   | £169.20 | PISTON & COVER  | 2 |  |
| 44 | JZX1394   | £0.50   | SCREW   | 4 |  |
| 45 | AUC2057   | £1.33   | SCREW, locking  | 2 |  |
| 46 | AUC4587   | £3.50   | SPRING, damper, (blue)  | 2 |  |
| 47 | WZX1108   | £6.00   | PISTON LIFT KIT   | 2 |  |
| 48 | AUC8114A  | £14.80  | DAMPER  | 2 |  |
| 49 | AUC2141   | £0.40   | SEALING RING  | 2 |  |
| 50 | AUD1410   | £10.00  | NEEDLE - V2, (rich)   | 2 | 948cc  |
|    | AUD1411   | £10.00  | NEEDLE - V3, (standard)   | 2 |  |
|    | AUD1227   | £9.50   | NEEDLE - GX, (weak)   | 2 |  |
|    | AUD1261   | £9.50   | NEEDLE - M, (rich)  | 2 |  |
|    | AUD1468   | £9.50   | NEEDLE - GY, (standard)   | 2 | early 1098cc (CG)  |
|    | AUD1211   | £9.50   | NEEDLE - GG, (weak)   | 2 |  |

|         |           |                         |                                     |                  |   |
|---------|-----------|-------------------------|-------------------------------------|------------------|---|
| AUD1242 | £9.50     | NEEDLE - H6, (rich)     | 2                                   |                  |   |
| AUD1478 | £9.50     | NEEDLE - AN, (standard) | 2                                   | late 1098cc (CC) |   |
| AUD1211 | £9.50     | NEEDLE - GG, (weak)     | 2                                   |                  |   |
| 51      | AUC1318   | £2.50                   | WASHER, rubber                      | 2                |   |
| 52      | AUC1317   | £0.55                   | WASHER, steel                       | 2                |   |
| 53      | AUD2891   | £9.67                   | BOLT                                | 2                |   |
| 54      | WZX1310   | £9.80                   | SPINDLE KIT                         | 2                | also Inc items 56 & 89  |
| 55      | WZX1320   | £16.10                  | BUTTERFLY KIT                       | 2                | also includes item 56   |
| 56      | AUC1358   | £0.72                   | SCREW                               | 4                |   |
| 57      | WZX1341   | £10.70                  | BEARING KIT, jet                    | 2                |   |
| 58      | AUC8478   | £0.98                   | WASHER                              | 2                |   |
| 59      | AUC2002   | £4.26                   | SCREW ADJUSTER                      | 2                |   |
| 60      | AUC2114   | £1.64                   | SPRING                              | 2                |   |
| 61      | AUC8461   | £1.55                   | NUT, mixture adjusting              | 2                |   |
| NI      | WZX1341   | £10.70                  | BEARING KIT, jet                    | 2                | contains items 57 to 61   |
| 62      | AUD9141A  | £20.00                  | JET, front                          | 1                | green ring colour code  |
|         | AUD9142A  | £20.00                  | JET, rear                           | 1                | pink ring colour code   |
| 63      | AUD2129   | £2.45                   | NUT                                 | 2                |   |
| 64      | AUD2193   | £0.29                   | WASHER                              | 2                |   |
| 65      | AUD2194   | £0.98                   | GLAND, rubber                       | 2                |   |
| 66      | AUC1367   | £9.94                   | ADAPTOR, front                      | 1                |   |
|         | AUD2676   | £5.70                   | ADAPTOR, rear                       | 1                |   |
| 67      | AUC1329   | £2.65                   | WASHER                              | 2                |   |
| 68      | AUC1310   | £39.80                  | FLOAT CHAMBER                       | 2                |   |
| 69      | AUC8459A  | £1.00                   | GASKET                              | 2                |   |
| 70      | WZX1300   | £9.60                   | FLOAT                               | 2                |   |
| 71      | WZX1101A  | £9.00                   | NEEDLE VALVE & SEAT                 | 2                | or use WZX1330 pivot kit  |
| 72      | AUC1152   | £0.60                   | PIVOT PIN                           | 2                | or use WZX1330 pivot kit  |
| 73      | AUE269    | £42.50                  | LID, float chamber, front           | 1                |   |
|         | AUE266    | £49.50                  | LID, float chamber, rear            | 1                |   |
| 74      | JZX1394   | £0.50                   | SCREW                               | 6                |   |
| 75      | WL700101  | £0.12                   | WASHER, (3/16")                     | 6                |   |
| 76      | AUC8473   | £1.33                   | PIVOT TUBE                          | 2                | or use WZX1330 pivot kit  |
| 77      | AUC1426   | £9.37                   | BOLT, pivot tube                    | 2                | 1 kit per carb  |
|         | WZX1330   | NCA                     | PIVOT KIT, (inc. 1 each of 76 & 77) | 2                |   |
| 78      | AUC8474   | £0.78                   | WASHER, spring                      | 2                |   |
| 79      | AUC8456   | NCA                     | CAM LEVER, front                    | 1                |   |
|         | AUC1371   | £5.70                   | CAM LEVER, rear                     | 1                |   |
| 80      | AUC8463   | NCA                     | SPRING, cam lever, front            | 1                |   |
|         | AUC1520   | NCA                     | SPRING, cam lever, rear             | 1                |   |
| 81      | AUC5032   | £1.75                   | DISTANCE WASHER                     | 2                |   |
| 82      | AUD9004   | £13.45                  | LEVER & LINK, front pick-up         | 1                |   |
|         | AUD9005   | NCA                     | LEVER & LINK, rear pick-up          | 1                |   |
| 83      | WZX1336   | £9.01                   | SPRING, front pick-up lever         | 1                |   |
|         | WZX1335   | £6.50                   | SPRING, rear pick-up lever          | 1                |   |
| 84      | AUD2104   | £0.35                   | SCREW, link to jet                  | 2                |   |
| 85      | AUC3464   | £0.80                   | SCREW, adjusting                    | 4                |   |
| 86      | AUC2451   | £0.94                   | SPRING                              | 4                |   |
| 87      | WZX1370   | NCA                     | THROTTLE LEVER, front               | 1                |   |
|         | AUD2101   | NCA                     | THROTTLE LEVER, rear                | 1                |   |
| 88      | JZX1328   | £7.93                   | LOST MOTION LEVER                   | 2                |   |
| 89      | AUC1206   | £0.36                   | TAB WASHER                          | 2                |   |
| 90      | AUC1424   | £2.15                   | NUT, (special)                      | 2                |   |
| 91      | 1G2624    | £0.41                   | GASKET, manifold                    | 6                |   |
| 92      | AUE810A   | £3.71                   | GASKET PACK                         | 2                |   |
| NI      | WZX1859X  | £54.00                  | OVERHAUL KIT                        | 1                | (Includes main jets, needle valves & seats. Metering needles (item 50) not included). |
| NI      | GGL9035X  | £4.21                   | DASH POT OIL, (SU)                  | a/r              |   |
| NI      | MM386-200 | £31.20                  | SYNCHRONISER TOOL                   | 1                |   |
| NI      | GAC6101X  | £17.25                  | JET CENTERING TOOL                  | 1                |   |
| NI      | AUD2693   | £2.68                   | JET ADJUSTING SPANNER               | 1                |   |
| NI      | ALT9501   | £12.50                  | SU NEEDLE CHART                     | a/r              |   |



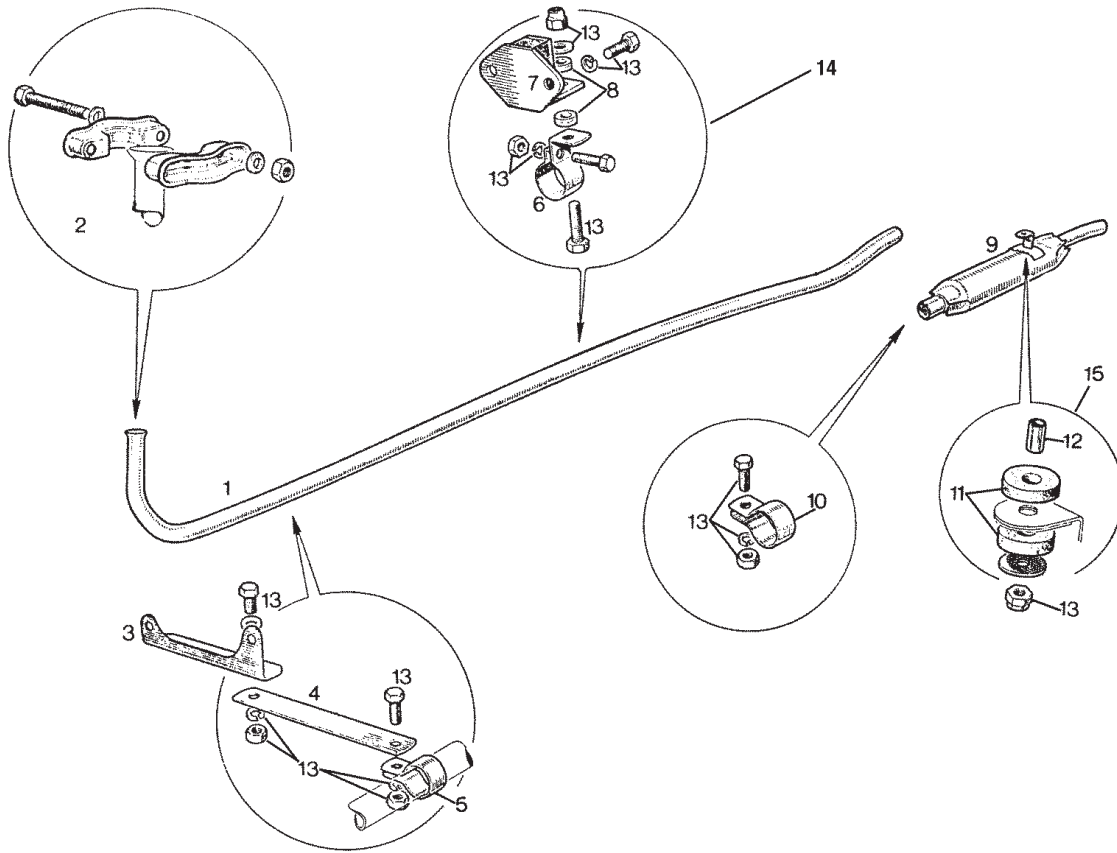
**Exhaust System**

Note: Please see the Accessories section for full details of exhaust systems.

**All 948cc Models**

| ill | Part Number | Price £ea. | Description                           | Req. | Details              |
|-----|-------------|------------|---------------------------------------|------|----------------------|
| 26  | GEX1304     | £37.80     | FRONT PIPE, mild steel                | 1    | from AN5 5477        |
|     | FSAN56      | £57.95     | FRONT PIPE, stainless steel           | 1    |                      |
| 27  | GEX3252     | £33.20     | SILENCER, mild steel                  | 1    |                      |
|     | FSAN219     | £88.30     | SILENCER, stainless steel             | 1    |                      |
| NI  | GAC2054     | £2.15      | JOINTING COMPOUND                     | 1    |                      |
| 28  | GEX7046     | £2.40      | CLAMP ASSEMBLY, pipe to manifold      | 1    | includes 29, 30 & 31 |
| 29  | BH605181    | £0.80      | BOLT, (5/16")                         | 2    |                      |
| 30  | 2K5806      | NCA        | WASHER, flat, (5/16")                 | 4    |                      |
| 31  | GHF261      | £0.30      | NUT, brass, (5/16")                   | 4    |                      |
| 32  | GEX7148     | £33.60     | BRACKET, gearbox steady               | 1    |                      |
| 33  | GEX7069     | £4.50      | BRACKET, front pipe to steady bracket | 1    |                      |
| 34  | GEX7070     | £4.20      | BRACKET, front pipe support           | 1    |                      |
| 35  | GEX7155     | £1.80      | MOUNTING RUBBER                       | 1    |                      |
| 36  | GEX9003     | £0.55      | CLAMP, rear, original type            | 1    |                      |
| 37  | GEX9003     | £0.55      | CLAMP, rear, 'U' bolt type            | 1    | alternative to 36    |
| 38  | GEX1305     | £9.37      | EXTENSION PIPE, (tail pipe)           | 1    |                      |
| 39  | GEX7071     | NCA        | CLAMP, (for tail pipe extension)      | 1    |                      |
| 40  | GEX7152     | £0.98      | SPACER                                | 1    |                      |
| 41  | GEX7151     | £0.67      | BUSH, rubber                          | 2    |                      |
| 42  | SH605061    | £0.13      | SCREW, (5/16")                        | 2    |                      |
| 43  | GHF301      | £0.10      | WASHER, (5/16")                       | 4    |                      |
| 44  | GHF332      | £0.19      | WASHER, spring, (5/16")               | 8    |                      |

|    |          |       |                        |   |
|----|----------|-------|------------------------|---|
| 45 | GHF201   | £0.08 | NUT, (5/16")           | 8 |
| 46 | GHF103   | £0.42 | SCREW, (5/16")         | 3 |
| 47 | SH605051 | £0.20 | SCREW, (5/16")         | 3 |
| 48 | SH604071 | £0.34 | SCREW, (1/4")          | 1 |
| 49 | GHF331   | £0.12 | WASHER, spring, (1/4") | 1 |
| 50 | GHF200   | £0.12 | NUT, (1/4")            | 1 |
| 51 | PWZ205   | £0.19 | WASHER, flat, (5/16")  | 2 |
| 52 | LNZ105   | £0.58 | NUT, (stiff), (5/16")  | 1 |
| 53 | GEX7070K | £8.00 | MOUNTING KIT, centre   | 1 |
| 54 | GEX7151K | £3.00 | MOUNTING KIT, rear     | 1 |
| NI | GBK2001  | £4.50 | BOLT KIT, exhaust      | 1 |

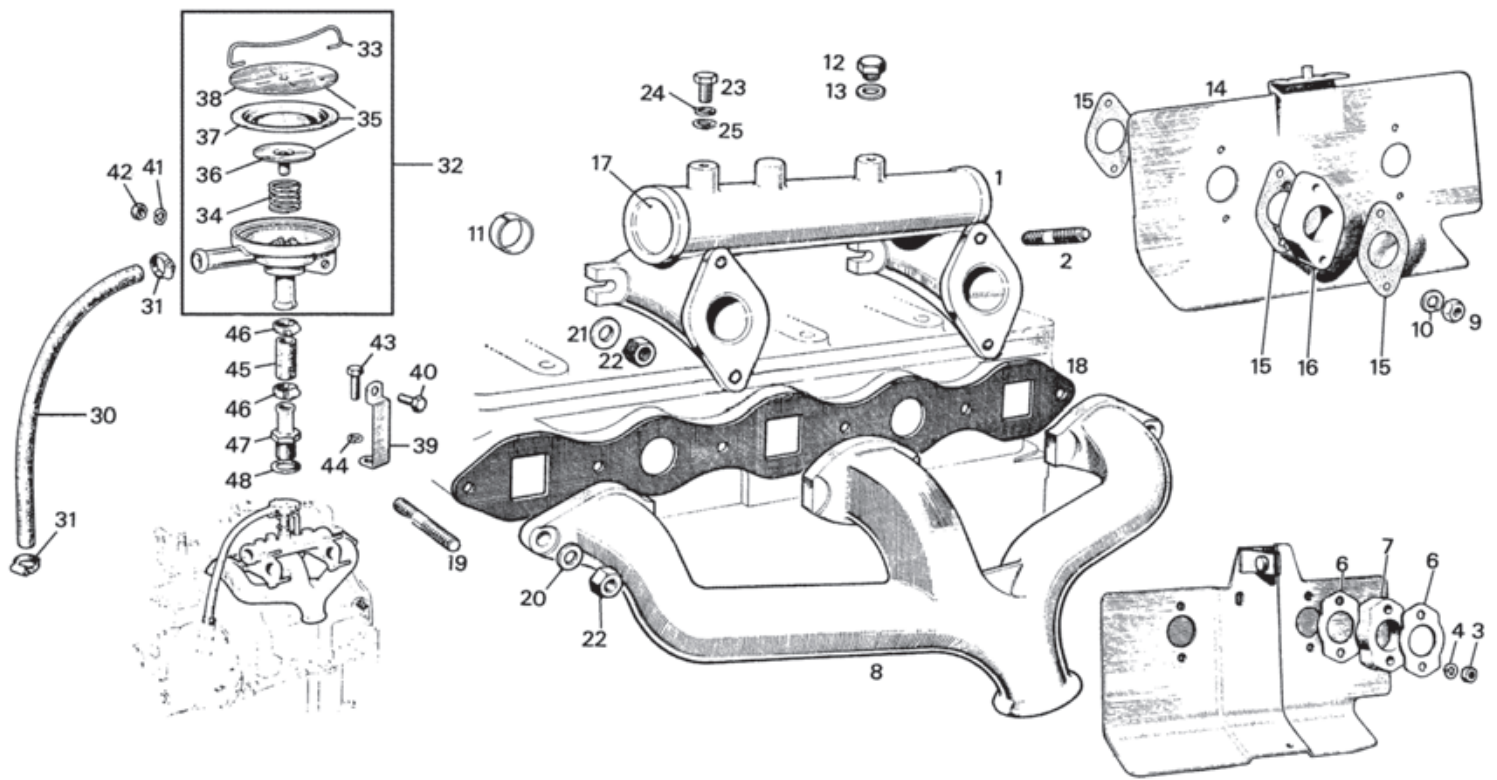


## Exhaust System

Note: Please see the Accessories section for full details of exhaust systems.

### All 1098cc Models

| Ill. | Part Number | Price £ea. | Description                   | Req. | Details                   |
|------|-------------|------------|-------------------------------|------|---------------------------|
| 1    | GEX1306     | £30.00     | FRONT PIPE, mild steel        | 1    |                           |
|      | FSAN290     | £44.50     | FRONT PIPE, stainless steel   | 1    |                           |
| 2    | GEX7049     | £2.65      | CLAMP, front pipe to manifold | 1    |                           |
| 3    | GEX7153     | NCA        | BRACKET, gearbox              | 1    |                           |
| 4    | GEX7154     | £1.24      | STRAP, front pipe to gearbox  | 1    |                           |
| 5    | GEX7072     | £4.30      | CLIP, front pipe to strap     | 1    |                           |
| 6    | GEX7073     | £4.30      | CLIP, intermediate            | 1    |                           |
| 7    | GEX7155     | £1.80      | MOUNTING, intermediate pipe   | 1    |                           |
| 8    | AHC442      | £0.66      | WASHER/INSULATOR              | 2    | fits each side of GEX7155 |
| 9    | GEX3365     | £28.30     | SILENCER, mild steel          | 1    |                           |
|      | FSAN233     | £87.00     | SILENCER, stainless steel     | 1    |                           |
| 10   | GEX7074     | £4.30      | CLIP, front pipe to silencer  | 1    |                           |
| 11   | GEX7151     | £0.67      | BUSH, rubber                  | 2    |                           |
| 12   | GEX7152     | £0.98      | SPACER                        | 1    |                           |
| 13   | GBK1004X    | £3.50      | BOLT MOUNTING KIT             | 1    |                           |
| 14   | GEX7073K    | £8.80      | MOUNTING KIT, centre          | 1    |                           |
| 15   | GEX7151K    | £3.00      | MOUNTING KIT, rear            | 1    |                           |



**Manifolds & Heatshields**

Note: Please see the Accessories section for full details of manifolds.

**Sprite I (948cc)**

| Part Number | Price £ea. | Description                        | Req. | Details |
|-------------|------------|------------------------------------|------|---------|
| 1 AEA19     | NCA        | INLET MANIFOLD, (for 1 1/8" carbs) | 1    |         |
| 2 CHS415    | £2.45      | STUD, carb to manifold, (1/4")     | 4    |         |
| 3 GHF200    | £0.12      | NUT, (1/4")                        | 4    |         |
| 4 GHF331    | £0.12      | WASHER, spring, (1/4")             | 4    |         |
| 5 AEA395    | £72.00     | HEAT SHIELD                        | 1    |         |
| 6 3H2687    | £0.60      | GASKET                             | 6    |         |
| 7 3H2686    | NCA        | SPACER                             | 2    |         |
| 8 12A191B   | £173.20    | EXHAUST MANIFOLD                   | 1    |         |

**Sprite II & Midget I (948cc 9CG) & early 1098cc 10CG)**

| Part Number | Price £ea. | Description                        | Req. | Details             |
|-------------|------------|------------------------------------|------|---------------------|
| 1 AUE1020   | £158.00    | INLET MANIFOLD, (for 1 1/4" carbs) | 1    |                     |
| 2 CHS2620   | £2.00      | STUD, carb to manifold, (3/8")     | 4    |                     |
| 8 12A191    | NCA        | EXHAUST MANIFOLD                   | 1    |                     |
| 9 NT606041  | £0.44      | NUT, thin, (3/8")                  | 4    |                     |
| 10 GHF302   | £0.30      | WASHER, flat, (3/8")               | 4    |                     |
| 11 12G297   | £1.24      | RING, locating                     | 2    | from 10CG DAH 18628 |
| 12 ADP210   | £5.18      | PLUG, blanking                     | 1    |                     |
| 13 1B3664   | £0.29      | WASHER, sealing                    | 1    |                     |
| 14 12G1460  | £11.70     | HEAT SHIELD                        | 1    |                     |
| 15 1G2624   | £0.41      | GASKET                             | 6    |                     |
| 16 AEA586   | £20.60     | SPACER                             | 2    |                     |

**Sprite III & Midget II (Late 1098cc 10CC engines)**

| Part Number | Price £ea. | Description                        | Req. | Details |
|-------------|------------|------------------------------------|------|---------|
| 1 AUE1020   | £158.00    | INLET MANIFOLD, (for 1 1/4" carbs) | 1    |         |
| 2 CHS2620   | £2.00      | STUD, carb to manifold, (3/8")     | 4    |         |
| 8 12G420    | £148.80    | EXHAUST MANIFOLD                   | 1    |         |
| 9 NT606041  | £0.44      | NUT, thin, (3/8")                  | 4    |         |
| 10 GHF302   | £0.30      | WASHER, flat, (3/8")               | 4    |         |
| 11 12G297   | £1.24      | RING, locating                     | 2    |         |
| 12 ADP210   | £5.18      | PLUG, blanking                     | 1    |         |

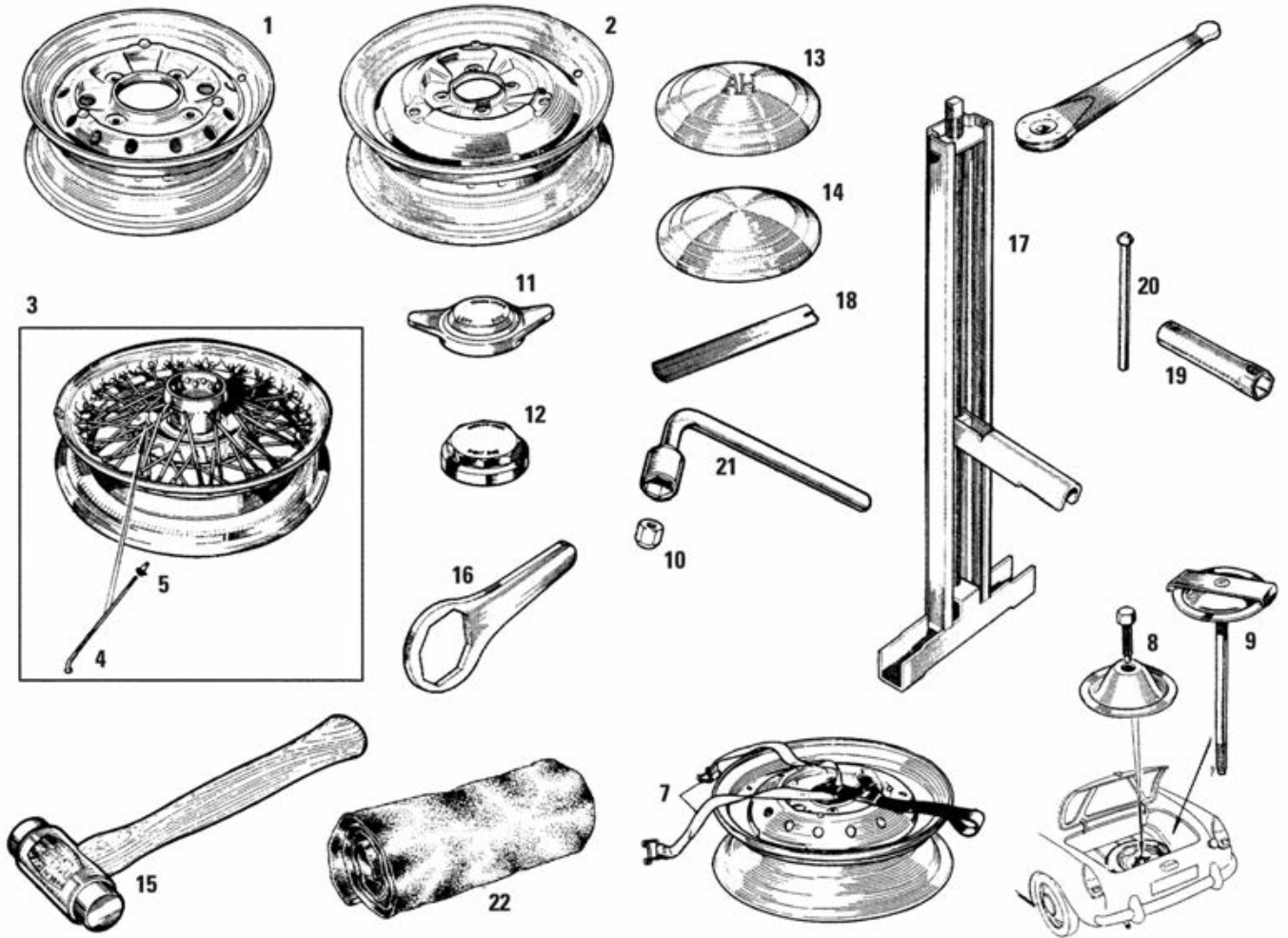
|            |        |                 |   |
|------------|--------|-----------------|---|
| 13 1B3664  | £0.29  | WASHER, sealing | 1 |
| 14 12G1460 | £11.70 | HEAT SHIELD     | 1 |
| 15 1G2624  | £0.41  | GASKET          | 6 |
| 16 AEA586  | £20.60 | SPACER          | 2 |

**All Models (948cc & 1098cc)**

|             |       |                                  |   |                   |
|-------------|-------|----------------------------------|---|-------------------|
| 17 2K8159   | £0.76 | CORE PLUG                        | 2 | to 9CG DAH 3169   |
| AE635       | £1.03 | CORE PLUG                        | 2 | from 9CG DAH 3170 |
| 18 AJM601   | £1.94 | GASKET, manifold to head         | 1 |                   |
| 19 FHS2512  | £0.83 | STUD, manifolds to head, (5/16") | 6 |                   |
| 20 GHF301   | £0.10 | WASHER, flat, (5/16")            | 2 | for outer studs   |
| 21 12A1211  | £0.58 | WASHER, flat, (5/16")            | 4 | for inner studs   |
| 22 GHF261   | £0.30 | NUT, brass, (5/16")              | 6 |                   |
| 23 SH504041 | £0.29 | SCREW, (1/4")                    | 2 |                   |
| 24 GHF331   | £0.12 | WASHER, spring, (1/4")           | 2 |                   |
| 25 GHF300   | £0.12 | WASHER, flat, (1/4")             | 2 |                   |

**Breather Control Valve & Fittings**

|             |        |   |   |
|-------------|--------|---|---|
| 30 BAU5065M | £10.30 | HOSE, breather<br>(Timing cover separator to breather control valve). | 1 |
| 31 GHC11022 | £1.94  | CLIP, hose to separator & valve                                       | 2 |
| 32 13H5191  | £52.50 | VALVE ASSEMBLY, breather control                                      | 1 |
| 33 27H7760  | £1.55  | CLIP, cover   | 1 |
| 34 27H7756  | NCA    | SPRING  | 1 |
| 35 517582   | NCA    | SERVICE KIT, valve  | 1 |
| 36 149342   | £4.40  | PLUNGER SUB-ASSEMBLY  | 1 |
| 37 27H7758  | £4.50  | DIAPHRAGM   | 1 |
| 38 27H7759  | £3.96  | COVER   | 1 |
| 39 12G1654  | £3.44  | SUPPORT BRACKET, valve to manifold                                    | 1 |
| 40 GHF117   | £0.19  | SCREW, valve to support bracket                                       | 1 |
| 41 GHF331   | £0.12  | WASHER, locking   | 1 |
| 42 GHF200   | £0.12  | NUT   | 1 |
| 43 SH504051 | £0.20  | SCREW, support bracket to manifold                                    | 1 |
| 44 GHF331   | £0.12  | WASHER, locking   | 1 |
| 45 BAU5065M | £10.30 | HOSE, valve to adaptor  | 1 |
| 46 GHC11022 | £1.94  | CLIP, hose to valve & adaptor   | 2 |
| 47 12H1405  | £7.48  | ADAPTOR, hose to manifold   | 1 |
| 48 1B3664   | £0.29  | WASHER, sealing   | 1 |



**Road Wheels & Fittings**

Note: Please see the Accessories section for our full range of alloy wheels.

| ill | Part Number | Price £ea. | Description                        | Req. | Details                        |
|-----|-------------|------------|------------------------------------|------|--------------------------------|
| 1   | AHA5539E    | NCA        | WHEEL, steel, 13" x 3.5"           | 5    | ventilated                     |
| 2   | AHA6455E    | NCA        | WHEEL, steel, 13" x 3.5"           | 5    | from GAN2 17166,<br>HAN7 26240 |
| 3   | WWP458      | £146.60    | WIRE WHEEL, painted, 13" x 4"      | 5    |                                |
|     | WWC458      | £201.00    | WIRE WHEEL, chrome, 13" x 4"       | 5    |                                |
| 4   | 17H3613     | £3.82      | SPOKE, long, mild steel            | a/r  | 60 spoke painted               |
|     | 17H3984     | £3.82      | SPOKE, short, mild steel           | a/r  | wire wheels                    |
|     | 37H4967     | £7.12      | SPOKE, long, chromed stainless     | a/r  | 60 spoke chrome                |
|     | 37H4968     | NCA        | SPOKE, short, chromed stainless    | a/r  | wire wheels                    |
| 5   | 7H1709      | £0.40      | NIPPLE, mild steel                 | a/r  | painted wire wheels            |
|     | 37H3651     | £1.64      | NIPPLE, chromed stainless          | a/r  | chrome wire wheels             |
| 7   | AHA5217K    | £27.40     | STRAP KIT, spare wheel, (3 piece)  | 1    | Sprite I                       |
| NI  | 242-856     | NCA        | COVER, spare wheel                 | 1    |                                |
| 8   | 24A1032     | NCA        | CLAMP, spare wheel, (steel wheels) | 1    |                                |
| 9   | AHA6664     | NCA        | CLAMP, spare wheel, (wire wheels)  | 1    |                                |
| 10  | 88G322      | £0.65      | NUT, wheel, (steel wheels)         | 16   |                                |
| 11  | AHH7317     | £24.50     | KNOCK-ON '2 EAR', RH, (LH thread)  | 2    | 12 TPI, use only               |
|     | AHH7318     | £24.50     | KNOCK-ON '2 EAR', LH, (RH thread)  | 2    | with original hubs             |
|     | AHA7373     | £24.60     | KNOCK-ON '2 EAR', RH, (LH thread)  | 2    | 8 TPI, use when replacement    |
|     | AHA7374     | £24.60     | KNOCK-ON '2 EAR', LH, (RH thread)  | 2    | hubs BTA 688/9 are fitted      |
| 12  | AHH7315     | £24.00     | OCTAGONAL NUT, RH, (LH thread)     | 2    | 12 TPI, use only               |
|     | AHH7316     | £24.00     | OCTAGONAL NUT, LH, (RH thread)     | 2    | with original hubs             |
|     | 88G606      | £22.50     | OCTAGONAL NUT, RH, (LH thread)     | 2    | 8 TPI, use when replacement    |
|     | 88G607      | £22.50     | OCTAGONAL NUT, LH, (RH thread)     | 2    | hubs BTA 688/9 are fitted      |
| 13  | 2A8055      | £34.50     | HUB CAP                            | 4    | 'Austin Healey' motif          |
| 14  | AHA5660     | £34.00     | HUB CAP                            | 4    | plain                          |

Note: TPI = Threads Per Inch, the lower the number (IE '8') the coarser the threads.

**Wire Wheel Hub Conversion Kits (all models)**

**Wheels NOT included**

| ill | Part Number | Price £ea. | Description        | Req. | Details   |
|-----|-------------|------------|--------------------|------|---|
| NI  | GAC7017     | £285.20    | HUB CONVERSION KIT | 1    | 2-eared knock-on type<br>(Kit includes 4 hubs, fittings & precise installation/fitting instructions). |
| NI  | GAC7027     | £304.40    | HUB CONVERSION KIT | 1    | octagonal nut type<br>(Kit includes 4 hubs, fittings & precise installation/fitting instructions).    |

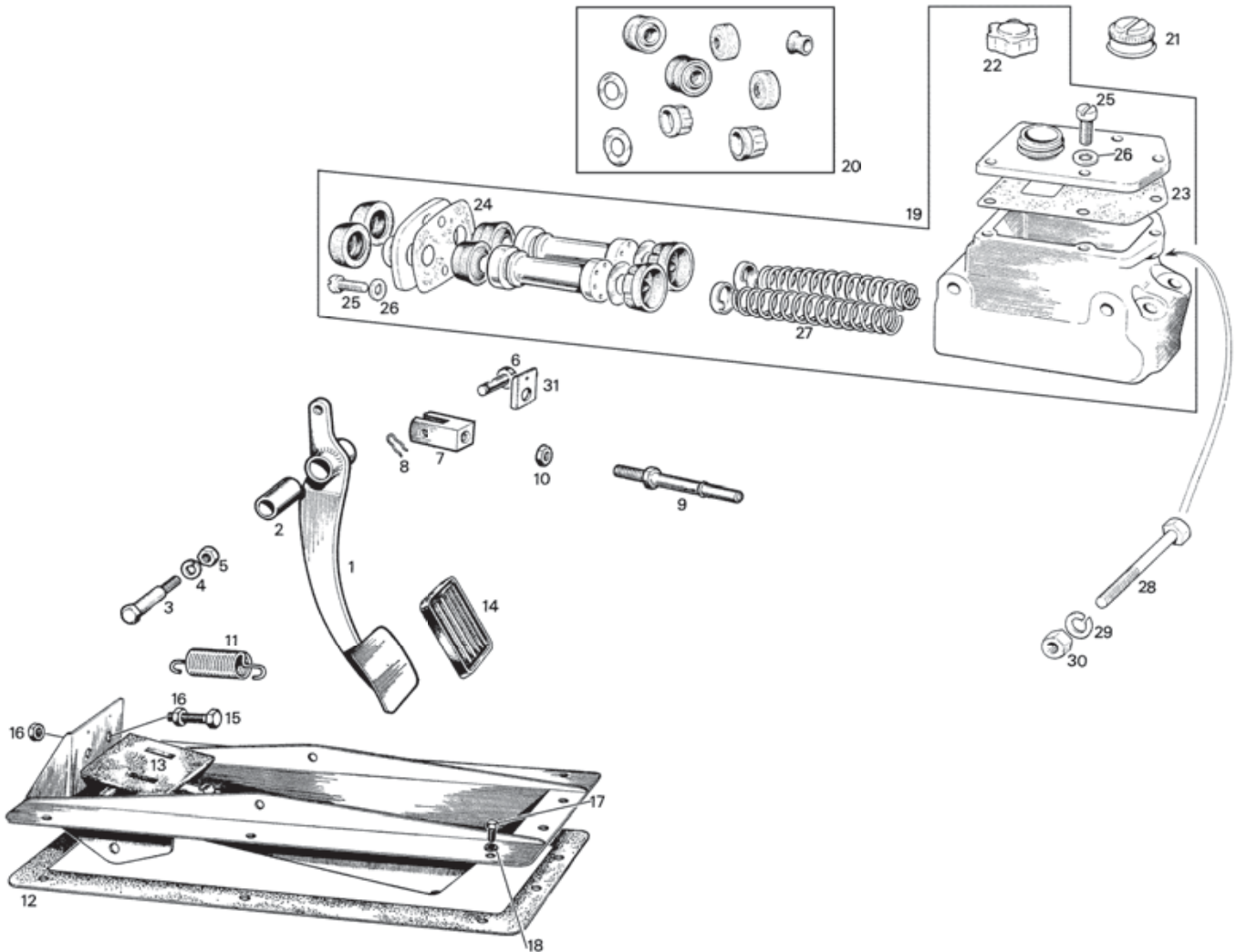
Note: A few Sprite I models were converted to wire wheels and disc brakes by the Donald Healey Motor Co. They used special discs and Dunlop/Girling calipers at the front. We are unable to supply any of the components for these vehicles, the later Lockheed discs and calipers are not directly interchangeable either.

Wire wheels for Sprites & Midgets were only offered by the factory as an optional extra in 1963 after the introduction of Disc Brakes and, the 1098cc engine, however, we have recently come across what we believe to be a factory prototype (circa 1962-63) equipped with wire wheels, but with slightly smaller calipers & pads!

**Roadside Tools & Equipment**

Note: Please see the Accessories section for our full range of wire wheel tools & spanners.

|   |         |        |                                   |   |                  |
|---|---------|--------|-----------------------------------|---|------------------|
| 15  | C27290  | £25.00 | HAMMER, copper/hide               | 1 |                  |
| 16  | AHH5839 | £5.90  | SPANNER, (for octagonal hub nuts) | 1 |                  |
| 17  | BHA5329 | £91.70 | JACK                              | 1 |                  |
| Note: The original sill jack (BHA4964) and ratchet handle (13H6692) are no longer available. Use BHA5329. |         |        |                                   |   |                  |
| 18  | 11H1051 | £4.20  | TOOL, hub cap removal             | 1 |                  |
| 19  | 1B8995  | NCA    | SPANNER, spark plug               | 1 |                  |
| 20  | 001403  | NCA    | BAR/HANDLE                        | 1 |                  |
| 21  | 2A5626  | £13.25 | SPANNER, wheel nut                | 1 | steel wheel only |
| 22  | AHA5506 | £35.00 | TOOL ROLL                         | 1 |                  |
| NI  | GAC4089 | £9.01  | BRUSH, wire wheel                 | 1 |                  |



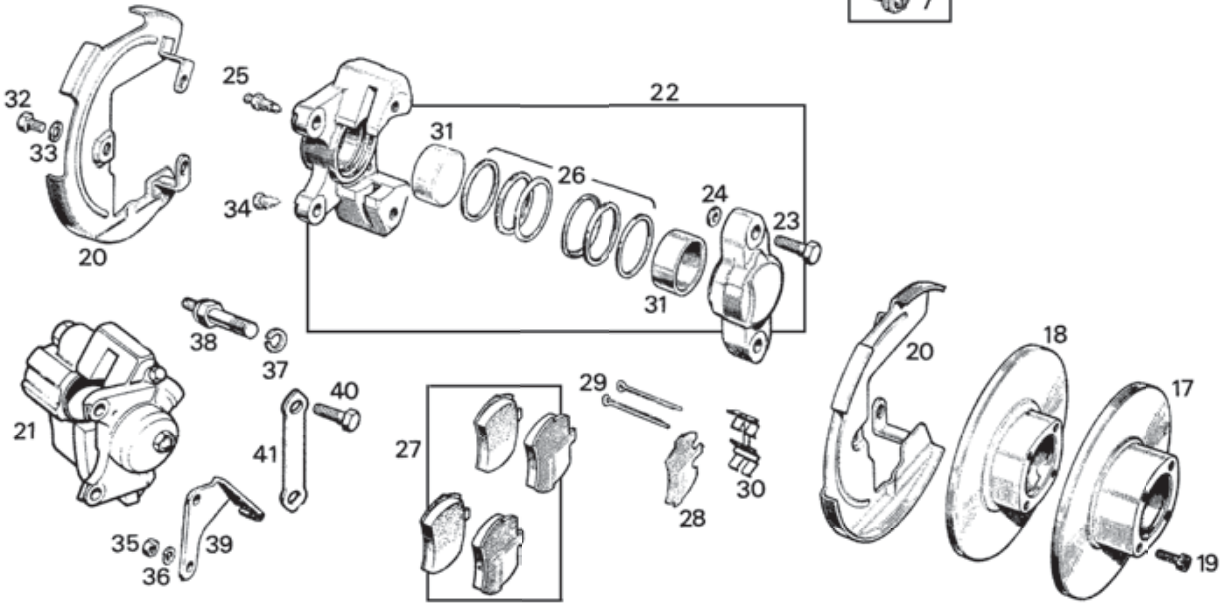
**Master Cylinder & Brake/Clutch Pedal**

| ill | Part Number | Price £ea. | Description                             | Req. | Details            |
|-----|-------------|------------|---|------|--------------------|
| 1   | AHA6407     | NCA        | BRAKE PEDAL                             | 1    |                    |
|     | AHA6408     | NCA        | CLUTCH PEDAL                            | 1    |                    |
| NI  | C16062A     | £4.00      | SWITCH, brake light, (spade connectors) | 1    |                    |
| 2   | 2A5564      | NCA        | BUSH, pivot                             | 2    |                    |
| 3   | 2A5568      | £5.90      | BOLT, pivot                             | 1    |                    |
| 4   | GHF332      | £0.19      | WASHER, spring, (5/16")                 | 1    |                    |
| 5   | GHF201      | £0.08      | NUT, (5/16")                            | 1    |                    |
| 6   | 2A5575      | £2.10      | CLEVIS PIN                              | 2    | original           |
|     | PJ8808      | £1.10      | CLEVIS PIN                              | 2    | alternative        |
| 7   | 2A5576      | £5.60      | FORK END                                | 2    |                    |
| 8   | 1B3498      | NCA        | WIRE CLIP                               | 2    | original           |
|     | GHF502      | £0.12      | SPLIT PIN                               | 2    | alternative        |
| 9   | AHA6409     | £4.93      | ROD, actuating                          | 2    |                    |
| 10  | NT605041    | £0.19      | NUT, locking, (5/16")                   | 2    |                    |
| 11  | 2A5574      | £1.25      | SPRING, return                          | 2    |                    |
| 12  | AHA6366     | £1.33      | SEAL, pedal box aperture                | 2    |                    |
| 13  | 2A5572      | £1.33      | DRAUGHT EXCLUDER                        | 1    |                    |
| 14  | AHA5326     | £0.95      | PEDAL RUBBER                            | 2    |                    |
| 15  | GHF101      | £0.19      | SCREW, adjusting                        | 2    |                    |
| 16  | JN2107      | £0.19      | NUT, locking, (1/4")                    | 4    |                    |
| 17  | SH604051    | £0.19      | SCREW, pedal box retaining, (1/4")      | 9    |                    |
|     | GHF101      | £0.19      | SCREW, long, (1/4")                     | 1    |                    |
|     | SH604051    | £0.19      | SCREW, blanking plate, (1/4")           | 8    |                    |
| 18  | GHF331      | £0.12      | WASHER, spring, (1/4")                  | 18   |                    |
| 19  | GMC109Z     | £55.00     | MASTER CYLINDER, (7/8")                 | 1    | 948cc drum brakes  |
| 20  | 8G8224      | £14.00     | REPAIR KIT, (7/8")                      | 1    |                    |
|     | 8G8224Z     | £14.00     | REPAIR KIT, (7/8"), aftermarket         | 1    |                    |
| 19  | GMC112      | £120.00    | MASTER CYLINDER, (3/4")                 | 1    | 1098cc disc brakes |
| 20  | GRK1025Z    | £11.21     | REPAIR KIT, (3/4")                      | 1    |                    |
| 21  | 17H3723     | NCA        | FILLER CAP, metal                       | 1    | alternative        |
| 22  | 513123A     | £3.50      | FILLER CAP, plastic                     | 1    | alternative        |
| 23  | 37H2496     | £1.03      | GASKET, top                             | 1    |                    |
| 24  | AAA4757     | £1.55      | GASKET, side                            | 1    |                    |

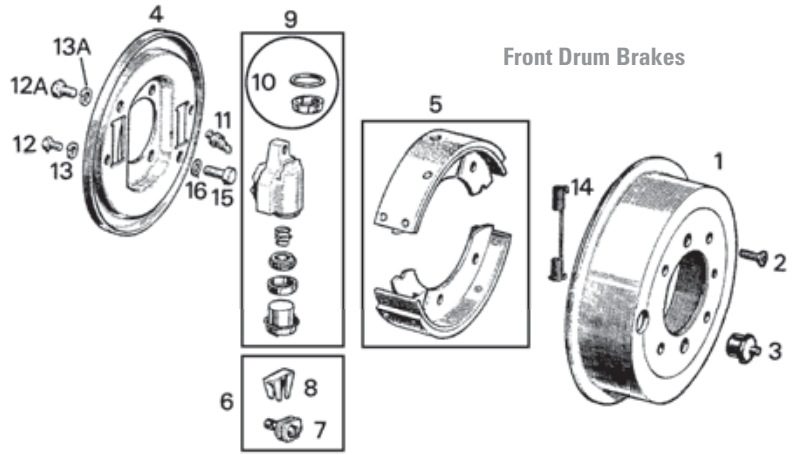
|    |          |       |                               |   |
|----|----------|-------|-------------------------------|---|
| 25 | AAA4758  | £1.03 | SCREW, retaining, (1/4")      | 7 |
| 26 | GHF321   | £0.12 | WASHER, spring, (1/4")        | 7 |
| 27 | AJH5083  | £1.85 | SPRING                        | 2 |
| 28 | GHF126   | £0.98 | BOLT, mounting, short, (3/8") | 1 |
|    | BH606261 | £0.90 | BOLT, mounting, long, (3/8")  | 1 |
| 29 | GHF333   | £0.19 | WASHER, spring, (3/8")        | 2 |
| 30 | GHF202   | £0.12 | NUT, (3/8")                   | 2 |
| 31 | 2A5573   | £1.80 | RETAINER, spring              | 2 |



Front Disc Brakes



Front Drum Brakes



Front Brakes

Note: Please see the Accessories section for full details of performance front brake parts.

Drum Brakes (948cc)

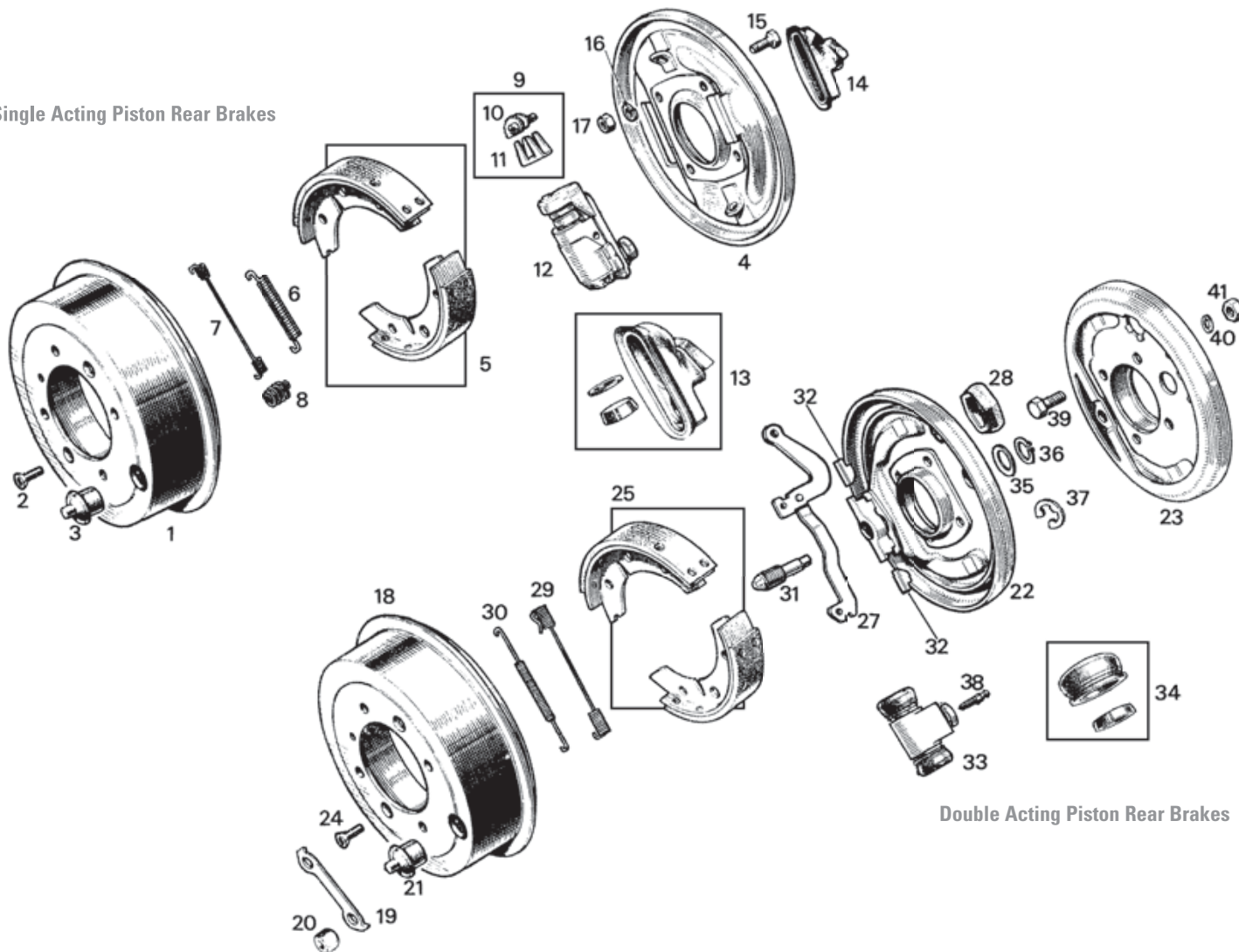
| Ill | Part Number | Price £ea. | Description                            | Req. | Details     |
|-----|-------------|------------|--|------|-------------|
| 1   | 2A7168      | £11.00     | BRAKE DRUM                             | 2    |             |
| NI  | GBH110      | £9.06      | BRAKE HOSE, front                      | 2    |             |
| 2   | CMZ407      | £0.53      | SCREW, drum to hub, (1/4")             | 2    |             |
| 3   | 2A7228      | £0.78      | PLUG, brake drum                       | 4    |             |
| 4   | 17H7543     | NCA        | BACK PLATE, RH                         | 1    |             |
|     | 17H7544     | NCA        | BACK PLATE, LH                         | 1    |             |
| 5   | GBS704AF    | £13.30     | BRAKE SHOES, (set of 4)                | 4    |             |
| 6   | AAA423K     | £25.00     | ADJUSTER KIT                           | 1    |             |
| 7   | AAA423      | £22.00     | CAM, adjuster                          | 4    |             |
| 8   | AAA421      | £5.00      | MASK, adjuster                         | 4    |             |
| 9   | GWC110      | £14.50     | WHEEL CYLINDER, RH                     | 2    |             |
|     | GWC111      | £14.50     | WHEEL CYLINDER, LH                     | 2    |             |
| 10  | 8G8245      | £6.00      | SEAL KIT, wheel cylinder               | 4    |             |
|     | 8G8245Z     | £3.14      | SEAL KIT, wheel cylinder               | 4    | aftermarket |
| 11  | 3H2428      | £0.70      | BLEED SCREW                            | 2    |             |
| 12  | 7H7520      | £2.50      | SCREW, (1/4")                          | 4    |             |
| 13  | GHF331      | £0.12      | WASHER, spring, (1/4")                 | 4    |             |
| 12A | SH605051    | £0.20      | SCREW, (5/16")                         | 4    |             |
| 13A | GHF332      | £0.19      | WASHER, spring, (5/16")                | 4    |             |
| 14  | AAA4776     | £2.20      | SPRING, shoe return                    | 4    |             |
| 15  | 51K1368     | NCA        | SCREW, back plate to stub axle, (1/4") | 8    |             |
| 16  | GHF322      | £0.12      | Spring Washer, (5/16")                 | 8    |             |

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Disc Brakes (1098cc)

|    |           |        |                              |   |  |
|----|-----------|--------|------------------------------|---|--|
| 17 | BTA383    | £10.00 | BRAKE DISC,                  | 2 | ] (for steel wheels)   |
|    | BTA383GE0 | £14.80 | BRAKE DISC, geomet finish    | 2 |  |
| 18 | BTA469    | £9.20  | BRAKE DISC,                  | 2 | ] (for wire wheels)  |
|    | BTA469GE0 | £14.55 | BRAKE DISC, geomet finish    | 2 |  |
| 19 | BTA370    | £1.30  | BOLT, brake disc             | 8 |  |
| NI | GBH157    | £8.00  | BRAKE HOSE, front            | 2 |  |
| 20 | BTA472    | £11.30 | COVER, dust, RH brake disc   | 1 |  |
|    | BTA473    | £11.30 | COVER, dust, LH brake disc   | 1 |  |
| 21 | 17H9439   | £50.00 | CALIPER, new, RH             | 1 | ] calipers should not be separated into two halves           |
| 22 | 17H9438   | £50.00 | CALIPER, new, LH             | 1 |  |
| 23 | 27H4353   | £2.30  | BOLT                         | 4 |  |
| 24 | 17H7679   | £0.94  | SEAL                         | 2 | not included in kit GRK5008                                  |
| 25 | 3H2428    | £0.70  | BLEED NIPPLE                 | 2 |  |
| 26 | GRK5008   | £6.00  | SEAL KIT, caliper            | 2 | item 24 not included   |
| 27 | GBP281    | £11.60 | BRAKE PADS, (set of 4)       | 1 |  |
| 28 | 17H2460   | £1.20  | SHIM, (metal), (anti-squeal) | 4 |  |
|    | GBP240ASK | NCA    | SHIM KIT, (foil), (set of 4) | 1 | foil backed adhesive strips                                  |
| 29 | PS610241  | £0.20  | PIN, pad retaining           | 4 |  |
|    | GBK1010   | £0.90  | SLIT PIN SET, 4 pieces       | 1 |  |
| 30 | 17H7963   | £1.20  | PLATE, pad retaining         | 2 |  |
| 31 | 17H7960   | £8.70  | PISTON                       | 4 |  |
| 32 | SH605031  | £0.50  | SCREW, (5/16")               | 2 |  |
| 33 | WE600051  | £0.36  | WASHER, spring, (5/16")      | 2 |  |
| 34 | 17H7917   | £5.60  | PLUG, blanking               | 2 |  |
| 35 | GHF201    | £0.08  | NUT, (5/16")                 | 4 |  |
| 36 | GHF332    | £0.19  | WASHER, spring, (5/16")      | 4 | ] alternative to items 39A to 41, change point not available |
| 37 | GHF334    | £0.24  | WASHER, spring, (5/16")      | 4 |  |
| 38 | BTA444    | NCA    | BOLT, caliper mounting       | 1 |  |
|    | BTA442    | NCA    | BRACKET, RH brake hose       | 1 |  |
|    | BTA443    | NCA    | BRACKET, LH brake hose       | 1 |  |
| NI | BTA792    | £9.00  | BRACKET, RH brake hose       | 1 | ] alternative to items 35 to 39, change point not available  |
|    | BTA793    | £9.00  | BRACKET, LH brake hose       | 1 |  |
| 40 | BTA789    | £2.65  | BOLT, caliper mounting       | 4 |  |
| 41 | BTC114    | £0.48  | LOCK TAB                     | 2 |  |

Single Acting Piston Rear Brakes



Double Acting Piston Rear Brakes

Rear Brakes

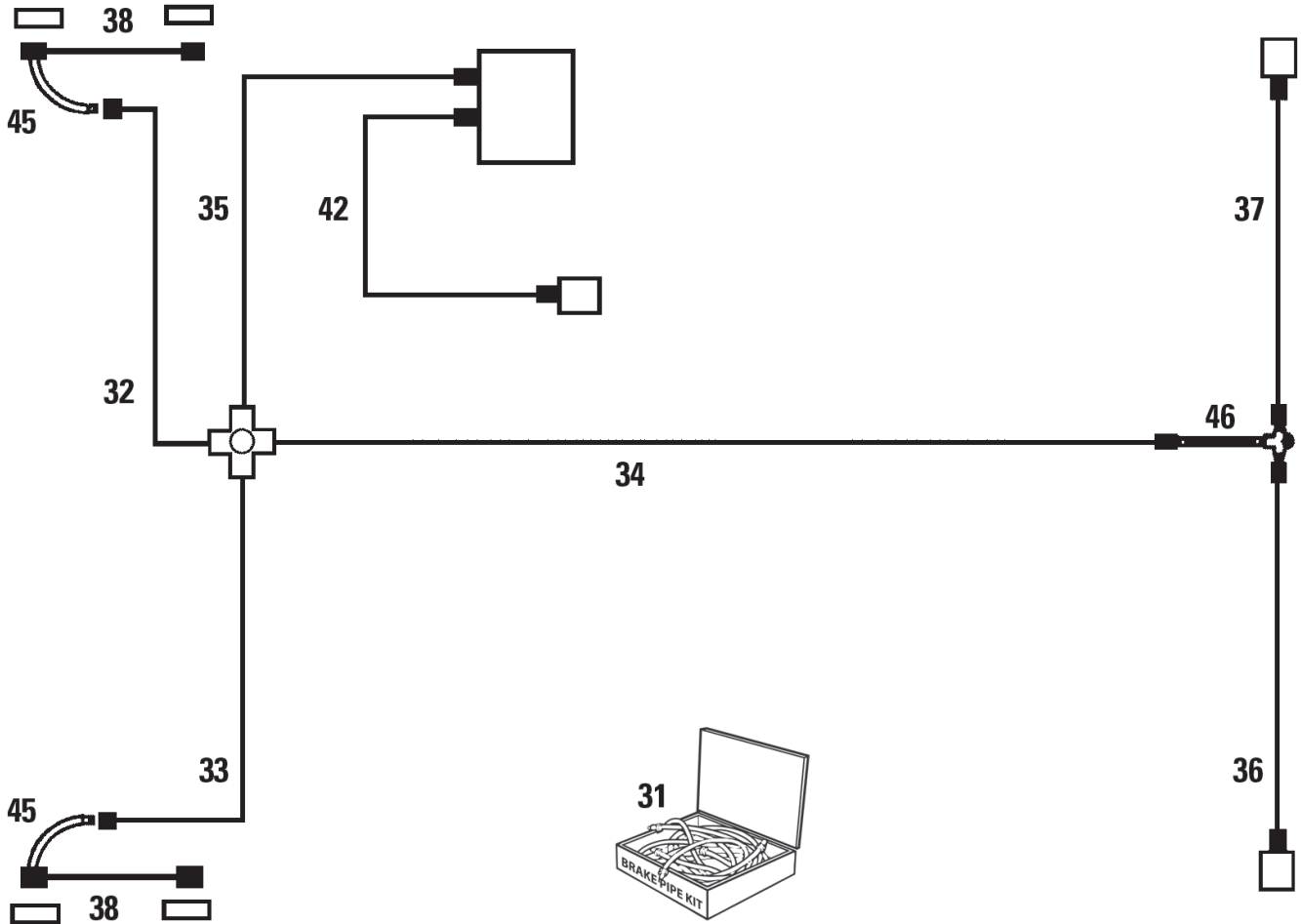
Single Acting Piston type, (To chassis No HAN6 20544, GAN1 13554)

| ill | Part Number | Price £ea. | Description                | Req. | Details      |
|-----|-------------|------------|----------------------------|------|--------------|
| 1   | 2A7168      | £11.00     | BRAKE DRUM                 | 2    |              |
| 2   | SF604051    | £0.18      | SCREW, drum to hub, (1/4") | 4    |              |
| 3   | 2A7228      | £0.78      | PLUG, brake drum           | 2    |              |
| 4   | ATA7076     | NCA        | BACK PLATE, RH             | 1    |              |
|     | ATA7077     | NCA        | BACK PLATE, LH             | 1    |              |
| NI  | GBH158      | £7.20      | BRAKE HOSE, rear           | 1    |              |
| 5   | GBS819AF    | £14.00     | BRAKE SHOES, (set of 4)    | 1    |              |
| 6   | AAA4777     | £2.20      | SPRING, shoe return        | 2    | abutment end |
| 7   | AAA4778     | £2.10      | SPRING, shoe return        | 2    | cylinder end |
| 8   | AAA4714     | £1.60      | SPRING, shoe steady        | 4    |              |
| 9   | AAA423K     | £25.00     | ADJUSTER KIT               | 2    |              |
| 10  | AAA423      | £22.00     | CAM, adjuster              | 2    |              |
| 11  | AAA421      | £5.00      | MASK, adjuster             | 2    |              |
| 12  | GWC1114     | £23.70     | WHEEL CYLINDER             | 2    |              |
| 13  | 8G8243      | £5.80      | REPAIR KIT, wheel cylinder | 2    |              |
| 14  | 7H7943      | £5.18      | DUST COVER, lever          | 2    |              |
| 15  | GHF120      | £0.19      | SCREW, (5/16")             | 8    |              |
| 16  | GHF332      | £0.19      | WASHER, spring, (5/16")    | 8    |              |
| 17  | GHF201      | £0.08      | NUT, (5/16")               | 8    |              |
| NI  | GAC5051     | £4.60      | SPANNER, brake adjusting   | 1    |              |
| NI  | GAC5055     | NCA        | SPANNER, bleed nipple      | 1    |              |

Double Acting Piston Type, (From chassis No HAN6 20792, GAN1 13555)

|    |        |        |                              |   |  |
|----|--------|--------|------------------------------|---|--|
| 18 | 2A7168 | £11.00 | BRAKE DRUM                   | 2 |  |
| 19 | BTA493 | £0.66  | LOCK TAB, (wire wheels only) | 4 |  |
| 20 | FNZ506 | £0.50  | NUT, (wire wheels only)      | 4 |  |
| 21 | 2A7228 | £0.78  | PLUG, brake drum             | 2 |  |
| 22 | BTA566 | NCA    | BACK PLATE, RH               | 1 |  |

|     |          |        |   |   |                              |
|-----|----------|--------|---|---|------------------------------|
| 23  | BTA567   | NCA    | BACK PLATE, LH                            | 1 |                              |
| NI  | GBH158   | £7.20  | BRAKE HOSE, rear                          | 1 |                              |
| 24  | SF604051 | £0.18  | SCREW, brake drum, (1/4")                 | 4 |                              |
| 25  | GBS834AF | £12.00 | BRAKE SHOES, (set of 4)                   | 1 |                              |
| 27  | 17H2824  | £8.40  | LEVER, hand brake, RH                     | 1 |                              |
|     | 17H2825  | £8.40  | LEVER, hand brake, LH                     | 1 |                              |
| 28  | 17H8057  | £2.05  | DUST COVER, handbrake lever               | 2 |                              |
| 29  | 17H7947  | £3.00  | SPRING, shoe return, RH                   | 1 | ] cylinder end               |
|     | 17H7948  | £2.60  | SPRING, shoe return, LH                   | 1 |                              |
| 30  | 17H7621  | £1.70  | SPRING, shoe return                       | 2 | adjuster end                 |
| 31  | 17H7619  | £4.80  | WEDGE, brake adjuster                     | 2 |                              |
| 32  | 17H7620  | £8.30  | ADJUSTER KIT, (per side)                  | 2 |                              |
| 33  | GWC1115  | £22.35 | WHEEL CYLINDER                            | 2 | ] when fitted with front     |
|     | GWC1115Z | £18.30 | WHEEL CYLINDER, (aftermarket)             | 2 |                              |
| 34  | GRK2011  | £3.50  | REPAIR KIT, wheel cylinder                | 2 | ] disc brakes                |
|     | GRK2011Z | £3.66  | REPAIR KIT, wheel cylinder, (aftermarket) | 2 |                              |
| 33A | GWC1102  | £9.56  | WHEEL CYLINDER                            | 2 | ] when fitted with front     |
|     | GWC1102Z | £6.80  | WHEEL CYLINDER, (aftermarket)             | 2 |                              |
| 34A | GRK2014  | £4.84  | REPAIR KIT, wheel cylinder                | 2 | ] alternative to item 37     |
|     | GRK2014Z | £5.50  | REPAIR KIT, wheel cylinder, (aftermarket) | 2 |                              |
| 35  | 17H7613  | £0.53  | WASHER, Belleville                        | 2 | ] alternative to items 35/36 |
| 36  | 17H7622  | £0.40  | CIRCLIP                                   | 2 |                              |
| 37  | 17H7949  | £0.53  | CLIP                                      | 2 |                              |
| 38  | 513118A  | £1.55  | BLEED SCREW                               | 2 |                              |
| 39  | GHF120   | £0.19  | SCREW, (5/16")                            | 8 |                              |
| 40  | GHF332   | £0.19  | WASHER, spring, (5/16")                   | 8 |                              |
| 41  | GHF201   | £0.08  | NUT, (5/16")                              | 8 |                              |
| NI  | GAC5051  | £4.60  | SPANNER, (brake adjusting)                | 1 |                              |
| NI  | GAC5055  | NCA    | SPANNER, bleed nipple                     | 1 |                              |



**Brake Pipes, Kits & Clutch Pipes**

**Brake Pipes**

| Part Number            | Price £ea. | Description                              | Req. | Details           |
|------------------------|------------|--|------|-------------------|
| <b>Brake Pipe Kits</b> |            |  |      |                   |
| 31 GAC5006             | £67.80     | BRAKE PIPE KIT, RHD                      | 1    | 948cc             |
| GAC6006                | £66.80     | BRAKE PIPE KIT, LHD                      | 1    | drum brake models |
| GAC5032                | £52.30     | BRAKE PIPE KIT, RHD                      | 1    | 1098cc            |
| GAC6032                | £52.30     | BRAKE PIPE KIT, LHD                      | 1    | disc brake models |
| <b>Brake Pipes</b>     |            |  |      |                   |
| 32 GPP14AC             | £11.15     | PIPE, 4 way to RH front hose             | 1    |                   |
| 33 GPP50AC             | £12.90     | PIPE, 4 way to LH front hose             | 1    |                   |
| 34 GPP72AC             | £13.95     | PIPE, 4 way to rear hose                 | 1    |                   |
| 35 GPP28AA             | £10.70     | PIPE, master cylinder to 4 way, (RHD)    | 1    |                   |
| GPP66AA                | £14.40     | PIPE, master cylinder to 4 way, (LHD)    | 1    |                   |
| 36 GPP32AA             | £11.82     | PIPE, 3 way to LH rear w/cylinder        | 1    |                   |
| 37 GPP26AA             | £11.30     | PIPE, 3 way to RH rear w/cylinder        | 1    |                   |
| 38 GPP10AA             | £10.18     | PIPE, bridge, front cylinder to cylinder | 2    | drum brakes only  |

**Clutch Pipes**

|            |        |                  |   |  |
|------------|--------|------------------|---|--|
| 42 GPP56AA | £12.95 | CLUTCH PIPE, RHD | 1 |  |
| GPP90AA    | £17.15 | CLUTCH PIPE, LHD | 1 |  |

**Brake Hoses (Flexible)**

|           |        |  |   |                   |
|-----------|--------|--|---|-------------------|
| 45 GBH110 | £9.06  | BRAKE HOSE, front, (standard)          | 2 |                   |
| GBH110Z   | £8.34  | BRAKE HOSE, front, (aftermarket)       | 2 | drum brake models |
| GBH110SS  | £31.55 | BRAKE HOSE, front, (*AeroQuip/braided) | 2 |                   |
| GBH157    | £8.00  | BRAKE HOSE, front, (standard)          | 2 |                   |
| GBH157Z   | £7.27  | BRAKE HOSE, front, (aftermarket)       | 2 | disc brake models |
| GBH157SS  | £25.00 | BRAKE HOSE, front, (*AeroQuip/braided) | 2 |                   |
| 46 GBH158 | £7.20  | BRAKE HOSE, rear, (standard)           | 2 |                   |
| GBH158Z   | £5.20  | BRAKE HOSE, rear, (aftermarket)        | 2 | all models        |
| GBH158SS  | £26.40 | BRAKE HOSE, rear, (*AeroQuip/braided)  | 2 |                   |

\*Note: AeroQuip hoses are stainless steel braided.

**Clutch & Brake Fluids**

**When did you last change your Clutch/Brake fluid?**

DOT3 fluid ought to be completely discarded, DOT4 ('GBF4') should be installed and replaced every 2 years, as recommended by manufacturers. An alternative, especially if you are replacing master cylinders, brake calipers and/or wheel cylinders, is to thoroughly flush out the pipes and install Silicone fluid (DOT5 'ABF'), which is 'Non-Hygroscopic', so it doesn't promote rust problems in the hydraulic system. The bonus is that it won't damage paint work.

When silicone is in use it will provide years of trouble free braking and an end to the monotonous and expensive pastime of repairing or replacing worn or leaking hydraulic components. Racing Fluid (DOT5.1 'GBF5') really is the ultimate in brake fluid. Its anti-boil properties mean that even when the brakes get hot the fluid will remain efficient, rather than boiling locally (such as in the calipers) into useless vapour. Ideal on the race track or when the brakes are used to their limits. Due to its high 'Hygroscopic' nature, DOT5.1 Racing fluid should be replaced annually otherwise the quality and effectiveness will be drastically reduced.

**Brake/Clutch Fluid (DOT4 Specification)**

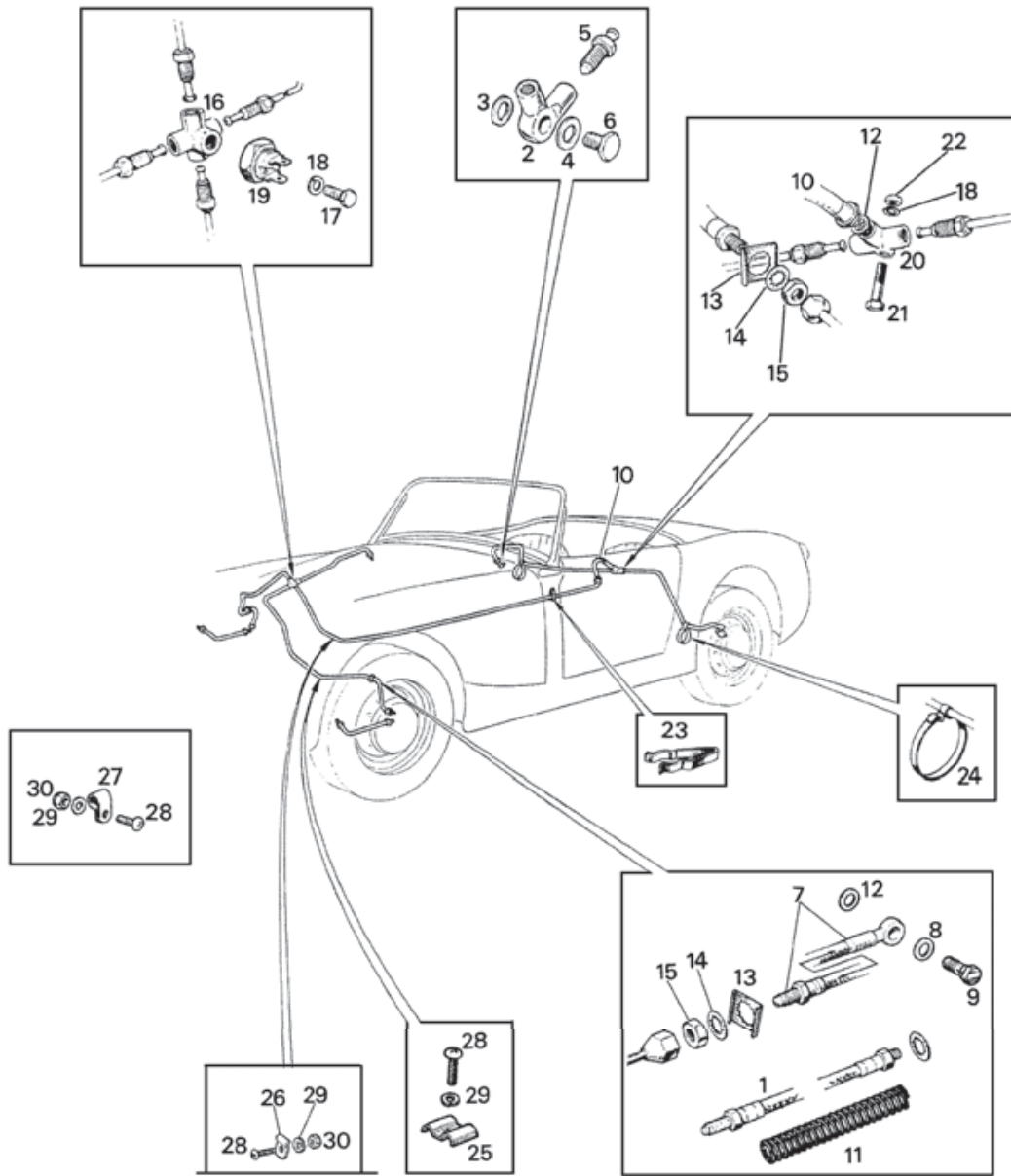
| Part Number | Price £ea. | Description              | Req. | Details |
|-------------|------------|--------------------------|------|---------|
| NI GBF4102  | £5.45      | BRAKE/CLUTCH FLUID, DOT4 | a/r  | 500ml   |
| NI GBF4103  | £10.74     | BRAKE/CLUTCH FLUID, DOT4 | a/r  | 1 litre |
| NI GBF4104  | £42.00     | BRAKE/CLUTCH FLUID, DOT4 | a/r  | 5 litre |

**Silicone Brake/Clutch Fluid (DOT5 Specification)**

|         |        |                          |     |                   |
|---------|--------|--------------------------|-----|-------------------|
| NI ABF3 | £18.00 | BRAKE/CLUTCH FLUID, DOT5 | a/r | silicone, 500ml   |
| NI ABF4 | £30.00 | BRAKE/CLUTCH FLUID, DOT5 | a/r | silicone, 1 litre |

**Racing Brake/Clutch Fluid (DOT5.1 Specification)**

|            |        |                            |     |                 |
|------------|--------|----------------------------|-----|-----------------|
| NI GBF5102 | £7.62  | BRAKE/CLUTCH FLUID, DOT5.1 | a/r | racing, 500ml   |
| NI GBF5103 | £14.25 | BRAKE/CLUTCH FLUID, DOT5.1 | a/r | racing, 1 litre |



**Brake Hoses & Pipe Fixings**

**Drum Brake Models (948cc)**

| Ill | Part Number | Price £ea. | Description                            | Req. | Details            |
|-----|-------------|------------|--|------|--------------------|
| 1   | GBH110      | £9.06      | BRAKE HOSE, front, (standard)          | 2    | to chassis Nos.    |
|     | GBH110Z     | £8.34      | BRAKE HOSE, front, (aftermarket)       | 2    |                    |
|     | GBH110SS    | £31.55     | BRAKE HOSE, front, (*AeroQuip/braided) | 2    |                    |
| 2   | AHH5634     | £29.00     | UNION, (2 way)                         | 2    | HAN6 20791,        |
| 3   | 233220A     | £0.55      | WASHER, copper, (small)                | 2    | GAN1 13554         |
| 4   | 3H550       | £0.46      | WASHER, copper, (large)                | 2    | with single piston |
| 5   | 3H2428      | £0.70      | BLEED SCREW                            | 2    | wheel cylinders    |
| 6   | 7H7847      | £4.37      | BOLT                                   | 2    |                    |

**Disc Brake Models (1098cc)**

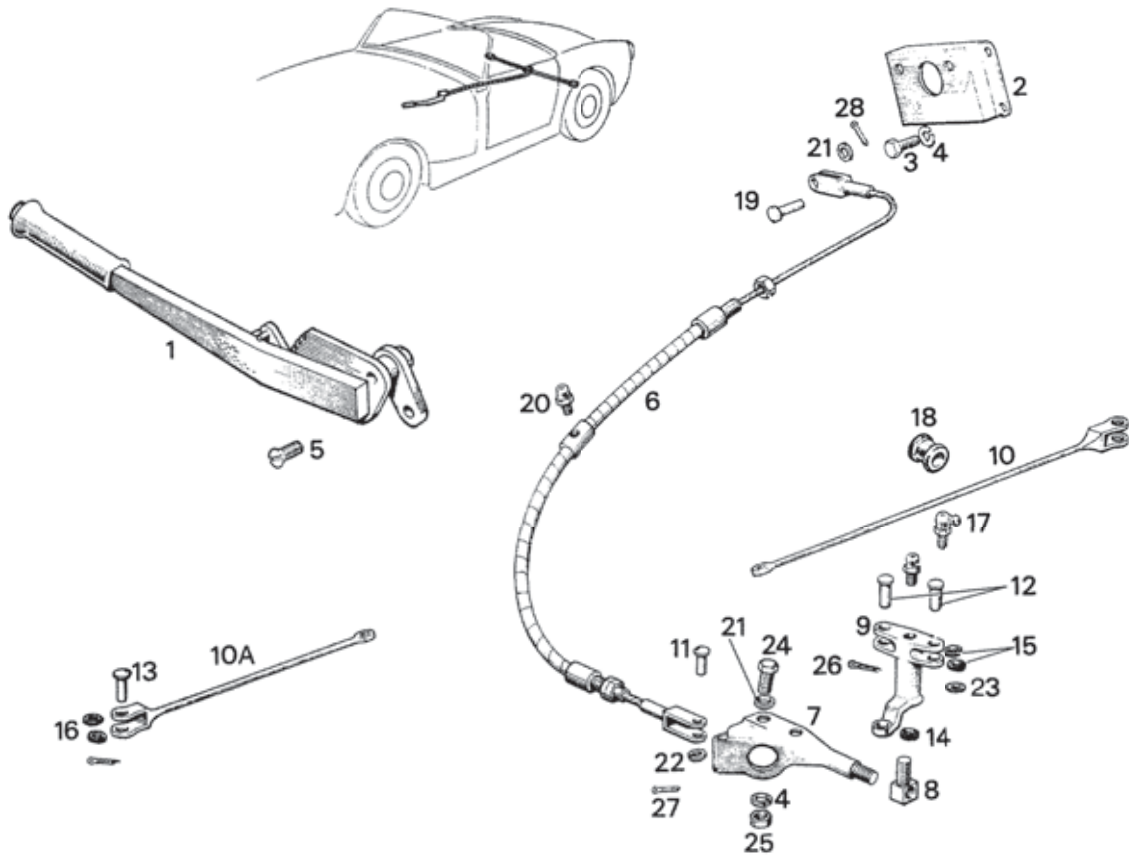
|   |          |        |  |   |  |
|---|----------|--------|--|---|--|
| 7 | GBH157   | £8.00  | BRAKE HOSE, front, (standard)          | 2 |  |
|   | GBH157Z  | £7.27  | BRAKE HOSE, front, (aftermarket)       | 2 |  |
|   | GBH157SS | £25.00 | BRAKE HOSE, front, (*AeroQuip/braided) | 2 |  |
| 8 | 3H550    | £0.46  | WASHER, copper, (large)                | 2 |  |
| 9 | C5192A   | £5.39  | BANJO BOLT                             | 2 |  |

\*(AeroQuip hoses are stainless steel braided).

**All Models**

|    |          |        |                                       |   |  |
|----|----------|--------|---------------------------------------|---|--|
| 10 | GBH158   | £7.20  | BRAKE HOSE, rear, (standard)          | 1 |  |
|    | GBH158Z  | £5.20  | BRAKE HOSE, rear, (aftermarket)       | 1 |  |
|    | GBH158SS | £26.40 | BRAKE HOSE, rear, (*AeroQuip/braided) | 1 |  |

|    |          |        |   |     |                             |
|----|----------|--------|---|-----|-----------------------------|
| 11 | GBH999   | NCA    | PROTECTOR, hose, (spring)               | 3   |                             |
| 12 | 233220A  | £0.55  | WASHER, copper                          | 3   |                             |
| 13 | 1G9198   | £2.00  | PLATE, locking                          | 3   |                             |
| 14 | GHF323   | £0.12  | WASHER, 'star', (3/8")                  | 3   |                             |
| 15 | GHF202   | £0.12  | NUT, (lock), (3/8")                     | 3   |                             |
| 16 | 17H7108  | £20.50 | UNION, (4 way), (front)                 | 1   | fits on RH front inner wing |
| 17 | GHF101   | £0.19  | SCREW, (1/4")                           | 1   |                             |
| 18 | GHF331   | £0.12  | WASHER, spring, (1/4")                  | 2   |                             |
| 19 | C16062A  | £4.00  | SWITCH, brake light, (spade connectors) | 1   |                             |
| 20 | 3H2424   | £6.80  | UNION, (3 way), rear                    | 1   | locates on back axle        |
| 21 | SH604091 | £0.62  | SCREW, (1/4")                           | 1   |                             |
| 22 | GHF200   | £0.12  | NUT, (1/4")                             | 1   |                             |
| 23 | 6K35     | £0.40  | CLIP, brake pipe                        | 4   |                             |
| 24 | ACH8650  | £1.90  | STRAP, pipe to back axle                | 2   |                             |
| 25 | 2H400    | £1.34  | CLIP, clutch & brake pipe               | 1   | RHD only                    |
| 26 | CHR307   | NCA    | CLIP, clutch & brake pipe               | 4   | LHD only                    |
| 27 | PCR311   | £0.85  | CLIP, clutch & brake pipe               | 3   | LHD only                    |
| 28 | PMZ305   | £0.20  | SCREW, (3/16")                          | a/r |                             |
| 29 | WL700101 | £0.12  | WASHER, spring, (3/16")                 | a/r |                             |
| 30 | GHF206   | £0.08  | NUT                                     | a/r | LHD only                    |



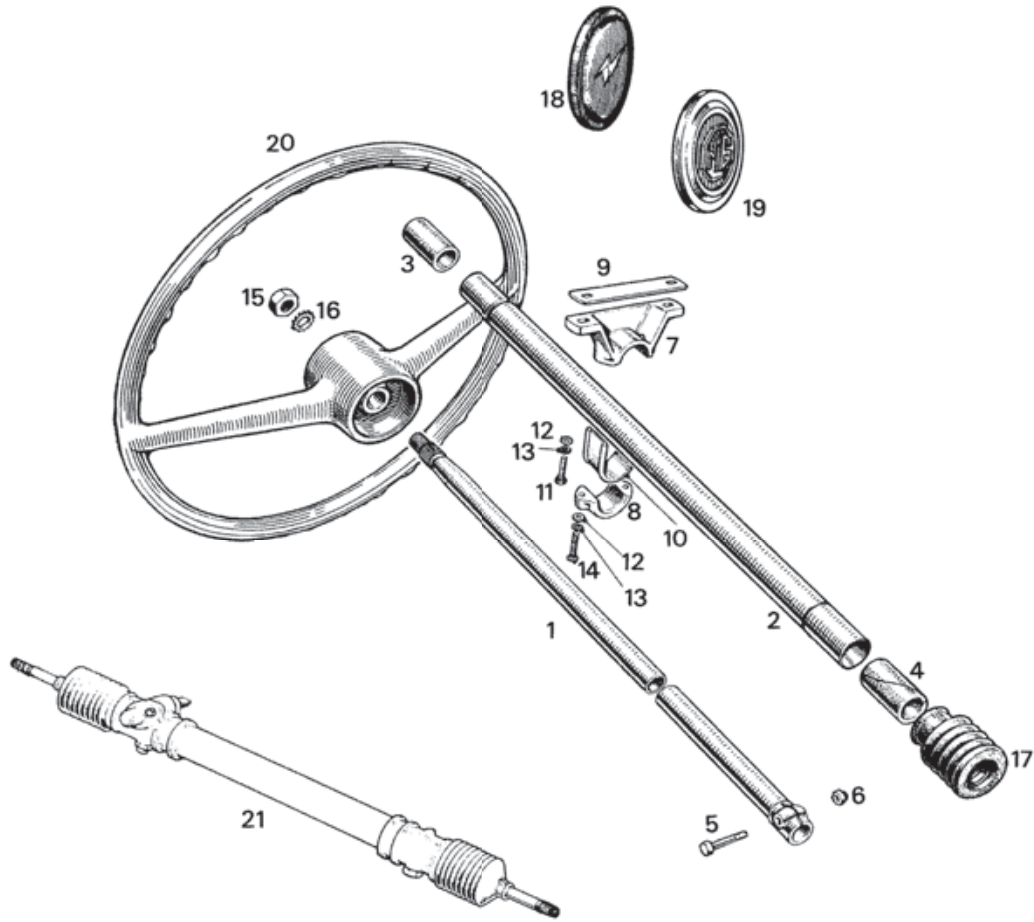
**Handbrake**

| Part Number | Price £ea. | Description                            | Req. | Details                      |
|-------------|------------|--|------|------------------------------|
| 1 CHA567    | NCA        | HANDBRAKE LEVER                        | 1    | matt black                   |
| 2 2A7291    | £5.90      | PLATE, mounting                        | 1    |                              |
| 3 SH605051  | £0.20      | SCREW, mounting plate to body, (5/16") | 3    |                              |
| 4 GHF332    | £0.19      | WASHER, spring, (5/16")                | 5    |                              |
| 5 SF605051  | £0.83      | SCREW                                  | 2    | handbrake to bracket         |
| 6 GVC1019   | £16.65     | CABLE, handbrake                       | 1    |                              |
| 7 ATA7320   | £44.00     | BRACKET, handbrake lever support       | 1    |                              |
| 8 2A7058    | £5.15      | CARRIER/SUPPORT                        | 1    |                              |
| 9 2A7057    | NCA        | LEVER, balance                         | 1    |                              |
| 10 ATA7458  | NCA        | LINK ROD, RH                           | 1    | to HAN6 20544,<br>GAN1 13554 |
| ATA7459     | £8.71      | LINK ROD, LH                           | 1    |                              |
| ATA7458K    | £28.80     | LINK ROD KIT, (2 rods)                 | 1    |                              |

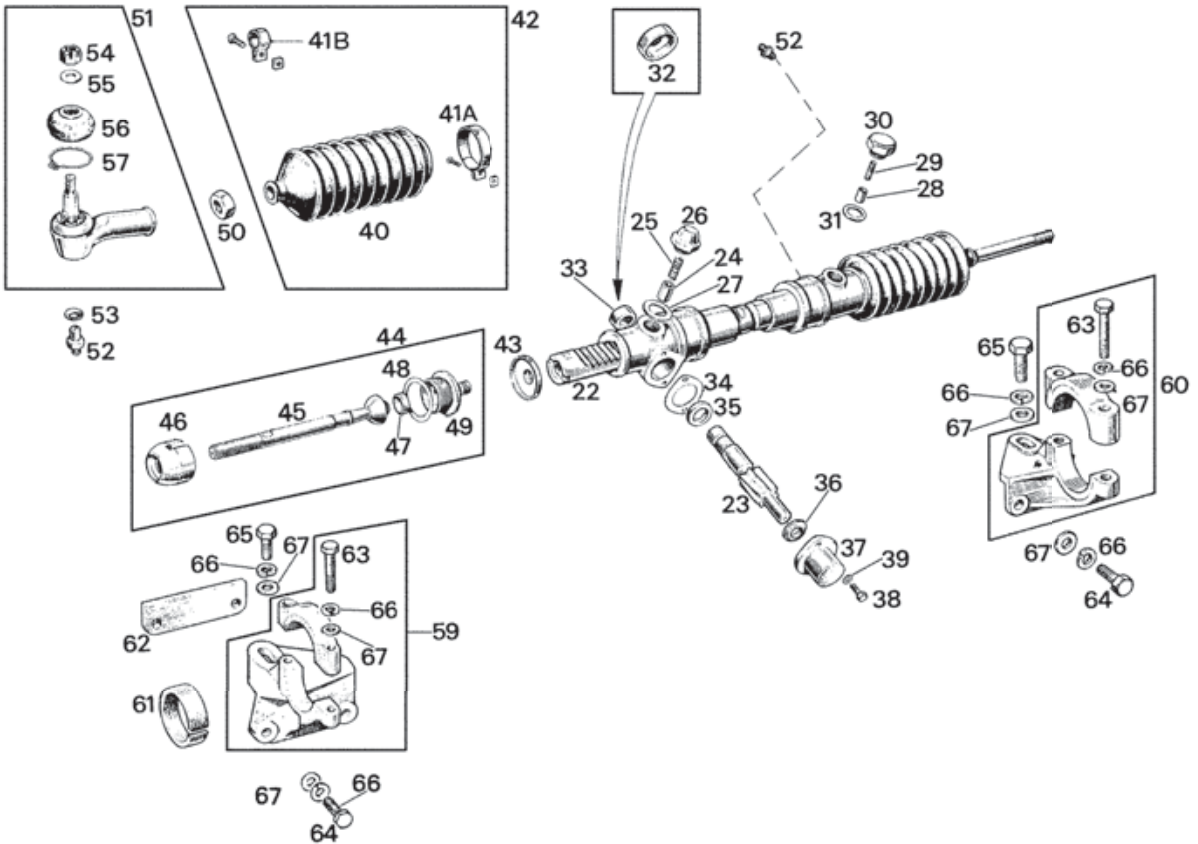
|            |       |                           |   |
|------------|-------|---------------------------|---|
| 18 ACH8529 | £1.20 | FERRULE, cross rod steady | 1 |
| 19 CLZ515  | £1.03 | CLEVIS PIN                | 1 |
| 20 UHN305  | £1.85 | GREASE NIPPLE             | 1 |
| 21 GHF301  | £0.10 | WASHER, flat, (5/16")     | 3 |
| 22 GHF300  | £0.12 | WASHER, flat, (1/4")      | 1 |
| 23 GHF306  | £0.19 | WASHER, flat, (3/16")     | 2 |
| 24 GHF120  | £0.19 | SCREW, (5/16")            | 2 |
| 25 GHF201  | £0.08 | NUT, (5/16")              | 2 |
| 26 GHF500  | £0.12 | SPLIT PIN                 | 2 |
| 27 GHF501  | £0.29 | SPLIT PIN                 | 1 |
| 28 GHF502  | £0.12 | SPLIT PIN                 | 3 |

Note: Some handbrake link rods are NCA. We recommend using BTA497K if a complete set is required.

|             |        |   |   |                                |
|-------------|--------|---|---|--------------------------------|
| 10A BTA497K | £24.00 | LINK ROD KIT, (2 adjustable rods)<br>(Suitable for both steel & wire wheels). | 1 | from HAN6 20793,<br>GAN1 13555 |
| 11 CLZ414   | £0.83  | CLEVIS PIN  | 1 | cable to balance lever         |
| 12 CLZ314   | £0.98  | CLEVIS PIN  | 2 | cross rod to balance lever     |
| 13 CLZ514   | £0.72  | CLEVIS PIN, (for rod ATA7458-9)   | 2 | rod to brake lever             |
| 2K6930      | £1.30  | CLEVIS PIN, (for rod BTA494-8)  | 2 | rod to brake lever             |
| 14 2K5820   | £0.34  | FELT WASHER   | 1 |                                |
| 15 6K690    | £0.60  | FELT WASHER   | 4 |                                |
| 16 2K5291   | £0.29  | FELT WASHER   | 4 |                                |
| 17 LN30041  | £0.70  | GREASE NIPPLE   | 1 |                                |



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Steering Column & Wheel

| ill | Part Number | Price £ea. | Description                           | Req. | Details                     |
|-----|-------------|------------|---------------------------------------|------|-----------------------------|
| 1   | 2A6136      | NCA        | COLUMN, inner                         | 1    | Sprite I, II, Midget I      |
|     | 17H9185     | NCA        | COLUMN, inner                         | 1    | Sprite III, Midget II       |
| 2   | AHA5967     | NCA        | COLUMN, outer                         | 1    | Sprite I, II, Midget I      |
|     | 17H9184     | NCA        | COLUMN, outer                         | 1    | Sprite III, Midget II       |
| 3   | AHA5893     | £2.20      | BUSH, column upper                    | 1    |                             |
| 4   | 17H6565     | £3.91      | BUSH, column lower                    | 1    |                             |
| 5   | 53K1013     | £1.75      | 'PINCH' BOLT, (1/4")                  | 1    |                             |
| 6   | LNZ104      | £1.44      | NUT, (stiff nut), (1/4")              | 1    |                             |
| 7   | 2A6132      | NCA        | BRACKET, top                          | 1    |                             |
| 8   | 2A6133      | NCA        | CAP, bracket                          | 1    |                             |
| 9   | 2A6144      | NCA        | PACKING PIECE                         | a/r  |                             |
| 10  | 667-795     | £2.60      | SEATING RUBBER                        | 1    |                             |
| 11  | GHF101      | £0.19      | SCREW, (1/4")                         | 2    |                             |
| 12  | GHF300      | £0.12      | WASHER, (1/4")                        | 4    |                             |
| 13  | GHF331      | £0.12      | WASHER, spring, (1/4")                | 4    |                             |
| 14  | 53K2599     | NCA        | SCREW, (1/4")                         | 2    |                             |
| 15  | 2A6142      | £3.91      | NUT, wheel to column                  | 1    | Sprite I, II, Midget I      |
|     | ACH6001     | £4.62      | NUT, wheel to column                  | 1    | Sprite III, Midget II       |
| 16  | WE600091    | NCA        | WASHER, star                          | 1    | Sprite I, II, Midget I      |
| 17  | AHA5435     | £2.80      | DUST EXCLUDER, footwell               | 1    |                             |
| 18  | AHA6481     | £35.60     | HORN PUSH, (Sprite)                   | 1    | Sprite I, II                |
|     | BHA4441X    | NCA        | HORN PUSH, (Sprite)                   | 1    | Sprite III                  |
| 19  | AHA6371     | £40.80     | HORN PUSH, (Midget)                   | 1    | Midget I                    |
|     | BHA4442X    | NCA        | HORN PUSH, (Midget)                   | 1    | Midget II                   |
| NI  | 613766      | £0.52      | CLIP, horn push retaining             | 2    |                             |
| NI  | 142534      | £7.30      | BRUSH, (pencil), horn push contact    | 1    | Sprite I, II, Midget I      |
| NI  | BHA5041     | £5.10      | BRUSH, (pencil), horn push contact    | 1    | Sprite III, Midget II       |
| NI  | 2A6158X     | £39.80     | SLIP RING & MOULDING, horn contact*   | 1    | RHD, Sprite I, II, Midget I |
|     | 2A6161X     | NCA        | SLIP RING & MOULDING, horn contact*   | 1    | LHD, Sprite I, II, Midget I |
|     |             |            | (*Also acts as steering column cowl). |      |                             |
| NI  | BHA5042     | £14.20     | SLIP RING, horn contact               | 1    | Sprite III, Midget II       |
| NI  | 18G8713     | £21.00     | COWL, steering column, (pair)         | 1    | Sprite III, Midget II       |
| NI  | RMP214      | £1.28      | SCREWS, (for 18G8713 cowls)           | 4    | polished chrome             |
| NI  | BHA4628     | £50.00     | INDICATOR SWITCH, (column mounted)    | 1    | Sprite III, Midget II       |
|     |             |            | (Also incorporates headlamp flash).   |      |                             |
| 20  | 2A6156      | NCA        | STEERING WHEEL                        | 1    | Sprite I, II                |
|     | AHA6372     | NCA        | STEERING WHEEL                        | 1    | Midget I                    |
|     | AHA9193     | £243.00    | STEERING WHEEL                        | 1    | Sprite III, Midget II       |

Note: For dash mounted switches please see pages 61-63.

Steering Rack & Fittings

|     |            |         |   |     |                              |
|-----|------------|---------|---|-----|------------------------------|
| 21  | ACG6010    | £147.10 | STEERING RACK, RHD, new                                 | 1   | 1958-68,                     |
|     | ACG6010E   | NCA     | STEERING RACK, RHD, recon/exchange                      | 1   | to G-AN4-61165               |
|     | ACG6009    | £147.20 | STEERING RACK, LHD, new                                 | 1   | to H-AN9-72528               |
|     | ACG6009E   | NCA     | STEERING RACK, LHD, recon/exchange                      | 1   |                              |
|     |            |         | (Steering rack oil GGL9023X: Hypoid EP90, 0.28 litres). |     |                              |
| 22  | ACA6026    | NCA     | RACK  | 1   |                              |
| 23  | ACA6028    | NCA     | PINION, RHD   | 1   |                              |
|     | ACA6027    | £15.00  | PINION, LHD   | 1   |                              |
| 24  | ACA5244    | £10.74  | DAMPER, pinion housing                                  | 1   | pinion end                   |
| 25  | ACA5248    | £5.90   | SPRING, pinion housing                                  | 1   |                              |
| 26  | ACA5245    | £11.70  | CAP, pinion housing                                     | 1   |                              |
| 27  | ACA5275    | NCA     | SHIM, (0.010"), pinion housing                          | a/r |                              |
| 28  | ACA5284    | £3.60   | DAMPER, secondary                                       | 1   |                              |
| 29  | ACA5286    | NCA     | SPRING, secondary                                       | 1   |                              |
| 30  | ACA5285    | £3.86   | CAP, secondary  | 1   |                              |
| 31  | ACA5283    | NCA     | WASHER, secondary                                       | 1   |                              |
| 32  | AHA5496    | NCA     | COVER, pinion seal                                      | 1   |                              |
| 33  | ACA5261    | £1.33   | SEAL, pinion  | 1   |                              |
| 34  | ACA5260    | NCA     | SHIM, (0.005")  | a/r | as required                  |
|     | ACA5320    | NCA     | SHIM, (0.010")  | a/r |                              |
| 35  | ACA5257    | £2.54   | THRUST, top   | 1   |                              |
| 36  | ACA5258    | NCA     | THRUST, lower   | 1   |                              |
| 37  | ACA5307    | NCA     | COVER, bottom   | 1   |                              |
| 38  | AJD6155Z   | £0.70   | SCREW, (1/4")   | 2   |                              |
| 39  | GHF331     | £0.12   | WASHER, spring, (1/4")                                  | 2   |                              |
| 40  | ACA6029    | £5.70   | GAITER  | 2   |                              |
| 41a | BMK924A    | £1.55   | CLIP, large   | 2   |                              |
| 41b | 3H2963     | £0.76   | CLIP, small   | 2   |                              |
| 42  | ACA6029K   | £5.90   | GAITER KIT, rack, (per side)                            | 2   | includes 1 gaiter            |
|     | ACA6029KZ  | £9.37   | GAITER KIT, repro, rack, (per side)                     | 2   | & 2 clips                    |
|     | ACA6029KX2 | £10.50  | GAITER KIT, rack, (car set)                             | 1   | includes 2 gaiters & 4 clips |
| 43  | ACA5247    | £4.70   | LOCK TAB/WASHER, (tie rod)                              | 2   |                              |
| 45  | ACA6015    | NCA     | TIE ROD, (5/8")   | 2   |                              |
| 46  | ACA5304    | £40.00  | HOUSING, ball, (female)                                 | 2   |                              |
| 47  | ACA5246    | £12.00  | SEAT, ball  | 2   |                              |
| 48  | ACA6017    | NCA     | SHIM, (0.002")  | a/r | as required                  |
|     | ACA5301    | NCA     | SHIM, (0.003")  | a/r |                              |
|     | ACA5302    | NCA     | SHIM, (0.005")  | a/r |                              |
|     | ACA5303    | NCA     | SHIM, (0.010")  | a/r |                              |

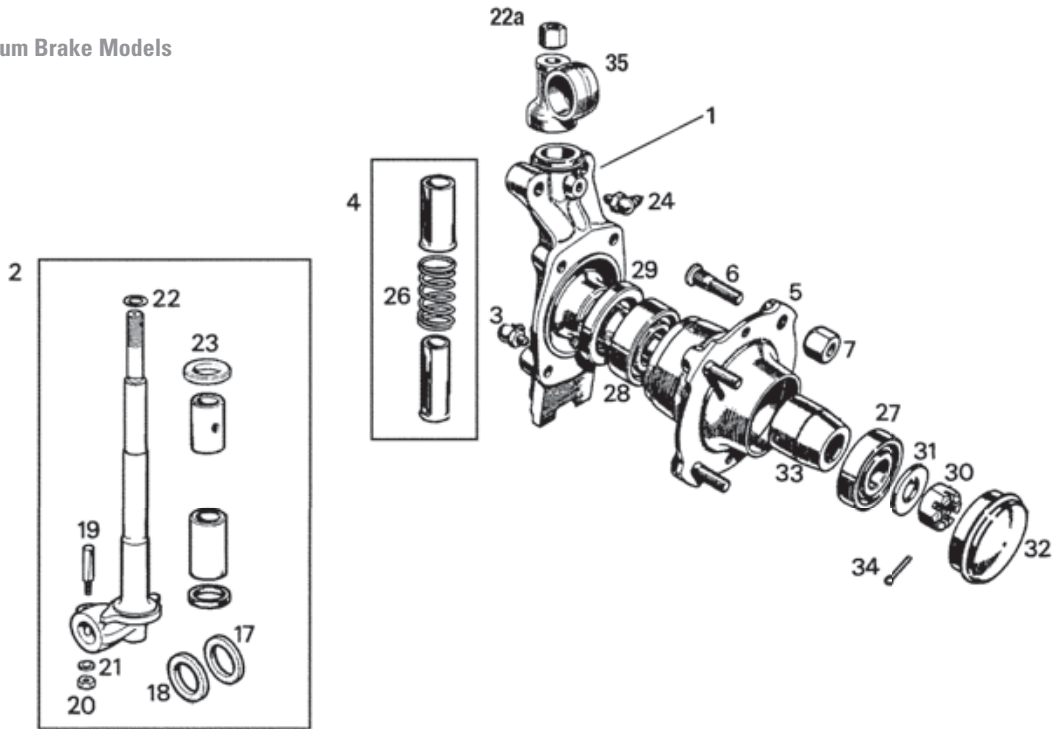
|    |          |        |                            |   |                            |
|----|----------|--------|----------------------------|---|----------------------------|
| 49 | ACA6031  | £33.50 | HOUSING, ball, (male)      | 2 |                            |
| 50 | NT610041 | £0.55  | LOCK NUT, (5/8")           | 2 |                            |
| 51 | GSJ169   | £9.00  | TRACK ROD END, sealed type | 2 |                            |
| 52 | UHN305   | £1.85  | GREASE NIPPLE              | 3 | for original track rod end |
| 53 | ACH6173  | £0.25  | WASHER, fibre              | 3 |                            |
| 54 | NL607041 | £1.10  | NUT, castle head, (7/16")  | 2 | alternatives               |
|    | GHF274   | £0.60  | NUT, nylon, (7/16")        | 2 |                            |
| 55 | GHF303   | £0.19  | WASHER, flat, (7/16")      | 2 | for OE track rod end only  |
| 56 | 7H3762   | £2.80  | GAITER                     | 2 |                            |
| 57 | 7H3565   | £2.29  | CLIP                       | 2 |                            |
| 58 | GHF504   | £0.14  | SPLIT PIN                  | 2 |                            |
| 59 | AHA5391  | NCA    | BRACKET, rack mounting, RH | 1 | aluminium                  |
| 60 | AHA5392  | NCA    | BRACKET, rack mounting, LH | 1 |                            |

Note: Rack Mounting Caps are not available separately as they are machined 'as one' with the Rack Mounting Bracket.

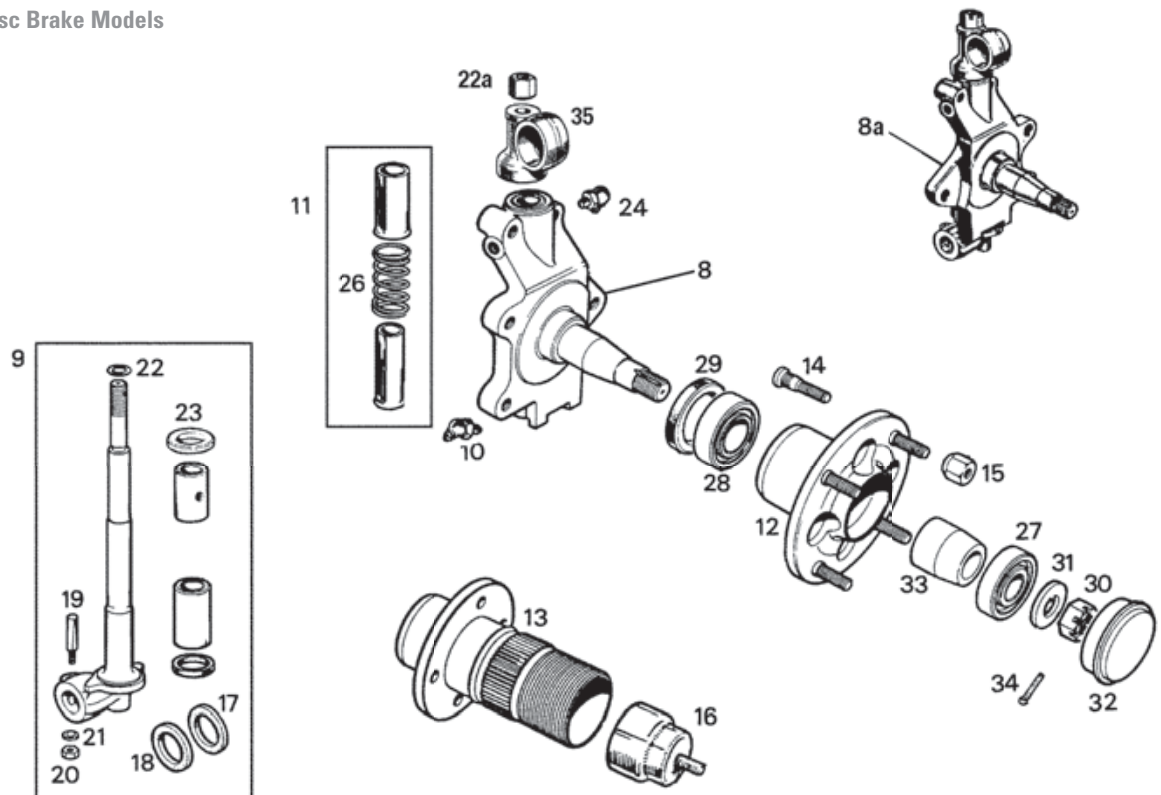
WARNING Note: If over-tightened, the 'Caps' will crack.

|    |          |       |                                  |     |  |
|----|----------|-------|----------------------------------|-----|--|
| 61 | 2A6128   | £0.98 | SEATING, rack to bracket         | 2   |  |
| 62 | AHA8718  | NCA   | SHIM, packing, (nearside)        | a/r |  |
| 63 | BH505121 | £0.94 | CAP BOLT, steering rack, (5/16") | 4   |  |
| 64 | GHF120   | £0.19 | SCREW, (horizontal), (5/16")     | 4   |  |
| 65 | GHF103   | £0.42 | SCREW, (vertical), (5/16")       | 2   |  |
| 66 | GHF332   | £0.19 | WASHER, spring, (5/16")          | 10  |  |
| 67 | GHF301   | £0.10 | WASHER, flat, (5/16")            | 10  |  |
| NI | GAC1002  | NCA   | TOOL, track rod end separator    | 1   |  |

Drum Brake Models



Disc Brake Models





Front Hub & King Pin

Drum Brake Models only

| Ill | Part Number | Price £ea. | Description  | Req. | Details                                   |
|-----|-------------|------------|--|------|---|
| 1   | 2A4304BE    | £65.50     | STUB AXLE & KING PIN, exchange (Not illustrated as a complete unit). | 2    | assembled c/w top trunnion                |
| 2   | 8G4208Z     | £43.00     | KING PIN KIT   | 2    |   |
| 3   | LN30041     | £0.70      | GREASE NIPPLE, bottom, (90°)   | 2    |   |
| 4   | 2A4011K     | £9.67      | DUST TUBE KIT, upper/lower, (per side)                               | 2    | including upper and lower bush and spring |
| 5   | 2A4348      | NCA        | HUB  | 2    |   |
| 6   | 2A4066      | £2.50      | STUD, wheel  | 8    |   |
| 7   | 88G322      | £0.65      | NUT, wheel   | 8    | for vented wheel AHA5539                  |

Note: A few Sprite I models were converted to wire wheels and disc brakes by the Donald Healey Motor Co. They used special discs and Dunlop/Girling calipers at the front. We are unable to supply any of the components for these vehicles, the later Lockheed discs and calipers are not directly interchangeable either. Wire wheels for Sprites & Midgets were only offered by the factory as an optional extra in 1963 after the introduction of Disc Brakes and, the 1098cc engine.

Note: For full details of road wheels please see page 37.  
 Note: For full details of front brakes please see page 39.  
 Note: For full details of rear brakes please see page 40.  
 Note: For full details of brake pipes & hoses please see page 41-42.  
 Note: For full details of handbrake & fittings please see page 43.

Disc Brake Models

HAN7 - GAN2 & future

|    |            |        |   |   |                                      |
|----|------------|--------|---|---|--------------------------------------|
| 8  | BTA744     | NCA    | STUB AXLE ONLY, RH, new                 | 1 | complete with                        |
|    | BTA745     | NCA    | STUB AXLE ONLY, LH, new                 | 1 | brass bushes                         |
| 8a | BTA744BE   | £53.30 | STUB AXLE & KING PIN, RH, exchange      | 1 | assembled c/w top trunnion           |
|    | BTA745BE   | £53.30 | STUB AXLE & KING PIN, LH, exchange      | 1 |                                      |
| 9  | 8G4220Z    | £26.20 | KING PIN, each                          | 2 |                                      |
|    | QHQP624TCF | £71.00 | KING PIN KIT, car set                   | 1 | includes fulcrum pins                |
|    | GSJ783     | £40.00 | KING PIN KIT, car set                   | 1 | no fulcrum pins                      |
| 10 | UHN445     | £1.33  | GREASE NIPPLE, bottom, (45°)            | 2 |                                      |
| 11 | BTA606K    | £7.22  | DUST TUBE KIT, upper/lower, (per side)  | 2 | inc. upper and lower bush and spring |
| 12 | BTA1254    | £61.75 | HUB, (for steel wheels only)            | 2 |                                      |
| 13 | BTA470     | £82.00 | HUB, splined, wire wheels, RH, (12 TPI) | 1 | lefthand thread                      |
|    | BTA471     | £82.00 | HUB, splined, wire wheels, LH, (12 TPI) | 1 | righthand thread                     |
|    | BTA686     | £70.00 | HUB, splined, wire wheels, RH, (8 TPI)  | 1 | lefthand thread                      |
|    | BTA687     | £70.00 | HUB, splined, wire wheels, LH, (8 TPI)  | 1 | righthand thread                     |

Note: TPI = Threads Per Inch, the lower the number (IE '8') the coarser the threads.

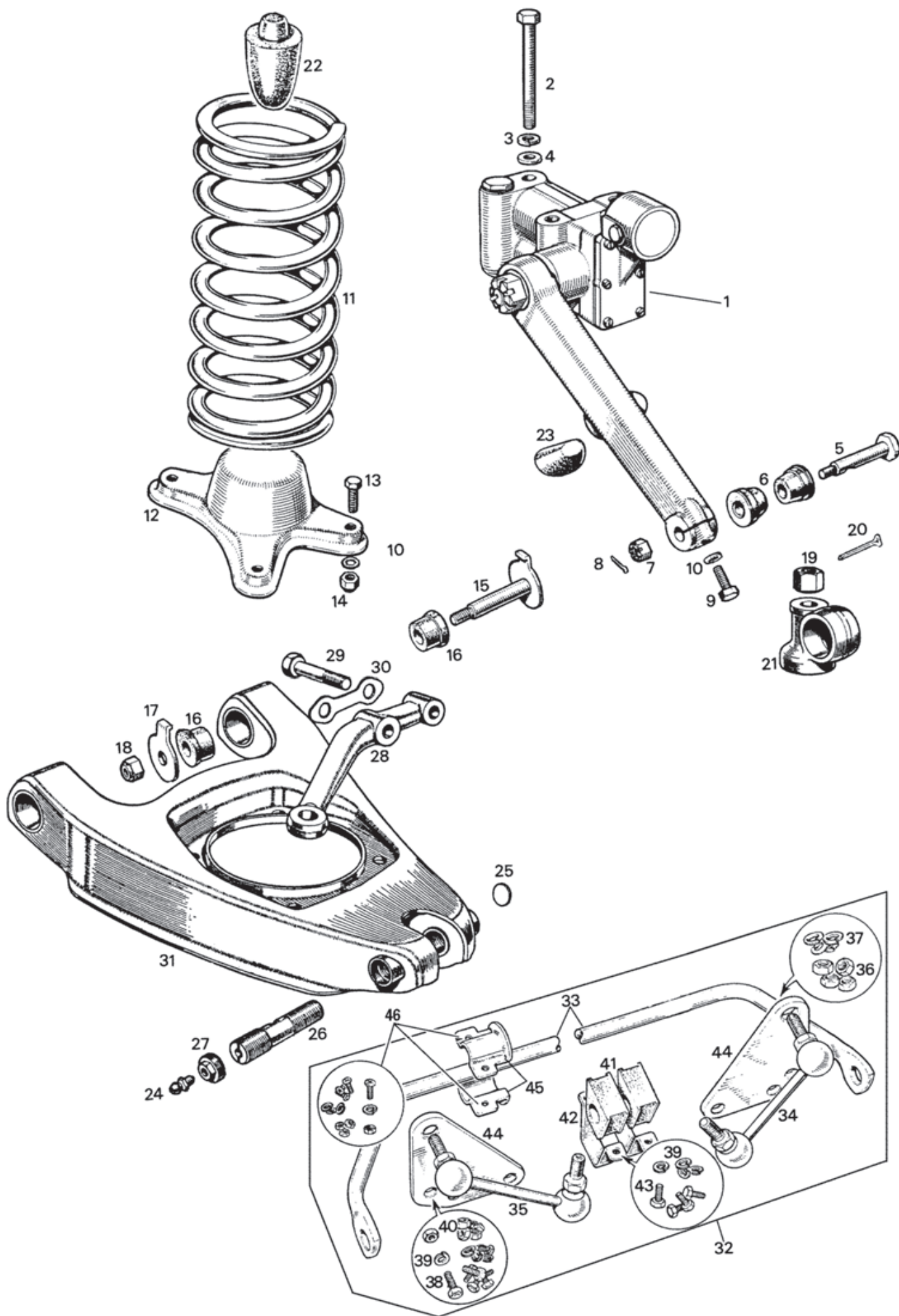
|    |         |       |                                     |   |                              |
|----|---------|-------|-------------------------------------|---|------------------------------|
| 14 | NAM5645 | £2.30 | WHEEL STUD, (for steel wheels only) | 8 |                              |
|    | BTA370  | £1.30 | BOLT, (splined, hub to disc)        | 8 | wire wheels only             |
| 15 | 88G577  | £1.80 | WHEEL NUT                           | 8 | for non-vented wheel AHA6455 |
| 16 | BTC392  | £3.20 | GREASE CAP, wire wheels             | 2 |                              |

All Models

|     |          |        |   |     |                            |
|-----|----------|--------|---|-----|----------------------------|
| 17  | 2A4205   | £0.50  | SEAL, cork  | 2   | small internal diameter    |
| 18  | 2A4206   | £0.44  | SEAL, cork  | 2   | large internal diameter    |
| 19  | 51K1769  | £1.24  | COTTER PIN  | 2   | file to suit               |
| 20  | GHF206   | £0.08  | NUT, cotter pin, (3/16")  | 2   |                            |
| 21  | WL700101 | £0.12  | WASHER, spring, (cotter pin), (3/16")   | 2   |                            |
| 22  | 2A4007   | £0.61  | SHIM  | a/r |                            |
| 22a | GHF224   | £0.34  | NUT, nyloc, (7/16")   | 2   | alternative                |
|     | ND607041 | £1.24  | NUT, castle headed, (7/16")   | 2   | alternative                |
| NI  | GHF503   | £0.20  | SPLIT PIN   | 2   | use with castle headed nut |
| 23  | 2A4006   | £2.54  | THRUST WASHER   | 2   |                            |
| 24  | LN30041  | £0.70  | GREASE NIPPLE, top, (90°)   | 2   |                            |
| 26  | 6K653    | £0.50  | SPRING  | 2   |                            |
| NI  | GHK1142  | £13.50 | WHEEL BEARING KIT   | 2   | includes 27, 28 & 29       |
|     | GHK1142X | £26.90 | WHEEL BEARING KIT, tapered roller (Includes: bearings, oil seal, spacer and castle nut) | 2   |                            |
| 27  | GHB128   | £11.51 | BEARING, outer  | 2   |                            |
| 28  | GHB129   | £12.55 | BEARING, inner  | 2   |                            |
| 29  | GHS142   | £6.90  | OIL SEAL  | 2   |                            |
| 30  | 51K328   | £2.75  | NUT, hub  | 2   |                            |
| 31  | 2A4003   | £2.90  | WASHER, (bearing)   | 2   |                            |
| 32  | 2A4067   | £5.00  | GREASE CAP, steel wheels  | 2   |                            |
| 33  | 88G321   | £6.20  | SPACER, bearing   | 2   |                            |
| 34  | GHF504   | £0.14  | SPLIT PIN   | 2   |                            |
| 35  | 2A4005   | £21.40 | TRUNNION, top   | 2   |                            |

Vehicles with wire wheels only

|    |          |        |                                   |   |   |
|----|----------|--------|-----------------------------------|---|---|
| NI | AHH7317  | £24.50 | KNOCK-ON '2 EAR', RH, (LH thread) | 2 | 12 TPI, use only                                      |
| NI | AHH7318  | £24.50 | KNOCK-ON '2 EAR', LH, (RH thread) | 2 | with original hubs                                    |
| NI | AHA7373  | £24.60 | KNOCK-ON '2 EAR', RH, (LH thread) | 2 | 8 TPI, use when replacement hubs BTA 688/9 are fitted |
| NI | AHA7374  | £24.60 | KNOCK-ON '2 EAR', LH, (RH thread) | 2 | hubs BTA 688/9 are fitted                             |
| NI | 107948/3 | £48.20 | KNOCK-ON '3 EAR', RH, (LH thread) | 2 | 12 TPI, use only                                      |
| NI | 107949/3 | £48.20 | KNOCK-ON '3 EAR', LH, (RH thread) | 2 | with original hubs                                    |
| NI | AHH73183 | £48.20 | KNOCK-ON '3 EAR', RH, (LH thread) | 2 | 8 TPI, use when replacement hubs BTA 688/9 are fitted |
| NI | AHH73173 | £48.20 | KNOCK-ON '3 EAR', LH, (RH thread) | 2 | hubs BTA 688/9 are fitted                             |
| NI | AHH7315  | £24.00 | OCTAGONAL NUT, RH, (LH thread)    | 2 | 12 TPI, use only                                      |
| NI | AHH7316  | £24.00 | OCTAGONAL NUT, LH, (RH thread)    | 2 | with original hubs                                    |
| NI | 88G606   | £22.50 | OCTAGONAL NUT, RH, (LH thread)    | 2 | 8 TPI, use when replacement hubs BTA 688/9 are fitted |
| NI | 88G607   | £22.50 | OCTAGONAL NUT, LH, (RH thread)    | 2 | hubs BTA 688/9 are fitted                             |
| NI | AHH5839  | £5.90  | SPANNER, (for octagonal hub nuts) | 1 |   |
| NI | C27290   | £25.00 | HAMMER, 'copper/hide'             | 1 |   |



## Front Spring & Shock Absorber

Note: Please see the Accessories section for details of front springs and shock absorbers.

| Ill | Part Number | Price £ea. | Description  | Req. | Details                        |
|-----|-------------|------------|--|------|--------------------------------|
| 1   | GSA102      | £120.00    | SHOCK ABSORBER, (damper), RH   | 1    | new                            |
|     | GSA103      | £120.00    | SHOCK ABSORBER, (damper), LH   | 1    | new                            |
|     | GSA102E     | £27.60     | SHOCK ABSORBER, (damper), RH   | 1    | recon/exchange                 |
|     | GSA103E     | £27.60     | SHOCK ABSORBER, (damper), LH   | 1    | recon/exchange                 |
| NI  | AAA149M     | £13.50     | FLUID, shock absorber/damper   | a/r  | 500ml                          |
| 2   | 53K1364     | £2.24      | BOLT, shock absorber/damper, (3/8")  | 6    |                                |
| 3   | GHF333      | £0.19      | WASHER, spring, (3/8")   | 6    |                                |
| 4   | GHF302      | £0.30      | WASHER, flat, (3/8")   | 6    |                                |
| 5   | 2A4028      | £2.70      | PIN/BOLT, fulcrum, top trunnion bush                                       | 2    |                                |
|     | 2A4028K     | £5.90      | TRUNNION KIT, top, (per side)  | 2    | inc. 1 each of 5,7,8 & 2 of 6  |
| 6   | 88G274      | £1.50      | BUSH, top trunnion   | 4    |                                |
|     | 88G274SPK   | £13.00     | BUSH KIT, top trunnion, poly<br>(Kit includes: 4 bushes & 4 washers).      | 1    |                                |
| 7   | ND606041    | £0.94      | NUT, (3/8")  | 2    |                                |
| 8   | GHF502      | £0.12      | SPLIT PIN  | 2    |                                |
| 9   | 53K1389     | £0.76      | 'PINCH' BOLT, damper fulcrum, (5/16")                                      | 2    |                                |
| 10  | GHF322      | £0.12      | WASHER, shakeproof, (5/16")  | 10   |                                |
| 11  | 2A4214PR    | £55.10     | ROAD SPRING SET, front, pair<br>(Silicon chrome).                          | 1    |                                |
|     | AJJ3322     | £12.07     | SPRING LOWERING KIT, (per car)   | 1    |                                |
| 12  | 2A4031      | £22.30     | SEAT, spring   | 2    |                                |
| 13  | 53K1368     | £0.34      | BOLT, spring seat, (5/16")   | 8    |                                |
| 14  | GHF201      | £0.08      | NUT, (stiff), (5/16")  | 8    | alternative                    |
|     | GHF222      | £0.42      | NUT, (nyloc), (5/16")  | 8    |                                |
| 15  | 2A4272      | £4.20      | PIN/BOLT, inner fulcrum  | 4    | wishbone to chassis            |
| 16  | 8G621Z      | £1.30      | BUSH, wishbone to chassis  | 8    |                                |
|     | 8G621SPK8   | £42.10     | BUSH KIT, wishbone to chassis, poly<br>(Kit includes: 8 bushes & 4 tubes). | 1    |                                |
| 17  | 2A4024      | £1.80      | WASHER, inner fulcrum  | 4    |                                |
| 18  | GHF223      | £0.40      | NUT, nyloc, (3/8")   | 4    |                                |
| 19  | GHF224      | £0.34      | NUT, nyloc, (7/16")  | 2    | alternative                    |
|     | ND607041    | £1.24      | NUT, castle headed, (7/16")  | 2    |                                |
| 20  | GHF503      | £0.20      | SPLIT PIN  | 2    | use with castle headed nut     |
| 21  | 2A4005      | £21.40     | TRUNNION, top  | 2    |                                |
| 22  | AHA6378     | £4.30      | BUFFER, suspension   | 2    | (fit in pairs)                 |
| 23  | 2A4082      | £1.60      | BUFFER, rebound  | 2    |                                |
| 24  | UHN400      | £0.60      | GREASE NIPPLE, straight  | 2    |                                |
| 25  | 51K3424     | £0.41      | PLUG, blanking   | 2    |                                |
| 26  | 2A4020X     | £8.30      | FULCRUM PIN  | 2    |                                |
| 27  | 8G589       | £3.00      | PLUG, grease, screwed  | 2    |                                |
| 28  | BTA649      | NCA        | STEERING ARM, (fit in pairs), LH   | 1    | to HAN7 28368,                 |
|     | BTA648      | NCA        | STEERING ARM, (fit in pairs), RH   | 1    | & GAN2 18472                   |
| 29  | 53K1370     | £1.94      | BOLT, Short, (steering arm)  | 2    |                                |
|     | ATA4132     | £2.45      | BOLT, Long, (steering arm)   | 2    |                                |
| 30  | 2K5377      | £1.44      | LOCK TAB, (steering arm)   | 2    |                                |
| 31  | 21A153E     | NCA        | WISHBONE, (early), recon, exchange   | 2    | no anti-roll bar bracket holes |
|     | AHA7029     | £135.00    | WISHBONE, (late), new, (BMH)   | 2    | with anti-roll                 |
|     | AHA7029Z    | £68.50     | WISHBONE, (late), new, (aftermarket)                                       | 2    | bar bracket holes              |

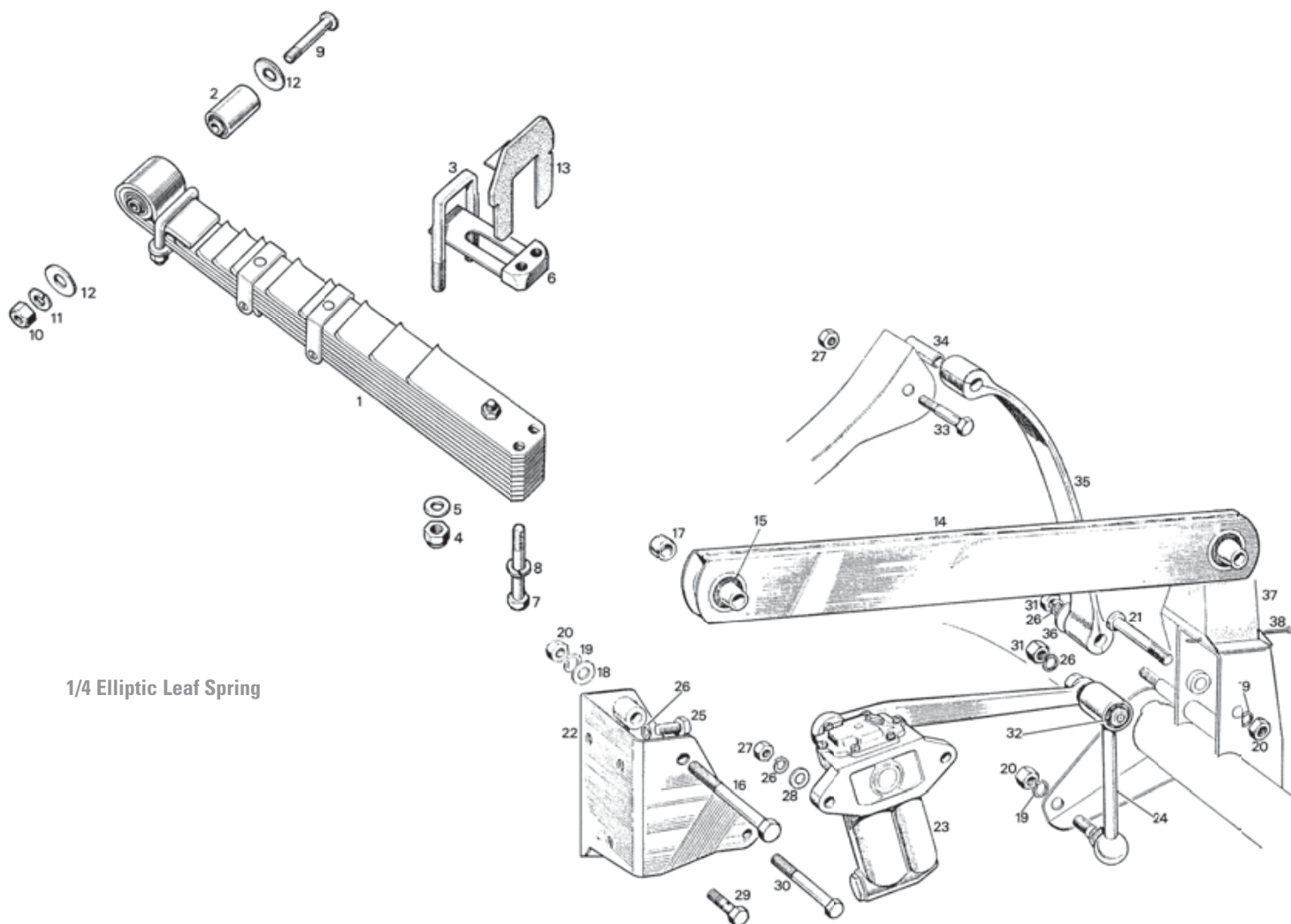
## Anti-Roll Bar & Fittings

Please Note: Will only fit cars fitted with AHA7029 type wish bones.

|    |          |         |                                      |    |                       |
|----|----------|---------|--------------------------------------|----|-----------------------|
| 32 | AJJ3314  | £108.00 | ANTI-ROLL BAR KIT, standard, (9/16") | 1  | inc. bar/links/bushes |
|    | AJJ3357  | £115.00 | ANTI-ROLL BAR KIT, fast road, (5/8") | 1  | & fittings            |
|    | AJJ3358  | £105.00 | ANTI-ROLL BAR KIT, race, (11/16")    | 1  |                       |
| 33 | AHA7013  | £58.50  | ANTI-ROLL BAR, standard, (9/16")     | 1  |                       |
|    | AHT56    | £58.50  | ANTI-ROLL BAR, fast road, (5/8")     | 1  |                       |
|    | AHT57    | £57.90  | ANTI-ROLL BAR, race, (11/16")        | 1  |                       |
| 34 | AHA7011A | £15.40  | LINK, anti-roll bar, RH              | 1  |                       |
| 35 | AHA7012A | £15.40  | LINK, anti-roll bar, LH              | 1  |                       |
| 36 | GHF203   | £0.19   | NUT, anti-roll bar link, (7/16")     | 4  |                       |
| 37 | GHF334   | £0.24   | WASHER, spring, (7/16")              | 4  |                       |
| 38 | GHF120   | £0.19   | SCREW, (5/16")                       | 6  |                       |
| 39 | GHF332   | £0.19   | WASHER, spring, (5/16")              | 10 |                       |
| 40 | GHF201   | £0.08   | NUT, (5/16")                         | 6  |                       |
| 41 | AHH6541  | £1.20   | BUSH, mounting, (9/16")              | 2  |                       |
|    | 1B4526   | £1.30   | BUSH, mounting, (5/8")               | 2  |                       |
|    | AHH7921  | £1.24   | BUSH, mounting, (11/16")             | 2  |                       |

Note: Uprated bushes are also available, please see the Accessories section.

|    |          |        |                                      |   |                         |
|----|----------|--------|--------------------------------------|---|-------------------------|
| 42 | BHH2000  | £1.50  | STRAP, mounting                      | 2 |                         |
| 43 | SH605051 | £0.20  | SCREW, (5/16")                       | 4 |                         |
| 44 | AHA7028  | £3.55  | BRACKET, anti-roll bar mounting      | 2 |                         |
| 45 | AHH6546  | £4.22  | BRACKET ONLY, end stop, (9/16" only) | 2 |                         |
| 46 | AHH6546K | £9.00  | END-STOP BRACKET KIT, (9/16")        | 2 |                         |
|    | AHH6546K | £9.00  | END-STOP BRACKET KIT, (5/8")         | 2 | 2 kits required per car |
|    | 11H462K  | £13.85 | END-STOP BRACKET KIT, (11/16")       | 2 |                         |



1/4 Elliptic Leaf Spring

Rear 1/4 Elliptic Spring & Shock Absorber

Note: Please see the Accessories section for full details of rear springs, shock absorbers and full range of lubricants.

Sprite I, II and Midget I

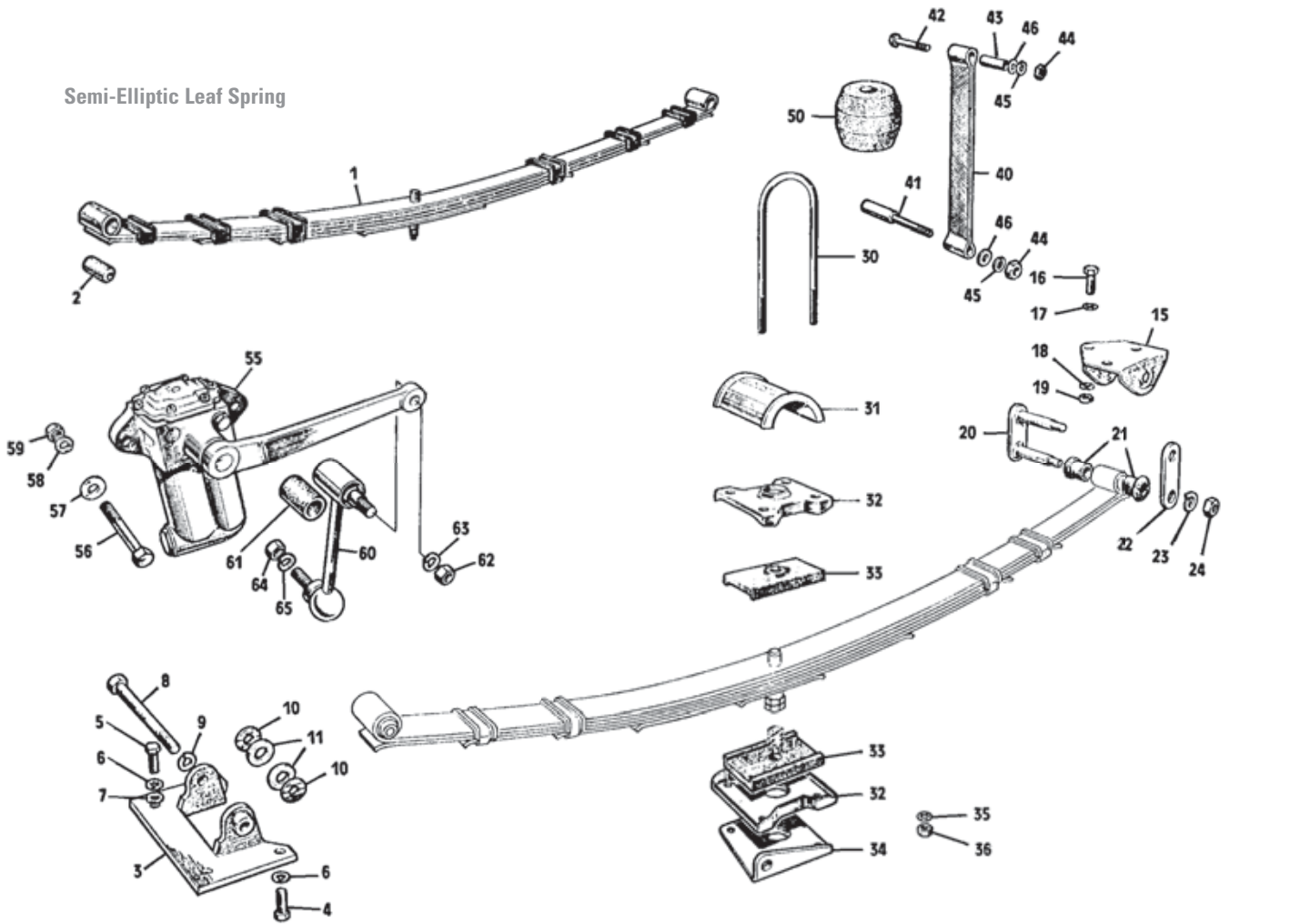
| Ill | Part Number | Price £ea. | Description   | Req. | Details                         |
|-----|-------------|------------|---|------|---------------------------------|
| 1   | AHA5468     | £55.00     | LEAF SPRING   | 2    |                                 |
| 2   | 88G278      | £5.75      | BUSH, rear spring   | 2    |                                 |
| 3   | AHA5221     | £17.95     | U BOLT, spring mounting   | 2    |                                 |
| 4   | LNZ108      | £1.10      | NUT, (Aero stiff nut), (1/2")   | 4    |                                 |
| 5   | GHF304      | £0.13      | WASHER, flat, (1/2")  | 8    |                                 |
| 6   | AHA5222     | £8.56      | PLATE, locating   | 2    |                                 |
| 7   | BH606261    | £0.90      | BOLT, Spring to frame, (3/8")   | 4    |                                 |
| 8   | GHF333      | £0.19      | WASHER, spring, (3/8")  | 4    |                                 |
| 9   | 2A7279      | £3.50      | BOLT, (spring rear)   | 2    |                                 |
| 10  | GHF203      | £0.19      | NUT, (3/8")   | 2    |                                 |
| 11  | GHF334      | £0.24      | WASHER, spring, (3/8")  | 2    |                                 |
| 12  | AHA7179     | £0.30      | WASHER, special   | 4    | from (c) HAN6 12068, GAN1 7442  |
| 13  | AHA6418     | NCA        | SEAL, spring housing  | 2    | from (c) HAN6 22907, GAN1 14527 |
| 14  | 2A7310      | £29.60     | RADIUS ARM  | 2    |                                 |
| 15  | 2A7278      | £9.30      | BUSH, radius arm  | 4    |                                 |
|     | 2A7278SPK   | £94.56     | BUSH KIT, radius arm, poly (Kit includes: 4 bushes, 4 sleeves & 4 tubes). | 1    |                                 |
| 16  | BH607321    | £1.90      | BOLT, front pivot, (7/16")  | 2    |                                 |
| 17  | AHA5224     | £2.50      | SPACER  | 4    |                                 |
| 18  | GHF303      | £0.19      | WASHER, flat, (7/16")   | 2    |                                 |
| 19  | GHF334      | £0.24      | WASHER, spring, (7/16")   | 6    |                                 |
| 20  | GHF203      | £0.19      | NUT, (7/16")  | 6    |                                 |
| 21  | 2A7279      | £3.50      | BOLT, link to axle  | 2    |                                 |
| 22  | AHA5306     | £22.40     | BRACKET, LH front mounting  | 1    |                                 |

|         |         |                            |                                    |
|---------|---------|----------------------------|------------------------------------|
| AHA5305 | £22.40  | BRACKET, RH front mounting | 1                                  |
| 23      | GSA147  | £102.80                    | SHOCK ABSORBER, RH, new            |
|         | GSA148  | £105.85                    | SHOCK ABSORBER, LH, new            |
|         | GSA149  | £102.80                    | SHOCK ABSORBER, RH, new            |
|         | GSA150  | £102.80                    | SHOCK ABSORBER, LH, new            |
|         | GSA149E | £25.60                     | SHOCK ABSORBER, RH, recon/exchange |
|         | GSA150E | £25.60                     | SHOCK ABSORBER, LH, recon/exchange |

Note: We are able to supply both the early and later type damper units with the correct type of arm for each application. Although the arms are different the units are interchangeable. Reconditioned dampers may be of either type.

|    |          |         |                                 |                          |                                     |
|----|----------|---------|---------------------------------|--------------------------|-------------------------------------|
| 24 | AHA5313  | £19.10  | LINK, shock absorber            | 2                        |                                     |
|    | SFK108   | NCA     | FITTING KIT, shock absorber     | 1                        |                                     |
|    | SH606101 | £0.34   | SCREW, mounting bracket, (3/8") | 6                        |                                     |
|    | 26       | GHF333  | £0.19                           | WASHER, spring, (3/8")   |                                     |
|    | 27       | GHF223  | £0.40                           | NUT, nyloc, (3/8")       |                                     |
|    |          | LNZ106  | £1.28                           | NUT, (stiff nut), (3/8") |                                     |
|    |          | 28      | GHF302                          | £0.30                    | WASHER, flat, (3/8")                |
|    |          | 29      | GHF106                          | £0.35                    | BOLT, short, shock absorber, (3/8") |
|    |          | 30      | BH606301                        | £1.10                    | BOLT, long, shock absorber, (3/8")  |
|    |          | 31      | GHF202                          | £0.12                    | NUT, (3/8")                         |
|    |          | 32      | 97H222                          | £2.10                    | BUSH, rubber                        |
|    |          | 33      | BH606181                        | £1.03                    | BOLT, check strap top, (3/8")       |
|    |          | 34      | 2A7306                          | £1.55                    | TUBE/SPACER, check strap            |
|    |          | 35      | AHH5081                         | £3.70                    | CHECK STRAP                         |
|    |          | 36      | PWZ206                          | £0.44                    | WASHER, flat, (3/8")                |
|    |          | 37      | 2A7142                          | £4.52                    | BUMP STOP                           |
|    |          | 38      | PS610241                        | £0.20                    | PIN, bump stop retaining            |
|    | NI       | AAA149M | £13.50                          | OIL, shock absorber      | 1 500ml                             |

Semi-Elliptic Leaf Spring



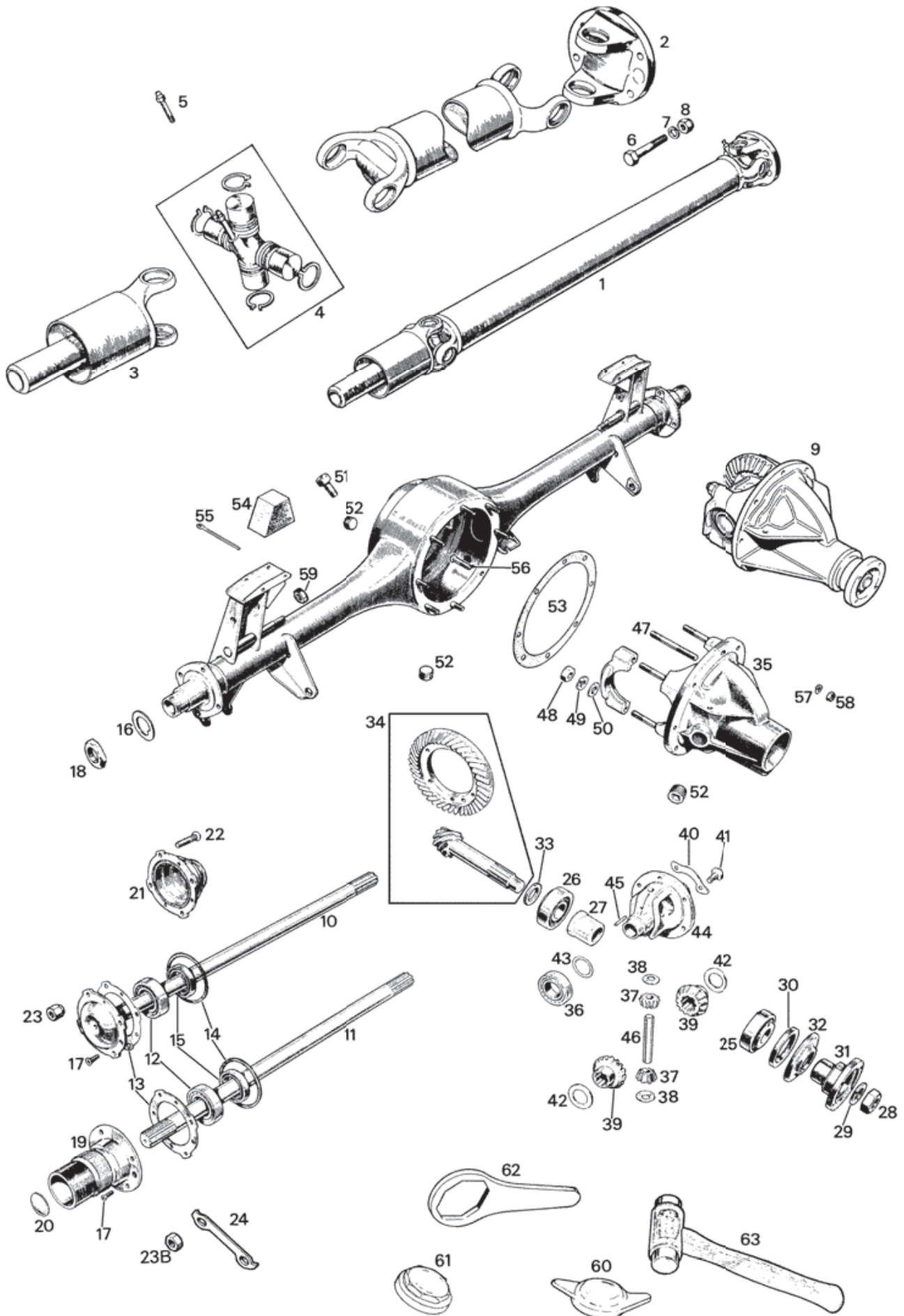
Rear 'Semi-Elliptic' Spring & Shock Absorber

Note: Please see the Accessories section for full details of rear springs, shock absorbers telescopic conversion kits.

Sprite III & Midget II

| ill | Part Number | Price £ea. | Description                      | Req. | Details  |
|-----|-------------|------------|----------------------------------|------|--|
| 1   | AAH8093     | £60.00     | ROAD SPRING, rear                | 2    |  |
|     | SFK103      | £22.10     | FITTING KIT, rear springs        | 1    | Inc. items 8, 10, 11, 21, 24, 30, 33 & 36 for two springs    |
|     | SFK106      | £12.80     | FITTING KIT, rear springs        | 1    | Includes items 21, 24, 30, 33 & eye bolt kit for two springs |
| NI  | GBK1009X    | NCA        | BOLT KIT, spring mounting plates | 1    | complete kit holds mounting plates                           |
| 2   | AAA629      | £2.40      | EYE BUSH                         | 2    |  |
| 3   | AHA7174     | £12.10     | FRONT BRACKET                    | 2    | rear spring mounting   |
| 4   | SH606101    | £0.34      | SCREW, bracket to floor, rear    | 4    |  |
| 5   | SH606071    | £0.25      | SCREW, bracket to floor, front   | 4    |  |
| 6   | GHF333      | £0.19      | WASHER, locking                  | 8    |  |
| 7   | GHF302      | £0.30      | WASHER, plain                    | 4    |  |
| 8   | AHA7180     | £1.55      | BOLT, spring to front bracket    | 2    |  |
| 9   | GHF334      | £0.24      | WASHER, locking                  | 2    |  |
| 10  | AHA7178     | £0.62      | WASHER, spacing, metal           | 4    |  |
| 11  | AHA7179     | £0.30      | WASHER, nylon                    | 4    |  |
| 15  | AHA7201     | £23.50     | REAR BRACKET                     | 2    | rear spring mounting   |
| 16  | SH605071    | £0.40      | SCREW, bracket to boot floor     | 6    |  |
| 17  | GHF301      | £0.10      | WASHER, plain                    | 6    |  |
| 18  | GHF332      | £0.19      | WASHER, locking                  | 6    |  |
| 19  | GHF201      | £0.08      | NUT                              | 6    |  |
| NI  | MSK101      | £9.50      | SHACKLE KIT, (per side)          | 2    | inc items 20, 22, 23& 24                                     |
| 20  | AHA7686     | £6.50      | PLATE & PINS, shackle            | 2    |  |
| 21  | AHA7182     | £0.76      | BUSH, spring shackle             | 8    |  |

|            |           |  |                                       |   |                          |
|------------|-----------|--|---------------------------------------|---|--------------------------|
| AHA7182SPK | £30.10    | BUSH KIT, spring shackle, poly (Kit includes: 8 bushes). | 1                                     |   |                          |
| 22         | AHA7687   | £3.30  | PLATE, shackle                        | 2 |                          |
| 23         | GHF333    | £0.19  | WASHER, locking                       | 4 |                          |
| 24         | GHF202    | £0.12  | NUT                                   | 4 |                          |
| 30         | AHA8097   | £1.50  | U BOLT, spring to axle                | 4 |                          |
| 31         | AHA8372   | £1.64  | SADDLE, U bolt                        | 2 |                          |
| 32         | ACA5139   | £2.30  | PLATE, locating                       | 4 |                          |
| 33         | ACA5138   | £1.24  | PAD, seating                          | 4 |                          |
| 34         | AHA7172   | £10.50   | BRACKET, shock absorber link, RH      | 1 |                          |
|            | AHA7173   | £10.50   | BRACKET, shock absorber link, LH      | 1 |                          |
| 35         | GHF302    | £0.30  | WASHER, plain                         | 8 |                          |
| 36         | GHF223    | £0.40  | NUT, nylon                            | 8 |                          |
| 40         | AHH5081   | £3.70  | STRAP, rebound                        | 2 |                          |
| 41         | HMP215014 | NCA  | PIN, mounting strap to axle           | 2 | weld to axle casing      |
| 42         | BH606301  | £1.10  | BOLT, strap to shock absorber bracket | 2 |                          |
| 43         | 2A7306    | £1.55  | TUBE, spacer                          | 2 |                          |
| 44         | GHF202    | £0.12  | NUT                                   | 4 |                          |
| 45         | GHF333    | £0.19  | WASHER, locking                       | 4 |                          |
| 46         | PWZ206    | £0.44  | WASHER, plain                         | 4 |                          |
| 50         | AHH9158   | £4.00  | BUMP STOP, rubber                     | 2 |                          |
| 55         | GSA149    | £102.80  | SHOCK ABSORBER, RH, (new)             | 1 |                          |
|            | GSA150    | £102.80  | SHOCK ABSORBER, LH, (new)             | 1 |                          |
|            | GSA149E   | £25.60   | SHOCK ABSORBER, RH, (recon/exch)      | 1 |                          |
|            | GSA150E   | £25.60   | SHOCK ABSORBER, LH, (recon/exch)      | 1 |                          |
| 56         | SH606121  | £0.40  | BOLT, shock absorber to bracket       | 4 |                          |
| 57         | GHF302    | £0.30  | WASHER, plain, (small diameter)       | 4 |                          |
| 58         | PWZ206    | £0.44  | WASHER, plain, (large diameter)       | 4 |                          |
| 59         | GHF223    | £0.40  | NUT, nylon                            | 4 |                          |
| 60         | AAU1949A  | £15.65   | LINK ASSEMBLY                         | 2 | shock absorber to spring |
| 61         | 97H222    | £2.10  | BUSH, upper, link                     | 2 |                          |
| 62         | FNZ507    | £0.76  | NUT, link to shock absorber arm       | 2 |                          |
| 63         | GHF334    | £0.24  | WASHER, locking                       | 2 |                          |
| 64         | FNZ508    | £1.24  | NUT, link to bracket                  | 2 |                          |
| 65         | GHF335    | £0.24  | WASHER, locking                       | 2 |                          |



**Propshaft & Rear Axle**

Sprite I, II, III & Midget I, II were fitted with 4.2:1 ratio differentials as standard.

| Ill | Part Number | Price £ea. | Description                              | Req. | Details  |
|-----|-------------|------------|--|------|--|
| 1   | AHA9053E    | £75.00     | PROPSHAFT, reconditioned, exchange       | 1    |  |
| 2   | 7H3863      | £16.00     | FLANGE/YOKE, rear                        | 1    |  |
| 3   | 17H3894     | NCA        | SLEEVE/YOKE, front                       | 1    |  |
| 4   | GUJ115      | £9.30      | UNIVERSAL JOINT, with grease nipple      | 2    | reproduction                                     |
|     | GUJ115Z     | £8.50      | UNIVERSAL JOINT, with grease nipple      | 2    |  |
|     | GUJ101      | £8.30      | UNIVERSAL JOINT, sealed type             | 2    |  |
|     | GUJ101Z     | £7.48      | UNIVERSAL JOINT, sealed type             | 2    |  |
| 5   | 7H3858      | £1.85      | GREASE NIPPLE, universal joint           | 2    | where applicable                                 |
| 6   | BH605101    | £0.55      | BOLT, pinion flange, (5/16")             | 4    |  |
| 7   | GHF332      | £0.19      | WASHER, spring, (5/16")                  | 4    |  |
| 8   | LNZ105      | £0.58      | NUT, (stiff), (5/16")                    | 4    |  |
|     | GHF222      | £0.42      | NUT, (nyloc), (5/16")                    | 4    | alternative                                      |
| 9   | ATA7093E    | £297.50    | DIFFERENTIAL ASSY, 4.55:1, recon/exch 1  | 1    | Sprite Mkl 948cc only                            |
|     | ATA7093EX   | £456.00    | DIFFERENTIAL ASSY, 4.55:1, recon/exch 1  |      |  |
|     | BTA1345E    | NCA        | DIFFERENTIAL ASSY, 4.55:1, recon/exch 1  | 1    |  |
|     | ATA7326E    | £358.70    | DIFFERENTIAL ASSY, 4.2:1, recon/exch 1   | 1    |  |
|     | BTA550E     | £302.40    | DIFFERENTIAL ASSY, 4.2:1, recon/exch 1   | 1    |  |
|     | BTA550EX    | £574.00    | DIFFERENTIAL ASSY, 4.2:1, recon/exch 1   | 1    |  |
|     | BTA550ELS   | £1,240.00  | DIFFERENTIAL ASSY, 4.2:1, recon/exch 1   | 1    | (Reconditioned with new CW&P and LSD installed). |
|     | BTA1222E    | £317.70    | DIFFERENTIAL ASSY, 3.9:1, recon/exch 1   | 1    |  |
|     | BTA1222EX   | £595.00    | DIFFERENTIAL ASSY, 3.9:1, recon/exch 1   | 1    |  |
|     | BTA551E     | £279.00    | DIFFERENTIAL ASSY, 3.7:1, recon/exch 1   | 1    |  |
|     | BTA551EX    | £615.00    | DIFFERENTIAL ASSY, 3.7:1, recon/exch 1   | 1    |  |
|     | STR520EX    | £615.00    | DIFFERENTIAL ASSY, 3.55:1, recon/exch 1  | 1    |  |
| 10  | BTA806      | £147.50    | HALF SHAFT, for steel wheels only        | 2    | uprated EN30B steel shaft, spline fit            |
|     | BTA806X     | £168.00    | HALF SHAFT, for steel wheels only        | 2    |  |
|     | BTA940      | £245.00    | HALF SHAFT, for steel wheels only        | 2    | nitrided, EN40B steel shaft                      |
| 11  | BTA807      | £105.35    | HALF SHAFT, for wire wheels only         | 2    | nitrided   |
|     | BTA939      | £128.38    | HALF SHAFT, for wire wheels only         | 2    |  |
| 12  | GHB130      | £12.55     | BEARING, rear hub                        | 2    | included in GHK1143 kit                          |
| 13  | GFG110      | £0.40      | GASKET, half shaft                       | 2    |  |
| 14  | ATA7225     | £0.85      | 'O' RING                                 | 2    |  |
| 15  | GHS147      | £1.75      | OIL SEAL, rear hub                       | 2    |  |
| Ni  | GHK1143     | £9.80      | BEARING KIT, rear hub                    | 2    | contains items 12 to 15                          |
| 16  | 2A7250      | £0.97      | WASHER, locking                          | 2    |  |
| 17  | SF604051    | £0.18      | SCREW, shaft to hub, (1/4")              | 2    |  |
| 18  | 2A7103      | £4.70      | NUT, hub retaining, RH                   | 1    | righthand thread                                 |
|     | 1G3584      | £8.40      | NUT, hub retaining, LH                   | 1    | lefthand thread                                  |
| 19  | BTA688      | £70.00     | HUB, splined, (8 TPI), RH                | 1    | lefthand thread                                  |
|     | BTA689      | £70.00     | HUB, splined, (8 TPI), LH                | 1    | righthand thread                                 |
|     | BTA488      | NCA        | HUB, splined, (12 TPI), RH               | 1    | lefthand thread                                  |
|     | BTA489      | NCA        | HUB, splined, (12 TPI), LH               | 1    | righthand thread                                 |
| 20  | 2K8160      | £0.62      | WELCH PLUG, (wire wheel hubs)            | 2    |  |
| 21  | 2A7087      | NCA        | HUB, (bearing carrier)                   | 2    | steel wheels                                     |
|     | 2A7087      | NCA        | HUB, (bearing carrier)                   | 2    | wire wheels                                      |
| 22  | 2A7089      | £1.90      | WHEEL STUD, (for steel wheels only)      | 8    |  |
|     | BTA492      | £3.96      | BOLT, Hub, (for wire wheels only)        | 8    |  |
| 23  | 88G322      | £0.65      | NUT, wheel nut                           | 8    | for steel wheels only                            |
| 23B | FNZ506      | £0.50      | NUT, (wheel nut), (for wire wheels only) | 8    |  |
| 24  | BTA493      | £0.66      | LOCK TAB, (for wire wheels only)         | 4    |  |
| 25  | 2A7213      | £22.00     | BEARING, outer                           | 1    | early diff carrier                               |
| 26  | ATA7328     | £88.57     | BEARING, inner                           | 1    | with filler plug                                 |
| 27  | ATA7219     | NCA        | SPACER                                   | 1    |  |
| 25A | BTB440      | £10.50     | BEARING, outer                           | 1    | late diff carrier                                |
| 26A | ATA7166A    | £27.40     | BEARING, inner                           | 1    | without filler plug                              |
| 27A | BTA532      | £8.34      | SPACER                                   | 1    |  |
| 28  | FNZ612      | £2.45      | NUT, (3/4")                              | 1    |  |
| 29  | WL600121    | £0.50      | WASHER, (3/4")                           | 1    |  |
| 30  | 88G320      | £3.00      | OIL SEAL                                 | 1    |  |
| 31  | ATA7056     | £33.40     | FLANGE, outer                            | 1    |  |
| 32  | 1G7439      | NCA        | DUST COVER                               | 1    |  |
| 33  | ATA7123     | NCA        | SHIM, (0.130")                           | a/r  | as required                                      |
|     | ATA7124     | NCA        | SHIM, (0.128")                           | a/r  |  |
|     | ATA7125     | NCA        | SHIM, (0.126")                           | a/r  |  |
|     | ATA7126     | NCA        | SHIM, (0.124")                           | a/r  |  |
|     | ATA7127     | NCA        | SHIM, (0.122")                           | a/r  |  |
|     | ATA7128     | NCA        | SHIM, (0.120")                           | a/r  |  |
|     | ATA7129     | NCA        | SHIM, (0.018")                           | a/r  |  |
|     | ATA7130     | NCA        | SHIM, (0.116")                           | a/r  |  |

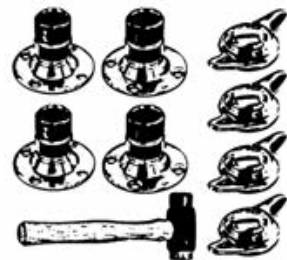
|    |          |         |  |     |                                |
|----|----------|---------|--|-----|--------------------------------|
| 34 | 8G7129   | £252.40 | CROWN WHEEL & PINION, 4.55:1           | 1   | Early casing - with drain plug |
|    | ATA7266  | NCA     | CROWN WHEEL & PINION, 4.2:1            | 1   |                                |
|    | BTA539   | £367.40 | CROWN WHEEL & PINION, 4.22:1           | 1   |                                |
|    | BTA1223  | £358.00 | CROWN WHEEL & PINION, 3.9:1            | 1   | Later casing - no drain plug   |
|    | BTA535   | £330.00 | CROWN WHEEL & PINION, 3.7:1            | 1   |                                |
|    | STR520   | £367.40 | CROWN WHEEL & PINION, 3.55:1           | 1   |                                |
| 35 | BT549    | NCA     | CARRIER, (differential)                | 1   | late type only                 |
| 36 | 2K5943   | £17.00  | BEARING, (differential)                | 2   |                                |
| 37 | 2A7015   | NCA     | PLANET GEAR                            | 2   | late carrier only              |
| 38 | 2A7062   | £3.30   | THRUST WASHER, (planet gear), (0.035") | 2   |                                |
|    | 2A7062Z  | £2.75   | THRUST WASHER, (planet gear), (0.054") | 2   |                                |
| 39 | ATA7037  | NCA     | SUN WHEEL                              | 2   |                                |
| 40 | ATA7044  | £0.40   | LOCK TAB                               | 3   |                                |
| 41 | ATA7043  | £0.94   | BOLT, (differential cage)              | 6   |                                |
| 42 | ATA7039  | £2.20   | THRUST WASHER, (sun wheel), (0.035")   | 2   | late carrier only              |
| 43 | 2K7779   | £0.94   | SHIM, (differential bearing), (0.002") | a/r | as required                    |
|    | ATA7269  | £0.94   | SHIM, (differential bearing), (0.003") | a/r |                                |
|    | 2K7778   | £0.94   | SHIM, (differential bearing), (0.004") | a/r |                                |
|    | 2A7271   | £0.94   | SHIM, (differential bearing), (0.010") | a/r |                                |
| 44 | ATA7036  | NCA     | CAGE, differential                     | 1   |                                |
| 45 | 6K631    | NCA     | PIN, (cross pin locating)              | 1   |                                |
| 46 | 2A7016   | £14.70  | CROSS PIN, (planet gears)              | 1   |                                |
| 47 | 51K886   | £3.55   | STUD, (7/16")                          | 4   |                                |
| 48 | GHF203   | £0.19   | NUT, (7/16")                           | 4   |                                |
| 49 | GHF334   | £0.24   | WASHER, spring, (7/16")                | 4   |                                |
| 50 | GHF303   | £0.19   | WASHER, flat, (7/16")                  | 4   |                                |
| 51 | 21H6060  | £3.50   | BREATHER                               | 1   |                                |
| 52 | 6K499    | £1.90   | PLUG, drain/filler                     | a/r | as required                    |
| 53 | 2A7027   | £0.82   | GASKET                                 | 1   |                                |
| 54 | 2A7142   | £4.52   | RUBBER, (bump rubber)                  | 2   |                                |
| 55 | SP610241 | £0.20   | PIN, (bump rubber)                     | 4   |                                |
| 56 | 2A7226   | NCA     | STUD, differential casing, (7/16")     | 8   |                                |
| 57 | GHF201   | £0.08   | NUT                                    | 8   |                                |
| 58 | GHF332   | £0.19   | WASHER, spring                         | 8   |                                |
| 59 | GHF202   | £0.12   | NUT, check strap, (3/8")               | 2   |                                |

(Rear Axle oil type/capacity: Hypoid EP90, 1.0 Litre).

**Vehicles with wire wheels only**

Note: For our full range of wire wheel tools and spanners see our website or Restoration Tools catalogue.

|    |           |        |                                      |   |  |
|----|-----------|--------|--------------------------------------|---|--|
| 60 | AHH7317   | £24.50 | SPINNER '2 EAR', RH, (LH thread)     | 2 | 12 TPI, use only with original hubs                  |
|    | AHH7318   | £24.50 | SPINNER '2 EAR', LH, (RH thread)     | 2 |  |
|    | AHA7373   | £24.60 | SPINNER '2 EAR', RH, (LH thread)     | 2 | 8 TPI, use when replacement hubs BTA688/9 are fitted |
|    | AHA7374   | £24.60 | SPINNER '2 EAR', LH, (RH thread)     | 2 |  |
|    | AHH73173  | £48.20 | SPINNER '3 EAR', RH, (LH thread)     | 2 | 12 TPI, use only with original hubs                  |
|    | AHH73183  | £48.20 | SPINNER '3 EAR', LH, (RH thread)     | 2 |  |
|    | 107948/3  | £48.20 | SPINNER '3 EAR', RH, (LH thread)     | 2 | 8 TPI, use when replacement hubs BTA688/9 are fitted |
|    | 107949/3  | £48.20 | SPINNER '3 EAR', LH, (RH thread)     | 2 |  |
| 61 | AHH7315   | £24.00 | SPINNER OCTAGONAL, RH, (LH thread)   | 2 | 12 TPI, use only with original hubs                  |
|    | AHH7316   | £24.00 | SPINNER OCTAGONAL, LH, (RH thread)   | 2 |  |
|    | 88G606    | £22.50 | SPINNER OCTAGONAL, RH, (LH thread)   | 2 | 8 TPI, use when replacement hubs BTA688/9 are fitted |
|    | 88G607    | £22.50 | SPINNER OCTAGONAL, LH, (RH thread)   | 2 |  |
| 62 | AHH5839   | £5.90  | SPANNER, for octagonal hub nuts      | 1 | wire wheels only                                     |
|    | MM386-120 | £48.50 | SPANNER, extended for octagonal nuts | 1 | wire wheels only                                     |
|    | MM386-125 | £48.50 | SPANNER, for 2 eared nuts            | 1 | wire wheels only                                     |
| 63 | C27290    | £25.00 | HAMMER, copper & hide                | 1 |  |



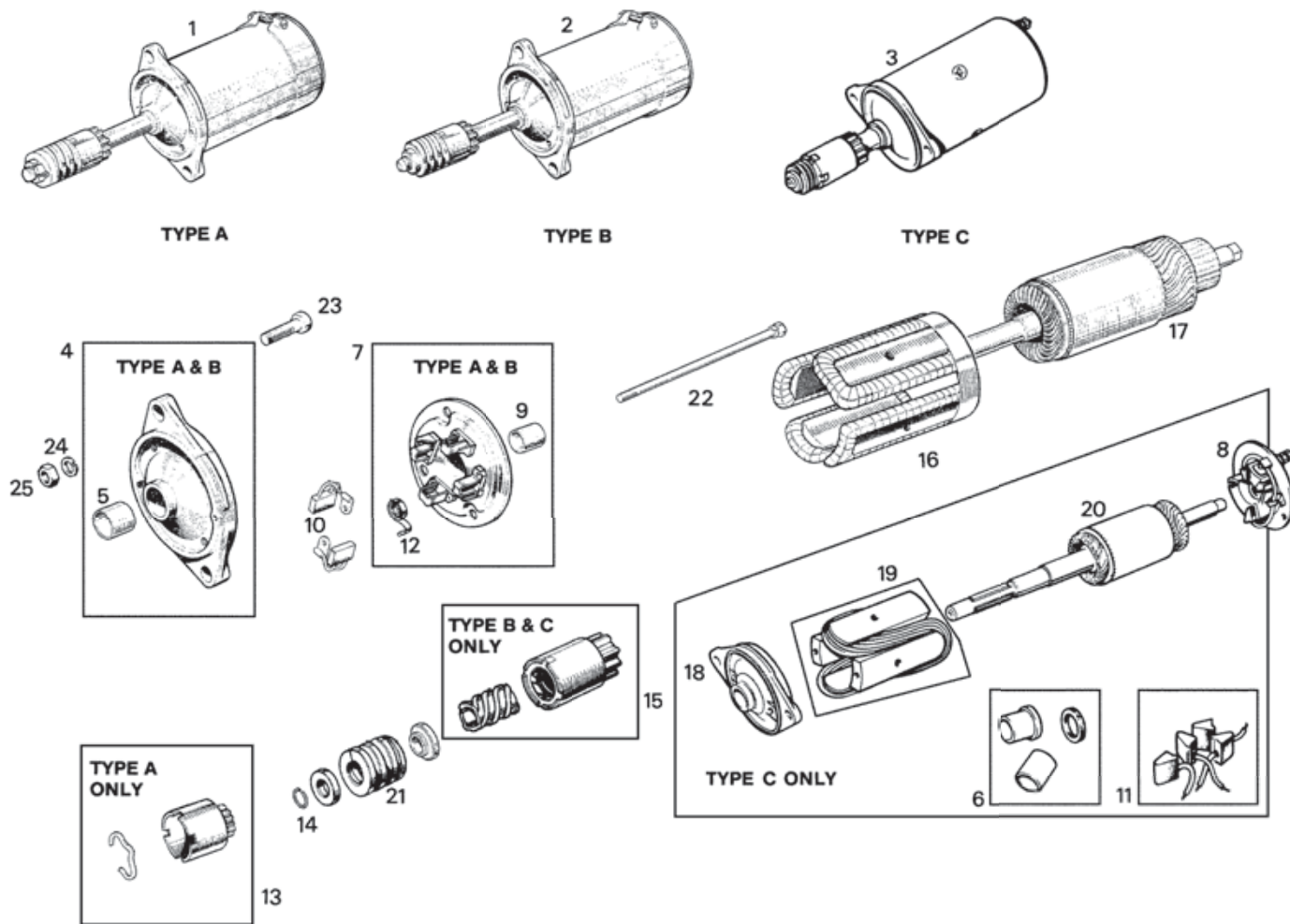
**Wire Wheel Hub Conversion Kits (all models)**

Wheels NOT included

Note: See 'Road Wheels and Tools' for full details.

|    |         |         |                    |   |  |
|----|---------|---------|--------------------|---|--|
| Ni | GAC7017 | £285.20 | HUB CONVERSION KIT | 1 | 2-eared knock-on type (Kit includes 4 hubs, fittings & precise installation/fitting instructions). |
| Ni | GAC7027 | £304.40 | HUB CONVERSION KIT | 1 | octagonal nut type (Kit includes 4 hubs, fittings & precise installation/fitting instructions).    |

Note: A few Sprite I models were converted to wire wheels and disc brakes by the Donald Healey Motor Co. They used special discs and Dunlop/Girling calipers at the front. We are unable to supply any of the components for these vehicles, the later Lockheed discs and calipers are not directly interchangeable either. Wire wheels for Sprites & Midgets were only offered by the factory as an optional extra in 1963 after the introduction of Disc Brakes and, the 1098cc engine, however, we have recently come across what we believe to be a factory prototype (circa 1962-63) equipped with wire wheels, but with slightly smaller calipers & pads!



**Starter Motor (Standard)**

| Ill. | Part Number | Price £ea. | Description  | Req. | Details  |
|------|-------------|------------|--|------|--|
| 1    | TYPE A      |            | STARTER WITH THREADED PINION (Lucas No. 25022).    |      | alternative types for reference only. all replaced by (3A), GEU9405. |
| 2    | TYPE B      |            | STARTER WITH CIRCLIP PINION (Lucas No. 25079).     |      |  |
| 3    | TYPE C      |            | STARTER WITHOUT INSPECTION BAND (Lucas No. 25149). |      |  |
| 3    | GEU9405     | £75.00     | STARTER MOTOR, new                                 | 1    | 9 tooth - all models   |
|      | 67H5010     | £20.50     | BENDIX, (pinion & barrel)                          | 1    | all models   |

Note: For Sprite I starter switches see page 61, for Sprite II & Midget I switches see page 62 and for Sprite III & Midget II switches see page 63.

**Components for 'Type A' Starter**

|    |         |        |                             |   |
|----|---------|--------|-----------------------------|---|
| 4  | 7H5048  | NCA    | PLATE, front                | 1 |
| 5  | 7H5049  | £2.10  | BUSH, drive end             | 1 |
| 7  | 27H6768 | NCA    | PLATE, rear                 | 1 |
| 9  | 511141  | £1.99  | BUSH, rear                  | 1 |
| 10 | GSB102  | £4.10  | BRUSH SET, rectangular type | 1 |
| 12 | 47H5341 | NCA    | SPRING SET, brush set       | 1 |
| 13 | 67H5010 | £20.50 | PINION & BARREL             | 1 |
| 16 | 7H5051  | NCA    | FIELD COIL                  | 1 |
| 17 | 7H5050  | NCA    | ARMATURE                    | 1 |

**Components for 'Type B' Starter**

|    |         |        |                             |   |
|----|---------|--------|-----------------------------|---|
| 4  | 67H5014 | NCA    | PLATE, front                | 1 |
| 5  | 47H5346 | £1.10  | BUSH, drive end             | 1 |
| 7  | 27H6768 | NCA    | PLATE, rear                 | 1 |
| 9  | 47H5340 | £1.60  | BUSH, rear                  | 1 |
| 10 | GSB102  | £4.10  | BRUSH SET, rectangular type | 1 |
| 12 | 47H5341 | NCA    | SPRING SET, brush set       | 1 |
| 14 | 7H6887  | NCA    | CIRCLIP                     | 1 |
| 15 | 67H5010 | £20.50 | PINION & BARREL             | 1 |

|    |        |     |            |   |
|----|--------|-----|------------|---|
| 16 | 7H5051 | NCA | FIELD COIL | 1 |
| 17 | 514026 | NCA | ARMATURE   | 1 |

**Components for 'Type C' Starter**

|    |         |        |                       |   |
|----|---------|--------|-----------------------|---|
| 6  | 519812  | NCA    | BUSH KIT              | 1 |
| 8  | 37H4672 | NCA    | PLATE, rear           | 1 |
| 11 | GSB105  | £5.05  | BRUSH SET, wedge type | 1 |
| 14 | 7H6887  | NCA    | CIRCLIP               | 1 |
| 15 | 67H5010 | £20.50 | PINION & BARREL       | 1 |
| 18 | 37H4675 | NCA    | PLATE, front          | 1 |
| 19 | 37H4670 | NCA    | FIELD COIL            | 1 |
| 20 | 37H4674 | NCA    | ARMATURE              | 1 |

**Components for all Starters**

|    |          |        |                                |                       |
|----|----------|--------|--------------------------------|-----------------------|
| 21 | 7H5045   | £4.43  | SPRING, main                   | 1                     |
| 22 | 17H5444  | NCA    | SCREW                          | 2                     |
| 23 | BH606131 | £0.72  | BOLT, starter mounting, (3/8") | 2                     |
| 24 | GHF333   | £0.19  | WASHER, spring, (3/8")         | 2                     |
| 25 | GHF202   | £0.12  | NUT, (3/8")                    | 2                     |
| NI | AHA7776  | £15.25 | CABLE, starter                 | 1 solenoid to starter |

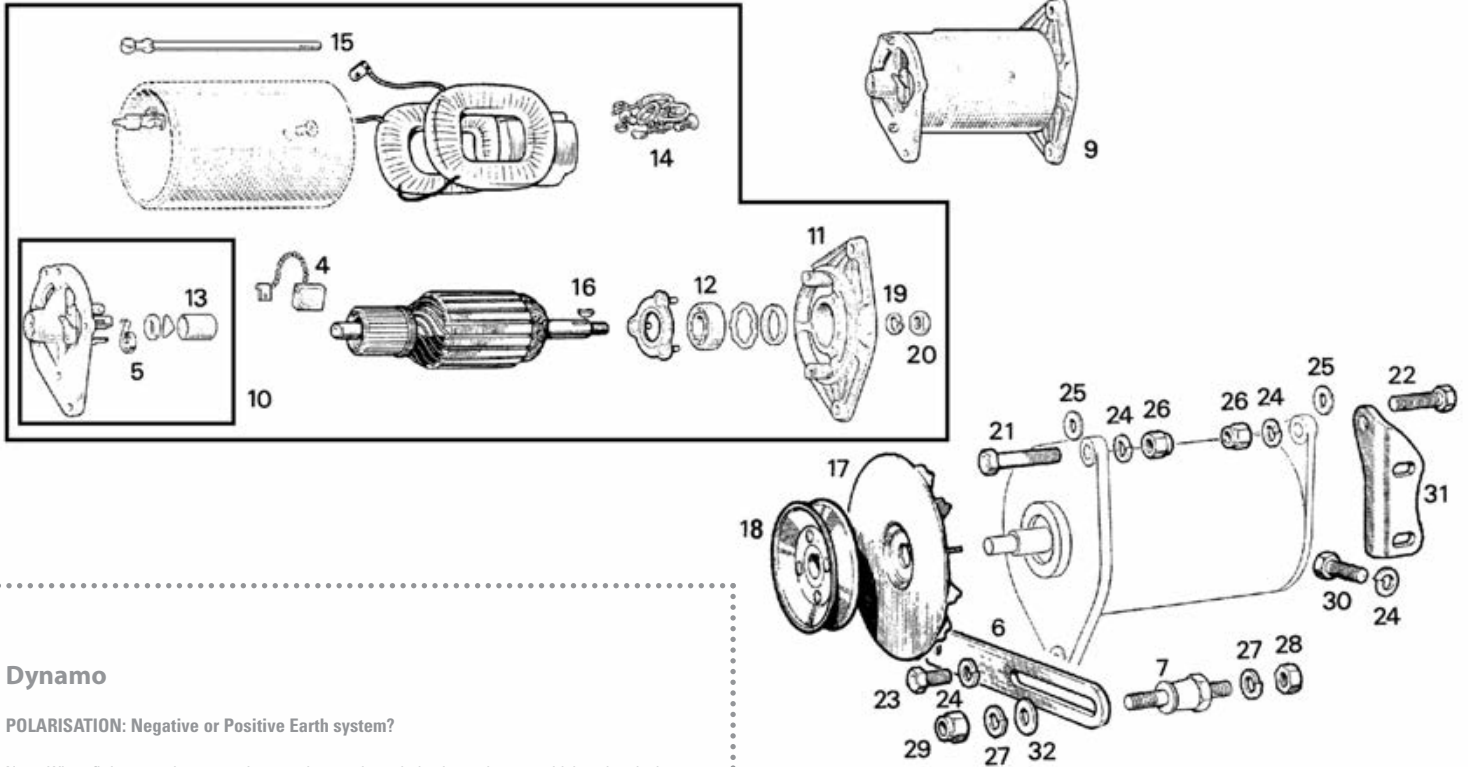
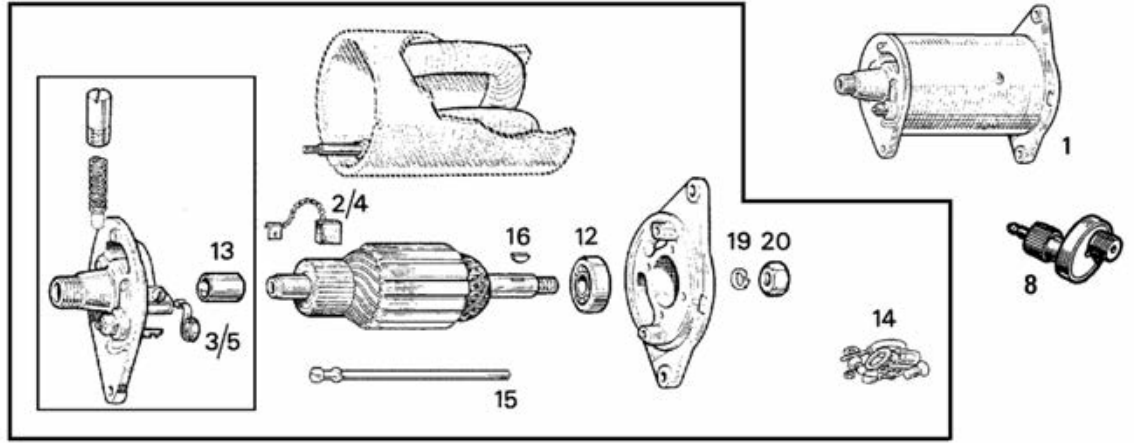
**Pre-Engaged (Geared) Starter Motor**



These brand new (non-exchange) powerful starter motors are High Torque, meaning they will not suffer the same fate as the original 'Inertia' type, especially on high compression engines and, they are a direct replacement. No more costly motor rebuilds or excessive battery drain.

|          |         |                           |   |
|----------|---------|---------------------------|---|
| GXE4405X | £205.00 | PRE-ENGAGED STARTER MOTOR | 1 |
|----------|---------|---------------------------|---|





**Dynamo**

**POLARISATION: Negative or Positive Earth system?**

Note: When fitting a replacement dynamo, it must be polarised to suit your vehicles electrical system. Polarisation can be effected as follows; Fit the dynamo - without connecting it to the vehicles electrical system. Connect one end of a length of wire to either the 'live' (not earth) terminal of the battery, or the battery lead terminal (Not the starter lead) on the starter solenoid. Hold the other end of the wire against the 'field' terminal (the smaller of the 2) on the back of the dynamo for 'three to five seconds'. Polarisation is now complete. Remove the temporary wire and connect the dynamo to the electrical circuit.

**948cc Engines (Mechanical Tachometer)**

| Ill | Part Number | Price £ea. | Description               | Req. | Details                     |
|-----|-------------|------------|---------------------------|------|-----------------------------|
| 1   | AEJ49       | £112.40    | DYNAMO, new               | 1    |                             |
| 2   | GGB105      | £2.00      | BRUSH SET                 | 1    | fitted to engine            |
| 3   | 7H5031      | NCA        | SPRING                    | 2    | no. 9CG/-/36711             |
| 4   | GGB102      | £2.24      | BRUSH SET                 | 1    | fitted from engine no.      |
| 5   | RTC466A     | £4.21      | SPRING                    | 2    | 9CG/-/36712                 |
| 6   | 12H67       | £7.27      | LINK, adjusting           | 1    |                             |
| 7   | 2A128       | £6.30      | PILLAR, mounting          | 1    |                             |
| 8   | 13H632      | £95.10     | REDUCTION BOX, tachometer | 1    | see page 68 for drive cable |

**1098cc Engines (Electrical Tachometer)**

|     |         |        |                         |   |                  |
|-----|---------|--------|-------------------------|---|------------------|
| 9   | GEU3101 | £62.10 | DYNAMO, new             | 1 |                  |
| 4   | GGB102  | £2.24  | BRUSH SET               | 1 |                  |
| 5   | RTC466A | £4.21  | SPRING                  | 2 |                  |
| 6   | 12H67   | £7.27  | LINK, adjusting         | 1 |                  |
| 7   | 12G289  | £5.39  | PILLAR, mounting        | 1 |                  |
| 10  | 47H5395 | £18.30 | BRACKET, commutator end | 1 | for Lucas dynamo |
| 11  | 27H7647 | NCA    | BRACKET, drive end      | 1 | No. 22700        |
| 10A | 17H6821 | NCA    | BRACKET, commutator end | 1 | for Lucas dynamo |
| 11A | 37H3348 | NCA    | BRACKET, drive end      | 1 | No. 22742        |

**All Models**

|    |          |        |                                |   |                                  |
|----|----------|--------|--------------------------------|---|----------------------------------|
| 12 | 529221A  | NCA    | BEARING, front                 | 1 |                                  |
| 13 | 7H5390   | £5.60  | BUSH, rear                     | 1 |                                  |
| 14 | 37H6836  | NCA    | SUNDRY KIT                     | 1 |                                  |
| 15 | 242675A  | NCA    | BOLT, long                     | 2 |                                  |
| 16 | WKN404   | £0.71  | WOODRUFF KEY                   | 1 |                                  |
| 17 | 17D11    | £11.00 | FAN                            | 1 |                                  |
| 18 | 12G2102  | £47.50 | PULLEY                         | 1 |                                  |
| 19 | GHF334   | £0.24  | WASHER, spring, 7/16"          | 1 |                                  |
| 20 | NT607041 | £0.66  | NUT, 7/16"                     | 1 | use with original dynamo         |
|    | AEJ49NUT | £0.72  | NUT, M12                       | 1 | use with AEJ49 & GEU3101 dynamos |
| 21 | BH605151 | £0.53  | BOLT, front mounting, 5/16"    | 1 |                                  |
| 22 | SH605101 | £0.60  | BOLT, rear, 5/16"              | 1 |                                  |
| 23 | SH505051 | £0.34  | SCREW, front mounting, 5/16"   | 1 |                                  |
| 24 | GHF332   | £0.19  | WASHER, spring, 5/16"          | 5 |                                  |
| 25 | GHF301   | £0.10  | WASHER, flat, 5/16"            | 2 |                                  |
| 26 | GHF222   | £0.42  | NUT, nyloc, 5/16"              | 2 |                                  |
| 27 | GHF333   | £0.19  | WASHER, spring, 3/8"           | 2 |                                  |
| 28 | GHF202   | £0.12  | NUT, 3/8"                      | 1 |                                  |
| 29 | GHF223   | £0.40  | NUT, nyloc, 3/8"               | 1 |                                  |
| 30 | SH605071 | £0.40  | SCREW, mounting bracket, 5/16" | 2 |                                  |
| 31 | 12A526   | £17.80 | MOUNTING BRACKET, rear         | 1 |                                  |
| 32 | GHF302   | £0.30  | WASHER, flat, 3/8"             | 1 |                                  |
| NI | 3H1835   | £22.00 | CONTROL UNIT, screw terminals  | 1 | Sprite I only                    |
| NI | GEU6603  | £21.30 | CONTROL UNIT, spade fittings   | 1 | Sprite II, III Midget I, II      |

Note: For full details of control units please see pages 61-63.

**Battery & Fittings**

**Vehicles with 'Positive' Earth**

| Ill | Part Number | Price £ea. | Description                       | Req. | Details   |
|-----|-------------|------------|-----------------------------------|------|---|
| 1   | 14G5508     | £4.21      | CLAMP BAR, battery                | 1    | } to chassis No HAN7 27755,<br>} GAN2 18219                     |
| 2   | 88G294      | £2.20      | ROD, battery                      | 2    |   |
| 1   | 14G5508     | £4.21      | CLAMP BAR, battery                | 1    | } from chassis HAN7 27756<br>} GAN2 18220                       |
| 2   | AHA7769     | £1.25      | ROD (J), clamp bar                | 2    |   |
| 3   | GHF331      | £0.12      | WASHER, spring, (1/4")            | 2    |   |
| NI  | WP127       | £0.29      | WASHER, plain, (1/4")             | 2    |   |
| 4   | GHF200      | £0.12      | NUT, (1/4")                       | 2    | alternative   |
|     | JN2107      | £0.19      | NUT, (half), (1/4")               | 4    | alternative   |
|     | 132068      | £0.77      | NUT, (wing), (1/4")               | 2    | alternative   |
| 5   | 37H3743     | £1.33      | PACKING STRIP                     | 1    |   |
| 6   | 2K8645      | £0.14      | SCREW, terminal                   | 2    |   |
| 7   | 131113      | £13.00     | CABLE, battery, positive, earth   | 1    | clamp type (not as shown)                                       |
| 8   | SH605041    | £0.20      | SCREW, earth, (5/16")             | 1    |   |
| 9   | GHF332      | £0.19      | WASHER, spring, (5/16")           | 1    |   |
| 10  | 2K6167      | £8.70      | CABLE, earth, (engine to chassis) | 1    | slave cylinder to chassis                                       |
| 11  | SH606051    | £0.60      | SCREW, (earth cable), (3/8")      | 1    | chassis end   |
|     | SH506091    | £1.44      | SCREW, UNC, (earth cable), (3/8") | 1    | slave cylinder earth  |
| 12  | GHF333      | £0.19      | WASHER, spring, (3/8")            | 2    |   |
| 13  | BHA4257     | £14.00     | CABLE, battery, negative, (live)  | 1    |   |
| 14  | AHA7776     | £15.25     | CABLE, starter                    | 1    | } ign switch to starter motor<br>} or solenoid to starter motor |
| 15  | ACA9673     | £11.82     | TRAY, battery                     | 1    |   |
| 16  | GBY5601D    | £78.00     | BATTERY, 12 volt, 30 A/hr, dry    | 1    |   |
|     | GBY5601W    | £78.00     | BATTERY, 12 volt, 30 A/hr, wet    | 1    |   |
|     | GBY015      | £78.00     | BATTERY, 12 volt, 36 A/hr, wet    | 1    |   |

Note: Due to delivery restrictions of hazardous goods, wet batteries can only be delivered by road and sea carrier to UK and mainland Europe. Dry batteries can be delivered worldwide, customers must arrange their own filling of dry batteries with suitable electrolyte and initial charge.

**Vehicles converted to 'Negative' Earth**

|    |          |        |                                   |   |   |
|----|----------|--------|-----------------------------------|---|---|
| 10 | 2K6167   | £8.70  | CABLE, earth, (engine to chassis) | 1 | slave cylinder to chassis                                   |
| 11 | SH606051 | £0.60  | SCREW, (earth cable), (3/8")      | 1 | chassis end   |
|    | SH506091 | £1.44  | SCREW, UNC, (earth cable), (3/8") | 1 | slave cylinder earth  |
| 12 | GHF333   | £0.19  | WASHER, spring, (3/8")            | 2 |   |
| NI | 5L734    | £30.50 | CABLE, battery, positive, (live)  | 1 | } clamp type<br>} terminals                                 |
| NI | 5L924    | £10.50 | CABLE, battery, negative, earth   | 1 |   |
| 14 | AHA7776  | £15.25 | CABLE, starter                    | 1 | ign switch to starter motor<br>or solenoid to starter motor |
| NI | GHF331   | £0.12  | WASHER, spring, (1/4")            | 2 |   |
| NI | WP127    | £0.29  | WASHER, plain, (1/4")             | 2 |   |
| NI | GBY015   | £78.00 | BATTERY, 12 volt, 36 A/hr, wet    | 1 |   |
| NI | GBY137   | NCA    | BATTERY, 12 volt, 38 A/hr, wet    | 1 |   |

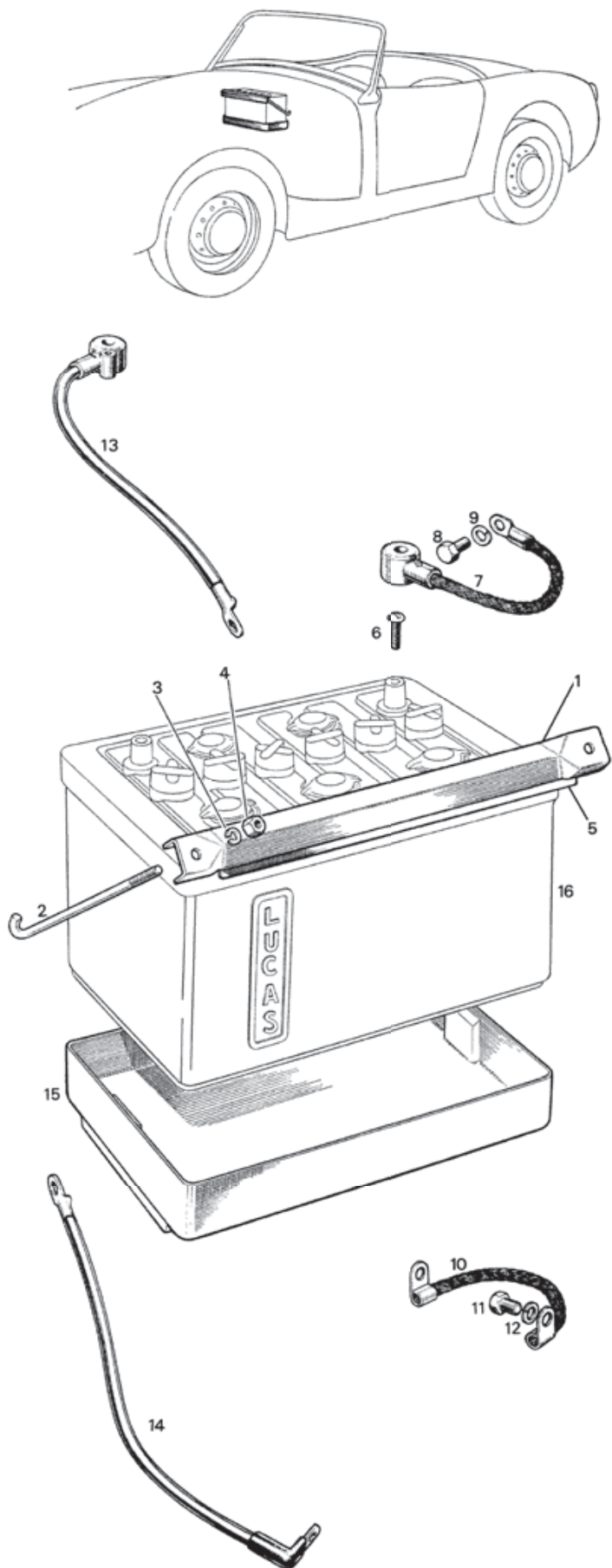
Note: Due to delivery restrictions of hazardous goods, wet batteries can only be delivered by road and sea carrier to UK and mainland Europe. Dry batteries can be delivered worldwide, customers must arrange their own filling of dry batteries with suitable electrolyte and initial charge.

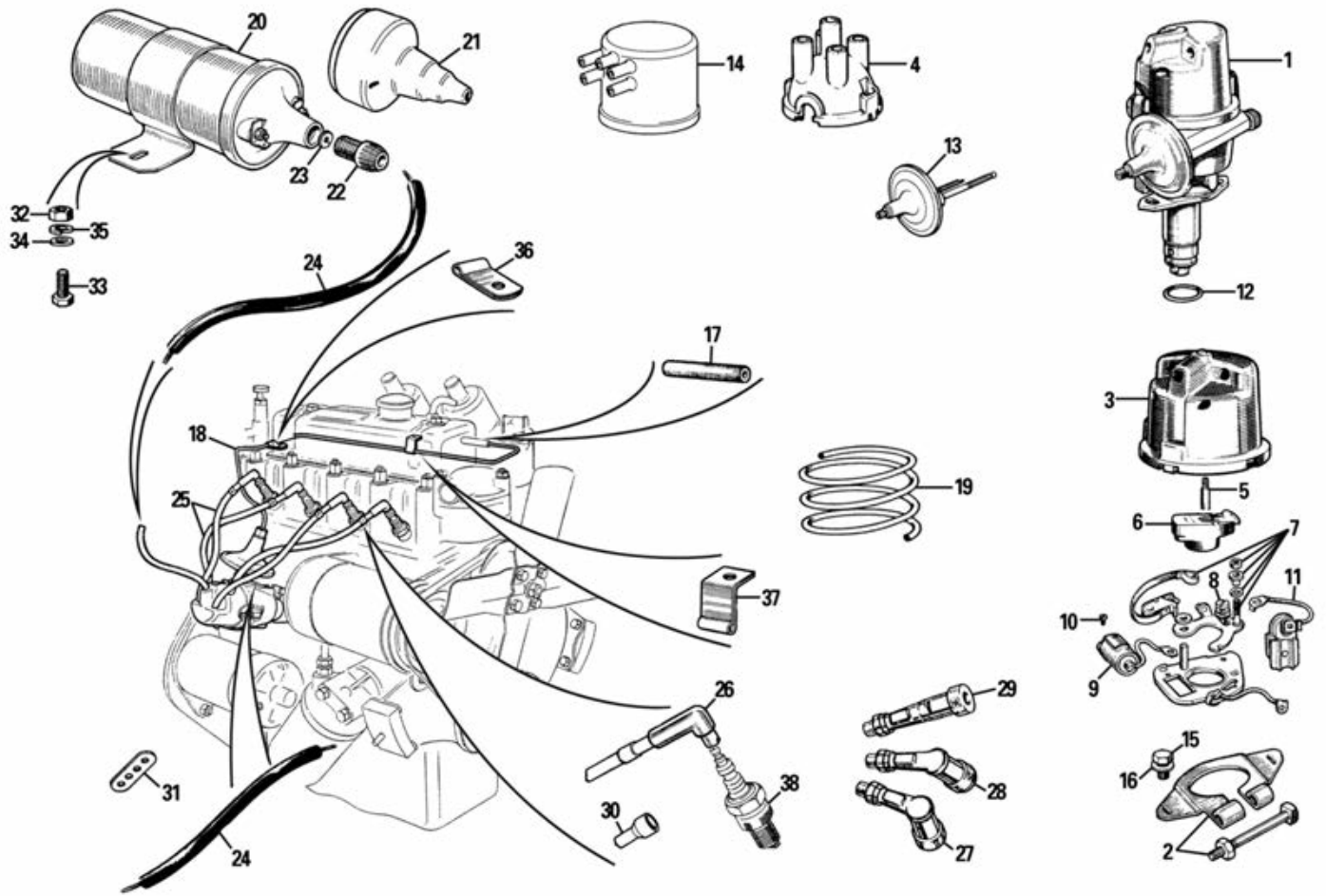
**All Models (Replacement Battery Terminal Clamps)**

|    |         |       |                   |   |
|----|---------|-------|-------------------|---|
| NI | GHF2750 | £4.50 | CLAMP, negative   | 1 |
| NI | GHF2755 | £4.50 | CLAMP, positive   | 1 |
| NI | 518903  | £2.75 | BOLT, square head | 2 |
| NI | GHF208  | £0.19 | NUT               | 2 |

**Battery & Battery Terminal Position**

The body earth point for the battery is always on the left side of the bulkhead. When the correct battery is fitted, the fitted terminals should be nearer the bulkhead than the heater.





### Ignition System

Note: Please see the Accessories section for full details of ignition system.  
Exchange distributors come complete with distributor cap (item 3), but less clamp (item 2). They have push-on connectors for use with items 17a or 17b.

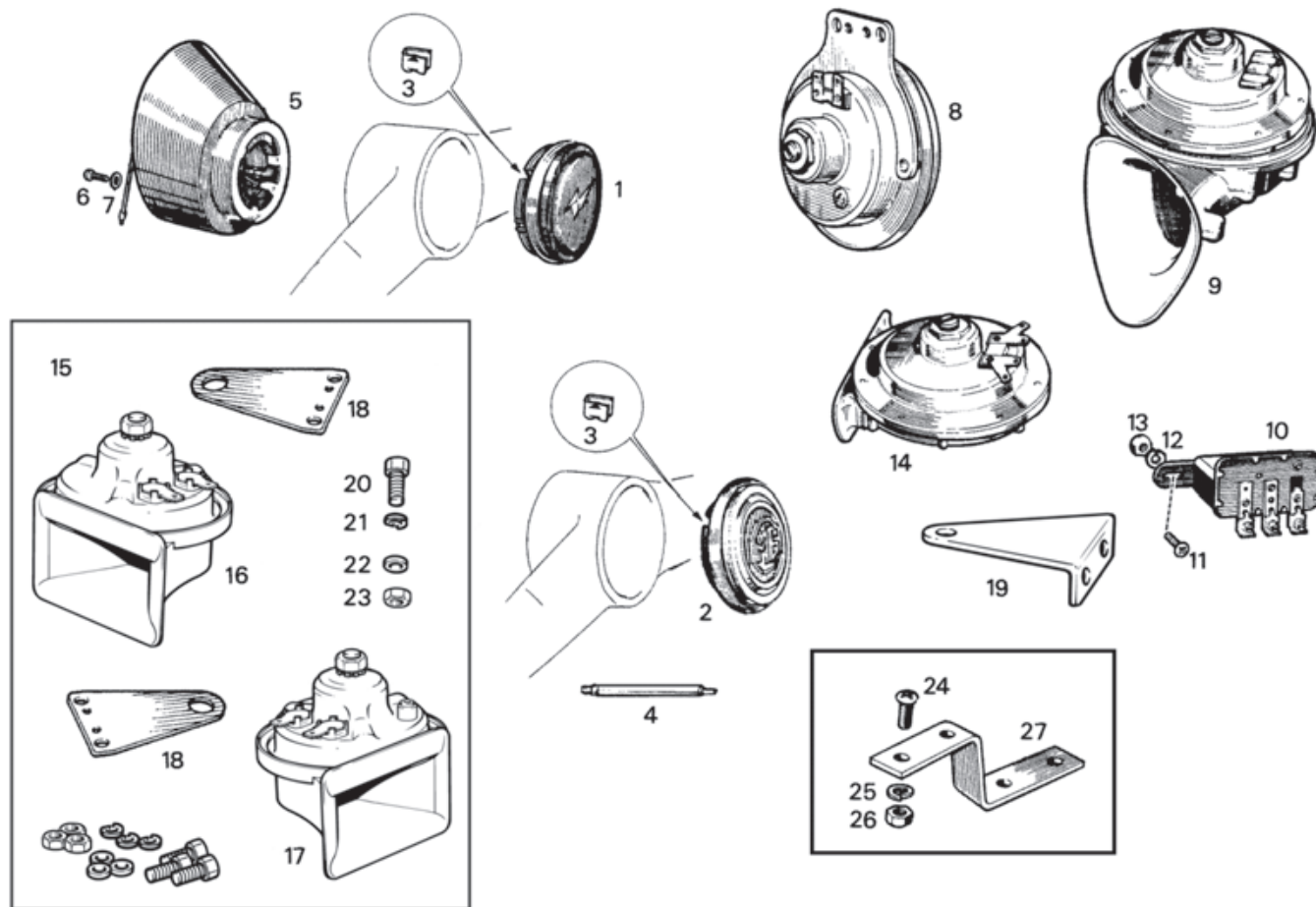
| Ill | Part Number | Price £ea. | Description                         | Req. | Details                             |
|-----|-------------|------------|-------------------------------------|------|-------------------------------------|
| 1   | 12A415      | £100.13    | DISTRIBUTOR, (LU 40772), 25D4       | 1    | 948cc Sprite I                      |
|     | AEJ78       | £101.14    | DISTRIBUTOR, (LU 40773), 25D4       | 1    | 948cc Sprite II, Midget I           |
|     | 12G811      | £101.14    | DISTRIBUTOR, (LU 40919), 25D4       | 1    | 1098cc Sprite II, III, Midget I, II |
|     | 12G811X     | £96.71     | DISTRIBUTOR, (LU 40919), 45D        | 1    | 1098cc Sprite II, III, Midget I, II |
| 2   | 3H2138      | £12.30     | CLAMP/BOLT, distributor             | 1    |                                     |
| 3   | GDC102      | £10.20     | CAP, side entry                     | 1    | screw fitting                       |
| 4   | GDC103      | £4.80      | CAP, vertical entry                 | 1    | push fitting, alternative on LHD    |
| 5   | 262703A     | £4.32      | BRUSH & SPRING                      | 1    |                                     |
| 6   | GRA2101     | £1.80      | ROTOR ARM                           | 1    |                                     |
|     | GRA2101HQ   | £7.50      | ROTOR ARM                           | 1    | high quality                        |
| 7   | GCS107      | £2.30      | POINTS, contact breakers            | 1    | original 2 piece type               |
|     | GCS2101     | £2.30      | POINTS, contact breakers            | 1    | modern quick fit                    |
|     | GCS111      | £12.00     | POINTS, contact breakers            | 1    | competition only, 32oz.             |
| 8   | GCS1001S    | £0.66      | SCREW, contact points               | 1    |                                     |
| 9   | GSC111      | £1.90      | CONDENSER                           | 1    |                                     |
| 10  | GSC1001S    | £0.50      | SCREW, condenser                    | 1    |                                     |
| 11  | 37H2981     | £8.40      | TERMINAL, low tension               | 1    |                                     |
| 12  | 513682A     | £0.71      | 'O' RING                            | 1    |                                     |
| 13  | 520911      | NCA        | VACUUM UNIT, 948cc                  | 1    | replacement unit with push          |
|     | 17H6656     | NCA        | VACUUM UNIT, 1098cc                 | 1    | on vacuum pipe connector,           |
| 14  | 8G726       | £17.30     | COVER, waterproof                   | 1    | side entry distributor cap          |
| 15  | SH604041    | £0.19      | SCREW, distributor mounting, (1/4") | 2    |                                     |
| 16  | GHF321      | £0.12      | WASHER, (1/4")                      | 2    |                                     |
| 17  | ACH9041     | £2.10      | CONNECTOR, vacuum pipe, straight    | 1    | use with steel pipe                 |
|     | 12B2062     | £1.10      | CONNECTOR, vacuum pipe, 90°         | 1    | use with steel or nylon pipe        |
|     | 12B2095     | £1.00      | CONNECTOR, vacuum pipe, straight    | 1    | use with nylon pipe                 |
| 18  | 12H733      | £21.00     | VACUUM PIPE, metal                  | 1    | alternative                         |
| 19  | 37H4229M    | £1.50      | VACUUM PIPE, nylon, (1 metre)       | 1    |                                     |
| 20  | GCL101      | £13.00     | COIL, with screw on HT              | 1    | screw on connectors                 |
|     | GCL110      | £14.60     | COIL, with push in HT               | 1    | spade connectors                    |

|    |          |       |                                       |    |                            |
|----|----------|-------|---------------------------------------|----|----------------------------|
| 21 | 8G727    | £5.50 | COVER, waterproof, coil               | 1  |                            |
| 22 | 105036   | £1.55 | CONNECTOR, screw-in                   | 1  | use with GCL101 coil       |
|    | GCL1110  | £1.33 | CONNECTOR, push-in                    | 1  | use with GCL110 coil       |
| 23 | 214279A  | £0.22 | COPPER WASHER, special                | 1  | screw in type HT lead only |
| 24 | AAA5981M | £2.90 | H.T. LEAD, black, (cut to fit)        | 2m | copper core                |
|    | TT2982M  | £6.00 | H.T. LEAD, yellow/black, (cut to fit) | 2m | competition HT lead        |

#### Approx. Lengths of HT Leads

|                          |          |                          |          |
|--------------------------|----------|--------------------------|----------|
| Coil to distributor      | .....11" | Distributor to No 3 plug | .....10" |
| Distributor to No 1 plug | .....14" | Distributor to No 4 plug | .....10" |
| Distributor to No 2 plug | .....14" |                          |          |

|    |          |        |                                     |   |                                 |
|----|----------|--------|-------------------------------------|---|---------------------------------|
| 25 | GHT102   | £9.20  | HT LEAD SET, (silicone core), green | 1 | push on coil connector          |
| 25 | GHT102Z  | £8.56  | HT LEAD SET, (silicone core), green | 1 | reproduction, push on connector |
|    | GHT241   | £12.20 | HT LEAD SET, (silicone core), LHD   | 1 | use with item 4                 |
| 26 | 3H1422   | £6.00  | SUPPRESSOR CAP, 90° angled          | 4 | 'Lucas' period style            |
|    | WCX600   | £7.50  | SUPPRESSOR CAP, 90° angled          | 4 | 'Champion'                      |
| 27 | NLB5     | £5.00  | SUPPRESSOR CAP, 90° angled, red     | 1 |                                 |
|    | NLB5BLK  | £3.50  | SUPPRESSOR CAP, 90° angled, black   | 1 |                                 |
| 28 | NYB5     | £3.60  | SUPPRESSOR CAP, 60° angled, red     | 1 | NGK,                            |
|    | NYB5BLK  | £3.50  | SUPPRESSOR CAP, 60° angled, black   | 1 | aftermarket                     |
| 29 | NSB5     | £3.60  | SUPPRESSOR CAP, straight, red       | 1 |                                 |
|    | NSB5BLK  | £3.50  | SUPPRESSOR CAP, straight, black     | 1 |                                 |
| 30 | NLB5     | £5.00  | PLUG COVER, waterproof              | 4 |                                 |
| 31 | 1G2673   | £1.85  | SPACER, HT leads                    | 1 |                                 |
| 32 | GHF200   | £0.12  | NUT, (1/4")                         | 2 |                                 |
| 33 | SH604051 | £0.19  | SCREW, (1/4")                       | 2 |                                 |
| 34 | PWZ204   | £0.12  | WASHER, flat, (1/4")                | 2 |                                 |
| 35 | GHF331   | £0.12  | WASHER, spring, (1/4")              | 2 |                                 |
| 36 | AEA581   | NCA    | CLIP, for steel vacuum pipe         | 1 |                                 |
| 37 | ACH9009  | NCA    | CLIP, for steel vacuum pipe         | 1 |                                 |
| 38 | N5C      | £2.70  | SPARK PLUG, original Champion       | 4 |                                 |
|    | N9YCC    | £2.70  | SPARK PLUG, Champion                | 4 |                                 |



**Horn & Fittings**

**Horn Push**

Note: For full details of steering column and fittings see page 45.

| Ill | Part Number | Price £ea. | Description                        | Req. | Details   |
|-----|-------------|------------|------------------------------------|------|---|
| 1   | AHA6481     | £35.60     | HORN PUSH, (Sprite)                | 1    | Sprite I, II<br>Sprite III, no cup & spring<br>on back  |
|     | BHA4441X    | NCA        | HORN PUSH, (Sprite)                | 1    |   |
| 2   | AHA6371     | £40.80     | HORN PUSH, (Midget)                | 1    | Midget I<br>Midget II, no cup & spring<br>on back   |
|     | BHA4442X    | NCA        | HORN PUSH, (Midget)                | 1    |   |
| 3   | 613766      | £0.52      | CLIP, horn push retaining          | 2    |   |
| 4   | 142534      | £7.30      | BRUSH, (pencil), horn push contact | 1    | Sprite I, II, Midget I<br>Sprite III, Midget II   |
|     | BHA5041     | £5.10      | BRUSH, (pencil), horn push contact | 1    |   |
| 5   | 2A6158S     | £14.15     | SLIP RING ONLY, horn contact       | 1    | RHD/LHD, Sprite I, II, Midget I<br>RHD, Sprite I, II, Midget I<br>LHD, Sprite I, II, Midget I |
|     | 2A6158X     | £39.80     | MOULDING/COWL, column              | 1    |   |
|     | 2A6161X     | NCA        | MOULDING/COWL, column              | 1    |   |
| 6   | PMZ205      | £0.34      | SCREW, (for 2A6158/X)              | 3    |   |
| 7   | 6K9388      | NCA        | WASHER, (for 2A6158/X)             | 3    |   |
| NI  | BHA5042     | £14.20     | SLIP RING, horn contact            | 1    | Sprite III, Midget II   |
| NI  | 18G8713     | £21.00     | COWL, steering column, (pair)      | 1    | RHD, Sprite III, Midget II  |
| NI  | 18G8714     | £26.50     | COWL, steering column, (pair)      | 1    | LHD, Sprite III, Midget II  |
| NI  | RMP214      | £1.28      | SCREWS, (for 18G8713 cowls)        | 4    | polished chrome   |

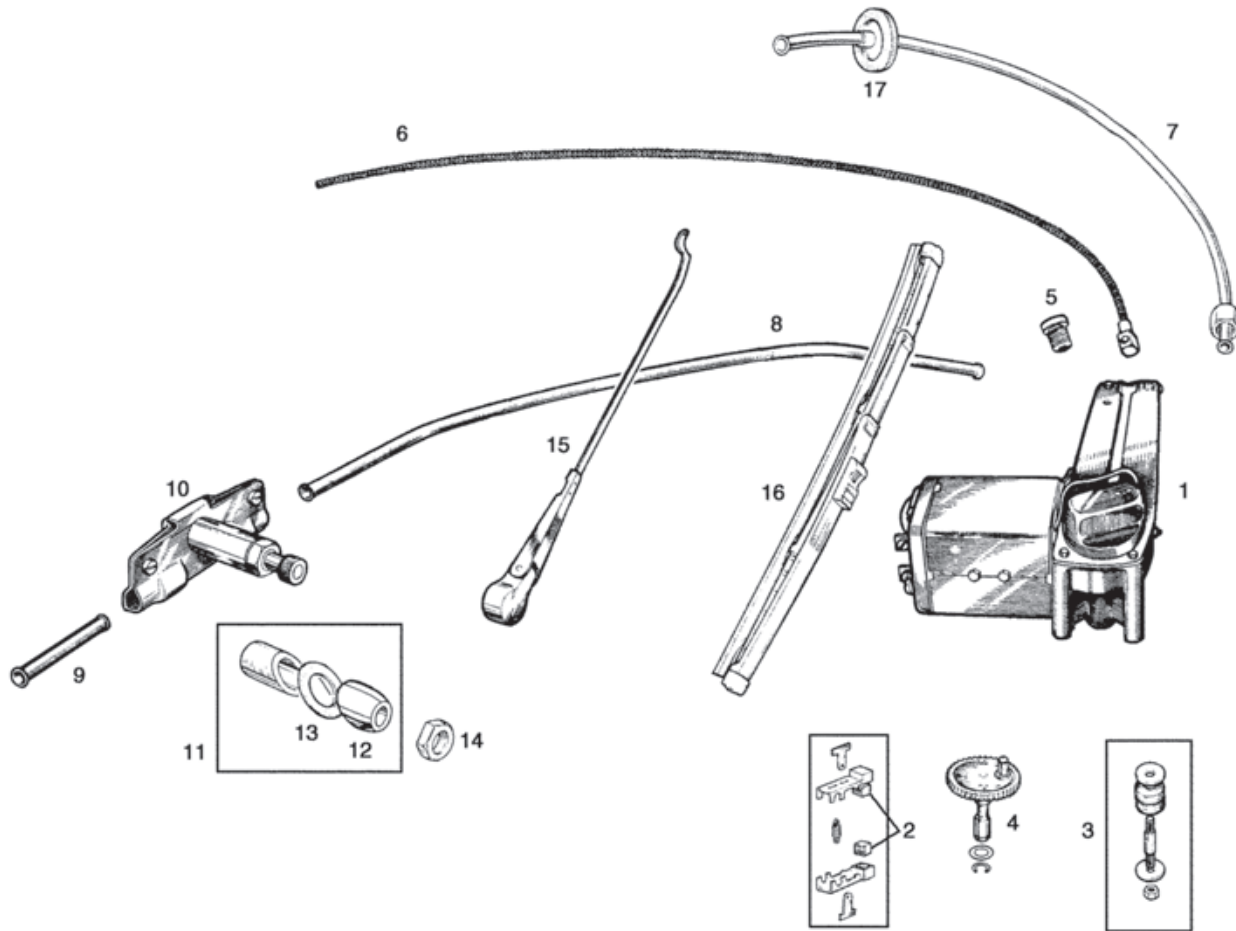
**Horns**

**Sprite I**

| Ill | Part Number | Price £ea. | Description             | Req. | Details                  |
|-----|-------------|------------|-------------------------|------|--------------------------|
| 8   | 13H2782     | NCA        | HORN                    | 1    | not original, but period |
| 9   | 1B9008      | £32.90     | HORN, high note         | 1    |                          |
|     | 1B9007      | £32.90     | HORN, low note          | 1    | wind tone horns          |
| 10  | CHM68       | £14.00     | RELAY                   | 1    | factory optional extra,  |
| 11  | PMZ306      | £0.29      | SCREW, (3/16")          | 2    | (alternative to item 8)  |
| 12  | WL700101    | £0.12      | WASHER, spring, (3/16") | 2    |                          |
| 13  | GHF206      | £0.08      | NUT, (3/16")            | 2    |                          |

**Sprite II, III & Midget I, II**

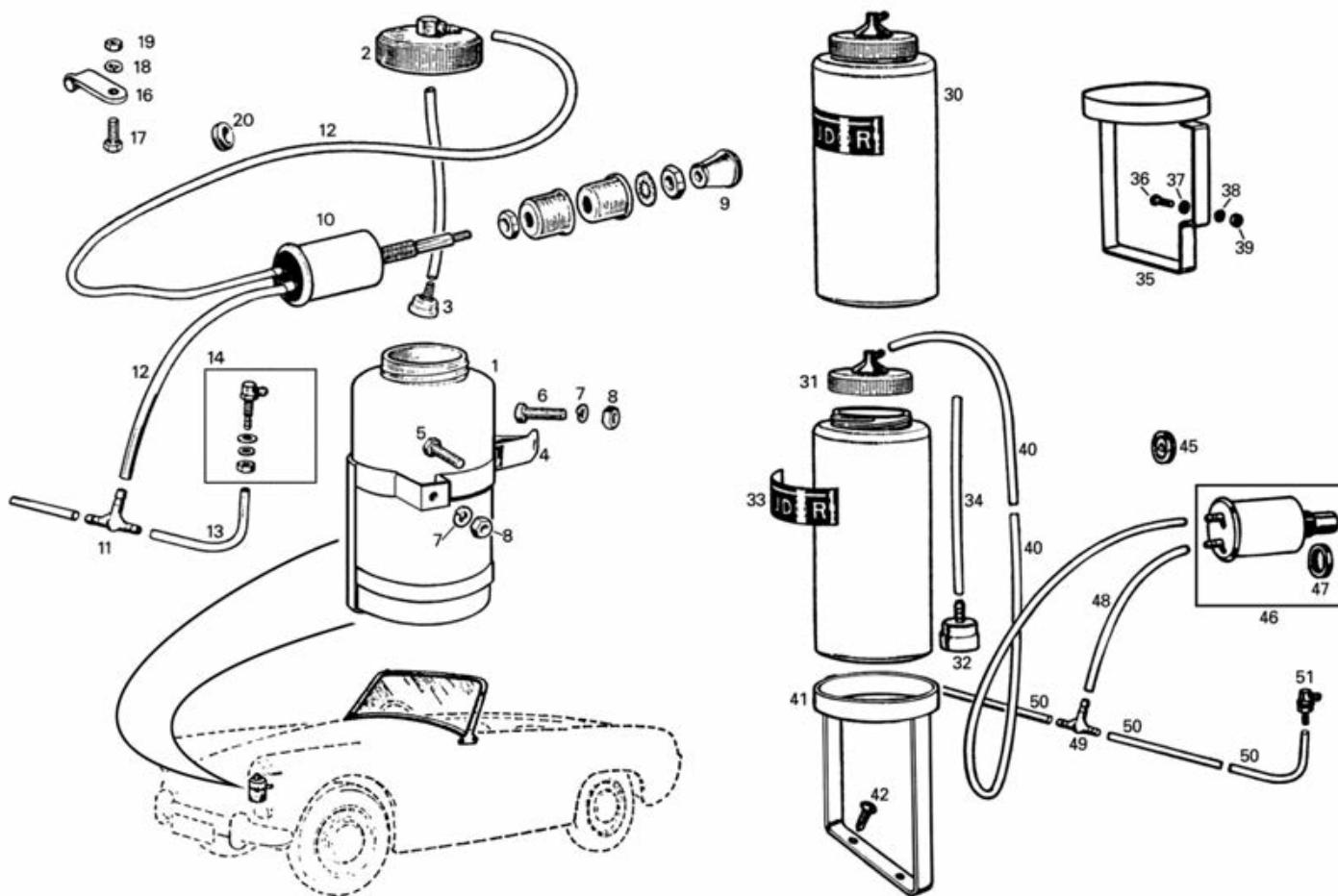
|    |          |        |  |   |                       |
|----|----------|--------|--|---|-----------------------|
| 14 | BHA4515  | £35.60 | HORN, high note  | 1 | Sprite II, Midget I   |
|    | BHA4514  | £35.60 | HORN, low note   | 1 |                       |
| 15 | GGE164K  | £24.60 | HORN, high/low note, (1 pair)<br>(Including brackets). | 1 | Sprite III, Midget II |
| 16 | GGE164   | £9.20  | HORN, high note  | 1 |                       |
| 17 | GGE165   | £9.20  | HORN, low note   | 1 |                       |
| NI | GGE164/5 | £14.50 | HORN, high/low note, (1 pair)                          | 1 |                       |
| 18 | 57H5309  | £4.32  | BRACKET, horn mounting, straight                       | 2 |                       |
| 19 | GGE110   | £2.50  | BRACKET, horn mounting, angled                         | 2 |                       |
| 20 | SH604041 | £0.19  | SCREW, horn to bumper iron                             | 4 |                       |
| 21 | GHF331   | £0.12  | WASHER, locking  | 4 |                       |
| 22 | GHF300   | £0.12  | WASHER, plain  | 4 |                       |
| 23 | GHF200   | £0.12  | NUT  | 4 |                       |
| 24 | SE604051 | £0.29  | SCREW, (1/4")  | 4 |                       |
| 25 | GHF331   | £0.12  | WASHER, spring, (1/4")                                 | 8 |                       |
| 26 | GHF200   | £0.12  | NUT, (1/4")  | 4 |                       |
| 27 | AHA6657  | £17.20 | BRACKET, to body, RH                                   | 1 |                       |
|    | AHA6658  | £17.20 | BRACKET, to body, LH                                   | 1 |                       |
| NI | HU706P   | £0.67  | SCREW, (1/4")  | 4 |                       |



**Windscreen Wiper Motor, Arm & Blades**

**All Models**

| Ill | Part Number | Price £ea. | Description                        | Req. | Details                      |
|-----|-------------|------------|------------------------------------|------|------------------------------|
| 1   | LULRW113R   | £205.00    | WIPER MOTOR, less gear, exchange   | 1    | Sprite I                     |
|     | GXE7714     | £205.00    | WIPER MOTOR, less gear, exchange   | 1    | Sprite II, III, Midget I, II |
| 2   | 508170      | £6.50      | BRUSH SET, carbon, pair            | 1    |                              |
| 3   | 17H5431     | £4.50      | BUSH KIT, (wiper motor mounting)   | 3    | 3 kits per wiper motor       |
| 4   | 47H5315     | N/A        | DRIVE GEAR                         | 1    | Sprite I                     |
|     | 511007      | £40.80     | DRIVE GEAR                         | 1    | Sprite II, III, Midget I, II |
| 5   | 37H3694     | £2.10      | FERRULE, (male)                    | 1    |                              |
| 6   | RTC202A     | £8.50      | RACK                               | 1    | trim to length               |
| 7   | 14A4801     | £12.43     | TUBING, (motor to wheelbox)        | 1    |                              |
| 8   | 14A4802     | £8.95      | TUBING, (wheelbox to wheelbox)     | 1    |                              |
| 9   | 575047A     | £4.57      | TUBING, (wheelbox end)             | 1    |                              |
| 10  | 37H6316     | £29.00     | WHEELBOX                           | 2    | does not come with item 11   |
| 11  | BAU1465     | £17.00     | BEZEL & SEAL KIT                   | 2    |                              |
|     | BAU1465Z    | £5.00      | BEZEL, NUT & SEAL KIT              | 2    | includes nut                 |
| 12  | ADB826      | £4.80      | BEZEL, chrome                      | 2    |                              |
| 13  | ADC560      | £0.44      | SEAL                               | 2    |                              |
| 14  | ANK3459     | £1.50      | NUT, hexagonal                     | 2    |                              |
| 15  | 13H66       | £11.56     | WIPER ARM, RHD                     | 2    | spoon type RH crank          |
|     | 13H68       | £13.55     | WIPER ARM, LHD                     | 2    | spoon type LH crank          |
| 16  | GWB215      | £8.50      | WIPER BLADE, 8"                    | 2    | Sprite I, II Midget I        |
|     | GWB145      | £8.50      | WIPER BLADE, 9"                    | 2    | Sprite III, Midget II        |
|     | GWB145Z     | £7.00      | WIPER BLADE, 9", (aftermarket)     | 2    | Sprite III, Midget II        |
| 17  | C5574A      | £2.30      | GROMMET, (tubing through bulkhead) | 1    |                              |



**Windscreen Washers**

**Sprite I, II, Midget I**

Note: Two washer systems were used on Sprite I, II and Midget I. Tudor two jet system and, the Trafalgar single jet system. We are only able to supply parts for the Tudor system

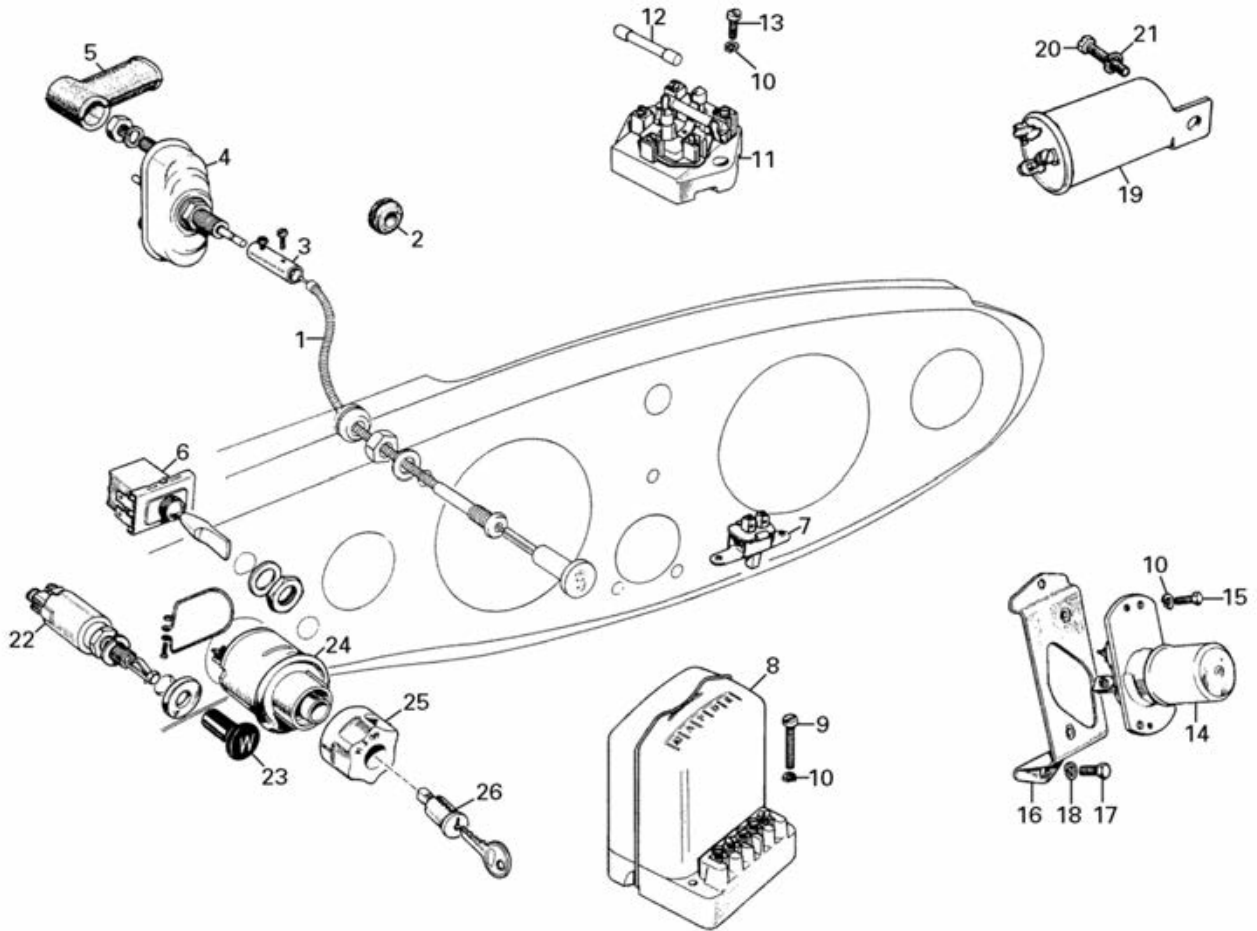
| Ill | Part Number | Price £ea. | Description                        | Req. | Details   |
|-----|-------------|------------|------------------------------------|------|---|
| 1   | 37H729      | £32.20     | BOTTLE, washer                     | 1    | use together when fitting prior to AN5 26724                            |
| 2   | AHH6848     | £4.00      | CAP, washer bottle                 | 1    |   |
| 3   | GWW506      | £1.80      | VALVE, foot                        | 1    |   |
| 4   | 27H9657     | £31.50     | BRACKET, washer bottle             | 1    |   |
| 5   | SH604041    | £0.19      | SCREW, (1/4")                      | 1    |   |
| 6   | GHF101      | £0.19      | SCREW, (1/4")                      | 1    |   |
| 7   | GHF331      | £0.12      | WASHER, spring, (1/4")             | 2    |   |
| 8   | GHF200      | £0.12      | NUT, (1/4")                        | 2    |   |
| 9   | 27H9625     | £6.80      | KNOB, pump                         | 1    |   |
| 10  | 17H2672     | £14.15     | PUMP, manually operated            | 1    |   |
| 11  | GWW404      | £1.55      | T PIECE                            | 1    | use with T piece (item 11) when fitting prior to HAN6 20105, GAN1 13448 |
| 12  | GWW202M     | £0.94      | TUBING, plastic, (1/4" x 1 metre)  | 2    |   |
| 13  | GWW201M     | £1.03      | TUBING, plastic, (3/16" x 1 metre) | 1    | T piece to jets (3mm ID)  |
| 14  | GWW802      | £3.00      | JET ASSEMBLY, chrome               | 2    |   |
| 16  | PCR409      | £0.85      | CLIP                               | 1    |   |
| 16  | PCR407      | £0.85      | CLIP                               | 2    |   |
| 17  | PMZ306      | £0.29      | SCREW, (3/16")                     | 3    |   |
| 18  | WL700101    | £0.12      | WASHER, spring, (3/16")            | 3    |   |
| 19  | GHF206      | £0.08      | NUT, (3/16")                       | 3    |   |
| 20  | RFN1303     | £1.28      | GROMMET, bulkhead                  | 1    |   |

**Sprite III, Midget II**

|    |         |       |                                   |   |                      |
|----|---------|-------|-----------------------------------|---|----------------------|
| 30 | GWW918K | £8.20 | BOTTLE & LID                      | 1 | replacement*         |
| 31 | AHH6848 | £4.00 | LID, original                     | 1 | fits OE bottle only* |
| 32 | GWW506  | £1.80 | NON-RETURN VALVE, 'foot valve'    | 1 |                      |
| 33 | CRST124 | £1.33 | LABEL, self adhesive, 'Tudor'     | 3 |                      |
| 34 | GWW202M | £0.94 | TUBING, in bottle, sold per metre | 1 | cut to 6" length     |

\*Note: The replacement bottle assembly includes bottle, lid, valve and 'Tudor' labels. In this instance, 'replacement' and 'original' parts cannot be interchanged.

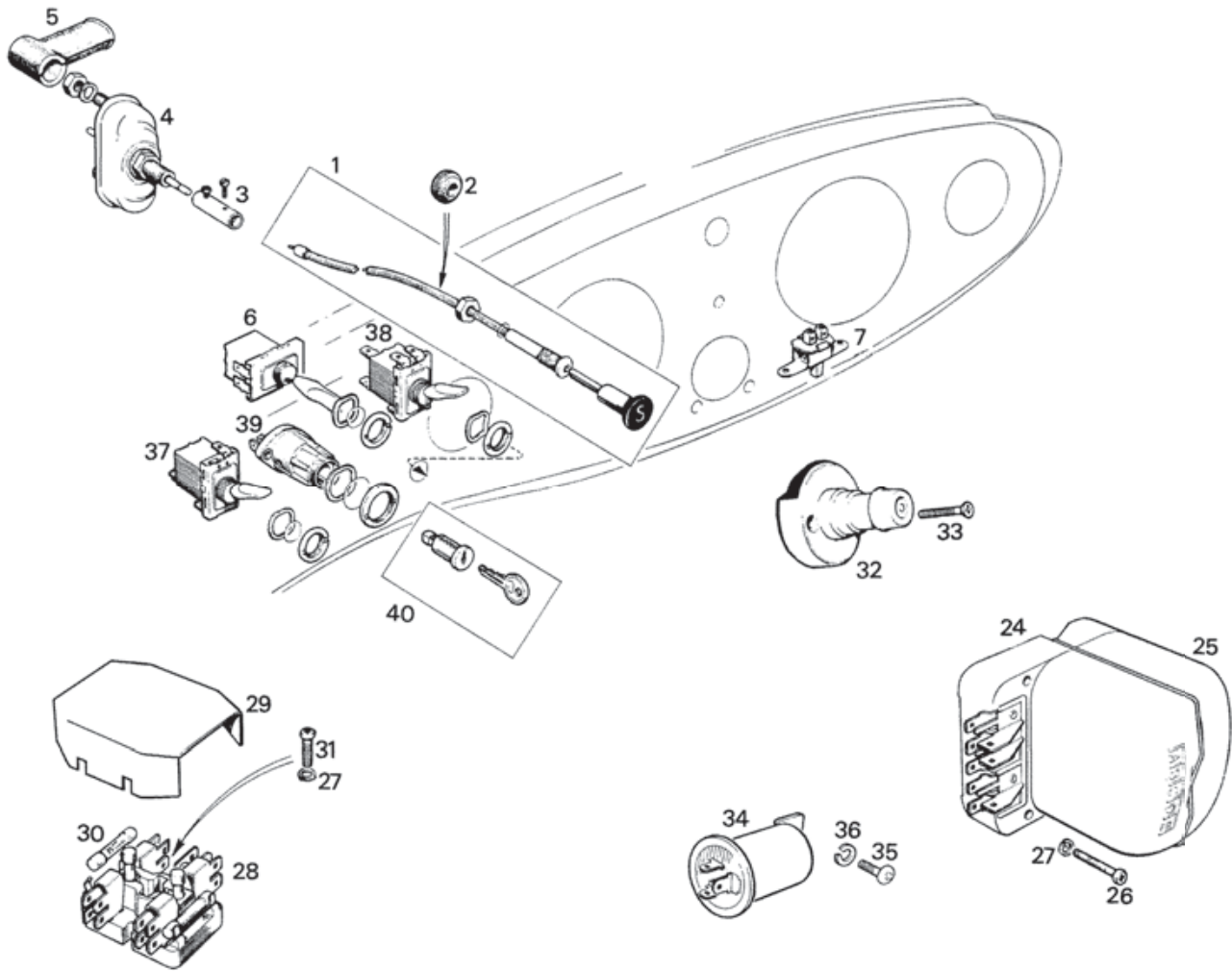
|    |             |        |   |   |  |
|----|-------------|--------|---|---|--|
| 35 | 13H232      | £6.20  | BRACKET, container mounting                                 | 1 | To G-AN4-66225,                        |
|    | 13H232SS    | £6.20  | BRACKET, container mounting, s/steel                        | 1 |  |
| 36 | PMZ306      | £0.29  | SCREW, bracket to radiator splash shield                    | 2 |  |
| 37 | PWZ103      | £0.12  | WASHER, plain   | 2 |  |
| 38 | WL700101    | £0.12  | WASHER, locking   | 2 |  |
| 39 | GHF206      | £0.08  | NUT   | 2 |  |
| 40 | GWW202M     | £0.94  | TUBING, bottle to pump (Sold per metre, cut to 63" length). | 2 |  |
| 41 | AHA8729     | NCA    | BRACKET, container mounting                                 | 1 | G-AN4-66226 On, G-AN5, H-AN9-77591 On, |
|    | AHA8729SS   | £11.82 | BRACKET, container mounting, s/steel                        | 1 |  |
| 42 | GHF425      | £0.12  | SCREW, bracket to footwell top                              | 2 |  |
|    | GWW202M     | £0.94  | TUBING, bottle to pump (Sold per metre, cut to 30" length). | 2 |  |
| 45 | RFN1303     | £1.28  | GROMMET, bulkhead   | 1 |  |
| 46 | GWW102      | £20.00 | WASHER PUMP, manual   | 1 |  |
|    | GWW102TRICO | £13.55 | WASHER PUMP, manual, Trico                                  | 1 |  |
| 47 | 17H2669     | NCA    | NUT, pump securing  | 1 |  |
| 48 | GWW202M     | £0.94  | TUBING, pump to 'T', sold per metre                         | 1 | cut to 6" length                       |
| 49 | GWW404      | £1.55  | 'T' PIECE, 4mm inlet, 3mm outlets                           | 1 |  |
| 50 | GWW201M     | £1.03  | TUBING, 'T' to jets, sold per metre                         | 1 | cut to two 6" lengths                  |
| 51 | GWW802      | £3.00  | JET ASSEMBLY, chrome  | 2 |  |



**Switches, Fuse Box & Control Box**

**Sprite I Only**

| Ill | Part Number | Price £ea. | Description                         | Req. | Details             |
|-----|-------------|------------|-------------------------------------|------|---------------------|
| 1   | 2A2085      | £9.62      | CABLE, starter switch, RHD/LHD      | 1    |                     |
| 2   | RFN303      | £0.50      | GROMMET, bulkhead                   | 1    |                     |
| 3   | 3H950       | £10.00     | CONNECTOR                           | 1    |                     |
| 4   | 3H949       | £27.50     | SWITCH, starter                     | 1    |                     |
| 5   | 8G548       | £1.20      | BOOT, rubber, cable                 | 2    |                     |
| 6   | 2A9074      | £15.35     | SWITCH, indicator                   | 1    |                     |
| 7   | BHA4698     | £21.50     | SWITCH, panel light                 | 1    |                     |
| 8   | 3H1835      | £22.00     | CONTROL BOX                         | 1    | screw connectors    |
| 9   | PMZ320      | £0.40      | SCREW, (3/16")                      | 2    |                     |
| 10  | WL700101    | £0.12      | WASHER, (3/16")                     | 6    |                     |
| 11  | 1G2613      | £14.70     | FUSE BOX                            | 1    | screw connectors    |
| 12  | GFS35X      | £0.41      | FUSE, 35 amp                        | 4    | 17.5 amp continuous |
| 13  | SE910201    | £0.40      | SCREW, (3/16")                      | 2    |                     |
| 14  | 11G2007     | £22.50     | SWITCH, headlight dipping           | 1    |                     |
| 15  | PMZ307      | £0.24      | SCREW, (3/16")                      | 2    |                     |
| 16  | 2A9102      | £13.55     | BRACKET, headlight dipping          | 1    |                     |
| 17  | SE604041    | £0.31      | SCREW, (1/4")                       | 2    |                     |
| 18  | GHF331      | £0.12      | WASHER, (1/4")                      | 2    |                     |
| 19  | GFU2101     | £7.20      | FLASHER UNIT                        | 1    | screw on connectors |
| 20  | SE604031    | £0.41      | SCREW, (1/4")                       | 1    |                     |
| 21  | GHF331      | £0.12      | WASHER, (1/4")                      | 1    |                     |
| 22  | 2H4841      | £12.00     | SWITCH, wiper                       | 1    |                     |
| 23  | 11K9101     | £5.75      | KNOB                                | 1    |                     |
| 24  | 3H1557      | £54.80     | SWITCH, ignition & lights           | 1    |                     |
| 25  | 3H1558      | £10.40     | KNOB, ignition/light switch         | 1    |                     |
| 26  | 24G1345     | £8.00      | BARREL & KEY, ignition              | 1    |                     |
|     | 24G1345Z    | £5.70      | BARREL & KEY, ignition, aftermarket | 1    |                     |

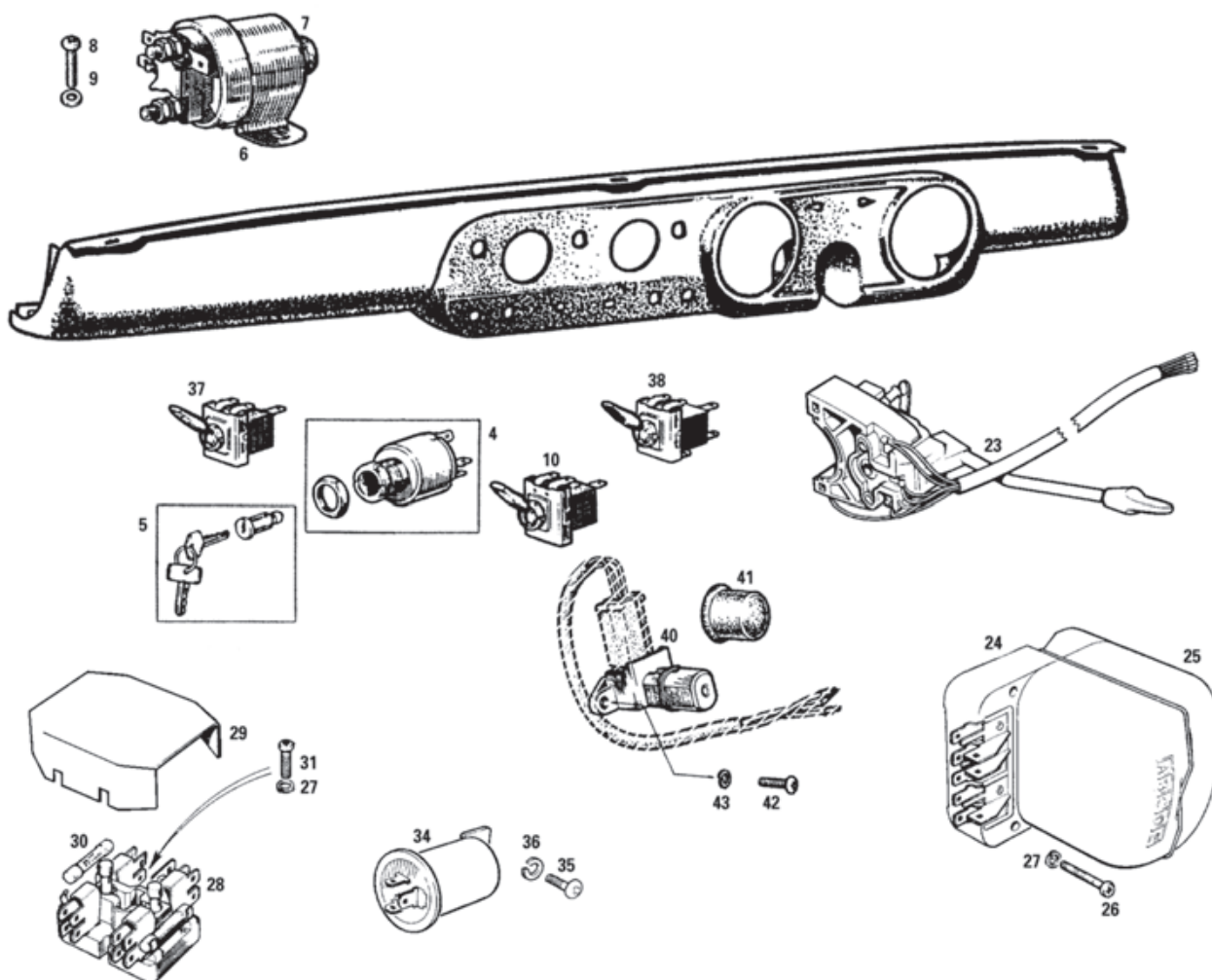


**Switches, Fuse Box & Control Box**

**Sprite II & Midget I**

| Ill | Part Number | Price £ea. | Description                | Req. | Details                    |
|-----|-------------|------------|----------------------------|------|----------------------------|
| 1   | 2A2085      | £9.62      | CABLE, starter switch, RHD | 1    |                            |
|     | AHA6202     | £8.90      | CABLE, starter switch, LHD | 1    |                            |
| 2   | RFN303      | £0.50      | GROMMET, bulkhead          | 1    |                            |
| 3   | 3H950       | £10.00     | CONNECTOR                  | 1    |                            |
| 4   | 3H949       | £27.50     | SWITCH, starter            | 1    |                            |
| 5   | 8G548       | £1.20      | BOOT, rubber, (cable)      | 2    |                            |
| 6   | 2A9074      | £15.35     | SWITCH, indicator          | 1    |                            |
| 7   | BHA4698     | £21.50     | SWITCH, panel light        | 1    |                            |
| 24  | GEU6603     | £21.30     | CONTROL BOX                | 1    | 'spade' connectors         |
| 25  | 7H5522      | NCA        | COVER, control box         | 1    |                            |
| 26  | PMZ320      | £0.40      | SCREW, (3/16")             | 2    |                            |
| 27  | WL700101    | £0.12      | WASHER, (3/16")            | 3    |                            |
| 28  | 606253A     | £10.60     | FUSE BOX                   | 1    | 'spade' connectors         |
| 29  | 505158A     | £4.21      | COVER, fuse box            | 1    |                            |
| 30  | GFS35X      | £0.41      | FUSE, (35 amp)             | 4    | 17.5 amp continuous        |
| 31  | SE910201    | £0.40      | SCREW, (3/16")             | 1    |                            |
| 32  | 502087A     | £18.80     | SWITCH, headlight dipping  | 1    |                            |
| 33  | CMZ320      | £0.55      | SCREW, (3/16")             | 2    |                            |
| 34  | GFU2103     | NCA        | FLASHER UNIT               | 1    | push-on 'spade' connectors |
| 35  | SE604041    | £0.31      | SCREW, (1/4")              | 1    |                            |
| 36  | GHF331      | £0.12      | WASHER, spring, (1/4")     | 1    |                            |
| 37  | 149011A     | £13.95     | SWITCH, wiper              | 1    |                            |
| 38  | BCA4294     | £11.60     | SWITCH, side & headlight   | 1    |                            |
| 39  | 107936      | £13.80     | SWITCH, ignition           | 1    |                            |
| 40  | 24G1345     | £8.00      | BARREL & KEY, ignition     | 1    | original                   |
|     | 24G1345Z    | £5.70      | BARREL & KEY, ignition     | 1    | replacement                |

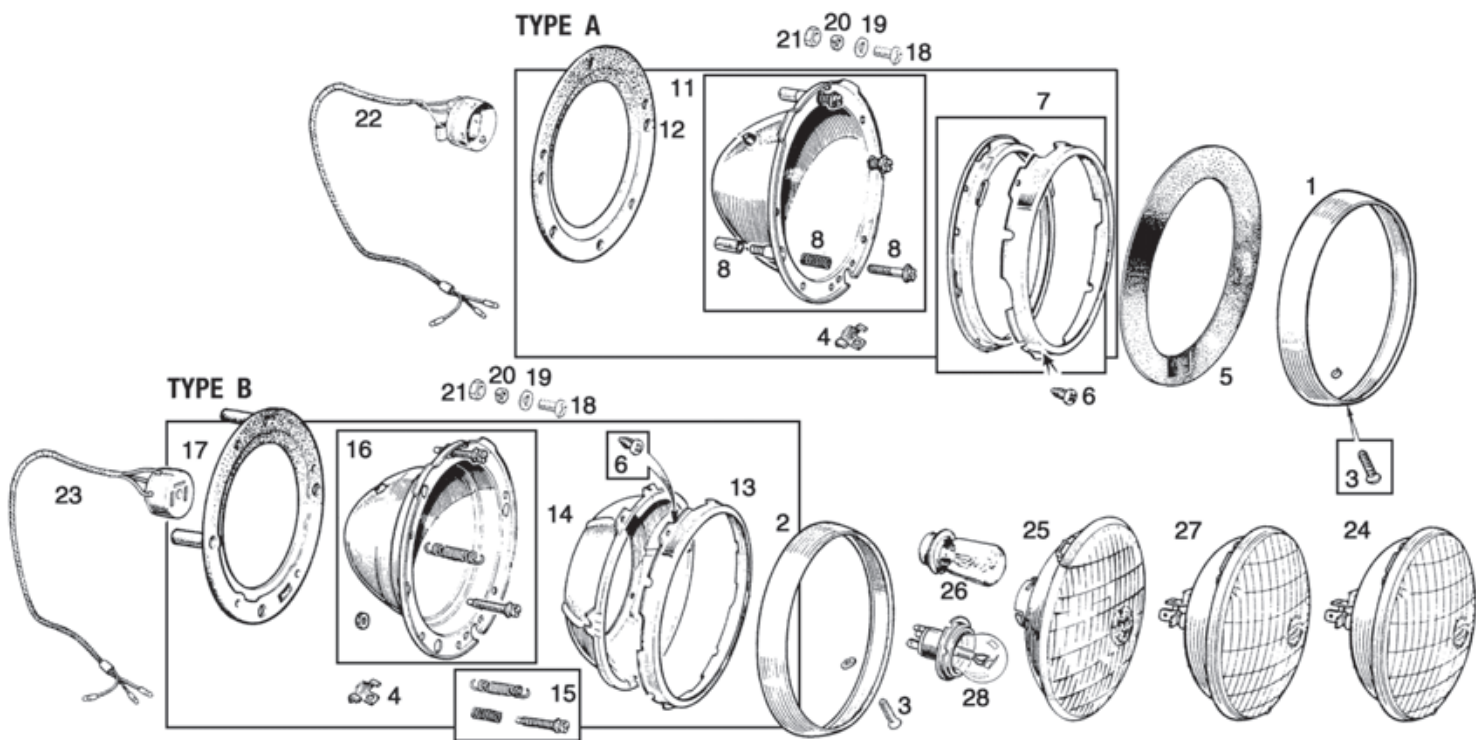




Switches, Fuse Box & Control Box

Sprite III & Midget II

| Ill | Part Number | Price £ea. | Description                             | Req. | Details  |
|-----|-------------|------------|---|------|--|
| 1   | 13H337      | NCA        | SWITCH, ignition & starter              | 1    | } less barrel & keys   |
|     | 13H337Z     | £10.30     | SWITCH, ignition & starter, aftermarket | 1    |  |
| 5   | 24G1345     | £8.00      | BARREL & KEY, ignition                  | 1    | original unit  |
|     | 24G1345Z    | £5.70      | BARREL & KEY, ignition                  | 1    | replacement  |
| 6   | BCA4501     | £26.00     | SOLENOID, starter                       | 1    |  |
| 7   | 27H5576     | £2.05      | COVER/BOOT, rubber                      | 1    |  |
| 8   | PMZ306      | £0.29      | SCREW, (3/16")                          | 1    |  |
| 9   | WL700101    | £0.12      | WASHER, spring (3/16")                  | 1    |  |
| 10  | 149011A     | £13.95     | SWITCH, panel lights                    | 1    |  |
| 23  | BHA4628     | £50.00     | INDICATOR SWITCH, (column mounted)      | 1    | c/w brackets<br>(Also incorporates headlamp flash if wired correctly, check for clearance with column cowl). |
| 24  | GEU6603     | £21.30     | CONTROL BOX                             | 1    | 'spade' connectors   |
| 25  | 7H5522      | NCA        | COVER, control box                      | 1    |  |
| 26  | PMZ320      | £0.40      | SCREW, (3/16")                          | 2    |  |
| 27  | WL700101    | £0.12      | WASHER, (3/16")                         | 3    |  |
| 28  | 606253A     | £10.60     | FUSE BOX                                | 1    | 'spade' connectors   |
| 29  | 505158A     | £4.21      | COVER, fuse box                         | 1    |  |
| 30  | GFS35X      | £0.41      | FUSE, (35 amp)                          | 4    | 17.5 amp continuous  |
| 31  | SE910201    | £0.40      | SCREW, (3/16")                          | 1    |  |
| 34  | GFU2103     | NCA        | FLASHER UNIT                            | 1    | push-on 'spade' connectors   |
| 35  | SE604041    | £0.31      | SCREW, (1/4")                           | 1    |  |
| 36  | GHF331      | £0.12      | WASHER, spring, (1/4")                  | 1    |  |
| 35  | SE604041    | £0.31      | SCREW, (1/4")                           | 1    |  |
| 36  | GHF331      | £0.12      | WASHER, spring, (1/4")                  | 1    |  |
| 37  | 149011A     | £13.95     | SWITCH, wipers                          | 1    |  |
| 38  | BCA4294     | £11.60     | SWITCH, side & headlight                | 1    |  |
| 40  | RTC432A     | £11.30     | SWITCH, headlight dipping               | 1    |  |
| 41  | RTC432CAP   | NCA        | BOOT/CAP, rubber                        | 1    |  |
| 42  | SE910201    | £0.40      | SCREW, (3/16")                          | 2    |  |
| 43  | WL700101    | £0.12      | WASHER, locking                         | 2    |  |



**Headlamps & Fittings**

**All Models**

**Headlight Components - All Types**

| Ill | Part Number | Price £ea. | Description                 | Req. | Details          |
|-----|-------------|------------|-----------------------------|------|------------------|
| 1   | 142001      | £15.20     | RIM, headlight              | 2    | to HAN6 11768,   |
|     | 142001Z     | £7.30      | RIM, headlight, aftermarket | 2    | GAN1 6737        |
| 2   | 500929      | £13.20     | RIM, headlight, (original)  | 2    | from HAN6 11769, |
|     | 500929ALLOY | £22.40     | RIM, headlight, (alloy)     | 2    | GAN1 6738        |
| 3   | RTC465      | £0.42      | SCREW, rim retaining        | 2    |                  |
| 4   | 37H7421A    | £1.55      | CLIP, rim retaining         | 2    |                  |
| 5   | 3H2962      | £2.80      | SEAL, dust                  | 2    |                  |
| 6   | AB606021    | £0.20      | SCREW, rim retaining        | 6    |                  |

**Headlight Components - Type A only**

|    |          |        |                              |   |                               |
|----|----------|--------|------------------------------|---|-------------------------------|
| 7  | 17H5205  | £15.80 | MOUNTING RING, headlight     | 2 |                               |
| 8  | 17H5394K | £3.80  | ADJUSTER KIT, (per headlamp) | 2 | inc. 3 screws/springs/sleeves |
| 11 | 7H6838   | £20.10 | 'BUCKET', headlight          | 2 |                               |
| 12 | 3H1031   | £3.30  | SEAL, bucket to body         | 2 |                               |

**Headlight Components - Type B only**

|    |         |        |                                |   |                            |
|----|---------|--------|--------------------------------|---|----------------------------|
| 13 | 515218A | £5.00  | MOUNTING RING, outer           | 2 |                            |
| 14 | SML4    | £7.50  | MOUNTING RING, inner           | 2 |                            |
| 15 | BHM7058 | £4.20  | ADJUSTER KIT, per headlamp     | 2 |                            |
| 16 | SML3    | £13.00 | 'BUCKET', headlight            | 2 | original                   |
|    | SML3P   | £13.80 | 'BUCKET', headlight, (plastic) | 2 | replacement                |
| 17 | 13H565  | £2.50  | SEAL, bucket to body           | 2 | to HAN6 11768, GAN1 6737   |
|    | 009403  | £4.30  | SEAL, bucket to body           | 2 | from HAN6 11769, GAN1 6738 |

**Headlamp Fixings**

|    |          |        |                         |   |                     |
|----|----------|--------|-------------------------|---|---------------------|
| 18 | PMZ312   | £0.40  | SCREW, (3/16")          | 8 |                     |
| 19 | GHF306   | £0.19  | WASHER, flat, (3/16")   | 8 |                     |
| 20 | WL700101 | £0.12  | WASHER, spring, (3/16") | 8 |                     |
| 21 | GHF206   | £0.08  | NUT, (3/16")            | 8 |                     |
| 22 | 27H2333  | £12.30 | ADAPTOR & LOOM          | 2 | for BPF type bulb   |
| 23 | BAU2110  | £6.30  | ADAPTOR & LOOM          | 2 | for spade type bulb |

**Headlamps & Bulbs - RHD Vehicles**

Note: Bulb type headlight assemblies are supplied with bulbs.

|    |         |        |                         |   |                             |
|----|---------|--------|-------------------------|---|-----------------------------|
| 24 | 27H8495 | £54.50 | HEADLIGHT, original BPF | 2 | Sprite I only to AN 5 10489 |
|----|---------|--------|-------------------------|---|-----------------------------|

|    |         |        |                           |   |                               |
|----|---------|--------|---------------------------|---|-------------------------------|
| 25 | GLU501  | £40.00 | LIGHT UNIT, BPF fitting   | 2 | bulb type headlamps           |
| 26 | GLB414  | £3.30  | BULB, 50/40 watt BPF      | 2 |                               |
|    | GLBH414 | NCA    | BULB, 65/55 watt, halogen | 2 |                               |
| 24 | 27H8499 | NCA    | HEADLIGHT, steel bucket   | 2 | Sprite II, III & Midget I, II |
|    | BHM7198 | £47.10 | HEADLIGHT, plastic bucket | 2 | sealed beam headlamps         |
| 27 | GLU101  | NCA    | SEALED BEAM UNIT          | 2 |                               |

**Headlamps & Bulbs, LHD - Europe**

|    |          |        |                                      |   |                                 |
|----|----------|--------|--------------------------------------|---|---------------------------------|
| 24 | AEU1061A | £52.50 | HEADLIGHT, P45 type                  | 2 |                                 |
| 25 | 27H4146A | £21.30 | LIGHT UNIT                           | 2 | Sprite I only                   |
| 26 | GLB370   | £8.76  | BULB, 45/40 watt BPF                 | 2 | bulb type headlamps             |
| 24 | AEU1061A | £52.50 | HEADLIGHT, P45 type                  | 2 |                                 |
| 25 | 27H4146A | £21.30 | LIGHT UNIT                           | 2 | Sprite I from AN5 10489         |
| 28 | GLB410   | £2.75  | BULB, clear, 45/40 watt P45          | 2 | & Sprite II, III & Midget I, II |
|    | GLB411   | NCA    | BULB, yellow, 45/40 watt P45         | 2 | bulb type headlamps             |
|    | GLB2983  | £8.65  | BULB, halogen, clear, 60/55 watt P45 | 2 |                                 |

**Headlamps & Bulbs, LHD - NOT Europe or North America**

|    |          |                           |  |                       |
|----|----------|---------------------------|--|-----------------------|
| 24 | NCA      | HEADLIGHT, (original BPF) | 2  | use AEU1061A P45 type |
| 25 | 27H4146A | £21.30                    | LIGHT UNIT, (original BPF)               | 2                     |
| 26 | GLB415   | £8.00                     | BULB, (50/40 watt BPF)                   | 2                     |
|    | AEU1061A | £52.50                    | HEADLIGHT, (P45 type)                    | 2                     |
|    | 27H4146A | £21.30                    | LIGHT UNIT                               | 2                     |
|    | GLB410   | £2.75                     | BULB, clear, (45/40 watt P45)            | 2                     |
|    | GLB2983  | £8.65                     | BULB, halogen, (clear), (60/55 watt P45) | 2                     |

**Headlamps & Bulbs, LHD - North America**

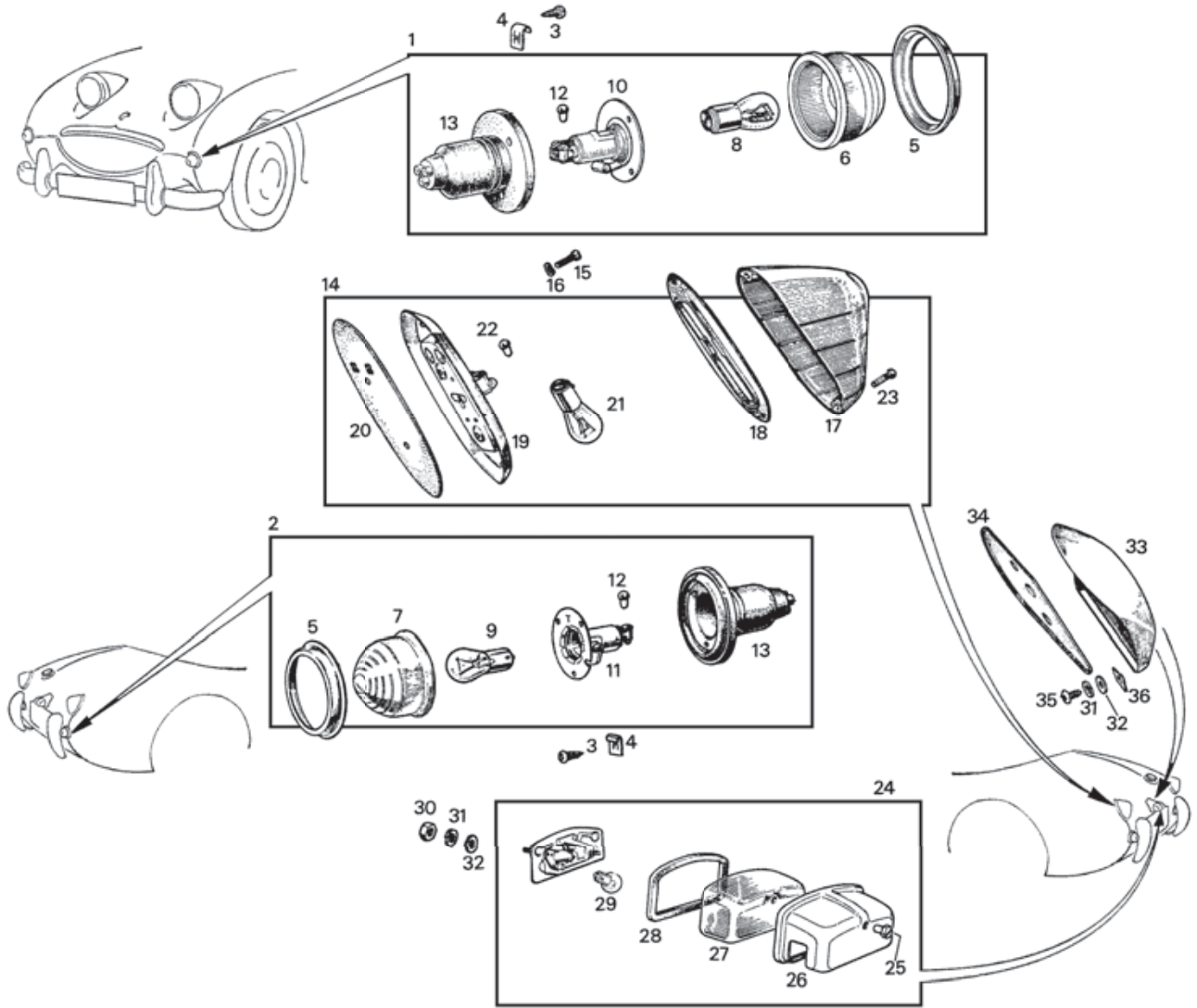
|    |          |        |                                      |   |                               |
|----|----------|--------|--------------------------------------|---|-------------------------------|
| 24 | AEU1061A | £52.50 | HEADLIGHT, P45 type                  | 2 |                               |
| 25 | 27H4146A | £21.30 | LIGHT UNIT                           | 2 | Sprite I only to AN5 19014    |
| 26 | GLB415   | £8.00  | BULB, 50/40 watt BPF                 | 2 |                               |
| 24 | 144-800  | NCA    | HEADLIGHT                            | 2 | Sprite I from AN5 19015,      |
| 27 | BMK2508  | NCA    | SEALED BEAM UNIT                     | 2 | Sprite II, III & Midget I, II |
| 28 | GLB410   | £2.75  | BULB, clear, 45/40 watt P45          | 2 |                               |
|    | GLB2983  | £8.65  | BULB, halogen, clear, 60/55 watt P45 | 2 |                               |

**Headlight (Halogen) Conversion Sets**

Note: Includes: 2 light units & 2 halogen bulbs.

|    |         |        |  |   |       |
|----|---------|--------|--|---|-------|
| 29 | GAC4022 | £42.00 | HALOGEN H4 conversion, RHD (May require 2 BAU2110 adaptors). | 1 | Lucas |
|    | MGE203  | £50.00 | HALOGEN H4 conversion, LHD (May require 2 BAU2110 adaptors). | 1 | Lucas |

Note: Please see the Accessories section for full details of spotlights.



**Front Side/Indicator & Rear Lamps - Sprite I**

**Side/Indicator Lamps & Fittings**

| Ill | Part Number | Price £ea. | Description                       | Req. | Details                                 |
|-----|-------------|------------|-----------------------------------|------|---|
| 1   | 1B9100      | £15.00     | SIDE & FLASHER LAMP, front        | 2    | clear lens                              |
| 2   | 2A9013      | £14.80     | FLASHER LAMP, rear, amber         | 2    | alternatives to meet local requirements |
|     | 2A9040      | £14.80     | FLASHER LAMP, rear, red, (not UK) | 2    |   |
|     | CHM13       | £7.20      | FLASHER LAMP, rear, amber         | 2    | as item 2 but plastic lens              |
| 3   | GHF421      | £0.10      | SCREW, self tapping               | 12   |   |
| 4   | AK606021    | £0.40      | SPIRE CLIP                        | 12   |   |
| 5   | 7H5182      | £2.10      | RIM, front & rear                 | 4    |   |
| 6   | 37H6928     | £5.40      | LENS, front, clear, glass         | 2    |   |
|     | 37H6928Z    | £6.50      | LENS, front, clear, glass         | 2    | aftermarket                             |
| 7   | 37H5520     | £6.20      | LENS, rear, amber, glass          | 2    |   |
|     | 37H5520Z    | £6.50      | LENS, rear, amber, glass          | 2    | aftermarket                             |
|     | 37H8130     | £2.60      | LENS, rear, amber, plastic        | 2    | alternatives                            |
|     | 37H5531     | £6.20      | LENS, rear, red, glass            | 2    | US spec                                 |
|     | 37H5531Z    | £6.50      | LENS, rear, red, glass            | 2    |   |
| 8   | GLB380      | £0.50      | BULB, front, (5/21 watt)          | 2    |   |
| 9   | GLB382      | £0.60      | BULB, rear, (21 watt)             | 2    |   |
| 10  | 27H5545     | £5.00      | BULB HOLDER, front                | 2    |   |
| 11  | 37H5528     | £6.00      | BULB HOLDER, rear                 | 2    |   |
| 12  | 27H6713     | £0.71      | CONNECTOR, push                   | 10   |   |
| 13  | 508162      | £2.10      | BODY RUBBER                       | 4    |   |

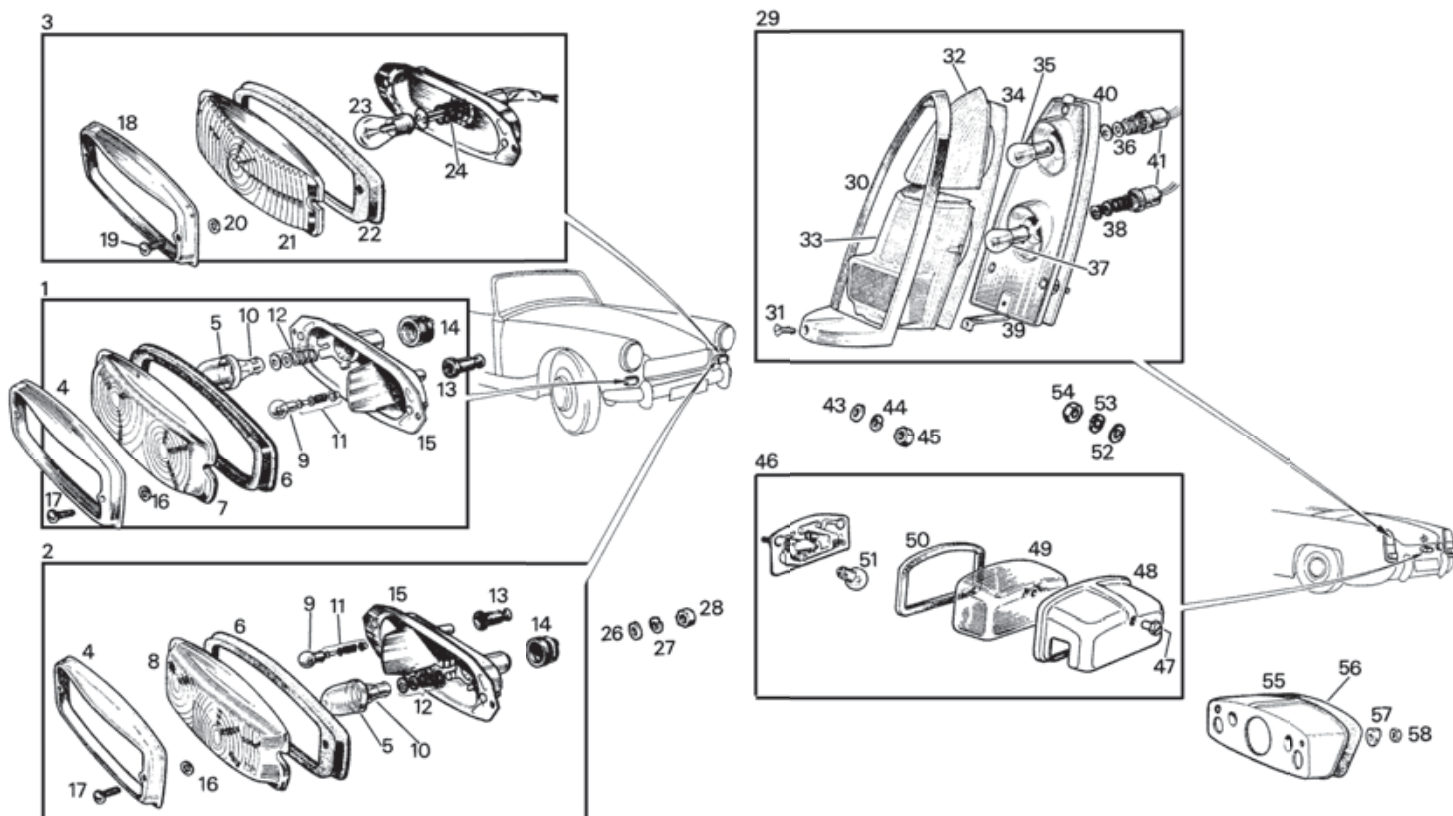
**Stop/Tail Lamps & Fittings**

|    |          |        |                         |   |                    |
|----|----------|--------|-------------------------|---|--------------------|
| 14 | 13H23    | £21.10 | STOP/TAIL LAMP          | 2 |                    |
| 15 | PMZ308   | £0.18  | SCREW, (3/16")          | 4 |                    |
| 16 | WL700101 | £0.12  | WASHER, spring, (3/16") | 4 |                    |
| 17 | AJA5069  | £6.80  | LENS, red               | 2 |                    |
|    | AJA5069Z | £6.30  | LENS, red, aftermarket  | 2 |                    |
| 18 | AJA5071  | £1.90  | SEAL, rubber            | 2 | lens to base plate |

|    |         |        |                       |   |              |
|----|---------|--------|-----------------------|---|--------------|
| 19 | AJA5072 | £18.10 | BASE PLATE, chrome    | 2 |              |
| 20 | AJA5073 | £2.50  | BASE, rubber          | 2 | base to body |
| 21 | GLB380  | £0.50  | BULB, rear, (21 watt) | 2 |              |
| 22 | 27H6713 | £0.71  | CONNECTOR, wire       | 6 |              |
| 23 | 57H5569 | £0.65  | SCREW, lens           | 4 |              |

**Number Plate Lamps & Fittings**

|    |          |        |                         |     |                              |
|----|----------|--------|-------------------------|-----|------------------------------|
| 24 | 127916X  | £40.40 | NUMBER PLATE LAMP       | 1   | original Lucas unit          |
|    | 127916   | £21.60 | NUMBER PLATE LAMP       | 1   | chrome cover, (alternative)  |
|    | 127916Z  | £13.00 | NUMBER PLATE LAMP       | 1   | plastic cover, (alternative) |
| 25 | 17H5385  | £1.80  | SCREW, cover            | 1   |                              |
| 26 | 502264   | £9.76  | COVER, chrome           | 1   |                              |
| 27 | 601721A  | £4.42  | LENS, (glass)           | 1   |                              |
| 28 | 57H5368  | £3.22  | GASKET, rubber          | 1   |                              |
| 29 | GLB989   | £0.71  | BULB, (6 watt)          | a/r |                              |
| 30 | GHF206   | £0.08  | NUT, fixing, (3/16")    | 2   |                              |
| 31 | WL700101 | £0.12  | WASHER, spring, (3/16") | 4   |                              |
| 32 | GHF306   | £0.19  | WASHER, flat, (3/16")   | 4   |                              |
| 33 | 14A4615  | £40.80 | PLINTH, mounting        | 1   |                              |
| 34 | 14A4743  | £5.18  | GASKET, plinth to body  | 1   |                              |
| 35 | GHF426   | £0.12  | SCREW, cover            | 2   |                              |
| 36 | PFS510   | £0.60  | SPIRE CLIP              | 2   |                              |



**Front Side/Indicator & Rear Lamps, (Sprite II, III & Midget I, II)**

**Front Side/Flasher Lamps & Fittings**

| Ill.  | Part Number | Price £ea. | Description                     | Req. | Details                               |
|---|-------------|------------|---------------------------------|------|---------------------------------------|
| 1   | 13H428      | £31.00     | SIDE & FLASHER LAMP, LH         | 1    |                                       |
| 2   | 13H429      | £31.00     | SIDE & FLASHER LAMP, RH         | 1    |                                       |
| Note: The side & flasher lamps are fitted with the indicator outermost, to the side of the car. |             |            |                                 |      |                                       |
| 3   | BHA4204     | NCA        | SIDE/FLASHER LAMP*, (all white) | 2    | not for UK<br>check local regulations |
|   | BHA4905     | £32.20     | SIDE/FLASHER LAMP, (all amber)  | 2    | not for UK<br>check local regulations |

\*Note: The original all white lamp for export markets is no longer available. Use the amber lamp BHA4905.

**Components For 13H428/9 Front Side/Flasher Lamps**

|    |         |        |                                      |   |                          |
|----|---------|--------|--------------------------------------|---|--------------------------|
| 4  | 57H5155 | £10.70 | RIM                                  | 2 |                          |
| 5  | 57H5156 | £7.73  | LENS/SHROUD, amber, (glass)          | 2 |                          |
| 6  | 57H5157 | £3.88  | SEAL                                 | 2 |                          |
| 7  | 57H5159 | £6.50  | LENS, LH, clear, (glass)             | 1 |                          |
| 8  | 57H5158 | £1.11  | LENS, RH, clear, (glass)             | 1 |                          |
| 9  | GLB989  | £0.71  | BULB, side lamp                      | 2 |                          |
| 10 | GLB382  | £0.60  | BULB, indicator                      | 2 |                          |
| 11 | 244700A | £1.50  | CONTACT & SPRING, side lamp          | 2 |                          |
| 12 | 37H5452 | £2.50  | CONTACT & SPRING, flasher lamp       | 2 |                          |
| 13 | 37H5294 | £1.03  | SLEEVE/BOOT, sidelight               | 2 |                          |
| 14 | 17H5216 | £0.82  | SLEEVE/BOOT, indicator               | 2 |                          |
| 15 | SML1    | £9.62  | BACK PLATE                           | 2 | divider plate not fitted |
|    | SML101  | £23.30 | BACK PLATE, (assembled, with wiring) | 2 | contains items 11 - 15   |
| 16 | 21G9057 | £0.19  | SEAL, rubber                         | 2 |                          |
| 17 | 57H5569 | £0.65  | SCREW, rim                           | 2 |                          |

**Components For BHA4204 Front Side/Flasher Lamps (Not UK)**

|    |         |        |                        |   |  |
|----|---------|--------|------------------------|---|--|
| 18 | 57H5155 | £10.70 | RIM                    | 2 |  |
| 19 | 57H5569 | £0.65  | SCREW, rim             | 2 |  |
| 20 | 21G9057 | £0.19  | SEAL, rubber           | 2 |  |
| 21 | 57H5307 | NCA    | LENS, clear, (plastic) | 2 |  |
| 22 | 57H5157 | £3.88  | GASKET/SEAL            | 2 |  |
| 23 | GLB380  | £0.50  | BULB                   | 2 |  |

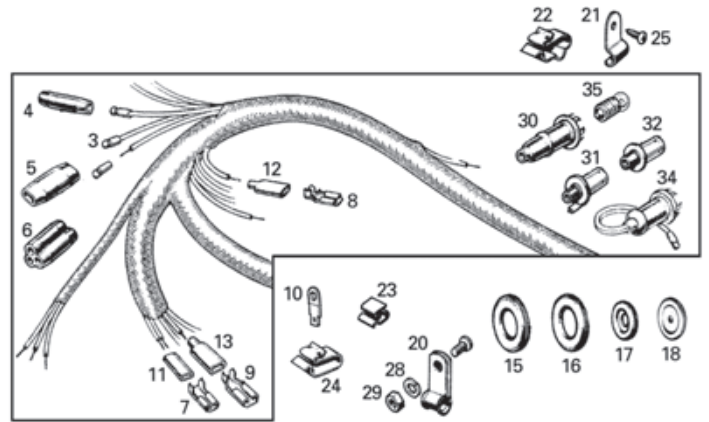
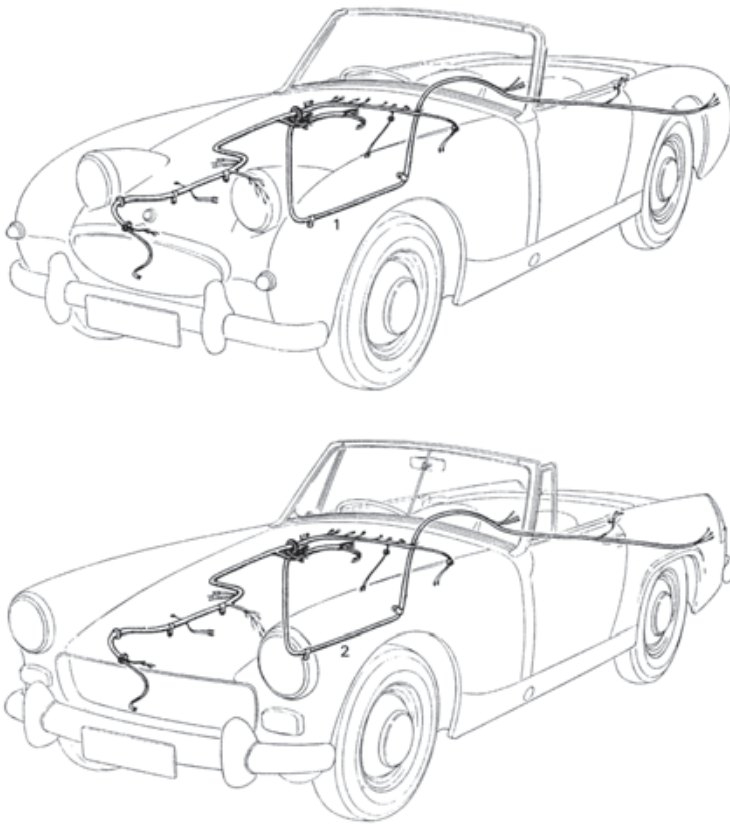
|    |          |       |                           |   |              |
|----|----------|-------|---------------------------|---|--------------|
| 24 | 37H5459  | £2.75 | TERMINAL KIT, bulb socket | 2 | twin contact |
| 26 | PWZ203   | £0.12 | WASHER, flat, (3/16")     | 4 |              |
| 27 | WL700101 | £0.12 | WASHER, spring, (3/16")   | 4 |              |
| 28 | GHF206   | £0.08 | NUT, (3/16")              | 4 |              |

**Rear Stop/Tail & Flasher Lamps**

|    |          |        |                                  |   |                         |
|----|----------|--------|----------------------------------|---|-------------------------|
| 29 | BHA4175  | £58.00 | REAR LAMP, amber & red lens      | 2 |                         |
|    | BHA4176  | £56.00 | REAR LAMP, red lens              | 2 | not for UK              |
| 30 | 57H5355  | £10.00 | RIM                              | 2 |                         |
| 31 | RMP308   | £0.50  | SCREW, chrome plated, (3/16")    | 2 |                         |
| 32 | 57H5354  | £5.50  | LENS, flasher, amber             | 2 |                         |
|    | 57H5359  | £8.56  | LENS, flasher, red               | 2 | not for UK              |
| 33 | 57H5357  | £7.20  | LENS, stop/tail, red             | 2 |                         |
| 34 | 57H5356  | £0.90  | GASKET, lens to base plate       | 2 |                         |
| 35 | GLB382   | £0.60  | BULB, indicator                  | 2 |                         |
| 36 | 37H5452  | £2.50  | TERMINAL KIT, bulb socket        | 2 | single contact          |
| 37 | GLB380   | £0.50  | BULB, stop/tail                  | 2 |                         |
| 38 | 37H5459  | £2.75  | TERMINAL KIT, bulb socket        | 2 | twin contact            |
|    | NCA      |        | BASE PLATE, non-serviceable part | 2 | used for reference only |
| 40 | 57H5358  | £1.00  | GASKET, base plate to body       | 2 |                         |
| 41 | 37H5525  | £1.40  | SLEEVE/BOOT, cable               | 4 |                         |
| 43 | GHF306   | £0.19  | WASHER, flat, (3/16")            | 6 |                         |
| 44 | WL700101 | £0.12  | WASHER, spring, (3/16")          | 6 |                         |
| 45 | GHF206   | £0.08  | NUT, (3/16")                     | 6 |                         |

**Number Plate Lamp & Components**

|    |          |        |                         |     |                              |
|----|----------|--------|-------------------------|-----|------------------------------|
| 46 | 127916X  | £40.40 | NUMBER PLATE LAMP       | 1   | original Lucas unit          |
|    | 127916   | £21.60 | NUMBER PLATE LAMP       | 1   | chrome cover, (alternative)  |
|    | 127916Z  | £13.00 | NUMBER PLATE LAMP       | 1   | plastic cover, (alternative) |
| 47 | 17H5385  | £1.80  | SCREW, cover            | 1   |                              |
| 48 | 502264   | £9.76  | COVER, chrome           | 1   |                              |
| 49 | 601721A  | £4.42  | LENS                    | 1   |                              |
| 50 | 57H5368  | £3.22  | SEAL/GASKET             | 1   |                              |
| 51 | GLB989   | £0.71  | BULB                    | a/r |                              |
| 52 | GHF306   | £0.19  | WASHER, flat, (3/16")   | 2   |                              |
| 53 | WL700101 | £0.12  | WASHER, spring, (3/16") | 2   |                              |
| 54 | GHF206   | £0.08  | NUT, (3/16")            | 2   |                              |
| 55 | AHA9200  | NCA    | PLINTH, mounting        | 1   |                              |
| 56 | AHA9202  | £1.03  | GASKET, plinth to body  | 1   |                              |
| 57 | AHA5805  | NCA    | WASHER, (packing)       | 2   |                              |
| 58 | GHF222   | £0.42  | NUT, Nyloc, (5/16")     | 2   |                              |



**Wiring Harness, Connectors, Bulb Holders & Clips**

**Wiring Harness**

| Ill | Part Number | Price £ea. | Description              | Req. | Details                      |
|-----|-------------|------------|--------------------------|------|------------------------------|
| 1   | SML721      | £177.00    | WIRING LOOM, main, cloth | 1    | ] Sprite I, 1958-61          |
|     | SML701      | £149.00    | WIRING LOOM, main, PVC   | 1    |                              |
| 2   | SML722      | £222.00    | WIRING LOOM, main, cloth | 1    | ] Sprite II HAN6 & Midget I  |
|     | SML702      | £173.20    | WIRING LOOM, main, PVC   | 1    |                              |
|     | SML723      | £222.00    | WIRING LOOM, main, cloth | 1    | ] Sprite II HAN7 & Midget I  |
|     | SML703      | £157.50    | WIRING LOOM, main, PVC   | 1    |                              |
|     | SML724      | £265.80    | WIRING LOOM, main, cloth | 1    | ] Sprite III H-AN7 to H-AN9- |
|     | SML704      | £213.40    | WIRING LOOM, main, PVC   | 1    |                              |
|     |             |            |                          |      | ] 72040 & Midget II G-AN3-   |
|     |             |            |                          |      | ] G-AN4-60460, 1963-67       |

**Electrical Connectors**

|    |           |       |   |              |
|----|-----------|-------|---|--------------|
| 3  | MQC412111 | £0.50 | BULLET, single, male, solder/crimp, 1mm a/r   | 9/0.3 cable  |
|    | MQC412112 | £0.50 | BULLET, single, male, solder/crimp, 1.5mm a/r | 14/0.3 cable |
|    | MQC412113 | £0.50 | BULLET, single, male, solder/crimp, 2mm a/r   | 28/0.3 cable |
|    | MQC412114 | £0.59 | BULLET, single, male, solder/crimp, 3mm a/r   | 44/0.3 cable |
| 4  | 104618    | £0.31 | BULLET, single, female                        | a/r          |
| 5  | RTC603A   | £0.40 | BULLET, double, female                        | a/r          |
| 6  | 2H4992    | £0.84 | BULLET, triple, female                        | a/r          |
|    | BHA4460   | £3.80 | BULLET, sextuple, female                      | a/r          |
| 7  | RTC220A   | £0.40 | SPADE, single, female, 1/4"                   | a/r 17.5 amp |
|    | 13H2050   | £0.71 | SPADE, single, female, 3/16"                  | a/r 6 amp    |
| 8  | 47H5496   | £0.50 | SPADE, single, female, 1/4"                   | a/r 17.5 amp |
| 9  | 47H5419   | £0.66 | SPADE, single, female, 3/8"                   | a/r 35 amp   |
| 10 | BHA4552   | £0.30 | SPADE, single, male, 1/4"                     | a/r 17.5 amp |

**Sleeves (Insulator Covers)**

|    |        |       |                            |          |
|----|--------|-------|----------------------------|----------|
| 11 | 5L287  | £0.24 | SLEEVE, double, (17.5 amp) | a/r 1/4" |
| 12 | 511269 | £0.42 | SLEEVE, single, (17.5 amp) | a/r 1/4" |
| 13 | 515399 | £0.44 | SLEEVE, single, (35 amp)   | a/r 3/8" |

**Grommets**

|    |        |       |                         |   |
|----|--------|-------|-------------------------|---|
| 15 | RFN303 | £0.50 | HARNESS THROUGH DASH    | 1 |
|    | RFN303 | £0.50 | SENDER UNIT FEED CABLE  | 1 |
|    | RFN303 | £0.50 | NUMBER PLATE LAMP CABLE | 2 |

|    |        |       |                           |   |
|----|--------|-------|---------------------------|---|
| 16 | RFN305 | £0.50 | WIPER MOTOR CABLE         | 1 |
|    | RFN305 | £0.50 | DIP SWITCH CABLE          | 1 |
| 17 | RFN110 | £1.75 | HARNESS THROUGH BAFFLE    | 2 |
|    | RFN110 | £1.75 | HARNESS THROUGH MUDSHIELD | 1 |
| 18 | 5L489  | £1.90 | MAIN HARNESS/BULKHEAD     | 1 |

**Cable Clips**

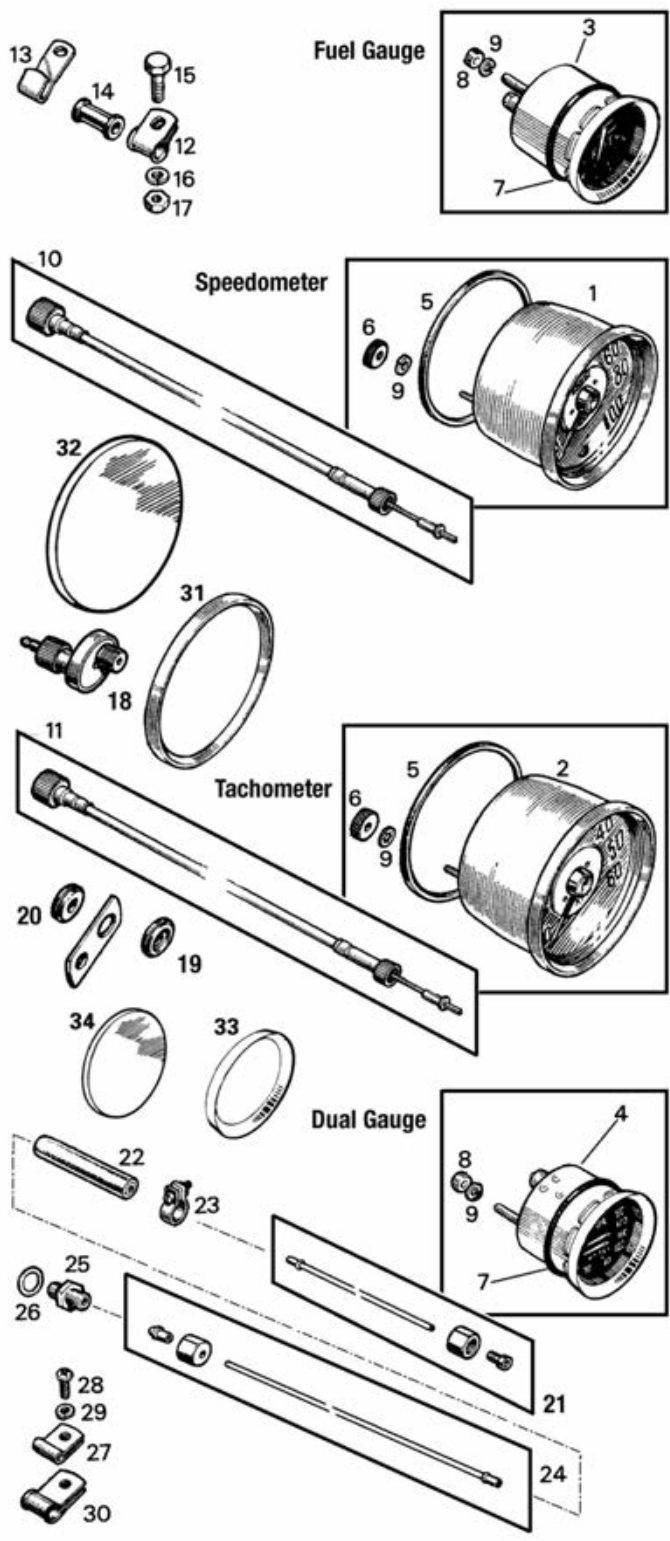
|    |         |       |                                       |                               |
|----|---------|-------|---------------------------------------|-------------------------------|
| 20 | PCR407  | £0.85 | CLIP, 1/4" cable diameter             | a/r 7/32" fixing diameter     |
|    | PCR409  | £0.85 | CLIP, 1/4" cable diameter             | a/r 9/32" fixing diameter     |
|    | PCR607  | £0.85 | CLIP, 3/8" cable diameter             | a/r 7/32" fixing diameter     |
|    | PCR609  | £0.85 | CLIP, 3/8" cable diameter             | a/r 9/32" fixing diameter     |
|    | PCR1007 | £0.85 | CLIP, 5/8" cable diameter             | a/r 7/32" fixing diameter     |
|    | PCR1009 | £0.85 | CLIP, 5/8" cable diameter             | a/r 9/32" fixing diameter     |
| 21 | CHR405  | N/A   | CLIP, harness to sill                 | a/r                           |
| 22 | 6K490   | £1.03 | CLIP, cable to bonnet flange          | 2 ] Sprite I only             |
| 23 | BMK385  | £0.60 | CLIP, horn harness                    | 3 ]                           |
| 24 | BHA4473 | £0.72 | CLIP, harness to bonnet lock platform | a/r Sprite II & Midget I only |

**Screws & Fixings**

|    |          |       |                         |                          |
|----|----------|-------|-------------------------|--------------------------|
| 25 | AB606031 | £0.20 | SCREW, (for item 19)    | a/r                      |
| 26 | PMZ306   | £0.29 | SCREW, (3/16")          | a/r                      |
|    | PMZ308   | £0.18 | SCREW, (3/16")          | a/r                      |
|    | SE910201 | £0.40 | SCREW, (3/16")          | a/r for PCR 407/607/1007 |
| 28 | WL700101 | £0.12 | WASHER, spring, (3/16") | a/r                      |
| 29 | GHF206   | £0.08 | NUT, (3/16")            | a/r                      |

**Bulb Holders**

|    |         |       |                             |                 |
|----|---------|-------|-----------------------------|-----------------|
| 30 | 37H5181 | £7.70 | INSTRUMENT, illumination    | a/r claw fit    |
| 31 | 13H1927 | £4.84 | IGNITION, warning           | a/r push-in fit |
| 32 | 13H1927 | £4.84 | MAIN BEAM, warning          | a/r             |
| 33 | 13H1924 | £2.70 | TACHOMETER, illumination    | NI ] claw fit   |
| 34 | 27H5596 | £4.43 | INDICATOR, warning lamp     | a/r ]           |
| 35 | GLB987  | £0.50 | BULB, (dash warning lights) | a/r 2.3 watt    |



**Instruments**

As new and second-hand units are now almost impossible to obtain, we offer a overhaul & repair service for all gauges. On receipt of your own old unit, it will be checked, dismantled, reconditioned, and then tested. If, at any stage, it is found that your unit is not repairable, we will notify you. The correct specification gauge for each vehicle is shown here.

**Sprite I (Drum Brakes - Smiths)**

| Ill | Part Number | Price Eea. | Description                    | Req. | Details                |
|-----|-------------|------------|--------------------------------|------|------------------------|
| 1   | 2A9067E     | £83.00     | SPEEDOMETER, MPH, (SN 6155/10) | 1    |                        |
|     | 2A9077E     | £83.35     | SPEEDOMETER, KPH, (SN 6155/11) | 1    |                        |
| 2   | 2A9068E     | £85.00     | TACHOMETER, (RN 2351/02)       | 1    | mechanical             |
| 3   | 2A9069E     | £52.30     | FUEL GAUGE, (FG 2530/31)       | 1    | externally illuminated |
| 4   | 2A9070E     | £60.70     | DUAL GAUGE °F, (GD 1502/01)    | 1    | externally illuminated |

**Sprite II 948cc (Drum Brakes - Smiths)**

|   |          |        |                                |   |                        |
|---|----------|--------|--------------------------------|---|------------------------|
| 1 | BHA4210E | £61.50 | SPEEDOMETER, MPH, (SN 6126/00) | 1 |                        |
|   | BHA4211E | £83.35 | SPEEDOMETER, KPH, (SN 6126/01) | 1 |                        |
| 2 | BHA4213E | £76.20 | TACHOMETER, (RN 2313/00)       | 1 | mechanical             |
| 3 | BHA4215E | NCA    | FUEL GAUGE, (FG 2530/064)      | 1 | externally illuminated |
| 4 | BHA4216E | £61.00 | DUAL GAUGE °F, (GD 1502/06)    | 1 | externally illuminated |
|   | BHA4249E | NCA    | DUAL GAUGE °C, (GD 1502/08)    | 1 | externally illuminated |

**Midget I 948cc (Drum Brakes - Jaeger)**

|   |          |        |                                |   |                        |
|---|----------|--------|--------------------------------|---|------------------------|
| 1 | BHA4208E | NCA    | SPEEDOMETER, MPH, (SN 6125/02) | 1 |                        |
|   | BHA4209E | £81.23 | SPEEDOMETER, KPH, (SN6125/03)  | 1 |                        |
| 2 | BHA4212E | £85.00 | TACHOMETER, (RN 2312/01)       | 1 | mechanical             |
| 3 | BHA4214E | £75.10 | FUEL GAUGE, (FG 2530/63)       | 1 | externally illuminated |
| 4 | BHA4217E | £72.80 | DUAL GAUGE °F, (GD 1501/10)    | 1 | externally illuminated |
|   | BHA4250E | NCA    | DUAL GAUGE °C, (GD 1501/11)    | 1 | externally illuminated |

**Sprite II, Midget I 1098cc (Disc Brakes - Smiths)**

|   |          |        |                                |   |                             |
|---|----------|--------|--------------------------------|---|-----------------------------|
| 1 | BHA4372E | £44.00 | SPEEDOMETER, MPH, (SN 6135/00) | 1 |                             |
|   | BHA4373E | NCA    | SPEEDOMETER, KPH, (SN 6135/01) | 1 |                             |
| 2 | BHA4380E | £92.30 | TACHOMETER, (RV1 2401/00)      | 1 | electrical - positive earth |
| 3 | BHA4381E | £60.00 | FUEL GAUGE, (FG 2530/70)       | 1 | externally illuminated      |
| 4 | BHA4382E | NCA    | DUAL GAUGE °F, (GD 1501/12)    | 1 | externally illuminated      |
|   | BHA4383E | £73.80 | DUAL GAUGE °C, (GD 1501/13)    | 1 | externally illuminated      |

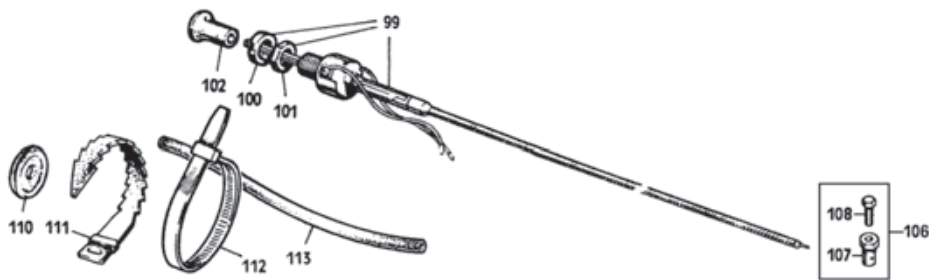
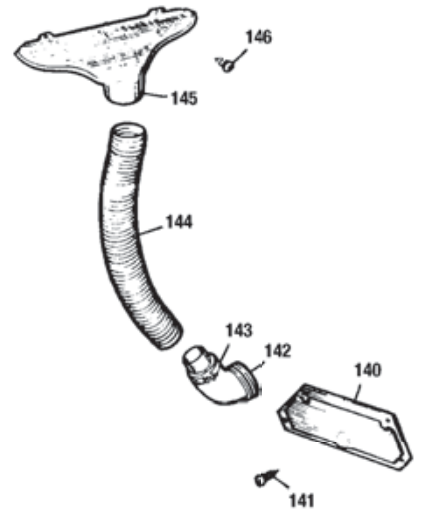
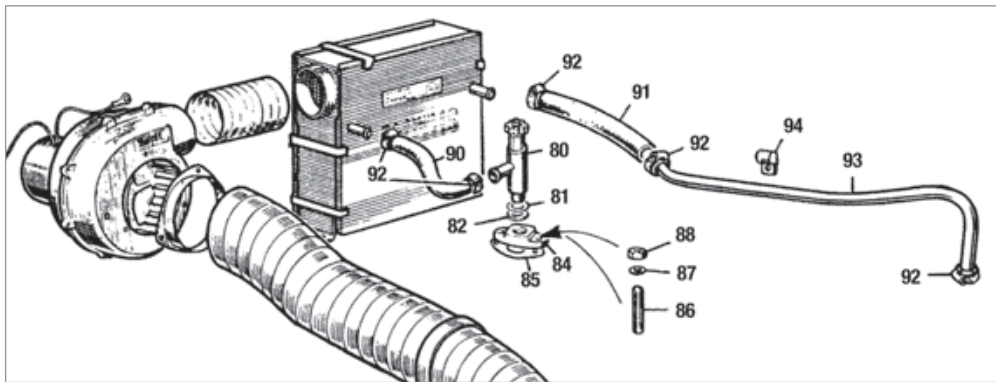
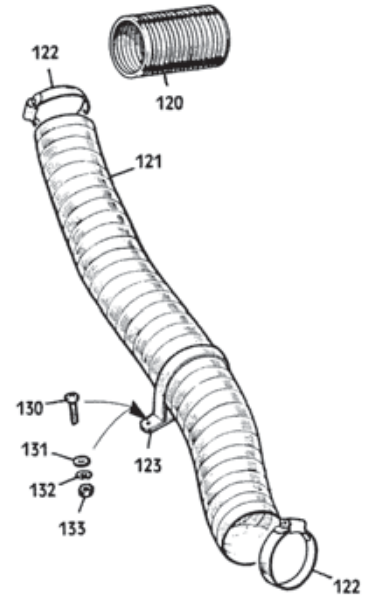
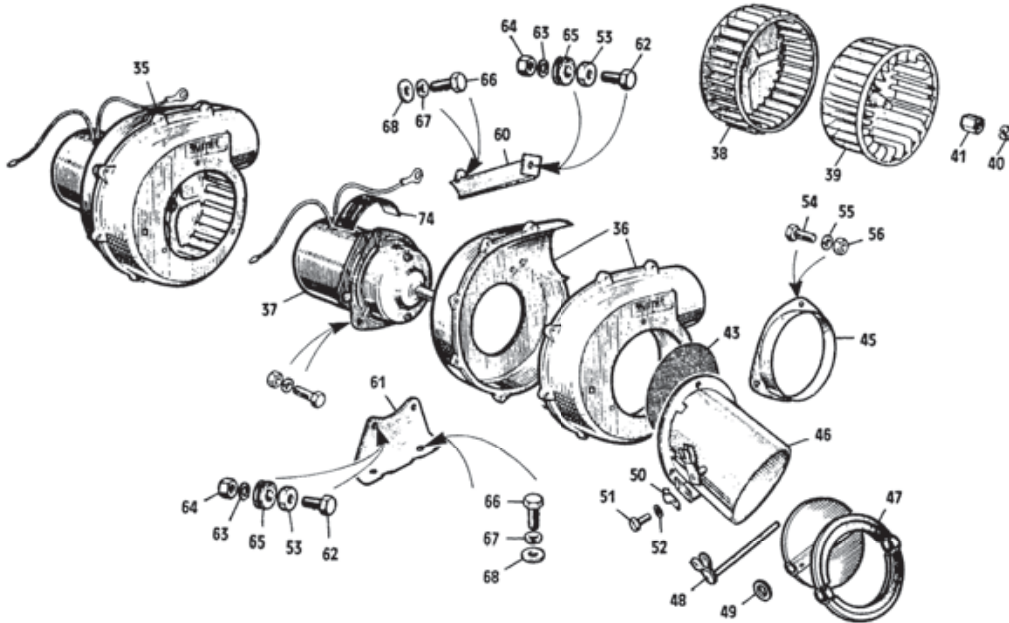
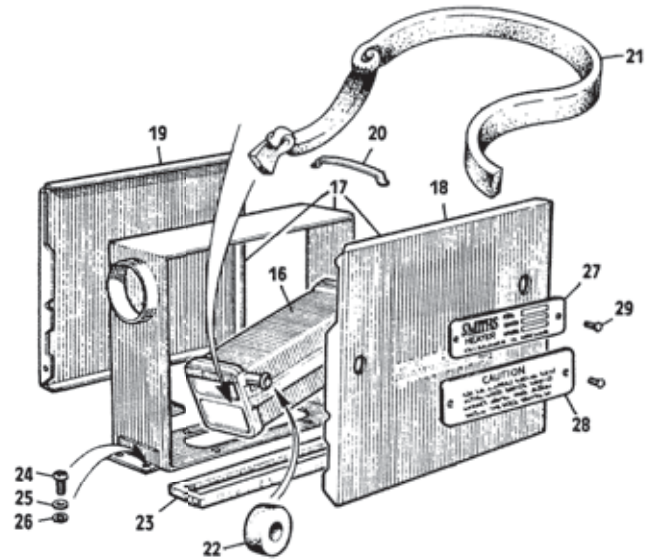
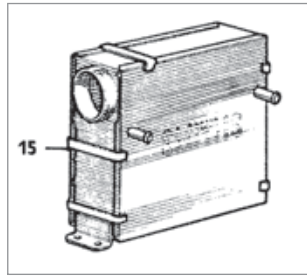
**Sprite III, Midget II 1098cc (Disc Brakes - Smiths)**

|   |           |        |                                |   |                             |
|---|-----------|--------|--------------------------------|---|-----------------------------|
| 1 | BHA4436E  | £73.20 | SPEEDOMETER, MPH, (SN 6142/00) | 1 |                             |
|   | BHA4437E  | £83.00 | SPEEDOMETER, KPH (SN 6142/01)  | 1 |                             |
| 2 | BHA4380EN | £73.80 | TACHOMETER, (RV1 2401/00B)     | 1 | electrical - negative earth |
| 3 | BHA4381E  | £60.00 | FUEL GAUGE, (FG 2530/70)       | 1 | externally illuminated      |
| 4 | BHA4587E  | £60.70 | DUAL GAUGE °F, (GD 1501/15)    | 1 | externally illuminated      |
|   | BHA4586E  | £73.80 | DUAL GAUGE °C, (GD 1501/14)    | 1 | externally illuminated      |

**Cables & Instrument Fittings**

|    |          |        |                                   |     |                        |
|----|----------|--------|-----------------------------------|-----|------------------------|
| 5  | AJH5178  | £0.86  | SEALING RING, large               | 2   | tacho/speedo           |
| 6  | 17H1304  | £1.30  | THUMB, NUT                        | 4   | tacho/speedo           |
| 7  | 17H1642  | £0.50  | SEALING RING, small               | 2   | dual/fuel              |
| 8  | 17H932   | £1.03  | THUMB, NUT                        | 4   | dual/fuel              |
| 9  | WL700101 | £0.12  | WASHER, spring                    | 8   |                        |
| 10 | GSD109   | £9.00  | CABLE, speedo, (62"), RHD         | 1   |                        |
|    | GSD104   | £9.67  | CABLE, speedo, (54"), LHD         | 1   |                        |
| 11 | GSD152   | £11.46 | CABLE, tachometer, (25"), RHD     | 1   | mechanical tachometer  |
|    | GSD105   | £12.80 | CABLE, tachometer, (36"), LHD     | 1   | mechanical tachometer  |
| 12 | PCR809   | £0.85  | CLIP, cable                       | 1   |                        |
| 13 | 1B9132   | NCA    | CLIP, speedo cable                | 1   |                        |
| 14 | ACH8529  | £1.20  | SLEEVE, rubber                    | 1   | RHD only               |
| 15 | GHF101   | £0.19  | SCREW, (1/4")                     | 1   |                        |
| 16 | GHF331   | £0.12  | WASHER, spring, (1/4")            | 1   |                        |
| 17 | GHF200   | £0.12  | NUT, (1/4")                       | 1   |                        |
| 18 | 13H632   | £95.10 | REDUCTION BOX, tachometer         | 1   |                        |
| 19 | RFN305   | £0.50  | GROMMET, speedo cable             | 1   | through footwell       |
|    | RFN305   | £0.50  | GROMMET, tachometer cable         | 1   | through dash           |
| 20 | 3H822    | £2.70  | GROMMET, tachometer cable         | 1   | through bracket        |
| 21 | 2A5635   | £12.95 | PIPE, (oil gauge to rubber hose)  | 1   | RHD                    |
|    | 2A5640   | £14.95 | PIPE, (oil gauge to rubber hose)  | 1   | LHD                    |
| 22 | CHA600   | £5.60  | RUBBER HOSE                       | 1   |                        |
| 23 | GGT1108X | £1.33  | CLIP, (rubber hose)               | 2   | for original hose only |
| 24 | AHA6392  | £6.00  | PIPE, oil, (rubber hose to block) | 1   |                        |
| 25 | CAM6431  | £5.20  | ADAPTOR, oil pipe to block        | 1   | screws into block      |
| 26 | 6K464B   | £0.60  | WASHER, (sealing)                 | 1   |                        |
| 27 | PCR307   | £0.85  | CLIP, oil pipe                    | 1   | on footwell            |
| 28 | PMZ306   | £0.29  | SCREW, (3/16")                    | 1   |                        |
|    | PMZ308   | £0.18  | SCREW, (3/16")                    | 4   |                        |
| 29 | WL700101 | £0.12  | WASHER, spring, (3/16")           | 5   |                        |
| 30 | PCR307   | £0.85  | CLIP, capillary tube              | 4   |                        |
| 31 | 27H397   | £13.55 | BEZEL, replacement 4"             | a/r | speedo & tacho         |
| 32 | AJH5177  | £5.18  | GLASS, replacement 4"             | a/r | speedo & tacho         |
| 33 | AJH5182  | £10.70 | BEZEL, replacement 2"             | a/r | fuel & temp. gauges    |
| 34 | 502269F  | £5.28  | GLASS, replacement 2"             | a/r | fuel & temp. gauges    |







**Heater Unit & Radiator (Matrix)**

| ill | Part Number | Price £ea. | Description  | Req. | Details                    |
|-----|-------------|------------|--|------|----------------------------|
| 15  | AHA8090     | £149.20    | HEATER UNIT  | 1    |                            |
| 16  | 37H7914     | £61.80     | MATRIX, (radiator)   | 1    | standard                   |
|     | 37H7914X    | NCA        | MATRIX, (radiator)   | 1    | uprated                    |
| 17  | AHA8090NF   | £90.79     | CASING, heater   | 1    |                            |
| NI  | 17H1592     | NCA        | INLET PIPE, extension  | 1    | hose to main case          |
| NI  | AB606021    | £0.20      | SCREW, extension to case   | 1    |                            |
| 18  | 17H1594     | £22.30     | FRONT CASE   | 1    |                            |
| 19  | 17H1596     | £19.70     | REAR CASE  | 1    |                            |
| 20  | 17H1595     | £1.03      | CLIP   | 5    |                            |
| 21  | 17H1797     | £1.49      | SEAL, foam   | 1    |                            |
| 22  | 7H1993      | £0.76      | GROMMET, locate in front case  | 2    | water tubes to front plate |
| 23  | AHA9727GM   | £6.60      | SEAL, foam to bulkhead   | 1    | cut to length              |
| 24  | SE604051    | £0.29      | SCREW  | 4    |                            |
| 25  | GHF331      | £0.12      | WASHER, locking  | 4    |                            |
| 26  | GHF300      | £0.12      | WASHER, plain  | 4    |                            |
| 27  | CRCP302     | £2.20      | LABEL, (Smiths), heater ID   | 1    | metal, (To 1962)           |
|     | CRST130     | £0.55      | LABEL, (Smiths), heater ID   | 1    | vinyl, (From 1962)         |
| 28  | CRCP303     | £2.75      | LABEL, (Smiths), heater drain  | 1    | metal, (To 1962)           |
| 28  | CRST127     | £0.94      | LABEL, (Smiths), heater drain<br>(Labels locate on front heater case). | 1    | vinyl, (From 1962)         |
| 29  | RU608123    | £0.29      | POP RIVET  | a/r  | for metal labels           |

**Heater Fan & Motor**

|    |           |         |                                      |   |                            |
|----|-----------|---------|--------------------------------------|---|----------------------------|
| 35 | 13H51     | £262.60 | FAN & MOTOR UNIT                     | 1 | (1959-1961)                |
|    | AHA8091   | £210.00 | FAN & MOTOR UNIT                     | 1 | (1961-1964)                |
|    | AHA8415   | NCA     | FAN & MOTOR UNIT                     | 1 | (1964-1966)                |
| 36 | 17H819    | £71.00  | CASING, (2 halves)                   | 1 |                            |
| 37 | 17H1455   | £100.13 | MOTOR & FAN                          | 1 | (plastic fan)              |
| 38 | 515825    | £10.13  | FAN ONLY, (metal)                    | 1 | for original motors        |
| 39 | 17H8108   | £10.70  | FAN ONLY, (plastic)                  | 1 | replacement                |
| 40 | 17H6836   | NCA     | CLIP, fan to motor                   | 1 | alternatives               |
| 41 | 27H602    | NCA     | COLLET, fan to motor                 | 1 |                            |
| NI | MGP2104   | NCA     | LABEL, (Smiths), motor               | 1 |                            |
| NI | MGP2105   | NCA     | LABEL, (Smiths), fan                 | 1 |                            |
| 43 | 17H1597   | £3.71   | MESH, air intake                     | 1 |                            |
| 45 | HMP290049 | £8.65   | FLANGE, air intake tube              | 1 | (To approx. 1961)          |
| 46 | AHA8416   | £78.40  | ADAPTOR/INLET                        | 1 |                            |
| 47 | 17H1607   | £7.60   | SEAL, air valve                      | 1 |                            |
| 48 | 17H1609   | £7.62   | ARM & SPINDLE, valve operating       | 1 |                            |
| 49 | 17H1608   | NCA     | WASHER, bearing                      | 2 | (approx. 1961-1966)        |
| 50 | 27H1193   | £1.40   | CLAMP, operating cable to tube       | 1 |                            |
| 51 | 53K126    | £0.44   | SCREW, clamping                      | 1 |                            |
| 52 | WF702101  | £0.24   | WASHER, shake-proof                  | 1 |                            |
| 53 | 27H1258   | £0.60   | SPACER, motor mounting               | 3 |                            |
| 54 | 53K126    | £0.44   | SCREW, tube/flange & motor to casing | 6 |                            |
| 55 | WL700101  | £0.12   | WASHER, locking                      | 6 |                            |
| 56 | GHF206    | £0.08   | NUT, (2 BA)                          | 6 |                            |
| 60 | HMP215027 | £7.73   | BRACKET, upper                       | 1 |                            |
| 61 | HMP215028 | NCA     | BRACKET, lower                       | 1 |                            |
| 62 | 53K126    | £0.44   | SCREW, bracket to fan casing         | 3 |                            |
| 63 | WL700101  | £0.12   | WASHER, locking                      | 3 |                            |
| 64 | GHF206    | £0.08   | NUT                                  | 3 |                            |
| 65 | 27H1232   | £2.05   | GROMMET, insulating                  | 3 | brackets & motor to casing |
| 66 | GHF101    | £0.19   | SCREW, blower bracket to footwell    | 3 |                            |
| 67 | GHF331    | £0.12   | WASHER, locking                      | 3 |                            |
| 68 | PW2204    | £0.12   | WASHER, plain                        | 3 |                            |
| 74 | CRST128   | £1.10   | LABEL, (direction of rotation)       | 1 |                            |

**Heater Hoses, Valve & Fittings**

|    |          |        |  |     |                         |
|----|----------|--------|--|-----|-------------------------|
| 80 | 88G588   | £14.80 | TAP, water control                           | 1   |                         |
| 81 | ACA5173  | NCA    | SHIM, 0.35mm                                 | a/r | tap angle adjustment    |
|    | ACA5172  | NCA    | SHIM, 0.70mm                                 | a/r |                         |
| 82 | AAA836   | £0.34  | WASHER, fibre                                | 1   | tap to adaptor base     |
| 84 | ACA5456  | £4.20  | BASE PLATE                                   | 1   | tap to cylinder head    |
| 85 | 88G221   | £0.30  | GASKET, base plate                           | 1   |                         |
| 86 | 53K402   | £1.14  | STUD, base plate                             | 2   | alternatives            |
|    | GHF117   | £0.19  | SET SCREW, base plate                        | 2   |                         |
| 87 | GHF331   | £0.12  | WASHER, locking                              | 2   |                         |
| 88 | GHF200   | £0.12  | NUT  | 2   |                         |
| 90 | GZA2052Z | NCA    | HOSE, tap to heater inlet                    | 1   |                         |
|    | GZA2052X | £4.37  | HOSE, tap to heater inlet, silicone          | 1   |                         |
| 91 | AHA5212  | £1.30  | HOSE, heater outlet to return pipe           | 1   |                         |
|    | AHA5212X | £11.04 | HOSE, heater outlet to return pipe, silicone | 1   |                         |
|    | CS4012   | £1.40  | HOSE CLIP, wire type                         | 5   | alternatives            |
| 92 | GHC11020 | £1.85  | HOSE CLIP, band type                         | 5   |                         |
| 93 | AHA5215  | £15.65 | PIPE, return                                 | 1   | heater to radiator hose |
| 94 | PCR809   | £0.85  | CLIP, (pipe to inlet manifold)               | 1   |                         |

**Heater Control Cable**

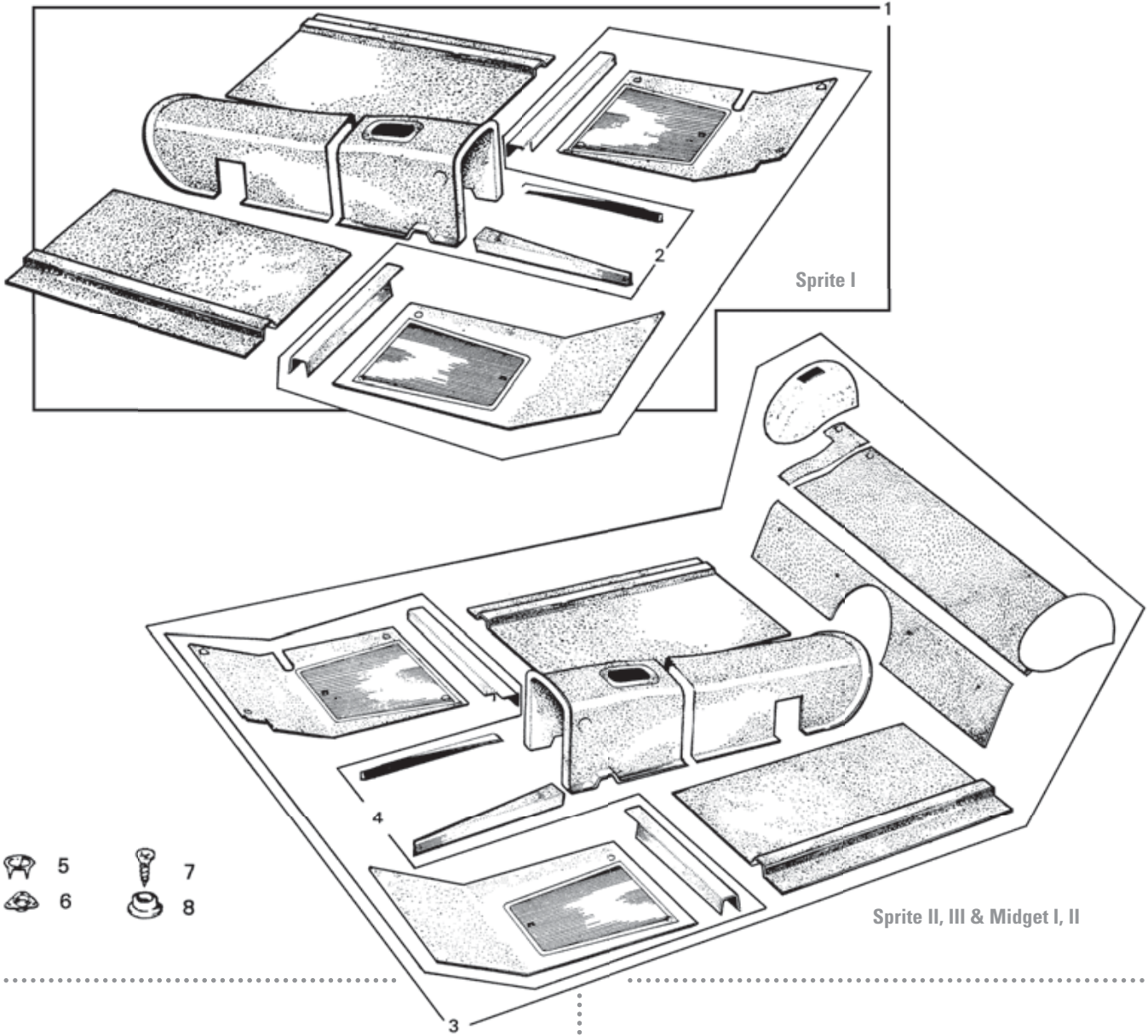
|     |          |       |                                 |     |                  |
|-----|----------|-------|---------------------------------|-----|------------------|
| 99  | 13H55    | NCA   | CONTROL CABLE                   | 1   | Sprite I only    |
|     | BHA4205  | NCA   | CONTROL CABLE, RHD              | 1   | Sprite II, III & |
|     | BHA4245  | NCA   | CONTROL CABLE, LHD              | 1   | Midget I, II     |
| 100 | 17H823   | NCA   | LOCKNUT, round                  | 1   |                  |
| 101 | 17H824   | NCA   | LOCKNUT, hexagon                | 1   |                  |
| 102 | 17H1602  | £6.10 | KNOB                            | 1   |                  |
| 106 | 24G1482K | £1.90 | TRUNNION KIT, cable end         | 1   |                  |
| 107 | 24G1482  | NCA   | TRUNNION, cable end             | 1   |                  |
| 108 | 53K1016  | £0.36 | SCREW, clamping, cable trunnion | 1   |                  |
| 110 | RFN303   | £0.50 | GROMMET, cable through bulkhead | 1   |                  |
| 111 | 13H6107  | £2.00 | CABLE TIE, fir tree type        | a/r |                  |
| 112 | GHF1266  | £0.19 | CABLE TIE, ratchet type         | a/r |                  |
| 113 | 21A1203  | NCA   | RUBBER SLEEVE, insulating       | a/r |                  |
| NI  | 17H1601  | £2.65 | CLIP, knob                      | 1   |                  |
| NI  | 17H1603  | £1.39 | PIN, knob                       | 1   |                  |
| NI  | 27H1193  | £1.40 | CLAMP, cable locating           | 1   |                  |
| NI  | 53K126   | £0.44 | SCREW, (cable clamp)            | 1   |                  |

**Air Hose & Fittings**

|     |          |        |                                  |     |                 |
|-----|----------|--------|----------------------------------|-----|-----------------|
| 120 | AHA6429  | £2.99  | HOSE, fan to heater              | 1   | plastic,        |
| 121 | 13H58X   | £23.70 | HOSE, heater or fresh air intake | 1   | wire reinforced |
|     | 14A4763  | £27.60 | INLET FLANGE, (air intake hose)  | 1   | Sprite I only   |
| 122 | GHC11120 | £3.82  | CLIP, hose securing              | a/r |                 |
| 123 | AHH5714  | £2.30  | CLIP, hose to wheel arch         | 1   |                 |
| 130 | PMZ316   | £0.40  | SCREW, clip to wheel arch        | 1   |                 |
| 131 | GHF306   | £0.19  | WASHER, plain                    | 1   |                 |
| 132 | WL700101 | £0.12  | WASHER, locking                  | 1   |                 |
| 133 | GHF206   | £0.08  | NUT                              | 1   |                 |

**Heater & Demister Vents**

|     |          |        |   |   |                 |
|-----|----------|--------|---|---|-----------------|
| 140 | 13H59SS  | £23.30 | FLAP/DOOR, heater outlet on footwell side | 2 | stainless steel |
| 141 | GHF421   | £0.10  | SCREW, door to footwell side              | 8 |                 |
| 142 | 14G3499  | £6.40  | ELBOW, heater outlet to hose              | 2 |                 |
| 143 | BMK924A  | £1.55  | CLIP, securing tube in elbow              | 2 |                 |
| 144 | AHH8394  | £9.41  | HOSE, elbow to nozzle                     | 2 |                 |
| 145 | 14A1162  | NCA    | NOZZLE, screen demister                   | 2 |                 |
| 146 | AB606043 | £0.40  | SCREW, nozzle to fascia top vent          | 4 |                 |



**Carpet Kits**

**Sprite I**

Carpet kits contain the following pieces:  
Front & rear footwells, cross member, gearbox tunnel chassis rail, gearbox tunnel & propshaft tunnel.

| ill | Part Number | Price £ea. | Description  | Req.                            | Details |     |
|-----|-------------|------------|--|---------------------------------|---------|-----|
| 1   | CSA3000     | £103.00    | CARPET KIT, complete, black  | 1                               | RHD     |     |
|     | CSR3000     | £103.00    | CARPET KIT, complete, red  | 1                               |         |     |
|     | CSG3000     | £103.00    | CARPET KIT, complete, green  | 1                               |         |     |
|     | CSN3000     | £103.00    | CARPET KIT, complete, navy blue  | 1                               |         |     |
|     | 2           | CSA3000L   | £103.00  | CARPET KIT, complete, black     | 1       | LHD |
|     |             | CSR3000L   | £103.00  | CARPET KIT, complete, red       | 1       |     |
|     |             | CSG3000L   | £103.00  | CARPET KIT, complete, green     | 1       |     |
|     |             | CSN3000L   | £103.00  | CARPET KIT, complete, navy blue | 1       |     |
| 2   | 242-576     | £58.50     | CARPET KIT, footwell, black<br>(Includes footwell & chassis rail carpets). | 1                               |         |     |

**Sprite MkII (H-AN6) & Midget MKI (G-AN1/2)**

Carpet kits contain the following pieces:  
Front & rear footwells, cross member, tunnel chassis rail, gearbox tunnel, propshaft gearbox, heel board, rear shelf & wheel arches.

|   |          |         |  |   |     |
|---|----------|---------|--|---|-----|
| 3 | CSA3002  | £123.36 | CARPET KIT, complete, black  | 1 | RHD |
|   | CSR3002  | £123.36 | CARPET KIT, complete, red  | 1 |     |
|   | CSG3002  | £123.36 | CARPET KIT, complete, green  | 1 |     |
|   | CSA3002L | £123.36 | CARPET KIT, complete, black  | 1 | LHD |
|   | CSR3002L | £123.36 | CARPET KIT, complete, red  | 1 |     |
| 4 | CSG3002L | £123.36 | CARPET KIT, complete, green  | 1 |     |
|   | 242-576  | £58.50  | CARPET KIT, footwell, black<br>(Includes footwell & chassis rail carpets). | 1 |     |

**Sprite MkIII (H-AN8) & Midget MkII (G-AN3)**

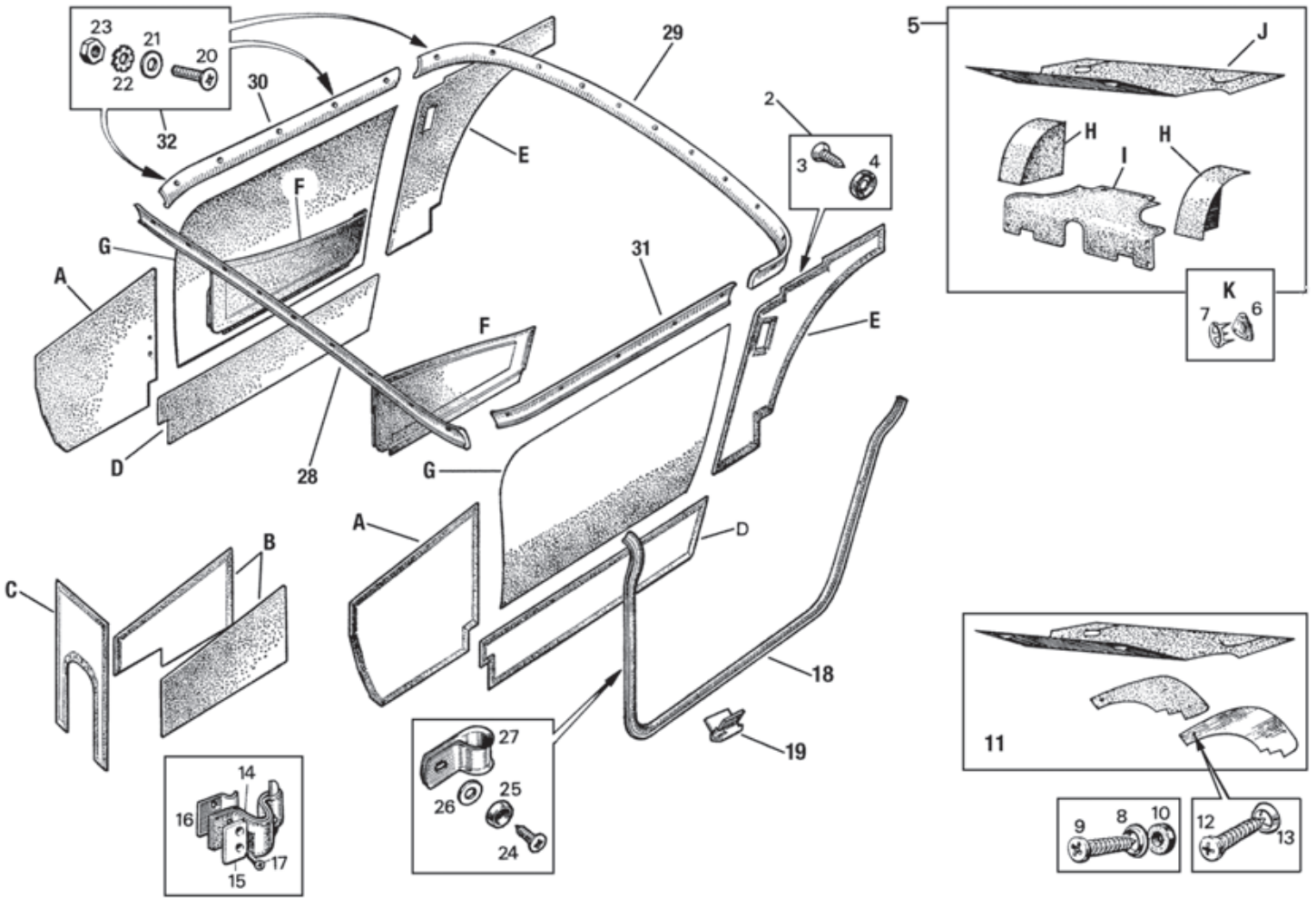
Carpet kits contain the following pieces:  
Front & rear footwells, cross member, tunnel chassis rail, gearbox tunnel, propshaft gearbox, heel board, rear shelf & wheel arches.

|   |          |         |  |   |     |
|---|----------|---------|--|---|-----|
| 3 | CSA1001  | £123.40 | CARPET KIT, complete, black  | 1 | RHD |
|   | CSR1001  | £123.40 | CARPET KIT, complete, red  | 1 |     |
|   | CSN1001  | £123.36 | CARPET KIT, complete, navy blue  | 1 |     |
|   | CSA1001L | £123.36 | CARPET KIT, complete, black  | 1 | LHD |
|   | CSR1001L | £123.36 | CARPET KIT, complete, red  | 1 |     |
| 4 | 242-576  | £58.50  | CARPET KIT, footwell, black<br>(Includes footwell & chassis rail carpets). | 1 |     |

**Carpet Fasteners**

**All Models**

|   |         |       |                             |     |
|---|---------|-------|-----------------------------|-----|
| 5 | 14G8736 | £0.35 | SPIKE RING                  | a/r |
| 6 | 2H8445  | £0.30 | SOCKET                      | a/r |
| 7 | GHF400  | £0.10 | SCREW, self tapping         | a/r |
| 8 | 610624  | £0.29 | STUD, fixing, floor mounted | a/r |



**Interior trim kits**

**Sprite Mkl**

Interior trim kits contain the following panels:

Footwell side panels (A), gearbox tunnel side panels (B), gearbox tunnel end panel (C), sill panels (D), wheel arch panels (E), door pocket panels (F), material for dash & doors (G).

| Ill | Part Number | Price £ea. | Description   | Req. | Details |
|-----|-------------|------------|---|------|---------|
| 1   | 645-500     | £206.00    | TRIM KIT, black   | 1    |         |
|     | 645-510     | £206.00    | TRIM KIT, red   | 1    |         |
|     | 645-520     | £206.00    | TRIM KIT, blue  | 1    |         |
|     | 645-530     | £285.00    | TRIM KIT, navy blue   | 1    |         |
|     | 645-535     | £285.00    | TRIM KIT, green   | 1    |         |
|     | 645-537     | £206.00    | TRIM KIT, honey tan   | 1    |         |
| 2   | RTP1001     | £6.70      | SCREW & WASHER SET, trim boards<br>(Includes: 50 screws & washers). | 1    |         |
| 3   | AD606041    | £0.19      | SCREW, trim boards  | a/r  |         |
| 4   | FWP206      | £0.19      | CUP WASHER, trim boards   | a/r  |         |
| 5   | 242-501     | £116.00    | BOOT LINER & SHELF KIT, black                                       | 1    | hardura |
|     | 242-502     | £116.00    | BOOT LINER & SHELF KIT, red   | 1    | hardura |
|     | 242-503     | £116.00    | BOOT LINER & SHELF KIT, navy blue                                   | 1    | hardura |
|     | 242-504     | NCA        | BOOT LINER & SHELF KIT, blue  | 1    | hardura |
|     | 242-505     | £116.00    | BOOT LINER & SHELF KIT, green                                       | 1    | hardura |

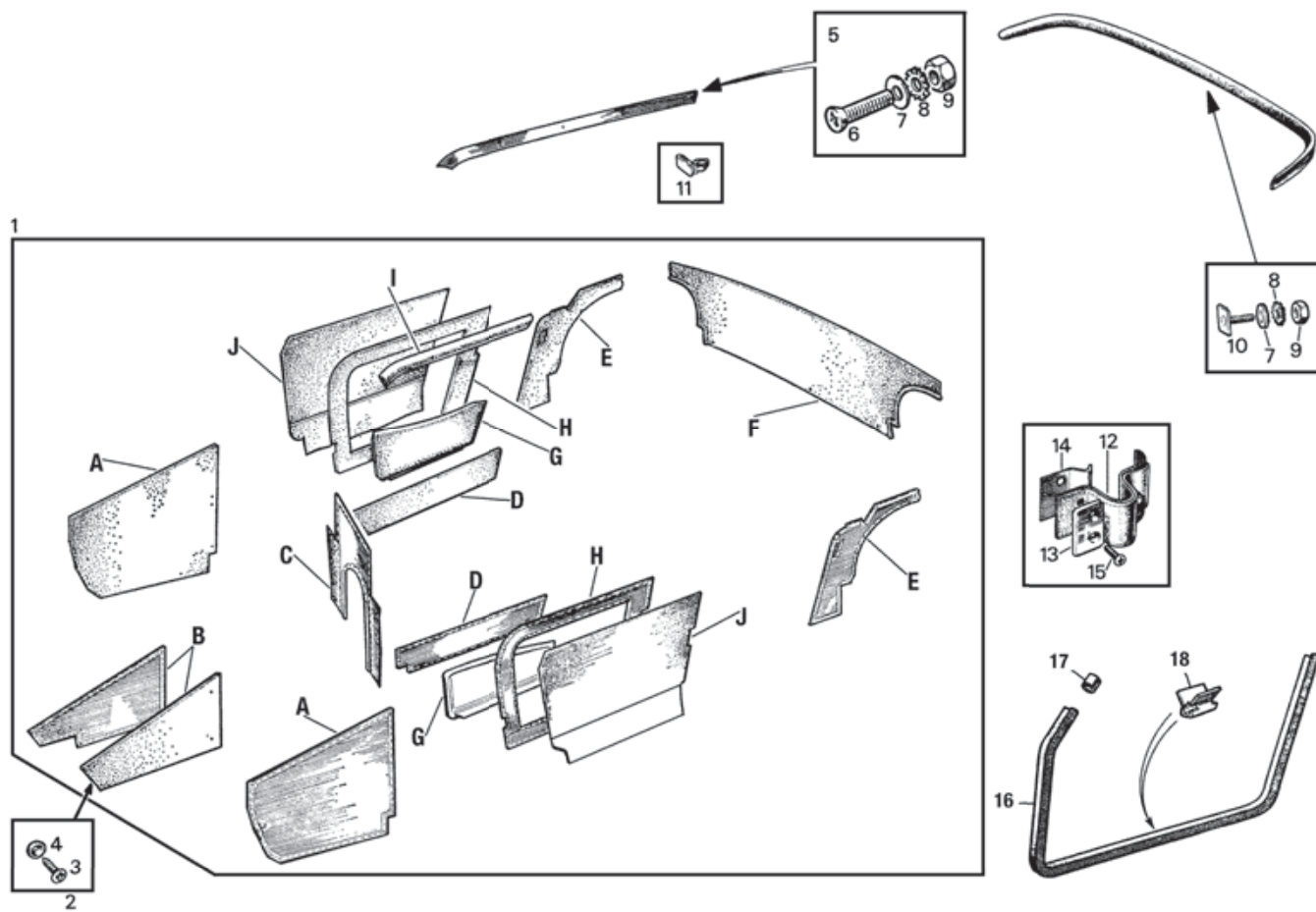
Note: Boot liner & shelf kits include the side panels, hardura boot floor mat and a hardura shelf/heel board mat.

|    |          |        |  |     |         |
|----|----------|--------|--|-----|---------|
| 6  | 2H8445   | £0.30  | FASTENER, female, boot liner   | a/r |         |
| 7  | 14G8736  | £0.35  | FASTENER, spiked ring, boot liner  | a/r |         |
| 8  | 610624   | £0.29  | SOCKET, male   | a/r |         |
| 9  | GHF400   | £0.10  | SCREW  | a/r |         |
| 10 | ADA2765  | £0.71  | WASHER, fibre  | a/r |         |
| 11 | 242-500  | £46.10 | BOOT LINER KIT, black<br>(Includes: side panels and hardura boot floor mat). | 1   | hardura |
| 12 | AD606043 | £0.19  | SCREW  | a/r |         |

|    |          |        |                          |     |                           |
|----|----------|--------|--------------------------|-----|---------------------------|
| 13 | FWP106   | £0.24  | CUP WASHER               | a/r |                           |
| 14 | X3A3220  | £11.00 | CHECK STRAP, black       | 2   |                           |
|    | X3R3220  | £11.00 | CHECK STRAP, red         | 2   |                           |
|    | X3L3220  | NCA    | CHECK STRAP, blue        | 2   |                           |
|    | X3N3220  | £11.00 | CHECK STRAP, navy blue   | 2   |                           |
|    | X3G3220  | £11.00 | CHECK STRAP, green       | 2   |                           |
|    | 240-673  | £11.14 | CHECK STRAP, honey tan   | 2   |                           |
| 15 | 14A764   | £1.70  | BRACKET, outer           | 2   |                           |
| 16 | 14A6745  | £1.90  | BRACKET, inner           | 2/3 | as required               |
| 17 | RMP2312  | £0.71  | SCREW, black             | 4   |                           |
| 18 | DEA3220  | £12.50 | SEAL, woven, door, black | 2   |                           |
|    | DER3220  | £11.70 | SEAL, woven, door, red   | 2   |                           |
|    | DEL3220  | £13.55 | SEAL, woven, door, blue  | 2   |                           |
|    | DEG3220  | £13.55 | SEAL, woven, door, green | 2   |                           |
| 19 | 613766   | £0.52  | CLIP, woven door seal    | 20  |                           |
| 20 | RMP310   | £0.55  | SCREW, 3/16" x 1 1/4"    | a/r |                           |
|    | RMP2312  | £0.71  | SCREW, 3/16" x 1 1/2"    | a/r |                           |
|    | RMZ316   | £1.39  | SCREW, 3/16" x 2"        | a/r | inc. in screw kit RTP1003 |
| 21 | PWZ203   | £0.12  | WASHER, flat, 3/16"      | 30  |                           |
| 22 | WE702101 | £0.19  | WASHER, 'star', 3/16"    | 30  |                           |
| 23 | GHF206   | £0.08  | NUT                      | 30  |                           |
| 24 | AD606063 | £0.29  | SCREW                    | 2   |                           |
| 25 | FWP106   | £0.24  | WASHER, cup              | 2   |                           |
| 26 | PWZ205   | £0.19  | WASHER, flat             | 2   |                           |
| 27 | PCR811   | £0.85  | RETAINER, door seal      | 2   |                           |

**Cockpit & Door Cappings**

|    |            |        |   |   |            |
|----|------------|--------|---|---|------------|
| NI | 14A4823SET | NCA    | SET CAPPING RAIL SET, 3 piece<br>(Door cappings are supplied in one piece & require cutting to length). | 1 |            |
| 28 | 14A4820    | NCA    | CAPPING/RAIL, front cockpit   | 1 |            |
| 29 | 14A4823    | NCA    | CAPPING/RAIL, rear cockpit  | 1 |            |
| 30 | AHA5268    | £42.00 | CAPPING/RAIL, door, RH  | 1 | cut to fit |
| 31 | AHA5269    | £42.00 | CAPPING/RAIL, door, LH  | 1 | cut to fit |
| 32 | RTP1003    | £7.05  | SCREW KIT, cockpit cappings   | 1 |            |



**Interior Trim Kits & Fittings - Sprite II & Midget I**

**Interior Trim Kits**

Interior trim kits contain the following panels:

Footwell side panels (A), gearbox tunnel side panels (B), gearbox tunnel end panel (C), sill panels (D), wheel arch panels (E), rear cockpit panel (F), door pocket panels (H), door surround panels - disc brake models (H), material for dash, doors & cockpit cappings (I & J).

**Sprite MkII (H-AN6), Midget MkI (G-AN1) 948cc with drum brakes**

| ill | Part Number | Price £ea. | Description   | Req. | Details                          |
|-----|-------------|------------|---|------|----------------------------------|
| 1   | 645-540     | £247.00    | TRIM KIT, black   | 1    |                                  |
|     | 645-550     | £247.00    | TRIM KIT, red   | 1    |                                  |
|     | 645-560     | £247.00    | TRIM KIT, cornflower blue   | 1    |                                  |
|     | 645-565     | £247.00    | TRIM KIT, navy blue   | 1    |                                  |
|     | 645-566     | £247.00    | TRIM KIT, green   | 1    |                                  |
|     | 645-567     | £247.00    | TRIM KIT, honey tan   | 1    |                                  |
| 2   | RTP1001     | £6.70      | SCREW & WASHER SET, trim panels<br>(Includes: 50 screws & washers). | 1    |                                  |
| 3   | AD606041    | £0.19      | SCREW, trim board   | a/r  |                                  |
| 4   | FWP206      | £0.19      | CUP WASHER, trim panel  | a/r  |                                  |
| 5   | RTP1003     | £7.05      | SCREW KIT, cockpit cappings   | 1    |                                  |
| 6   | RMP310      | £0.55      | SCREW, 3/16" x 1 1/4"   | a/r  | included in<br>screw kit RTP1003 |
|     | RMP312      | £0.88      | SCREW, 3/16" x 1 1/2"   | a/r  |                                  |
|     | RMZ316      | £1.39      | SCREW, 3/16" x 2"   | a/r  |                                  |
| 7   | PWZ203      | £0.12      | WASHER, flat, 3/16"   | 30   |                                  |
| 8   | WE702101    | £0.19      | WASHER, 'star', 3/16"   | 30   |                                  |
| 9   | GHF206      | £0.08      | NUT, 3/16"  | 30   |                                  |
| 10  | AHH6360     | £0.48      | PLATE, retaining, cockpit capping                                   | a/r  |                                  |
| 11  | GHF1232     | £0.34      | CLIP, door panel  | a/r  |                                  |

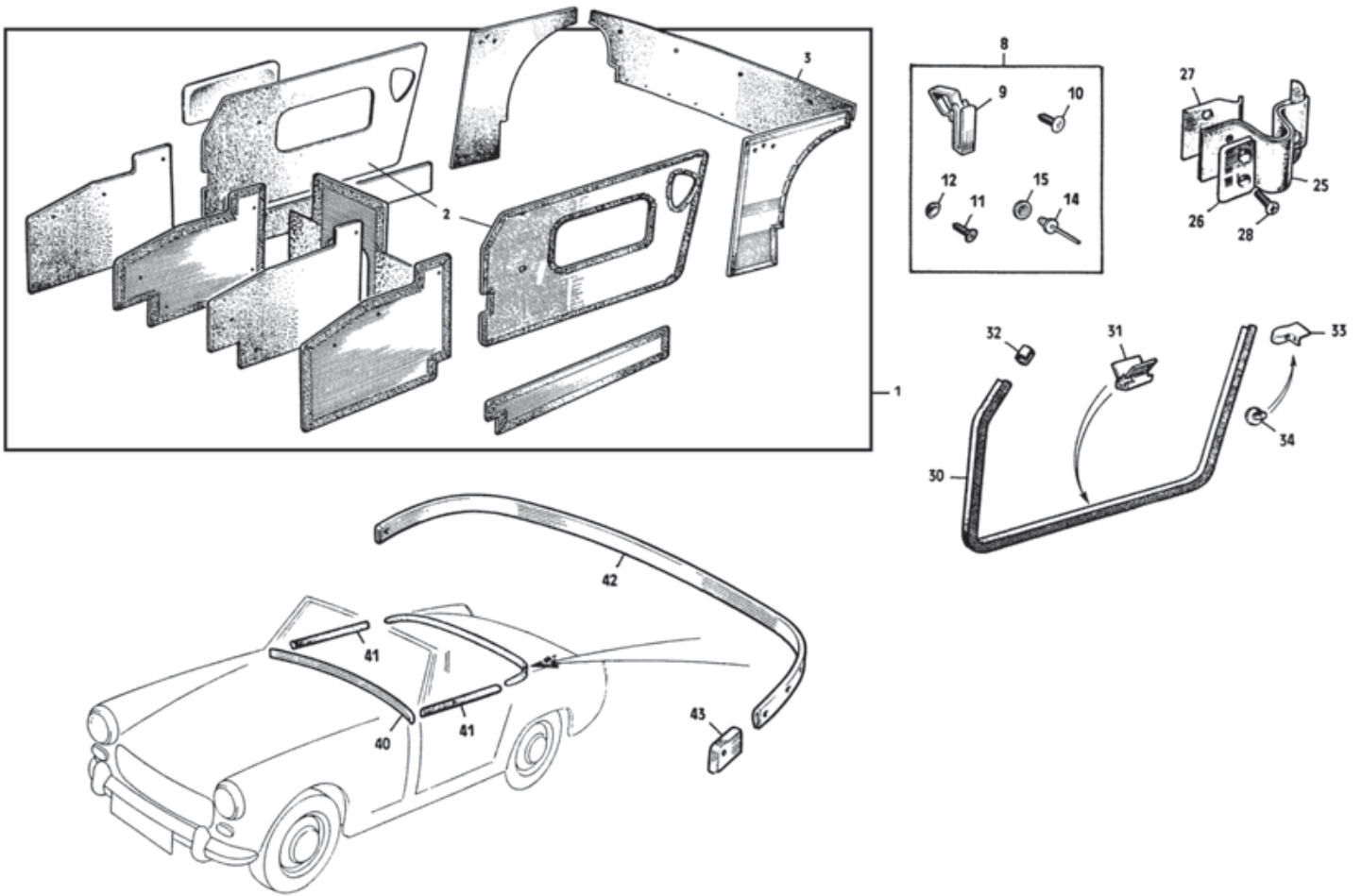
**Sprite II (H-AN7), Midget I (G-AN2) 1098cc with disc brakes**

|   |         |         |                                 |   |
|---|---------|---------|---------------------------------|---|
| 1 | 645-620 | £308.00 | TRIM KIT, black                 | 1 |
|   | 645-630 | £308.00 | TRIM KIT, red                   | 1 |
|   | 645-645 | £308.00 | TRIM KIT, cornflower blue       | 1 |
|   | 645-640 | £308.00 | TRIM KIT, navy blue             | 1 |
|   | 645-642 | £308.00 | TRIM KIT, honey tan             | 1 |
| 2 | RTP1002 | £5.70   | SCREW & WASHER SET, trim panels | 1 |

|    |          |       |                                  |     |
|----|----------|-------|----------------------------------|-----|
| 3  | AD606044 | £0.19 | SCREW, trim panel                | a/r |
| 4  | FWP906   | £0.20 | CUP WASHER, trim panel           | a/r |
| 7  | PWZ203   | £0.12 | WASHER, flat, 3/16"              | a/r |
| 8  | WE702101 | £0.19 | WASHER, 'star', 3/16"            | a/r |
| 9  | GHF206   | £0.08 | NUT                              | a/r |
| 10 | AHH6360  | £0.48 | PLATE, cockpit capping retaining | a/r |
| 11 | GHF1232  | £0.34 | CLIP, door panel                 | a/r |

**Door Check Strap & Door Seal**

|    |         |        |                              |    |
|----|---------|--------|------------------------------|----|
| 12 | X3A3220 | £11.00 | CHECK STRAP, black           | 2  |
|    | X3R3220 | £11.00 | CHECK STRAP, red             | 2  |
|    | X3L3220 | NCA    | CHECK STRAP, cornflower blue | 2  |
|    | X3N3220 | £11.00 | CHECK STRAP, navy blue       | 2  |
|    | X3G3220 | £11.00 | CHECK STRAP, green           | 2  |
|    | 240-673 | £11.14 | CHECK STRAP, honey tan       | 2  |
| 13 | 14A764  | £1.70  | BRACKET, outer               | 2  |
| 14 | 14A6745 | £1.90  | BRACKET, inner               | 2  |
| 15 | RMP2312 | £0.71  | SCREW, black                 | 4  |
| 16 | DEA3220 | £12.50 | SEAL, woven, door, black     | 2  |
|    | DER3220 | £11.70 | SEAL, woven, door, red       | 2  |
|    | DEL3220 | £13.55 | SEAL, woven, door, blue      | 2  |
|    | DEG3220 | £13.55 | SEAL, woven, door, green     | 2  |
| 17 | AHB9656 | £1.45  | FINISHER, door seal          | 2  |
| 18 | 613766  | £0.52  | CLIP, woven door seal        | 20 |



**Interior Trim Kits & Fittings - Sprite III & Midget II**

**Interior Trim Kits**

Interior trim sets for these models contain the following items:

Footwell side panels, gearbox tunnel side panels, gearbox tunnel end panel, sill panels, wheel arch panels, rear cockpit panel, door panels and insert panels, material for dash top & door cappings.

| Part Number | Price £ea. | Description                  | Req. | Details |
|-------------|------------|------------------------------|------|---------|
| 645-570     | £277.40    | TRIM KIT, black/white piping | 1    |         |
| 645-580     | £277.40    | TRIM KIT, red/white piping   | 1    |         |
| 645-585     | £277.40    | TRIM KIT, blue/white piping  | 1    |         |
| 645-590     | £277.40    | TRIM KIT, honey tan          | 1    |         |

**Door Trim Panels (Supplied in Pairs)**

|         |         |  |   |                       |
|---------|---------|--|---|-----------------------|
| DP222AW | £123.36 | TRIM PANEL, door, black/white piping, pair | 1 | included in trim sets |
| DP222MW | NCA     | TRIM PANEL, door, red/white piping, pair   | 1 |                       |
| DP222LW | NCA     | TRIM PANEL, door, blue/white piping, pair  | 1 |                       |

**Rear Cockpit Trim Panel (Supplied Individually)**

|         |     |  |   |                       |
|---------|-----|--|---|-----------------------|
| TBA0040 | NCA | TRIM PANEL, rear cockpit, black/white piping | 1 | included in trim sets |
| TBR0041 | NCA | TRIM PANEL, rear cockpit, red/white piping   | 1 |                       |
| TBL0042 | NCA | TRIM PANEL, rear cockpit, blue/white piping  | 1 |                       |

**Fasteners**

|           |        |                                    |     |
|-----------|--------|------------------------------------|-----|
| HMP815012 | £16.00 | TRIM FITTING KIT                   | 1   |
| GHF1232   | £0.34  | CLIP, door, footwell & sill panels | a/r |
| AB606033  | £0.30  | SCREW                              | a/r |
| AD606044  | £0.19  | SCREW                              | a/r |
| FWP906    | £0.20  | CUP WASHER                         | a/r |
| GHF600    | £0.06  | RIVET, rear cockpit panel          | 8   |

|        |       |                                |   |
|--------|-------|--------------------------------|---|
| FWP906 | £0.20 | CUP WASHER, rear cockpit panel | 8 |
|--------|-------|--------------------------------|---|

**Door Check Straps & Door Seals**

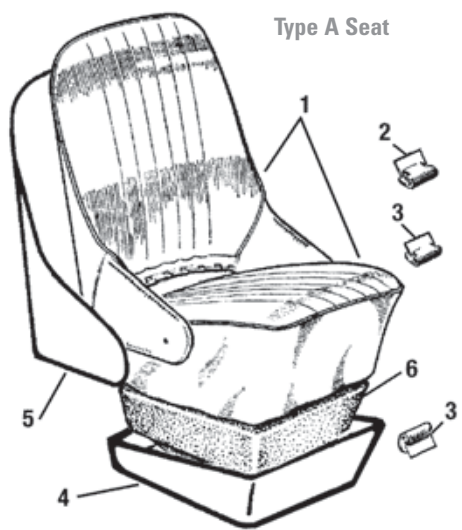
|          |        |                           |    |             |
|----------|--------|---------------------------|----|-------------|
| X3A3220  | £11.00 | CHECK STRAP, black        | 2  |             |
| X3R3220  | £11.00 | CHECK STRAP, red          | 2  |             |
| X3N3220  | £11.00 | CHECK STRAP, blue         | 2  |             |
| 240-673  | £11.14 | CHECK STRAP, honey tan    | 2  |             |
| 14A764   | £1.70  | RETAINER, outer           | 2  |             |
| 14A6745  | £1.90  | BRACKET, inner            | 2  |             |
| RMZ316   | £1.39  | SCREW                     | 4  |             |
| DEA3220  | £12.50 | SEAL, woven, door, black  | 2  | original    |
| DER3220  | £11.70 | SEAL, woven, door, red    | 2  |             |
| DEL3220  | £13.55 | SEAL, woven, door, blue   | 2  |             |
| KG817    | £7.00  | SEAL, door, black         | 2  | replacement |
| 613766   | £0.52  | CLIP, for woven seal only | 20 |             |
| AHB9656  | £1.45  | FINISHER, door seal front | 2  |             |
| AHA8162  | £7.00  | FINISHER, 'B' post, RH    | 1  |             |
| AHA8163  | £7.00  | FINISHER, 'B' post, LH    | 1  |             |
| AB606033 | £0.30  | SCREW, finisher           | 2  |             |

**Cockpit & Door Mouldings**

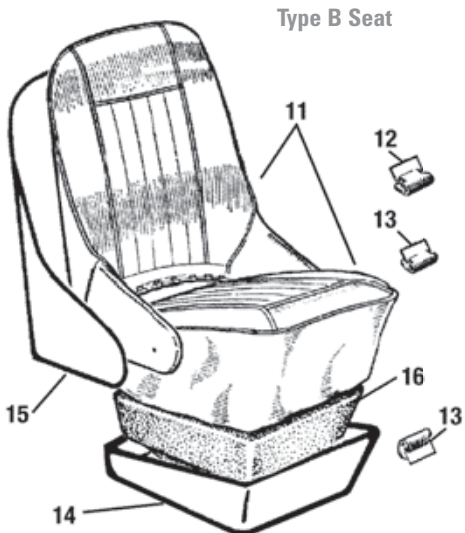
|         |        |                               |   |   |
|---------|--------|-------------------------------|---|---|
| AHA7487 | NCA    | CRASH RAIL, padded, top, bare | 1 | material to re-cover these items is included in our trim kits |
| AHA7412 | NCA    | MOULDING, door top, RH, bare  | 1 |   |
| AHA7413 | NCA    | MOULDING, door top, LH, bare  | 1 |   |
| AHA9167 | £11.30 | MOULDING, rear cockpit, black | 1 |   |

Note: For fasteners please see Hood & Tonneau, pages 98-101.

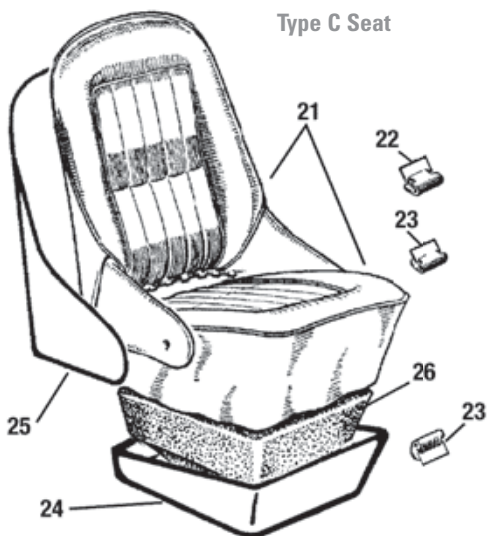
|         |       |              |   |
|---------|-------|--------------|---|
| AHA8141 | £8.20 | FINISHER, RH | 1 |
| AHA8140 | £8.20 | FINISHER, LH | 1 |



Type A Seat



Type B Seat



Type C Seat

Seats & Fittings

Type A Seats, Sprite I (HAN5) & Sprite II (to HAN7 24731) (948cc)

Part Number Price £ea. Description Req. Details

Seat Covers, Frame & Foam Kit

|   |            |         |  |    |   |
|---|------------|---------|--|----|---|
| 1 | 640-770    | £240.80 | SEAT COVER KIT, black/white piping, vinyl      | 1  | seat cover sets includes:<br>2 seat squab covers<br>4 seat squab extensions<br>2 seat base covers |
|   | 640-775    | £564.00 | SEAT COVER KIT, black/white piping, leather    | 1  |   |
|   | 640-780    | £240.80 | SEAT COVER KIT, red/white piping, vinyl        | 1  |   |
|   | 640-785    | £564.00 | SEAT COVER KIT, red/white piping, leather      | 1  |   |
|   | 640-790    | £240.80 | SEAT COVER KIT, blue/light blue piping, vinyl  | 1  |   |
|   | 640-771    | £240.80 | SEAT COVER KIT, navy/light blue piping, vinyl  | 1  |   |
|   | 640-776    | £564.00 | SEAT COVER KIT navy/light blue piping, leather | 1  |   |
|   | 640-774    | £240.80 | SEAT COVER KIT, green/green piping, vinyl      | 1  |   |
|   | 640-772    | £240.80 | SEAT COVER KIT, black/red piping, vinyl        | 1  |   |
|   | 640-777    | £564.00 | SEAT COVER KIT, black/red piping, leather      | 1  |   |
|   | 640-773    | £240.80 | SEAT COVER KIT, red/black piping, vinyl        | 1  |   |
|   | 640-778    | £564.00 | SEAT COVER KIT, red/black piping, leather      | 1  |   |
|   | 640-779    | NCA     | SEAT COVER KIT, honey tan piping, leather      | 1  |   |
| 2 | GHF1500    | £0.12   | CLIP, large, seat back                         | 20 | 10 per seat   |
| 3 | ANK5046A   | £0.19   | CLIP, small, covers                            | 56 | 28 per seat   |
| 4 | AHA5030MET | £124.24 | BASE, metal                                    | 2  |   |
| 5 | AHA5040MET | £143.80 | BACK, metal                                    | 2  |   |
| 6 | SFK201     | £105.00 | FOAM KIT, per seat                             | 2  | inc: pads, felt & foams   |

Type B Seats, Midget I (GAN1) (948cc)

Seat Covers, Frame & Foam Kit

|    |            |         |  |    |   |
|----|------------|---------|--|----|---|
| 11 | 640-895    | £237.00 | SEAT COVER KIT, black/white piping, vinyl    | 1  | seat cover sets includes:<br>2 seat squab covers<br>4 seat squab extensions<br>2 seat base covers |
|    | 640-880    | £564.00 | SEAT COVER KIT, black/white piping, leather  | 1  |   |
|    | 640-882    | £237.00 | SEAT COVER KIT, black/red piping, vinyl      | 1  |   |
|    | 640-887    | £564.00 | SEAT COVER KIT, black/red piping, leather    | 1  |   |
|    | 640-905    | £237.00 | SEAT COVER KIT, red/white piping, vinyl      | 1  |   |
|    | 640-885    | £564.00 | SEAT COVER KIT, red/white piping, leather    | 1  |   |
|    | 640-915    | £237.00 | SEAT COVER KIT, blue/blue piping, vinyl      | 1  |   |
|    | 640-884    | £237.00 | SEAT COVER KIT, green/green piping, vinyl    | 1  |   |
|    | 640-883    | £237.00 | SEAT COVER KIT, red/black piping, vinyl      | 1  |   |
|    | 640-888    | £564.00 | SEAT COVER KIT, red/black piping, leather    | 1  |   |
|    | 640-881    | £237.00 | SEAT COVER KIT, navy/lt blue piping, vinyl   | 1  |   |
|    | 640-886    | £564.00 | SEAT COVER KIT, navy/lt blue piping, leather | 1  |   |
|    | 640-889    | NCA     | SEAT COVER KIT, honey tan piping, leather    | 1  |   |
| 12 | GHF1500    | £0.12   | CLIP, large, seat back                       | 20 | 10 per seat   |
| 13 | ANK5046A   | £0.19   | CLIP, small, covers                          | 56 | 28 per seat   |
| 14 | AHA5030MET | £124.24 | BASE, metal                                  | 2  | Sprite I, II units can  |
| 15 | AHA5040MET | £143.80 | BACK, metal                                  | 2  | be used for these seats   |
| 16 | SFK201     | £105.00 | FOAM KIT, per seat                           | 2  | inc. pads, felt & foams   |

Type C Seats, Sprite II & Sprite III (from HAN7 24732 to HAN8 55500) (1098cc)

Midget I & Midget II (from GAN2 to GAN3) (1098cc)

Seat Covers, Frame & Foam Kit

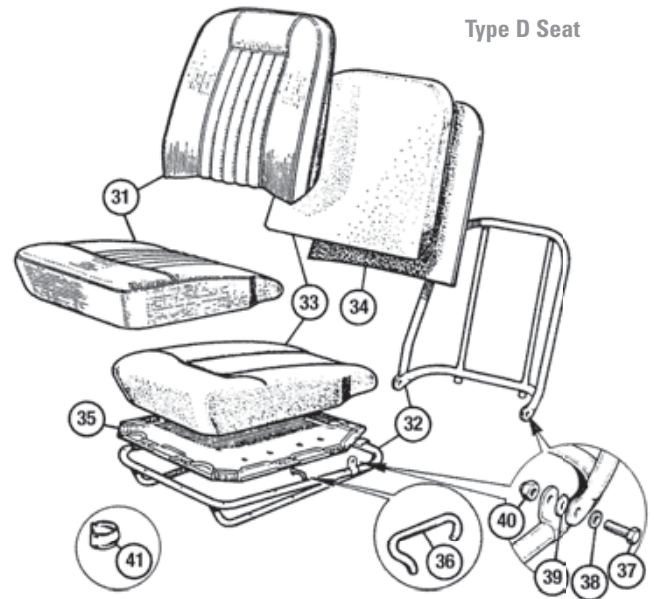
|    |            |         |  |    |   |
|----|------------|---------|--|----|---|
| 21 | 640-855    | £240.00 | SEAT COVER KIT, black/white piping, vinyl    | 1  | seat cover sets includes:<br>2 seat squab covers<br>4 seat squab extensions<br>2 seat base covers |
|    | 640-825    | £564.00 | SEAT COVER KIT, black/white piping, leather  | 1  |   |
|    | 640-865    | £240.00 | SEAT COVER KIT, red/white piping, vinyl      | 1  |   |
|    | 640-835    | £564.00 | SEAT COVER KIT, red/white piping, leather    | 1  |   |
|    | 640-875    | £240.00 | SEAT COVER KIT, navy/lt blue piping, vinyl   | 1  |   |
|    | 640-826    | £564.00 | SEAT COVER KIT, navy/lt blue piping, leather | 1  |   |
|    | 640-876    | £240.00 | SEAT COVER KIT, blue/white piping, vinyl     | 1  |   |
|    | 640-827    | NCA     | SEAT COVER KIT, honey tan piping, leather    | 1  |   |
| 22 | GHF1500    | £0.12   | CLIP, large, seat back                       | 20 | 10 per seat   |
| 23 | ANK5046A   | £0.19   | CLIP, small, covers                          | 56 | 28 per seat   |
| 24 | AHA5030MET | £124.24 | BASE, metal                                  | 2  | Sprite I, II units can  |
| 25 | AHA5040MET | £143.80 | BACK, metal                                  | 2  | be used for these seats   |
| 26 | SFK203     | £158.50 | FOAM KIT, per seat                           | 2  | inc. pads, felt & foams   |

**Type D Seats, Sprite III only (from HAN8 55501) (1098cc)**

ill Part Number Price Eea. Description Req. Details

**Seat Covers, Frame & Foam Kit**

|    |           |         |   |     |  |
|----|-----------|---------|---|-----|--|
| 31 | 640-910   | £240.80 | SEAT COVER KIT, black/white piping, vinyl   | 1   | seat cover sets includes:<br>2 seat squab covers<br>2 seat base covers |
|    | 640-845   | £564.00 | SEAT COVER KIT, black/white piping, leather | 1   |  |
|    | 640-920   | £240.80 | SEAT COVER KIT, red/white piping, vinyl     | 1   |  |
|    | 640-925   | £564.00 | SEAT COVER KIT, red/white piping, leather   | 1   |  |
|    | 640-840   | £240.80 | SEAT COVER KIT, blue/white piping, vinyl    | 1   |  |
|    | 640-846   | NCA     | SEAT COVER KIT, honey tan piping, leather   | 1   |  |
| 32 | HMP215067 | £236.50 | SEAT FRAME, RH                              | 1   |  |
|    | HMP215068 | £236.50 | SEAT FRAME, LH                              | 1   |  |
| 33 | HMP215060 | £187.40 | FOAM KIT, per seat                          | 2   |  |
| 34 | HMP215064 | £19.85  | BOARD, squab foam support                   | 1   |  |
| 35 | AHA7878   | £13.00  | DIAPHRAGM                                   | 2   |  |
| 36 | BHA5097   | £0.40   | HOOK  | 20  |  |
| 37 | GHF103    | £0.42   | PIVOT BOLT, 5/16"                           | 4   |  |
| 38 | GHF301    | £0.10   | WASHER, flat, 5/8" OD                       | 4   |  |
| 39 | PWZ305    | £0.40   | WASHER, 7/8" OD                             | 4   |  |
| 40 | GHF222    | £0.42   | NUT, 5/16"                                  | 4   |  |
| 41 | BHA4339   | £0.50   | CLIP  | a/r |  |



**Seat Runners & Fittings**

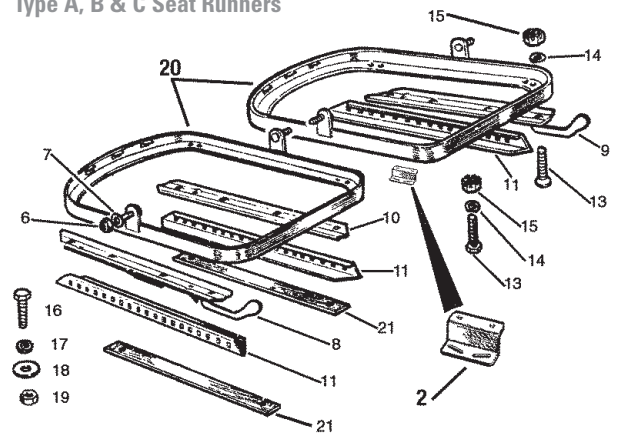
(For Seat Types A, B & C)

|   |         |        |                       |   |               |
|---|---------|--------|-----------------------|---|---------------|
| 2 | 14A4860 | £15.80 | BRACKET, seat support | 4 | Sprite I only |
|---|---------|--------|-----------------------|---|---------------|

Note: These brackets were used in place of runners for the passenger seat on Sprite I. The brackets were riveted to the seat frame, use item 16 for floor mounting. Sprite II (HAN6) models could be had with either brackets or runners.

|    |          |        |                                    |   |                            |
|----|----------|--------|------------------------------------|---|----------------------------|
| 6  | LNZ105   | £0.58  | NUT, stiff nut, squab              | 4 | 2 per seat                 |
| 7  | PWZ205   | £0.19  | WASHER, squab                      | 8 | 4 per seat                 |
| 8  | 14A5519  | NCA    | RUNNER, upper with catch, RH       | 1 | RHD Sprite I only          |
| 9  | 14A5520  | NCA    | RUNNER, upper with catch, LH       | 1 | LHD Sprite I only          |
| 10 | 4G877    | NCA    | RUNNER, upper, no catch            | 2 | 1 only for Sprite I        |
| 11 | AHA5499  | £26.50 | RUNNER, lower                      | 4 | 2 only for Sprite I        |
| 13 | SE604051 | £0.29  | SCREW, seat to upper runner, 1/4"  | 8 |                            |
| 14 | GHF331   | £0.12  | WASHER, spring, 1/4"               | 8 | alternative to rivets      |
| 15 | GHF200   | £0.12  | NUT, 1/4"                          | 8 |                            |
| 16 | SH604051 | £0.19  | SCREW, lower runner to floor, 1/4" | 8 |                            |
|    | SH604091 | £0.62  | SCREW, lower runner to floor, 1/4" | 8 | fitted with wooden packing |
| 17 | GHF331   | £0.12  | WASHER, spring, 1/4"               | 8 |                            |
| 18 | GHF300   | £0.12  | WASHER, flat, 1/4"                 | 8 |                            |
| 19 | GHF200   | £0.12  | NUT, 1/4"                          | 8 |                            |
| 20 | 14A4778  | NCA    | SEAT BASE, metal                   | 2 |                            |
| 21 | AHA5223  | £5.15  | PACKING, wood                      | 4 |                            |

**Type A, B & C Seat Runners**

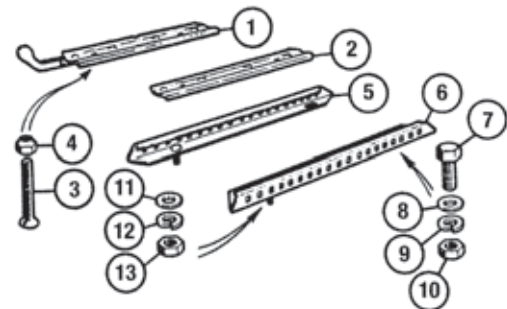


**Seat Runners & Fittings**

(For Seat Type D)

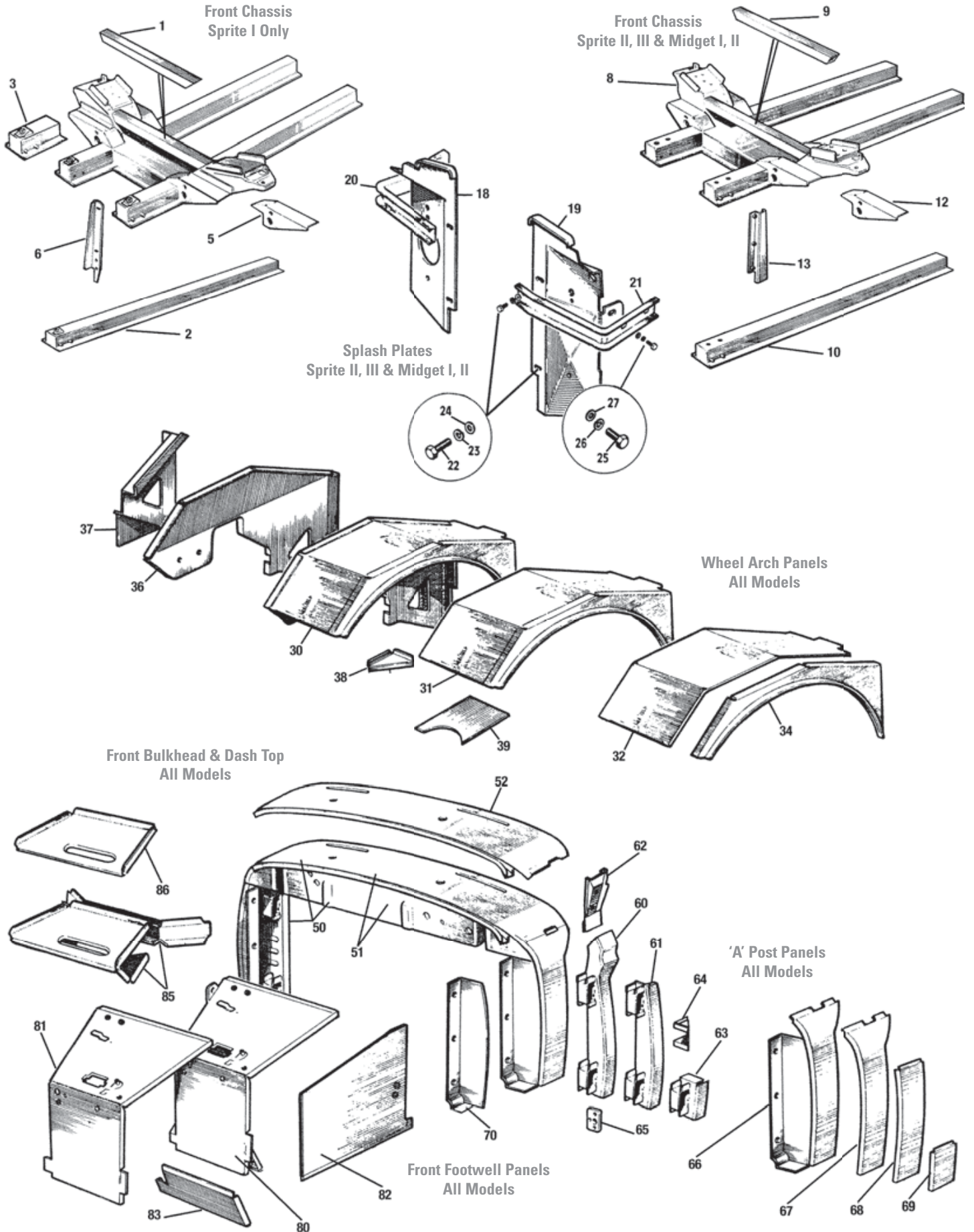
|    |          |       |                                   |   |  |
|----|----------|-------|-----------------------------------|---|--|
| 1  | 14A5519  | NCA   | RUNNER, upper with catch, RH      | 1 |  |
|    | 14A5520  | NCA   | RUNNER, upper with catch, LH      | 1 |  |
| 2  | 4G877    | NCA   | RUNNER, upper, no catch           | 2 |  |
| 3  | SE604101 | NCA   | SCREW, seat to upper runner, 1/4" | 8 |  |
| 4  | LNZ104   | £1.44 | NUT, nyloc, 1/4"                  | 8 |  |
| 5  | AHA7883  | £8.70 | RUNNER, lower, RH                 | 2 |  |
| 6  | AHA7884  | £8.70 | RUNNER, lower, LH                 | 2 |  |
| 7  | GHF117   | £0.19 | SCREW, lower runner to floor      | 4 |  |
| 8  | GHF300   | £0.12 | WASHER, flat, 1/4"                | 4 |  |
| 9  | GHF331   | £0.12 | WASHER, spring, 1/4"              | 4 |  |
| 10 | GHF200   | £0.12 | NUT, 1/4"                         | 4 |  |
| 11 | GHF301   | £0.10 | WASHER, flat, 5/16"               | 4 |  |
| 12 | GHF332   | £0.19 | WASHER, locking, 5/16"            | 4 |  |
| 13 | GHF201   | £0.08 | NUT, 5/16"                        | 8 |  |

**Type D Seat Runners**



**Seat Belts & Harness**

Please see the Accessories section for our full range of seat belts & seat harnesses.





**Front Chassis Sections**

**Sprite I only**

| ill | Part Number | Price £ea. | Description                         | Req. | Details             |
|-----|-------------|------------|-------------------------------------|------|---------------------|
|     |             |            | NCA CHASSIS FRAME                   | 1    |                     |
| 1   | BMH8007     | £31.90     | MOUNTING BAR, steering rack         | 1    |                     |
| 2   | 28G102RH    | £41.80     | CHASSIS RAIL, RH, full length       | 1    |                     |
|     | 28G102LH    | £41.80     | CHASSIS RAIL, LH, full length       | 1    |                     |
| 3   | MS40AR      | £24.00     | CHASSIS REPAIR, RH, front extension | 1    |                     |
|     | MS40AL      | £24.00     | CHASSIS REPAIR, LH, front extension | 1    |                     |
| NI  | 28G102B     | NCA        | CENTRE REPAIR SECTION, (H frame)    | 1    |                     |
| 5   | 2A5462      | £21.00     | BRACKET, front suspension           | 2    | (RH front, LH rear) |
|     | 2A5463      | £21.00     | BRACKET, front suspension           | 2    | (LH front, RH rear) |
| 6   | 2A5612      | £11.09     | SUPPORT PANEL, radiator, RH         | 1    |                     |
|     | AHA5390     | £12.23     | SUPPORT PANEL, radiator, LH         | 1    |                     |
| NI  | AHA5150     | £14.00     | STRIKER, bonnet rod, RH             | 1    | located on          |
| NI  | AHA5151     | £14.00     | STRIKER, bonnet rod, LH             | 1    | chassis leg         |

**Sprite II, III & Midget I, II**

|    |          |         |                                     |   |                     |
|----|----------|---------|-------------------------------------|---|---------------------|
| 8  | 28G118   | £546.00 | CHASSIS FRAME                       | 1 |                     |
| 9  | BMH8007  | £31.90  | MOUNTING BAR, steering rack         | 1 |                     |
| 10 | AHA5628  | £58.80  | CHASSIS RAIL, RH, full length       | 1 |                     |
|    | AHA5630  | £58.80  | CHASSIS RAIL, LH, full length       | 1 |                     |
| 12 | 2A5462   | £21.00  | BRACKET, front suspension           | 2 | (RH front, LH rear) |
|    | 2A5463   | £21.00  | BRACKET, front suspension           | 2 | (LH front, RH rear) |
| 13 | AHA5624  | £10.20  | BRACKET, RH, radiator mounting      | 1 |                     |
|    | AHA5626  | £10.20  | BRACKET, LH, radiator mounting      | 1 |                     |
| 18 | CHA224   | £60.00  | SPLASH PLATE, RH                    | 1 |                     |
| 19 | CHA225   | £60.00  | SPLASH PLATE, LH                    | 1 |                     |
| 20 | 2A5591   | £8.00   | BRACKET, splash plate/radiator, RH  | 1 |                     |
| 21 | 2A5592   | £8.00   | BRACKET, splash plate/radiator, LH  | 1 |                     |
| 22 | GHF117   | £0.19   | SET SCREW, radiator & cowl mounting | 4 |                     |
| 23 | GHF331   | £0.12   | WASHER, locking                     | 4 |                     |
| 24 | PWZ204   | £0.12   | WASHER, plain                       | 4 |                     |
| 25 | SH604051 | £0.19   | SET SCREW, bracket to wheel arch    | 4 |                     |
| 26 | GHF331   | £0.12   | WASHER, locking                     | 4 |                     |
| 27 | PWZ204   | £0.12   | WASHER, plain                       | 4 |                     |

**Wheel Arch Panels**

**All Models**

|    |         |         |   |   |                              |
|----|---------|---------|---|---|------------------------------|
| 30 | 28G105  | £145.00 | WHEEL ARCH ASSEMBLY, RH                 | 1 | Sprite I only                |
|    | 28G106  | £145.00 | WHEEL ARCH ASSEMBLY, LH                 | 1 |                              |
|    | CZJ432  | £165.00 | WHEEL ARCH ASSEMBLY, RH                 | 1 | Sprite II, III, Midget I, II |
|    | CZJ433  | £165.00 | WHEEL ARCH ASSEMBLY, LH                 | 1 |                              |
| 31 | SRP1105 | £38.50  | WHEEL ARCH REPAIR, RH                   | 1 | Sprite I only                |
|    | SRP1106 | £38.50  | WHEEL ARCH REPAIR, LH                   | 1 |                              |
|    | MS51R   | £37.00  | WHEEL ARCH REPAIR, RH, (aftermarket)    | 1 | Sprite II, III, Midget I, II |
|    | MS51L   | £37.00  | WHEEL ARCH REPAIR, LH, (aftermarket)    | 1 |                              |
|    | BMH8012 | £49.50  | WHEEL ARCH REPAIR, RH, (original)       | 1 | Sprite II, III, Midget I, II |
|    | BMH8013 | £49.50  | WHEEL ARCH REPAIR, LH, (original)       | 1 |                              |
| 32 |         | NCA     | ARCH REPAIR, RH, (top)                  | 1 | Sprite I only                |
|    |         | NCA     | ARCH REPAIR, LH, (top)                  | 1 |                              |
|    | CZJ194  | £22.90  | ARCH REPAIR, RH, (top)                  | 1 | Sprite II, III, Midget I, II |
|    | CZJ189  | £22.90  | ARCH REPAIR, LH, (top)                  | 1 |                              |
| 34 | SRP105  | £17.00  | ARCH REPAIR, RH, (outer)                | 1 | Sprite I only                |
|    | SRP106  | £17.00  | ARCH REPAIR, LH, (outer)                | 1 |                              |
|    | SRP119  | NCA     | ARCH REPAIR, RH, (outer), (aftermarket) | 1 | Sprite II, III, Midget I, II |
|    | SRP120  | NCA     | ARCH REPAIR, LH, (outer), (aftermarket) | 1 |                              |
|    | AHA5715 | £23.00  | ARCH REPAIR, RH, (outer), (original)    | 1 | Sprite II, III, Midget I, II |
|    | AHA5716 | £23.00  | ARCH REPAIR, LH, (outer), (original)    | 1 |                              |
| 36 | SRP2105 | £52.00  | INNER SIDE PANEL, RH                    | 1 | Sprite I only                |
|    | SRP2106 | £52.00  | INNER SIDE PANEL, LH                    | 1 |                              |
|    | CZJ192  | £42.00  | INNER SIDE PANEL, RH                    | 1 | Sprite II, III, Midget I, II |
|    | CZJ193  | £42.00  | INNER SIDE PANEL, LH                    | 1 |                              |
| 37 | SRP3105 | £34.00  | TRIANGULAR WEB, RH                      | 1 | Sprite I only                |
|    | SRP3106 | £34.00  | TRIANGULAR WEB, LH                      | 1 |                              |
|    | AHA5436 | £42.00  | TRIANGULAR WEB, RH                      | 1 | Sprite II, III, Midget I, II |
|    | AHA5403 | £42.00  | TRIANGULAR WEB, LH                      | 1 |                              |
| 38 | AHA5404 | £6.00   | CORNER, RH, (inside arch)               | 1 | all models                   |
|    | AHA5405 | £6.00   | CORNER, LH, (inside arch)               | 1 |                              |
| 39 | AHA5465 | £2.80   | SPLASH PLATE, RH                        | 1 | triangular web               |
|    | AHA5466 | £2.80   | SPLASH PLATE, LH                        | 1 | to chassis rail              |

**Front Bulkhead, 'A' Post & Footwell**

**Front Bulkhead & Dash Top**

|    |         |         |                               |   |                          |
|----|---------|---------|-------------------------------|---|--------------------------|
| 50 | 28G123X | NCA     | DASH TOP, BULKHEAD & 'A' POST | 1 | Sprite I, II, & Midget I |
|    | AHA8809 | £453.00 | DASH TOP, BULKHEAD & 'A' POST | 1 | Sprite III, & Midget II  |
| 51 | 28G123  | £136.70 | DASH TOP & BULKHEAD           | 1 | Sprite I, II, & Midget I |

|    |         |         |                              |   |                          |
|----|---------|---------|------------------------------|---|--------------------------|
| 52 | 28G123A | £70.00  | DASH TOP                     | 1 | Sprite I, II, & Midget I |
|    | AHA7954 | £77.50  | DASH TOP                     | 1 | Sprite III, & Midget II  |
| NI | 28G123B | £126.43 | HINGE MOUNTING PANEL, bonnet | 2 | Sprite I, II, & Midget I |

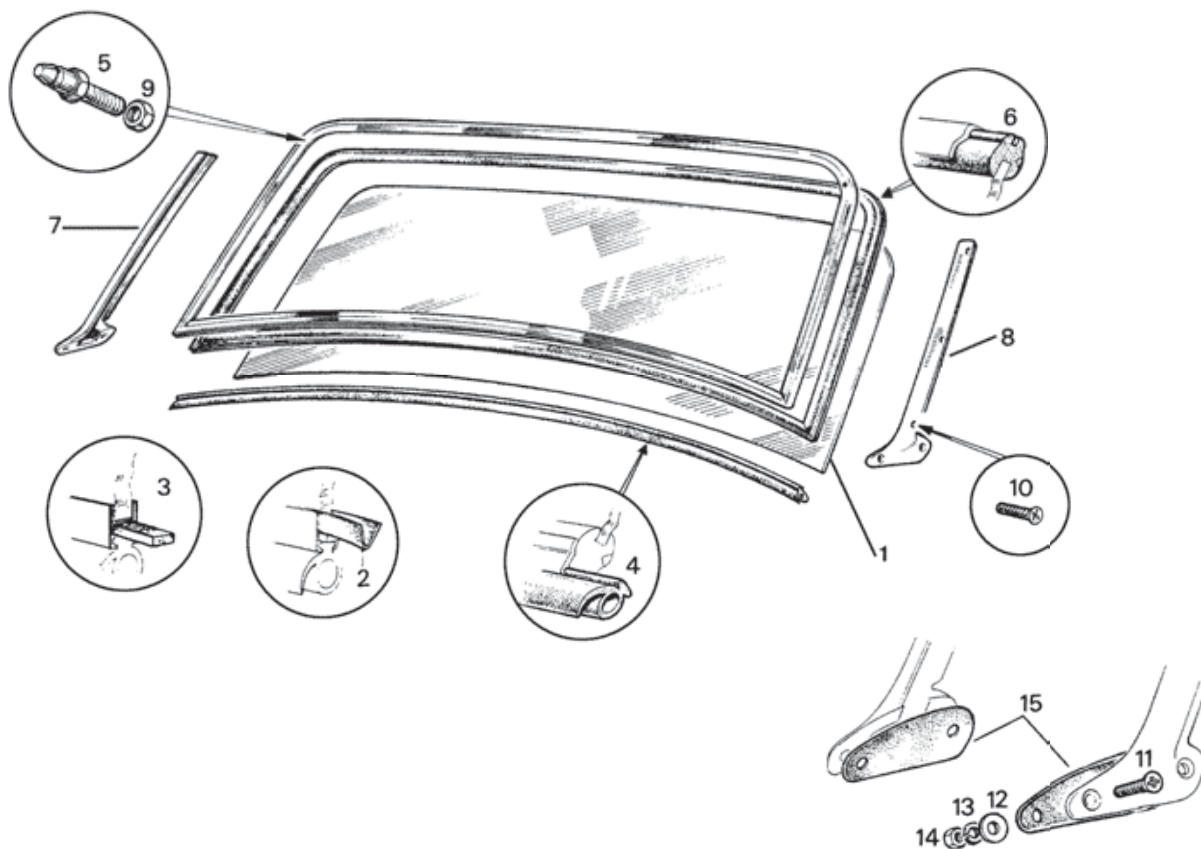
**'A' Post Panels**

|   |         |        |                                     |   |                          |
|---|---------|--------|-------------------------------------|---|--------------------------|
| 60  | AHA5176 | £29.40 | 'A' POST INNER, RH, (original)      | 1 | Sprite I, II, & Midget I |
|   | AHA5177 | £29.40 | 'A' POST INNER, LH, (original)      | 1 |                          |
|   | AHA7238 | £70.00 | 'A' POST INNER, RH, (original)      | 1 | Sprite III, & Midget II  |
|   | AHA7239 | £70.00 | 'A' POST INNER, LH, (original)      | 1 |                          |
| 61  | MS21AR  | £27.60 | 'A' POST INNER, RH, (aftermarket)   | 1 | Sprite I, II, & Midget I |
|   | MS21AL  | £27.60 | 'A' POST INNER, LH, (aftermarket)   | 1 |                          |
|   | MS21R   | £31.50 | 'A' POST INNER, RH, (aftermarket)   | 1 | Sprite III, & Midget II  |
|   | MS21L   | £31.50 | 'A' POST INNER, LH, (aftermarket)   | 1 |                          |
| 62  | 14A4635 | £13.20 | EXTENSION, RH, 'A' post to dash top | 1 | Sprite I, II, & Midget I |
|   | 14A4636 | £13.20 | EXTENSION, LH, 'A' post to dash top | 1 |                          |
|   | AHA7422 | £9.80  | EXTENSION, RH, 'A' post to dash top | 1 | Sprite III, & Midget II  |
|   | AHA7423 | £9.80  | EXTENSION, LH, 'A' post to dash top | 1 |                          |
| 63  | MS20R   | £15.00 | HINGE PANEL REPAIR, RH, lower       | 1 |                          |
|   | MS20L   | £15.00 | HINGE PANEL REPAIR, LH, lower       | 1 | all models               |
| 64  | BMH8110 | £6.70  | REINFORCEMENT, check strap          | 2 |                          |
| 65  | 14A4882 | £1.55  | TAPPED PLATE, door hinge            | 4 |                          |
| 66  | MS18AR  | £22.00 | 'A' POST OUTER, RH*                 | 1 | Sprite I, II, & Midget I |
|   | MS18AL  | £22.00 | 'A' POST OUTER, LH*                 | 1 |                          |
|   | MS18R   | £25.50 | 'A' POST OUTER, RH*                 | 1 |                          |
|   | MS18L   | £25.50 | 'A' POST OUTER, LH*                 | 1 | Sprite III, & Midget II  |
|   | AHA7955 | £28.80 | 'A' POST OUTER, RH*                 | 1 |                          |
|   | AHA7956 | £28.80 | 'A' POST OUTER, LH*                 | 1 |                          |
| *(All outer 'A' post panels are flanged). |         |        |                                     |   |                          |
| 67  | MS17AR  | £22.30 | OUTER SKIN, 'A' Post, RH            | 1 | Sprite I, II, & Midget I |
|   | MS17AL  | £22.30 | OUTER SKIN, 'A' Post, LH            | 1 |                          |
|   | AHA7957 | £22.20 | OUTER SKIN, 'A' Post, RH            | 1 | Sprite III, & Midget II  |
|   | AHA7958 | £22.20 | OUTER SKIN, 'A' Post, LH            | 1 |                          |
| 68  | MRP23   | £8.76  | SKIN, 'A' post pillar, 3/4 outer    | 2 | all models               |
| 69  | MS19    | £3.71  | SKIN, 'A' post pillar, 1/4 outer    | 2 |                          |
| 70  | AHA5558 | £7.10  | FLANGE, 'A' post repair, RH         | 1 | all models               |
|   | AHA5559 | £7.10  | FLANGE, 'A' post repair, LH         | 1 |                          |

**Front Footwell**

|    |         |         |   |   |                               |
|----|---------|---------|---|---|-------------------------------|
| 80 | SRP53   | £87.00  | BOX, RH footwell, (inc. outer side panel) | 1 | Sprite I, II, & Midget I      |
|    | SRP54   | £87.00  | BOX, LH footwell, (inc. outer side panel) | 1 |                               |
|    | AHA8284 | £195.00 | BOX, RH footwell, (inc. outer side panel) | 1 | Sprite III, & Midget II       |
|    | AHA8285 | £195.00 | BOX, LH footwell, (inc. outer side panel) | 1 | (aperture requires modifying) |
| 81 | SRP55   | £61.30  | FRONT & TOP PANEL, footwell, RH           | 1 | Sprite I, II, & Midget I      |
|    | SRP56   | £61.30  | FRONT & TOP PANEL, footwell, LH           | 1 |                               |
|    | CZJ170  | £82.90  | FRONT & TOP PANEL, footwell, RH           | 1 | Sprite III, & Midget II       |
|    | CZJ171  | £82.90  | FRONT & TOP PANEL, footwell, LH           | 1 |                               |
| 82 | AHA5620 | £25.70  | OUTER SIDE PANEL, footwell, RH            | 1 | all models                    |
|    | AHA5622 | £25.70  | OUTER SIDE PANEL, footwell, LH            | 1 | original                      |
|    | MS47R   | £14.05  | OUTER SIDE PANEL, footwell, RH            | 1 | all models                    |
|    | MS47L   | £14.05  | OUTER SIDE PANEL, footwell, LH            | 1 | aftermarket                   |
| 83 | 2A5550  | £11.00  | TOE PANEL, footwell, RH                   | 1 | all models                    |
|    | 2A5551  | £11.00  | TOE PANEL, footwell, LH                   | 1 |                               |
| 85 | BMH8019 | £46.20  | SHELF, battery & heater*                  | 1 | positive earth cars           |
| 86 | 2A5533  | £68.90  | TRAY, battery shelf repair*               | 1 |                               |
| 85 | BMH8010 | £46.20  | SHELF, battery & heater                   | 1 | negative earth cars           |
| 86 | CZJ174  | £21.00  | TRAY, battery shelf repair*               | 1 |                               |
| NI | CRCP312 | £4.10   | PLATE, 'Austin', chassis plate            | 1 | metal                         |
|    | CRCP311 | £4.78   | PLATE, 'MG', chassis plate                | 1 | metal                         |

\*Note: Shelf & battery tray repair panels DO NOT inc. the solenoid mounting bracket.



## Windscreen & Fittings

### Sprite I, II & Midget I

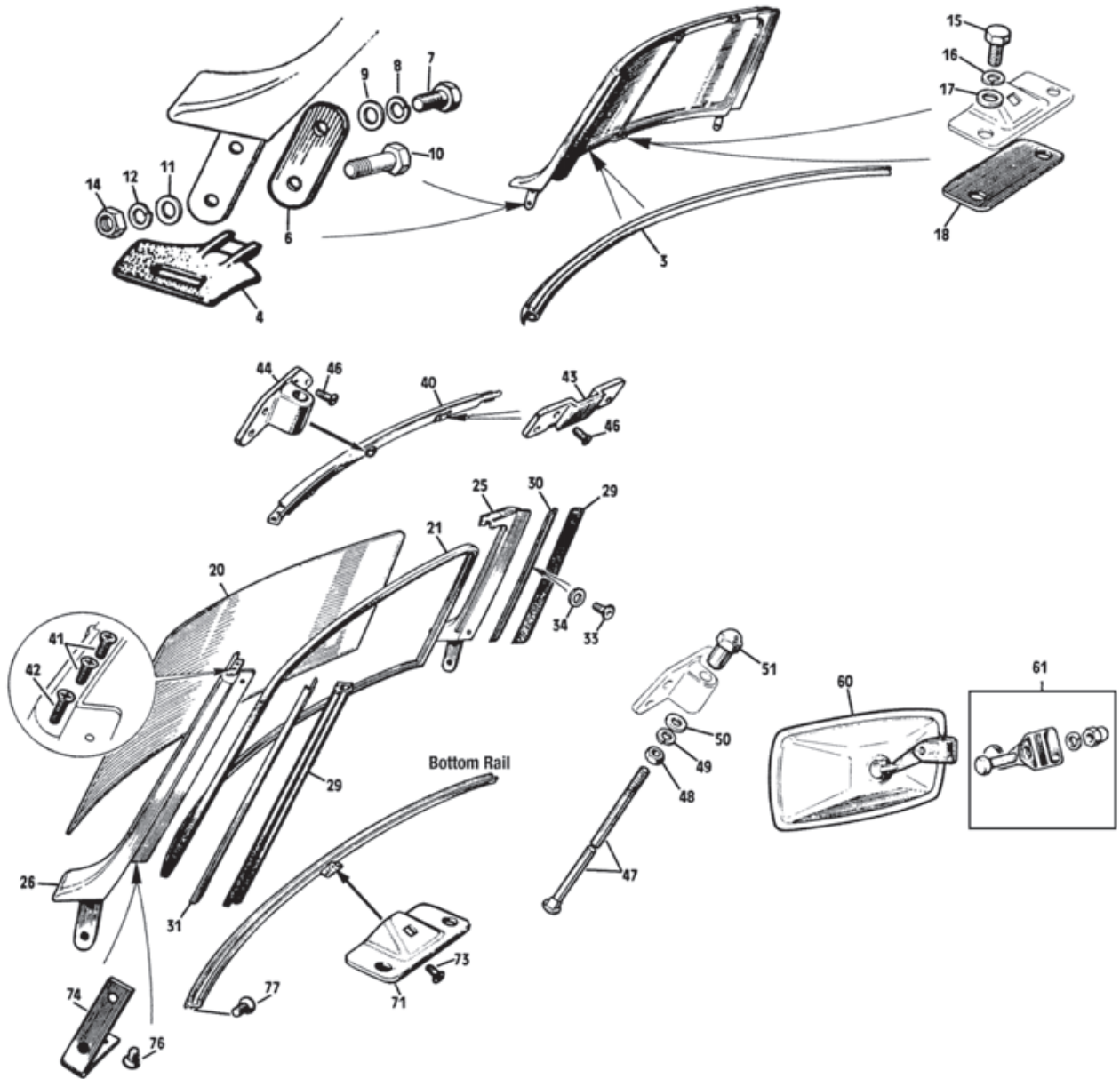
| Ill | Part Number | Price £ea. | Description                  | Req. | Details              |
|-----|-------------|------------|------------------------------|------|----------------------|
| 1   | 14A4719LAM  | £126.23    | WINDSCREEN GLASS, laminated  | 1    | Sprite I to AN5 5476 |
| 2   | 14A4728     | NCA        | RUBBER, glazing              | 1    |                      |
| 3   | 14A4727     | NCA        | RUBBER, packing              | 1    |                      |
| 4   | 14A4729     | £10.90     | RUBBER, (under screen frame) | 1    |                      |
| 5   | 97H717      | £1.00      | PEG, 'Lift the Dot'          | 9    |                      |

Note: Special shipping applies to all windscreens. Please see page 02 for more information.

|   |          |        |                                  |   |   |
|---|----------|--------|----------------------------------|---|---|
| 1 | AHA5317  | £82.50 | WINDSCREEN GLASS, laminated      | 1 | Sprite I from AN5 5477,<br>Sprite II & Midget I |
| 4 | AHA5322  | £10.44 | RUBBER, (under screen frame)     | 1 |   |
| 5 | 97H717   | £1.00  | PEG, 'Lift the Dot'              | 2 |   |
| 6 | AHA5321  | £38.90 | RUBBER, screen seal filler strip | 1 |   |
| 7 | AHA5319  | £48.20 | PILLAR, screen, RH               | 1 |   |
| 8 | AHA5320  | £48.20 | PILLAR, screen, LH               | 1 |   |
| 9 | AJD8012Z | £0.14  | NUT                              | 2 |   |

Note: Special shipping applies to all windscreens. Please see page 02 for more information.

|    |         |        |   |   |                            |
|----|---------|--------|---|---|----------------------------|
| 10 | RMZ308  | £0.44  | SCREW, pillar to frame, (3/16")             | 6 | all Sprite I, II, Midget I |
| 11 | AHA5486 | £0.71  | SCREW, pillar to body, (5/16")              | 4 |                            |
| 12 | PWZ205  | £0.19  | WASHER, flat, (5/16")                       | 4 |                            |
| 13 | GHF332  | £0.19  | WASHER, spring, (5/16")                     | 4 |                            |
| 14 | GHF201  | £0.08  | NUT, (5/16")                                | 4 |                            |
| 15 | 14A4730 | £2.65  | PAD, pillar, (RH & LH)                      | 2 |                            |
| NI | CMZ204  | £0.29  | SCREW, angle bracket                        | 8 |                            |
| NI | 385-727 | £18.95 | TAP, (6/32" UNC), (tapered)                 | 1 |                            |
|    |         |        | (Restores threads in screen angle bracket). |   |                            |



**Windscreen & Fittings**

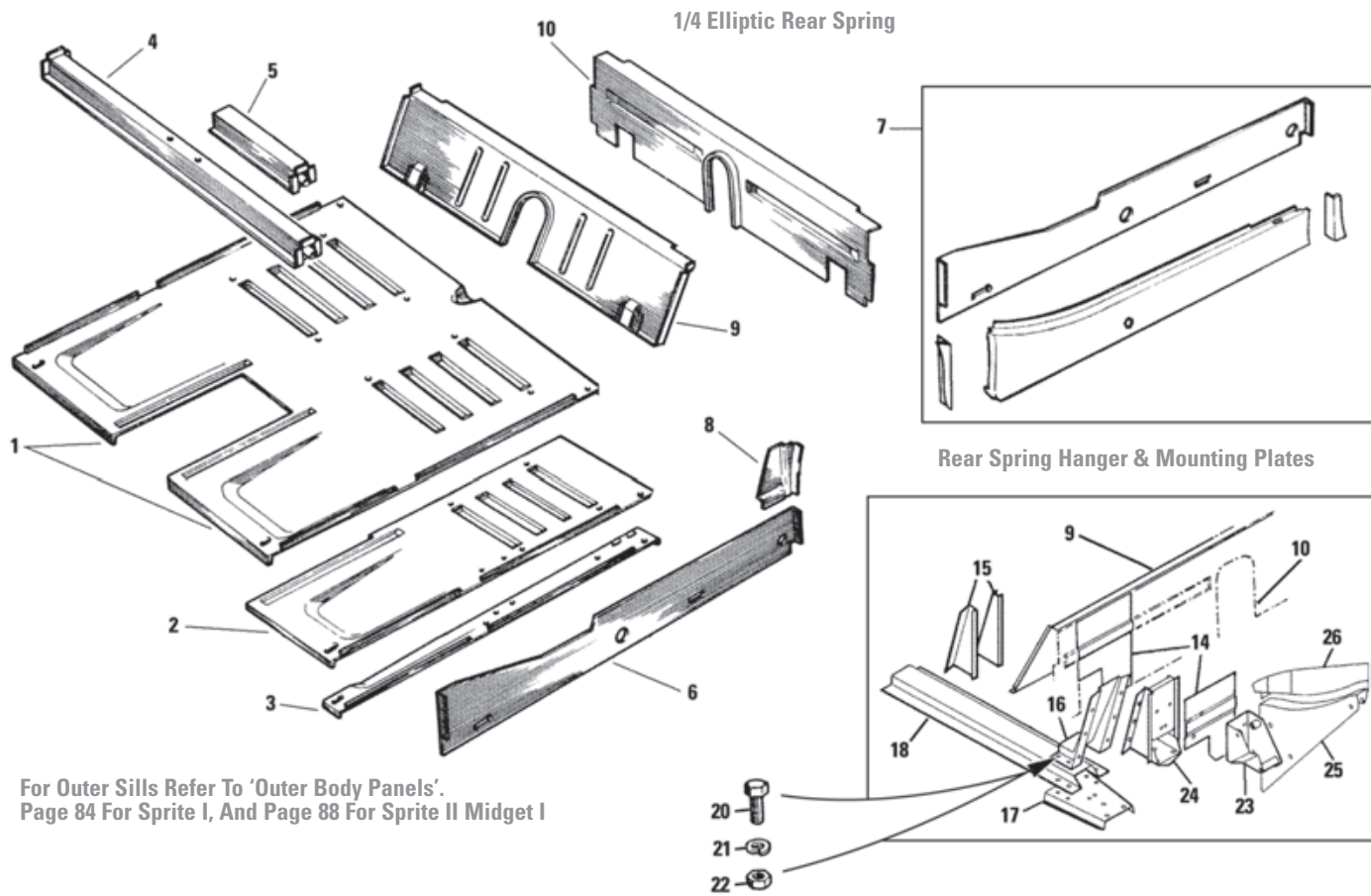
**Sprite III & Midget II**

| Part Number | Price £ea. | Description                          | Req. | Details |
|-------------|------------|--------------------------------------|------|---------|
| 3           | £9.80      | SEAL, windscreen to body             | 1    |         |
| 4           | £4.50      | SEAL, windscreen pillar to body, LH  | 1    |         |
|             | £4.50      | SEAL, windscreen pillar to body, RH  | 1    |         |
| 6           | £2.10      | SHIM, pillar leg to 'A' post         | a/r  |         |
| 7           | £1.44      | SCREW, pillar leg to 'A' post, upper | 2    |         |
| 8           | £0.19      | WASHER, locking                      | 2    |         |
| 9           | £0.29      | WASHER, plain                        | 2    |         |
| 10          | £0.35      | BOLT, pillar leg to 'A' post, lower  | 2    |         |
| 11          | £0.29      | WASHER, plain                        | 2    |         |
| 12          | £0.19      | WASHER, locking                      | 2    |         |
| 14          | £0.12      | NUT, pillar leg to 'A' post, lower   | 2    |         |
| 15          | £1.39      | SCREW, centre rod bracket to body    | 2    |         |
| 16          | £0.12      | WASHER, locking                      | 2    |         |
| 17          | £0.50      | WASHER, plain                        | 2    |         |
| 18          | £1.03      | SHIM, centre rod bracket to body     | a/r  |         |
| 20          | £60.00     | WINDSCREEN GLASS, clear/laminated    | 1    |         |
|             | £81.28     | WINDSCREEN GLASS, tinted/laminated   | 1    |         |
|             | £257.00    | WINDSCREEN GLASS, heated/laminated   | 1    |         |

|    |            |        |   |    |                |
|----|------------|--------|---|----|----------------|
| 26 | AHA7064    | NCA    | PILLAR, LH                                | 1  |                |
| 29 | AHA7092    | £3.80  | SEAL, pillar to quarter light             | 2  |                |
| 30 | AHA7080    | NCA    | RETAINER, seal to pillar, RH              | 1  |                |
| 31 | AHA7081    | NCA    | RETAINER, seal to pillar, LH              | 1  |                |
|    | CHA668     | £4.32  | SEAL, pillar to quarter light             | 2  |                |
|    | CHA667     | NCA    | RETAINER, seal to pillar                  | 2  |                |
| 33 | GHF600     | £0.06  | RIVET, (1/8"), seal & retainer to pillar  | 12 | ] alternatives |
|    | GHF601     | £0.19  | RIVET, (5/32"), seal & retainer to pillar | 12 |                |
| 34 | PWZ202     | £0.19  | WASHER, plain                             | 12 |                |
| 41 | CMP308     | £0.60  | SCREW, top rail to pillar, (inner)        | 4  |                |
| 42 | CMP310     | £0.50  | SCREW, top rail to pillar, (outer)        | 2  |                |
| 43 | AHA8483    | £7.80  | BRACKET, hood fastening, (original)       | 2  |                |
| 44 | AHH6390    | NCA    | BRACKET, centre rod, upper                | 1  |                |
| 46 | AHH7138    | NCA    | RIVET, brackets to top rail               | 12 |                |
| 47 | AHA7061    | £4.84  | CENTRE ROD, chrome                        | 1  |                |
| 48 | FNP103     | £0.55  | NUT, locking centre rod                   | 1  |                |
| 49 | WL700101   | £0.12  | WASHER, locking                           | 1  |                |
| 50 | PWP203     | £0.76  | WASHER, plain                             | 1  |                |
| 51 | AHH6495    | £1.80  | NUT, domed                                | 1  |                |
| 60 | BHA4806    | £18.00 | INTERIOR MIRROR, metal                    | 1  |                |
| 61 | AHH6940    | NCA    | STEM, interior mirror                     | 1  |                |
| 70 | AHA7067    | NCA    | BOTTOM RAIL                               | 1  |                |
| 71 | AHA8486    | NCA    | BRACKET, centre rod, lower                | 1  |                |
| 73 | GHF600     | £0.06  | RIVET, (1/8"), bracket to bottom rail     | 12 | ] alternatives |
|    | GHF601     | £0.19  | RIVET, (5/32"), bracket to bottom rail    | 12 |                |
| 74 | AHA7071SET | NCA    | BRACKET SET, lower corner                 | 1  |                |
| 76 | CMZ305     | £0.34  | SCREW, bottom rail to reinforcement       | 4  |                |
| 77 | CMZ307     | £0.29  | SCREW, pillar to reinforcement            | 4  |                |

Note: Special shipping applies to all windscreens. Please see page 02 for more information.

|    |         |        |              |   |
|----|---------|--------|--------------|---|
| 21 | 88G455  | £19.80 | GLAZING SEAL | 1 |
| 25 | AHA7063 | NCA    | PILLAR, RH   | 1 |



For Outer Sills Refer To 'Outer Body Panels'.  
Page 84 For Sprite I, And Page 88 For Sprite II Midget I

**Floor Panels, Inner Sills & Rear Bulkhead**

**Floor Panels & Inner Sills, Sprite I, II & Midget I**

| Ill | Part Number | Price £ea. | Description                     | Req. | Details  |
|-----|-------------|------------|---------------------------------|------|--|
| 1   | AHA7202     | £187.80    | FLOOR PAN ASSEMBLY, late type   | 1    | requires small modification                        |
| 2   | MS23AR      | £95.00     | FLOOR PAN REPAIR, RH            | 1    | for original floor pan                             |
|     | MS23AL      | £95.00     | FLOOR PAN REPAIR, LH            | 1    |  |
| 3   | MS35R       | £46.00     | FLOOR EDGE REPAIR, RH           | 1    |  |
|     | MS35L       | £46.00     | FLOOR EDGE REPAIR, LH           | 1    |  |
| 4   | 2A5478      | £38.30     | CROSSMEMBER                     | 1    | with jacking points                                |
| 5   | 2A5478H     | £31.00     | CROSSMEMBER REPAIR              | a/r  | jacking point                                      |
| 6   | CZJ176      | £24.50     | INNER SILL, RH, original        | 1    |  |
|     | CZJ177      | £24.50     | INNER SILL, LH, original        | 1    |  |
|     | MS32R       | £17.60     | INNER SILL, RH, aftermarket     | 1    |  |
|     | MS32L       | £17.60     | INNER SILL, LH, aftermarket     | 1    |  |
| 7   | MBK1003R    | £59.00     | SILL PANEL KIT, RH, aftermarket | 1    | kits inc. 1 inner & 1 outer sill<br>and 2 end caps |
|     | MBK1003L    | £59.00     | SILL PANEL KIT, LH, aftermarket | 1    |  |
| 8   | AHA7304     | £11.80     | REINFORCEMENT, RH               | 1    | 'B' post to inner sill<br>and wheel arch           |
|     | AHA7305     | £11.80     | REINFORCEMENT, LH               | 1    |  |
| 9   | MS82A       | £56.10     | BULKHEAD PANEL, rear, inner     | 1    |  |
| 10  | BMH8006     | £63.00     | BULKHEAD PANEL, rear, outer     | 1    |  |

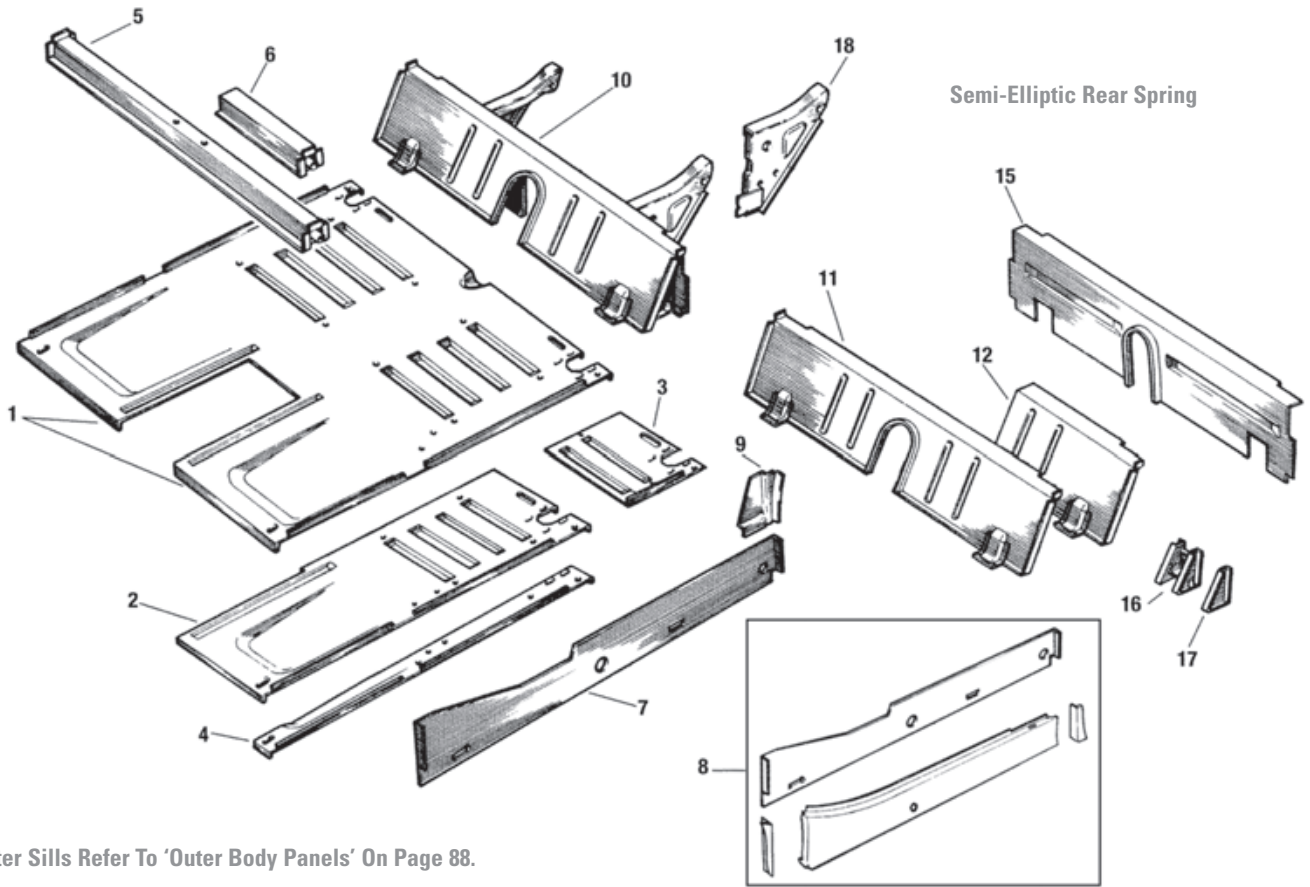
**Rear Spring Hanger & Mounting Plates**

**Sprite I, II & Midget I**

|    |           |        |                                    |   |                       |
|----|-----------|--------|------------------------------------|---|-----------------------|
| 14 | SJK108X   | £35.60 | SHUT PLATE, full width             | 2 | sill to sill          |
|    | SJK108    | NCA    | SHUT PLATE, half width             | 2 |                       |
|    | SJK1031   | £18.95 | SHUT PLATE, RH                     | 1 | outer to spring mount |
|    | SJK1032   | £18.95 | SHUT PLATE, LH                     | 1 |                       |
| 15 | SJK116MK1 | £15.65 | CLOSING PANEL, rear bulkhead, pair | 1 | Sprite I              |
|    | SJK116MK2 | £32.00 | CLOSING PANEL, rear bulkhead, pair | 1 | Sprite II & Midget I  |
| 16 | SJK1022   | £38.80 | STRENGTHENER, rear bulkhead*       | 2 |                       |
| 17 | SJK106    | £27.50 | BASE PLATE, spring hanger box*     | 2 |                       |
| 18 | SJK1021   | £33.60 | STRENGTHENER, floor*               | 2 |                       |

|    |         |        |                                      |   |   |
|----|---------|--------|--------------------------------------|---|---|
| 20 | GHF105  | £0.24  | BOLT                                 | 8 | strengtheners (SJK1022) to<br>base plate (SJK106) & to<br>strengtheners (SJK1021) |
| 21 | GHF333  | £0.19  | WASHER, spring                       | 8 |   |
| 22 | GHF202  | £0.12  | NUT, plain                           | 8 |   |
| 23 | AHA5305 | £22.40 | BRACKET, RH, front mounting          | 1 |   |
|    | AHA5306 | £22.40 | BRACKET, LH, front mounting          | 1 |   |
| 24 | SJK1011 | £57.80 | BOX, spring hanger                   | 2 | Sprite I  |
|    | SJK1012 | £58.30 | BOX, spring hanger                   | 2 | Sprite II & Midget I  |
| 25 | SJK1051 | NCA    | BRACKET, RH, damper support          | 1 |   |
|    | SJK1052 | NCA    | BRACKET, LH, damper support          | 1 |   |
| 26 | SJK1091 | NCA    | REPAIR PANEL, RH, wheel arch/chassis | 1 |   |
|    | SJK1092 | £16.60 | REPAIR PANEL, LH, wheel arch/chassis | 1 |   |

\*Note: These parts are designed to be bolted together (as sets) to allow correct alignment PRIOR to welding. They are NOT meant to be bolted and fitted without being welded.

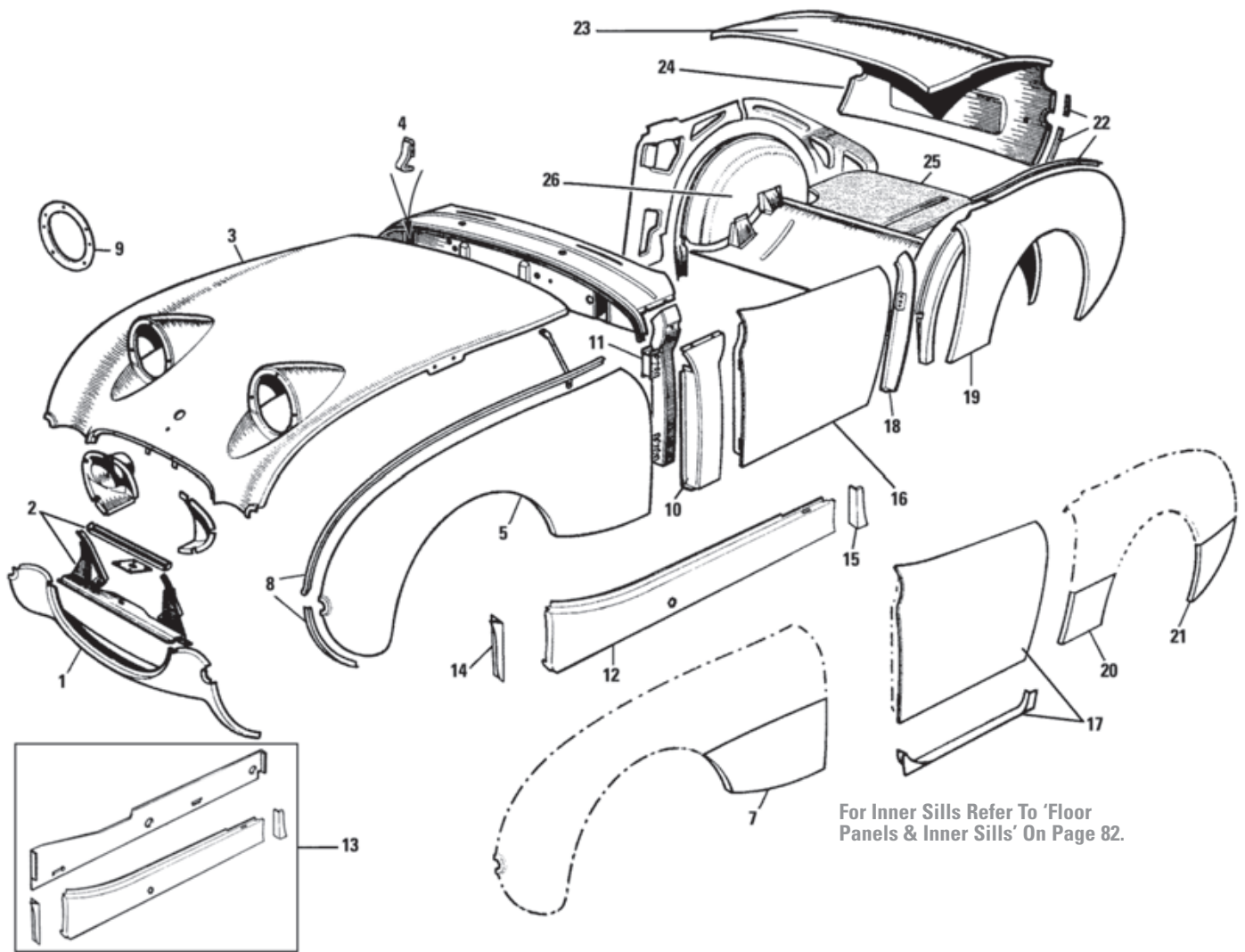


For Outer Sills Refer To 'Outer Body Panels' On Page 88.

### Floor Panels, Inner Sills & Rear Bulkhead

#### Sprite III & Midget II

| Ill | Part Number | Price £ea. | Description                        | Req. | Details  |
|-----|-------------|------------|------------------------------------|------|--|
| 1   | AHA7202     | £187.80    | FLOOR PAN ASSEMBLY                 | 1    |  |
| 2   | HMP415033   | NCA        | FLOOR PAN REPAIR, RH, original     | 1    |  |
|     | HMP415032   | £99.00     | FLOOR PAN REPAIR, LH, original     | 1    |  |
|     | MS23R       | £72.00     | FLOOR PAN REPAIR, RH, aftermarket  | 1    |  |
|     | MS23L       | £72.00     | FLOOR PAN REPAIR, LH, aftermarket  | 1    |  |
| 3   | MS24R       | £14.00     | FLOOR REPAIR, RH, rear 1/4 section | 1    | } spring hanger<br>} repair panel                      |
|     | MS24L       | £14.00     | FLOOR REPAIR, LH, rear 1/4 section | 1    |  |
| 4   | MS35R       | £46.00     | FLOOR EDGE REPAIR, RH              | 1    |  |
|     | MS35L       | £46.00     | FLOOR EDGE REPAIR, LH              | 1    |  |
| 5   | 2A5478      | £38.30     | CROSSMEMBER                        | 1    | with jacking points                                    |
| 6   | 2A5478H     | £31.00     | CROSSMEMBER REPAIR                 | a/r  | jacking point  |
| 7   | CZJ176      | £24.50     | INNER SILL, RH, original           | 1    |  |
|     | CZJ177      | £24.50     | INNER SILL, LH, original           | 1    |  |
|     | MS32R       | £17.60     | INNER SILL, RH, aftermarket        | 1    |  |
|     | MS32L       | £17.60     | INNER SILL, LH, aftermarket        | 1    |  |
| 8   | MBK1003R    | £59.00     | SILL PANEL KIT, RH, aftermarket    | 1    | } kits inc. 1 inner & 1 outer<br>} sill and 2 end caps |
|     | MBK1003L    | £59.00     | SILL PANEL KIT, LH, aftermarket    | 1    |  |
| 9   | AHA7304     | £11.80     | REINFORCEMENT, RH                  | 1    | } 'B' post to inner sill<br>} and wheel arch           |
|     | AHA7305     | £11.80     | REINFORCEMENT, LH                  | 1    |  |
| 10  | AHA7203     | £223.50    | BULKHEAD PANEL, assembly           | 1    |  |
| 11  | BMH8005     | £60.00     | BULKHEAD PANEL, rear, inner        | 1    |  |
| 12  | MS25R       | £19.20     | INNER BULKHEAD REPAIR, RH          | 1    |  |
|     | MS25L       | £19.20     | INNER BULKHEAD REPAIR, LH          | 1    |  |
| 15  | BMH8006     | £63.00     | BULKHEAD PANEL, rear, outer        | 1    |  |
| 16  | AHA7208     | £34.00     | REINFORCEMENT, rear bulkhead       | 2    |  |
| 17  | 2A5491      | £18.00     | CLOSING PANEL, triangle, RH        | 1    |  |
|     | 2A5492      | £18.00     | CLOSING PANEL, triangle, LH        | 1    |  |
| 18  | AHA7879     | £27.80     | BRACKET, RH, shock abs mounting    | 1    |  |
|     | AHA7880     | £27.80     | BRACKET, LH, shock abs mounting    | 1    |  |

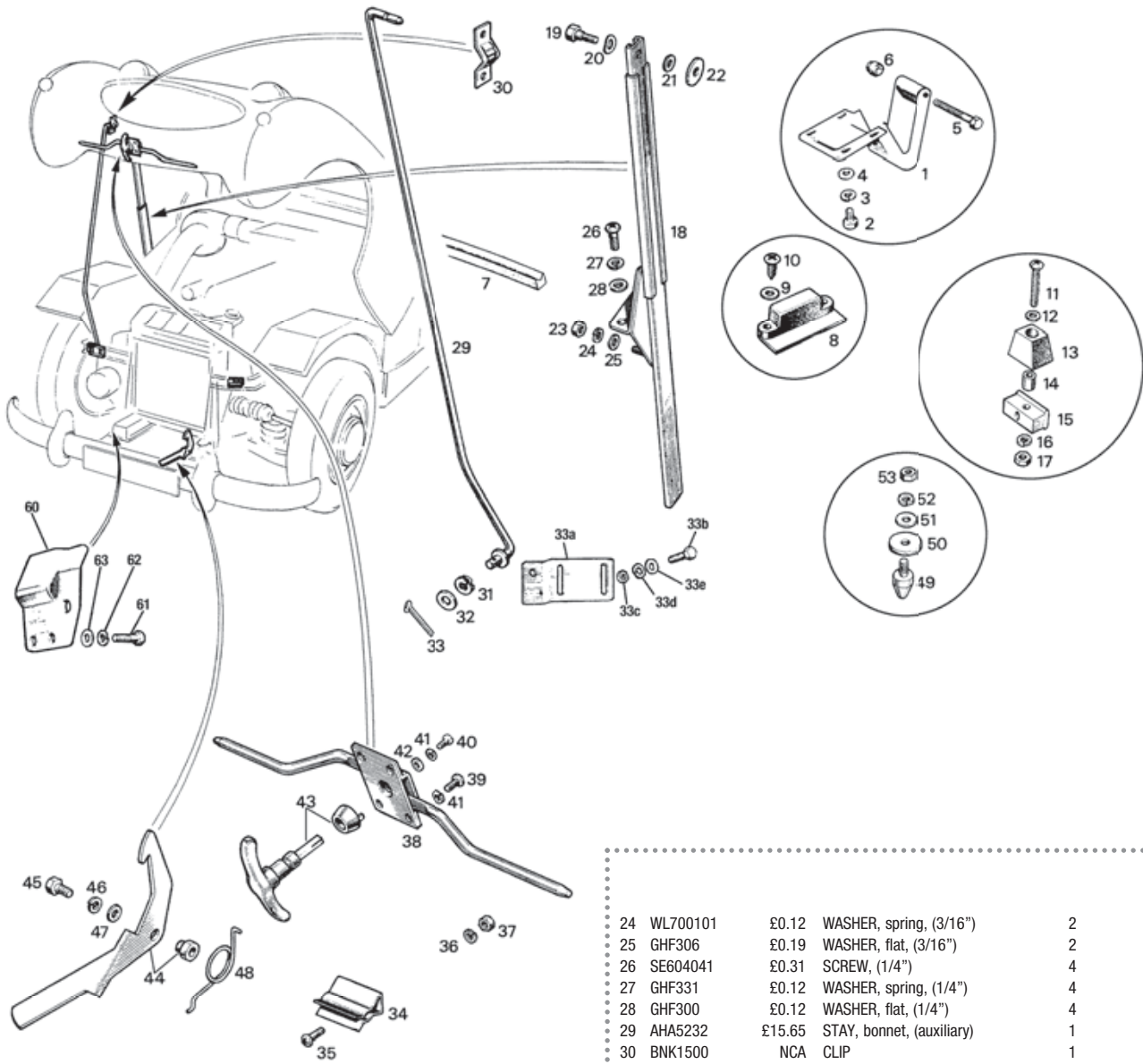


Front & Rear Outer Body Panels

Sprite I

| Ill | Part Number | Price Eea. | Description                        | Req. | Details                     |
|-----|-------------|------------|------------------------------------|------|-----------------------------|
| 1   | AHA5155     | £190.00    | VALANCE, front lower               | 1    |                             |
| 2   | AHA5155X    | £182.00    | AIR BOX ASSEMBLY                   | 1    |                             |
| 3   | 14A84Z      | £4,000.00  | BONNET ASSEMBLY                    | 1    |                             |
| 4   | 14A4684X    | £95.26     | HINGE SUPPORT PANEL, bonnet (rear) | 1    |                             |
| 5   | AHA5162     | £575.00    | WING, front, RH                    | 1    |                             |
|     | AHA5163     | £575.00    | WING, front, LH                    | 1    |                             |
| 6   | AHA5162X    | £61.75     | STIFFENER, wing/rear edge, RH      | 1    |                             |
|     | AHA5163X    | £61.75     | STIFFENER, wing/rear edge, LH      | 1    |                             |
| 7   | MS15AR      | £19.20     | WING REPAIR, lower rear, RH        | 1    |                             |
|     | MS15AL      | £19.20     | WING REPAIR, lower rear, LH        | 1    |                             |
| 8   | MB38        | £20.00     | BEADING, wing                      | a/r  | comes in 5.5 ft lengths     |
| 9   | CZA81       | £10.44     | REPAIR PANEL, headlamp ring        | 2    |                             |
| 10  | NCA         |            | 'A' POST PANELS, outer             | 2    | see page 79                 |
| 11  | NCA         |            | 'A' POST PANELS, inner             | 2    | for full details            |
| 12  | AHA5552     | £55.40     | OUTER SILL, RH, original           | 1    |                             |
|     | AHA5553     | £55.40     | OUTER SILL, LH, original           | 1    | single jacking point        |
|     | MS37R       | £46.00     | OUTER SILL, RH, aftermarket        | 1    |                             |
|     | MS37L       | £46.00     | OUTER SILL, LH, aftermarket        | 1    |                             |
| 13  | MBK1003R    | £59.00     | SILL PANEL KIT, RH, aftermarket    | 1    | kits inc. 1 inner & 1 outer |
|     | MBK1003L    | £59.00     | SILL PANEL KIT, LH, aftermarket    | 1    | sill and 2 end caps         |
| 14  | 14A4620     | £11.20     | END CAP, FRONT, RH, original       | 1    |                             |
|     | 14A4621     | £11.20     | END CAP, FRONT, LH, original       | 1    |                             |
|     | 14A4620Z    | £2.10      | END CAP, FRONT, RH, aftermarket    | 1    |                             |
|     | 14A4621Z    | £2.10      | END CAP, FRONT, LH, aftermarket    | 1    |                             |
| 15  | 14A4623     | £10.50     | END CAP, REAR, RH, original        | 1    |                             |
|     | 14A4624     | £10.50     | END CAP, REAR, LH, original        | 1    |                             |
|     | 14A4623Z    | £1.60      | END CAP, REAR, RH, aftermarket     | 1    |                             |
|     | 14A4624Z    | £1.60      | END CAP, REAR, LH, aftermarket     | 1    |                             |

|    |          |                    |                                       |     |                         |
|----|----------|--------------------|---------------------------------------|-----|-------------------------|
| 16 | NCA      | DOORS & PANELS     |                                       |     | see page 86             |
| 17 | NCA      | DOOR REPAIR PANELS |                                       |     | for full details        |
| 18 | AHA5184  | £42.00             | 'B' POST, RH                          | 1   |                         |
|    | AHA5185  | £42.00             | 'B' POST, LH                          | 1   |                         |
| 19 | AHA5182  | £596.00            | WING, rear, RH                        | 1   |                         |
|    | AHA5183  | £596.00            | WING, rear, LH                        | 1   |                         |
| 20 | MS30AR   | £14.80             | WING REPAIR, front lower 1/4, RH      | 1   |                         |
|    | MS30AL   | £14.80             | WING REPAIR, front lower 1/4, LH      | 1   |                         |
| 21 | MS29AR   | £117.00            | WING REPAIR, rear lower 1/4, RH       | 1   |                         |
|    | MS29AL   | £117.00            | WING REPAIR, rear lower 1/4, LH       | 1   |                         |
| 22 | MB38     | £20.00             | BEADING, wing                         | a/r | comes in 5.5 ft lengths |
| 23 | AHA5179  | £1,538.00          | REPAIR PANEL, rear, shroud/boot       | 1   |                         |
| 24 | AHA5179X | £77.30             | REPAIR PANEL, rear, shroud/boot lower | 1   |                         |
| 25 | NCA      | BOOT FLOOR PANELS  |                                       |     | see page 93             |
| 26 | NCA      | WHEEL ARCH PANELS  |                                       |     | for full details        |

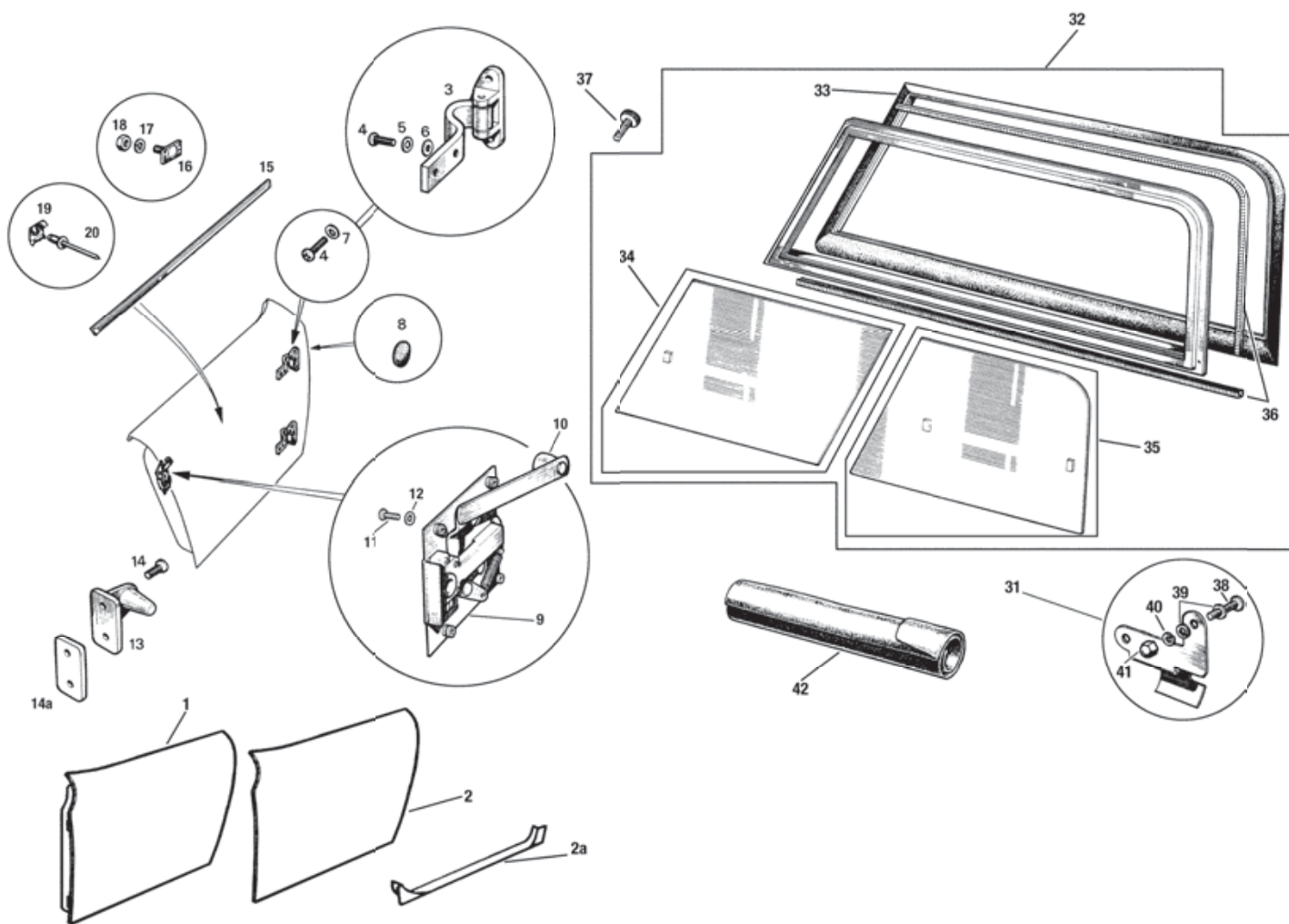


**Bonnet Fittings & Fixings**

**Sprite I**

| Ill | Part Number | Price £ea. | Description                   | Req. | Details     |
|-----|-------------|------------|-------------------------------|------|-------------|
| 1   | 14A4684     | £42.80     | HINGE                         | 2    |             |
| 2   | SH604051    | £0.19      | SCREW, (1/4")                 | 8    |             |
| 3   | GHF331      | £0.12      | WASHER, spring, (1/4")        | 8    |             |
| 4   | GHF300      | £0.12      | WASHER, flat, (1/4")          | 8    |             |
| 5   | BH605241    | £0.71      | PIN/BOLT, hinge, (5/16")      | 2    |             |
| 6   | LNZ105      | £0.58      | NUT, ('stiff nut'), (5/16")   | 2    | alternative |
|     | GHF222      | £0.42      | NUT, (nyloc), (5/16")         | 2    | alternative |
| 7   | AHA5225     | £11.82     | SEAL, bonnet rear             | 1    |             |
| 8   | 14A4874     | £1.85      | BUFFER, bonnet                | 4    |             |
| 9   | PWZ102      | £0.12      | WASHER, flat, (1/8")          | 8    |             |
| 10  | AB606051    | £0.29      | SCREW                         | 8    |             |
| 11  | PMZ328      | £0.76      | SCREW, (3/16")                | 2    |             |
| 12  | PWZ203      | £0.12      | WASHER, flat, (3/16")         | 2    |             |
| 13  | ADA804      | £1.50      | BUFFER, wheel arch            | 2    |             |
| 14  | AHA5399     | £2.90      | DISTANCE TUBE                 | 2    |             |
| 15  | AHA5400     | £7.00      | SPACER                        | 2    |             |
| 16  | WL700101    | £0.12      | WASHER, spring, (3/16")       | 2    |             |
| 17  | GHF206      | £0.08      | NUT, (3/16")                  | 2    |             |
| 18  | 14A4691     | £42.00     | STAY, bonnet                  | 2    |             |
| 19  | 14A4705     | £4.43      | BOLT, bonnet stay             | 2    |             |
| 20  | AWZ105      | £0.29      | WASHER 'anti-rattle', (5/16") | a/r  |             |
| 21  | GHF301      | £0.10      | WASHER, flat, (5/16")         | 2    |             |
| 22  | WP129       | £0.50      | WASHER, flat                  | 2    |             |
| 23  | GHF206      | £0.08      | NUT, (3/16")                  | 2    |             |

|     |          |        |                                   |   |                         |
|-----|----------|--------|-----------------------------------|---|-------------------------|
| 24  | WL700101 | £0.12  | WASHER, spring, (3/16")           | 2 |                         |
| 25  | GHF306   | £0.19  | WASHER, flat, (3/16")             | 2 |                         |
| 26  | SE604041 | £0.31  | SCREW, (1/4")                     | 4 |                         |
| 27  | GHF331   | £0.12  | WASHER, spring, (1/4")            | 4 |                         |
| 28  | GHF300   | £0.12  | WASHER, flat, (1/4")              | 4 |                         |
| 29  | AHA5232  | £15.65 | STAY, bonnet, (auxiliary)         | 1 |                         |
| 30  | BNK1500  | NCA    | CLIP                              | 1 |                         |
| 31  | AJD7731  | £0.44  | WASHER, spring                    | 1 |                         |
| 32  | GHF301   | £0.10  | WASHER, flat                      | 1 |                         |
| 33  | GHF502   | £0.12  | SPLIT PIN                         | 1 |                         |
| 33a | AHA5234  | £6.46  | BRACKET, bonnet prop mount, lower | 1 |                         |
| 33b | SH604051 | £0.19  | SET SCREW, (1/4")                 | 2 |                         |
| 33c | GHF300   | £0.12  | WASHER, flat, (1/4")              | 2 |                         |
| 33d | GHF331   | £0.12  | WASHER, spring, (1/4")            | 2 |                         |
| 33e | GHF200   | £0.12  | NUT, (1/4")                       | 2 |                         |
| 34  | AHH5460  | £3.20  | CLIP                              | 1 |                         |
| 35  | PMZ306   | £0.29  | SCREW, (3/16")                    | 2 |                         |
| 36  | WL700101 | £0.12  | WASHER, spring, (3/16")           | 2 |                         |
| 37  | GHF206   | £0.08  | NUT, (3/16")                      | 2 |                         |
| 38  | 14A4712  | £58.15 | RODS, bonnet lock                 | 1 |                         |
| 39  | PMZ308   | £0.18  | SCREW, (3/16")                    | 4 |                         |
| 40  | 6K9833   | NCA    | SCREW, (3/16")                    | 1 | for original handle     |
|     | 576156   | NCA    | SCREW, (3/16"), (self lock)       | 1 | for replacement handles |
| 41  | WL700101 | £0.12  | WASHER, spring, (3/16")           | 5 |                         |
| 42  | GHF306   | £0.19  | WASHER, flat, (3/16")             | 5 |                         |
| 43  | 14A4891  | £48.00 | HANDLE & ESCUTCHEON               | 1 |                         |
| 44  | 14A4707  | £13.10 | BUSH & SAFETY CATCH               | 1 |                         |
| 45  | GHF101   | £0.19  | SCREW, (1/4")                     | 1 |                         |
| 46  | GHF331   | £0.12  | WASHER, spring, (1/4")            | 1 |                         |
| 47  | GHF300   | £0.12  | WASHER, flat, (1/4")              | 1 |                         |
| 48  | AHA5472  | £2.10  | SPRING                            | 1 |                         |
| 49  | 14A4733  | £6.10  | PEG, locating                     | 2 |                         |
| 50  | AHA5442  | NCA    | WASHER, (rubber)                  | 2 |                         |
| 51  | 53K3427  | £0.24  | WASHER, flat, (5/16")             | 2 |                         |
| 52  | GHF332   | £0.19  | WASHER, spring, (5/16")           | 2 |                         |
| 53  | GHF201   | £0.08  | NUT, (5/16")                      | 2 |                         |
| 60  | AHA5150  | £14.00 | BRACKET, RH, bonnet lock retainer | 1 |                         |
|     | AHA5151  | £14.00 | BRACKET, LH, bonnet lock retainer | 1 |                         |
| 61  | SH604051 | £0.19  | SET SCREW, (1/4")                 | 2 |                         |
| 62  | GHF300   | £0.12  | WASHER, flat, (1/4")              | 2 |                         |
| 63  | GHF331   | £0.12  | WASHER, spring, (1/4")            | 2 |                         |
| NI  | GHF200   | £0.12  | NUT, (1/4")                       | 2 |                         |



**Doors & Fittings**

**Door, Locks & Fittings, Sprite I, II & Midget I**

| ill | Part Number | Price £ea. | Description                         | Req. | Details                   |
|-----|-------------|------------|-------------------------------------|------|---------------------------|
| 1   | 14A81       | £426.40    | DOOR, RH                            | 1    |                           |
|     | 14A82       | £426.40    | DOOR, LH                            | 1    |                           |
| 2   | 14A81A      | £139.00    | DOOR SKIN, RH                       | 1    |                           |
|     | 14A82A      | £139.00    | DOOR SKIN, LH                       | 1    |                           |
| 2a  | MS43R       | £24.00     | REPAIR PANEL, inner door bottom, RH | 1    |                           |
|     | MS43L       | £24.00     | REPAIR PANEL, inner door bottom, LH | 1    |                           |
| 3   | 14A4677     | £63.00     | HINGE                               | 4    |                           |
| 4   | SE604041    | £0.31      | SCREW, (1/4")                       | 20   |                           |
| 5   | WE600041    | £0.29      | WASHER, star, (1/4")                | 8    |                           |
| 6   | GHF300      | £0.12      | WASHER, flat, (1/4")                | 8    |                           |
| 7   | GHF321      | £0.12      | WASHER, spring, (1/4")              | 12   |                           |
| 8   | 14A716      | £1.03      | BLANKING PLUG, (hinge)              | 8    | inner door panel          |
| 9   | AHA5455     | £26.50     | LOCK MECHANISM, RH                  | 1    |                           |
|     | AHA5456     | £26.50     | LOCK MECHANISM, LH                  | 1    |                           |
| 10  | AHA5455A    | £6.40      | KNOB, (replacement)                 | 2    | comes with lock mechanism |
| 11  | PMZ308      | £0.18      | SCREW, retaining, (3/16")           | 8    |                           |
| 12  | WF702101    | £0.24      | WASHER, spring, (3/16")             | 8    |                           |
| 13  | AFH1684     | £6.80      | STRIKER                             | 2    |                           |
| 14  | SF604051    | £0.18      | SCREW, (1/4")                       | 4    |                           |
| 14a | 14A4673     | £1.03      | PACKING/SHIM, striker adjustment    | 2    |                           |

**Door Mouldings, Midget I only**

|    |          |        |   |    |                |
|----|----------|--------|---|----|----------------|
| 15 | AHA5823  | £19.30 | MOULDING, RH door   | 1  |                |
|    | AHA5824  | £19.30 | MOULDING, LH door   | 1  |                |
| 16 | AHA9447  | £1.24  | PLATE, locating stud<br>(The stud plate is located in the middle of the door moulding). | 2  | 1 per moulding |
| 17 | WL700101 | £0.12  | WASHER, spring, (3/16")   | 6  |                |
| 18 | GHF206   | £0.08  | NUT, (3/16")  | 6  |                |
| 19 | ALA3647  | £0.32  | CLIP, moulding  | 10 | 5 per moulding |
| 20 | RA607096 | £0.35  | POP RIVET   | 10 |                |

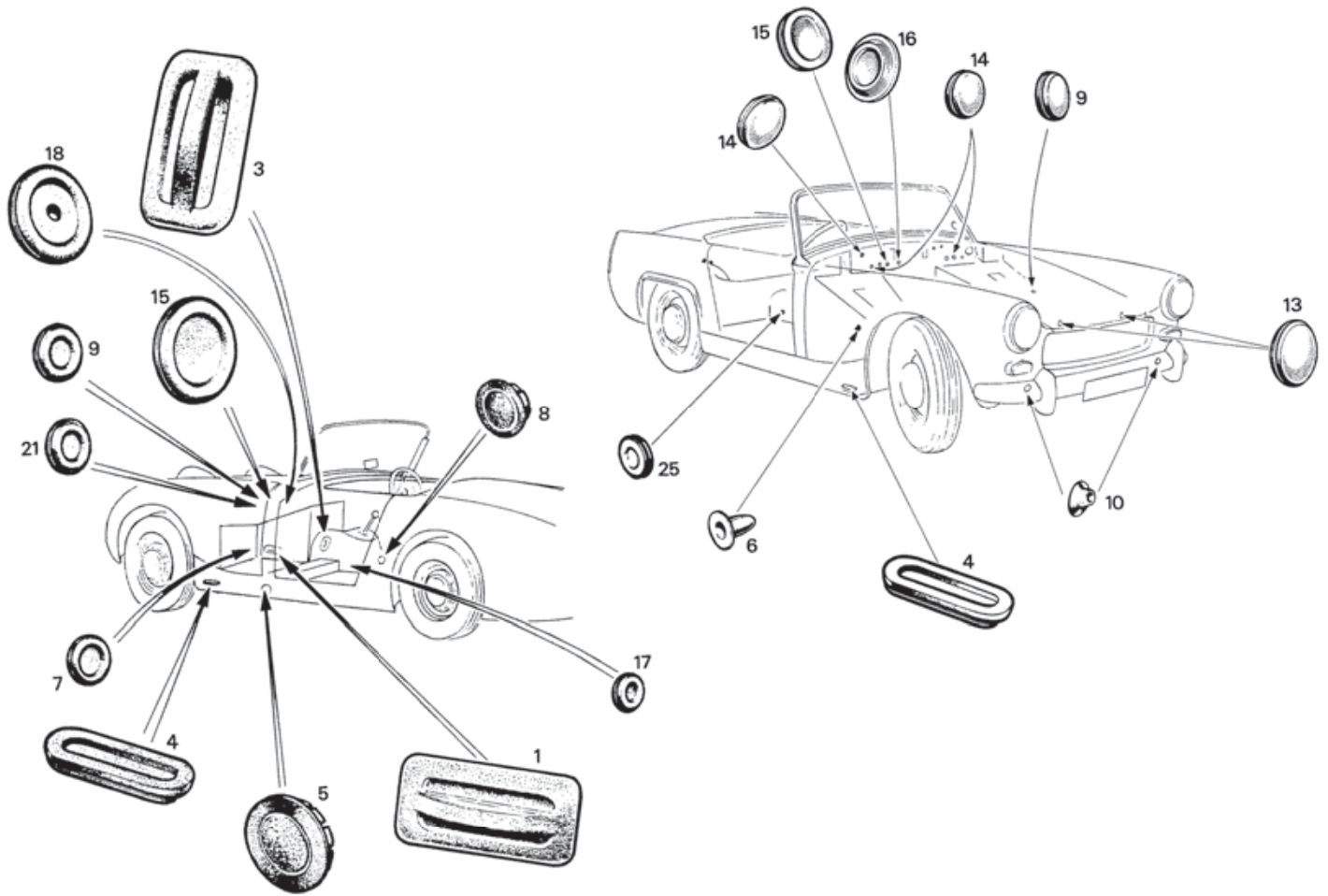
**Sidescreens & Fittings**

**Sprite I, II & Midget I**

Although side curtains were listed as standard equipment, 99% of Sprite I's were fitted with sidescreens. Parts for the side curtains are unobtainable.

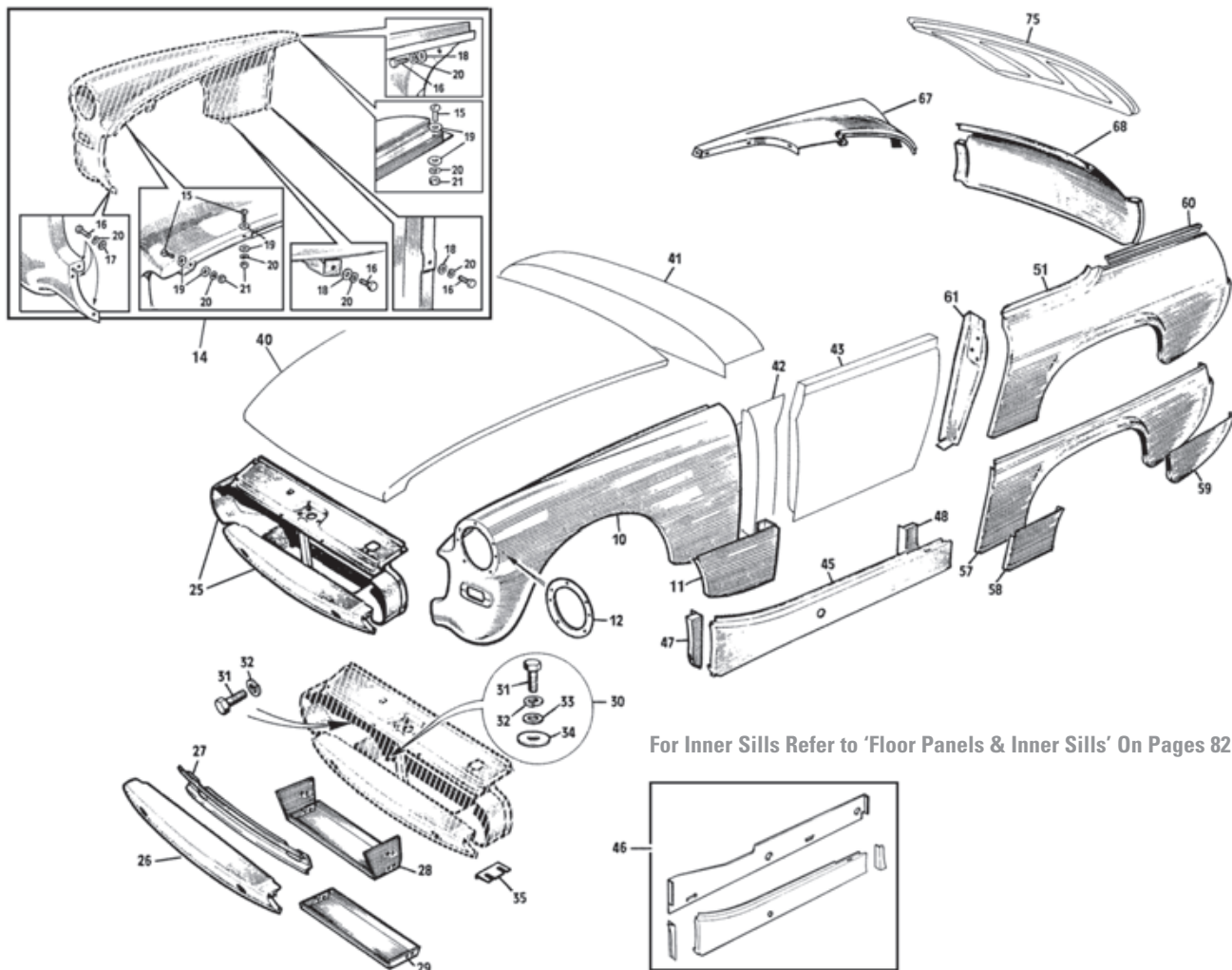
| ill | Part Number | Price £ea. | Description              | Req. | Details                  |
|-----|-------------|------------|--------------------------|------|--------------------------|
| 31  | AHA5894SET  | £22.00     | BRACKET SET, sidescreens | 1    | inc 4 brackets & fixings |
| 32  | AHA5414     | £140.00    | SIDESCREEN UNIT, RH      | 1    | less brackets            |
|     | AHA5415     | £140.00    | SIDESCREEN UNIT, LH      | 1    |                          |
| 33  | AHA5418     | £12.00     | SEAL, outer RH           | 1    |                          |
|     | AHA5419     | £12.00     | SEAL, outer LH           | 1    |                          |
| 34  | AHA5422KIT  | £10.40     | PERSPEX, front           | 2    |                          |
| 35  | AHA5424KIT  | £11.20     | PERSPEX, rear            | 2    |                          |
| 36  | AHA5420     | £3.82      | FELT TRACK, (length)     | 2    | cut to fit               |
| 37  | AHA5263     | £5.70      | THUMB SCREW, short       | 4    |                          |
| 38  | PMZ314      | £0.44      | SCREW, (3/16")           | 8    | included in item 1       |
| 39  | GHF306      | £0.19      | WASHER, flat, (3/16")    | 16   |                          |
| 40  | WL700101    | £0.12      | WASHER, spring, (3/16")  | 8    |                          |
| 41  | 14B7889     | £1.07      | NUT, domed, (3/16")      | 8    |                          |
| 42  | AHA5216     | £51.80     | BAG, stowage             | 1    |                          |





**Grommets, Plugs & Covers**

| Ill | Part Number | Price £ea. | Description   | Req. | Details   |
|-----|-------------|------------|---|------|---|
| 1   | 4G4920      | £2.30      | COVER, toe box side RH  | 1    |   |
| 3   | 4G4920      | £2.30      | COVER, gearbox filler plug  | 1    |   |
| 4   | 4G6957      | £1.00      | PLUG, sill & sling  | 2    |   |
| 5   | 2H8198      | £0.80      | GROMMET, jacking point  | 2    |   |
| 6   | ADA2493     | £0.34      | PLUG, footwell side   | 2    | not Sprite I                                    |
| 7   | BHA4536     | £1.10      | PLUG, steering column   | 1    |   |
| 8   | 4G1851      | £1.10      | GROMMET, propshaft inspection   | 1    |   |
| 9   | RFN210      | £0.66      | GROMMET, footwell, LH   | 1    |   |
| 10  | AAA1645     | £0.40      | GROMMET, bumper Iron  | 2    | not Sprite I                                    |
| NI  | RFR103      | £1.60      | GROMMET   | 1    |   |
|     |             |            | (Bonnet cable through footwell).  |      |   |
| NI  | 600395      | £1.00      | GROMMET, (1" od x 1/8" id)<br>(Various bulkhead applications such as bonnet cable). | a/r  | not Sprite I                                    |
| 13  | 600399      | NCA        | GROMMET, mudshield  | 2    | not Sprite I                                    |
| 14  | RFN210      | £0.66      | BLANKING PLUG   | 3    | if required, see also 20, 24                    |
| 15  | 4G2541      | NCA        | BLANKING PLUG   | 1    |   |
| 16  | CFP625      | £0.56      | BLANKING PLUG, tachometer cable   | 1    | only fitted to cars<br>with electric tachometer |
| 17  | GHF822      | £0.34      | GROMMET, rear cross member  | 2    |   |
| 18  | 5L489       | £1.90      | GROMMET, main harness   | 1    |   |
| NI  | 14A716      | £1.03      | GROMMET, door hinge   | 8    | not fitted to GAN2 HAN7 cars                    |
| NI  | RFN303      | £0.50      | GROMMET, choke & starter cable  | 2    |   |
| 21  | C5574A      | £2.30      | GROMMET, wiper rack   | 1    |   |
| NI  | RFN303      | £0.50      | GROMMET, heater cable/harness   | 2    |   |
| NI  | RFN303      | £0.50      | GROMMET, tank unit/rear panel harness   | 2    |   |
| NI  | RFN305      | £0.50      | GROMMET, w/motor/dip switch harness   | 2    |   |
| 25  | 24K6821     | £2.10      | BLANKING PLUG, seat belt  | 2    |   |
| NI  | RFN110      | £1.75      | GROMMET, front lamps  | 3    | not Sprite I                                    |

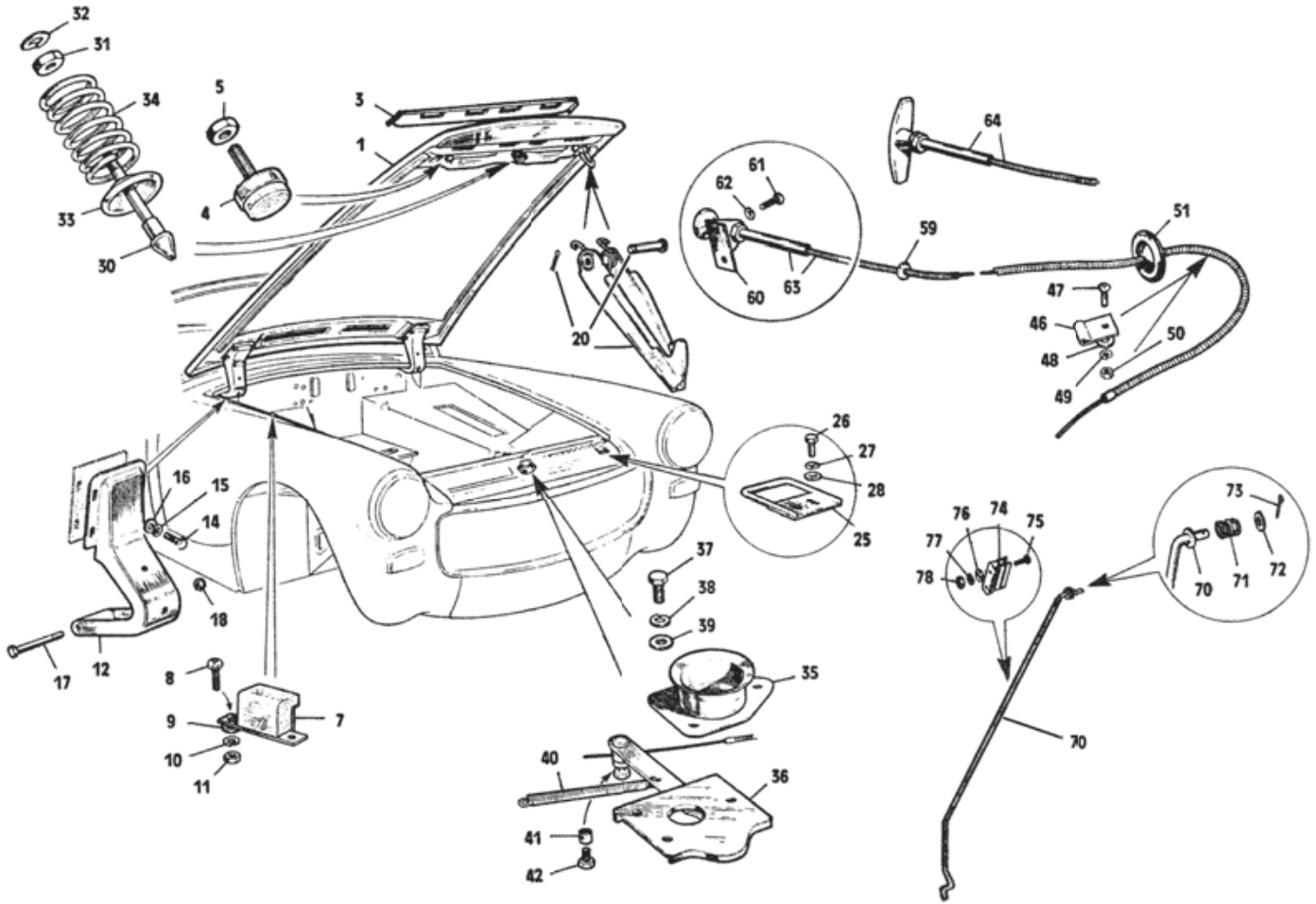


Front & Rear Outer Body Panels

Sprite II, III & Midget I, II

| Ill | Part Number | Price £ea. | Description                           | Req. | Details  |
|-----|-------------|------------|---------------------------------------|------|--|
| 10  | AHA7393     | £515.00    | WING, front, RH                       | 1    |  |
|     | AHA5546     | £515.00    | WING, front, LH                       | 1    |  |
| 11  | MS15R       | £19.00     | WING REPAIR, lower rear, RH           | 1    |  |
|     | MS15L       | £19.00     | WING REPAIR, lower rear, LH           | 1    |  |
| 12  | CZA81       | £10.44     | RIM, headlamp fixing                  | 2    |  |
| 14  | GBK0014     | £5.80      | FIXING KIT, front wing, (per side)    | 2    | contains items 15 to 21                                  |
| 15  | AHA6352     | £0.55      | SCREW, round headed, (1/4")           | 6    | 3 per wing   |
| 16  | SH604051    | £0.19      | SCREW, (1/4")                         | 16   | 8 per wing   |
| 17  | GHF300      | £0.12      | WASHER, flat small, (1/4")            | 6    | 3 per wing   |
| 18  | PWZ404      | £0.34      | WASHER, flat large, (1/4")            | 10   | 5 per wing   |
| 19  | WM57        | £0.29      | WASHER, flat intermediate, (1/4")     | 12   | 6 per wing   |
| 20  | GHF331      | £0.12      | WASHER, spring, (1/4")                | 22   | 11 per wing  |
| 21  | GHF200      | £0.12      | NUT, (1/4")                           | 6    | 3 per wing   |
| 25  | AHA5549     | £288.00    | FRONT END ASSEMBLY                    | 1    |  |
|     | AHA5549Z    | £206.20    | FRONT END ASSEMBLY, aftermarket       | 1    |  |
|     | MS85A       | £59.80     | LANDING PANEL, bonnet, aftermarket    | 1    |  |
| 26  | BMH8026     | £80.90     | VALANCE, front lower, original        | 1    | part of AHA5549 (item 25)                                |
|     | MS10        | £68.90     | VALANCE, front lower, aftermarket     | 1    |  |
|     | BMH8027     | £131.00    | VALANCE, front lower, with stiffener  | 1    | BMH8026 + MS10A  |
| 27  | MS10A       | £13.45     | STIFFENER                             | 1    |  |
| 28  | MS42        | £17.35     | MOUNTING PANEL, valance, with ends    | 1    | part of AHA5549  |
| 29  | MS41        | £5.10      | MOUNTING PANEL, valance, without ends | 1    |  |
| 30  | MBK122      | £3.40      | BOLT KIT, front valance               | 1    | inc items 31 to 34                                       |
| 31  | GHF117      | £0.19      | SCREW                                 | 10   | (Front end to chassis rail & radiator mounting bracket). |
| 32  | GHF331      | £0.12      | WASHER, locking                       | 10   |  |
| 33  | PWZ204      | £0.12      | WASHER, plain                         | 4    |  |
| 34  | GHF300      | £0.12      | WASHER, plain                         | 6    |  |
| 35  | AHA5642     | NCA        | SHIM, front end to chassis rails      | a/r  | use maximum of 4   |
| 40  | NCA         |            | BONNET                                |      | see page 89  |
| 41  | NCA         |            | TOP SHROUD, scuttle                   |      |  |

|    |          |  |  |   |                               |
|----|----------|--|--|---|-------------------------------|
| 42 | NCA      | 'A' POST                                   |  |   | see page 79                   |
| 43 | NCA      | DOORS & FITTINGS, (Sprite II & Midget I)   |  |   | see page 86                   |
|    | NCA      | DOORS & FITTINGS, (Sprite III & Midget II) |  |   | see page 90                   |
| 45 | AHA5552  | £55.40                                     | OUTER SILL, RH, original                 | 1 | } single jacking hole         |
|    | AHA5553  | £55.40                                     | OUTER SILL, LH, original                 | 1 |                               |
|    | MS37R    | £46.00                                     | OUTER SILL, RH, aftermarket              | 1 |                               |
|    | MS37L    | £46.00                                     | OUTER SILL, LH, aftermarket              | 1 |                               |
| 46 | MBK1003R | £59.00                                     | SILL PANEL KIT, RH, aftermarket          | 1 | } kits inc. 1 inner & 1 outer |
|    | MBK1003L | £59.00                                     | SILL PANEL KIT, LH, aftermarket          | 1 |                               |
| 47 | 14A4620  | £11.20                                     | END CAP, FRONT, RH, original             | 1 |                               |
|    | 14A4621  | £11.20                                     | END CAP, FRONT, LH, original             | 1 |                               |
|    | 14A4620Z | £2.10                                      | END CAP, FRONT, RH, aftermarket          | 1 |                               |
|    | 14A4621Z | £2.10                                      | END CAP, FRONT, LH, aftermarket          | 1 |                               |
| 48 | 14A4623  | £10.50                                     | END CAP, REAR, RH, original              | 1 |                               |
|    | 14A4624  | £10.50                                     | END CAP, REAR, LH, original              | 1 |                               |
|    | 14A4623Z | £1.60                                      | END CAP, REAR, RH, aftermarket           | 1 |                               |
|    | 14A4624Z | £1.60                                      | END CAP, REAR, LH, aftermarket           | 1 |                               |
| 51 | AJA5115  | £490.00                                    | WING, rear, square arch, RH              | 1 | } Sprite II, Midget I         |
|    | AJA5116  | £490.00                                    | WING, rear, square arch, LH              | 1 |                               |
|    | AHA7212  | £430.50                                    | WING, rear, square arch, RH              | 1 | } Sprite III, Midget II       |
|    | AHA7213  | £430.50                                    | WING, rear, square arch, LH              | 1 |                               |
| 57 | MS28R    | £135.00                                    | REPAIR SECTION, rear wing, lower 1/2, RH | 1 | }                             |
|    | MS28L    | £135.00                                    | REPAIR SECTION, rear wing, lower 1/2, LH | 1 |                               |
| 58 | MS30R    | £17.00                                     | REPAIR SECTION, rear wing, front 1/4, RH | 1 | } Sprite II-III & Midget I-II |
|    | MS30L    | £17.00                                     | REPAIR SECTION, rear wing, front 1/4, LH | 1 |                               |
|    | MS29R    | £30.00                                     | REPAIR SECTION, rear wing, rear 1/4, RH  | 1 | } square wheel arch           |
|    | MS29L    | £30.00                                     | REPAIR SECTION, rear wing, rear 1/4, LH  | 1 |                               |
| 60 | MB38     | £20.00                                     | BEADING, wing                            | 2 | comes in 5.6 ft lengths       |
| 61 | AHA5184  | £42.00                                     | 'B' POST, RH                             | 1 | } Sprite II, Midget I         |
|    | AHA5185  | £42.00                                     | 'B' POST, LH                             | 1 |                               |
|    | AHA7229  | £25.00                                     | 'B' POST, RH                             | 1 | } Sprite III, Midget II       |
|    | AHA7230  | £25.00                                     | 'B' POST, LH                             | 1 |                               |
| 67 | AHA5756  | NCA  | SHROUD SIDE REPAIR PANEL, RH             | 1 |                               |
|    | AHA5757  | NCA  | SHROUD SIDE REPAIR PANEL, LH             | 1 |                               |
| 68 | BMH8502  | £112.66                                    | REAR LOWER PANEL                         | 1 | no holes for reverse lamps    |
| 75 | NCA      |  | BOOT LID                                 |   | see page 92                   |



**Bonnet & Fittings**

**Sprite II, III & Midget I, II**

| Part Number | Price £ea. | Description                      | Req. | Details                |
|-------------|------------|----------------------------------|------|------------------------|
| 1 CZJ380    | £543.00    | BONNET                           | 1    |                        |
| MS56        | NCA        | BONNET, aftermarket              | 1    |                        |
| 3 MS12A     | NCA        | FRONT EDGE REPAIR, bonnet, inner | 1    |                        |
| 4 AHA5654   | £4.57      | BUFFER, front corner             | 2    |                        |
| 5 NT605041  | £0.19      | NUT, locking                     | 2    |                        |
| 6 AAU5486A  | £1.02      | BUFFER, front corner             | 2    |                        |
| 7 AHA5674   | £2.80      | BUFFER, side                     | 2    |                        |
| 8 PMZ308    | £0.18      | SCREW,                           | 4    | buffer to wing channel |
| 9 GHF306    | £0.19      | WASHER, plain                    | 4    |                        |
| 10 WL700101 | £0.12      | WASHER, locking                  | 4    |                        |
| 11 GHF206   | £0.08      | NUT                              | 4    |                        |
| 12 14A4684  | £42.80     | HINGE, bonnet                    | 2    |                        |
| 14 SH604051 | £0.19      | SCREW, hinge to bonnet           | 8    |                        |
| 15 GHF331   | £0.12      | WASHER, locking                  | 8    |                        |
| 16 GHF300   | £0.12      | WASHER, plain                    | 8    |                        |
| 17 BH605241 | £0.71      | BOLT, hinge to bulkhead          | 2    |                        |
| 18 GHF242   | £0.76      | NUT, nyloc                       | 2    |                        |

**Safety Catch**

|             |        |                       |   |                                 |
|-------------|--------|-----------------------|---|---------------------------------|
| 20 14A366   | £15.65 | HOOK, safety catch    | 1 |                                 |
| 25 AHA5617  | £4.21  | BRACKET, safety catch | 1 |                                 |
| AHA5617SS   | £8.76  | BRACKET, safety catch | 1 | stainless steel                 |
| 26 53K126   | £0.44  | SCREW                 | 2 | bracket to bonnet landing panel |
| 27 WL700101 | £0.12  | WASHER, locking       | 2 |                                 |
| 28 GHF306   | £0.19  | WASHER, plain         | 2 |                                 |

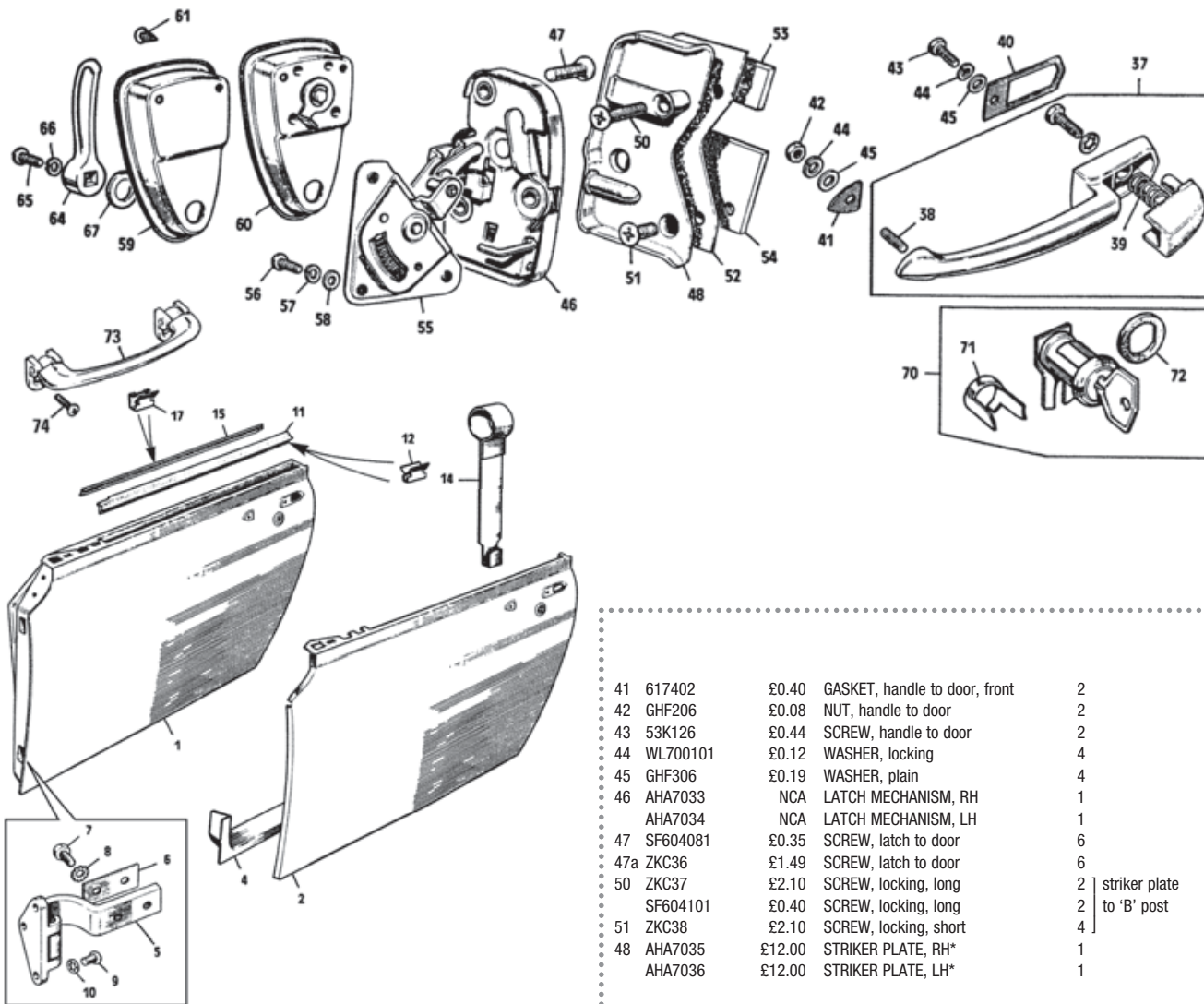
**Bonnet Lock**

|            |       |                     |   |  |
|------------|-------|---------------------|---|--|
| 30 14G2444 | £3.96 | PIN, bonnet locking | 1 |  |
|------------|-------|---------------------|---|--|

|             |        |                                     |   |                 |
|-------------|--------|-------------------------------------|---|-----------------|
| 31 NT606041 | £0.44  | NUT, locking pin                    | 1 |                 |
| 32 GHF333   | £0.19  | WASHER, locking                     | 1 |                 |
| 33 4G3676   | £5.00  | THIMBLE, pin                        | 1 |                 |
| 34 4G1588   | £3.76  | SPRING, bonnet lock                 | 1 |                 |
| 35 AHA5543  | £9.37  | CUP, locating                       | 1 |                 |
| AHA5543SS   | £11.51 | CUP, locating                       | 1 | stainless steel |
| 36 4G3035   | £45.20 | CATCH PLATE                         | 1 |                 |
| 37 SH604051 | £0.19  | SCREW, cup & plate to landing panel | 3 |                 |
| 38 GHF331   | £0.12  | WASHER, locking                     | 3 |                 |
| 39 GHF300   | £0.12  | WASHER, plain                       | 3 |                 |
| 40 4G2494   | £1.40  | SPRING, catch return                | 1 |                 |
| 41 24G1052K | £1.94  | NIPPLE & SCREW                      | 1 |                 |
| 42 53K1016  | £0.36  | SCREW, trunnion                     | 1 |                 |
| 46 PCR307   | £0.85  | CLIP, underside of landing panel    | 1 |                 |
| 47 PMZ308   | £0.18  | SCREW, clip to landing panel        | 1 |                 |
| 48 GHF306   | £0.19  | WASHER, plain                       | 1 |                 |
| 49 WL700101 | £0.12  | WASHER, locking                     | 1 |                 |
| 50 GHF206   | £0.08  | NUT                                 | 1 |                 |
| 51 600395   | £1.00  | GROMMET, mud shield                 | 1 |                 |
| 59 RFR103   | £1.60  | GROMMET, LH toe board               | 1 |                 |
| 60 AHA5517  | £5.80  | BRACKET, cable to footwell side     | 1 |                 |
| 61 PMZ306   | £0.29  | SCREW, bracket to footwell side     | 2 |                 |
| 62 WL700101 | £0.12  | WASHER, locking                     | 2 |                 |
| 63 AHA5653B | £10.50 | CABLE, bonnet release, round knob   | 1 | alternative     |
| 64 CHA460   | £11.00 | CABLE, bonnet release, 'T' handle   | 1 |                 |

**Bonnet Stay**

|             |        |                        |   |  |
|-------------|--------|------------------------|---|--|
| 70 AHA7640  | £14.65 | STAY ROD, bonnet       | 1 |  |
| 71 AAA2398  | NCA    | SPRING, anti rattle    | 1 |  |
| 72 GHF301   | £0.10  | WASHER, plain          | 1 |  |
| 73 GHF502   | £0.12  | SPLIT PIN              | 1 |  |
| 74 AHH5460  | £3.20  | CLIP, stay rod stowage | 1 |  |
| 75 PMZ306   | £0.29  | SCREW, clip to bonnet  | 2 |  |
| 76 GHF306   | £0.19  | WASHER, plain          | 2 |  |
| 77 WL700101 | £0.12  | WASHER, locking        | 2 |  |
| 78 GHF206   | £0.08  | NUT                    | 2 |  |



|     |          |        |                               |   |
|-----|----------|--------|-------------------------------|---|
| 41  | 617402   | £0.40  | GASKET, handle to door, front | 2 |
| 42  | GHF206   | £0.08  | NUT, handle to door           | 2 |
| 43  | 53K126   | £0.44  | SCREW, handle to door         | 2 |
| 44  | WL700101 | £0.12  | WASHER, locking               | 4 |
| 45  | GHF306   | £0.19  | WASHER, plain                 | 4 |
| 46  | AHA7033  | NCA    | LATCH MECHANISM, RH           | 1 |
|     | AHA7034  | NCA    | LATCH MECHANISM, LH           | 1 |
| 47  | SF604081 | £0.35  | SCREW, latch to door          | 6 |
| 47a | ZKC36    | £1.49  | SCREW, latch to door          | 6 |
| 50  | ZKC37    | £2.10  | SCREW, locking, long          | 2 |
|     | SF604101 | £0.40  | SCREW, locking, long          | 2 |
| 51  | ZKC38    | £2.10  | SCREW, locking, short         | 4 |
| 48  | AHA7035  | £12.00 | STRIKER PLATE, RH*            | 1 |
|     | AHA7036  | £12.00 | STRIKER PLATE, LH*            | 1 |

\*Note: Illustration shows later type striker plate.

**Door Panels, Hinges & Seals**

**Sprite III & Midget II**

| ill | Part Number | Price £ea. | Description                          | Req. | Details                      |
|-----|-------------|------------|--------------------------------------|------|------------------------------|
| 1   | AHA8519     | NCA        | DOOR, LH                             | 1    |                              |
|     | AHA8518     | NCA        | DOOR, RH                             | 1    |                              |
| 2   | CZJ707      | £67.00     | OUTER SKIN, door, RH                 | 1    |                              |
|     | CZJ708      | £67.00     | OUTER SKIN, door, LH                 | 1    |                              |
| 4   | MS43R       | £24.00     | LOWER REPAIR, door frame, RH         | 1    |                              |
|     | MS43L       | £24.00     | LOWER REPAIR, door frame, LH         | 1    |                              |
| 5   | AHA7428     | £62.00     | HINGE, door                          | 4    |                              |
| 6   | AHA7429     | NCA        | PLATE, hinge                         | 4    |                              |
| NI  | GBK0015     | £2.10      | BOLT KIT, holds 2 hinges to door     | 2    | 1 kit per side               |
| NI  | GBK0016     | £2.00      | BOLT KIT, holds 2 hinges to 'A' post | 2    |                              |
| 8   | WE600051    | £0.36      | WASHER, shakeproof                   | 8    |                              |
| 9   | SE604041    | £0.31      | SCREW, hinge to 'A' post             | 12   |                              |
| 10  | GHF321      | £0.12      | WASHER, shakeproof                   | 12   |                              |
| 11  | AHA7635     | £4.50      | WEATHER STRIP, door, outer, LH       | 1    |                              |
|     | AHA7634     | £4.50      | WEATHER STRIP, door, outer, RH       | 1    |                              |
| 12  | GHF1560     | £0.25      | CLIP, outer weather strip to door    | 14   |                              |
| 14  | GAC9994X    | £13.00     | HOOKED TOOL, clip fitting            | 1    | save your temper & paintwork |
| 15  | AHA7720     | £4.20      | WEATHER STRIP, door, inner, LH       | 1    |                              |
|     | AHA7719     | £4.20      | WEATHER STRIP, door, inner, RH       | 1    |                              |
| 17  | AHA7838     | £0.50      | CLIP, inner weather strip to door    | 12   |                              |

**Door Handles & Locks**

**Sprite III & Midget II**

|    |         |       |                              |   |
|----|---------|-------|------------------------------|---|
| 37 | AHA7157 | NCA   | EXTERIOR HANDLE              | 2 |
| 38 | 27H9510 | NCA   | STUD, handle to door         | 2 |
| 39 | 27H9509 | NCA   | SPRING, button return        | 2 |
| 40 | 617403  | £0.40 | GASKET, handle to door, rear | 2 |

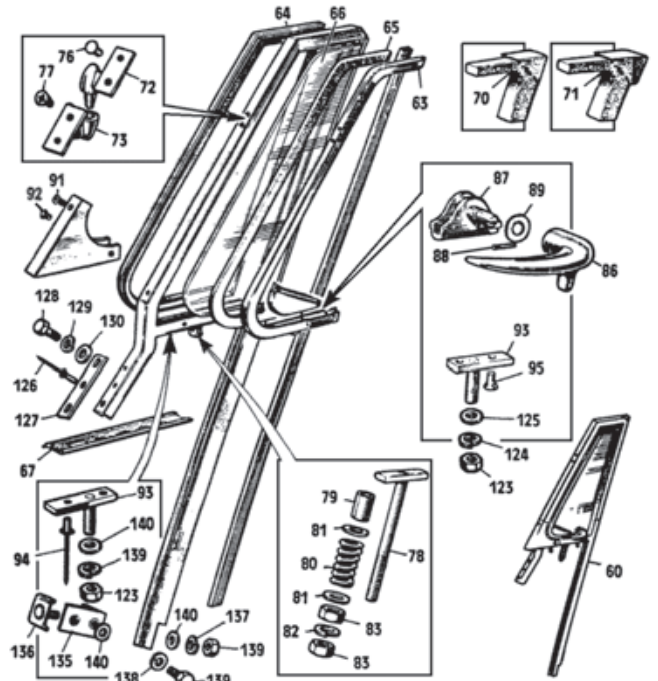
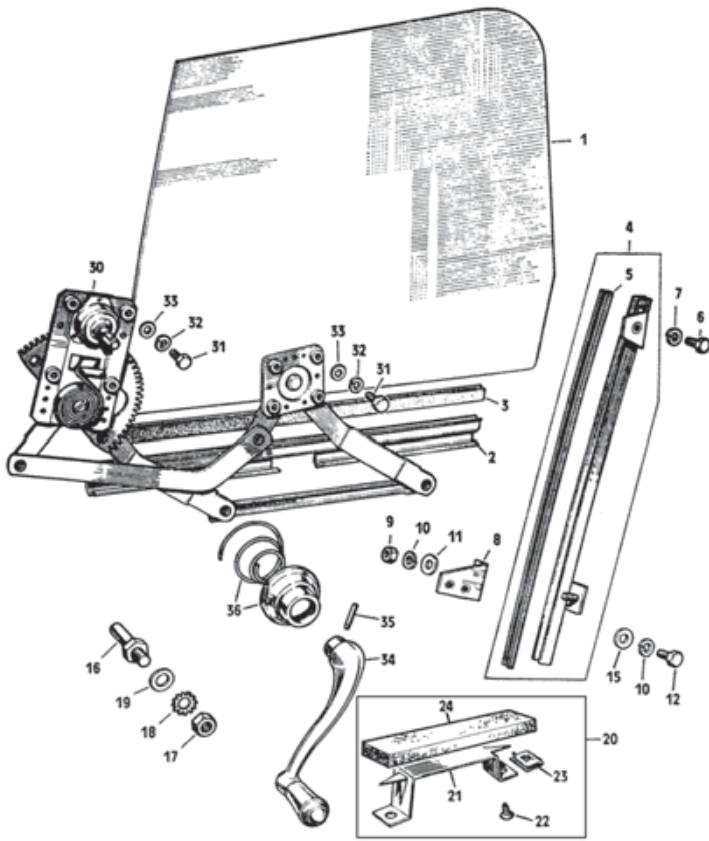
|    |           |        |                                    |     |                           |
|----|-----------|--------|------------------------------------|-----|---------------------------|
| 52 | BHH341    | £1.03  | SHIM, 0.064"                       | a/r | striker plate to 'B' post |
|    | BHH342    | £0.82  | SHIM, 0.032"                       | a/r |                           |
|    | ZKC6167   | NCA    | SHIM, 0.010"                       | a/r |                           |
| 53 | AHA7085   | £3.55  | TAPPED PLATE, upper, (in 'B' post) | 2   |                           |
| 54 | AHH8589   | £2.05  | TAPPED PLATE, lower, (in 'B' post) | 2   |                           |
| 55 | AHA7145   | NCA    | REMOTE CONTROL, latch, LH          | 1   |                           |
|    | AHA7144   | NCA    | REMOTE CONTROL, latch, RH          | 1   |                           |
| 56 | PMZ308    | £0.18  | SCREW, remote control to door      | 6   |                           |
| 57 | WL700101  | £0.12  | WASHER, locking                    | 6   |                           |
| 58 | GHF306    | £0.19  | WASHER, plain                      | 6   |                           |
| 59 | AHA7140   | NCA    | ESCUTCHEON, non-locking            | 1   | (driver's side)           |
| 60 | AHA7040NF | NCA    | ESCUTCHEON, locking type, (bare)   | a/r |                           |
| 61 | AB604023  | £0.34  | SCREW, escutcheon to door          | 2   |                           |
| 64 | AHA7037   | £9.60  | HANDLE, remote control             | 2   |                           |
|    | AHA7037   | £9.60  | HANDLE, remote control             | 2   | late type alternative     |
| 65 | 54K205    | £0.94  | SCREW, handle to remote control    | 2   |                           |
|    | PMZ308    | £0.18  | SCREW, handle to remote control    | 2   | late type alternative     |
| 66 | WL700101  | £0.12  | WASHER, locking                    | 2   |                           |
| 67 | AHA7377   | NCA    | WASHER, bearing                    | 2   |                           |
| 70 | AHA8531   | £20.40 | DOOR LOCK & 2 KEYS, RH*            | 1   |                           |
|    | AHA8532   | £20.40 | DOOR LOCK & 2 KEYS, LH*            | 1   |                           |

\*Note: Can also be purchased as a complete lock set that includes the boot lid, see lock & key sets.

|    |         |        |                               |   |
|----|---------|--------|-------------------------------|---|
| 71 | 37H3387 | NCA    | CLASP, lock to door           | 2 |
| 72 | BHH972G | £0.53  | GASKET, lock to door          | 2 |
| 73 | 650306  | £16.80 | HANDLE, door pull, chrome     | 2 |
| 74 | RMP310  | £0.55  | SCREW, chrome, handle to door | 4 |

**Lock & Key Sets**

|    |          |        |                                  |   |               |
|----|----------|--------|----------------------------------|---|---------------|
| NI | AHA8531P | £38.00 | DOOR LOCK SET, (doors only)      | 1 | with two keys |
| NI | BHH973S  | £64.70 | SECURITY DOOR SET, (doors only)  | 1 |               |
| NI | AHA6357C | £52.00 | CAR LOCK SET, (doors & boot lid) | 1 |               |



**Drop Glass, Regulator, Seals & Fittings**

**Sprite III & Midget II**

| ill | Part Number | Price £ea. | Description                         | Req. | Details       |
|-----|-------------|------------|-------------------------------------|------|---------------|
| 1   | AHA8431     | £60.50     | DROP GLASS, door, RH                | 1    |               |
|     | AHA8432     | £60.50     | DROP GLASS, door, LH                | 1    |               |
| 2   | AHA7042     | £12.30     | CHANNEL, lower                      | 2    |               |
| 3   | 37H4297     | £1.94      | GLAZING STRIP, rubber               | 2    | cut to length |
| 4   | AHA8405     | £21.00     | CHANNEL, rear, RH                   | 1    |               |
|     | AHA8406     | £21.00     | CHANNEL, rear, LH                   | 1    |               |
| 5   | AHH7448     | £3.40      | STRIP, felt & rubber                | 2    |               |
| 6   | SH604041    | £0.19      | SCREW, channel top to door          | 2    |               |
| 7   | GHF331      | £0.12      | WASHER, locking                     | 2    |               |
| 8   | AHA7326     | NCA        | BRACKET, channel bottom to door, RH | 1    |               |
|     | AHA7327     | NCA        | BRACKET, channel bottom to door, LH | 1    |               |
| 9   | GHF200      | £0.12      | NUT, bracket to channel bottom      | 2    |               |
| 10  | GHF331      | £0.12      | WASHER, locking                     | 6    |               |
| 11  | GHF300      | £0.12      | WASHER, plain                       | 2    |               |
| 12  | SH604041    | £0.19      | SCREW, bracket to door              | 4    |               |
| 15  | GHF300      | £0.12      | WASHER, plain                       | 4    |               |
| 16  | AHA7703     | NCA        | STOP, regulator                     | 2    |               |
| 17  | GHF201      | £0.08      | NUT, stop to door                   | 2    |               |
| 18  | WE600051    | £0.36      | WASHER, shakeproof                  | 2    |               |
| 19  | GHF301      | £0.10      | WASHER, plain                       | 2    |               |
| 20  | AHA7431SSK  | £9.37      | STOP KIT, window drop bracket       | 2    |               |
| 21  | AHA7431     | NCA        | STOP, lower                         | 2    |               |
| 22  | GHF425      | £0.12      | SCREW, lower stop to door bottom    | 4    |               |
| 23  | PFS410      | £0.48      | SCREW, SPIRE NUT                    | 2    |               |
| 24  | AHH6434     | £2.10      | FELT NUT, lower stop                | 4    |               |
| 30  | AHA7038     | NCA        | REGULATOR, drop glass, RH           | 1    |               |
|     | AHA7039     | NCA        | REGULATOR, drop glass, LH           | 1    |               |
| 31  | SH604041    | £0.19      | SCREW, regulator to door            | 16   |               |
| 32  | GHF331      | £0.12      | WASHER, locking                     | 16   |               |
| 33  | PWZ204      | £0.12      | WASHER, plain                       | 16   |               |
| 34  | ADH5481     | £26.90     | HANDLE, window regulator            | 2    |               |
| 35  | ALH1527     | £0.84      | PIN, handle to regulator            | 2    |               |
| 36  | ADB709      | £7.20      | ESCUTCHEON & SPRING, handle         | 2    |               |

**Quarter Light & Fittings**

**Sprite III & Midget II**

|    |         |         |                   |   |  |
|----|---------|---------|-------------------|---|--|
| 60 | AHA9973 | £358.70 | QUARTER LIGHT, RH | 1 |  |
|    | AHA9974 | £358.70 | QUARTER LIGHT, LH | 1 |  |

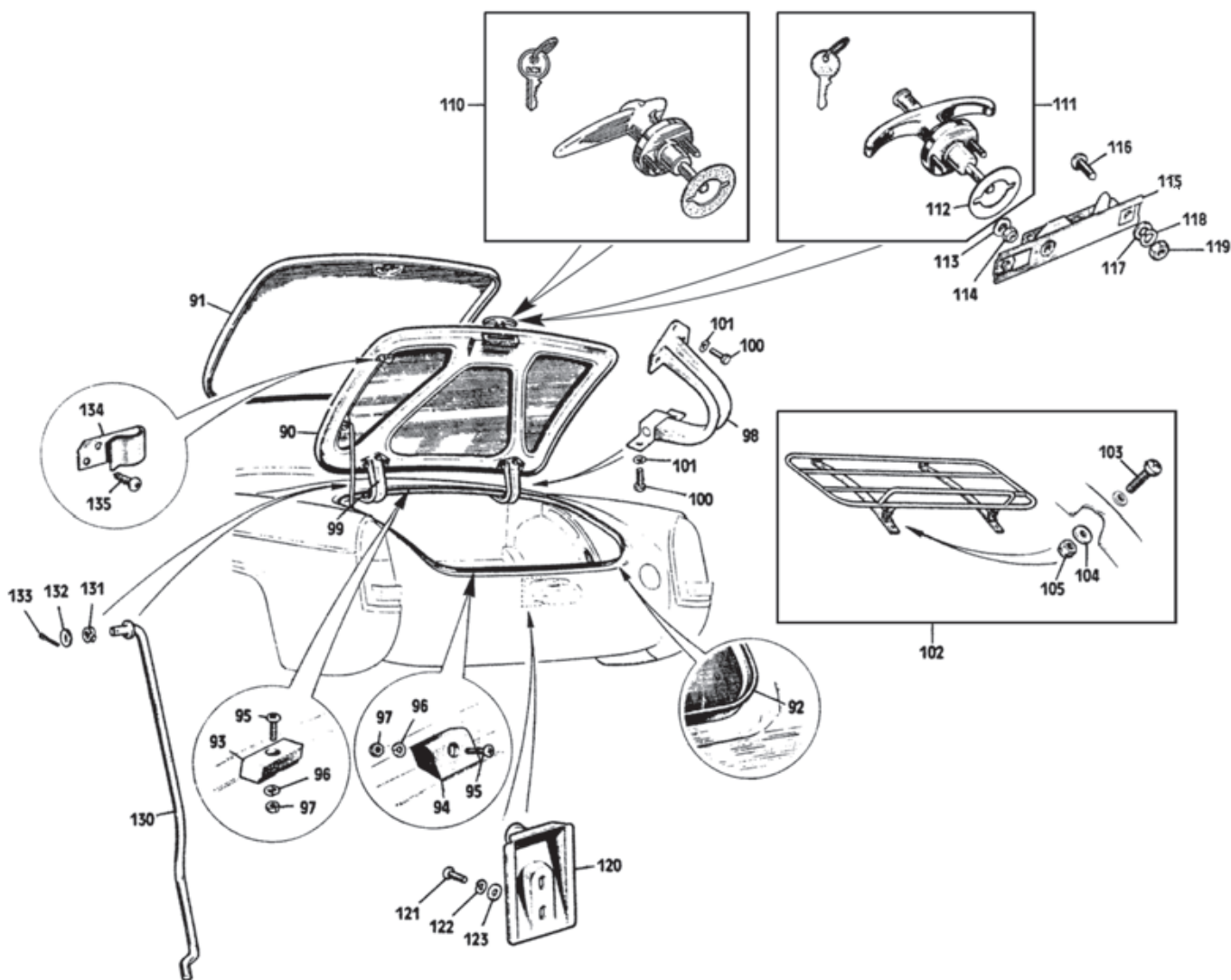
(Quarter lights with 'hooked' handles are no longer available).

**Quarter Light Glass & Seals**

|    |         |        |                                 |   |  |
|----|---------|--------|---------------------------------|---|--|
| 63 | AHH7448 | £3.40  | GLAZING STRIP, felt & rubber    | 2 |  |
| 64 | AHA7416 | £12.20 | SEAL, quarter light, RH         | 1 |  |
|    | AHA7417 | £12.20 | SEAL, quarter light, LH         | 1 |  |
| 65 | 27H8705 | £2.45  | GLAZING RUBBER                  | 2 |  |
| 66 | AHA7482 | £57.00 | GLASS, RH                       | 1 |  |
|    | AHA7483 | £57.00 | GLASS, LH                       | 1 |  |
| 67 | AHA7746 | £1.80  | SEAL, quarter light to door, RH | 1 |  |
|    | AHA7747 | £1.80  | SEAL, quarter light to door, LH | 1 |  |

**Quarter Light Components**

|     |          |        |   |     |             |
|-----|----------|--------|---|-----|-------------|
| 70  | 17H2530  | £1.30  | CORNER BLOCK, original style              | 2   |             |
| 71  | AHH8935  | £1.30  | CORNER BLOCK, modified alternative        | 2   |             |
| 72  | AHA7463  | NCA    | TOP PIVOT, upper half, RH                 | 1   |             |
| 73  | AHA7465  | NCA    | TOP PIVOT, lower half, RH                 | 1   |             |
|     | AHA7464  | NCA    | TOP PIVOT, upper half, LH                 | 1   |             |
|     | AHA9985  | £3.15  | TOP PIVOT, lower half, LH                 | 1   |             |
| 76  | AHA7774  | NCA    | RIVET, upper half of pivot to outer frame | 4   |             |
| 77  | CMZ204   | £0.29  | SCREW, lower half of pivot to inner frame | 4   |             |
| 78  | AHA9981  | £8.40  | PIVOT, bottom                             | 2   |             |
| 79  | AHA7467  | NCA    | DISTANCE TUBE, bottom pivot               | 2   |             |
| 80  | AHA7544  | £1.03  | SPRING, bottom pivot                      | 2   |             |
| 81  | GHF300   | £0.12  | WASHER, plain                             | 4   |             |
| 82  | GHF331   | £0.12  | WASHER, locking                           | 2   |             |
| 83  | GHF200   | £0.12  | NUT                                       | 4   |             |
| 86  | AFH6532  | £21.00 | LOCKING HANDLE, curved, RH                | 1   |             |
|     | AFH6533  | £21.00 | LOCKING HANDLE, curved, LH                | 1   |             |
| 87  | 37H2975  | £10.60 | BRACKET & PIVOT                           | 2   |             |
| 88  | AHA7474  | £0.91  | PIN, handle to pivot                      | 2   |             |
| 89  | AHA7473  | £0.44  | WASHER, waved                             | 2   |             |
| 90  | AHA7554  | £1.33  | RIVET, bracket to inner frame             | 4   |             |
| 91  | CZP404   | £0.50  | SCREW, corner finisher to frame, upper    | 2   |             |
| 92  | 17H2503  | £0.82  | SCREW, corner finisher to frame, lower    | 4   |             |
| 93  | AHA7543X | NCA    | STUD PLATE, quarter light to door         | 4   |             |
| 94  | AHA7774  | NCA    | RIVET, front stud plate to frame          | 4   |             |
| 95  | AHA7773  | NCA    | RIVET, rear stud plate and latch to frame | 4   |             |
| 123 | AHH6343  | £2.45  | NUT, stud plate to door                   | 4   |             |
| 126 | AHA7696  | NCA    | SHIM, front frame foot to door            | a/r | 1/16" thick |
| 127 | KXR416   | NCA    | RIVET, shim to front frame foot           | 2   |             |
| 128 | SH605071 | £0.40  | SCREW, front frame foot to door           | 4   |             |
| 129 | GHF332   | £0.19  | WASHER, locking                           | 4   |             |
| 130 | PWZ305   | £0.40  | WASHER, plain                             | 4   |             |
| 135 | AHA7315  | NCA    | BRACKET, drop glass channel to door       | 2   |             |
| 136 | AHA7553X | £0.78  | STUD PLATE, (for bracket AHA7315)         | 2   |             |
| 137 | GHF200   | £0.12  | NUT, (for stud plate)                     | 2   |             |
| 138 | SH604041 | £0.19  | SCREW, bracket to door                    | 4   |             |
| 139 | GHF331   | £0.12  | WASHER, locking                           | 10  |             |
| 140 | GHF300   | £0.12  | WASHER, plain                             | 10  |             |



**Boot Lid & Fittings**

**Sprite II, III & Midget I, II**

| ill | Part Number | Price £ea. | Description                          | Req. | Details                     |
|-----|-------------|------------|--------------------------------------|------|-----------------------------|
| 90  | CZJ351      | £243.70    | BOOT LID                             | 1    |                             |
| 91  | BMH9909     | NCA        | OUTER SKIN, boot lid                 | 1    |                             |
| 92  | CHA797      | £9.80      | SEAL, boot lid                       | 1    |                             |
| 93  | AHA6213     | £2.60      | BUFFER, boot lid, front              | 2    |                             |
| 94  | AHA6207     | £3.96      | BUFFER, boot lid, rear               | 2    |                             |
| 95  | PMZ210      | £0.34      | SCREW, buffer to drainage channel    | 4    |                             |
| 96  | WL700061    | £0.14      | WASHER, locking                      | 4    |                             |
| 97  | NH806011    | £0.18      | NUT                                  | 4    |                             |
| 98  | AHA6314     | £42.50     | HINGE, boot lid, RH                  | 1    |                             |
| 99  | AHA6315     | £33.00     | HINGE, boot lid, LH                  | 1    |                             |
| 100 | SH604051    | £0.19      | SCREW, hinge to boot lid & rear deck | 10   |                             |
| 101 | GHF331      | £0.12      | WASHER, locking                      | 10   |                             |
| 102 | AHA6252     | £180.00    | BOOT RACK, chrome, bolt-on           | 1    | OE style                    |
|     | AHA6252FIX  | £4.49      | FITTING KIT, boot rack               | 1    | replacement kit for AHA6252 |
| 103 | PMP514      | £1.28      | SCREW, chrome                        | 4    |                             |
| 104 | GHF301      | £0.10      | WASHER, plain                        | 4    |                             |
| 105 | GHF222      | £0.42      | NUT, nyloc                           | 4    |                             |

**Boot Lock**

|     |         |        |                                     |   |                           |
|-----|---------|--------|-------------------------------------|---|---------------------------|
| 110 | ALH2573 | £32.40 | HANDLE & LOCK, boot, with two keys  | 1 | to HAN6 8691, GAN1 4581   |
| 111 | AHA6357 | £35.70 | HANDLE & LOCK, boot, with two keys* | 1 | from HAN6 8692, GAN1 4582 |

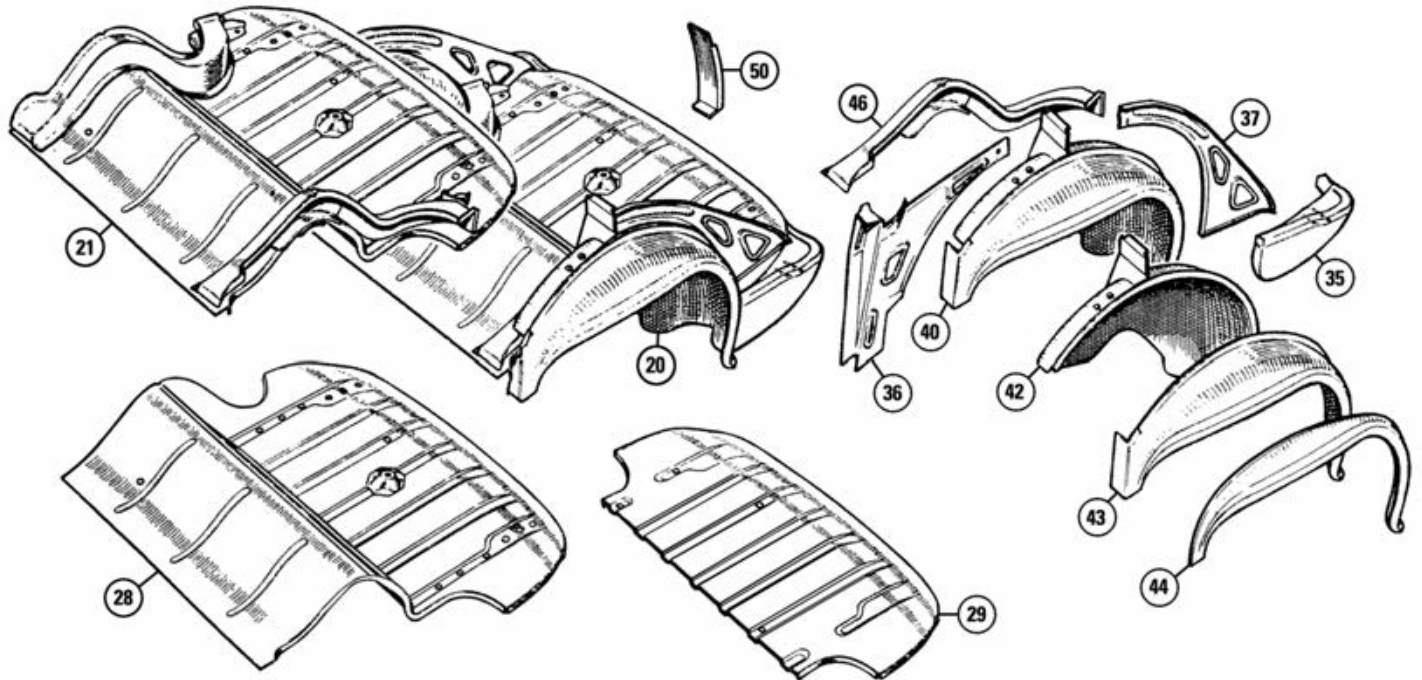
\*Note: See page 90 for lock & key sets. Lock & key sets are for Sprite III & Midget II only.

|     |         |       |                            |   |  |
|-----|---------|-------|----------------------------|---|--|
| 112 | ALA2466 | £0.71 | GASKET, handle to boot lid | 1 |  |
| 113 | GHF306  | £0.19 | WASHER, plain              | 2 |  |

|     |          |        |                                  |   |  |
|-----|----------|--------|----------------------------------|---|--|
| 114 | 53K1420  | £0.50  | NUT, securing handle to boot lid | 2 |  |
| 115 | AHA5807  | £9.80  | LATCH, boot lid                  | 1 |  |
| 116 | SH605051 | £0.20  | SCREW, latch to boot lid         | 2 |  |
| 117 | GHF300   | £0.12  | WASHER, plain                    | 2 |  |
| 118 | GHF331   | £0.12  | WASHER, locking                  | 2 |  |
| 119 | GHF200   | £0.12  | NUT                              | 2 |  |
| 120 | AHA5810  | £13.86 | STRIKER PLATE                    | 1 |  |
| 121 | PMZ308   | £0.18  | SCREW                            | 2 |  |
| 122 | WL700101 | £0.12  | WASHER, locking                  | 2 |  |
| 123 | GHF306   | £0.19  | WASHER, plain                    | 2 |  |

**Boot Lid Stay**

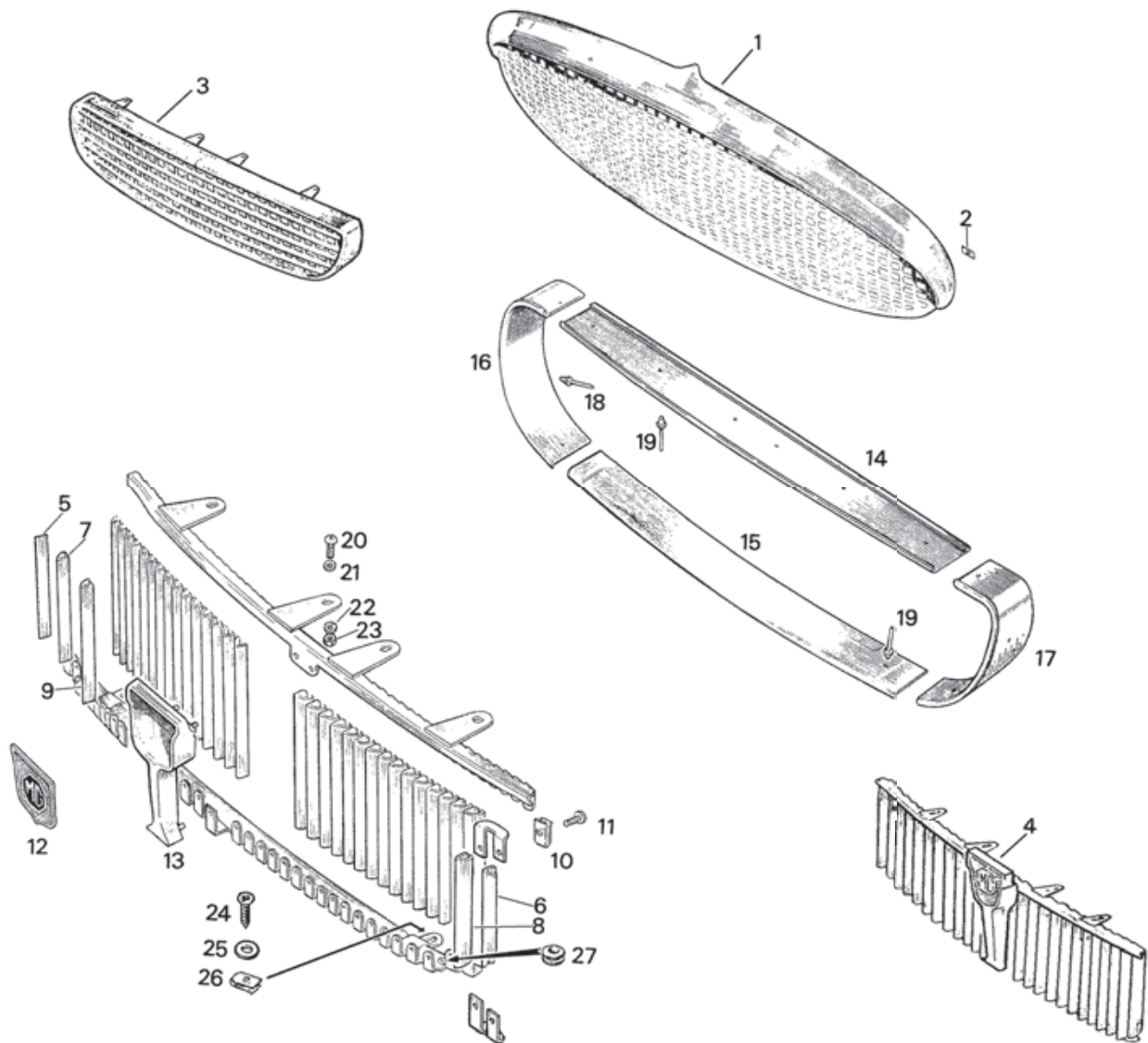
|     |          |       |                         |   |  |
|-----|----------|-------|-------------------------|---|--|
| 130 | AHA5811  | £9.22 | STAY ROD, boot lid      | 1 |  |
| 131 | AJD7722  | £0.20 | WASHER, thackery        | 1 |  |
| 132 | GHF300   | £0.12 | WASHER, plain           | 1 |  |
| 133 | GHF502   | £0.12 | SPLIT PIN               | 1 |  |
| 134 | AAA1524  | £5.00 | CLIP, stay rod stowage  | 1 |  |
| 135 | AB606031 | £0.20 | SCREW, clip to boot lid | 2 |  |



**Boot Floor, Chassis Member & Wheel Arches**

| ill | Part Number | Price £ea. | Description  | Req. | Details                      |
|-----|-------------|------------|--|------|------------------------------|
| 20  | AHA8013     | £755.00    | UNDERFRAME ASSEMBLY, rear  | 1    | }                            |
| 21  | BMH8016     | £378.00    | BOOT FLOOR & AXLE COVER ASSEMBLY<br>(Supplied complete with chassis rails, tank studs, spare wheel bracket. All ribs & holes stamped). | 1    |                              |
| 28  | BMH8058     | £138.00    | BOOT FLOOR & AXLE COVER PANEL<br>(Supplied with tank studs, spare wheel bracket. All ribs & holes stamped).                            | 1    | Sprite II, III, Midget I, II |
|     | BMH8017     | £128.95    | BOOT FLOOR & AXLE COVER PANEL<br>(Supplied as bare panel without tank studs or spare wheel bracket. All ribs & holes stamped).         | 1    |                              |
| 29  | MS79        | £76.10     | BOOT FLOOR, repair panel   | 1    | Sprite I only                |
| 35  | MS44AR      | £15.00     | BOOT FLOOR EXTENSION, rear, RH   | 1    | }                            |
|     | MS44AL      | £15.00     | BOOT FLOOR EXTENSION, rear, LH   | 1    |                              |
|     | AHA5837     | £33.00     | BOOT FLOOR EXTENSION rear, RH  | 1    | }                            |
|     | AHA5838     | £33.00     | BOOT FLOOR EXTENSION rear, LH  | 1    |                              |
|     | MS44R       | £14.00     | BOOT FLOOR EXTENSION rear, RH  | 1    | }                            |
|     | MS44L       | £14.00     | BOOT FLOOR EXTENSION rear, LH  | 1    |                              |
| 36  | 14A89       | £57.00     | REINFORCEMENT, RH, arch to 'B' post  | 1    | Sprite I only                |
|     | 14A90       | £34.90     | REINFORCEMENT, LH, arch to 'B' post  | 1    |                              |
|     | AHA8014     | £33.60     | REINFORCEMENT, RH, arch to 'B' post  | 1    | }                            |
|     | AHA8015     | £33.60     | REINFORCEMENT, LH, arch to 'B' post  | 1    |                              |
| 37  | AHA8035     | £30.00     | REINFORCEMENT, RH, arch to boot floor  | 1    | }                            |
|     | AHA8036     | £30.00     | REINFORCEMENT, LH, arch to boot floor  | 1    |                              |
| 40  | AHA8033     | £217.50    | WHEEL ARCH ASSEMBLY, RH  | 1    | }                            |
|     | AHA8034     | £217.50    | WHEEL ARCH ASSEMBLY, LH  | 1    |                              |
| 42  | AHA5148B    | £127.00    | INNER ARCH, (repair), RH   | 1    | }                            |
|     | AHA5149B    | £127.00    | INNER ARCH, (repair), LH   | 1    |                              |
|     | BMH8014     | £104.10    | INNER ARCH PANEL, RH   | 1    | }                            |
|     | BMH8015     | £104.10    | INNER ARCH PANEL, LH   | 1    |                              |

|    |         |        |                                   |   |                               |
|----|---------|--------|-----------------------------------|---|-------------------------------|
| 43 | AHA5735 | £97.10 | OUTER ARCH PANEL, RH              | 1 | }                             |
|    | AHA5736 | £97.10 | OUTER ARCH PANEL, LH              | 1 |                               |
| 44 | MS45AR  | £95.70 | OUTER ARCH, (repair), RH          | 1 | }                             |
|    | MS45AL  | £95.70 | OUTER ARCH, (repair), LH          | 1 |                               |
|    | MS45R   | £39.00 | OUTER ARCH, (repair), RH          | 1 | }                             |
|    | MS45L   | £39.00 | OUTER ARCH, (repair), LH          | 1 |                               |
| 46 | AHA7240 | £75.00 | CHASSIS MEMBER, RH                | 1 |                               |
|    | AHA7241 | £75.00 | CHASSIS MEMBER, LH                | 1 |                               |
| 50 | AHA5834 | £14.50 | SUPPORT PANEL, boot latch/striker | 1 | Sprite II, III & Midget I, II |



**Grilles & Fittings**

**Sprite I (Grille)**

| Ill | Part Number | Price £ea. | Description                        | Req. | Details |
|-----|-------------|------------|------------------------------------|------|---------|
| 1   | 14A4715     | £225.00    | GRILLE ASSEMBLY, (chrome)          | 1    |         |
|     | 14A4715SS   | NCA        | GRILLE ASSEMBLY, (stainless steel) | 1    |         |
| 2   | PFS104      | £0.16      | SPIRE CLIP                         | 13   |         |

**Sprite II, III (Grille)**

|   |         |         |                 |   |  |
|---|---------|---------|-----------------|---|--|
| 3 | AHA8098 | £175.20 | GRILLE ASSEMBLY | 1 |  |
|---|---------|---------|-----------------|---|--|

**Midget I, II (Grille)**

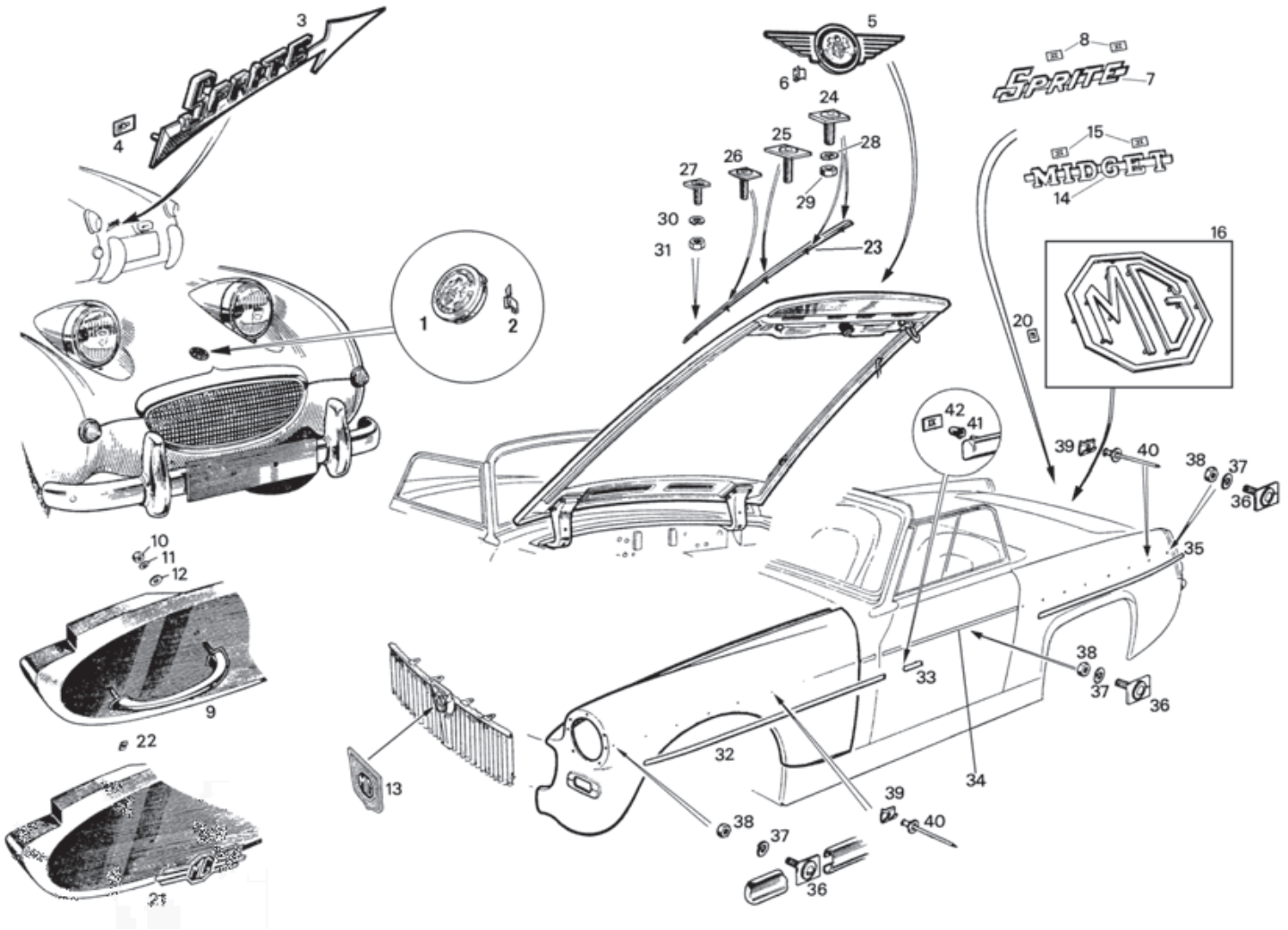
|    |          |         |                               |    |  |
|----|----------|---------|-------------------------------|----|--|
| 4  | ARA249   | £205.00 | GRILLE ASSEMBLY               | 1  |  |
| 5  | ARA1208  | £2.90   | SLAT, outer grille RH         | 1  |  |
| 6  | ARA1209  | £2.90   | SLAT, outer grille LH         | 1  |  |
| 7  | ARA1215  | £2.90   | SLAT, (2nd), outer grille, RH | 1  |  |
| 8  | ARA1216  | £2.90   | SLAT, (2nd), outer grille, LH | 1  |  |
| 9  | ARA1210  | £3.70   | SLATS, inner                  | 32 |  |
| 10 | ARH596   | £0.58   | CLIP, slats                   | 76 |  |
| 11 | AB606031 | £0.20   | SCREW                         | 76 |  |
| 12 | ARA2148  | £9.00   | BADGE, grille                 | 1  |  |
| 13 | ARA2069  | NCA     | PLINTH, badge                 | 1  |  |

**Grille Surround & Fixings**

**Sprite II, III, Midget I, II**

| Ill | Part Number | Price £ea. | Description                    | Req. | Details |
|-----|-------------|------------|--------------------------------|------|---------|
| 14  | AHA5514     | £19.00     | FINISHER, bonnet/upper grille  | 1    |         |
| 15  | AHA5515     | £22.70     | FINISHER, lower grille         | 1    |         |
| 16  | AHA5512     | £15.50     | FINISHER, (side), RH           | 1    |         |
| 17  | AHA5513     | £15.50     | FINISHER, (side), LH           | 1    |         |
| 18  | RA608176    | £0.72      | RIVET, side finishers          | 6    |         |
| 19  | DMP819      | £0.20      | RIVET, upper & lower finishers | 10   |         |
| 20  | SE604041    | £0.31      | SCREW, (upper grille), (1/4")  | 4    |         |
| 21  | GHF300      | £0.12      | WASHER, flat, (1/4")           | 8    |         |
| 22  | GHF331      | £0.12      | WASHER, spring, (1/4")         | 8    |         |
| 23  | GHF200      | £0.12      | NUT, (1/4")                    | 4    |         |
| 24  | GHF425      | £0.12      | SCREW, (lower grille), (1/4")  | 2    |         |
| 25  | PWZ404      | £0.34      | WASHER, flat, (1/4")           | 2    |         |
| 26  | GHF713      | £0.29      | SPIRE NUT                      | 2    |         |
| 27  | ARA1259     | NCA        | GROMMET                        | 4    |         |





**Badges & Mouldings**

**Sprite I**

| Ill | Part Number | Price £ea. | Description                  | Req. | Details |
|-----|-------------|------------|------------------------------|------|---------|
| 1   | 14A4898     | £20.00     | BADGE, bonnet, (plastic)     | 1    |         |
| 2   | 14A5542X    | £0.29      | CLIP, badge                  | 3    |         |
| 3   | 14A4859     | £13.90     | BADGE, Sprite, boot, (metal) | 1    |         |
| 4   | PFS104      | £0.16      | CLIP, badge                  | 2    |         |

**Sprite II, III**

|   |          |        |                                  |   |  |
|---|----------|--------|----------------------------------|---|--|
| 5 | AHA5518  | £18.30 | BADGE, winged, bonnet, (plastic) | 1 |  |
| 6 | 14A5542X | £0.29  | CLIP, badge                      | 4 |  |
| 7 | AHA5699  | £13.80 | BADGE, Sprite, boot, (metal)     | 1 |  |
| 8 | PFS104   | £0.16  | CLIP, badge                      | 2 |  |

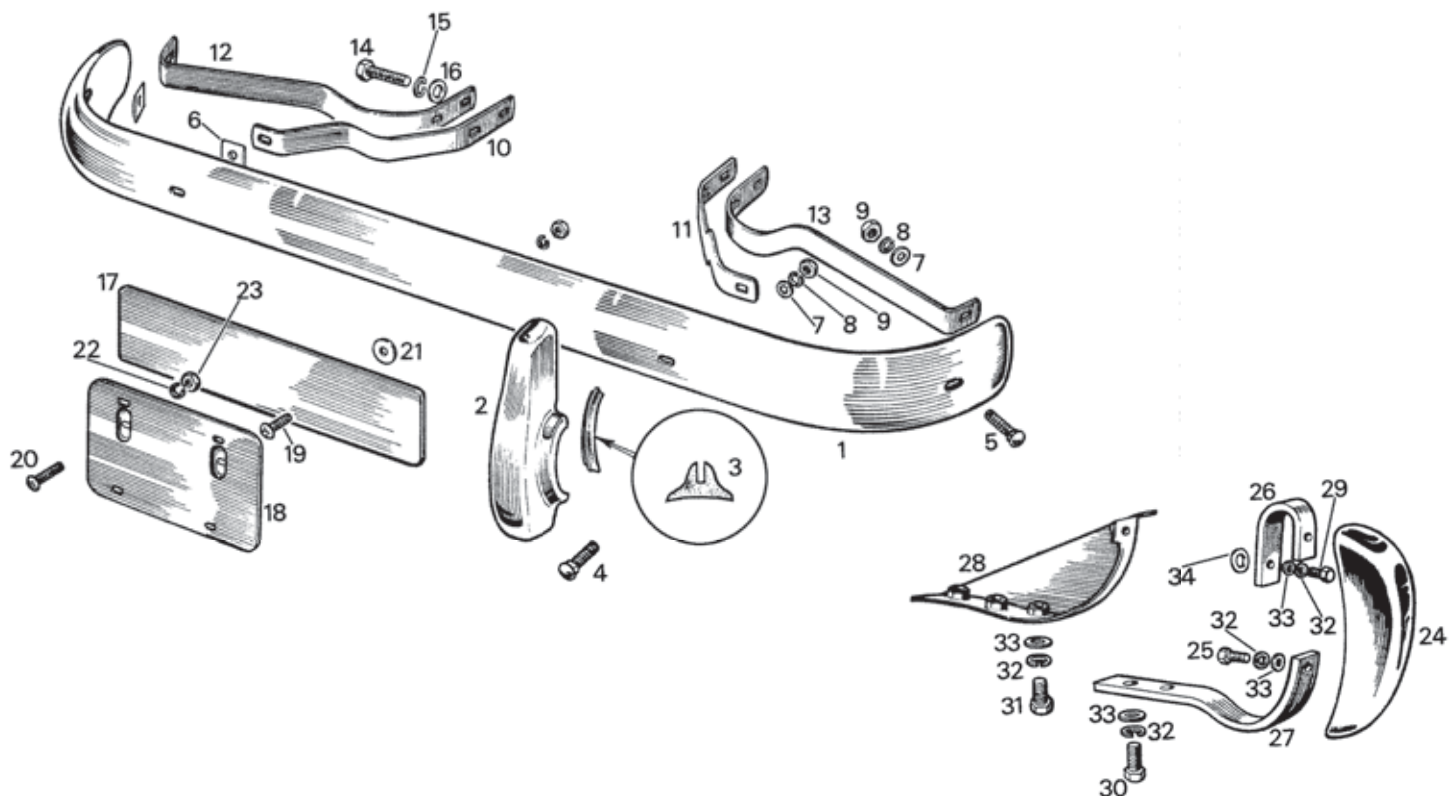
**Sprite I & II Only**

|    |         |        |                        |   |  |
|----|---------|--------|------------------------|---|--|
| 9  | 14B1729 | £24.70 | HANDLE, dash           | 1 |  |
| 10 | GHF200  | £0.12  | NUT, (1/4")            | 2 |  |
| 11 | GHF331  | £0.12  | WASHER, spring, (1/4") | 2 |  |
| 12 | GHF300  | £0.12  | WASHER, flat, (1/4")   | 2 |  |

**Midget I, II**

|    |          |        |                              |    |  |
|----|----------|--------|------------------------------|----|--|
| 13 | ARA2148  | £9.00  | BADGE, MG, grille, (plastic) | 1  |  |
| 14 | AHA5683  | £8.56  | BADGE, Midget, boot          | 1  |  |
| 15 | PFS104   | £0.16  | CLIP                         | 2  |  |
| 16 | AHH5261C | £8.30  | BADGE SET, MG Octagon        | 1  |  |
| 20 | PFS103   | £0.31  | CLIP                         | 13 |  |
| 21 | AHH5258  | £11.20 | BADGE, MG, dashboard         | 1  |  |
| 22 | ADB509   | £0.24  | CLIP                         | 2  |  |
| 23 | 14A7074  | £60.00 | MOULDING, bonnet centre      | 1  |  |

|             |        |                                |   |
|-------------|--------|--------------------------------|---|
| 14A7074FK   | £10.20 | FITTING KIT, bonnet moulding   | 1   |
| 24 AHA5700  | £2.45  | CLIP, no. 1 & 2                | 2   |
| 25 AHH6360  | £0.48  | CLIP, no. 3                    | 1   |
| 26 AHA6257  | £3.44  | CLIP, no. 4                    | 1   |
| 27 AHA5702  | £2.24  | CLIP, no. 5                    | 1   |
| 28 WL700101 | £0.12  | WASHER, spring, (3/16")        | 3   |
|             |        |                                | } for clips 1-3<br>(items 24/25)  |
| 29 GHF206   | £0.08  | NUT, (3/16")                   | 3   |
| 30 WL700061 | £0.14  | WASHER, spring, (1/8")         | 2   |
| 31 NH806011 | £0.18  | NUT, (1/8")                    | 2   |
|             |        |                                | } for clips 4 & 5<br>(items 26/27)  |
| 32 AHA5825  | £20.00 | MOULDING, front wing, (1/8")   | 2   |
|             |        |                                | 8 clips req. per moulding   |
|             |        |                                | 1   |
|             |        |                                | 2   |
| 33 AHA5822  | £9.30  | MOULDING, 'A' post             | 2   |
| 34 AHA5823  | £19.30 | MOULDING, door, RH             | 1   |
|             |        |                                | } 5 clips req.<br>per moulding  |
|             |        |                                | 1   |
| 35 AHA5818  | £20.80 | MOULDING, rear wing            | 2   |
|             |        |                                | 7 clips req. per moulding   |
| 36 AHA9447  | £1.24  | STUD PLATE                     | 6   |
|             |        |                                | (The stud plates are fitted at the front of the front wings, middle of the doors, and at the rear of the rear wings). |
| 37 WL700101 | £0.12  | WASHER, spring, (3/16")        | 6   |
| 38 NH105041 | £0.08  | NUT, (3/16")                   | 6   |
| 39 ALA3647  | £0.32  | CLIP, (moulding)               | 40  |
| 40 RA607096 | £0.35  | POP RIVET, (moulding)          | 40  |
| 41 GHF1531  | £0.22  | CLIP, 'A' post moulding        | 2   |
| 42 PFS104   | £0.16  | CLIP, 'A' post moulding        | 2   |
| NI GAC4101  | £13.55 | UNION FLAG BADGE, enamel, pair | 1   |



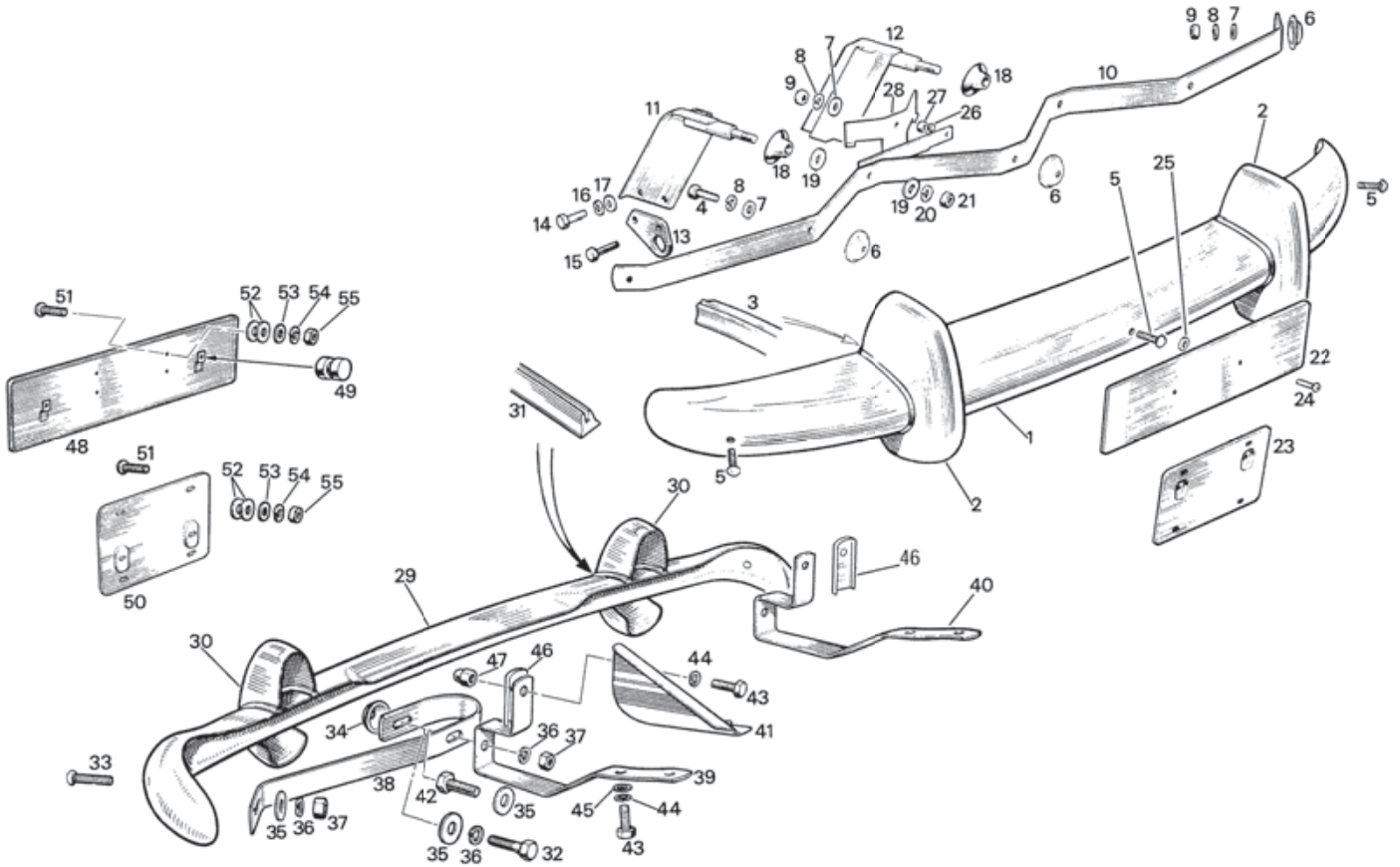
**Bumpers & Number Plate fittings**

**Front Bumper, Sprite I**

| Ill | Part Number | Price £ea. | Description                                | Req. | Details                |
|-----|-------------|------------|--|------|------------------------|
| 1   | 27H9607     | £276.00    | BUMPER BAR, (front)                        | 1    | where fitted           |
| 2   | 27H9612     | £51.50     | OVERRIDE                                   | 2    |                        |
| 3   | 552218      | £0.32      | STRIP, seating, (plastic)                  | 4    |                        |
| 4   | 554700K     | £1.52      | BOLT KIT, per override                     | 2    | includes items 7, 8, 9 |
| 5   | 1G9872      | £1.30      | BOLT, bumper                               | 2    |                        |
| 6   | ACC5811     | £2.15      | PACKING PIECE                              | 4    |                        |
| 7   | GHF302      | £0.30      | WASHER, flat, (3/8")                       | 4    |                        |
| 8   | GHF333      | £0.19      | WASHER, spring, (3/8")                     | 4    |                        |
| 9   | GHF202      | £0.12      | NUT, (3/8")                                | 4    |                        |
| 10  | 27H9608     | £17.00     | MOUNTING BAR, inner, RH                    | 1    |                        |
| 11  | 27H9609     | £17.00     | MOUNTING BAR, inner, LH                    | 1    |                        |
| 12  | 27H9610     | £19.45     | MOUNTING BAR, outer, RH                    | 1    |                        |
| 13  | 27H9611     | £19.45     | MOUNTING BAR, outer, LH                    | 1    |                        |
| 14  | GHF106      | £0.35      | BOLT, mounting bars, (3/8")                | 4    |                        |
| 15  | GHF333      | £0.19      | WASHER, spring, (3/8")                     | 4    |                        |
| 16  | GHF302      | £0.30      | WASHER, flat, (3/8")                       | 4    |                        |
| 17  | ALK3268     | £5.18      | BACK PLATE, (no. plate)                    | 1    | not for U.S.A.         |
|     | ALK3268SS   | £9.01      | BACK PLATE, (no. plate), (stainless steel) | 1    |                        |
| 18  | AHA5211     | £7.20      | BACK PLATE, number plate                   | 1    | U.S.A. only            |
|     | AHA5211SS   | £25.50     | BACK PLATE, number plate, s/steel          | 1    |                        |
| 19  | SE604061    | £0.34      | SCREW, (1/4")                              | 2    | not for U.S.A.         |
| 20  | SE604051    | £0.29      | SCREW, (1/4")                              | 2    | U.S.A. only            |
| 21  | AHH5712     | £0.76      | SPACER                                     | 6    | not for U.S.A.         |
| 22  | GHF331      | £0.12      | WASHER, spring, (1/4")                     | 2    |                        |
| 23  | GHF200      | £0.12      | NUT, (1/4")                                | 2    |                        |

**Rear Bumper, Sprite I**

|    |          |        |                            |    |  |
|----|----------|--------|----------------------------|----|--|
| 24 | 14A4734  | £56.50 | OVERRIDE                   | 2  |  |
| 25 | SH605061 | £0.13  | BOLT, 'U' bracket, (5/16") | 4  |  |
| 26 | 14A4738  | £5.39  | BRACKET, upper             | 2  |  |
| 27 | 14A4739  | £7.27  | BRACKET, lower             | 2  |  |
| 28 | 14A3411  | £14.35 | BRACKET, inner             | 2  |  |
| 29 | SH605071 | £0.40  | SCREW, upper, (5/16")      | 2  |  |
| 30 | SH605061 | £0.13  | SCREW, lower, (5/16")      | 4  |  |
| 31 | SH605041 | £0.20  | SCREW, (locating), (5/16") | 2  |  |
| 32 | GHF332   | £0.19  | WASHER, spring, (5/16")    | 12 |  |
| 33 | GHF301   | £0.10  | WASHER, flat, (5/16")      | 12 |  |
| 34 | 2K9679   | £0.60  | PAD, seating, (rubber)     | 2  |  |



**Bumpers & Number Plate fittings**

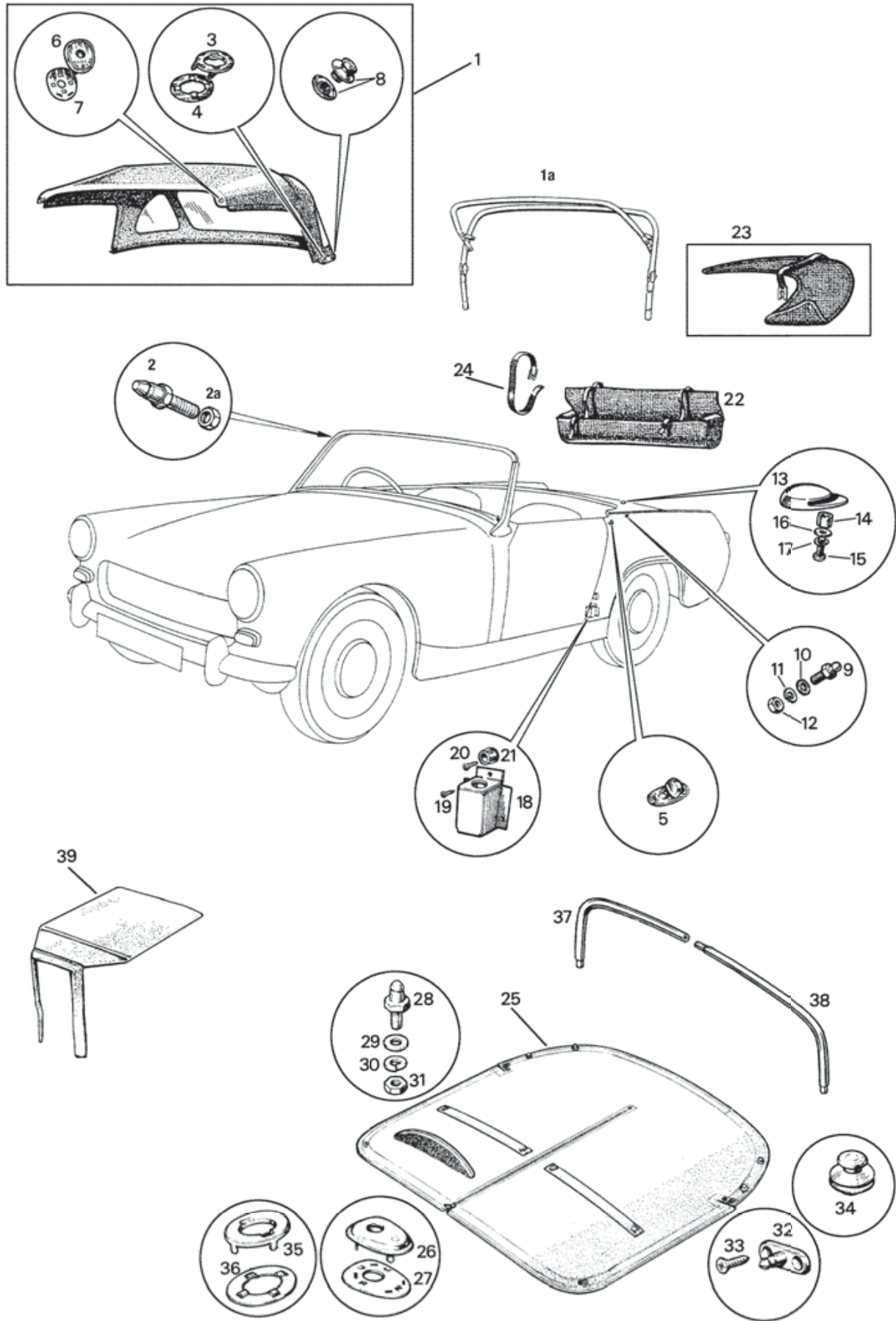
**Front Bumper, Sprite II, III & Midget I, II**

| ill | Part Number | Price £ea. | Description                       | Req. | Details                      |
|-----|-------------|------------|-----------------------------------|------|------------------------------|
| 1   | AHA5695     | £110.00    | BUMPER BAR, (front)               | 1    |                              |
| 2   | AHA5686     | £30.00     | OVERRIDE                          | 2    |                              |
| 3   | 552218      | £0.32      | PACKING, override                 | 4    |                              |
| 4   | BH606111    | £1.10      | BOLT, override, 3/8"              | 2    |                              |
| 5   | 554700K     | £1.52      | BOLT KIT, per override            | 2    | includes items 8 & 9         |
| 6   | 11B5721     | £0.73      | SPACER/WASHER                     | 5    |                              |
| 7   | GHF302      | £0.30      | WASHER, flat, (3/8")              | 5    |                              |
| 8   | GHF333      | £0.19      | WASHER, spring, (3/8")            | 5    |                              |
| 9   | GHF202      | £0.12      | NUT, (3/8")                       | 3    |                              |
| 10  | AHA5696     | £35.00     | SPRING BAR, bumper                | 1    |                              |
| 11  | AHA5521     | £25.20     | MOUNTING, bumper, RH              | 1    |                              |
| 12  | AHA5522     | £25.20     | MOUNTING, bumper, LH              | 1    |                              |
| 13  | AHA6498     | £9.66      | EYE, (towing eye)                 | 2    | optional                     |
| 14  | SH606061    | £0.50      | SCREW, (3/8")                     | 4    |                              |
| 15  | GHF105      | £0.24      | SCREW, (3/8")                     | 4    | when towing eye fitted       |
| 16  | GHF333      | £0.19      | WASHER, spring, (3/8")            | 4    |                              |
| 17  | GHF302      | £0.30      | WASHER, flat, (3/8")              | 4    |                              |
| 18  | AAA1645     | £0.40      | GROMMET, front valance            | 2    |                              |
| 19  | PWZ208      | £0.72      | WASHER, flat, (1/2")              | 4    |                              |
| 20  | GHF335      | £0.24      | WASHER, spring, (1/2")            | 2    |                              |
| 21  | GHF204      | £0.22      | NUT, (1/2")                       | 2    |                              |
| 22  | ALK3268     | £5.18      | BACK PLATE, (no. plate)           | 1    | not for U.S.A.               |
| 23  | AHA5211     | £7.20      | BACK PLATE, number plate          | 1    | U.S.A. only                  |
| 24  | AHA5211SS   | £25.50     | BACK PLATE, number plate, s/steel | 1    |                              |
| 25  | SE604051    | £0.29      | SCREW, (1/4")                     | 2    |                              |
| 26  | AHH5712     | £0.76      | WASHER, packing                   | 2    |                              |
| 27  | GHF331      | £0.12      | WASHER, spring, (1/4")            | 2    |                              |
| 28  | GHF200      | £0.12      | NUT, (1/4")                       | 2    |                              |
| 28  | AHH8177     | £4.27      | BRACKET, mounting                 | 1    | backplates (22/23) to bumper |

**Rear Bumper**

At the factory, some Sprite II models were fitted with Sprite I rear override (‘Bumperettes’). As the brackets and fixings for these parts are no longer available, we have not listed them.

| ill | Part Number | Price £ea. | Description                                | Req. | Details                |
|-----|-------------|------------|--|------|------------------------|
| 29  | AHA5673     | £135.00    | BUMPER BAR, (rear)                         | 1    |                        |
| 30  | AHA5686     | £30.00     | OVERRIDE                                   | 2    |                        |
| 31  | 552218      | £0.32      | PACKING, override                          | 4    |                        |
| 32  | BH606111    | £1.10      | BOLT, override, 3/8"                       | 2    |                        |
| 33  | 554700K     | £1.52      | BOLT KIT, per override                     | 2    | includes items 36 & 37 |
| 34  | 11B5721     | £0.73      | SPACER/WASHER                              | 4    |                        |
| 35  | GHF302      | £0.30      | WASHER, flat, (3/8")                       | 6    |                        |
| 36  | GHF333      | £0.19      | WASHER, spring, (3/8")                     | 6    |                        |
| 37  | GHF202      | £0.12      | NUT  | 4    |                        |
| 38  | AHA5675     | £10.10     | SPRING BAR, bumper                         | 2    |                        |
| 39  | AHA5677     | £8.50      | SUPPORT BAR, RH                            | 1    |                        |
| 40  | AHA5678     | £8.50      | SUPPORT BAR, LH                            | 1    |                        |
| 41  | AHA5765     | £13.50     | BRACKET, inner                             | 2    |                        |
| 42  | GHF105      | £0.24      | SCREW, (3/8")                              | 2    |                        |
| 43  | SH605061    | £0.13      | SCREW, (5/16")                             | 8    |                        |
| 44  | GHF332      | £0.19      | WASHER, spring, (5/16")                    | 8    |                        |
| 45  | GHF301      | £0.10      | WASHER, flat, (5/16")                      | 6    |                        |
| 46  | AHA5679     | £9.60      | FINISHER, support bracket                  | 2    |                        |
| 47  | 14B2685     | £1.24      | NUT, dome, (chrome), (5/16")               | 2    |                        |
| 48  | AHA5791     | £5.80      | BACK PLATE, (no. plate)                    | 1    |                        |
| 48  | AHA5791SS   | £16.60     | BACK PLATE, (no. plate), (stainless steel) | 1    | not U.S.A.             |
| 49  | AHA5804     | £1.24      | BUFFER                                     | 2    |                        |
| 50  | AHA5211     | £7.20      | BACK PLATE, number plate                   | 1    | U.S.A. only            |
| 50  | AHA5211SS   | £25.50     | BACK PLATE, number plate, s/steel          | 1    |                        |
| 51  | SE604061    | £0.34      | SCREW                                      | a/r  |                        |
| 52  | AHH5712     | £0.76      | PACKING                                    | a/r  |                        |
| 53  | GHF300      | £0.12      | WASHER, flat, (1/4")                       | a/r  |                        |
| 54  | GHF331      | £0.12      | WASHER, spring, (1/4")                     | a/r  |                        |
| 55  | GHF200      | £0.12      | NUT, (1/4")                                | a/r  |                        |



**Hood, Frame & Tonneau Cover**

**Hood, Sprite I, II & Midget I**

| ill | Part Number | Price £ea. | Description                | Req. | Details  |
|-----|-------------|------------|----------------------------|------|--|
| NI  | 14A4806Z    | £231.60    | HOOD, (vinyl), black       | 1    | ] Sprite I to AN5 5476<br>(9 stud screen fixing)   |
| NI  | 14A4806M    | NCA        | HOOD, (vinyl), red         | 1    |  |
| NI  | AHA5323Z    | £241.80    | HOOD, (vinyl), black       | 1    | ] Sprite I from AN5 5477<br>(2 stud screen fixing) |
| NI  | AHA5323W    | NCA        | HOOD, (vinyl), white       | 1    |  |
| NI  | AHA5323BISC | £235.60    | HOOD, (vinyl), biscuit     | 1    | ] Sprite I & Midget I                              |
| NI  | AHA5323C    | £241.80    | HOOD, (vinyl), cream       | 1    |  |
| NI  | AHA5323M    | £241.80    | HOOD, (vinyl), red         | 1    | ] Sprite I & Midget I                              |
| NI  | AHA5323N    | £241.80    | HOOD, (vinyl), navy        | 1    |  |
| NI  | AHA5323TAN  | NCA        | HOOD, (vinyl), tan         | 1    | ] Sprite I & Midget I                              |
| NI  | AHA5323DD   | £359.00    | HOOD, (double duck), black | 1    |  |
| 1   | AHA5902Z    | £225.00    | HOOD, (vinyl), black       | 1    | ] Sprite II & Midget I                             |
|     | AHA5902DD   | NCA        | HOOD, (double duck), black | 1    |  |
|     | AHA5902MMH  | £452.00    | HOOD, (mohair), red        | 1    |  |

**Hood Frame, Fittings & Hood Fasteners**

|    |            |         |                                   |     |   |
|----|------------|---------|-----------------------------------|-----|---|
| NI | AHA5323FBR | £11.65  | BAR, hood locating, front         | 1   | ] Sprite I from AN5 5477,<br>] Sprite II & Midget I |
| NI | 14A4806BAR | £17.70  | BAR, hood locating, rear          | 1   | ] all models  |
| 1a | AHA5324    | £277.40 | FRAME ASSEMBLY, (not illustrated) | 1   | ] Sprite I  |
|    | AHA5768/9  | £201.00 | FRAME ASSEMBLY, (2 piece)         | 1   | ] Sprite II & Midget I                              |
| 2  | 97H717     | £1.00   | PEG, 'Lift the Dot'               | a/r | ] screen fixing                                     |

Note: 9 required for Sprite I to AN5 5476, 2 required for other models.

|    |          |        |  |     |   |
|----|----------|--------|--|-----|---|
| 2a | AJD8012Z | £0.14  | NUT                                      | 2   | ] Sprite II & Midget I  |
| 3  | 14A6537  | £0.38  | EYELET, ('B' post, inner)                | 2   | ] 9 required for early Sprite I,<br>] 2 required for other models |
| 4  | 14A6538  | £0.40  | WASHER, eyelet                           | 2   |   |
| 5  | 14A6536  | £1.10  | TURN BUTTON                              | 2   | ] a/r   |
| 6  | 552650   | £0.60  | FASTENER, socket, 'Lift the Dot' (outer) | a/r |   |
|    | 552650Z  | NCA    | FASTENER, socket, 'Lift the Dot' (outer) | a/r | ] a/r   |
| 7  | 552651   | £0.42  | PLATE, 'clinch'                          | a/r | ] 4   |
| 8  | TFS106   | £2.50  | FASTENER & WASHER, 'Tenax'               | 4   |   |
| 9  | TFP1006  | £0.56  | PEG, 'Tenax'                             | 4   | ] 4   |
| 10 | 2K4936   | £0.20  | WASHER, leather                          | 4   |   |
| 11 | WL700101 | £0.12  | WASHER, spring, (3/16")                  | 4   | ] 4   |
| 12 | GHF206   | £0.08  | NUT, (3/16")                             | 4   |   |
| 13 | 14B1730  | £4.00  | RETAINER, hood bar                       | 2   | ] chrome  |
| 14 | 11K5564  | £1.85  | COLLAR, (spacer)                         | 2   | ] 4   |
| 15 | PMZ305   | £0.20  | SCREW, (3/16")                           | 4   |   |
| 16 | PWZ203   | £0.12  | WASHER, flat, (3/16")                    | 4   | ] 4   |
| 17 | WL700101 | £0.12  | WASHER, spring, (3/16")                  | 4   |   |
| 18 | 14A4879  | £11.09 | BRACKET, hood frame stowage              | 2   | ] 6   |
| 19 | GHF423   | £0.18  | SCREW                                    | 6   |   |
| 20 | AB608051 | £0.29  | SCREW                                    | 2   | ] Sprite I only   |
| 21 | 2H5905   | £3.71  | BUFFER                                   | 2   | ] 1   |
| 22 | AHA5884  | NCA    | BAG, hood cover                          | 1   |   |
| 23 | AHA5698  | NCA    | BAG, hood frame                          | 1   | ] Sprite II & Midget I only                                       |
| 24 | AHA5217K | £27.40 | STRAP & BUCKLE, stowage                  | 1   | ] 1   |

**Tonneau Cover, Fittings & Fasteners**

**Sprite I**

|    |           |         |                             |   |       |
|----|-----------|---------|-----------------------------|---|-------|
| 25 | AHA5256   | £241.90 | TONNEAU, vinyl, black       | 1 | ] RHD |
|    | AHA5256N  | £221.50 | TONNEAU, vinyl, blue        | 1 |       |
|    | AHA5482   | NCA     | TONNEAU, vinyl, white       | 1 | ] 1   |
|    | AHA5256DD | £268.00 | TONNEAU, double duck, black | 1 |       |
|    | AHA5257   | £241.90 | TONNEAU, vinyl, black       | 1 | ] LHD |
|    | AHA5483   | £210.80 | TONNEAU, vinyl, white       | 1 |       |
|    | AHA5257DD | £268.00 | TONNEAU, double duck, black | 1 | ] 1   |

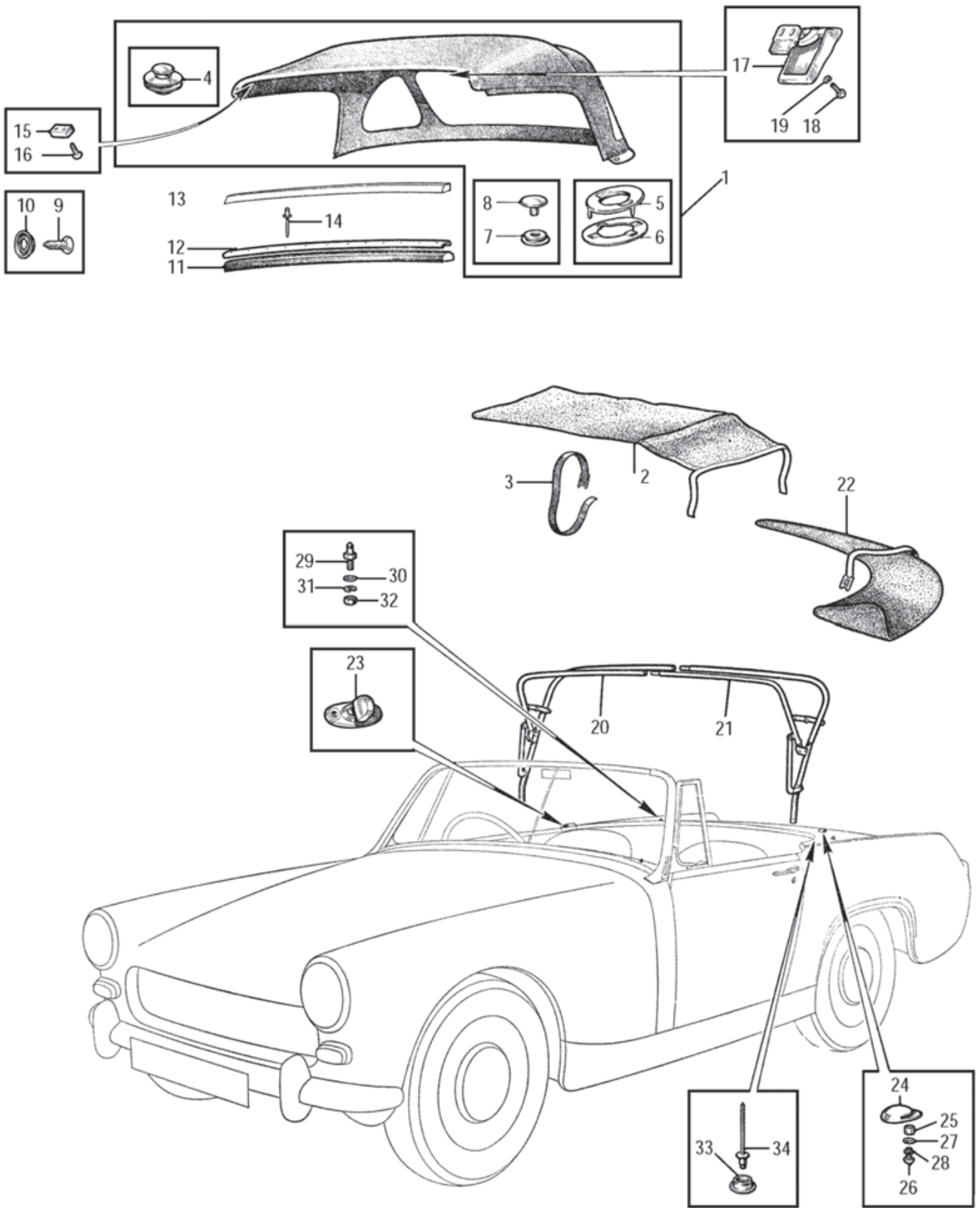
**Sprite II & Midget I**

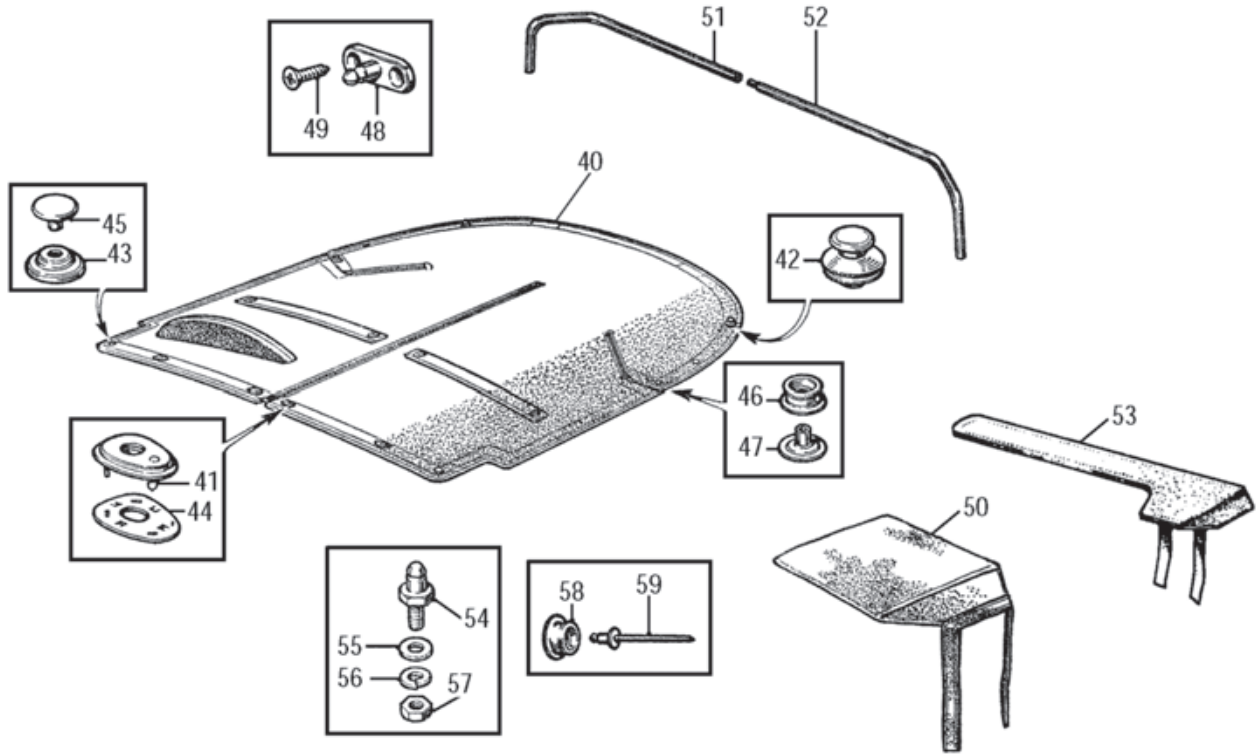
|    |        |         |                       |   |       |
|----|--------|---------|-----------------------|---|-------|
| 25 | 8G9110 | £236.50 | TONNEAU, vinyl, red   | 1 | ] RHD |
|    | 8G9111 | NCA     | TONNEAU, vinyl, blue  | 1 |       |
|    | 8G9112 | £236.50 | TONNEAU, vinyl, black | 1 | ] 1   |
|    | 8G9116 | NCA     | TONNEAU, vinyl, white | 1 |       |
|    | 8G9113 | £231.60 | TONNEAU, vinyl, red   | 1 | ] LHD |
|    | 8G9114 | NCA     | TONNEAU, vinyl, blue  | 1 |       |
|    | 8G9115 | £236.50 | TONNEAU, vinyl, black | 1 | ] 1   |
|    | 8G9117 | NCA     | TONNEAU, vinyl, beige | 1 |       |

**Sprite I, II & Midget I**

|    |         |       |  |     |             |
|----|---------|-------|--|-----|-------------|
| 26 | 552650  | £0.60 | FASTENER, socket, 'Lift the Dot' (outer) | a/r | ] unbranded |
|    | 552650Z | NCA   | FASTENER, socket, 'Lift the Dot' (outer) | a/r |             |
| 27 | 552651  | £0.42 | BASE PLATE                               | a/r | ] 3         |
| 28 | 97H717  | £1.00 | PEG, 'Lift the Dot'                      | 3   |             |

|    |          |        |                                       |   |     |
|----|----------|--------|---------------------------------------|---|-----|
| 29 | 2K4936   | £0.20  | WASHER, leather                       | 3 | ] 3 |
| 30 | WL700101 | £0.12  | WASHER, spring, (3/16")               | 3 |     |
| 31 | GHF206   | £0.08  | NUT, (3/16")                          | 3 | ] 4 |
| 32 | LFP116   | £1.30  | PEG, 'Lift the Dot' (rear heel board) | 4 |     |
| 33 | AD606043 | £0.19  | SCREW                                 | 8 | ] 4 |
| 34 | TFS106   | £2.50  | FASTENER 'tenax'                      | 4 |     |
| 35 | 14A6537  | £0.38  | EYELET                                | 2 | ] 2 |
| 36 | 14A6538  | £0.40  | BACK PLATE, eyelet                    | 2 |     |
| 37 | AHA6011  | £33.00 | RAIL, tonneau, RH                     | 1 | ] 1 |
| 38 | AHA6012  | £33.00 | RAIL, tonneau, LH                     | 1 |     |
| NI | AHH6757  | £26.30 | BAG, tonneau rails                    | 1 | ] 1 |
| 39 | 242-605  | £25.00 | BAG, tonneau cover                    | 1 |     |





**Hood, Frame & Tonneau Cover**

**Hood, Sprite III & Midget II**

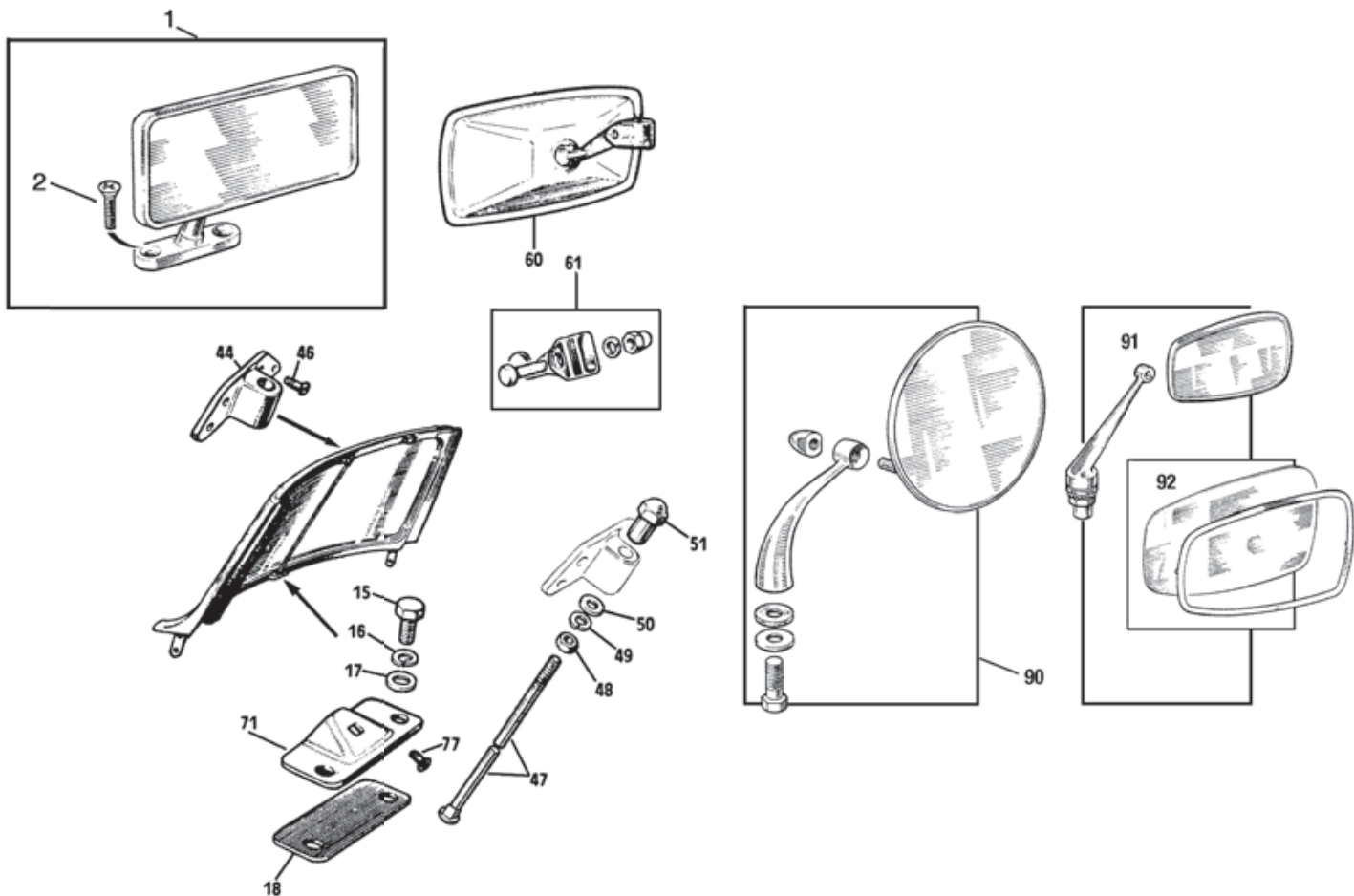
| II | Part Number | Price £ea. | Description             | Req. | Details          |
|----|-------------|------------|-------------------------|------|------------------|
| 1  | AHA7371WO   | £225.00    | HOOD, vinyl, black, OE  | 1    | less header rail |
| 2  | NCA         |            | BAG, hood cover         | 1    |                  |
| 3  | AHA5217     | £7.70      | STRAP & BUCKLE, stowage | 1    |                  |

**Hood Frame, Fittings & Hood Fasteners**

|    |          |         |                                |    |              |
|----|----------|---------|--------------------------------|----|--------------|
| 4  | TFS106   | £2.50   | FASTENER, 'Tenax'              | 2  |              |
| 5  | 14A6537  | £0.38   | EYELET, 'B' post, inner        | 2  |              |
| 6  | 14A6538  | £0.40   | WASHER, eyelet                 | 2  |              |
| 7  | 7H9868   | £0.19   | SOCKET, durable dot            | 4  |              |
| 8  | 7H9864   | £0.60   | BUTTON, durable dot            | 4  |              |
| 9  | GHF400   | £0.10   | SCREW, self tapping            | 2  |              |
| 10 | 610624   | £0.29   | STUD, socket, durable dot      | 2  |              |
| 11 | BHH2273  | £5.20   | SEAL, header rail              | 1  |              |
| 12 | AHA7350  | £5.80   | RETAINER, header seal          | 1  |              |
| 13 | AHA9052  | £185.00 | HEADER RAIL, black             | 1  |              |
| 14 | GHF600   | £0.06   | RIVET, retainer to header rail | 15 |              |
| 15 | AHH6439  | £0.94   | PAD, header rail               | 2  |              |
| 16 | GHF400   | £0.10   | SCREW, pad to header rail      | 6  |              |
| 17 | AHA7709  | £25.80  | CATCH, 'over centre', chrome   | 2  |              |
| 18 | 53K126   | £0.44   | SCREW, catch to header rail    | 4  |              |
| 19 | WL700101 | £0.12   | WASHER, spring                 | 4  |              |
| 20 | AHA7645  | £152.30 | FRAME, RH                      | 1  |              |
| 21 | AHA7646  | £152.30 | FRAME, LH                      | 1  |              |
| 22 | NCA      |         | BAG, frame stowage             | 1  |              |
| 23 | 14A6536  | £1.10   | TURN BUTTON                    | 2  |              |
| 24 | 14B1730  | £4.00   | RETAINER, hood bar, chrome     | 2  | on rear deck |
| 25 | 11K5564  | £1.85   | COLLAR, spacer                 | 2  |              |
| 26 | PMZ305   | £0.20   | SCREW, (3/16")                 | 4  |              |
| 27 | PWZ203   | £0.12   | WASHER, flat, (3/16")          | 4  |              |
| 28 | WL700101 | £0.12   | WASHER, spring, (3/16")        | 4  |              |
| 29 | TFP1006  | £0.56   | PEG, 'Tenax'                   | 2  |              |
| 30 | 2K4936   | £0.20   | WASHER, insulating, hood peg   | 2  |              |
| 31 | WL700101 | £0.12   | WASHER, spring (3/16")         | 2  |              |
| 32 | GHF206   | £0.08   | NUT, (3/16")                   | 2  |              |
| 33 | 610624   | £0.29   | SOCKET, 'B' post, inner        | 2  |              |
| 34 | RA608236 | £0.24   | RIVET, 'B' post, inner         | 2  |              |

**Tonneau Cover, Fittings & Fasteners**

|    |          |         |  |    |                      |
|----|----------|---------|--|----|----------------------|
| 40 | AHA7783  | £268.00 | TONNEAU, vinyl, black                    | 1  | RHD                  |
|    | AHA7784  | £262.20 | TONNEAU, vinyl, red                      | 1  | L                    |
|    | AHA7786  | £268.00 | TONNEAU, vinyl, black                    | 1  | LHD                  |
|    | AHA7787  | NCA     | TONNEAU, vinyl, red                      | 1  | L                    |
| 41 | 552650   | £0.60   | FASTENER, socket, 'Lift the Dot' (outer) | 8  | dash top & heelboard |
|    | 552650Z  | NCA     | FASTENER, socket, 'Lift the Dot' (outer) | 8  | unbranded            |
| 42 | TFS106   | £2.50   | FASTENER, 'Tenax'                        | 2  | rear deck            |
| 43 | 7H9866   | £0.22   | SOCKET, durable dot                      | 10 |                      |
| 44 | 552651   | £0.42   | PLATE, 'clinch'                          | 8  |                      |
| 45 | 7H9864   | £0.60   | BUTTON                                   | 10 |                      |
| 46 | 610624   | £0.29   | STUD, socket, durable dot                | 2  |                      |
| 47 | 7H9868   | £0.19   | BASE, durable dot                        | 2  |                      |
| 48 | LFP116   | £1.30   | PEG, 'Lift the Dot', rear heel board     | 4  |                      |
| 49 | AD606043 | £0.19   | SCREW                                    | 8  |                      |
| 50 | 242-605  | £25.00  | BAG, tonneau cover                       | 1  |                      |
| 51 | AHA7701  | £24.50  | RAIL, tonneau, RH                        | 1  |                      |
| 52 | AHA7702  | £24.50  | RAIL, tonneau, LH                        | 1  |                      |
| 53 | AHA9160  | £27.40  | BAG, tonneau rails                       | 1  |                      |
| 54 | 97H717   | £1.00   | PEG, 'Lift the Dot', dash top            | 4  |                      |
| 55 | 2K4936   | £0.20   | JOINT/WASHER, leather                    | 4  |                      |
| 56 | WL700101 | £0.12   | WASHER, spring, (3/16")                  | 4  |                      |
| 57 | GHF206   | £0.08   | NUT, (3/16")                             | 4  |                      |
| 58 | 610624   | £0.29   | STUD, socket, durable dot                | 4  |                      |
| 59 | RA608236 | £0.24   | RIVET                                    | 4  |                      |



**Mirrors & Fittings**

**Interior Mirror, Sprite I, II & Midget I**

| Ill | Part Number | Price £ea. | Description    | Req. | Details |
|-----|-------------|------------|----------------|------|---------|
| 1   | 14A5473     | £33.20     | MIRROR & STEM  | 1    |         |
| 2   | RMP308      | £0.50      | SCREW, (3/16") | 2    |         |

**Interior Mirror, Sprite III & Midget II**

|    |          |        |  |     |              |
|----|----------|--------|--|-----|--------------|
| 15 | HPP408   | £1.39  | SCREW, centre rod bracket to body      | 2   |              |
| 16 | GHF331   | £0.12  | WASHER, locking                        | 2   |              |
| 17 | PWP104   | £0.50  | WASHER, plain                          | 2   |              |
| 18 | AHA7779  | £1.03  | SHIM, centre rod bracket to body       | a/r |              |
| 44 | AHH6390  | NCA    | BRACKET, centre rod, upper             | 1   |              |
| 46 | AHH7138  | NCA    | RIVET, bracket to top rail             | 4   |              |
| 47 | AHA7061  | £4.84  | CENTRE ROD, chrome                     | 1   |              |
| 48 | FNP103   | £0.55  | NUT, locking centre rod                | 1   |              |
| 49 | WL700101 | £0.12  | WASHER, locking                        | 1   |              |
| 50 | PWP203   | £0.76  | WASHER, plain                          | 1   |              |
| 51 | AHH6495  | £1.80  | NUT, domed                             | 1   |              |
| 60 | BHA4806  | £18.00 | INTERIOR MIRROR, metal                 | 1   |              |
| 61 | AHH6940  | NCA    | STEM, interior mirror                  | 1   |              |
| 71 | AHA8486  | NCA    | BRACKET, centre rod, lower             | 1   |              |
| 77 | GHF600   | £0.06  | RIVET, (1/8"), bracket to bottom rail  | 12  | alternatives |
|    | GHF601   | £0.19  | RIVET, (5/32"), bracket to bottom rail | 12  |              |

**Exterior Mirror, All Models**

Note: Please see the Accessories section for more mirror options.

|    |         |        |                                      |   |                              |
|----|---------|--------|--------------------------------------|---|------------------------------|
| 90 | GAM1001 | £33.70 | WING MIRROR, period, (flat glass)    | 2 | (Sprite I) RH & LH fitting   |
| 91 | GAM118  | £34.70 | WING MIRROR, boomerang, (flat glass) | 2 | RH & LH fitting              |
|    | GAM117  | £34.70 | WING MIRROR, boomerang, (convex)     | 2 | RH & LH fitting              |
| 92 | GAM207T | £5.50  | GLASS, flat, (for GAM118)            | 2 |                              |
|    | GAM113  | £9.94  | GLASS, convex, (for GAM117)          | 2 |                              |
| NI | GAM105  | £12.20 | MIRROR, 'Bullet', (flat glass)       | 2 | universal fitting            |
| NI | 622352  | £25.30 | DOOR MIRROR, 'Triumph style'         | 2 | alternative (TR5 60's style) |

**Labels, Plates & Decals**

**Rocker Cover**

| Ill | Part Number | Price £ea. | Description                            | Req. | Details |
|-----|-------------|------------|--|------|---------|
| NI  | CRCP350     | £3.14      | PLATE/DECAL, 'Patent', (metal)         | 1    |         |
| NI  | CRST137     | £1.80      | PLATE/DECAL, 'Patent', (self adhesive) | 1    |         |
| NI  | CRCP348     | £4.62      | PLATE/DECAL, 'Austin', (metal)         | 1    |         |
| NI  | CRST136     | £2.90      | PLATE/DECAL, 'Austin', (self adhesive) | 1    |         |
| NI  | CRCP349     | £2.90      | PLATE/DECAL, 'MG', (metal)             | 1    |         |
| NI  | CRST134     | £1.14      | PLATE/DECAL, 'MG', (self adhesive)     | 1    |         |

**Air Cleaner**

|    |          |       |                 |   |                               |
|----|----------|-------|-----------------|---|-------------------------------|
| NI | 215-691  | £1.80 | LABEL, 'Cooper' | 2 | Sprite I                      |
| NI | CRTR202A | £3.10 | LABEL, 'Cooper' | 2 | Sprite II, III & Midget I, II |

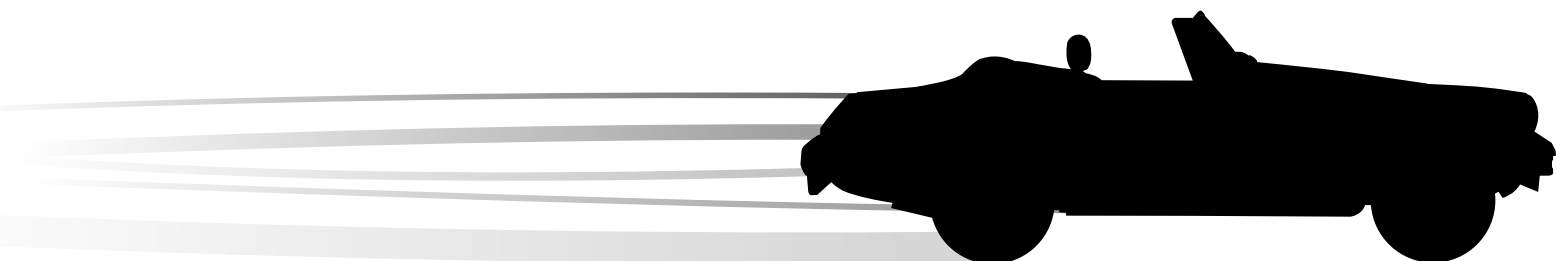
**Heater**

|    |         |       |                               |     |                      |
|----|---------|-------|-------------------------------|-----|----------------------|
| NI | CRCP302 | £2.20 | LABEL, (Smiths), heater ID    | 1   | (metal), (To 1962)   |
| NI | CRST130 | £0.55 | LABEL, (Smiths), heater ID    | 1   | (vinyl), (From 1962) |
| NI | MGP2104 | NCA   | LABEL, (Smiths), motor        | 1   |                      |
| NI | MGP2105 | NCA   | LABEL, (Smiths), fan          | 1   |                      |
| NI | CRCP303 | £2.75 | LABEL, (Smiths), heater drain | 1   | (metal), (To 1962)   |
| NI | CRST127 | £0.94 | LABEL, (Smiths), heater drain | 2/3 | (vinyl), (From 1962) |

**Chassis Plates**

|    |         |       |                          |     |                             |
|----|---------|-------|--------------------------|-----|-----------------------------|
| NI | CRCP312 | £4.10 | PLATE, 'Austin', (metal) | 1   |                             |
| NI | CRCP311 | £4.78 | PLATE, 'MG', (metal)     | 1   |                             |
| NI | AHA9999 | £0.25 | RIVET                    | a/r | for all metal plates/decals |





## Late Sprite & Midget 1967-79 **Restoration Parts**

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## Ordering Information

### Notification of prices

Due to the volatility of world markets and currency fluctuations the prices in this catalogue are subject to change. Moss make every attempt to keep prices competitive and stable, however in common with all other suppliers in our industry, we reserve the right to alter these prices without prior notice.

For the latest prices, please visit our website [www.moss-europe.co.uk](http://www.moss-europe.co.uk). All prices are per unit (unless otherwise stated) and include (UK) VAT at 20% (where applicable) and are correct at the time of going to print. Postage and packaging is not included. E&OE. Where the price is replaced with NCA this part is Not Currently Available. Please visit our website ([moss-europe.co.uk](http://moss-europe.co.uk)) or call our sales staff for the latest availability information or to enquire if we can offer an alternative part.

### Product supersessions

Moss Europe's policy is to detail the most up to date part information in our catalogues. Where possible parts are kept to original specification. However, in some instances we have to supersede to the most viable alternative product to maintain supply and keep cars on the road. Every effort is made to ensure high quality products.

### UK ordering

We accept orders by mail, telephone, e-mail, fax and on-line at [www.moss-europe.co.uk](http://www.moss-europe.co.uk). If you have the opportunity, we invite you to visit one of our branches. Remember, supplying details of your car, (i.e. engine, commission or Vehicle Identification Number (VIN) LHD or RHD, year of manufacture and any modifications) saves time and helps us to help you. Please inform us of your customer number, as this will speed up the processing of your order.

### Overseas ordering

We accept orders by mail, telephone, e-mail, fax and on-line at [www.moss-europe.co.uk](http://www.moss-europe.co.uk). If you visit the U.K. please come and visit one of our branches. When ordering, please ensure that you enclose full details of your name, address and customer number, plus details of your car (i.e. engine, commission or Vehicle Identification Number (VIN) LHD or RHD, year of manufacture and any modifications).

Please note: Overseas orders are often subject to local import duties, taxes and Customs clearance, which will need to be paid for at the point of entry. These charges are NOT included in the price of the goods or delivery prices. All relevant Customs forms and documentation needed to ensure the order arrives with the minimum of delay, will be included with your shipment. If you have any special requirements, please contact us to discuss them. Delivery charges are dependent upon the size and weight of the shipment. If a quotation is required prior to placing an order, please contact the export department at your chosen branch and they will be pleased to supply a full quotation.

### Parts back-order system

A back-order system is used when a part is not in stock at the time of ordering. If the item is expected to become available within 6 months, then it will be put on back-order, unless the customer instructs us otherwise. When we have the parts in stock, the back-order will be processed automatically and the item will be dispatched to the customer. If the particular part becomes No Longer Available (NLA) or does not become available within 6 months the back-order will be cancelled. If you are unsure when you placed a back-order contact your local branch.

### Dispatch & delivery methods

Orders for delivery in the UK may be dispatched by regular post for small/lightweight items, larger items may be dispatched via a courier. Please call us for the best delivery option for your order and the latest delivery prices. For delivery outside the UK we offer the following services.

- **Economy delivery (by road):** 2 to 5 days (approximately).
- **Express delivery (by air):** 1 to 2 days (Guaranteed) - next day service to most countries.
- **For small and low value orders we also use airmail.**

For these services, please ask for prices and the best delivery option when you place your order. Most deliveries (except airmail) are 'trackable', (inc: e-mail updates and internet access for selected carriers). Please remember, all carriage charges are dependent on weight band, volume, destination and delivery time. If a quotation is required prior to placing your order, please contact a member of the sales department. Alternatively, you can arrange your own delivery and dispatch.

### Windscreens delivery information

We always suggest that windscreens should be collected from one of our branches to ensure you are able to transport your glass with the utmost of care. However, we understand that this is not always possible.

To minimise the possibility of damage to the windscreen in the shipping process, it is now Moss Europe's policy to ship windscreens packed in a specially designed heavy duty 'Tri-Wall' cardboard box. The price of this box is £35.00 (inc VAT), non-refundable and is included in the price of the product. The crate's dimensions will also increase shipping costs, particularly in EU countries. The crate dimensions are 150cm x 33cm x 74cm. The maximum volumetric weight is 92kgs. For more information please contact your nearest Moss branch.

### Hazardous goods delivery information

At the time of going to print, Moss Europe Ltd conforms to international shipping regulations regarding packaging and transportation of Hazardous Goods by road and sea freight (only). Due to these international shipping regulations and licencing rules all goods deemed as Hazardous are currently available for shipping to the UK and Europe only. If you place an order containing Hazardous goods and your shipping address is not in the UK or Europe, we will not be able to ship this item to you. Please contact your local branch or visit our website [moss-europe.co.uk](http://moss-europe.co.uk) for the latest delivery information of Hazardous goods.

### Quotations & payment methods

We will be pleased to provide a full parts quotation detailing price, availability and relevant shipping costs. Payment may be made by cash, personal cheque (to the card guarantee limit), Certified Bank Draft, Sterling Travellers Cheques and credit or debit card including: Mastercard, Visa, Delta. If you intend to make payment by Cheque or Bankers Draft when

using our fast mail-order parts service, please confirm parts availability and carriage charges. We can accept payments using PayPal for website, email and phone orders.

### Value added tax (VAT)

Value Added Tax (VAT) at the current rate will be levied on all orders being dispatched to all countries within the European Community. EU countries may be charged at their local VAT rate, please contact us or see website for details. VAT is not charged on goods dispatched to countries outside of the EU. However, such orders are often subject to local import duty, taxes and Customs clearance, which MUST be paid by you at the port of entry. Such charges are not included in the cost of the goods or delivery prices.

### Exchange units

We are able to offer a full rebuild service on numerous major components in our product range. We offer this service as an alternative to direct replacement parts, or when a brand new item is no longer available. However, the continuity of this exchange scheme needs the understanding and co-operation of our customers in relation to several important points: It is important to remember that "rebuild" does not mean "brand new". Rebuilding a unit involves stripping, cleaning, inspecting and re-assembling the unit. During this process, parts showing signs of wear will either be completely replaced or suitably renovated. However, it is not always feasible for major sub-components to be replaced with brand new ones, for example, an exchange engine will not have a new block. Due to the nature of certain product lines, some items can only be offered on a "one for one" exchange basis. This effectively means that you must offer us a viable unit before we can release a fully rebuilt item from our stock. In some instances we can only carry out reconditioning of your own unit. Our staff will inform you if this is the case.

All exchange units are subject to a surcharge. This surcharge serves two purposes; firstly, it acts as an incentive for you to return your old unit, and secondly it provides us with financial cover if your returned unit proves unsuitable for exchange purposes.

Whether or not your returned unit is suitable for exchange purposes cannot be ascertained until it is made available to us for inspection. As a general rule, suitable for exchange basically excludes any items that are beyond reasonable repair (e.g. crankcases pierced by a connecting rod) or units irrevocably damaged. We are also unable to accept units unless they are returned in whole, complete form (i.e. differential units which are returned partly stripped with no bearings and all the shims missing are not generally accepted), nor do we accept a "box of bits".

Surcharges will only be refunded once our core department has passed the item as serviceable. Under no circumstances can any exchange unit be shipped overseas until we receive your original unit. We have predetermined prices for our exchange units based on our experience of repair costs for a gearbox, axle or engine. Occasionally, however, the damage to the unit is so great that we will contact you before beginning work on your unit to advise you of any additional cost that may be incurred during the rebuild of the unit. We can return the unit (at your cost) if this proves unacceptable.

### 'Old unit' returns

Exchange items including reconditioned engines are subject to a surcharge that is refunded when a rebuildable unit (core) is returned. When you receive the rebuilt unit, attached to it will be a Core Return Authorisation Tag. This tag must be removed from the rebuilt unit and attached to the returned core in order to receive credit. Cores must be returned within 90 days of purchase in the original box, carton or engine cradle supplied with the rebuilt unit. Cores must be shipped clean and empty of fluids. Cores must be complete, assembled and rebuildable to receive credit or refund. You must pay all shipping charges for the return of the core and these charges are not refundable.

### Warranty

All parts are warranted against defects in materials and workmanship for a period of twelve (12) months from the date of purchase. The warranty does not cover failure resulting from incorrect installation or misuse; failure during any competition, motorsports or track events; failure of any, or caused by any, related component. The warranty does not cover labour charges, nor will a warranty settlement be greater than the cost of the original component. Should you need to make a warranty claim, please contact us immediately at the branch of purchase. We will then advise you as to the best course of action. With all warranty claims a copy of the original purchase invoice must be produced.

### Warranty returns

Parts that fail in use may be returned for 12 months from the date of purchase. Returns must be accompanied by the original invoice - no warranty claims will be paid without a copy of the original invoice. Return freight will be reimbursed. Electrical parts returned for warranty will be tested and if found functional, no return credit will be given and the part will be returned. Reimbursement is made by the original payment method. Complete the return form included in each order, pack the items securely and use the shipping return label supplied.

### Non-warranty returns

All uninstalled parts, in their original packaging may be returned within 90 days for any reason. A copy of the original invoice or the picking label (which is generally attached to the original packaging) must accompany the return. Return freight is paid by the customer. If the return is due to our error, the return freight will be reimbursed. Parts returned outside of this policy or in non-resalable condition may not be accepted or may be assessed a 15% handling fee. Reimbursement is made by the original payment method. Complete the return form included in each order, pack the items securely and use the shipping return label supplied.

### Customer service

We value your custom and wish to ensure that you receive the very best service. Every effort will be made to provide you with Quality Parts and Expertise in a relaxed, helpful and friendly manner. Should you consider the service you receive from us to be unsatisfactory, or you have any problems with the part(s) purchased, please advise a member of the sales team at the originating branch. If the matter is not resolved to your satisfaction, please e-mail our Customer Services Department at [customerservices@moss-europe.co.uk](mailto:customerservices@moss-europe.co.uk) or write to: **Customer Services, Moss Europe Ltd Unit 16, Hampton Business Park, Bolney Way, Feltham TW13 6DB England.** We will do our very best to resolve the issue.

### British Motor Heritage

Moss Europe Ltd is a British Motor Heritage approved specialist. Our agreement with British Motor Heritage allows us the use of marque logos and some of the artwork contained within this catalogue.



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### What can I do to make my Sprite or Midget go faster?

There really isn't a simple answer to this question. For instance: Do you want higher speeds on the motorway or do you want more mid-range torque? Do you drive your car fairly hard on a daily basis, or just use it on weekends? Would you like that little bit more power, or do you want maximum BHP? Or, do you just want the car to be quicker through bends? Then we could ask, have you, or are you going to, upgrade the brakes? Are your suspension and/or steering bushes/components OK? Will your transmission and drive train handle more power/speed? Is your car standard, or has it been previously overhauled/uprated?

On the following pages, you will find a range of quality components that will improve engine performance, braking, steering and the handling of your classic and, if you want to make it a real head turner, complete the transformation by fitting a set of wide section alloy wheels. Please don't forget, before increasing the power output and speed of any vehicle, you should ensure that your brakes, steering, chassis etc. can cope with the modifications, and, a roll bar is a very sensible investment... for all open top sports cars.

Note: Descriptions And Dimensions.

As we have no control over installations/modifications (whether previous or current), it is the sole responsibility of the user to ensure safe and correct fitment, tolerances and clearances. Manufacturers/suppliers descriptions and dimensions are given in good faith at the time of publication. Errors and Omissions Excepted.

### Moss Special Tuning Front Anti-Roll Bar Handling Kits

The simplest and most cost effective way to improve your vehicle's handling is to fit one of our front Anti-roll bar handling kits. All Sprites and Midgets suffer from an inherent handling problem. The standard front suspension design allows body roll which induces understeer. This is the tendency of the car going straight on when steered into a corner because the slip angle of the front tyres is less than that of the rear tyres. With it's rear wheel drive design, the Spridget is more comfortable and stable when this understeer has been reduced towards what is known as Oversteer. This is the tendency of the car to turn into the corner because the slip angle of the front tyres has become greater than the rear tyres.

Moss Special Tuning anti-roll bar handling kits have been very carefully produced as complete packages to suit each model. Research has shown that the requirements for each model are different, because the anti-roll bar provides the key to improved handling. We focused our research and testing on all the production anti-roll bars, as well as testing many experimental units. From this work, the correct components were selected to provide excellent roadholding while preserving the ride quality, without the need for other modifications.

Note: When carrying out any suspension modifications, it is vital to ensure that all other components are in good working order to handle the increased cornering speeds and, to maximize the benefit of any modification.

### Front Anti-Roll Bar Handling Kits

The standard front suspension design allows body roll that induces instability. Fortunately this situation can be easily rectified by fitting one of our well proven handling kits. The inherent problem with the handling of these models is roll-induced understeer making high speed driving somewhat difficult. Our handling kits are designed to reduce body roll, whilst retaining good ride quality. Each kit includes a stronger front anti-roll bar with uprated centre mountings, plus, uprated rear shackle bushes to reduce rear end steering caused by lateral spring movement. The chrome bumper models use our 11/16" anti-roll bar, and the rubber bumper models require our 3/4" anti-roll bar.

| ill. | Part Number | Description                      | Req. | Details                   |
|------|-------------|----------------------------------|------|---------------------------|
| 1    | TMK30850    | FRONT ANTI-ROLL BAR HANDLING KIT | 1    | 11/16" dia, Chrome Bumper |
| NI   | TMK30950    | FRONT ANTI-ROLL BAR HANDLING KIT | 1    | 3/4" dia, Rubber Bumper   |



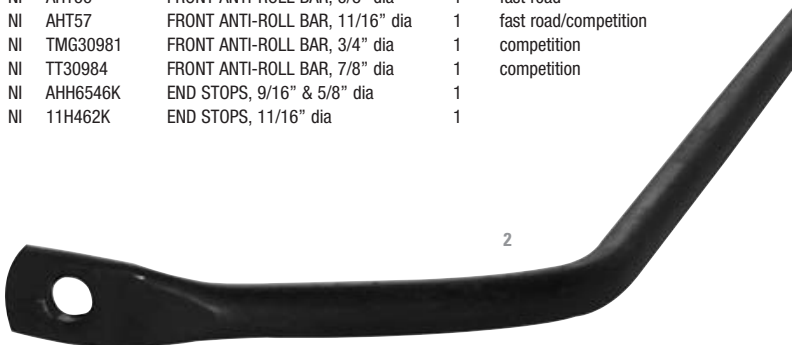
### An Introduction to the Front Anti-Roll Bar

As mentioned earlier, the handling is mainly controlled by the front anti-roll bar. For those owners who wish greater control of their vehicles, here we list the full range of bars together with the basic recommendations. Increasing the diameter of the bar will progressively reduce body roll and understeer tendencies. Too strong a bar will allow understeer to develop and will increase the harshness experienced on bumpy roads, making the car twitchy. Larger wheels and tyres may allow a stronger bar to be used due to the increase in unsprung weight. The amount of load transferred by the bar is proportional to the Square of the bars diameter. Competition cars will usually benefit from the fast road bar when using slick or competition tyres, they are usually much lighter than standard, so may benefit from a smaller bar which can be selected from the tables.

### Front Anti-Roll Bar

An uprated front anti-roll bar will help you get the full cornering benefit from your classic, even if you haven't modified the suspension, but, if you are considering increasing the engine power and performance, it is a very wise investment. It is important not to fit too stiff a bar, as this will ruin the ride comfort, transmitting road shocks through to the driver and passenger. The later cars were fitted with a 9/16" diameter bar as standard, we have found the ideal anti roll bar for a standard road car is 5/8" diameter, a modified car will handle better with the 11/16" diameter bar. Competition cars benefit most from the 3/4" or 7/8" bars depending upon their specification, but, these bars can prove to be too stiff for road use and will push the handling towards understeer again. Our experience has shown that the original bar end stops are not required for the competition bars, though they should be used on road bars.

| ill. | Part Number | Description                     | Req. | Details               |
|------|-------------|---------------------------------|------|-----------------------|
| 2    | AHA7013     | FRONT ANTI-ROLL BAR, 9/16" dia  | 1    | standard              |
| NI   | AHT56       | FRONT ANTI-ROLL BAR, 5/8" dia   | 1    | fast road             |
| NI   | AHT57       | FRONT ANTI-ROLL BAR, 11/16" dia | 1    | fast road/competition |
| NI   | TMG30981    | FRONT ANTI-ROLL BAR, 3/4" dia   | 1    | competition           |
| NI   | TT30984     | FRONT ANTI-ROLL BAR, 7/8" dia   | 1    | competition           |
| NI   | AHH6546K    | END STOPS, 9/16" & 5/8" dia     | 1    |                       |
| NI   | 11H462K     | END STOPS, 11/16" dia           | 1    |                       |



### General Front & Rear Suspension

As well as fitting an anti-roll bar handling kit, many owners want to modify their cars further for fast road or even competition use. On Sprite and Midget sports cars the front suspension should be stiff and the rear pliable, this reduces body roll at the front, whilst also lessening the chance of lifting the rear inner wheel when cornering hard.

Note: When carrying out any suspension modifications, it is vital to ensure that all other components are in good working order to handle the increased cornering speeds and to maximize the benefit of any modification.

### Semi-Elliptic Rear Leaf Spring

These Sprite and Midget models are fitted with a semi-elliptic full length rear spring. We can offer 1" lowered springs to reduce the tendency for the car to oversteer and to help level the car when lowered front springs have been fitted. For the competition enthusiast we can supply a lowered and reversed rear spring dropping the car 2.5" although these cars are usually lighter than standard, reducing this effect.

All new rear springs are supplied with a new standard front eye bush. A much tighter feel for the handling can be achieved by replacing the standard suspension bushes with either polyurethane or nylatron. Nylatron has been used on competition cars for many years, it is hard, whereas the modern polyurethane bush has a softer edge and is more easily installed. Road cars can benefit greatly from polyurethane bushes without the harsh ride associated with nylatron. The fitting of nylatron bushes is best left to someone with engineering experience.

| ill.                        | Part Number | Description                    | Req. | Details         |
|-----------------------------|-------------|--------------------------------|------|-----------------|
| <b>Chrome Bumper Models</b> |             |                                |      |                 |
| NI                          | MGS40820    | REAR LEAF SPRING, lowered 1"   | 1    | fast road/sport |
| NI                          | MGS40821    | REAR LEAF SPRING, lowered 2.5" | 1    | competition     |

|                             |          |                                |   |                 |
|-----------------------------|----------|--------------------------------|---|-----------------|
| <b>Rubber Bumper Models</b> |          |                                |   |                 |
| NI                          | MGS40920 | REAR LEAF SPRING, lowered 1"   | 1 | fast road/sport |
| NI                          | MGS40921 | REAR LEAF SPRING, lowered 2.5" | 1 | competition     |

Note: Uprated Rear Spring, must be fitted in pairs.

### An Introduction To Anti-Tramp Bars

The use of anti tramp bars is highly recommended for cars which have more than standard power available. They are fitted between the rear spring front eye bushes and the centre spring mountings on the axle by special brackets which are supplied as part of the conversion. When power is applied suddenly, usually from a standing start, the rear leaf springs tend to wind up into an S shape, and then revert to normal in a series of hops, referred to as tramping. Anti tramp bars restrict flexing of the front half of the leaf spring when under extreme loadings, by allowing only vertical movement of the axle. Thus deprived of its natural twisting motion the axle can no longer tramp.

Note: When carrying out any suspension modifications, it is vital to ensure that all other components are in good working order to handle the increased cornering speeds and, to maximize the benefit of any modification.

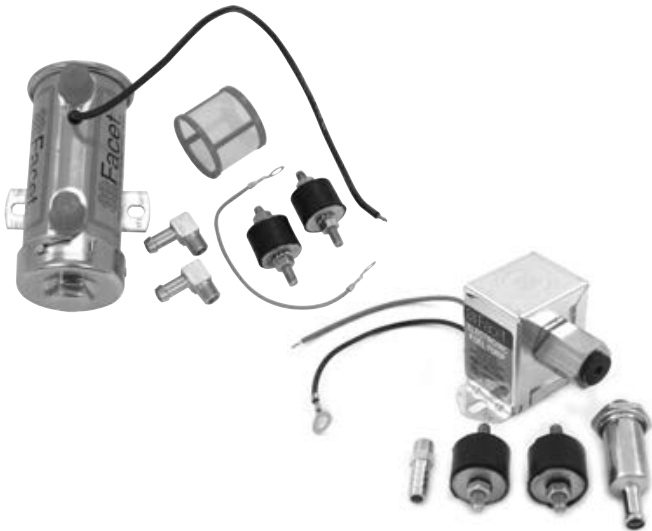
### High Capacity Fuel Pumps, Filters & Regulator

The standard fuel pump may not be able to maintain adequate fuel pressure at higher engine speeds. The range of Facet high pressure electric fuel pumps however, suit all modified applications, the position in the car where the pump is mounted will determine which model is used.

The cylindrical Interrupter pumps can be fitted to the front or rear of the car and can pull fuel up to 18" from the bottom of the fuel tank.

The Cuboid Solid State pumps must be mounted close to the tank and below the fuel level, the installation instructions must be adhered to. They can pull fuel up to 12" from the bottom of the fuel tank and the filter union must be fitted to the suction side of the pump.

Both types of pump are supplied in negative earth only, they come complete with mounting bobbins and unions, you will have to re-plumb the fuel system around the new pump using a combination of standard pipes and hoses. Fine-tuning of the fuel pressure can be easily achieved by installing a pressure regulator, we can supply either a simple regulator or a filter regulator with a replaceable filter. We have the road competition version with 1/4" and 5/16" connections and the larger competition version with all 5/16" connections. With safety in mind, we also supply an inertia fuel cut off switch, so that in the event of an accident, fuel delivery is cut-off.



### Engines & Components 1275cc

#### Tuning the A Series Engine

Tuning the A series engine is a fairly simple procedure with no really difficult areas or particular vices. All recommendations given must be taken in line with the projected type of engine specification desired, therefore only the general lines to be followed have been roughed out. Standard SU HS2 carburettors will be improved by the use of K&N filters. The next area for attention is the exhaust system where reasonable results can be gained. Cylinder head gas flowing is very important on this engine. Carburation is an important improvement area and depending on the customer's proposed use for the car there is a wide range of conversion kits to choose from. Changing the camshaft profile will obviously improve top end breathing considerably, but it is a major exercise as engine removal is usually required to complete an installation. Alternatively, you could fit one of our Stage 2 Full engines.

#### Is Your Engine Standard?

Before you start installing modified engine parts please take a few moments and check to see if your engine unit is standard. It may be that the cylinder head has been skimmed and/or the cylinder block has been bored-out. This is especially important when fitting any modified cylinder head, as the compression ratio has to be matched to the engine specification.



#### Performance Camshafts 1275cc

All the Kent Camshaft applications/part numbers below with the suffix 'S' are for the original Star drive oil pump/camshaft as used on all 1275cc models. If you have changed your camshaft and oil pump to Metro Slot, use the suffix 'M' on the part number. All Piper Camshafts with the suffix 'E' are Star Drive unless otherwise stated.

Note: 1098cc models used a pin drive oil pump/camshaft.

To assist in selecting a suitable camshaft we have prepared a table (below) showing their various characteristics, these will change from engine to engine and with other modifications such as carburettor or valve size. A scatter profile is where the cam timing on No. 2 and 3 engine cylinders has been altered slightly to combat the poor scavenging of the siamese port design. This will benefit both the tickover and high end performance. Care must be taken to ensure that installation is carried out correctly and that all components work together or you will not get the expected power output or reliability. It is essential that the new cam is fitted with new followers as they mate with the lobe that they run on and should never be used on another lobe. Lightened and Tuftrided followers wear more slowly and put less load on high lift cam lobes, they are also manufactured with a drainage hole. Another essential is the special lubricant that must be used with all new cams, it provides vital lubrication during initial starting and protects your cam from extreme wear in its first minute of use. Don't forget the cam timing degree disc, TT2929, you will need this to set your cam timing, or, camshaft assembly lubricant. (S/T = Special Tuning)

| 1275cc KENT CAMSHAFT  | PART NO.  | INLET | EXHAUST | DURATION INL - EXH | CAM LIFT      | HI RATIO ROCKERS? | INSTALL SETTING | POWER RANGE |
|-----------------------|-----------|-------|---------|--------------------|---------------|-------------------|-----------------|-------------|
| FAST ROAD             | KMD266S   | 24/56 | 61/29   | 260-270°           | 0.263"-0.270" | YES               | -4              | 1000-6500   |
| ROAD RALLY            | KMD276S   | 29/61 | 66/34   | 270-280°           | 0.293"-0.315" | YES               | -4              | 1500-7000   |
| RALLY                 | KMD286S   | 34/66 | 71/39   | 280-290°           | 0.315"-0.324" | YES               | -4              | 2000-7500   |
| RALLY SCATTER         | KMD286SPS | 34/66 | 71/39   | 280-290°           | 0.324"-0.340" | YES               | -4              | 2200-7000   |
| RACE                  | KMD296S   | 39/71 | 76/44   | 296-300°           | 0.324"-0.340" | YES               | -4              | 3250-8000   |
| RACE SCATTER          | KMD296SPS | 39/71 | 76/44   | 296-300°           | 0.324"-0.340" | YES               | -4              | 3200-8000   |
| FULL RACE SCATTER     | KMD310SS  | 49/81 | 81/49   | 310°               | 0.340"        | YES               | -4              | 4000-8500   |
| S/T ROAD              | STA600S   | 33/65 | 63/31   | 278-274°           | 0.293"        | NO                | -3              | 2000-7000   |
| S/T ROAD RALLY        | STA800S   | 24/64 | 59/29   | 268°               | 0.263"        | NO                | 0               | 2500-6500   |
| 1275cc PIPER CAMSHAFT | PART NO.  | INLET | EXHAUST | DURATION INL - EXH | CAM LIFT      | HI RATIO ROCKERS? | INSTALL SETTING | POWER RANGE |
| FAST ROAD (Stage 2)   | AHR2702E  | 39/73 | 73/39   | 292°               | 0.288"        | NO                | -3              | 1800-6500   |
| FAST ROAD             | AHR270E   | 37/71 | 73/39   | 288°               | 0.277"        | NO                | -3              | 2000-6500   |
| ROAD RALLY            | AHR2852E  | 39/73 | 66/32   | 292-278°           | 0.299"        | NO                | -3              | 2200-7000   |
| RALLY                 | AHR300E   | 46/74 | 74/46   | 300°               | 0.316"        | NO                | -6              | 3500-7500   |
| SPRINT                | AHR320E   | 54/82 | 82/54   | 316°               | 0.316"        | NO                | -6              | 4500-8500   |
| RACE 2                | AHR3202E  | 62/86 | 86/62   | 328°               | 0.322"        | NO                | -8              | 4250-8500   |



### Modified Cylinder Heads 1275cc

The A series engine responds well to improvements to the cylinder head, both in porting and gas flow. It is possible to interchange heads from other models but check carefully the combustion chamber capacity for the compression ratio and the clearance between the fully open valves and the block. The best head to use is the 12G940 casting with an 11 stud configuration, this is from the 1275cc Mini Cooper S.

Engine reliability will benefit from fitting the extra two studs although the block will need drilling and tapping to suit. The head gasket will need changing too, for the extra studs, the traditional competition gasket needs soaking in water before use or we can highly recommend the Metro Turbo head gasket for all applications. When swapping components between models care should be taken to ensure compatibility. Fuel is predominantly unleaded now and all our heads are modified for lead free fuel. We suggest that you keep the compression ratio to 9.5:1. The shortage of original heads may require that the work is carried out on your own unit.

We will also need to know details of your engine cylinder bore size and piston type, to enable us to arrive at the correct compression ratio when working on your own unit. We can supply a new Alloy replacement head, this comes bare, or with 33.3mm inlet valves and 29.4mm exhaust valves, the chamber is 23cc and the head has a thick deck to allow room for skimming. Heads can be modified to a higher specification, please contact your local Moss branch for full details.

### Tuning the Midget 1500cc Engine

The order of priority when tuning the 1500cc engine is to first improve gas flow through the engine before altering the camshaft profile. This is because the Midget 1500cc uses a Triumph engine, the listings in this section are based on the expertise and wide range of products from the long established TriumphTune side of the Moss tuning division. Due to the engine bay design of the Midget 1500cc, the engine tends to run very hot, and, it also tends to be over-revved in modern day traffic conditions.

The engine is a long stroke design best suited to a maximum cruising rev range of between 4500 to 5000 rpm. When Cruising on the motorway the engine is likely to be turning at the top of its ideal rev range, if not over the top! Over-revving combined with lack of sufficient cooling create reliability problems with 1500cc engine installation. The engine can be made to produce reasonable power with reliability if the cooling is improved and the unit modified to run safely at higher revs. An oil cooler is essential for any Midget 1500cc.

With regard to improving performance on UK and European cars the first modification is the fitment of K&N filters, which when combined with the sports exhaust becomes the first stage of tuning, this will produce an increase of approximately 10bhp at the wheels.

Breathing improvements are always most important on this engine, so the next item is a gas flowed cylinder head, followed by a change of camshaft profile. When carrying out any of the latter modifications, the bottom end, crankshaft etc... must be checked to ensure its condition is sound. If renovating the bottom end of the engine, the crankshaft may be reground and balanced, together with a +60 thou. overbore and careful re-assembly of the unit, a good, powerful engine with reliability may be obtained.

### Upgraded Rocker Gear & Cam Followers 1500cc

All cars can benefit from a replacement tufrided rocker shaft, they will resist wear and breakage especially when using high revs.

Note: The Tufrided hardened shaft must be thoroughly purged of the salts used in the hardening process, before it is fitted.

Before fitting any rocker shaft it is essential to make sure that the end plugs are in position. The friction and the rocker side loads normally associated with the standard rocker gear can be reduced and the location made more positive, by fitting the three piece steel spacer set instead of the standard shaft springs.

Pedestal Shims are for use with standard rockers in conjunction with a higher compression cylinder head, enabling the correct rocker angles to be obtained. They have a nominal thickness of 0.040" and are supplied individually.

Roller Rockers are designed to operate the valves with less resistance and more efficiency. The power increase with the use of these rockers is approximately an extra 10 bhp, the power band can also be extended. It is preferable to maintain 108° to 110° peak to peak centres on cam profiles if these rockers are fitted. The steel rockers are made with needle roller inserts and have solid spacers ready fitted.

The end roller tips are made in high quality steel for long life. The Roller rockers are also designed to give a higher lift ratio, 1.65:1 against the standard ratio of 1.5:1. The design is also specially strengthened against deflection at any time in the operating sequence. TT1408 valve springs must be used with this rocker assembly.

| Ill. | Part Number | Description           | Req. | Details |
|------|-------------|-----------------------|------|---------|
| NI   | TT1317      | TUFRIDED ROCKER SHAFT | 1    |         |
| NI   | TT1318      | STEEL SPACER SET      | 1    |         |
| NI   | TT1910      | PEDESTAL SHIMS        | a/r  |         |
| NI   | TT1448      | ROLLER ROCKER SET     | 1    | 1.65:1  |

### Valve Springs-Double (Set of 8)

|  |        |                                   |     |  |
|--|--------|-----------------------------------|-----|--|
| NI   | TT1408 | LARGE DIAMETER                    | 1   |  |
| NI   | TT1226 | ROCKER OIL FEED KIT               | 1   |  |
| (This rocker oil feed kit must be used when fitting Roller Rockers). |        |                                   |     |  |
| NI   | TT1209 | LIGHTENED & TUFRIDED CAM FOLLOWER | 8   |  |
| (Cam followers are supplied individually, 8 required).               |        |                                   |     |  |
| NI   | KEN2   | KENT CAMSHAFT LUBRICANT, 250ml    | a/r |  |
| NI   | TT2929 | CAM TIMING DEGREE DISC            | 1   |  |

### Are You considering fitting our High Lift Roller Rocker Conversion?

Before fitting the high lift rocker conversion, you will need to verify the profile of your camshaft and valve springs. The higher the lift of the camshaft, the less likely you will need to fit this conversion without further advice. If in doubt, please contact your local Moss branch.



### Upgraded Valves, Springs & Pushrods 1500cc

The standard type of push rod is adequate for road use. The tubular type is recommended for racing as they are stronger and are supplied shorter to suit a high compression cylinder head. They are also essential if using roller rockers.

It is essential to check the valve springs for coil binding, being solid at maximum lift, when using higher valve lifts. TriumphTune springs are designed for high lift cams. Remove lower spring collars if the TT springs are used - they are not required. The TT1307 springs are for road and sprint use, for greater lift and full competition TT1308 springs can be used. The large diameter set TT1408 should be used with the high lift rocker kit.

Upgraded valve springs are designed for TriumphTune and are suitable for all performance profile camshafts using the standard rocker ratio. Our competition springs are available in 2 specifications, standard diameter are an interference fit, allowing up to 9000 rpm and a maximum of 0.490" valve lift. Larger diameter springs allow better control of the valve for high lift and high rev. applications. Standard valve caps are strong enough for all applications, however TriumphTune light-weight alloy caps with a weight saving of approximately 25:1 also reduce valve loading and therefore wear on cam lobes.

Our Bronze alloy valve guides reduce friction and improve reliability, especially when the engine is under heavy load. They are highly recommended for all heads, especially on competition engines. They are shortened and reshaped for improved flow, the inlet guides are bullet nosed and the exhaust guides square ended to suit the head design. Moss TriumphTune competition valves are specially reshaped and gas flowed to give maximum flow once the seats and throats in the heads have been shaped to suit. All valves are made in EN21/4N stainless steel, for long life and maximum reliability. and are sold individually.

### Upgraded Valves, Springs & Pushrods (Continued)

| Ill. | Part Number | Description  | Req. | Details |
|------|-------------|--|------|---------|
| NI   | TT1433      | TUBULAR PUSH ROD, each,  | 8    |         |
| NI   | TT1307      | COMPETITION VALVE SPRINGS-DOUBLE (Standard diameter uprated, fast road). | 1    |         |
| NI   | TT1308      | COMPETITION VALVE SPRINGS, std. dia.                                     | 1    |         |
| NI   | TT1408      | COMPETITION VALVE SPRINGS, large dia.                                    | 1    |         |
| NI   | TT1216      | ALLOY VALVE CAPS, standard dia. springs                                  | 1    |         |
| NI   | TT1116      | ALLOY VALVE CAPS, large diameter springs                                 | 1    |         |
| NI   | TT1419      | BRONZE VALVE GUIDES, engine set  | 1    |         |
| NI   | TT1319A     | BRONZE VALVE GUIDES, Inlet, each   | 4    |         |
| NI   | TT1219A     | BRONZE VALVE GUIDES, exhaust, each                                       | 4    |         |
| NI   | TT1434      | COMPETITION INLET VALVE, 1.475", each                                    | 4    |         |
| NI   | TT1315      | COMPETITION EXHAUST VALVE, 1.17" each                                    | 4    |         |
| NI   | TT1435      | COMPETITION EXHAUST VALVE, 1.30", each                                   | 4    |         |

### Performance Camshafts 1500cc

Camshafts are available as reprofiled/exchange units or New, please state preference when ordering. To assist in selecting a suitable camshaft we have prepared a table showing their various characteristics, these will change from engine to engine and with other modifications such as carburettor(s), cylinder head, valve gear or valve size. Care must be taken to ensure that installation is carried out correctly and that all components work together or you will not get the expected power output or reliability. It is essential that the new cam is fitted with new followers as they mate with the lobe that they run on and should never be used on another lobe. Lightened and Tuftrided followers wear more slowly and put less load on high lift cam lobes, they are also manufactured with a drainage hole. Another essential is the special lubricant that must be used with all new cams, it provides vital lubrication during initial starting and protects your cam from extreme wear in its first minute of use. Don't forget the cam timing degree disc, TT2929, you will need this to set your cam timing, or, camshaft assembly lubricant.

**IMPORTANT NOTE:** All TriumphTune camshafts are profiled on new blanks. For fast road profiles, existing camshafts may be reground using the customers own unit (CUT), but this is entirely at the customers risk as we cannot guarantee the integrity of the original Triumph camshaft during the re-profiling process.

Note: The power range and upper rev limit for race camshafts is dependent on individual engine preparation and reciprocating parts.

### Camshafts Explained 1500cc

The 1500cc unit is designed more for low speed power. For this reason most of the profiles are designed for torque improvement rather than greater power output at high engine revs. However the Midget 1500cc suffers from having the wrong gearing for the engine so it is necessary for some degree of compromise to be made for modern traffic conditions. Remember that with a standard capacity engine the power band will be effective higher up the rev range than would be the case with an enlarged capacity unit. All camshaft profiles must use TT valve springs, and we strongly recommend you fit a Duplex Chain Kit. Be aware that road and race cams mean just that. Road cams will not produce any results whatsoever on the race track - rainy days excepted!

|                           |   |
|---------------------------|---|
| <b>Blueprint</b>          | <b>Ideal for standard class competition.</b>  |
| <b>Road 83 &amp; 89</b>   | <b>These are a very good stage 1 camshaft suitable for road cars equipped with SU HS4 carburetors.</b>  |
| <b>Fast Road 83</b>       | <b>For owners who, as a result of a fair amount of town driving, require a very good all round profile for use with either SU or Weber carburetors.</b> |
| <b>Fast Road</b>          | <b>Best used with Webers, recommended more for open road driving, where the engine may be used more at high revs.</b>                                   |
| <b>Fast Road 89</b>       | <b>A new profile for open road use with Weber carburetors giving more mid to top end power.</b>   |
| <b>Sprint 83 &amp; 90</b> | <b>Although these cams can be used with modified road engines, they are primarily intended for track work.</b>  |
| <b>All Race Cams</b>      | <b>Suitable for full race engines, only where maximum power - not tractability, is required.</b>  |

### Valve Spring (When using Standard Rocker Shaft)

- A) Use TT1307 double springs, without any lower collars or spacers. (Installed Height: 33 < 34mm).
- B) Use TT1307 or TT1308 depending on application or intended use. (Installed Height: 33 < 34mm).
- C) Use TT1408 double springs, without any lower collars or spacers. (Installed Height: 32 < 34mm).

| 1500cc TRIUMPH TUNE CAMSHAFTS | PART NO.  | VALVE SPRINGS | INLET TIMING | EXHAUST TIMING | DURATION INL - EXH | CAM LIFT | HI RATIO ROCKERS? | INSTALL* SETTING | POWER RANGE |
|-------------------------------|-----------|---------------|--------------|----------------|--------------------|----------|-------------------|------------------|-------------|
| BLUEPRINT (1500cc)            | TT1483    | A             | (18/58)      | (58/18)        | 256°               | 0.240"   | N/A               | 110°             | 1500-5500   |
| ROAD 83                       | TT10504   | A             | 30-56        | 74-28          | 266°               | 0.288"   | YES               | 103°             | 2200-5200   |
| ROAD 89                       | TT14041   | A             | 22-70        | 62-26          | 272°               | 0.276"   | YES               | 112°             | 2200-5200   |
| FAST ROAD                     | TT1405    | A             | 30-70        | 70-30          | 280°               | 0.270"   | YES               | 108°             | 2500-5500   |
| FAST ROAD 83                  | TT10505   | A             | 37-63        | 74-28          | 280°               | 0.288"   | YES               | 103°             | 2500-5500   |
| FAST ROAD 89                  | TT14051   | A             | 34-76        | 58-34          | 290°               | 0.293"   | YES               | 108°             | 2750-6250   |
| SPRINT 83                     | TT10506   | A             | 34-74        | 74-34          | 288°               | 0.275"   | YES               | 110°             | 2700-5750   |
| SPRINT 90                     | TMG10506  | B             | 39-71        | 81-29          | 290°               | 0.302"   | NO                | 110°             | 3000-6000   |
| RACE 83                       | TT10906   | C             | 42-68        | 78-32          | 295°               | 0.302"   | NO                | 103°             | 3300-6500   |
| RACE 96                       | TT14062N  | C             | 49-81        | 81-49          | 310°               | 0.340"   | NO                | 106°             | 3500-6500   |
| RACE 96                       | TT104063N | C             | 49-77        | 77-49          | 320°               | 0.347"   | NO                | 106°             | 3500-6500   |

(\*Install settings/full lift: When No.1 inlet valve is fully open ATDC (After Top Dead Centre).

| 1500cc PIPER CAMSHAFTS | PART NO. | VALVE SPRINGS | INLET TIMING | EXHAUST TIMING | DURATION INL - EXH | CAM LIFT | HI RATIO ROCKERS? | INSTALL* SETTING | POWER RANGE |
|------------------------|----------|---------------|--------------|----------------|--------------------|----------|-------------------|------------------|-------------|
| FAST ROAD              | THR270E  | A             | 26/62        | 60/22          | 268°               | 0.284"   | YES               | 106°             |             |
| RACE                   | THR300E  | C             | 54/86        | 86/54          | 290°               | 0.290"   | NO                | 104°             |             |

### Engine Cylinder Block Modifications (1500cc)

#### Engine Block

All work must be carried out in clean conditions if reliability is to be expected. Specialist work that may be required includes polishing and smoothing main bearing caps, plus shot peening to relieve surface stress, they can then be reshaped to give a uniform cross section. For racing use, fit 1/4" longer high tensile bolts to the centre main cap, bottom tap the holes to ensure the bolts do not bottom out. Remove the top three threads from the centre main by counter boring, to spread the load deeper into the block. Remove excess casting flash from inside the block, do not grind any machined areas. Steel centre main caps can be supplied, but are not normally required, it is possible for racing to increase oil supply to the centre main, as this in turn supplies the connecting rods. Drill out the feed hole to 5/16", entry is made from the oil gallery end. The distributor bush will also require removal. Ensure all oil ways are clear, not only of deposits, but also of swarf from production machining.

#### Pistons

For any competition or fast road engine, use only solid skirt three ring pistons. Moss can offer standard production pistons, plus over sizes, or alternatively Triumph TR6 pistons, standard TR6 pistons may be used in a +.040" bore 1500 block, +0.020" in a +0.060" over bored block. The TR6 piston is very sturdy and quite light, as it is shorter in pin to deck height. It is necessary to machine the block (approx. 0.0165") to suit these pistons, this then gives zero piston height. Then counter bore the block as original (if the later type of head gasket is being used). Counter bore dimensions are 3.175" x 0.030" deep. Each piston will require 0.020" to be removed above the top ring and then radiused to the piston top to give clearance with the head gasket if using zero deck height.

#### Crankshaft

In engines for fast road use, standard bearings are adequate. For racing use MGB bearings, part no. AEB4512, +0.010" oversize, which necessitates regrinding the crank to 1.8665" - 1.867" diameter.

## Engine Cyl. Block Modifications (1500cc) (Cont.)

### Crankshaft


These bearings easily fit the journals and only require the edge of the tags to be filed to locate in the con rod properly, use a radiused edge on the crankshaft grind. The rotating assembly must be balanced, Tuffride hardening is also recommended. For racing, the crank can be micro polished an extra 0.001" under-size for clearance, thereby assisting in oil supply to the surfaces. The main bearing oil supply holes can be tear drop shaped in the direction of rotation, again to assist oil supply, this is only really needed for sprint and race engines.

### Connecting Rods

Always rebuild an engine using new con rod bolts, preferably higher grade material and renew the little end bushes, reaming to size.

## Replacement Engine Parts

### Modified Blocks 1500cc

| Ill. | Part Number | Description   | Req. | Details  |
|------|-------------|---|------|--|
| NI   | UKC2460     | INLET VALVE   | 4    |  |
| NI   | 144965      | EXHAUST VALVE   | 4    |  |
| NI   | 058923      | INLET VALVE GUIDE   | 8    |  |
| NI   | 111869      | EXHAUST VALVE GUIDE   | 4    |  |
| NI   | 105121      | SHORT CYL. HEAD STUD, (8 Req.)  | 8    |  |
| NI   | 121217      | LONG CYL. HEAD STUD, (2 Req.)   | 2    |  |
| NI   | 110748      | STANDARD CYLINDER HEAD NUT  | 4    |  |
| NI   | 51K1193B    | UPRATED CYLINDER HEAD NUT   | 4    |  |
| NI   | 144962      | ROCKER SHAFT  | 1    |  |
| NI   | 143552      | CAM FOLLOWER  | 8    |  |
| NI   | 119389      | CRANKSHAFT GEAR   | 1    |  |
| NI   | 035960      | CAMSHAFT GEAR   | 1    |  |
| NI   | 105131      | SIMPLEX TIMING CHAIN  | 1    |  |
| NI   | 042425      | SIMPLEX CHAIN TENSIONER   | 1    |  |
| NI   | AJM1209     | TOP GASKET SET  | 1    |  |
| NI   | AJM279      | BOTTOM GASKET SET   | 1    |  |
| NI   | UKC1110     | FRONT OIL SEAL  | 1    |  |
| NI   | 143456      | REAR OIL SEAL   | 1    |  |
| NI   | BH607241X   | MAIN BEARING BOLT, uprated  | 8    |  |
| NI   | AEM3385STD  | MAIN BEARING SHELLS<br>(Oversize main bearings also available).                   | 4    |  |
| NI   | AEB4511STD  | CON ROD BEARINGS<br>(Oversize con-rod bearings also available).                   | 4    |  |
| NI   | AEW2171STD  | THRUST WASHERS, pair<br>(Oversize t/washers also available).                      | a/r  |  |
| NI   | AE20139STD  | PISTON ASSEMBLY<br>(With rings and gudgeon pin, Oversize pistons also available). | 4    |  |
| NI   | RA28656STD  | PISTON RING SET<br>(Oversize piston ring sets also available).                    | 1    |  |

## General Information for Sprites & Midgets

This section will give you further information and specific details on tuning theories and rules for the Sprite and Midget.

### Suspension Characteristics

Modifications to the suspension are aimed at improving handling and road holding. The primary way of changing these characteristics is to alter the car's tendency to over steer or under steer. The latter two terms are defined thus:

#### Under Steer

The car still tends towards the straight ahead, even after the front wheels have been turned into a bend, the slip angle of the front wheels is less than that of the rear wheels.

#### Over Steer

When the car is steered into a bend, the rear end of the car will increase the turn in angle by tending towards the outside of the bend, the slip angle of the rear wheels is therefore greater than that of the front wheels. There are many reasons for these two situations and hopefully as many ways of changing them. The aim, certainly on a road car, is to produce a 'neutral' chassis, which is easy to drive quickly and safely.

### Front Coil Springs

One car can vary considerably from the next, it may be found that on some cars the road springs do not reduce the height, because the originals have sagged to a lower ride height through old age or damage. For this reason, quoting, 1" lowered springs has no real meaning unless the original factory specified ride height of the car is known.

The relationship between the new spring's fitted length and the resulting ride height is a ratio of approximately 5:8, i.e. if the spring's fitted length is 5 units shorter, the reduction in ride height will be 8 units, the amount increasing because the lower wishbones do not sit horizontally on the car.

## Nylatron Bushes

Nylatron, a compound of nylon and molybdenum disulphide, is an extra tough material designed for high load conditions with low rotational movement. It's main advantage is that, due to the molybdenum disulphide, it requires very little lubrication. The use of a copper based grease, part No. 153317 on the pivot pin inside the bush, is all that is usually required.

### What Problems might Nylatron cause?

As it is a great deal harder than standard rubber bushes, road noise and any harsh surface vibrations will be transmitted more readily into the car. A nylatron bush will alter the way a joint works, a rubber bush, gripping both the pivot within it and the sleeve around it, will allow its outer surface to twist over itself. The nylatron equivalent, having no obvious elasticity must be given clearance between itself and the pivot to allow free rotation. The amount of clearance has to be judged while fitting the component, it must not be excessive, or the benefits of the bush will be lost.



As an example, nylatron rear spring shackle bushes should allow an otherwise unattached spring to swing easily under its own weight. In an instance when a pivot nut would normally be nipped up to hold a rubber bush tightly, but now gently secures a nylatron item instead, it is suggested that an extra lock nut may be required.

As the bushes are primarily designed for competition use, they may require slightly modifying to suit the customer's own pivot pin or bolt. The bushes supplied by Moss Special Tuning are injection moulded for consistent quality, this therefore means that adapt to fit operations should be kept to a minimum, but may still be occasionally needed to obtain the best results. Nylatron bushes should be checked over regularly and re-tensioned or replaced as necessary.

### Wheels

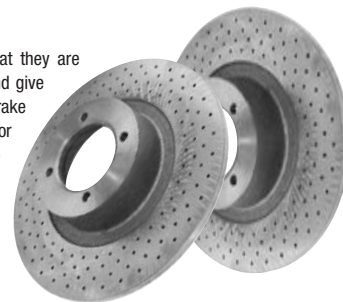
Even different makes of tyre, let alone different widths or profiles, aspect ratios, tend to affect road holding of the car much more than most owners realise, just by changing to another brand the handling of the car can be transformed.

### 13" Diameter

The standard car used 4" rims, for fast road use 5" is ideal, though wheels as large as 6" wide can be fitted, having carried out minor body modifications. When used purely for racing, the choice of width falls much more to the regulations of the class competed in.

### Brakes

When fitting new harder linings it is essential that they are bedded in correctly for them to work efficiently and give the best results. Remember, some, but not all brake pads and linings are still made from asbestos, for personal safety do not use a brush or air line to remove brake dust, but instead use a vacuum cleaner or a damp cloth together with a can of brake cleaner. Make sure the dust or cloths are disposed of properly.



### Brake Discs

Discs need bedding in on low speed gentle braking for about 10 miles, gradually raise the speeds, but maintain the gentle braking application. Then make 2 to 3 heavy braking applications where safe to do so, which should complete the bedding in.

### Engine Preparation

When carrying out any engine rebuild, it is very important to use an accurate workshop manual, this should be a genuine version as these tend to give the various model changes and the correct torque settings. When building any engine, the only correct way is to make sure that the area being used for assembly is clean, not to mention the components themselves prior to assembly, so that there is no chance of unwanted bits getting into the engine.

If you are not sure of the correct assembly procedure, follow the workshop manual closely. Full engine preparation will include some or all of the following modifications, depending on your own requirements. Here we show some formulae which are useful when modifying an engine:

$\text{Swept Volume} = \pi r^2 h = 3.142 \times (\frac{1}{2} \text{ Bore Diameter})^2 \times \text{Stroke}.$   
(All dimensions should be in centimetres).

$\text{Cubic Capacity} = \text{Swept Volume} \times \text{Number of Cylinders}.$   
 $\text{Compression Ratio} = \frac{\text{Swept Volume} + \text{Chamber Volume}}{\text{Chamber Volume}}$   
 $\text{Chamber Volume} = \text{Where Chamber Volume includes Gasket, Piston (if Dished) and Amount of Deck Height as well}.$

### Cylinder Block & Components

The block must be cleaned thoroughly before any machining work is carried out and again afterwards. The cleaning should cover the oilways and waterways to make sure that the fluids will flow correctly.





### Oilways

The cleaning of the oilways will require the removal of the screwed plugs in the engine block and when re-assembling use a suitable thread sealant. The machining left-overs or fazes, need to be removed whilst this work is carried out.

### Waterways

Make sure that all deposits are removed to ensure adequate water flow, this is essential if larger capacity is being used.

### Cylinder Bores

When carrying out re-boring work make sure that the piston supplier's recommendations are complied with.

### Thrust Washers

These normally can be doweled into position once the required size has been found. This ensures that the washers cannot revolve or move during arduous applications.

### Main Bearing Caps

The standard cap does not normally require any change although the 'smoothing' of the surface will tend to strengthen the unit. Polish, smooth and shot-peen the caps to relieve surface stress and reshape to give a uniform cross section. For hard road/racing use, fit 1/4" longer high tensile bolts to the centre main cap and bottom-tap the holes to ensure they do not bottom-out. Remove the top three threads from the centre main by counter boring to put the load deeper into block. Remove all excess flashings from inside the cylinder block but **DO NOT** grind any machined areas. It is possible - especially for racing use, to increase the oil supply to the centre main as this in turn supplies the con-rods.

Drill out the feed hole to 5/16", entry is made from oil gallery end. Ensure all oil ways are clear not only of deposits, but also of excess swarf from production machining.

### Oil Pump

Always use a new oil pump and preferably improve it's capacity - especially for competition work, by carrying out the following:

- Reduce the end float of the spindle/base plate, this will then restrict pressure loss.
- Make sure that the rotor clearances are as small as possible, as again this will improve the pumps performance.
- Always check that the rotor edges are smooth to reduce the chances of them picking up on the top or bottom plates.
- Check that the new pump outlet aligns with the cylinder block inlet aperture, amend as necessary.

### Oil Pressure Relief Valve

The valve itself is recommended to be seated into the block, so that the oil will not leak past easily. The pressure spring can be increased to improve the overall oil pressure, especially when an oil cooler is being used. If the TriumphTune uprated spring is fitted to 1500 units, make sure that there are no extra washers also installed.

### Crankshaft

If you are re-using your old crankshaft it is recommended for the oilways to be cleaned out properly - a pipe cleaner is very good for this. If the plugs are removed use a thread sealant when refitting. Tuftride hardening of the crankshaft is highly recommended to improve the life of the unit at a reasonable cost, this can be for road or competition use. When Tuftriding is carried out, the crankshaft must then be re-machined or polished back to the correct journal size. Normally the journals are micro polished to give a good oil surface.

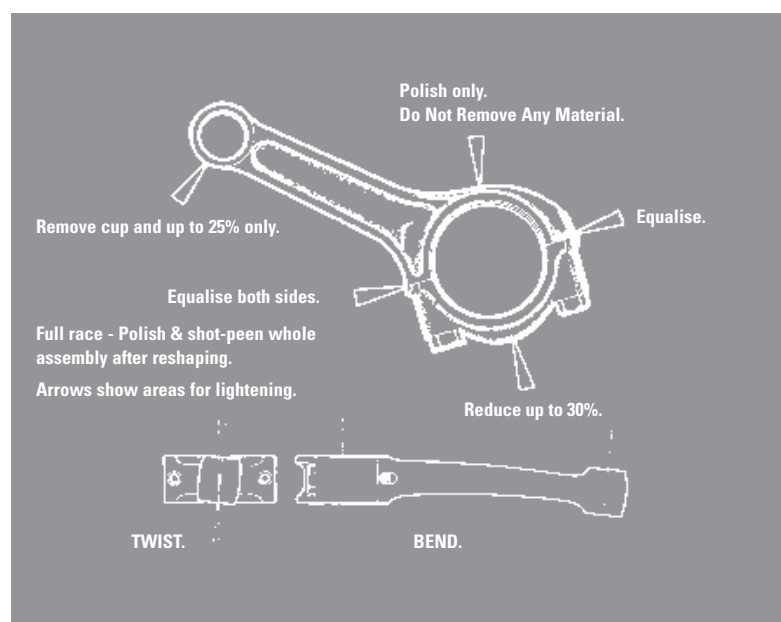
### Flywheel

Lightening of the flywheel to reduce the rotating weight will enable the engine to pick up and rev easier which is highly recommended for all fast road cars. This work is usually carried out to your own unit at the same time as balancing. The amount of weight saving will depend on the actual flywheel design.

### Con Rods

When rebuilding an engine always use new con rod bolts, replace the little end bushes and ream to size. For normal use, the standard con-rods are maintained, although they can be lightened to improve the strength as illustrated. Unfortunately, the cost of us carrying out this modification is prohibitive as a service because of the labour time required.

- Check the rod for twist and bend defects, and also the big end for an out-of-round condition, replace any that are faulty.
- Check the overall length to make sure they are all equal.
- Check the little end bushes and replace, line bore to size.



**General Information for Sprites & Midgets (Cont.)**

**Pistons**

For racing use, there are a number of different sizes on some models, which require special treatment of the block and clearances, check carefully before re-boring. Pistons can be radiused on the lower edges to assist in reducing bore problems, also the whole unit can be polished after ensuring that the heights have been equalised.

**Piston Rings**

Before final installation check that the width of ring is correct for your piston. Modify the ring ends after the gaps have been set, so that the edges do not dig into the bores.

**Oil Seals**

The standard oil seals, front and rear, should be replaced at any rebuild. The rear unit should be centralised carefully to stop oil leaks at high engine speeds.



**Push Rods**

The standard push rod is adequate for road use, however, we would recommend using performance type push rods for sprint/racing. Also essential if using roller rockers.

**Cam Followers**

When changing the camshaft, you must fit new cam followers, otherwise your new camshaft will not last very long. The amount of weight that the camshaft has to lift each time restricts the revving capabilities of the engine, therefore the use of the lighter cam follower is recommended. The lighter variety will also reduce loading on the camshaft lobes for extended life.

**Timing Chain and Gears - Crankshaft and Camshaft**

If a performance camshaft profile is being used, we recommend that you fit the Duplex timing chain and gear set.

**Vernier Cam Gear**

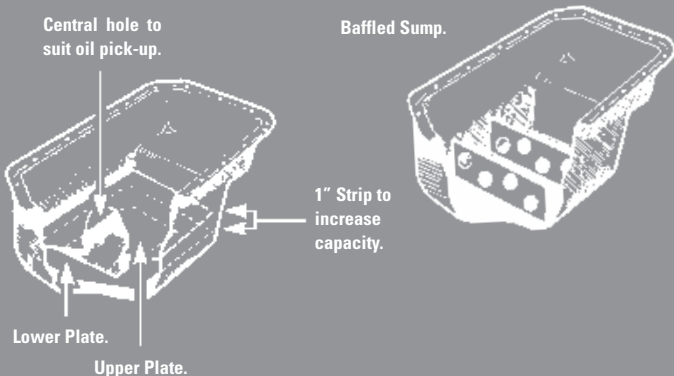
This adjustable cam gear allows easier correct timing of the camshaft for maximum performance. Only available as a duplex gear, the gear is made in two halves, which allows the adjustment to be made to suit your particular camshaft requirements.

**Tensioner**

The standard tensioner needs to be replaced if a new chain or gear set is being fitted.

**Sump**

For a road car it is not essential to carry out any changes, but for competition use the sump must be baffled to stop the oil surging away from the oil pump when cornering. Details as per the diagrams, if the capacity is increased, then extend the oil pickup pipe to suit.



**General Rocker Gear**

For a road car the standard rocker gear only requires minor alterations. For competition use or maximum power then the use of the roller rockers will be a major benefit.

By reducing the weight of the moving components in the rocker gear, followers, valves, caps etc... and also the resistance of the rockers, the rev range can be improved without increasing the loading on the camshaft.

**Bronze Valve Guides**

Our bronze alloy valve guides are for improved reliability and longer life, especially when being used under duress. Highly recommended for all heads and especially for any competition engine. Specially shortened and reshaped for improved flow.

**Valve Springs**

It is essential to check the springs for coil binding or being solid at maximum lift. Our valve springs are specially made for our high-lift cams. Note: On 1500cc engines remove lower spring collars if TriumphTune springs are used, as they are no longer required.

**Alloy Valve Spring Caps**

Standard caps are adequate in strength for all applications, but our light alloy caps reduce valve loading and therefore wear on cam lobes. Weight saving is approximately 25%.

**Rocker Arm Action**

The rocker arm is designed to move across the valve tip in a wiping motion, this leaves a witness mark on the stem top. To be certain your engine geometry is correct, remove the rocker arm and apply some Engineers Blue to the valve tip and rotate the engine through one revolution with the rockers correctly adjusted and the engine in its final specification. Remove the rockers and the valve tip will show the offset of the rocker geometry.

**Centre**

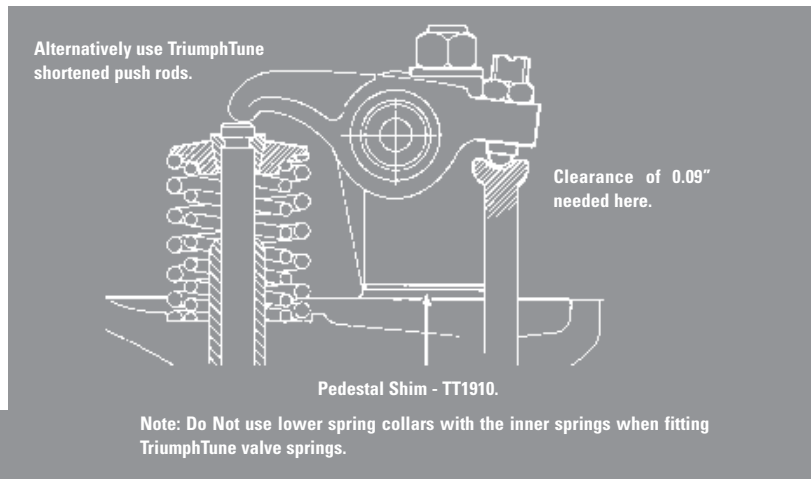
This is correct equally offset, so no excessive wear on either side of the guide will be found.

**Manifold Side**

If the mark is predominantly on this side, then the push rods and/or the pedestals must be shortened to correct this. With the wear on this side there will be excessive loading on the valve guide that will cause premature failure.

**Rocker Side**

On 1500cc engines, if it is to this side slightly, then this is no problem. But, if it is a long way off, then you can fit a pedestal spacer shim, TT1910 to compensate.



**Rocker Pedestal Shims - TT1910**

These are available at a set depth to allow for a nominal skim of the cylinder head. The shim is specially designed to allow for the oil supply to the rear rocker pedestal.

**Rocker Arm Lightening**

For race engines, these can be reshaped as illustrated to improve the strength and reduce the weight. As this work is very labour intensive we would suggest that you carry out these alterations yourself.

Remove the shaded areas to lighten standard rockers, it's also useful to polish them.



### Rocker Shaft

Although the standard rocker shaft is strong enough for most applications, the Tuftride hardening process will provide improved reliability as well as being more resistant to wear.

Before installation clear the internal bore of any residual material and install new end plugs. Before fitting any shaft check that the end-plugs are in position, otherwise the shaft will not last long.

### Rocker Arm Spacers

These spacers replace the side tension springs and allow the rocker arms to rotate easier, thereby reducing the loading, whilst also keeping the arms more centrally in position.

### Roller Rocker Conversion

This specially manufactured assembly is designed to operate valves with less resistance and with more efficiency. The power increase with the use of these rockers is approximately an extra 10 bhp, and the power band can also be extended. We have found it preferable to maintain 108 > 110° peak to peak centres on cam profiles.

The steel rockers are made with needle roller inserts and have solid spacers already fitted. The end roller tips are specially made in high quality steel for long life. The Roller rockers are also designed to give a higher lift ratio of 1.65:1 against the standard of 1.5:1. The design is also specially strengthened so as not to deflect at any time through the operating sequence.

This conversion requires the use of the high pressure external rocker oil feed kit. When fitting this conversion it is essential for the valve lift to be checked carefully, to ensure that there is at least a total of 0.040" clearance between the valve spring coils, at full lift.

1. On installation Check Maximum Valve Lift to ensure adequate clearance of valve springs.
2. Before starting the engine, the clearance of the rocker cover must also be checked.
3. Check the push-rods for flexing and replace with tubular type if necessary.



## 1275cc Models

### Cylinder Block

Cylinder block modifications nearly all take form of normal engineering practices, the only exception being the work required to fit a longer throw crankshaft. Steel strengthening straps for the main bearings can be very worthwhile in an engine rebuild if it is envisaged that the unit will be used to the limit. It is suggested that all main studs and bolt threads should be bottom tapped, for the head studs, the top threads should be slightly countersunk to ensure that the head is secured flat to the block and all loads are spread through the block.

If an increase in the engine's capacity is sought, ensure that all of the new components are compatible with each other and specifically designed for the new capacity, this is especially important when matching the cylinder head and pistons.

### Carbon Fibre Push Rods

When installing these push rods, it is of the utmost importance to ensure that the rods do not rub or touch the side of the cylinder head or block during the engine's rotation. Due to the production variations in the block castings, it is recommended that all the push rod apertures are elongated by at least one millimetre at right angles to the rocker shaft. Then, with the camshaft and rocker gear in position, ensure that full clearance has been obtained. It is advised that all the push rods are painted up to the end caps in a light colour, then installed dry with zero tappet clearances.

Rotate the engine by hand a number of times, without the spark plugs fitted, then check the push rods individually for abrasions in the paint. If any are marked, ensure that the offending block material is removed, then re-check. Having cleaned the paint from the rods, they are then ready for final assembly. It is possible to go through the process described above and only open up those apertures that need modifying, but it is safer to assume that all holes will need to be opened out. Also remember if a camshaft profile is subsequently changed or high lift rockers are installed, the clearance checking will have to be repeated.

### Cylinder Head

The compression ratio is best kept to 9.65:1 for fast road use, a slightly lower ratio may be necessary if 99 octane fuel is not available. If using larger exhaust valves, it is recommended that the exhaust guides are slightly offset to reduce the heat in the hot spot area between the valve seats.

For road use, larger inlet valves will give better performance and a wider power range than that of the stage 2 head with standard valves. Bronze alloy valve guides are always recommended for improved reliability. Valve spring rates depend on the camshaft and rocker ratio being used, for a road car using up to 1.5:1 ratio rockers, uprated springs are normally more than adequate. Competition springs are only required if higher lifts are used.

If the copper, AHT188 head gasket is used, remember that it should be soaked in water before fitting. The joint surfaces of both head and block must be checked for distortion and finely surface ground if necessary, using engineer's marking blue for final checking. The tops of the cylinder head stud threaded holes in the block may be slightly countersunk, helping the head to pull down around the studs more effectively. Improved flanged head nuts, 53K1193B help further by guaranteeing the clamping pressure on the head. Finally, competition head studs may be fitted if an increase in the torque setting is required, these studs may be tightened to 55lbs ft.

### Camshaft

There are three types of oil pump drive and subsequently three oil pumps for the A Series engines:

- |              |   |
|--------------|---|
| <b>Pin</b>   | Using a small slot in the rear of the cam, fitted originally to 948/1098cc engines. |
| <b>Star</b>  | Fitted in all 1275cc Sprite and Midget engines as standard.                         |
| <b>Metro</b> | Using a slot drive cam, never originally fitted to Sprites or Midgets.              |

The standard oil pump is perfectly suitable, although the late Metro Turbo unit, CAM6614 has a substantially increased capacity and can be fitted if the camshaft is changed at the same time. The range of profiles available for this engine is seemingly infinite and comes from many suppliers around the world. Moss has chosen several which have proved to be competitive in terms of both performance and reliability, with profile working ranges producing a derivable car in road use, which is where most uprated engines will operate. For full race applications, special profiles are made on blank camshafts which offer much better power and range than re-profiled units.

### Rocker Gear

The easy way of increasing performance on the 1275cc engine, once the head has been flowed, is to use high lift rocker gear which may be fitted easily as a 'bolt on' component. There are two versions, both at a ratio of 1.5:1, either with or without needle roller bearings, the former being recommended more for competition purposes. High lift rockers maintain the opening and closing details of the camshaft profile, but will open the valve further to improve breathing, this is especially effective when used with a flowed head and improved carburation. Solid spacers ensure accurate alignment of the rocker arms and valves, while strengthened rocker pedestals are essential if a standard rocker shaft is used with stronger valve springs.



### Timing Chain

The standard chain may either be single or duplex, whenever a performance camshaft is fitted, a duplex chain must be used, preferably with a vernier adjustable cam gear, which makes correct and accurate installation of a performance camshaft much easier. The camshaft timing belt conversion kit will make the engine much quieter as well as reducing the power loss suffered when using a duplex chain. The timing belt must be checked religiously every 10,000 miles and replaced at 20,000 miles.

#### Sprite & Midget 1275cc - Weber DCOE Jet Settings

|               | 40 DCOE Road | 40 DCOE Fast Road | 45 DCOE Race |
|---------------|--------------|-------------------|--------------|
| Choke         | 30           | 32                | 40           |
| Aux Vent      | 45           | 45                | 45           |
| Main Jet      | 120          | 145               | 190          |
| Emulsion Tube | F16          | F16               | F2           |
| Air Jet       | 155          | 180               | 170          |
| Pump          | 35           | 40/45             | 60           |
| Idler Jet     | 40F8         | 50F8              | 50F6         |



## 1500cc Models

### Cylinder Head & Components

On all Sprite & Midget engines, the cylinder head must be gas flowed properly to maximize the performance and efficiency from the engine. Work on the cylinder head centres around making the best diameter of the inlet port to suit and give maximum power potential. We have found that increasing the size of the Inlet Valve to 1.475" and very careful flowing of chamber/valve throat area will produce good torque and allow top-end breathing for sprint/racing use. The increase in exhaust valve size improves the flow of the port for maximum power.

The cylinder head modifications have been designed using a flow-rig to obtain the maximum from the head casting. Valve springs fitted to all our cylinder heads are the best uprated road specification. They are designed to allow the maximum lift from our performance camshaft profiles without excessive loads on the cam-lobes.

Spring retainers must be checked - especially the two part version for cracks. Alloy types are available to save weight, whilst still being strong enough for all applications. Valves, these are recommended to be gas flowed in the slim design, as this will improve the efficiency of the modified cylinder head substantially.

### Rocker Gear - General

For a road car the standard rocker gear only requires minor alterations. For competition use or maximum power then the use of the roller rockers will be a major benefit. By reducing the weight of the moving components in the rocker gear, followers, valves, caps etc. and also the resistance of the rockers, the rev range can be improved without increasing the loading on the camshaft.

### Rocker Arms

Standard rockers can be lightened, combined with the use of the spacer set they will reduce the loading on camshaft lobes, which will help to increase the rev range. Standard rocker pedestals do not need modification.

### Baffled Sump

Though not essential, the sump may be baffled. Consistent oil pick up is then possible, even under hard cornering. For fast road use, a single vertical plate in the sump will suffice. For race use, increase the depth by 1" using the illustrations, on page 112 as a guide.

### Choke Settings For Weber DCOE & Dellorto DHLA

45 DCOE or DHLA carburettors can be used on a racing 1500cc, there will be some loss of low speed torque from a twin carburettor arrangement, but not when using a single unit. The 40 DCOE/DHLA is recommended for most applications, set up to the following specifications:

1. 28mm Chokes for mild modification and road Use.
2. 30mm Chokes for fast road.
3. 33mm Chokes are used for maximum power\*.  
(\*1500cc models using a sprint 83 camshaft and modified heads will only gain about 5 bhp at 5000 rpm).

### Jet Settings For Weber DCOE & Dellorto DHLA

The settings given below are merely suggestions to be used as a starting point when setting up a car, it is very likely that there will be further adjustments necessary to get the carburation absolutely correct for the customer's requirements. These adjustments can only be carried out accurately by putting the car on a rolling road.

| Sprite & Midget 1500cc - Weber DCOE & Dellorto DHLA Jet Settings |              |                   |                     |                |
|--|--------------|-------------------|---------------------|----------------|
|  | 40 DCOE Road | 40 DCOE Fast Road | 45 DCOE Sprint/Race | 45 DCOE Single |
| Choke  | 28           | 30                | 33                  | 33             |
| Auxiliary Venturi  | 4.5          | 4.5               | 4.5                 | 4.5            |
| Main Jet   | 115          | 115               | 125                 | 190            |
| Emulsion Tube  | F16          | F16               | F16                 | F9             |
| Air Jet  | 165          | 155               | 165                 | 175            |
| Pump   | 35           | 35                | 35                  | 40             |
| Idler Jet  | 45F8         | 45F8              | 45F9                | 45F9           |
| Back Bleed   | 0            | 0                 | N/A                 | 0              |

### 1500cc Gearbox

The Midget 1500cc uses slightly higher ratios in its gearbox than the mechanically similar Triumph Spitfire 1500cc. The different gearbox ratios are as follows:

|                 | 1st  | 2nd  | 3rd  | 4th |
|-----------------|------|------|------|-----|
| Spitfire 1500cc | 3.5  | 2.16 | 1.39 | 1   |
| Midget 1500cc   | 3.41 | 2.11 | 1.43 | 1   |

### 5 Speed Gearbox

See the Accessories section for our 5 speed gearbox conversion for Midget 1500cc models.

## Midget (& Spitfire) 1500cc Engine

There are 2 ways of looking at the 1500cc (1493cc) engine used in the last of the Midgets and Spitfires. You can justifiably regard it as the last gasp of an ancient saloon car design from the early 50's that produces a mediocre 71 bhp at 5500rpm, looks totally uninspiring and sounds the same.

More positively you can consider it a very well, and proven design that's long since had the bugs ironed out, has remarkably few weaknesses that can be safely and easily tuned to give the sort of output that one expects from a modern 1500cc engine.

**"Did you know that the Triumph 1500cc engine can trace its roots back to 1953 and the Standard 8, yet it has surprising tuning potential."**

A casual glance at the engine specification is a little misleading, its bore and stroke of 73.7mm x 87.5mm suggests a slogging old fashioned long-stroke design but in fact the long stroke was introduced in 1974 when the engine received its ultimate stretch, from 1296cc to 1493cc. By that stage the block had long since reached its limit for bore size and, the only way to get the extra displacement needed to overcome the power sapping US emissions control equipment, was to lengthen the stroke.

Regardless of how the long stroke came about - it is there, and engine tuning has to be approached accordingly. With the 1500cc unit, 6000 rpm is a far more realistic ceiling, but even within that modest rev limit the one fundamental problem is the oil system.

Even moderately hard use sends the oil temperature soaring past 100 degrees centigrade - excessively thinning the oil and dropping the oil pressure to the point where bearings will suffer. These engines were certainly NOT designed for motorway use and sustained high speeds.

It may sound odd, but the very first requirement is an engine oil cooler - but believe us, that's the way it is. In contrast, there is no problem with water cooling and, the standard water pump and radiator are perfectly adequate. The oil cooler is required even in temperate, cold Britain, with the proviso that it really should be thermostatically controlled, allowing the engine to warm up quickly to its correct operating temperature, which also avoids bearing wear. With an oil cooler in place the oil pressure should, all things being equal, always be adequate, but, to be on the safe side you can increase the oil pressure slightly by fitting an uprated Oil Pressure Relief Valve Spring.

Note: Terry Hurrell's famous Spitfire 1500cc used to run a pressure of 90psi when cold, dropping to 60psi when hot, and really, that's as much as you need.

Fitting an oil cooler is a simple enough operation, our thermostatically controlled oil cooler radiators mount below the water radiator and the pipe housing (that holds the thermostat) spins on to the oil filter mounting, the oil filter in turn screws on to the new housing.

Curiosity will, if nothing else, lead you to want monitor the oil temperature - good job we have included them in the Interior part of the Accessories section. We offer a dual oil/water temperature gauge and, a dedicated oil temperature gauge.

The other important modification that should be made to the 1500cc engine oil flow system, especially to the cylinder head, which was marginal when the engine was new, is to fit our Oil Rocker Feed kit, part number TT1226. This kit, with its Stainless Steel braided hose supplies much needed oil directly to the rocker assembly and minimises wear and damage. The adaptor fits neatly in-line with the oil pressure switch, and the banjo connects to an existing hole in the rear of the cylinder head.

Attention to the oil system should protect the bearings, and here the 1500cc has one advantage over its Triumph 1300cc predecessor, when the engine was re-stroked to 1493cc the width of the main bearings was increased (in round terms) from 2" to 2.3". That should allay any fears about the bottom end.

Despite the bad press three-bearing crank's have suffered, this one is not prone to flexing or undue vibration, so attention can now be switched to where it's needed - which is the engines breathing - both to getting the air/fuel mixture in and, the gasses out. A glance at the standard four-into-one cast-iron manifold suggests that it wasn't designed with performance in mind! So, the first stage of tuning is to discard it and fit a sports extractor manifold coupled to a Sports Exhaust System.

Terry Hurrell found that just by fitting a sports manifold and exhaust system to his Spitfire 1500cc, and by fitting richer carb needles, such as AAQ's in conjunction with Yellow carb damper springs and K&N sports air filters, that an increase of 15bhp could be achieved. An increase of 15bhp from 71 is significant, and shows the potential. With any tuning however, you should bear in mind the laws of diminishing returns, the first stages of tuning are often easy and economical, but the further you go the more you spend for smaller increases.

**The exhaust modification is bolt-on, now you have to tackle the cylinder head.**

The original design of the combustion chambers is a classic bath-tub shape, simply a matter of accommodating two valves side by side with space for the spark plug in the middle to one side. Port design is similarly unsophisticated.

With the development of the 8 port head in 1964 by the Triumph engineers, the flow to the combustion chambers was improved significantly leaving the initial tuning focus on the valves and their immediate area. The standard inlet valves are comparatively small at 1.38" (33mm to 35mm) for a 1500cc engine. The exhaust valves at, 1.17" (29mm), are more than adequate unless you are aiming to achieve 110bhp+ by fitting a stage 4 head.

To begin with, valve shape is more fundamental than size. The standard valves are very strong with thick stems that gently broaden out to a thick base with deep seats - a true mass production item with mass production tolerances, in other words, margin for error.



Our TriumphTune valves are cut-away at the stem to allow better gas flow, and the top of the valve is cut away, making the valve almost flat in cross-section. At the same time this makes the valves lighter, lessening the reciprocating weight in the valve train thus making higher rpm easier. For the same reason you can fit lighter cam followers and Alloy valve spring caps (retainers).

Inlet valve design is more crucial than exhaust, as ideally the inlet should flow approximately 40% more. That also accounts for the chamfering of the inlet valve guide where it enters the inlet port. Exhaust valve guides could be similarly shaped but that is only necessary for full race engines.

In theory, TriumphTune heads do not overcome the problem of valve shrouding - steep sides to the combustion chamber, with the valves taken out as close as possible to the chamber wall, often slows the fuel mixture a little entering the chamber. However, according to Terry Hurrell, this is not a problem once the head has been flowed. As for the ports, the major work centres on removing the metal around the valve guide - which is a high-flow area, and opening out the port where it turns down to the combustion chamber, as the mixture flow is normally restricted where it changes course.

**The stages of combustion chamber & valve modification are quite logical.**

Stage 1 is a general tidying up of the gas flow. Stage 2 follows on when the standard valves are reshaped along with the ports and chambers. Stage 3 also sees the standard (larger 1.38") inlet valve replaced with 1.475" valves. It is only at 'Stage 4' that the larger standard 1500cc exhaust valves (1.17") are replaced 1.25" valves, and, when you get to this stage further re-working of the exhaust side of the head is carried out.

Some engines can be transformed with only a camshaft change - the 1500cc engine is not one of them, and the full benefits of more radical cams can only be reaped after the cylinder head has been tuned. For any but the mildest new cam, the approach should be to take the cylinder head to stage 3, ie: gas flowed with larger inlet valves and uprated valve springs with alloy valve caps.

Valve timing of the standard 1500cc camshaft is a mild 18-85, 58-18. Clearly biasing it to torque rather than high rpm power. To take the fast road 83 cam as an example, that should give 105 to 110bhp at 5500rpm. There's a penalty of a lack of low speed torque but an obvious gain in power above 2700rpm. Such a camshaft could still be used with the 1 1/2" SU's with suitable needles and springs, not to mention replacing the Waxstat jets and fitting Grose jets, but Dellorto or Weber's would be better.

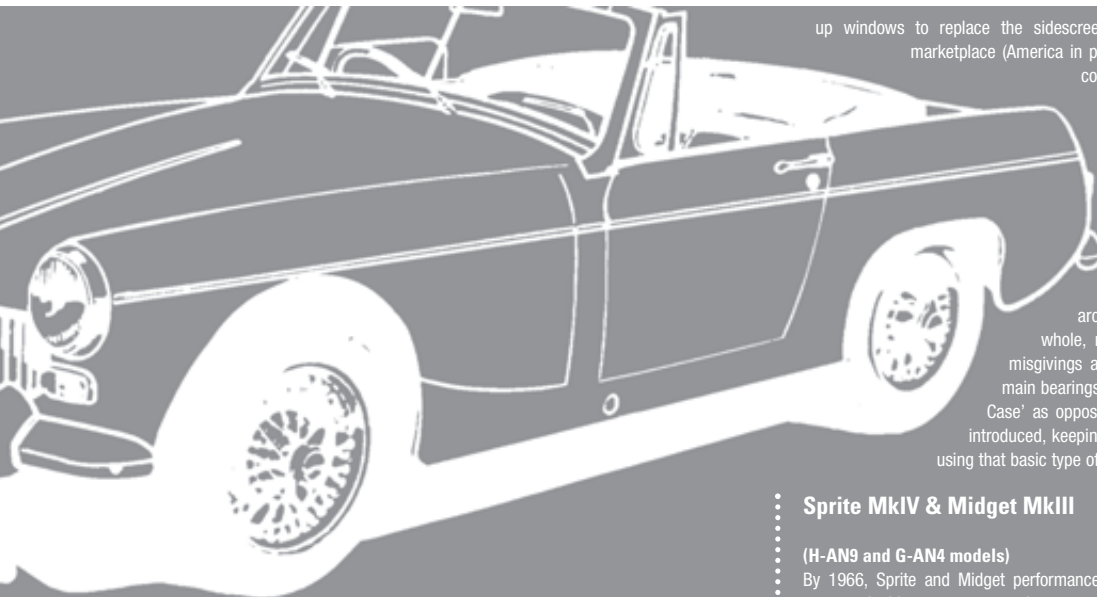
One thing with such an exercise is it assumes that the engine is in a sound enough state to stand or benefit from the tuning. Regrinding the crankshaft and the fitting of new shell bearings would obviously add to the cost, while a re-bore with new pistons would cost even more. If you are going to stay with the standard pistons, the very least you should do is a compression test. Acceptable figures would be around 140psi, assuming of course that you are not losing compression through poor valve seating!

We recommend using 3-ring pistons if you are building an engine to fast road/sprint (or beyond) specification. Hepolite Powermax used to be the easiest option when they were available, but you can use TR6 pistons if you are prepared to machine both the piston and the block.

The state of your engine may well depend on whether its in, or came from a Spitfire or a Midget. The problematical oil cooling is made worse by the Midgets cramped engine bay and, its final drive ratio is significantly lower, so that at any given road speed the Midgets engine is spinning faster. That combination can lead to a tired old engine in as little as 40,000 miles, while the Spitfire version will soldier on for some 70,000 miles or so - all things again, being equal.

Whatever the mileage however and, to be on the safe side, you should be prepared to strip the engine down completely to check that all is as it should be, before embarking on any performance tuning.

**Finally, I know we keep saying this, but please do make sure that your brakes, suspension, steering, chassis etc can cope with the modifications.**



## Production & Development History

### Sprite MkI (AN5 model)

The relationship built up between the British Motor Corporation (BMC) and motor sport celebrity Donald Healey in the 1950's resulted in the creation of the Austin Healey 100 sports car, a vehicle which enjoyed considerable sales success, particularly in the important North American market. A potential market for a smaller 'budget' alternative was soon identified, and this led to an 'informal decision' between BMC's chairman, Leonard Lord, and Donald Healey to develop a small sports car based on Austin parts, mostly centred around the Austin A35 saloon car.

The engine, transmission, rear axle and front suspension were all to be used, but steering would come from the Morris Minor and better, hydraulically operated, brakes were needed. MG derived manifolds and twin 1 1/8" carburettors would boost power. The engine was developed by Morris engines, and they later supplied the units since Austin's engine department was at the time overrun with work. The new car, eventually named the Austin Healey Sprite, was to do away with a separate chassis and bodyshell. Instead, it was designed around a monocoque frame consisting of front and rear bulkheads, joined by 'top hat' sill sections and body stiffeners, all mounted onto a floorpan. Extra rigidity came from the central gearbox tunnel. In many places, the body utilised flat panels and simple formed sections to keep construction costs down to a minimum. The bonnet and front wings hinged upwards as one assembly from the bulkhead, and the upwards curve of the front top edge of the sill panels accentuated this feature. This characteristic sill line was to last until the end of production of the last descendant of the Sprite family tree, the MG Midget 1500cc, twenty one years later. The first prototype Sprite incorporated external hinges to reduce costs, but expensive pop-up headlamps. By prototype number two, the headlamps had become fixed providing the 'frog-eye' appearance so well known and loved today. The little Sprite, built in the MG factory in Abingdon, was launched in 1958. It was a hoot to drive, if somewhat cramped inside (another feature which would see out production twenty one years later). It quickly established itself in the motoring world, aided by a low price of £455 (less Purchase Tax) and a successful motor sport career in the hands of BMC works team drivers, most particularly John Sprinzel.

### Sprite MkII & Midget MkI

#### (H-AN6 and G-AN1 models)

For 1961 it was decreed that something of a revamp was necessary, and to this end the Austin Healey Sprite MkII was launched, together with a new, slightly more lavishly finished stable mate, the MG Midget. These two models offered a radically altered, more square body profile wrapped around essentially the same under-frame. The rear of the body now had a boot lid for the first time, while at the front out went the charismatic (or ugly, if you prefer) frog-eye look, to be replaced with the conventional set up of separate wings housing the headlamps. Between the wings a narrower, and certainly lighter, bonnet panel gave rather poorer access to the engine bay. The little 948cc engine became more willing, thanks to the fitment of 1 1/4" carburettors and improved cam timing. Steering, suspension and brakes remained largely unaltered.

### Sprite MkII 1100 & Midget MkI 1100

#### (H-AN7 and G-AN2 models)

The next milestone was the introduction of a 1098cc variant of the trusty BMC 'A' Series engine in 1963. Along with the improved performance, the brakes were upgraded with front disc brakes appearing for the first time in production on the cars - prior to this, a disc brake conversion kit had been independently marketed by the Healey Motor Company of Warwick. Otherwise virtually unchanged, the new models were known simply as the Sprite MkII 1100 and Midget 1100; they are now often colloquially referred to as the 'Mk 2 1/2' and 'Mk 1 1/2' respectively.

### Sprite MkIII & Midget MkII

#### (H-AN8 and G-AN3 models)

Many aspects of the design were changed at the next revamp, which occurred in 1964. The body of the Sprite MkIII and Midget MkII, largely unchanged in silhouette, received an all new dash layout, fitted carpets in all models, a new windscreen with easier to fit hood attachments, plus wind

up windows to replace the sidescreens. These were all improvements inspired by the marketplace (America in particular), which was beginning to lean towards more comfortable cars. For the same reasons, the beautifully handling - but harsh riding, rear suspension lost its quarter elliptic springs, gaining instead a more conventional semi-elliptical spring layout which lost a little of the accuracy and sharpness but improved the ride enormously. A benefit not seen at the time, but in the cars' old age now greatly appreciated, is the fact that the new suspension did not impose so much stress on the monocoque body, with the result that split seams, cracks and corrosion around the rear floor and bulkhead were (and are) on the whole, much less common on post 1964 cars. In answer to misgivings about the bottom end durability of the engine, larger main bearings were fitted. A larger clutch and strengthened ('Ribbed Case' as opposed to the previous 'Smooth Case') gearbox was also introduced, keeping the model range in line with the other BMC products using that basic type of gearbox, the Morris Minor, Austin A40 and A35 van.

### Sprite MkIV & Midget MkIII

#### (H-AN9 and G-AN4 models)

By 1966, Sprite and Midget performance figures were beginning to look a little feeble when compared with contemporary saloon cars - not an ideal situation for a sports car to be in. Indeed, the immensely popular Mini Cooper 'S', which was also a product of BMC, was taking the limelight and eating into potential sales. In an effort to counter this, a slightly de-tuned version (apparently for reliability's sake) of the 1275cc Cooper 'S' engine was fitted to the Sprite MkIV and Midget MkIII from October 1966. Along with the improved performance, the new models also benefited from a new, convenient, fold down hood design. It was at this time that cars for North America began to seriously deviate in their specification from those built for markets in the rest of the world, due to increasingly stringent safety and emissions regulations there. Also during this period, Midgets bound for Australasia were built there from completely knocked down (CKD) kits supplied from England.

### Sprite MkIV & Midget MkIII

#### (H-AN10/A-AN10 and G-AN5 models)

'Leylandised' versions of the cars arrived for the 1970 model year, in fact some eighteen months after MG, Austin and their parent companies had become part of the massive British Leyland Motor Corporation. The nomenclature - Sprite MkIV and Midget MkIII - remained the same as before, as did the mechanical and sheet metal specifications. However, the car now had a much more upbeat contemporary appearance, due to a myriad of trim changes both outside and in.

Gone was the 1960's style bright-work. A new radiator grille (effectively a blacked out and jazzed up version of the previous Sprite grille) was complemented by slim-line bumpers, fashionably quartered at the rear. Completing the slim-line effect, the sills were also painted satin black, giving the car a sleeker side profile. New spoked steel wheels ('Rostyles') aesthetically matched the car as well as the optional, more traditional, wire wheels, demand for which began to fade. Inside the car, heat welded vinyl abounded, instead of stitched pleat upholstery; this style of interior trim was to remain with the vehicle up to the end of production.

Towards the end of 1971, the Sprite disappeared quietly from the new car showrooms. Sales had slowly slipped away and had latterly been confined to the home market. The last 1022 Sprites were simply badged as 'Austin', since the agreement between Leyland and Healey had lapsed.

The Midget MkIII, however, remained comfortably in production, seeing in 1972 with new rear wings with the square topped wheel arches replaced by round ones (not seen on Sprites and Midgets since the 'Frogeye'). As a result it became easier to fit fatter tyres and alloy wheels, which were popular aftermarket accessories at the time. If the urge to fit them was resisted, the car would definitely be sitting on radial ply tyres: they became standard equipment alongside a much needed alternator (which replaced the by then archaic dynamo). As a sop to forthcoming home market safety regulations rocker switches found their way onto the dashboard, replacing the more satisfying but apparently less safe toggle switches. By 1974, Midget sales in mainland Europe had ceased, basically leaving Britain, the USA, Canada and Japan taking the car.

### Midget 1500cc

#### (G-AN6 model)

As an attempt to rationalise on the build specification, many of the safety and emissions changes necessary for the 1975 North American specification models were also implemented on home market vehicles. These included the well known 'rubber' bumpers (actually plastic), a ride height increase of one inch to meet bumper height regulations, a return to square rear wheel arches and a whole new power train.

As North American emission control equipment had progressively strangled the 1275cc engine, the performance maintaining solution was to replace it with the engine out of its closest rival - the Triumph Spitfire. The Spitfire engine had already had its capacity enlarged from 1296 to 1491cc for the same emission related reasons, while the old BMC 'A' Series unit could not reliably be taken any larger than its current 1275cc. As a result, the entire Triumph engine and gearbox assembly, with only a couple of detail changes, was fitted into the Midget engine bay. This car became known as the Midget 1500cc, although it was still a Midget MkIII officially (and in most respects under the skin was very similar to the outgoing 1275cc engined MkIII).

While it certainly lacked the keener, sportier edge of the earlier cars, it was undeniably a better cruising vehicle (though sadly it never benefited from the overdrive which was optional on the same gearbox when fitted in a Spitfire).

Sprite & Midget production finally finished in 1979, when the last Midget 1500cc's rolled off the line. Ironically, amongst the last cars built were five hundred special black models, celebrating fifty years of MG Midget production. In total, 355,888 Sprites and Midgets were built between 1958 and 1979.

## Location Of Unit Numbers



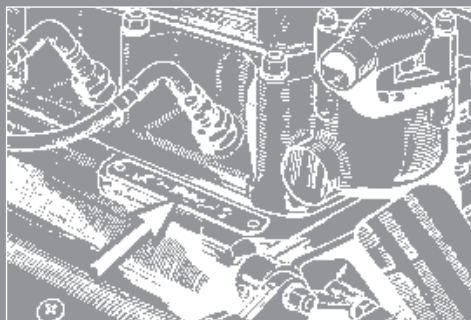
### Chassis Number (All Models)

The chassis number is stamped on a plate secured to the support step on the LH inner wheel arch under the bonnet.



### Body Number (All Models)

The Body Number is stamped on a plate secured to the LH front door pillar.



### Engine Number (1275cc)

The Engine Number is stamped on a plate that is secured to the RH side of the cylinder block.



### Engine Number (1500cc)

The Engine Number is stamped on a flange on the LH side of the cylinder block.

## Car Identification

### Model Years

A model year does not necessarily coincide with the year in which the car was built. For example, it may be seen from the following chart that while a car built in January 1972 is indeed a 1972 model year car, another one built in August of that year is a 1973 model year car. There are several different reasons for this. One reason is that it is easier to bring in changes in a model's specification when production has been halted already for a holiday shut down. Another reason is that motor shows usually took place in the Autumn and Winter, displaying the following year's new or updated models. Detailed here are the Sprite and Midget model years relevant to this catalogue.

| Model                     | Model Year | First chassis no. | Start Date     |
|---------------------------|------------|-------------------|----------------|
| MG Midget MkII            | 1967       | G-AN4-52390       | October 1966   |
| Austin Healey Sprite MkIV | 1967       | H-AN9-64735       | October 1966   |
| MG Midget MkIII           | 1968       | G-AN4-60460       | November 1967  |
| Austin Healey Sprite MkIV | 1968       | H-AN9-72041       | November 1967  |
| MG Midget MkIII           | 1969       | G-AN4-66226       | December 1968  |
| Austin Healey Sprite MkIV | 1969       | H-AN9-77591       | December 1968  |
| MG Midget MkIII           | 1970       | G-AN5-74886       | September 1969 |
| Austin Healey Sprite MkIV | 1970       | H-AN10-85287      | September 1969 |
| MG Midget MkIII           | 1971       | G-AN5-96273       | December 1970  |
| Austin Healey Sprite MkIV | 1971       | H-AN10-86766      | December 1970  |
| Austin Sprite MkIV        | 1971       | A-AN10-86803      | January 1971   |
| MG Midget MkIII           | 1972       | G-AN5-105501      | October 1971   |
| MG Midget MkIII           | 1973       | G-AN5-123731      | July 1972      |
| MG Midget MkIII           | 1974       | G-AN5-138801      | August 1973    |
| MG Midget 1500cc          | 1975       | G-AN6-154101      | September 1974 |
| MG Midget 1500cc          | 1976       | G-AN6-166301      | October 1975   |
| MG Midget 1500cc          | 1977       | G-AN6-182001      | August 1976    |
| MG Midget 1500cc          | 1978       | G-AN6-200001      | August 1977    |
| MG Midget 1500cc          | 1979       | G-AN6-212001      | May 1978       |
| MG Midget 1500cc          | 1980       | G-AN6-229001      | October 1979   |

### Serial Number Prefixes

|                                |           |               |
|--------------------------------|-----------|---------------|
| <b>Midget chassis numbers:</b> | G-AN4     | (1967 - 1969) |
|                                | G-AN5     | (1970 - 1974) |
|                                | G-AN6     | (1975 - 1979) |
| <b>Sprite chassis numbers:</b> | H-AN9     | (1967 - 1969) |
|                                | H-AN10    | (1970)        |
|                                | A-AN10    | (1971)        |
| <b>1275cc engine numbers:</b>  | 12CC/Da/H | (1967)        |
|                                | 12CE/Da/H | (1968 - 1971) |
|                                | 12V586F   | (1972)        |
|                                | 12V588F   | (1973)        |
|                                | 12V778F   | (1974)        |
| <b>1500cc Engine numbers:</b>  | FP        | (1975 - 1979) |
| <b>Midget body numbers:</b>    | GBE       | (throughout)  |
| <b>Sprite body numbers:</b>    | ABL       | (throughout)  |



Please Note: These pages list only the major items in each area, such as body work, electrical and brake components. In many cases minor fittings, clamps and linkages etc. are not shown.

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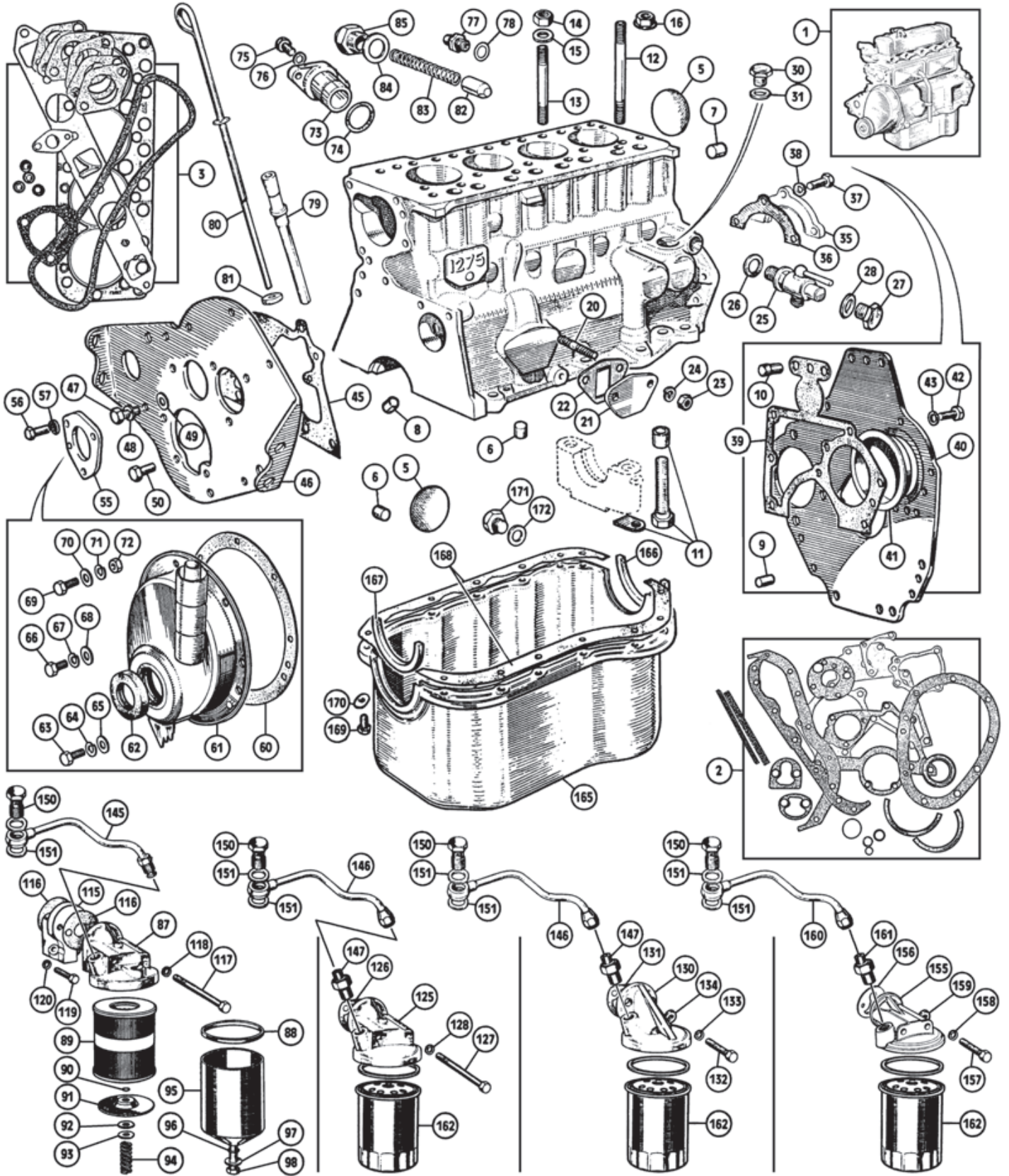
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**Engines & External Components 1275cc**

**Engine Unit Identification (1967-74)**

For the 1967 model year, the Sprite & Midget were given the 1275cc version of Austin's 'A' series engine. On non USA Sprite MkIV's & Midget MkII's, five different versions of the ubiquitous 'A' series were used, identified by their serial number prefixes (dates given as model years, approximately); 12CC (1967), 12CE (1968 - 71), 12V586F (1972), 12V588F (1973), 12V778F (1974).

If your car has a reconditioned or remanufactured engine, it may not display an engine number; in the case of a genuine factory replacement unit ('Gold Seal' or 'Silver Seal') the engine number plate will show the unit's part number (8G179, 8G180, RKM1108E or GSE1106E) rather than serial number. In any instance, a glance at your vehicle registration document will reveal the engine serial number appropriate for your car (and thus will give you a clue after studying these pages as to which oil filter assembly you have, etc.).

**Full Engine Assemblies (1967-1974)**

Our exchange engines are reconditioned and the cylinder heads are converted to lead free. They are supplied without water pump, front crank pulley or black plate. You will need to retain these from your old engine.

Note: A refundable surcharge will apply to all units unless the customers own unit is supplied to be reconditioned.

| Ill. | Part Number | Price £ea. | Description                       | Req. | Details |
|------|-------------|------------|-----------------------------------|------|---------|
| 1    | RKM1126E    | £1,650.00  | ENGINE, recon, exchange, standard | 1    |         |
|      | RKM1126ST2  | £2,750.00  | ENGINE, recon, exchange, stage 2  | 1    |         |

Note: See Accessories section for details of our 'stage 2' full engines and other tuning components.

|  |          |           |                                   |   |             |
|--|----------|-----------|-----------------------------------|---|-------------|
|  | RKM1108E | £1,693.00 | ENGINE, recon, exchange, standard | 1 | alternative |
|--|----------|-----------|-----------------------------------|---|-------------|

Engine Components & Gasket Sets (1967-1974)

| ill. | Part Number | Price Eea. | Description                   | Req. | Details  |
|------|-------------|------------|-------------------------------|------|--|
| 2    | AJM225      | £37.30     | CONVERSION GASKET SET         | 1    | bottom end set                                   |
| 3    | AJM1140     | £20.00     | GASKET SET, top end           | 1    |  |
|      | AJM1140Z    | £10.50     | GASKET SET, top end           | 1    | alternative                                      |
| 5    | AEC876      | £1.50      | CORE PLUG                     | 5    |  |
|      | GAC7202X    | £3.30      | CORE PLUG SET                 | 1    | Includes item 2 plus<br>cylinder head core plugs |
| 6    | 2K1345      | £3.10      | PLUG                          | 2    | oil pressure relief<br>valve passage             |
| 7    | 12G3503     | £1.80      | PLUG, oil gallery             | 4    |  |
| 8    | 1A1964      | £2.54      | RESTRICTOR, camshaft oil feed | 1    |  |
| 9    | 1G752       | £0.82      | DOWEL, lower                  | 1    | rear engine plate                                |
| 10   | 12G422      | £0.78      | DOWEL, upper                  | 1    |  |
| 11   |             | NCA        | HARDWARE, main bearing cap    |      |  |

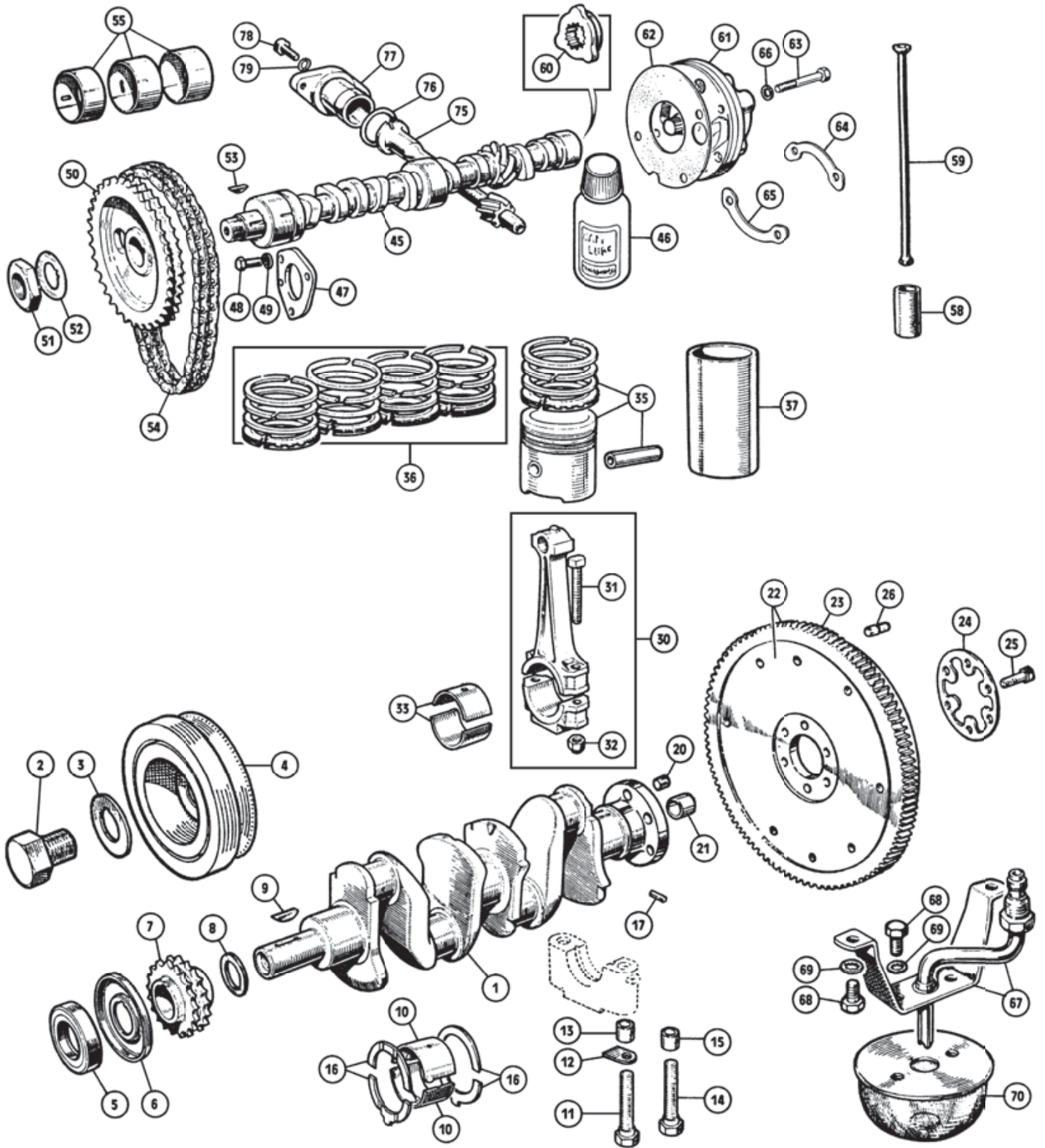
Note: See Internal Engine on page 122.

|    |          |        |  |     |                                 |
|----|----------|--------|--|-----|---------------------------------|
| 12 | CAM150   | £3.70  | STUD, cylinder head  | 4   | long                            |
| 13 | CAM151   | £3.00  | STUD, cylinder head  | 5   | short                           |
| 14 | 51K1193  | £1.00  | NUT, cylinder head   | 9   | standard (see item 15)          |
| 15 | GHF302   | £0.30  | WASHER, plain  | 9   |                                 |
| 16 | 51K1193B | £1.80  | NUT, cylinder head, heavy duty   | 10  | flanged, washer not<br>required |
| 20 | CHS2515  | £1.00  | STUD, fuel pump drive aperture   | 2   |                                 |
| 21 | 2A265    | £4.06  | BLANKING PLATE, fuel pump  | 1   |                                 |
|    | 2A265K   | £6.50  | BLANKING PLATE KIT, fuel pump<br>(Includes blanking plate, gasket & hardware). | 1   |                                 |
| 22 | 2A113    | £0.52  | GASKET, blanking plate   | 1   | 12V778F units only              |
| 23 | GHF201   | £0.08  | NUT  | 2   |                                 |
| 24 | GHF332   | £0.19  | WASHER, locking  | 2   |                                 |
| 25 | 3H576    | £18.00 | DRAIN TAP, cooling system  | 1   |                                 |
| 26 | ARH517   | £0.22  | WASHER, drain tap*   | a/r |                                 |

\*Note: This washer not only seals the joint, but also (when used in multiples) shims out the distance between the tap body and the engine block, so that the spout of the tap will point vertically downwards when the tap is screwed tightly into the block).

|    |          |         |   |   |  |
|----|----------|---------|---|---|--|
| 27 | 53K2853  | £6.00   | PLUG, drain tap aperture                  | 1 | alternative to<br>items 25 & 26        |
| 28 | 6K638    | £0.22   | WASHER, copper                            | 1 |  |
| 30 | 2K4994   | £2.84   | PLUG, (oil priming hole)                  | 1 | not required on<br>12V778F units       |
| 31 | 6K464B   | £0.60   | WASHER, copper                            | 1 |  |
| 35 |          | NCA     | REAR COVER, crankcase                     | 1 | not supplied separately                |
| 36 | AEG240B  | £0.83   | GASKET, rear cover                        | 1 |  |
| 37 | GHF117   | £0.19   | SCREW, (rear cover to block)              | 3 |  |
| 38 | GHF331   | £0.12   | WASHER, locking                           | 3 |  |
| 39 | AEG554B  | £1.03   | GASKET, (engine back plate)               | 1 |  |
| 40 | AEG552   | £147.10 | ENGINE PLATE, rear                        | 1 |  |
| 41 | AEG553   | £13.20  | COVER, oil pump                           | 1 |  |
| 42 | SH605071 | £0.40   | SCREW, (engine back plate to block)       | 7 |  |
| 43 | GHF332   | £0.19   | WASHER, locking                           | 7 |  |
| 45 | 12G619B  | £1.24   | GASKET, engine plate                      | 1 |  |
| 46 | 12G1309  | NCA     | ENGINE PLATE, front                       | 1 |  |
| 47 | GHF120   | £0.19   | SCREW, (engine plate to block)            | 2 |  |
| 48 | GHF332   | £0.19   | WASHER, locking                           | 2 |  |
| 49 | GHF301   | £0.10   | WASHER, plain                             | 2 |  |
| 50 | AEA687   | £0.76   | SCREW, (engine plate to main bearing cap) | 2 |  |
| 55 | AHU2379  | £10.90  | LOCK PLATE, camshaft                      | 1 |  |
| 56 | GHF117   | £0.19   | SCREW, (lock plate to engine plate)       | 3 |  |
| 57 | GHF321   | £0.12   | WASHER, shakeproof                        | 3 |  |
| 60 | 12A956B  | £1.03   | GASKET, timing cover                      | 1 |  |
| 61 | 12G2507  | NCA     | TIMING COVER                              | 1 |  |
| 62 | 88G561   | £1.90   | OIL SEAL, crankshaft front                | 1 |  |
| 63 | SH604031 | £0.88   | SCREW, (timing cover to engine plate)     | 6 |  |
| 64 | GHF331   | £0.12   | WASHER, locking                           | 6 |  |
| 65 | GHF300   | £0.12   | WASHER, plain                             | 6 |  |
| 66 | SH605051 | £0.20   | SCREW, (timing cover to block)            | 4 |  |
| 67 | GHF332   | £0.19   | WASHER, locking                           | 4 |  |
| 68 | 2K7440   | £0.82   | WASHER, plain                             | 4 |  |
| 69 | SH604071 | £0.34   | SCREW                                     | 1 | heat shield bracket<br>to timing cover |
| 70 | GHF300   | £0.12   | WASHER, plain                             | 1 |  |
| 71 | GHF331   | £0.12   | WASHER, locking                           | 1 |  |
| 72 | GHF200   | £0.12   | NUT                                       | 1 |  |
| 73 | 12A1136  | NCA     | HOUSING, distributor                      | 1 |  |
| 74 | 13H2792  | £1.10   | 'O' RING                                  | 1 |  |
| 75 | GHF117   | £0.19   | SCREW, housing to block                   | 2 |  |
| 76 | GHF321   | £0.12   | WASHER, shakeproof                        | 2 |  |
| 77 | CAM6431  | £5.20   | UNION, (oil pressure gauge pipe)          | 1 |  |
| 78 | 6K464B   | £0.60   | WASHER, sealing                           | 1 |  |
| 79 | 12G107   | £6.80   | TUBE, dipstick                            | 1 |  |
| 80 | 12G175   | NCA     | DIPSTICK                                  | 1 |  |
| 81 | AEC671   | £0.40   | WASHER, rubber                            | 1 |  |

|     |             |        |  |    |   |
|-----|-------------|--------|--|----|---|
| 82  | 12H865      | £3.76  | PLUNGER, (oil pressure relief valve)       | 1  |   |
| 83  | 6K853       | £1.60  | SPRING, oil pressure regulating            | 1  |   |
| 84  | 6K431B      | £0.60  | WASHER, copper                             | 1  |   |
| 85  | 12A1851     | £2.60  | CAP, threaded                              | 1  |   |
|     |             | NCA    | OIL FILTER, bowl type, original            | 1  |   |
| 87  | 37H1528     | NCA    | HEAD, with filter condition sensor         | 1  |   |
| 88  | 12A1591     | £1.10  | SEAL, bowl to head                         | 1  |   |
| 89  | 8G684       | £8.50  | OIL FILTER, felt element                   | 1  |   |
|     | GFE103      | £3.40  | OIL FILTER, paper element                  | 1  | original fitment 'bowl'   |
| 90  | 27H2573     | NCA    | CIRCLIP, centre bolt retaining             | 1  | type filter with filter<br>condition sensor:                        |
| 91  | 17H846      | £10.70 | PLATE, pressure                            | 1  | 12CC units & up to<br>12CE/Da/H10308                                |
| 92  | 7H28        | £4.32  | SEAL, pressure plate                       | 1  |   |
| 93  | GHF302      | £0.30  | WASHER, plain                              | 1  |   |
| 94  | 500319      | £1.24  | SPRING, pressure plate                     | 1  |   |
| 95  | 17H1169     | NCA    | BOWL                                       | 1  |   |
| 96  | 508380      | £1.40  | SEAL, centre bolt                          | 1  |   |
| 97  | 17H1172     | £2.45  | COLLAR, centre bolt                        | 1  |   |
| 98  | 37H689      | NCA    | BOLT, centre                               | 1  |   |
| 115 | AEA657      | NCA    | ADAPTOR, filter head to block              | 1  |   |
| 116 | 88G402B     | £0.40  | GASKET                                     | 2  | head to adaptor/adaptor<br>to block for 'bowl' type<br>filters only |
| 117 | BH506301    | £1.60  | BOLT, filter head to adaptor               | 2  |   |
| 118 | GHF333      | £0.19  | WASHER, locking                            | 2  |   |
| 119 | GHF165      | £0.29  | SCREW, adaptor to block                    | 2  |   |
| 120 | GHF333      | £0.19  | WASHER, locking                            | 2  |   |
| 125 | 37H7078     | NCA    | OIL FILTER HEAD, (original)                | 1  | original fitment<br>'spin on' filter                                |
| 126 | 88G402B     | £0.40  | GASKET, filter head to block               | 1  |   |
| 127 | BH506301    | £1.60  | BOLT, filter head to block, (3 3/4" long)  | 2  | 12CE/Da/H10309 On,<br>12V586F and 12V588F,<br>up to 12V778F392      |
| 128 | GHF333      | £0.19  | WASHER, locking                            | 2  |   |
| 130 | 12A2032     | NCA    | OIL FILTER HEAD, (original)                | 1  |   |
| 131 | GUG705553GM | £0.94  | GASKET, filter head to block               | 1  | original fitment<br>'spin on' filter,                               |
| 132 | SH506091    | £1.44  | SCREW, filter head to block, (1 1/8" long) | 2  | 12V778F393 On   |
| 133 | GHF333      | £0.19  | WASHER, locking                            | 2  |   |
| 134 | GHF302      | £0.30  | WASHER, plain                              | 2  |   |
| 145 | AEA658      | NCA    | PIPE, oil filter head to block             | 1  | for 'bowl' type filters only  |
| 146 | TAM2106     | NCA    | PIPE, oil filter head to block             | 1  | for 'spin on' filter  |
| 147 | TCZ106      | £1.94  | ADAPTOR, pipe to oil filter head           | 1  |   |
| 150 | 2A715       | £18.95 | BOLT, banjo                                | 1  |   |
| 151 | 12A1768     | £1.03  | WASHER, copper                             | 2  |   |
| 155 | TAM2097     | £21.30 | OIL FILTER HEAD, (replacement)             | 1  |   |
| 156 | GUG705553GM | £0.94  | GASKET, filter head to block               | 1  | replacement 'spin on'   |
| 157 | SH506091    | £1.44  | SCREW, filter head to block                | 2  | filter will substitute<br>for all above oil filter<br>assemblies    |
| 158 | GHF333      | £0.19  | WASHER, locking                            | 2  |   |
| 159 | GHF302      | £0.30  | WASHER, plain                              | 2  |   |
| 160 | TAM2106     | NCA    | PIPE, oil filter head to block             | 1  |   |
| 161 | TAM2119     | £8.76  | ADAPTOR, pipe to oil filter head           | 1  |   |
| 162 | GFE166      | £2.90  | OIL FILTER, spin on cartridge, (with seal) | 1  |   |
| 165 | CAM4313     | NCA    | SUMP, oil                                  | 1  |   |
| 166 | TAM1089     | £5.00  | SEAL, (rear of crankshaft to sump)         | 1  | rubber type seal OE   |
| 167 | TAM1171     | £5.10  | SEAL, (front of crankshaft to sump)        | 1  | rubber type seal OE   |
| 168 | AJM528      | £5.18  | GASKETS, sump to block, pair               | 1  |   |
| 169 | SH604041    | £0.19  | SCREW, sump securing                       | 14 |   |
| 170 | 2K5197      | £0.25  | WASHER, special                            | 14 |   |
| 171 | 88G257      | £1.60  | DRAIN PLUG, sump                           | 1  |   |
| 172 | 6K638       | £0.22  | WASHER, copper, (drain plug)               | 1  |   |



**Internal Engine Components 1275cc (1967-74)**

Note: Please see the Accessories section for performance parts.

| Ill. | Part Number | Price £ea. | Description                                  | Req. | Details          |
|------|-------------|------------|--|------|------------------|
| 1    | 8G2741E     | £210.00    | CRANKSHAFT, exchange (Complete with shells). | 1    | 1275cc (1967-74) |
| 2    | AEA312      | £9.50      | BOLT, crankshaft                             | 1    |                  |
| 3    | 12A398      | £0.71      | LOCK TAB, front pulley                       | 1    |                  |
| 4    | 88G305Z     | £67.60     | PULLEY, crankshaft                           | 1    |                  |
| 5    | 88G561      | £1.90      | OIL SEAL, timing cover                       | 1    |                  |
|      | MGS10832    | £100.00    | REAR CRANKSHAFT OIL SEAL CONV. KIT           | 1    | 1275cc           |
|      | MGS10832S   | £15.50     | REPLACEMENT OIL SEAL, (for MGS10832)         | 1    |                  |

|    |           |        |                                   |   |  |
|----|-----------|--------|-----------------------------------|---|--|
| 6  | 12A1148   | £2.50  | OIL THROWER                       | 1 |  |
| 7  | 12G1699   | £7.20  | GEAR, crankshaft, double row      | 1 |  |
| 8  | 6K628     | NCA    | WASHER, spacing                   | 1 |  |
| 9  | 6K836     | £4.21  | WOODRUFF KEY, crankshaft          | 1 |  |
| 10 | 8G2391    | £19.00 | MAIN BEARING SET, standard size   | 1 | standard diameter of main-end is 2.00" |
|    | 8G2391/10 | £19.00 | MAIN BEARING SET, 0.010" oversize | 1 |  |
|    | 8G2391/20 | £19.00 | MAIN BEARING SET, 0.020" oversize | 1 |  |
|    | 8G2391/30 | £19.00 | MAIN BEARING SET, 0.030" oversize | 1 |  |
|    | 8G2391/40 | £19.00 | MAIN BEARING SET, 0.040" oversize | 1 |  |
|    | 8G2391/60 | £19.00 | MAIN BEARING SET, 0.060" oversize | 1 |  |
| 11 | 12A1002   | NCA    | BOLT, (main bearing cap)          | 6 | very early 12CC units only             |
| 12 | 6K927     | £0.94  | LOCK TAB, (main bearing bolts)    | 6 |  |
| 13 | 2A54      | £0.78  | DOWEL, (main bearing cap)         | 6 |  |
| 14 | 12G1398   | £2.05  | BOLT, (main bearing cap)          | 6 | late 12CC, all 12CE                    |

|    |            |         |   |     |  |
|----|------------|---------|---|-----|--|
| 15 | 12G1268    | £5.70   | DOWEL, main bearing                       | 6   | and 12V units  |
| 16 | BHM1293    | £12.00  | THRUST WASHERS, pair                      | a/r | standard   |
|    | BHM1293/5  | £12.00  | THRUST WASHERS, pair                      | a/r | 0.003" o/size  |
|    | BHM1293/30 | NCA     | THRUST WASHERS, pair                      | a/r | 0.030" o/size  |
| 17 | 1G1167     | NCA     | RESTRICTOR, oil feed to crankshaft        | 4   |  |
| 20 | 51K3575    | NCA     | DOWEL, crankshaft to flywheel             | 2   |  |
| 21 | 1A1559     | £2.00   | SPIGOT BUSH, crankshaft                   | 1   | very early 12CC units only   |
|    | AHU1026A   | £14.65  | SPIGOT BUSH, crankshaft                   | 1   | late 12CC, all 12CE and 12V units  |
| 22 | 12G1401    | NCA     | FLYWHEEL                                  | 1   | with ring gear   |
|    | 12G1401E   | £152.00 | FLYWHEEL, recon, exchange                 | 1   |  |
| 23 | 12G1444    | £22.40  | RING GEAR, flywheel                       | 1   |  |
| 24 | 12G982     | £3.05   | LOCK TAB, flywheel                        | 1   |  |
| 25 | 51K1029    | £1.64   | BOLT, flywheel to crankshaft              | 6   |  |
|    | MGS20823K  | £35.90  | BOLT SET, flywheel to crankshaft, uprated | 1   | (Up-rated bolt set contains 6 high tensile ARP bolts. Lock tab (12G982) is not required with these ARP stretch bolts). |
| 26 | 1G2984     | £1.85   | DOWEL, clutch to flywheel                 | 3   |  |
| 30 | AEG624     | £150.20 | CON ROD, new                              | 4   |  |
|    | AEG624E    | NCA     | CON ROD, recon, exchange                  | 4   |  |
| 31 | AEG519     | NCA     | BOLT, con rod                             | 8   | tighten to 40-42lbs  |
| 32 | AEG147     | £2.24   | NUT, con rod                              | 8   |  |
| 33 | 8G2198     | £18.50  | BEARING SET, con rod, standard size       | 1   |  |
|    | 8G2198/10  | £18.50  | BEARING SET, con rod, 0.010" oversize     | 1   |  |
|    | 8G2198/20  | £18.50  | BEARING SET, con rod, 0.020" oversize     | 1   |  |
|    | 8G2198/30  | £18.50  | BEARING SET, con rod, 0.030" oversize     | 1   |  |
|    | 8G2198/40  | £18.50  | BEARING SET, con rod, 0.040" oversize     | 1   |  |
| 35 | BHM1298    | £110.70 | PISTON SET, standard size*                | 1   | standard   |
|    | BHM1298/20 | £110.70 | PISTON SET, 0.020", oversize*             | 1   | compression, (8.8:1 CR)  |
|    | BHM1298/30 | £110.70 | PISTON SET, 0.030", oversize*             | 1   |  |
|    | BHM1298/40 | £110.70 | PISTON SET, 0.040", oversize*             | 1   |  |
|    | BHM1298/60 | £110.70 | PISTON SET, 0.060", oversize*             | 1   |  |
|    | AE21253STD | £99.13  | PISTON, standard size                     | 4   |  |
|    | AE21253020 | £130.00 | PISTON, 0.020", oversize                  | 4   | high compression   |
|    | AE21253030 | NCA     | PISTON, 0.030", oversize                  | 4   | (9.75:1 CR)  |
|    | AE21253040 | £86.35  | PISTON, 0.040", oversize                  | 4   | late design  |
|    | AE21253060 | £86.35  | PISTON, 0.060", oversize                  | 4   |  |
|    | AE21251STD | NCA     | PISTON SET, standard size*                | 4   |  |
|    | BHM1299/30 | NCA     | PISTON SET, 0.030", oversize*             | 4   | low compression  |
|    | BHM1299/40 | NCA     | PISTON SET, 0.040", oversize*             | 4   | (8.1:1 CR)   |
|    | BHM1299/60 | NCA     | PISTON SET, 0.060", oversize*             | 4   |  |

\*Note: Although Pistons should be fitted in engine sets, we may be able to supply pistons individually.

|    |            |        |  |     |                           |
|----|------------|--------|--|-----|---------------------------|
| 36 | BHM1284    | £37.20 | RING SET, standard size  | 1   |                           |
|    | BHM1284/20 | £37.20 | RING SET, 0.020" oversize  | 1   | engine set                |
|    | BHM1284/30 | £37.20 | RING SET, 0.030" oversize  | 1   | for 4 ring pistons        |
|    | BHM1284/40 | £37.20 | RING SET, 0.040" oversize  | 1   |                           |
|    | BHM1284/60 | £37.15 | RING SET, 0.060" oversize  | 1   |                           |
|    | BRS1275    | £39.30 | RING SET, standard size  | 1   |                           |
|    | BRS1275/20 | £39.30 | RING SET, 0.020" oversize  | 1   | engine set                |
|    | BRS1275/30 | £38.20 | RING SET, 0.030" oversize  | 1   | for 3 ring pistons        |
|    | BRS1275/40 | £38.20 | RING SET, 0.040" oversize  | 1   |                           |
|    | BRS1275/60 | £38.20 | RING SET, 0.060" oversize  | 1   |                           |
| 37 | AEG428     | £18.60 | LINER, cylinder block  | 4   |                           |
| 45 | AEG523E    | £90.00 | CAMSHAFT, exchange   | 1   | standard, see Accessories |
| 46 | KEN2       | £7.62  | CAMSHAFT LUBRICANT   | a/r | 250ml bottle              |
|    |            |        | (Statistics abound concerning the proportion of the total wear in a camshaft's life which actually occurs in the first few minutes of running the engine. A newly built engine needs as good a quality of lubrication as you can give it during those vital, first few thousand revolutions of its life. Camshaft lubricant, applied correctly during assembly, goes a long way towards preserving both your engine and your peace of mind). |     |                           |
| 47 | AHU2379    | £10.90 | LOCK PLATE, camshaft   | 1   |                           |
| 48 | GHF117     | £0.19  | SCREW, lock plate to crankcase   | 3   |                           |
| 49 | GHF321     | £0.12  | WASHER, shakeproof   | 3   |                           |
| 50 | 12G1397    | £15.00 | GEAR, camshaft, double row   | 1   |                           |
| 51 | 6K629      | £2.84  | NUT, camshaft gear   | 1   |                           |
| 52 | 2A759      | £1.20  | LOCK TAB, camshaft gear  | 1   |                           |
| 53 | WKN505     | £0.98  | WOODRUFF KEY, camshaft   | 1   |                           |
| 54 | 2H4905     | £5.50  | TIMING CHAIN, 'Duplex'   | 1   |                           |
|    | 2H4905Z    | £5.50  | TIMING CHAIN, 'Duplex', aftermarket  | 1   |                           |
|    | 2H4905UR   | £30.50 | TIMING CHAIN, 'Duplex', high quality   | 1   |                           |
| 55 | BHM1210    | £15.95 | BEARING SET, camshaft  | 1   |                           |
| 58 | 2A13       | £2.60  | CAM FOLLOWER, standard   | 8   |                           |
|    | 2A13/10    | NCA    | CAM FOLLOWER, 0.010", (oversize)   | 8   |                           |
| 59 | AEG314     | £4.00  | PUSH ROD   | 8   |                           |
| 60 | CHM108     | NCA    | FLANGE, oil pump driving   | 1   |                           |
| 61 | GLP141     | £21.80 | OIL PUMP*  | 1   |                           |

\*Note: There are two different oil pumps for the 1275cc engine, confusingly under the same part number GLP141. The 'concentric' pump is fixed in place by four bolts, whereas the 'Hobourn Eaton' pump uses two bolts. On the four bolt pump, a pair of lock tabs are used under the bolt heads, the two bolt pump simply uses two locking washers.

Note: By the way, unless you are intending to replace it, don't dismantle your oil pump to inspect it. The

rubber 'O' ring which seals the pump casing expands through oil impregnation and upon disassembly of the pump will, as surely as night follows day, pop out of its groove. After a half an hour of your blood pressure rising and your hopes of achieving successful re-assembly falling just as rapidly, you'll probably phone your specialist to be told that the 'O' ring is not, (and was never) available as a service part.

|    |             |        |                                   |     |   |
|----|-------------|--------|-----------------------------------|-----|---|
| 62 | GUG705560GM | £0.64  | GASKET, oil pump to block         | 1   |   |
| 63 | BH604131    | £0.71  | BOLT, pump to block               | 4/2 | see notes above                           |
| 64 | 12G2098     | £0.50  | LOCK TAB, upper                   | 1   |   |
| 65 | 12G2097     | £2.40  | LOCK TAB, lower                   | 1   | four bolt fixing pump                     |
| 66 | GHF331      | £0.12  | WASHER, locking                   | 2   | two bolt fixing pump                      |
| 67 | 12A451      | £14.40 | PIPE & BRACKET, oil pick up       | 1   |   |
| 68 | SH604041    | £0.19  | SCREW                             | 4   | (Strainer to bracket & bracket to block). |
| 69 | GHF321      | £0.12  | WASHER, shakeproof                | 4   |   |
| 70 | 2A668       | NCA    | STRAINER                          | 1   |   |
| 75 | 12G4499     | £44.00 | DISTRIBUTOR DRIVE                 | 1   |   |
| 76 | 13H2792     | £1.10  | 'O' RING, distributor drive       | 1   |   |
| 77 | 12A1136     | NCA    | DISTRIBUTOR HOUSING               | 1   |   |
| 78 | GHF117      | £0.19  | SCREW, distributor drive to block | 1   |   |
| 79 | GHF321      | £0.12  | WASHER, shakeproof                | 1   |   |

## Cam Bearing Fitment

When new cam bearings are installed, their finished bore size should be checked prior to installing the camshaft. This will ensure that the cam rotates freely in its new bearing set. The replaceable cam bearings are a push fit into the cylinder block. There is no positive location method for them other than friction. To prevent any possibility of them migrating axially along the camshaft in service, it is recommended that they are installed using an engineering adhesive such as 'Loctite'. You will know if a cam bearing has moved along the length of the camshaft as it will invariably foul one of the cam followers, holding one of the valves open.

|    |         |        |                     |     |              |
|----|---------|--------|---------------------|-----|--------------|
| NI | GGL1020 | £22.00 | LOCTITE, 'Stud-Loc' | a/r | 10 ml        |
| NI | GGL1021 | £5.60  | LOCTITE, 'Stud-Loc' | a/r | 3 ml         |
| NI | KEN2    | £7.62  | CAMSHAFT LUBRICANT  | a/r | 250ml bottle |

## Flywheel Ring Gear Replacement

Flywheel ring gears are manufactured from a heat treated steel. Since the installation of a ring gear involves heating and expanding the item to subsequently 'shrink' it on to the flywheel, great care must be taken to preserve the heat treatment to maintain the wear resistance properties of the teeth.

The flywheel ring gear may be removed and fitted in the following manner:

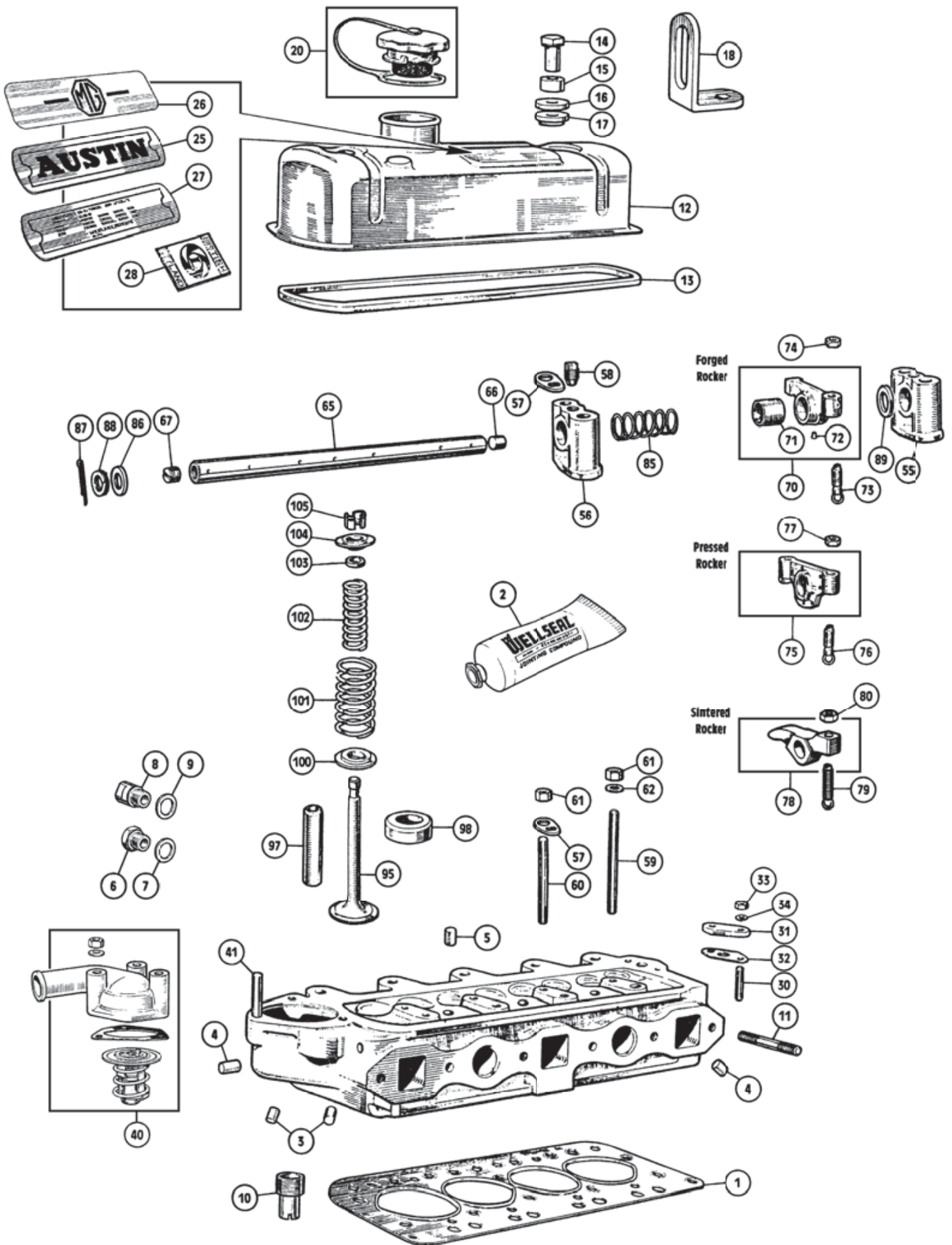
### Removal

Take note of whether the chamfers on the old ring gear teeth are on the engine or gearbox side of the flywheel, the replacement ring must be fitted in this manner.

1. With the flywheel assembly removed from the engine secure it in a vice fitted with jaw protectors. Drill a 3/16" diameter hole axially between the root of any tooth and the inner diameter of the starter ring. Care should be taken to prevent the drill entering the flywheel.
2. Place a cold chisel in the tooth root immediately above the drilled hole and strike it sharply. Note: The starter ring will normally split harmlessly, but on remote occasions rings have been known to fly when severed. It is important that adequate protection, particularly for the eyes, be utilised. The whole assembly should be covered with a cloth to restrain and prevent injury from flying fragments.

### Refitting

3. Before attempting to fit the new starter ring gear to the flywheel, ensure that any 'nicks or burrs' have been removed from the mating surfaces. Remember, 'nicks & burrs' are the enemy of the engineer!
4. Heat the replacement starter ring gear uniformly to a maximum of 200°C (392°F). Exceeding this will draw the metal's 'temper'. Note: The temperature to which the ring gear is heated (if using oxyacetylene equipment or similar) can be checked with the use of a thermo-melt crayon, available from specialist tool suppliers. Alternatively, putting the ring gear in a domestic oven set to the correct temperature should guarantee that no harm is done.
5. With the flywheel placed on a suitable flat surface, position the ring on the flywheel (ensuring that the chamfer of the teeth are on the correct side of the flywheel). The ring may need to be drifted on until it abuts the location flange of the flywheel. Hold the ring against the flange until the ring contracts sufficiently to grip the flywheel.
6. Allow the flywheel assembly to cool gradually, do not hasten the cooling in any way (thereby avoiding the creation of internal stresses in the ring which may cause fracture or failure in some respect).



Cylinder Head 1275cc (1967-1974)

| Ill. | Part Number | Price Eea. | Description   | Req. | Details  |
|------|-------------|------------|---|------|--|
| NI   | GCG1009     | £374.20    | CYLINDER HEAD, recon, exchange<br>(With valves, guides & springs).  | 1    | lead free  |
| NI   | AJM1140     | £20.00     | GASKET SET, top end   | 1    |  |
| NI   | AJM1140Z    | £10.50     | GASKET SET, top end   | 1    | alternative  |
| 1    | TAM1521     | £25.00     | GASKET, cylinder head, aftermarket  | 1    |  |
|      | TAM1521Z    | £4.88      | GASKET, cylinder head   | 1    |  |
| 2    | 600569A     | £9.30      | JOINTING COMPOUND, 'Wellseal'   | a/r  | 100ml tube   |
| 3    | 12G2092     | NCA        | PLUG, water holes   | 3    | jointing face of head  |
| 4    | AEA771      | £4.93      | PLUG, water holes   | 2    | at either end of head  |
| 5    | 12G3503     | £1.80      | PLUG<br>(Plug for oil holes at either end of head and hole on top face of head).  | 5    |  |
| 6    | ADP210      | £5.18      | PLUG, blanking, (vertical flow radiator)  | 1    | To G-AN4-66225   |
| 7    | 1B3664      | £0.29      | WASHER, sealing   | 1    | and H-AN9-77590  |
| 8    | 11K2846     | £2.60      | ADAPTOR, temperature transmitter<br>(Cross flow radiator).  | 1    | From G-AN4-66226<br>and H-AN9-77591,   |
| 9    | AED172      | £0.95      | WASHER, sealing   | 1    | all G-AN5, H-AN10<br>and A-AN10 cars   |
| 10   | 12A2075     | £5.00      | ADAPTOR, bypass hose to head  | 1    |  |
| 11   | FHS2512     | £0.83      | STUD, manifolds to head   | 6    |  |
| 12   | GAC4068P    | £23.50     | ROCKER COVER  | 1    | see Accessories section  |
| 13   | GUG705009VC | £1.20      | GASKET, rocker cover  | 1    |  |
|      | 296-006     | £11.45     | GASKET, rocker cover, silicone  | 1    | standard cover   |
|      | 296-007     | £14.15     | GASKET, rocker cover, silicone  | 1    | alloy cover  |
| 14   | 2A150       | £0.85      | TUBE NUT, (rocker cover to head)  | 2    |  |
| 15   | 1B2925      | £1.03      | SPACER, bush  | 2    |  |
| 16   | 1A2156      | £0.65      | WASHER, cupped  | 2    |  |
| 17   | 12A1358     | £0.35      | BUSH, sealing   | 2    |  |
| 18   | 12A1968     | £4.20      | LIFTING EYE<br>(Fit lifting eyes for engine removal/replacement only, should not be left on the engine once work is completed). | 2    |  |
| 20   | GFE6003     | NCA        | OIL FILLER CAP  | 1    | with filter  |
| 25   | CRST136     | £2.90      | DECAL, 'Austin', (Sprite)   | 1    | 12CC/CE engines  |
| 26   | CRST134     | £1.14      | DECAL, 'MG', (Midget)   | 1    |  |
| 27   | CRST137     | £1.80      | DECAL, 'Weslake Patents'  | 1    |  |
| 28   | CRST126     | £0.98      | DECAL, 'British Leyland'  | 1    | 12V engines  |
| 30   | 53K402      | £1.14      | STUD, heater tap  | 2    |  |
| 31   | 2A180       | £3.60      | BLANKING PLATE  | 1    | when heater not fitted   |
| 32   | 88G221      | £0.30      | GASKET  | 1    | heater tap or blanking plate   |
| 33   | GHF200      | £0.12      | NUT   | 2    |  |
| 34   | GHF331      | £0.12      | WASHER, locking   | 2    |  |
| 40   | NCA         |            | THERMOSTAT & WATER ELBOW  |      | see Cooling on page 134  |
| 41   | CHS2515     | £1.00      | STUD, elbow to head<br>(Vertical flow radiator).  | 3    | To G-AN4-66225<br>and H-AN9-77590  |
|      | CHS2518     | £1.03      | STUD, elbow to head<br>(cross flow radiator).   | 3    | From G-AN4-66226<br>and H-AN9-77591,<br>all G-AN5, H-AN10<br>and A-AN10 cars |

'Torqueing Down' The Cylinder Head

The hardware (studs, washers, nuts) to hold the cylinder head to the block are all listed in the external engine section on pages 120 & 121.

Note: There are two alternative materials from which the cylinder head studs are made. Thus, because of variable material characteristics, there is a choice of torque settings for tightening the nuts down on different head studs. On studs with '22' or a small drill point on the end, the nuts should be tightened to 50 lb. ft. (6.91 kg.m.), on studs with plain ends, the nuts should only be tightened to 42 lb. ft. (5.81 kg.m.).

|    |          |        |                                 |   |                              |
|----|----------|--------|---------------------------------|---|------------------------------|
| 55 | 12G1926  | £7.73  | PEDESTAL, plain                 | 3 | } rocker shaft               |
| 56 | 12G1927  | £6.50  | PEDESTAL, with tapped hole      | 1 |                              |
| 57 | 2A259    | £2.00  | LOCATING PLATE, pedestal        | 1 |                              |
| 58 | 2A258    | £1.80  | SCREW, shaft locating           | 1 |                              |
| 59 | 51K885   | £2.10  | STUD, outer rocker pedestals    | 2 | long                         |
| 60 | CHS2522  | £1.03  | STUD, inner rocker pedestals    | 2 | short                        |
| 61 | GHF222   | £0.42  | NUT                             | 4 |                              |
| 62 | GHF301   | £0.10  | WASHER, plain                   | 3 |                              |
| 65 | 12A1950  | £12.23 | ROCKER SHAFT                    | 1 | with modified screw location |
|    | 12A1950Z | £13.25 | ROCKER SHAFT, aftermarket       | 1 |                              |
|    | 12A1950K | £92.70 | ROCKER ASSEMBLY, recon/exchange | 1 |                              |
| 66 | 6K878    | NCA    | END PLUG, plain                 | 1 |                              |
| 67 | 2K4608   | NCA    | END PLUG, screwed               | 1 |                              |

Information on Valve Rockers

If you need to order rockers, please read the following notes carefully. There are three different types of rocker which may be found on an 'A' Series engine:

**12G1221 Forged Rocker:** This is the one fitted in preference by BMC to MG engines (and is also, out of the three standard types, the one favoured for competition work). Reasonably light and strong, it has the added bonus of having a replaceable bush unlike the other two types of rocker listed here. They should not be difficult to obtain.

**2A964 Pressed Steel Rocker:** The least attractive of the three types, due to its lack of strength. Fitted as an alternative to the forged rocker during production. Not easy to find today. They can be replaced by using a sintered steel rocker (CAM289), or a forged rocker (12G1221).

**CAM289 Sintered Rocker:** To be found on all factory replacement 1275cc engines from the late 1970's onwards (and still used in new 'A' Series engines today). Commonly available. All rockers are interchangeable in sets of eight only. Care must be taken to use the appropriate tappet adjusting screws & lock nuts. When substituting CAM289 rockers for either of the older types, note that a pair of Thackery (double coil) washers will have to be added to the rocker shaft assembly and that the six spacer washers at the ends of the springs will have to be removed. Incidentally, long ago, there was a cast rocker (2A533) which was also used on 'A' Series engines - luckily not the 1275cc Sprite & Midget unit.

|     |          |        |  |    |   |
|-----|----------|--------|--|----|---|
| 70  | 12G1221  | £10.40 | ROCKER, forged<br>(Must be reamed to suit rocker shaft). | 8  | } forged rockers  |
| 71  | 2A21     | £1.94  | BUSH   | 8  |   |
| 72  | 5C2436   | NCA    | RIVET  | 8  |   |
| 73  | 12H3376  | £1.49  | SCREW, tappet adjusting                                  | 8  |   |
| 74  | 51K1178  | £0.34  | NUT, locking screw                                       | 8  | } pressed rockers                                       |
| 75  | 2A964    | £20.85 | ROCKER, pressed steel                                    | 8  |   |
| 76  | 12A1215  | £5.18  | SCREW, tappet adjusting                                  | 8  |   |
| 77  | 6K654    | £1.28  | NUT, (locking screw)                                     | 8  |   |
| 78  | CAM289   | £20.85 | ROCKER, sintered   | 8  | } sintered rockers                                      |
| 79  | 12H3376  | £1.49  | SCREW, (tappet adjusting)                                | 8  |   |
| 80  | 51K1178  | £0.34  | NUT, locking screw                                       | 8  |   |
| 85  | 6K556    | £2.10  | SPRING, rocker tensioning                                | 3  |   |
| 86  | 6K555    | £1.03  | WASHER, (plain, outer ends of shaft)                     | 2  | } for sintered rockers only<br>not for sintered rockers |
| 87  | GHF502   | £0.12  | SPLIT PIN, outer ends of shaft                           | 2  |   |
| 88  | 2A18     | £0.86  | WASHER, (Thackery), outer ends of shaft                  | 2  |   |
| 89  | AE6168   | £0.19  | WASHER, (spacing tension springs)                        | 6  |   |
| 95  | 12G941   | £4.80  | VALVE, inlet   | 4  |   |
|     | AHU1049  | £6.60  | VALVE, exhaust   | 4  |   |
| 97  | 12G1111  | £2.60  | GUIDE, valve   | 8  |   |
| 98  | AE6477   | NCA    | INSERT, inlet valve seat                                 | 4  |   |
|     | UKC2644  | £5.90  | INSERT, exhaust valve seat                               | 4  |   |
| 100 | AEA403   | £1.60  | COLLAR, (lower), valve spring                            | 8  |   |
| 101 | 12G1136  | £1.60  | VALVE SPRING, outer                                      | 8  |   |
| 102 | 12G1137  | £2.80  | VALVE SPRING, inner                                      | 8  |   |
|     | 12G1137K | £37.80 | VALVE SPRING SET, (inner/outer)                          | 1  | 8 inner & 8 outer springs                               |
| 103 | ADU4905  | £0.60  | OIL SEAL, valve stem                                     | 8  |   |
| 104 | 88G617   | £4.84  | CAP, (upper), valve spring                               | 8  |   |
| 105 | 88G459   | £3.14  | SPLIT COLLET   | 16 | 2 per valve   |

1275cc A Series Engine Colour Schemes

Only engines bearing a 12CC engine no. prefix were painted in British Motor Corporation Engine Green (the colour somewhere between Sage Green and Olive Green) applied to the power units in most BMC motor vehicles, including all the Sprite & Midget variants prior to 1967. This equates to roughly the first year of 1275cc production. Following this (from 1968 to 1971) came the 12CD and subsequent 12CJ units, both peculiar to 'emission controlled' cars bound for the North American market; during this period the rest of the world received Sprites & Midgets with 12CE engines. All three of these engine types were painted in a very pale silvery-green; the colour was the same as that which was then being applied to engines in MGC's and the Austin Healey 3000's.

From late 1971 to the end of 1275cc Midget production (the manufacture of Sprites by this point had finished), all cars were fitted with variants of the 12V engine range. The 12V engines were a fairly successful attempt by British Leyland to rationalise the build specifications of the myriad of 1275cc engine variants currently being used. In true Henry Ford tradition, from late 1971 onwards, all engines were black. This state of affairs continued past the end of Midget production until the beginning of the 1980's and the introduction of the considerably modified 'A+' engines for use in the Metro, Mini, Ital, etc.

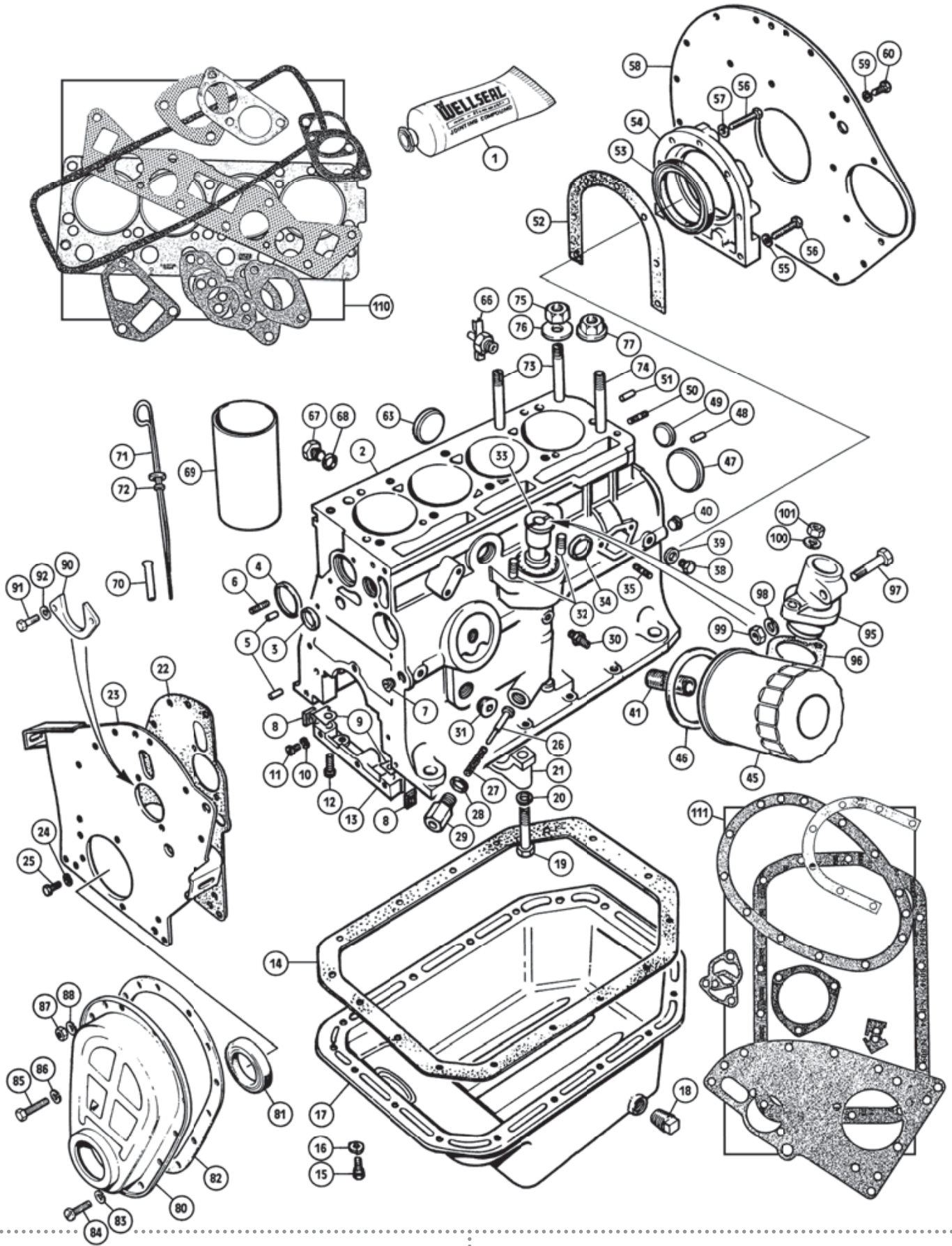
It's also a fact that whatever the colours or natural unpainted finishes of the engine ancillaries were when they left their respective manufacturers, once they were fitted to a new engine they were at least unintentionally over-sprayed - if not deliberately, painted the same colour as the engine.

This statement applies to thermostat housings ('elbows'), inlet manifolds, water pumps, heater taps, starter motors, oil filter heads, dynamos, alternators and distributors. Even the distributor cap, plug leads, spark plugs, oil filler cap and spin on oil filter cartridges were sometimes camouflaged, although of course they reverted to their more contrasting colour schemes as the vehicle was serviced.

The only power unit item over which care was taken to preserve its colour was the cooling fan. For safety reasons, naturally, the cooling fan was always finished in a high visibility chromium yellow: early vehicles carried a painted metal fan, later vehicles having a self coloured plastic item. The gearbox, which was also attached to the engine on the power unit production line, more often than not also left the line in the same colour as the engine.

Two more colour schemes should probably be discussed here: Factory remanufactured (it gave a better impression than calling them 'reconditioned') exchange units were for many years, in fact back through BMC days, known as Gold Seal units and therefore painted...metallic gold. At the end of the 1970's a range of second condition remanufactured units were launched under the banner of Silver Seal. Units offered in the Silver Seal scheme were (wait for it...) silver, which looked very similar in texture to the ubiquitous hammered finish enamel you see in your local accessory shop.

The major units (engines and gearboxes) were completely painted in gold or silver, while lesser units (starter motors, dynamos, etc.) were finished in gold and satin black for Gold Seal, or natural metal and satin black for Silver Seal.



**Engines & External Components 1500cc (1975-1979)**

**The 1500cc Engine**

The Standard Triumph 'Small Car' engine was first seen in the Standard Eight of 1953. By coincidence, its capacity of 803cc was the same as that of BMC's 'A' series engine, introduced a year earlier in the diminutive Austin A30 saloon. Both engines were developed and increased in capacity through the years, as market forces dictated more performance and, the cars that the engines were put into became larger and heavier.

The 'A' series of course powered all Sprites & Midgets from 1958 to 1974, from 948cc guise through 1098cc and finally 1275cc. With impending USA market emission regulations set to curtail performance of the Midget (the Sprite by this time was no longer produced) to an unacceptably low level, something had to be done to enable sales of the car to continue in its biggest market place. By 1974, the 'Small Car' engine had similarly been taken out to bigger capacities, the largest being the 1493cc units to be found in the Triumph 1500cc saloon (later part of the Dolomite range) and certain export market Triumph Toledo saloons. This engine was also used in the USA market Spitfire MkIV, because early 1970's USA emissions regulations had already precluded the fitment of the 1296cc 'Small Car' unit, used in Spitfire MkIV's in all other market places.



The 1493cc unit (rounded up to 1500cc for model nomenclature) would be easier to adapt than BMC's 1275cc 'A' series to meet ever more stringent regulations, so the Midget was re-engineered to accept the Triumph 1500cc engine, along with the Triumph 'single rail' gearbox (which was by now British Leyland's standard rear wheel drive sub-2000cc car gearbox). The Midget 1500cc is certainly a more tractable vehicle than its 'A' series engined predecessors, even if some feel it to be a little less sporting or zestful. Over the years it has developed something of a reputation for unreliability; it has to be acknowledged that there is an 'Achilles Heel' in its design, namely the supply of lubricant around the unit. There are two useful modifications on the market which deal with the problem. If the external rocker feed kit (see page 130) and an oil cooler kit (see page 132) are both fitted (and they are easy to install) there is no reason why a Midget 1500cc should be any less reliable than its counterparts.

**'Lead Free' 1500cc Full Engines (Reconditioned)**

Our 'lead free' 1500cc full engines are rebuilt by a major engine re-conditioner.

Note: All work is carried out to customers own unit. Price quoted excludes external ancillaries. Please contact your local Moss branch for full details.

| Part Number | Price £ea. | Description                           | Req. | Details   |
|-------------|------------|---------------------------------------|------|---|
| GSE2459E    | £1,621.00  | FULL ENGINE, (1500cc), recon/exchange | 1    | standard  |
| GSE2459BFC  | £1,990.00  | FULL ENGINE, (1500cc), recon/exchange | 1    | standard, balanced unit<br>(clutch & flywheel balanced) |
| GSE2459ST2  | £2,570.00  | FULL ENGINE, (1500cc), recon/exchange | 1    | stage 2, balanced unit<br>(clutch & flywheel balanced)  |

**Short Engines (Reconditioned)**

Our short engines are rebuilt by a major engine re-conditioner.

Note: All work is carried out to customers own unit. Price quoted excludes external ancillaries. Please contact your local Moss branch for full details.

Comprising reground crankshaft and camshaft, re-bored cylinder block, new bearings, oil pump, timing chain, seals and gaskets. The unit is fully assembled up to the head face.

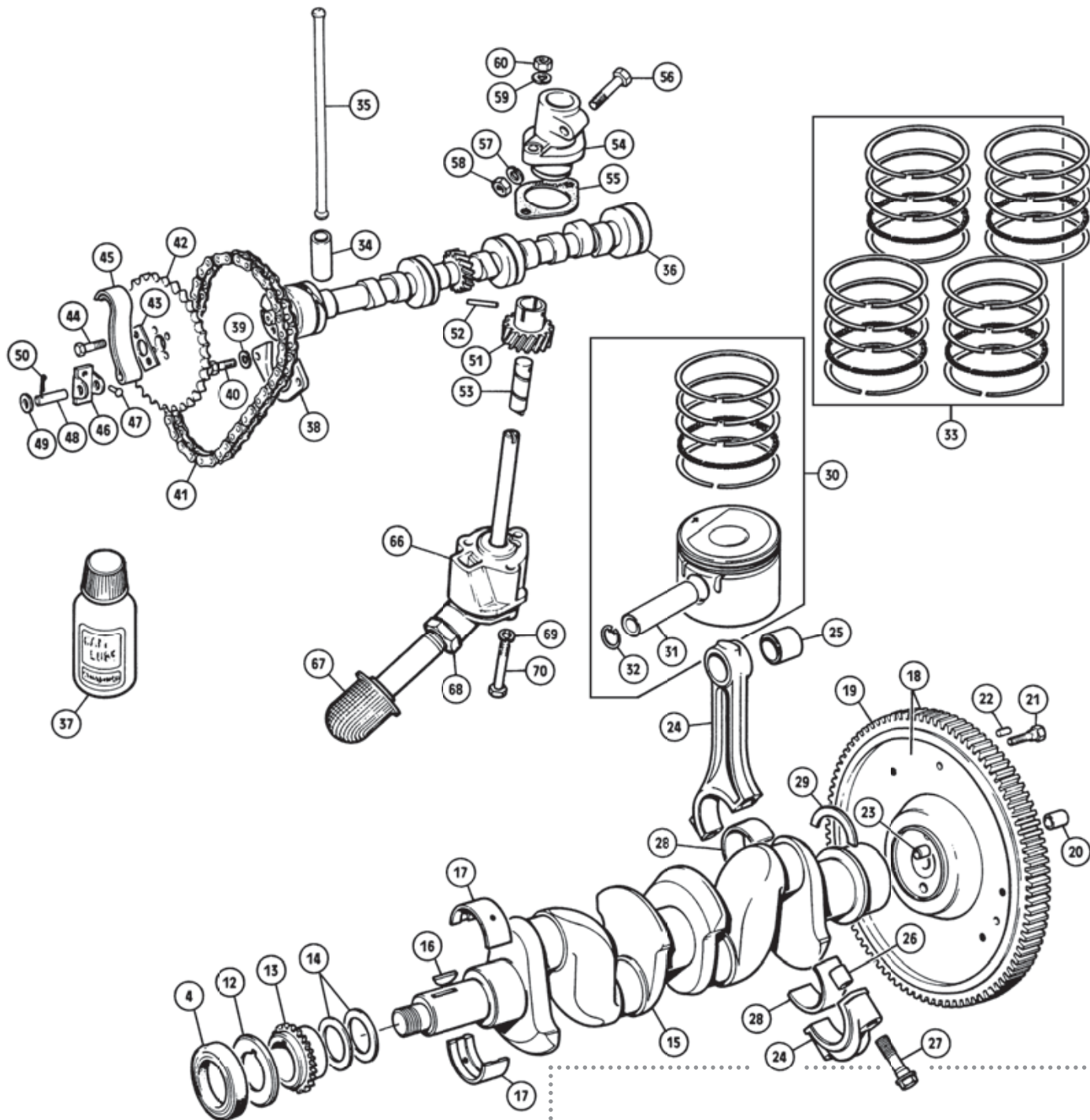
|             |        |  |     |                                       |
|-------------|--------|--|-----|---------------------------------------|
| ENG1450     | NCA    | SHORT ENGINE, (1500cc), recon/exchange                             | 1   |                                       |
| ENG1451     | NCA    | SHORT ENGINE, (1580cc), recon/exchange                             | 1   | bored out to 1580cc                   |
| 1 600569A   | £9.30  | JOINTING COMPOUND, 'Wellseal'                                      | a/r | 100ml tube                            |
| 2 520245    | NCA    | CYLINDER BLOCK, bare   | 1   |                                       |
| 3 AEA635    | £1.03  | CORE PLUG  | 1   |                                       |
| GAC7201X    | £7.80  | CORE PLUG SET  | 1   | Inc: 3, 4, 34, 47, 49 & 63            |
| 4 144688    | £0.85  | CORE PLUG  | 1   |                                       |
| 5 DP514     | £0.90  | DOWEL, bearer plate locating                                       | 2   |                                       |
| 6 TE605105  | £1.50  | STUD, timing cover to block  | 1   |                                       |
| 7 118632    | £1.90  | PLUG, screwed, oil gallery   | 1   |                                       |
| 8 036234    | £1.20  | FILLER PIECE, wood   | 2   | Included in conversion set            |
| 9 UKC8321   | £0.29  | GASKET, front sealing block  | 2   |                                       |
| 10 GHF332   | £0.19  | WASHER, locking  | 2   |                                       |
| 11 SE605061 | £0.94  | SCREW, pan head  | 2   |                                       |
| 12 GHF103   | £0.42  | SCREW, hexagon head  | 2   |                                       |
| 13 151134   | £20.85 | SEALING BLOCK, front   | 1   |                                       |
| 14 AJM517   | £3.05  | GASKET, sump   | 1   |                                       |
| 15 SH605051 | £0.20  | SCREW, short, sump to block  | 12  |                                       |
| SH605061    | £0.13  | SCREW, long, rear of sump to block                                 | 4   |                                       |
| 16 GHF332   | £0.19  | WASHER, locking  | 16  |                                       |
| 17 213863   | NCA    | SUMP   | 1   |                                       |
| 18 114774   | £2.50  | DRAIN PLUG, tapered, square head                                   | 1   | alternatives                          |
| 155660      | £9.42  | DRAIN PLUG, magnetic   | 1   |                                       |
| 19 BH607241 | £0.70  | BOLT, main bearing cap   | 6   |                                       |
| 20 GHF334   | £0.24  | WASHER, locking  | 6   |                                       |
| 21          | NCA    | MAIN BEARING CAP<br>(Part of cylinder block assembly).             | 3   | not available separately              |
| 22 215350   | £1.60  | GASKET, engine bearer plate  | 1   |                                       |
| 23 215372   | NCA    | ENGINE PLATE, front  | 1   |                                       |
| 24 GHF332   | £0.19  | WASHER, locking  | 3   |                                       |
| 25 SH605061 | £0.13  | SCREW, (engine plate to block)                                     | 3   |                                       |
| 26 132107   | £5.18  | PISTON, (oil pressure relief valve)                                | 1   |                                       |
| 27 131535   | £3.14  | SPRING   | 1   |                                       |
| 28 6K433    | £0.86  | WASHER, copper, (sealing housing)                                  | 1   |                                       |
| 29 107246   | £13.45 | HOUSING, (oil pressure relief valve)                               | 1   |                                       |
| 30 143943   | £9.10  | ADAPTOR, oil pressure gauge pipe                                   | 1   | To G-AN6-200000                       |
| 31 116516   | £1.14  | PLUG, screwed  | 2   |                                       |
| 32 TE605105 | £1.50  | STUD, (distributor pedestal)                                       | 1   |                                       |
| 33 131786B  | £38.80 | BUSH   | 1   | oil pump & distributor<br>drive shaft |
| 34 144686   | £1.34  | CORE PLUG  | 2   |                                       |
| 35          | NCA    | STUD, fuel pump mounting<br>(See Fuel System section on page 148). | 2   |                                       |
| 38 SH605041 | £0.20  | PLUG, screwed, oil gallery   | 4   |                                       |
| 39 500469   | £0.34  | WASHER, copper   | 4   |                                       |
| 40 118632   | £1.90  | PLUG, screwed, oil gallery   | 1   |                                       |
| 41 12G2518  | £3.14  | ADAPTOR, oil filter to block                                       | 1   |                                       |
| 45 GFE150   | £3.70  | OIL FILTER, (with seal)  | 1   |                                       |
| GFE24       | NCA    | OIL FILTER, 'Sure-flow' type, (with seal)                          | 1   | alternative to item 45                |

|             |        |  |     |                          |
|-------------|--------|--|-----|--------------------------|
| 46 157409   | £0.76  | SEAL, oil filter                           | 1   |                          |
| 47 148353   | £0.60  | CORE PLUG                                  | 1   |                          |
| 48 DP619    | £1.49  | DOWEL, (longer than required)              | 1   | cut to fit               |
| 49 144686   | £1.34  | CORE PLUG                                  | 1   |                          |
| 50 FHS2513  | £0.83  | STUD, (back plate & bell housing to block) | 3   |                          |
| 51 DP619    | £1.49  | DOWEL, (longer than required)              | 1   | cut to fit               |
| 52 105321   | £0.46  | GASKET, seal housing to block              | 1   |                          |
| 53 143456   | £3.10  | OIL SEAL                                   | 1   |                          |
| 54 156530   | NCA    | HOUSING, oil seal                          | 1   |                          |
| 55 GHF332   | £0.19  | WASHER, locking                            | 6   |                          |
| 56 SH605091 | £0.60  | SCREW, housing to block                    | 7   |                          |
| 57 500469   | £0.34  | WASHER, copper                             | 1   | (top position only)      |
| 58 201344   | NCA    | BACK PLATE, engine                         | 1   |                          |
| 59 GHF332   | £0.19  | WASHER, locking                            | 7   |                          |
| 60 SH605061 | £0.13  | SCREW, back plate to block                 | 7   |                          |
| 63 144688   | £0.85  | CORE PLUG                                  | 3   |                          |
| 66 602915A  | £12.00 | DRAIN TAP                                  | 1   |                          |
| 67 129077   | £6.30  | DRAIN PLUG                                 | 1   | alternative to tap       |
| 68 GHF346   | £0.29  | WASHER, fibre                              | 1   |                          |
| 69 158941   | £23.80 | CYLINDER LINER                             | 4   |                          |
| 70 121831   | NCA    | TUBE, dipstick                             | 1   |                          |
| 71 134933   | NCA    | DIPSTICK                                   | 1   |                          |
| 72 032307   | £1.10  | WASHER, felt                               | 1   |                          |
| 73 121217   | £6.30  | STUD, cylinder head                        | 2   | 4 3/8" overall length    |
| 74 105121   | £5.50  | STUD, cylinder head                        | 8   | 4 1/4" overall length    |
| 75 110748   | £2.30  | NUT, cylinder head                         | 10  |                          |
| 76 GHF302   | £0.30  | WASHER, plain                              | 10  |                          |
| 77 51K1193B | £1.80  | NUT, cylinder head, (heavy duty)           | 10  | flanged, washer not req. |
| 80 207492   | NCA    | TIMING COVER                               | 1   | single timing mark       |
| 217790      | NCA    | TIMING COVER                               | 1   | multiple timing mark     |
| 81 UKC1110  | £2.60  | SEAL, timing cover                         | 1   |                          |
| 82 211126   | £2.54  | GASKET, timing cover                       | 1   |                          |
| 83 GHF332   | £0.19  | WASHER, locking                            | 5   |                          |
| 84 SE605031 | £1.03  | SCREW, (pan head)                          | 5   | timing cover to block    |
| 85 SH605071 | £0.40  | SCREW, (hex head)                          | 6   |                          |
| 86 GHF332   | £0.19  | WASHER, locking                            | 6   |                          |
| 87 GHF201   | £0.08  | NUT  | 1   |                          |
| 88 GHF332   | £0.19  | WASHER, locking                            | 1   |                          |
| 90 105114   | £15.10 | LOCK PLATE, camshaft                       | 1   |                          |
| 91 SH605071 | £0.40  | SCREW, lock plate to engine                | 2   |                          |
| 92 GHF332   | £0.19  | WASHER, locking                            | 2   |                          |
| 95 121530   | NCA    | PEDESTAL, distributor                      | 1   |                          |
| 96 104939   | £0.37  | GASKET, pedestal, (0.006" thick)           | a/r |                          |
| 97 BH605161 | £0.71  | BOLT                                       | 1   | distributor to pedestal  |
| 98 GHF332   | £0.19  | WASHER, locking                            | 1   |                          |
| 99 GHF201   | £0.08  | NUT  | 1   |                          |
| 100 GHF332  | £0.19  | WASHER, locking                            | 2   |                          |
| 101 GHF201  | £0.08  | NUT  | 2   |                          |
| 110 AJM1212 | £27.50 | HEAD GASKET SET                            | 1   | top end set              |
| 111 AJM279  | £18.40 | CONVERSION GASKET SET                      | 1   | bottom end set           |

**Timing Cover Fitting Hardware Locations**

The positioning for all the nuts, bolts, screws, washers and dowels on the timing cover is crucial. Get it wrong and stripped threads and oil leaks may result. Here are all of the fasteners & their relevant washers, listed in clockwise order (A to P) when viewed from the front of the engine. Position A is the uppermost, centrally located 5/16" diameter dowel.

|    |          |       |                         |   |                         |
|----|----------|-------|-------------------------|---|-------------------------|
| A  | DP514    | £0.90 | DOWEL                   | 1 | 5/16" diameter          |
| B1 | SH605071 | £0.40 | SCREW, hexagon headed   | 1 | 5/16" UNF x 7/8" long   |
| B2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| C1 | SE605031 | £1.03 | SCREW, pan head slotted | 1 | 5/16" UNF x 3/8" long   |
| C2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| D1 | SE605031 | £1.03 | SCREW, pan head slotted | 1 | 5/16" UNF x 3/8" long   |
| D2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| E1 | SE605031 | £1.03 | SCREW, pan head slotted | 1 | 5/16" UNF x 3/8" long   |
| E2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| F1 | SE605031 | £1.03 | SCREW, pan head slotted | 1 | 5/16" UNF x 3/8" long   |
| F2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| G1 | SH606071 | £1.10 | SCREW, hexagon headed   | 1 | 5/16" UNF x 7/8" long   |
| G2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| H1 | SH606071 | £1.10 | SCREW, hexagon headed   | 1 | 5/16" UNF x 7/8" long   |
| H2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| J1 | SE605031 | £1.03 | SCREW, pan head slotted | 1 | 5/16" UNF x 3/8" long   |
| J2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| K  | DP514    | £0.90 | DOWEL                   | 1 | 5/16" diameter          |
| L1 | SH606071 | £1.10 | SCREW, hexagon headed   | 1 | 5/16" UNF x 7/8" long   |
| L2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| M1 | SH606071 | £1.10 | SCREW, hexagon headed   | 1 | 5/16" UNF x 7/8" long   |
| M2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| N1 | SH606071 | £1.10 | SCREW, hexagon headed   | 1 | 5/16" UNF x 7/8" long   |
| N2 | GHF332   | £0.19 | WASHER, locking         | 1 | 5/16" ID                |
| P1 | TE605105 | £1.50 | STUD                    | 1 | 5/16" UNF x 1 1/4" long |
| P2 | GHF332   | £0.19 | WASHER                  | 1 | locking, 5/16" ID       |
| P3 | GHF201   | £0.08 | NUT, hexagon            | 1 | 5/16" UNF               |

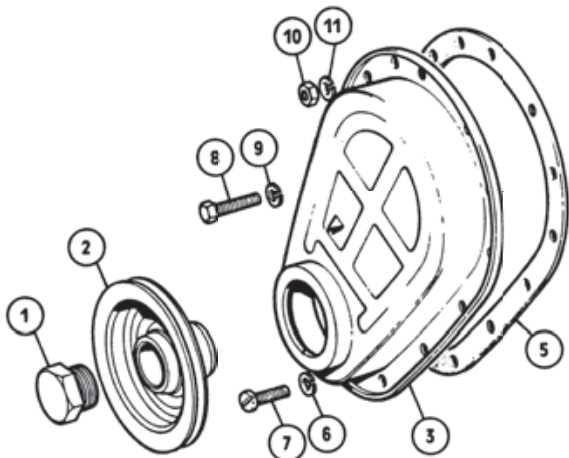


**Internal Engine 1500cc (1975-1979)**

Note: Please see the Accessories section for performance parts.

| iii. | Part Number | Price £ea. | Description           | Req. | Details                    |
|------|-------------|------------|-----------------------|------|----------------------------|
| 1    | 155357      | £11.70     | NUT, pulley retaining | 1    |                            |
| 2    | 217789      | £116.20    | PULLEY                | 1    |                            |
| 3    | 207492      | NCA        | TIMING COVER          | 1    | single timing mark         |
|      | 217790      | NCA        | TIMING COVER          | 1    | multiple timing mark       |
| 4    | UKC1110     | £2.60      | SEAL, timing cover    | 1    |                            |
| 5    | 211126      | £2.54      | GASKET, timing cover  | 1    |                            |
| 6    | GHF332      | £0.19      | WASHER, locking       | 5    |                            |
| 7    | SE605031    | £1.03      | SCREW, (pan head)*    | 5    | } timing cover<br>to block |
| 8    | SH605071    | £0.40      | SCREW, (hex head)*    | 6    |                            |

\*Note: For screw positions, please see 'Timing Cover Fitting Hardware Location' notes on page 127.



|    |         |         |                            |     |
|----|---------|---------|----------------------------|-----|
| 9  | GHF332  | £0.19   | WASHER, locking            | 6   |
| 10 | GHF201  | £0.08   | NUT                        | 1   |
| 11 | GHF332  | £0.19   | WASHER, locking            | 1   |
| 12 | 119390  | £6.00   | OIL THROWER                | 1   |
| 13 | 119389  | £24.50  | TIMING GEAR, crankshaft    | 1   |
| 14 | 145275  | £0.71   | SHIM, crankshaft, 0.004"   | a/r |
|    | 145276  | £0.94   | SHIM, crankshaft, 0.006"   | a/r |
| 15 | RKC918E | £246.00 | CRANKSHAFT, recon/exchange | 1   |

|    |            |         |                                    |   |  |
|----|------------|---------|------------------------------------|---|--|
| 16 | RKC918E    | £246.00 | CRANKSHAFT, recon, exchange        | 1 |  |
|    | 105115     | £5.80   | WOODRUFF KEY                       | 1 |  |
| 17 | RTC1753    | £17.80  | MAIN BEARING SET, standard size    | 1 |  |
|    | RTC1753/10 | £17.80  | MAIN BEARING SET, 0.010", oversize | 1 |  |
|    | RTC1753/20 | £17.80  | MAIN BEARING SET, 0.020", oversize | 1 |  |
|    | RTC1753/30 | £17.80  | MAIN BEARING SET, 0.030", oversize | 1 |  |
|    | RTC1753/40 | £17.80  | MAIN BEARING SET, 0.040", oversize | 1 |  |

Note: When the crankshaft has been reground (undersize), an oversize bearing set will be required to suit. Be sure to check this BEFORE ordering bearings. Bearing sets that have been opened and used to "check" the crank size will not be acceptable for exchange as this process invariably damages the precision finished soft face of the bearing. This also applies to big end (con rod) bearings.

|    |          |         |                               |   |                    |
|----|----------|---------|-------------------------------|---|--------------------|
| 18 | TKC1840E | £109.70 | FLYWHEEL, (standard)          | 1 | includes ring gear |
|    | TKC1840X | £325.00 | FLYWHEEL, (lightweight/steel) | 1 |                    |

Note: Please see the Accessories section for details of lightweight flywheels.

|    |        |        |            |   |  |
|----|--------|--------|------------|---|--|
| 19 | 201350 | £19.60 | RING GEAR* | 1 |  |
|----|--------|--------|------------|---|--|

\*Note: Please see page 123 for advice on replacing the starter ring gear on a flywheel.

|    |         |         |                                 |   |                       |
|----|---------|---------|---------------------------------|---|-----------------------|
| 20 | 105143  | £5.39   | SPIGOT BUSH                     | 1 |                       |
| 21 | UKC4254 | £3.00   | BOLT, flywheel                  | 4 |                       |
| 22 | DP408   | £0.88   | DOWEL, (locating clutch cover)  | 3 | in flywheel           |
| 23 | DP619   | £1.49   | DOWEL, (locating flywheel)      | 1 | in crankshaft         |
| 24 | 146454R | £36.00  | CON ROD, standard/reconditioned | 4 |                       |
|    | 146454X | £305.40 | CON ROD, (steel billet type)    | 4 | high performance rods |
| 25 | 119813  | £1.85   | BUSH, connecting rod            | 4 | ('small end')         |
| 26 | 107401  | NCA     | LOCATING TUBE, (in con rod)     | 8 |                       |
| 27 | UKC2598 | £3.70   | BOLT, connecting rod*           | 8 |                       |

\*Note: Always fit new connecting rod bolts, - they are a 'stretch bolt' design & the manufacturers recommend they are only used once.

|    |            |        |                       |   |                 |
|----|------------|--------|-----------------------|---|-----------------|
| 28 | RTC1754    | £15.90 | BEARING SET, con rod* | 1 | standard size   |
|    | RTC1754/10 | £15.90 | BEARING SET, con rod* | 1 | 0.010" oversize |
|    | RTC1754/20 | £15.90 | BEARING SET, con rod* | 1 | 0.020" oversize |
|    | RTC1754/30 | £15.90 | BEARING SET, con rod* | 1 | 0.030" oversize |
|    | RTC1754/40 | £15.90 | BEARING SET, con rod* | 1 | 0.040" oversize |
|    | RTC1754/60 | £15.90 | BEARING SET, con rod* | 1 | 0.060" oversize |

\*Note: See information notes for item 17 relating to bearing sets.

|    |            |         |                             |     |                 |
|----|------------|---------|-----------------------------|-----|-----------------|
| 29 | BHM1366    | £7.00   | THRUST WASHER, pair         | a/r | standard size   |
|    | BHM1366/2  | NCA     | THRUST WASHER, pair         | a/r | 0.002" oversize |
|    | BHM1366/5  | £7.00   | THRUST WASHER, pair         | a/r | 0.005" oversize |
|    | BHM1366/10 | £7.00   | THRUST WASHER, pair         | a/r | 0.010" oversize |
|    | BHM1366/15 | £7.00   | THRUST WASHER, pair         | a/r | 0.015" oversize |
|    | BHM1366/25 | NCA     | THRUST WASHER, pair         | a/r | 0.025" oversize |
|    | BHM1366/30 | £7.00   | THRUST WASHER, pair         | a/r | 0.030" oversize |
| 30 | 155169     | £121.61 | PISTON Set, standard size   | 1   | engine set      |
|    | 155169/20  | £121.61 | PISTON Set, 0.020" oversize | 1   |                 |
|    | 155169/30  | £121.61 | PISTON Set, 0.030" oversize | 1   |                 |
|    | 155169/40  | £134.40 | PISTON Set, 0.040" oversize | 1   |                 |
|    | 155169/60  | £121.61 | PISTON Set, 0.060" oversize | 1   |                 |

(Hepolite pistons are supplied in matched sets and include rings, gudgeon pins & circlips. (Single replacement pistons may also be available, please enquire).

Note: It is always advisable to replace pistons in sets, though not compulsory. If the block is to be rebored it is essential to complete this process before ordering pistons as the bores may not 'clean up' at the next oversize. Where performance is significant however, use the largest size available because even a 0.040" bore oversize will produce a measurable power difference.

|    |            |         |                                   |     |              |
|----|------------|---------|-----------------------------------|-----|--------------|
| 31 | 146485     | NCA     | GUDGEON PIN                       | 4   |              |
| 32 | 508978     | £0.66   | CIRCLIP                           | 8   |              |
| 33 | BHM1175    | £31.10  | RING SET, standard size           | 1   | engine set   |
|    | BHM1175/20 | £31.10  | RING SET, 0.020" oversize         | 1   |              |
|    | BHM1175/30 | £31.10  | RING SET, 0.030" oversize         | 1   |              |
|    | BHM1175/40 | NCA     | RING SET, 0.040" oversize         | 1   |              |
|    | BHM1175/60 | £31.10  | RING SET, 0.060" oversize         | 1   |              |
| 34 | 143552     | £3.10   | CAM FOLLOWER                      | 8   |              |
| 35 | 157508     | £4.62   | PUSH ROD                          | 8   |              |
| 36 | RKC3305    | £115.94 | CAMSHAFT, new                     | 1   |              |
|    | RKC3305E   | £174.20 | CAMSHAFT, exchange, reconditioned | 1   |              |
| 37 | KEN2       | £7.62   | CAMSHAFT LUBRICANT*               | a/r | 250ml bottle |

\*Note: See notes on page 123 concerning camshaft lubricant.

|    |          |        |                             |   |  |
|----|----------|--------|-----------------------------|---|--|
| 38 | 105114   | £15.10 | LOCK PLATE, camshaft        | 1 |  |
| 39 | GHF332   | £0.19  | WASHER, locking             | 2 |  |
| 40 | SH605071 | £0.40  | SCREW, lock plate to engine | 1 |  |
| 41 | 105131   | £5.10  | CHAIN, timing               | 1 |  |
| 42 | 035960   | £31.10 | GEAR, camshaft              | 1 |  |
| 43 | 036411   | £0.60  | LOCK TAB, camshaft          | 1 |  |

|    |          |        |                                    |     |                              |
|----|----------|--------|------------------------------------|-----|------------------------------|
| 44 | 100500   | £1.55  | BOLT, gear to camshaft             | 2   |                              |
| 45 | 042425   | £5.60  | TENSIONER, timing chain            | 1   |                              |
| 46 | 043752   | NCA    | ANCHOR PLATE, tensioner            | 1   |                              |
| 47 | RR610040 | NCA    | RIVET                              | 2   |                              |
| 48 | 033214   | £3.80  | PIN, tensioner retaining           | 1   |                              |
| 49 | WP18     | £0.34  | WASHER, plain                      | 2   |                              |
| 50 | PS103121 | £0.67  | SPLIT PIN                          | 2   |                              |
| 51 | 104860   | £12.60 | GEAR, driving                      | 1   | distributor & oil pump       |
| 52 | 500974   | £0.40  | PIN, mills, gear to shaft          | 1   |                              |
| 53 | 104861   | NCA    | SHAFT                              | 1   | oil pump & distributor drive |
| 54 | 121530   | NCA    | PEDESTAL, distributor              | 1   |                              |
| 55 | 104939   | £0.37  | GASKET, pedestal                   | a/r | 0.006" thick                 |
| 56 | BH605161 | £0.71  | BOLT, (distributor to pedestal)    | 1   |                              |
| 57 | GHF332   | £0.19  | WASHER, locking                    | 1   |                              |
| 58 | GHF201   | £0.08  | NUT                                | 1   |                              |
| 59 | GHF332   | £0.19  | WASHER, locking                    | 2   |                              |
| 60 | GHF201   | £0.08  | NUT                                | 2   |                              |
| 66 | GLP118   | £66.90 | OIL PUMP ASSEMBLY                  | 1   |                              |
| 67 | TKC2006  | NCA    | STRAINER                           | 1   |                              |
| 68 | 155371   | NCA    | NUT, locking strainer to pump body | 1   |                              |
| 69 | GHF331   | £0.12  | WASHER, locking                    | 3   |                              |
| 70 | BH604221 | £0.62  | BOLT, pump to block                | 3   |                              |

### Duplex (twin row) Timing Chain Modification for 1500cc engines

Timing chain stretch or tensioner breakage are not unknown on the 'simplex' (single row) chain and gear installation in the MG Midget 1500cc engine. The timing gear set can easily be modified when chain or tensioner renewal becomes necessary, to a more robust 'duplex' design. Duplex timing gear sets include a twin row chain, modified timing gears and wider spring tensioner (duplex timing gear sets are, of course, standard fitment on 1275cc Sprites & Midgets). A 1500cc engine may be modified only by using all of the components listed below. Actually, the components are sourced from the 1500cc engine's very close (in component design & dimensions) bigger brother, the Triumph 'large car' model PE156 engine, as fitted in the Triumph TR5 Pi & TR6 Pi.

|          |        |                                 |   |
|----------|--------|---------------------------------|---|
| 145864   | £34.70 | TIMING GEAR, crankshaft, duplex | 1 |
| 145865   | £40.00 | TIMING GEAR, camshaft, duplex   | 1 |
| 2H4286   | £7.60  | CHAIN, timing, duplex           | 1 |
| 145866   | £5.39  | TENSIONER, timing chain, duplex | 1 |
| 036411   | £0.60  | LOCK TAB, camshaft              | 1 |
| PS103121 | £0.67  | SPLIT PIN                       | 2 |
| 211126   | £2.54  | GASKET, timing cover            | 1 |
| UKC1110  | £2.60  | SEAL, timing cover              | 1 |

The fitting method of duplex timing gears is as per the original installation. The factory workshop manual should be consulted where applicable to ensure the engine valve timing is correctly maintained.

### Distributor Drive & Pedestal Clearance

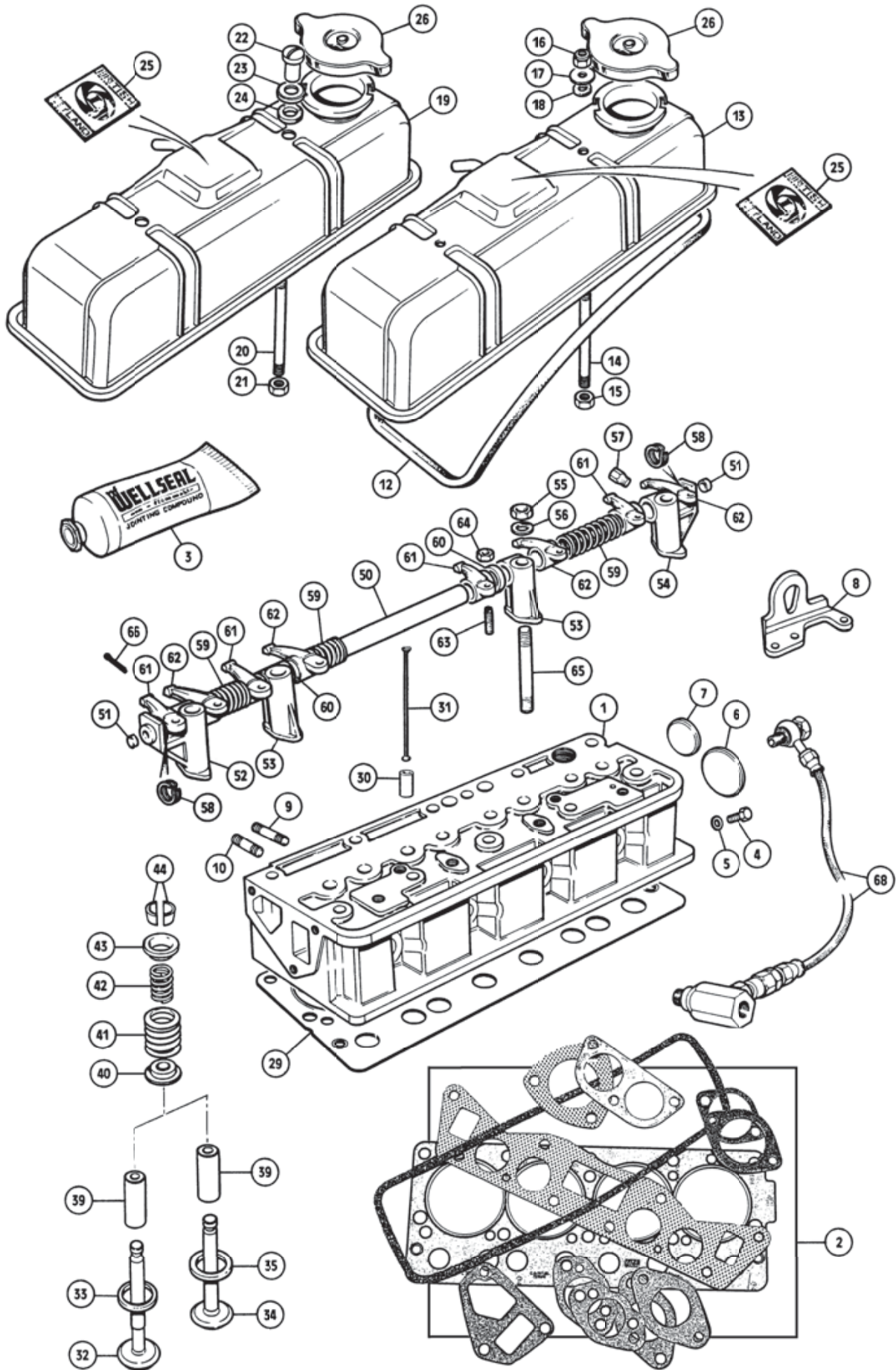
When fitted, a running clearance or end float of 0.003" to 0.007" (0.005" +/- 0.002") is required between the distributor drive spindle & gear, and the distributor pedestal housing. Too much end float and the drive will chatter between the bush in the block and the pedestal housing lower running face. Too little clearance and it may bind and damage its driving gear on the cam shaft. Either of these conditions will result in rapid and excessive wear. The clearance is adjusted by varying the quantity of gaskets fitted between the base of the pedestal housing and the cylinder block. The gasket, (part number 104939), has a nominal thickness of 0.006". However, gasket thickness should be checked for each application.

To check the clearance when components have been replaced, the following procedure should be used:

1. Install the drive in the cylinder block bush with a washer of known thickness on the shaft between the base of the gear and the bush end face. The washer should be of 1/2" internal diameter to fit the shaft.
2. Fit the pedestal housing over the drive without any gaskets, using nuts to retain it. Measure with feeler gauges all the way round the gap between the pedestal housing and the cylinder block. The measurement should be noted.
3. Disassemble the pedestal housing and extract the drive with the known thickness spacer washer from the cylinder block.
4. Calculate the existing clearance without gaskets by subtracting the dimension of thickness of the spacer washer from the figure obtained with feeler gauges. This figure should be a negative amount. Find the correct quantity of gaskets required to obtain the running clearance of 0.003" to 0.007".

|          |  |   |        |
|----------|--|---|--------|
| Example: | Washer thickness                             | = | 0.125" |
|          | Gap measured with feelers                    | = | 0.142" |
|          | Subtract gap dimension from washer thickness | = | 0.017" |
|          | Add the thickness of gaskets                 | = | 0.024" |
|          | Clearance obtained with 4 gaskets            | = | 0.007" |

In the event of the difference between the gap and the known washer thickness being a positive amount in excess of 0.003", remedial action will be required to reduce it. This can be achieved by selective assembly using other drives or pedestal housings. If, even with new components, the correct figure can not be obtained, the bush height in the cylinder block must be adjusted. Remove, inspect for serviceable condition and refit the bush with a suitable thickness shim between its mating face and the cylinder block. The bush should be either carefully driven out from below using a suitable spigoted drift, or pulled out from above with a bushing extractor. With the bush replaced securely, the above end float checking procedure should be adopted. The method of completing this job by fitting the distributor drive and setting its timing is detailed in the workshop manual.



## Cylinder Head 1500cc (1975-1979)

Notes: Please see the Accessories section for performance parts.

| Ill.   | Part Number | Price £ea. | Description   | Req. | Details                   |
|--|-------------|------------|---|------|---------------------------|
| 1  | TKC1155     | NCA        | CYLINDER HEAD, bare, new  | 1    |                           |
|  | TKC1155LFE  | £346.60    | CYLINDER HEAD, lead free, recon.<br>(With valves, guides & springs).  | 1    | exchange                  |
| 2  | AJM1212     | £27.50     | HEAD GASKET SET   | 1    | top end set               |
| 3  | 600569A     | £9.30      | JOINTING COMPOUND, 'Wellseal'   | a/r  | 100ml tube                |
| 4  | SH605031    | £0.50      | SCREW, rear of cylinder head  | 1    |                           |
| 5  | 500469      | £0.34      | WASHER, copper  | 1    |                           |
| 6  | AEH592      | £1.00      | CORE PLUG   | 1    |                           |
| 7  | 144686      | £1.34      | CORE PLUG   | 1    |                           |
| 8  | UKC3653     | NCA        | LIFTING EYE   | 1    |                           |
| 9  | 105125      | £0.90      | STUD, manifolds, long   | 6    |                           |
| 10   | 105124      | £0.90      | STUD, manifolds, short  | 2    |                           |
| 12   | GUG5036VC   | £2.00      | GASKET, rocker cover  | 1    |                           |
|  | 694-101     | £12.46     | GASKET, rocker cover, silicone  | 1    | standard cover            |
|  | 694-102     | £17.10     | GASKET, rocker cover, silicone  | 1    | alloy cover               |
| 13   | 214814      | NCA        | ROCKER COVER<br>(See also Accessories section).   | 1    |                           |
| 14   | 105123      | £2.04      | STUD, rocker cover  | 2    |                           |
| 15   | GHF201      | £0.08      | NUT, locking stud   | 2    | (To 1976)                 |
| 16   | GHF272      | £0.40      | NUT, nylon, retaining rocker cover  | 2    |                           |
| 17   | GHF301      | £0.10      | WASHER, plain   | 2    |                           |
| 18   | WF508       | £0.34      | WASHER, fibre   | 2    |                           |
| 19   | TKC3702     | NCA        | ROCKER COVER<br>(See also Accessories section).   | 1    |                           |
| 20   | ULC1578     | £2.20      | STUD, rocker cover  | 2    |                           |
| 21   | GHF201      | £0.08      | NUT, locking stud   | 2    | (1977-On)                 |
| 22   | 147737      | £2.75      | TUBE NUT, retaining rocker cover  | 2    |                           |
| 23   | 147738      | £1.60      | WASHER, cup   | 2    |                           |
| 24   | 148090      | £0.60      | WASHER, rubber  | 2    |                           |
| 25   | CRST126     | £0.98      | DEGAL, 'British Leyland'  | 1    | (To approx. 1977)         |
| 26   | GZC1400     | £4.43      | OIL FILLER CAP, zinc plated   | 1    |                           |
| 29   | GUG2546HG   | £14.00     | GASKET, cylinder head   | 1    |                           |
| 30   | 143552      | £3.10      | CAM FOLLOWER  | 8    |                           |
| 31   | 157508      | £4.62      | PUSH ROD  | 8    |                           |
| 32   | 144965      | £5.18      | EXHAUST VALVE   | 4    | standard                  |
|  | TT1315      | £33.70     | EXHAUST VALVE*  | 4    | stellite tipped           |
| 33   | UKC2644     | £5.90      | EXHAUST VALVE SEAT, insert*   | 4    | hardened                  |
| *Note: These are designed for running with lead free fuel. |             |            |   |      |                           |
| 34   | UKC2460     | £4.21      | INLET VALVE   | 4    |                           |
| 35   | UKC2645     | NCA        | INLET VALVE SEAT, insert  | 4    |                           |
| 39   | 058923      | £2.15      | GUIDE, valve, standard  | 8    | supplied individually     |
|  | TT1419      | £67.00     | GUIDE, valve, bronze  | 1    | supplied in engine set    |
| 40   | 157510      | £3.20      | SPRING SEAT   | 8    |                           |
| 41   | 157229      | £1.94      | VALVE SPRING, twin, outer   | 8    |                           |
| 42   | 157476      | £1.64      | VALVE SPRING, twin, inner   | 8    |                           |
|  | VS536       | £16.85     | VALVE SPRING SET, (inner/outer)   | 1    |                           |
| 43   | 111870      | £3.40      | VALVE CAP, (original)   | 8    | standard                  |
|  | TT1216      | £5.70      | VALVE CAP, lightweight<br>(This is a Moss replacement part and machined from aluminium. It is recommended that these caps are replaced in sets).                      | 8    | alloy                     |
| 44   | 106663      | £2.00      | SPLIT COLLET  | 16   |                           |
| 50   | 144962K     | £75.20     | ROCKER SHAFT ASSEMBLY   | 1    | rebuilt/exchange          |
|  | 144962XK    | £137.70    | ROCKER SHAFT & ROCKERS<br>(Includes: 8 honed/bushed rockers).   | 1    | no pedestals              |
|  | 144962Z     | £21.90     | ROCKER SHAFT  | 1    | aftermarket               |
| 51   | 137811      | NCA        | END PLUG  | 2    |                           |
| 52   | 144973      | NCA        | ROCKER PEDESTAL, front  | 1    |                           |
| 53   | 144974      | NCA        | ROCKER PEDESTAL, intermediate   | 2    |                           |
| 54   | 144975      | NCA        | ROCKER PEDESTAL, rear   | 1    |                           |
| 55   | 110748      | £2.30      | NUT, securing rocker shaft assembly   | 4    |                           |
| 56   | GHF302      | £0.30      | WASHER, plain   | 4    |                           |
| 57   | 104859      | £6.00      | SCREW, locating   | 1    | rocker shaft in pedestal  |
| 58   | 2A18        | £0.86      | WASHER, Thackery  | 2    | for pedestals 1 & 4       |
| 59   | 105120      | NCA        | SPRING, spacing rockers   | 3    |                           |
| 60   | 146914      | NCA        | WASHER, spacer  | 2    |                           |
| 61   | 109024Z     | £9.73      | ROCKER ARM, No 1, 3, 5, 7   | 1    |                           |
|  | 109024X     | £12.70     | ROCKER ARM, No 1, 3, 5, 7, bushed   | 1    | uprated                   |
| 62   | 109023Z     | £9.73      | ROCKER ARM, No 2, 4, 6, 8   | 1    |                           |
|  | 109023X     | £12.70     | ROCKER ARM, No 2, 4, 6, 8, bushed   | 1    | uprated                   |
| 63   | 109495      | £2.50      | BALL PIN  | 8    | for rocker arm adjustment |
| 64   | 51K1178     | £0.34      | NUT, jam, locking ball pin  | 8    |                           |
| 65   | 132495      | £2.65      | STUD  | 4    | rocker shaft to cyl. head |
| 66   | PC10        | £0.19      | SPLIT PIN   | 1    | front end of rocker shaft |
| 68   | TT1226      | £35.00     | EXTERNAL ROCKER FEED KIT<br>(This bolt-on, easy-to-fit kit improves the oil supply to the most distant parts of the engine, so insuring against rocker & shaft wear). | 1    |                           |

## Curing Oil Consumption and easy Valve Spring Removal

Excessive rocker shaft wear is a classic complaint about Triumph push rod engines, of which the Midget 1500cc unit is one. The rocker feed kit is an effective (and easy to fit) solution to the problem. It works by piping oil directly from a plug hole in the cylinder block main oil gallery up to the cylinder head, thereby maintaining a higher pressure oil supply than standard. No drilling or tapping is required for installation.

If a rocker feed kit is fitted to the engine, an increase in oil consumption may be encountered. The extra amount of lubricating oil flowing through the valve & rocker chamber, as supplied by the feed kit, exaggerates any tendency for oil to be sucked down worn valve guides past worn valve stems. The best solution is to fit new valves & guides, but this is not always on the top of the repair priority list. To assist in the reduction of oil being sucked down the guides a method of sealing the valve stems is required. The simple rubber rings that are used so successfully on other MG sports cars - part number AEK113 (8 are required, one per valve stem), will service an engine. Each seal fits on the valve stem above the valve guide but below the valve spring retaining cap.

Now the clever bit...how to fit them without removing the cylinder head from the car. Remove the rocker cover, rocker gear and the spark plugs. Cover the holes that the push rods come up through so nothing can be dropped down into the engine. Turn the crankshaft so that number one piston is at Bottom Dead Centre (BDC). Feed a length of clean, pliable rope down the spark plug hole of number one cylinder, leaving a bit hanging out so you can retrieve it. Now carefully turn the crankshaft clockwise by hand; resistance will be felt as the rising piston in number one cylinder compresses the rope against the two valves in that cylinder, holding them against their seats.

The collets and spring caps of the valves in that cylinder can now be removed without the fear of losing the valves down the bore. The valve stem oil seals can be fitted to the two valve stems (perhaps new valve springs as well, while everything is apart). Once the valve stem oil seals, valve spring caps and collets have been refitted to this first pair of valves satisfactorily, simply turn the crank anti-clockwise to BDC, withdraw the rope and repeat the process on the remaining three cylinders and three pairs of valves. Be honest, this tip saves the cost of a head gasket set!

To be sure that the rope has compressed sufficiently against the faces of the valves, attempt to push the valves by hand (as if being acted on by the rockers) before removing the spring caps or collets, this is the fail safe check. This method can be adopted anywhere as it does not require the use of compressed air, special tools or luck.

## 1500cc Triumph 'PE94' Engine Colour Schemes

Unlike the 1275cc 'A' series engine, the 1500cc engine was always black. The only component of the engine which differed from this rule was the rocker cover, which for anything other than North American markets was always silver (in America, a red rocker cover signified a car built to comply with Californian emissions regulations, whereas light blue indicated compliance with the marginally less severe general or 'Federal' regulations).

Again, contrary to the 1275cc engine, ancillary items on the 1500cc engine remained in the colour scheme or finish given to them by their respective manufacturers. No over-spray of engine colour onto the ignition equipment, alternator or manifold to be seen here. In fact a much more quality inspired presentation of the engine bay than on previous Sprites & Midgets.

## Oil leakage from the Rocker Cover

Do you suffer with a permanent puddle of oil in the recess around the mounting flange of your rocker cover? If so, it is either because you have spilt oil when topping up the engine, or the oil fairy has been around. This malevolent character is the one that always drips oil onto an area that you have scrupulously cleaned previously. The truth is that the oil is leaking from an unseen joint on your engine (unless you do believe in bad fairies).

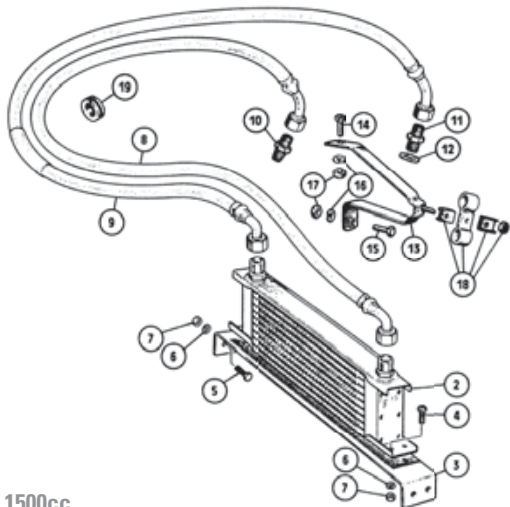
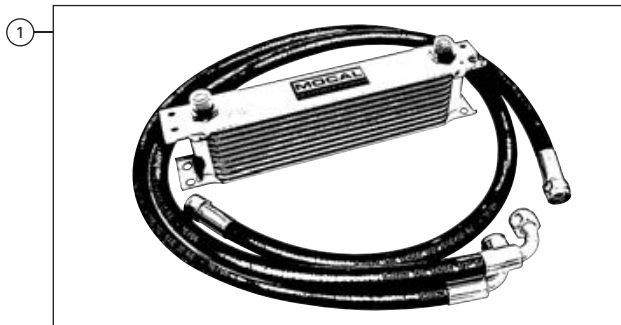
The items that create the oil puddle on the rocker cover are the oil filler cap and the sealing washers under the fasteners holding the rocker cover. A quick look at the rocker cover oil filler cap's seal will eliminate one possible cause. If it is in any way perished, torn or otherwise damaged, renew the cap and seal assembly (part no. GZC1400).

The seal is important on two counts: It should not leak oil, nor should any air be drawn into the engine past it. This is because the inlet manifold is connected directly to the engine breather on the rocker cover. The nuts or screws that retain the rocker cover are not quite so easy to attend to, unless of course they are obviously loose or there are no sealing washers present.

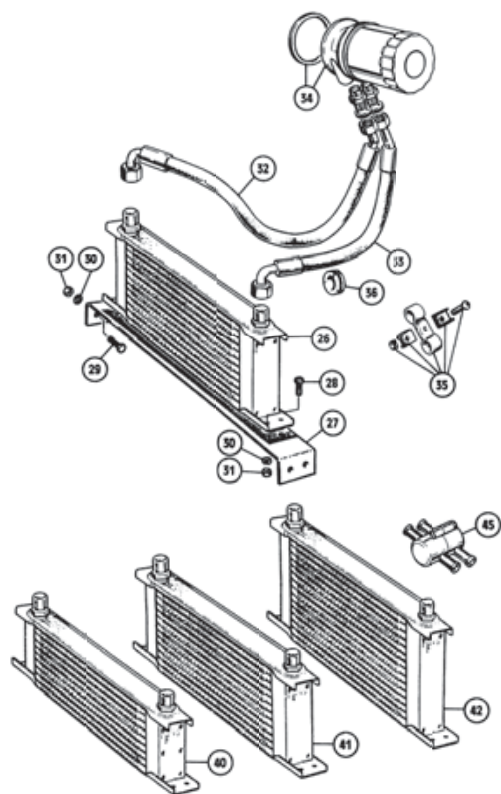
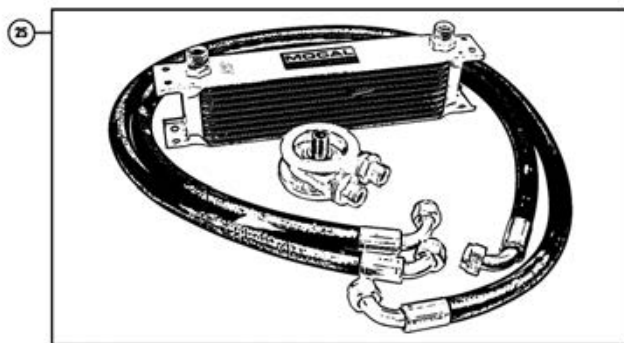
Over tightening the fasteners will end up distorting the top of the rocker cover rather than curing the leak. The area of rocker cover around the holes where the attachment studs pass should be inspected. This area should be flat, so that a sealing washer can work effectively on it. If it is not flat, the rocker cover should be removed from the engine, and the area around the stud hole dressed flat with a hammer & block.

(A suitable block or dolly to assist in the repair of an original, pressed steel rocker cover would be a length of flat ended one inch round bar held vertically in a vice). The rocker cover can be placed over the bar with the stud hole concentric to the bar and dressed back to shape with a smooth faced hammer. If care is exercised when hammering, the painted finish of the rocker cover will not be damaged. The latter repair scheme is only relevant, as previously stated, to original pressed steel rocker covers. If a replacement alloy rocker cover is distorted in this area by over tightening, the cover should be inspected for cracks and if none are present the sealing area could be re-machined. If not, a replacement should be sought.

Oil Cooler 1275cc



Oil Cooler 1500cc



Oil Cooler (Engine)

A hot engine will suffer, depending on its mechanical condition, a greater or lesser degree of oil pressure loss without the aid of an oil cooler. This is most apparent in heavy traffic congestion or on long motorway journeys. A correctly positioned oil cooler (you can't go wrong - the mounting holes are present in every front valance, whether you previously had an oil cooler fitted or not) maintains lower oil temperatures and thus higher oil viscosity, resulting in higher pressure. This all amounts to longer engine life and freedom from being transfixed by the needle of your oil pressure gauge.

Oil coolers were offered as an optional extra by the factory on 1275cc Sprites & Midgets. They were also available with installation kits from BMC/BL Special Tuning. Ironically, British Leyland never offered an oil cooler for the Midget 1500cc (which benefits from one more than any previous Sprite or Midget). Kits and components are offered here for all models, based where possible on original factory equipment.

Oil Cooler Kit 1275cc

(G-AN4, G-AN5, H-AN9, H-AN10 and A-AN10 models)

| Part Number | Price £ea. | Description  | Req. | Details                       |
|-------------|------------|--|------|-------------------------------|
| 1           | GAC4091    | £141.90 OIL COOLER & INSTALLATION KIT<br>(Our oil cooler kits include a ten row oil radiator, hoses and universal mounting brackets and hardware). | 1    |                               |
| 2           | AR09807    | £66.00 OIL COOLER, ten row   | 1    |                               |
| 3           | AHA8386    | £11.75 BRACKET, oil cooler support   | 1    |                               |
| 4           | SE604051   | £0.29 SCREW, cooler to bracket   | 4    |                               |
| 5           | SH604041   | £0.19 SCREW, bracket to body   | 4    |                               |
| 6           | GHF331     | £0.12 WASHER, locking  | 8    |                               |
| 7           | GHF200     | £0.12 NUT  | 8    |                               |
| 8           | AHA8778    | £19.50 HOSE, cooler to filter, 33.5"   | 1    | rubber                        |
|             | AHA8778SS  | £33.60 HOSE, cooler to filter, 33.5", braided  | 1    | stainless steel               |
| 9           | AHA8777    | £18.50 HOSE, cooler to block, 45"  | 1    | rubber                        |
|             | AHA8777SS  | £33.60 HOSE, cooler to block, 45", braided   | 1    | stainless steel               |
| 10          | AHA6423    | £5.18 ADAPTOR  | 1    | hose to oil filter head       |
| 11          | AHA6424    | £8.00 ADAPTOR  | 1    | hose to block                 |
| 12          | 12A1768    | £1.03 WASHER, sealing  | 1    |                               |
| 13          | AHA8779    | £10.90 BRACKET   | 1    | hoses to wheel arch           |
| 14          | SE604041   | £0.31 SCREW  | 1    | bracket to wing drain channel |
| 15          | SH604071   | £0.34 SCREW  | 1    | bracket to wheel arch         |
| 16          | GHF331     | £0.12 WASHER, locking  | 2    |                               |
| 17          | GHF200     | £0.12 NUT  | 2    |                               |
| 18          | AHH6866K   | £3.50 STRAP KIT  | 2    |                               |
| 19          | AHA8401    | £1.00 GROMMET  | 4    | mud shield & front panel      |

Oil Cooler Kit 1500cc

(G-AN6 models)

|    |           |  |   |                           |
|----|-----------|--|---|---------------------------|
| 25 | GAC4092   | £145.00 OIL COOLER & INSTALLATION KIT<br>(Our oil cooler kits include a ten row oil radiator, hoses and universal mounting brackets and hardware). | 1 |                           |
| 26 | AR09807   | £66.00 OIL COOLER, ten row   | 1 |                           |
| 27 | AHA8386   | £11.75 BRACKET, oil cooler support   | 1 |                           |
| 28 | SE604051  | £0.29 SCREW, cooler to bracket   | 4 |                           |
| 29 | SH604041  | £0.19 SCREW, bracket to body   | 4 |                           |
| 30 | GHF331    | £0.12 WASHER, locking  | 8 |                           |
| 31 | GHF200    | £0.12 NUT  | 8 |                           |
| 32 | HMP215001 | NCA HOSE, long   | 1 | oil cooler to             |
| 33 | HMP215002 | NCA HOSE, short  | 1 | oil filter adaptor        |
| 34 | TT1369A   | £62.50 ADAPTOR, with seal  | 1 | (use standard oil filter) |
| 35 | AHH6866K  | £3.50 STRAP KIT  | 2 |                           |
| 36 | AHA8401   | £1.00 GROMMET, front panel   | 4 |                           |

Oil Coolers & Thermostat

Oil cooler sizes can be changed to suit different climates or type of vehicle use (road or competition). Choose carefully, though - keeping oil too cool also harms the engine.

|    |         |                                     |   |
|----|---------|-------------------------------------|---|
| 40 | AR09807 | £66.00 OIL COOLER, ten row          | 1 |
| 41 | ARA221  | £38.00 OIL COOLER, thirteen row     | 1 |
| 42 | AR09875 | £85.00 OIL COOLER, sixteen row      | 1 |
| 45 | TT2960  | £46.20 OIL THERMOSTAT, push fitting | 1 |

As an extension of the above point, a thermostat installed in the oil cooler system will help to preserve the optimum running temperature. Fitting involves very easy modification of the oil cooler hoses.

Points to Remember about Oil Coolers

If an oil cooler has just been fitted to a car, check the oil level in the sump and top up as necessary. The oil cooler circuit increases the oil capacity of the engine by well over a pint. However, in future when draining the engine to change the oil, note that the old oil will remain in the cooler circuit unless both radiator & hoses are removed from the car to upturn and empty them. Thus the quantity of oil required to effect an oil change on a car with an oil cooler will still be the same as that for a car without one. To prevent over cooling of the oil in cold weather, tin foil can be used to temporarily cover the oil radiator, in the same age old manner that it has always been used by people to cover the water radiator. If an oil thermostat is fitted to the car, there is of course no need to do this. Remember when undoing a hose from the radiator to use two spanners; one to undo the tube nut on the hose, the other to put on the hexagon of the radiator union to stop it turning with the nut. It's surprising how easily a union can be twisted out of the radiator, rendering the item scrap.

**Engine & Gearbox Mountings**

The following procedure is suggested when removing the engine:

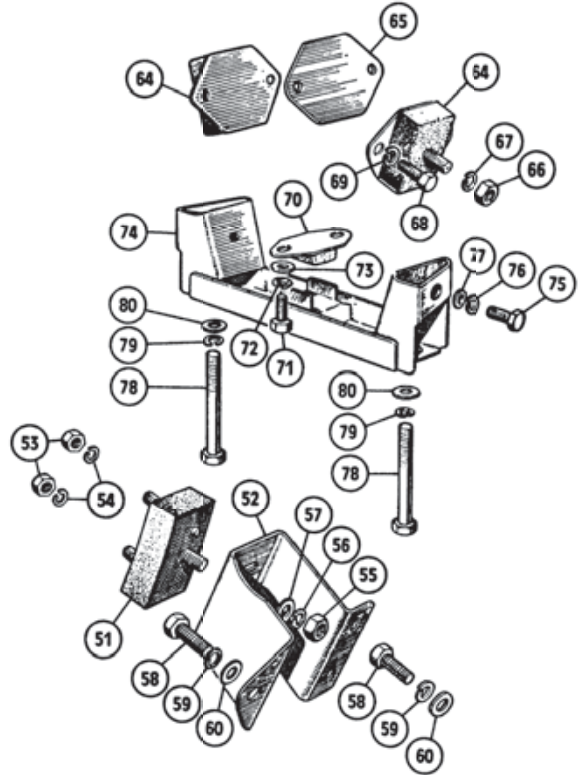
On the side of the engine bay with the steering column in it, undo the mounting from the engine (leaving the mounting and bracket on the car body). On the other side, undo the bracket from the body, (leaving the mounting and bracket on the engine). The result will be:

- A) You only undo the bits you can see and get at (have a look and you will understand).
- B) Upon re-assembly, you don't tear the thread off the studs on the mountings as you try to jam the engine down into the 'V' cradle formed by the brackets.

**Engine & Gearbox Mountings 1275cc**  
(G-AN4, G-AN5, H-AN9, H-AN10 and A-AN10 models)

| Ill. | Part Number | Price £ea. | Description                                | Req. | Details   |
|------|-------------|------------|--|------|-----------|
| 51   | AHA5484Z    | £4.00      | ENGINE MOUNTING                            | 2    |           |
| 52   | CHA219      | NCA        | BRACKET, engine mounting LH                | 1    |           |
|      | CHA218      | NCA        | BRACKET, engine mounting RH                | 1    |           |
| 53   | GHF201      | £0.08      | NUT, mounting to bearer plate              | 4    |           |
| 54   | GHF332      | £0.19      | WASHER, locking                            | 4    |           |
| 55   | GHF202      | £0.12      | NUT, mounting to bracket                   | 2    |           |
| 56   | GHF333      | £0.19      | WASHER, locking                            | 2    |           |
| 57   | GHF302      | £0.30      | WASHER, plain                              | 2    |           |
| 58   | GHF120      | £0.19      | SCREW, bracket to body                     | 6    |           |
| 59   | GHF332      | £0.19      | WASHER, locking                            | 6    |           |
| 60   | GHF301      | £0.10      | WASHER, plain                              | 6    |           |
| 64   | AHA9307     | £3.70      | MOUNTING, gearbox                          | 2    |           |
| 65   | 2A5423      | NCA        | SHIM, for RH mounting                      | 1    | if fitted |
| 66   | GHF202      | £0.12      | NUT, mounting to support bracket           | 2    |           |
| 67   | GHF333      | £0.19      | WASHER, locking                            | 2    |           |
| 68   | SH505061    | £0.42      | SCREW, mounting to gearbox                 | 4    |           |
| 69   | GHF332      | £0.19      | WASHER, locking                            | 4    |           |
| 70   | 2A5420      | £3.50      | STEADY BLOCK, (tie rubber)                 | 1    |           |
| 71   | SH505061    | £0.42      | SCREW, steady block to gearbox             | 2    |           |
| 72   | GHF332      | £0.19      | WASHER, locking                            | 2    |           |
| 73   | GHF301      | £0.10      | WASHER, plain                              | 2    |           |
| 74   | 2A5552      | NCA        | BRACKET, mounting support                  | 1    |           |
| 75   | GHF120      | £0.19      | SCREW<br>(Bracket to gearbox tunnel side). | 2    |           |
| 76   | GHF332      | £0.19      | WASHER, locking                            | 2    |           |
| 77   | PWZ205      | £0.19      | WASHER, plain                              | 2    |           |
| 78   | BH606261    | £0.90      | BOLT, bracket to floor                     | 2    |           |
| 79   | GHF333      | £0.19      | WASHER, locking                            | 2    |           |
| 80   | GHF302      | £0.30      | WASHER, plain                              | 2    |           |

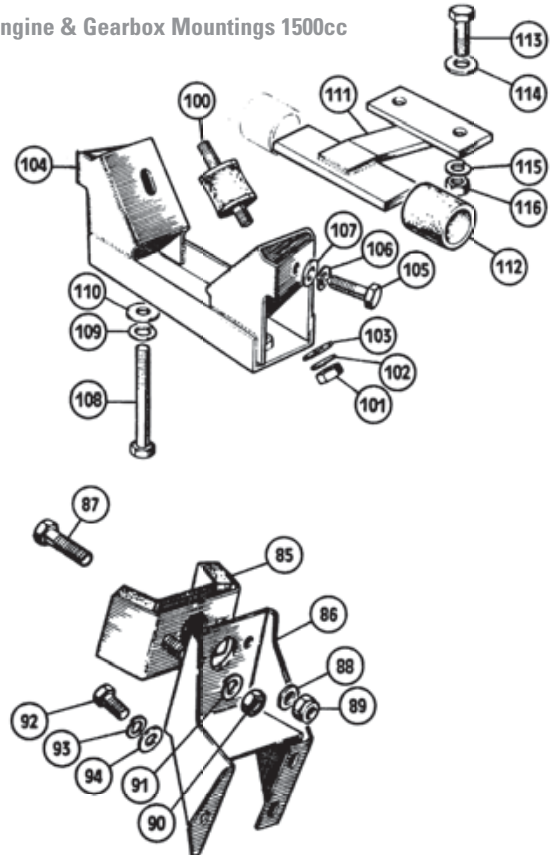
**Engine & Gearbox Mountings 1275cc**



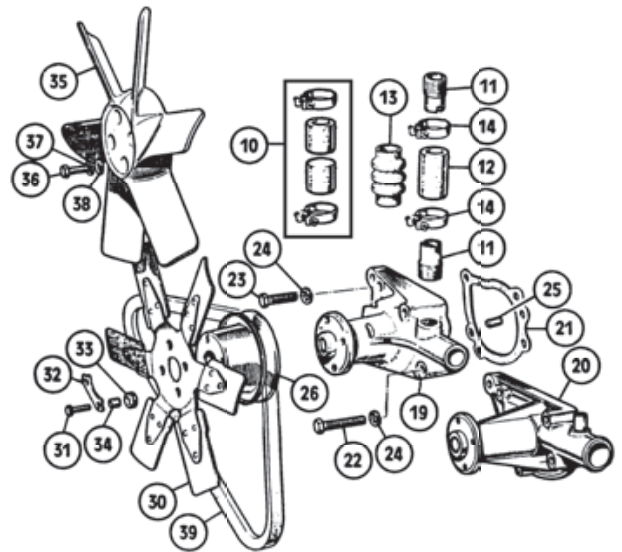
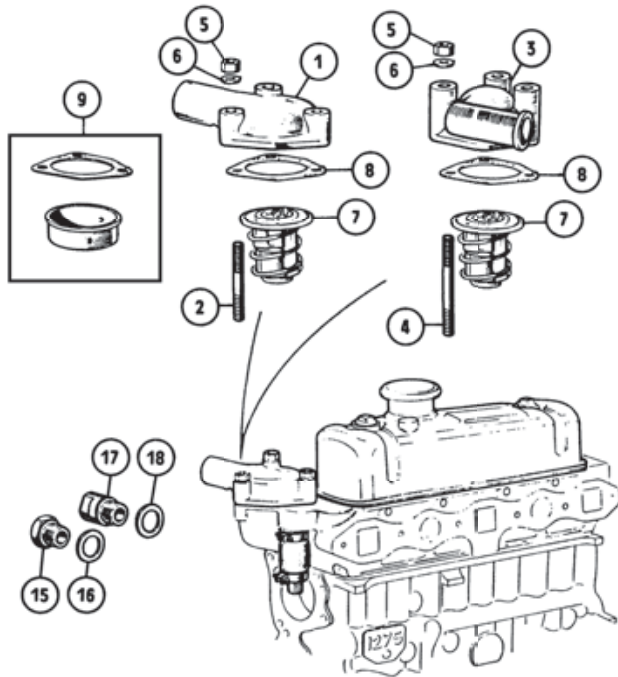
**Engine & Gearbox Mountings 1500cc**  
(G-AN6 models)

|     |          |        |  |   |                                    |
|-----|----------|--------|--|---|------------------------------------|
| 85  | CHA565   | £12.50 | ENGINE MOUNTING                            | 2 |                                    |
| 86  | CHA258   | NCA    | BRACKET, engine mounting LH                | 1 |                                    |
|     | CHA257   | NCA    | BRACKET, engine mounting RH                | 1 |                                    |
| 87  | SH606101 | £0.34  | SCREW, mounting to bearer plate            | 2 |                                    |
| 88  | WC110061 | £1.03  | WASHER, plain                              | 2 |                                    |
| 89  | GHF273   | £0.24  | NUT, mounting to bearer plate              | 2 |                                    |
| 90  | GHF201   | £0.08  | NUT, mounting to bracket                   | 4 |                                    |
| 91  | GHF332   | £0.19  | WASHER, locking                            | 4 |                                    |
| 92  | SH605071 | £0.40  | SCREW, mounting to bracket                 | 6 |                                    |
| 93  | GHF332   | £0.19  | WASHER, locking                            | 6 |                                    |
| 94  | GHF301   | £0.10  | WASHER, plain                              | 6 |                                    |
| 100 | 22G2205  | £3.14  | MOUNTING, gearbox                          | 2 |                                    |
| 101 | GHF201   | £0.08  | NUT, mounting to support                   | 2 |                                    |
| 102 | GHF332   | £0.19  | WASHER, locking                            | 2 |                                    |
| 103 | GHF301   | £0.10  | WASHER, plain                              | 2 |                                    |
| 104 | CHA266   | NCA    | BRACKET, mounting support                  | 1 |                                    |
| 105 | SH605061 | £0.13  | SCREW<br>(Bracket to gearbox tunnel side). | 2 |                                    |
| 106 | GHF332   | £0.19  | WASHER, locking                            | 2 |                                    |
| 107 | PWZ205   | £0.19  | WASHER, plain                              | 2 |                                    |
| 108 | BH606281 | £1.10  | BOLT, bracket to floor                     | 2 |                                    |
| 109 | GHF333   | £0.19  | WASHER, locking                            | 2 |                                    |
| 110 | GHF302   | £0.30  | WASHER, plain                              | 2 |                                    |
| 111 | CHA487   | NCA    | RESTRAINT BRACKET                          | 1 |                                    |
| 112 | CHA488   | NCA    | BUSH, restraint                            | 2 |                                    |
| 113 | BH605101 | £0.55  | BOLT, restraint bracket to gearbox         | 2 | not fitted (To early 1975 models*) |
| 114 | GHF301   | £0.10  | WASHER, plain                              | 2 |                                    |
| 115 | GHF332   | £0.19  | WASHER, locking                            | 2 |                                    |
| 116 | GHF201   | £0.08  | NUT  | 2 |                                    |

**Engine & Gearbox Mountings 1500cc**



\*Note: This restraint, stopping the gearbox hitting the tunnel, was introduced soon after the beginning of 1500cc production. If your early 1500cc has a vibration/knock through the floor, see if the restraint is fitted. If not, acquire one and fit it next time the gearbox comes out. If the restraint is in place and you still have a knock, the bushes have chafed through (or you have a broken exhaust mounting or propshaft joint).



**Over-Cooling Problems?**

The vertical flow radiator and cooling system on earlier Sprites & Midgets always seems, when in a good state of repair, to be perfectly balanced; never too cool in cold weather (in fact the warmth from the heater is particularly comfortable, even in the harshest of winter weather) and only grudgingly too warm in the heaviest of August bank holiday traffic. So why was the system changed? The cross flow radiator was introduced in 1968 to allow clearance for the emission control equipment then required for the American markets. In the interests of standardisation, all markets got the new radiator (though thankfully not the anti-smog gear as well). While it is a great success in the hot American west coast region, the intended market place for the lion's share of sports cars at that time, it is in truth a little too efficient in lukewarm European climes. The temperature gauge usually errs on the cold side of normal and in winter weather the engine sometimes doesn't warm up properly, running lean and requiring the occasional tug on the choke control to pull away from a junction. Not to mention that the heater doesn't roast your toes as you would like it to.

When you prepare your car for the winter, flushing out the old and filling the system with new anti-freeze, try fitting an 88° C thermostat (part no. GTS106) at the same time. It will let the water get that little bit warmer and thus work wonders on the running of the engine and the heater.

**Cooling System 1275cc (1967-1974)**

(All G-AN4, G-AN5, H-AN9, H-AN10 and A-AN10 models)

**Thermostat**

| Ill. | Part Number | Price £ea. | Description                                   | Req. | Details                                |
|------|-------------|------------|---|------|--|
| 1    | 12G243      | £17.00     | ELBOW, water outlet                           | 1    | To G-AN4-66225                         |
| 2    | CHS2515     | £1.00      | STUD, elbow to head (Vertical flow radiator). | 3    | and H-AN9-77590                        |
| 3    | 12G1902     | £10.28     | ELBOW, water outlet                           | 1    | all later G-AN4,                       |
| 4    | CHS2518     | £1.03      | STUD, elbow to head (Cross flow radiator).    | 3    | H-AN9, G-AN5, H-AN10 and A-AN10 models |
| 5    | GHF201      | £0.08      | NUT   | 3    |  |
| 6    | GHF332      | £0.19      | WASHER, locking                               | 3    |  |
| 7    | GTS102      | £3.40      | THERMOSTAT, 74°C, 160°F                       | 1    | hot climate                            |
|      | GTS104      | £3.60      | THERMOSTAT, 82°C, 180°F                       | 1    | standard                               |
|      | GTS106      | £4.20      | THERMOSTAT, 88°C, 195°F                       | 1    | cold climate                           |
| 8    | GTG101      | £0.29      | GASKET, thermostat housing, cork              | 1    | standard material                      |
|      | GTG101X     | £1.03      | GASKET, thermostat housing, Klingsersil       | 1    | uprated material                       |
| 9    | AJJ4012     | £8.60      | BLANKING SLEEVE KIT, thermostat*              | 1    | competition                            |
| 10   | AJJ4013     | £20.00     | BLANKING KIT, bypass hose*                    | 1    | use only                               |

\*Note: Fitting a blanking sleeve to replace a thermostat is conceivable for a road car, but it does (except in extreme conditions) stop the engine getting to normal working temperature. If using a blanking sleeve, also remove the bypass hose and blank off its unions. Never omit the thermostat from the system without fitting a blanking sleeve instead.

|    |          |       |   |     |  |
|----|----------|-------|---|-----|--|
| 11 | 12A2075  | £5.00 | ADAPTOR, bypass hose                                    | 2/1 | see note before item 19                      |
| 12 | GZA2083  | £1.30 | HOSE, straight, bypass                                  | 1   |  |
|    | GZA2083X | £2.90 | HOSE, straight, bypass, silicone                        | 1   |  |
| 13 | GZA2083Z | £3.30 | BYPASS HOSE, temporary repair                           | 1   | may be fitted without removing pump          |
| 14 | 3H2963   | £0.76 | CLIP, bypass hose                                       | 2   |  |
| 15 | ADP210   | £5.18 | PLUG, blanking, (vertical flow radiator)                | 1   | To G-AN4-66225                               |
| 16 | 1B3664   | £0.29 | WASHER, sealing   | 1   | and H-AN9-77590                              |
| 17 | 11K2846  | £2.60 | ADAPTOR, temperature transmitter (Cross flow radiator). | 1   | From G-AN4-66226 and H-AN9-77591, all G-AN5, |
| 18 | AED172   | £0.95 | WASHER, sealing   | 1   | H-AN10 and A-AN10 cars                       |

**Water Pump & Fan**

Until early 1968 a cast iron pump was fitted, after that an alloy pump. The major differences are (a) diameter of the bottom hose connection (necessitating different hoses) and (b) the cast iron pump has a screw in bypass hose adaptor, where the alloy pump has a boss in its casting. The pumps are interchangeable only if the correct bottom hose is used.

|    |          |        |                                     |   |                               |
|----|----------|--------|-------------------------------------|---|-------------------------------|
| 19 | GWP132   | £16.50 | WATER PUMP, cast iron body          | 1 | 12CC, To 12CE/Da/H873         |
| 20 | GWP134   | £15.20 | WATER PUMP, alloy body              | 1 | all later 12CE & 12V engines  |
| 21 | 88G215   | £0.46  | GASKET, water pump                  | 1 |                               |
| 22 | BH605151 | £0.53  | BOLT, pump attachment, long         | 2 |                               |
| 23 | SH605101 | £0.60  | SCREW, pump attachment, short       | 2 |                               |
| 24 | GHF332   | £0.19  | WASHER, locking                     | 4 |                               |
| 25 | 12A1344  | £0.58  | DOWEL, pump locating                | 2 | use with cast iron water pump |
|    | 12G2077  | NCA    | DOWEL, pump locating                | 2 | use with alloy water pump     |
| 26 | CAM6239  | NCA    | PULLEY, water pump & cooling fan    | 1 |                               |
|    | CAM6239A | £59.40 | PULLEY, water pump & cooling fan    | 1 | aluminium                     |
| 30 | AE6559   | NCA    | COOLING FAN, metal                  | 1 |                               |
| 31 | SH604111 | £1.03  | SCREW, (fan & pulley to water pump) | 4 |                               |
| 32 | 12H1388  | £0.50  | LOCK TAB                            | 2 | all 12CC, To                  |
| 33 | 12H1060  | £0.40  | GROMMET, fan mounting               | 4 | 12CE/Da/H898                  |
| 34 | 12H1062  | £0.46  | DISTANCE PIECE                      | 4 |                               |
| 35 | 12G1597  | £31.20 | COOLING FAN, plastic                | 1 |                               |
| 36 | SH604111 | £1.03  | SCREW, (fan & pulley to water pump) | 4 | all later 12CE                |
| 37 | GHF331   | £0.12  | WASHER, locking                     | 4 | and 12V engines               |
| 38 | GHF300   | £0.12  | WASHER, plain                       | 4 |                               |
| 39 | GCB10863 | £7.00  | FAN BELT                            | 1 | all 12CC, 12CE and 12V/586F   |
|    | GCB10838 | £2.90  | FAN BELT                            | 1 | 12V/588F/101 To 3192          |
|    | GCB10813 | £3.90  | FAN BELT                            | 1 | 12V/588F/3193 On, 12V/778F    |



**Radiator Mountings (All Models)**

|    |          |        |   |   |  |
|----|----------|--------|---|---|--|
| 40 | 2A5591   | £8.00  | BRACKET, RH                             | 1 | } radiator and splash shield                               |
| 41 | 2A5592   | £8.00  | BRACKET, LH                             | 1 |  |
| 42 | GHF117   | £0.19  | SCREW (radiator/radiator cowl mounting) | 4 |  |
| 43 | GHF331   | £0.12  | WASHER, locking                         | 4 |  |
| 44 | PWZ204   | £0.12  | WASHER, plain                           | 4 |  |
| 45 | SH604051 | £0.19  | SCREW, bracket to wheel arch            | 4 |  |
| 46 | GHF331   | £0.12  | WASHER, locking                         | 4 |  |
| 47 | PWZ204   | £0.12  | WASHER, plain                           | 4 |  |
| 48 | CHA224   | £60.00 | SPLASH SHIELD, RH*                      | 1 | } all G-AN4, To G-AN5-138800, all H-AN9, H-AN10 and A-AN10 |
| 49 | CHA225   | £60.00 | SPLASH SHIELD, LH*                      | 1 |  |
|    | CHA224   | £60.00 | SPLASH SHIELD, RH*                      | 1 | } From G-AN5-138801  |
|    | CHA225   | £60.00 | SPLASH SHIELD, LH*                      | 1 |  |

\*Note: For other splash shield details, please see pages 212.

**'Vertical Flow' Radiator & Hoses**

(Up to G-AN4-66225 and H-AN9-77590)

|    |          |         |  |     |   |
|----|----------|---------|--|-----|---|
| 50 | ARA241   | £150.00 | RADIATOR, new  | 1   |   |
|    | ARA241AL | £478.00 | RADIATOR, new, alloy                                 | 1   |   |
| 51 | CN1      | £0.23   | NUT, caged   | 4   |   |
| 52 | CN2      | £0.36   | CAGE, for nut  | 4   |   |
| 53 | GRC101   | £4.30   | CAP, filler  | 1   |   |
| 54 | GRH1001M | £2.00   | HOSE, overflow                                       | 1   |   |
| 55 | 88G291   | £6.80   | TAP, drain   | 1   |   |
| 60 | GRH313   | £4.90   | RADIATOR HOSE, top                                   | 1   |   |
|    | GRH313X  | £9.11   | RADIATOR HOSE, top, silicone                         | 1   |   |
|    | GRH313SK | £63.50  | RADIATOR HOSE SET, silicone                          | 1   |   |
| 61 | GRH315   | £13.30  | RADIATOR HOSE, bottom (Vehicles fitted with heater). | 1   | } use with cast iron water pump                 |
| 62 | AHA8728  | NCA     | RADIATOR HOSE, bottom (Vehicles without heater).     | 1   |   |
|    | GRH315   | £13.30  | RADIATOR HOSE, bottom (Vehicles fitted with heater). | 1   | } use with alloy water pump                     |
|    | AHA8750  | NCA     | RADIATOR HOSE, bottom (Vehicles without heater).     | 1   |   |
| 63 | GHC11035 | £2.20   | CLIP, radiator hose                                  | 4/3 | } lower qty. for alloy pump for alloy pump only |
|    | GHC11055 | £2.65   | CLIP, (bottom hose to pump)                          | 1   |   |
|    | GHC11022 | £1.94   | CLIP, (bottom hose to heater return pipe)            | 1   |   |

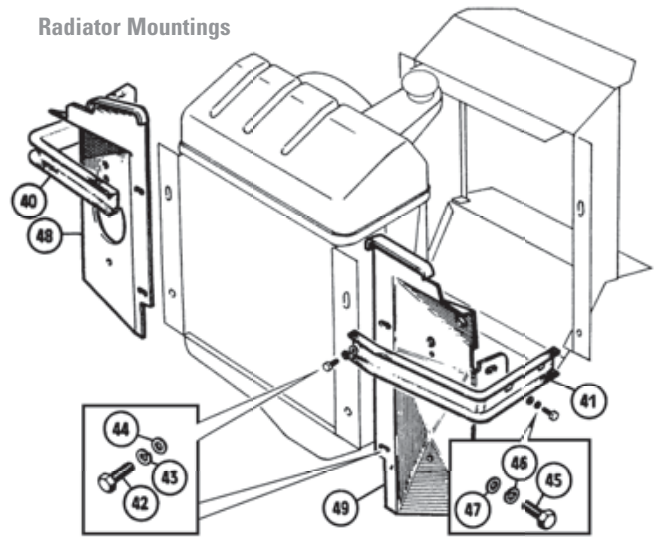
**'Cross Flow' Radiator & Hoses**

(G-AN4-66226 and H-AN9-77591 on; all G-AN5, H-AN10 and A-AN10 models).

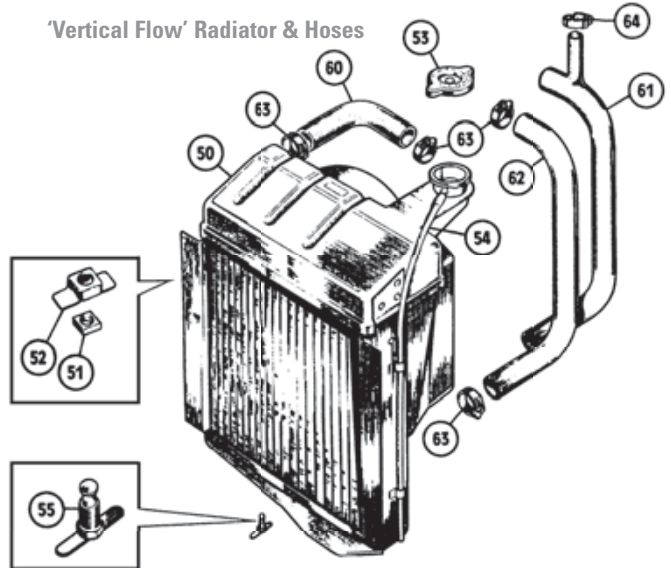
Note: For instructions on filling cross flow systems please see technical hints on page 137.

|    |          |         |   |   |  |
|----|----------|---------|---|---|--|
| 65 | ARA318   | £118.00 | RADIATOR, new                           | 1 |  |
| 66 | KTP9401  | £5.20   | PLUG, brass                             | 1 | } system filling/bleeding                                  |
| 67 | TRS1418  | £0.25   | 'O' RING                                | 1 |  |
| 68 | AHA8732  | £128.00 | COWL, radiator                          | 1 |  |
| 69 | SH605041 | £0.20   | SCREW, radiator to cowl                 | 4 |  |
| 70 | GHF332   | £0.19   | WASHER, locking                         | 4 |  |
| 71 | PMZ308   | £0.18   | SCREW                                   | 4 | } cowl to landing panel & valance tray                     |
| 72 | WL700101 | £0.12   | WASHER, locking                         | 4 |  |
| 73 | GHF306   | £0.19   | WASHER, plain                           | 4 |  |
| 74 | GRH1005M | £7.10   | HOSE, (radiator to expansion tank)      | 1 | } cut to 8"  |
| 75 | GHC11016 | £1.85   | CLIP, expansion tank hose               | 2 |  |
| 76 | GRH1001M | £2.00   | HOSE, overflow                          | 1 | } cut to 20" approx.                                       |
| 77 | ARH250   | £66.00  | TANK, expansion                         | 1 |  |
| 78 | GRC1110  | £4.50   | CAP, filler, (15lb/sq inch)             | 1 |  |
| 79 | BHH2132  | £12.43  | BRACKET                                 | 1 | } expansion tank to splash shield                          |
| 80 | ACA9872  | £3.14   | PAD, rubber                             | 1 |  |
| 81 | GHF201   | £0.08   | NUT                                     | 2 |  |
| 82 | GHF332   | £0.19   | WASHER, locking                         | 2 |  |
| 83 | GHF301   | £0.10   | WASHER, plain                           | 2 |  |
| 84 | GRH509   | £4.70   | RADIATOR HOSE, top                      | 1 |  |
|    | GRH509X  | £10.28  | RADIATOR HOSE, top, silicone            | 1 |  |
|    | GRH509SK | £74.20  | RADIATOR HOSE SET, silicone             | 1 |  |
| 85 | AHA8748  | NCA     | RADIATOR HOSE, (tube to water pump)     | 1 | } cars without heater                                      |
| 86 | GRH510   | £9.50   | RADIATOR HOSE, (tube to water pump)     | 1 |  |
| 87 | AHA8730  | £3.20   | RADIATOR HOSE, (tube to radiator)       | 1 | } cars with heater   |
| 88 | GHC11035 | £2.20   | CLIP, (hoses to tube, radiator & elbow) | 5 |  |
| 89 | GHC11055 | £2.65   | CLIP, (hose to water pump)              | 1 |  |
| 90 | GHC11022 | £1.94   | CLIP, (hose to heater return pipe)      | 1 |  |
| 91 | AHA8731  | £22.00  | TUBE, lower                             | 1 |  |
| 92 | ARA1618  | £3.50   | PLUG, drain                             | 1 |  |
| 93 | GHF103   | £0.42   | SCREW, lower tube to crossmember        | 2 | } also holds steering rack mounting bracket to crossmember |
| 94 | GHF332   | £0.19   | WASHER, locking                         | 2 |  |
| 95 | GHF301   | £0.10   | WASHER, plain                           | 2 |  |

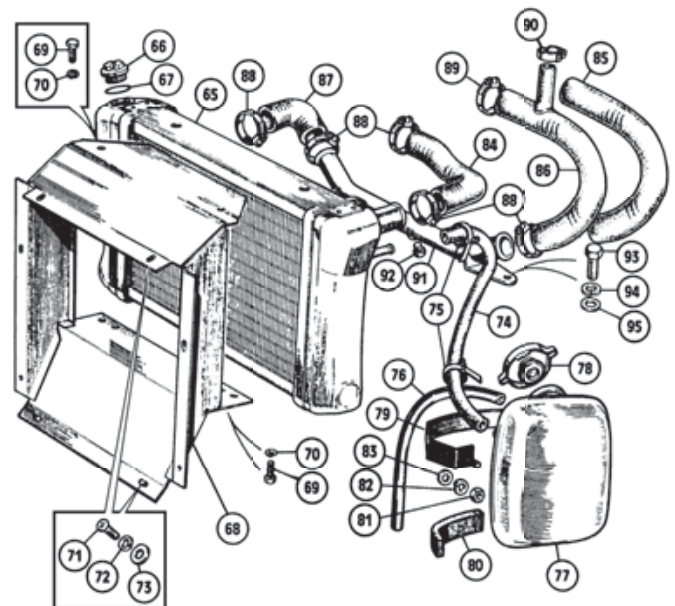
**Radiator Mountings**

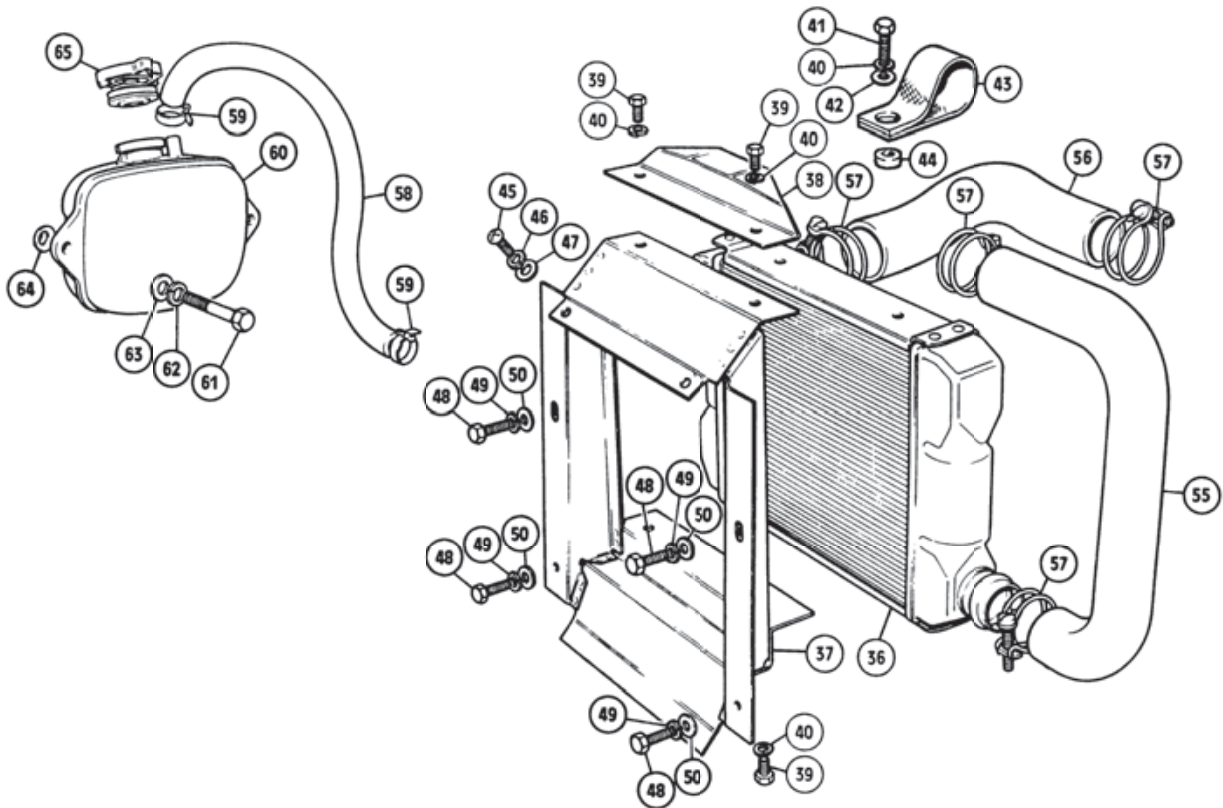
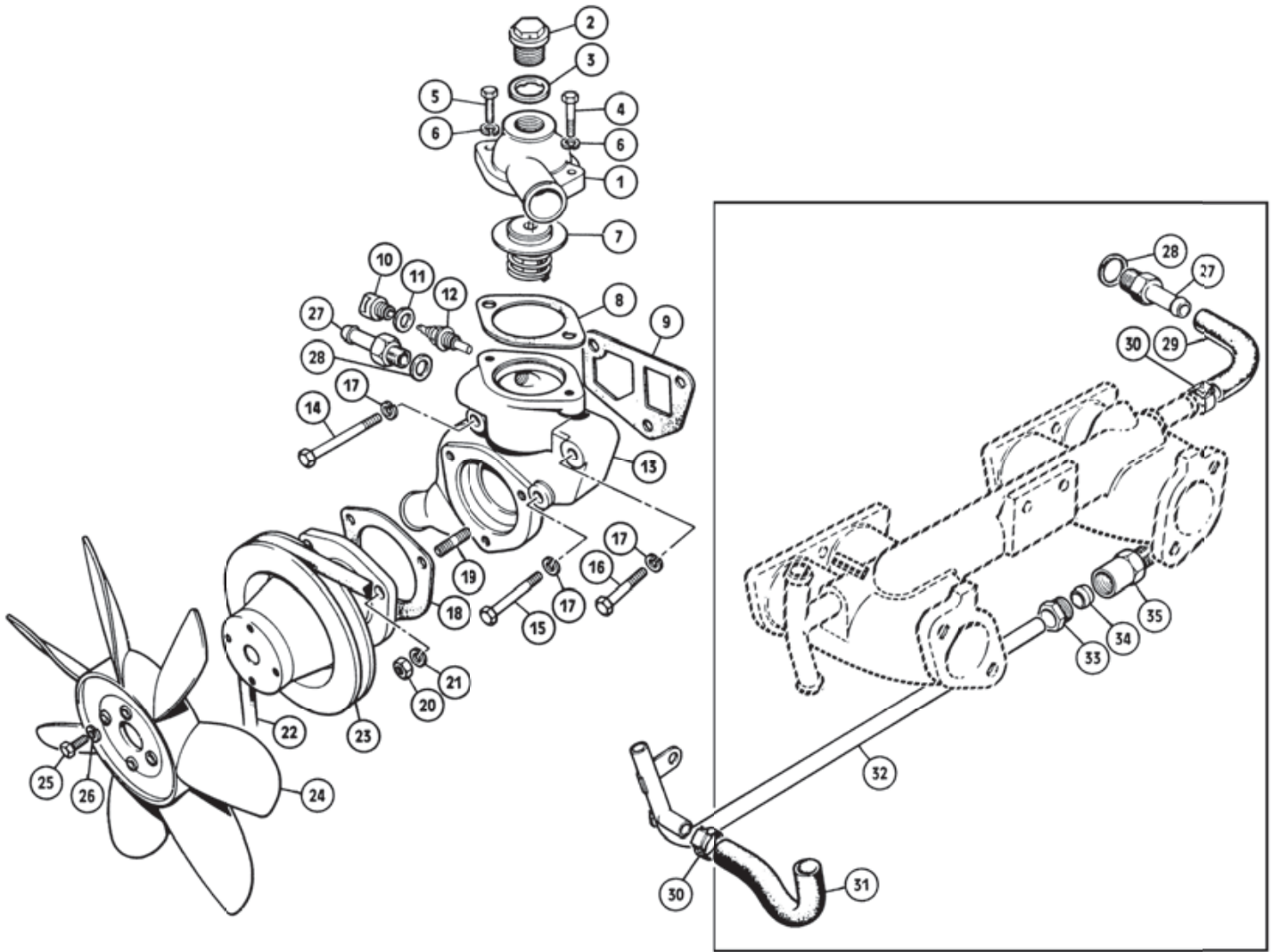


**'Vertical Flow' Radiator & Hoses**



**'Cross Flow' Radiator & Hoses**





**Cooling System 1500cc (1975-79)**

(All G-AN6 models)

| Ill. | Part Number | Price £ea. | Description                            | Req. | Details                    |
|------|-------------|------------|--|------|----------------------------|
| 1    | CHA343      | NCA        | ELBOW, water outlet to radiator        | 1    |                            |
| 2    | KTP9401     | £5.20      | FILLER PLUG, brass                     | 1    |                            |
| 3    | TRS1418     | £0.25      | O RING                                 | 1    |                            |
| 4    | BH605101    | £0.55      | SCREW, elbow to housing, long          | 1    |                            |
| 5    | CHA441      | NCA        | SCREW, elbow to housing, short         | 1    |                            |
| 6    | GHF332      | £0.19      | WASHER, locking                        | 2    |                            |
| 7    | GTS102      | £3.40      | THERMOSTAT, 74°C, 160°F                | 1    | hot climate                |
|      | GTS104      | £3.60      | THERMOSTAT, 82°C, 180°F                | 1    | standard                   |
|      | GTS106      | £4.20      | THERMOSTAT, 88°C, 195°F                | 1    | cold climate               |
| 8    | 115467      | £0.34      | GASKET, thermostat housing, cork       | 1    | standard material          |
|      | 115467X     | £1.03      | GASKET, thermostat housing, Klingersil | 1    | uprated material           |
| 9    | 138702      | £0.55      | GASKET, housing to cylinder head       | 1    |                            |
| 10   | 11K2846     | £2.60      | ADAPTOR                                | 1    | temp' gauge capillary bulb |
| 11   | AED172      | £0.95      | WASHER, sealing                        | 1    | To G-AN6-200000            |
| 12   | GTRI08      | £9.37      | TEMPERATURE TRANSMITTER                | 1    | From G-AN6-200001          |
| 13   | 144297X     | £110.68    | HOUSING                                | 1    | water pump & thermostat    |
| 14   | BH605221    | £0.55      | BOLT, (2 3/4" long)                    | 1    |                            |
| 15   | BH605191    | £0.62      | BOLT, (2 3/8" long)                    | 1    | housing to cylinder head   |
| 16   | BH605181    | £0.80      | BOLT, (2 1/4" long)                    | 1    |                            |
| 17   | GHF332      | £0.19      | WASHER, locking                        | 3    |                            |
| 18   | 138701      | £0.49      | GASKET, water pump to housing          | 1    |                            |
| 19   | 100433      | £1.80      | STUD, (pump to housing)                | 3    | alternatives               |
|      | TE605105    | £1.50      | STUD, (pump to housing)                | 3    |                            |
| 20   | GHF201      | £0.08      | NUT                                    | 3    |                            |
| 21   | GHF332      | £0.19      | WASHER, locking                        | 3    |                            |
| 22   | GCB11088    | £6.50      | FAN BELT                               | 1    |                            |
| 23   | GWP128      | £30.90     | WATER PUMP & PULLEY                    | 1    |                            |
| 24   | RKC2126     | £32.80     | COOLING FAN*, natural                  | 1    |                            |

\*Note: There were originally 3 types of fan fitted; light green (Part No: 309141), orange (Part No: 311702), and a natural (Part No: RKC2126). Only the natural type is available. This is a suitable replacement for the other types.

|    |           |         |  |     |                               |
|----|-----------|---------|--|-----|-------------------------------|
| 25 | GHF117    | £0.19   | SCREW, (fan to water pump pulley)          | 4   |                               |
| 26 | GHF331    | £0.12   | WASHER, locking                            | 4   |                               |
| 27 | 138530    | £6.50   | ADAPTOR, thermostat to hose                | 1   |                               |
| 28 | AUC2141   | £0.40   | WASHER, fibre, (adaptor to housing)        | 1   |                               |
| 29 | GZA2052Z  | NCA     | HOSE, tap to heater inlet                  | 1   |                               |
|    | GZA2052X  | £4.37   | HOSE, tap to heater inlet, silicone        | 1   |                               |
| 30 | GHC11020  | £1.85   | HOSE CLIP, band type                       | 4   |                               |
| 31 | 154149    | £19.00  | HOSE                                       | 1   | inlet manifold to return pipe |
| 32 | 212935    | £17.50  | TUBE, water return                         | 1   |                               |
| 33 | 101302    | £2.00   | TUBE NUT                                   | 1   |                               |
| 34 | TL11      | £1.49   | OLIVE, sealing tube                        | 1   |                               |
| 35 | 101343    | £5.40   | ADAPTOR                                    | 1   | return tube to pump housing   |
| 36 | NRP1028   | £120.00 | RADIATOR, new                              | 1   |                               |
|    | NRP1028AL | £439.30 | RADIATOR, alloy                            | 1   |                               |
| 37 | CHA281    | £107.00 | COWLING, radiator                          | 1   |                               |
| 38 | CHA420    | £22.00  | GUARD, fan                                 | 1   |                               |
| 39 | SH605041  | £0.20   | SCREW, (radiator & guard to cowling)       | 4/3 | lower qty. (From mid 1976)    |
| 40 | GHF332    | £0.19   | WASHER, locking                            | 4   |                               |
| 41 | SH605061  | £0.13   | SCREW, (radiator guard & strap to cowling) | 1   |                               |
| 42 | WC108051  | £0.18   | WASHER, plain                              | 1   | (From mid 1976)               |
| 43 | CHA672    | NCA     | STRAP, top hose restraint                  | 1   |                               |
| 44 | CHA673    | NCA     | SPACER, strap                              | 1   |                               |
| 45 | PMZ308    | £0.18   | SCREW, cowling to bonnet landing panel     | 2   |                               |
| 46 | WL700101  | £0.12   | WASHER, locking                            | 2   |                               |
| 47 | PWZ203    | £0.12   | WASHER, plain                              | 2   |                               |
| 48 | GHF117    | £0.19   | SCREW, cowling to body                     | 4   |                               |
| 49 | GHF331    | £0.12   | WASHER, locking                            | 4   |                               |
| 50 | GHF300    | £0.12   | WASHER, plain                              | 4   |                               |
| 55 | GRH525    | £12.85  | BOTTOM HOSE                                | 1   |                               |
| 56 | GRH534    | £6.20   | TOP HOSE                                   | 1   |                               |
| 57 | GHC11055  | £2.65   | HOSE CLIP, radiator hoses                  | 4   |                               |
| 58 | GRH1005M  | £7.10   | HOSE, (radiator to expansion tank)         | 1   | (11"), sold per metre.        |
| 59 | GHC11016  | £1.85   | HOSE CLIP, expansion hose                  | 2   |                               |
| 60 | ARA326    | £35.80  | EXPANSION TANK                             | 1   |                               |
| 61 | BH604201  | £0.56   | BOLT, tank securing                        | 1   |                               |
| 62 | GHF331    | £0.12   | WASHER, locking                            | 2   |                               |
| 63 | GHF300    | £0.12   | WASHER, plain                              | 2   |                               |
| 64 | ACA5374   | £0.30   | WASHER, (countersunk)                      | 2   |                               |
| 65 | GRC1110   | £4.50   | CAP, filler, (15lb)                        | 1   |                               |

**Filling the Radiator**

To fill the cooling system with water is not a simple 'cap off & top up' job if there is a 'cross flow' radiator present, as on later 1275cc cars & all the 1500cc cars.

The best time to check & replenish the system is when it is cool. Servicing a hot, pressurised water system is hazardous and should obviously be avoided if at all possible. To fill the system, the screwed filler plug (situated either in the top corner of the radiator on 1275cc cars, or in the top of the thermostat housing on 1500cc cars)

must be removed. Prior to undoing this plug, ensure no pressure exists in the system by having first removed the pressure cap from the expansion tank. With the screwed plug removed, a water/anti freeze mixture can be slowly added until the system has been filled. When absolutely no more liquid can be added, the plug can be refitted with a new sealing washer (part no. TRS1418 for a brass plug, - 607025A for a plastic plug) and tightened. It may be beneficial to squeeze the top radiator hose while filling is taking place to help the system purge itself of air more quickly & completely. If a brass plug is used, lightly smear an anti seize compound on the threads of the plug; this will aid removal at a later date. With the plug refitted, the expansion tank can be filled half way with the same liquid mixture. The pressure cap may then be replaced on the expansion tank and the cooling system will be correctly filled.

Regular checks should be made (and top-ups if necessary) on the level of fluid in the expansion tank, but refilling after a water system evacuation or overboil can only be done as described above. Just one more problem to address: the hexagon size of the screwed plug usually proves difficult to match a spanner to...unless of course you have already tried your spark plug spanner.

**Anti Freeze: Winter Protection and Summer Coolant**

Today's anti freezes are of a high quality chemical mix and will no longer deteriorate within 6 months and ruin the cooling system of the engine. However, anti freeze should always be used in the way recommended by the manufacturer and any instructions given should be adhered to.

The hidden benefit of using anti freeze throughout the year is that not only does it protect the cooling system from freezing in cold weather, as the name suggests, but it also increases the boiling point of the water; this is ideal for the hotter conditions of summer driving. Most high grade anti freeze solutions also contain an inhibitor that will reduce or eliminate cooling system corrosion. That will stop, for example, thermostat housings and other alloy components from disintegrating.

**Triumph Cooling Fans and the 'BOW' Test**

Standard Triumph (suppliers of the Midget 1500cc engine and its ancillaries) in the 1960's had a series of unexplained blade failures on plastic cooling fans. Their development department was confused by this, as the fans fitted were of a material and construction which made them capable of rotating a whole lot faster than the engines could, before they failed.

The cause of blade breakage was traced to shock loading, caused by rain water thrown up from the test track or road, when puddles were driven over at speed. Those ever resourceful Triumph chaps at Fletchamstead Highway would have to quickly find a method of viewing the phenomena of fan blade breakage, when the speeding car passed over a puddle. Enter the 'BOW' test. This very expensive piece of test equipment duplicated the conditions of wet roads, providing visual proof of the occurrence. Armed with the results of the test, plastic technology and air duct design could be amended to completely alleviate the problem. What was 'BOW' ? Simply a 'Bucket Of Water' thrown at the rotating fan from different angles to study the effect.

**Why is a Pressure Cap Used On a Radiator?**

By sealing the cooling system, pressure up to a certain given value is built up and the boiling point of the water is raised. This enables a smaller quantity of water to be used and rather higher (and therefore more efficient) engine temperatures, without the risk of the water boiling. The system is sealed by the radiator cap. The cap consists of two halves, namely a pressure valve and vacuum valve. The pressure valve is a spring which holds the cap's large seal against the inside surface of the filler neck. It will allow pressure to build up to a given value (usually stamped into the top of the cap) and be maintained in the sealed system. The vacuum valve is a small 'poppet valve' that, as the radiator water cools & contracts admits air and restores pressure to atmospheric. Throughout its life, the engine passes through countless temperature cycles that will cause pressure increases and decreases in the cooling system. The radiator cap is therefore working constantly. So when you are seeking solutions to overheating problems...you might just have a worn out radiator cap, not a blown head gasket and cracked block, as friends cheerfully suggested.

**Fan Belt Tension**

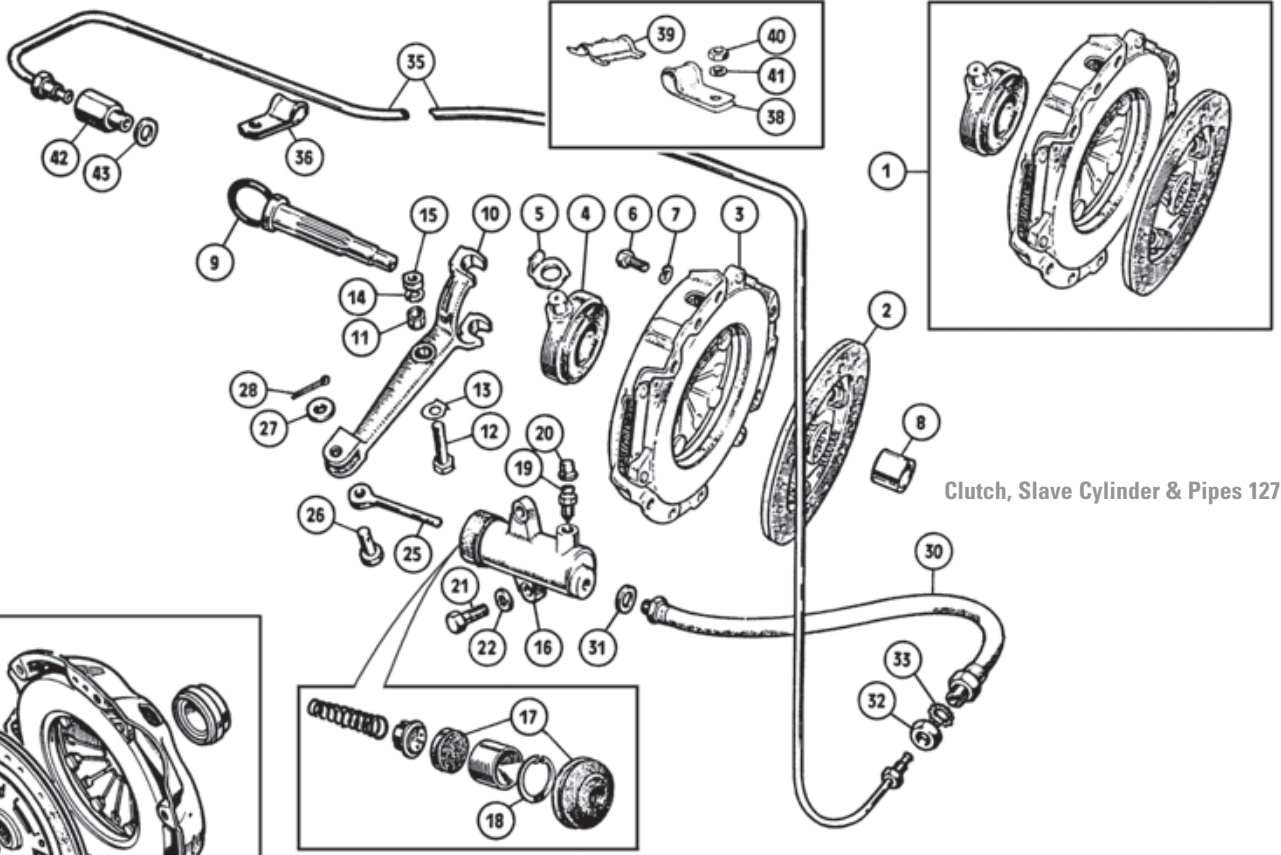
The question of how tight a fan belt should be is not as easy to answer as would first seem; certainly it should be tight enough to drive the engine ancillaries to which it is attached, but not so tight that the bearings of the ancillaries are overloaded. A fan belt that is fitted too tightly will also absorb extra engine power. Fitted too loosely, the belt will slip when accelerating, or, an electrical load is applied to the generating system. Slippage wears out the belt and, the pulleys.

The handbooks and service manuals give instructions about belt tension. Maintenance of the belt and its periodic replacement will eradicate one of the most frustrating causes of breakdowns. If the fan belt is replaced before it breaks, the old item could be kept in the boot 'just in case'.

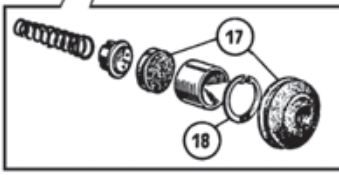
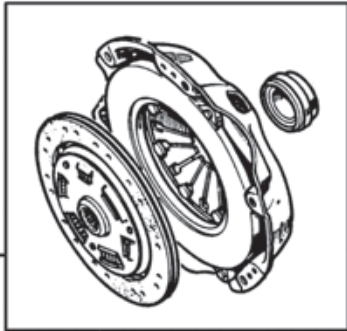
**Cooling System Leak Stoppers**

The use of proprietary leak stoppers (whether of the fluid type or the stick of material which is designed to be crumbled, stock cube fashion, into the radiator) is often the focus of derision from the motoring enthusiast fraternity. Blocked radiator cores and other maladies are said to result from using leak stopper to 'bodge' a repair on an errant cooling system. Well, read on. There is a Leyland Cars publication, for internal use called 'Parts List Schedules or Modifications - ADD047 MG 1500cc'. In the section entitled 'Fuel, Oils & Grease' (you wouldn't believe the variety of lubricants applied to each car when it was built) is the following statement; 'Bars Seal Leak Stopper (insert cylinder of Bars Seal in top radiator hose). Routes: All. Modification Date: 27/05/76.' In other words, from that date onwards, every car that came down the line had a stick of leak stopper in it!

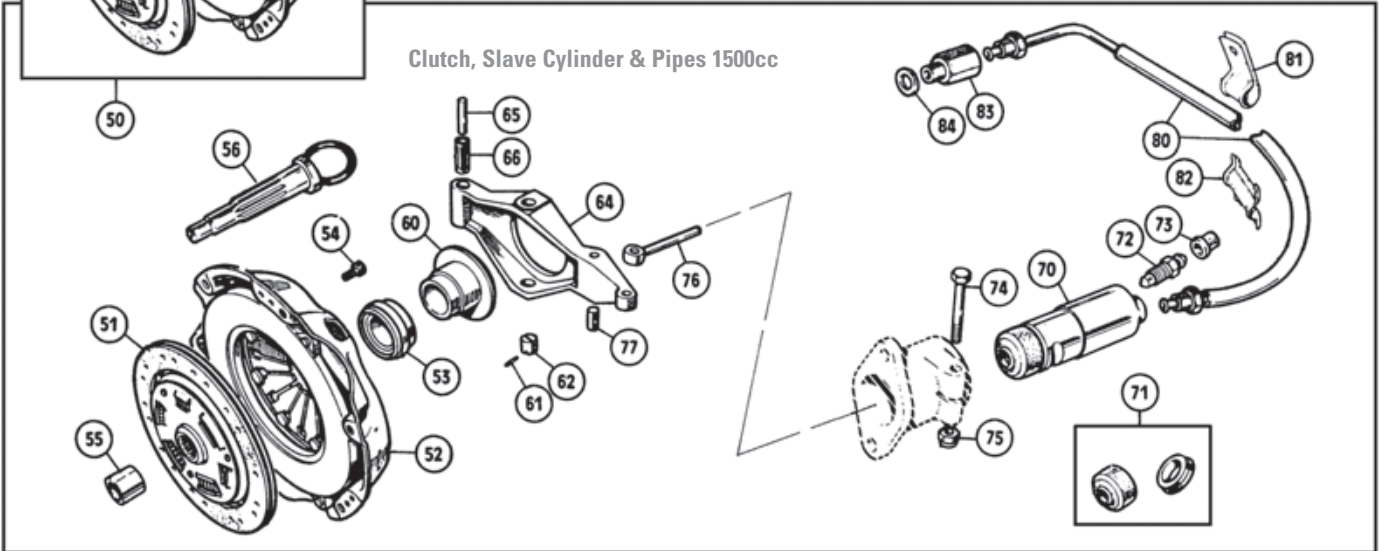
Presumably this was to guarantee against small weeps from a newly assembled system. Continual use of the product to shore up an ailing cooling system might impede water flow (although in theory this shouldn't take place, since leak stopper will only cure in air - i.e. when it finds a leak out of the sealed system), but the product is acceptable when used in moderation.



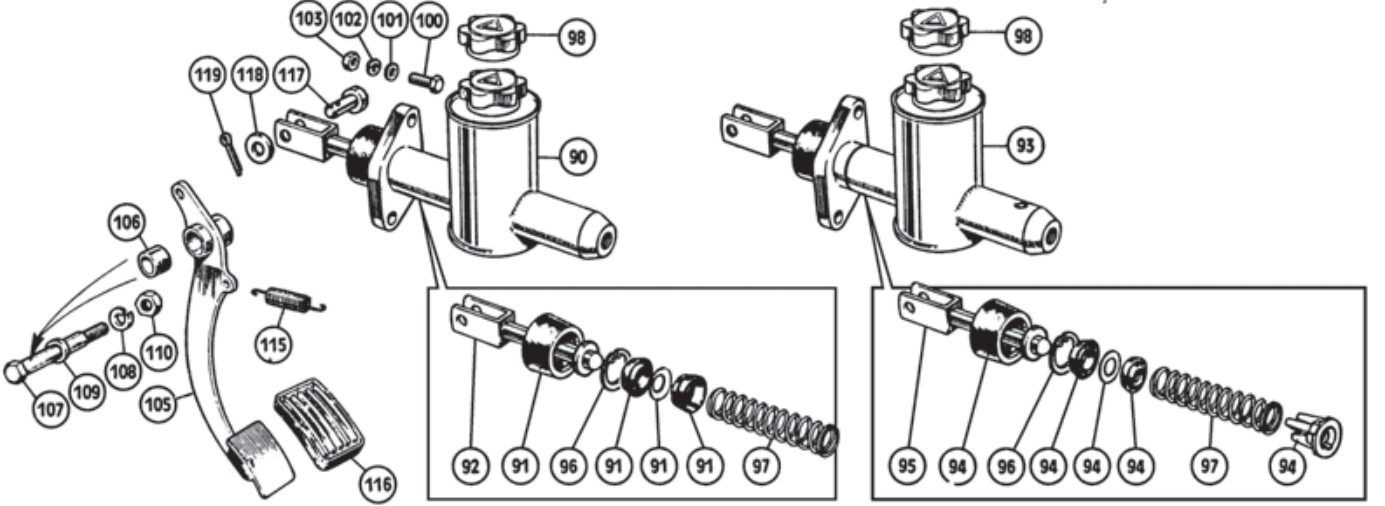
Clutch, Slave Cylinder & Pipes 1275cc



Clutch, Slave Cylinder & Pipes 1500cc



Master Cylinder & Pedal 1275cc & 1500cc



**Clutch System 1275cc & 1500cc**

**Clutch, Slave Cylinder & Pipes 1275cc**

(G-AN4, G-AN5, H-AN9, H-AN10, A-AN10)

| Ill. | Part Number | Price £ea. | Description                              | Req. | Details                           |
|------|-------------|------------|--|------|-----------------------------------|
| 1    | GCK261      | £127.70    | CLUTCH KIT, (3 piece)                    | 1    | cover, plate & bearing            |
| 2    | GCP212      | £33.90     | DRIVE PLATE                              | 1    |                                   |
| 3    | GCC115      | £97.84     | COVER                                    | 1    |                                   |
| 4    | GRB107      | £13.00     | RELEASE BEARING                          | 1    |                                   |
| 5    | 13H783      | £1.03      | CLIP, (release bearing to arm)           | 2    |                                   |
| 6    | SH605061    | £0.13      | SCREW, (clutch cover to flywheel)        | 6    |                                   |
| 7    | GHF332      | £0.19      | WASHER, locking                          | 6    |                                   |
| 8    | 1A1559      | £2.00      | SPIGOT BUSH, crankshaft                  | 1    | very early 12CC engines only      |
|      | AHU1026A    | £14.65     | SPIGOT BUSH, crankshaft                  | 1    | late 12CC, all 12CE & 12V engines |
| 9    | GAC5053A    | £5.10      | ALIGNMENT TOOL, (clutch)                 | 1    |                                   |
| 10   | 22G168      | £52.80     | RELEASE ARM, with bush                   | 1    | new                               |
| 11   | 2A3006      | £1.55      | BUSH, release arm                        | 1    |                                   |
| 12   | 2A3289      | £3.80      | BOLT, release arm pivot                  | 1    |                                   |
| 13   | 2K5813      | NCA        | LOCK TAB, pivot bolt                     | 1    |                                   |
| 14   | GHF332      | £0.19      | WASHER, locking                          | 1    |                                   |
| 15   | GHF201      | £0.08      | NUT                                      | 1    |                                   |
| 16   | GSY113      | £60.00     | SLAVE CYLINDER                           | 1    |                                   |
| 17   | GRK4005     | £7.88      | REPAIR KIT, slave cylinder               | 1    |                                   |
|      | GRK4005Z    | £4.57      | REPAIR KIT, slave cylinder, aftermarket  | 1    |                                   |
| 18   | CCN214      | NCA        | CIRCLIP                                  | 1    |                                   |
| 19   | 3H2428      | £0.70      | BLEED NIPPLE                             | 1    |                                   |
| 20   | SMP100030   | £0.37      | CAP, bleed nipple                        | 1    |                                   |
| 21   | SH506091    | £1.44      | SCREW, (cylinder to gearbox)             | 2    |                                   |
| 22   | GHF333      | £0.19      | WASHER, locking                          | 2    |                                   |
| 25   | 13H3655     | £5.90      | PUSH ROD                                 | 1    |                                   |
| 26   | 2K5622      | £1.50      | CLEVIS PIN                               | 1    | push rod to release arm           |
| 27   | GHF301      | £0.10      | WASHER, plain                            | 1    |                                   |
| 28   | GHF502      | £0.12      | SPLIT PIN                                | 1    |                                   |
| 30   | GVP1001     | £6.90      | HOSE, flexible, (pipe to slave cylinder) | 1    | standard                          |
|      | TT3041      | £38.00     | HOSE, flexible, (uprated)                | 1    | stainless steel, (braided)        |
| 31   | 3H550       | £0.46      | WASHER, sealing                          | 1    | hose to slave cylinder            |
| 32   | 2K8686      | £1.00      | NUT                                      | 1    | hose to chassis rail bracket      |
| 33   | WE600101    | £0.34      | WASHER, shakeproof                       | 1    |                                   |
| 35   | AHH6362C    | £15.45     | PIPE, copper                             | 1    | RHD                               |
| 36   | PCR409      | £0.85      | CLIP, pipe to pedal box                  | 1    |                                   |
|      | BHH1240     | £17.00     | PIPE, copper                             | 1    |                                   |
| 38   | AHA8161     | NCA        | CLIP, pipe to bulkhead                   | 1    | LHD                               |
| 39   | AHC449      | NCA        | CLIP, pipe to footwell                   | 1    |                                   |
| 40   | GHF200      | £0.12      | NUT                                      | 1    |                                   |
| 41   | GHF331      | £0.12      | WASHER, locking                          | 1    |                                   |
| 42   | 21K8564     | £7.30      | ADAPTOR, (master cylinder to pipe)       | 1    |                                   |
| 43   | 233220A     | £0.55      | WASHER, sealing                          | 1    | adaptor to master cylinder        |

**Clutch, Slave Cylinder & Pipes 1500cc**

(G-AN6)

While the Midget 1500cc was manufactured (like its predecessors) in both RHD & LHD versions, the latter were exclusively North American specification cars. This catalogue does not cover North American vehicles. If you require a clutch pipe (or any other component) for a LHD Midget 1500cc, please contact your local Moss branch for details.

|    |           |        |   |   |                            |
|----|-----------|--------|---|---|----------------------------|
| 50 | GCK160    | £88.50 | CLUTCH KIT, (3 piece)                   | 1 | cover, plate & bearing     |
| 51 | GCP230    | £46.00 | DRIVE PLATE                             | 1 |                            |
| 52 | GCC196    | £76.00 | COVER                                   | 1 |                            |
| 53 | GRB207    | £14.00 | RELEASE BEARING                         | 1 |                            |
| 54 | 146176    | £0.40  | SCREW, clutch cover to flywheel         | 6 |                            |
| 55 | 105143    | £5.39  | SPIGOT BUSH, crankshaft                 | 1 |                            |
| 56 | GAC5053B  | £5.10  | ALIGNMENT TOOL, clutch                  | 1 |                            |
| 60 | 139563    | NCA    | SLEEVE, (clutch release bearing)        | 1 |                            |
| 61 | DS916     | £0.34  | ROLL PIN                                | 2 |                            |
| 62 | 112509    | £9.37  | THRUST PLUG                             | 2 |                            |
| 64 | 207887    | NCA    | RELEASE ARM                             | 1 |                            |
| 65 | 129410    | £1.90  | PIVOT PIN, release arm                  | 1 |                            |
| 66 | 129412    | £8.00  | TOLERANCE RING                          | 1 |                            |
| 70 | GSY107    | £52.00 | SLAVE CYLINDER                          | 1 |                            |
| 71 | BHM7055   | £9.20  | REPAIR KIT, slave cylinder              | 1 |                            |
| 72 | 606733A   | £1.85  | BLEED NIPPLE                            | 1 |                            |
| 73 | SMP100030 | £0.37  | CAP, bleed nipple                       | 1 |                            |
| 74 | BH605181  | £0.80  | BOLT, (slave cylinder to housing)       | 1 |                            |
| 75 | GHF222    | £0.42  | NUT, nyloc                              | 1 |                            |
| 76 | 22B65     | £3.50  | PUSH ROD                                | 1 |                            |
| 77 | 112516    | £1.24  | PIN, (push rod to release arm)          | 1 |                            |
| 80 | GVP1010   | £30.15 | PIPE, master cylinder to slave cylinder | 1 | To G-AN6-212000            |
|    | GVP1010X  | £26.40 | PIPE, master cylinder to slave cylinder | 1 | G-AN6-212001 On            |
| 81 | AHA8161   | NCA    | CLIP, pipe to bulkhead                  | 1 |                            |
| 82 | AHC449    | NCA    | CLIP, pipe to footwell                  | 1 |                            |
| 83 | ACB9641   | £17.65 | ADAPTOR                                 | 1 | master cylinder to pipe    |
| 84 | 233220A   | £0.55  | WASHER, sealing                         | 1 | adaptor to master cylinder |

**Master Cylinder & Pedal**

(All models)

Note: Although the master cylinder was ostensibly the same from 1967 through to the last car in 1979, in fact the internal details were changed at approximately G-AN6-169643, Midget 1500cc production; the later type, only identifiable by circular marks on the cylinder casting, was henceforth supplied as a service replacement for earlier cars. The moral is that replacing the master cylinder is easy; however if you intend to rebuild your old cylinder you must clearly establish which one you have before ordering components for it.

|     |          |        |                              |   |  |
|-----|----------|--------|------------------------------|---|--|
| 90  | AAU2298  | £57.60 | MASTER CYLINDER              | 1 | plain body<br>(no circle or groove)                        |
| 91  | GRK3005  | £4.06  | REPAIR KIT                   | 1 |  |
|     | GRK3005Z | £5.60  | REPAIR KIT, aftermarket      | 1 |  |
| 92  | AAU3469  | £9.01  | PUSH ROD                     | 1 | circle or groove<br>on body                                |
| 93  | GMC1005  | £63.00 | MASTER CYLINDER              | 1 |  |
|     | GMC1005Z | £47.20 | MASTER CYLINDER, aftermarket | 1 |  |
| 94  | GRK3008Z | £5.90  | REPAIR KIT                   | 1 |  |
| 95  | AAU3469  | £9.01  | PUSH ROD                     | 1 |  |
| 96  | 17H7560  | £1.03  | CIRCLIP                      | 1 |  |
| 97  | 27H7751  | NCA    | SPRING                       | 1 |  |
| 98  | 513123A  | £3.50  | CAP, filler                  | 1 |  |
| 100 | SH605071 | £0.40  | SCREW                        | 2 | master cylinder to pedal box                               |
| 101 | GHF301   | £0.10  | WASHER, plain                | 2 |  |
| 102 | GHF332   | £0.19  | WASHER, locking              | 2 |  |
| 103 | GHF201   | £0.08  | NUT                          | 2 |  |
| 105 | AHA8071  | NCA    | PEDAL, clutch                | 1 | G-AN4, G-AN5,<br>To G-AN6-212000,<br>H-AN9, H-AN10, A-AN10 |
|     | CHA792   | NCA    | PEDAL, clutch                | 1 | G-AN6-212001 On  |
| 106 | LBS810   | NCA    | BUSH, clutch pedal           | 2 |  |
| 107 | AHA8075  | £8.24  | BOLT, pivot                  | 1 | brake & clutch pedals                                      |
| 108 | GHF333   | £0.19  | WASHER, locking              | 1 |  |
| 109 | GHF304   | £0.13  | WASHER, plain                | 1 |  |
| 110 | FNZ506   | £0.50  | NUT                          | 1 |  |
| 115 | AAA1628  | £1.10  | RETURN SPRING, clutch pedal  | 1 |  |
| 116 | AHA5326  | £0.95  | PAD, pedal rubber            | 1 |  |
| 117 | CLZ513   | £0.71  | CLEVIS PIN                   | 1 | pedal to master cyl. push rod                              |
| 118 | GHF301   | £0.10  | WASHER, plain                | 1 |  |
| 119 | GHF502   | £0.12  | SPLIT PIN                    | 1 |  |

(For pedal box details, see page 163).

**Bleeding New Clutch Hydraulics**

Priming the cylinder (manually filling the cylinder with fluid as well as the reservoir) before fitting doesn't seem to work; in fact, in the struggle to fit the cylinder, a lot of fluid is lost anyway. The only route to sure-fire success is to use a pressure or vacuum bleeding tool to push or draw, the fluid, displacing the air as it goes.

Gunson's Eezibleed is an ingeniously cost effective kit consisting of the basic tools plus a selection of adaptors for different motor cars; it uses air from a spare tyre to propel the fluid under pressure into the system. The only cautionary note is to follow the manufacturer's instructions religiously; seat the adaptors correctly on both the Eezibleed reservoir and the master cylinder, and don't have too high a pressure in the spare tyre.

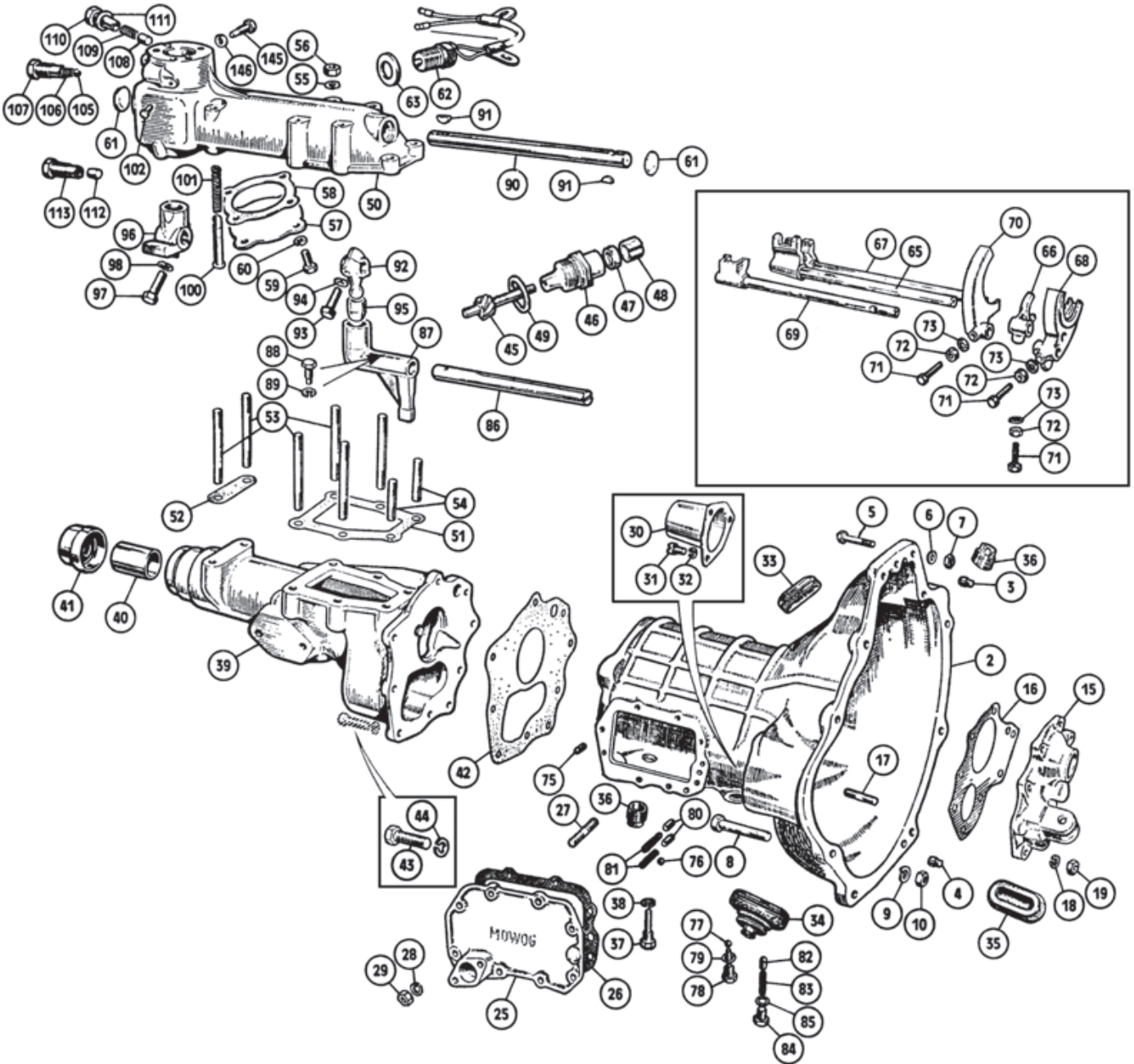
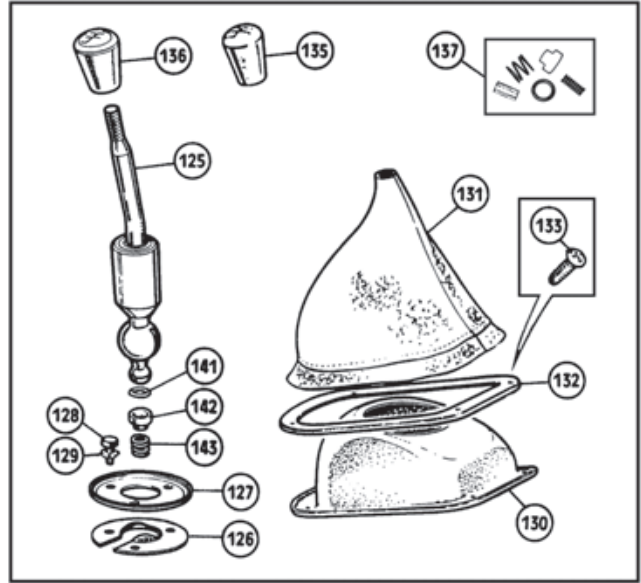
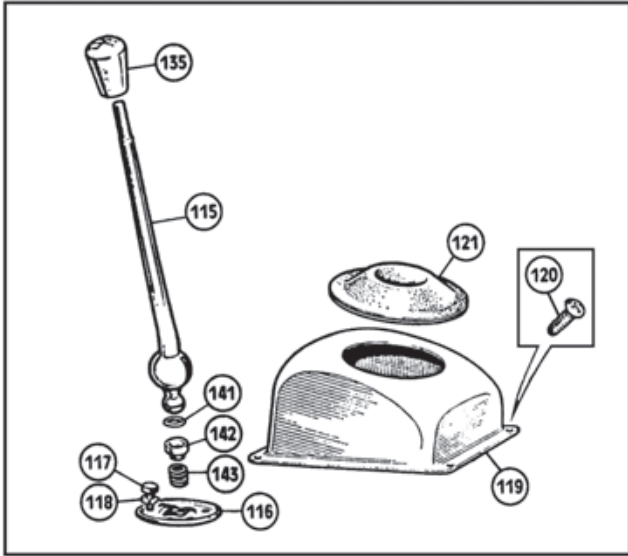
Another tool, like the hand operated vacuum pump from 'Mityvac' attaches to the bleed nipple on the slave cylinder to draw fluid down the line, collecting waste fluid in its own reservoir. While more expensive than Eezibleed, the Mityvac has the added advantage of a host of other uses, for example checking vacuum systems on distributors, brake servos, etc.

**Poor Clutch Disengagement**

Remember that the mechanical throw required to disengage the clutch is only very short (about a quarter of an inch), so if you are having problems in engaging the gears (or if you really have to tug on the gear lever to get the car out of gear), there are several reasons which (when added together) will conspire to make your life a misery. In other words, it isn't necessarily just down to defective seals in the master or slave cylinder, or a broken/worn out clutch release bearing.

Check for elongation of the clevis pin holes in the fork ends of the master and slave cylinder push rods; in fact check the clevis pin holes on the pedal and clutch release arm too, as well as the clevis pins themselves (a couple of worn or incorrect diameter clevis pins in elongated holes can certainly amount to all your clutch disengagement problems).

Over many years, or as a result of acting at some time against a heavily sprung (i.e. worn out) clutch cover, the clutch release arm may have bent slightly. Alternatively, the release arm pivot bush may be badly worn. Unfortunately these can only really be checked if the engine is removed from the car, but a common tell-tale of problems in this area is a slave cylinder push rod lengthened (by someone unwilling to remove the engine) with a blob of weld or similar on its inner end. Finally, watch out for a weakened hydraulic hose absorbing fluid pressure by expanding!



**Gearbox Units & External Components**  
1275cc (1967-74)

**External Gearbox 1275cc**  
(G-AN4, G-AN5, H-AN9, H-AN10, A-AN10)

| Ill. | Part Number | Price Eea. | Description                      | Req. | Details                                   |
|------|-------------|------------|----------------------------------|------|---|
| NI   | RJM1109R    | £563.70    | GEARBOX, exchange, reconditioned | 1    |   |
| NI   | BGK106      | £3.90      | GASKET KIT, gearbox              | 1    | includes items 16, 26, 42, 49, 51, 52, 58 |

**Gearbox Case & Fittings**

|  |           |         |                                    |   |                                 |
|--|-----------|---------|------------------------------------|---|---------------------------------|
| 2  | 38G313    | NCA     | GEAR CASE                          | 1 |                                 |
| 3  | 12G422    | £0.78   | DOWEL, upper                       | 1 | locating gearbox to engine      |
| 4  | 1G752     | £0.82   | DOWEL, lower                       | 1 |                                 |
| 5  | BH605111  | £0.50   | BOLT, gearbox to engine back plate | 8 |                                 |
| 6  | GHF332    | £0.19   | WASHER, locking                    | 8 |                                 |
| 7  | GHF201    | £0.08   | NUT                                | 3 |                                 |
| 8  | BH606131  | £0.72   | BOLT                               | 2 | starter & gearbox to back plate |
| 9  | GHF333    | £0.19   | WASHER, locking                    | 2 |                                 |
| 10   | GHF202    | £0.12   | NUT                                | 2 |                                 |
| 15   | 22G118X   | £100.00 | COVER, front                       | 1 | Improved specification with     |
|  | 22G118XOS | £2.10   | OIL SEAL, front cover              | 1 | renewable oil seal              |
| (The original front covers (22G118) relied on a 'Archimedes' screw to keep the oil in the gear box, simple, but not totally effective. Our redesigned covers are machined to accommodate a modern (replaceable) oil seal.) |           |         |                                    |   |                                 |
| 16   | 22G165    | £0.56   | GASKET, front cover to gearbox     | 1 |                                 |
| 17   | 53K463    | £2.24   | STUD, front cover to gearbox       | 7 |                                 |
| 18   | GHF331    | £0.12   | WASHER, locking                    | 7 |                                 |
| 19   | GHF200    | £0.12   | NUT                                | 7 |                                 |
| 25   | 88G214    | NCA     | SIDE COVER, gearbox                | 1 |                                 |
| 26   | 2A3286    | £0.78   | GASKET, side cover                 | 1 |                                 |
| 27   | 53K463    | £2.24   | STUD, side cover to gearbox        | 8 |                                 |
| 28   | GHF331    | £0.12   | WASHER, locking                    | 8 |                                 |
| 29   | GHF200    | £0.12   | NUT                                | 8 |                                 |
| 30   | 1B3346    | NCA     | COVER, starter pinion              | 1 |                                 |
| 31   | 53K1435   | £1.20   | SCREW, cover to gearbox            | 3 |                                 |
| 32   | GHF331    | £0.12   | WASHER, locking                    | 3 |                                 |
| 33   | 22G199    | £4.20   | PLUG, rubber                       | 1 | top of bell housing             |
| 34   | 22H1337   | £2.00   | GAITER, clutch arm                 | 1 | RH side of bell housing         |
| 35   | 2A3076    | £2.54   | PLUG, rubber                       | 1 | LH side of bell housing         |
| 36   | 2K5830    | £4.78   | PLUG, filler and drain             | 2 |                                 |
|  | 2K5830X   | £14.65  | PLUG, filler and drain             | 2 | magnetic                        |
| 37   | 2A3028    | £2.54   | SCREW, reverse shaft locating      | 1 |                                 |
| 38   | GHF331    | £0.12   | WASHER, locking                    | 1 |                                 |

**Rear Extension, Remote Housing and Fittings**

|    |          |         |   |     |   |
|----|----------|---------|---|-----|---|
| 39 | 22A474   | NCA     | REAR EXTENSION, gearbox   | 1   |   |
| 40 | 2A3325   | £7.22   | BUSH, rear  | 1   |   |
| 41 | 2A3061   | £5.00   | OIL SEAL, rear  | 1   |   |
| 42 | 22A481   | £0.88   | GASKET, rear extension to gearbox                                       | 1   |   |
| 43 | SH604071 | £0.34   | SCREW, rear extension to gearbox  | 9   |   |
| 44 | GHF331   | £0.12   | WASHER, locking   | 9   |   |
| 45 | 2A3420   | £132.00 | PINION, speedometer   | 1   |   |
| 46 | 22A71    | NCA     | HOUSING ASSEMBLY, pinion  | 1   |   |
| 47 | NKC105A  | £3.44   | OIL SEAL  | 1   |   |
| 48 | 2A3255   | NCA     | RETAINER, oil seal  | 1   |   |
| 49 | 88G208   | NCA     | GASKET, pinion housing  | 1   |   |
| 50 | 22A480   | NCA     | REMOTE HOUSING  | 1   | To G-AN4-58111, To H-AN9-70267                        |
|    |          |         | (No provision for reversing light switch).                              |     |   |
|    | 22A480SR | £62.00  | REMOTE HOUSING ASSEMBLY   | 1   | To G-AN4, G-AN5, H-AN9, H-AN10, A-AN10                |
|    |          |         | (Without the gear lever or the provision for reversing light switch).   |     |   |
|    | 22G671   | NCA     | REMOTE HOUSING  | 1   | G-AN4-58112 On, G-AN5, H-AN9-70268 On, H-AN10, A-AN10 |
|    |          |         | (With provision for reversing light switch).                            |     |   |
|    | 22G671SR | £62.00  | REMOTE HOUSING ASSEMBLY   | 1   | G-AN4, G-AN5, H-AN9, H-AN10, A-AN10                   |
|    |          |         | (Without the gear lever but with provision for reversing light switch). |     |   |
| 51 | 2A3344   | £0.50   | GASKET, front   | 1   |   |
| 52 | 2A3345   | £0.56   | GASKET, rear  | 1   | remote to   |
| 53 | 53K535   | £1.90   | STUD, long  | 6   | rear extension  |
| 54 | 53K528   | £1.60   | STUD, short   | 2   |   |
| 55 | GHF332   | £0.19   | WASHER, locking   | 8   |   |
| 56 | GHF201   | £0.08   | NUT   | 8   |   |
| 57 | 2A3340   | NCA     | COVER, lower  | 1   | under remote case                                     |
| 58 | 2A3341   | £1.28   | GASKET, lower cover   | 1   |   |
| 59 | SH604041 | £0.19   | SCREW, lower cover to remote  | 4   |   |
| 60 | GHF331   | £0.12   | WASHER, locking   | 4   |   |
| 61 | ACA4010  | NCA     | CORE PLUG, remote housing   | 2   |   |
| 62 | 13H4216Z | £19.70  | SWITCH, reversing lights  | 1   | G-AN4-58112 On, G-AN5, H-AN9-70268 On, H-AN10, A-AN10 |
| 63 | 3H693    | £0.50   | WASHER, copper  | a/r |   |

**Selector Mechanism**

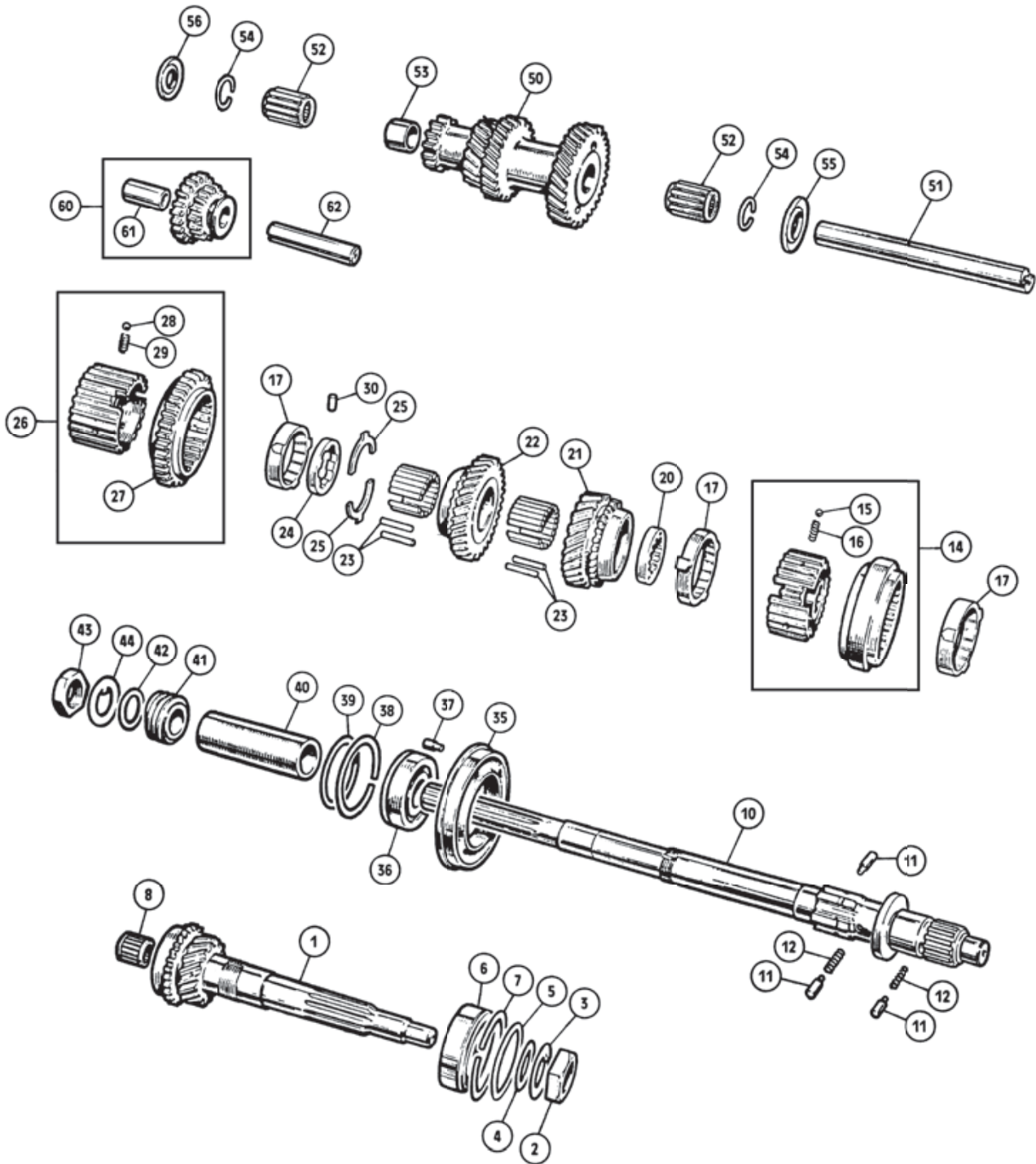
|     |         |        |                                      |   |   |
|-----|---------|--------|--------------------------------------|---|---|
| 65  | 22A468  | NCA    | SELECTOR ROD, reverse                | 1 |   |
| 66  | 2A3284  | £25.00 | SELECTOR FORK, reverse               | 1 |   |
| 67  | 22A472  | NCA    | SELECTOR ROD, 3rd/4th speed          | 1 |   |
| 68  | 22A471  | NCA    | SELECTOR FORK, 3rd/4th speed         | 1 |   |
| 69  | 22A470  | NCA    | SELECTOR ROD, 1st/2nd speed          | 1 |   |
| 70  | 22A469  | £29.30 | SELECTOR FORK, 1st/2nd speed         | 1 |   |
| 71  | 2A3492  | £2.75  | SCREW, locating fork on rod          | 3 |   |
| 72  | JN2107  | £0.19  | NUT, locking                         | 3 |   |
| 73  | GHF321  | £0.12  | WASHER, shakeproof                   | 3 |   |
| 75  | 2A3110  | £2.54  | PLUNGER, interlock                   | 1 | behind LH of side cover                               |
| 76  | BLS110  | £0.29  | BALL, interlock                      | 1 | behind RH of side cover                               |
| 77  | BLS110  | £0.29  | BALL, interlock                      | 1 |   |
| 78  | 2A3253  | NCA    | PLUG, interlock ball                 | 1 | underside of gear case                                |
| 79  | 2K4956  | £0.24  | WASHER, sealing                      | 1 |   |
| 80  | 2A3108  | NCA    | PLUNGER, 1st/2nd & 3rd/4th selectors | 2 | behind RH end of                                      |
| 81  | 22G327  | NCA    | SPRING, plunger                      | 2 | side cover  |
| 82  | 2A3108  | NCA    | PLUNGER, reverse selector            | 1 |   |
| 83  | 22G327  | NCA    | SPRING, plunger                      | 1 | underside of gear case                                |
| 84  | 6K643   | NCA    | PLUG, reverse selector plunger       | 1 |   |
| 85  | 2K4956  | £0.24  | WASHER, sealing                      | 1 |   |
| 86  | 22A475  | NCA    | SHAFT, control                       | 1 |   |
| 87  | 22A476  | NCA    | LEVER, control                       | 1 |   |
| 88  | 1H3101  | NCA    | SCREW, lever to shaft                | 1 |   |
| 89  | GHF331  | £0.12  | WASHER, locking                      | 1 |   |
| 90  | 2A3375  | NCA    | SHAFT, remote control                | 1 |   |
| 91  | WKN404  | £0.71  | KEY                                  | 2 | levers to remote control shaft                        |
| 92  | 2A3385  | NCA    | LEVER, selector, front               | 1 |   |
| 93  | GHF101  | £0.19  | SCREW, pinch                         | 1 |   |
| 94  | GHF331  | £0.12  | WASHER, locking                      | 1 |   |
| 95  | 2A3468  | £1.99  | BUSH, front selector lever           | 1 |   |
| 96  | 2A3388  | NCA    | LEVER, selector, rear                | 1 |   |
| 97  | 2A3335  | £0.18  | SCREW, pinch                         | 1 |   |
| 98  | GHF331  | £0.12  | WASHER, locking                      | 1 |   |
| 100 | 1G3707  | NCA    | PLUNGER, reverse protection          | 1 | To G-AN4-58111, To H-AN9-70267                        |
| 101 | 1G3863  | NCA    | SPRING, plunger                      | 1 |   |
|     | 22G668  | NCA    | PLUNGER, reverse protection          | 1 | G-AN4-58112 On, G-AN5, H-AN9-70268 On, H-AN10, A-AN10 |
|     | 22G669  | NCA    | SPRING, plunger                      | 1 |   |
| 102 | 2A3378  | NCA    | PIN, plunger locating                | 1 |   |
| 105 | BLS110  | £0.29  | BALL, reverse selector               | 1 |   |
| 106 | 22A75   | £1.24  | SPRING, ball                         | 1 |   |
| 107 | 2A3379  | NCA    | PLUG, reverse selector ball          | 1 |   |
| 108 | 22A84   | £1.20  | PLUNGER, control shaft damping       | 1 |   |
| 109 | AEG3123 | £1.00  | SPRING, plunger                      | 1 |   |
| 110 | 22A85   | NCA    | PLUG, control shaft damper           | 1 |   |
| 111 | AEG3122 | £0.94  | WASHER, copper                       | 1 |   |
| 112 | BLS110  | £0.29  | PLUNGER, reverse detent              | 1 |   |
| 113 | 22B612  | NCA    | PLUG, reverse detent plunger         | 1 |   |

**Gear Lever**

|     |          |        |  |   |  |
|-----|----------|--------|--|---|--|
| 115 | 22G328   | NCA    | GEAR LEVER                             | 1 |  |
| 116 | 2A3339   | NCA    | COVER, gear lever seat                 | 1 |  |
| 117 | SH604051 | £0.19  | SCREW, cover to remote housing         | 3 |  |
| 118 | GHF331   | £0.12  | WASHER, locking                        | 3 | G-AN4, H-AN9                                     |
| 119 | BLA768   | NCA    | COVER, remote housing                  | 1 |  |
| 120 | AB608031 | £0.13  | SCREW, cover to g/box tunnel           | 4 |  |
| 121 | ACA5208  | £3.96  | GROMMET, gear lever                    | 1 |  |
| 125 | 22G1397  | NCA    | GEAR LEVER                             | 1 |  |
| 126 | 22G1519  | NCA    | COVER, gear lever seat                 | 1 | gaiter support to remote                         |
| 127 | 22G1518  | NCA    | PLATE                                  | 1 | housing, cover & plate                           |
| 128 | SH604051 | £0.19  | SCREW                                  | 3 | to remote housing                                |
| 129 | GHF331   | £0.12  | WASHER, locking                        | 3 | G-AN5, H-AN10, A-AN10                            |
| 130 | AHA9722  | NCA    | SUPPORT, gear lever gaiter             | 1 |  |
| 131 | CHA69    | £11.30 | GAITER, gear lever                     | 1 |  |
| 132 | AHA9487  | NCA    | RING, gaiter & support to g/box tunnel | 1 |  |
| 133 | AB608051 | £0.29  | SCREW, ring to g/box tunnel            | 4 |  |
| 135 | 22G110   | £8.60  | KNOB, gear lever                       | 1 | G-AN4, up to G-AN5-105500, H-AN9, H-AN10, A-AN10 |
| 136 | 22G1860  | £18.00 | KNOB, gear lever                       | 1 | G-AN5-105501 On                                  |
| 137 | SGB0002  | £6.10  | ANTI RATTLE KIT, gear lever            | 1 | Inc. items 108-9 & 141-3                         |
| 141 | TRS710   | £0.34  | 'O' RING                               | 1 |  |
| 142 | 2A3467   | £2.90  | BUTTON, thrust                         | 1 |  |
| 143 | 2A3390   | £1.85  | SPRING, button                         | 1 |  |
| 145 | 1H3101   | NCA    | PEG, gear lever locating               | 1 |  |
| 146 | GHF331   | £0.12  | WASHER, locking                        | 1 |  |

**Puddles of Oil!**

If, in order to carry out remedial work, you only jack up the back end of your 1275cc Sprite or Midget and subsequently notice a puddle of oil on the floor under the engine, DON'T PANIC! The front cover of the gearbox is not oil tight around a stationary input shaft. Consequently if the gearbox is tipped front end down, oil will dribble out, down the bell housing and on to the floor. Two pieces of advice: Firstly, if you wish to work under the back end of the car, jack up the front end, secure it with axle stands, then jack up the back. Secondly, check your gearbox oil level periodically.



**Internal Gearbox 1275cc (1967-74)**

**Internal Gearbox 1275cc**

(G-AN4, G-AN5, H-AN9, H-AN10, A-AN10)

The components listed below are those fitted to all original 1275cc Sprite & Midget gearboxes, which used what were termed 'B' type gears. However, a number of different gearboxes and sets of internal components have been offered as replacements over the years. Please read the technical note on 'A' Series gearboxes on this page before ordering parts.

| Part Number | Price £ea. | Description                       | Req. | Details   |
|-------------|------------|-----------------------------------|------|-----------|
| 22G229      | NCA        | INPUT SHAFT, ('1st motion shaft') | 1    |           |
| 2K6677      | £0.66      | NUT, input shaft                  | 1    |           |
| 2A3035      | £3.76      | LOCK TAB                          | 1    |           |
| 6K559       | NCA        | WASHER, plain                     | 1    | if fitted |
| 2K8737      | £1.24      | SHIM, 0.004"                      | a/r  |           |
| 2K8738      | £1.03      | SHIM, 0.006"                      | a/r  |           |
| 2K8739      | £1.55      | SHIM, 0.010"                      | a/r  |           |
| 2A3245      | £10.30     | BEARING, input shaft              | 1    |           |
| 6K558       | NCA        | CIRCLIP, bearing                  | 1    |           |
| CHM172      | £4.84      | BEARING, input shaft to mainshaft | 1    |           |

|    |         |         |                                 |                          |
|----|---------|---------|---------------------------------|--------------------------|
| 10 | 22G146  | NCA     | MAINSHAFT, ('3rd motion shaft') | 1                        |
| 11 | 22A495  | £4.50   | PEG                             | 3                        |
| 12 | 22G154  | NCA     | SPRING                          | 2                        |
| 14 | AEG3009 | NCA     | SYNCHRO ASSEMBLY                | 1 3rd & 4th speed        |
| 15 | BLS107  | £0.29   | BALL                            | 3                        |
| 16 | 22G317  | £0.55   | SPRING                          | 3                        |
| 17 | 22G2033 | £8.20   | BAULK RING                      | 3 3rd/4th & 2nd speed    |
| 20 | 22G185  | NCA     | COLLAR, locking                 | 1                        |
| 21 | 22G1121 | £117.24 | GEAR, 3rd speed                 | 1                        |
| 22 | 22G1120 | £80.00  | GEAR, 2nd speed                 | 1                        |
| 23 | 22G149  | £0.50   | NEEDLE ROLLER, (26 per gear)    | 52                       |
| 24 | 22G156  | NCA     | COLLAR, locking                 | 1                        |
| 25 | 22G157  | NCA     | THRUST WASHER, locking collar   | 2                        |
| 26 | 22G1118 | £138.40 | WHEEL, 1st speed                | 1 with 2nd speed synchro |
| 27 | 22G1119 | £66.80  | WHEEL, 1st speed*               | 1                        |
| 28 | BLS107  | £0.29   | BALL                            | 3                        |
| 29 | 22G317  | £0.55   | SPRING                          | 3                        |

\*Note: 22G1119 (wheel, 1st speed) is a repair part; its compatibility with a used 2nd speed synchromesh hub cannot be fully guaranteed, since both items were originally intended to be supplied as an assembly of a matched pair of gears (22G1118). Assuming it is available, you should always use the assembly in preference to individual components.



|    |         |         |                                    |     |                |
|----|---------|---------|------------------------------------|-----|----------------|
| 30 | 22G89   | NCA     | PLUNGER                            | 1   |                |
| 35 | 22A463  | NCA     | HOUSING, mainshaft bearing         | 1   |                |
| 36 | 22A465  | £15.00  | BEARING, mainshaft                 | 1   |                |
| 37 | 1G3530  | NCA     | PEG, locating bearing housing      | 1   |                |
| 38 | 6K558   | NCA     | CIRCLIP, bearing                   | 1   |                |
| 39 | 2K8737  | £1.24   | SHIM, 0.004"                       | a/r |                |
|    | 2K8738  | £1.03   | SHIM, 0.006"                       | a/r |                |
|    | 2K8739  | £1.55   | SHIM, 0.010"                       | a/r |                |
| 40 | 22A466  | NCA     | DISTANCE TUBE                      | 1   |                |
| 41 | 2A3371  | £5.20   | DRIVE GEAR, speedometer            | 1   |                |
| 42 | 6K559   | NCA     | WASHER, plain                      | 1   | If fitted      |
| 43 | 2K6677  | £0.66   | NUT, mainshaft                     | 1   |                |
| 44 | 2A3035  | £3.76   | LOCK TAB                           | 1   |                |
| 50 | 22G1100 | £128.50 | LAYGEAR                            | 1   |                |
| 51 | 22G673Z | £26.40  | LAYSHAFT                           | 1   |                |
| 52 | 88G396  | £4.00   | CAGED BEARING ASSEMBLY, laygear    | 2   |                |
| 53 | 22G277  | NCA     | DISTANCE TUBE                      | 1   |                |
| 54 | 22G278  | £1.24   | CIRCLIP, bearing retaining         | 2   |                |
| 55 | 2A3023  | £6.30   | THRUST WASHER, laygear, front      | 1   |                |
| 56 | 2A3024  | £6.30   | THRUST WASHER, rear, 0.123"-0.124" | 1   | } alternatives |
|    | 2A3025  | £6.30   | THRUST WASHER, rear, 0.125"-0.126" | 1   |                |
|    | 2A3026  | £6.30   | THRUST WASHER, rear, 0.127"-0.128" | 1   |                |
|    | 2A3027  | £6.30   | THRUST WASHER, rear, 0.130"-0.131" | 1   |                |
| 60 | 22G1114 | £57.60  | GEAR ASSEMBLY, reverse idler       | 1   |                |
| 61 | 2A3282  | £2.00   | BUSH, reverse idler gear           | 1   |                |
| 62 | 88G216  | NCA     | SHAFT, reverse idler               | 1   |                |

### Variations on an 'A' Series Gearbox Theme

The gearbox used on Sprites and Midgets up until the advent of the Midget 1500cc in the mid 1970's was the mainstay transmission for the British Motor Corporation's smaller motor cars from the early 1950's onwards. Having four forward speeds, the top three blessed with synchromesh, it was fitted initially to the rear wheel drive Austin A30/A35 models, then to the Morris Minor in 1956, followed by the Austin A40 'Farina' and the Austin Healey 'Frogeye' Sprite. This early version of the gearbox is known as the 'smooth case gearbox'.

For 1959 the 'A' Series gearbox internals were re-housed for use in the radical transverse engine front wheel drive Mini and later the Austin/Morris 1100 saloon. After a long series of developments, including the addition of synchromesh to first gear and several change speed linkage designs, it was still being fitted in new Minis over thirty five years later!

A revamp of the rear wheel drive gearbox made production in 1964, fitted in the latest Morris Minor, Austin A35 van, Austin A40 MkII and (with a different set of ratios) in the new Austin Healey Sprite MkII/MG Midget MkII. Externally identifiable by the new rib-strengthened gear casing, fundamental changes to the bearings and synchromesh components had taken place within. Finally, a few thousand units later, the last significant change to the rear wheel drive 'A' Series gearbox was to be made.

Something had to be done to counter the rising number of complaints from Sprite and Midget owners about the operational noise level when compared to the newer gearboxes in cars built by BMC's competitors. The solution was to slightly increase the angle of the teeth on the helical cut gears (nothing could really be done to quieten the straight cut gears).

The older design of gears became known retrospectively as the 'A' Type gears as the newer, quieter items were christened 'B' Type. It is impossible to mix and match 'A' and 'B' type gears.

So, as the ultimate development of the rear wheel drive unit, it was the ribbed case, 'B' Type geared 'A' series gearbox which was fitted to all Sprite MkIV's and Midget MkIII's (i.e. all 1275cc models) when new.

As the years went by, Sprites and Midgets plummeted to the bargain basement end of the second hand car market (prior to being bestowed with their current classic status). It became quite common to see all manner of engine and gearbox combinations shovelled in under the bonnet, either in ignorance of what should have been fitted, or in a desperate attempt to keep the car running on the typical student shoestring budget.

The situation has not been helped at all in more recent years by gearbox re-conditioners. Leyland, for example, under just one part number, would supply an exchange reconditioned gearbox with one of three different sets of internals ('A' Type gears, 'B' Type gears or Morris Minor type ratios).

In other words, they rebuilt them with whatever was most commonly available at the time. Consequently the customer got what he or she was given, and was usually blissfully unaware that the new gearbox might not be the right one for the car, or of the problems which might crop up in the future when parts replacement in the gearbox became necessary.

Note: Individual gears are not interchangeable between the gear sets.

### So Which Gearbox is Fitted to Your Car?

You definitely won't, of course, find a Mini transverse unit, and it is most unlikely that any one would have fitted a smooth case gearbox: there are too many modifications required to fit what is essentially an inferior gearbox to the 1275cc engine. Plus, 'spare' smooth case gearboxes have been thin on the ground for many years. Therefore, you will have a ribbed case gearbox, with one of three distinct gear sets in it :

1. Minor/A35 van/A40 MkII ratios.
2. Sprite/Midget 'A' Type gears.

### 3. Sprite/Midget 'B' Type gears.

The principal way to ascertain which of the three you have is to open the gearbox and look at the laygear, which is only just visible behind the mainshaft gear cluster. Normally the part number is stamped on the waist between the largest and second largest gears: 22G83 for a Minor gear set, 22G76 for an 'A' Type Sprite/Midget gear set and either 22G232 or (more likely) 22G1100 for a 'B' Type Sprite/Midget gear set.

To further confirm whether you have a Minor or Sprite/Midget gear set, count the number of teeth on either first, second or third gear, plus the number of teeth on the corresponding cog on the laygear. Divide the former number by the latter and you will have the ratio of that gear.

| Sprite & Midget Ratios: |         |
|-------------------------|---------|
| First Gear              | 3.2:1   |
| Second Gear             | 1.916:1 |
| Third Gear              | 1.357:1 |
| Morris Minor Ratios:    |         |
| First Gear              | 3.618:1 |
| Second Gear             | 2.173:1 |
| Third Gear              | 1.41:1  |

### The Plastic Gearbox

There was seemingly one more major development of the rear wheel drive 'A' Series gearbox, which never made it into mass production. In the early 1960's, BMC made a promotional film, the subject of which was the research being carried out at that time into alternative methods of manufacturing motor car components. During the course of the film, a clip detailing 'lost wax' casting and sprue casting valve rockers was followed by a view of... a nylon 'A' Series gear case. Raymond Baxter's commentary ran something similar to:

'...and here we see an experiment to determine the feasibility of mass producing injection moulded plastic gearboxes...'

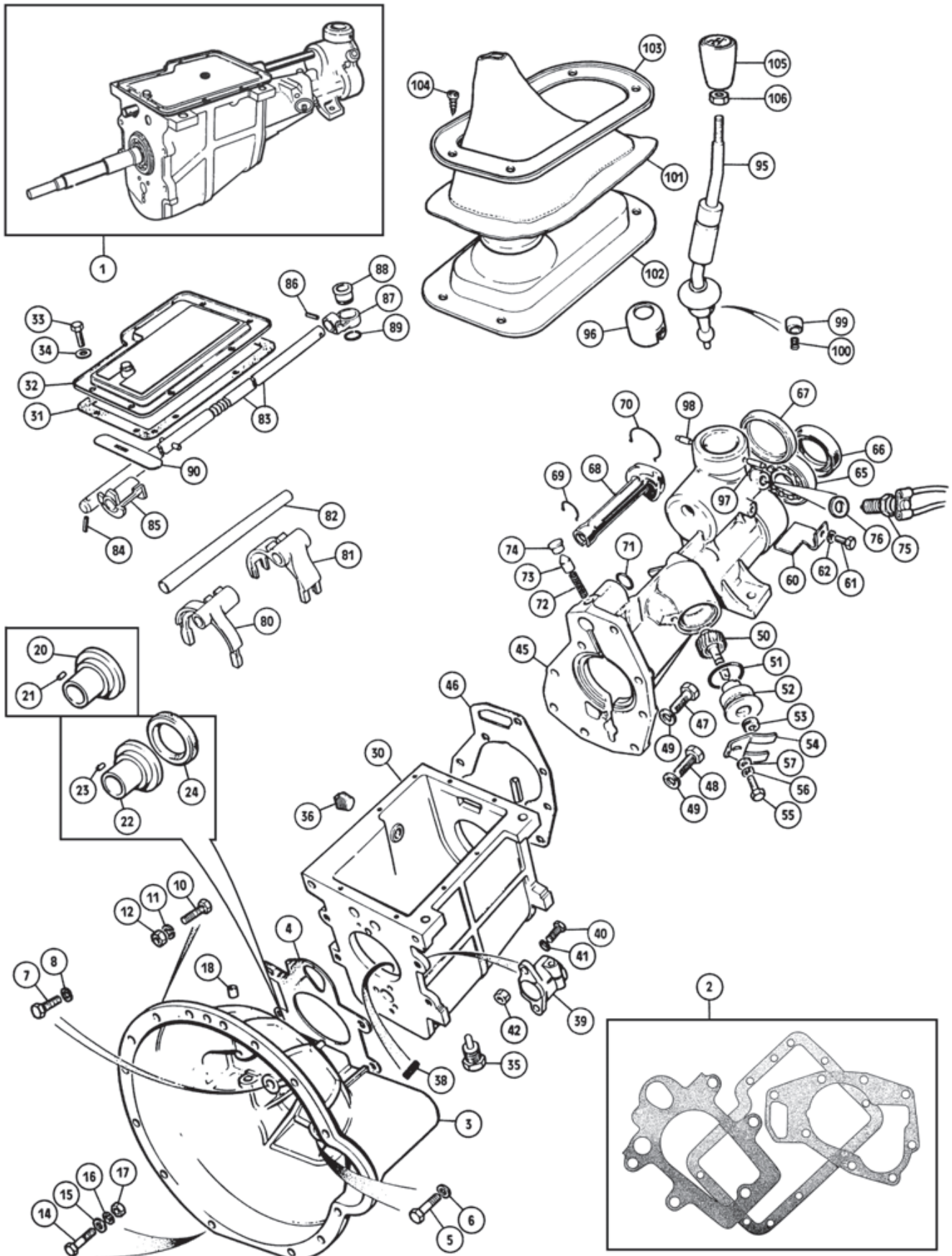
Evidently it must have turned out not to be feasible; maybe the finished product wasn't strong enough? Who knows?

### The Zizzle Kit

The BMC 'A' Series gearbox when fitted with a remote selector mechanism (as is the case with Sprites and Midgets) often emits a fine, vibration rattle (the 'zizzle') at cruising speeds or upon engine overrun. It is, it must be said, a particularly annoying feature.

The antidote is simple: the gear lever is supposed to be damped by an arrangement of bushes, plungers and springs, all of which tire quite quickly.

The anti rattle kit (part no. SGB0002) detailed under item 136 on page 141 is inexpensive, it provides all the components needed and is quick and easy to fit - the only part of the gearbox you will need access to is the rear of the remote housing, which protrudes from the gearbox tunnel into the passenger compartment.



**Gearbox Units & External Components**  
1500cc (1975-79)

**External Gearbox 1500cc**  
(G-AN6)

| Ill. | Part Number | Price Eea. | Description         | Req. | Details                                  |
|------|-------------|------------|---------------------|------|--|
| 1    | BHM5003R    | £666.30    | GEARBOX, exchange   | 1    | to gearbox 59162 and from 60001 to 65224 |
| NI   | BHM5060R    | £666.30    | GEARBOX, exchange   | 1    | gearbox 59163 to 60000 and from 65225    |
| 2    | HMP290020   | £4.40      | GASKET KIT, gearbox | 1    | Includes items 4, 31, 46                 |

**Bell Housing, Gear Case & Fittings**

|    |          |         |   |     |  |
|----|----------|---------|---|-----|--|
| 3  | 312151A  | £306.20 | BELL HOUSING, alloy                     | 1   |  |
| 4  | 157690   | £1.10   | GASKET, bell housing to gear case       | 1   |  |
| 5  | GHF105   | £0.24   | BOLT, bell housing to gear case         | 1   |  |
| 6  | 500464   | £1.28   | WASHER, copper                          | 1   |  |
| 7  | SH606091 | £0.98   | SCREW, bell housing to casing           | 4   |  |
| 8  | GHF333   | £0.19   | WASHER, locking                         | 4   |  |
| 10 | SH605091 | £0.60   | SCREW, gearbox to engine attachment     | 6   |  |
| 11 | GHF332   | £0.19   | WASHER, locking                         | 6   |  |
| 12 | GHF201   | £0.08   | NUT                                     | 6   |  |
| 14 | 132872   | £1.20   | DOWEL BOLT                              | 1   |  |
| 15 | GHF301   | £0.10   | WASHER, plain                           | 1   |  |
| 16 | GHF333   | £0.19   | WASHER, locking                         | 1   |  |
| 17 | GHF202   | £0.12   | NUT                                     | 1   |  |
| 18 | 129358   | £4.62   | BUSH, clutch pivot                      | 2   |  |
| 20 | 122566   | £30.65  | FRONT COVER, scroll seal type           | 1   | to gearbox 59162 and from 60001 to 65224 |
| 21 | DP205    | £0.40   | DOWEL                                   | 1   | gearbox 59163 to 60000 and from 65225    |
| 22 | UKC7926  | £42.00  | FRONT COVER, oil seal type              | 1   |  |
| 23 | DP205    | £0.40   | DOWEL                                   | 1   |  |
| 24 | 132292   | £3.44   | SEAL, in front cover                    | 1   |  |
| 30 | 22G1553  | NCA     | GEAR CASE                               | 1   |  |
| 31 | 22G1911  | £0.80   | GASKET, top cover                       | 1   |  |
| 32 | 22G1884  | NCA     | TOP COVER                               | 1   |  |
| 33 | SH604041 | £0.19   | SCREW, securing cover                   | 9   |  |
| 34 | GHF331   | £0.12   | WASHER, locking                         | 9   |  |
| 35 | 155660   | £9.42   | DRAIN PLUG, magnetic                    | 1   |  |
| 36 | 22G2115  | £1.85   | PLUG, filler, (hexagonal head)          | 1   |  |
|    | 114774   | £2.50   | PLUG, filler or drain, (square head)    | a/r | alternative to 22G2115                   |
| 38 | 137532   | £0.35   | SPRING                                  | 3   |  |
| 39 | 206175   | £62.70  | HOUSING, locating clutch slave cylinder | 1   |  |
| 40 | SH605071 | £0.40   | SCREW, fixing housing                   | 2   |  |
| 41 | GHF332   | £0.19   | WASHER, locking                         | 2   |  |
| 42 | GHF222   | £0.42   | NUT                                     | 1   | if fitted                                |

**Rear Extension & Fittings**

|    |         |     |                 |   |                  |
|----|---------|-----|-----------------|---|------------------|
| 45 | DAM1650 | NCA | REAR EXTENSION* | 1 | replacement item |
|----|---------|-----|-----------------|---|------------------|

\*Note: This component may require drilling and tapping to accept the gearbox mountings. It will definitely require the components listed under item 74 on this page to convert it to the Midget 1500cc application.

|    |          |        |                                    |   |                             |
|----|----------|--------|------------------------------------|---|-----------------------------|
| 46 | 22G1420  | £0.73  | GASKET, rear                       | 1 |                             |
| 47 | 112653   | £1.80  | BOLT, rear extension to gear case  | 2 |                             |
| 48 | GHF103   | £0.42  | SCREW, rear extension to gear case | 6 |                             |
| 49 | GHF332   | £0.19  | WASHER, locking                    | 8 |                             |
| 50 | 22G1784  | NCA    | SPEEDOMETER PINION                 | 1 | 20 teeth                    |
|    | 22G2013  | NCA    | SPEEDOMETER PINION                 | 1 | 21 teeth                    |
|    | 22G2015  | £32.00 | SPEEDOMETER PINION                 | 1 | 22 teeth                    |
| 51 | 13H2792  | £1.10  | 'O' RING, speedometer drive bush   | 1 |                             |
| 52 | 22G1486  | £10.90 | BUSH, locating drive gears         | 1 |                             |
| 53 | NKC105A  | £3.44  | OIL SEAL                           | 1 |                             |
| 54 | 22G1711  | £1.94  | RETAINER, speedometer pinion       | 1 |                             |
| 55 | GHF117   | £0.19  | SCREW                              | 1 |                             |
| 56 | GHF331   | £0.12  | WASHER, locking                    | 1 |                             |
| 57 | GHF300   | £0.12  | WASHER, plain                      | 1 |                             |
| 60 | 22G1425  | NCA    | REVERSE LIFT PLATE                 | 1 |                             |
| 61 | SH604051 | £0.19  | SCREW                              | 1 |                             |
| 62 | GHF331   | £0.12  | WASHER, locking                    | 1 |                             |
| 65 | 157732   | £10.13 | BEARING, rear                      | 1 |                             |
| 66 | 22G2353  | £3.30  | SEAL, rear                         | 1 |                             |
| 67 | 22G1422  | £3.05  | END COVER                          | 1 |                             |
| 68 | DAM518   | NCA    | SELECTOR SHAFT GAITER              | 1 |                             |
| 69 | DAM1723  | NCA    | CLEAT, front                       | 1 |                             |
| 70 | DAM671   | NCA    | CLEAT, rear                        | 1 |                             |
| 71 | TRS912   | £0.30  | 'O' RING                           | 1 |                             |
| 72 | 22G2198  | £0.60  | SPRING                             | 1 | for original selector shaft |
| 73 | 22G1421  | NCA    | PLUNGER                            | 1 | for original rear extension |
| 74 | 22G1947  | £0.40  | PLUG, plunger securing             | 1 |                             |

Note: The following two components will be needed if using 72 & 73 in a replacement rear extension.

|         |     |            |   |                 |
|---------|-----|------------|---|-----------------|
| DAM3632 | NCA | NYLON PLUG | 1 | for replacement |
| DAM2959 | NCA | INSERT     | 1 | rear extension  |

Note: The following three components will be needed when using a replacement selector shaft.

|         |         |         |                          |                                |
|---------|---------|---------|--------------------------|--------------------------------|
| DAM4804 | NCA     | SPRING  | 1                        | for replacement selector shaft |
| DAM4968 | NCA     | PLUNGER | 1                        |                                |
| DAM6892 | NCA     | INSERT  | 1                        |                                |
| 75      | GAE191A | £5.90   | SWITCH, reversing lights | 1                              |
| 76      | GHF302  | £0.30   | WASHER, plain            | a/r                            |

**Selector Mechanism**

|    |         |       |                                    |               |
|----|---------|-------|------------------------------------|---------------|
| 80 | 22G1584 | NCA   | SELECTOR FORK, 3rd & 4th           | 1             |
| 81 | 22G1406 | NCA   | SELECTOR FORK, 1st & 2nd           | 1             |
| 82 | 22G1408 | NCA   | SELECTOR FORK SHAFT                | 1             |
| 83 | DAM4964 | NCA   | SELECTOR SHAFT                     | 1 replacement |
| 84 | RPS1012 | NCA   | ROLL PIN, shaft to interlock spool | 1             |
| 85 | 22G1418 | NCA   | INTERLOCK SPOOL                    | 1             |
| 86 | RZS1216 | £0.40 | PIN                                | 1             |
| 87 | 22G2291 | NCA   | YOKE                               | 1             |
| 88 | 22G1424 | £7.60 | YOKE SEAT                          | 1             |
|    | DAM3045 | £9.80 | YOKE SEAT                          | 1 alternative |
| 89 | 13H6762 | £0.82 | CIRCLIP                            | 1 to 22G1424  |
| 90 | 22G1419 | NCA   | PLATE, interlock spool             | 1             |

**Gear Lever**

|     |          |        |                                  |                         |
|-----|----------|--------|----------------------------------|-------------------------|
| 95  | 22G2797  | NCA    | GEAR LEVER                       | 1                       |
| 96  | 22G1434  | NCA    | RETAINER, gear lever             | 1                       |
| 97  | DAM2670  | £2.05  | PIN, locating cap, long          | 1                       |
| 98  | 22G2277  | NCA    | PIN, locating cap, short         | 1                       |
| 99  | 22G2286  | £0.36  | PLUNGER, nylon, anti-rattle      | 1                       |
| 100 | 106388   | £0.76  | SPRING, anti-rattle              | 1                       |
|     | DAM2768  | NCA    | SPRING, anti-rattle              | 1 alternative to 106388 |
| 101 | CHA466   | £11.30 | GEAR LEVER GAITER, upper, cloth  | 1                       |
| 102 | CHA431   | NCA    | GEAR LEVER GAITER, lower, rubber | 1                       |
| 103 | AHA9487  | NCA    | RETAINER PLATE                   | 1                       |
| 104 | GHF424   | £0.12  | SCREW, securing gaiters, long    | 3                       |
|     | AB608051 | £0.29  | SCREW, securing gaiters, short   | 1                       |
| 105 | 22G1755  | £17.80 | GEAR KNOB                        | 1                       |
| 106 | JN2158   | £0.29  | LOCK NUT, lever to knob          | 1 If required           |

Note: For gearbox mountings, see the engine mountings section on page 133.

**Bell housing drainage**

Some (but apparently not all) 1500cc gearbox bell housings have a small hole at the bottom, in which is a loosely fitted split pin, seemingly serving no purpose. In fact, this split pin (part no. PC39) is sitting in a drainage hole, and its mere presence dangling in the hole helps oil or water which may have found its way into the bell housing to drain out again, thus avoiding fluid build up in the environs of the clutch. Omit the split pin and the hole, devoid of the rattling bit which kept it clear, will quickly block up and fail to serve its purpose.

**Interchangeability of gearboxes**

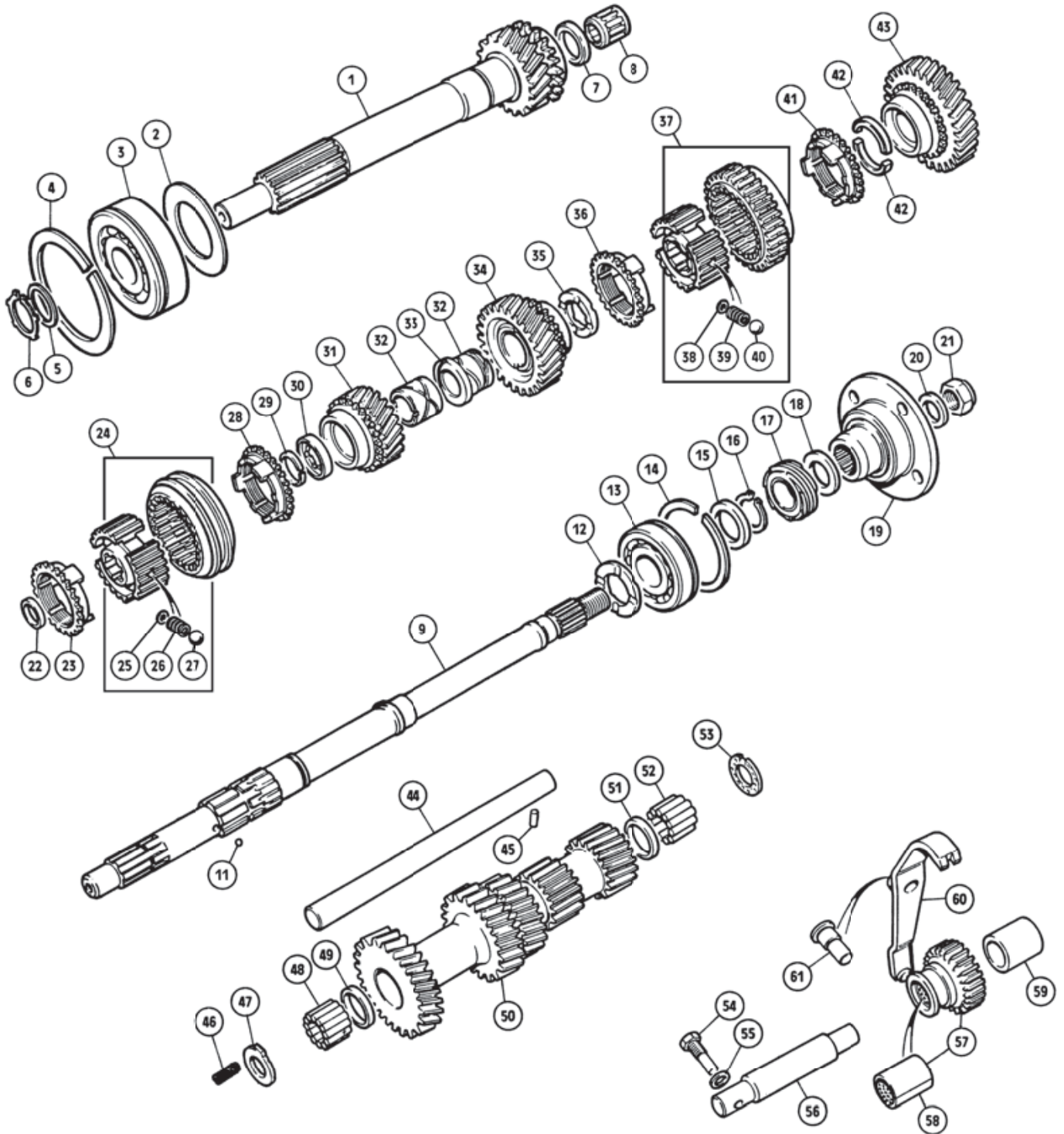
It would seem to be fairly easy to source a replacement gearbox for a Midget 1500cc from one of several other British Leyland motor cars produced in the 1970's. Unfortunately there are sufficient detail differences between the Midget 1500cc gearbox and the visually similar Morris Marina and Triumph Spitfire units (and any other members of that gearbox family, known as the Triumph 'single rail' gearbox) to make interchangeability too much of a headache.

Unless transmission tunnel modifications and propshaft shortening are amongst your skills, don't contemplate trying to fit a Spitfire overdrive gearbox either, nice idea that it may seem. It must be admitted, however, that the Midget 1500cc is very well suited to higher gearing (it has more torque than its 1275cc predecessors), becoming endowed with a much more comfortable cruising ability; this statement is verified by the fact that from 1978 all Midget 1500cc's were fitted with a higher 3.7:1 differential - previously a 3.9:1 unit was used, and before that 4.2:1 on very early 1275cc's. Earlier 1500cc's would benefit greatly from the fitment of the 3.7:1 final drive, and unlike an overdrive gearbox conversion, the task of swapping differentials would be a relatively simple one. The only hang up would be in either getting the speedometer recalibrated or exchanging it for another instrument displaying the correct TPM (turns per mile) rating on its face.

**Splitting the gearbox from the engine**

It is, for a start, considerably easier to remove the engine and gearbox as one from the car. Having done so, make sure that the gearbox is supported adequately while the nuts and bolts holding it to the engine back plate are removed. Failure to do so will stress the mounting flange on the bell housing local to the remaining nuts and bolts as others are removed (if you're really unlucky, the flange may even crack there and then). Once all the fasteners have been removed, the gearbox should still be carefully supported until it has been moved away from the engine.

The gearbox (which is fairly heavy) will otherwise be held in the air by its input shaft, this in turn will be cantilevering from the end of the crankshaft, damaging bearings, the front cover seal or even the shaft itself.



**Internal Gearbox 1500cc (1975-79)**

**Internal Gearbox 1500cc**  
(All G-AN6 models)

Note: Please see the Accessories section for performance parts.

| ill. | Part Number | Price £ea. | Description            | Req. | Details   |
|------|-------------|------------|------------------------|------|---|
| 1    | DAM1005     | NCA        | CONSTANT PINION SHAFT* | 1    | } to gearbox 59162 and<br>} from 60001 to 65224 |
|      | DAM2818     | NCA        | CONSTANT PINION SHAFT* | 1    |   |

\*Note: The constant pinion shaft DAM1005 uses a scroll between itself and the front cover to prevent oil loss from the gearbox. Shaft no. DAM2818 however employs a rubber lip oil seal for the same purpose; the oil seal is housed in a different design of front cover. Care must be taken when ordering replacement parts for this area of the gearbox, since front covers and constant pinion shafts cannot be interchanged. For details of the front cover assemblies, please see pages 144. When reassembling a gearbox which has the rubber oil seal design, ensure that the splines on the constant pinion shaft are

completely covered in adhesive tape before fitting the cover and shaft together. This will guarantee that the delicate lip on the rubber seal is not damaged by the passage of the splines.

|    |         |        |                               |     |   |
|----|---------|--------|-------------------------------|-----|---|
| 2  | 106365  | NCA    | OIL THROWER                   | 1   |   |
| 3  | 104433  | £12.50 | BEARING, front main           | 1   |   |
| 4  | 112654  | NCA    | CIRCLIP                       | 1   |   |
| 5  | 22G1869 | NCA    | SPACER WASHER                 | 1   | } to gearbox 59162 and<br>} from 60001 to 65224 |
| 6  | CCN116  | £0.22  | CIRCLIP                       | 1   |   |
| 7  | 22G2840 | £1.24  | SPACER, shaft                 | 1   |   |
| 8  | 13H9513 | £4.21  | BEARING, constant pinion      | 1   | 1st to 3rd motion shaft                         |
| 9  | DAM738  | NCA    | MAINSHAFT, (3rd motion shaft) | 1   |   |
| 11 | BLS106  | £0.19  | BALL                          | 1   |   |
| 12 | 22G2210 | NCA    | WASHER, grooved               | 1   |   |
| 13 | 104433  | £12.50 | BEARING, centre main          | 1   |   |
| 14 | 112654  | NCA    | CIRCLIP                       | 1   |   |
| 15 | 155805  | NCA    | WASHER, thrust, 0.120"        | a/r |   |
|    | 155806  | NCA    | WASHER, thrust, 0.123"        | a/r |   |
|    | 155807  | NCA    | WASHER, thrust, 0.126"        | a/r |   |
|    | 155808  | £1.45  | WASHER, thrust, 0.129"        | a/r |   |

|    |         |        |                               |     |                     |
|----|---------|--------|-------------------------------|-----|---------------------|
| 16 | CCN116  | £0.22  | CIRCLIP                       | 1   |                     |
| 17 | 22G1752 | £2.75  | DRIVE GEAR, speedometer       | 1   |                     |
| 18 | 155756  | NCA    | THRUST WASHER, locating drive | 1   | flange on mainshaft |
| 19 | 155755  | NCA    | FLANGE, to propshaft          | 1   |                     |
| 20 | 2A7323  | £2.10  | WASHER, plain                 | 1   |                     |
| 21 | 510618A | £2.90  | NUT, nylon                    | 1   |                     |
| 22 | DAM3908 | NCA    | SPACER                        | 1   |                     |
| 23 | 150328  | £9.30  | BAULK RING, 4th gear          | 1   |                     |
| 24 | 156968  | £40.00 | SYNCHRO HUB                   | 1   | 3rd/4th gears       |
| 25 | 037948  | £0.40  | SHIM, (under synchro spring)* | a/r |                     |

\*Note: This shim is selectively fitted under each of the springs and balls in the two synchro hubs in the gearbox. Its use is to equalise the outward pressure of the balls in the hub. Equalising the pressure can only be achieved with special spring balance equipment, so it only remains to be said that if you have to take a hub apart for inspection or cleaning, make sure (by means of scribing identifying marks on non-working surfaces of the gear) that the correct shims go back in their respective holes.

Along the same lines as the above, use corresponding scribed marks on the hub and outer ring to ensure that the ring is slipped back in place exactly as it was before (and the same way round!).

|    |           |        |                            |     |                     |
|----|-----------|--------|----------------------------|-----|---------------------|
| 26 | 104445    | £0.24  | SPRING, in synchro hub     | 3   |                     |
| 27 | BLS108    | £0.29  | BALL, in synchro hub       | 3   |                     |
| 28 | 150328    | £9.30  | BAULK RING, 3rd gear       | 1   |                     |
| 29 | TKC6444   | £1.03  | CIRCLIP, mainshaft         | 1   |                     |
| 30 | 159978    | £3.40  | THRUST WASHER              | 1   |                     |
| 31 | 22G1643   | NCA    | GEAR, 3rd speed            | 1   |                     |
| 32 | 147354    | £17.65 | BUSH, 2nd and 3rd gear     | 2   |                     |
| 33 | 111422    | NCA    | WASHER, thrust, 0.153"     | a/r |                     |
|    | 149963    | £0.68  | WASHER, thrust, 0.157"     | a/r |                     |
|    | 131843    | NCA    | WASHER, thrust, 0.162"     | a/r |                     |
|    | 156084    | NCA    | WASHER, thrust, 0.166"     | a/r |                     |
|    | UKC769    | NCA    | WASHER, thrust, 0.170"     | a/r |                     |
| 34 | 22G1816   | NCA    | GEAR, 2nd speed            | 1   |                     |
| 35 | 106262    | NCA    | WASHER, 2nd gear           | 1   |                     |
| 36 | 150328    | £9.30  | BAULK RING, 2nd gear       | 1   |                     |
| 37 | 156911W0  | £85.36 | SYNCHRO HUB, 1st/2nd gear* | 1   | to gearbox 241363   |
|    | DAM6828SR | NCA    | SYNCHRO HUB, 1st/2nd gear* | 1   | from gearbox 241364 |

\*Note: It may be seen from scanning the remarks column on this page that the 1st/2nd gear synchro assembly, laygear and reverse idler all changed in specification at the same time. This means that the only way of converting one of these components in your gearbox to the alternative specification is to replace all three.

Bear in mind the relatively high cost before embarking on this route. When the 'matter of course' replacement bearings, thrust washers and the sundry components required to reassemble the gearbox are also taken into account, it's almost certain that it will be more economical to opt instead for a good quality reconditioned exchange gearbox (see 'Assessment for Overhaul' on this page).

|    |         |        |                      |     |  |
|----|---------|--------|----------------------|-----|--|
| 38 | 037948  | £0.40  | SHIM, in synchro hub | a/r |  |
| 39 | 106388  | £0.76  | SPRING, synchro      | 3   |  |
| 40 | BLS108  | £0.29  | BALL, in hub         | 3   |  |
| 41 | 150328  | £9.30  | BAULK RING, 1st gear | 1   |  |
| 42 | 137834  | £4.05  | SPLIT COLLAR         | 2   |  |
| 43 | 22G1641 | £64.00 | GEAR, 1st speed      | 1   |  |
| 44 | 144595  | £28.00 | LAYSHAFT             | 1   |  |
| 45 | DS1908  | £0.31  | ROLL PIN             | 1   |  |
| 46 | 137532  | £0.35  | SPRING*              | 3   |  |

\*Note: These springs control the end float of the laygear on its shaft, by pushing the front thrust washer against the laygear. Placing the springs in their respective holes in the gear case is the last job to be done prior to refitting the bell housing; it's very easy to forget them. Be warned).

|    |         |        |                                     |    |                     |
|----|---------|--------|-------------------------------------|----|---------------------|
| 47 | 113229  | £4.30  | THRUST WASHER, front                | 1  |                     |
| 48 | 119893  | £0.43  | NEEDLE ROLLER, front                | 25 |                     |
| 49 | 119891  | £5.23  | RETAINING RING, front               | 2  |                     |
| 50 | 22G1818 | NCA    | LAYGEAR CLUSTER                     | 1  | to gearbox 241363   |
|    |         |        | (21 tooth reverse gear).            |    |                     |
|    | DAM6475 | NCA    | LAYGEAR CLUSTER                     | 1  | from gearbox 241364 |
| 51 | 119891  | £5.23  | RETAINING RING, rear                | 2  |                     |
| 52 | 119893  | £0.43  | NEEDLE ROLLER, rear                 | 25 |                     |
| 53 | 106270  | £10.00 | THRUST WASHER, rear                 | 1  |                     |
| 54 | 106477  | NCA    | SCREW, locating reverse idler shaft | 1  |                     |
| 55 | GHF332  | £0.19  | WASHER, locking                     | 1  |                     |
| 56 | 113071  | NCA    | SHAFT, reverse gear                 | 1  |                     |
| 57 | 144580  | £42.00 | REVERSE IDLER GEAR, (21 tooth gear) | 1  | to gearbox 241363   |
|    | DAM6826 | £40.80 | REVERSE IDLER GEAR                  | 1  | from gearbox 241364 |
| 58 | 129862  | £12.85 | BUSH, in reverse gear               | 1  |                     |
| 59 | 22G1435 | NCA    | SPACER                              | 1  |                     |
| 60 | CHM63   | NCA    | REVERSE LEVER                       | 1  |                     |
| 61 | DAM1714 | NCA    | REVERSE LEVER PIVOT PIN             | 1  |                     |

**Assessment for Overhaul**

Oil in any machinery collects particles from the operating parts it comes into contact with. Many engineering concerns use lubricating oil analysis at regular intervals to monitor the machinery's

condition. In fact, with the oil laboratory's help and the applied knowledge of the mechanical engineer, machinery life expectancy and time period between overhauls can be established. Economically speaking, a piece of machinery can be withdrawn from service for bearing replacement before it actually fails and destroys other more expensive parts within the whole.

This, in the case of an aircraft engine for example, will minimise in-service break downs and unscheduled power plant changes. Some motor car oil manufacturers offer lubricant analysis to users of their product.

Impending failures can be noted by increases of certain deposits in the analysed oil. The oil drained from your gearbox can be viewed in a less scientific manner, but still with an accent towards indicating any potential failure, or to give an idea of which item has failed within the gearbox and how it has failed. A damaged component such as a synchro ring may prove relatively cheap to replace. The complete collapse of the mainshaft tip bearing or layshaft needle roller bearings is not. A magnetic drain plug in the sump of the gearbox is recommended, as it will collect all the metallic particles that otherwise would circulate with the oil and further erode the wearing surfaces of all components.

So what do you look for in your oil when you have drained it into a clean container? A light brassy 'coloured' oil is nothing to worry about. However, brassy coloured lumps or pieces of yellow coloured metal indicates the failure of synchro rings, the plain bushes on the mainshaft or the thrust washers at each end of the laygear countershaft.

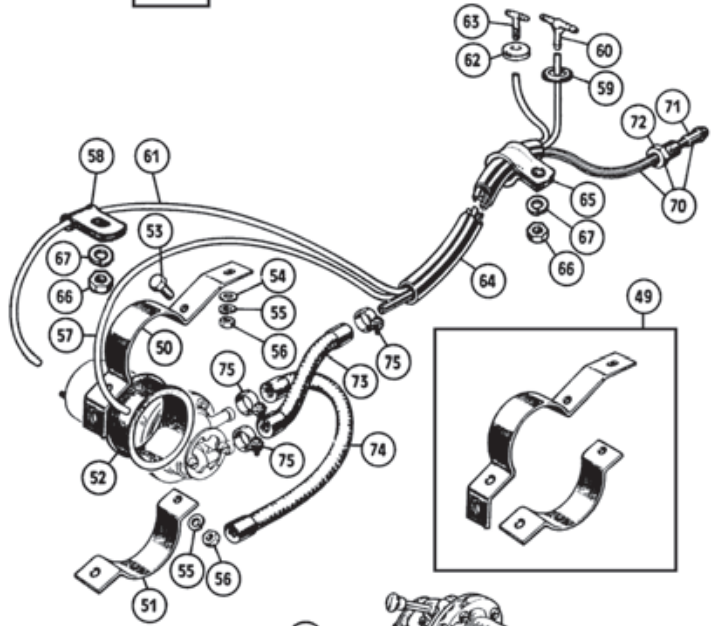
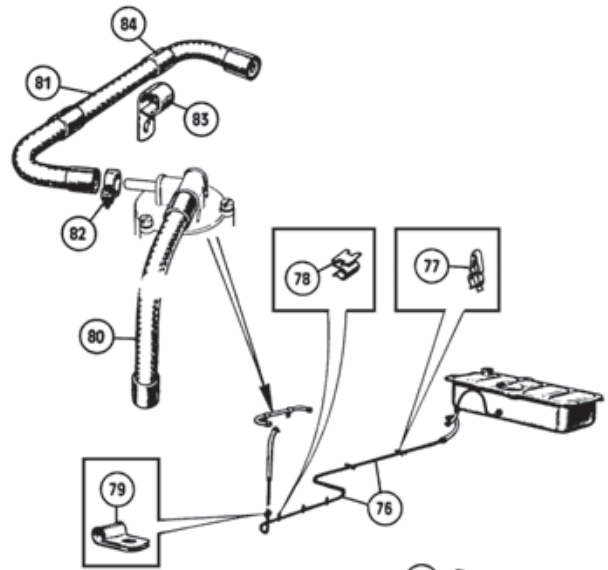
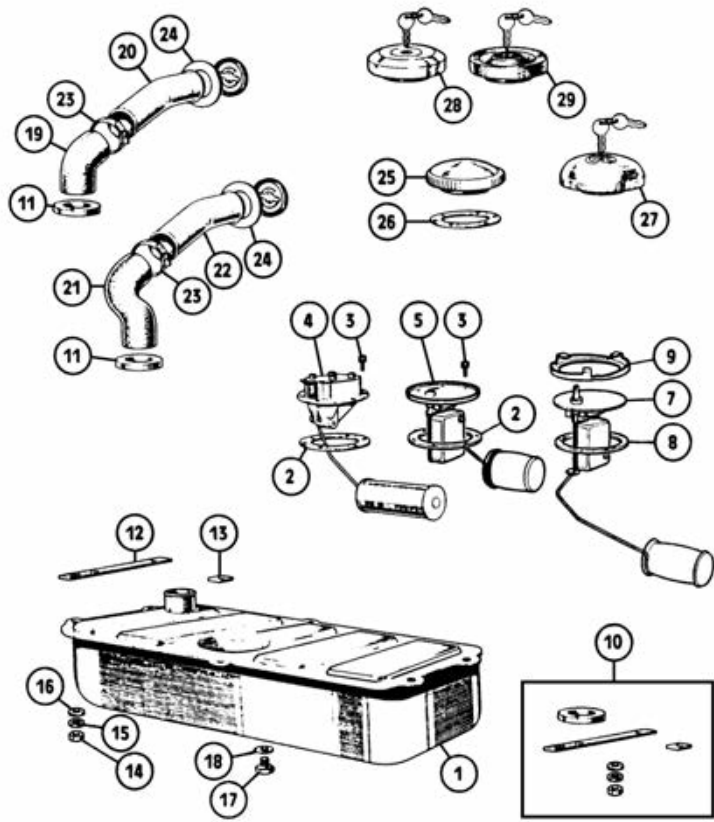
A thick grey coloured oil will indicate the start of or the actual failure of steel components such as the laygear bearings, or the mainshaft tip bearing in the first motion shaft. This coloured deposit can be tested with a magnet; steel fragments will of course be attracted to it.

If the reason you have drained your oil is because of a nasty noise from the gearbox when it is driven, this information may assist you in planning the repair route you choose. Once the gearbox is removed from the car, the exterior of the gearbox should be cleaned. It is important that no extra dirt be deposited inside the gearbox while an internal examination is carried out through the removed top cover. Physically moving parts about and checking for excessive play in bearings will give a good indication whether it is cheaper to 'chop the box in' for a reconditioned item, or tackle the repair yourself. Often it is cheaper to tackle the task yourself.

As with all things in life you get what you pay for. A cheap reconditioned exchange gearbox is not necessarily as good as your own with the same amount spent on spares. This said, if you are expecting to have to renew gear assemblies or sets of gears it may well prove economically more prudent to obtain a quality reconditioned exchange unit. Often, when gear set and shaft replacement is required the sum of the cost of the parts far exceeds the cost of the whole. The quality gearbox repairer knows what goes wrong and will replace items regardless of their condition, as he has to guarantee the finished unit. Similarly an experienced re-conditioner will have spares available to himself which are not always obtainable by the public. This is his trade and he will protect it to retain his position in the marketplace.

When fitting a reconditioned exchange gearbox assembly do not forget that the unit is delivered without lubricating oil. The oil recommended is Hypoid 90 grade, as used in the rear axle assembly. A gearbox from dry requires approximately 1 1/2 pints (0.85 litres) of such oil.

As a useful tip, remember to slacken both the oil drain plug and filler plug prior to installation of the unit in the car. There is nothing more irritating than wanting to fill (or drain) a gearbox and then discovering that the plugs on the freshly fitted and now inaccessible unit were apparently installed by the world's strongest man! Afterwards, re-tighten both plugs to your chosen torque.

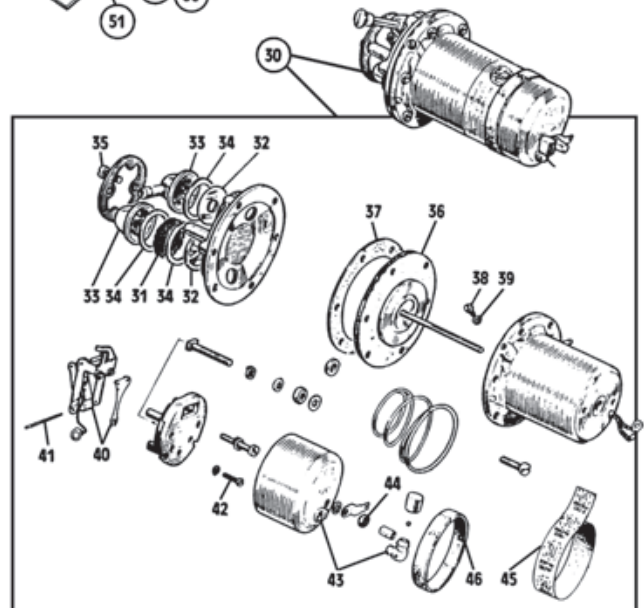


Fuel Tank, Pipes & Pumps

Fuel Tank

Note: Please see the Accessories section for performance fuel pumps.

| Ill. | Part Number | Price £ea. | Description                                | Req. | Details  |
|------|-------------|------------|--|------|--|
| 1    | NRP9Z       | £90.00     | FUEL TANK                                  | 1    | G-AN4, To G-AN5-105500   |
| 2    | 2H1082      | £0.38      | GASKET, sender unit                        | 1    | H-AN9, H-AN10, A-AN10  |
| 3    | 53K165      | £0.71      | SCREW AND WASHER, sender unit              | 6    |  |
| 4    | 21A168      | £42.50     | SENDER UNIT, fuel tank                     | 1    | To G-AN4-60459,<br>To H-AN9-72040  |
| 5    | BHA4711     | £20.50     | SENDER UNIT, fuel tank                     | 1    | G-AN4-60460 On,<br>To G-AN5-105500,<br>H-AN9-72041 On,<br>H-AN10, A-AN10 |
|      | NRP8Z       | £90.00     | FUEL TANK                                  | 1    | G-AN5-105501 To  |
| 7    | BRA960      | £20.00     | SENDER UNIT, fuel tank                     | 1    | G-AN5-154100,  |
| 8    | ARA1502     | £2.15      | SEALING RING, sender unit                  | 1    | G-AN6-154101 To  |
| 9    | ARA1501     | £1.00      | LOCKING RING, sender unit                  | 1    | G-AN6-182000   |
|      | NRP1199     | £233.00    | FUEL TANK                                  | 1    |  |
|      | BRA960      | £20.00     | SENDER UNIT, fuel tank                     | 1    |  |
|      | ARA1502     | £2.15      | SEALING RING, sender unit                  | 1    | From G-AN6-182001  |
|      | ARA1501     | £1.00      | LOCKING RING, sender unit                  | 1    |  |
| 10   | HMP815008   | £8.00      | MOUNTING KIT, fuel tank                    | 1    |  |
| 11   | 2A2069      | £1.24      | SEALING RING, tank to boot floor           | 1    |  |
| 12   | 2A2071      | £1.55      | RUBBER STRIP, tank mounting                | 2    | long   |
| 13   | 2A2070      | £1.03      | RUBBER STRIP, tank mounting                | 2    | short  |
| 14   | GHF201      | £0.08      | NUT  | 6    |  |
| 15   | GHF322      | £0.12      | WASHER, shakeproof                         | 6    |  |
| 16   | GHF301      | £0.10      | WASHER, plain                              | 6    |  |
| 17   | ARH672      | £3.10      | DRAIN PLUG, fuel tank                      | 1    | not fitted to<br>NRP1199 tank  |
| 18   | ARA967      | NCA        | WASHER, sealing                            | 1    |  |
| 19   | AHA5663     | £15.00     | HOSE, filler tube to tank                  | 1    | G-AN4, G-AN5, H-AN9,   |
| 20   | AHA5662     | NCA        | FILLER TUBE                                | 1    | H-AN10, A-AN10   |
| 21   | CHA452      | £26.90     | HOSE, filler tube to tank                  | 1    | all G-AN6 models   |
| 22   | CHA444      | £61.00     | FILLER TUBE                                | 1    |  |
| 23   | GHC11080    | £3.25      | CLIP, hose                                 | 2    |  |
| 24   | AHA5445     | £2.50      | GROMMET, (filler tube to rear panel)       | 1    |  |
| 25   | 18G8601A    | £6.40      | FILLER CAP, non locking                    | 1    |  |
| 26   | 27H3573     | NCA        | SEAL, filler cap                           | 1    | NCA, use item 25   |
| 27   | AKF1439     | £22.80     | FUEL CAP, locking, chrome, (60's style)    | 1    |  |
| 28   | GSS154Z     | £11.51     | FUEL CAP, locking, stainless, (70's style) | 1    | alternatives   |
| 29   | GSS196A     | £24.00     | FUEL CAP, locking, black, (70's style)     | 1    |  |



**Fuel Pump (Electric) 1275cc**

(G-AN4; G-AN5; H-AN9; H-AN10; A-AN10)

| ill.  | Part Number | Price £ea. | Description                           | Req. | Details                       |
|---|-------------|------------|---------------------------------------|------|-------------------------------|
| 30  | AUF214      | £90.50     | FUEL PUMP, electric                   | 1    |                               |
|   | AUF214Z     | £52.00     | FUEL PUMP, electric, (aftermarket)    | 1    | alternative                   |
|   | AUF214EN    | £95.00     | FUEL PUMP, electronic, negative earth | 1    | alternative                   |
|   | AUF214EP    | £95.00     | FUEL PUMP, electronic, positive earth | 1    | alternative                   |
| (Electronic pumps use solid state electronics that replace the points in original pumps, giving more reliable operation). |             |            |                                       |      |                               |
| 31  | 519464      | NCA        | FILTER, inlet                         | 1    |                               |
| 32  | WZX1701     | £15.00     | VALVES, one way, pair                 | 1    |                               |
| 33  | AUB663      | £5.60      | BANJO UNION                           | 2    |                               |
| 34  | AUB676      | £0.78      | WASHER, sealing                       | 3    |                               |
| 35  | AUB660      | NCA        | SCREW, banjo clamping plate           | 2    |                               |
| 36  | WZX1710     | £28.00     | DIAPHRAGM                             | 1    |                               |
| 37  | AUB809      | £1.64      | GASKET, pump body                     | 1    |                               |
| 38  | AUA699      | £0.17      | SCREW, earth                          | 1    |                               |
| 39  | AUA585      | NCA        | WASHER, locking                       | 1    |                               |
| 40  | AUB6106A    | £11.00     | CONTACT SET, 'points'                 | 1    |                               |
| 41  | AUA1435     | NCA        | SPINDLE, contact set                  | 1    |                               |
| 42  | AUC5047     | £3.66      | SCREW, for points                     | 1    |                               |
| 43  | AUE399      | NCA        | COVER, with ventilator                | 1    |                               |
| 44  | AUE878      | NCA        | NUT, cover                            | 1    |                               |
| 45  | CRST212     | £2.24      | TAPE, sealing                         | 1    | with 'SU' motifs              |
| 46  | AUB716      | NCA        | SLEEVE, weatherproof                  | 1    |                               |
| 49  | AHA7384/5SS | £24.50     | BRACKET & STRAP SET                   | 1    | stainless steel               |
| 50  | AHA7384     | NCA        | BRACKET, pump to body                 | 1    |                               |
| 51  | AHA7385     | NCA        | STRAP, pump to bracket                | 1    |                               |
| 52  | AHH6708     | £3.88      | SLEEVE, rubber                        | 1    |                               |
| 53  | SH604051    | £0.19      | SCREW, strap to bracket               | 2    |                               |
| 54  | GHF300      | £0.12      | WASHER, plain                         | 2    |                               |
| 55  | GHF331      | £0.12      | WASHER, locking                       | 4    |                               |
| 56  | GHF200      | £0.12      | NUT                                   | 4    |                               |
| 57  | GWW201M     | £1.03      | HOSE, (side breather to boot floor)   | 1    | supplied per metre (22" req.) |
| 58  | PCR409      | £0.85      | CLIP, (hose to stud under floor)      | 1    | (over axle)                   |
| 59  | RFR103      | £1.60      | GROMMET, boot floor                   | 1    |                               |
| 60  | GWW404      | £1.55      | 'T' PIECE                             | 1    |                               |
| 61  | GWW202M     | £0.94      | HOSE, (end breather to boot floor)    | 1    | supplied per metre (22" req.) |
| 62  | 061917      | £0.44      | GROMMET, boot floor                   | 1    |                               |
| 63  | GWW404      | £1.55      | 'T' PIECE                             | 1    |                               |
| 64  | 504806      | £0.76      | SHEATH                                | 1    | supplied per metre (6" req.)  |
| (Breather hoses & fuel pipe over axle).   |             |            |                                       |      |                               |
| 65  | PCR1009     | £0.85      | CLIP, sheath to stud under floor      | 1    | (over axle)                   |
| 66  | GHF200      | £0.12      | NUT, clip to stud                     | 2    |                               |
| 67  | GHF331      | £0.12      | WASHER, locking                       | 2    |                               |

**Fuel Line 1275cc**

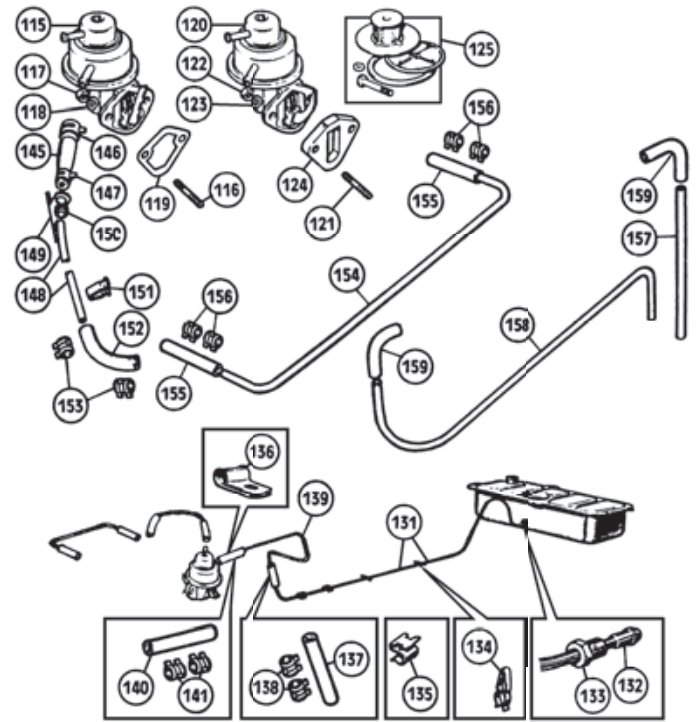
(G-AN4; G-AN5; H-AN9; H-AN10; A-AN10)

|    |           |        |  |   |                            |
|----|-----------|--------|--|---|----------------------------|
|    | HFFK4     | £70.00 | FUEL PIPE KIT, (pre-cut copper pipes)        | 1 | includes clips & fittings. |
| 70 | AHA7381Z  | £27.20 | FUEL PIPE                                    | 1 | tank to pump inlet hose    |
| 71 | ACA5129   | £2.90  | NIPPLE, (pipe to tank connection)            | 1 |                            |
| 72 | ACA5128   | £3.00  | TUBE NUT, (pipe to tank connection)          | 1 |                            |
| 73 | GGT102    | £4.32  | HOSE, 'Petroflex'                            | 1 | pipe to pump inlet         |
| 74 | GGT104    | £5.39  | HOSE, 'Petroflex'                            | 1 | pump outlet to main feed   |
| 75 | GGT1117X  | £1.24  | CLIP, hoses                                  | 4 |                            |
| 76 | AHA7383   | £27.20 | FUEL PIPE, main feed                         | 1 |                            |
| 77 | 6K35      | £0.40  | CLIP, (main feed pipe to floor support rail) | 2 |                            |
| 78 | 17H9603   | £0.60  | CLIP, (main feed pipe to chassis rail)       | 3 |                            |
| 79 | PCR411    | £0.85  | CLIP, (main feed pipe to engine mtg.)        | 1 |                            |
| 80 | GGT105    | £5.75  | HOSE, 'Petroflex'                            | 1 | main feed to front carb    |
| 81 | GGT106    | £5.90  | HOSE, 'Petroflex'                            | 1 | carb to carb               |
| 82 | GGT1117X  | £1.24  | CLIP, (hoses)                                | 4 |                            |
| 83 | 12H1001SS | £2.50  | CLIP, (hose to carburettor)                  | 2 | upper mounting stud        |
| 84 | HMP215007 | £0.82  | FERRULE, hose to hose clip                   | 2 |                            |

**Fumes & Mess in The Boot**

It's a common scenario; there's a dark sticky mess in the dip at the back edge of the boot floor, a constant whiff of stale petrol every time the boot is opened, and yet you've already tightened the clips on the fuel filler hose (that's the only place it could be leaking from, isn't it?). The likelihood is that the fuel tank has a rust hole near the filler neck, the foam seal around which is busy soaking up escaping petrol and dribbling it from the hole in the boot floor, through which it just protrudes. Carefully coax off the rusty nuts and studs holding the tank to remove it (unless whoever last fitted it thoughtfully greased them). It's an easy decision:

If the tank is perforated in one place, it's about to do the same elsewhere and needs replacing, not repairing. When you fit a new tank, apply rust inhibitor to the top surface first, especially around the neck. Don't forget the rubber strips which prevent the tank chafing on the boot floor (to stop a repeat performance in future). See our website for Fuel tank Treatment products.



**Fuel Pump (Mechanical) 1500cc**

(G-AN6)

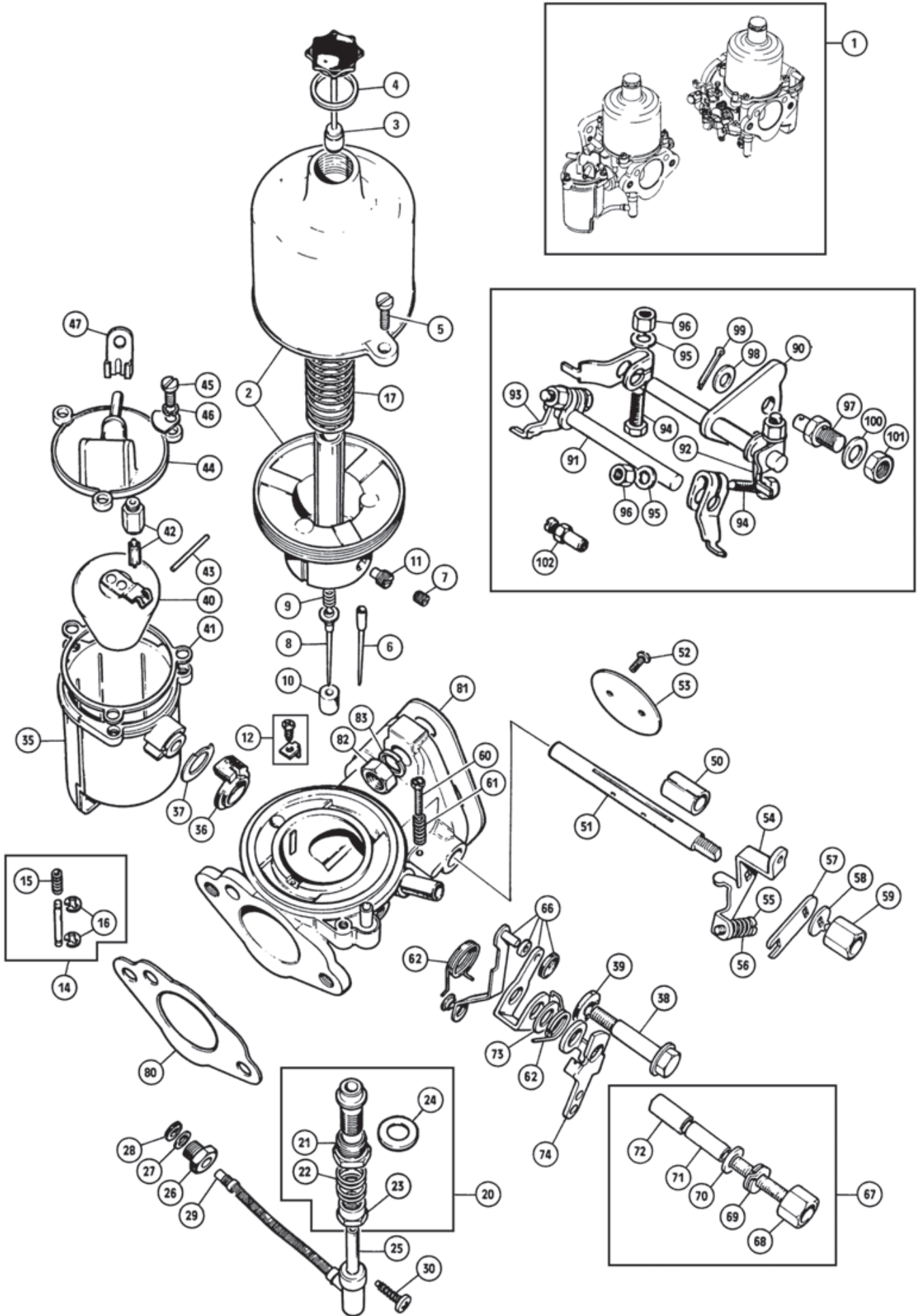
There were two types of fuel pump used on the Midget 1500cc, the earlier style (used on engines up to engine no. FP50967) mounted via a gasket on the engine block, with 11/4" long studs - the later pump (engine no. FP50968 onwards) mounted on a 1/2" thick spacer block and used 13/4" long studs. The pumps may only be interchanged if used with their corresponding mounting hardware.

|     |          |        |  |   |                   |
|-----|----------|--------|--|---|-------------------|
| 115 | RKC1624Z | £19.00 | FUEL PUMP                                | 1 | to engine FP50967 |
| 116 | TE605105 | £1.50  | STUD, 11/4" long, pump to engine block   | 2 |                   |
| 117 | GHF201   | £0.08  | NUT                                      | 2 | to engine FP50968 |
| 118 | GHF332   | £0.19  | WASHER, locking                          | 2 |                   |
| 119 | 138791   | £0.46  | GASKET                                   | 1 |                   |
| 120 | TKC3417Z | £22.30 | FUEL PUMP                                | 1 |                   |
| 121 | TE605141 | £1.50  | STUD, 13/4" long, pump to cylinder block | 2 |                   |
| 122 | GHF201   | £0.08  | NUT                                      | 2 |                   |
| 123 | GHF332   | £0.19  | WASHER, locking                          | 2 |                   |
| 124 | UKC8523  | £12.50 | SPACER BLOCK, 1/2" thick                 | 1 |                   |

**Fuel Line 1500cc**

(G-AN6)

|     |          |        |  |   |                              |
|-----|----------|--------|--|---|------------------------------|
|     | HFFK5    | £82.80 | FUEL PIPE KIT, (pre-cut copper pipes)        | 1 | includes clips & fittings    |
| 131 | CPP7148  | £23.60 | FUEL PIPE, main feed                         | 1 | supplied per metre 8.5" req. |
| 132 | ACA5129  | £2.90  | NIPPLE, (pipe to tank connection)            | 1 |                              |
| 133 | ACA5128  | £3.00  | TUBE NUT, pipe to tank connection            | 1 |                              |
| 134 | 6K35     | £0.40  | CLIP, (main feed pipe to floor support rail) | 2 |                              |
| 135 | 17H9603  | £0.60  | CLIP, (main feed pipe to chassis rail)       | 2 |                              |
| 136 | PCR409   | £0.85  | CLIP, (pipe to gearbox cover)                | 1 |                              |
| 137 | CDU2283M | £9.00  | HOSE, intermediate                           | 1 | supplied per metre 10" req.  |
| 138 | UKC3793  | £0.58  | CLIP, (intermediate hose to pipes)           | 2 |                              |
| 139 | 310221   | £11.82 | FUEL PIPE, intermediate to pump hose         | 1 |                              |
| 140 | CDU2283M | £9.00  | HOSE, connecting pipe to pump                | 1 |                              |
| 141 | UKC3794  | £0.52  | CLIP, (hose to pipe and pump)                | 2 |                              |
| 145 | 153300   | £3.80  | HOSE, (pump to carburettor feed pipe)        | 1 |                              |
| 146 | UKC3795  | £0.52  | CLIP, (hose to fuel pump)                    | 1 |                              |
| 147 | UKC3794  | £0.52  | CLIP, (hose to carburettor feed pipe)        | 1 |                              |
| 148 | 310221   | £11.82 | FUEL PIPE, carburettor feed                  | 1 |                              |
| 149 | 159599   | NCA    | BRACKET, fuel pipe support                   | 1 |                              |
| 150 | 061917   | £0.44  | GROMMET                                      | 1 |                              |
| 151 | 138892   | NCA    | CLIP, (fuel pipe to vacuum pipe)             | 2 |                              |
| 152 | 120331   | £0.55  | HOSE   | 1 | carb feed pipe to rear carb  |
| 153 | UKC3795  | £0.52  | CLIP, (hose to pipe and carburettor)         | 2 |                              |
| 154 | 310221   | £11.82 | FUEL PIPE                                    | 1 | carburettor to carburettor   |
| 155 | 120331   | £0.55  | HOSE, fuel pipe to carburettors              | 2 |                              |
| 156 | UKC3793  | £0.58  | CLIP, (hoses to fuel pipe)                   | 4 |                              |
| 157 | 215924   | NCA    | OVERFLOW TUBE, front                         | 1 |                              |
| 158 | 215938   | NCA    | OVERFLOW TUBE, rear                          | 1 | (From late 1978-On)          |
| 159 | 125170   | NCA    | CONNECTOR, overflow tube to carb             | 2 |                              |





**HS2 SU Carburettors 1275cc (1967-74)**

Note: Please see the Accessories section for performance carburettors.

**Carburettors 1275cc (SU type HS2)**

Your carburettors can be identified by the number on the aluminium tag attached to one of the float chamber lid screws. The number, suffixed by 'R' or 'F' (rear or front carburettor), will be AUD136, AUD327 or AUD662T. If the tag numbers are missing or illegible, the following features will help to determine the specification of your carburettors:

| Ill. | Part Number | Price £ea. | Description                        | Req. | Details                        |
|------|-------------|------------|------------------------------------|------|--------------------------------|
| 1    | AUD136T     | £531.00    | CARBURETTORS, HS2, pair, new       | 1    | 12CC engine                    |
|      | AUD136E     | £314.80    | CARBURETTORS, HS2, pair, recon     | 1    |                                |
|      | AUD327T     | £519.00    | CARBURETTORS, HS2, pair, new       | 1    |                                |
|      | AUD327E     | NCA        | CARBURETTORS, HS2, pair, recon     | 1    |                                |
|      | AUD662T     | £596.00    | CARBURETTORS, HS2, pair, new       | 1    |                                |
|      | AUD662E     | NCA        | CARBURETTORS, HS2, pair, recon     | 1    |                                |
| 2    | AUD9181     | £169.20    | SUCTION CHAMBER & PISTON           | 2    | AUD136 & AUD327 carburettors   |
| 3    | AUC8114A    | £14.80     | DAMPER PISTON ASSEMBLY             | 2    | AUD662T carburettors           |
|      | AUD9998     | NCA        | SUCTION CHAMBER & PISTON           | 2    |                                |
|      | AUC8103A    | £14.80     | DAMPER PISTON ASSEMBLY             | 2    |                                |
| 4    | AUC2141     | £0.40      | WASHER, fibre                      | 2    | If required                    |
| 5    | JZX1394     | £0.50      | SCREW, chamber to body             | 6    |                                |
| 6    | AUD1242     | £9.50      | NEEDLE, type H6, (rich)            | 2    | AUD136 and AUD327 carburettors |
|      | AUD1478     | £9.50      | NEEDLE, type AN, (standard)        | 2    |                                |
|      | AUD1211     | £9.50      | NEEDLE, type GG, (lean)            | 2    |                                |
| 7    | AUC2057     | £1.33      | SCREW, needle securing             | 2    |                                |
| 8    | CUD1002     | £10.20     | NEEDLE, type AAC                   | 2    |                                |
| 9    | AUD3306     | £0.59      | SPRING                             | 2    | AUD662T carburettors           |
| 10   | AUD4288     | £7.18      | NEEDLE GUIDE                       | 2    |                                |
| 11   | AUD4250     | £2.35      | SCREW, needle guide securing       | 2    |                                |
| 12   | WZX1259     | £7.22      | PISTON GUIDE & SCREW KIT           | 2    |                                |
| 14   | WZX1108     | £6.00      | PISTON LIFTING PIN KIT             | 2    | 'tickler pin'                  |
| 15   | AUC1151     | £0.78      | SPRING                             | 2    |                                |
| 16   | AUD4150     | £0.78      | CIRCLIP, pin securing              | 4    |                                |
| 17   | AUC4587     | £3.50      | PISTON SPRING, blue, 2 1/2 oz.     | 2    |                                |
| 20   | WZX1442     | £16.00     | JET BEARING KIT                    | 2    |                                |
| 21   | AUC2002     | £4.26      | TUBE NUT, jet securing             | 2    |                                |
| 22   | AUC2114     | £1.64      | SPRING                             | 2    |                                |
| 23   | AUC8461     | £1.55      | TUBE NUT, mixture adjustment       | 2    |                                |
| 24   | AUD2987     | £3.44      | WASHER, sealing, jet bearing       | 2    |                                |
| 25   | AUD9141A    | £20.00     | JET ASSEMBLY, front, 0.090" jet    | 1    |                                |
|      | AUD9142A    | £20.00     | JET ASSEMBLY, rear, 0.090" jet     | 1    |                                |
| 26   | AUD2129     | £2.45      | TUBE NUT, jet to float chamber     | 2    |                                |
| 27   | AUD2193     | £0.29      | WASHER, seal supporting            | 2    |                                |
| 28   | AUD2194     | £0.98      | SEAL, rubber                       | 2    |                                |
| 29   | AUD2195     | £1.24      | FERRULE, brass                     | 2    |                                |
| 30   | AUC2104     | NCA        | SCREW, jet to lever                | 2    |                                |
| 35   | AUD2140     | £71.90     | FLOAT CHAMBER                      | 2    |                                |
| 36   | AUD2677     | £5.70      | ADAPTOR, float chamber, front      | 1    |                                |
|      | AUD2676     | £5.70      | ADAPTOR, float chamber, rear       | 1    |                                |
| 37   | AUC1329     | £2.65      | WASHER, support                    | 2    |                                |
| 38   | AUD2891     | £9.67      | BOLT, flanged head, float chamber  | 2    |                                |
|      | AUD3017     | £2.70      | BOLT, to mount float chamber       | 2    | alternative to AUD2891         |
|      | AUC1317     | £0.55      | WASHER, plain                      | 2    |                                |
| 39   | AUC1318     | £2.50      | WASHER, rubber                     | 2    |                                |
| 40   | WZX1300     | £9.60      | FLOAT                              | 2    | includes gasket item 41        |
| 41   | AUC8459A    | £1.00      | GASKET, float chamber lid          | 2    |                                |
| 42   | WZX1101A    | £9.00      | NEEDLE & SEAT                      | 2    | includes gasket item 41        |
|      | GAC9201X    | £9.50      | GROSE JET, (superior valve design) | 2    | alternative to WZX11001A       |
| 43   | AUC1152     | £0.60      | PIN, float pivot                   | 2    |                                |
| 44   | AUE269      | £42.50     | FLOAT LID, front                   | 1    |                                |
|      | AUE266      | £49.50     | FLOAT LID, rear                    | 1    |                                |

Note: Float lid kits contain items 40, 42 & 43.

|    |          |       |                                     |     |
|----|----------|-------|-------------------------------------|-----|
| 45 | JZX1394  | £0.50 | SCREW, float lid                    | 6   |
| 46 | WL700101 | £0.12 | WASHER, locking                     | 6   |
| 47 | AUC1215  | £1.03 | BAFFLE, float lid                   | 2   |
| 50 | 37H3043  | NCA   | STEEL INSERT, (throttle shaft bush) | a/r |
| 51 | WZX1310  | £9.80 | THROTTLE SPINDLE KIT                | 2   |

Note: Spindle kit includes items 52, 58, 80 & 81.

|    |         |        |                                 |   |
|----|---------|--------|---------------------------------|---|
| 52 | AUC1358 | £0.72  | SCREW, throttle disc to spindle | 4 |
| 53 | WZX1320 | £16.10 | THROTTLE DISC KIT, plain disc   | 2 |

Note: Disc kit includes items 52, 80 & 81.

|    |         |       |                               |   |
|----|---------|-------|-------------------------------|---|
| 54 | AUC1145 | NCA   | THROTTLE LEVER, front         | 1 |
|    | AUD2101 | NCA   | THROTTLE LEVER, rear          | 1 |
|    | WZX1140 | £6.15 | THROTTLE LINKAGE SUNDRIES KIT | 2 |

Note: Sundries kit includes items 55, 56, 60 & 61.

|    |         |        |  |   |  |
|----|---------|--------|--|---|--|
| 55 | AUC3464 | £0.80  | SCREW, fast idle adjustment              | 2 |  |
| 56 | AUC2451 | £0.94  | SPRING                                   | 2 |  |
| 57 | JZX1328 | £7.93  | LEVER, lost motion                       | 2 |  |
| 58 | AUD3323 | £0.44  | LOCK TAB                                 | 2 |  |
| 59 | AUC1424 | £2.15  | PIVOT NUT                                | 2 |  |
| 60 | AUC3464 | £0.80  | SCREW, (throttle stop & idle adjustment) | 2 |  |
| 61 | AUC2451 | £0.94  | SPRING                                   | 2 |  |
| 62 | WZX1336 | £9.01  | CHOKE SPRING KIT, front carburettor      | 1 |  |
|    | WZX1335 | £6.50  | CHOKE SPRING KIT, rear carburettor       | 1 |  |
| 66 | AUD9004 | £13.45 | LEVER & JET LINK, front                  | 1 | AUD136 and AUD327 carburettors             |
|    | AUD9005 | NCA    | LEVER & JET LINK, rear                   | 1 |  |
|    | CUD2686 | NCA    | LEVER & JET LINK, front                  | 1 | AUD662T carburettors                       |
|    | CUD2687 | NCA    | LEVER & JET LINK, rear                   | 1 |  |
| 67 | WZX1331 | £20.40 | PIVOT BOLT KIT                           | 2 |  |
| 68 | AUC1426 | £9.37  | BOLT, pivot                              | 2 |  |
| 69 | AUD2429 | £0.40  | WASHER, anti rattle                      | 2 |  |
| 70 | AUC5032 | £1.75  | WASHER, spacing                          | 2 |  |
| 71 | AUC8473 | £1.33  | DISTANCE TUBE, inner                     | 2 |  |
| 72 | AUD2430 | £2.54  | DISTANCE TUBE, outer                     | 2 |  |
| 73 | AUD2433 | £0.44  | WASHER, spacing                          | 2 |  |
| 74 | AUC8456 | NCA    | CHOKE LEVER, front                       | 1 | AUD136 and AUD327 carburettors             |
|    | AUC1371 | £5.70  | CHOKE LEVER, rear                        | 1 |  |
|    | AUD4410 | NCA    | CHOKE LEVER, front                       | 1 | AUD662T carburettors                       |
|    | AUD4411 | NCA    | CHOKE LEVER, rear                        | 1 |  |
| 80 | ACA8014 | £0.40  | GASKET, carburettor to air filter        | 4 |  |
| 81 | 1G2624  | £0.41  | GASKET                                   | 6 | carburettor to insulating block & manifold |

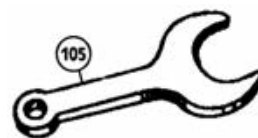
Note: For insulating blocks & heat shield, see Manifolds & Air Cleaners on page 156.

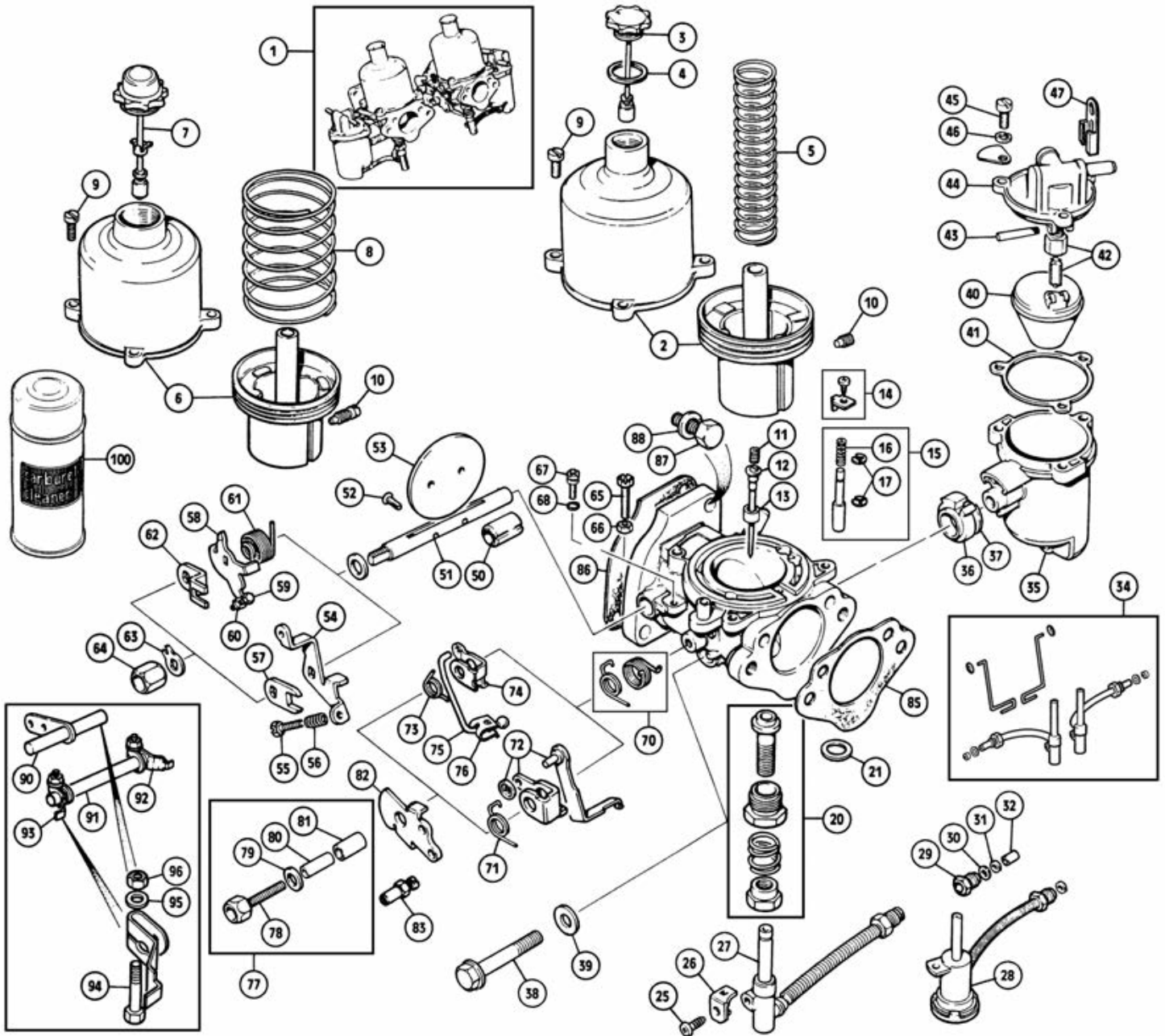
|     |          |        |                                       |         |   |
|-----|----------|--------|---------------------------------------|---------|---|
| 82  | GHF202   | £0.12  | NUT, securing carburettor to manifold | 4       |   |
| 83  | GHF333   | £0.19  | WASHER, locking                       | 4       |   |
| 90  | AEA597   | £10.30 | LINK ROD & LEVER, throttle            | 1       |   |
| 91  | AUC1457  | £2.65  | LINK ROD, choke                       | 1       |   |
| 92  | AUE587   | £2.50  | LOST MOTION LEVER ASSEMBLY            | 2 rear  |   |
| 93  | AUE586   | £2.50  | LOST MOTION LEVER ASSEMBLY            | 2 front |   |
| 94  | AUC2694  | £0.55  | SCREW, (in lever)                     | 4       |   |
| 95  | AUC8396  | £0.40  | WASHER, plain                         | 4       |   |
| 96  | AJD8012Z | £0.14  | NUT                                   | 4       |   |
| 97  | ACC5062  | £1.75  | TRUNNION, accelerator cable           | 1       |   |
| 98  | PWZ203   | £0.12  | WASHER, plain                         | 1       |   |
| 99  | GHF502   | £0.12  | SPLIT PIN                             | 1       |   |
| 100 | GHF300   | £0.12  | WASHER, plain, (cable locking)        | 1       |   |
| 101 | GHF200   | £0.12  | NUT, (cable locking)                  | 1       |   |
| 102 | AUE34    | £1.80  | TRUNNION, (choke cable)               | 1       |   |
|     | GGL1011  | £5.70  | SPRAY CLEANER                         | a/r     |   |
|     | AUE810A  | £3.71  | GASKET KIT                            | 2       | services 'one' carburettor (Kit includes items 24, 27, 28, 41, 80, 81).                 |
|     | WZX1391  | £6.70  | FLOAT CHAMBER SUNDRIES KIT            | 2       | services 'one' carburettor (Kit includes items 27, 28, 37, 41, 43, 45, 46, 47).         |
|     | WZX1859X | £54.00 | SERVICE KIT                           | 1       | services 'two' carburettors (Kit includes items 3, 25, 41, 42, 80, 81).                 |
|     | CRK101   | £87.10 | REBUILD KIT                           | 1       | services 'two' carburettors (Kit includes items 3, 25, 41, 42, 50, 51, 52, 53, 80, 81). |

**The Right Tools For The Job**

If you have ever noticed how difficult it is to find a spanner short enough, yet with jaws wide enough, to adjust the jet nut under the carburettor, then take heart from the knowledge that SU identified the problem and came up with a special spanner, AUD2693, for the task. While being short to allow sufficient clearance to rotate it under the carburettor, there is still enough leverage available through the handle for controlled, gentle movement of the jet nut. You may not need it now, but you'll certainly be glad of it when the occasion arises. Please see our website or Restoration Tools catalogue for full range of tools & workshop equipment.

|     |         |       |                        |   |
|-----|---------|-------|------------------------|---|
| 105 | AUD2693 | £2.68 | SPANNER, jet adjusting | 1 |
|-----|---------|-------|------------------------|---|





**HS4 SU Carburettors 1500cc (1975-79)**

**Carburettors 1500cc**  
(SU type HS4)

The carburettors fitted to Midget 1500cc's follow the same evolutionary changes as those fitted concurrently to the cars' stable-mate, the Spitfire 1500cc's. Unfortunately the change points are not really documented adequately for the Midget, so only very approximate dates can be given to show when the changes occurred (by working the dates out from the more concise Spitfire documentation). The best way to identify your carburettors, therefore, is to read the number on the aluminium tag attached to one of the float chamber lid screws. The number, suffixed by 'R' or 'F' (rear or front carburettor), will be AUD665, FZX1258, FZX1122 or FZX1327. If the tag numbers are missing or illegible, the following features may help identification of your carburettors:

- AUD665 Flat damper piston cap (see item 2), with plain jets (see item 27)
- FZX1258 Flat damper piston cap (see item 2), with 'Waxstat' (see item 28)
- FZX1122 Raised damper piston cap (see item 6) 'LZX1313' moulded into cap, with 'Waxstat' jets (see item 28)
- FZX1327 Raised damper piston cap (see item 6) 'LZX1506' moulded into cap, with 'Waxstat' jets (see item 28)

These original carburettor types have been replaced with items detailed below:

- AUD665 1975 & early 1976 cars Use AUD665T
- FZX1258 Late 1976 & 1977 cars Use AUD665T
- FZX1122 1978 & most 1979 cars Use FZX1327T
- FZX1327 Very last 1979 cars Use FZX1327T

| Part Number | Price £ea.       | Description  | Req. | Details   |
|-------------|------------------|--|------|---|
| 1           | AUD665T £672.00  | CARBURETTORS, HS4, new, pair (Supplied with plain jets).     | 1    |   |
|             | FZX1327T £647.00 | CARBURETTORS, HS4, new, pair (Supplied with 'Waxstat' jets). | 1    |   |
| 2           | LZX1968 NCA      | SUCTION CHAMBER & PISTON                                     | 2    | for AUD665 and FZX1258 carburettors                 |
| 3           | AUC8114A £14.80  | DAMPER PISTON  | 2    | ('sliding bush' type suction chamber)               |
| 4           | AUC2141 £0.40    | WASHER, fibre  | 2    |   |
| 5           | AUC4387 £6.70    | SPRING, red, 4 1/2 oz. (1" dia.)                             | 1    | for FZX1122 carb's ('ball bearing' suction chamber) |
| 6           | LZX1025 NCA      | SUCTION CHAMBER & PISTON                                     | 1    | for FZX1327 carb's ('ball bearing' suction chamber) |
| 7           | LZX1313 NCA      | DAMPER PISTON  | 1    |   |
|             | LZX1523 NCA      | SUCTION CHAMBER & PISTON                                     | 1    |   |
|             | LZX1506 NCA      | DAMPER PISTON  | 1    |   |
| 8           | AUD4355 £3.71    | SPRING, red, 4 1/2 oz. (2 1/4" dia.)                         | 1    | for FZX1122 & FZX1327 carb's                        |
| 9           | JZX1394 £0.50    | SCREW, chamber to body                                       | 6    |   |
| 10          | AUD4251 £0.66    | SCREW, needle guide securing                                 | 2    |   |
| 11          | AUD3306 £0.59    | SPRING   | 2    |   |
| 12          | CUD1041 £10.20   | NEEDLE, type ABT   | 2    | for AUD665 & FZX1258 carb's                         |
|             | NZX4013 £10.20   | NEEDLE, type ADN   | 2    | for FZX1122 & FZX1327 carb's                        |
| 13          | AUD4288 £7.18    | NEEDLE GUIDE   | 2    |   |
| 14          | WZX1259 £7.22    | PISTON GUIDE & SCREW SET                                     | 2    |   |
| 15          | WZX1108 £6.00    | PISTON LIFTING PIN KIT                                       | 2    |   |
| 16          | AUC1151 £0.78    | SPRING   | 2    | If fitted   |
| 17          | AUD4150 £0.78    | CIRCLIP, pin securing  | 4    |   |
| 20          | WZX1442 £16.00   | JET BEARING KIT  | 2    | for AUD665 carburettors                             |
|             | WZX1443 £15.50   | JET BEARING KIT  | 2    | for FZX1258, FZX1122 & FZX1327 carburettors         |

|    |          |        |                                    |   |  |
|----|----------|--------|------------------------------------|---|--|
| 21 | AUC8478  | £0.98  | WASHER, sealing, jet bearing       | 2 |  |
| 25 | AUD2104  | £0.35  | SCREW, jet to bracket              | 2 |  |
| 26 | AUD2427  | NCA    | BRACKET, jet to lever, front       | 1 | for AUD665 carburettors                |
|    | AUD2428  | £0.98  | BRACKET, jet to lever, rear        | 1 | (standard jets)                        |
| 27 | AUD9451A | £21.40 | JET ASSEMBLY, front, (0.090"), jet | 1 | for AUD665 carburettors                |
|    | AUD9450A | £21.40 | JET ASSEMBLY, rear, (0.090"), jet  | 1 | (standard jets)                        |
| 28 | LZX1323A | £42.50 | JET ASSEMBLY, front, (0.090"), jet | 1 | for FZX1258 carburettors               |
|    | LZX1322A | £42.50 | JET ASSEMBLY, rear, (0.090"), jet  | 1 | (capstat jets)                         |
|    | LZX1331  | £39.50 | JET ASSEMBLY, front, (0.090"), jet | 1 | for FZX1122 and FZX1327                |
|    | LZX1330  | £39.50 | JET ASSEMBLY, rear, (0.090"), jet  | 1 | carburettors, (capstat jets)           |
| 29 | AUD2129  | £2.45  | TUBE NUT, jet to float chamber     | 2 |  |
| 30 | AUD2193  | £0.29  | WASHER, (seal supporting)          | 2 |  |
| 31 | AUD2194  | £0.98  | SEAL, rubber                       | 2 |  |
| 32 | AUD2195  | £1.24  | FERRULE, brass                     | 2 |  |
| 34 | TT1459   | £67.20 | JET CONVERSION KIT                 | 1 | converts capstat jets to standard jets |

Note: If your car has Capstat type carburettors (FZX1258, FZX1122 or FZX1327) then read on. It's possible that your engine - when hot, dies on idle, or idles unevenly. If these maladies can be definitely traced back to the carburettors, our TT1459 'Capstat' conversion kit can be fitted. The kit replaces the dubious Capstat jets with standard items and also effects the necessary choke linkage changes. One kit services both carburettors.

|    |          |        |                                    |   |   |
|----|----------|--------|------------------------------------|---|---|
| 35 | AUC2140  | NCA    | FLOAT CHAMBER                      | 2 |   |
| 36 | AUD2178  | £10.00 | ADAPTOR, float chamber, front      | 1 |   |
|    | AUD2179  | £10.00 | ADAPTOR, float chamber, rear       | 1 |   |
| 37 | AUC1329  | £2.65  | WASHER, support                    | 2 |   |
| 38 | AUD2891  | £9.67  | BOLT, flanged head                 | 2 | float chamber                                 |
|    | AUD3017  | £2.70  | BOLT, to mount float chamber       | 2 | alternative to                                |
|    | AUC1317  | £0.55  | WASHER, plain                      | 2 | item 38                                       |
| 39 | AUC1318  | £2.50  | WASHER, rubber                     | 2 |   |
| 40 | WZX1300  | £9.60  | FLOAT, (includes gasket item 41)   | 2 |   |
| 41 | AUC8459A | £1.00  | GASKET, float chamber lid          | 2 |   |
| 42 | WZX1101A | £9.00  | NEEDLE & SEAT                      | 2 | (includes gasket item 41)                     |
|    | GAC9201X | £9.50  | GROSE JET, (superior valve design) | 2 | alternative to item 42                        |
| 43 | AUC1152  | £0.60  | PIN, float pivot                   | 2 |   |
| 44 | AUE271   | £49.50 | FLOAT LID KIT, front               | 1 | without overflow                              |
|    | AUE268   | £70.00 | FLOAT LID KIT, rear                | 1 | connection, for AUD665 & FZX1258 carburettors |
|    | AUE272   | NCA    | FLOAT LID KIT, front               | 1 | with overflow connection,                     |
|    | AUE273   | £39.10 | FLOAT LID KIT, rear                | 1 | for FZX1122 & FZX1327 carbs                   |

Note: Float lid kits contain items 40, 42 & 43.

|    |          |        |                                   |     |           |
|----|----------|--------|-----------------------------------|-----|-----------|
| 45 | JZX1394  | £0.50  | SCREW, float lid                  | 6   |           |
| 46 | WL700101 | £0.12  | WASHER, locking                   | 6   |           |
| 47 | AUC1215  | £1.03  | BAFFLE, float lid                 | 2   | If fitted |
| 50 | AUD3080  | £2.77  | STEEL INSERT, throttle shaft bush | a/r |           |
| 51 | WZX1177  | £16.30 | THROTTLE SPINDLE KIT              | 2   |           |

Note: Spindle kit also contains items 52, 63, 85 & 86.

|    |         |        |   |   |   |
|----|---------|--------|---|---|---|
| 52 | AUC1358 | £0.72  | SCREW, throttle disc to spindle                     | 4 |   |
| 53 | WZX1323 | £11.70 | THROTTLE DISC KIT, plain disc                       | 2 | for AUD665 carburettors                     |
|    | WZX1385 | £29.50 | THROTTLE DISC KIT (Disc fitted with overrun valve). | 2 | for FZX1258 carburettors                    |
|    | WZX1225 | £17.65 | THROTTLE DISC KIT (Disc fitted with overrun valve). | 2 | for FZX1122 & FZX1327 carburettors          |
|    | WZX1323 | £11.70 | THROTTLE DISC KIT, plain disc                       | 2 | replacement, if desired for valve type disc |

Note: Disc kits also contain items 52, 85 & 86.

|    |           |       |  |   |   |
|----|-----------|-------|--|---|---|
| 54 | AUD4863   | NCA   | THROTTLE LEVER, front  | 1 |   |
|    | AUD4862   | NCA   | THROTTLE LEVER, rear   | 1 |   |
| 55 | AUC3464   | £0.80 | SCREW, fast idle adjustment                                      | 2 | for AUD665                                  |
| 56 | AUC2451   | £0.94 | SPRING, alternative to AJD8014Z nut                              | 2 | carburettors                                |
|    | AJD8014Z  | £0.19 | NUT, locking (Alternative to AUC2451 spring).                    | 2 |   |
| 57 | AUD3518   | £9.32 | LEVER, lost motion   | 2 |   |
| 58 | JZX1179   | NCA   | THROTTLE LEVER, front  | 1 |   |
|    | JZX1178   | NCA   | THROTTLE LEVER, rear   | 1 | for FZX1258, FZX1122                        |
| 59 | HMP290009 | NCA   | SCREW, (fast idle adjustment)                                    | 2 | & FZX1327 carburettors                      |
| 60 | AJD8014ZX | NCA   | SPIRE NUT, (screw to throttle lever)                             | 2 |   |
| 61 | JZX1299   | £3.91 | SPRING, throttle return, front                                   | 1 | for FZX1258, FZX1122                        |
|    | JZX1298   | £4.05 | SPRING, throttle return, rear                                    | 1 | & FZX1327 carburettors                      |
| 62 | JZX1328   | £7.93 | LEVER, lost motion   | 2 |   |
|    | WZX1140   | £6.15 | THROTTLE LINKAGE SUNDRIES KIT (Contains 25, 26, 55, 56, 65, 66). | 2 | for AUD665 carburettors                     |
|    | WZX1156   | NCA   | THROTTLE LINKAGE SUNDRIES KIT (Contains 59, 67, 68).             | 2 | for FZX1258, FZX1122 & FZX1327 carburettors |
| 63 | AUD3323   | £0.44 | LOCK TAB   | 2 |   |
| 64 | AUC1424   | £2.15 | PIVOT NUT  | 2 |   |

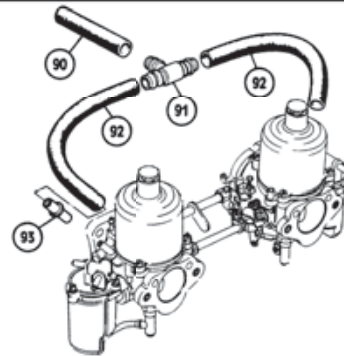
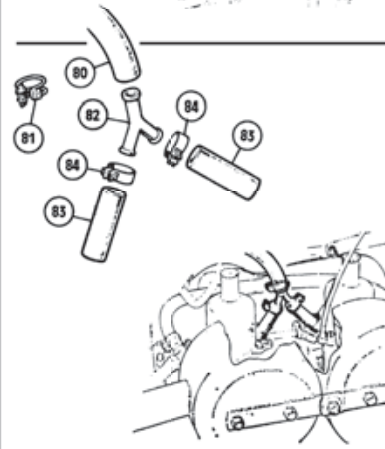
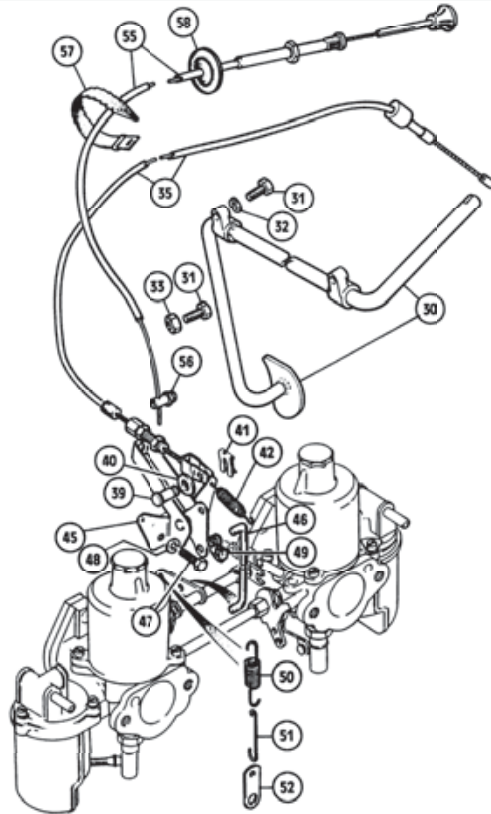
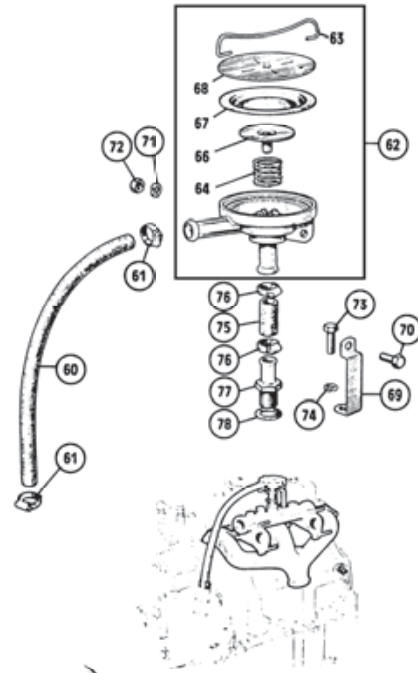
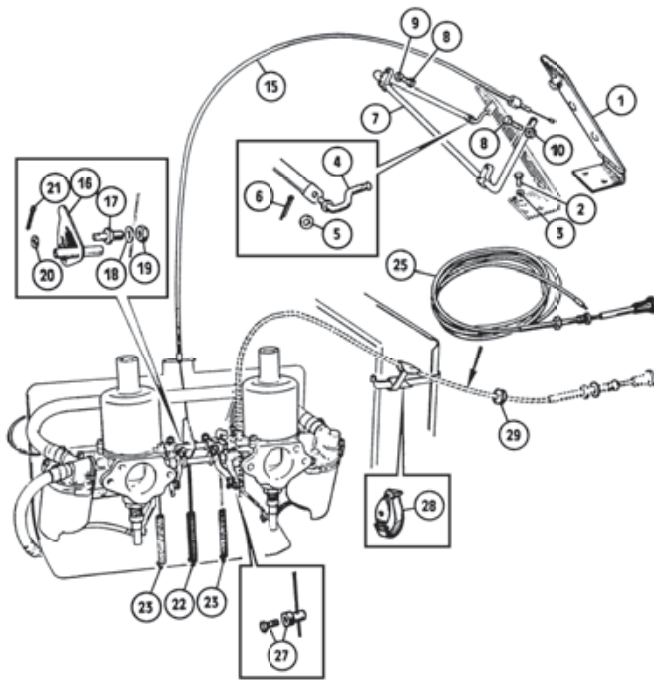
|    |          |       |   |   |                         |
|----|----------|-------|---|---|-------------------------|
| 65 | AUC3464  | £0.80 | SCREW, (throttle stop & idle adjustment)      | 2 |                         |
| 66 | AJD8014Z | £0.19 | NUT, locking (Alternative to AUC2451 spring). | 2 | for AUD665 carburettors |
|    | AUC2451  | £0.94 | SPRING, (alternative to AJD8014Z nut)         | 2 |                         |
| 67 | JZX1180  | NCA   | SCREW (throttle stop & idle adjustment)       | 2 | for FZX1258, FZX1122    |
| 68 | AUD3586  | £1.03 | 'O' RING                                      | 2 | & FZX1327 carburettors  |
| 70 | WZX1335  | £6.50 | CHOKE SPRING KIT, front                       | 1 | for AUD665 carburettors |
|    | WZX1336  | £9.01 | CHOKE SPRING KIT, rear                        | 1 |                         |
|    | WZX1338  | £2.70 | CHOKE SPRING KIT, rear                        | 1 | for FZX1258, FZX1122    |
|    | WZX1339  | £7.12 | CHOKE SPRING KIT, front                       | 1 | & FZX1327 carburettors  |
| 71 | AUD2431  | £2.80 | SPRING, choke cam, front                      | 1 |                         |
|    | AUD2432  | £2.80 | SPRING, choke cam, rear                       | 1 | for AUD665 carburettors |
| 72 | CUD3073  | NCA   | LEVER & JET LINK, front                       | 1 |                         |
|    | CUD3072  | NCA   | LEVER & JET LINK, rear                        | 1 |                         |
| 73 | JZX1353  | NCA   | SPRING, choke cam, front                      | 1 |                         |
|    | AUD4867  | NCA   | SPRING, choke cam, rear                       | 1 |                         |

Note: These cam springs are no longer available, use cam springs below.

|    |         |        |                                     |   |   |
|----|---------|--------|-------------------------------------|---|---|
|    | AUD2431 | £2.80  | SPRING, choke cam, front            | 1 |   |
|    | AUD2432 | £2.80  | SPRING, choke cam, rear             | 1 |   |
| 74 | AUD4871 | £8.50  | LEVER, front                        | 1 | for FZX1258, FZX1122                            |
|    | AUD4870 | £5.10  | LEVER, rear                         | 1 | & FZX1327 carburettors                          |
| 75 | WZX1357 | £9.00  | ROD LINK KIT, front                 | 1 |   |
|    | WZX1356 | £5.90  | ROD LINK KIT, rear                  | 1 |   |
|    | JZX1259 | NCA    | CLIP, rod link to jet               | 2 |   |
| 77 | WZX1331 | £20.40 | PIVOT BOLT KIT                      | 2 |   |
| 78 | AUC1426 | £9.37  | BOLT, pivot                         | 2 |   |
| 79 | AUC5032 | £1.75  | WASHER, spacing                     | 2 |   |
| 80 | AUC8473 | £1.33  | DISTANCE TUBE, inner                | 2 |   |
| 81 | AUD2430 | £2.54  | DISTANCE TUBE, outer                | 2 |   |
| 82 | AUD4860 | NCA    | CHOKE LEVER, front                  | 1 |   |
|    | AUD4861 | NCA    | CHOKE LEVER, rear                   | 1 |   |
| 83 | AUE34   | £1.80  | TRUNNION, choke cable               | 1 |   |
| 85 | 12G2125 | £0.29  | GASKET, (carburettor to air filter) | 4 |   |
| 86 | UKC2992 | £0.78  | GASKET*                             | 4 | (To mid 1977 only), see heatshields on page 157 |

\*Note: Carburettor to heat shield and heat shield to manifold.

|     |          |         |   |     |                                    |
|-----|----------|---------|---|-----|------------------------------------|
| 87  | SH505091 | £0.88   | SCREW, carburettor to manifold  | 4   |                                    |
| 88  | GHF332   | £0.19   | WASHER, locking   | 4   |                                    |
| 90  | UKC3009  | NCA     | LINK ROD & LEVER, throttle  | 1   |                                    |
| 91  | TT9911   | £2.89   | LINK ROD, choke   | 1   |                                    |
| 92  | AUE586   | £2.50   | LOST MOTION LEVER, front  | 2   |                                    |
| 93  | AUE587   | £2.50   | LOST MOTION LEVER, rear   | 2   |                                    |
| 94  | AUC2694  | £0.55   | SCREW, in lever   | 4   |                                    |
| 95  | AUC8396  | £0.40   | WASHER, plain   | 4   |                                    |
| 96  | AJD8012Z | £0.14   | NUT   | 4   |                                    |
| 100 | GGL1011  | £5.70   | SPRAY CLEANER, aerosol, 400ml   | a/r |                                    |
|     | AUE811A  | £4.84   | GASKET KIT, services one carburettor (Kit includes 21, 30, 31, 41, 85, 86).               | 2   |                                    |
|     | WZX1391  | £6.70   | FLOAT CHAMBER SUNDRIES KIT (Kit for one carburettor 30, 31, 37, 41, 43, 45, 46).          | 2   |                                    |
|     | WZX1852X | £37.00  | SERVICE KIT, for front carb only (Kit includes 3, 27, 41, 42, 85, 86).                    | 1   | for AUD665 carburettors            |
|     | WZX1853X | £37.00  | SERVICE KIT, for rear carb only (Kit includes 3, 27, 41, 42, 85, 86).                     | 1   |                                    |
|     | WZX1890X | £69.40  | SERVICE KIT, for front carb only (Kit includes 3, 28, 41, 42, 85, 86).                    | 1   | for FZX1258 carburettors           |
|     | WZX1889X | £69.40  | SERVICE KIT, for rear carb only (Kit includes 3, 28, 41, 42, 85, 86).                     | 1   |                                    |
|     | WZX1849X | £91.80  | SERVICE KIT, for both carbs (Kit includes 28, 41, 42, 85, 86).                            | 1   | for FZX1122 & FZX1327 carburettors |
|     | GAC6155X | £87.50  | REBUILD KIT, services both carburettors (Kit inc. 3, 27, 41, 42, 50, 51, 52, 53, 85, 86). | 1   | for AUD665 carburettors            |
|     | GAC6166X | £110.00 | REBUILD KIT, services both carburettors (Kit inc. 3, 28, 41, 42, 50, 51, 52, 53, 85, 86). | 1   | for FZX1258 carburettors           |
|     | GAC6167X | £125.00 | REBUILD KIT, services both carburettors (Kit inc. 28, 41, 42, 50, 51, 52, 53, 85, 86).    | 1   | for FZX1122 & FZX1327 carburettors |



**Engine Controls & Emission System**

**Engine Controls 1275cc**

(G-AN4, G-AN5, H-AN9, H-AN10, A-AN10)

| ill. | Part Number | Price £ea. | Description                                | Req. | Details |
|------|-------------|------------|--|------|---------|
| 1    | AHA6256     | £10.20     | PEDAL, throttle                            | 1    |         |
| 2    | SH604041    | £0.19      | SCREW, pedal hinge to floor                | 2    |         |
| 3    | GHF331      | £0.12      | WASHER, locking                            | 2    |         |
| 4    | AHA6255     | £5.75      | LINK, pedal                                | 1    |         |
| 5    | GHF300      | £0.12      | WASHER, plain                              | 1    |         |
| 6    | GHF500      | £0.12      | SPLIT PIN                                  | 1    |         |
| 7    | 2A2077      | NCA        | CROSS SHAFT                                | 1    |         |
| 8    | SH604071    | £0.34      | SCREW, (shaft to bulkhead & throttle stop) | 3    |         |
| 9    | GHF331      | £0.12      | WASHER, locking                            | 2    |         |

|    |         |        |  |   |   |
|----|---------|--------|--|---|---|
| 10 | JN2107  | £0.19  | NUT, locking, (throttle stop screw)      | 1 |   |
| 15 | AHA5746 | £6.30  | CABLE, throttle                          | 1 |   |
| 16 | AEA597  | £10.30 | THROTTLE LINK & LEVER, carburetors       | 1 |   |
| 17 | ACC5062 | £1.75  | TRUNNION, throttle cable                 | 1 |   |
| 18 | GHF300  | £0.12  | WASHER, plain                            | 1 |   |
| 19 | GHF200  | £0.12  | NUT                                      | 1 |   |
| 20 | PWZ203  | £0.12  | WASHER, plain                            | 1 |   |
| 21 | GHF502  | £0.12  | SPLIT PIN                                | 1 |   |
| 22 | AEA602  | £1.01  | RETURN SPRING, centre, (long)            | 1 |   |
| 23 | AEC2075 | £0.80  | RETURN SPRING, side, (short)             | 2 |   |
| 25 | AHA7748 | £9.80  | CABLE ASSEMBLY, choke                    | 1 | ] G-AN4, To G-AN5-147530,<br>] H-AN9, H-AN10, A-AN10<br>] G-AN5-147531 On |
|    | CHA288  | £10.80 | CABLE ASSEMBLY, choke                    | 1 |   |
| 27 | AUE34   | £1.80  | TRUNNION & SCREW, choke cable            | 1 |   |
| 28 | 13H6107 | £2.00  | CLEAT, (choke cable to heater case clip) | 1 |   |
| 29 | RFN303  | £0.50  | GROMMET, (choke cable through bulkhead)  | 1 |   |

**Engine Controls 1500cc**  
(G-AN6)

|    |          |        |  |   |                        |
|----|----------|--------|--|---|------------------------|
| 30 | CHA494   | £60.30 | PEDAL, throttle, (with cross shaft)        | 1 |                        |
| 31 | SH604071 | £0.34  | SCREW, (shaft to bulkhead & throttle stop) | 3 |                        |
| 32 | GHF331   | £0.12  | WASHER, locking                            | 2 |                        |
| 33 | JN2107   | £0.19  | NUT, locking, (throttle stop screw)        | 1 |                        |
| 35 | CHA405   | £11.40 | CABLE, throttle                            | 1 |                        |
| 39 | BHA5357  | £1.85  | CLEVIS PIN, cable to lever                 | 1 |                        |
| 40 | PWZ203   | £0.12  | WASHER, plain                              | 1 |                        |
| 41 | BHA5358  | £0.71  | CLIP, clevis pin                           | 1 |                        |
|    | PJ8504   | £0.94  | CLEVIS PIN, cable to lever                 | 1 | } alternative to 39-41 |
|    | PWZ203   | £0.12  | WASHER, plain                              | 2 |                        |
|    | GHF500   | £0.12  | SPLIT PIN                                  | 1 |                        |
| 42 | 145197   | £1.10  | RETURN SPRING, cable linkage*              | 1 | (1975 to early 1976)   |

\*Note: The return spring became redundant in 1976 upon the introduction of 'Capstat' carburettors (which already had an integral return spring).

|    |          |        |                                       |   |  |
|----|----------|--------|---------------------------------------|---|--|
| 45 | UKC5374  | NCA    | BRACKET, throttle linkage & bellcrank | 1 | } (1975-78 approximately)              |
| 46 | UKC3272  | NCA    | LINK ROD, (bellcrank to carburettor)  | 1 |  |
|    | UKC9225  | NCA    | BRACKET, throttle linkage & bellcrank | 1 | } (1979 approximately)                 |
|    | UKC6268  | NCA    | LINK ROD, (bellcrank to carburettor)  | 1 |  |
| 47 | SH504051 | £0.20  | SCREW, bracket to inlet manifold      | 2 |  |
| 48 | GHF331   | £0.12  | WASHER, locking                       | 2 |  |
| 49 | 153957   | £1.80  | CLIP, (link rod to bellcrank)         | 1 |  |
| 50 | 153953   | NCA    | SPRING, throttle return               | 1 |  |
| 51 | 143747   | £1.24  | LINK ROD, spring to bracket           | 1 |  |
| 52 | UKC3281  | NCA    | BRACKET                               | 1 | } (1975-78 approximately)              |
|    | UKC9193  | NCA    | BRACKET                               | 1 |  |
| 55 | CHA288   | £10.80 | CABLE ASSEMBLY, choke                 | 1 |  |
| 56 | AUE34    | £1.80  | TRUNNION & SCREW, choke cable         | 1 |  |
| 57 | 13H6107  | £2.00  | CLEAT                                 | 1 | } choke cable to heater<br>} case clip |
|    |          |        |                                       |   |  |
| 58 | RFN303   | £0.50  | GROMMET                               | 1 | } choke cable through<br>} bulkhead    |
|    |          |        |                                       |   |  |

**Sticking Throttle?**

Once you have lubricated the throttle pedal pivot and carburettor linkage, oiled the dashpots, then checked to make sure that the return springs are still where they should be and have not broken, you will have whittled away the possible causes of a sticking throttle to leave just two: a sticking carburettor (due to jet misalignment, ingress of dirt, etc.) or the throttle cable. The second of these is the more likely and may come about in one of the following manners. The inner cable may be frayed, the debris from which is inhibiting the inner cable's movement in side the outer cable or sheath. If this is the case, the cable is undoubtedly on the way out and needs replacement. Corrosion may have taken place or somehow foreign matter may have got inside the outer cable; either of these require the same cure - a good clean and lubrication. A kink or too tight a curve in the route of the cable will also cause sticking; re-routing the cable is an easy enough task, but a kinked cable may prove to be the better of you. One last reason for a sticking cable is a damaged or missing earth lead from the engine to the chassis; the engine is obviously insulated from the chassis by its rubber mountings, so if it cannot earth itself through the braided earth lead, it will try to find another way. The easiest route is through the throttle cable, this item is not substantial enough to take the load and will heat up, expand and partly or completely seize itself. In extreme circumstances, the outer and inner cables may become welded together. Incidentally, another route taken by the electricity may be the fuel supply pipe(!), so if an errant earth lead is suspected, sort it out immediately. Finally, if the cable isn't the cause of your sticking throttle, you are probably about to indulge in some patient, careful fiddling with the carburettors. Good luck.

**Cable End Maintenance**

Everybody who has ever tried to 'rethread' a pre-used multi-strand throttle or choke cable into its attachment on the carburettor linkage will know how difficult it is, as the previously clamped and distorted strands of wire unravel themselves. There's always one strand which won't go through the hole! A simple remedy is at hand. Having trimmed the end of the cable (check that by so doing you are not over shortening it) with suitable high grade cutters, take your flux, solder and soldering iron and lightly 'tin' the last inch or so of the cable. Running just enough solder into the strands will hold them together quite permanently.

**Emission Controls 1275cc (1967 to mid-1968)**

(All 12CC engine nos.; 12CE/Da/H101 to 3200, plus 3301 to 3400)

|    |          |        |                                      |   |   |
|----|----------|--------|--------------------------------------|---|---|
| 60 | BAU5065M | £10.30 | HOSE, breather                       | 1 | (Timing cover separator to breather control valve). |
| 61 | GHC11022 | £1.94  | CLIP, hose to separator & valve      | 2 |   |
| 62 | 13H5191  | £52.50 | VALVE ASSEMBLY, breather control     | 1 |   |
| 63 | 27H7760  | £1.55  | CLIP, cover                          | 1 |   |
| 64 | 27H7756  | NCA    | SPRING                               | 1 |   |
| 66 | 149342   | £4.40  | PLUNGER SUB-ASSEMBLY                 | 1 |   |
| 67 | 27H7758  | £4.50  | DIAPHRAGM                            | 1 |   |
| 68 | 27H7759  | £3.96  | COVER                                | 1 |   |
| 69 | 12G1654  | £3.44  | SUPPORT BRACKET, valve to manifold   | 1 |   |
| 70 | GHF117   | £0.19  | SCREW, valve to support bracket      | 1 |   |
| 71 | GHF331   | £0.12  | WASHER, locking                      | 1 |   |
| 72 | GHF200   | £0.12  | NUT                                  | 1 |   |
| 73 | SH504051 | £0.20  | SCREW, (support bracket to manifold) | 1 |   |

|    |          |       |                               |   |  |
|----|----------|-------|-------------------------------|---|--|
| 74 | GHF331   | £0.12 | WASHER, locking               | 1 |  |
| 75 | 12H1407  | £1.33 | HOSE, valve to adaptor        | 1 |  |
| 76 | GHC11022 | £1.94 | CLIP, hose to valve & adaptor | 2 |  |
| 77 | 12H1405  | £7.48 | ADAPTOR, hose to manifold     | 1 |  |
| 78 | 1B3664   | £0.29 | WASHER, sealing               | 1 |  |

**Emission Controls 1275cc (mid-1968 to 1974)**

(12CE/Da/H3201 to 3300, plus 3401 onwards; all 12V engine nos.)

|    |          |        |                                     |   |  |
|----|----------|--------|-------------------------------------|---|--|
| 80 | BAU5065M | £10.30 | HOSE, breather                      | 1 | } timing cover separator<br>} to 'Y' piece               |
| 81 | GHC11022 | £1.94  | CLIP, hose to separator & 'Y' piece | 2 |  |
| 82 | 12G2134  | £2.50  | 'Y' PIECE                           | 1 |  |
| 83 | LLH10056 | £2.20  | HOSE, breather                      | 2 | } 'Y' piece to carburettor<br>} hose to 'Y' piece & carb |
| 84 | GGT1117X | £1.24  | CLIP                                | 4 |  |

**Emission Controls 1500cc**

(G-AN6)

|    |         |       |                |   |                           |
|----|---------|-------|----------------|---|---------------------------|
| 90 | 154220  | £1.24 | HOSE, breather | 1 | rocker cover to 'T' piece |
| 91 | UAM1600 | £5.05 | 'T' PIECE      | 1 |                           |
| 92 | 154935  | £4.70 | HOSE, breather | 2 | 'T' piece to carburettor  |
| 93 | 154934  | £1.40 | ADAPTOR        | 2 | breather hose to carb     |

**Breathing Problems**

An engine needs to breathe, not just through the cylinder head ports, but also from the block. A certain amount of gas compression will always reach the lower part of the block through various routes; on older cars this undesirable pressure build up was dispensed with through a pipe which simply vented to the atmosphere underneath the car. By the mid 1960's, however, it was becoming recognised that obnoxious mixtures and fumes really shouldn't be simply let loose, the easiest method of containing them being to recycle them through the induction system. This could also provide the added bonus of helping to pre-heat the fuel/air charge, just as it entered the engine. Several different methods of closed circuit breathing were designed, essentially two of which are itemised above. It is necessary to keep the breathing system operational, if for no other reason than to stop oil leaks from engine seals when the crankcase pressure becomes too great.

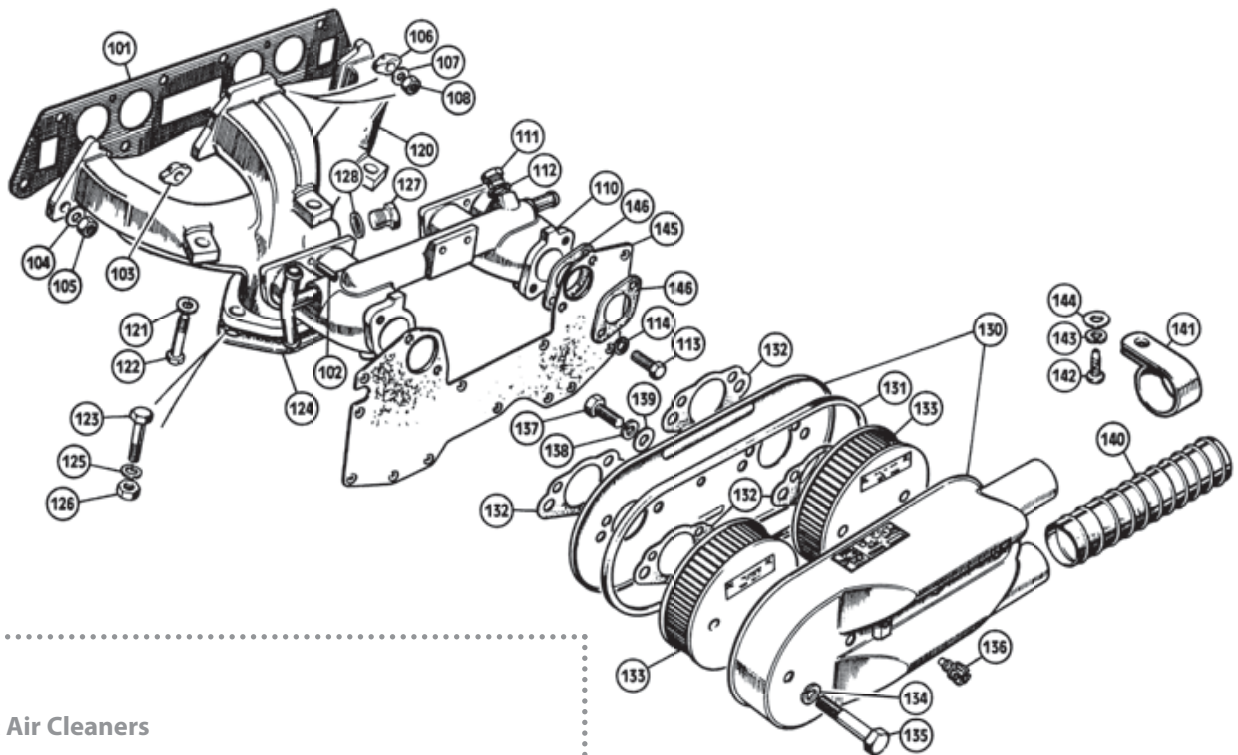
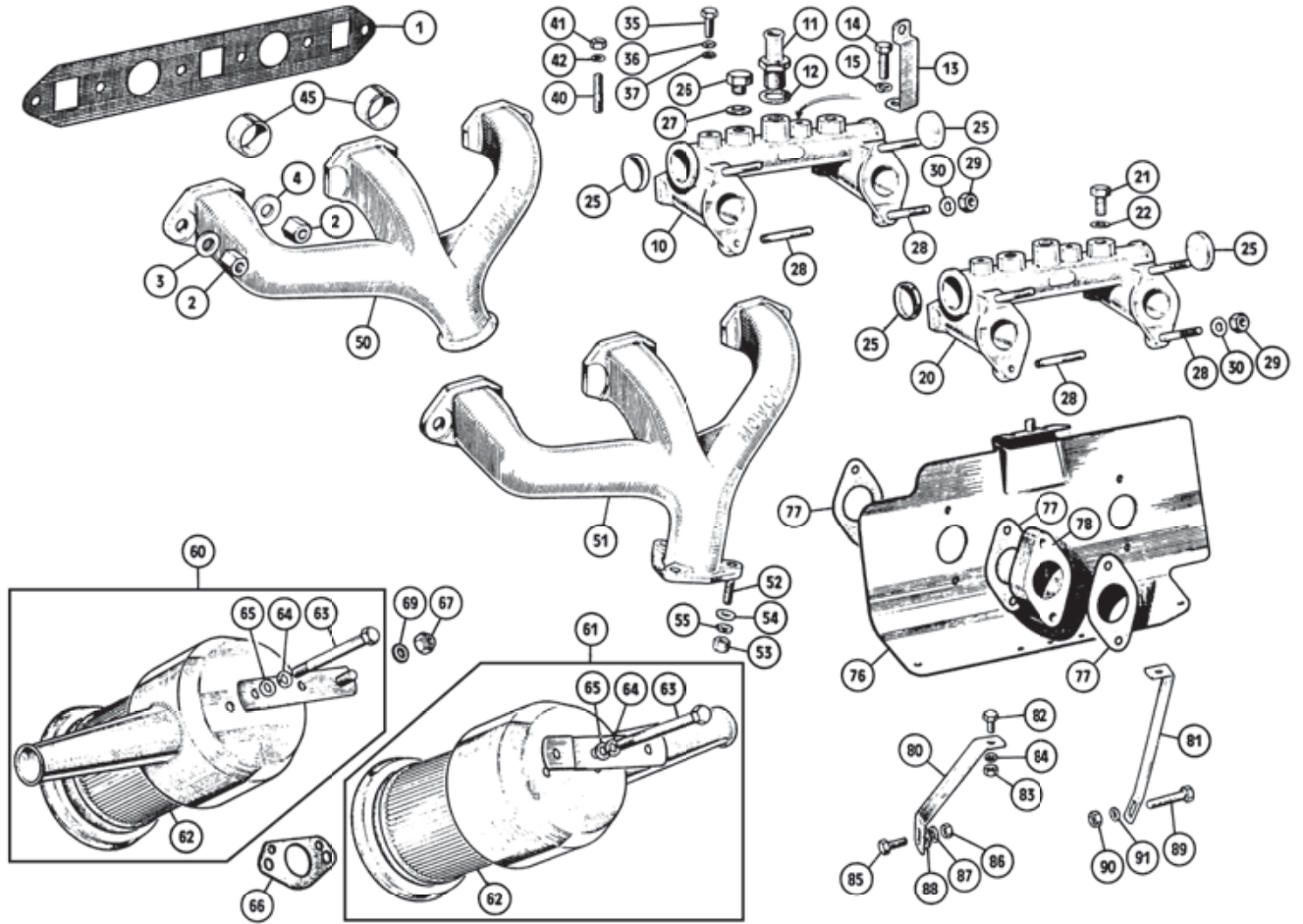
Periodically, breather hoses should be checked for blockages - usually in the form of a black congealed mixture of carbon deposits and oil. The same may be said for any filters or separators in the system, for example the separator 'can' on the timing cover of 1275cc engines and also the oil filler cap on the same engine (the oil filler cap is also a gauze filter-filled venting device, which is why it should be changed every 12,000 miles).

Finally, and contrary to the statement above on the 1275cc unit, the 1500cc engine should not vent through the filler cap: this would amount directly to an air leak in the induction system, resulting in rough running or at worst an uncontrollable throttle (and/or melted exhaust valves!). Take care to only fit the correct non-vented filler cap (part nos. GZC1400). If you wish to replace the rocker cover on your 1500cc engine with an alloy equivalent, make sure before you buy it that it is either supplied with, or capable of taking a non-vented cap.

**Kangaroo Petrol - or Worse ?**

A worried Scandinavian owner rang his UK based parts specialist one day with the complaint that he could not drive his car slowly over the bumpy woodland roads typical of his country without it behaving 'like it was a kangaroo'. He had done everything to his car including fitting stronger front road springs and harder dampers in a vain attempt to relieve the problem. It was eventually solved by the use of a pair of new carburettor throttle return springs to replace very tired old ones. Every time he had driven over a bump, his foot had pushed down on a very light throttle pedal; he reacted by lifting his foot, the car slowed down and he instinctively pressed the accelerator down, whereupon the whole disconcerting process began again. Increasing the pedal pressure of the accelerator by fitting new return springs was just enough, as the car's designers had intended, to damp out the see-saw effect and resolve the owner's 'kangaroo petrol' problem.

Incidentally, tired engine mountings which allow the engine to rock sideways excessively under acceleration or braking will cause the throttle cable to tighten or slacken off, resulting in similar staccato progress down the road (although not so marked as that caused by a 'soft pedal').



**Manifolds & Air Cleaners**

**Manifolds 1275cc**

(All G-AN4, G-AN5, H-AN9, H-AN10 and A-AN10 models)

Note: Please see the Accessories section for performance parts.

| Ill. | Part Number | Price £ea. | Description                     | Req. | Details                  |
|------|-------------|------------|---------------------------------|------|--------------------------|
| 1    | AJM601      | £1.94      | GASKET, manifolds               | 1    |                          |
| 2    | GHF261      | £0.30      | NUT, brass, (manifolds to head) | 6    |                          |
| 3    | GHF301      | £0.10      | WASHER, plain                   | 2    | exhaust manifold to head |
| 4    | 12A1211     | £0.58      | WASHER, manifolds to head       | 4    |                          |
| 10   | AUE1020     | £158.00    | MANIFOLD, inlet*                | 1    |                          |

(\*With tapped boss for closed circuit breather control valve).

**Manifolds 1275cc (Continued)**

| ill. | Part Number | Price Eea. | Description  | Req. | Details   |
|------|-------------|------------|--|------|---|
| 11   | 12H1405     | £7.48      | ADAPTOR, breather control valve  | 1    | All 12CC, To  |
| 12   | 1B3664      | £0.29      | WASHER, sealing  | 1    | 12CE/Da/H3200,                                      |
| 13   | 12G1654     | £3.44      | BRACKET, breather control valve  | 1    | From 12CE/Da/H3301                                  |
| 14   | SH504051    | £0.20      | SCREW, bracket to manifold   | 1    | To 12CE/Da/H3400                                    |
| 15   | GHF331      | £0.12      | WASHER, locking  | 1    |   |
| 20   | AUE1020     | £158.00    | MANIFOLD, inlet*<br>(*Less tapped boss for closed circuit breather control valve). | 1    | 12CE/Da/H3201 To<br>12CE/Da/H3300,                  |
| 21   | 53K1452     | NCA        | SCREW, blanking  | 1    | 12CE/Da/H3400 On,                                   |
| 22   | ARH517      | £0.22      | WASHER, sealing  | 1    | all 12V units                                       |
| 25   | AEA635      | £1.03      | CORE PLUG  | 2    |   |
| 26   | ADP210      | £5.18      | PLUG, threaded   | 2    |   |
| 27   | 1B3664      | £0.29      | WASHER, sealing  | 1    |   |
| 28   | CHS2620     | £2.00      | STUD, (carburettor mounting)   | 4    |   |
| 29   | GHF202      | £0.12      | NUT  | 4    |   |
| 30   | GHF333      | £0.19      | WASHER, locking  | 4    |   |
| 35   | SH504041    | £0.29      | SCREW, (heater pipe clip to inlet manifold)  | 1    |   |
| 36   | GHF331      | £0.12      | WASHER, locking  | 1    | To 12CC/Da/H3628                                    |
| 37   | GHF300      | £0.12      | WASHER, plain  | 1    |   |
| 40   | TE504081    | NCA        | STUD, heater pipe clip to inlet manifold   | 1    |   |
| 41   | GHF200      | £0.12      | NUT  | 1    | 12CC/Da/H3629 On,                                   |
| 42   | GHF331      | £0.12      | WASHER, locking  | 1    | all 12CE and 12V                                    |
| 45   | 12G297      | £1.24      | SLEEVE, (inlet manifold to head)   | 2    |   |
| 50   | 12G420      | £148.80    | MANIFOLD, exhaust  | 1    | all G-AN4, up to<br>G-AN5-139772<br>G-AN5-139773 On |
| 51   | 12G1581     | NCA        | MANIFOLD, exhaust  | 1    |   |
| 52   | CHS2513     | £1.00      | STUD, (exhaust manifold to down pipe)  | 3    |   |
| 53   | GHF261      | £0.30      | NUT, brass   | 3    |   |
| 54   | 12A1211     | £0.58      | WASHER, plain  | 3    |   |
| 55   | GHF332      | £0.19      | WASHER, locking  | 3    |   |

**Air Cleaners & Heat Shields 1275cc**

|    |          |        |   |   |   |
|----|----------|--------|---|---|---|
| 60 | AHA8419  | NCA    | AIR CLEANER ASSEMBLY, front               | 1 |   |
| 61 | AHA8420  | NCA    | AIR CLEANER ASSEMBLY, rear                | 1 |   |
| 62 | GFE1004  | £5.60  | ELEMENT, air cleaner                      | 2 |   |
| 63 | BH505361 | £1.03  | BOLT, (air cleaner to carburettor)        | 4 |   |
| 64 | GHF332   | £0.19  | WASHER, locking                           | 4 |   |
| 65 | GHF301   | £0.10  | WASHER, plain                             | 4 |   |
| 66 | ACA8014  | £0.40  | GASKET, (air cleaner to carburettor)      | 2 |   |
| 67 | GHF222   | £0.42  | NUT, nyloc, (air cleaner straps)          | 1 |   |
| 69 | PWZ205   | £0.19  | WASHER, plain                             | 1 |   |
|    | 12G485   | £24.00 | HEAT SHIELD, carburettors                 | 1 | (To approx. Dec 1967)   |
| 76 | 12G1460  | £11.70 | HEAT SHIELD, carburettors                 | 1 | (From approx. Dec 1967)   |
| 77 | 1G2624   | £0.41  | GASKET*                                   | 6 | (*Manifold to heat shield and heat shield to insulating block & insulating block to carburettor). |
| 78 | AEA586   | £20.60 | INSULATING BLOCK                          | 2 |   |
| 80 | AE557    | £8.24  | BRACKET, heat shield, front               | 1 |   |
| 81 | AE558    | £13.20 | BRACKET, heat shield, rear                | 1 |   |
| 82 | SH604051 | £0.19  | SCREW, bracket to heat shield             | 2 |   |
| 83 | GHF200   | £0.12  | NUT                                       | 2 |   |
| 84 | GHF331   | £0.12  | WASHER, locking                           | 2 |   |
| 85 | SH604071 | £0.34  | SCREW, (front bracket to timing cover)    | 1 |   |
| 86 | GHF200   | £0.12  | NUT                                       | 1 | (From approx. Dec 1967)   |
| 87 | GHF331   | £0.12  | WASHER, locking                           | 1 |   |
| 88 | GHF300   | £0.12  | WASHER, plain                             | 1 |   |
| 89 | BH605151 | £0.53  | BOLT, (rear bracket to engine back plate) | 1 |   |
| 90 | GHF222   | £0.42  | NUT, nyloc                                | 1 |   |
| 91 | GHF301   | £0.10  | WASHER, plain                             | 1 |   |

**Under Bonnet Decals**

In many sections of this catalogue may be found information on engraved or printed plates and decals applied to components and cars when they were manufactured. As a delightful finishing touch to a painstaking restoration they are unsurpassed; much research has been put in by the people who now reproduce these items to ensure total accuracy. With MG & Austin Healey being amongst the most comprehensively served marques in the classic car parts market place, just about every decal or plate your car was fitted with has now been reproduced - for example, the 'Coopers' transfers and decals for 1275cc air cleaner assemblies.

|          |       |                                    |   |                     |
|----------|-------|------------------------------------|---|---------------------|
| CRTR202A | £3.10 | TRANSFER, 'Coopers', front air box | 1 |                     |
| CRTR202B | £2.10 | TRANSFER, 'Coopers', rear air box  | 1 | (To approx. 1971)   |
| CRST119  | £1.10 | DECAL, 'Unipart', (both air boxes) | 2 | (From approx. 1971) |

**Manifolds 1500cc**

(All G-AN6 models)

|     |        |       |                                     |   |                         |
|-----|--------|-------|-------------------------------------|---|-------------------------|
| 101 | AJM681 | £5.18 | GASKET, manifolds                   | 1 |                         |
| 102 | DS2512 | NCA   | ROLL PIN, (locating inlet manifold) | 2 |                         |
| 103 | 058258 | £3.14 | CLAMP, small                        | 4 | on upper mounting studs |

|     |          |         |   |   |                        |
|-----|----------|---------|---|---|------------------------|
| 104 | WP20X    | £0.20   | WASHER, plain                           | 6 | on upper & lower outer |
| 105 | 100498   | £1.24   | NUT                                     | 6 | mounting studs         |
| 106 | 137845   | £4.62   | CLAMP, large                            | 2 | on lower inner         |
| 107 | WP20X    | £0.20   | WASHER, plain                           | 2 | mounting studs         |
| 108 | CHA360   | £2.00   | NUT                                     | 2 |                        |
| 110 | RKC723   | £153.70 | MANIFOLD, inlet                         | 1 |                        |
| 111 | ADP210   | £5.18   | BLANKING PLUG                           | 1 |                        |
| 112 | AAA836   | £0.34   | WASHER, fibre                           | 1 |                        |
| 113 | SH505101 | £0.40   | SCREW, (carb & heat shield to manifold) | 4 |                        |
| 114 | GHF332   | £0.19   | WASHER, locking                         | 4 |                        |
| 120 | RKC5011  | NCA     | MANIFOLD, exhaust                       | 1 |                        |
| 121 | GHF332   | £0.19   | WASHER, locking                         | 2 |                        |
| 122 | BH505141 | £0.71   | BOLT, (exh. manifold to inlet manifold) | 2 |                        |
| 123 | GHF106   | £0.35   | BOLT, (exh. manifold to down pipe)      | 3 |                        |
| 124 | GEG718   | £3.14   | GASKET, (manifold to down pipe)         | 1 |                        |
| 125 | GHF333   | £0.19   | WASHER, locking                         | 3 |                        |
| 126 | CHA471   | £1.24   | NUT, special                            | 3 |                        |
| 127 | ADP212   | £3.14   | PLUG, exhaust manifold                  | 1 |                        |
| 128 | AEC699   | £0.98   | WASHER, sealing                         | 1 |                        |

**Air Cleaners and Heat Shields 1500cc**

|     |           |        |   |   |  |
|-----|-----------|--------|---|---|--|
| 130 | TKC1570   | NCA    | AIR BOX ASSEMBLY, 'Rover Triumph'           | 1 | (To Late 1978)   |
|     | RKC4165   | NCA    | AIR BOX ASSEMBLY, 'BL cars'                 | 1 | (From Late 1978)   |
| 131 | 141648    | £1.60  | SEAL, back plate                            | 1 |  |
| 132 | 12G2125   | £0.29  | GASKET                                      | 4 |  |
| 133 | GFE1063   | £6.50  | AIR FILTER                                  | 2 |  |
| 134 | GHF332    | £0.19  | WASHER, locking                             | 4 |  |
| 135 | BH505181  | £0.71  | BOLT, (air box to carburettors)             | 4 |  |
| 136 | 623313    | £0.82  | CLIP, (pipe)                                | 1 | for 'Rover Triumph' air box  |
|     | 626960    | NCA    | CLIP, (pipe)                                | 1 | for 'BL cars' air box  |
| 137 | SH604041  | £0.19  | SCREW                                       | 1 |  |
| 138 | GHF331    | £0.12  | WASHER, locking                             | 1 |  |
| 139 | GHF300    | £0.12  | WASHER, plain                               | 1 |  |
| 140 | G16012    | £12.70 | AIR HOSE, (23.5" long)                      | 2 |  |
| 141 | 603185    | £0.71  | CLIP, hose to front panel                   | 2 |  |
| 142 | BHH1719   | NCA    | SCREW, (hose clips to front panel platform) | 1 | (From approx. 1976)  |
| 143 | GHF331    | £0.12  | WASHER, locking                             | 1 |  |
| 144 | GHF300    | £0.12  | WASHER, plain                               | 1 |  |
| 145 | CHA501    | NCA    | HEAT SHIELD, carburettors                   | 1 | to mid 1977  |
|     | UKC8372   | £15.00 | HEAT SHIELD, carburettors*                  | 1 | (*Note: Does not require gaskets).   |
|     | UKC8372SS | £25.00 | HEAT SHIELD, carburettors, s/steel          | 1 | from mid 1977  |
| 146 | UKC2992   | £0.78  | GASKET                                      | 4 | for original heat shield<br>(Carb to heat shield and heat shield to manifold). |

**Using Sports Air Filters & Exhausts**

In the Accessories section you will find K&N Sports air filters & Sports Exhausts that are intended to provide easy, cost effective improvements to the performance of your car. The accent is on 'intended', because on a large number of vehicles so fitted, the only positive improvement is to the appearance of the engine bay. In fact, if the knock on effects of these potentially more efficient parts have not been recognised and the appropriate steps taken, the result may be a car which doesn't 'go any faster' but uses more fuel and runs badly.

As any engine tuning guru will relate, the majority of modifications are based around the principle of increasing power by getting better gas flow through the engine; more fuel/air charge enters, while the exhaust gases can leave more easily, creating a better 'scavenge' effect to help to draw the new charge into the cylinders. Given better than standard gas flow through the use of (say) K&N air filters and maybe a tubular exhaust manifold, the carburettors will need tweaking to ensure that the fuel/air ratio of the charge remains correct. Potentially increased air flow into the system results in a need for a corresponding increase in fuel, otherwise the engine will run lean (causing poor economy, rough running or more detrimental effects on the pistons & valves).

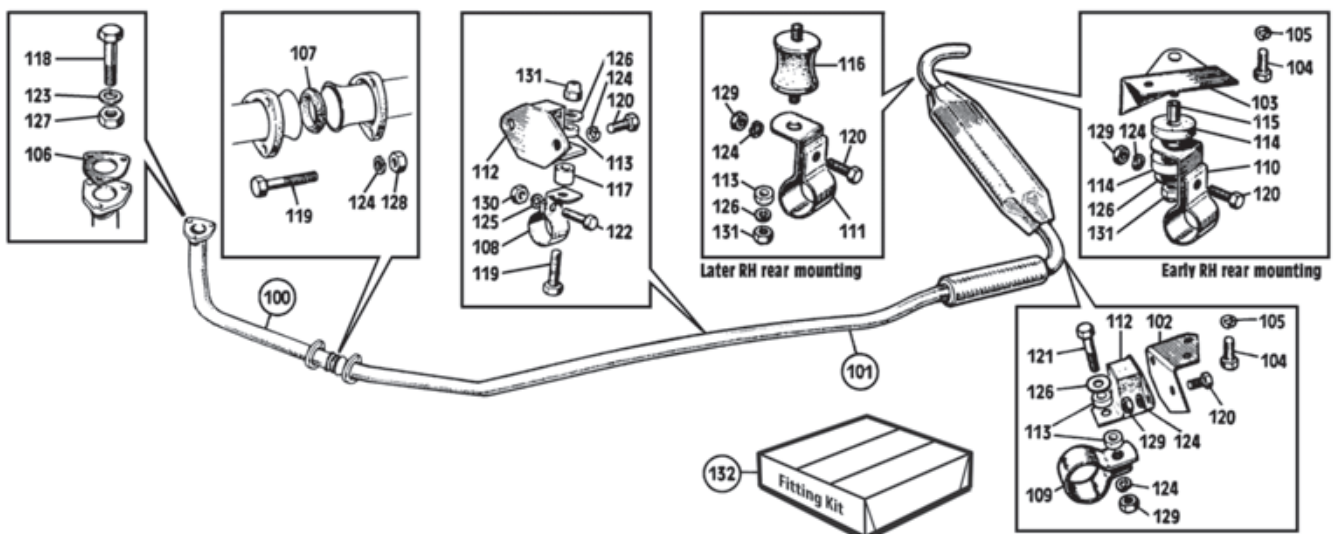
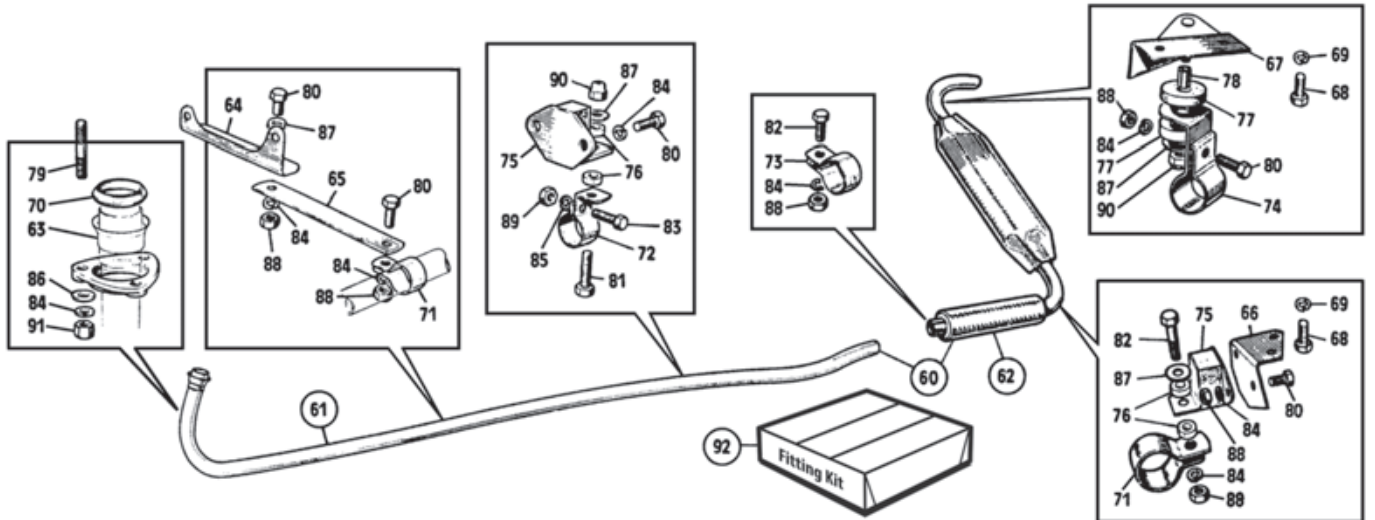
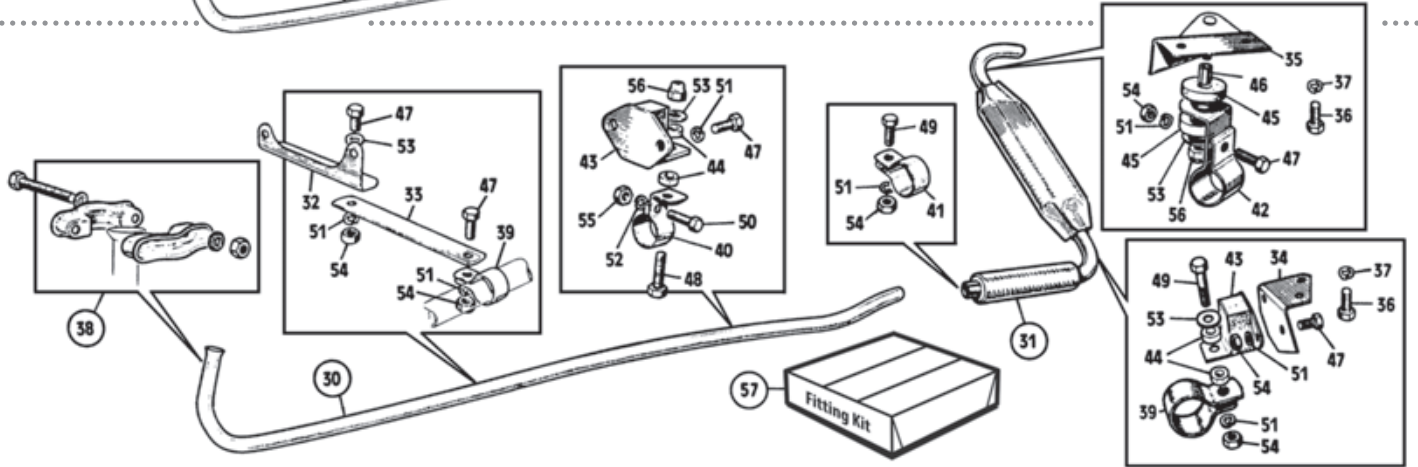
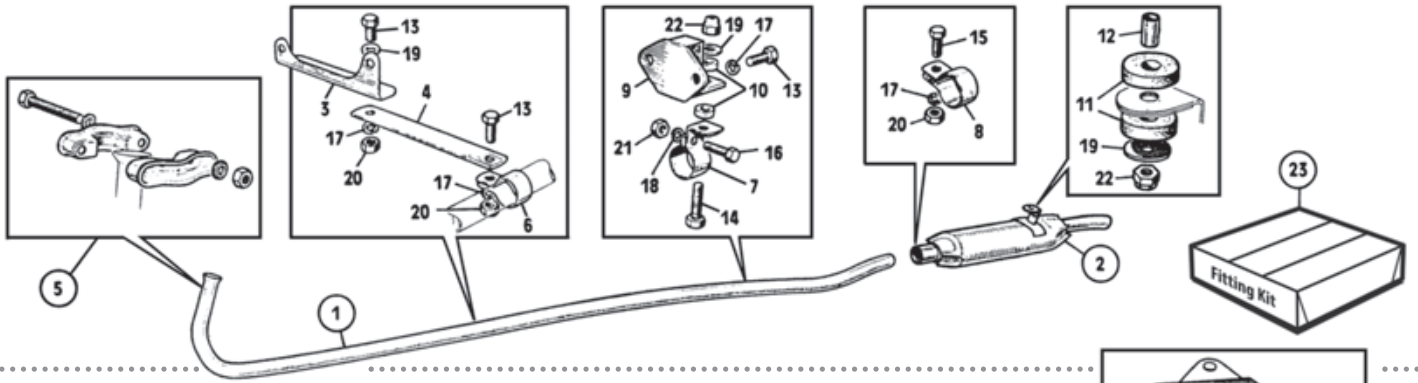
In order to increase the fuel flow to match the air flow, simply winding down the jet nut on the carburettor by a few flats is usually not sufficient. A change of carburettor needle to one with a richer profile is required; only then can the fine adjustment be carried out on the carburettor to find its optimum setting. Suggestions for non-standard carburettor needles are given here (needles are sold individually, by the way, plus you will need to know on 1275cc cars whether your carburettors use fixed or biased/sprung needles). If you wish to experiment, the needle chart booklet (ALT9501), detailing the full range of SU needles and their profiles, would be very useful.

**1275cc Models**

|         |        |                         |     |                       |
|---------|--------|-------------------------|-----|-----------------------|
| AUD1242 | £9.50  | NEEDLE, fixed type H6   | 2   | K&N filters           |
| CUD1012 | £10.20 | NEEDLE, biased type AAN | 2   |                       |
| AUD1242 | £9.50  | NEEDLE, fixed type H6   | 2   | K&N filters & exhaust |
| CUD1014 | £10.20 | NEEDLE, biased type AAQ | 2   |                       |
| CUD1014 | £10.20 | NEEDLE, biased type AAQ | 2   | K&N filters           |
| ALT9501 | £12.50 | BOOKLET, needle chart   | a/r |                       |

**1500cc Models**

|         |        |                          |     |                       |
|---------|--------|--------------------------|-----|-----------------------|
| CUD1011 | £10.20 | NEEDLE, biased, type AAM | 2   | K&N filters & exhaust |
| ALT9501 | £12.50 | BOOKLET, needle chart    | a/r |                       |





Exhaust System

Type 1: 1275cc 'Single Box' System  
RHD Specification, 1967-69, (G-AN4; H-AN9)

Table with 5 columns: Part Number, Price Ea., Description, Req., Details. Lists parts 1-23 for Type 1 system, including front pipes, silencers, brackets, straps, clamps, washers, nuts, and a fitting kit.

Type 2: 1275cc 'Cross Box' System

Non-North American LHD Specification, 1967-72 (G-AN4; up to G-AN5-139136; H-AN9)  
RH Steering Specification, 1970-72 (G-AN5-74886 to 139136; H-AN10; A-AN10)

The 'cross box' system with flared front pipe to manifold joint was used on European cars between 1967 and 1972 inclusive (only Midgets from 1970, Sprite exports ceased in 1969). It was used on UK cars from 1970-72.

Table with 5 columns: Part Number, Price Ea., Description, Req., Details. Lists parts 30-57 for Type 2 system, including front pipes, resonators, brackets, straps, clamps, washers, nuts, and a fitting kit.

Type 3: 1275cc 'Cross Box' System

RHD and Non-North American LHD Specification, 1973-74 (G-AN5-139137 on)

This cross box system, only fitted to Midgets, used a three stud flanged manifold joint on the front pipe. Type 3 is available as a one piece exhaust system as well as components.

Table with 5 columns: Part Number, Price Ea., Description, Req., Details. Lists part 60 for Type 3 system (Exhaust Assembly).

Table with 5 columns: Part Number, Price Ea., Description, Req., Details. Lists parts 61-92 for Type 1 system, including front pipes, resonators, brackets, straps, clamps, washers, nuts, and a fitting kit.

Type 4: 1500cc 'Cross Box' System

RHD Specification, 1975-79 (G-AN6)

Minor changes occurred on the rear part of the system at G-AN6-200001 and the silencer mounting changed at G-AN6-169792 (note that there is a choice of fitting kits).

Table with 5 columns: Part Number, Price Ea., Description, Req., Details. Lists parts 100-132 for Type 4 system, including down pipes, rear pipes, link pipes, silencers, brackets, straps, clamps, washers, nuts, and fitting kits.

**Road Wheels & Tools**

Note: Please see the Accessories section for our full range of alloy wheels.

**Steel Road Wheel, Standard Equipment (1967-69)**  
(G-AN4; H-AN9)

| Ill. | Part Number | Price £ea. | Description                      | Req. | Details  |
|------|-------------|------------|----------------------------------|------|----------|
| 1    | AHA6455E    | NCA        | WHEEL, steel, 13" x 3.5"         | 5    |          |
| 2    | 24A1032     | NCA        | CLAMP, spare wheel to boot floor | 1    |          |
| 3    | GLZ225Z     | £22.70     | WHEEL TRIM, chrome, 13"          | 4    |          |
|      | GAC2254X    | £66.80     | WHEEL TRIM SET, chrome, 13"      | 1    | set of 4 |
| 4    | 88G322      | £0.65      | NUT, wheel, round chamfer        | 16   |          |
| 5    | AHA5660     | £34.00     | HUB CAP, plain                   | 4    | G-AN4    |
| 6    | 2A8055      | £34.50     | HUB CAP, 'Austin Healey'         | 4    | H-AN9    |

**Steel Road Wheel, Standard Equipment 1970-0n**  
(G-AN5; G-AN6; H-AN10; A-AN10)

|    |           |       |                                     |    |                    |
|----|-----------|-------|-------------------------------------|----|--------------------|
| 10 | AHA8892E  | NCA   | WHEEL, steel, 'Rostyle', 13" x 4.5" | 5  | } To G-AN5-105500, |
| 11 | AHA8914   | NCA   | CLAMP, spare wheel to boot floor    | 1  |                    |
| 12 | AHA9881   | NCA   | WHEEL, steel, 'Rostyle', 13" x 4.5" | 5  | } G-AN5-105501 On, |
| 13 | AHA9940   | £8.95 | CLAMP, spare wheel to boot floor    | 1  |                    |
| 14 | AHA8785   | £1.45 | NUT, wheel, chrome                  | 16 |                    |
|    | AHA8785SS | £3.60 | NUT, wheel, stainless steel         | 16 |                    |
| 15 | AHA8950   | £5.50 | CENTRE CAP, wheel                   | 4  |                    |

**Wire Road Wheel, Optional Equipment 1967-76**  
(All models up to G-AN6-166300 approx.)

|    |        |         |                               |   |
|----|--------|---------|-------------------------------|---|
| 20 | WWP458 | £146.60 | WIRE WHEEL, painted, 13" x 4" | 5 |
|    | WWC458 | £201.00 | WIRE WHEEL, chrome, 13" x 4** | 5 |

\*Note: This option was only ever offered by the factory in the North American market place, strange though it may seem. However, chrome wire wheels are now of course widely available.

|    |         |        |                                       |     |                       |
|----|---------|--------|---------------------------------------|-----|-----------------------|
| 21 | 17H3613 | £3.82  | SPOKE, outer/long, mild steel         | a/r | } 60 spoke painted    |
|    | 17H3984 | £3.82  | SPOKE, inner/short, mild steel        | a/r |                       |
|    | 37H4967 | £7.12  | SPOKE, outer/long, chromed stainless  | a/r | } 60 spoke chrome     |
|    | 37H4968 | NCA    | SPOKE, inner/short, chromed stainless | a/r |                       |
| 22 | 7H1709  | £0.40  | NIPPLE, mild steel                    | a/r | } painted wire wheels |
|    | 37H3651 | £1.64  | NIPPLE, chromed stainless             | a/r |                       |
| 23 | AHA6664 | NCA    | CLAMP, spare wheel to boot floor      | 1   |                       |
| 24 | AHA7373 | £24.60 | SPINNER, 2-eared, RH *                | 2   |                       |
|    | AHA7374 | £24.60 | SPINNER, 2-eared, LH *                | 2   |                       |
| 25 | 88G606  | £22.50 | SPINNER, octagonal, RH *              | 2   |                       |
|    | 88G607  | £22.50 | SPINNER, octagonal, LH *              | 2   |                       |

\*Note: Octagonal spinners were historically fitted to cars bound for market places where safety regulations stipulated that eared spinners could not be used. However, from the 1969 model year onwards, UK ('Home Market') cars were also fitted with them. A number of owners prefer the eared spinner to the octagonal type and retro-fit them to later cars; if you are thinking of doing the same, it is recommended that you consult your local legislations first, to ensure approval at the car's next roadworthiness test.

**Tools**

|    |         |        |                |   |
|----|---------|--------|----------------|---|
| 30 | BHA5329 | £91.70 | JACK ASSEMBLY* | 1 |
|----|---------|--------|----------------|---|

\*Note: The original sill jack (BHA4964) and ratchet handle (13H6692) are no longer available. Use BHA5329.

|    |           |        |                                   |   |                     |  |
|----|-----------|--------|-----------------------------------|---|---------------------|--|
| 31 | 2A5626    | £13.25 | WHEEL BRACE                       | 1 | } steel wheels only |  |
| 32 | 11H1686   | NCA    | LEVER, hub cap, early wheels only | 1 |                     |  |
| 33 | C27290    | £25.00 | HAMMER, copper/hide               | 1 | } wire wheels only  |  |
| 34 | AH5839    | £5.90  | SPANNER, octagonal spinner        | 1 |                     |  |
| 35 | GAC4089   | £9.01  | BRUSH, spoke cleaning             | 1 |                     |  |
| 36 | MM385-800 | £9.50  | SPANNER, spoke adjusting*         | 1 |                     |  |
| 37 | AHA5506   | £35.00 | TOOL BAG                          | 1 |                     |  |
| 38 | 523638A   | NCA    | TYRE PUMP, period 'stirrup' type  | 1 |                     |  |

\*Note: This wide-faced spanner is the correct size to turn tight spoke nipples without rounding them off, and the 7" length provides good leverage. Quality steel is used and the spanner is nicely plated, plus we guarantee it for life!

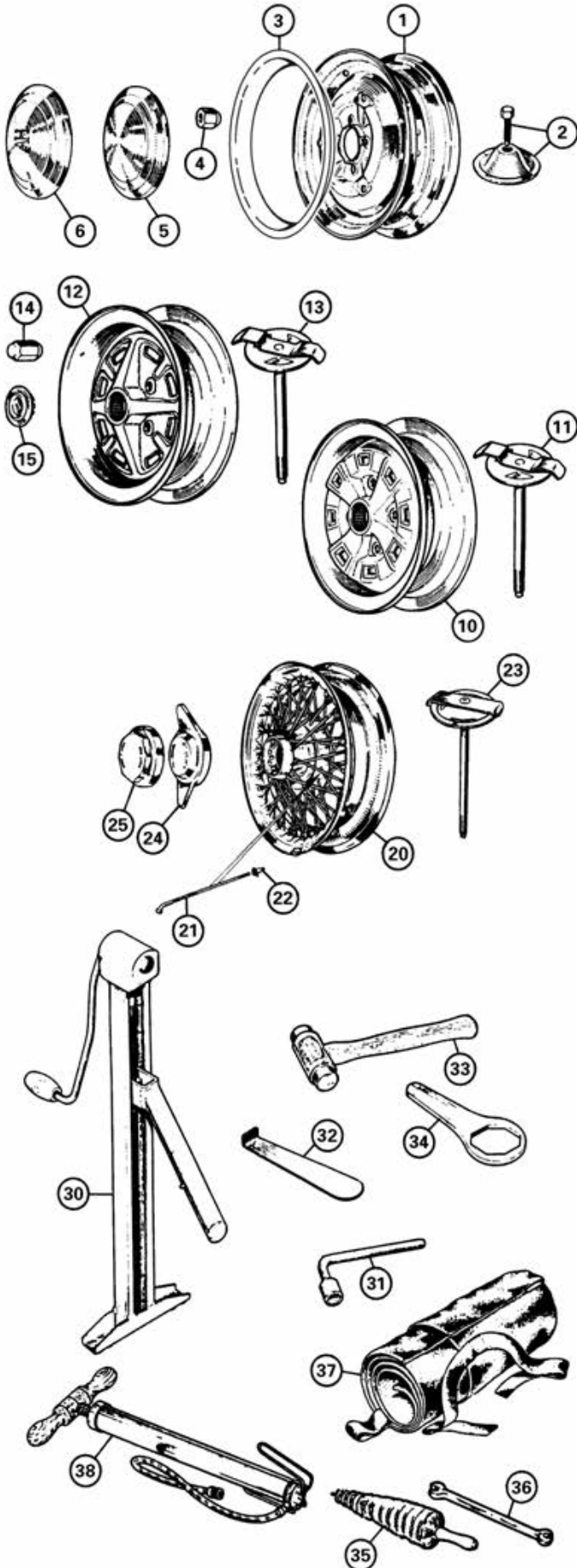
**Jacking Up The Car**

If there is any doubt concerning the structural rigidity of the bodywork close to the jacking point, do not use the side jack to raise the car. Apart from the safety aspect, the resultant distortions in the sill panel caused by the area above the jacking point hole taking the weight of the car will be most unsightly.

An alternative tool to keep in the boot for lifting the car is a scissor jack, which unlike most bottle jacks will fit under any part of the car you wish to raise. The best places to use a scissor jack are under one of the front chassis rails, or under the front mounting bracket of one of the rear springs. It would also help to have a pressed steel wheel chock to hand, as supplied in the tool kit of most British Leyland and Rover Group cars from the end of the 1970's onwards.

**Wire Wheel Splines**

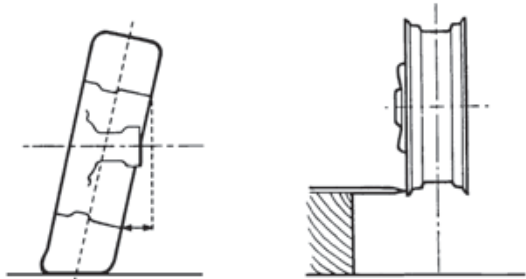
If you run a wire wheel fitted car and under heavy acceleration or braking you can hear a sharp knock (rather like halves of coconut shells being clapped), either a spinner is slightly loose, or the splines holding a wheel to its hub are dry and need greasing. Before applying grease, inspect both the wheel and the hub; if the splines are sharp rather than having slightly radiused peaks, then the wheel or hub - preferably both - need replacing. Note that old wheel splines will quickly wear new hub splines and vice versa.





### So You Think You've Got Wobbly Wire Wheels?

Back in the good old days when Pete Buckles and myself were just young lads, we were able to buy virtually direct from Dunlop, so the wire wheels were inexpensive. These British made wheels were sold mostly to the TR Register members at insanely low prices. 4.5" x 60 spoke wire wheels went out at £4.10.0d!, with no VAT to pay and we still made a pound on each wheel! The low prices enabled me to indulge in experiments: if they didn't work (or fit), offending wheels would always be 'sold on' and a couple of 'bob' profit could still be made.



Bear in mind that the wheel is capable of being flexed by 4"... It is then supposed to return to the original shape!

Checking vertical runout by spinning the wheel on a front hub

So my TR2, an attractive beast wearing glistening Midnight Blue paint work and not so glistening (but by then typical), rusty quarter panels, finalised it's development with the unusual combination of 6" Cobra wheels at the front and, 5.5" TR6 wheels at the rear. This was because the TR2 was always enthusiastically driven and the growing pile of Lockheed half shafts finally stopped growing the day a second hand TR4 rear axle was installed, its extra width requiring the above wheel combination to balance its cornering habits.

Now, wire wheels are built to flex (or bend) and this was brought shockingly home to me on one occasion when Pete Buckles visited me in Birmingham (remember Clapgate Lane?). We were off to visit a supplier (who incidentally, still stamps out trunnion blanks for Moss). Pete's TR3 followed my TR2 down an interestingly twisty road which I happened to know particularly well, and after exiting a seriously exciting corner I looked in the mirror to check on the progress of our illustrious leader, and was horrified to see his car in a lurid slide (he maintained it was under control) with its outside front wheel keeling over at a crazy angle, almost 60 off vertical. This memory has remained vivid ever since, and is one explanation why Moss Europe (formerly Cox & Buckles) do not sell second hand or reconditioned wire wheels.

If it is assumed that both hub & rim of a wire wheel are in good condition, it may be worth having the wheel re-spoked 'as necessary' and then trued up by a competent re-builder. The wheel will probably need shot blasting and stove enamelling which will bring the cost to near to (or possibly over) the price of a new wheel. Remember also that you have got a used, worn wheel, not a nice new one. Bear in mind then, that the wheel is capable of being flexed by 4" (i.e., the hub is fixed and the top of the wheel is 4" further out than the bottom), while it is rotating at speed on the road, it is then supposed to return to the original shape. NOW decide if you still want the wheel re-built! We certainly would not want to guarantee one.

Slight sideways run-out (or 'out of true') with wire wheels is therefore not significant: a couple of hard corners will soon re-arrange the wheel spokes anyway. Vertical 'run out' should not be permitted, ever. By far the most common cause of wire wheel 'wobbles' is an incorrect method employed in balancing. A simple spirit level balancer is the thing to seek out. Under no circumstances should balancing be attempted on the now common dynamic machine without the use of the special sprung cones shown in the illustration, because, although the wheel locates correctly on its inner coned surface, these machines 'try' and locate onto the inside of the wire wheels outer flange, which is NOT a true machined surface. This incorrect technique appears as terrific sideways run-out and the balancing 'specialist' always blames the wheel. Now you know the truth.

It is always best to check the wire wheel by clamping it onto a front hub, using the correct knock-on nut BEFORE fitting the tyre. Spin the wheel on the hub and check sideways or vertical run-out as shown in the illustration, and observe or measure the run-out. + or - 1/16" is not a problem, even +/- 1/8" is barely detectable on the road.

So the conclusion is summarised as follows:

Our new wire wheels are built and assembled to the highest standards. When your wheel/tyre fitter says they are no good, there is a very, very strong chance that he is not using the equipment in a fashion which is appropriate for wire wheels. The above tips will allow you to check the 'truth' of the wire wheel, whether the wheel is new or used.

It's a sad truth that wire wheels have a bad reputation they don't deserve, but the people who give them a bad reputation actually deserve it themselves. We have total confidence in the Dunlop product we sell.

By Pete Cox

### How To Balance Centre Lock Wire Wheels

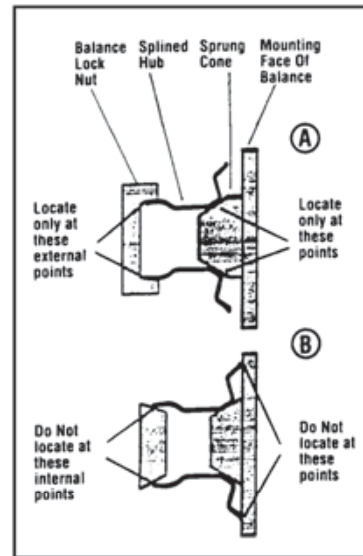
We show here the advice given to tyre fitters, produced by Motor Wheel Services.

These notes are intended as a guide in helping to solve problems that are commonly encountered when balancing wire wheels on an electronic balancer.

- Diagram A Is the correct method of locating the wheel.
- Diagram B Shows the wrong method and one which gives false readings, giving the appearance of untrue or wheels that require large amounts of weights to balance the wheel.

### Points To Check

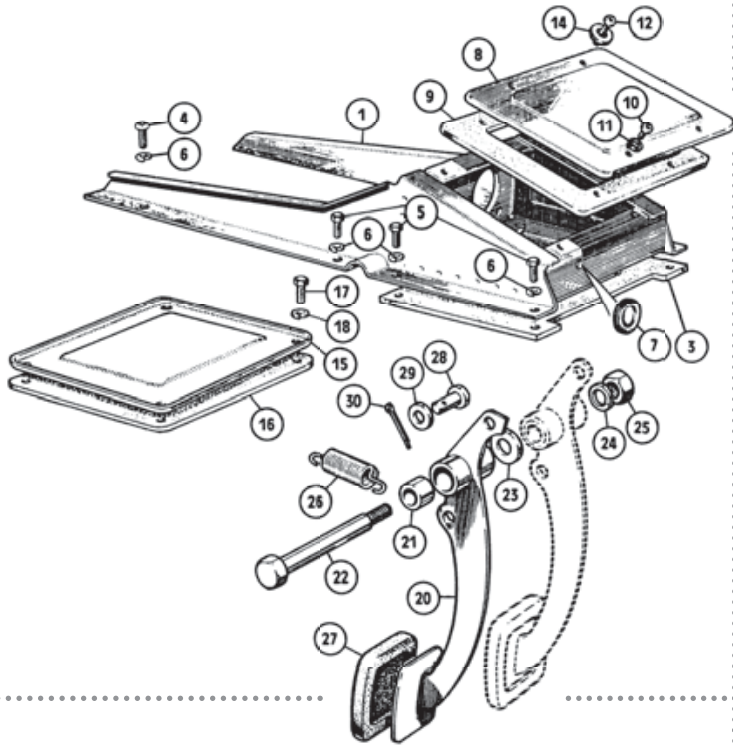
- The original high degree of balance may be affected by wheel damage as well as by other factors related to the tyres uneven tread wear, cover or tube repairs.
- If vibration or high speed steering troubles develop, and this cause is not disclosed by mechanical investigation, then the complete tyre & wheel assembly should be checked for balance.
- It is **IMPERATIVE** that the hubs are located in the balancing machine in exactly the same manner as located on the car, and the factory truing jigs. Alternatively, balance on the vehicle, this operation can only be done on the front wheels.



Motor Wheel Services' dedicate considerable time to ensure that your wheels are of the highest quality & reliability. Following this guide, and the information contained in our centre-lock brochure will provide the highest level of customer satisfaction.

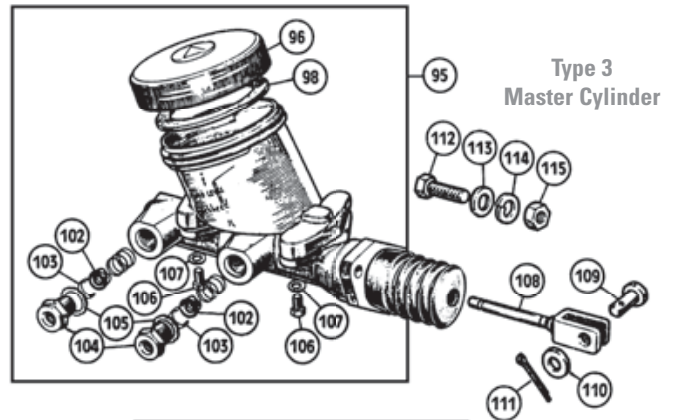
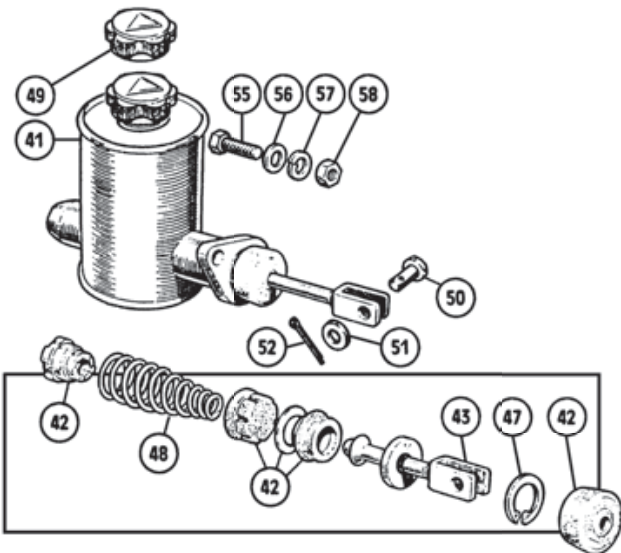
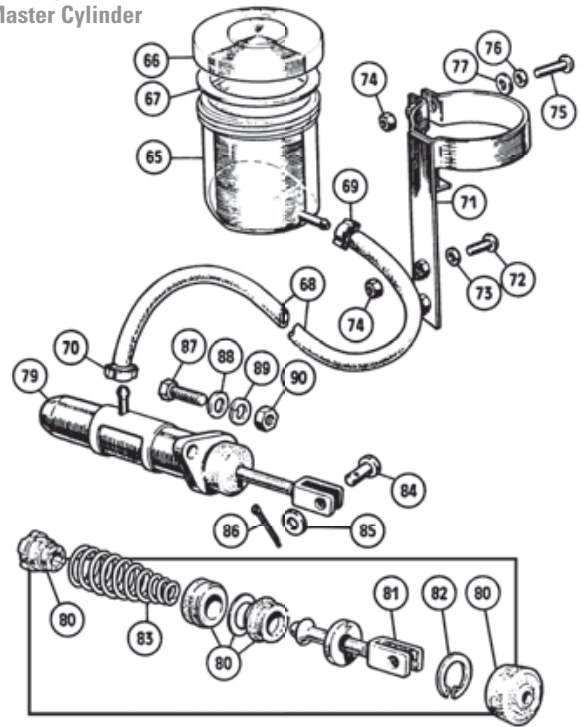


Motor Wheel Service

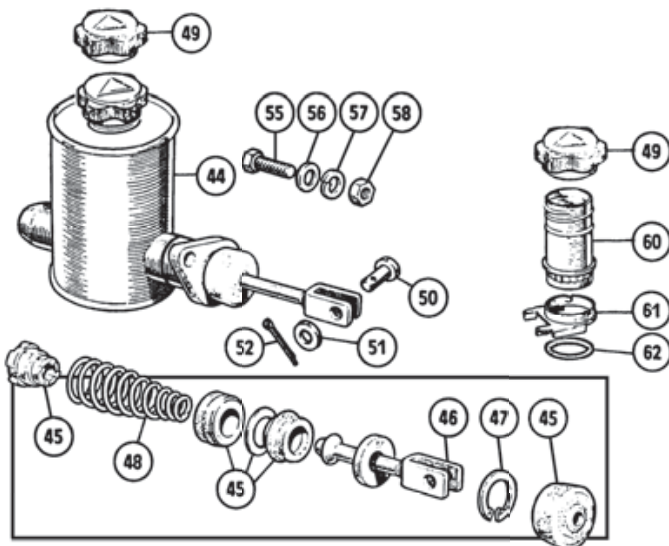


Type 1 Master Cylinder

Type 2 Master Cylinder



Type 3 Master Cylinder



### Brake Master Cylinder & Pedal

#### Brakes - An Introduction

Note: The changes wrought on the pedal box and brake master cylinder look complicated, but can reasonably be defined as follows.

On the previous 948cc & 1098cc Sprites and Midgets, a 'dual' cylinder supplied both the single line brake system and the clutch system. From the start of production of the 1275cc cars in 1967, new separate brake and clutch master cylinders were introduced (the brake master cylinder becomes 'Type 1' here), necessitating a new pedal box design. A short time later, the North American spec. cars were equipped with dual line brakes (a feature not to be found on UK and European cars until 1978), at this time they also acquired a mechanical brake light switch fitted in a hole in the pedal box (UK and European cars used a hydraulic switch in the circuit).

Gradually the factory rationalised the pedal boxes, phasing out the non-pierced item and instead giving the UK & European cars the American pedal box with the hole blanked off with a plug. Upon introduction of the Midget 1500cc in 1975, the brake system was changed, the master cylinder remained the same but the hydraulic brake light switch was dropped in favour of the American-type mechanical switch (so the blanking plug was no longer required).

**Brakes - An Introduction (Continued)**

For a brief period in 1977-78 a brake master cylinder with a plastic remote reservoir was used ('Type 2'), necessitating a pedal box with a bracket to hold the reservoir. After this time dual line brakes were fitted to all Midget 1500cc's, using a new (in the UK and Europe) master cylinder with integral plastic reservoir ('Type 3').

Two other details should be mentioned here: Safety legislations in France and the 'Benelux' countries (Belgium, Netherlands, Luxembourg) required that the brake fluid level and condition be visible without having to remove the filler cap, for those specific markets a translucent plastic extension was screwed on to the top of a Type 1 master cylinder throughout sales of Sprites and Midgets to those countries. Also take note that while the Type 1 master cylinder was ostensibly the same from 1967 though to mid-1977, in fact the internal details were changed at G-AN6-169643 approx. in Midget 1500cc production, the later type, only identifiable by circular marks on the cylinder casting, was henceforth supplied as a service replacement for earlier cars. The moral is that replacing the master cylinder is easy, however if you intend to rebuild your old cylinder you must clearly establish which one you have before ordering components for it.

**Brake Pedal & Pedal Box**

| Ill. | Part Number | Price £ea. | Description   | Req. | Details   |
|------|-------------|------------|---|------|---|
|      | AHA8065     | NCA        | PEDAL BOX<br>(No hole for brake light switch).  | 1    | G-AN4 and H-AN9<br>(To mid 1969)  |
| 1    | CHA375      | NCA        | PEDAL BOX<br>(With brake light switch hole blanked off,<br>rubber plug on all models except G-AN6). | 1    | G-AN4 and H-AN9 From<br>(Mid 1969), G-AN5, H-AN10,<br>A-AN10, To G-AN6-200000 |
|      | CHA756      | NCA        | PEDAL BOX<br>(With holes for mounting remote Master reservoir bracket).                             | 1    | From G-AN6-200001   |
| 3    | AHA8072     | £1.30      | GASKET, (pedal box to footwell)   | 1    |   |
| 4    | SE604051    | £0.29      | SCREW   | 2    | pedal box to body   |
| 5    | SH604051    | £0.19      | SCREW   | 6    |   |
| 6    | GHF331      | £0.12      | WASHER, locking   | 8    |   |
| 7    | GHF821      | £0.20      | PLUG, rubber, (brake light switch hole)   | 1    | not G-AN6   |
| 8A   | AHA8074     | £10.64     | COVER PLATE, pedal box  | 1    |   |
| 8B   | AHA8074SS   | £15.50     | COVER PLATE, pedal box, stainless steel   | 1    |   |
| 9    | AHA8073     | £1.30      | GASKET, pedal box cover plate   | 1    |   |
| 10   | AHA8076     | NCA        | SCREW, taptite, (cover to pedal box)  | 3    |   |
| 11   | WL700101    | £0.12      | WASHER, locking   | 3    |   |
| 12   | GHF426      | NCA        | SCREW<br>(Cover & spare ignition key to pedal box).   | 1    |   |
| 14   | 53K3157     | NCA        | WASHER, plain   | 1    | (for spare ignition key)  |
| 15   | AHA8145     | £12.00     | BLANKING PLATE, (pedal box aperture)  | 1    |   |
| 16   | AHA8146     | £1.03      | GASKET, blanking plate  | 1    | passenger side  |
| 17   | SH604051    | £0.19      | SCREW, blanking plate to body   | 4    |   |
| 18   | GHF331      | £0.12      | WASHER, locking   | 4    |   |
| 20   | AHA9723     | NCA        | PEDAL, brake  | 1    | G-AN4, G-AN5, To<br>G-AN6-212000, H-AN9,<br>H-AN10, A-AN10                    |
|      | CHA791      | NCA        | PEDAL, brake  | 1    | From G-AN6-212001   |
| 21   | LBS810      | NCA        | BUSH, pedal   | 2    |   |
| 22   | AHA8075     | £8.24      | BOLT, pivot, (brake & clutch pedals)  | 1    |   |
| 23   | GHF304      | £0.13      | WASHER, plain   | 1    |   |
| 24   | GHF333      | £0.19      | WASHER, locking   | 1    |   |
| 25   | FNZ506      | £0.50      | NUT   | 1    |   |
| 26   | AAA1628     | £1.10      | RETURN SPRING, brake pedal  | 1    |   |
| 27   | AHA5326     | £0.95      | PAD, pedal rubber   | 1    |   |
| 28   | CLZ513      | £0.71      | CLEVIS PIN  | 1    | pedal to master cyl. push rod   |
| 29   | GHF301      | £0.10      | WASHER, plain   | 1    |   |
| 30   | GHF502      | £0.12      | SPLIT PIN   | 1    |   |

**The Incurable Rattle**

Many owners of Sprites & Midgets other than post 1976 Midget 1500cc's will recognise the frustration of a light, metallic rattle from somewhere inside the back of the car, every time their car goes over a manhole cover or ridge in the road. Checked the boot lid stay? Yes. Was it loose? No. Something rolling around in the boot? No. Boot lid lock or striker not quite aligned? No. Exhaust mounting broken? No. Fuel or brake pipe come loose? No. Shock absorber bolt (or any suspension bolt) loose? Definitely not.

The answer lies with the hand brake mechanism!

The cross rods running from the centre of the rear axle out to the hand brake levers on the brakes are held by clevis pins and split pins. Excessive play is restricted by the use of two felt washers on each clevis pin. If there's a rattle at the back of the car that's difficult to trace, the odds are on some or all of the felt washers being missing. When lying under the car shaking the cross rods by hand, they don't make the right sound, a dull clunk rather than a sharp metallic rattle. The only way to be sure is to count the felt washers, any less than two per joint and you can be sure that's where the rattle is coming from.

**Master Cylinders**

Type 1: (G-AN4; G-AN5; to G-AN6-200000; H-AN9; H-AN10; A-AN10)

|    |          |        |                 |   |                        |
|----|----------|--------|-----------------|---|------------------------|
| 41 | GMC113   | NCA    | MASTER CYLINDER | 1 | plain body, no         |
| 42 | GRK1026  | £7.00  | REPAIR KIT      | 1 | circle or groove, use  |
| 43 | AAU3469  | £9.01  | PUSH ROD        | 1 | item 44 as alternative |
| 44 | GMC151   | £58.00 | MASTER CYLINDER | 1 | circle or groove       |
| 45 | GRK3004Z | £4.32  | REPAIR KIT      | 1 | on body                |
| 46 | AAU3469  | £9.01  | PUSH ROD        | 1 |                        |

|    |          |       |                                       |   |                            |
|----|----------|-------|---------------------------------------|---|----------------------------|
| 47 | 17H7560  | £1.03 | CIRCLIP                               | 1 |                            |
| 48 | 27H7751  | NCA   | SPRING                                | 1 |                            |
| 49 | 513123A  | £3.50 | CAP, filler                           | 1 |                            |
| 50 | CLZ513   | £0.71 | CLEVIS PIN, (push rod to pedal)       | 1 |                            |
| 51 | GHF301   | £0.10 | WASHER, plain                         | 1 |                            |
| 52 | GHF502   | £0.12 | SPLIT PIN                             | 1 |                            |
| 55 | SH605071 | £0.40 | SCREW, (master cylinder to pedal box) | 2 |                            |
| 56 | GHF301   | £0.10 | WASHER, plain                         | 2 |                            |
| 57 | GHF332   | £0.19 | WASHER, locking                       | 2 |                            |
| 58 | FNZ505   | £0.55 | NUT                                   | 2 |                            |
| 60 | BHA4661  | NCA   | EXTENSION, (translucent plastic)      | 1 | France & Benelux countries |
| 61 | BHA4660  | NCA   | CLIP, locking                         | 1 |                            |
| 62 | BCA4964  | NCA   | SEAL                                  | 1 |                            |

**Master Cylinders**

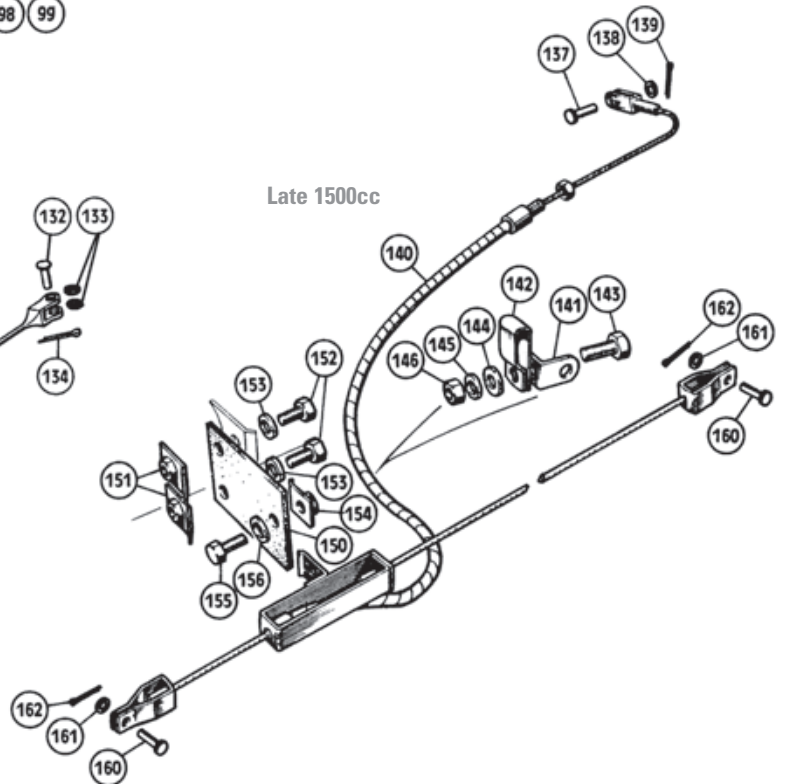
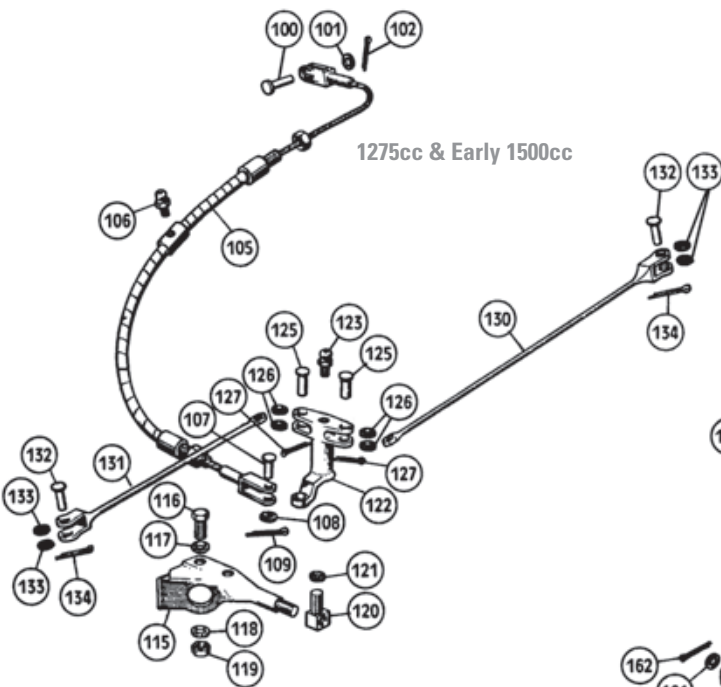
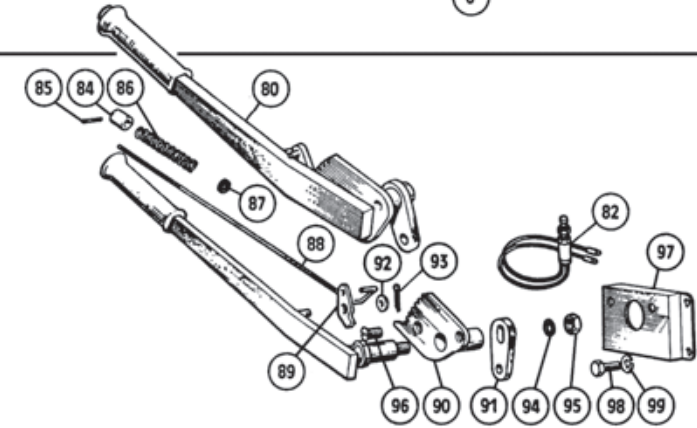
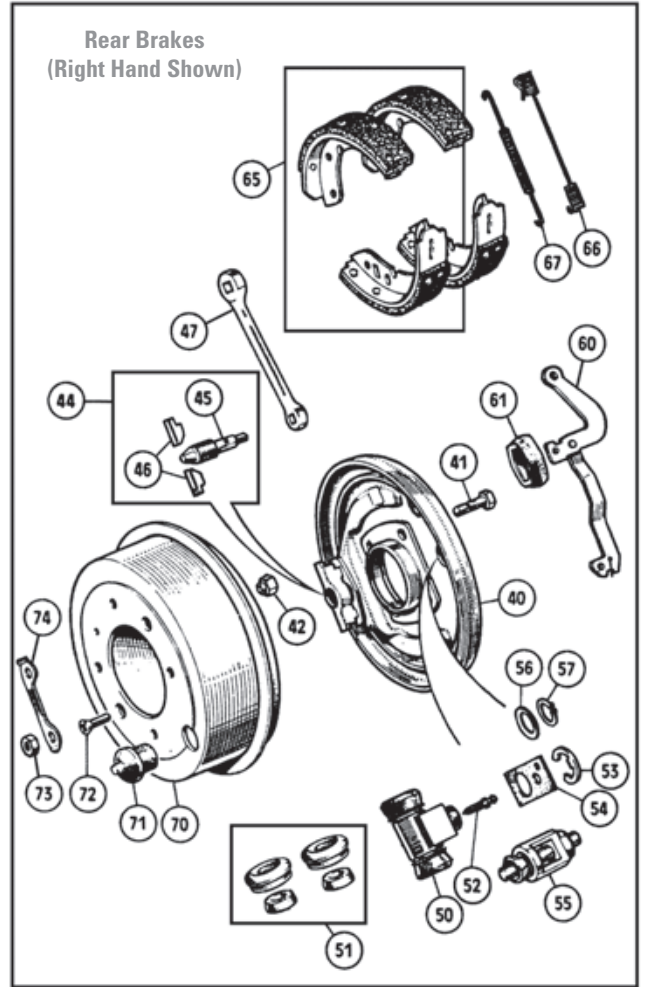
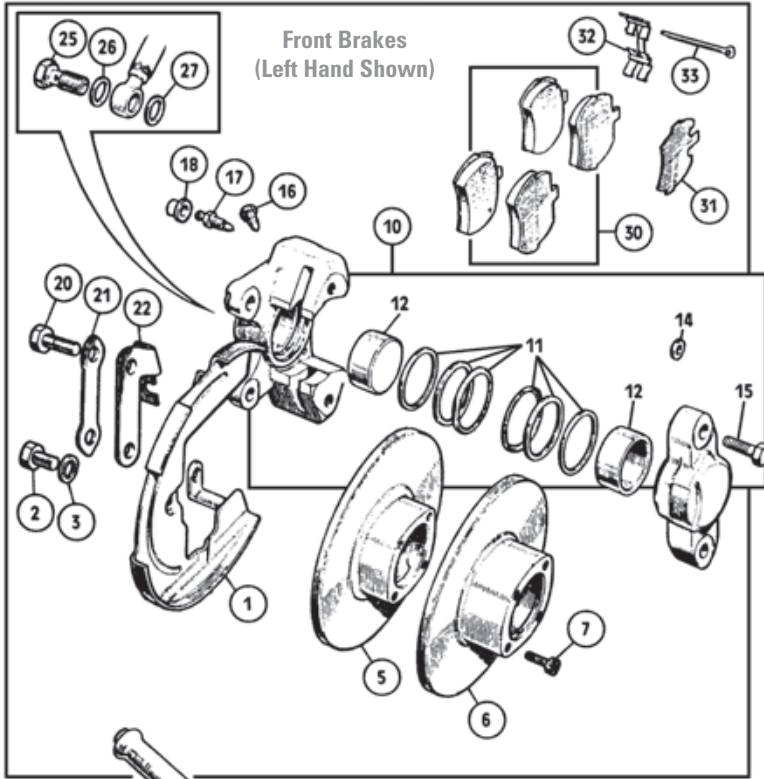
Type 2: (G-AN6-200001 to 212000)

|    |          |        |                                       |     |  |
|----|----------|--------|---------------------------------------|-----|--|
| 65 | BHA4810  | NCA    | RESERVOIR                             | 1   |  |
| 66 | AAU3815  | £10.44 | CAP, filler                           | 1   |  |
| 67 | 37H2172  | NCA    | SEAL, filler cap                      | 1   |  |
| 68 | CHA793   | NCA    | HOSE, reservoir to cylinder           | 1   |  |
| 69 | ADU1169  | NCA    | CLIP, (hose to reservoir)             | 1   | these clips require a                            |
| 70 | AAU1711  | NCA    | CLIP, (hose to cylinder)              | 1   |  |
| 71 | CHA753   | NCA    | BRACKET, reservoir to pedal box       | 1   |  |
| 72 | PMZ308   | £0.18  | SCREW, bracket to pedal box           | 2   |  |
| 73 | WL700101 | £0.12  | WASHER, locking                       | 2   |  |
| 74 | NH910010 | NCA    | NUT                                   | a/r | use if weld nuts are<br>missing from the bracket |
| 75 | PMZ312   | £0.40  | SCREW, clamping, (reservoir)          | 1   |  |
| 76 | WL700101 | £0.12  | WASHER, locking                       | 1   |  |
| 77 | GHF306   | £0.19  | WASHER, plain                         | 1   |  |
| 79 | GMC166   | NCA    | MASTER CYLINDER                       | 1   |  |
| 80 | GRK3004Z | £4.32  | REPAIR KIT                            | 1   |  |
| 81 | AAU3469  | £9.01  | PUSH ROD                              | 1   |  |
| 82 | 17H7560  | £1.03  | CIRCLIP                               | 1   |  |
| 83 | AAU8105  | NCA    | SPRING                                | 1   |  |
| 84 | CLZ513   | £0.71  | CLEVIS PIN                            | 1   |  |
| 85 | GHF301   | £0.10  | WASHER, plain                         | 1   |  |
| 86 | GHF502   | £0.12  | SPLIT PIN                             | 1   |  |
| 87 | SH605071 | £0.40  | SCREW, (master cylinder to pedal box) | 2   |  |
| 88 | GHF301   | £0.10  | WASHER, plain                         | 2   |  |
| 89 | GHF332   | £0.19  | WASHER, locking                       | 2   |  |
| 90 | FNZ505   | £0.55  | NUT                                   | 2   |  |

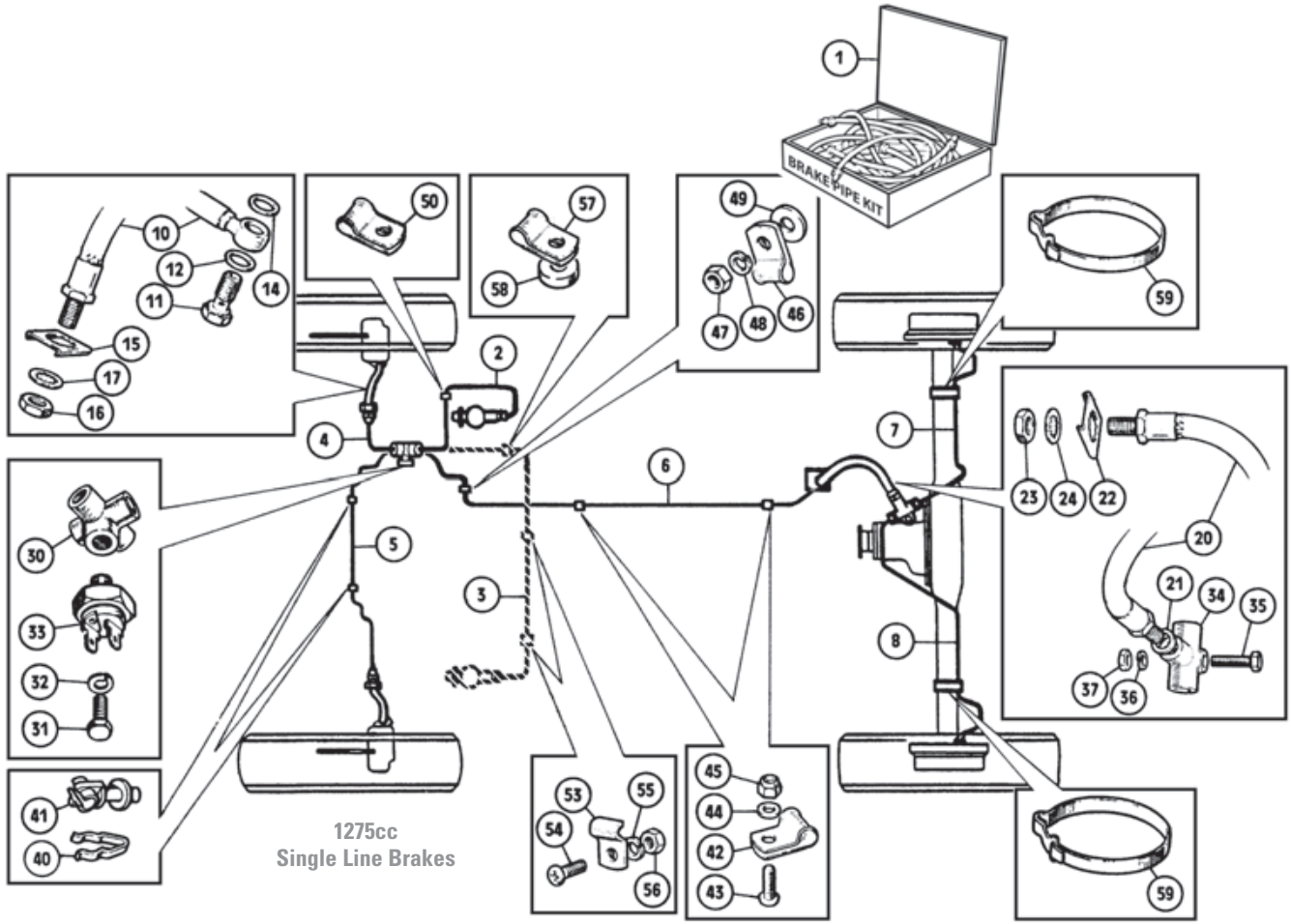
**Master Cylinders**

Type 3 (G-AN6-212001 On)

|     |          |        |                                       |   |  |
|-----|----------|--------|---------------------------------------|---|--|
| 95  | GMC170   | £68.00 | MASTER CYLINDER                       | 1 |  |
| 96  | AAU3815  | £10.44 | CAP, filler                           | 1 |  |
| 97  | GRK1020Z | £20.85 | REPAIR KIT                            | 1 |  |
| 98  | 37H2172  | NCA    | SEAL, filler cap                      | 1 |  |
| 99  | 27H8445  | NCA    | CIRCLIP                               | 2 |  |
| 100 | 37H2763  | NCA    | SPRING                                | 1 |  |
| 101 | 37H2764  | NCA    | SPRING, primary                       | 1 |  |
| 102 | 27H8453  | NCA    | BODY, trap valve                      | 2 |  |
| 103 | 514151A  | NCA    | CLIP, trap valve                      | 2 |  |
| 104 | 27H8456  | NCA    | ADAPTOR, outlet                       | 2 |  |
| 105 | 11D5070  | £1.55  | GASKET, adaptor                       | 2 |  |
| 106 | 7H7520   | £2.50  | SCREW, (reservoir to master cylinder) | 4 |  |
| 107 | GHF321   | £0.12  | WASHER, shakeproof                    | 4 |  |
| 108 | BHA5132  | £19.25 | PUSH ROD                              | 1 |  |
| 109 | CLZ513   | £0.71  | CLEVIS PIN                            | 1 |  |
| 110 | GHF301   | £0.10  | WASHER, plain                         | 1 |  |
| 111 | GHF502   | £0.12  | SPLIT PIN                             | 1 |  |
| 112 | SH605071 | £0.40  | SCREW, (master cylinder to pedal box) | 2 |  |
| 113 | GHF301   | £0.10  | WASHER, plain                         | 2 |  |
| 114 | GHF332   | £0.19  | WASHER, locking                       | 2 |  |
| 115 | FNZ505   | £0.55  | NUT                                   | 2 |  |







**Brake Pipes, Hoses & Fittings (Single Line Systems)**

**Single Line Brakes 1275cc**

(G-AN4; G-AN5; H-AN9; H-AN10; A-AN10)

**Brake Pipes**

| Ill. | Part Number | Price £ea. | Description                               | Req. | Details |
|------|-------------|------------|---|------|---------|
| 1    | GAC5032     | £52.30     | BRAKE PIPE KIT, RHD                       | 1    |         |
|      | GAC6032     | £52.30     | BRAKE PIPE KIT, LHD                       | 1    |         |
| 2    | GPP28AA     | £10.70     | PIPE, RHD, master cylinder to 5 way union | 1    |         |
| 3    | GPP64AA     | £13.95     | PIPE, LHD, master cylinder to 5 way union | 1    |         |
| 4    | GPP14AC     | £11.15     | PIPE, 5 way union to RH front brake hose  | 1    |         |
| 5    | GPP50AC     | £12.90     | PIPE, 5 way union to LH front brake hose  | 1    |         |
| 6    | GPP72AC     | £13.95     | PIPE, 5 way union to rear brake hose      | 1    |         |
| 7    | GPP20AA     | £9.90      | PIPE, 3 way union to RH rear brake        | 1    |         |
| 8    | GPP32AA     | £11.82     | PIPE, 3 way union to LH rear brake        | 1    |         |

**Brake Hoses and Fittings**

|    |          |        |   |   |                          |
|----|----------|--------|---|---|--------------------------|
| 10 | GBH157   | £8.00  | BRAKE HOSE, front, (standard)                         | 2 |                          |
|    | GBH157Z  | £7.27  | BRAKE HOSE, front, (aftermarket)                      | 2 |                          |
|    | GBH157SS | £25.00 | BRAKE HOSE, front, (*AeroQuip/braided)                | 2 | stainless steel          |
| 11 | C5192A   | £5.39  | BANJO BOLT, front hose to caliper                     | 2 |                          |
| 12 | 3H550    | £0.46  | WASHER, copper  | 2 | bolt head to banjo       |
| 14 | 233220A  | £0.55  | WASHER, copper  | 2 | banjo to caliper         |
| 15 | 1G9198   | £2.00  | LOCK PLATE  | 2 |                          |
|    |          |        | (Front brake hose to front hose to suspension tower). |   |                          |
| 16 | GHF202   | £0.12  | NUT   | 2 |                          |
| 17 | GHF323   | £0.12  | WASHER, shakeproof                                    | 2 |                          |
| 20 | GBH158   | £7.20  | BRAKE HOSE, rear, (standard)                          | 2 |                          |
|    | GBH158Z  | £5.20  | BRAKE HOSE, rear, (aftermarket)                       | 2 |                          |
|    | GBH158SS | £26.40 | BRAKE HOSE, rear, (*AeroQuip/braided)                 | 2 | stainless steel          |
| 21 | 233220A  | £0.55  | WASHER, copper  | 2 | rear hose to 3 way union |
| 22 | 1G9198   | £2.00  | LOCK PLATE  | 2 |                          |
| 23 | GHF202   | £0.12  | NUT   | 2 |                          |
| 24 | GHF323   | £0.12  | WASHER, shakeproof                                    | 2 |                          |

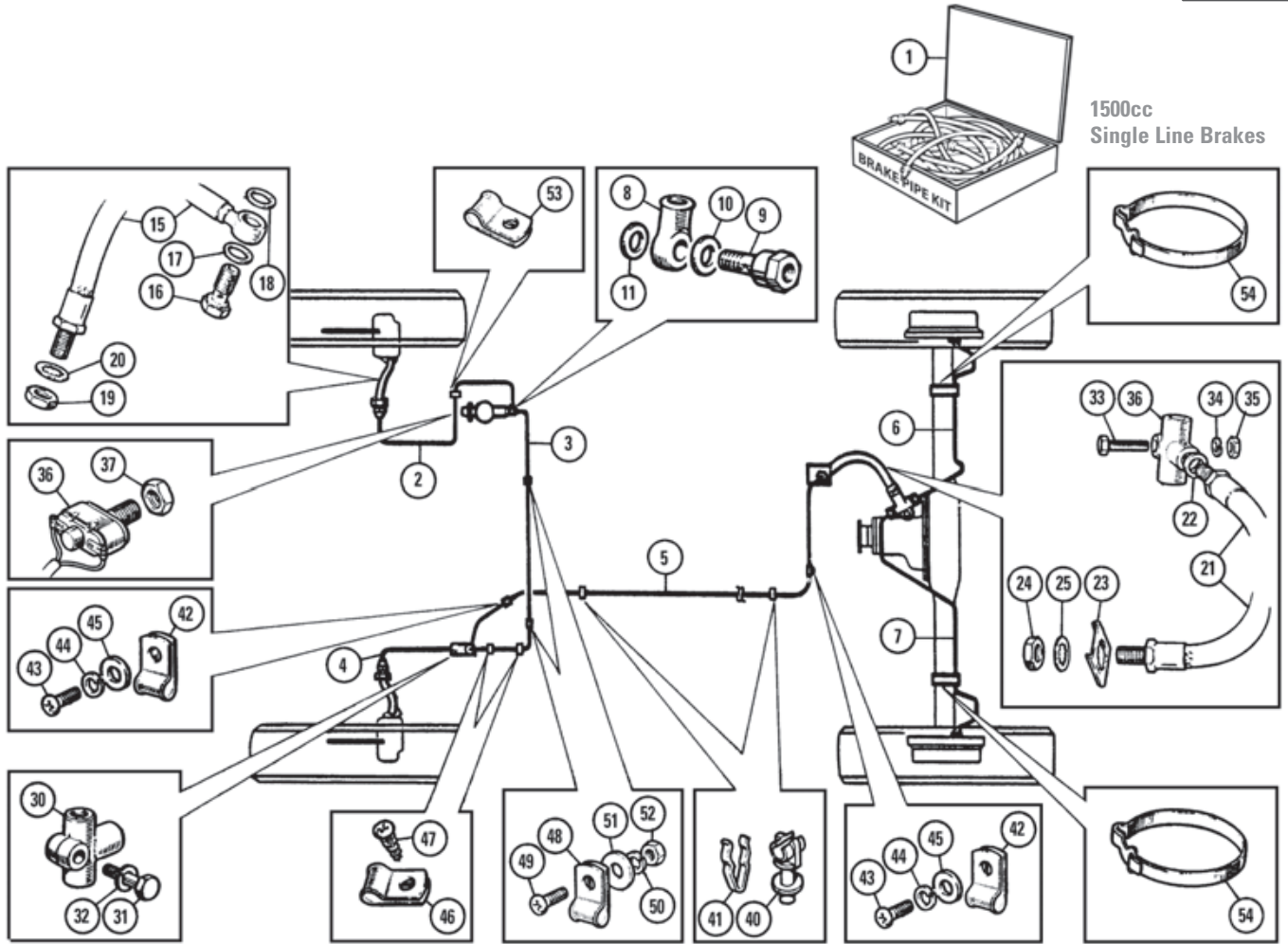
**Unions, Brake Light Switch and Fittings**

|    |          |        |                                  |   |               |
|----|----------|--------|----------------------------------|---|---------------|
| 30 | 17H7108  | £20.50 | UNION, 5 way                     | 1 |               |
| 31 | GHF101   | £0.19  | BOLT, (union to RH inner wing)   | 1 |               |
| 32 | GHF331   | £0.12  | WASHER, locking                  | 1 |               |
| 33 | C16062A  | £4.00  | SWITCH, brake light              | 1 | fits on union |
| 34 | 3H2424   | £6.80  | UNION, 3 way                     | 1 |               |
| 35 | BH604101 | £0.29  | BOLT, (3 way union to rear axle) | 1 |               |
| 36 | GHF331   | £0.12  | WASHER, locking                  | 1 |               |
| 37 | GHF200   | £0.12  | NUT                              | 1 |               |

**Pipe Clips**

|    |          |       |   |   |  |
|----|----------|-------|---|---|--|
| 40 | 6K35     | £0.40 | CLIP, metal                             | 2 | G-AN4, To G-AN5-114642,<br>H-AN9, H-AN10, A-AN10 |
|    |          |       | (Brake pipe to front crossmember).      |   |  |
| 41 | GHF1192  | £0.30 | CLIP, plastic                           | 2 | From G-AN5-114643                                |
|    |          |       | (Brake pipe to front crossmember).      |   |  |
| 42 | PCR307   | £0.85 | CLIP, (brake pipe to tunnel & footwell) | 2 |  |
| 43 | PMZ308   | £0.18 | SCREW, clip to tunnel & footwell        | 2 |  |
| 44 | GHF306   | £0.19 | WASHER, plain                           | 2 |  |
| 45 | GHF220   | £0.12 | NUT, nyloc                              | 2 |  |
| 46 | PCR311   | £0.85 | CLIP, (brake pipe to footwell side)     | 1 |  |
| 47 | GHF200   | £0.12 | NUT, clip to footwell side              | 1 |  |
| 48 | GHF331   | £0.12 | WASHER, locking                         | 1 |  |
| 49 | GHF300   | £0.12 | WASHER, plain                           | 1 |  |
| 50 | PCR311   | £0.85 | CLIP, (brake pipe to pedal box)         | 1 | RHD  |
| 53 | NCA      |       | CLAMP, (brake/clutch pipes to bulkhead) | 2 | LHD  |
| 54 | PMZ305   | £0.20 | SCREW, clamp to bulkhead                | 2 |  |
| 55 | WL700101 | £0.12 | WASHER, locking                         | 2 |  |
| 56 | GHF206   | £0.08 | NUT, LH, steering only                  | 2 |  |
| 57 | PCR311   | £0.85 | CLIP, brake pipe to screw securing      | 1 |  |
|    |          |       | (Pedal box aperture blanking plate).    |   |  |
| 58 | AHH6247  | NCA   | SPACER, (between clip & blanking plate) | 1 |  |
| 59 | ACH8650  | £1.90 | STRAP, (brake pipe to rear axle)        | 2 |  |





1500cc Single Line Brakes

**1500cc Single Circuit Brakes**  
(To G-AN6-212000)

**Brake Pipes**

Note: This catalogue does not cover LHD North American vehicles, if you require components for a LHD Midget 1500cc, please telephone your local branch for details.

|    |          |        |  |   |                          |
|----|----------|--------|--|---|--------------------------|
| 1  | GAC5033  | £51.00 | BRAKE PIPE KIT, RHD                          | 1 | copper                   |
|    | GAC5033L | £68.00 | BRAKE PIPE KIT, LHD                          | 1 | copper                   |
| 2  | GPP34AC  | £11.56 | PIPE, master cylinder to RH front brake hose | 1 |                          |
| 3  | GPP60AA  | £13.55 | PIPE, master cylinder to 3 way union         | 1 |                          |
| 4  | GPP12AC  | £9.01  | PIPE, 3 way union to LH front brake hose     | 1 | 1500cc to G-AN6-212000   |
| 5  | GPP82AC  | £15.85 | PIPE, 3 way union to rear brake hose         | 1 |                          |
| 6  | GPP20AA  | £9.90  | PIPE, 3 way union to RH rear brake           | 1 |                          |
| 7  | GPP32AA  | £11.82 | PIPE, 3 way union to LH rear brake           | 1 |                          |
| 8  | 7H7851   | £8.00  | BANJO UNION, master cylinder outlet          | 1 |                          |
| 9  | 11D5264X | £11.70 | BANJO BOLT, special                          | 1 |                          |
| 10 | 3H550    | £0.46  | WASHER, copper                               | 1 | bolt head to banjo       |
| 11 | 233220A  | £0.55  | WASHER, copper                               | 1 | banjo to master cylinder |

**Brake Hoses & Fittings**

|    |          |        |  |   |                          |
|----|----------|--------|--|---|--------------------------|
| 15 | GBH157   | £8.00  | BRAKE HOSE, front, (standard)          | 2 |                          |
|    | GBH157Z  | £7.27  | BRAKE HOSE, front, (aftermarket)       | 2 |                          |
|    | GBH157SS | £25.00 | BRAKE HOSE, front, (*AeroQuip/braided) | 2 | stainless steel          |
| 16 | C5192A   | £5.39  | BANJO BOLT, front hose to caliper      | 2 |                          |
| 17 | 3H550    | £0.46  | WASHER, copper                         | 2 | bolt head to banjo       |
| 18 | 233220A  | £0.55  | WASHER, copper                         | 2 | banjo to caliper         |
| 19 | GHF202   | £0.12  | NUT, front hose to inner wheel arch    | 2 |                          |
| 20 | GHF323   | £0.12  | WASHER, shakeproof                     | 2 |                          |
| 21 | GBH158   | £7.20  | BRAKE HOSE, rear, (standard)           | 2 |                          |
|    | GBH158Z  | £5.20  | BRAKE HOSE, rear, (aftermarket)        | 2 |                          |
|    | GBH158SS | £26.40 | BRAKE HOSE, rear, (*AeroQuip/braided)  | 2 | stainless steel          |
| 22 | 233220A  | £0.55  | WASHER, copper                         | 2 | rear hose to 3 way union |
| 23 | 1G9198   | £2.00  | LOCK PLATE                             | 2 |                          |
| 24 | GHF202   | £0.12  | NUT                                    | 2 |                          |
| 25 | GHF323   | £0.12  | WASHER, shakeproof                     | 2 |                          |

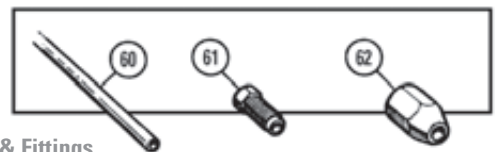
**Unions, Brake Light Switch & Fittings**

|    |        |       |              |   |  |
|----|--------|-------|--------------|---|--|
| 30 | 3H2424 | £6.80 | UNION, 3 way | 2 |  |
|----|--------|-------|--------------|---|--|

|    |          |        |                                    |   |                   |
|----|----------|--------|------------------------------------|---|-------------------|
| 31 | GHF101   | £0.19  | BOLT, 3 way union to LH inner wing | 1 |                   |
| 32 | GHF331   | £0.12  | WASHER, locking                    | 1 |                   |
| 33 | BH604101 | £0.29  | BOLT, 3 way union to rear axle     | 1 |                   |
| 34 | GHF331   | £0.12  | WASHER, locking                    | 1 |                   |
| 35 | GHF200   | £0.12  | NUT                                | 1 |                   |
| 36 | BHA4675  | £12.90 | SWITCH, brake light                | 1 | fits on pedal box |
| 37 | NT606041 | £0.44  | NUT                                | 1 |                   |

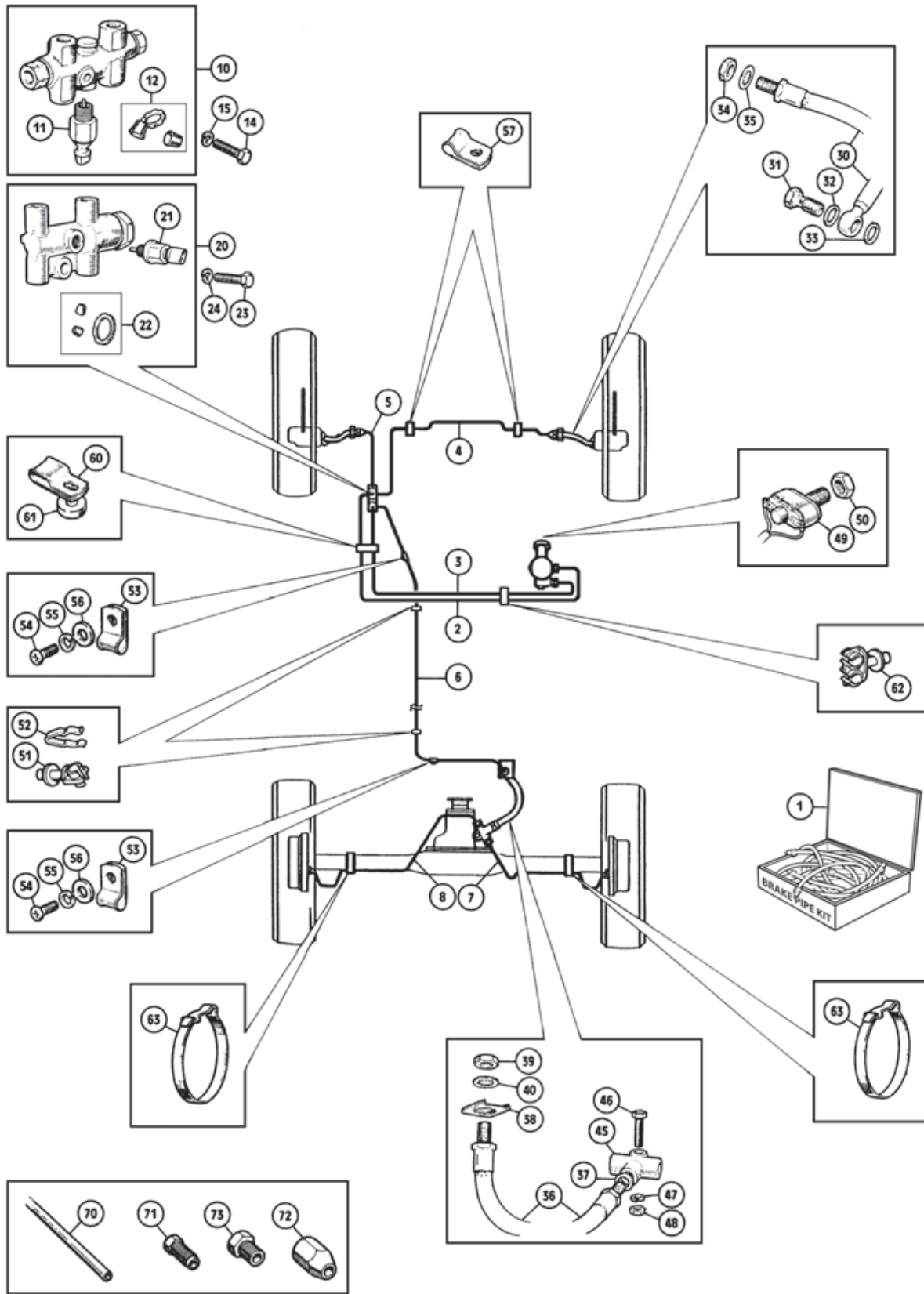
**Pipe Clips**

|    |          |       |   |   |                               |
|----|----------|-------|---|---|-------------------------------|
| 40 | GHF1192  | £0.30 | CLIP, plastic, alternative                | 2 | pipe to floor support channel |
| 41 | 6K35     | £0.40 | CLIP, metal, alternative                  | 2 |                               |
| 42 | PCR307   | £0.85 | CLIP, brake pipe to heel board & footwell | 2 |                               |
| 43 | PMZ308   | £0.18 | SCREW, clip to heel board & footwell      | 2 |                               |
| 44 | WL700101 | £0.12 | WASHER, locking                           | 2 |                               |
| 45 | GHF306   | £0.19 | WASHER, plain                             | 2 |                               |
| 46 | PCR307   | £0.85 | CLIP, brake pipe to footwell top          | 2 |                               |
| 47 | GHF426   | £0.12 | SCREW, clip to footwell top               | 2 |                               |
| 48 | PCR307   | £0.85 | CLIP, brake pipe to bulkhead              | 2 |                               |
| 49 | PMZ308   | £0.18 | SCREW, clip to bulkhead                   | 2 |                               |
| 50 | WL700101 | £0.12 | WASHER, locking                           | 2 |                               |
| 51 | GHF306   | £0.19 | WASHER, plain                             | 2 |                               |
| 52 | GHF206   | £0.08 | NUT                                       | 2 |                               |
| 53 | CP10605  | NCA   | LIP, brake pipe to pedal box screw        | 1 |                               |
| 54 | ACH5375  | NCA   | STRAP, original                           | 2 | brake pipe to rear axle       |
|    | ACH8650  | £1.90 | STRAP, alternative                        | 2 |                               |



**Brake Pipe Lengths & Fittings**

|    |          |        |                     |     |                   |
|----|----------|--------|---------------------|-----|-------------------|
| 60 | MPCP125  | £16.65 | BRAKE PIPE, copper  | a/r | 7 metre roll      |
|    | MPKF125  | £20.40 | BRAKE PIPE, kunifer | a/r |                   |
| 61 | TM606031 | £0.77  | TUBE NUT, male      | a/r | (3/8" UNF thread) |
| 62 | AEHU1A   | £1.60  | TUBE NUT, female    | a/r |                   |



**Brake Pipes, Hoses & Fittings (Dual Line Systems)**

**Dual Line Brakes 1500cc**  
(G-AN6-212001 on)

**Brake Pipes**

Note: While the Midget 1500cc was manufactured (like its predecessors) in both RHD LHD versions, the latter were exclusively North American specification cars. This catalogue does not cover North American vehicles, if you require a brake pipe (or any other component) for a LHD Midget 1500cc, please telephone your nearest branch for details.

| Part Number | Price £ea. | Description                                  | Req. | Details |
|-------------|------------|--|------|---------|
| 1           | £65.70     | BRAKE PIPE KIT, RHD                          | 1    | copper  |
| 2           | NCA        | PIPE, front master cyl. outlet to PDWA valve | 1    | }       |
| 3           | £13.55     | PIPE, rear master cyl. outlet to PDWA valve  | 1    |         |
| 4           | NCA        | PIPE, PDWA valve to RH front brake hose      |      |         |
| 5           | £10.18     | PIPE, PDWA valve to LH front brake hose      | 1    |         |
|             |            |  |      |         |

**Brake Pipes (Continued)**

| Ill. | Part Number | Price £ea. | Description                         | Req. | Details |
|------|-------------|------------|-------------------------------------|------|---------|
| 6    | GPP82AC     | £15.85     | PIPE, PDWA valve to rear brake hose | 1    | }       |
| 7    | GPP20AA     | £9.90      | PIPE, 3 way union to RH rear brake  | 1    |         |
| 8    | GPP32AA     | £11.82     | PIPE, 3 way union to LH rear brake  | 1    |         |

**PDWA Valve**

There are two types of 'Brake Pressure Differential Warning Actuator' (PDWA) valves which may be found under the bonnet of your dual line-braked Midget 1500cc. They may be easily identified by the material that the main valve body is made from.

The one you are more likely to find is the cast iron item (AAU2583), which was the factory fitment during the period in which your car was built. On earlier USA market cars, plus other vehicles from the British Leyland line up, a brass PDWA valve (13H5905) was fitted, new brass valves have at times been more prevalent in the classic car spares market, with the result that many are now fitted to late model Midget 1500cc's. As assemblies, the cast iron and brass valves are inter-changeable, however the actuator switches screwed into the bodies are not.

The switch to fit the brass valve, RTC826, has a coarse pitch thread of approximately 9mm diameter, whereas the switch for the cast iron valve, AAU1700A, has a fine pitch thread of approximately 15mm diameter.

|    |          |        |                                       |   |                         |
|----|----------|--------|---------------------------------------|---|-------------------------|
| 10 | AAU2583  | NCA    | VALVE ASSEMBLY, PDWA, (cast iron)     | 1 | } original, (cast iron) |
| 11 | AAU2454  | £14.60 | SWITCH, brake failure                 | 1 |                         |
| 12 | BAU1775  | NCA    | REPAIR KIT, valve                     | 1 |                         |
| 14 | BH604141 | £0.76  | BOLT, (valve to LH front inner wing)  | 1 |                         |
| 15 | GHF331   | £0.12  | WASHER, locking                       | 1 | } replacement, (brass)  |
| 20 | 13H5905  | NCA    | VALVE ASSEMBLY, PDWA, (brass)         | 1 |                         |
| 21 | AAU1700A | £25.00 | SWITCH, actuator                      | 1 |                         |
| 22 | BAU1704A | £10.00 | REPAIR KIT, valve                     | 1 |                         |
| 23 | GHF101   | £0.19  | SCREW, (valve to LH front inner wing) | 1 |                         |
| 24 | GHF331   | £0.12  | WASHER, locking                       | 1 |                         |

**Brake Hoses and Fittings**

|    |          |        |  |   |                            |
|----|----------|--------|--|---|----------------------------|
| 30 | GBH157   | £8.00  | BRAKE HOSE, front, (standard)          | 2 |                            |
|    | GBH157Z  | £7.27  | BRAKE HOSE, front, (aftermarket)       | 2 |                            |
|    | GBH157SS | £25.00 | BRAKE HOSE, front, (*AeroQuip/braided) | 2 |                            |
| 31 | C5192A   | £5.39  | BANJO BOLT, front hose to caliper      | 2 | } bolt head to banjo       |
| 32 | 3H550    | £0.46  | WASHER, copper                         | 2 |                            |
| 33 | 233220A  | £0.55  | WASHER, copper                         | 2 |                            |
| 34 | GHF202   | £0.12  | NUT, front hose to inner wheel arch    | 2 |                            |
| 35 | GHF323   | £0.12  | WASHER, shakeproof                     | 2 |                            |
| 36 | GBH158   | £7.20  | BRAKE HOSE, rear, (standard)           | 2 |                            |
|    | GBH158Z  | £5.20  | BRAKE HOSE, rear, (aftermarket)        | 2 |                            |
|    | GBH158SS | £26.40 | BRAKE HOSE, rear, (*AeroQuip/braided)  | 2 |                            |
| 37 | 233220A  | £0.55  | WASHER, copper                         | 2 | } rear hose to 3 way union |
| 38 | 1G9198   | £2.00  | LOCK PLATE                             | 2 |                            |
| 39 | GHF202   | £0.12  | NUT                                    | 2 |                            |
| 40 | GHF323   | £0.12  | WASHER, shakeproof                     | 2 |                            |

**Unions, Brake Light Switch and Fittings**

|    |          |        |                                |   |                       |
|----|----------|--------|--------------------------------|---|-----------------------|
| 45 | 3H2424   | £6.80  | UNION, 3 way                   | 1 | } (fits on pedal box) |
| 46 | BH604101 | £0.29  | BOLT, 3 way union to rear axle | 1 |                       |
| 47 | GHF331   | £0.12  | WASHER, locking                | 1 |                       |
| 48 | GHF200   | £0.12  | NUT                            | 1 |                       |
| 49 | BHA4675  | £12.90 | SWITCH, brake light            | 1 |                       |
| 50 | NT606041 | £0.44  | NUT                            | 1 |                       |

**Pipe Clips**

|    |          |       |   |   |                                 |
|----|----------|-------|---|---|---------------------------------|
| 51 | GHF1192  | £0.30 | CLIP, plastic, alternative  | 2 | } pipe to floor support channel |
| 52 | 6K35     | £0.40 | CLIP, metal, alternative  | 2 |                                 |
| 53 | PCR307   | £0.85 | CLIP, pipe to heel board & footwell   | 2 | }                               |
| 54 | PMZ308   | £0.18 | SCREW, clip to heel board & footwell  | 2 |                                 |
| 55 | WL700101 | £0.12 | WASHER, locking   | 2 |                                 |
| 56 | GHF306   | £0.19 | WASHER, plain   | 2 |                                 |
| 57 | PCR311   | £0.85 | CLIP, pipe to steering rack mount   | 2 |                                 |
| 60 | AHA8683  | £2.87 | CLIP<br>(Brake pipes to screw securing pedal box aperture blanking plate).  | 1 |                                 |
| 61 | AHH6247  | NCA   | SPACER, between clip & blanking plate                                       | 1 |                                 |
| 62 | 13H9593  | NCA   | CLIP, bulkhead<br>(For brake pipes between master cylinder and PDWA valve). | 5 |                                 |
| 63 | ACH5375  | NCA   | STRAP, original   | 2 | } brake pipe to rear axle       |
|    | ACH8650  | £1.90 | STRAP, alternative  | 2 |                                 |

**Brake Pipe Lengths & Nuts**

|    |         |        |                    |     |                |
|----|---------|--------|--------------------|-----|----------------|
| 70 | MPCP125 | £16.65 | BRAKE PIPE, copper | a/r | } 7 metre roll |
|----|---------|--------|--------------------|-----|----------------|

|    |          |        |                     |     |                    |
|----|----------|--------|---------------------|-----|--------------------|
|    | MPKF125  | £20.40 | BRAKE PIPE, kunifer | a/r | }                  |
| 71 | TM606031 | £0.77  | TUBE NUT, male      | a/r | } 3/8" UNF thread  |
| 72 | AEHU1A   | £1.60  | TUBE NUT, female    | a/r | }                  |
| 73 | BHA4706  | £1.10  | TUBE NUT, male      | a/r | } 7/16" UNF thread |

**Brake Bleeding and Dual Circuit Brakes**

The recommended replacement period for the originally specified brake fluid is 2 years.

Girling, the manufacturers of brake systems fitted on many motor cars, write:

"To enable brake fluid to work, it has to remain incompressible even at the high temperatures which can be generated within the brake system - up to 170°C. However, brake fluid is hygroscopic, which means that by its chemical nature it absorbs moisture (water) from the atmosphere through the reservoir breather & the flexible hoses. When the moisture builds up there is a major risk that, under heavy braking, the fluid will 'boil'. The water in the system near the 'hot spots' (calipers & wheel cylinders) turns to vapour and then compresses. The technical term is vapour lock. The reality is at best a soft, spongy pedal, at worst total brake failure."

They recommend that the boiling point of brake fluid should be tested periodically to indicate its moisture content. Such test equipment may not be readily available to the private owner. Thus the 2 yearly renewal procedure should be adopted.

The brake bleeding operation is clearly detailed in all quality service manuals for all types of car. What is missing from many publications is how to cope with dual circuit systems fitted with the pressure differential warning actuator (PDWA) valve. The trick with dual circuit systems incorporating the PDWA valve is to take matters slowly, bleeding one fully opened screw at a time, unless you can rely on assistants who would otherwise be required. Do not pump up pressure, nor push the pedal through its full stroke during the bleeding operation.

After bleeding the brakes completely, the brake warning light on the fascia is often illuminated. This will have been caused during the bleeding operation by a differential in fluid pressure in the system moving the valve shuttle, actuating the switch and blocking off one fluid circuit (exactly what it is supposed to do in the event of failure of one of the brake circuits). To re-centralise the shuttle the following steps should be taken:

1. Fit a rubber tube, as used in the bleeding operation, to a bleed screw at the opposite end of the car to that which has just been bled. Submerge the other end of the tube in a container of appropriate brake fluid.
2. Open the bleed screw.
3. Switch on the ignition but DO NOT START THE ENGINE (the brake warning light will glow).
4. Exert a steady but light pressure on the brake pedal until the brake light is extinguished. The moment the light goes out close the bleed screw and stop pressing the pedal (a click may be felt through the pedal as the shuttle returns to its mid-position).
5. Tighten all bleed screws.
6. When the system is sealed, depress the brake pedal and test for 'feel'. The brake failure warning light should not glow if the brakes are correctly bled and the PDWA valve shuttle is set centrally.

Note: If the pedal is pushed too hard the shuttle will move to the other side of the valve, thus requiring the procedure to be repeated on a brake bleed screw at the opposite end of the car.

**Clutch & Brake Fluids**

When did you last change your Clutch/Brake fluid?

DOT3 fluid ought to be completely discarded, DOT4 ('GBF4') should be installed and replaced every 2 years, as recommended by manufacturers. An alternative, especially if you are replacing master cylinders, brake calipers and/or wheel cylinders, is to thoroughly flush out the pipes and install Silicone fluid (DOT5 'ABF'), which is 'Non-Hygroscopic', so it doesn't promote rust problems in the hydraulic system. The bonus is that it won't damage paint work.

When silicone is in use it will provide years of trouble free braking and an end to the monotonous and expensive pastime of repairing or replacing worn or leaking hydraulic components. Racing Fluid (DOT5.1 'GBF5') really is the ultimate in brake fluid. Its anti-boil properties mean that even when the brakes get hot the fluid will remain efficient, rather than boiling locally (such as in the calipers) into useless vapour. Ideal on the race track or when the brakes are used to their limits. Due to its high 'Hygroscopic' nature, DOT5.1 Racing fluid should be replaced annually otherwise the quality and effectiveness will be drastically reduced.

**Brake/Clutch Fluid (DOT4 Specification)**

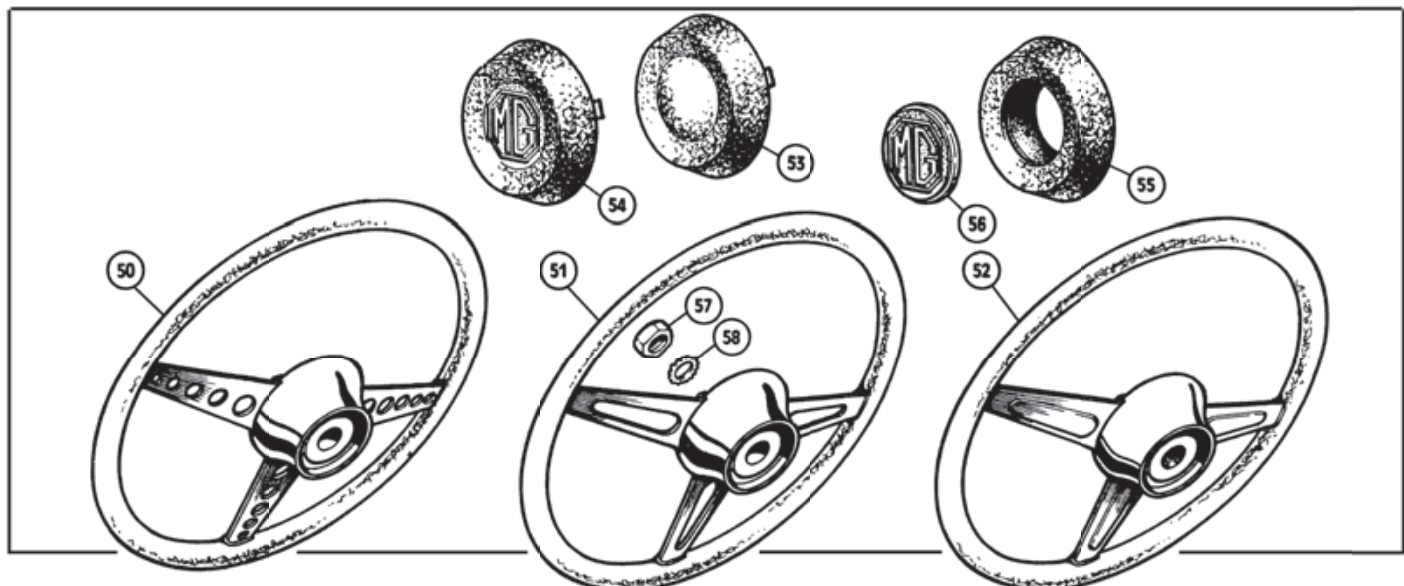
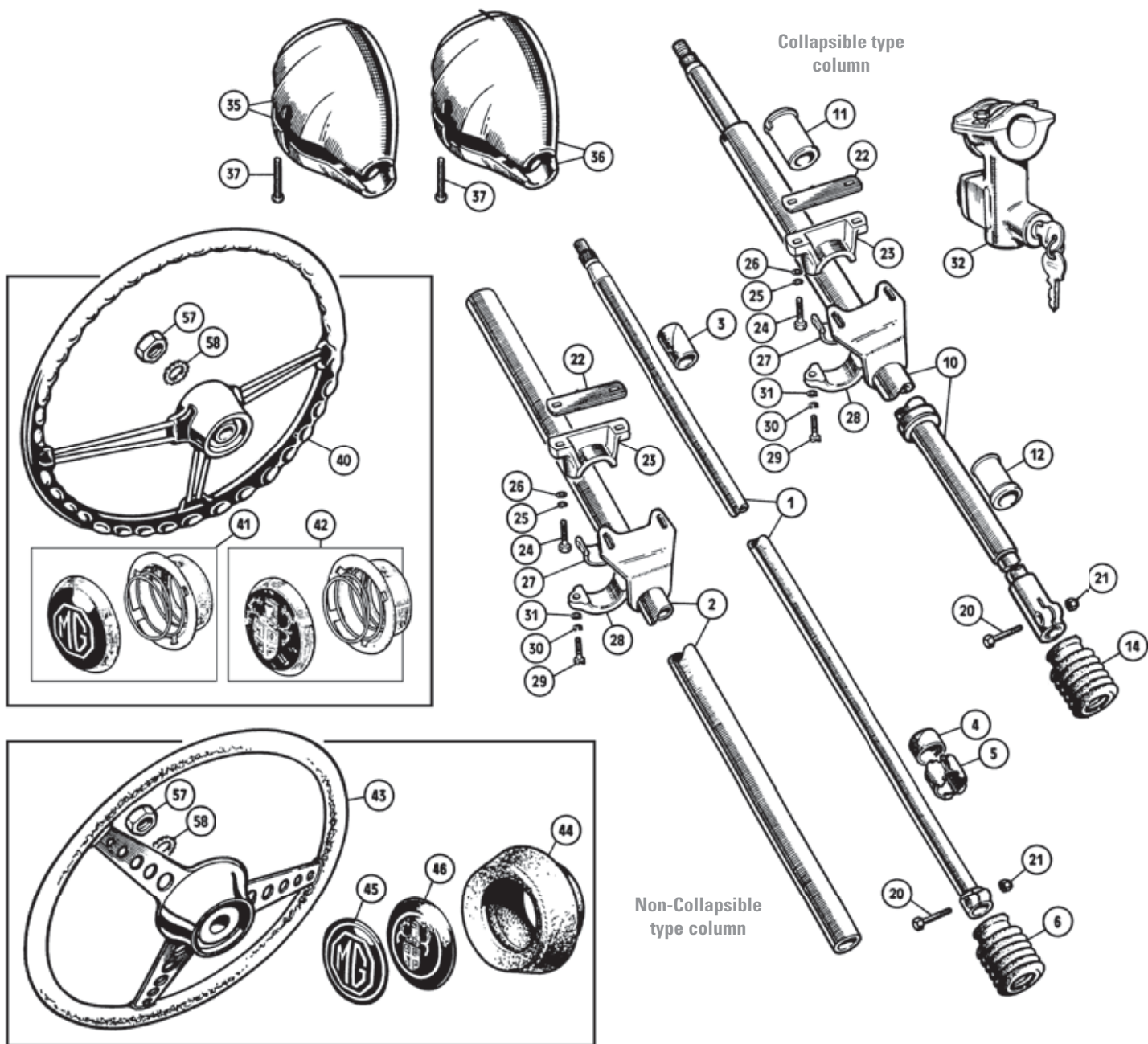
| Ill. | Part Number | Price £ea. | Description              | Req. | Details |
|------|-------------|------------|--------------------------|------|---------|
| NI   | GBF4102     | £5.45      | BRAKE/CLUTCH FLUID, DOT4 | a/r  | 500ml   |
| NI   | GBF4103     | £10.74     | BRAKE/CLUTCH FLUID, DOT4 | a/r  | 1 litre |
| NI   | GBF4104     | £42.00     | BRAKE/CLUTCH FLUID, DOT4 | a/r  | 5 litre |

**Silicone Brake/Clutch Fluid (DOT5 Specification)**

|    |      |        |                          |     |                   |
|----|------|--------|--------------------------|-----|-------------------|
| NI | ABF3 | £18.00 | BRAKE/CLUTCH FLUID, DOT5 | a/r | silicone, 500ml   |
| NI | ABF4 | £30.00 | BRAKE/CLUTCH FLUID, DOT5 | a/r | silicone, 1 litre |

**Racing Brake/Clutch Fluid (DOT5.1 Specification)**

|    |         |        |                            |     |                 |
|----|---------|--------|----------------------------|-----|-----------------|
| NI | GBF5102 | £7.62  | BRAKE/CLUTCH FLUID, DOT5.1 | a/r | racing, 500ml   |
| NI | GBF5103 | £14.25 | BRAKE/CLUTCH FLUID, DOT5.1 | a/r | racing, 1 litre |



Steering Column & Wheels

Steering Columns, Non-Collapsible

| Ill. | Part Number | Price Eea. | Description                           | Req. | Details      |
|------|-------------|------------|---------------------------------------|------|--------------|
| 1    | 17H9185     | NCA        | COLUMN, inner RHD/LHD, (no lock)      | 1    | G-AN4, H-AN9 |
| 2    | 17H9184     | NCA        | COLUMN, outer RHD/LHD, (no lock)      | 1    |              |
|      | 27H2359     | NCA        | COLUMN, inner RHD, (accepts lock)     | 1    |              |
|      | 27H2361     | NCA        | COLUMN, inner LHD, (accepts lock)     | 1    |              |
|      | 27H2358     | NCA        | COLUMN, outer RHD, (accepts lock)     | 1    |              |
|      | 27H2360     | NCA        | COLUMN, outer LHD, (accepts lock)     | 1    |              |
|      | 37H4769     | NCA        | COLUMN, inner RHD/LHD, (no lock)      | 1    |              |
|      | 37H4766     | NCA        | COLUMN, outer RHD/LHD, (no lock)      | 1    |              |
|      | 37H4770     | NCA        | COLUMN, inner RHD/LHD, (accepts lock) | 1    |              |
|      | 37H4771     | NCA        | COLUMN, outer RHD, (accepts lock)     | 1    |              |
|      | 37H4772     | NCA        | COLUMN, outer LHD, (accepts lock)     | 1    |              |
| 3    | AHA5893     | £2.20      | BUSH, upper                           | 1    |              |
| 4    | 13H569      | £2.60      | BUSH, lower                           | 1    |              |
| 5    | 13H568      | NCA        | CLIP, lower bush securing             | 1    |              |
| 6    | AHA5435     | £2.80      | SEAL, draught excluding               | 1    |              |

Steering Columns, Collapsible

Note: 1275cc Sprites & Midgets were freely available with RHD or LHD specification. While the Midget 1500cc (G-AN6) was manufactured in both RHD and LHD versions, the latter were exclusively North American market cars. This catalogue does not cover North American vehicles, if you require a steering column part (or any other component) for a LHD Midget 1500cc, please contact your local branch for details.

|    |          |       |   |   |                                     |
|----|----------|-------|---|---|-------------------------------------|
| 10 | AHA9792  | NCA   | COLUMN ASSEMBLY, RHD, new                   | 1 | G-AN5-105501 On,<br>To G-AN6-170989 |
|    | AHA9792E | NCA   | COLUMN ASSEMBLY, RHD, *recon<br>(Exchange). | 1 |                                     |
|    | CHA558   | NCA   | COLUMN ASSEMBLY, RHD, new                   | 1 | G-AN6-170990 On                     |
|    | CHA558E  | NCA   | COLUMN ASSEMBLY, RHD, *recon<br>(Exchange). | 1 |                                     |
|    | AHA9882  | NCA   | COLUMN ASSEMBLY, LHD, new                   | 1 | G-AN5-105501 On                     |
|    | AHA9882E | NCA   | COLUMN ASSEMBLY, LHD, *recon<br>(Exchange). | 1 |                                     |
| 11 | MGP1050B | £8.34 | BUSH, upper                                 | 1 |                                     |
| 12 | MPB1002  | £5.34 | BUSH, lower                                 | 1 |                                     |
| 14 | AHA9801  | £2.84 | SEAL, draught excluding                     | 1 | From G-AN5-105501                   |
|    | CHA457   | NCA   | SEAL, draught excluding                     | 1 | To G-AN6-170989                     |
|    | CHA559   | NCA   | SEAL, draught excluding                     | 1 | From G-AN6-170990                   |

Steering Column Mountings

|    |          |       |                          |     |                         |
|----|----------|-------|--------------------------|-----|-------------------------|
| 20 | 53K1013  | £1.75 | BOLT, clamping           | 1   | column to steering rack |
| 21 | LNZ104   | £1.44 | NUT, locking             | 1   |                         |
| 22 | 2A6144   | NCA   | SHIM                     | a/r |                         |
| 23 | 2A6132   | NCA   | BRACKET, column mounting | 1   |                         |
| 24 | GHF101   | £0.19 | SCREW, bracket to body   | 2   |                         |
| 25 | GHF331   | £0.12 | WASHER, locking          | 2   |                         |
| 26 | GHF300   | £0.12 | WASHER, plain            | 2   |                         |
| 27 | 667-795  | NCA   | SEATING, column bracket  | 1   |                         |
| 28 | 2A6133   | NCA   | CAP, bracket             | 1   |                         |
| 29 | SH504091 | £0.44 | SCREW, cap to bracket    | 2   |                         |
| 30 | GHF331   | £0.12 | WASHER, locking          | 2   |                         |
| 31 | GHF300   | £0.12 | WASHER, plain            | 2   |                         |
| 32 |          | NCA   | STEERING LOCK            | 1   |                         |

Steering Column Cowls

|    |         |        |                                   |   |  |
|----|---------|--------|-----------------------------------|---|--|
| 35 | 18G8713 | £21.00 | COWLING, top & bottom halves, RHD | 1 | G-AN4, H-AN9 (without<br>(headlamp flash on stalk)                                   |
|    | 18G8388 | NCA    | COWLING, top & bottom halves, LHD | 1 |  |
| 36 | 18G8713 | £21.00 | COWLING, top & bottom halves, RHD | 1 | G-AN4, H-AN9 (with head-<br>lamp flash on stalk) all G-AN5,<br>G-AN6, H-AN10, A-AN10 |
|    | 18G8714 | £26.50 | COWLING, top & bottom halves, LHD | 1 |  |
| 37 | RMZ214  | £0.29  | SCREW, cowl                       | 4 |  |
|    | RMP214  | £1.28  | SCREW, cowl, chrome               | 4 |  |

Steering Wheels

Note: Horn push pads are included here as they are seen to be part of the steering wheel. However, the full range of horn pushes and their associated components may be found in 'Switches & Controls (Fascia & Column)' on page 199.

|    |          |         |                                     |   |                                    |
|----|----------|---------|-------------------------------------|---|------------------------------------|
| 40 | AHA9193  | £243.00 | STEERING WHEEL, (wire spokes)       | 1 | G-AN4, H-AN9                       |
| 41 | BHA4442  | NCA     | HORN PUSH, 'MG' logo                | 1 |                                    |
| 42 | BHA4441X | NCA     | HORN PUSH, 'Austin' logo            | 1 |                                    |
| 43 | BHH111   | NCA     | STEERING WHEEL, (five hole spokes)* | 1 | To G-AN5-89514,<br>To H-AN10-86302 |
| 44 | 31G1039  | NCA     | CENTRE PAD*                         | 1 |                                    |
| 45 | BHA4979  | NCA     | BADGE, centre pad, 'MG' logo*       | 1 |                                    |
| 46 | BHA5010  | NCA     | BADGE, centre pad, 'Austin' logo*   | 1 |                                    |

\*Note: The steering wheel BHH111 introduced for the 1970 model year was the first on non-American Sprites & Midgets to be devoid of a horn push (the horn was operated from the indicator stalk). This state was not to last for long, however, because in July 1970 a new (but similar) steering wheel was introduced with a horn push pad in the centre. If you have an early 1970 car and you're stuck for a

BHH111 steering wheel, any of the later three wheels will do the job (BHH1307 is closest to original in style - it has five hole spokes), together with an appropriate horn push to act as a centre pad.

|    |          |        |                                    |   |  |
|----|----------|--------|------------------------------------|---|--|
| 50 | BHH1307  | NCA    | STEERING WHEEL, (five hole spokes) | 1 | G-AN5-89515 To<br>G-AN5-123730,<br>H-AN10-86303 On, A-AN10                 |
| 51 | BHH1307  | NCA    | STEERING WHEEL, (slotted spokes)   | 1 |  |
| 52 | BHH1307  | NCA    | STEERING WHEEL, (embossed spokes)  | 1 | G-AN5-135882 On, G-AN6   |
| 53 | BHA5053  | NCA    | HORN PUSH, no logo, (for Sprite)   | 1 | H-AN10-86303 On, A-AN10  |
| 54 | BHA5043  | NCA    | HORN PUSH, black, 'MG' logo        | 1 | G-AN5-89515 To<br>G-AN5-105500   |
|    | BHA5135  | NCA    | HORN PUSH, red, 'MG' logo          | 1 |  |
|    | AAU1161X | £30.65 | HORN PUSH, gold, 'MG' logo         | 1 | G-AN5-105501 On,<br>To G-AN6-200000<br>used on selected<br>1975 G-AN6 cars |

Note: The above horn push options are no longer available and can all be replaced by alternative horn push AAU1161. It is a direct fit to the original boss.

|    |         |        |   |   |   |
|----|---------|--------|---|---|---|
| 54 | AAU1161 | £30.65 | HORN PUSH, black, 'MG' logo                 | 1 | use as replacement for NCA<br>horn pushes |
| 55 | CHA748  | £19.35 | CENTRE PAD, hollow centre                   | 1 | G-AN6-200001 On                           |
| 56 | CHA747  | £4.94  | BADGE, black/silver, 'MG' logo, (original)  | 1 |   |
|    | BHH1994 | £3.13  | BADGE, black, 'MG' logo, (alternative)      | 1 |   |
|    | BHH2687 | £5.34  | BADGE, red/silver, 'MG' logo, (alternative) | 1 |   |
| 57 | ACH6001 | £4.62  | NUT, steering wheel to column               | 1 |   |
|    | BHH2103 | £3.66  | NUT, steering wheel to collapsible column   | 1 |   |
| 58 | 6K900   | £0.82  | WASHER, shakeproof                          | 1 |   |

Removing and Refitting Components

1. The steering lock

There are several ways of removing steering lock shear bolts, which by security conscious design will have sheared their heads off during fitting. The methods range from the ham-fisted (ignoring the bolts and simply hack-sawing the lock off, thereby destroying it) to a couple of more rational ideas described below. If there is any of the shear bolt material proud of the steering lock casting, it may be possible to create a slot across it with careful use of a hacksaw and then undo the bolt with a screwdriver. If this is not possible, the bolt can be undone by putting the point of a centre punch near the outer edge of the sheared surface of the bolt, then angling the punch so that when struck by a hammer it knocks the bolt round in an anti-clockwise direction. Repeating this action will, of course, eventually undo the bolt. Granted, it's a slow procedure, but it works every time.

Drilling the bolts out is not really recommended if the lock is to be saved, unless you are remarkably skillful (or lucky) in your aim, the drill will probably drift into the soft metal of the lock casting, leaving rather too much of the relatively harder bolt complete. In the same vein, using an 'Easyout' (a device for removing broken studs) is a bit of a gamble, if the Easyout breaks, as it will if you get a little too enthusiastic with it, you will be left staring at something that's definitely too hard to drill out.

2. The steering wheel

When trying to ease the steering wheel off the tapered splines on the top of the column without the aid of the correct wheel pulling tool (i.e. jiggling it from side to side and tugging at the same time, or tapping the back of the wheel with a soft faced hammer), make sure that the wheel retaining nut is still held on the end of the column by a thread or two.

You'll have saved face - literally - when the wheel eventually breaks free in a hurry from its splines. Going back to the start of the task, scratch a mark on the top of the inner column to match another on the wheel centre, so that later during re-assembly you don't have to go through the hit and miss process of trying to get the wheel on straight again.

3. Joining the steering column to the steering rack

Never attempt to join the column and steering rack together without the rack clamps being loose enough to allow a little rotation of the rack in its mountings. The movement will allow the splines of the column and rack to settle properly in line with each other; only then should all the bolts be nipped up tight: the column pinch bolt first, followed by the rack mountings. If the rack pinion was not quite in line, so that the column exerted a lateral pressure on it, abnormal wear on bushes and bearings would result.

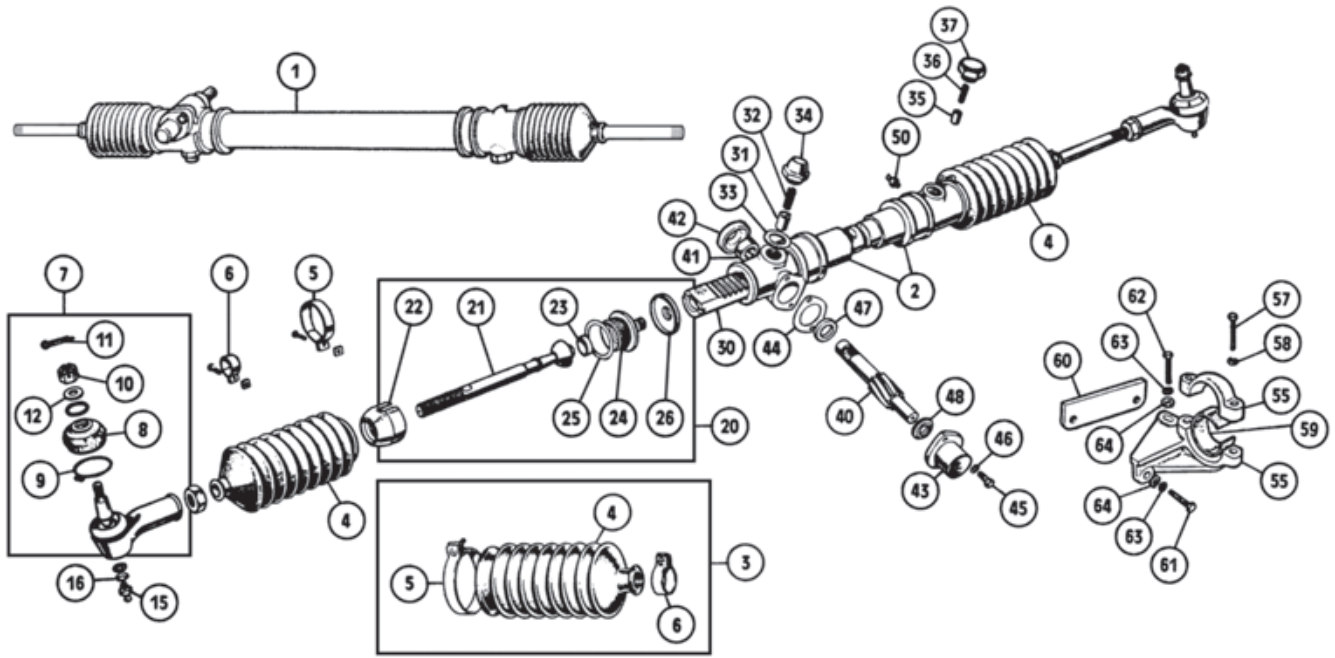
The Embarrassing Horn Fault

One sunny afternoon, you find yourself driving along in town with the hood down, generally enjoying life. You turn a corner slowly into a crowded street in your gleaming pride and joy and...the horn blares out, whereupon everyone stops and stares/glares at you. But you're sure you didn't touch the horn. Later, you drive over a bump while following a taxi and the horn goes off again. You hide miserably behind the steering wheel, as much out of sight of the taxi driver as possible. Once back at the sanctuary of your house, you wreak revenge on the horn controls, carrying out a thorough inspection and overhaul. A couple of days later, the same embarrassing events repeat themselves. You can't believe it.

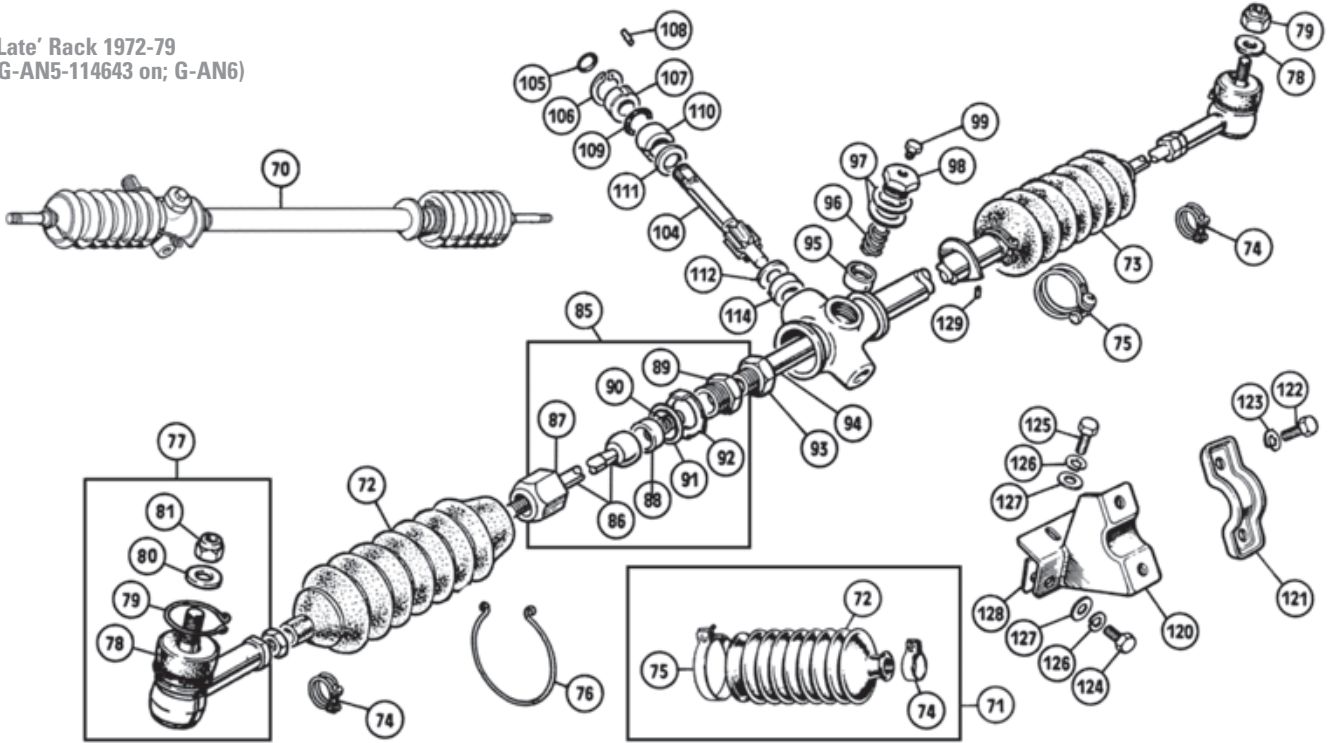
Try this test: Hold the steering wheel and try to pull it back towards yourself, then push it forwards, away from yourself, as far as you can. You will probably be shocked at the amount of longitudinal play (though not as shocked as when the horn goes off again).

The excessive play - which at its worst point enables the horn circuit to be unintentionally completed - is due to worn thrust washers on the steering rack pinion. If you fancy your chances dealing with fine tolerance shims & things, have a go at repairing it. If you're sensible, exchange your steering rack for a new or reconditioned item.

'Early' Rack (1967-71)  
(G-AN4; to G-AN5-114642; H-AN9; H-AN10; A-AN10)



'Late' Rack 1972-79  
(G-AN5-114643 on; G-AN6)



**Steering Racks**

Two types of rack were fitted, the Morris Minor sourced item giving way to the later Triumph design (intermittently) from GAN5-114643. The racks are not interchangeable unless the mounting brackets, track rod ends and steering arms (on the stub axles) are also changed.

'Early' Rack (1967-71)  
(G-AN4; to G-AN5-114642; H-AN9; H-AN10; A-AN10)

| ill. | Part Number | Price £ea. | Description                        | Req. | Details                      |
|------|-------------|------------|------------------------------------|------|------------------------------|
| 1    | ACG6010     | £147.10    | STEERING RACK, RHD, new            | 1    | 1967-68                      |
|      | ACG6010E    | NCA        | STEERING RACK, RHD, recon/exchange | 1    | To G-AN4-61165               |
|      | ACG6009     | £147.20    | STEERING RACK, LHD, new            | 1    | To H-AN9-72528               |
|      | ACG6009E    | NCA        | STEERING RACK, LHD, recon/exchange | 1    |                              |
|      | BTA1096     | £147.20    | STEERING RACK, RHD, new            | 1    | 1968-72,<br>From G-AN4-61166 |
|      | BTA1096E    | NCA        | STEERING RACK, RHD, recon/exchange | 1    | To G-AN5-114642              |
|      | BTA1097     | £147.20    | STEERING RACK, LHD, new            | 1    | From H-AN9-72529             |
|      | BTA1097E    | NCA        | STEERING RACK, LHD, recon/exchange | 1    | H-AN10, A-AN10               |

|    |          |        |                       |   |                              |
|----|----------|--------|-----------------------|---|------------------------------|
| 2  | ACA6020  | NCA    | HOUSING, rack, RHD    | 1 |                              |
|    | ACA6019  | NCA    | HOUSING, rack, LHD    | 1 |                              |
| 3  | ACA6029K | £5.90  | GAITER KIT            | 2 | one per end                  |
| 4  | ACA6029  | £5.70  | GAITER, rack          | 2 |                              |
| 5  | BMK924A  | £1.55  | STEEL CLIP, large     | 2 |                              |
| 6  | 3H2963   | £0.76  | STEEL CLIP, small     | 2 |                              |
| 7  | GSJ169   | £9.00  | TRACK ROD END         | 2 |                              |
|    | GSJ169Z  | £7.20  | TRACK ROD END         | 2 | aftermarket                  |
| 8  | 7H3762   | £2.80  | GAITER, track rod end | 2 |                              |
| 9  | 7H3565   | £2.29  | CLIP, gaiter          | 2 |                              |
| 10 | NL607041 | £1.10  | NUT, slotted          | 2 |                              |
| 11 | GHF504   | £0.14  | SPLIT PIN             | 2 |                              |
|    | GHF224   | £0.34  | NUT, nyloc            | 2 | alternative to items 10 & 11 |
| 12 | GHF303   | £0.19  | WASHER, plain         | 2 |                              |
| 15 | UHN305   | £1.85  | GREASE NIPPLE         | 2 |                              |
| 16 | ACH6173  | £0.25  | WASHER, fibre         | 2 |                              |
| 20 | ACA6018  | NCA    | TRACK ROD ASSEMBLY    | 2 |                              |
| 21 | ACA6015  | NCA    | TRACK ROD             | 2 |                              |
| 22 | ACA5304  | £40.00 | BALL HOUSING, outer   | 2 |                              |
| 23 | ACA5246  | £12.00 | SEAT, ball            | 2 |                              |

'Early' Rack (1967-71) (Continued)

| ill. | Part Number | Price Eea. | Description                            | Req. | Details  |
|------|-------------|------------|--|------|--|
| 24   | ACA6031     | £33.50     | BALL HOUSING, inner                    | 2    |  |
| 25   | ACA6017     | NCA        | SHIM, 0.002"                           | a/r  |  |
|      | ACA5301     | NCA        | SHIM, 0.003"                           | a/r  |  |
|      | ACA5302     | NCA        | SHIM, 0.005"                           | a/r  |  |
|      | ACA5303     | NCA        | SHIM, 0.010"                           | a/r  |  |
| 26   | ACA5247     | £4.70      | LOCK TAB                               | 2    |  |
| 30   | ACA6026     | NCA        | RACK                                   | 1    |  |
| 31   | ACA5244     | £10.74     | PAD, damper                            | 1    |  |
| 32   | ACA5248     | £5.90      | SPRING, pad                            | 1    |  |
| 33   | ACA5249     | £2.72      | SHIM, (0.003")                         | a/r  |  |
|      | ACA5275     | NCA        | SHIM, (0.010")                         | a/r  |  |
| 34   | ACA5245     | £11.70     | HOUSING, damper                        | 1    |  |
| 35   | ACA5284     | £3.60      | PAD, secondary damper                  | 1    |  |
| 36   | ACA5286     | NCA        | SPRING, pad                            | 1    |  |
| 37   | ACA5285     | £3.86      | HOUSING, secondary damper              | 1    |  |
| 40   | ACA6028     | NCA        | PINION, RHD                            | 1    | } To G-AN4-61165,<br>To H-AN9-72528 (groove<br>around pinion spline)   |
|      | ACA6027     | £15.00     | PINION, LHD                            | 1    |  |
| 41   | ACA5261     | £1.33      | SEAL, pinion                           | 1    | } G-AN4-61166 On,<br>To G-AN5-114642,<br>H-AN9-72529 On, H-AN10,<br>A-AN10 (machined flat<br>across pinion spline) |
|      | BTA942      | NCA        | PINION, RHD                            | 1    |  |
|      | BTA941      | NCA        | PINION, LHD                            | 1    |  |
|      | BTA9008     | NCA        | SEAL, pinion                           | 1    |  |
| 42   | AHA5496     | NCA        | RETAINER, pinion seal                  | 1    |  |
| 43   | ACA5307     | NCA        | BEARING, pinion tail                   | 1    |  |
| 44   | ACA5259     | NCA        | SHIM, (0.003")                         | a/r  |  |
|      | ACA5260     | NCA        | SHIM, (0.005")                         | a/r  |  |
|      | ACA5320     | NCA        | SHIM, (0.010")                         | a/r  |  |
| 45   | AJD6155Z    | £0.70      | SCREW, bearing to rack housing         | 2    |  |
| 46   | GHF331      | £0.12      | WASHER, locking                        | 2    |  |
| 47   | ACA5257     | £2.54      | THRUST WASHER, pinion, upper           | 1    |  |
| 48   | ACA5258     | NCA        | THRUST WASHER, pinion, lower           | 1    |  |
| 50   | UHN305      | £1.85      | NIPPLE, rack lubrication               | 1    |  |
| 55   | AHA5391     | NCA        | BRACKET, rack mounting, RH             | 1    |  |
|      | AHA5392     | NCA        | BRACKET, rack mounting, LH             | 1    |  |
| 57   | BH505121    | £0.94      | BOLT, clamping                         | 4    |  |
| 58   | GHF332      | £0.19      | WASHER, locking                        | 4    |  |
| 59   | 2A6128      | £0.98      | SEATING, rack                          | 2    |  |
| 60   | AHA8718     | NCA        | SHIM, mounting bracket, (1/32")        | a/r  | } passenger side<br>} mounting only  |
| 61   | SH605061    | £0.13      | SCREW, bracket to front of crossmember | 4    |  |
| 62   | GHF103      | £0.42      | SCREW, bracket to top of crossmember   | 2    |  |
| 63   | GHF332      | £0.19      | WASHER, locking                        | 6    |  |
| 64   | GHF301      | £0.10      | WASHER, plain                          | 6    |  |

'Late' Rack 1972-79

(G-AN5-114643 on; G-AN6)

|    |           |         |                             |     |  |
|----|-----------|---------|-----------------------------|-----|--|
| 70 | AHA9956   | £147.20 | STEERING RACK, RHD, new     | 1   | } 1972-79, G-AN5-114643<br>} on; G-AN6 |
|    | AHA9955   | £147.20 | STEERING RACK, LHD, new     | 1   |  |
| 71 | GSV1104/5 | £10.50  | GAITER KIT                  | 1   | services both ends                     |
| 72 | GSV1105   | £7.27   | GAITER, driver's side       | 1   |  |
| 73 | GSV1104   | £6.30   | GAITER, passenger side      | 1   |  |
| 74 | GHC11022  | £1.94   | CLIP, small                 | 2   |  |
| 75 | GHC11035  | £2.20   | CLIP, large, passenger side | 1   |  |
| 76 | EAW4321   | £0.25   | WIRE TIE, driver's side     | 1   |  |
| 77 | GSJ158    | £7.00   | TRACK ROD END               | 2   | } aftermarket                          |
|    | GSJ158Z   | £6.80   | TRACK ROD END               | 2   |  |
| 78 | EAW2270   | £0.78   | GAITER, track rod end       | 2   |  |
| 79 | 138869    | NCA     | CLIP, gaiter                | 2   |  |
| 80 | WB110061  | £0.50   | WASHER, plain               | 2   |  |
| 81 | GHF223    | £0.40   | NUT, nyloc                  | 2   |  |
| 85 | 37H7346   | NCA     | TRACK ROD ASSEMBLY          | 2   |  |
| 86 |           | NCA     | TRACK ROD                   | 2   |  |
| 87 | 128024    | NCA     | BALL HOUSING, outer         | 2   |  |
| 88 | 158732    | £4.84   | SEAT, ball                  | 2   |  |
| 89 | 129963    | NCA     | BALL HOUSING, inner         | 2   |  |
| 90 | 120953    | £3.62   | SPRING, seat                | 2   |  |
| 91 | 130031    | £0.94   | SHIM, (0.002")              | a/r |  |
|    | 130032    | £1.10   | SHIM, (0.010")              | a/r |  |
| 92 | 120957    | £2.24   | LOCK TAB                    | 2   |  |
| 93 | 146364    | NCA     | LOCK NUT                    | 2   |  |
| 94 | 208375    | NCA     | RACK                        | 1   |  |
| 95 | 120946    | £18.45  | PAD, damper                 | 1   |  |
| 96 | 126765    | NCA     | SPRING, pad                 | 1   |  |
| 97 | 120959    | NCA     | SHIM, (0.002")              | a/r |  |
|    | 120949    | NCA     | SHIM, (0.004")              | a/r |  |
|    | 132055    | NCA     | SHIM, (0.010")              | a/r |  |
| 98 | 132053    | NCA     | HOUSING, damper             | 1   |  |
| 99 | ARA1618   | £3.50   | PLUG, grease point          | 1   | } alternatives                         |
|    | 056935    | £1.14   | GREASE NIPPLE               | 1   |  |

|     |          |       |  |     |                                     |
|-----|----------|-------|--|-----|-------------------------------------|
| 104 | 37H7339  | NCA   | PINION, RHD  | 1   |                                     |
|     | 37H7340  | NCA   | PINION, LHD  | 1   |                                     |
| 105 | 128021   | £0.76 | SEAL, pinion   | 1   |                                     |
| 106 | 509537   | £1.03 | CIRCLIP, retaining pinion  | 1   |                                     |
| 107 | 128001   | NCA   | COLLAR   | 1   |                                     |
| 108 | 128008   | NCA   | PIN, securing collar   | 1   |                                     |
| 109 | 120941   | NCA   | SHIM, (0.005")   | a/r |                                     |
|     | 37H7341  | £0.17 | SHIM, (0.010")   | a/r |                                     |
| 110 | 127998   | NCA   | BUSH, pinion, upper  | 1   |                                     |
| 111 | 127999   | NCA   | THRUST WASHER, pinion, (upper)   | 1   |                                     |
| 112 | 128000   | NCA   | THRUST WASHER, pinion, (lower)   | 1   |                                     |
| 114 | 127997   | NCA   | BUSH, pinion, (lower)  | 1   |                                     |
| 120 | AHA9959  | NCA   | BRACKET, rack mounting, RH   | 1   |                                     |
|     | AHA9960  | NCA   | BRACKET, rack mounting, LH   | 1   |                                     |
| 121 | AHA9961  | £3.44 | CLAMP, bracket   | 2   |                                     |
| 122 | SH605061 | £0.13 | SCREW, clamp to bracket  | 4   |                                     |
| 123 | GHF332   | £0.19 | WASHER, locking  | 4   |                                     |
| 124 | SH605061 | £0.13 | SCREW, (bracket to front of crossmember)   | 4   |                                     |
| 125 | GHF103   | £0.42 | SCREW, (bracket to top of crossmember)   | 2   |                                     |
| 126 | GHF332   | £0.19 | WASHER, locking  | 6   |                                     |
| 127 | GHF301   | £0.10 | WASHER, plain  | 6   |                                     |
| 128 | AHA8718  | NCA   | SHIM, mounting bracket, (1/32")  | a/r | } passenger side<br>} mounting only |
| 129 | 145108   | £2.50 | DAMPER PLUG, nylon<br>(This plug is in the rack tube, under the passenger's side rack mounting bracket). | 1   |                                     |

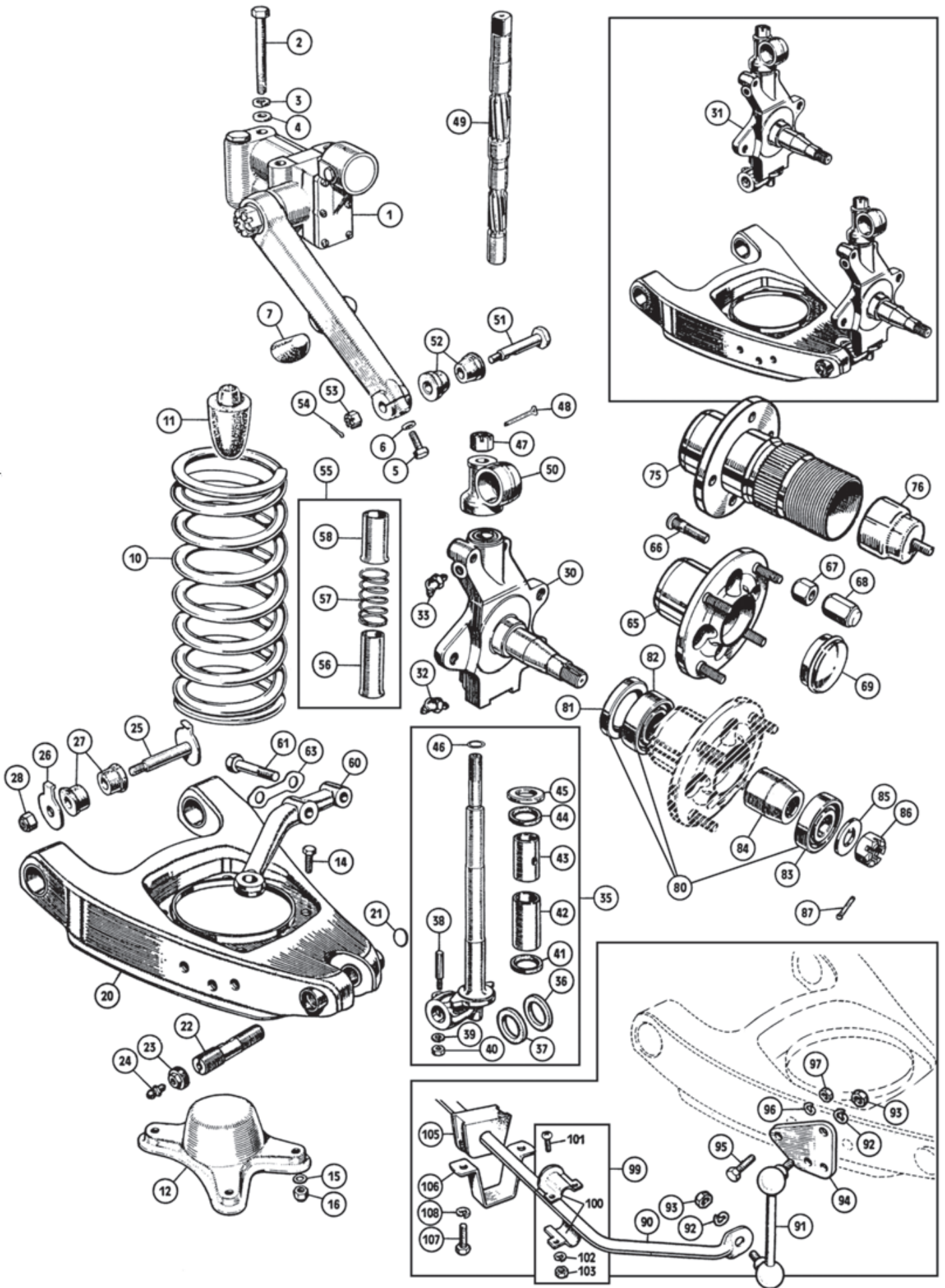
Oil or Grease?

Factory manuals offer the following information on which lubricant to use in each rack:

**Early Rack (1967-71):** At regular intervals, apply a gun filled with SAE 90 Hypoid oil to the lubrication nipple on the rack housing and give ten strokes.

**Late Rack (1972-79):** Remove the grease point plug and screw in place a grease nipple (part number 056935). Turn the steering wheel to full right hand lock, then apply a grease gun (filled with multi-purpose grease), to the nipple and give five strokes only (over greasing may damage the gaiters). Replace the nipple with the plug.

Finally, **NEVER** assume that a reconditioned rack has been pre-filled with lubricant.





Front Suspension

Shock Absorbers & Springs

| Ill. | Part Number | Price £ea. | Description  | Req. | Details  |
|------|-------------|------------|--|------|--|
| 1    | GSA103      | £120.00    | SHOCK ABSORBER, LH, new  | 1    |  |
|      | GSA103E     | £27.60     | SHOCK ABSORBER, LH reconditioned   | 1    | exchange   |
|      | GSA102      | £120.00    | SHOCK ABSORBER, RH, new  | 1    |  |
|      | GSA102E     | £27.60     | SHOCK ABSORBER, RH, reconditioned  | 1    | exchange   |
| 2    | 53K1364     | £2.24      | BOLT, shock absorber to frame  | 6    |  |
| 3    | GHF333      | £0.19      | WASHER, locking  | 6    |  |
| 4    | GHF302      | £0.30      | WASHER, plain  | 6    |  |
| 5    | 53K1389     | £0.76      | BOLT, fulcrum pin clamping   | 2    |  |
| 6    | GHF322      | £0.12      | WASHER, shakeproof   | 2    |  |
| 7    | 2A4082      | £1.60      | BUFFER, shock absorber arm   | 2    |  |
| 10   | CHA129      | £16.00     | ROAD SPRING, front   | 2    | G-AN4, G-AN5,<br>To G-AN6-171477,<br>H-AN9, H-AN10, A-AN10 |
|      | CHA570      | £19.75     | ROAD SPRING, front   | 2    | From G-AN6-171478  |
| 11   | AHA6378     | £4.30      | BUMP STOP  | 2    |  |
| 12   | 2A4031      | £22.30     | SPRING SEAT, lower   | 2    |  |
| 14   | 53K1368     | £0.34      | BOLT, spring seat to lower wishbone  | 8    |  |
| 15   | GHF301      | £0.10      | WASHER, plain  | 8    |  |
| 16   | GHF222      | £0.42      | NUT, nyloc   | 8    |  |
| 20   | AHA7029     | £135.00    | LOWER WISHBONE ASSEMBLY*   | 2    | new, BMH   |
|      | AHA7029Z    | £68.50     | LOWER WISHBONE ASSEMBLY*   | 2    | new, (aftermarket)   |
| 21   | 51K3424     | £0.41      | WELCH PLUG   | 2    |  |
| 22   | 2A4020X     | £8.30      | FULCRUM PIN, king pin to wishbone  | 2    |  |
| 23   | 8G589       | £3.00      | PLUG, screwed  | 2    |  |
| 24   | UHN400      | £0.60      | GREASE NIPPLE  | 2    |  |
| 25   | 2A4272      | £4.20      | PIN & WASHER, inner wishbone pivot   | 4    |  |
| 26   | 2A4024      | £1.80      | WASHER, special, bush retaining  | 4    |  |
| 27   | 8G621Z      | £1.30      | BUSH, wishbone to chassis, rubber  | 8    |  |
|      | 8G621SPK8   | £42.10     | BUSH KIT, wishbone to chassis, poly<br>(Kit includes: 8 bushes & 4 tubes). | 1    |  |
| 28   | GHF223      | £0.40      | NUT, nyloc   | 4    |  |
| 30   | BTA745      | NCA        | STUB AXLE, LH  | 1    | new  |
| 31   | BTA745BE    | £53.30     | STUB AXLE, LH*   | 1    | reconditioned, exchange                                    |
|      | BTA744      | NCA        | STUB AXLE, RH  | 1    | new  |
|      | BTA744BE    | £53.30     | STUB AXLE, RH*   | 1    | reconditioned, exchange                                    |

\*Note: A reconditioned stub axle is supplied as a sub-assembly, complete with king pin kit (the king pin bushes are fitted and reamed to suit).

\*Note: Contrary to the usual outcome of adding shims to an assembly, these shims should be added to loosen the king pin and taken away to tighten it (a sufficient quantity of shims are supplied in king pin kits and reconditioned stub axles). The procedure is to fit an 0.008" and a 0.012" shim over the thrust washer, fit the top trunnion and tighten down the top nut (if you intend to fit a nyloc nut upon assembly on the car, use your old nut now for this test fitting). Resistance should just be felt when the stub axle is turned on the king pin and there should be no obvious vertical play. If this isn't the case, add or subtract shims until you are satisfied. Too much play, on the one hand, and you'll fail the MOT. On the other hand, too much resistance and the self centring effect of the steering will be lost - at the least disconcerting, if not dangerous.

|    |           |         |   |   |                         |
|----|-----------|---------|---|---|-------------------------|
| 49 | 18G1006A  | £163.00 | REAMING TOOL, king pin bushes   | 1 |                         |
| 50 | 2A4005    | £21.40  | TOP TRUNNION  | 2 |                         |
|    | 2A4028K   | £5.90   | TOP TRUNNION KIT<br>(Includes items 51, 52, 53, 54).                  | 2 |                         |
| 51 | 2A4028    | £2.70   | PIN, trunnion link to shock absorber                                  | 2 |                         |
| 52 | 88G274    | £1.50   | BUSH, top trunnion, rubber  | 4 |                         |
|    | 88G274SPK | £13.00  | BUSH KIT, top trunnion, poly<br>(Kit includes: 4 bushes & 4 washers). | 1 |                         |
| 53 | ND606041  | £0.94   | NUT, slotted  | 2 |                         |
| 54 | GHF502    | £0.12   | SPLIT PIN   | 2 |                         |
| 55 | BTA606K   | £7.22   | DUST TUBE FITTING KIT   | 2 |                         |
| 56 | BTA606    | NCA     | DUST EXCLUDER, lower  | 2 |                         |
| 57 | 6K653     | £0.50   | SPRING  | 2 |                         |
| 58 | 2A4010    | NCA     | DUST EXCLUDER, upper  | 2 |                         |
| 60 | BTA649    | NCA     | STEERING ARM, LH  | 1 | G-AN4, To G-AN5-114642, |
|    | BTA648    | NCA     | STEERING ARM, RH  | 1 | H-AN9, H-AN10, A-AN10   |
|    | AHA9958   | NCA     | STEERING ARM, LH  | 1 | G-AN5-114643 On, G-AN6  |
|    | AHA9957   | NCA     | STEERING ARM, RH  | 1 |                         |
| 61 | 53K1370   | £1.94   | BOLT, arm securing, short   | 2 |                         |
|    | ATA4132   | £2.45   | BOLT, arm securing, long  | 2 |                         |
| 63 | 2K5377    | £1.44   | LOCK TAB  | 2 |                         |

Wheel Hubs

|    |          |        |   |   |                       |
|----|----------|--------|---|---|-----------------------|
| 65 | BTA1254  | £61.75 | HUB ASSEMBLY  | 2 |                       |
| 66 | NAM5645  | £2.30  | STUD  | 8 |                       |
| 67 | 88G322   | £0.65  | NUT, plain, (steel wheels), (not Rostyle)   | 8 | for steel wheels only |
| 68 | AHA8785  | £1.45  | NUT, chrome plated, (Rostyle wheels)  | 8 |                       |
| 69 | 2A4067   | £5.00  | GREASE CAP  | 2 |                       |
| 75 | BTA687   | £70.00 | HUB, LH   | 1 |                       |
|    | BTA686   | £70.00 | HUB, RH   | 1 | for wire wheels only  |
| 76 | BTC392   | £3.20  | GREASE CAP  | 2 |                       |
| 80 | GHK1142  | £13.50 | WHEEL BEARING KIT   | 2 | includes 81,82 & 83   |
|    | GHK1142X | £26.90 | WHEEL BEARING KIT, tapered roller<br>(Includes: bearings, oil seal, spacer and castle nut). | 2 |                       |
| 81 | GHS142   | £6.90  | OIL SEAL  | 2 |                       |
| 82 | GHB129   | £12.55 | BEARING, inner  | 2 |                       |
| 83 | GHB128   | £11.51 | BEARING, outer  | 2 |                       |
| 84 | 88G321   | £6.20  | SPACER  | 2 |                       |
| 85 | 2A4003   | £2.90  | WASHER, special   | 2 |                       |
| 86 | 51K328   | £2.75  | NUT, hub  | 2 |                       |
| 87 | GHF504   | £0.14  | SPLIT PIN   | 2 |                       |

Anti Roll Bar

Note: Please see the Accessories section for uprated suspension kits & conversions.

|     |          |        |  |   |                       |
|-----|----------|--------|--|---|-----------------------|
| 90  | AHA7013  | £58.50 | ANTI ROLL BAR, standard size           | 1 |                       |
| 91  | AHA7012A | £15.40 | LINK ASSEMBLY, LH                      | 1 | bar to wishbone       |
|     | AHA7011A | £15.40 | LINK ASSEMBLY, RH                      | 1 |                       |
| 92  | GHF334   | £0.24  | WASHER, locking                        | 4 |                       |
| 93  | GHF203   | £0.19  | NUT                                    | 4 |                       |
| 94  | AHA7028  | £3.55  | BRACKET, link to wishbone              | 2 |                       |
| 95  | SH605061 | £0.13  | SCREW, bracket securing                | 6 |                       |
| 96  | GHF332   | £0.19  | WASHER, locking                        | 6 |                       |
| 97  | GHF201   | £0.08  | NUT                                    | 6 |                       |
| 99  | AHH6546K | £9.00  | END STOP KIT                           | 2 |                       |
| 100 | AHH6546  | £4.22  | END STOP, (limits lateral play of bar) | 4 |                       |
| 101 | PMZ307   | £0.24  | SCREW                                  | 4 | use with standard bar |
| 102 | WL700101 | £0.12  | WASHER, locking                        | 4 |                       |
| 103 | GHF206   | £0.08  | NUT                                    | 4 |                       |
| 105 | AHH6541  | £1.20  | BUSH, rubber                           | 2 |                       |
| 106 | BHH2000  | £1.50  | STRAP, bush mounting                   | 2 |                       |
| 107 | SH605051 | £0.20  | SCREW                                  | 4 |                       |
| 108 | GHF332   | £0.19  | WASHER, locking                        | 4 |                       |

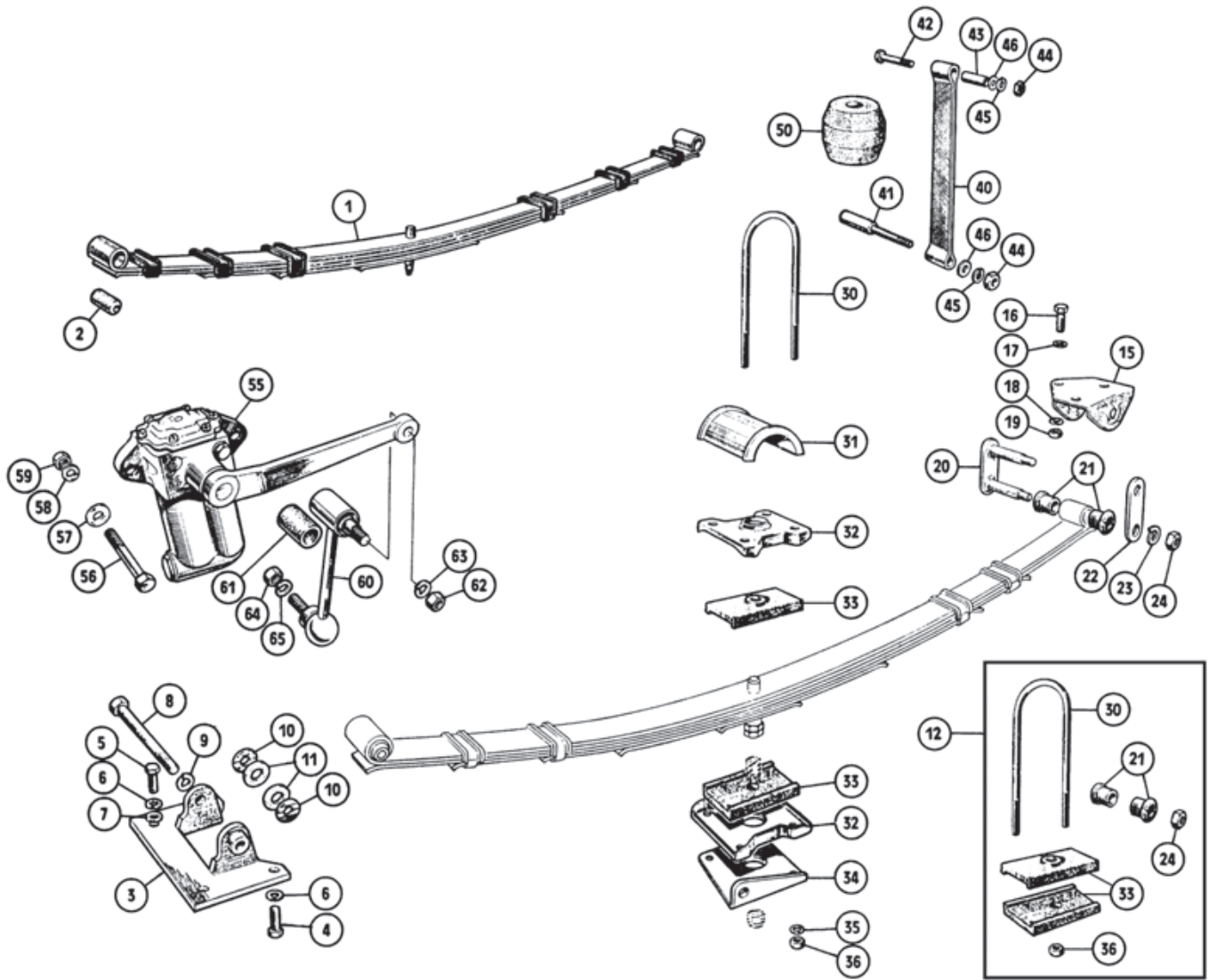
Removing The Front Suspension

It is considerably easier to dismantle the old suspension unit (consisting of the wishbone, king pin and shock absorber) and assemble the new one on a workshop bench, rather than working within the confines of a cramped front wheel arch. Sprites & Midgets are among many car designs where this act of comparative working luxury may be carried out.

Removal of the suspension unit may be carried out thus:

Undo the brake caliper from the swivel axle, then tie it up under the wheel arch so that it doesn't hang from its hose. Supporting the wishbone securely with a trolley jack, undo the bolts holding the shock absorber to the car body. Pull the shock absorber out from under the wheel arch and let the jack down slowly, so that the wishbone pivots down to a near vertical position. Remove the road spring (no need for spring compressors here) and then undo the wishbone inner pivot bolts. Remove the suspension unit from the car. It's really that simple.

Refitting is the exact reverse of the above procedure.



Rear Suspension

Note: Please see the Accessories section for uprated suspension & conversion kits.

| Ill. | Part Number | Price £ea. | Description   | Req. | Details                             |
|------|-------------|------------|---|------|-------------------------------------|
| 1    | AHA8093     | £60.00     | ROAD SPRING, rear   | 2    | G-AN4, G-AN5, H-AN9, H-AN10, A-AN10 |
|      | CHA493      | £56.50     | ROAD SPRING, rear   | 2    | G-AN6 (1500)                        |
| 2    | AAA629      | £2.40      | EYE BUSH  | 2    |                                     |
| 3    | AHA7174     | £12.10     | FRONT BRACKET   | 2    | rear spring mounting                |
| 4    | SH606101    | £0.34      | SCREW, bracket to floor, rear                                 | 4    |                                     |
| 5    | SH606071    | £0.25      | SCREW, bracket to floor, front                                | 4    |                                     |
| 6    | GHF333      | £0.19      | WASHER, locking   | 8    |                                     |
| 7    | GHF302      | £0.30      | WASHER, plain   | 4    |                                     |
| 8    | AHA7180     | £1.55      | BOLT, (spring to front bracket)                               | 2    |                                     |
| 9    | GHF334      | £0.24      | WASHER, locking   | 2    |                                     |
| 10   | AHA7178     | £0.62      | WASHER, spacing, (metal)                                      | 4    |                                     |
| 11   | AHA7179     | £0.30      | WASHER, nylon   | 4    |                                     |
| 12   | SFK106      | £12.80     | FITTING KIT, rear springs                                     | 2    | for one spring                      |
|      | SFK103      | £22.10     | FITTING KIT, rear springs (includes items 21, 24, 30, 33, 36) | 1    | for two springs                     |
| 15   | AHA7201     | £23.50     | REAR BRACKET  | 2    | rear spring mounting                |
| 16   | SH605071    | £0.40      | SCREW, (bracket to boot floor)                                | 6    |                                     |
| 17   | GHF301      | £0.10      | WASHER, plain   | 6    |                                     |
| 18   | GHF332      | £0.19      | WASHER, locking   | 6    |                                     |
| 19   | GHF201      | £0.08      | NUT   | 6    |                                     |
|      | MSK101      | £9.50      | SHACKLE KIT (includes items 20, 22, 23, 24)                   | 2    |                                     |
| 20   | AHA7686     | £6.50      | PLATE & PINS, shackle   | 2    |                                     |
| 21   | AHA7182     | £0.76      | BUSH, spring shackle, rubber                                  | 8    |                                     |
|      | AHA7182SPK  | £30.10     | BUSH KIT, spring shackle, poly (Kit includes: 8 bushes).      | 1    |                                     |
| 22   | AHA7687     | £3.30      | PLATE, shackle, closing                                       | 2    |                                     |

|    |           |         |                                       |   |
|----|-----------|---------|---------------------------------------|---|
| 23 | GHF333    | £0.19   | WASHER, locking                       | 4 |
| 24 | GHF202    | £0.12   | NUT                                   | 4 |
| 30 | AHA8097   | £1.50   | BOLT, spring to axle                  | 4 |
| 31 | AHA8372   | £1.64   | SADDLE, U bolt                        | 2 |
| 32 | ACA5139   | £2.30   | PLATE, locating                       | 4 |
| 33 | ACA5138   | £1.24   | PAD, seating                          | 4 |
| 34 | AHA7172   | £10.50  | BRACKET, RH                           | 1 |
|    | AHA7173   | £10.50  | BRACKET, LH                           | 1 |
| 35 | GHF302    | £0.30   | WASHER, plain                         | 8 |
| 36 | GHF223    | £0.40   | NUT, nyloc                            | 8 |
| 40 | AHH5081   | £3.70   | STRAP, rebound                        | 2 |
|    | BHH989    | £2.90   | STRAP, rebound                        | 2 |
| 41 | HMP215014 | NCA     | PIN, mounting strap to axle           | 2 |
| 42 | BH606301  | £1.10   | BOLT, strap to shock absorber bracket | 2 |
| 43 | 2A7306    | £1.55   | TUBE, spacer                          | 2 |
| 44 | GHF202    | £0.12   | NUT                                   | 4 |
| 45 | GHF333    | £0.19   | WASHER, locking                       | 4 |
| 46 | PWZ206    | £0.44   | WASHER, plain                         | 4 |
| 50 | AHH9158   | £4.00   | BUMP STOP, rubber                     | 2 |
| 55 | GSA149    | £102.80 | SHOCK ABSORBER, RH                    | 1 |
|    | GSA149E   | £25.60  | SHOCK ABSORBER, RH                    | 1 |
|    | GSA150    | £102.80 | SHOCK ABSORBER, LH                    | 1 |
|    | GSA150E   | £25.60  | SHOCK ABSORBER, LH                    | 1 |
| 56 | SH606121  | £0.40   | BOLT, shock absorber to bracket       | 4 |
| 57 | GHF302    | £0.30   | WASHER, plain, (small diameter)       | 4 |
| 58 | PWZ206    | £0.44   | WASHER, plain, (large diameter)       | 4 |
| 59 | GHF223    | £0.40   | NUT, nyloc                            | 4 |
| 60 | AAU1949A  | £15.65  | LINK ASSEMBLY                         | 2 |
| 61 | 97H222    | £2.10   | BUSH, upper, link                     | 2 |
| 62 | FNZ507    | £0.76   | NUT, (link to shock absorber arm)     | 2 |
| 63 | GHF334    | £0.24   | WASHER, locking                       | 2 |
| 64 | FNZ507    | £1.24   | NUT, link to bracket                  | 2 |
| 65 | GHF335    | £0.24   | WASHER, locking                       | 2 |

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### Hints for Suspension Assembly

It is suggested that you should always have a tin of copper grease or anti-seize compound around when carrying out the re-assembly of suspension components. A dab of grease on all threads (and inside any rubber bushes with steel inserts) will ensure ease of removal in the future.

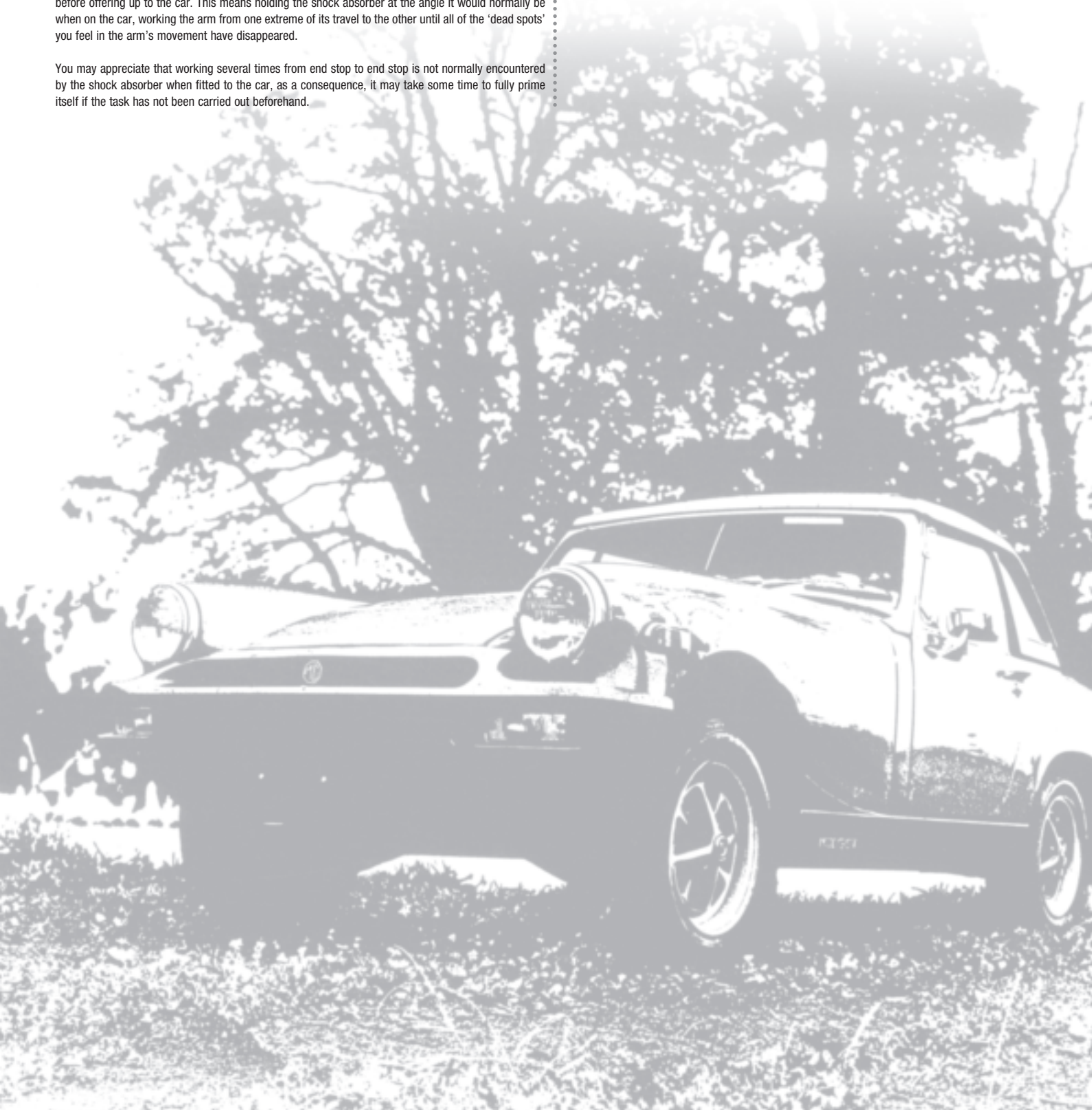
Whilst on the subject of hardware, new nuts, bolts & washers should be used for re-assembly if possible, emphasis should be applied to renewing locking or shakeproof washers (spring or star washers). Nyloc nuts should never, ever be reused, especially in safety related areas like suspension.

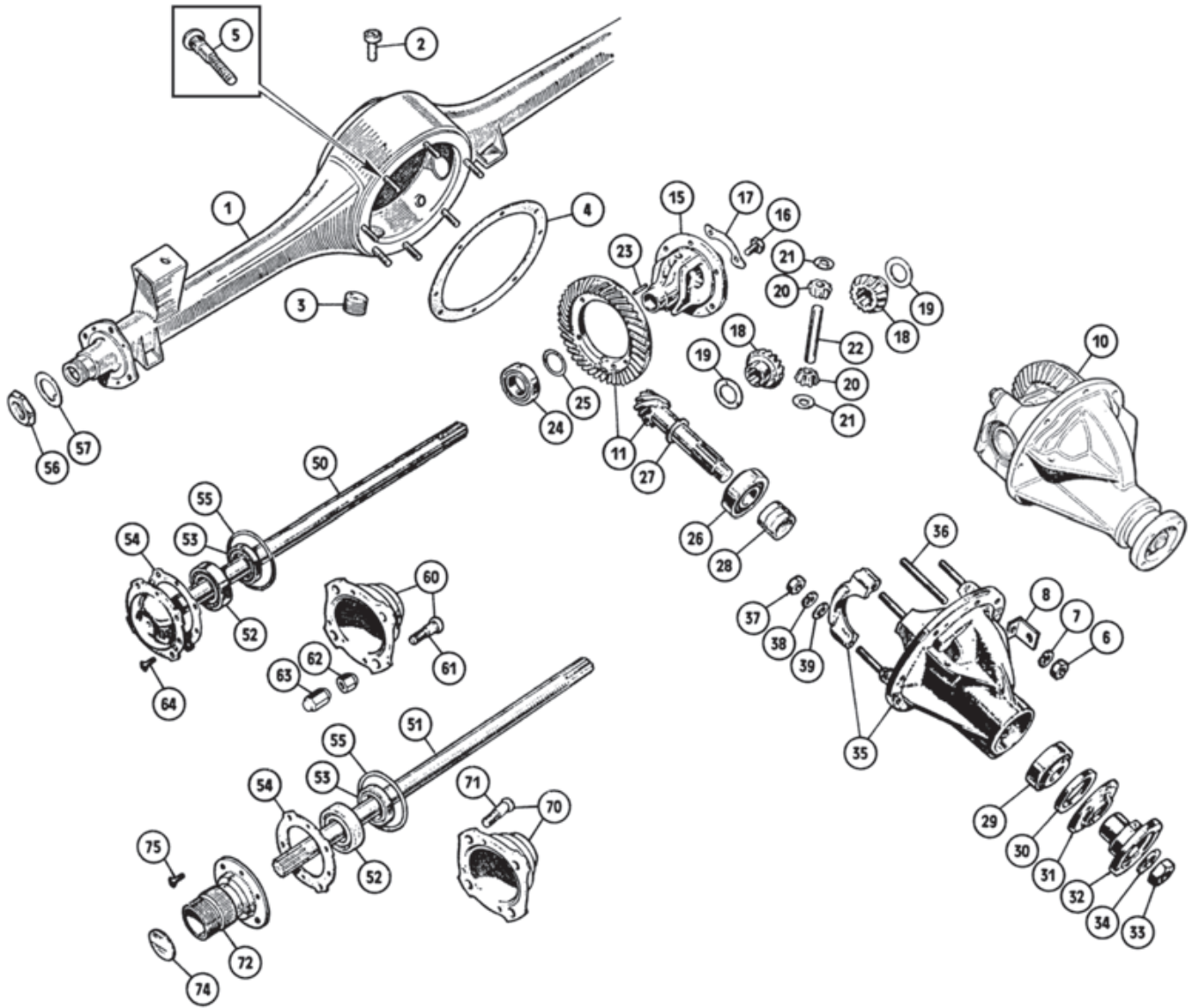
Don't over tighten nuts or bolts holding rubber pivot bushes in place, correct torque settings are published in factory & aftermarket workshop manuals and should be adhered to.

If a bush is clamped down too tightly, it will not be able to insulate against shocks or provide the correct degree of pliability. Worse than this, it will effectively be half seized, and it won't take long to seize up completely. The result will be a broken pivot or undue wear on the components the bush is in contact with, possibly weeks or even only days later.

New lever arm shock absorbers (the type fitted as standard to all Sprites & Midgets) require priming before offering up to the car. This means holding the shock absorber at the angle it would normally be when on the car, working the arm from one extreme of its travel to the other until all of the 'dead spots' you feel in the arm's movement have disappeared.

You may appreciate that working several times from end stop to end stop is not normally encountered by the shock absorber when fitted to the car, as a consequence, it may take some time to fully prime itself if the task has not been carried out beforehand.





**Rear Axle & Propshaft**

**Rear Axle & Axle Case**

| ill. | Part Number | Price £ea. | Description                         | Req. | Details               |
|------|-------------|------------|-------------------------------------|------|-----------------------|
| 1    | BTA694      | NCA        | AXLE CASE, for steel wheels         | 1    | G-AN4, G-AN5, To      |
|      | BTA695      | NCA        | AXLE CASE, for wire wheels          | 1    | G-AN6-182000,         |
|      | DAM2483     | NCA        | AXLE CASE, for steel wheels         | 1    | H-AN9, H-AN10, A-AN10 |
|      | DAM2484     | NCA        | AXLE CASE, for wire wheels          | 1    | From G-AN6-182001     |
| 2    | 21H6060     | £3.50      | BREATHER                            | 1    |                       |
| 3    | 6K499       | £1.90      | PLUG, (filler & drain)              | 2    |                       |
| 4    | 2A7027      | £0.82      | GASKET                              | 1    | differential to       |
| 5    | 2A7226      | NCA        | STUD                                | 8    | axle case             |
| 6    | GHF201      | £0.08      | NUT                                 | 8    |                       |
| 7    | GHF332      | £0.19      | WASHER, locking                     | 8    |                       |
| 8    | AHH6752     | NCA        | BRACKET, (hand brake cable support) | 1    | From G-AN6-182001     |

**Differential**

|    |           |         |   |   |   |
|----|-----------|---------|---|---|---|
| 10 | STR520EX  | £615.00 | DIFFERENTIAL ASSY, 3.55:1, (Recon with new CW&P).                     | 1 | as fitted to '64 on Midgets (alternative) |
|    | BTA550E   | £302.40 | DIFFERENTIAL ASSY, 4.22:1, recon/exchange (Recon with existing CW&P). | 1 | To G-AN4-66225;                           |
|    | BTA550EX  | £574.00 | DIFFERENTIAL ASSY, 4.22:1, recon/exchange (Recon with new CW&P).      | 1 | to H-AN9-77590                            |
|    | BTA1222E  | £317.70 | DIFFERENTIAL ASSY, 3.9:1, recon/exchange (Recon with existing CW&P).  | 1 | G-AN4-66226 on; G-AN5;                    |
|    | BTA1222EX | £595.00 | DIFFERENTIAL ASSY, 3.9:1, recon/exchange (Recon with new CW&P).       | 1 | to G-AN6-200000;                          |
|    |           |         |   |   | H-AN9-77591 on;                           |
|    |           |         |   |   | H-AN10; A-AN10                            |

|    |          |          |  |     |   |
|----|----------|----------|--|-----|---|
|    | BTA551E  | £279.00  | DIFFERENTIAL ASSY, 3.7:1, recon/exchange (Recon with existing CW&P). | 1   | ] from G-AN6-200001                         |
|    | BTA551EX | £615.00  | DIFFERENTIAL ASSY, 3.7:1, recon/exchange (Recon with new CW&P).      | 1   |   |
| 11 | STR520   | £367.40  | CROWN WHEEL & PINION, 3.55:1   | 1   | ] as fitted to '64 on Midgets (alternative) |
|    | BTA539   | £367.40  | CROWN WHEEL & PINION, 4.22:1   | 1   | ] To G-AN4-66225;                           |
|    | BTA1223  | £358.00  | CROWN WHEEL & PINION, 3.9:1  | 1   | ] to H-AN9-77590                            |
|    |          |          |  |     | ] G-AN4-66226 on; G-AN5;                    |
|    |          |          |  |     | ] to G-AN6-200000;                          |
|    |          |          |  |     | ] H-AN9-77591 on;                           |
|    |          |          |  |     | ] H-AN10; A-AN10                            |
|    | BTA535   | £330.00  | CROWN WHEEL & PINION, 3.7:1  | 1   | ] from G-AN6-200001                         |
|    | 15       | ATA7036  | NCA CAGE, differential   | 1   |   |
|    | 16       | ATA7043  | £0.94 BOLT, (crown wheel to differential cage)                       | 6   |   |
|    | 17       | ATA7044  | £0.40 LOCK TAB   | 3   |   |
|    | 18       | ATA7037  | NCA SUN WHEEL  | 2   |   |
|    | 19       | ATA7039  | £2.20 THRUST WASHER, sun wheel                                       | 2   |   |
|    | 20       | 2A7015   | NCA PLANET GEAR  | 2   |   |
|    | 21       | 2A7062   | £3.30 THRUST WASHER, planet gear, 0.035"                             | 2   |   |
|    |          | 2A7062Z  | £2.75 THRUST WASHER, planet gear, 0.054"                             | 2   |   |
|    | 22       | 2A7016   | £14.70 CROSS PIN, planet gears                                       | 1   |   |
|    | 23       | 6K631    | NCA PEG, locking cross pin   | 1   |   |
|    | 24       | 2K5943   | £17.00 BEARING, differential   | 2   |   |
|    | 25       | 2K7779   | £0.94 SHIM, bearing, (0.002")  | a/r |   |
|    |          | ATA7269  | £0.94 SHIM, bearing, (0.003")  | a/r |   |
|    |          | 2K7778   | £0.94 SHIM, bearing, (0.004")  | a/r |   |
|    |          | 2A7271   | £0.94 SHIM, bearing, (0.010")  | a/r |   |
|    | 26       | ATA7166A | £27.40 BEARING, pinion, inner  | 1   |   |

|    |          |        |  |   |                                   |
|----|----------|--------|--|---|-----------------------------------|
| 27 | ATA7123  | NCA    | THRUST WASHER, pinion, (0.130")        | 1 | alternative sizes<br>use one only |
|    | ATA7124  | NCA    | THRUST WASHER, pinion, (0.128")        | 1 |                                   |
|    | ATA7125  | NCA    | THRUST WASHER, pinion, (0.126")        | 1 |                                   |
|    | ATA7126  | NCA    | THRUST WASHER, pinion, (0.124")        | 1 |                                   |
|    | ATA7127  | NCA    | THRUST WASHER, pinion, (0.122")        | 1 |                                   |
|    | ATA7128  | NCA    | THRUST WASHER, pinion, (0.120")        | 1 |                                   |
|    | ATA7129  | NCA    | THRUST WASHER, pinion, (0.118")        | 1 |                                   |
|    | ATA7130  | NCA    | THRUST WASHER, pinion, (0.116")        | 1 |                                   |
| 28 | BTA532   | £8.34  | SPACER, collapsible                    | 1 |                                   |
|    | BTA532X  | NCA    | SPACER, non-collapsible, (replacement) | 1 |                                   |
| 29 | BTB440   | £10.50 | BEARING, pinion, outer                 | 1 |                                   |
| 30 | 88G320   | £3.00  | OIL SEAL                               | 1 |                                   |
| 31 | 1G7439   | NCA    | DUST COVER                             | 1 |                                   |
| 32 | ATA7056  | £33.40 | DRIVE FLANGE, input                    | 1 |                                   |
| 33 | FNZ612   | £2.45  | NUT, drive flange to pinion            | 1 |                                   |
| 34 | WL600121 | £0.50  | WASHER, locking                        | 1 |                                   |
| 35 | BTA549   | NCA    | CARRIER ASSEMBLY                       | 1 |                                   |
| 36 | 51K886   | £3.55  | STUD, bearing cap                      | 4 |                                   |
| 37 | GHF203   | £0.19  | NUT                                    | 4 |                                   |
| 38 | GHF334   | £0.24  | WASHER, locking                        | 4 |                                   |
| 39 | GHF303   | £0.19  | WASHER, plain                          | 4 |                                   |

**Collapsible & Non-Collapsible (Solid) Spacers**

Pinion bearing pre-load was originally set by the use of a collapsible spacer between the two bearings. The correct pinion bearing pre-load is achieved when a rotational torque of between 11 & 13 pound inches (lbs. ins.) is required to rotate the pinion in the differential housing. This figure should only be checked when the seal is not fitted. It is attainable only when the pinion nut has been tightened sufficiently to 'nip' or pre-load the two bearings. It is not acceptable to over tighten the pinion nut and slack it off to obtain the correct bearing pre-load, if the spacer is over compressed then it must be scrapped, and a new one fitted.

The differential pinion may have had, at some time in its life, a solid spacer and shims fitted instead of the collapsible spacer; this is not uncommon. The solid spacer system was utilised on the similar differential fitted to Morris Minor cars up to around 1959, after that the collapsible spacer system was used. The collapsible spacer is a far quicker (& therefore cheaper) method of obtaining pinion bearing pre-load and was adopted by many motor manufacturers.

Installing the solid spacer and shim system is time consuming because the entire assembled pinion must be fitted, tested, stripped and reassembled to adjust the bearing pre-load by the addition or subtraction of shims. Once set in this way the pinion bearing pre-load is impossible to change.

Conversely, the collapsible spacer system can be adjusted after fitting if the pinion nut is removed and then refitted at a different torque setting. This means that service replacement of the differential pinion oil seal must be done with care, especially when refitting and re-torqueing the pinion flange nut. A solid bearing spacer is offered for those who wish to convert to the more permanent solid spacer system. The solid spacer is part number BTA532X. Four different thickness adjusting shims are available as listed here.

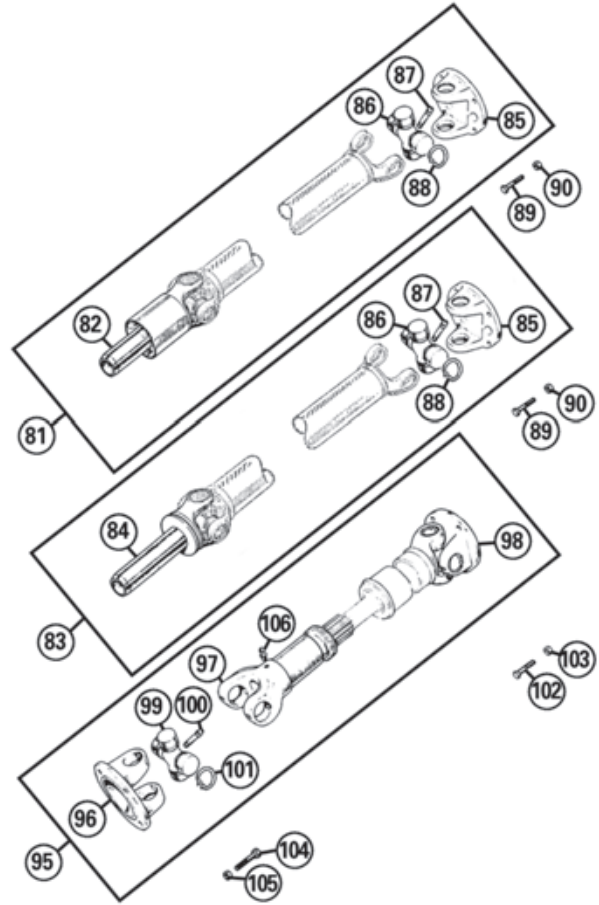
|        |       |                |     |
|--------|-------|----------------|-----|
| 140790 | £2.10 | SHIM, (0.030") | a/r |
| 140791 | £3.30 | SHIM, (0.010") | a/r |
| 140792 | £2.10 | SHIM, (0.005") | a/r |
| 140793 | £6.50 | SHIM, (0.003") | a/r |

**Half Shafts & Hubs**

|     |           |         |  |   |                       |
|-----|-----------|---------|--|---|-----------------------|
| 50  | BTA806    | £147.50 | DRIVE SHAFT ASSEMBLY                   | 2 | for steel wheels only |
|     | BTA806X   | £168.00 | DRIVE SHAFT, uprated                   | 2 | for steel wheels only |
| 51  | BTA807    | £105.35 | DRIVE SHAFT ASSEMBLY                   | 2 | for wire wheels only  |
|     | GHK1143   | £9.80   | BEARING KIT, rear hub                  | 2 |                       |
| 52  | GHB130    | £12.55  | BEARING, rear hub                      | 2 |                       |
| 53  | GHS147    | £1.75   | OIL SEAL, rear hub bearing             | 2 |                       |
| 54  | GFG110    | £0.40   | GASKET, drive shaft flange to hub      | 2 |                       |
| 55  | ATA7225   | £0.85   | 'O' RING                               | 2 |                       |
| 56  | 2A7103    | £4.70   | NUT, hub bearing retaining             | 1 | RH thread             |
|     | 1G3584    | £8.40   | NUT, hub bearing retaining             | 1 | LH thread             |
| 57  | 2A7250    | £0.97   | LOCK TAB                               | 2 |                       |
| 60  | 2A7087    | NCA     | HUB ASSEMBLY                           | 2 |                       |
| 61  | 2A7089    | £1.90   | STUD, wheel                            | 8 |                       |
| 62  | 88G322    | £0.65   | NUT, plain steel wheels, (not Rostyle) | 8 | for steel wheels only |
| 63  | AHA8785   | £1.45   | NUT, chrome plated, (Rostyle wheels)   | 8 |                       |
| 63a | AHA8785SS | £3.60   | NUT, stainless steel, (Rostyle wheels) | 8 |                       |
| 64  | SF604051  | £0.18   | SCREW, (drive shaft flange to hub)     | 2 |                       |
| 70  | 2A7087    | NCA     | HUB ASSEMBLY                           | 2 |                       |
| 71  | BTA492    | £3.96   | STUD, wheel                            | 8 |                       |
| 72  | BTA688    | £70.00  | ADAPTOR, wire wheel, RH                | 1 | for wire wheels only  |
|     | BTA689    | £70.00  | ADAPTOR, wire wheel, LH                | 1 |                       |
| 74  | 2K8160    | £0.62   | PLUG, (welch)                          | 2 |                       |
| 75  | SF604051  | £0.18   | SCREW, (wire wheel adaptor to hub)     | 2 |                       |

**Different(ial) Noises**

A well respected former employee of MG at the Abingdon works always reminisces, when prompted to do so, about the period in 1973 when workers at the Dunlop tyre factory in Birmingham were indulging in a lengthy spell of industrial action. As a result, new Midget wheels with tyres, became increasingly scarce at Abingdon. Finally it got to the point where in order to keep the Midget production line running, wheels were rationed to four per car - in other words, enough to roll the cars off the end of the line, but without spare tyres. About the same time, a terrible warranty problem was experienced with Midget rear axles. Almost every new car, upon returning from the customary scenic test drive around Abingdon, was being sent to the rectification bay with the observation 'noisy diff'. Just a bad batch of differentials, perhaps? Axles from another production batch were tried on some of the cars, but to no avail. Axles were quickly stripped and inspected, each providing the same result: no fault found. History doesn't record the time it took to link 'lack of spare tyre' and 'noisy diff' together, but at some point the penny dropped. Without spare tyres fastened to them, the Midget boot floors were reverberating in a



manner that sounded just like a faulty differential. Just remember this when your differential has, all of a sudden, started to make the kind of noise that scares your cheque-book witless!

**Propshaft 1275cc**

(G-AN4, G-AN5, H-AN9, H-AN10, A-AN10)

|    |         |     |                            |   |                       |
|----|---------|-----|----------------------------|---|-----------------------|
| 81 | 2A7272  | NCA | PROPSHAFT, new             | 1 | Early G-AN4 and H-AN9 |
|    | 2A7272E | NCA | PROPSHAFT, recon, exchange | 1 |                       |
| 82 | 17H3894 | NCA | YOKE, front, with sleeve   | 1 |                       |

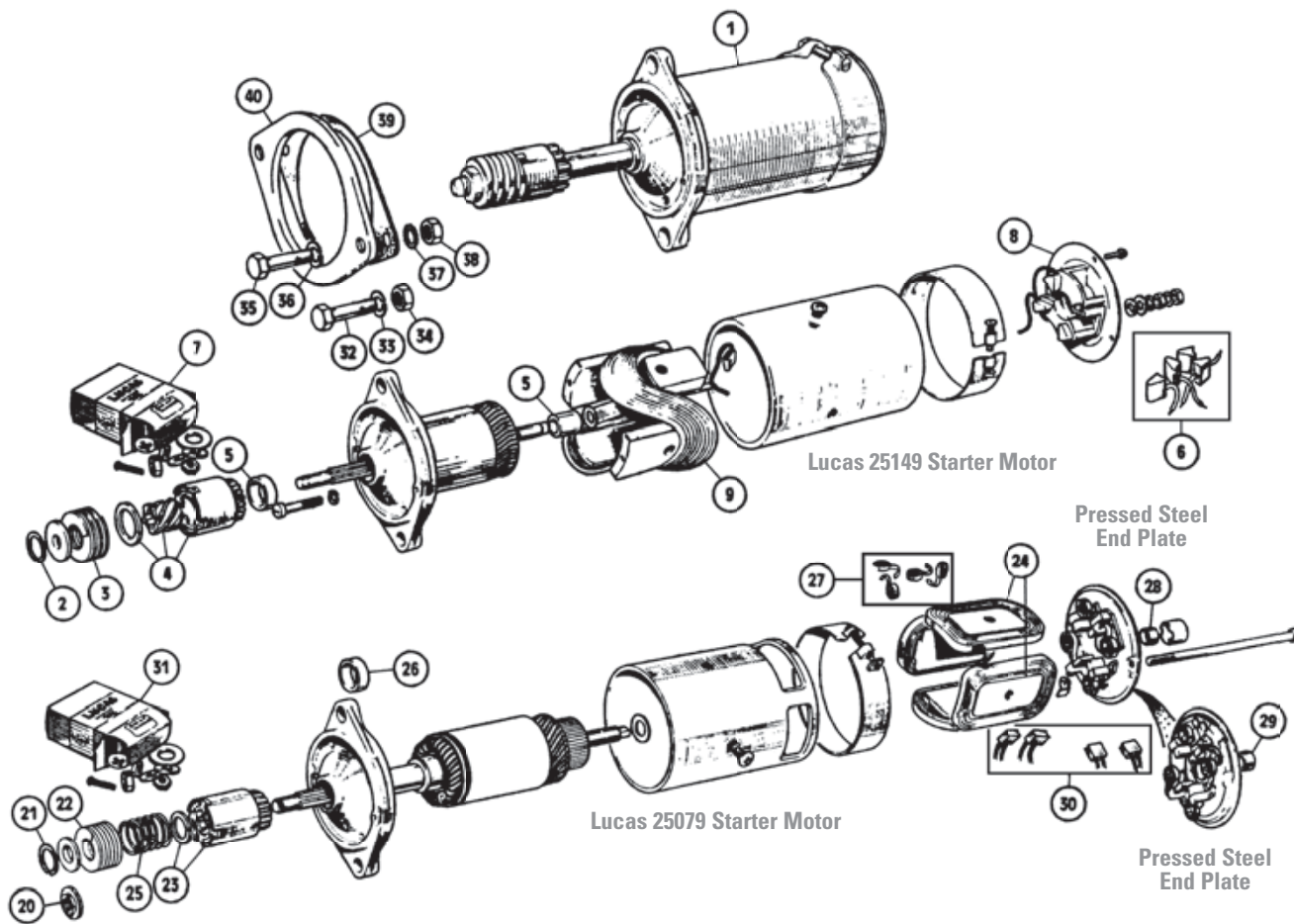
Note: The original type of propshaft (2A7272) is no longer available new or reconditioned. Use the later type (AHA9053) for early cars.

|    |          |        |                                      |   |  |
|----|----------|--------|--------------------------------------|---|--|
| 83 | AHA9053  | NCA    | PROPSHAFT, new                       | 1 | Later G-AN4 and H-AN9, G-AN5, H-AN10, A-AN10 |
|    | AHA9053E | £75.00 | PROPSHAFT, recon, exchange           | 1 |  |
| 84 | 37H4149  | NCA    | YOKE, front, plain                   | 1 |  |
| 85 | 7H3863   | £16.00 | YOKE, rear, with drive flange        | 1 |  |
| 86 | GUJ115   | £9.30  | UNIVERSAL JOINT, greaseable          | 2 |  |
|    | GUJ115Z  | £8.50  | UNIVERSAL JOINT, greaseable          | 2 | aftermarket                                  |
|    | GUJ101   | £8.30  | UNIVERSAL JOINT, sealed              | 2 |  |
|    | GUJ101Z  | £7.48  | UNIVERSAL JOINT, sealed              | 2 | aftermarket                                  |
| 87 | 7H3858   | £1.85  | GREASE NIPPLE, for GUJ115            | 2 |  |
| 88 | 144101   | NCA    | CIRCLIP, universal joint retaining   | 8 |  |
| 89 | BH605101 | £0.55  | BOLT, propshaft to diff input flange | 4 |  |
| 90 | GHF222   | £0.42  | NUT, nyloc                           | 4 |  |

**Propshaft 1500cc**

(G-AN6)

|     |          |         |  |   |                  |
|-----|----------|---------|--|---|------------------|
| 95  | CHA336   | £120.06 | PROPSHAFT, new                           | 1 |                  |
|     | CHA336E  | £65.60  | PROPSHAFT, recon, exchange               | 1 |                  |
| 96  | 37H4973  | £20.15  | YOKE, front, (with drive flange)         | 1 |                  |
| 97  | 7H3865   | £39.40  | YOKE, front, sliding                     | 1 |                  |
| 98  | 7H3863   | £16.00  | YOKE, rear, (with drive flange)          | 1 |                  |
| 99  | GUJ115   | £9.30   | UNIVERSAL JOINT, greaseable              | 2 |                  |
|     | GUJ115Z  | £8.50   | UNIVERSAL JOINT, greaseable              | 2 | aftermarket      |
|     | GUJ101   | £8.30   | UNIVERSAL JOINT, sealed                  | 2 |                  |
|     | GUJ101Z  | £7.48   | UNIVERSAL JOINT, sealed                  | 2 | aftermarket      |
| 100 | 7H3858   | £1.85   | GREASE NIPPLE, for GUJ115                | 2 |                  |
| 101 | 144101   | NCA     | CIRCLIP, (universal joint retaining)     | 8 |                  |
| 102 | BH605101 | £0.55   | BOLT, (propshaft to diff input flange)   | 4 |                  |
| 103 | GHF222   | £0.42   | NUT, nyloc                               | 4 |                  |
| 104 | 144961A  | £1.33   | BOLT, (propshaft to g/box output flange) | 4 |                  |
| 105 | GHF273   | £0.24   | NUT, nyloc                               | 4 |                  |
| 106 | UHN400   | £0.60   | GREASE NIPPLE                            | 1 | for sliding yoke |



**Starter Motors**

Sprites and Midgets were all fitted with Lucas starter motors. Lucas developed the starter throughout the production life of the cars; the net result was two starter motors of clearly different construction which were, in fact, interchangeable. They may be identified by the following:

**Lucas Type M35G (original MG part no. 13H559):**

Stamped with Lucas no. 25079, plus suffix between A and H.

**Lucas Type M35J (original MG part no. 13H5798):**

Stamped with Lucas no. 25149.

The factory has now replaced the early design (which had radial brushes contacting a 'side' commutator) by an all-variants-encompassing starter motor of the later design (with axial brushes contacting a 'face' commutator).

| Ill. | Part Number | Price £ea. | Description | Req. | Details |
|------|-------------|------------|-------------|------|---------|
|------|-------------|------------|-------------|------|---------|

**(Inertia Starter Motor)**

|   |         |        |                    |   |            |
|---|---------|--------|--------------------|---|------------|
| 1 | GEU9405 | £75.00 | STARTER MOTOR, new | 1 | all models |
|---|---------|--------|--------------------|---|------------|

**(Hi Torque Starter Motor)**

|  |          |         |                     |   |          |
|--|----------|---------|---------------------|---|----------|
|  | GXE4405X | £205.00 | STARTER MOTOR, new* | 1 | A Series |
|--|----------|---------|---------------------|---|----------|

\*Note: These brand new (non-exchange) powerful Pre-Engaged (Geared) starter motors are High Torque, meaning they will not suffer the same fate as the original 'Inertia' type, especially on high compression engines and, they are a direct replacement. No more costly motor rebuilds or excessive battery drain.

**Lucas 25149 Starter Motor**

Note: If you wish to repair your own starter motor, you must identify which type is fitted prior to ordering spares for it. The following is a parts breakdown by Lucas model type.

|   |         |        |                                    |   |              |
|---|---------|--------|------------------------------------|---|--------------|
| 2 | 519813  | NCA    | CLIP, retaining mechanism on shaft | 1 |              |
| 3 | 7H5045  | £4.43  | SPRING                             | 1 |              |
| 4 | BAU5781 | £29.50 | PINION BARREL & SCREW, (10 tooth)  | 1 | alternatives |
|   | 67H5010 | £20.50 | PINION BARREL & SCREW, (9 tooth)   | 1 |              |
| 5 | 519812  | NCA    | BUSH SET, front & rear             | 1 |              |
| 6 | GSB105  | £5.05  | BRUSH SET                          | 1 |              |

|   |         |     |                  |   |  |
|---|---------|-----|------------------|---|--|
| 7 | 519566  | NCA | SUNDRY PARTS KIT | 1 |  |
| 8 | 37H4672 | NCA | END PLATE        | 1 |  |
| 9 | AAU9326 | NCA | FIELD COIL SET   | 1 |  |

**Lucas 25079 Starter Motor**

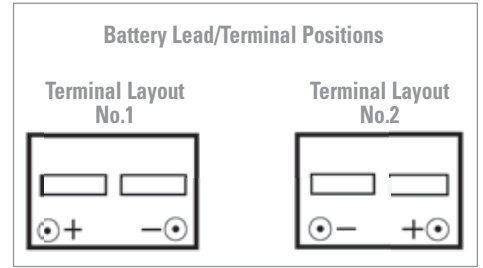
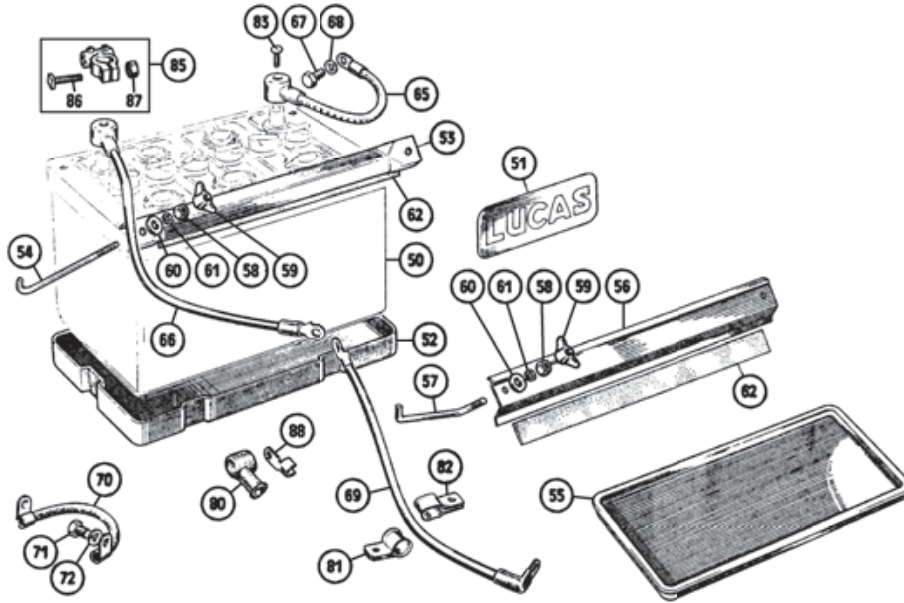
|    |         |        |                                    |   |                           |
|----|---------|--------|------------------------------------|---|---------------------------|
| 20 | 508548  | NCA    | NUT, retaining mechanism on shaft  | 1 | ] alternatives, as fitted |
| 21 | 519813  | NCA    | CLIP, retaining mechanism on shaft | 1 |                           |
| 22 | 7H5045  | £4.43  | SPRING                             | 1 |                           |
| 23 | BAU5781 | £29.50 | PINION, BARREL & SCREW, (10 tooth) | 1 | alternatives              |
|    | 67H5010 | £20.50 | PINION, BARREL & SCREW, (9 tooth)  | 1 |                           |
| 24 | 7H5051  | NCA    | FIELD COIL SET                     | 1 |                           |
| 25 | 501711  | NCA    | SPRING                             | 1 |                           |
| 26 | 47H5346 | £1.10  | BUSH, driving end                  | 1 |                           |
| 27 | 509819A | NCA    | SPRING SET                         | 1 |                           |
| 28 | 47H5340 | £1.60  | BUSH, (for pressed end plate)      | 1 | ] commutator end          |
| 29 | 511141  | £1.99  | BUSH, (for die cast end plate)     | 1 |                           |
| 30 | GSB102  | £4.10  | BRUSH SET                          | 1 |                           |
| 31 | 070391  | NCA    | SUNDRY PARTS KIT                   | 1 |                           |

**Starter Motor Mounting Hardware**

|    |          |       |  |     |                                       |
|----|----------|-------|--|-----|---------------------------------------|
| 32 | BH606131 | £0.72 | BOLT, (starter & gearbox to engine)    | 2   | ] G-AN4, G-AN5, H-AN9, H-AN10, A-AN10 |
| 33 | GHF333   | £0.19 | WASHER, locking                        | 2   |                                       |
| 34 | GHF202   | £0.12 | NUT                                    | 2   |                                       |
| 35 | BH606181 | £1.03 | BOLT, (starter & gearbox to engine)    | 2   | ] G-AN6                               |
| 36 | GHF333   | £0.19 | WASHER, locking                        | 2   |                                       |
| 37 | WE600061 | £0.34 | WASHER, shakeproof                     | 2   |                                       |
| 38 | GHF202   | £0.12 | NUT                                    | 2   |                                       |
| 39 | 102014   | £8.34 | SHIM, 1/16", (starter bendix position) | a/r |                                       |
| 40 | 131570   | NCA   | MOUNTING SPACER                        | 1   |                                       |

**Stopping Trouble - before the Starter Stops**

A starter motor often provides warnings in the form of jamming, slow cranking, or intermittent operation, before it fails completely. Obviously it is in the owner's interests to confront any problems before they become terminal. Having removed the starter from the car, it can be carefully dismantled on a work surface & the possible causes for impending failure investigated. Resist the temptation to submerge the unit in cleaning fluid, doing so would probably result in the purchase



**Stopping Trouble - before the Starter Stops (Continued)**

of a new starter, since fluid will transfer copper dust from inside the motor to the electrical windings, causing a short circuit. Dust may be removed by compressed air and wiping with a rag dampened with cleaning fluid. The starter bendix gear can be cleaned and then inspected both for damage and spring return operation. If faulty, the sub assembly can be replaced. The shaft bushes pressed into the front and rear end plates of the motor should be renewed if necessary. These are 'Oilite' bushes, which should be immersed in light engine oil for 24 hours prior to fitting (the bush material absorbs the oil, to give prolonged lubrication). 'Old lags' of the starter reconditioning trade have jam jars filled with oil and bushes awaiting use. Excess oil must be wiped away upon installation of the bushes (which is achieved by pressing, not hammering!). Carbon brush replacement, if necessary, can be effected by soldering the replacements to the commutator end shield brush contacts - not hard, just fiddly. The copper wire windings and insulation of the armature and commutator assembly should be inspected (the commutator is the segmented copper collar contacted by the carbon brushes at one end of the armature). The contact surface must be clean, smooth and concentric to the armature axis. A dirty commutator can be cleaned by wiping with a petrol moistened cloth, then lightly polished with very fine glass paper. If the commutator is not true or excessively scored, it will need to be turned at high speed in a lathe and machined with a very sharp tool. Not everyone has such equipment to hand (!), but most people know of someone who has. The lightest of possible cuts should be made on the lathe to 'true up' the contact area. A very light polish after turning with very fine glass paper is recommended. Under no circumstances should the insulation material between the copper segments of the commutator be undercut. Re-assembly of the starter is the reverse of disassembly. The factory workshop manual may be consulted for any further information. Before refitting to the car, the motor must be tested. Secure the starter motor body carefully in a vice and test it by connecting it with heavy gauge cables (jump leads are ideal) to a 12 volt battery. Connect one cable to the starter terminal, the other should be held against the drive end bracket. The starter should run at high speed under these light load conditions. Upon rotation, the bendix gear should move axially along the armature shaft towards the motor itself. When the power is removed and the motor stops, the gear should return to its original position at the outer end of the shaft.

**Battery & Battery Fittings**

**Important Notes for Battery Lead/Terminal Positions**

Sprites and Midgets started life with a positive earth electrical system. This was changed to negative earth in November 1967 (at G-AN4-60460 and H-AN9-72041), resulting in the battery terminal polarities being switched (this was achieved by a battery with a different terminal layout). When the Midget 1500cc was introduced at G-AN6-154101, the battery terminal layout again had to be revised. The car retained a negative earth system but the terminals had to return to their original positions. This was because the 1500cc Triumph-sourced power unit had the starter motor fitted to the left side of the engine, as opposed to the BMC 'A' series unit with its starter on the right side. The body earth point for the battery is always on the left side of the bulkhead on the chrome bumper cars, and on the right side of the bulkhead on the rubber bumper cars. When the correct battery is fitted, the terminals should be nearer the bulkhead than the heater. Sketches of the two possible terminal layouts for batteries are shown above.

**Standard Output Batteries (Original Layout)**

| Ill. | Part Number | Price £ea. | Description   | Req. | Details  |
|------|-------------|------------|---|------|--|
| 50   | GBY5601D    | £78.00     | BATTERY, 12 volt, dry, (originally layout 1)  | 1    | To G-AN4-60459,<br>To H-AN9-72040,                           |
|      | GBY5601W    | £78.00     | BATTERY, 12 volt, wet, (originally layout 1)<br>(+LHF/-RHF, 30 A/hr, positive earth). | 1    |  |
|      | GBY015      | £78.00     | BATTERY, 12 volt, wet, (originally layout 2)<br>(36 A/hr, negative earth).            | 1    | G-AN4-60460 On,<br>G-AN5, H-AN9-72041<br>On, H-AN10, A-AN10, |

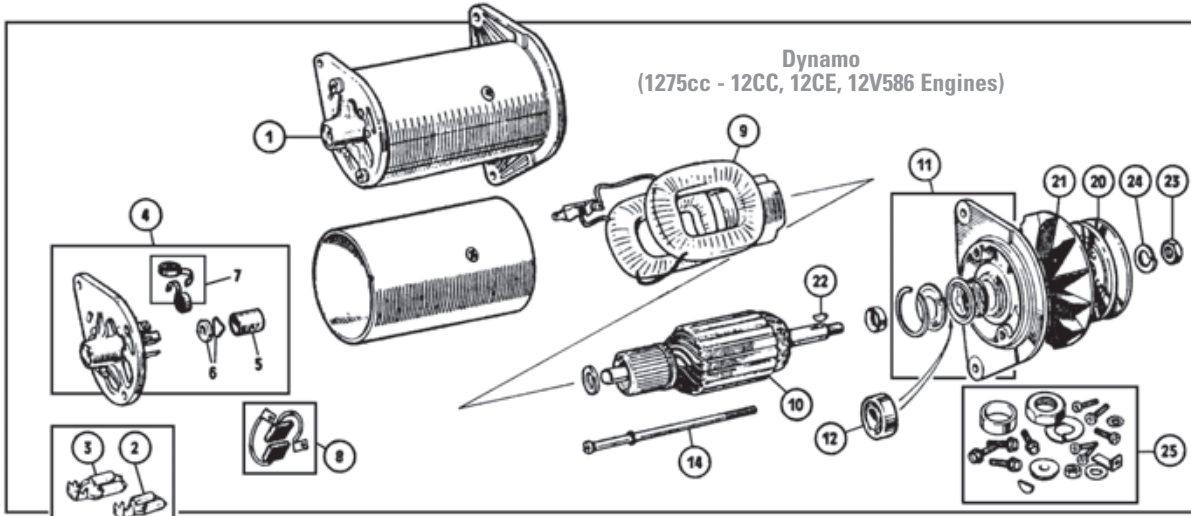
|          |        |  |   |  |
|----------|--------|--|---|--|
| GBY5601D | £78.00 | BATTERY, 12 volt, dry, (originally layout 1) | 1 | G-AN6<br>(+LHF/-RHF, 30 A/hr, negative earth). |
| GBY5601W | £78.00 | BATTERY, 12 volt, wet, (originally layout 1) | 1 |  |

Note: Due to delivery restrictions of hazardous goods, wet batteries can only be delivered by road and sea carrier to UK and mainland Europe. Dry batteries can be delivered worldwide, customers must arrange their own filling of dry batteries with suitable electrolyte and initial charge.

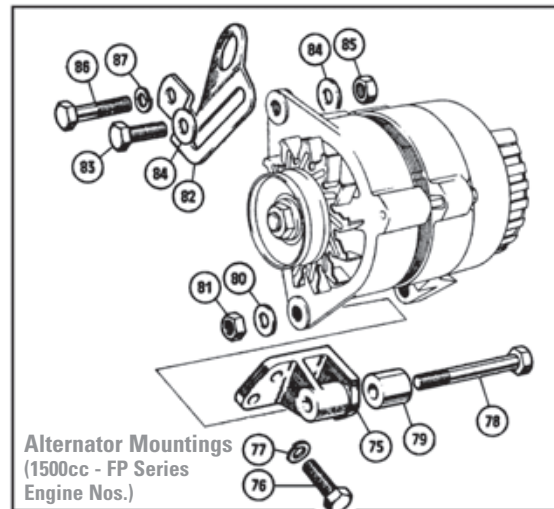
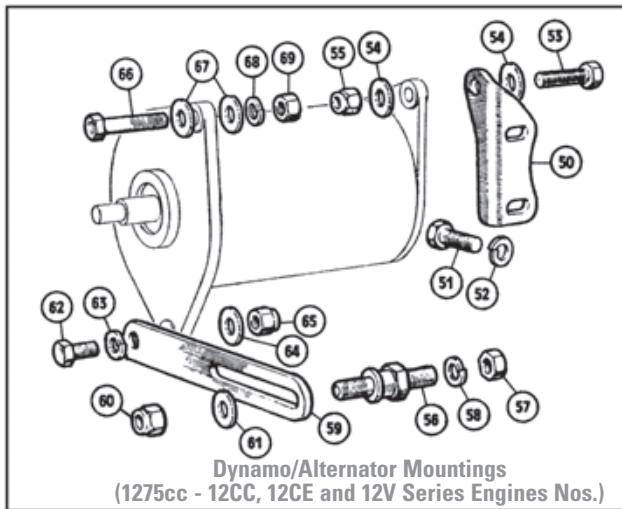
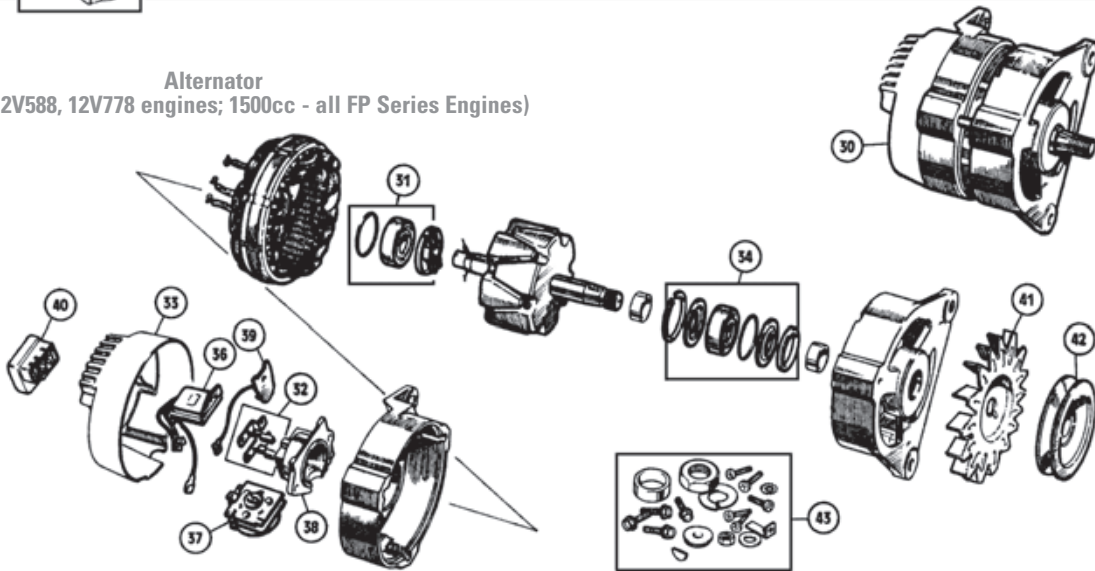
|    |           |        |   |     |                         |
|----|-----------|--------|---|-----|-------------------------|
| 51 | CRST191   | £2.84  | DECAL, 'Lucas'                                    | 1   |                         |
| 52 | ACA9673   | £11.82 | TRAY, (battery acid spillage)                     | 1   |                         |
| 53 | 14G5508   | £4.21  | CLAMP BAR, battery fixing                         | 1   | positive earth vehicles |
| 54 | AHA7769   | £1.25  | 'J' BOLT, (clamp to side of battery shelf)        | 2   |                         |
| 55 | ACA9673   | £11.82 | TRAY, (battery acid spillage)                     | 1   |                         |
| 56 | 34G2065   | £3.70  | CLAMP BAR, battery fixing                         | 1   |                         |
|    | 34G2065SS | £11.21 | CLAMP BAR, battery fixing, stainless steel        | 1   | negative earth vehicles |
|    | BCK104    | £9.50  | CLAMP BAR KIT, battery fixing                     | 1   |                         |
|    | BCK104SS  | £13.80 | CLAMP BAR KIT, battery fixing, s/steel            | 1   |                         |
| 57 | AHA8674   | £1.80  | 'J' BOLT, (clamp to side of battery shelf)        | 2   |                         |
| 58 | GHF200    | £0.12  | NUT, plain  | 2   | alternatives            |
| 59 | 132068    | £0.77  | WING NUT  | 2   |                         |
| 60 | WP127     | £0.29  | WASHER, plain                                     | 2   |                         |
| 61 | GHF331    | £0.12  | WASHER, locking                                   | 2   |                         |
| 62 | 37H3743   | £1.33  | PACKING, rubber, (clamp bar to battery)           | 1   |                         |
| 65 | 131113    | £13.00 | CABLE, earth<br>(Positive terminal to bulkhead).  | 1   | positive earth cars     |
| 66 | BHA4257   | £14.00 | CABLE<br>(Negative terminal to starter solenoid). | 1   |                         |
|    | 142590    | £15.30 | CABLE, earth<br>(Negative terminal to bulkhead).  | 1   | negative earth cars     |
|    | BHA5062   | NCA    | CABLE<br>(Positive terminal to starter solenoid). | 1   |                         |
| 67 | SH605041  | £0.20  | SCREW, (earth cable to bulkhead)                  | 1   |                         |
| 68 | GHF332    | £0.19  | WASHER, locking                                   | 1   |                         |
| 69 | AHA7776   | £15.25 | CABLE, (starter solenoid to starter)              | 1   |                         |
| 70 | 2K6167    | £8.70  | CABLE, earth, (power unit to body)                | 1   | G-AN4, G-AN5,           |
| 71 | SH606051  | £0.60  | SCREW, (power unit earth cable to floor)          | 1   | H-AN9, H-AN10,          |
| 72 | GHF333    | £0.19  | WASHER, locking                                   | 1   | A-AN10                  |
|    | AHA7776   | £15.25 | CABLE, (starter solenoid to starter)              | 1   | G-AN6                   |
|    | 2K6167    | £8.70  | CABLE, earth, (power unit to body)                | 1   |                         |
| 80 | 8G548     | £1.20  | GAITER, terminal insulating                       | a/r |                         |
| 81 | PCR807    | £0.85  | 'P' CLIP, cable to footwell                       | a/r | cable from battery      |
| 82 | AHH6690   | NCA    | 'P' CLIP, (cable & capillary to footwell)         | a/r | to starter solenoid     |
| 83 | 2K8645    | £0.14  | SCREW, battery cable to terminal                  | 2   | original cables only    |

Note: Clamp & ring terminals are available to replace worn or corroded cable terminals of the original 'lead cap' type.

|    |          |       |                          |     |                    |
|----|----------|-------|--------------------------|-----|--------------------|
| 85 | GHF2750  | £4.50 | CLAMP TERMINAL, negative | a/r |                    |
|    | GHF2755  | £4.50 | CLAMP TERMINAL, positive | a/r | alternatives -     |
| 86 | 518903   | £2.75 | BOLT, clamp terminal     | a/r | for repair purpose |
| 87 | GHF208   | £0.19 | NUT, clamp terminal      | a/r |                    |
| 88 | LUCWB600 | £5.34 | RING TERMINAL            | a/r |                    |



**Alternator**  
(1275cc - 12V588, 12V778 engines; 1500cc - all FP Series Engines)



**Dynamo & Alternator**

**Dynamo**  
(1275cc - 12CC, 12CE, 12V586 engines)

Original fitment dynamos are identified as follows:

| ill. | Part Number    | Price £ea. | Description                  | Req. | Details                       |
|------|----------------|------------|------------------------------|------|-------------------------------|
|      | MG No. 13H826  |            | Stamped with Lucas no. 22742 |      |                               |
|      | MG No. 13H219  |            | Stamped with Lucas no. 22700 |      | (plus suffix between A and M) |
|      | MG No. 13H4813 |            | Stamped with Lucas no. 22775 |      |                               |

Note: All of these are now replaced by one type of unit, this being:

|   |         |        |             |   |
|---|---------|--------|-------------|---|
| 1 | GEU3101 | £62.10 | DYNAMO, new | 1 |
|---|---------|--------|-------------|---|

Note: When installing a replacement dynamo, remember it must be polarised to suit the electrical system (Sprites and Midgets with dynamo charging systems can be either positive or negative earth, depending on year of manufacture). Polarisation may be effected as follows:  
 • Fit the dynamo, without connecting it to the vehicle's electrical system. Connect one end of a length of wire to either the 'live' (i.e. not earth) terminal of the battery, or the battery lead terminal (not the starter lead) on the starter solenoid. Hold the other end of the wire against the 'Field' terminal (the smaller of the two) on the back of the dynamo for three to five seconds. Polarisation is now complete. Remove the temporary wire and connect the dynamo to the wiring harness.



**Dynamo (Continued)**

| ill. | Part Number | Price Eea. | Description                  | Req. | Details              |
|------|-------------|------------|------------------------------|------|----------------------|
| 2    | RTC220A     | £0.40      | CONNECTOR, (1/4")            | a/r  | } Lucar type         |
| 3    | 47H5419     | £0.66      | CONNECTOR, (3/8")            | a/r  |                      |
| 4    | 47H5395     | £18.30     | BRACKET, commutator end      | 1    |                      |
| 5    | 7H5390      | £5.60      | BUSH, commutator end bracket | 1    |                      |
| 6    | 032307      | £1.10      | OILER ASSEMBLY               | 1    | (felt pad and plate) |
| 7    | RTC466A     | £4.21      | SPRING, carbon brushes       | 2    |                      |
| 8    | GGB102      | £2.24      | CARBON BRUSH SET             | 1    |                      |
| 9    | 607141A     | NCA        | FIELD COIL SET               | 1    |                      |
| 10   | 509311A     | £43.50     | ARMATURE ASSEMBLY            | 1    |                      |
| 11   | 27H7647     | NCA        | BRACKET, driving end         | 1    |                      |
| 12   | 18G8620     | £6.10      | BEARING                      | 1    |                      |
| 14   | 17H5217     | NCA        | BOLT, (bracket to bracket)   | 2    |                      |
| 20   | 12G2102     | £47.50     | PULLEY, dynamo driving       | 1    |                      |
| 21   | 17D11       | £11.00     | FAN, cooling                 | 1    |                      |
| 22   | WKN404      | £0.71      | WOODRUFF KEY                 | 1    |                      |
| 23   | NT607041    | £0.66      | NUT                          | 1    |                      |
| 24   | GHF334      | £0.24      | WASHER, locking              | 1    |                      |
| 25   | 37H6836     | NCA        | MOUNTING KIT, (pulley & fan) | 1    |                      |

**Alternator**

(1275cc - 12V588, 12V778 engines; 1500cc - all FP series engines)

From 1972 (1969 in Australia) an alternator was fitted. Originally there were two alternators, with different outputs, only a higher output unit (directly replacing the others) is now supplied. The pulley diameter was reduced in 1973 (from engine no. 12V588F3193) to increase the running speed. This improves charging at low engine speeds and is thus a good idea for earlier alternator fitted cars. A shorter fan belt (GCB10813 instead of GCB10838) is needed for the smaller pulley.

|    |          |        |  |   |                              |
|----|----------|--------|--|---|------------------------------|
| 30 | GXE8211  | £55.00 | ALTERNATOR, exchange, recon            | 1 | 17 ACR type                  |
| 31 | 18G8620  | £6.10  | BEARING, rear                          | 1 |                              |
| 32 | GGB504   | £2.30  | CARBON BRUSH SET                       | 1 |                              |
| 33 | NKC484A  | NCA    | COVER, rear, plastic                   | 1 |                              |
| 34 | 18G8619  | £6.10  | BEARING, front                         | 1 |                              |
| 36 | BAU4443A | £14.60 | REGULATOR                              | 1 | 2 or 3 lead type             |
|    | BAU5264  | £16.00 | REGULATOR                              | 1 | 4 lead type                  |
| 37 | BAU5063  | NCA    | RECTIFIER                              | 1 | with 2 connections           |
|    | AEU4152A | NCA    | RECTIFIER                              | 1 | with 3 connections           |
| 38 | 607693A  | NCA    | BRUSH BOX                              | 1 |                              |
| 39 | AEU3079A | NCA    | PROTECTION DEVICE, anti-surge          | 1 | If fitted                    |
| 40 | GEU250   | £4.50  | PLUG KIT, for wiring harness           | 1 |                              |
| 41 | C37222A  | £17.12 | FAN, cooling                           | 1 | 12V588, 12V788 units         |
|    | AAU3956A | £10.44 | FAN, cooling                           | 1 | all 1500cc units             |
| 42 | 12G1054  | £13.00 | PULLEY, alternator driving, 2.75" dia. | 1 | to 12V588F3192               |
|    | BAU1461A | £14.05 | PULLEY, alternator driving, 2.5" dia.  | 1 | 12V588F3193 on, 12V778       |
|    | AEU1238  | £11.40 | PULLEY, alternator driving             | 1 | all 1500cc units             |
| 43 | 37H2258  | NCA    | SUNDRY PARTS KIT                       | 1 | (inc. pulley nut and washer) |

Note: Owners of earlier Australian cars with 15 AC alternators may have to find local specialists to rebuild them. However, if you just need a brush set or regulator.

|         |        |                                    |   |                        |
|---------|--------|------------------------------------|---|------------------------|
| GGB503  | £2.30  | CARBON BRUSH SET                   | 1 | } 15AC alternator only |
| BHA4789 | £45.30 | REGULATOR, type 4TR, (4 terminals) | 1 |                        |
| GEU6609 | £37.50 | REGULATOR, type 4TR, (3 terminals) | 1 |                        |

The other solution to deal with more severely damaged units is to fit the later 17ACR alternator, together with the plug kit (items 30 and 40, above). A small amount of conversion work is required, so it might be advisable to entrust the process to your local auto-electrician.

**Dynamo/Alternator Mountings**

1275cc - 12CC, 12CE and 12V Series Engine Nos.

|    |         |        |                         |   |                    |
|----|---------|--------|-------------------------|---|--------------------|
| 50 | 12A526  | £17.80 | BRACKET, rear mounting  | 1 | dynamo fitment     |
|    | 12G1053 | £8.50  | BRACKET, rear mounting* | 1 | alternator fitment |

\*Note: Use to convert from dynamo to alternator.

|    |          |       |                                      |   |                               |
|----|----------|-------|--------------------------------------|---|-------------------------------|
| 51 | SH605061 | £0.13 | SCREW, bracket to engine block       | 2 | dynamo fitment                |
|    | SH605071 | £0.40 | SCREW, bracket to engine block       | 2 | alternator fitment            |
| 52 | GHF332   | £0.19 | WASHER, locking                      | 2 |                               |
| 53 | GHF104   | £0.50 | BOLT, dynamo/alternator to bracket   | 1 |                               |
| 54 | GHF301   | £0.10 | WASHER, plain                        | 2 |                               |
| 55 | GHF272   | £0.40 | NUT, nyloc                           | 1 |                               |
| 56 | 12G314   | NCA   | PEDESTAL, (dynamo fitment)           | 1 | } adjustment                  |
|    | 12G3037  | £4.62 | PEDESTAL, (alternator fitment)       | 1 |                               |
| 57 | NT606041 | £0.44 | NUT, pedestal to engine bearer plate | 1 |                               |
| 58 | GHF333   | £0.19 | WASHER, locking                      | 1 |                               |
| 59 | 12H67    | £7.27 | LINK                                 | 1 |                               |
| 60 | GHF223   | £0.40 | NUT, nyloc                           | 1 | } adjustment link to pedestal |
| 61 | GHF302   | £0.30 | WASHER, plain                        | 1 |                               |
| 62 | SH505091 | £0.88 | SCREW, (link to dynamo/alternator)*  | 1 |                               |
| 63 | GHF332   | £0.19 | WASHER, locking                      | 1 |                               |

|    |          |       |                                  |   |                    |
|----|----------|-------|----------------------------------|---|--------------------|
| 64 | GHF301   | £0.10 | WASHER, plain                    | 1 |                    |
| 65 | JN2158   | £0.29 | NUT, locking*                    | 1 |                    |
| 66 | BH605141 | £0.86 | BOLT, (dynamo to water pump)     | 1 | dynamo fitment     |
|    | GHF121   | £0.34 | BOLT, (alternator to water pump) | 1 | alternator fitment |
| 67 | GHF301   | £0.10 | WASHER, plain                    | 2 |                    |
| 68 | GHF332   | £0.19 | WASHER, locking                  | 1 |                    |
| 69 | GHF201   | £0.08 | NUT                              | 1 |                    |

\*Note: Factory alternators are now supplied with metric versions of these items.

**Alternator Mountings**

1500cc - FP Series Engine Nos.

|    |           |        |                                    |   |  |
|----|-----------|--------|------------------------------------|---|--|
| 75 | 147899    | NCA    | BRACKET, mounting                  | 1 |  |
| 76 | GHF103    | £0.42  | SCREW, (bracket to engine block)   | 2 |  |
| 77 | GHF332    | £0.19  | WASHER, locking                    | 2 |  |
| 78 | BH605401A | £2.20  | BOLT, alternator to bracket        | 1 |  |
| 79 | 147483    | NCA    | DISTANCE TUBE                      | 1 |  |
| 80 | WP139     | £0.44  | WASHER, plain                      | 1 |  |
| 81 | GHF242    | £0.76  | NUT, self locking                  | 1 |  |
| 82 | 156464    | £22.90 | LINK, adjustment                   | 1 |  |
| 83 | GHF163    | £0.29  | SCREW, link to alternator*         | 1 |  |
| 84 | WP17      | £0.19  | WASHER, plain                      | 2 |  |
| 85 | JN2158    | £0.29  | NUT, locking*                      | 1 |  |
| 86 | BH605181  | £0.80  | BOLT, (link to thermostat housing) | 1 |  |
| 87 | GHF332    | £0.19  | WASHER, locking                    | 1 |  |

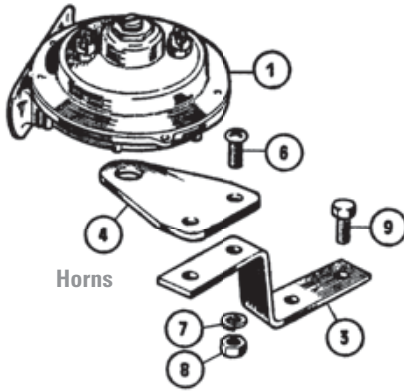
\*Note: Factory alternators are now supplied with metric versions of these items.

**Charging Faults on Dynamo Fitted Cars**

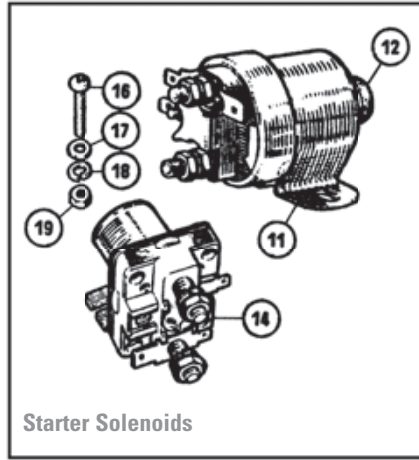
All too often the dynamo and the voltage control box are both replaced, when only one needed to be, to cure a charging fault. It is not impossible to test the dynamo on the car to ascertain whether it or the control box is unserviceable, thus potentially saving the cost of one replacement unit. This may be done using the following procedure:

1. Check the fan belt for correct tension and battery condition.
2. Wiring continuity and connections between the dynamo and regulator must be checked: The brown/yellow wire with the larger 'Lucar' (spade) connector runs between the large dynamo terminal and the control box 'D' terminal. The brown/green wire with the smaller 'Lucar' connector runs to the 'F' terminal on the control box. Renew any connectors or wires found to be faulty. The next stages require a 'moving coil' voltmeter with full a scale reading of 0-20 volts.
3. Turn off all auxiliary switches: for example lights, heater, radio etc. Disconnect from the dynamo and insulate both 'Lucar' connector fitted wires (to prevent a possible short circuit).
4. Connect a length of wire between the two terminals on the dynamo.
5. Start the engine and run at normal idling speed. Connect the voltmeter between a good earth on the dynamo mounting yoke and one of the dynamo terminals. Take care to observe the correct polarity of the voltmeter with respect to the car or it may be damaged.
6. Carefully and gradually increase the engine speed. Do not race the engine in an attempt to increase the voltage indication. See that the voltmeter reading does not reach 20 volts, it should rise without fluctuation, with the engine speed. If this is so, the dynamo is probably not faulty. If there is no reading, check the dynamo brush gear and wiring connections. If the reading is low (approximately 1/2 to 1 volt), the dynamo field windings may be faulty. If the reading is approximately 4 to 5 volts, the dynamo armature windings may be faulty.
7. Stop The engine.
8. If the dynamo is found to be in good order, leave the temporary link wire connected to the dynamo. Disconnect the 'F' & 'D' terminal wires at the control box. Reconnect the two 'Lucar' terminals to the dynamo. Connect one probe of the voltmeter to the wire that was connected to the 'D' terminal of the control box, the other to a good bodywork earth. Repeat step 6.
9. Attach the probes of the voltmeter between the earth (as before) and the end of the wire which was connected to the control box 'F' terminal. Repeat step 6 once more. If the results of steps 8 & 9 are not the same as step 6, suspect faulty wiring between the dynamo and the control box.
10. Stop the engine. Remove the temporary wire connection from the dynamo terminals. Reinstall the wiring correctly to the dynamo and the voltage control box.

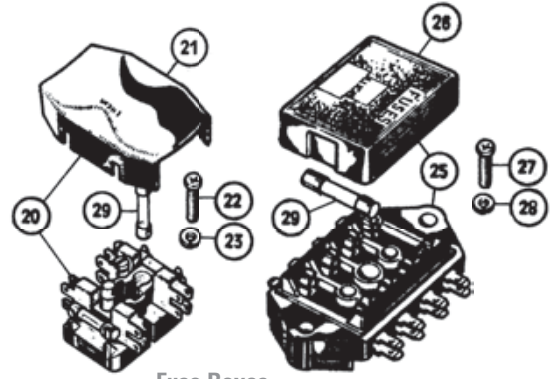
If no faults were found, the problem is likely to be the control box.



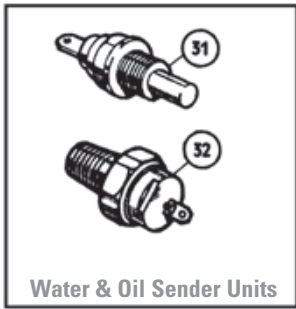
Horns



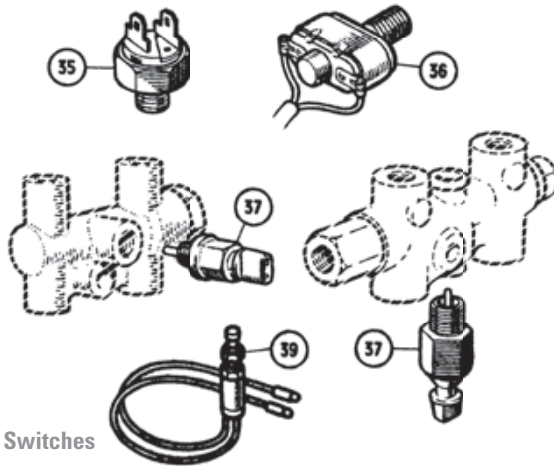
Starter Solenoids



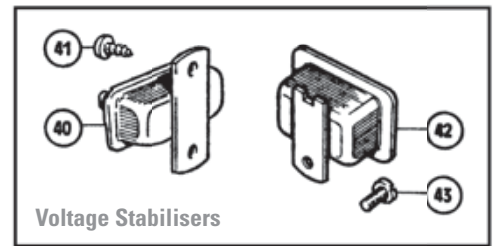
Fuse Boxes



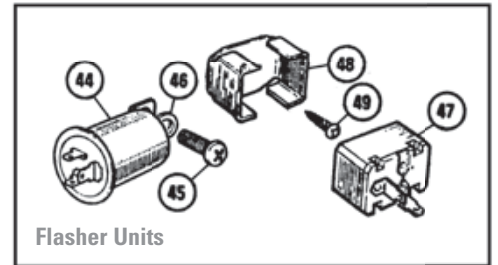
Water & Oil Sender Units



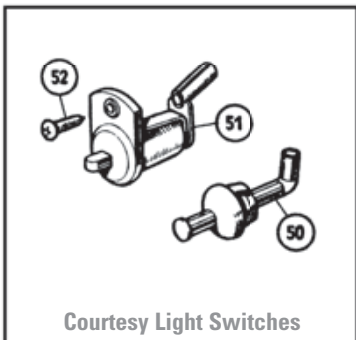
Brake Switches



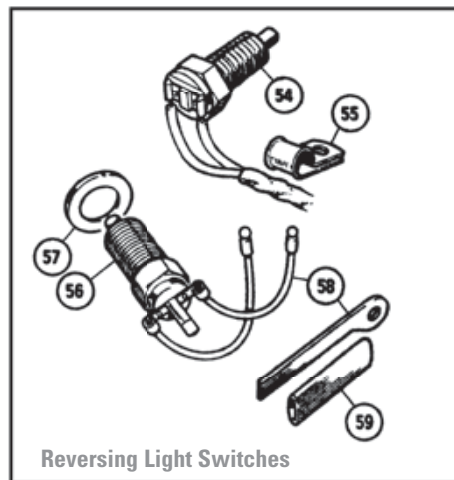
Voltage Stabilisers



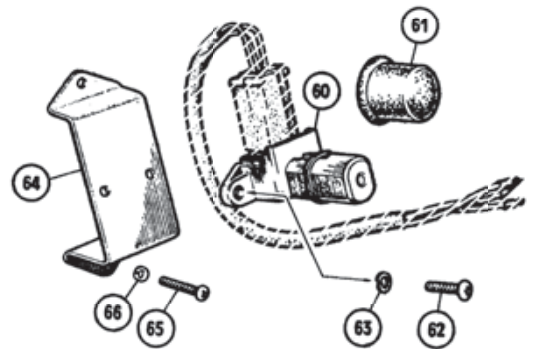
Flasher Units



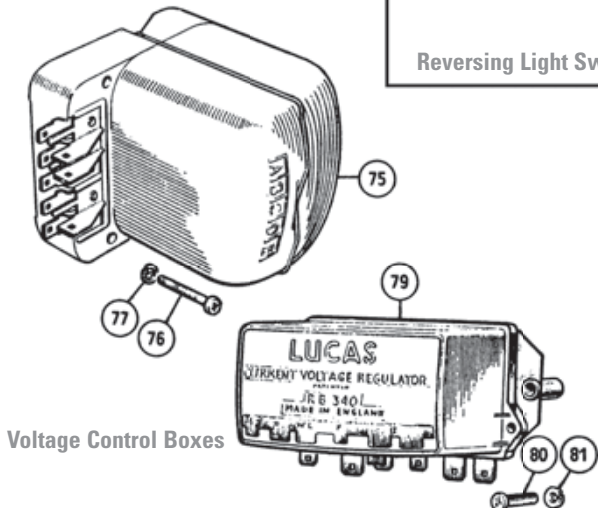
Courtesy Light Switches



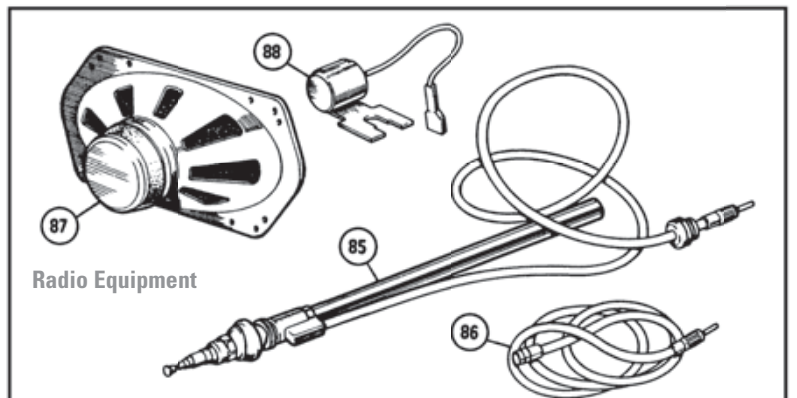
Reversing Light Switches



Headlamp Dip Switch



Voltage Control Boxes



Radio Equipment

## Horns

| ill. | Part Number | Price Ea. | Description                         | Req. | Details              |
|------|-------------|-----------|-------------------------------------|------|----------------------|
| 1    | BHA4515     | £35.60    | HORN, high note                     | 1    | Lucas type           |
|      | BHA4514     | £35.60    | HORN, low note                      | 1    |                      |
|      | GGE164      | £9.20     | HORN, high note                     | 1    | double terminal type |
|      | GGE165      | £9.20     | HORN, low note                      | 1    |                      |
|      | GGE101      | £12.00    | HORN, high note                     | 1    | single terminal type |
|      | GGE102      | £12.00    | HORN, low note                      | 1    |                      |
| 3    | AHA6657     | £17.20    | MOUNTING BRACKET, RH                | 1    |                      |
|      | AHA6658     | £17.20    | MOUNTING BRACKET, LH                | 1    |                      |
| 4    | 57H5309     | £4.32     | BRACKET, horn to mounting           | 2    |                      |
| 6    | SE604051    | £0.29     | SCREW, (mounting bracket attaching) | 4    |                      |
| 7    | GHF331      | £0.12     | WASHER, locking                     | 8    |                      |
| 8    | GHF200      | £0.12     | NUT                                 | 4    |                      |
| 9    | HU706P      | £0.67     | SCREW, mounting bracket to body     | 4    |                      |

## Starter Solenoids

|    |          |        |                                 |   |   |
|----|----------|--------|---------------------------------|---|---|
| 11 | BCA4501  | £26.00 | STARTER SOLENOID                | 1 | To G-AN4-59607,   |
| 12 | 27H5576  | £2.05  | RUBBER COVER, (manual solenoid) | 1 | To H-AN9-71622  |
| 14 | BMK1727  | £6.50  | STARTER SOLENOID                | 1 | From G-AN4-59608, G-AN5,<br>From H-AN9-71623, H-AN10,<br>A-AN10 |
|    | 13H5952  | £7.80  | STARTER SOLENOID                | 1 | G-AN6, can also be used<br>for all previous applications        |
| 16 | PMZ308   | £0.18  | SCREW, solenoid to body         | 2 |   |
| 17 | GHF306   | £0.19  | WASHER, plain                   | 2 |   |
| 18 | WL700101 | £0.12  | WASHER, locking                 | 2 | for battery shelf mounted                                       |
| 19 | GHF206   | £0.08  | NUT                             | 2 | solenoids only  |

## Fuse Boxes

|    |          |        |                                    |   |                                 |
|----|----------|--------|------------------------------------|---|---------------------------------|
| 20 | 606253A  | £10.60 | FUSE BOX, 2 fuse type, (Lucas 4FJ) | 1 |                                 |
| 21 | 505158A  | £4.21  | LID, fuse box                      | 1 | G-AN4, H-AN9                    |
| 22 | SE910201 | £0.40  | SCREW, fuse box to body            | 1 |                                 |
| 23 | WL700101 | £0.12  | WASHER, locking                    | 1 |                                 |
| 25 | 37H4727  | £10.00 | FUSE BOX, 4 fuse type, (Lucas 7FJ) | 1 |                                 |
| 26 | 37H4727A | £1.90  | COVER, fuse box                    | 1 | G-AN5, G-AN6,<br>H-AN10, A-AN10 |
|    | BST440   | £20.85 | COVER, fuse box, stainless steel   | 1 |                                 |
| 27 | PMZ316   | £0.40  | SCREW, fuse box to body            | 2 |                                 |
| 28 | WL700101 | £0.12  | WASHER, locking                    | 2 |                                 |
| 29 | GFS3035  | £2.00  | FUSES, 35 amp                      | 1 | (pack of five)                  |

## Water & Oil Sender Units

The Midget 1500cc from 1978 (G-AN6-200001) had its direct reading oil pressure & water temperature instruments replaced by a warning light and an electrically sensed gauge respectively. The sender units (or 'transmitters') to supply these circuits are listed here.

|    |        |       |                                      |   |                      |
|----|--------|-------|--------------------------------------|---|----------------------|
| 31 | GTR108 | £9.37 | TEMPERATURE TRANSMITTER, water       | 1 | From G-AN6-200000 On |
| 32 | GPS133 | £5.39 | SWITCH, (oil pressure warning light) | 1 |                      |

## Brake Switches

|    |          |        |                               |   |  |
|----|----------|--------|-------------------------------|---|--|
| 35 | C16062A  | £4.00  | STOP LIGHT SWITCH, hydraulic  | 1 | G-AN4, G-AN5,<br>H-AN9, H-AN10, A-AN10 |
| 36 | BHA4675  | £12.90 | STOP LIGHT SWITCH, mechanical | 1 | G-AN6                                  |
| 37 | AAU1700A | £25.00 | SWITCH, brake                 | 1 | PDWA valve warning light               |

Note: See page 169 for information on brake pressure differential actuator valves.

## Voltage Stabilisers

|    |          |        |   |   |  |
|----|----------|--------|---|---|--|
| 40 | BHA4602  | £13.00 | VOLTAGE STABILISER, fuel gauge            | 1 | G-AN4-60459 On,  |
| 41 | AB608031 | £0.13  | SCREW, voltage stabiliser to bulkhead     | 1 | G-AN5, To G-AN6-200000,<br>H-AN9-72040 On,<br>H-AN10, A-AN10 |
| 42 | 148876A  | £12.00 | VOLTAGE STABILISER, fuel/temp gauge       | 1 | From G-AN6-200001  |
| 43 | AB604032 | £0.56  | SCREW, (voltage stabiliser to instrument) | 1 |  |

## Flasher Units

|    |          |       |  |     |   |
|----|----------|-------|--|-----|---|
| 44 | GFU2103  | NCA   | FLASHER UNIT, 3 pin type                   | 1   | To G-AN4-60459,                                 |
|    | C28520   | £7.70 | HAZARD UNIT, 3 pin type, (if fitted)       | 1   | To H-AN9-72040                                  |
| 45 | SE604041 | £0.31 | SCREW, flasher unit to bulkhead            | 1/2 | quantity increases if                           |
| 46 | GHF331   | £0.12 | WASHER, locking                            | 1/2 | hazard unit fitted                              |
| 47 | GFU2124  | £4.10 | FLASHER UNIT, 2 pin type                   | 1   | From G-AN4-60460, G-AN5,<br>G-AN6, H-AN9-72041, |
|    | GFU2204  | £4.07 | HAZARD UNIT, 2 pin type, (if fitted)       | 1   | H-AN10, A-AN10                                  |
| 48 | BHA4780  | £2.60 | CLIP, unit retaining, (square)             | 1/2 | quantity increases if                           |
|    | AEU1055  | NCA   | CLIP, unit retaining, alternative, (round) | 1/2 | hazard unit fitted                              |
| 49 | GHF425   | £0.12 | SCREW, clip retaining                      | 1/2 |   |

## Courtesy Light Switches

|    |          |        |                             |   |                        |
|----|----------|--------|-----------------------------|---|------------------------|
| 50 | 13H391   | £13.80 | SWITCH, boot lamp           | 1 | G-AN5-89515 On, G-AN6, |
| 51 | AAU1908A | £4.60  | SWITCH, interior lamp       | 2 | H-AN10-86303 On,       |
| 52 | GHF421   | £0.10  | SCREW, (switch to 'A' post) | 2 | A-AN10                 |

## Reversing Light Switches

|    |          |        |                               |   |                                   |
|----|----------|--------|-------------------------------|---|-----------------------------------|
| 54 | 13H4216Z | £19.70 | SWITCH, reversing lamps       | 1 | G-AN4-58112 On, G-AN5,            |
| 55 | PCR409   | £0.85  | 'P' CLIP, (cable securing)    | 1 | H-AN9-70268 On,<br>H-AN10, A-AN10 |
| 56 | GAE191A  | £5.90  | SWITCH, reversing lamp        | 1 |                                   |
| 57 | GHF302   | £0.30  | WASHER, switch seating        | 1 | G-AN6                             |
| 58 | ULC1178  | NCA    | CLIP, cables to gearbox       | 2 |                                   |
| 59 | 503213   | NCA    | INSULATING SLEEVE, (for clip) | 2 |                                   |

## Fitting Reversing Lights

Cars built after the chassis numbers above were fitted with reversing lamps, which automatically operated when reverse gear was engaged. A plunger switch, in a threaded hole in the gearbox remote housing, sensed when the gear selector mechanism was in the reverse gear position.

Owners wishing to fit reversing lights to cars not originally so fitted would be wise to check whether the gearbox remote housing in their car has the necessary tapped hole to accept the switch. If it has, the only major task is to site the reversing lamp(s).

Those without the correct housing will either have to try to obtain one, or fit a manual switch and a warning lamp in the cockpit of the car (the warning lamp is a legal requirement in the UK for manually operated reversing lights). Wiring provisions will have to be made to connect the switch, power source and lamps. Before fitting reversing lamps (or any auxiliary lamp), local regulations should be consulted regarding positioning, quantities, power, warning lamp requirements, etc.

## Headlamp Dip Switch

|    |           |        |                                      |   |              |
|----|-----------|--------|--------------------------------------|---|--------------|
| 60 | RTC432A   | £11.30 | SWITCH, (headlamp dipping)           | 1 |              |
| 61 | RTC432CAP | NCA    | RUBBER CAP, (for non-slip operation) | 1 |              |
| 62 | SE910201  | £0.40  | SCREW, switch to bracket             | 2 |              |
| 63 | WL700101  | £0.12  | WASHER, locking                      | 2 | G-AN4, H-AN9 |
| 64 | AHA5516   | NCA    | BRACKET, dip switch mounting         | 1 |              |
| 65 | SE604041  | £0.31  | SCREW, bracket to toe board, LHD     | 2 |              |
|    | SE604081  | £0.40  | SCREW, bracket to toe board, RHD     | 2 |              |
| 66 | GHF331    | £0.12  | WASHER, locking                      | 2 |              |

## Voltage Control Boxes

(Dynamo fitted cars only)

Two distinctly different designs of voltage control box were used on dynamo-fitted MG Midgets and Austin Healey Sprites. The chassis number of your vehicle will indicate which type should be fitted (as detailed above). If in doubt, count how many screws fix the unit to the car, study the method used to retain the cover over the electrical mechanism, or read the manufacturer's information and terminal coding stamped on the unit. The earlier unit is the Lucas model RB106. It may be identified by its two screw attachment to the bulkhead, the spring wire clip securing the cover and its terminals, which are marked 'A1', 'A', 'F', 'D' and 'E'. The later type is the Lucas model RB340. It is attached to the car with three screws, the cover is retained by two push-in snap headed fasteners and it bears the terminal identifications 'E', 'D', 'WL', 'F' and 'B'. The two types of voltage control unit are not easily interchangeable. It is not correct to say that either unit will always bear the Lucas name and/or the model type number. This is due to reproductions from non original equipment manufacturers servicing the demands of the marketplace. The quality of such units should not be dismissed, because these alternative manufacturers often supply product to Lucas.

Within the pages of the factory-produced workshop manual, details may be found for test and adjustment procedures relevant to each of the two types of control box. Such adjustments are to rectify problems that may have occurred during service. If components within the voltage control box are found to be damaged, it will probably be easier to replace the entire unit. However, simply cleaning the electrical contacts often cures a charging fault.

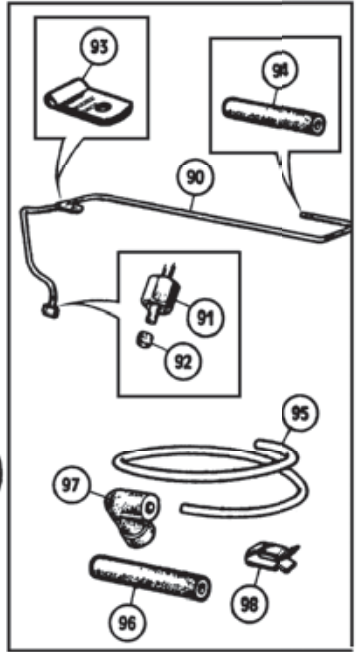
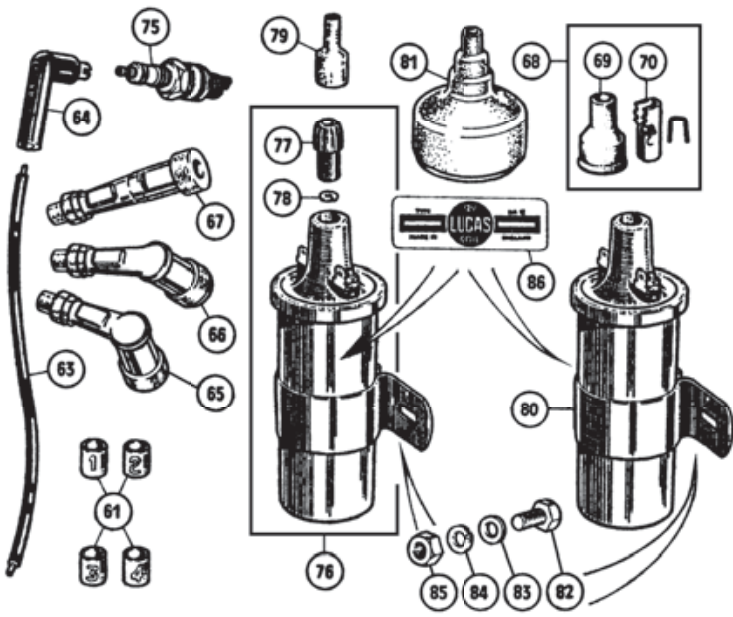
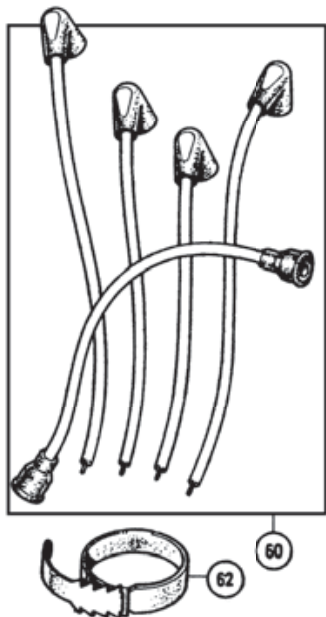
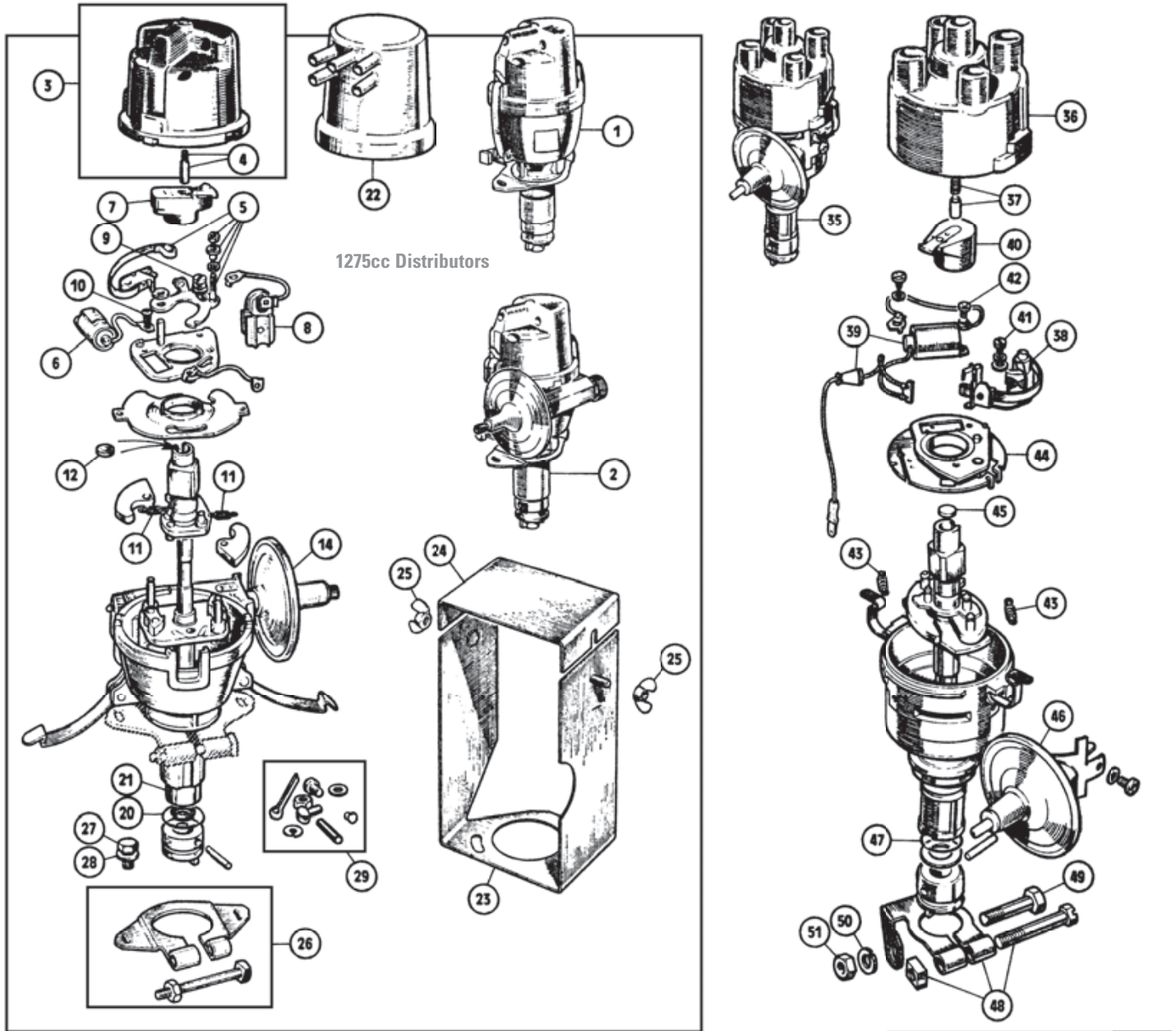
|    |          |        |                              |   |                       |
|----|----------|--------|------------------------------|---|-----------------------|
| 75 | GEU6603  | £21.30 | VOLTAGE REGULATOR BOX        | 1 |                       |
| 76 | PMZ320   | £0.40  | SCREW, (regulator attaching) | 2 | G-AN4, H-AN9          |
| 77 | WL700101 | £0.12  | WASHER, locking              | 2 |                       |
| 79 | GEU6605  | £30.50 | VOLTAGE REGULATOR BOX        | 1 |                       |
| 80 | PMZ318   | £0.40  | SCREW, (regulator attaching) | 3 | G-AN5, H-AN10, A-AN10 |
| 81 | WL700101 | £0.12  | WASHER, locking              | 3 |                       |

## Radio Equipment

|    |         |          |                               |                                 |                             |
|----|---------|----------|-------------------------------|---------------------------------|-----------------------------|
| 85 | MRA001  | £8.20    | AERIAL, manual, (retractable) | 1                               |                             |
|    | NI      | AJM1112X | £45.10                        | AERIAL, electric, (retractable) | 1                           |
| 86 | ZKC533  | £10.30   | EXTENSION LEAD                | a/r                             | radio to aerial cable       |
| 87 | DZB5645 | NCA      | LOUDSPEAKER, oval             | 1                               | fits original radio console |

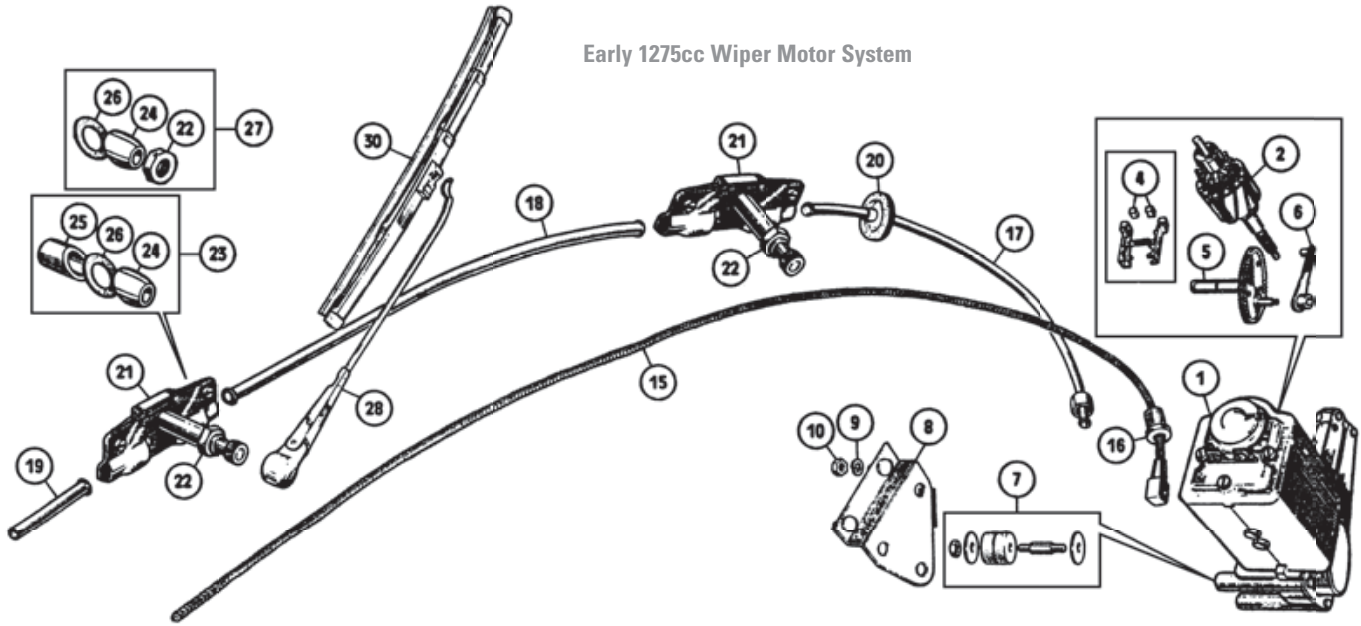
Note: Cars fitted with radios may experience interference from other electrical equipment on the car. To lessen interference, which is heard as a crackle or buzz, suppressors may be fitted to the possible sources. If in doubt consult your radio equipment supplier.

|    |         |     |                                  |     |                           |
|----|---------|-----|----------------------------------|-----|---------------------------|
| 88 | DZB5567 | NCA | SUPPRESSOR, (radio interference) | a/r | coil or fuel pump fitment |
|    | 579356A | NCA | SUPPRESSOR, (radio interference) | a/r | alternator fitment        |

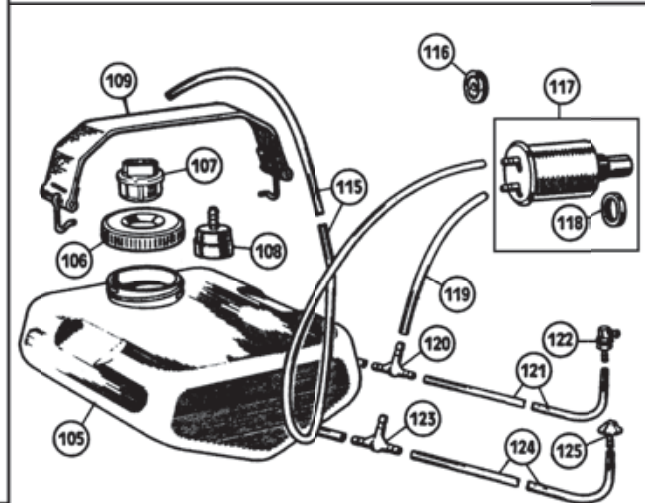
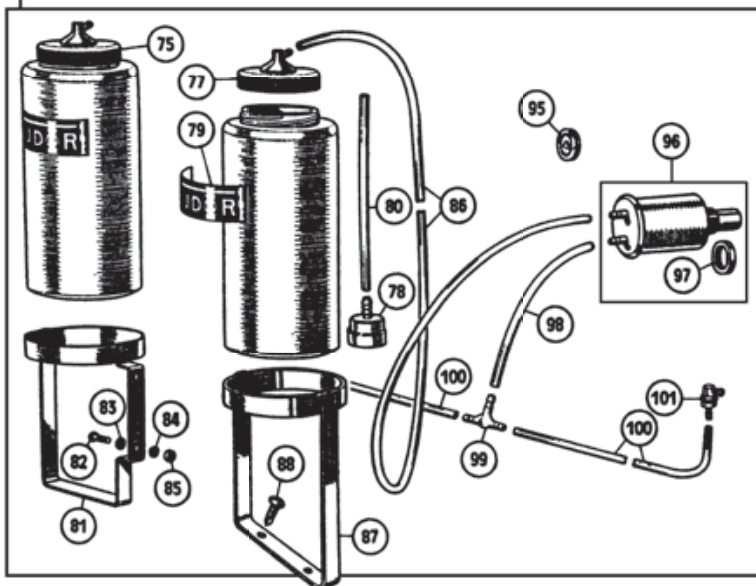
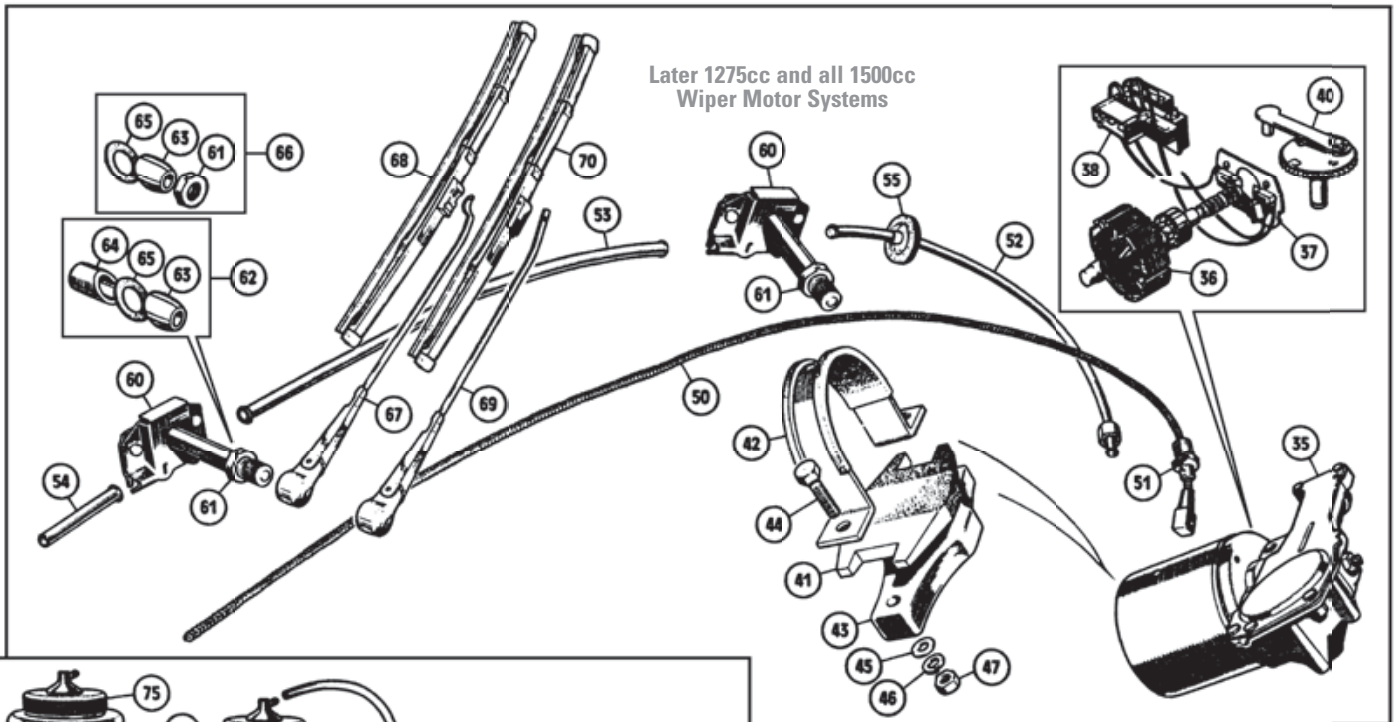




Early 1275cc Wiper Motor System



Later 1275cc and all 1500cc Wiper Motor Systems



### Wiper Motor System

Two different wiper systems were fitted; the early square body motor was replaced by the round type when the change from positive to negative earth was made. The change also involved complete replacement of all wiper parts (they are not interchangeable).

#### Early 1275cc models with Lucas DR3A type

'Square Body' Wiper Motor (To G-AN4-60459; to H-AN9-72040)

| ill. | Part Number | Price £ea. | Description   | Req. | Details                                |
|------|-------------|------------|---|------|--|
| 1    | GXE7714     | £205.00    | WIPER MOTOR, recon, exchange  | 1    | without shaft, gear & link             |
| 2    | 511003      | NCA        | ARMATURE  | 1    |  |
| 4    | 508170      | £6.50      | CARBON BRUSHES, (1 pair)  | 1    |  |
| 5    | 511007      | £40.80     | SHAFT & GEAR  | 1    |  |
| 6    | 511096      | NCA        | LINK  | 1    |  |
| 7    | 17H5431     | £4.50      | MOUNTING KIT, wiper motor<br>(Kit includes one stud, one nut, two washers & one grommet). | 3    |  |
| 8    | AHA8154     | NCA        | BRACKET, motor mounting   | 1    |  |
| 9    | GHF331      | £0.12      | WASHER, locking   | 3    |  |
| 10   | GHF200      | £0.12      | NUT, (bracket to footwell)  | 3    |  |
| 15   | RTC202A     | £8.50      | CROSS HEAD & RACK   | 1    | cut to 33"                             |
| 16   | 37H5282     | £10.00     | FERRULE   | 1    | rack outer tube to motor               |
| 17   | 14A4801     | £12.43     | RACK TUBING   | 1    | motor to first wheelbox                |
| 18   | 14A4802     | £8.95      | RACK TUBING   | 1    | wheelbox to wheelbox                   |
| 19   | 575047A     | £4.57      | RACK TUBING   | 1    | 2nd wheelbox extension                 |
|      | AAU1909A    | £18.45     | RACK & TUBE NUT<br>(Tubing must be cut to length & flared).                               | a/r  | 'bulk' alternative to items 17, 18, 19 |
| 20   | C5574A      | £2.30      | GROMMET, rack tubing through bulkhead   | 1    |  |
| 21   | 37H6316     | £29.00     | WHEELBOX  | 2    |  |
| 22   | ANK3459     | £1.50      | NUT, 6 sided  | 2    |  |
| 23   | BAU1465     | £17.00     | BEZEL KIT   | 2    |  |
| 24   | ADB826      | £4.80      | BEZEL, chrome   | 2    |  |
| 25   | AHH5414     | £3.44      | SPACER, rubber  | 2    |  |
| 26   | ADC560X     | £0.40      | GASKET, rubber  | 2    |  |
| 27   | 37H6316FK   | £11.51     | FITTING KIT, wheelbox   | 2    | Inc. 22, 24, 26, (To 1968)             |
| 28   | 13H66       | £11.56     | WIPER ARM, bright, 'spoon' type   | 2    | RHD                                    |
|      | 13H68       | £13.55     | WIPER ARM, bright, 'spoon' type   | 2    | LHD                                    |
| 30   | GWB145      | £8.50      | WIPER BLADE, bright, 'spoon' type   | 2    |  |

#### Later 1275cc & all 1500cc models with Lucas 14W type

'Round Body' Wiper Motor (G-AN4-60460 on; G-AN5; G-AN6; H-AN9-72041 on; H-AN10; A-AN10)

|    |         |        |                               |   |                            |
|----|---------|--------|-------------------------------|---|----------------------------|
| 35 | GXE7708 | £48.20 | WIPER MOTOR, new              | 1 | without shaft, gear & link |
| 36 | 37H8222 | NCA    | ARMATURE                      | 1 |                            |
| 37 | RTC198A | £11.40 | BRUSH GEAR & PLATE            | 1 | includes wires             |
| 38 | 517645A | NCA    | PARKING SWITCH, ('screw on')* | 1 | A/B spec. wiper motor      |
|    | 520160A | £11.30 | PARKING SWITCH, ('clip on')*  | 1 | D spec. wiper motor        |

\*Note: The type of parking switch required for your wiper motor can be identified by the letter suffix after the Lucas part number (which is a five digit number starting with a 7) stamped on the raised round section of the gearbox lid. These letters can be A/B, or D. The switches are not interchangeable due to casting differences of the motor bodies.

|    |         |        |                    |   |  |
|----|---------|--------|--------------------|---|--|
| 40 | 608092A | £33.60 | SHAFT, GEAR & LINK | 1 |  |
|----|---------|--------|--------------------|---|--|

Note: If replacing the wiper gear check the position of the park ramp relative to the connecting rod pivot against your original gear. New gears are supplied with a moveable park ramp.

|    |           |        |   |     |  |
|----|-----------|--------|---|-----|--|
| 41 | 150844A   | £1.80  | PAD, (wiper motor mounting)                                 | 1   |  |
| 42 | BHA4790   | £6.10  | STRAP & RUBBER, motor retaining                             | 1   |  |
| 43 | AHH8766   | NCA    | BLOCK, motor mounting                                       | 1   |  |
| 44 | GHF102    | £0.29  | BOLT, (wiper motor attaching)                               | 2   |  |
| 45 | GHF314    | £0.12  | WASHER, plain   | 2   |  |
| 46 | GHF331    | £0.12  | WASHER, locking   | 2   |  |
| 47 | GHF200    | £0.12  | NUT   | 2   |  |
| 50 | RTC202A   | £8.50  | CROSS HEAD & RACK   | 1   | cut to 38.5"                           |
| 51 | 37H3694   | £2.10  | FERRULE   | 1   | rack outer tube to motor               |
| 52 | BHA4618   | £11.35 | RACK TUBING   | 1   | motor to first wheelbox                |
| 53 | AHA8696   | £8.95  | RACK TUBING   | 1   | wheelbox to wheelbox                   |
| 54 | 575047A   | £4.57  | RACK TUBING   | 1   | second wheelbox extension              |
|    | AAU1909A  | £18.45 | RACK TUBE & NUT<br>(Tube must be cut to length and flared). | a/r | 'bulk' alternative to items 52, 53, 54 |
| 55 | C5574A    | £2.30  | GROMMET, rack tubing through bulkhead                       | 1   |  |
| 60 | 37H7738   | £27.00 | WHEELBOX  | 2   |  |
| 61 | 17H8769   | £1.15  | NUT, (8 sided)  | 2   |  |
| 62 | BAU1465   | £17.00 | BEZEL KIT   | 2   |  |
| 63 | ADB826    | £4.80  | BEZEL, chrome   | 2   |  |
| 64 | AHH5414   | £3.44  | SPACER, rubber  | 2   |  |
| 65 | ADC560X   | £0.40  | GASKET, rubber  | 2   |  |
| 66 | 37H7738FK | £7.27  | FITTING KIT, (wheel box)                                    | 2   | Inc. 61, 63, 65, (1968-On)             |
| 67 | BHA4894   | £15.00 | WIPER ARM, bright, ('spoon' fitting), RHD                   | 2   | From G-AN4-60460 To G-AN5-123750, From |
|    | BHA4893   | £15.00 | WIPER ARM, bright, ('spoon' fitting), LHD                   | 2   | H-AN9-72041, H-AN10,                   |
| 68 | GWB145    | £8.50  | WIPER BLADE, bright, ('spoon' fitting)                      | 2   | A-AN10                                 |

|    |         |        |  |   |                                   |
|----|---------|--------|--|---|-----------------------------------|
| 69 | BHA5208 | £13.00 | WIPER ARM, bright, (straight fitting), RHD | 2 | From G-AN5-123751, G-AN6          |
|    | BHA5207 | £13.00 | WIPER ARM, bright, (straight fitting), LHD | 2 |                                   |
| 70 | GWB164  | £8.50  | WIPER BLADE, bright, (straight fitting)    | 2 | alternatives to above use in sets |
|    | BAU5331 | £12.07 | WIPER ARM, black, (straight fitting), RHD  | 2 |                                   |
|    | BAU5330 | £12.12 | WIPER ARM, black, (straight fitting), LHD  | 2 |                                   |
|    | GWB266Z | £10.96 | WIPER BLADE, black, (straight fitting)     | 2 |                                   |

### Screen Washer System

#### Screen Washer System 1275cc

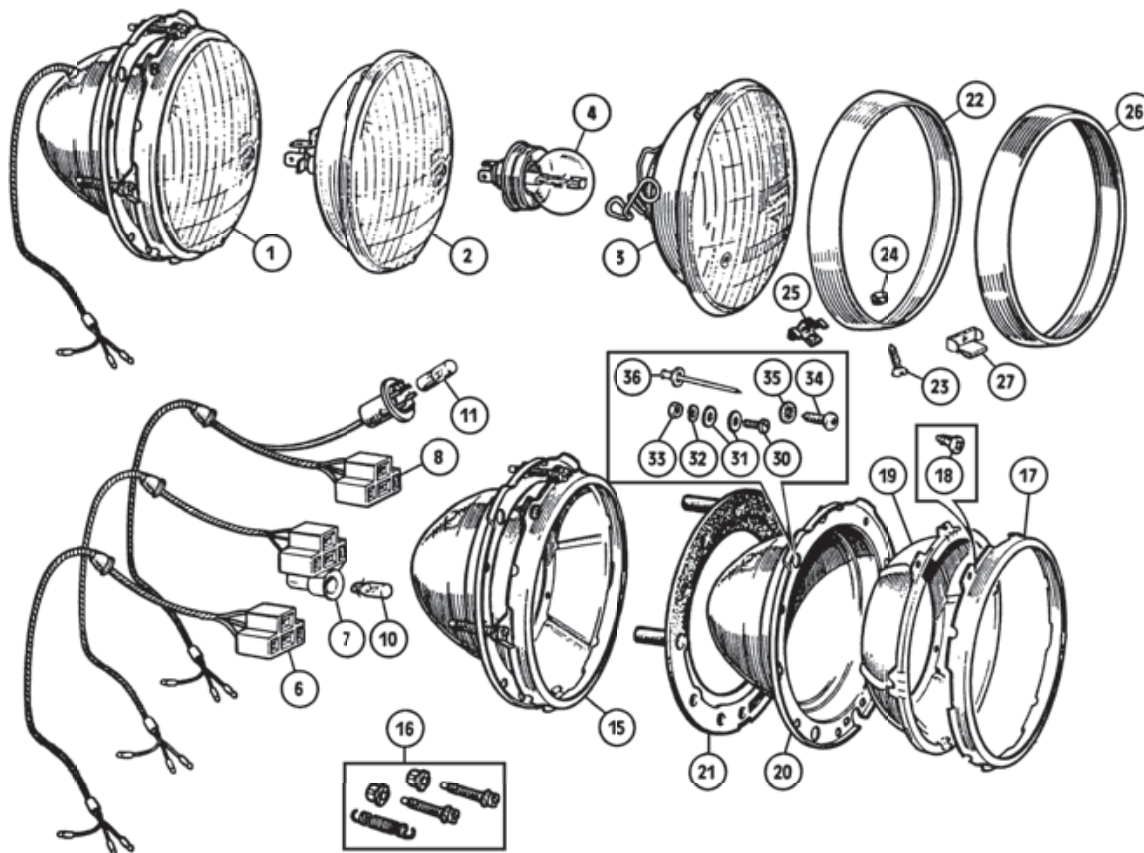
(G-AN4; G-AN5; H-AN9; H-AN10; A-AN10)

|   |             |        |   |   |   |                        |
|---|-------------|--------|---|---|---|------------------------|
| 75  | GWW918K     | £8.20  | BOTTLE & LID, replacement*                                      | 1 | To G-AN4-66225, To H-AN9-77590, (vertical flow radiator)                        |                        |
| 77  | AHH6848     | £4.00  | LID, original, (fits OE bottle only)*                           | 1 |   |                        |
| 78  | GWW506      | £1.80  | NON-RETURN VALVE, ('foot valve')                                | 1 |   |                        |
| 79  | CRST124     | £1.33  | LABEL, self adhesive, 'Tudor'                                   | 3 |   |                        |
| 80  | GWW202M     | £0.94  | TUBING, in bottle, (sold per metre)                             | 1 | cut to 6" length  |                        |
| *Note: The replacement bottle assembly includes bottle, lid, valve and 'Tudor' labels. In this instance, 'replacement' and 'original' parts cannot be interchanged. |             |        |   |   |   |                        |
| 81  | 13H232      | £6.20  | BRACKET, (container mounting)                                   | 1 | To G-AN4-66226 On, G-AN5, H-AN9-77591 On, H-AN10, A-AN10, (cross flow radiator) |                        |
|   | 13H232SS    | £6.20  | BRACKET, (container mounting), s/s                              | 1 |   |                        |
| 82  | PMZ306      | £0.29  | SCREW, (bracket to radiator splash shield)                      | 2 |   |                        |
| 83  | PWZ103      | £0.12  | WASHER, plain   | 2 |   |                        |
| 84  | WL700101    | £0.12  | WASHER, locking   | 2 |   |                        |
| 85  | GHF206      | £0.08  | NUT   | 2 |   |                        |
| 86  | GWW202M     | £0.94  | TUBING, bottle to pump<br>(Sold per metre, cut to 63" length).  | 2 |   |                        |
| 87  | AHA8729     | NCA    | BRACKET, (container mounting)                                   | 1 |   | G-AN4-66226 On, G-AN5, |
|   | AHA8729SS   | £11.82 | BRACKET, (container mounting), s/s                              | 1 |   | H-AN9-77591 On,        |
| 88  | GHF425      | £0.12  | SCREW, (bracket to footwell top)                                | 2 |   | H-AN10, A-AN10,        |
|   | GWW202M     | £0.94  | TUBING, bottle to pump,<br>(Sold per metre, cut to 30" length). | 2 |   | (cross flow radiator)  |
| 95  | RFN1303     | £1.28  | GROMMET, bulkhead   | 1 |   |                        |
| 96  | GWW102      | £20.00 | WASHER PUMP, manual   | 1 |   |                        |
|   | GWW102TRICO | £13.55 | WASHER PUMP, manual, Trico                                      | 1 |   |                        |
| 97  | 17H2669     | NCA    | NUT, pump securing  | 1 |   |                        |
| 98  | GWW202M     | £0.94  | TUBING, pump to 'T', (sold per metre)                           | 1 | cut to 6" length  |                        |
| 99  | GWW404      | £1.55  | 'T' PIECE, (4mm inlet, 3mm outlets)                             | 1 |   |                        |
|   | 13H6472     | NCA    | 'T' PIECE, (4mm inlet, 3mm outlets)                             | 1 | alternative   |                        |
| 100   | GWW201M     | £1.03  | TUBING, 'T' to jets, (sold per metre)                           | 1 | cut to two 6" lengths   |                        |
| 101   | GWW802      | £3.00  | JET, chrome, single   | 2 |   |                        |

#### Screen Washer System 1500cc

(G-AN6)

|     |             |        |   |   |                       |
|-----|-------------|--------|---|---|-----------------------|
| 105 | GWW902      | NCA    | TANK, washer liquid   | 1 |                       |
| 106 | GWW952      | £2.15  | SCREWED CAP   | 1 |                       |
| 107 | GWW951      | £1.85  | FILLER PLUG   | 1 |                       |
| 108 | GWW506      | £1.80  | NON-RETURN VALVE, ('foot valve')  | 1 |                       |
| 109 | CHA458      | £11.51 | STRAP, tank retaining   | 1 |                       |
| 115 | GWW202M     | £0.94  | TUBING, tank to pump, (sold per metre)                                  | 2 | cut to 40" length     |
| 116 | RFN1303     | £1.28  | GROMMET   | 1 | tube through bulkhead |
| 117 | GWW102      | £20.00 | WASHER PUMP, manual   | 1 |                       |
|     | GWW102TRICO | £13.55 | WASHER PUMP, manual, Trico  | 1 |                       |
| 118 | 17H2669     | NCA    | NUT, pump securing  | 1 |                       |
| 119 | GWW202M     | £0.94  | TUBING, pump to 'T', (sold per metre)                                   | 1 | cut to 6" length      |
| 120 | GWW408      | £1.00  | 'T' PIECE, (4mm inlet, 3mm outlets)                                     | 1 |                       |
| 121 | GWW201M     | £1.03  | TUBING, 'T' to jets<br>(Sold per metre, cut to two 6" lengths).         | 1 | To G-AN6-200000       |
| 122 | GWW802      | £3.00  | JET, chrome, single   | 2 |                       |
| 123 | GWW401      | £1.14  | 'T' PIECE, (4mm inlet, 4mm outlets)                                     | 1 |                       |
| 124 | GWW202M     | £0.94  | TUBING, ('T' piece to jets)<br>(Sold per metre, cut to two 6" lengths). | 1 | From G-AN6-20000      |
| 125 | GWW829      | £2.00  | JET, plastic, single  | 2 |                       |



**Headlamps & Front Side/Indicator Lamps**

Note: Please see the Accessories section for Halogen headlamp conversions & high output bulbs.

**Headlamps**

The headlamps fitted to Sprite & Midget cars break down very simply into four types. These are left hand dipping for RHD cars & right hand dipping for LHD cars, each with, or without an integral side lamp (pilot lamp). French markets required a cadmium yellow headlamp bulb to be fitted whereas the rest of the world called for a clear bulb. Many local regulations exist where lamps are concerned; if in any doubt consult your local authority about their requirements. Remember that it is possible that what was originally specified for your car when it was constructed may not be valid today. Only the RHD version is shown for Midget 1500cc's, since apart from North American specification, there were no LHD cars. If, however, you require LHD headlamps for a Midget 1500cc (say, for mainland European) the 'German only' headlamp intended for earlier models will suffice. This headlamp is not allowed for use in North American markets.

|    |             |        |                                      |                           |
|----|-------------|--------|--------------------------------------|---------------------------|
| 15 | 27H8263X    | £21.10 | BUCKET, BOWL & RIM                   | 2                         |
| 16 | BHM7058     | £4.20  | ADJUSTER KIT                         | 2                         |
| 17 | 515218A     | £5.00  | OUTER MOUNTING RIM, chrome           | 2                         |
| 18 | AB606021    | £0.20  | SCREW, retaining outer rim           | 6                         |
| 19 | SML4        | £7.50  | BOWL, inner, (steel)                 | 2                         |
|    | 27H6481     | £24.50 | BOWL, inner, (plastic)               | 2                         |
| 20 | SML3        | £13.00 | BUCKET, headlamp, (original)         | 2 ] with adjuster         |
|    | SML3P       | £13.80 | BUCKET, headlamp, (plastic)          | 2 ]                       |
|    | SML3Z       | £10.80 | BUCKET, headlamp                     | 2 less adjusters          |
| 21 | 009403      | £4.30  | GASKET, rubber, (bucket to body)     | 2                         |
| 22 | 500929      | £13.20 | RIM, headlamp, screw fitting         | 2                         |
|    | 500929ALLOY | £22.40 | RIM, headlamp, screw fitting, alloy  | 2 ] G-AN4, G-AN5,         |
| 23 | RTC465      | £0.42  | SCREW, rim retaining                 | 2 ] H-AN9, H-AN10, A-AN10 |
| 24 | 21G9057     | £0.19  | WASHER, rubber, screw retaining      | 2                         |
| 25 | 37H7421A    | £1.55  | CLIP, rim screw securing             | 2                         |
| 26 | 57H5455     | £16.65 | RIM, headlamp, (spring clip fitting) | 2 ] G-AN6                 |
| 27 | BAU1460     | £1.80  | SPRING CLIP, rim securing            | 2 ]                       |

| Ill. | Part Number | Price £ea. | Description   | Req. | Details                             |
|------|-------------|------------|---|------|-------------------------------------|
| 1    | 27H8499     | NCA        | HEADLAMP, sealed beam (RHD, no pilot lamp).                     | 2    | G-AN4, G-AN5, H-AN9, H-AN10, A-AN10 |
|      | AEU1061A    | £52.50     | HEADLAMP, P45T asymmetric (LHD, no pilot lamp, not Germany).    | 2    |                                     |
|      | BAU1177A    | £50.40     | HEADLAMP, P45T asymmetric (LHD, with pilot lamp; Germany only). | 2    |                                     |
|      | 13H7922     | NCA        | HEADLAMP, sealed beam (RHD, with pilot lamp).                   | 2    | G-AN6                               |
| 2    | GLU101      | NCA        | SEALED BEAM UNIT (RHD, no pilot window).                        | 2    | 60/45 watt                          |
|      | 13H3471A    | £15.25     | SEALED BEAM UNIT (RHD, with pilot window).                      | 2    | 60/45 watt                          |
| 3    | 27H4146A    | £21.30     | LIGHT UNIT, P45T asymmetric (LHD, no pilot hole).               | 2    |                                     |
|      | 27H5981A    | £21.70     | LIGHT UNIT, P45T asymmetric (LHD, with pilot hole).             | 2    |                                     |
| 4    | GLB410      | £2.75      | BULB, P45T, clear glass, (tungsten)                             | 2    | 45/50 watt                          |
|      | GLB411      | NCA        | BULB, P45T, cadmium yellow, (tungsten)                          | 2    |                                     |
|      | GLB2983     | £8.65      | BULB, P45T, clear glass, (quartz halogen)                       | 2    | 60/55 watt                          |
| 6    | BAU2110     | £6.30      | ADAPTOR, Lucar type, (with cable)                               | 2    | no provision for pilot              |
| 7    | BAU2111     | £10.00     | ADAPTOR, Lucar type, (with cable)                               | 2    | for sealed beam with pilot          |
| 8    | 27H5976     | £14.25     | ADAPTOR, Lucar type, (with cable)                               | 2    | for P45T with pilot                 |
| 10   | GLB501      | £0.60      | BULB, pilot, capless type                                       | 2    | fits BAU2111 only                   |
| 11   | GLB233      | £0.62      | BULB, pilot, bayonet fitment type                               | 2    | fits 27H5976 only                   |

**Headlamp Fitment Hardware**

The headlamp units were attached to the front wings by more than one method. The most common method used was screws and nuts, this was replaced at a late date by the use of either self tapping screws or pop rivets. The latter was preferred by the production line for speed of assembly (this was in keeping with construction methods utilised by contemporary car manufacturers).

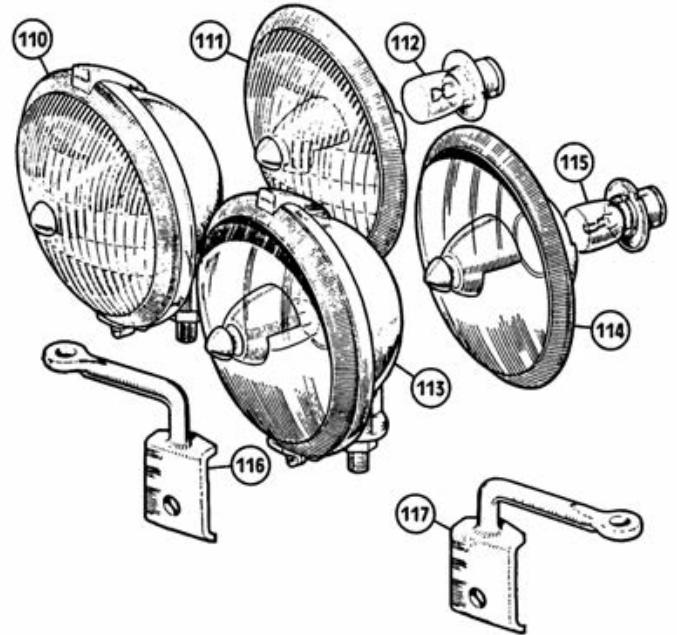
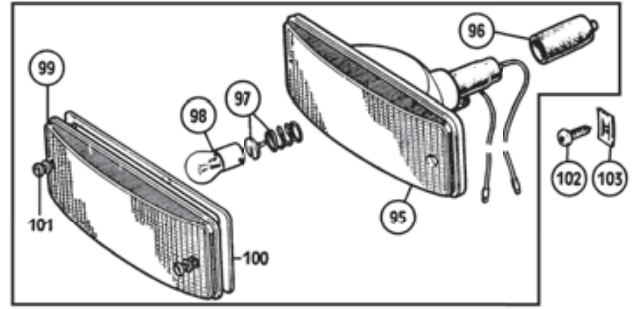
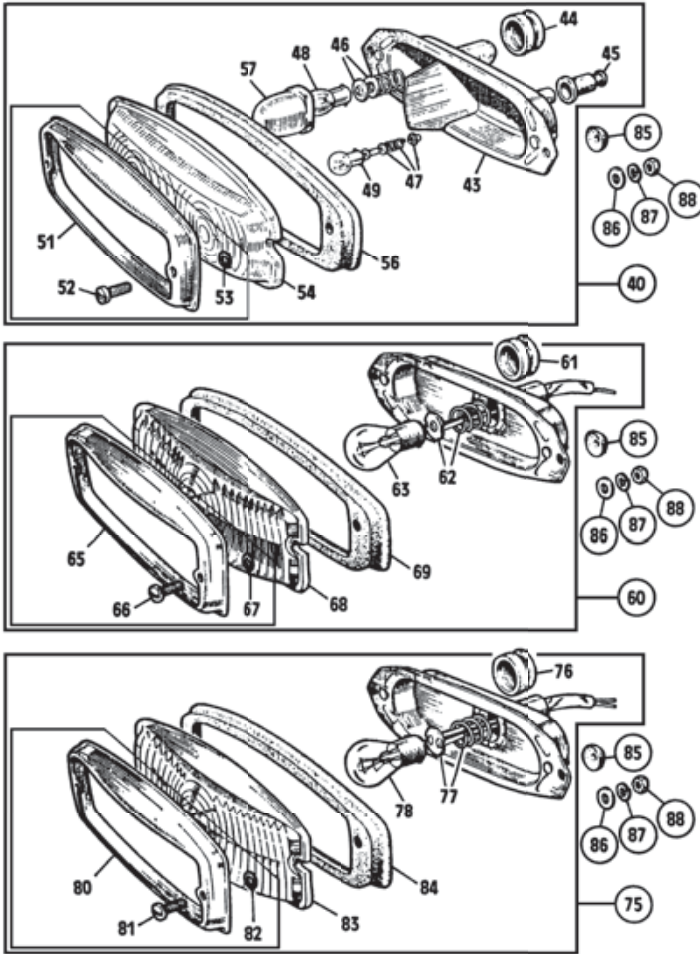
|    |          |       |                     |    |
|----|----------|-------|---------------------|----|
| 30 | PMZ314   | £0.44 | SCREW               | 8  |
| 31 | GHF306   | £0.19 | WASHER, plain       | 16 |
| 32 | WL700101 | £0.12 | WASHER, locking     | 8  |
| 33 | GHF206   | £0.08 | NUT                 | 8  |
| 34 | AB610051 | £0.19 | SCREW, self tapping | 8  |
| 35 | WE702101 | £0.19 | WASHER, shakeproof  | 8  |
| 36 | 569313   | £0.40 | RIVET, pop type     | 8  |

**Upgrading Your Headlamps**

The simple replacement of standard Sprite/Midget headlamps with a pair of halogen units will bring your car's light output up to today's standards. Halogen headlamps offer significant improvements to lens design, ensuring all the light output is directed into the correct area to guide you. A range of replacement halogen headlamps suitable for Sprites & Midgets are detailed in the Accessories section.

It may be noticed that ordinary halogen bulbs do not have a much greater power rating than the older designs of headlamp. Yes, there are radically more powerful bulbs available in the marketplace, but you need to check legislation before using them on a public highway; also be aware that the wiring & switches in the car were designed many years ago to cope with lamp power ratings used at that time.





**Front Side & Indicator Lamp Assemblies 1275cc**  
(G-AN4; G-AN5; H-AN9; H-AN10; A-AN10)

|    |         |        |   |   |                             |
|----|---------|--------|---|---|-----------------------------|
| 40 | 13H429  | £31.00 | SIDE & INDICATOR LAMP, LH                 | 1 |                             |
|    | 13H428  | £31.00 | SIDE & INDICATOR LAMP, RH                 | 1 |                             |
|    | SML101  | £23.30 | BACK PLATE, (bulb holders & wires)        | 2 |                             |
| 43 | SML1    | £9.62  | BACK PLATE, (bare)                        | 2 |                             |
| 44 | 17H5216 | £0.82  | SLEEVE, rubber, for indicator             | 2 |                             |
| 45 | 37H5294 | £1.03  | SLEEVE, rubber, for side lamp             | 2 |                             |
| 46 | 37H5452 | £2.50  | TERMINAL KIT, bulb socket, single contact | 2 |                             |
| 47 | 244700A | £1.50  | CONTACT & SPRING, side lamp               | 2 | white side lamp with        |
| 48 | GLB382  | £0.60  | BULB, 21 Watt, (indicator)                | 2 | orange indicator            |
| 49 | GLB989  | £0.71  | BULB, 5 Watt, (side lamp)                 | 2 | (all markets except         |
| 51 | 57H5155 | £10.70 | RIM, chrome, (lens retaining              | 2 | Germany and Italy)          |
| 52 | 57H5569 | £0.65  | SCREW, rim & lens retaining               | 4 |                             |
| 53 | 21G9057 | £0.19  | WASHER, rubber, (screw retaining)         | 4 |                             |
| 54 | 57H5158 | £6.50  | LENS, RH, clear glass                     | 1 |                             |
|    | 57H5159 | £6.50  | LENS, LH, clear glass                     | 1 |                             |
| 56 | 57H5157 | £3.88  | GASKET, lens & lamp seating               | 2 |                             |
| 57 | 57H5156 | £7.73  | FILTER, orange, (for indicator bulb)      | 2 |                             |
| 60 | BHA4487 | NCA    | INDICATOR LAMP                            | 2 |                             |
| 61 | 17H5216 | £0.82  | SLEEVE, rubber                            | 2 |                             |
| 62 | 37H5452 | £2.50  | TERMINAL KIT, bulb socket, single contact | 2 |                             |
| 63 | GLB382  | £0.60  | BULB, 21 Watt                             | 2 | orange indicator            |
| 65 | 57H5155 | £10.70 | RIM, chrome, lens retaining               | 2 | no side lamp (Germany)      |
| 66 | 57H5569 | £0.65  | SCREW, rim & lens retaining               | 4 |                             |
| 67 | 21G9057 | £0.19  | WASHER, rubber, (screw retaining)         | 4 |                             |
| 68 | 37H4738 | £9.62  | LENS, orange glass                        | 2 |                             |
| 69 | 57H5157 | £3.88  | GASKET, lens & lamp seating               | 2 |                             |
| 75 | BHA4905 | £32.20 | SIDE & INDICATOR LAMP                     | 2 |                             |
| 76 | 17H5216 | £0.82  | SLEEVE, rubber                            | 2 | side lamp (Italy)           |
| 77 | 37H5459 | £2.75  | TERMINAL KIT, bulb socket, twin contact   | 2 | white indicator & side lamp |
| 78 | GLB380  | £0.50  | BULB, 21/5 Watt                           | 2 |                             |
| 80 | 57H5155 | £10.70 | RIM, chrome, lens retaining               | 2 | (continued in next column)  |
| 81 | 57H5569 | £0.65  | SCREW, rim & lens retaining               | 4 |                             |
| 82 | 21G9057 | £0.19  | WASHER, rubber, (screw retaining)         | 4 | side lamp (Italy)           |
| 83 | 57H5307 | NCA    | LENS, clear glass                         | 2 | white indicator & side lamp |
| 84 | 57H5157 | £3.88  | GASKET, lens & lamp seating               | 2 |                             |
| 85 | GHF206  | £0.08  | NUT, lamp securing                        | 4 | with integral washer        |

|    |          |       |                      |   |                          |
|----|----------|-------|----------------------|---|--------------------------|
| 86 | GHF306   | £0.19 | WASHER, plain        | 4 | ] alternative to item 85 |
| 87 | WL700101 | £0.12 | WASHER, locking      | 4 |                          |
| 88 | GHF206   | £0.08 | NUT, (lamp securing) | 4 |                          |

**Front Indicator Lamp Assembly 1500cc**  
(G-AN6)

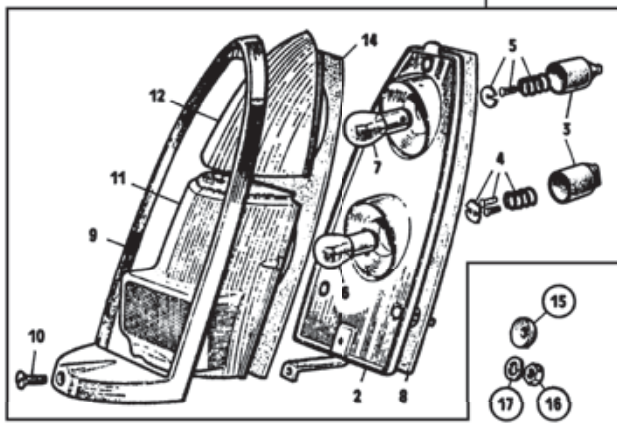
|     |          |        |   |   |                            |
|-----|----------|--------|---|---|----------------------------|
| 95  | BHA5318  | £70.00 | INDICATOR LAMP                            | 2 |                            |
| 96  | 17H5216  | £0.82  | SLEEVE, rubber                            | 2 |                            |
| 97  | 37H5452  | £2.50  | TERMINAL KIT, bulb socket, single contact | 2 |                            |
| 98  | GLB382   | £0.60  | BULB, (21 Watt)                           | 2 |                            |
| 99  | 37H8759  | £6.00  | LENS, orange, (plastic)                   | 2 |                            |
| 100 | 37H8759G | £1.34  | GASKET, lens to lamp                      | 2 |                            |
| 101 | 518868   | £0.40  | SCREW, lens securing                      | 4 |                            |
| 102 | GHF426   | £0.12  | SCREW, self tapping                       | 4 | lamp to bumper             |
| 103 | BHA5323  | NCA    | SPIRE NUT                                 | 4 | retains self tapping screw |

**Front Fog & Spot Lamps**  
(Period Style)

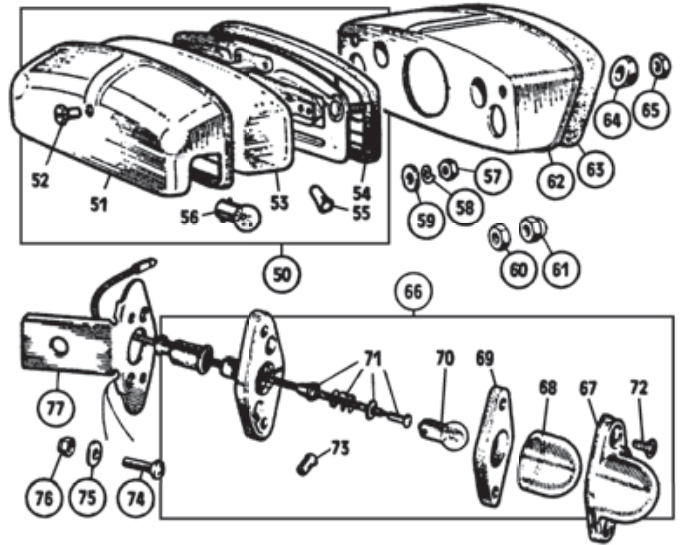
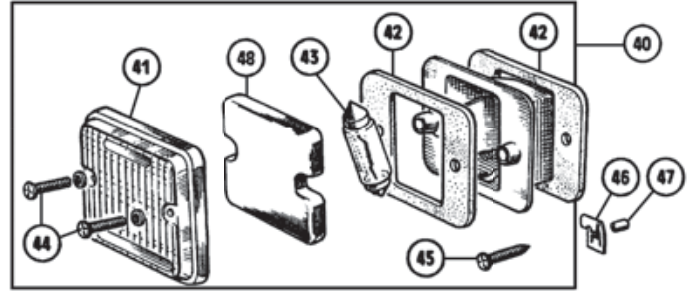
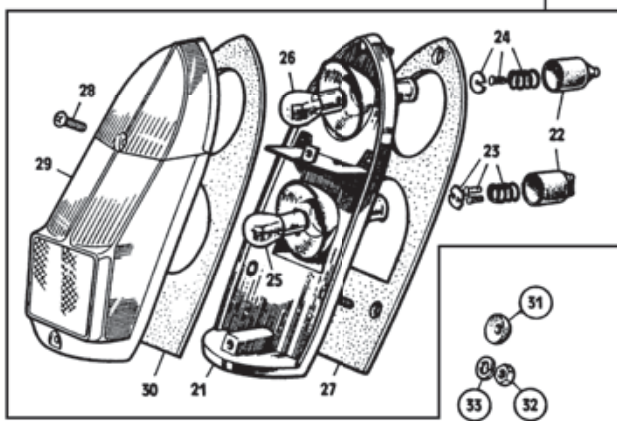
Best suited to G-AN4 and H-AN9 models, these fog and spot lamps were offered as optional extras for several years to proud owners of new Sprites and Midgets. Due to mounting and aesthetic difficulties it is not advisable to attempt fitment to the later rubber bumper fitted cars! The common denominators in the rules of maintenance on headlamps or driving lamps of any type are that the lenses are kept clean and that the beams of light are correctly aligned & directed to give maximum benefit without dazzling other road users. These are admittedly obvious points of advice, but they can make a significant difference to lighting efficiency. Spending good money on uprated and additional lamps will provide little or no improvement if the advice is not followed.

|     |           |        |                              |     |                      |
|-----|-----------|--------|------------------------------|-----|----------------------|
| 110 | MM162-800 | £75.00 | FOG LAMP, base mounted       | a/r |                      |
| 111 | ACG5179   | £33.00 | LENS & REFLECTOR             | a/r |                      |
| 112 | GLB323    | £5.15  | BULB, transverse filament    | a/r |                      |
| 113 | MM162-700 | £75.00 | SPOT LAMP, base mounted      | a/r |                      |
| 114 | 57H5015   | £34.00 | LENS & REFLECTOR             | a/r |                      |
| 115 | GLB185    | £4.32  | BULB, (axial filament)       | a/r |                      |
| 116 | AHA6368   | £35.00 | BRACKET, lamp mounting, (RH) | a/r | ] original mountings |
| 117 | AHA6369   | £35.00 | BRACKET, lamp mounting, (LH) | a/r |                      |

Early 1275cc Rear Lamp



Late 1275cc & 1500cc Rear Lamp



Rear Stop, Tail, Reflex & Indicator Lamp Assembly

Early 1275cc  
(G-AN4; H-AN9)

| Ill. | Part Number | Price £ea. | Description                       | Req. | Details                   |
|------|-------------|------------|-----------------------------------|------|---------------------------|
| 1    | BHA4175     | £58.00     | STOP, TAIL & INDICATOR LAMP       | 2    |                           |
| 2    | BHA4175Q    | £37.90     | BACK PLATE                        | 2    | with bulb holders & wires |
| 3    | 17H5216     | £0.82      | SLEEVE, rubber                    | 4    |                           |
| 4    | 37H5459     | £2.75      | TERMINAL KIT, bulb socket         | 2    | twin contact              |
| 5    | 37H5452     | £2.50      | TERMINAL KIT, bulb socket         | 2    | single contact            |
| 6    | GLB380      | £0.50      | BULB, 21/5 Watt, (stop/tail)      | 2    |                           |
| 7    | GLB382      | £0.60      | BULB, 21 Watt, (indicator)        | 2    |                           |
| 8    | 57H5358     | £1.00      | GASKET, lamp to body              | 2    |                           |
| 9    | 57H5355     | £10.00     | RIM, lens to lamp retaining       | 2    |                           |
| 10   | RMP308      | £0.50      | SCREW, (rim securing)             | 2    |                           |
| 11   | 57H5357     | £7.20      | LENS, stop/tail and reflex, (red) | 2    |                           |
| 12   | 57H5354     | £5.50      | LENS, indicator, (orange)         | 2    |                           |
| 14   | 57H5356     | £0.90      | GASKET, lens to back plate        | 2    |                           |
| 15   | GHF206      | £0.08      | NUT, (lamp to body)               | 6    | original type             |
| 16   | NH910011    | £0.29      | NUT, (lamp to body)               | 6    | alternative to            |
| 17   | WE702101    | £0.19      | WASHER, locking                   | 6    | item 15                   |

Late 1275cc & 1500cc

(G-AN5; H-AN10; A-AN10); (G-AN6)

|    |           |        |                                     |   |                           |
|----|-----------|--------|-------------------------------------|---|---------------------------|
| 20 | BHA4973   | £56.00 | STOP, TAIL & INDICATOR LAMP         | 2 |                           |
| 21 | BHA4973BP | £42.80 | BACK PLATE                          | 2 | with bulb holders & wires |
| 22 | 17H5216   | £0.82  | SLEEVE, rubber                      | 4 |                           |
| 23 | 37H5459   | £2.75  | TERMINAL KIT, bulb socket           | 2 | twin contact              |
| 24 | 37H5452   | £2.50  | TERMINAL KIT, bulb socket           | 2 | single contact            |
| 25 | GLB380    | £0.50  | BULB, 21/5 Watt, (stop/tail)        | 2 |                           |
| 26 | GLB382    | £0.60  | BULB, 21 Watt, (indicator)          | 2 |                           |
| 27 | 37H4679   | £1.00  | GASKET, lamp to body                | 2 |                           |
| 28 | 518868    | £0.40  | SCREW, lens to back plate           | 4 |                           |
| 29 | 37H4737   | £16.20 | LENS, stop/tail, reflex & indicator | 2 |                           |
|    | 37H4737Z  | £13.10 | LENS, stop/tail, reflex & indicator | 2 | aftermarket               |
| 30 | 37H4737A  | £1.33  | GASKET, lens to back plate          | 2 |                           |
| 31 | GHF206    | £0.08  | NUT, (lamp to body)                 | 6 | original type             |
| 32 | NH910011  | £0.29  | NUT, (lamp to body)                 | 6 | alternative               |
| 33 | WE702101  | £0.19  | WASHER, locking                     | 6 | to item 31                |

Reversing Lamps

1275cc

(G-AN4-58112 on; G-AN5; H-AN9-70268 on; H-AN10; A-AN10) 1500cc Models (G-AN6)

|    |          |        |                              |   |   |
|----|----------|--------|------------------------------|---|---|
| 40 | AAU5510  | £12.60 | REVERSING LAMP               | 2 |   |
| 41 | 37H7512  | £6.20  | LENS, reverse lamp           | 2 |   |
|    | 37H7512Z | £4.20  | LENS, reverse lamp           | 2 | aftermarket   |
| 42 | 37H1759  | £0.55  | GASKET, lens & lamp mounting | 4 |   |
| 43 | GLB273   | £0.82  | BULB, festoon type, 21 Watt  | 2 |   |
| 44 | PMP214   | £0.34  | SCREW, (lens attaching)*     | 4 | G-AN4, G-AN5, to G-AN6-190000 approx. H-AN9, H-AN10, A-AN10 |

\*Note: The lamps were originally attached to the body by the screws which hold the lens in place, driving into caged nuts on the inside of the rear panel. If these caged nuts are missing or damaged, the later 1500cc Midget fasteners can be used to attach the lamps.

|    |           |       |                               |   |                         |
|----|-----------|-------|-------------------------------|---|-------------------------|
| 45 | AB606082  | £0.24 | SCREW, lens and lamp mounting | 4 |                         |
| 46 | PFS316    | NCA   | SPIRE NUT, retaining          | 4 | G-AN6-190000 on approx. |
| 47 | AHH7449   | NCA   | PROTECTOR, screw tip          | 4 |                         |
| 48 | HMP240009 | NCA   | FILTER, orange*               | 2 | French markets only     |

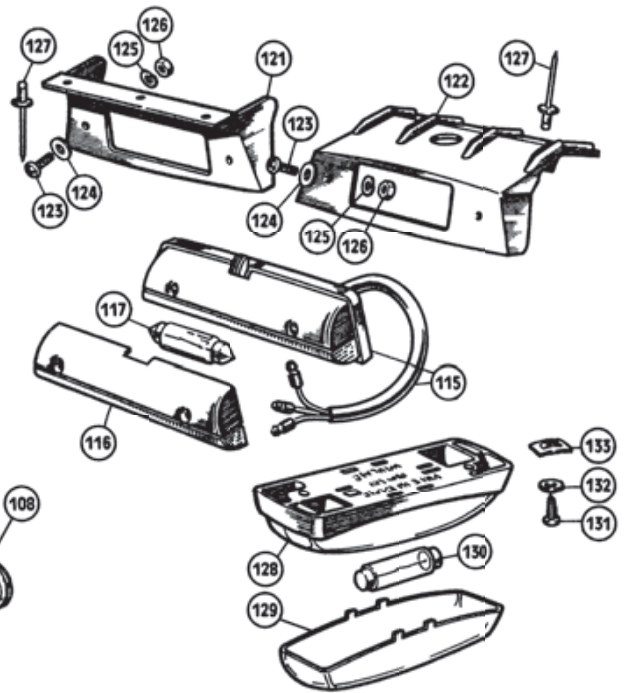
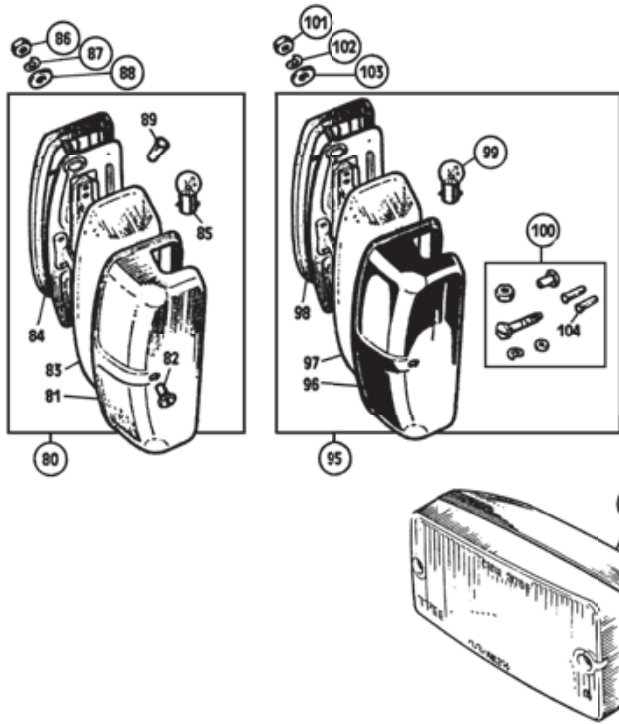
\*Note: The French market required the reversing lamps to show amber light, instead of white. This was achieved by inserting an amber filter between the bulb and the lens.

Number Plate Lamps

Early 1275cc  
(G-AN4; H-AN9)

|    |         |        |                                   |     |                                      |
|----|---------|--------|-----------------------------------|-----|--------------------------------------|
| 50 | 127916  | £21.60 | NUMBER PLATE LAMP, chrome         | 1/2 |                                      |
|    | 127916Z | £13.00 | NUMBER PLATE LAMP, plastic        | 1/2 |                                      |
| 51 | 502264  | £9.76  | COVER, chrome                     | 1/2 |                                      |
| 52 | 17H5385 | £1.80  | SCREW, (cover/lens to back plate) | 1/2 | quantity increased for German market |
| 53 | 601721A | £4.42  | LENS, clear glass                 | 1/2 |                                      |
| 54 | 57H5368 | £3.22  | GASKET, lamp to plinth            | 1/2 |                                      |
| 55 | 27H6713 | £0.71  | CONNECTOR, (bullet terminal)      | 2/4 |                                      |
| 56 | GLB989  | £0.71  | BULB*                             | a/r |                                      |

\*Note: A single bulb was used originally in this lamp. However, all lamps offered more recently are of a slightly modified design & contain two bulbs.



|    |          |       |                                     |   |                      |
|----|----------|-------|-------------------------------------|---|----------------------|
| 57 | AJD8012Z | £0.14 | NUT, (lamp to plinth)               | 2 | } not German market  |
| 58 | WL700101 | £0.12 | WASHER, locking                     | 2 |                      |
| 59 | GHF306   | £0.19 | WASHER, plain                       | 2 | } German market only |
| 60 | AJD8052C | NCA   | NUT, (lamp to number plate support) | 4 |                      |
| 61 | 14B7889  | £1.07 | NUT, domed                          | 4 |                      |
| 62 | AHA9200  | NCA   | PLINTH, number plate lamp           | 1 |                      |
| 63 | AHA9202  | £1.03 | GASKET, (plinth to body)            | 1 | } not German market  |
| 64 | AHA5805  | NCA   | PACKING PIECE, angled               | 2 |                      |
| 65 | GHF271   | £0.24 | NUT, nylon                          | 2 |                      |

**Late 1275cc**  
(G-AN5; H-AN10; A-AN10)

|    |            |        |                               |   |                  |
|----|------------|--------|-------------------------------|---|------------------|
| 66 | 2A9119     | £32.50 | NUMBER PLATE LAMP             | 2 |                  |
| 67 | 37H5426    | £6.20  | COVER, chrome                 | 2 |                  |
| 68 | 606078A    | £5.10  | LENS, clear glass             | 2 |                  |
| 69 | 17H5302    | £2.24  | GASKET, lens seating          | 2 |                  |
| 70 | GLB989     | £0.71  | BULB                          | 2 |                  |
| 71 | 244700A    | £1.50  | CONTACT & SPRING              | 2 |                  |
| 72 | 17H8046    | NCA    | SCREW, (cover attaching)      | 4 |                  |
| 73 | 27H6713    | £0.71  | CONNECTOR, bullet terminal    | 2 |                  |
| 74 | RMZ316     | £1.39  | SCREW, (lamp base to bracket) | 4 |                  |
| 75 | GHF306     | £0.19  | WASHER, plain                 | 4 |                  |
| 76 | GHF220     | £0.12  | NUT, self locking             | 4 |                  |
| 77 | AHA9459BKT | £26.40 | BRACKET, LH                   | 1 | } lamp to bumper |
|    | AHA9458BKT | £26.40 | BRACKET, RH                   | 1 |                  |

**Early 1500cc**  
(To G-AN6-169643)

|    |         |        |                                   |     |  |
|----|---------|--------|-----------------------------------|-----|--|
| 80 | 127916  | £21.60 | NUMBER PLATE LAMP, chrome         | 2   |  |
|    | 127916Z | £13.00 | NUMBER PLATE LAMP, plastic        | 2   |  |
| 81 | 502264  | £9.76  | COVER, chrome                     | 2   |  |
| 82 | 17H5385 | £1.80  | SCREW, (cover/lens to back plate) | 2   |  |
| 83 | 601721A | £4.42  | LENS, clear glass                 | 2   |  |
| 84 | 57H5368 | £3.22  | GASKET, (lamp to number plate)    | 2   |  |
| 85 | GLB989  | £0.71  | BULB*                             | a/r |  |

\*Note: A single bulb was used originally in this lamp. However, all lamps offered more recently are of a slightly modified design & contain two bulbs.

|    |          |       |                             |   |                            |
|----|----------|-------|-----------------------------|---|----------------------------|
| 86 | AJD8012Z | £0.14 | NUT, (lamp to number plate) | 4 |                            |
| 87 | WL700101 | £0.12 | WASHER, locking             | 4 |                            |
| 88 | GHF306   | £0.19 | WASHER, plain               | 4 |                            |
| 89 | 27H6713  | £0.71 | CONNECTOR                   | 4 | electrical bullet terminal |

**Late 1500cc**  
(G-AN6-169644 on)

|    |           |        |                           |   |  |
|----|-----------|--------|---------------------------|---|--|
| 95 | 127916BLK | £22.00 | NUMBER PLATE LAMP, black* | 2 |  |
|----|-----------|--------|---------------------------|---|--|

|     |          |       |                                |   |  |
|-----|----------|-------|--------------------------------|---|--|
| 96  | 502264   | £9.76 | COVER, black                   | 2 |  |
| 97  | 601721A  | £4.42 | LENS, clear glass              | 2 |  |
| 98  | 57H5368  | £3.22 | GASKET, (lamp to number plate) | 2 |  |
| 99  | GLB989   | £0.71 | BULB                           | 4 |  |
| 100 | 7H5123   | NCA   | SUNDRIES KIT                   | 2 |  |
| 101 | AJD8012Z | £0.14 | NUT, lamp to number plate      | 4 |  |
| 102 | WL700101 | £0.12 | WASHER, locking                | 4 |  |
| 103 | GHF306   | £0.19 | WASHER, plain                  | 4 |  |
| 104 | 27H6713  | £0.71 | CONNECTOR, (bullet terminal)   | 4 |  |

\*Note: Original black number plate lamps were as described above. Spurious replacement lamps of similar appearance have also worked their way onto cars over the years. Be warned - replacement lamps may not be repaired by the above components. The simple identification test is the cover material: Metal almost certainly means original, plastic means replacement.

**Rear Fog Guards**

**1500cc**  
(optional fitting after approx. 1978)

|     |         |       |                                      |   |                |
|-----|---------|-------|--------------------------------------|---|----------------|
| 105 | ADU3645 | NCA   | REAR FOG LAMP, (Cibie)               | 1 | } alternatives |
|     | ADU3392 | NCA   | REAR FOG LAMP, (Wipac)               | 1 |                |
| 107 | GLB382  | £0.60 | BULB, 21 Watt                        | 1 |                |
| 108 | 602037  | £0.89 | GROMMET, (cables through boot floor) | 2 |                |

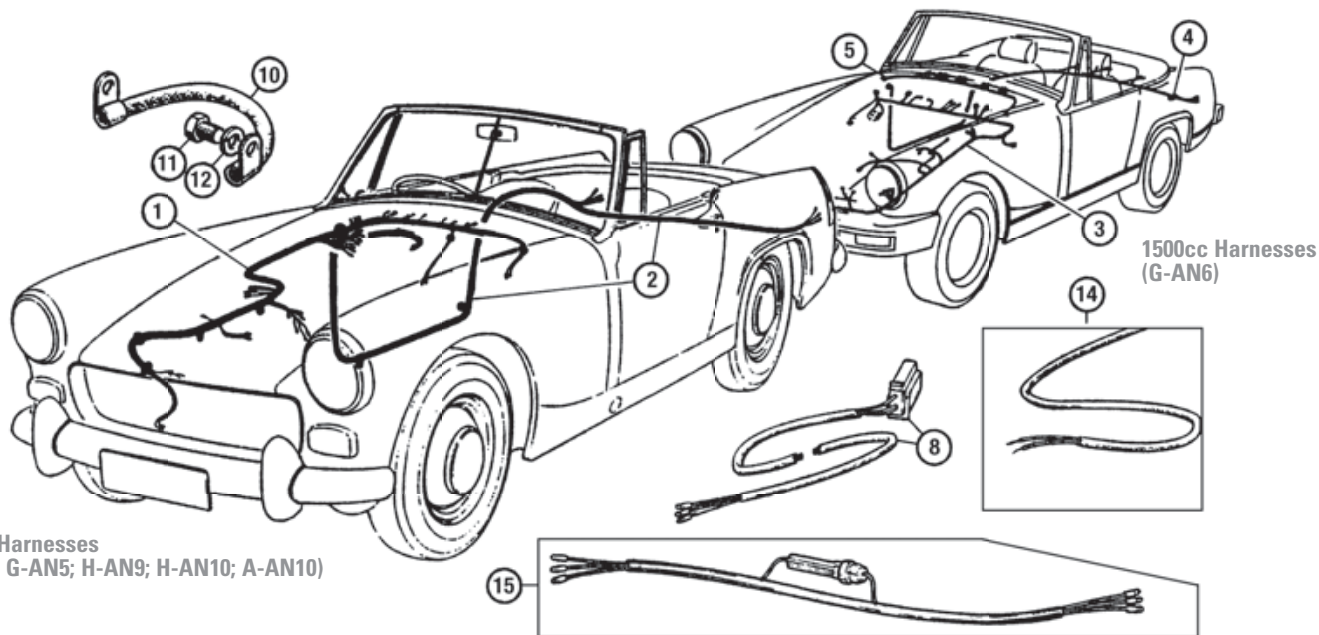
**Interior Lights**

**1275cc**  
(G-AN5-89515 on; H-AN10-86303 on; A-AN10); 1500cc models (G-AN6)

|     |          |        |                                     |   |                             |
|-----|----------|--------|-------------------------------------|---|-----------------------------|
| 115 | BHA5138  | £12.00 | LAMP, courtesy, chrome              | 1 | } From G-AN5-89515          |
| 116 | 27H3590  | £10.00 | LENS, courtesy lamp, (chrome cover) | 1 |                             |
| 117 | GLB239   | £0.66  | BULB, festoon type                  | 1 | } From H-AN10-86303, A-AN10 |
| 121 | AHA9769  | £4.88  | PLINTH, (interior lamp mounting)    | 1 |                             |
| 122 | AHA9767  | NCA    | PLINTH, (interior lamp mounting)    | 1 | From G-AN6-212001           |
| 123 | PMZ208   | £0.19  | SCREW, lamp to plinth               | 2 |                             |
| 124 | PWZ202   | £0.19  | WASHER, plain                       | 2 |                             |
| 125 | WL700061 | £0.14  | WASHER, locking                     | 2 |                             |
| 126 | ANZ102   | NCA    | NUT                                 | 2 |                             |
| 127 | RA608176 | £0.72  | RIVET, plinth to fascia or console* | 3 |                             |

\*Note: the earlier lamp plinth (AHA9769), should be riveted to the underside of the fascia. The later plinth, AHA9767, should be riveted to the top of the radio console.

|     |         |       |                             |   |  |
|-----|---------|-------|-----------------------------|---|--|
| 128 | BHA5040 | £8.50 | LAMP, (luggage compartment) | 1 |  |
| 129 | 37H5923 | NCA   | LENS                        | 1 |  |
| 130 | GLB239  | £0.66 | BULB, festoon type          | 1 |  |
| 131 | GHF422  | £0.29 | SCREW, (self tapping)       | 2 |  |
| 132 | PWZ202  | £0.19 | WASHER, plain               | 2 |  |
| 133 | GHF700  | £0.34 | SPIRE NUT, (for screw)      | 2 |  |



1275cc Harnesses  
(G-AN4; G-AN5; H-AN9; H-AN10; A-AN10)

1500cc Harnesses  
(G-AN6)

Wiring Harnesses

1275cc  
(G-AN4; G-AN5; H-AN9; H-AN10; A-AN10)

| ill. | Part Number | Price £ea. | Description  | Req. | Details  |
|------|-------------|------------|--|------|--|
| 1    | AHA8694     | £192.00    | WIRING LOOM, main, cloth   | 1    | G-AN4-60460 -74885,<br>H-AN9-72041-86302,<br>1967-69 |
|      | AHA8694B    | £164.20    | WIRING LOOM, main, PVC<br>(Dynamo, negative earth, with rev. lights & oil filter light).                                       | 1    |  |
|      | AHA9612     | £202.20    | WIRING LOOM, main, PVC<br>(Dynamo, toggle switches & headlamp dip & horn on stalk, no interior lamps).                         | 1    | G-AN5-74886-89514,<br>H-AN10-85287-86302,<br>1969-70 |
|      | AHA9763     | £221.50    | WIRING LOOM, main, PVC<br>(Dynamo, toggle switches, interior lamps & headlamp dip on stalk, horn in centre of steering wheel). | 1    | G-AN5-89515-105500,<br>H-AN10-86303 on,<br>1970-71   |
|      | AHA9923     | £202.20    | WIRING LOOM, main, PVC<br>(Dynamo, rocker switches, accessory fuse).   | 1    | G-AN5-105501-128262,<br>1971-72                      |
|      | CHA46       | £226.50    | WIRING LOOM, main, PVC<br>(Alternator, rocker switches, no hazard warning lights).   | 1    | G-AN5-128263-138800,<br>1973                         |
|      | CHA214      | £211.40    | WIRING LOOM, main, PVC<br>(Alternator, rocker switches, with hazard warning lights).   | 1    | G-AN5-138801-153920,<br>1973-74                      |
| 2    | AHA8421     | £46.20     | WIRING LOOM, rear, cloth   | 1    | G-AN4-60460-74885,<br>H-AN9-72041-86302,<br>1967-69  |
|      | AHA8421B    | NCA        | WIRING LOOM, rear, PVC<br>(With reversing lights, central number plate lamp).  | 1    |  |
|      | AHA9614     | NCA        | WIRING LOOM, rear, PVC<br>(No interior lamps, two number plate lamps).   | 1    | G-AN5-74886-89514,<br>H-AN10-85287-86302,<br>1969-70 |
|      | AHA9765     | £57.80     | WIRING LOOM, rear, PVC<br>(With interior lamps, two number plate lamps).   | 1    | G-AN5-89515 on,<br>H-AN10-86303 on,<br>1970-74       |

1500cc  
(G-AN6)

|   |        |         |  |   |                                 |
|---|--------|---------|--|---|---------------------------------|
| 3 | CHA455 | £164.20 | WIRING LOOM, main, PVC<br>(No oil warning light, single speed wipers).   | 1 | G-AN6-154101-200000,<br>1975-77 |
|   | CHA767 | £168.00 | WIRING LOOM, main, PVC<br>(With oil warning light, single speed wipers). | 1 | G-AN6-200001-212000,<br>1977-78 |
|   | CHA799 | £168.00 | WIRING LOOM, main, PVC<br>(With two speed wipers).                       | 1 | G-AN6-212001 on,<br>1978-80     |
| 4 | CHA432 | £54.00  | WIRING LOOM, rear, PVC<br>(No electric fuel pump).                       | 1 | G-AN6-154101 on,<br>1975-80     |
| 5 | CHA429 | £89.02  | WIRING LOOM, dash, PVC<br>(No oil warning light, single speed wipers).   | 1 | G-AN6-154101-200000,<br>1975-77 |
|   | CHA746 | £91.79  | WIRING LOOM, dash, PVC<br>(With oil warning light, single speed wipers). | 1 | G-AN6-200001-212000,<br>1977-78 |
|   | CHA802 | £91.79  | WIRING LOOM, dash, PVC<br>(With two speed wipers).                       | 1 | G-AN6-212001 on,<br>1978-80     |

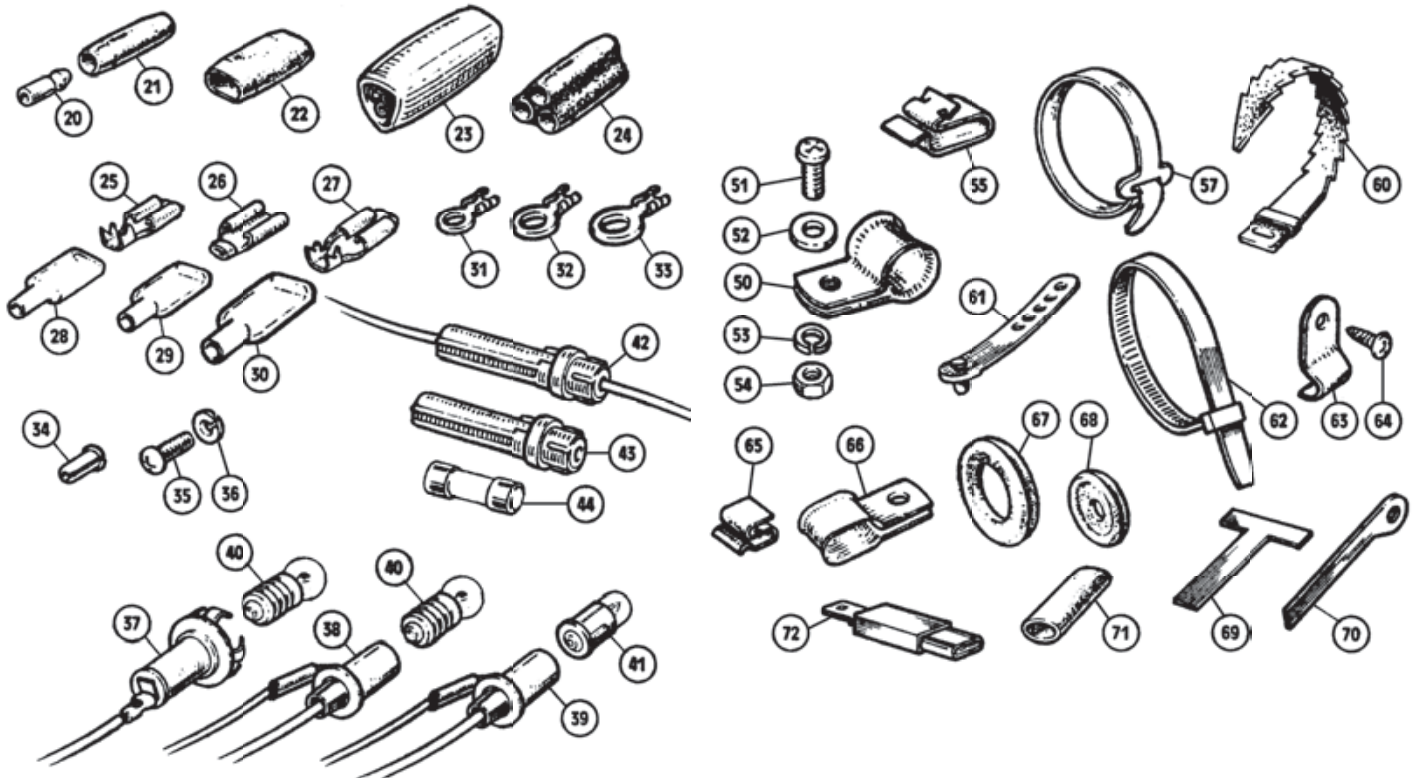
Supplementary Cables

All Models

|    |          |        |  |     |                                 |
|----|----------|--------|--|-----|---------------------------------|
| 8  | AHA7771  | £13.20 | CABLE, RHD<br>(Dip switch to Main harness).    | 1   | G-AN4, H-AN9                    |
|    | AHA7772  | NCA    | CABLE, LHD<br>(Dip switch to Main harness).    | 1   |                                 |
| 10 | 2K6167   | £8.70  | CABLE, engine earth, power unit to body        | 1   | G-AN4, G-AN5, G-AN6             |
| 11 | SH606051 | £0.60  | SCREW, (power unit earth cable to floor)       | 1   | H-AN9, H-AN10, A-AN10           |
| 12 | GHF333   | £0.19  | WASHER, locking                                | 1   |                                 |
| 14 | AHA7895  | NCA    | CABLE<br>(Number plate lamps to body harness). | a/r | G-AN4 and H-AN9<br>Germany only |
| 15 | AHA9199  | NCA    | CABLE<br>(Cigar lighter to main harness).      | a/r | optional extra<br>fitment only  |

Fittings & Connectors

|    |         |       |                                    |     |                             |
|----|---------|-------|------------------------------------|-----|-----------------------------|
| 20 | 003632  | £0.32 | BULLET CONNECTOR, male             | a/r | soldered<br>alternatives    |
|    | GHF2200 | £0.60 | BULLET CONNECTOR, male             | a/r |                             |
| 21 | 104618  | £0.31 | CONNECTOR, female, single, (2 way) | a/r | common contacts             |
| 22 | RTC603A | £0.40 | CONNECTOR, female, double, (4 way) | a/r |                             |
| 23 | BHA4460 | £3.80 | CONNECTOR, female, triple, (6 way) | a/r |                             |
| 24 | 2H4992  | £0.84 | CONNECTOR, female, triple, (6 way) | a/r | insulated contacts          |
| 25 | 13H2050 | £0.71 | CONNECTOR, Lucar, (3/16" wide)     | a/r | 6 amp                       |
| 26 | RTC220A | £0.40 | CONNECTOR, Lucar, (1/4" wide)      | a/r | 17.5 amp                    |
| 27 | 47H5419 | £0.66 | CONNECTOR, Lucar, (3/8" wide)      | a/r | 35 amp                      |
| 28 | BMK449  | NCA   | INSULATOR                          | a/r | (for 3/16" Lucar connector) |
| 29 | 511269  | £0.42 | INSULATOR                          | a/r | (for 1/4" Lucar connector)  |

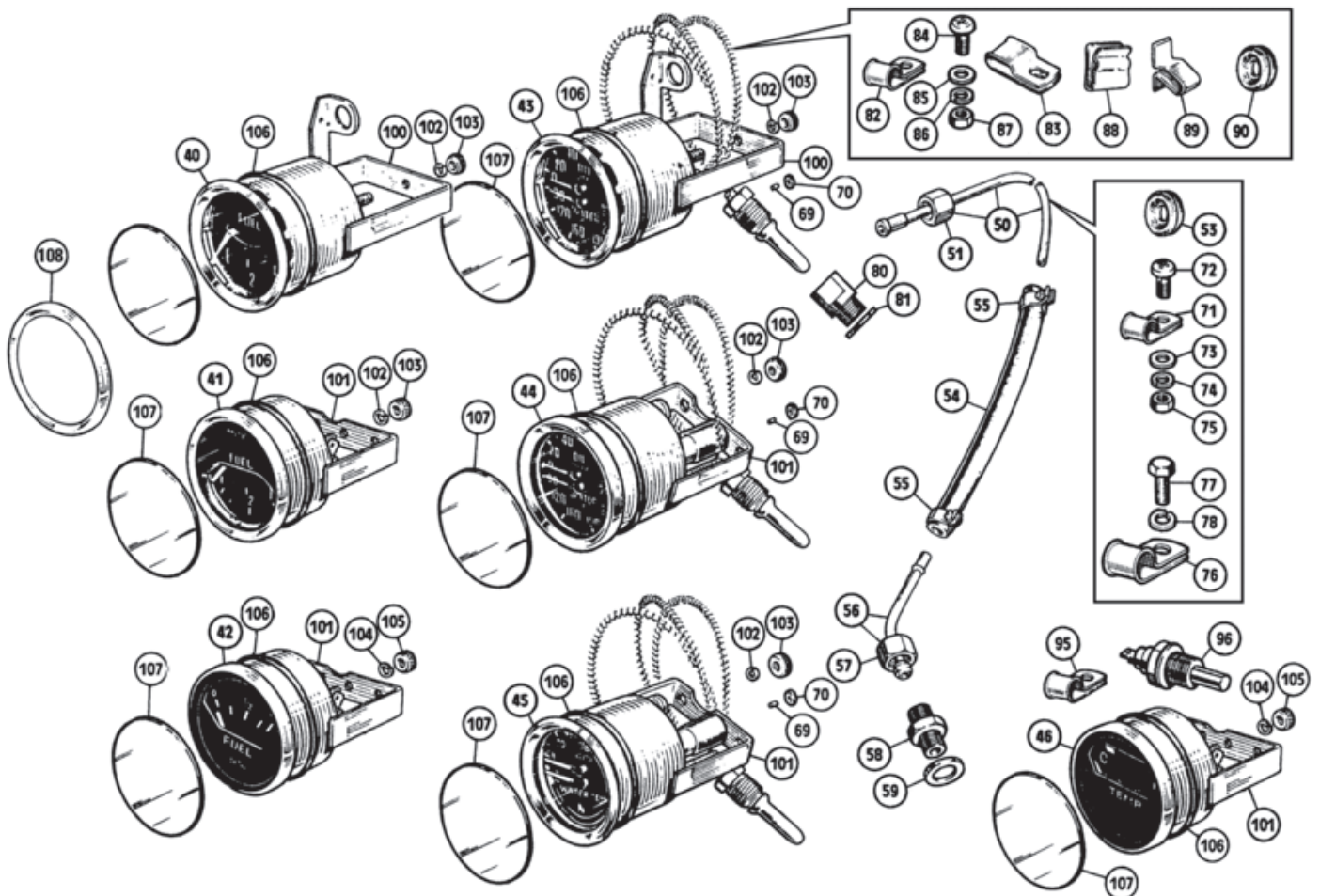
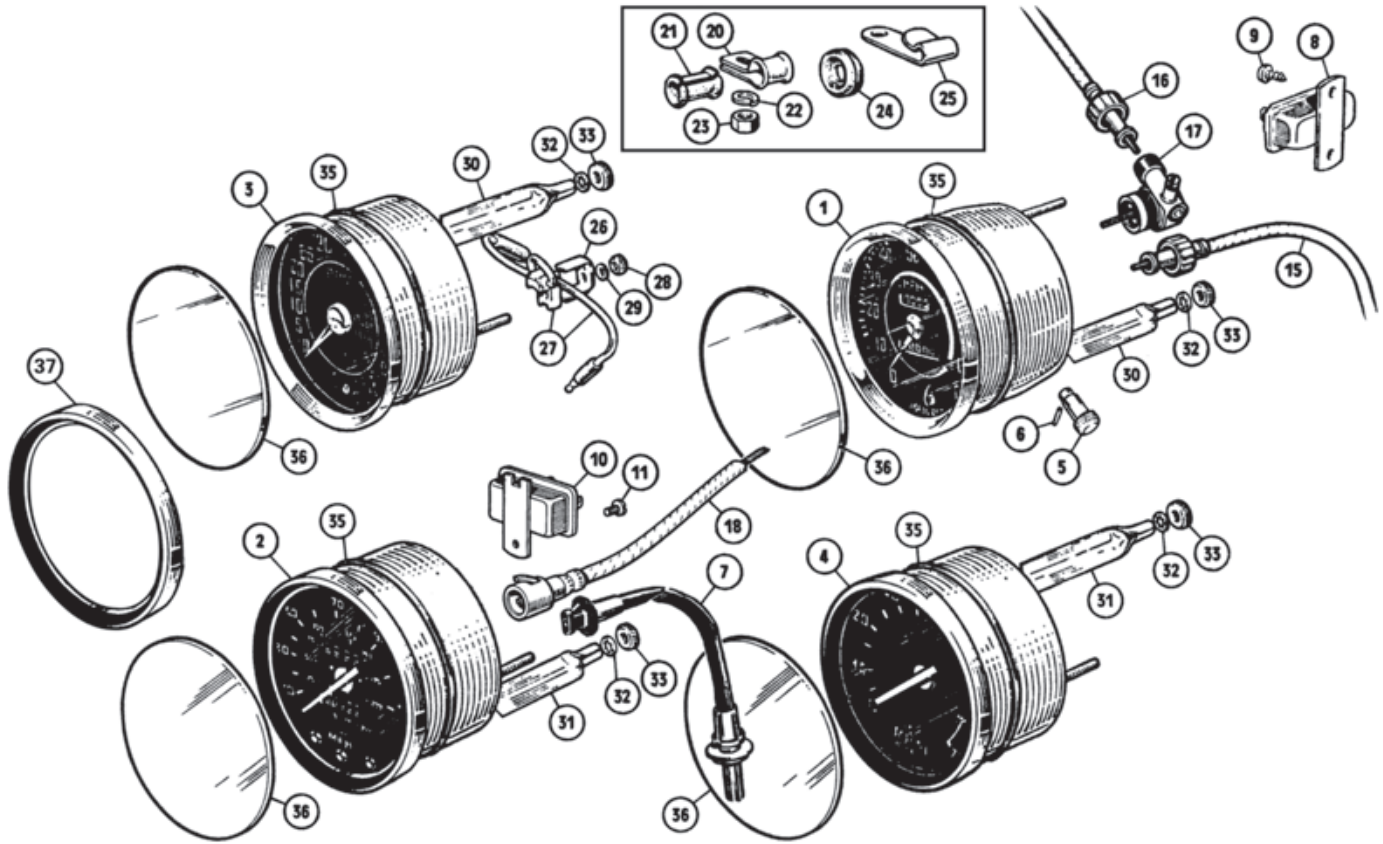


|    |          |       |  |     |                                    |  |   |
|----|----------|-------|--|-----|------------------------------------|--|---|
| 30 | 515399   | £0.44 | INSULATOR  | a/r | (for 3/8" Lucar connector)         |  |   |
| 31 | 17H5287  | £0.60 | EYELET, 3/16" hole   | a/r |                                    |  |   |
| 32 | 2H4528   |       | NCA EYELET, 1/4" hole  | a/r |                                    |  |   |
| 33 | 13H625   | £0.55 | EYELET, 5/16" hole   | a/r |                                    |  |   |
| 34 | 27H6713  | £0.71 | BULLET CONNECTOR, male   | a/r | push-on                            |  |   |
| 35 | SE604061 | £0.34 | SCREW, harness, (earth to bulkhead)  | 1   |                                    |  |   |
| 36 | GHF331   | £0.12 | WASHER, locking  | 1   |                                    |  |   |
| 37 | 37H5181  | £7.70 | BULB HOLDER, claw fitting, (MES type)                                      | a/r | screw in bulb                      |  |   |
| 38 | 13H1927  | £4.84 | BULB HOLDER, sleeve fitting, (MES type)                                    | a/r | push in bulb                       |  |   |
| 39 | UKC4187  | £6.30 | BULB HOLDER, sleeve fitting, (BA7 type)                                    | a/r | bayonet bulb                       |  |   |
| 40 | GLB987   | £0.50 | BULB, 2.2W, (screw fitting), (MES type)                                    | a/r |                                    |  |   |
| 41 | GLB281   | £1.03 | BULB, 2.0W, (bayonet fitting), (BA7 type)                                  | a/r |                                    |  |   |
| 42 | UKC4446  | £1.85 | IN-LINE FUSE HOLDER  | a/r | Includes wires, terminals & spring |  |   |
| 43 | UKC4446  | £1.85 | FUSE HOLDER ONLY   | a/r |                                    |  |   |
| 44 | GFS3005  | £2.00 | FUSES, (5 Amp)   | a/r | pack of five                       |  |   |
|    | GFS3010  | £2.00 | FUSES, (10 Amp)  | a/r |                                    |  |   |
|    | GFS3015  | £1.60 | FUSES, (15 Amp)  | a/r |                                    |  |   |
|    | GFS3020  | £1.50 | FUSES, (20 Amp)  | a/r |                                    |  |   |
|    | GFS3025  | £2.00 | FUSES, (25 Amp)  | a/r |                                    |  |   |
|    | GFS3035  | £2.00 | FUSES, (35 Amp)  | a/r |                                    |  |   |
|    | GFS3050  | £1.60 | FUSES, (50 Amp)  | a/r |                                    |  |   |
| 50 | PCR809   | £0.85 | 'P' CLIP, (fuse holder attaching)  | a/r |                                    |  |   |
|    | PCR607   | £0.85 | 'P' CLIP   | 3   |                                    |  |   |
|    | PCR1009  | £0.85 | 'P' CLIP, (harness to footwell)  | 1   |                                    |  |   |
|    | CP105081 | £0.88 | 'P' CLIP   | 2   |                                    |  |   |
|    |          |       | (Body harness to tail lamp fixing stud).                                   |     |                                    |  |   |
|    | PCR807   | £0.85 | 'P' CLIP, (battery cable to footwell)                                      | 1   |                                    |  |   |
|    | PCR411   | £0.85 | 'P' CLIP   | a/r |                                    |  |   |
|    |          |       | (Fuel pump/sender unit cables to fuel tank and floor).                     |     |                                    |  |   |
|    | PCR311   | £0.85 | 'P' CLIP   | 1   |                                    |  | From G-AN6-200001                       |
|    |          |       | (Temp. sender wire to thermostat housing).                                 |     |                                    |  |   |
| 51 | PMZ308   | £0.18 | SCREW, ('P' clip attachment)   | a/r |                                    |  |   |
| 52 | GHF306   | £0.19 | WASHER, plain  | a/r |                                    |  |   |
| 53 | WL700101 | £0.12 | WASHER, locking  | a/r |                                    |  |   |
| 54 | GHF206   | £0.08 | NUT, plain   | 1   |                                    |  |   |
| 55 | BHA4473  | £0.72 | CLIP, harness to bonnet locking platform                                   | 2   |                                    |  |   |
| 57 | AHH7108  | NCA   | CLIP, cables to steering column  | 1/2 |                                    | quantity increased when steering lock fitted |   |
| 60 | 13H6107  | £2.00 | CABLE TIE, 'fir tree' type   | a/r |                                    |  |   |
| 61 | BHA4225  | NCA   | CABLE TIE, (number plate lamp harness)                                     | 2   |                                    | G-AN4 and H-AN9 Germany only                 |   |
| 62 | GHF1265  | £0.06 | CABLE TIE, ratchet type, (3.5" long)                                       | a/r |                                    |  | can be used to replace items 57, 60, 61 |
|    | GHF1266  | £0.19 | CABLE TIE, ratchet type, (5.25" long)                                      | a/r |                                    |  |   |
|    | GHF1267  | £0.19 | CABLE TIE, ratchet type, (8.75" long)                                      | a/r |                                    |  |   |
|    | GHF1268  | £0.24 | CABLE TIE, ratchet type, (12.25" long)                                     | a/r |                                    |  |   |
| 63 | CHR405   | NCA   | CLIP, body harness to sill   | 2   |                                    |  |   |
| 64 | AB606031 | £0.20 | SCREW, self tapping  | 2   |                                    |  | clip to sill                            |
| 65 | BMK385   | £0.60 | CLIP (fuel pump & sender cables to tank)                                   | 4   |                                    |  |   |
| 66 | AHH6690  | NCA   | 'P' CLIP (battery cable/capillary to footwell)                             | 1   |                                    |  | To G-AN6-200000                         |
| 67 | RFN305   | £0.50 | GROMMET  | 3   |                                    |  |   |
|    |          |       | (Harness through bulkhead, footwell & wiper motor cable through bulkhead). |     |                                    |  |   |
|    | RFN303   | £0.50 | GROMMET  | 3   |                                    |  |   |
|    |          |       | (Harness to number plate lamps and tank sender unit).                      |     |                                    |  |   |
|    | 2H2065   | £3.59 | GROMMET, main harness  | a/r |                                    |  |   |
| 68 | RFN110   | £1.75 | GROMMET, front lamp wires  | 3   |                                    |  |   |
|    | 061917   | £0.44 | GROMMET  | 2   |                                    |  | G-AN4 and H-AN9 Germany only            |
|    |          |       | (Harness to number plate lamps).   |     |                                    |  |   |
|    | 5L489    | £1.90 | GROMMET, main harness  | a/r |                                    |  |   |
| 69 | 603559   | £0.71 | HARNESS TAG, welded to bodywork  | a/r |                                    |  |   |
| 70 | ULC1178  | NCA   | HARNESS TAG, bolted to gearbox   | 1   |                                    |  | G-AN6                                   |
| 71 | 503213   | NCA   | INSULATING SLEEVE, (on loom tag)   | a/r |                                    |  |   |
| 72 | AAU5034A | £8.50 | DIODE, brake warning circuit   | 1/2 |                                    |  | From G-AN6-212001                       |

### Fitting a Wiring Harness

1. Obtain your new harness before removing the old one. This is not really stating the obvious. A number of owners in the past have enthusiastically disembowelled the electrical systems of their cars, only to discover that there was no 'off the shelf' replacement part currently available.
2. Get a copy of the wiring diagram specific to the year & build condition of your car. These are usually reproduced in the factory service manual or handbook.
3. Remove the battery from the car before starting harness replacement. This ensures that you will not be tempted to have a trial run before the job is completed.
4. If the fasteners securing the old harness to the body are not to be replaced, they should be carefully removed and their positions noted. Make a sketch of the less memorable routing details of the harness; under-bonnet, boot and floor photographs would also be most helpful.
5. When disconnecting the old harness from switches & instruments, it would be advisable to cut the old wiring from each item so that an 'inch or so' is still attached to it. By so doing, the quandary of matching a clump of wires to the terminals on a switch may be easily resolved; simply remove the old stump of wire from the terminal and replace with the corresponding coloured wire from the new harness.

Too easy!



**Instruments & Cables**

Note: Please see the Accessories section for further information.

Important Note: Please read this before ordering instruments.

The easiest instrument identifier is the 'Smiths number' on the face of the gauge (shown in brackets on this page). The part numbers listed here are for new instruments. Reconditioned exchange instruments are also available and may be ordered by adding an 'E' suffix to the part number of the corresponding new instrument (exchange instrument part numbers are not shown here because of space constraints - they are, however, all in the price list). When purchasing a reconditioned exchange unit, please note that your old unit must be returned to us (fully assembled and in a condition judged by the vendor to be repairable) at the time of purchase. Otherwise a surcharge will be levied, to be refunded at the time when the old unit is returned.

**Speedometers and Tachometers**

| Ill. | Part Number | Price £ea. | Description                                | Req. | Details  |
|------|-------------|------------|--|------|--|
| 1    | BHA4436E    | £73.20     | SPEEDO', 'MPH', (SN6142/00)                | 1    | To G-AN4-66225,<br>To H-AN9-77590  |
|      | BHA4437E    | £83.00     | SPEEDO', 'KPH', (SN6142/01)                | 1    |  |
|      | BHA4652E    | NCA        | SPEEDO', 'MPH', Germany, (SN6142/04)       | 1    |  |
|      | BHA4634E    | NCA        | SPEEDO', 'KPH', Germany, (SN6142/02)       | 1    |  |
|      | BHA4653E    | NCA        | SPEEDO', 'MPH', Germany, (SN6142/05)       | 1    |  |
|      | BHA4635E    | NCA        | SPEEDO', 'KPH', Germany, (SN6142/03)       | 1    |  |
|      | BHA4844E    | £75.80     | SPEEDO', 'MPH', (SN6142/06)                | 1    |  |
|      | BHA4845E    | £83.35     | SPEEDO', 'KPH', (SN6142/07)                | 1    |  |
|      | BHA4846E    | NCA        | SPEEDO', 'KPH', Germany, (SN6142/08)       | 1    |  |
|      | BHA5277     | NCA        | SPEEDO', 'MPH', (SN6142/06BS)              | 1    |  |
|      | BHA5341E    | £83.00     | SPEEDO', 'MPH', (SN6142/09S)               | 1    | To G-AN6-200000  |
| 2    | PKC643E     | £85.36     | SPEEDO', 'MPH', (SN6211/14SA)              | 1    | To G-AN6-200001 On   |
| 3    | BHA4639E    | £85.00     | TACHO', (RVI.2401/01)                      | 1    | To G-AN4-60459,<br>To H-AN9-72040  |
|      | 37H4321E    | £63.90     | TACHO', (RVI.2418/01)                      | 1    | alternatives:  |
|      | BHA4710E    | £73.80     | TACHO', (RVI.2430/01)                      | 1    | G-AN4-60460 On,<br>To G-AN5-128262,<br>H-AN9-72041 On,<br>H-AN10, A-AN10 |
|      | BHA5222E    | £85.00     | TACHO', (RVC.2415/01AR)                    | 1    | alternatives:  |
|      | BHA5220E    | £105.50    | TACHO', (RVC2415/00AF)                     | 1    | G-AN5-128263 On,<br>To G-AN6-200000                                      |
| 4    | TKC1706     | NCA        | TACHO', (RVC2414/01F)                      | 1    | G-AN6-200001 On  |
| 5    | 37H613      | NCA        | KNOB, trip meter reset, speedometer        | 1    | G-AN4, G-AN5,  |
| 6    | 17H3745     | NCA        | PIN, knob to speedometer                   | 1    | To G-AN6-200000,<br>H-AN9, H-AN10, A-AN10                                |
| 7    | BHA4772     | NCA        | CABLE, trip meter reset, (speedometer)     | 1    | G-AN6-200001 On  |
| 8    | BHA4602     | £13.00     | VOLTAGE STABILISER                         | 1    | G-AN4-60460 On, G-AN5,   |
| 9    | AB608031    | £0.13      | SCREW, (voltage stabiliser to bulkhead)    | 1    | To G-AN6-200000,<br>H-AN9-72041 On, H-AN10,<br>A-AN10                    |
| 10   | 148876A     | £12.00     | VOLTAGE STABILISER                         | 1    | G-AN6-200001 On  |
| 11   | AB604032    | £0.56      | SCREW, (voltage stabiliser to speedometer) | 1    |  |
| 15   | GSD114      | £9.00      | CABLE, speedo' drive, 66", (RHD)           | 1    | G-AN4, G-AN5,  |
|      | GSD104      | £9.67      | CABLE, speedo' drive, 54", (LHD)           | 1    | H-AN9, H-AN10, A-AN10  |
| 16   | GSD288      | £12.75     | CABLE, speedo' drive, 78", (RHD)           | 1    |  |
|      | AAU3499     | £13.75     | CABLE, speedo' drive, 75", (LHD)*          | 1    | To G-AN6-200000  |
| 17   | BHA4794     | £44.20     | ANGLE DRIVE, speedo' to cable              | 1    |  |
| 18   | GSD337      | £11.96     | CABLE, speedo' drive, 51", (RHD)           | 1    |  |
|      | GSD338      | £13.20     | CABLE, speedo' drive, 63", (LHD)*          | 1    | G-AN6-200001 On  |

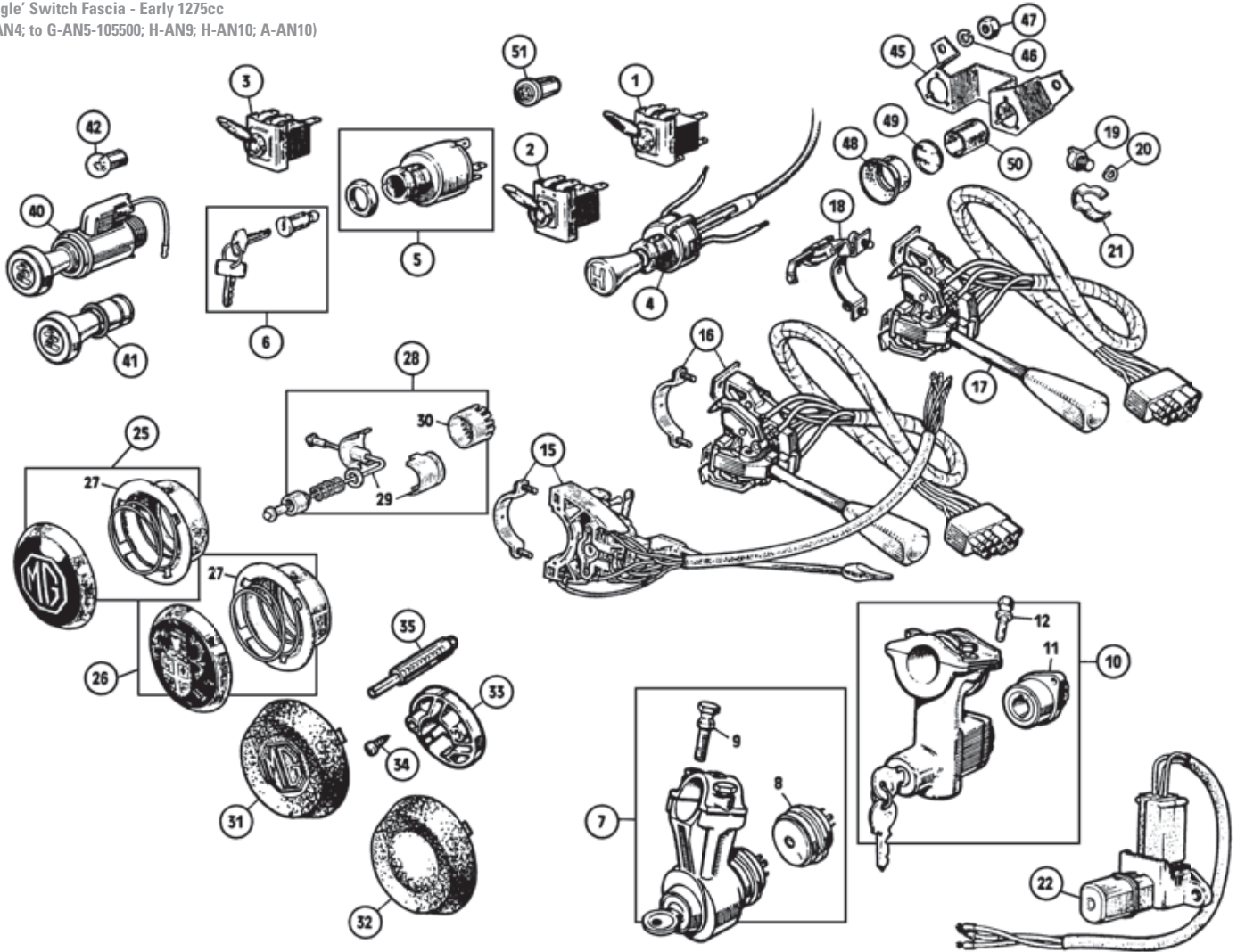
\*Note: LHD 1500cc Midgets were North American specification only, the cables included here service those cars now in Europe. The (redundant) service interval counter is bypassed.

**Auxiliary Gauges**

|     |          |         |   |      |   |
|-----|----------|---------|---|------|---|
| 40  | BHA4381E | £60.00  | FUEL, externally lit, (FG2530/70)                 | 1    | To G-AN4-60459,<br>To H-AN9-72040   |
| 41  | BHA4736  | £70.00  | FUEL, internally lit, (BF2226/00)                 | 1    | G-AN4-60460 On, G-AN5,<br>To G-AN6-200000, From<br>H-AN9-72041, H-AN10,<br>A-AN10   |
| 42  | 159604R  | £92.20  | FUEL, (BF2232/00)                                 | 1    | From G-AN6-200001   |
| 43  | BHA4586E | £73.80  | WATER/OIL, ext. lit, 'F', (GD1501/14A)            | 1    | To G-AN4-60459,   |
|     | BHA4587E | £60.70  | WATER/OIL, ext. lit, 'C', (GD1501/15A)            | 1    | To H-AN9-72040  |
| 44  | BHA4737  | £109.00 | WATER/OIL, int. lit, 'F', (GD1301/19)             | 1    | G-AN4-60460 To 65928,   |
|     | BHA4764  | £109.00 | WATER/OIL, int. lit, 'C', (GD1301/20)             | 1    | H-AN9-72041 To 76708  |
| 45  | BHA4900  | £109.00 | WATER/OIL, int. 'C-N-H', (GD1301/21)              | 1    | From G-AN4-65929, G-AN5,<br>To G-AN6-200000, From<br>H-AN9-76709, H-AN10,<br>A-AN10 |
| 46  | 159606R  | £92.20  | WATER TEMP', (BT2230/00)                          | 1    | From G-AN6-200001   |
| 50  | 2A5635   | £12.95  | PIPE, oil gauge to flexible hose                  | 1    |   |
| 51  | 11B2037  | £3.60   | NUT, connecting pipe to gauge                     | 1    |   |
| 53  | RFN303   | £0.50   | GROMMET, (pipe through bulkhead)                  | 1    |   |
| 54  | CHA600   | £5.60   | HOSE, flexible                                    | 1    | G-AN4, G-AN5,   |
| 55  | GGT1108X | £1.33   | CLIP, hose clamping                               | 2    | H-AN9, H-AN10,  |
| 56  | AHA6392  | £6.00   | PIPE, (engine adaptor to hose)                    | 1    | A-AN10  |
| 57  | ACA5421  | NCA     | NUT, (connecting pipe to adaptor)                 | 1    |   |
| 58  | CAM6431  | £5.20   | ADAPTOR, pipe to engine block                     | 1    |   |
| 59  | 6K464B   | £0.60   | WASHER, adaptor sealing                           | 1    |   |
|     | BHH1281  | £16.75  | PIPE, oil gauge to flexible hose                  | 1    |   |
|     | RFN303   | £0.50   | GROMMET, (pipe through bulkhead)                  | 1    |   |
|     | ACA5420  | £9.06   | HOSE, flexible                                    | 1    |   |
|     | GGT1108X | £1.33   | CLIP, hose clamping                               | 2    | To G-AN6-200000   |
|     | AHA6392  | £6.00   | PIPE, (engine adaptor to hose)                    | 1    |   |
|     | ACA5421  | NCA     | NUT, connecting pipe to adaptor                   | 1    |   |
|     | 143943   | £9.10   | ADAPTOR, pipe to engine block                     | 1    |   |
| 69  | 27H7877  | NCA     | RESTRICTOR, pipe to oil gauge, (if fitted)        | 1    |   |
| 70  | 2K4936   | £0.20   | WASHER, leather, (pipe to oil gauge)              | 1    |   |
| 71  | PCR307   | £0.85   | 'P' CLIP, pipe to footwell                        | a/r  | G-AN4, G-AN5,   |
| 72  | PMZ306   | £0.29   | SCREW, clip to footwell                           | a/r  | To G-AN6-200000,  |
| 73  | GHF306   | £0.19   | WASHER, plain                                     | a/r  | H-AN9, H-AN10,  |
| 74  | WL700101 | £0.12   | WASHER, locking                                   | a/r  | A-AN10  |
| 75  | GHF206   | £0.08   | NUT   | a/r  |   |
| 76  | PCR809   | £0.85   | 'P' CLIP, flexible hose to body                   | 1    |   |
| 77  | SH604041 | £0.19   | SCREW, clip to body                               | 1    |   |
| 78  | GHF331   | £0.12   | WASHER, locking                                   | 1    |   |
| 80  | 11K2846  | £2.60   | ADAPTOR, (temperature bulb to engine)             | 1    | From G-AN4-66226, G-AN5,  |
| 81  | 12A1768  | £1.03   | WASHER, adaptor to cylinder head                  | 1    | To G-AN6-200000, From   |
|     | AED172   | £0.95   | WASHER, copper, (alternative)                     | 1    | H-AN9-77591, H-AN10,<br>A-AN10  |
| 82  | PCR307   | £0.85   | CLIP, (capillary to bodywork)                     | 2/4  | lower quantity to<br>G-AN4-58853 and To<br>H-AN9-71120                              |
| 83  | AHA8683  | £2.87   | CLIP, (capillary & air valve cable to body)       | 2    | To G-AN4-58853,<br>To H-AN9-71120   |
| 84  | SE910201 | £0.40   | SCREW, clip to bodywork                           | 4    |   |
| 85  | PWZ103   | £0.12   | WASHER, plain                                     | 4    |   |
| 86  | WL700101 | £0.12   | WASHER, locking                                   | 4    | G-AN4, G-AN5,   |
| 87  | GHF206   | £0.08   | NUT   | 4    | To G-AN6-200000,  |
| 88  | 11G2013  | NCA     | CLIP, (capillary to retainer)                     | 1    | H-AN9, H-AN10, A-AN10   |
| 89  | BMK385   | £0.60   | CLIP, (capillary to vacuum pipe)                  | 1    |   |
| 90  | C5574A   | £2.30   | GROMMET, (capillary through bulkhead)             | 1    |   |
| 95  | PCR311   | £0.85   | CLIP, (temp. sender wire to thermostat)           | 1    |   |
| 96  | GTR108   | £9.37   | SENDER UNIT, temperature                          | 1    | From G-AN6-200001   |
| 100 | AJH5185  | £8.71   | STRAP, instrument<br>(For external illumination). | 2    | To G-AN4-60459,<br>To H-AN9-72040   |
| 101 | AJH5187  | £8.00   | STRAP, instrument<br>(For internal illumination). | 2    | From G-AN4-60460, G-AN5,<br>From G-AN6, H-AN9-72041<br>H-AN10, A-AN10               |
| 102 | WL700061 | £0.14   | WASHER, locking                                   | *a/r | G-AN4, G-AN5,   |
| 103 | 17H932   | £1.03   | NUT, thumb, (instrument retaining)                | *a/r | To G-AN6-200000,<br>H-AN9, H-AN10, A-AN10   |
| 104 | WL700061 | £0.14   | WASHER, locking                                   | 2    | From G-AN6-200001   |
| 105 | 17H1304  | £1.30   | NUT, thumb, (instrument retaining)                | 2    |   |
| 106 | 17H1642  | £0.50   | 'O' RING, instrument to dash seating              | 2    |   |
| 107 | 502269F  | £5.28   | GLASS, 2 inch diameter                            | 2    |   |
| 108 | AJH5182  | £10.70  | BEZEL, 2", fuel & temp. gauges                    | a/r  | replacement   |

\*Note: Quantities are two of each for an internally lit water/oil gauge, one of each for an externally lit water/oil gauge and one of each for either an internally or externally lit fuel gauge.

'Toggle' Switch Fascia - Early 1275cc  
(G-AN4; to G-AN5-105500; H-AN9; H-AN10; A-AN10)



**Fascia & Steering Column Switches**

The most obvious change in switches occurred at the start of the 1972 model year (i.e. the introduction of the 'round wheel arch' 1275cc model) when the traditional toggle switches gave way to the safer rocker type. Rocker switches were then used up to the end of Midget 1500cc production.

'Toggle' Switch Fascias  
(G-AN4; to G-AN5-105500; H-AN9; H-AN10; A-AN10)

| Ill. | Part Number | Price £ea. | Description               | Req. | Details     |
|------|-------------|------------|---------------------------|------|-------------|
| 1    | BCA4294     | £11.60     | SWITCH, side/headlamps    | 1    | toggle type |
| 2    | 149011A     | £13.95     | SWITCH, panel lights      | 1    |             |
| 3    | 149011A     | £13.95     | SWITCH, windscreen wipers | 1    |             |

Additional toggle switches of either type can be used to operate electrical accessories that may be installed. A toggle switch is held in place by a threaded chrome ring, which may be tightened using a tubular tool with two protruding drive lugs which locate in corresponding slots in the ring. A simple replica of this tool can be made from a 4" length of metal tube with an internal diameter greater than 9/16" and less than 5/8" (19/32" is ideal). The external diameter should be greater than 3/4". With the tube held vertically in a vice, one end of the tube can be filed to produce two diametrically opposed lugs which are both long enough - and wide enough, to fit the slots in the face of the chrome ring. For the sake of a few minute's work, you will have created the right tool for the job - infinitely preferable to employing screwdrivers and pliers, which would almost inevitably result in some form of damage to the chrome ring, the switch itself or the paint finish on the fascia!

|   |     |                |   |                      |
|---|-----|----------------|---|----------------------|
| 4 | NCA | SWITCH, heater | 1 | see pages 200 to 205 |
|---|-----|----------------|---|----------------------|

**Ignition Switches & Steering Locks**

Steering locks became a standard feature in December 1970 (at G-AN5-96272/H-AN10-86765). Prior to this date they were an option in selected markets only.

|   |         |        |   |   |   |
|---|---------|--------|---|---|---|
| 5 | 13H337  | NCA    | SWITCH, ignition & starter              | 1 | G-AN4, To G-AN5-89514<br>H-AN9, To H-AN10-86302 |
|   | 13H337Z | £10.30 | SWITCH, ignition & starter, aftermarket | 1 |   |
| 6 | 24G1345 | £8.00  | LOCK BARREL, with two keys              | 1 |   |

|         |          |  |                            |   |   |
|---------|----------|--|----------------------------|---|---|
| 127651  | £12.60   | SWITCH, ign/starter/acc. (less barrel) | 1                          | G-AN5-89515 To 96272,<br>H-AN10- 86303 To 86765 |   |
| 24G1345 | £8.00    | LOCK BARREL, with two keys             | 1                          |   |   |
| 7       | BMK2259X | £144.00                                | STEERING LOCK*             | 1   | G-AN4, To G-AN5-96272,<br>H-AN9, To H-AN10-86765<br>(optional fitment)    |
| 8       | 27H6237  | NCA                                    | SWITCH, ignition & starter | 1   |   |
| 9       | 27H9394  | NCA                                    | SHEAR BOLT                 | 1   |   |
| 10      | BMK2259X | £144.00                                | STEERING LOCK*             | 1   | G-AN5-96273 To 105500,<br>From H-AN10-86766, A-AN10<br>(standard fitment) |
| 11      | 37H5934  | NCA                                    | SWITCH, ignition & starter | 1   |   |
| 12      | 37H5935  | NCA                                    | SHEAR BOLT                 | 1   |   |

\*Note: The original steering lock assemblies are no longer available and are replaced with (BMK2259X).

|          |         |                                 |   |                   |
|----------|---------|---------------------------------|---|-------------------|
| BMK2259X | £144.00 | STEERING LOCK, replacement type | 1 | for BMK2259X only |
| 37H7708  | £78.00  | SWITCH, ignition & starter      | 1 |                   |

**Steering Column Switches**

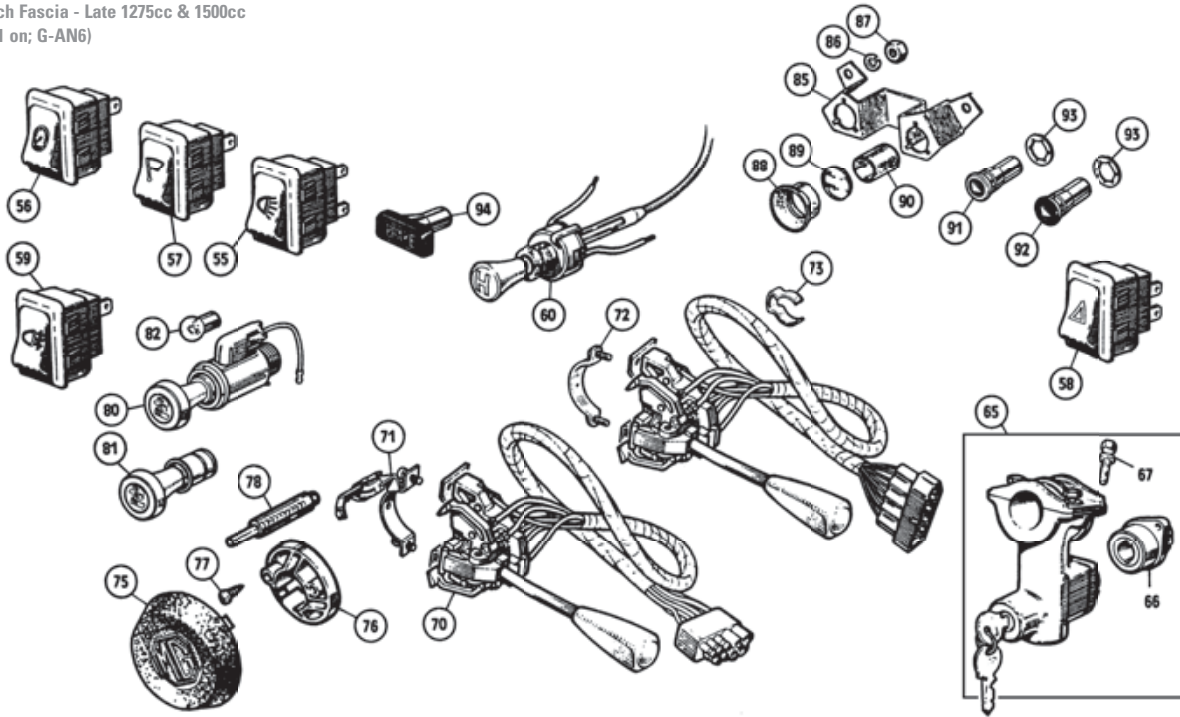
|    |         |        |   |   |  |
|----|---------|--------|---|---|--|
| 15 | BHA4628 | £50.00 | SWITCH<br>(Indicator & headlamp flash). | 1 | To G-AN4-66225,<br>To H-AN9-77590<br>From G-AN4-66226,<br>From H-AN9-77591 |
|----|---------|--------|---|---|--|

\*Note: On early cars, the headlamp flash will only operate if wired in correctly. There must also be sufficient longitudinal movement allowed for the switch within the column cowl (see page 171).

|    |         |        |  |   |                                       |
|----|---------|--------|--|---|---------------------------------------|
| 16 | BHA4948 | £40.50 | SWITCH<br>(Indicator headlamp dip, headlamp flash & horn). | 1 | To G-AN5-89514,<br>To H-AN10-86302    |
| 17 | 37H8050 | £30.00 | SWITCH<br>(Indicator, h/lamp dip & headlamp flash).        | 1 |                                       |
| 18 | 37H8051 | £10.88 | CLAMP, switch, (with contact)                              | 1 | A-AN10                                |
| 19 | AHH7522 | NCA    | CANCEL STUD, (for indicators)                              | 1 | To G-AN4-61165,                       |
| 20 | BHA4540 | NCA    | WASHER, locking, crinkle type                              | 1 | To H-AN9-72528                        |
| 21 | AHA8752 | NCA    | CANCEL CLIP, (for indicators)                              | 1 | From G-AN4-61166,<br>From H-AN9-72529 |
|    | BHH1301 | NCA    | CANCEL CLIP, (for indicators)                              | 1 |                                       |



'Rocker' Switch Fascia - Late 1275cc & 1500cc  
(G-AN5-105501 on; G-AN6)



**Dip Switch**

| ill. | Part Number | Price £ea. | Description           | Req. | Details      |
|------|-------------|------------|-----------------------|------|--------------|
| 22   | NCA         |            | DIP SWITCH, headlamps | 1    | see page 185 |

**Horn Pushes**

|    |           |        |   |   |              |
|----|-----------|--------|---|---|--------------|
| 25 | BHA4442   | NCA    | HORN PUSH, ('MG')                           | 1 | G-AN4, H-AN9 |
| 26 | BHA4441X  | NCA    | HORN PUSH, ('Austin Healey')                | 1 |              |
| 27 | HMP240011 | NCA    | CUP, horn push retaining                    | 1 |              |
| 28 | BHA4443   | NCA    | SLIP RING & ROTOR                           | 1 |              |
| 29 | 27H3387   | NCA    | ROTOR, with cable                           | 1 |              |
| 30 | 27H5401   | NCA    | SLIP RING                                   | 1 |              |
| 31 | AAU1161   | £30.65 | HORN PUSH, Black, 'MG' logo                 | 1 |              |
| 32 | BHA5053   | NCA    | HORN PUSH, no logo, (for Sprite)            | 1 |              |
| 33 | BHA5042   | £14.20 | SLIP RING                                   | 1 |              |
| 34 | GHF422    | £0.29  | SCREW<br>(Slip ring to steering wheel boss) | 2 |              |
| 35 | BHA5041   | £5.10  | CONTACT BRUSH, ('horn pencil')              | 1 |              |

**Cigar Lighter**

|    |         |        |                    |   |                     |
|----|---------|--------|--------------------|---|---------------------|
| 40 | AHH7010 | £16.50 | CIGAR LIGHTER      | 1 | optional<br>fitment |
| 41 | AJM1253 | NCA    | POP-OUT UNIT       | 1 |                     |
| 42 | GLB643  | £0.72  | BULB, illuminating | 1 |                     |

**Warning Lights**

|    |          |       |                                   |   |                   |
|----|----------|-------|-----------------------------------|---|-------------------|
| 45 | AHA7742  | NCA   | BRACKET, (indicator bulb holder)  | 1 | (To approx. 1968) |
| 46 | WL700101 | £0.12 | WASHER, locking                   | 2 |                   |
| 47 | GHF206   | £0.08 | NUT                               | 2 |                   |
| 48 | AHH6332  | NCA   | SHIELD                            | 2 |                   |
| 49 | AHH6334  | NCA   | WINDOW, (indicator warning light) | 2 |                   |
| 50 | AHH6333  | NCA   | TUBE, (indicator warning light)   | 2 |                   |
| 51 | BCA4780Z | £2.65 | BODY, oil filter warning light    | 1 |                   |

**'Rocker' Switch Fascias  
(G-AN5-105501 on; G-AN6)**

|    |         |        |                               |   |                                       |
|----|---------|--------|-------------------------------|---|---------------------------------------|
| 55 | BHA5111 | £7.50  | SWITCH, side/headlamps        | 1 | From G-AN5-105501,<br>To G-AN6-212000 |
| 56 | BHA5112 | £11.90 | SWITCH, panel lights          | 1 |                                       |
| 57 | BHA5109 | £10.60 | SWITCH, single speed wipers   | 1 |                                       |
|    | BHA5110 | £12.00 | SWITCH, two speed wipers      | 1 |                                       |
| 58 | BHA5267 | £17.60 | SWITCH, hazard warning lights | 1 |                                       |
| 59 | ACU1983 | £20.85 | SWITCH, rear fog lamp         | 1 | From G-AN5-138801, GAN6               |
| 60 | NCA     |        | SWITCH, heater                | 1 | G-AN6, (as fitted)                    |
|    |         |        |                               | 1 | see page 201                          |

**Steering Locks**

|    |          |         |                                 |   |                        |
|----|----------|---------|---------------------------------|---|------------------------|
| 65 | BMK2259X | £144.00 | STEERING LOCK, replacement type | 1 | alternative to BHA5215 |
| 66 | 37H7708  | £78.00  | SWITCH, ignition & starte       | 1 |                        |
| 67 | 51K4001  | £1.60   | SHEAR BOLT                      | 1 |                        |

|         |        |                            |   |
|---------|--------|----------------------------|---|
| BHA5215 | £84.00 | STEERING LOCK              | 1 |
| 37H7708 | £78.00 | SWITCH, ignition & starter | 1 |
| 51K4001 | £1.60  | SHEAR BOLT                 | 1 |

**Steering Column Switches**

|    |         |        |  |   |                                       |
|----|---------|--------|--|---|---------------------------------------|
| 70 | 37H8050 | £30.00 | SWITCH<br>(Indicator h/lamp dip & headlamp flash). | 1 | From G-AN5-105501,<br>To G-AN6-200000 |
| 71 | 37H8051 | £10.88 | CLAMP, switch, (with contact)                      | 1 |                                       |
| 72 | ADU1021 | £63.90 | SWITCH<br>(Indicator headlamp dip-flash & horn).   | 1 |                                       |
| 73 | BHH1301 | NCA    | CANCEL CLIP, for indicators                        | 1 | From G-AN6-200001                     |

**Horn Pushes**

|    |          |        |  |   |                                       |
|----|----------|--------|--|---|---------------------------------------|
| 75 | BHA5135  | NCA    | HORN PUSH, red, ('MG' logo)<br>(Use AAU1161 as alternative). | 1 | From G-AN5-105501,<br>To G-AN6-200000 |
|    | AAU1161X | £30.65 | HORN PUSH, gold, ('MG' logo)                                 | 1 |                                       |

Note: The above horn push options are no longer available and can all be replaced by alternative horn push AAU1161. It is a direct fit to the original boss.

|    |         |        |                                  |   |                                      |
|----|---------|--------|----------------------------------|---|--------------------------------------|
|    | AAU1161 | £30.65 | HORN PUSH, black, 'MG' logo      | 1 | replaces NCA horn pushes             |
| 76 | BHA5042 | £14.20 | SLIP RING                        | 1 | From G-AN5-105501<br>To G-AN6-200000 |
| 77 | GHF422  | £0.29  | SCREW, (slip ring to wheel boss) | 2 |                                      |
| 78 | BHA5041 | £5.10  | CONTACT BRUSH, ('horn pencil')   | 1 |                                      |

**Cigar Lighter**

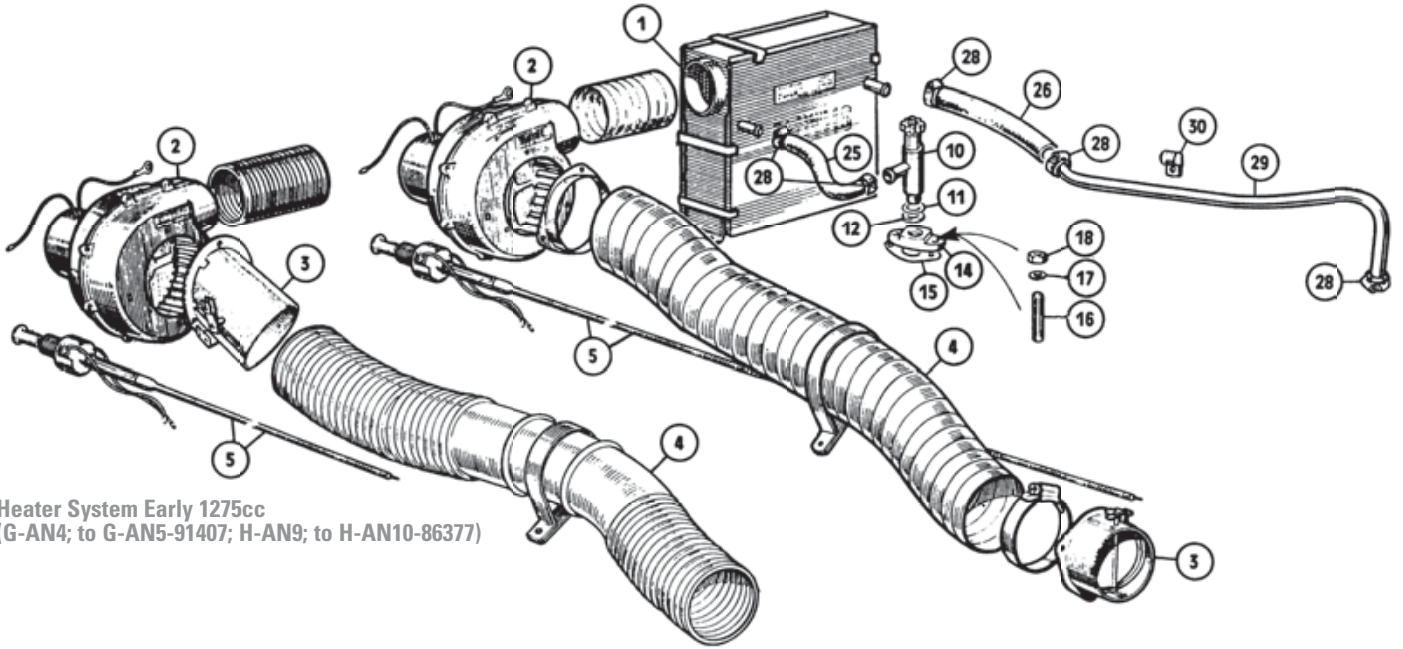
|    |         |        |                    |   |  |
|----|---------|--------|--------------------|---|--|
| 80 | AHH7010 | £16.50 | CIGAR LIGHTER      | 1 | From G-AN5-105501 To<br>G-AN6-212000, (optional) |
| 81 | AJM1253 | NCA    | POP-OUT UNIT       | 1 |  |
| 82 | GLB643  | £0.72  | BULB, illuminating | 1 |  |

**Warning Lights**

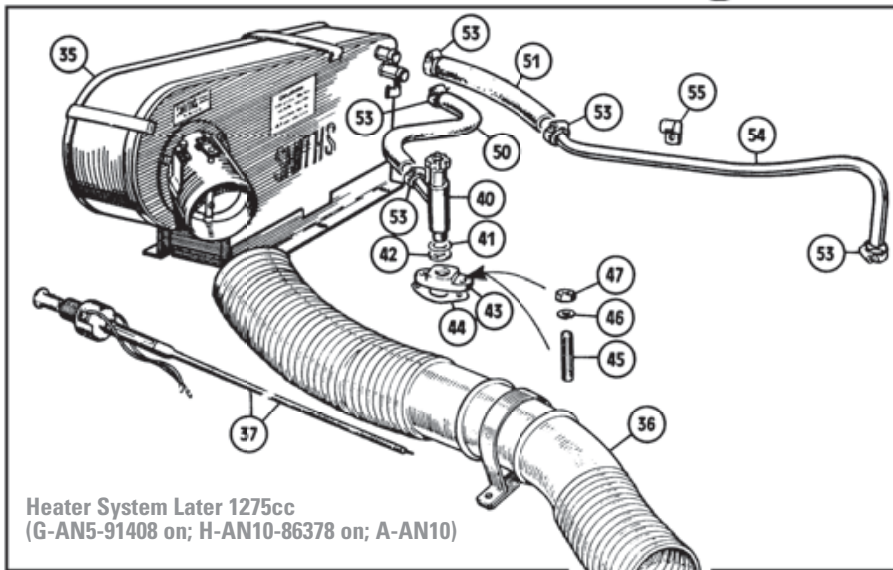
|    |          |       |                                      |   |                   |
|----|----------|-------|--------------------------------------|---|-------------------|
| 85 | AHA7742  | NCA   | BRACKET, (indicator bulb holder)     | 1 | From G-AN5-105501 |
| 86 | WL700101 | £0.12 | WASHER, locking                      | 2 |                   |
| 87 | GHF206   | £0.08 | NUT                                  | 2 |                   |
| 88 | AHH6332  | NCA   | SHIELD                               | 2 |                   |
| 89 | AHH6334  | NCA   | WINDOW, indicator warning            | 2 |                   |
| 90 | AHH6333  | NCA   | TUBE, indicator warning              | 2 |                   |
| 91 | BHA5124  | NCA   | LENS & BODY, indicator, (chrome rim) | 1 |                   |
| 92 | AAU4824Z | £2.65 | LENS & BODY, indicator, (black rim)  | 1 |                   |
| 93 | BHA5125  | £0.76 | WASHER, retaining                    | 2 |                   |
| 94 | UKC5812  | NCA   | LENS & BODY, brake warning           | 1 |                   |

**Information for Warning Lights & Instrument Bulbs**

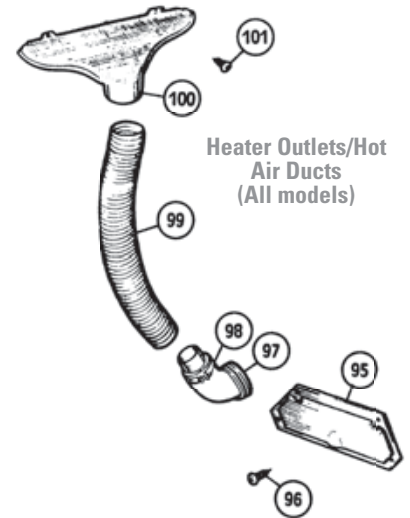
The power rating of the bulbs used to illuminate warning lights and instruments should not be increased from the original specification: the extra heat from an uprated bulb may distort plastic components nearby. Please see 'Harnesses & Fittings' on pages 194 & 195 for suitable bulbs.



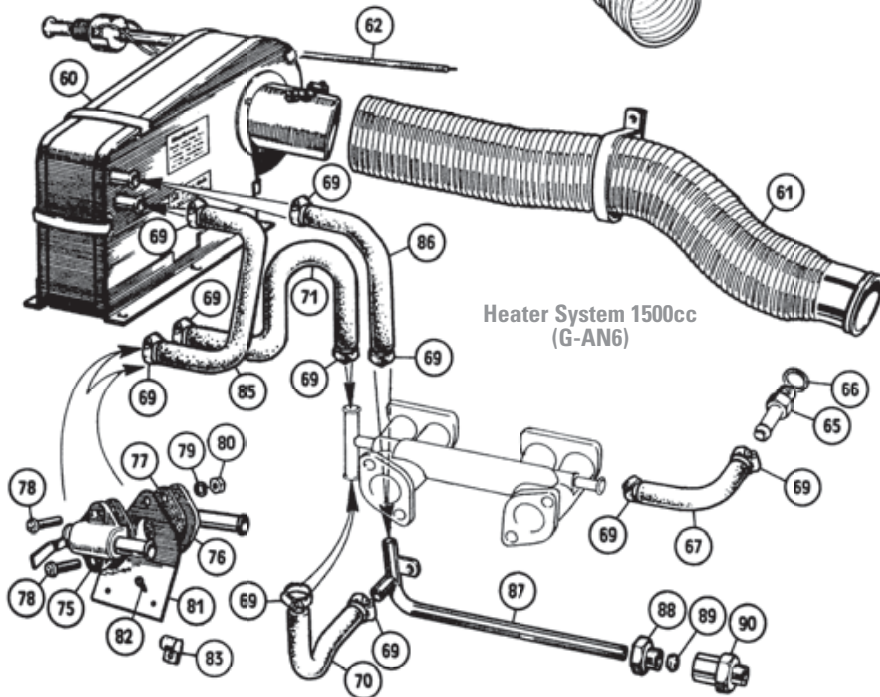
Heater System Early 1275cc  
(G-AN4; to G-AN5-91407; H-AN9; to H-AN10-86377)



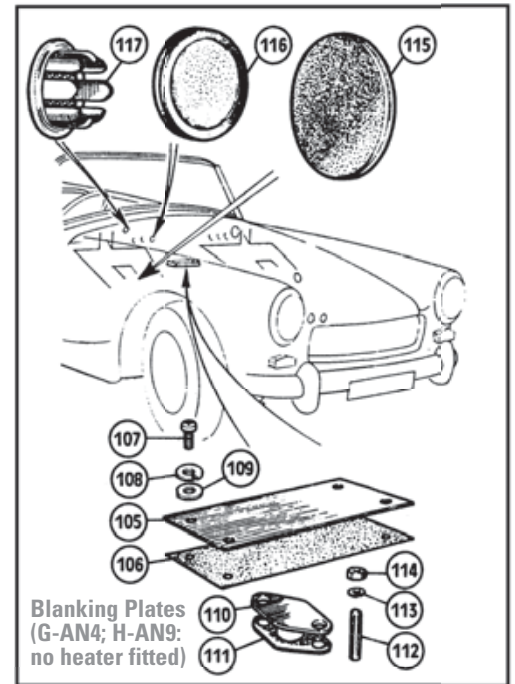
Heater System Later 1275cc  
(G-AN5-91408 on; H-AN10-86378 on; A-AN10)



Heater Outlets/Hot Air Ducts  
(All models)



Heater System 1500cc  
(G-AN6)



Blanking Plates  
(G-AN4; H-AN9;  
no heater fitted)

## Heater Systems

### Heaters - An Overview

There were three clearly different layout designs for heating in Sprites and Midgets; in addition to this was a fresh air system (see page 202) that was offered to certain overseas markets as an option (it was in fact no more than an empty heater box with an air control valve).

The first heater layout (the unit itself is described on page 203) utilised the 'square box' heater and separate fan & was fitted from 1967 up to half way through 1970. The 1967 built cars were unique in having the air control valve in the front panel of the car, as opposed to being sited on the blower assembly. The 1275cc cars built between 1970 & 1974 had a longer heater casing with an integral fan; to accommodate the heater in the revised engine bay of the Midget 1500cc, a mirror image of this system was used. The heater units for these last two systems are on page 205.

The heater outlets within the passenger compartment and the ducting which led to them, remained the same on all Sprites & Midgets and is described later on this page.

### Heater System Early 1275cc

(G-AN4; to G-AN5-91407; H-AN9; to H-AN10-86377)

| Ill. | Part Number | Price £ea. | Description                           | Req. | Details             |
|------|-------------|------------|---------------------------------------|------|---------------------|
| 1    | NCA         |            | HEATER UNIT                           |      | } see page 203      |
| 2    | NCA         |            | BLOWER                                |      |                     |
| 3    | NCA         |            | AIR VALVE                             |      |                     |
| 4    | NCA         |            | AIR HOSE                              |      |                     |
| 5    | NCA         |            | CONTROL CABLE                         |      |                     |
| 10   | 88G588      | £14.80     | TAP, water control                    | 1    |                     |
| 11   | ACA5173     |            | SHIM, (0.35mm)                        | a/r  | } tap angle         |
|      | ACA5172     |            | SHIM, (0.70mm)                        | a/r  | } adjustment        |
| 12   | AAA836      | £0.34      | WASHER, (tap to adaptor base)         | 1    |                     |
| 14   | ACA5456     | £4.20      | ADAPTOR, tap to cylinder head         | 1    |                     |
| 15   | 88G221      | £0.30      | GASKET, (adaptor to cylinder head)    | 1    |                     |
| 16   | 53K402      | £1.14      | STUD, adaptor to cylinder head        | 2    |                     |
| 17   | GHF331      | £0.12      | WASHER, locking                       | 2    |                     |
| 18   | GHF200      | £0.12      | NUT                                   | 2    |                     |
| 25   | GZA2052Z    |            | HOSE, tap to heater inlet             | 1    |                     |
|      | GZA2052X    | £4.37      | HOSE, tap to heater inlet, silicone   | 1    |                     |
| 26   | GRH1006M    | £6.00      | HOSE, heater outlet to return pipe    | 1    | cut to 200mm length |
| 28   | CS4012      | £1.40      | CLAMP, hose securing, wire type       | 5    | } alternatives      |
|      | GHC11022    | £1.94      | CLAMP, hose securing, band type       | 5    | }                   |
| 29   | AHA5215     | £15.65     | PIPE, return, heater to radiator hose | 1    |                     |
| 30   | PCR809      | £0.85      | CLIP, return pipe to inlet manifold   | 1    |                     |

### Heater System Later 1275cc

(G-AN5-91408 on; H-AN10-86378 on; A-AN10)

|    |          |        |                                       |     |                     |
|----|----------|--------|---------------------------------------|-----|---------------------|
| 35 | NCA      |        | HEATER UNIT                           |     | } see page 205      |
| 36 | NCA      |        | AIR HOSE                              |     |                     |
| 37 | NCA      |        | CONTROL CABLE                         |     |                     |
| 40 | 88G588   | £14.80 | TAP, water control                    | 1   |                     |
| 41 | ACA5173  |        | SHIM, (0.35mm)                        | a/r | } tap angle         |
|    | ACA5172  |        | SHIM, (0.70mm)                        | a/r | } adjustment        |
| 42 | AAA836   | £0.34  | WASHER, tap to adaptor base           | 1   |                     |
| 43 | ACA5456  | £4.20  | ADAPTOR, tap to cylinder head         | 1   |                     |
| 44 | 88G221   | £0.30  | GASKET, (adaptor to cylinder head)    | 1   |                     |
| 45 | 53K402   | £1.14  | STUD, adaptor to cylinder head        | 2   |                     |
| 46 | GHF331   | £0.12  | WASHER, locking                       | 2   |                     |
| 47 | GHF200   | £0.12  | NUT                                   | 2   |                     |
| 50 | GRH902   | £4.00  | HOSE, tap to heater inlet             | 1   |                     |
| 51 | GRH1006M | £6.00  | HOSE, heater outlet to return pipe    | 1   | cut to 200mm length |
|    | CS4012   | £1.40  | CLAMP, hose securing, (wire type)     | 5   | } alternatives      |
| 53 | GHC11020 | £1.85  | CLAMP, hose securing, (band type)     | 5   | }                   |
| 54 | AHA5215  | £15.65 | PIPE, return, heater to radiator hose | 1   |                     |
| 55 | PCR809   | £0.85  | CLIP, return pipe to inlet manifold   | 1   |                     |

### Heater System 1500cc

(G-AN6)

|    |          |        |   |    |                |
|----|----------|--------|---|----|----------------|
| 60 | NCA      |        | HEATER UNIT                             |    | } see page 205 |
| 61 | NCA      |        | AIR HOSE                                |    |                |
| 62 | NCA      |        | CONTROL CABLE                           |    |                |
| 65 | 138530   | £6.50  | ADAPTOR, thermostat housing to hose     | 1  |                |
| 66 | AUC2141  | £0.40  | WASHER, fibre                           | 1  |                |
| 67 | GZA2052Z |        | HOSE, tap to heater inlet               | 1  |                |
|    | GZA2052X | £4.37  | HOSE, tap to heater inlet, silicone     | 1  |                |
| 69 | CS4012   | £1.40  | CLAMP, hose securing, (wire type)       | 10 | } alternatives |
|    | GHC11020 | £1.85  | CLAMP, hose securing, (band type)       | 10 | }              |
| 70 | 154149   | £19.00 | HOSE, inlet manifold to return pipe     | 1  |                |
| 71 | CHA359   | £6.50  | HOSE, inlet manifold to elbow           | 1  |                |
| 75 | 12H1293  |        | TAP, water control                      | 1  |                |
| 76 | CHA349   | £22.90 | ELBOW, (water inlet from manifold hose) | 1  |                |
| 77 | 12H3868  | £0.40  | GASKET                                  | 2  | } tap & elbow  |
|    | SE604081 | £0.40  | SCREW                                   | 2  | } to bracket   |
| 79 | GHF331   | £0.12  | WASHER, locking                         | 2  |                |
| 80 | GHF200   | £0.12  | NUT                                     | 2  |                |

|    |         |        |  |   |                |
|----|---------|--------|--|---|----------------|
| 81 | CHA374S | £6.30  | BRACKET, (tap & elbow to footwell)           | 1 |                |
| 82 | GHF425  | £0.12  | SCREW, bracket to footwell                   | 2 |                |
| 83 | 1G9529  | £0.36  | CLIP, (temp. gauge capillary to tap bracket) | 1 | To G-AN6-20000 |
| 85 | CHA351Z | £7.27  | HOSE, tap to heater inlet                    | 1 |                |
| 86 | CHA805  | £5.00  | HOSE, heater outlet to return pipe           | 1 |                |
| 87 | 212935  | £17.50 | PIPE, return, (hose to water pump housing)   | 1 |                |
| 88 | 101302  | £2.00  | TUBE NUT, pipe to adaptor                    | 1 |                |
| 89 | TL11    | £1.49  | OLIVE  | 1 |                |
| 90 | 101343  | £5.40  | ADAPTOR, (pipe to water pump housing)        | 1 |                |

### Heater Outlets/Hot Air Ducts

(All models)

A light coating of flexible sealant should be applied to the flap door frame where it contacts the area around the heater outlet on the footwell side. This will reduce or eliminate annoying air leaks and draughts in the footwell. A typical sealant would be 'instant gasket'.

|     |          |        |                                      |   |                 |
|-----|----------|--------|--------------------------------------|---|-----------------|
| 95  | 13H59SS  | £23.30 | FLAP, heater outlet on footwell side | 2 | stainless steel |
| 96  | GHF421   | £0.10  | SCREW, door to footwell side         | 8 |                 |
| 97  | 14G3499  | £6.40  | ELBOW, heater outlet to hose         | 2 |                 |
| 98  | BMK924A  | £1.55  | CLIP, securing tube in elbow         | 2 |                 |
| 99  | AHH8394  | £9.41  | HOSE, elbow to nozzle                | 2 |                 |
| 100 | 14A1162  |        | NCA NOZZLE, demister                 | 2 |                 |
| 101 | AB606043 | £0.40  | SCREW, (nozzle to fascia top vent)   | 4 |                 |

### Blanking Plates

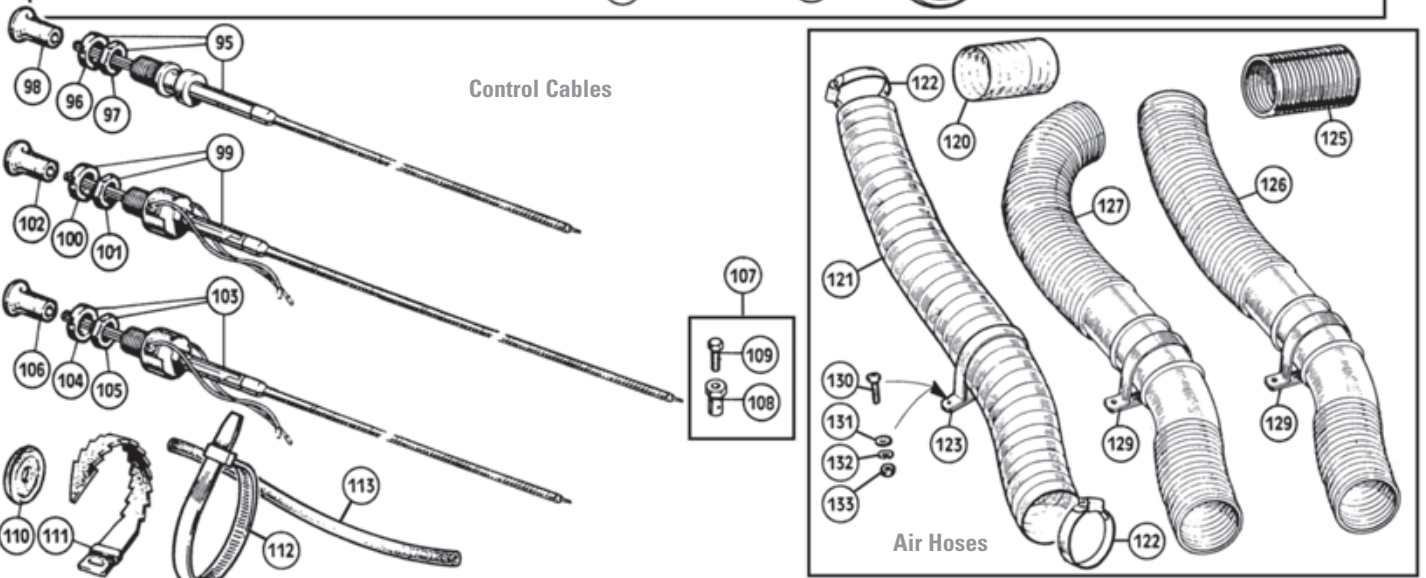
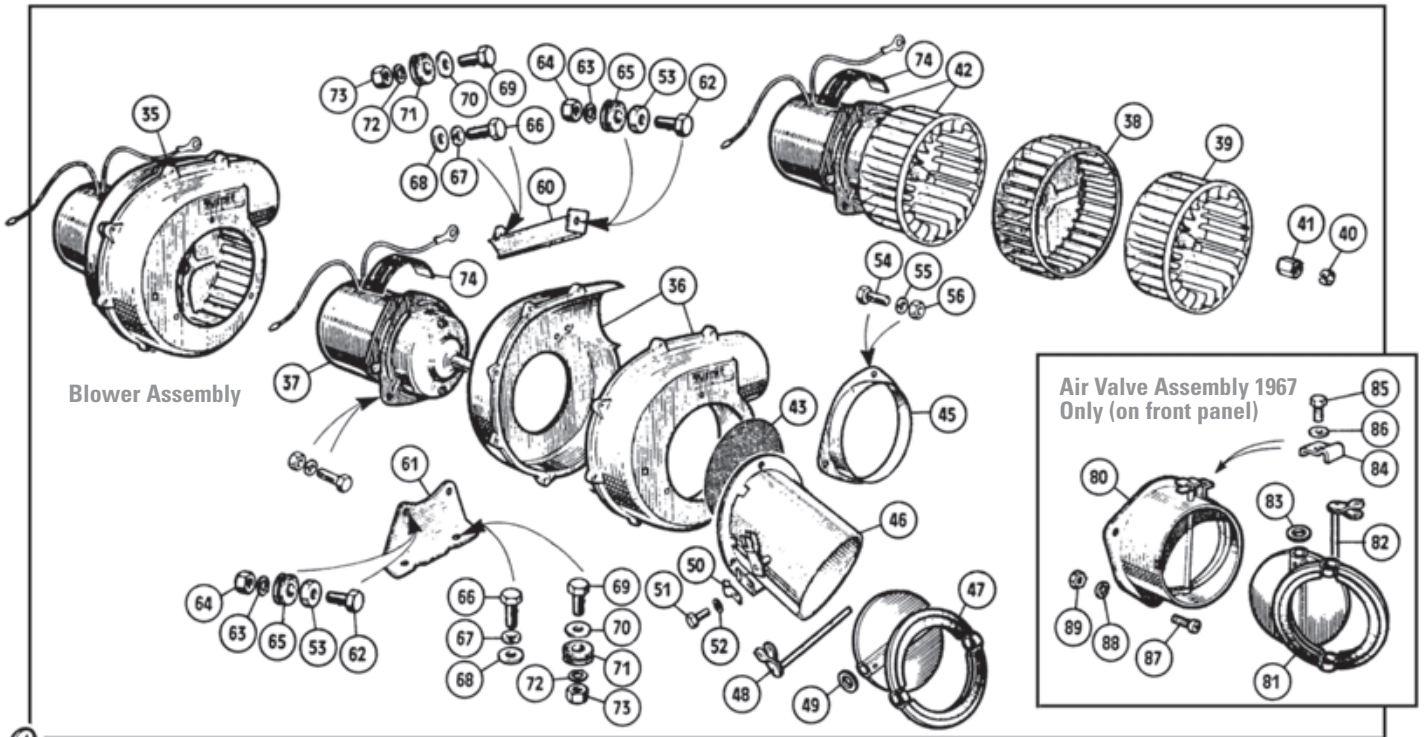
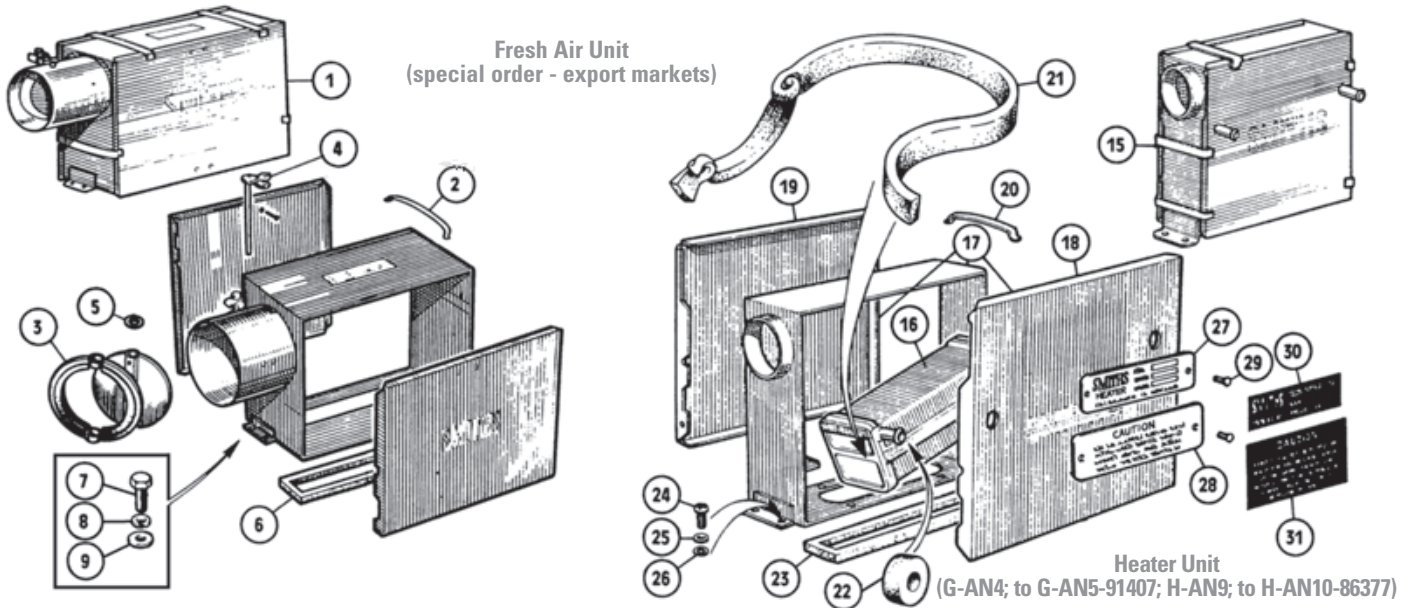
(G-AN4; H-AN9: no heater fitted)

|     |          |       |   |   |  |
|-----|----------|-------|---|---|--|
| 105 | 14A4790  | NCA   | BLANKING PLATE, (battery platform)        | 1 |  |
| 106 | 14A4791  | NCA   | SEAL, blanking plate                      | 1 |  |
| 107 | SE604041 | £0.31 | SCREW, plate to platform                  | 4 |  |
| 108 | GHF331   | £0.12 | WASHER, locking                           | 4 |  |
| 109 | GHF300   | £0.12 | WASHER, plain                             | 4 |  |
| 110 | 2A180    | £3.60 | BLANKING PLATE, cylinder head             | 1 |  |
| 111 | 88G221   | £0.30 | GASKET, blanking plate                    | 1 |  |
| 112 | 53K402   | £1.14 | STUD, (blanking plate to cylinder head)   | 2 |  |
| 113 | GHF331   | £0.12 | WASHER, locking                           | 2 |  |
| 114 | GHF200   | £0.12 | NUT                                       | 2 |  |
| 115 | 2H2065   | £3.59 | PLUG, demister hole outlet, (in footwell) | 2 |  |
| 116 | CFP625   | £0.56 | PLUG, heater cable hole in bulkhead       | 1 |  |
| 117 | AHH5514  | £0.60 | PLUG, heater cable hole in fascia         | 1 |  |

### Heater not Hot?

This complaint (unusual on Sprites & Midgets, which normally roast their occupants!) can be attributed to many different faults. These range from the heater water valve on the engine not being open (easy to cure ...), to an air lock in the heater matrix (can prove to be quite stubborn).

1. Check the engine achieves running temperature, as indicated by the temperature gauge. If not, inspect the thermostat for operation at the correct temperature. Replace as required. It is not uncommon to fit a 'hotter' thermostat for cold conditions (see pages 134 & 137 for details).
2. Check water flow through the matrix of the heater. This may be done by removing the return hose from the heater to observe water flow from the matrix. If little or no water flow is apparent, the problem may be that the water tap on the cylinder head (1275cc cars) or the top of the footwell (1500cc cars) is blocked. The other alternative is that the heater matrix itself is choked or suffering from an air lock. Back-flushing will clear blockages, forcing water through the system, for example with the aid of a garden hose, will purge the matrix of air locks. Note: If the system contains water which is at all warm, release the cooling system pressure cap carefully prior to disconnecting the hoses.
3. Check operation of the air flow flap valve and mechanism. Corrosion or electrical arcing may have damaged or seized the control cable (See the notes on pages 203 and 205 for reference to the rubber insulation sleeve required on the cable).
4. Check air flow into and through the heater box. Clear any obstructions. (See the note on page 205 regarding the foam seal required around the matrix).
5. Check the function of the blower fan and also direction of motor rotation. (See the note on page 203 regarding the wiring of heater blower motors). Problems with the motor & fan usually manifest themselves by the heater system displaying a complete inability to demist the windscreen without outside help (winding down windows to aid air flow - not pleasant on a dark, frosty morning). Due to the convoluted passage of heated air to the demister ducts, it is critical that the fan and motor are in first class order. Otherwise, although the air may leave the heater piping hot, it fails to reach the windscreen in a useful manner - if it gets there at all. This is by far the most common complaint about the heating system.



**Heater & Fresh Air System Early 1275cc**

**Fresh Air Unit- Early 1275cc**

(Special order - export markets)

This curiosity was available for fitment to hot climate export model cars. It consisted of no more than an early type square heater box (with an air valve mounted on the side) with nothing inside it! The principle was to pipe in cool(ish) air from outside the vehicle and to be able to control and direct that air flow within the passenger compartment in the same way as was possible with a normal heater unit. Air was fed into the system via a four inch diameter hose from the front panel next to the radiator; this at least guaranteed that occupants did not suffer an influx of hot fumes from the under bonnet area. However, in a non-heater fitted car in the more temperate climates of Britain and most of mainland Europe, one would probably prefer to have blanking plates over the heater apertures in the bodyshell (rather than suffer uncomfortable icy draughts from a fresh air system during all but the couple of weeks of genuinely hot weather in the course of the year). This preference was born out by production specifications for the markets concerned.

| Ill. | Part Number | Price £ea. | Description                      | Req. | Details             |
|------|-------------|------------|----------------------------------|------|---------------------|
| 1    | 13H56       |            | NCA FRESH AIR UNIT ASSEMBLY      | 1    |                     |
| 2    | 17H1605     | £1.03      | CLIP, air box assembly retaining | 4    |                     |
| 3    | 17H1607     | £7.60      | SEAL, air flap                   | 1    |                     |
| 4    | 17H1609     | £7.62      | ARM & SPINDLE, flap operating    | 1    |                     |
| 5    | 17H1608     |            | NCA WASHER, bearing              | 2    |                     |
| 6    | AHA9727GM   | £6.60      | SEAL, foam                       | 1    | fresh air unit      |
| 7    | SH604041    | £0.19      | SCREW                            | 4    | to battery platform |
| 8    | GHF331      | £0.12      | WASHER, locking                  | 4    |                     |
| 9    | GHF300      | £0.12      | WASHER, plain                    | 4    |                     |

**Heater Unit Early 1275cc**

(G-AN4; to G-AN5-91407; H-AN9; to H-AN10-86377)

|    |           |        |  |   |   |
|----|-----------|--------|--|---|---|
| 15 | AHA8090NF | £90.79 | HEATER UNIT ASSEMBLY                     | 1 |   |
| 16 | 37H7914   | £61.80 | MATRIX                                   | 1 |   |
| 17 | AHA8090NF | £90.79 | HEATER BOX ASSEMBLY                      | 1 | inc. box plus 18, 19, 20                              |
| 18 | 17H1594   | £22.30 | PLATE, front                             | 1 |   |
| 19 | 17H1596   | £19.70 | PLATE, rear                              | 1 |   |
| 20 | 17H1595   | £1.03  | CLIP, (air box retaining)                | 5 |   |
| 21 | 17H1797   | £1.49  | SEAL, foam, (around matrix)              | 1 |   |
| 22 | 27H1253   |        | NCA WASHER, (water tubes to front plate) | 2 |   |
| 23 | AHA9727GM | £6.60  | SEAL, foam                               | 1 | heater box to   |
| 24 | SF604051  | £0.18  | SCREW                                    | 4 | battery platform                                      |
| 25 | GHF331    | £0.12  | WASHER, locking                          | 4 |   |
| 26 | GHF300    | £0.12  | WASHER, plain                            | 4 |   |
| 27 | CRCP302   | £2.20  | PLATE, 'Smiths', (riveted)               | 1 | To G-AN4-60440  |
| 28 | CRCP303   | £2.75  | PLATE, drainage instructions, (riveted)  | 1 | To H-AN9-72033  |
| 29 | RU608123  | £0.29  | RIVET, plate to heater box               | 4 |   |
| 30 | CRST130   | £0.55  | DECAL, 'Smiths', (self adhesive)         | 1 | G-AN4-60441 On,                                       |
| 31 | CRST127   | £0.94  | DECAL, 'drainage instructions'           | 1 | To G-AN5-91407,<br>H-AN9-72034 On,<br>To H-AN10-86377 |

**Blower Assembly Early 1275cc**

Essentially there were two types of blower used (which shared most of their components). The 1967 variant lacking the air valve fitted to the later type: see the comment in the overview on the previous page. The many types of original motor/fan combination are now rationalised to a newer type, supplied as an assembly rather than as a separate motor, fan and fastening.

The heater motor is a voltage polarity sensitive item, this means that if it is wired up the wrong way round, it will rotate in the opposite direction. This of course means that if you convert your car from positive to negative earth, you must confirm the polarity of the heater motor and its direction of rotation. To change the direction of rotation of the motor is simple: just swap over the two plug-in terminals on the motor. Try it to see if your heater blower is really living up to its name. If instead it has been sucking all these years, you will just have found the reason you always condemned the heater as a useless piece of junk that would really be best used as a wheel chock!

|    |           |         |   |   |                                   |
|----|-----------|---------|---|---|-----------------------------------|
| 35 | BHA4745   | £294.30 | BLOWER ASSEMBLY                                 | 1 |                                   |
| 36 | 17H819    | £71.00  | CASING ASSEMBLY, 2 halves                       | 1 |                                   |
| 37 |           |         | NCA MOTOR, (original)                           | 1 | original motor & fan              |
| 38 | 515825    | £10.13  | FAN metal, original motor                       | 1 |                                   |
| 39 | 17H8108   | £10.70  | FAN plastic, original motor, (alternative)      | 1 |                                   |
| 40 | 17H6836   |         | NCA CLIP, fan to motor, (alternative to collet) | 1 |                                   |
| 41 | 27H602    |         | NCA COLLET fan to motor, (alternative to clip)  | 1 |                                   |
| 42 | HMP290048 |         | NCA MOTOR & FAN, (replacement)                  | 1 | replacement motor & fan assembly  |
| 43 | 17H1597   | £3.71   | MESH, air intake                                | 1 |                                   |
| 45 | HMP290049 | £8.65   | FLANGE, air intake                              | 1 | To G-AN4-58853,<br>To H-AN9-71120 |
| 46 | AHA8416   | £78.40  | TUBE & AIR VALVE, air intake                    | 1 |                                   |
| 47 | 17H1607   | £7.60   | SEAL, air valve                                 | 1 |                                   |
| 48 | 17H1609   | £7.62   | ARM & SPINDLE, valve operating                  | 1 | G-AN4-58854 On,                   |
| 49 | 17H1608   |         | NCA WASHER, bearing                             | 2 | To G-AN5-91407,                   |
| 50 | 27H1193   | £1.40   | CLAMP, (operating cable to tube)                | 1 | H-AN9-71121 On,                   |
| 51 | 53K126    | £0.44   | SCREW, clamping                                 | 1 | To H-AN10-86377                   |
| 52 | WF702101  | £0.24   | WASHER, shakeproof                              | 1 |                                   |
| 53 | 27H1258   | £0.60   | SPACER, motor mounting                          | 3 |                                   |

|    |           |       |   |   |                 |
|----|-----------|-------|---|---|-----------------|
| 54 | 53K126    | £0.44 | SCREW, tube/flange & motor to casing    | 6 |                 |
| 55 | WL700101  | £0.12 | WASHER, locking                         | 6 |                 |
| 56 | GHF206    | £0.08 | NUT                                     | 6 |                 |
| 60 | HMP215027 | £7.73 | BRACKET, (upper mounting of blower)     | 1 |                 |
| 61 | HMP215028 |       | NCA BRACKET, (lower mounting of blower) | 1 |                 |
| 62 | 53K126    | £0.44 | SCREW, (mounting bracket to fan casing) | 3 |                 |
| 63 | WL700101  | £0.12 | WASHER, locking                         | 3 |                 |
| 64 | GHF206    | £0.08 | NUT                                     | 3 |                 |
| 65 | 27H1232   | £2.05 | GROMMET, mounting bracket insulating    | 3 |                 |
| 66 | GHF101    | £0.19 | SCREW, (blower bracket to footwell top) | 3 | To G-AN4-60440, |
| 67 | GHF331    | £0.12 | WASHER, locking                         | 3 | To H-AN9-72033  |
| 68 | PWZ204    | £0.12 | WASHER, plain                           | 3 |                 |
| 69 | GHF103    | £0.42 | SCREW, (blower bracket to footwell top) | 3 | G-AN4-60441 On, |
| 70 | GHF301    | £0.10 | WASHER, plain                           | 3 | To G-AN5-91407, |
| 71 | 24K2085   | £2.05 | GROMMET, (mounting bracket insulating)  | 3 | H-AN9-72034 On, |
| 72 | GHF332    | £0.19 | WASHER, locking                         | 3 | To H-AN10-86377 |
| 73 | GHF201    | £0.08 | NUT                                     | 3 |                 |
| 74 | CRST128   | £1.10 | DECAL, direction of rotation, on motor  | 1 |                 |

**Air Valve Assembly (on front panel)**

(To G-AN4-58853; to H-AN9-71120)

|    |          |        |  |   |  |
|----|----------|--------|--|---|--|
| 80 | AHA8092  | £70.00 | TUBE & AIR VALVE, air intake           | 1 |  |
| 81 | 17H1607  | £7.60  | SEAL, air valve                        | 1 |  |
| 82 | 17H1609  | £7.62  | ARM & SPINDLE, valve operating         | 1 |  |
| 83 | 17H1608  |        | NCA WASHER, bearing                    | 2 |  |
| 84 | 27H1193  | £1.40  | CLAMP, (operating cable to tube)       | 1 |  |
| 85 | 53K126   | £0.44  | SCREW, clamping                        | 1 |  |
| 86 | WF702101 | £0.24  | WASHER, shakeproof                     | 1 |  |
| 87 | PMZ306   | £0.29  | SCREW, (valve assembly to front panel) | 3 |  |
| 88 | WL700101 | £0.12  | WASHER, locking                        | 3 |  |
| 89 | GHF206   | £0.08  | NUT                                    | 3 |  |

**Control Cables Early 1275cc**

The air valve control cables are of different lengths to suit the position of the air valve in the engine bay. The blower motor switch is incorporated in the control cable assembly, except of course in the case of the fresh air unit control cable (the fresh air system did not use a blower).

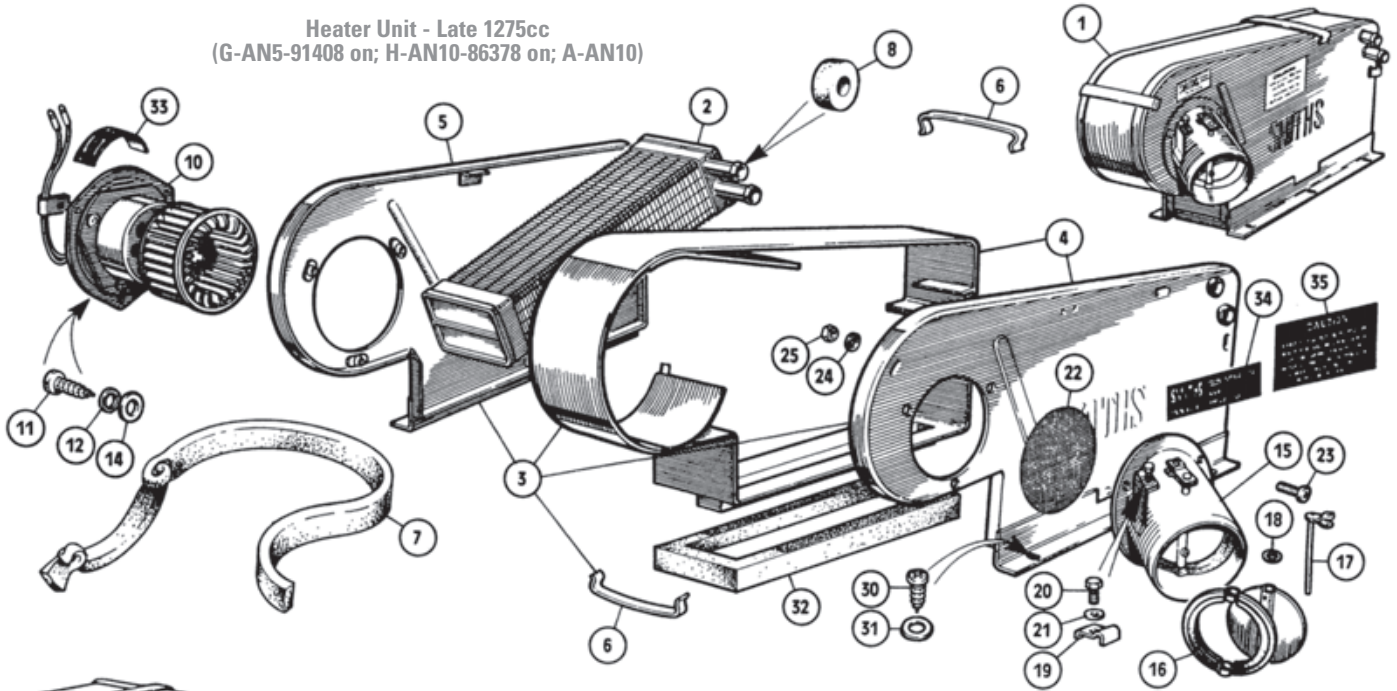
The air valve control cable must be carefully secured on its route from the bulkhead. If left free to move, it will invariably end up shorting out electrical terminals, for example the brake light switch or the HT leads - or worse still, the battery! The cable should be treated in much the same way as the capillary for the temperature gauge, in other words securely clipped and with no tortuous routing! Fitting a rubber insulation sleeve on the outside of the cable is further insurance, protecting the cable from its environs.

|     |          |       |   |     |                      |
|-----|----------|-------|---|-----|----------------------|
| 95  | 13H57    |       | NCA CONTROL CABLE, 19", (fresh air unit)      | 1   |                      |
| 96  | 17H823   |       | NCA LOCKNUT, round                            | 1   | special order parts  |
| 97  | 17H824   |       | NCA LOCKNUT, hexagon                          | 1   | for fresh air system |
| 98  | 14A5772  |       | NCA KNOB                                      | 1   |                      |
| 99  | AHA8317  |       | NCA CONTROL CABLE, 48", heater, (with switch) | 1   |                      |
| 100 | 17H823   |       | NCA LOCKNUT, round                            | 1   | To G-AN4-58853,      |
| 101 | 17H824   |       | NCA LOCKNUT, hexagon                          | 1   | To H-AN9-71120       |
| 102 | 17H1602  | £6.10 | KNOB  | 1   |                      |
| 103 | AHA8417  |       | NCA CONTROL CABLE, 28", heater, (with switch) | 1   | G-AN4-58854 On,      |
| 104 | 17H823   |       | NCA LOCKNUT, round                            | 1   | To G-AN5-91407,      |
| 105 | 17H824   |       | NCA LOCKNUT, hexagon                          | 1   | H-AN9-71121 On,      |
| 106 | 17H1602  | £6.10 | KNOB  | 1   | To H-AN10-86378      |
| 107 | 24G1482K | £1.90 | TRUNNION KIT, cable end & screw               | 1   |                      |
| 108 | 24G1482  |       | NCA TRUNNION, cable end                       | 1   |                      |
| 109 | 53K1016  | £0.36 | SCREW, clamping cable in trunnion             | 1   |                      |
| 110 | RFN303   | £0.50 | GROMMET, cable through bulkhead               | 1   |                      |
| 111 | 13H6107  | £2.00 | CABLE TIE, ('fir tree' type)                  | a/r |                      |
| 112 | GHF1266  |       | NCA CABLE TIE, ('ratchet' type)               | a/r |                      |
| 113 | 21A1203  |       | NCA RUBBER SLEEVE, insulating                 | a/r |                      |

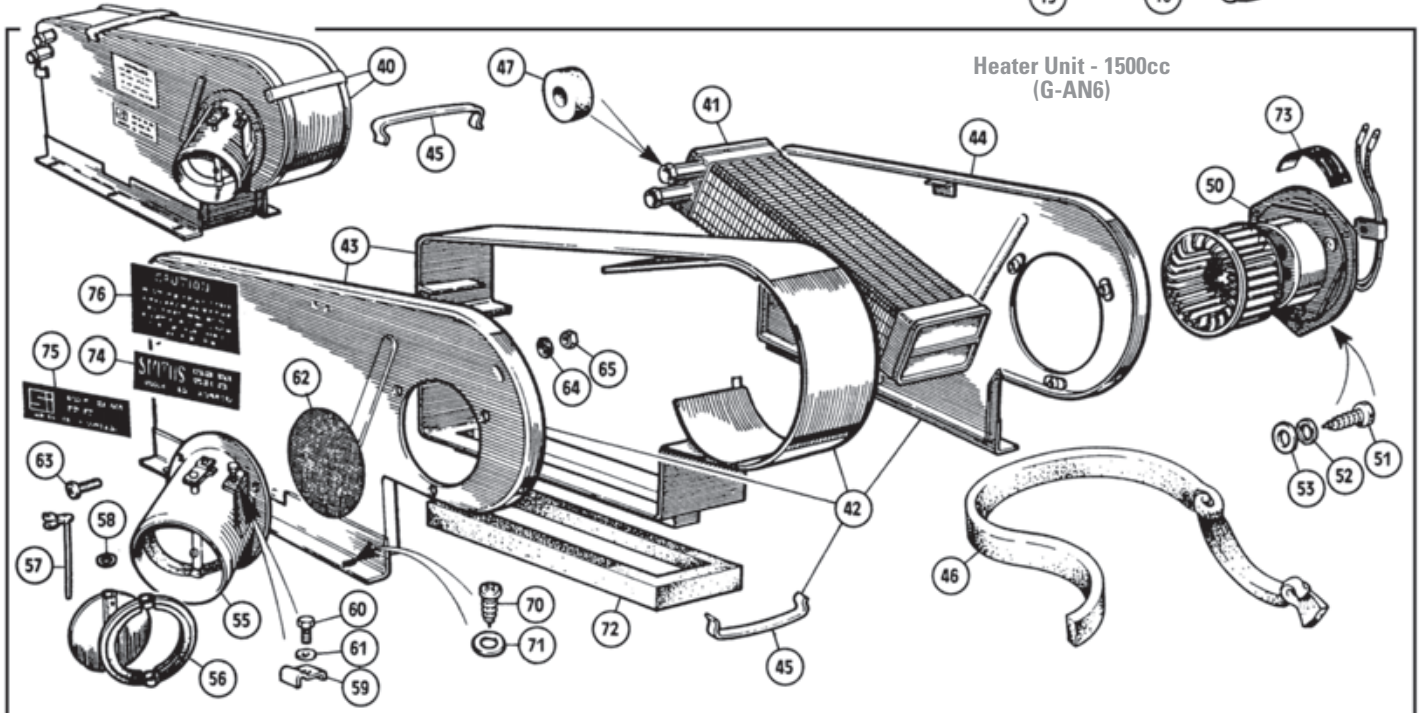
**Air Hoses Early 1275cc**

|     |          |        |  |   |                 |
|-----|----------|--------|--|---|-----------------|
| 120 | AHA6429  | £2.99  | HOSE reinforced, (blower to heater box)        | 1 |                 |
| 121 | 13H58X   | £23.70 | HOSE reinforced, (heater/fresh air intake)     | 1 | To G-AN4-58853, |
| 122 | GHC11120 | £3.82  | CLIP, intake to blower hose                    | 2 | To H-AN9-71120  |
| 123 | AHH5714  | £2.30  | CLIP, hose to wheel arch                       | 1 |                 |
| 125 | AHA6429  | £2.99  | HOSE, PVC, (blower to heater box)              | 1 | G-AN4-58854 On, |
| 126 | AHA8501  |        | NCA HOSE, moulded PVC, (heater unit intake)    | 1 | To G-AN5-91407, |
| 127 | AHA9172  |        | NCA HOSE, moulded PVC, (fresh air unit intake) | 1 | H-AN9-71121 On, |
| 129 | AHH5714  | £2.30  | CLIP, hose to wheel arch                       | 1 | To H-AN9-86377  |
| 130 | PMZ316   | £0.40  | SCREW, clip to wheel arch                      | 1 |                 |
| 131 | GHF306   | £0.19  | WASHER, plain                                  | 1 |                 |
| 132 | WL700101 | £0.12  | WASHER, locking                                | 1 |                 |
| 133 | GHF206   | £0.08  | NUT  | 1 |                 |

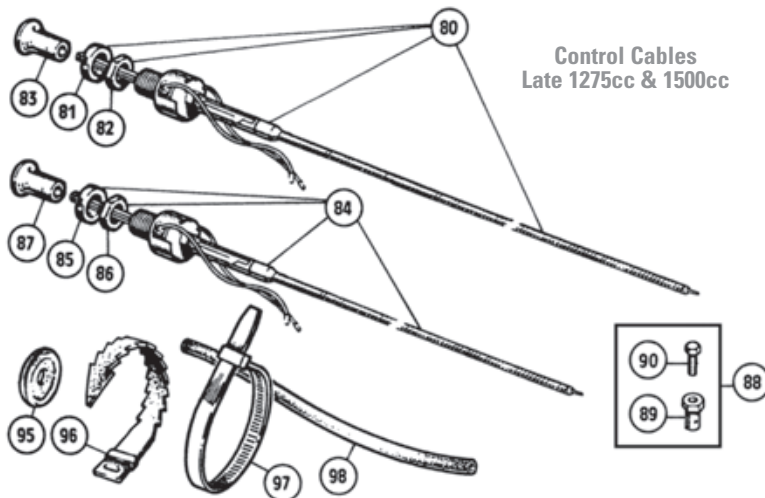
Heater Unit - Late 1275cc  
(G-AN5-91408 on; H-AN10-86378 on; A-AN10)



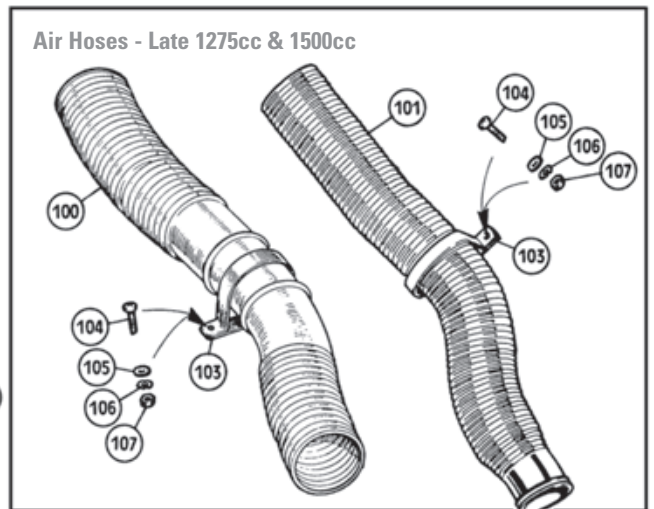
Heater Unit - 1500cc  
(G-AN6)



Control Cables  
Late 1275cc & 1500cc



Air Hoses - Late 1275cc & 1500cc



Heater & Fresh Air System Late 1275cc & 1500cc

Heater Unit - Late 1275cc

(G-AN5-91408 on; H-AN10-86378 on; A-AN10)

| Ill. | Part Number | Price £ea. | Description                        | Req. | Details                      |
|------|-------------|------------|------------------------------------|------|------------------------------|
| 1    | AHA9727     | £306.80    | HEATER UNIT & BLOWER               | 1    |                              |
| 2    | 37H8818     | £89.68     | MATRIX                             | 1    |                              |
| 3    | AHA9727Q    | NCA        | HEATER BOX                         | 1    |                              |
| 4    | HMP215032   | NCA        | BOX & FRONT PLATE                  | 1    |                              |
| 5    | HMP215033   | NCA        | PLATE, rear                        | 1    |                              |
| 6    | 17H1605     | £1.03      | CLIP, (air box assembly retaining) | 5    |                              |
| 7    | 17H1797     | £1.49      | SEAL, foam, (around matrix)        | 1    |                              |
| 8    | 7H1993      | £0.76      | WASHER, water tubes to front plate | 2    |                              |
| 10   | 37H4583     | £89.47     | MOTOR & FAN, replacement           | 1    |                              |
| 11   | AB610051    | £0.19      | SCREW, (motor to plate)            | 3    |                              |
| 12   | WL700101    | £0.12      | WASHER, locking                    | 3    |                              |
| 14   | GHF306      | £0.19      | WASHER, plain                      | 3    |                              |
| 15   | AHA8416     | £78.40     | TUBE & AIR VALVE, air intake       | 1    |                              |
| 16   | 17H1607     | £7.60      | SEAL, air valve                    | 1    |                              |
| 17   | 17H1609     | £7.62      | ARM & SPINDLE, valve operating     | 1    |                              |
| 18   | 17H1608     | NCA        | WASHER, bearing                    | 2    |                              |
| 19   | 27H1193     | £1.40      | CLAMP, (operating cable to tube)   | 1    |                              |
| 20   | 53K126      | £0.44      | CREW, clamping                     | 1    |                              |
| 21   | WF702101    | £0.24      | WASHER, shakeproof                 | 1    |                              |
| 22   | 17H1597     | £3.71      | MESH, air intake                   | 1    |                              |
| 23   | 53K126      | £0.44      | SCREW, tube to casing              | 3    |                              |
| 24   | WL700101    | £0.12      | WASHER, locking                    | 3    |                              |
| 25   | GHF206      | £0.08      | NUT                                | 3    |                              |
| 30   | AB610051    | £0.19      | SCREW                              | 6    | heater box to batt. platform |
| 31   | GHF306      | £0.19      | WASHER, plain                      | 6    |                              |
| 32   | AHA9727GM   | £6.60      | SEAL, foam                         | 1    | heater box to batt. platform |
| 33   | CRST128     | £1.10      | DECAL, (direction of rotation)     | 1    |                              |
| 34   | CRST130     | £0.55      | DECAL, 'Smiths', (self adhesive)   | 1    |                              |
| 35   | CRST127     | £0.94      | DECAL, 'drainage instructions'     | 1    |                              |

Heater Unit 1500cc

(G-AN6)

When the 1500cc Midget was introduced at G-AN6-154101, the heater box & fan assembly was again redesigned. This was because the fresh air intake tube would otherwise have been too close to the exhaust manifold and fuel induction system of the Triumph engine. This, the last development of Sprite & Midget heaters, looks like a mirror image of the previous late 1275cc item (and it is - almost).

|    |           |         |                                    |   |                              |
|----|-----------|---------|------------------------------------|---|------------------------------|
| 40 | CHA345    | NCA     | HEATER UNIT & BLOWER               | 1 |                              |
| 41 | 37H8818   | £89.68  | MATRIX                             | 1 |                              |
| 42 | CHA345Q   | £131.54 | HEATER BOX                         | 1 |                              |
| 43 | HMP215036 | NCA     | BOX & FRONT PLATE                  | 1 |                              |
| 44 | HMP215037 | NCA     | PLATE, rear                        | 1 |                              |
| 45 | 17H1605   | £1.03   | CLIP, (air box retaining)          | 5 |                              |
| 46 | 17H1797   | £1.49   | SEAL, foam, (around matrix)        | 1 |                              |
| 47 | 7H1993    | £0.76   | WASHER, water tubes to front plate | 2 |                              |
| 50 | 37H4583   | £89.47  | MOTOR & FAN, replacement           | 1 |                              |
| 51 | AB610051  | £0.19   | SCREW, motor to plate              | 3 |                              |
| 52 | WL700101  | £0.12   | WASHER, locking                    | 3 |                              |
| 53 | GHF306    | £0.19   | WASHER, plain                      | 3 |                              |
| 55 | HMP215038 | NCA     | TUBE & AIR VALVE, air intake       | 1 |                              |
| 56 | 17H1607   | £7.60   | SEAL, air valve                    | 1 |                              |
| 57 | 17H1609   | £7.62   | ARM & SPINDLE, valve operating     | 1 |                              |
| 58 | 17H1608   | NCA     | WASHER, bearing                    | 2 |                              |
| 59 | 27H1193   | £1.40   | CLAMP, (operating cable to tube)   | 1 |                              |
| 60 | 53K126    | £0.44   | SCREW, clamping                    | 1 |                              |
| 61 | WF702101  | £0.24   | WASHER, shakeproof                 | 1 |                              |
| 62 | 17H1597   | £3.71   | MESH, air intake                   | 1 |                              |
| 63 | 53K126    | £0.44   | SCREW, tube to casing              | 3 |                              |
| 64 | WL700101  | £0.12   | WASHER, locking                    | 3 |                              |
| 65 | GHF206    | £0.08   | NUT                                | 3 |                              |
| 70 | AB610051  | £0.19   | SCREW                              | 6 | heater box to batt. platform |
| 71 | GHF306    | £0.19   | WASHER, plain                      | 6 |                              |
| 72 | AHA9727GM | £6.60   | SEAL, foam                         | 1 | heater box to batt. platform |
| 73 | CRST128   | £1.10   | DECAL, (direction of rotation)     | 1 |                              |
| 74 | CRST130   | £0.55   | DECAL, 'Smiths', (self adhesive)   | 1 | (To approx. 1976)            |
| 75 | CRST129   | £0.98   | DECAL, 'S.I.', (self adhesive)     | 1 | (From approx. 1976)          |
| 76 | CRST127   | £0.94   | DECAL, 'drainage instructions'     | 1 |                              |

Control Cables Late 1275cc & 1500cc

The air valve control cables are of different lengths to suit the position of the air valve in the engine bay. The blower motor switch is incorporated in the control cable assembly.

|    |         |       |                           |   |                    |
|----|---------|-------|---------------------------|---|--------------------|
| 80 | AHA8417 | NCA   | CABLE, 28", (with switch) | 1 | From G-AN5-91408,  |
| 81 | 17H823  | NCA   | LOCK NUT, round           | 1 | From H-AN10-86378, |
| 82 | 17H824  | NCA   | LOCK NUT, hexagon         | 1 | A-AN10             |
| 83 | 17H1602 | £6.10 | KNOB                      | 1 |                    |

|    |          |       |                                   |     |              |
|----|----------|-------|-----------------------------------|-----|--------------|
| 84 | CHA445   | NCA   | CABLE, 23", (with switch)         | 1   | } G-AN6      |
| 85 | 17H823   | NCA   | LOCK NUT, round                   | 1   |              |
| 86 | 17H824   | NCA   | LOCK NUT, hexagon                 | 1   |              |
| 87 | 17H1602  | £6.10 | KNOB                              | 1   |              |
| 88 | 24G1482K | £1.90 | TRUNNION KIT, cable end & screw   | 1   |              |
| 89 | 24G1482  | NCA   | TRUNNION, cable end               | 1   | use 24G1482K |
| 90 | 53K1016  | £0.36 | SCREW, clamping cable in trunion  | 1   |              |
| 95 | RFN303   | £0.50 | GROMMET, (cable through bulkhead) | 1   |              |
| 96 | 13H6107  | £2.00 | CABLE TIE, 'fir tree' type        | a/r |              |
| 97 | GHF1266  | NCA   | CABLE TIE, 'ratchet' type         | a/r |              |
| 98 | 21A1203  | NCA   | RUBBER TUBING, insulating         | a/r |              |

Air Hoses Late 1275cc & 1500cc

|     |          |       |                                    |   |  |
|-----|----------|-------|------------------------------------|---|--|
| 100 | AHA8501  | NCA   | HOSE, heater intake, (moulded PVC) | 1 | From G-AN5-91408,<br>H-AN10-86378 On, A-AN10 |
| 101 | CHA290   | NCA   | HOSE, heater intake, (moulded PVC) | 1 | G-AN6  |
|     | AHA8501  | NCA   | HOSE, heater intake, (PVC)         | 1 | (replacement)                                |
| 103 | AHH5714  | £2.30 | CLIP, hose to wheel arch           | 1 |  |
| 104 | PMZ316   | £0.40 | SCREW, clip to wheel arch          | 1 |  |
| 105 | GHF306   | £0.19 | WASHER, plain                      | 1 |  |
| 106 | WL700101 | £0.12 | WASHER, locking                    | 1 |  |
| 107 | GHF206   | £0.08 | NUT                                | 1 |  |

Leaking Heater Valves

Around October and again in April, there occurs a very healthy upward blip in sales of heater water valves (taps). This perennial phenomena can be attributed to the seal within the valve sticking and being torn asunder when the valve is opened for the winter duration (having been left closed all Summer) or vice versa.

By way of interest, when this happens on an MGB, not only is the cooling system affected, but the ignition system also breaks down - the errant valve drips water onto the distributor below it! Fortunately this is not the case with Sprites & Midgets.

Good quality antifreeze solution in the cooling system should put pay to any corrosion occurring internally, similarly a small drop of oil on the exposed mechanism of the water valve during the year should ensure that the rotating cam, lever & spindle do not seize up, nor corrode.

This should ensure that the water valve lasts more than a season.

Insulating The Heater Control Cable

The heater control cable is routed through the bulkhead and past the battery on its way to the air valve and thus should have a length of protective rubber insulating sleeve around it (the choke control cable also should wear a similar sleeve). Today, more often than not, this item is missing. The sleeve insulates the metal outer casing of the cable, to stop it from 'shorting' out on the battery or other electrical terminals in the proximity of its route. It also prevents the cable from chattering on the heater box, or the underside of the bonnet (and removing paint from either).

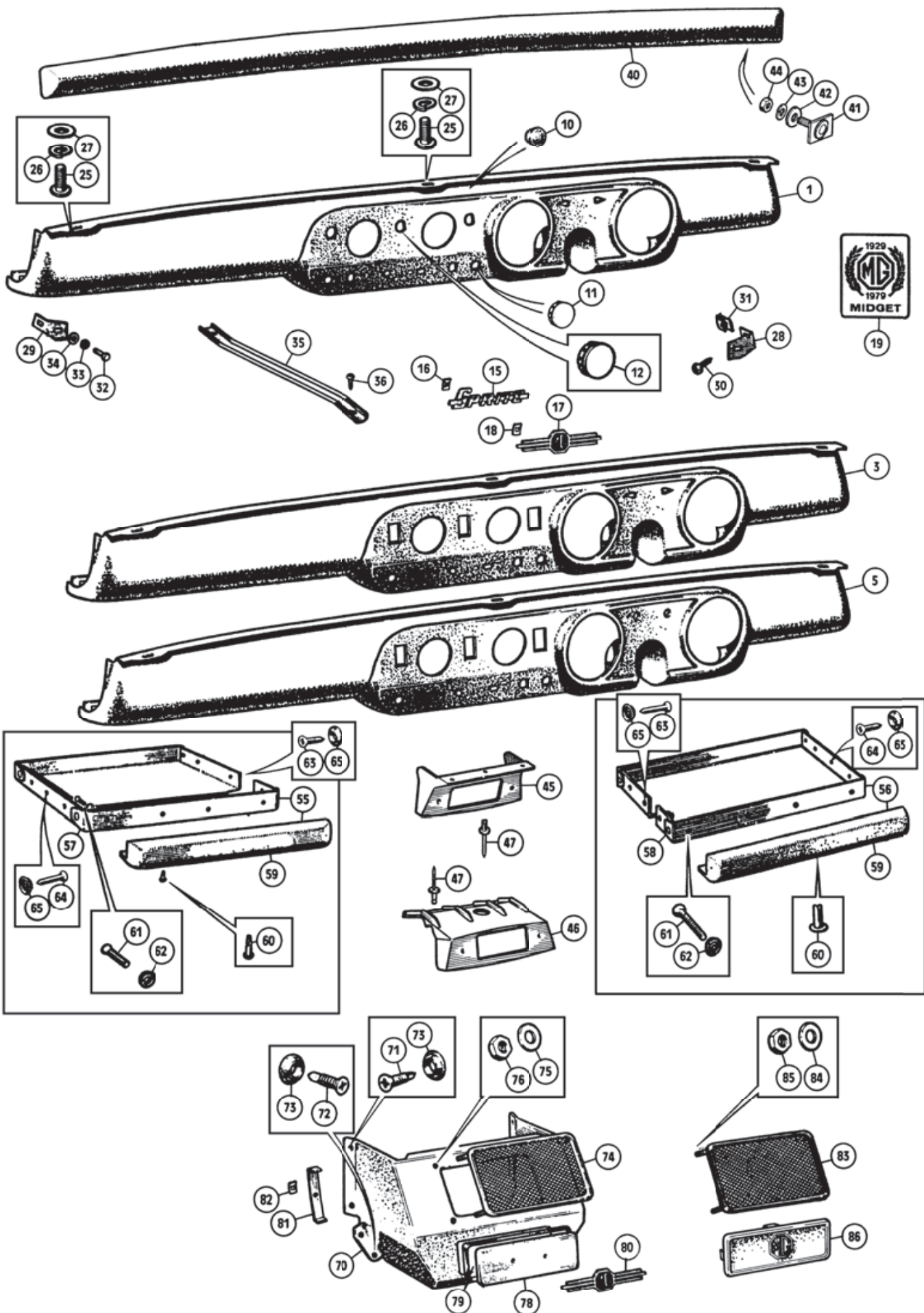
Wrap Up Your Matrix!

The principle of the heaters operation is to pass air through the water heated matrix (also known as the heater radiator, or heat exchanger), to raise the temperature of the air, the warmed air can then be distributed into the car via various outlet ducts. The front & rear faces of the matrix are covered by a foam seal within the heater box. After a period of time this foam seal degrades and disintegrates, allowing passage of air around the matrix rather than down through it (the incoming air will take the route of least resistance, around rather than through the matrix). This means, of course, that the air is barely warmed as it passes through the heater system.

Fitment of the foam seal is easy... but only once the screws that secure the heater box to the bulkhead have been removed. Having first undone the water hoses, you will find that the whole assembly is attached to the bulkhead by either threaded machine screws (earlier 'square box' heaters with external blowers) or self tapping screws (later integral blower units). The latter are easy to deal with, whereas the former are invariably seized - whichever you have, don't forget to use a dab of anti-seize compound when you replace them. The heater box is held together by spring clips that can be easily prised away, allowing the front and rear cover plates to be removed, followed by the matrix. Before the new seal is installed around it, you should back-flush the matrix with a low pressure water supply (garden hose). 'back-flushing' means flushing the water through the matrix in the opposite direction to normal flow, to dislodge matter which may be blocking some of the waterways. Remember that the upper connection is the outlet (seemingly illogical, but true), so apply the water flow to this connection. The air fins of the matrix can be similarly cleared by (gently!) using a vacuum cleaner to remove any airborne debris that may be lodged within. This attention to detail doesn't take much more time, but will pay dividends in the efficiency of the heater.

Blower Motor Polarity

The heater motor is a voltage polarity sensitive item; this means that if it is wired up the wrong way round, it will rotate in the opposite direction. This of course means that if you convert your car from positive to negative earth, you must confirm the polarity of the heater motor and its direction of rotation. To change the direction of rotation of the motor is simple: just swap over the two plug-in terminals on the motor. Try it to see if your heater blower is really living up to its name. If instead it has been sucking all these years, you will just have found the reason you always condemned the heater as a useless piece of junk that would really be best used as a wheel chock!





**Dash/Fascia Panels**

When looking in the 'remarks' column for identifying features for your fascia, remember that over the course of time your fascia may well have been modified by an enthusiastic previous owner (or even yourself!) to accept extra gauges, accessory switches or (most commonly) to re-site the interior lamp to a position where it illuminated somewhat more of the cockpit than merely the gear lever gaiter and your knee.

| Ill. | Part Number | Price £ea. | Description                       | Req. | Details  |
|------|-------------|------------|-----------------------------------|------|--|
| 1    | AHA7436E    | £92.20     | FASCIA PANEL, RHD, (recon, exch.) | 1    | G-AN4, H-AN9<br>(round 'toggle' switch holes, hole above oil/water gauge for blocked oil filter warning light)<br>To G-AN5-105500,<br>H-AN10, A-AN10<br>(round 'toggle' switch holes, no hole for blocked oil filter warning light)  |
|      | AHA7437E    | £79.30     | FASCIA PANEL, LHD, (recon, exch.) | 1    |  |
|      | AHA7436BE   | £92.20     | FASCIA PANEL, RHD, (recon, exch.) | 1    |  |
|      | HMP215056E  | NCA        | FASCIA PANEL, LHD, (recon, exch.) | 1    |  |
| 3    | CZJ422E     | £84.00     | FASCIA PANEL, RHD, (recon, exch.) | 1    | G-AN5-105501 To<br>G-AN5-138800<br>(rectangular 'rocker' switch holes, no hazard switch, 'arrow' indicator light holes)<br>G-AN5-138801 On<br>(rectangular 'rocker' switch holes, with hazard switch, 'arrow' indicator light holes)   |
|      | CZJ423E     | NCA        | FASCIA PANEL, LHD, (recon, exch.) | 1    |  |
|      | CZJ488E     | NCA        | FASCIA PANEL, RHD, (recon, exch.) | 1    |  |
|      |             |            |                                   |      |  |
| 5    | CZJ662E     | £84.00     | FASCIA PANEL, RHD, (recon, exch.) | 1    | To G-AN6-182000<br>(rectangular 'rocker' switch holes, with hazard switch, round indicator light holes)<br>G-AN6-182001 To<br>G-AN6-200000<br>(rectangular 'rocker' switch holes, with hazard switch, round indicator light holes, facility for cigar lighter)<br>G-AN6-200001 On<br>(rectangular 'rocker' switch holes, with hazard switch, round indicator light holes, no holes for MG badge) |
|      | CHA660E     | £84.00     | FASCIA PANEL, RHD, (recon, exch.) | 1    |  |
|      | CHA732E     | £78.90     | FASCIA PANEL, RHD, (recon, exch.) | 1    |  |

The pressed steel fascia panel of the Midget & Sprite cars is finished in an attractive black crackle effect paint, as were other MG sports cars of the same era. As time passes, the paint scratches and the panel rusts causing the surface finish to peel and flake. A fully repainted and refurbished fascia panel can be obtained in exchange for your old one, or you could tackle renovation yourself.

Available through many specialist car spares stockist's are aerosol cans of black crackle effect paint. The results from using these re-finishing paints are dependant on the temperature of the panel (absolutely crucial to obtain a uniform crackle effect - look for temperature guidance in the instructions on the can), the consistency of the spray coating and the condition of the panel surface to be painted. An excellent finish is achievable if the directions for use are followed.

Before embarking on a fascia panel re-spray, the whole panel should be removed from the car. This will ensure that you can strip away all the old paint, treat any corrosion found, weld up unwanted holes (made for accessories in years gone by) and finally apply a full coat of paint. Attempting to mask the instruments and switches instead of removing them is time consuming, ineffective and gives a completely unprofessional finish.

All painted finishes are only as good as the surface they are applied to. This is also true for black crackle effect paint. A smooth clean surface will help to ensure an even finish and the same crackled texture across the entire fascia.

Defer re-fitment of the panel for a few days after painting to allow the paint to thoroughly harden. The use of a proper tool to fit the switch retaining nuts (where relevant) will lessen the chance of scratching the new paint.

When refitting the instruments, note that some electrically operated units (e.g. fuel gauge) need to be earthed to work. The earth contact must be made on the back of the fascia. A thick coat of paint on an area that is not seen is not acceptable if you are expecting it to act as an electrical contact.

**Fascia Panel Fittings**

|    |         |        |  |   |  |
|----|---------|--------|--|---|--|
| 10 | CD27769 | £1.64  | PLUG, rubber, oil filter warning light (Fit if warning light not used).      | 1 |  |
| 11 | AHH5514 | £0.60  | PLUG, metal, heater/fresh air cable (Fit if heater/fresh air unit not used). | 1 | G-AN4, H-AN9                                     |
| 12 | ACH9373 | £1.03  | PLUG, chrome, ignition switch aperture (Fit if steering lock is used).       | 1 | G-AN4, To G-AN5-105500,<br>H-AN9, H-AN10, A-AN10 |
| 15 | AHA5699 | £13.80 | BADGE, 'Sprite'  | 1 | H-AN9, H-AN10, A-AN10                            |
| 16 | PFS104  | £0.16  | SPIRE NUT, badge to fascia   | 2 |  |
| 17 | AHH5258 | £11.20 | BADGE, 'MG'  | 1 | G-AN4, G-AN5,                                    |
| 18 | ADB509  | £0.24  | SPIRE NUT, badge to fascia   | 2 | To G-AN6-200000                                  |
| 19 | CRST170 | £2.24  | BADGE, Midget '50th Anniversary'   | 1 | G-AN6-229001 To 229500                           |

|    |          |       |  |    |  |
|----|----------|-------|--|----|--|
| 25 | SE604041 | £0.31 | SCREW, (fascia panel to top shroud)                  | 3  |  |
| 26 | GHF331   | £0.12 | WASHER, locking                                      | 3  |  |
| 27 | GHF300   | £0.12 | WASHER, plain  | 3  |  |
| 28 | AHA7438  | NCA   | BRACKET, RH  | 1  | ] fascia panel to 'A' post   |
| 29 | AHA7439  | NCA   | BRACKET, LH  | 1  |  |
| 30 | GHF428   | £0.12 | SCREW, (bracket to fascia panel)                     | 2  |  |
| 31 | PFS512   | NCA   | 'J' NUT  | 2  |  |
| 32 | SH604051 | £0.19 | SCREW, (bracket to 'A' post)                         | 2  |  |
| 33 | GHF331   | £0.12 | WASHER, locking                                      | 2  |  |
| 34 | GHF300   | £0.12 | WASHER, plain  | 2  |  |
| 35 | AHA7763  | NCA   | STAY, fascia panel to bulkhead                       | 2  |  |
| 36 | AB610031 | £0.18 | SCREW, (stay to fascia panel/bulkhead)               | 4  |  |
| 40 | AHA7487  | NCA   | CRASH RAIL, padded, (top shroud)                     | 1  | ] To G-AN4-66225,<br>] To H-AN9-77590                                |
|    | CHA133   | NCA   | CRASH RAIL, padded, (top shroud)                     | 1  |  |
| 41 | AHH6417  | £0.60 | STUD PLATE, (crash rail to top shroud)               | 10 |  |
| 42 | PWZ203   | £0.12 | WASHER, plain  | 10 |  |
| 43 | WL700101 | £0.12 | WASHER, locking                                      | 10 |  |
| 44 | GHF206   | £0.08 | NUT  | 10 |  |
| 45 | AHA9769  | £4.88 | PLINTH, (interior lamp on fascia)                    | 1  | ] G-AN5-89515 On,<br>] To G-AN6-212000,<br>] H-AN10-86303 On, A-AN10 |
| 46 | AHA9767  | NCA   | PLINTH<br>(Interior lamp on radio mounting panel).   | 1  |  |
| 47 | RA608176 | £0.72 | RIVET<br>(Plinth to fascia or radio mounting panel). | 3  |  |

**Parcel Shelves**

|    |          |       |   |   |  |
|----|----------|-------|---|---|--|
| 55 | AHA8275  | NCA   | SHELF, LH footwell, RHD                 | 1 |  |
| 56 | AHA8276  | NCA   | SHELF, RH footwell, LHD                 | 1 |  |
| 57 | AHA8273  | NCA   | PARCEL SHELF, RHD                       | 1 |  |
| 58 | AHA8274  | NCA   | PARCEL SHELF, LHD                       | 1 |  |
| 59 | AHA7541  | NCA   | CRASH RAIL, padded                      | 1 |  |
| 60 | BRP608   | NCA   | RIVET, (bifurcated)                     | 3 |  |
| 61 | RZZ1010  | NCA   | SCREW, crash rail to shelf              | 4 |  |
| 62 | FWZ210   | NCA   | WASHER, cup                             | 4 |  |
| 63 | AD608084 | £0.44 | SCREW, (parcel shelf to inner footwell) | 2 |  |
| 64 | AD608054 | £0.53 | SCREW, (parcel shelf to outer footwell) | 3 |  |
| 65 | WK608214 | £0.18 | WASHER, cup                             | 5 |  |

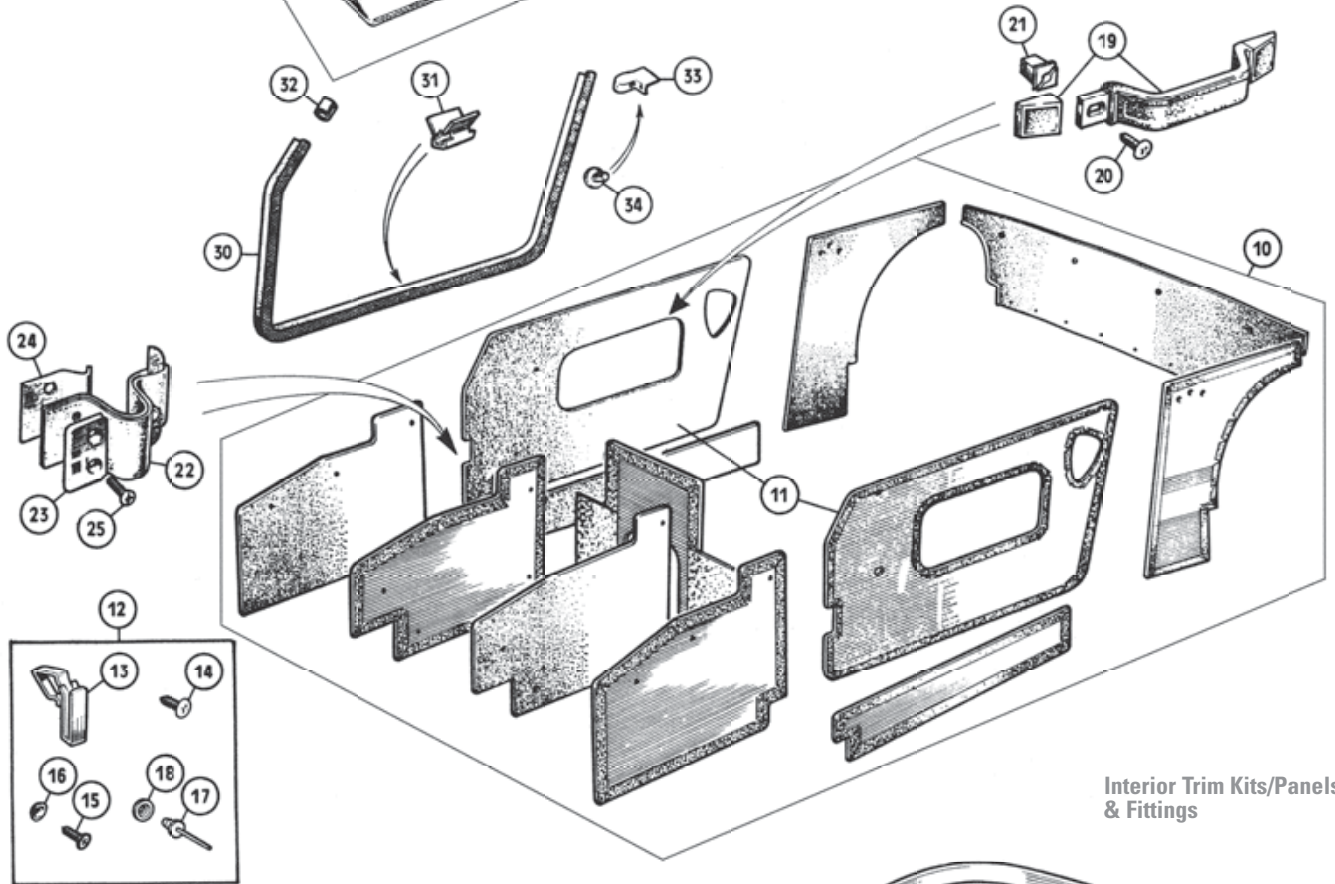
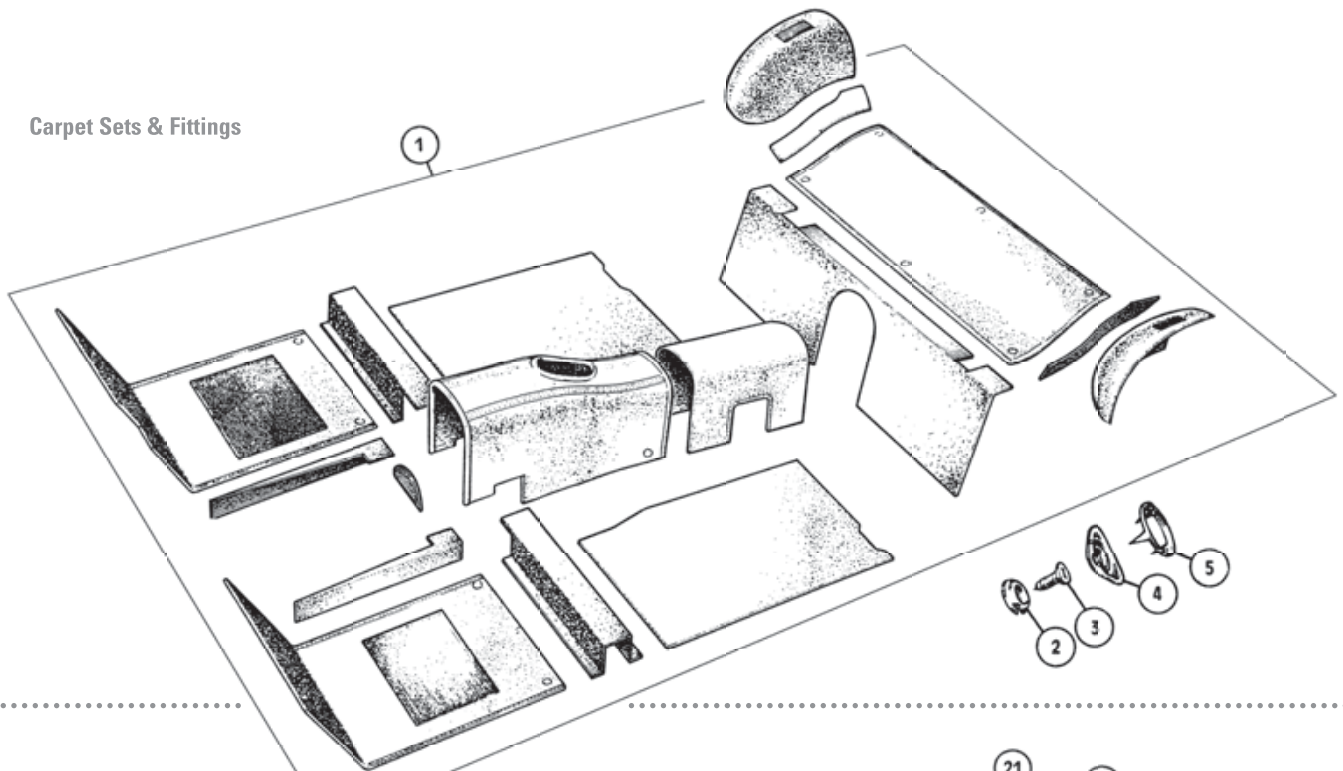
**Radio Mounting Panel**

Originally, the radio mounting panel was a feature of North American specification cars which found its way on to other models if a radio was fitted (sometimes). It was trimmed in vinyl, which conveniently covered the extra holes for switches, warning lights etc. unless they were needed. In 1978 (from G-AN6-212001) the panel was made a standard feature on non-American vehicles, factory option radios becoming quite common by that date. At the same time, the cigar lighter (also by now a standard feature) and the 'new' handbrake warning light were positioned on the panel.

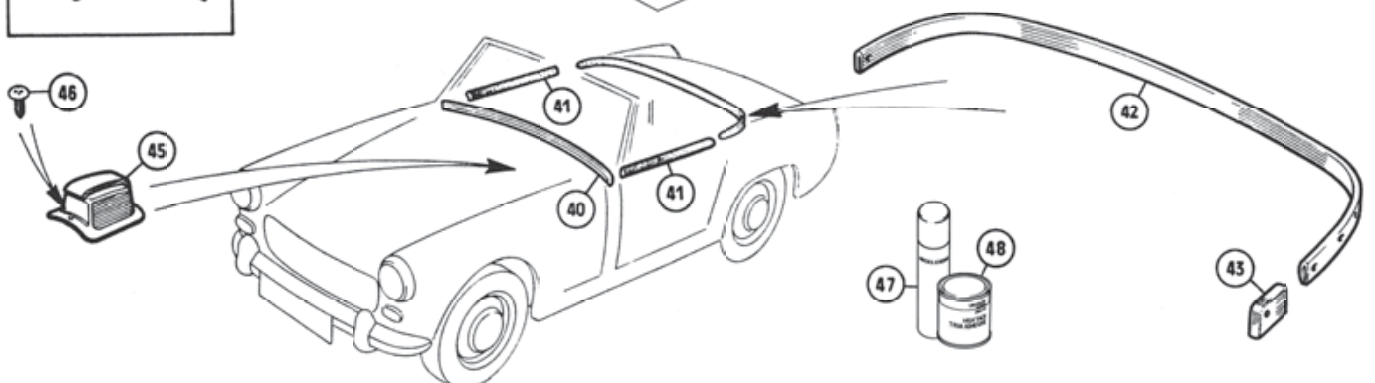
Note that an alternative Glass Reinforced Plastic (GRP) replica radio panel is also listed here.

|    |          |         |                                   |   |                       |
|----|----------|---------|-----------------------------------|---|-----------------------|
| 70 | CHA59    | £115.00 | PANEL, metal/vinyl                | 1 | original              |
|    | CHA59FG  | £31.50  | PANEL, GRP                        | 1 | reproduction          |
| 71 | AD606064 | £0.19   | SCREW, panel to footwell, (upper) | 4 |                       |
| 72 | AHA8763  | NCA     | SCREW, panel to footwell, (lower) | 4 |                       |
| 73 | FWP706   | NCA     | WASHER, cup                       | 8 |                       |
| 74 | BHA4823  | £44.00  | SPEAKER GRILLE, chrome            | 1 | ] From G-AN6-212001   |
| 75 | GHF306   | £0.19   | WASHER, plain                     | 4 |                       |
| 76 | AJD8014Z | £0.19   | NUT, (speaker & grille to panel)  | 8 |                       |
|    | ARH59K   | £15.20  | BLANKING KIT, radio aperture      | 1 | G-AN4, G-AN5,         |
| 78 | ARH59    | £5.30   | BLANKING PLATE, (metal)           | 1 | To G-AN6-212000,      |
| 79 | AHH5255  | £5.00   | BEZEL, chrome                     | 1 | H-AN9, H-AN10, A-AN10 |
| 80 | AHH5258  | £11.20  | BADGE, 'MG'                       | 1 |                       |
| 81 | BHH364   | £0.70   | STRAP, blanking plate retaining   | 2 |                       |
| 82 | ADB509   | £0.24   | SPIRE NUT                         | 2 |                       |
| 83 | BHA4823  | £44.00  | SPEAKER GRILLE, black             | 1 |                       |
| 84 | GHF306   | £0.19   | WASHER, plain                     | 4 |                       |
| 85 | AJD8014Z | £0.19   | NUT, (speaker & grille to panel)  | 8 |                       |
| 86 | HZA5110  | £6.20   | BLANKING PLATE, (plastic)         | 1 |                       |

Carpet Sets & Fittings



Interior Trim Kits/Panels & Fittings



**Carpet Sets**

We stock two formats of carpet set; a full 17 piece set and a footwell set. The full set contains all carpet components for the cockpit. The footwell carpet set contains 2 footwell mats and 2 crossmember carpets, allowing retrim of the worst worn areas.

**Sprite IV & Midget III: 1967-74**  
G-AN4-5 & H-AN9-10 & A-AN10

| ill. | Part Number | Price £ea. | Description                              | Req. | Details |
|------|-------------|------------|--|------|---------|
| 1    | CSA1005     | £123.40    | CARPET KIT, complete, black              | 1    | RHD     |
|      | CSK1005     | £120.00    | CARPET KIT, complete, autumn leaf        | 1    |         |
|      | CSN1005     | £123.36    | CARPET KIT, complete, blue               | 1    |         |
|      | CSA1005Z    | £72.20     | CARPET KIT, complete, black, aftermarket | 1    | LHD     |
|      | CSA1005L    | £123.36    | CARPET KIT, complete, black              | 1    |         |
|      | CSK1005L    | £123.36    | CARPET KIT, complete, autumn leaf        | 1    |         |
|      | CSN1005L    | £123.36    | CARPET KIT, complete, blue               | 1    |         |
|      | CSA1005ZL   | £72.20     | CARPET KIT, complete, black, aftermarket | 1    |         |

**Midget 1500: 1975-on**  
G-AN6

|           |         |  |   |     |
|-----------|---------|--|---|-----|
| CSA1007   | £123.36 | CARPET KIT, complete, black              | 1 | RHD |
| CSK1007   | £123.36 | CARPET KIT, complete, autumn leaf        | 1 |     |
| CSX1007   | £123.36 | CARPET KIT, complete, beige              | 1 |     |
| CSA1007Z  | £72.20  | CARPET KIT, complete, black, aftermarket | 1 | LHD |
| CSA1007L  | £123.36 | CARPET KIT, complete, black              | 1 |     |
| CSK1007L  | £123.36 | CARPET KIT, complete, autumn leaf        | 1 |     |
| CSX1007L  | £123.36 | CARPET KIT, complete, beige              | 1 |     |
| CSA1007ZL | £72.20  | CARPET KIT, complete, black, aftermarket | 1 |     |

**Carpet Fittings**

|   |         |       |                               |    |
|---|---------|-------|-------------------------------|----|
| 2 | 610624  | £0.29 | STUD, durable dot*            | 18 |
| 3 | GHF400  | £0.10 | SCREW, stud to body*          | 18 |
| 4 | 2H8445  | £0.30 | SOCKET, carpet fastening*     | 18 |
| 5 | 14G8736 | £0.35 | SPIKE RING, socket to carpet* | 18 |

\*Note: These fastenings were used in the following applications: Five for each footwell carpet (one in each corner plus one in the centre, forward of the heel mat), two for the rearward lower edges of the gearbox cover, three each on the front and back edges of the rear shelf carpet.

**Interior Trim Kits**

Interior trim kits are accurately produced replacements for the original trim panels in your car. Each kit contains five footwell panels, door panels, (material to recover the recess in 1967-69 doors), sill liners, rear quarter panels and rear panel. The kits also include sufficient material to recover the door cappings, fascia crash rail, 'B' posts and to fit behind the joints between the three inner footwell liners. Door panels are also available separately in pairs.

**1967-69**  
G-AN4 & H-AN9

This style of trim kit features door boards with 'recessed' centre panel trimmed separately and screwed to door shell. Available in original colour options as below.

|    |         |         |   |   |                   |
|----|---------|---------|---|---|-------------------|
| 10 | 645-670 | £277.40 | TRIM KIT, black/white piping            | 1 | To G-AN4-66225    |
| 11 | DP222AW | £123.36 | DOOR PANELS, black/white piping, (pair) | 1 |                   |
|    | 645-680 | £277.40 | TRIM KIT, red/white piping              | 1 | To H-AN9-77590    |
|    | DP222MW | NCA     | DOOR PANELS, red/white piping, (pair)   | 1 | To G-AN4-66226 On |
|    | 645-660 | £277.40 | TRIM KIT, black/black piping            | 1 |                   |
|    | DP223AA | £170.70 | DOOR PANELS black/black piping, (pair)  | 1 |                   |

**1970-On**  
G-AN5 & G-AN6. H-AN9 & H-AN10

In 1970 a new style of trim was introduced, this style was continued to the end of production in 1979 in the various colour options detailed below.

|            |         |                                  |   |  |
|------------|---------|----------------------------------|---|--|
| 645-700    | £201.30 | TRIM KIT, black                  | 1 | To G-AN5-105500                              |
| TBA0035L/R | £97.88  | DOOR PANELS, black, (pair)       | 1 | G-AN5-138801 On                              |
|            |         |                                  |   | G-AN6; H-AN10; A-AN10                        |
| 645-720    | £201.30 | TRIM KIT, autumn leaf            | 1 | To G-AN5-123730                              |
| DP224K     | £80.30  | DOOR PANELS, autumn leaf, (pair) | 1 | G-AN5-138801 To G-AN6-200000; H-AN10; A-AN10 |
| 645-710    | £201.30 | TRIM KIT, navy blue              | 1 | G-AN5-105501 To                              |
| DP224N     | £70.10  | DOOR PANELS, navy, (pair)        | 1 | 138800                                       |
| 645-722    | NCA     | TRIM KIT, ochre                  | 1 | G-AN5-123731 To                              |
| DP224T     | NCA     | DOOR PANELS, ochre, (pair)       | 1 | 138800                                       |
| 645-723    | £201.30 | TRIM KIT, beige                  | 1 | G-AN6-200001 On                              |
| DP224X     | NCA     | DOOR PANELS, beige, (pair)       | 1 |  |

**Trim Fittings & Hardware**

|    |           |        |                  |   |
|----|-----------|--------|------------------|---|
| 12 | HMP815012 | £16.00 | TRIM FITTING KIT | 1 |
|----|-----------|--------|------------------|---|

|    |          |       |                                   |    |  |
|----|----------|-------|-----------------------------------|----|--|
| 13 | GHF1232  | £0.34 | CLIP, trim                        | 26 | (18 on door trim panels, 6 on rear quarter trim panels, 2 on rear cockpit trim panel). |
| 14 | AB606033 | £0.30 | SCREW, inner door trim to door    | 4  | G-AN4, H-AN9   |
| 15 | AD606044 | £0.19 | SCREW, footwell liners to body    | 22 | (8 on inner footwell liners, 6 on outer footwell liners, 8 on sill liners).            |
| 16 | FWP906   | £0.20 | WASHER, cup                       | 22 |  |
| 17 | GHF600   | £0.06 | RIVET, rear cockpit liner to body | 8  |  |
| 18 | FWP906   | £0.20 | WASHER, cup                       | 8  |  |

**Door Pulls**

Door pulls in colours matched to the trim were introduced for the 1972 model year (G-AN5-105501 onwards, plus all G-AN6 models). For details of door pulls on earlier models, see page 221.

|    |           |        |                                      |   |
|----|-----------|--------|--------------------------------------|---|
| 19 | BFP1469PA | £10.00 | DOOR PULL, black                     | 2 |
|    | RGK6476   | NCA    | DOOR PULL, autumn leaf               | 2 |
|    | RGN6476   | NCA    | DOOR PULL, navy                      | 2 |
|    | RGT6476   | £9.83  | DOOR PULL, ochre                     | 2 |
|    | RGX6476AK | NCA    | DOOR PULL, beige                     | 2 |
| 20 | GHF428    | £0.12  | SCREW, door pull to door shell       | 4 |
| 21 | GHF1029   | £0.60  | NUT, locknut, (clip into door shell) | 4 |

**Door Check Straps**

Door check straps were always produced in colours matching the interior trim. Their retainers and support brackets were always black on the 1967-69 cars. Thereafter retainers and brackets matched the trim colour except for navy interiors, which used navy retainers, but black brackets.

|    |         |        |                                |   |
|----|---------|--------|--------------------------------|---|
| 22 | X3A3220 | £11.00 | DOOR CHECK STRAP, black        | 2 |
|    | X3R3220 | £11.00 | DOOR CHECK STRAP, red          | 2 |
|    | X3K3220 | £11.00 | DOOR CHECK STRAP, autumn leaf  | 2 |
|    | X3L3220 | NCA    | DOOR CHECK STRAP, blue         | 2 |
|    | X3N3220 | £11.00 | DOOR CHECK STRAP, navy blue    | 2 |
|    | X3T3220 | NCA    | DOOR CHECK STRAP, ochre        | 2 |
|    | X3X3220 | £11.00 | DOOR CHECK STRAP, beige        | 2 |
|    | 240-673 | £11.14 | DOOR CHECK STRAP, honey tan    | 2 |
| 23 | 14A764  | £1.70  | RETAINER, check strap, black   | 2 |
| 24 | 14A6745 | £1.90  | BRACKET, support, black        | 2 |
| 25 | RMZ316  | £1.39  | SCREW, check strap to 'A' post | 4 |

**Door Seals**

A coloured, woven material facing was used on draught excluders fitted to 1967-69 cars. The facing for 1970 onwards models was made from a coloured textured plastic. The correct length for each draught excluder is 60". At the 'B' post (door latch) end, the last half inch of the rubber seal must be cut off to allow fitment of the chrome end cap over the facing only. If this measure is not carried out, the door will not close properly.

|    |          |        |                                      |    |
|----|----------|--------|--------------------------------------|----|
| 30 | DEA3220  | £12.50 | DOOR SEAL, woven, black              | 2  |
|    | DER3220  | £11.70 | DOOR SEAL, woven, red                | 2  |
|    | KGA817   | £7.00  | DOOR SEAL, plastic, black            | 2  |
|    | KGK817   | NCA    | DOOR SEAL, plastic, autumn leaf      | 2  |
|    | KGN817M  | NCA    | DOOR SEAL, plastic, navy             | 2  |
|    | KGT817   | £62.40 | DOOR SEAL, plastic, ochre            | 2  |
|    | KGX817   | NCA    | DOOR SEAL, plastic, beige            | 2  |
| 31 | 613766   | £0.52  | CLIP                                 | 20 |
| 32 | AHB9656  | £1.45  | FINISHER, draught excluder, front    | 2  |
| 33 | AHA8162  | £7.00  | FINISHER, draught excluder, rear, RH | 1  |
|    | AHA8163  | £7.00  | FINISHER, draught excluder, rear, LH | 1  |
| 34 | AB606033 | £0.30  | SCREW, finisher to 'B' post          | 4  |

**Cockpit Edge Mouldings**

40 & 41 - Material is included in the full trim kit to recover these mouldings.

|    |         |        |                                    |   |
|----|---------|--------|------------------------------------|---|
| 42 | AHA9167 | £11.30 | MOULDING, rear cockpit edge, black | 1 |
|----|---------|--------|------------------------------------|---|

Note: originally models up to G-AN4-66225 and H-AN9-77590 were fitted with a grey moulding. This is now no longer available, we can only supply black.

|    |         |       |                                     |   |
|----|---------|-------|-------------------------------------|---|
| 43 | AHA8141 | £8.20 | FINISHER, cockpit edge moulding, LH | 1 |
|    | AHA8140 | £8.20 | FINISHER, cockpit edge moulding, RH | 1 |

Note: originally models up to G-AN4-66225 and H-AN9-77590 were fitted with a grey moulding. This is now no longer available, we can only supply black. For fixing hardware, see 'Hood Fasteners (Fitted to Body)' on page 234.

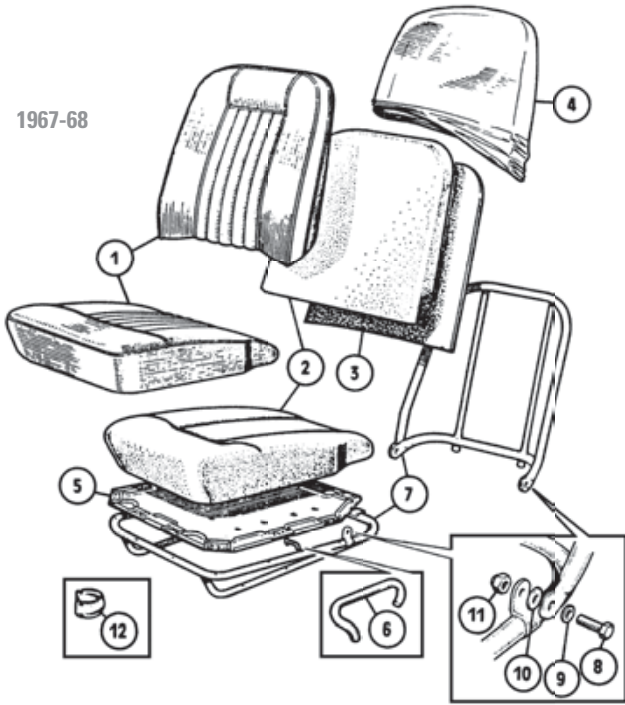
**Ashtray**

|    |          |       |                                       |   |                |
|----|----------|-------|---------------------------------------|---|----------------|
| 45 | AHA9728  | NCA   | ASHTRAY                               | 1 | G-AN5, G-AN6,  |
| 46 | AB606043 | £0.40 | SCREW, ashtray to transmission tunnel | 2 | H-AN10, A-AN10 |

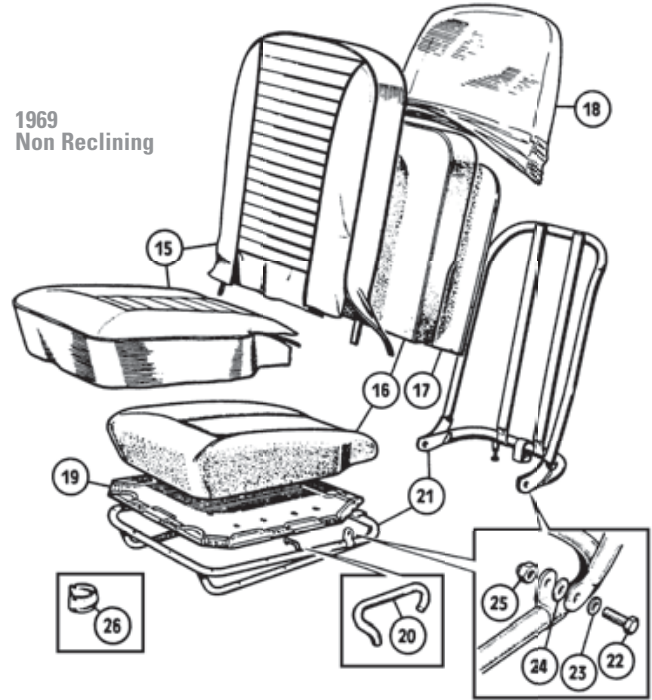
**Trim Adhesive**

|    |        |        |                             |     |
|----|--------|--------|-----------------------------|-----|
| 47 | UBS110 | £19.10 | TRIM ADHESIVE, 1 litre tin  | a/r |
| 48 | UBS203 | £7.70  | TRIM ADHESIVE, 370g aerosol | a/r |

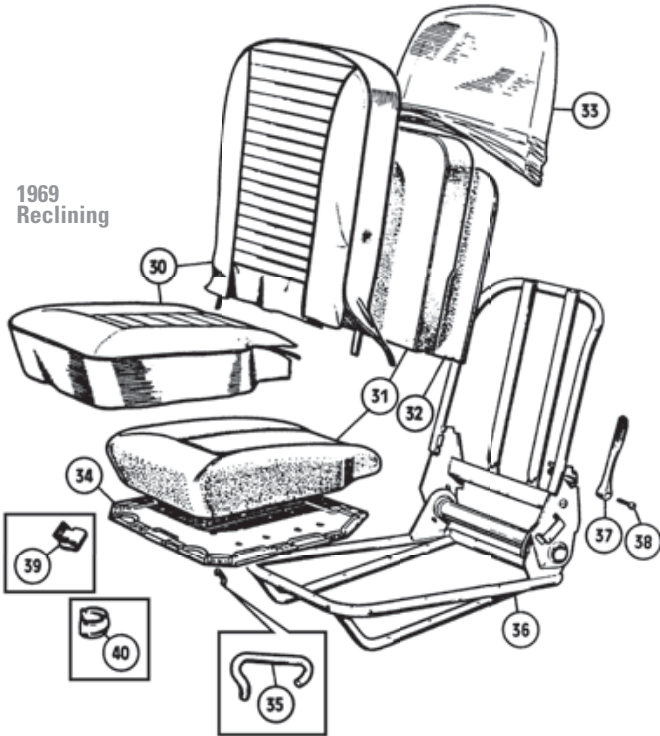
1967-68



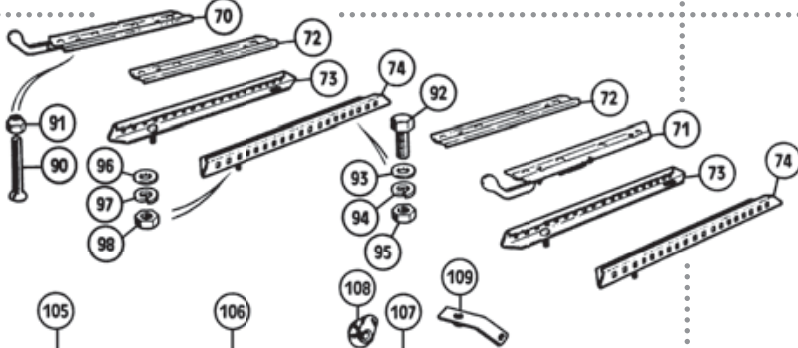
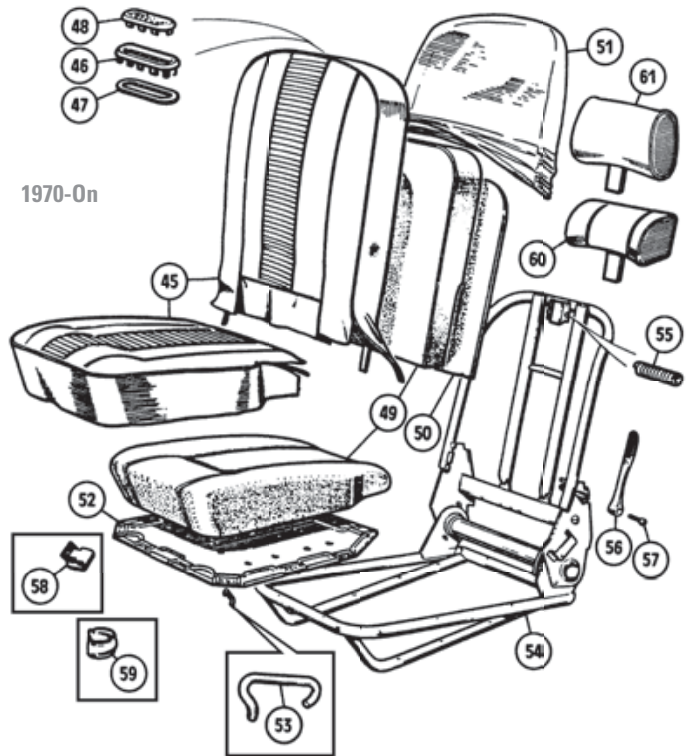
1969  
Non Reclining



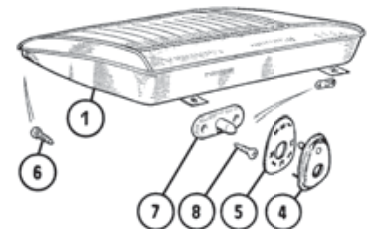
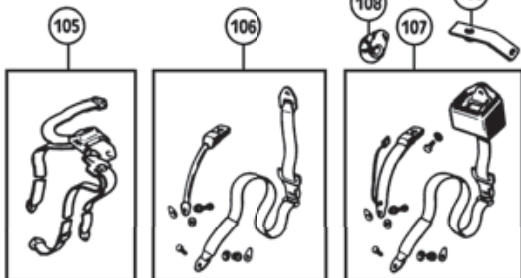
1969  
Reclining



1970-0n



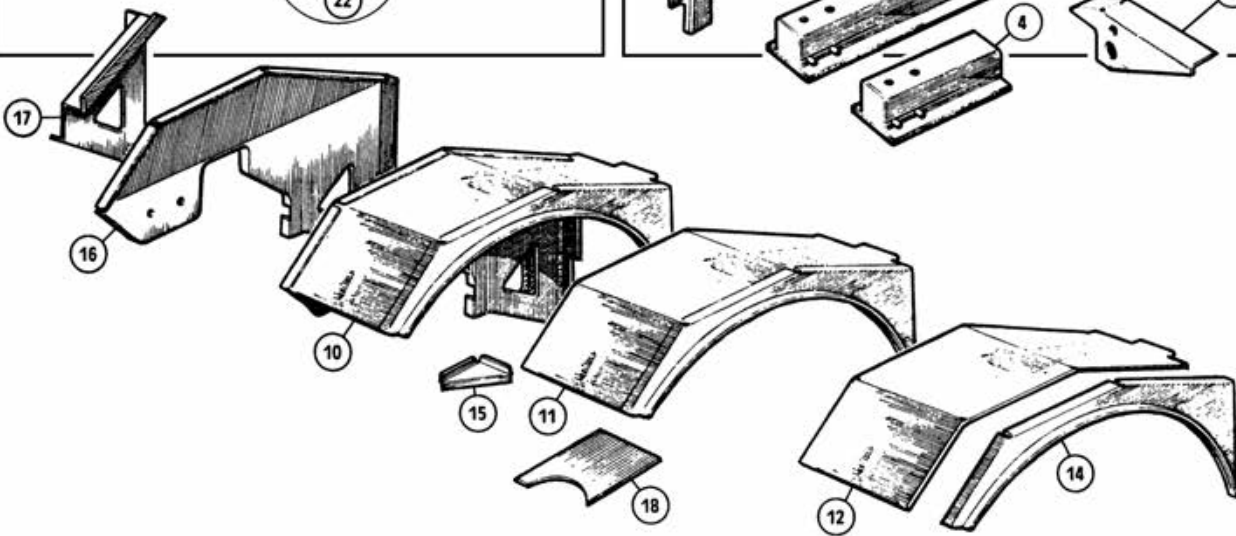
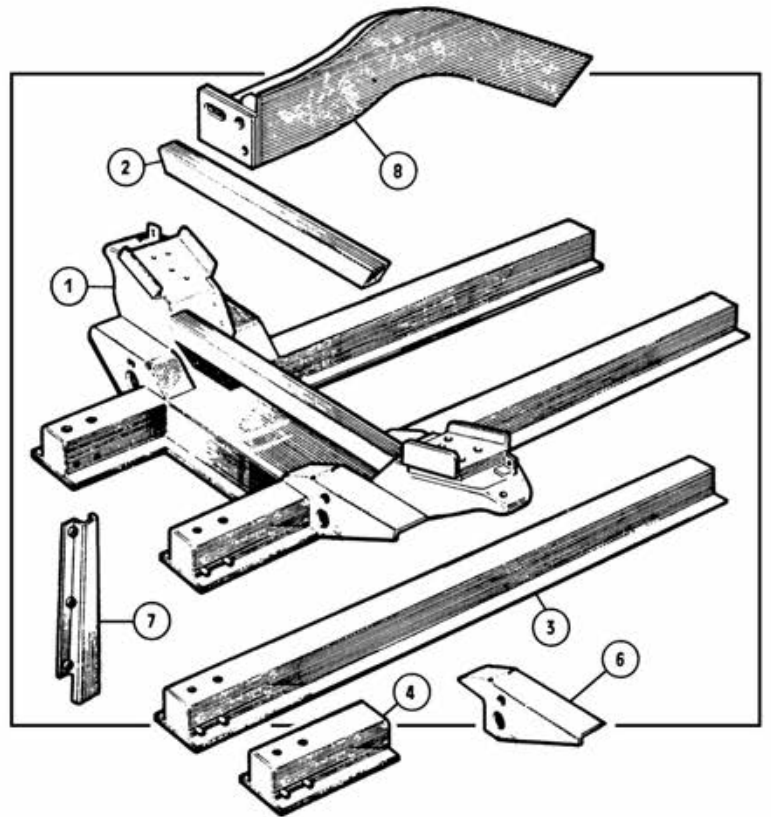
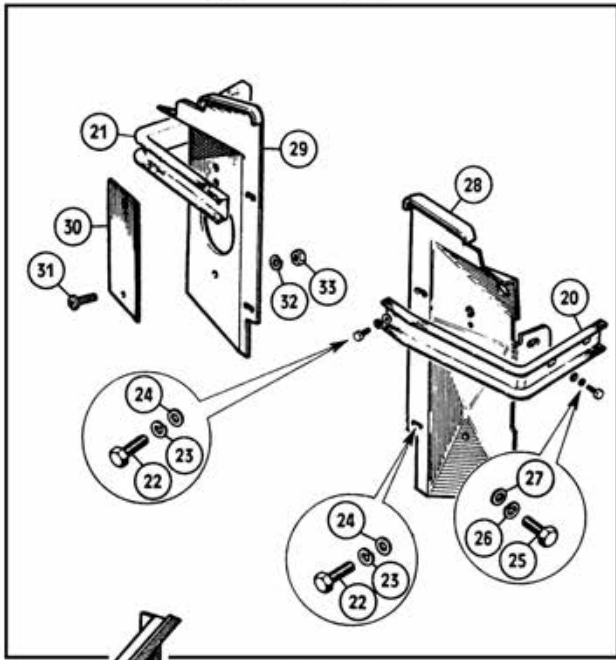
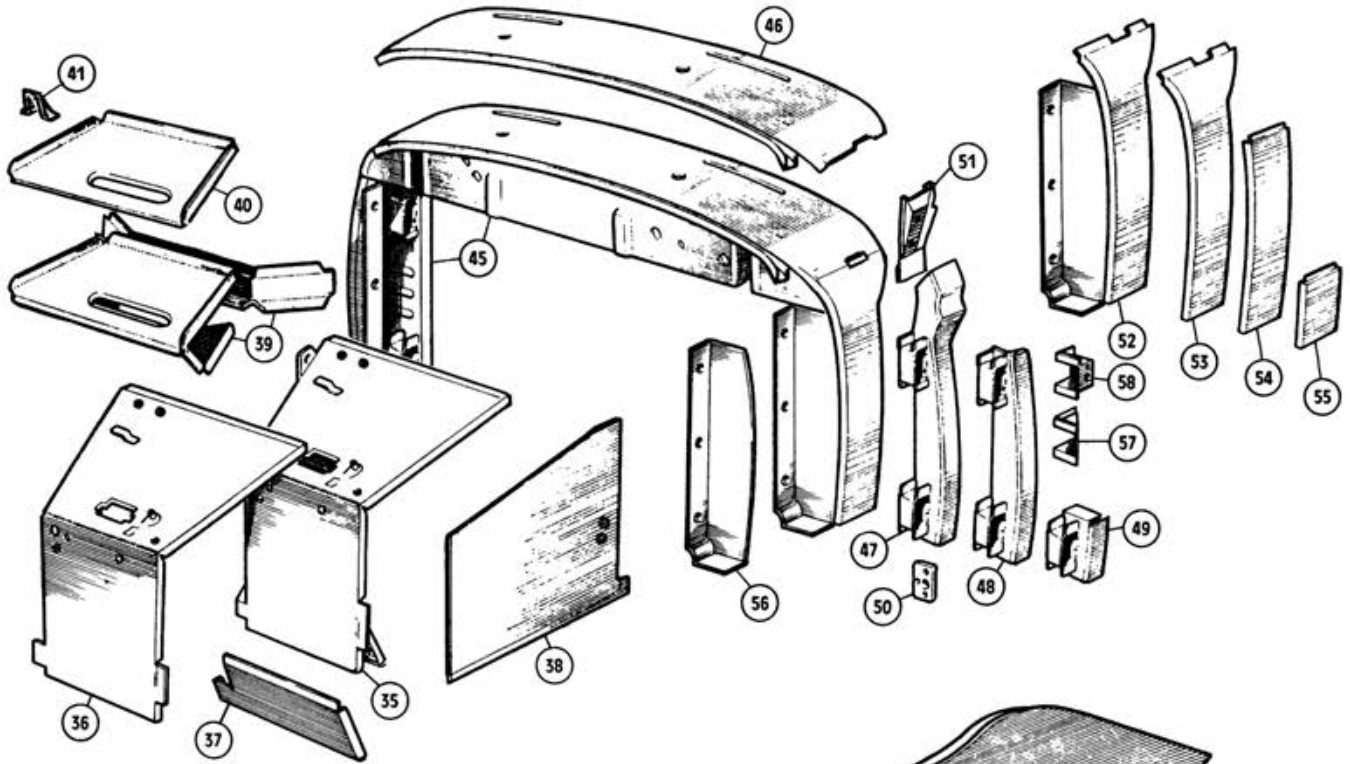
All Models



Optional extra  
G-AN4; H-4AN9







**Chassis & Front Inner Panels**

**Front Chassis Frame**

It is not advisable to attempt to fit a front chassis frame or sub-components thereof without the aid of a special jig to ensure dimensional accuracy of the front suspension and steering geometry. In other words, leave safety critical repairs such as this to the experts.

| Ill. | Part Number | Price £ea. | Description  | Req. | Details               |
|------|-------------|------------|--|------|-----------------------|
| 1    | 28G118      | £546.00    | FRONT CHASSIS FRAME  | 1    |                       |
| 2    | BMH8007     | £31.90     | MOUNTING RAIL, steering rack   | 1    | G-AN4, G-AN5,         |
| 3    | AHA5630     | £58.80     | CHASSIS RAIL, front, LH  | 1    | H-AN9, H-AN10, A-AN10 |
|      | AHA5628     | £58.80     | CHASSIS RAIL, front, RH  | 1    |                       |
|      | CZJ676      | £445.00    | FRONT CHASSIS FRAME  | 1    |                       |
|      | BMH8031     | £50.50     | CHASSIS RAIL, front, LH  | 1    | G-AN6                 |
|      | BMH8030     | £50.50     | CHASSIS RAIL, front, RH  | 1    |                       |
| 4    | MS40L       | £37.50     | FRONT CHASSIS LEG, LH  | 1    | G-AN4, G-AN5,         |
|      | MS40R       | £37.50     | FRONT CHASSIS LEG, RH  | 1    | H-AN9, H-AN10, A-AN10 |
| 6    | 2A5463      | £21.00     | PIVOT BRACKET, front suspension (LH front bracket, RH rear bracket). | 2    | G-AN4, G-AN5,         |
|      | 2A5462      | £21.00     | PIVOT BRACKET, front suspension (RH front bracket, LH rear bracket). | 2    | H-AN9, H-AN10, A-AN10 |
|      | CZJ543      | £29.50     | PIVOT BRACKET, front suspension (LH front bracket, RH rear bracket). | 2    |                       |
|      | CZJ542      | £29.50     | PIVOT BRACKET, front suspension (RH front bracket, LH rear bracket). | 2    | G-AN6                 |

Note: These pivot brackets carry the front suspension inner wishbone pivot pins and bushes. Remember when reinstalling the front suspension that the bushes should be lubricated with grease, both on the outside surface and inside where the pins contact them. Also, do not over tighten the nuts on the pins. Neglecting either of these pieces of advice may lead to a seized pin and bushes, the result of which will be abnormal wear on the pivot bracket. This is indicated by elongation of the holes in the bracket through which the pin passes (and a heavy knock from the front suspension as the pin rattles from one side of the hole to the other). Given these symptoms, the only safe cure is bracket replacement.

|   |         |        |                                 |   |                    |
|---|---------|--------|---------------------------------|---|--------------------|
| 7 | AHA5626 | £10.20 | BRACKET, LH                     | 1 | radiator &         |
|   | AHA5624 | £10.20 | BRACKET, RH                     | 1 | front end mounting |
| 8 | CZJ587  | £59.00 | MOUNTING BEAM, front bumper, LH | 1 | G-AN6              |
|   | CZJ586  | £59.00 | MOUNTING BEAM, front bumper, RH | 1 |                    |

**Front Wheel Arches**

|    |         |         |   |   |                       |
|----|---------|---------|---|---|-----------------------|
| 10 | CZJ433  | £165.00 | FRONT WHEEL ARCH, LH                              | 1 | G-AN4, G-AN5,         |
|    | CZJ432  | £165.00 | FRONT WHEEL ARCH, RH                              | 1 | H-AN9, H-AN10, A-AN10 |
|    | CZJ683  | £165.00 | FRONT WHEEL ARCH, LH                              | 1 | G-AN6                 |
|    | CZJ682  | £165.00 | FRONT WHEEL ARCH, RH                              | 1 |                       |
| 11 | BMH8013 | £49.50  | FRONT WHEEL ARCH, LH                              | 1 |                       |
|    | BMH8012 | £49.50  | FRONT WHEEL ARCH, RH                              | 1 |                       |
| 12 | CZJ189  | £22.90  | TOP PANEL, wheel arch, LH                         | 1 |                       |
|    | CZJ194  | £22.90  | TOP PANEL, wheel arch, RH                         | 1 |                       |
| 14 | AHA5716 | £23.00  | OUTER SIDE PANEL, w/arch, LH                      | 1 |                       |
|    | AHA5715 | £23.00  | OUTER SIDE PANEL, w/arch, RH                      | 1 |                       |
| 15 | AHA5405 | £6.00   | CORNER GUSSET, LH, (inside arch)                  | 1 |                       |
|    | AHA5404 | £6.00   | CORNER GUSSET, RH, (inside arch)                  | 1 |                       |
| 16 | CZJ193  | £42.00  | INNER SIDE PANEL, w/arch, LH                      | 1 | G-AN4, G-AN5,         |
|    | CZJ192  | £42.00  | INNER SIDE PANEL, w/arch, RH                      | 1 | H-AN9, H-AN10, A-AN10 |
|    | BMH8023 | £40.00  | INNER SIDE PANEL, wheel arch, LH                  | 1 | G-AN6                 |
|    | BMH8022 | £40.00  | INNER SIDE PANEL, wheel arch, RH                  | 1 |                       |
| 17 | AHA5403 | £42.00  | TRIANGULAR WEB, LH (Supporting inner side panel). | 1 | G-AN4, G-AN5,         |
|    | AHA5436 | £42.00  | TRIANGULAR WEB, RH (Supporting inner side panel). | 1 | H-AN9, H-AN10, A-AN10 |
|    | BMH8025 | £35.60  | TRIANGULAR WEB, LH (Supporting inner side panel). | 1 | G-AN6                 |
|    | BMH8024 | £35.60  | TRIANGULAR WEB, RH (Supporting inner side panel). | 1 |                       |
| 18 | AHA5466 | £2.80   | SPLASH PLATE, web to chassis rail, LH             | 1 |                       |
|    | AHA5465 | £2.80   | SPLASH PLATE, web to chassis rail, RH             | 1 |                       |

**Splash Shields**

(Not G-AN6 Models)

If you have a penchant for noticing such things, you will know from earlier in this catalogue that the design of steering rack fitted changed at the same time as the splash shields itemised below. This is not coincidental, part of the reason for having splash shields was to protect the steering rack gaiters from flying road debris. The earlier shields are deeper to correspond to the lower mounted early type steering rack, while logically the later (shallow) splash shields match the higher position of the later rack.

|    |          |       |  |   |               |
|----|----------|-------|--|---|---------------|
| 20 | 2A5592   | £8.00 | BRACKET, LH                              | 1 | radiator &    |
|    | 2A5591   | £8.00 | BRACKET, RH                              | 1 | splash shield |
| 22 | GHF117   | £0.19 | SCREW, (radiator/radiator cowl mounting) | 4 |               |
| 23 | GHF331   | £0.12 | WASHER, locking                          | 4 |               |
| 24 | PWZ204   | £0.12 | WASHER, plain                            | 4 |               |
| 25 | SH604051 | £0.19 | SCREW, (bracket to wheel arch)           | 4 |               |

|    |          |        |                        |   |                           |
|----|----------|--------|------------------------|---|---------------------------|
| 26 | GHF331   | £0.12  | WASHER, locking        | 4 |                           |
| 27 | PWZ204   | £0.12  | WASHER, plain          | 4 |                           |
| 28 | CHA225   | £60.00 | SPLASH SHIELD, LH      | 1 |                           |
| 29 | CHA224   | £60.00 | SPLASH SHIELD, RH      | 1 |                           |
| 30 | AHA6223  | NCA    | PLATE, blanking        | 1 |                           |
| 31 | PMZ306   | £0.29  | SCREW, plate to shield | 2 | use if neither heater or  |
| 32 | WL700101 | £0.12  | WASHER, locking        | 2 | fresh air unit are fitted |
| 33 | GHF206   | £0.08  | NUT                    | 2 |                           |

**Bulkhead & Footwells**

|    |         |         |                          |   |                   |
|----|---------|---------|--------------------------|---|-------------------|
| 35 | AHA8285 | £195.00 | FOOTWELL, LH             | 1 | includes footwell |
|    | AHA8284 | £195.00 | FOOTWELL, RH             | 1 | outer side panels |
| 36 | CZJ171  | £82.90  | FOOTWELL TOP & FRONT, LH | 1 |                   |
|    | CZJ170  | £82.90  | FOOTWELL TOP & FRONT, RH | 1 |                   |
| 37 | 2A5551  | £11.00  | INNER TOE BOARD, LH      | 1 |                   |
|    | 2A5550  | £11.00  | INNER TOE BOARD, RH      | 1 |                   |
| 38 | AHA5622 | £25.70  | OUTER SIDE PANEL, LH     | 1 |                   |
|    | AHA5620 | £25.70  | OUTER SIDE PANEL, RH     | 1 |                   |

Note: Having removed a badly rusted outer sill from a Sprite or Midget, the above mentioned outer side panel is often found to be in a similar condition (along with the lower parts of the 'A' post and front wing). In fact where the sill contacts the footwell outer side is usually the starting point for sill corrosion. You may notice, having removed the front wing, that the outer sill forms a wide step here, neatly boxed in at each side by the footwell side and wing, and to the rear by the 'A' post. Over the years, a large amount of 'silt' builds up in here, and the resultant dampness retention causes corrosion to get a foothold in all of the local panel seams and joints.

With the front wing in place, you cannot get a hand into this area to clean it out. Periodically running a hose pipe in through the engine bay and down the hole between the footwell and the wing to try to flush the dirt out through the narrow gaps between the wing, sill and 'A' post is probably as much maintenance as is reasonably possible. If you have just renewed the sills, the use of a wax sealant (such as Waxoyl) in the area will at least give them a fighting chance.

|    |           |        |                                    |   |  |
|----|-----------|--------|------------------------------------|---|--|
| 39 | BMH8019   | £46.20 | BATTERY & HEATER SHELF UNIT*       | 1 | G-AN4, To approx.                              |
| 40 | HMP315001 | NCA    | BATTERY & HEATER SHELF*            | 1 | G-AN5-91407, H-AN9,<br>To approx. H-AN10-86377 |
| 41 | HMP415046 | NCA    | BRACKET, starter solenoid mounting | 1 | To G-AN4-60459,<br>To H-AN9-72040              |

\*Note: These shelves are supplied without the starter solenoid bracket used on all Sprites & Midgets up to November 1967 (positive earth equipped cars). This bracket will, of course, require careful removal from the old scrap shelf before fitment of the new shelf to a positive earth car, as the bracket is not available as new from BMH.

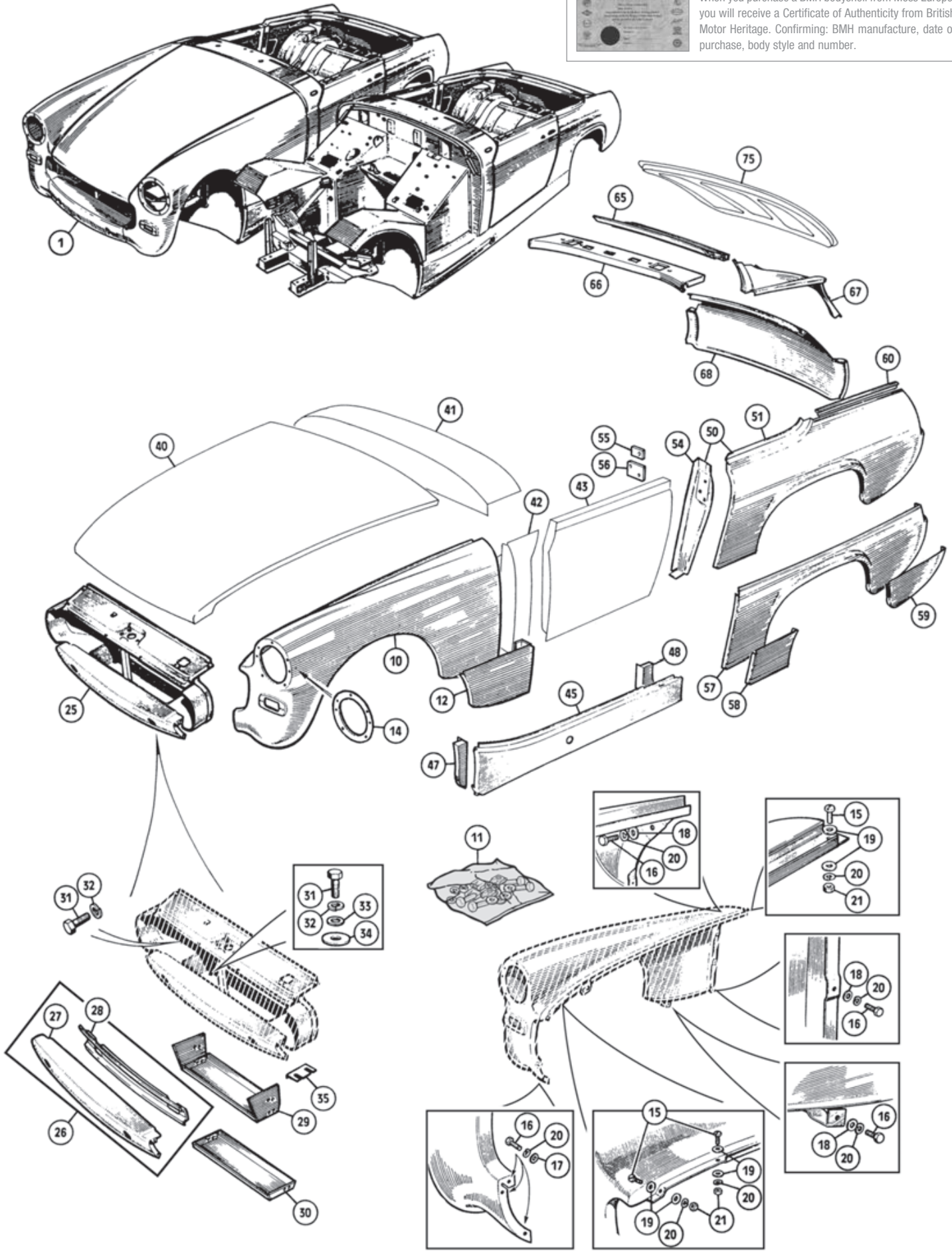
|  |         |        |                             |   |   |
|--|---------|--------|-----------------------------|---|---|
|  | BMH8010 | £46.20 | BATTERY & HEATER SHELF UNIT | 1 | From approx. G-AN5-91407,                   |
|  | CZJ174  | £21.00 | BATTERY & HEATER SHELF      | 1 | G-AN6, From approx.<br>H-AN10-86377, A-AN10 |

**Shroud & 'A' Posts**

|    |         |         |  |   |   |
|----|---------|---------|--|---|---|
| 45 | AHA8809 | £453.00 | TOP SHROUD, BULKHEAD & 'A' POST                      | 1 |   |
| 46 | AHA7954 | £77.50  | TOP SHROUD, chrome bumper                            | 1 | G-AN4, G-AN5,<br>H-AN9, H-AN10, A-AN10                |
|    | CZJ724  | £75.00  | TOP SHROUD, rubber bumper                            | 1 | G-AN6   |
| 47 | AHA7239 | £70.00  | 'A' POST, LH   | 1 |   |
|    | AHA7238 | £70.00  | 'A' POST, RH   | 1 |   |
| 48 | MS21AL  | £27.60  | 'A' POST, less screen support, LH                    | 1 |   |
|    | MS21AR  | £27.60  | 'A' POST, less screen support, RH                    | 1 |   |
| 49 | MS20L   | £15.00  | 'A' POST REPAIR, lower, LH                           | 1 |   |
|    | MS20R   | £15.00  | 'A' POST REPAIR, lower, RH                           | 1 |   |
| 50 | 14A4882 | £1.55   | TAPPED PLATE, door hinge                             | 4 |   |
| 51 | AHA7423 | £9.80   | EXTENSION, 'A' post to shroud, LH                    | 1 |   |
|    | AHA7422 | £9.80   | EXTENSION, 'A' post to shroud, RH                    | 1 |   |
| 52 | AHA7956 | £28.80  | 'A' POST ASSEMBLY, LH                                | 1 |   |
|    | AHA7955 | £28.80  | 'A' POST ASSEMBLY, RH                                | 1 | full height   |
| 53 | AHA7958 | £22.20  | 'A' POST COVER, LH                                   | 1 |   |
|    | AHA7957 | £22.20  | 'A' POST COVER, RH                                   | 1 |   |
| 54 | MRP23   | £8.76   | COVER REPAIR, 3/4 height                             | 1 |   |
| 55 | MS19    | £3.71   | COVER REPAIR, 1/4 height                             | 1 |   |
| 56 | AHA5559 | £7.10   | FRONT FLANGE, 'A' post cover, LH                     | 1 |   |
|    | AHA5558 | £7.10   | FRONT FLANGE, 'A' post cover, RH                     | 1 |   |
| 57 | BMH8110 | £6.70   | REINFORCEMENT, check strap                           | 2 | G-AN4, To G-AN5-89514,<br>H-AN9, To H-AN10-86302      |
| 58 | CZJ258  | £9.25   | REINFORCEMENT (Check strap & courtesy light switch). | 2 | From G-AN5-89515, G-AN6,<br>From H-AN10-86303, A-AN10 |



**British Motor Heritage Certificate of Authenticity**  
 When you purchase a BMH bodyshell from Moss Europe, you will receive a Certificate of Authenticity from British Motor Heritage. Confirming: BMH manufacture, date of purchase, body style and number.





## Body panels - Introduction

Due in part to the well known and highly successful reintroduction of bodyshell assemblies by British Motor Heritage, a vast range of panel work is now available once more for Sprites & Midgets. The majority of the products laid out over the next few pages are British Motor Heritage produced panels, to Original Equipment (OE) specification. In theory, because of the bodyshell manufacture, any panel should be available. Please enquire about items you cannot find listed here which you feel that you need - it may be possible to supply them as a special order.

## Bodyshells

Bodyshells service both RHD and LHD vehicles, except for Midget 1500cc shells, which are RHD only. All bodyshells are seam sealed, finished with electrostatic preparation, primer, anti-stone chip preparation (to the relevant areas) & bitumen sound deadening pads.

They are created using nearly 100% original factory tooling and assembly jigs and represent far and away the most economical and accurate method of rejuvenating a car with a badly corroded body. While a small amount of rationalisation of component panels from the different models has taken place (for the sake of cost effectiveness), none of this rationalisation affects either the overall appearance or reassembly procedure of the car - with small exceptions such as filling in the reversing light apertures and changing the door lock mechanisms for a particularly early G-AN4 or H-AN9 model. Sprite and Midget bodyshells may be ordered in two different states of build.

A complete bodyshell includes bonnet, front wings, front end assembly, doors and boot lid. The build will not include peripheral bolt-on sheet metal such as blanking plates, radiator cowling and splash shields.

| Ill.               | Part Number | Price £ea. | Description  | Req. | Details                                  |
|--------------------|-------------|------------|--|------|--|
| 1                  | BMH8057     | £8,375.00  | BODYSHELL ASSEMBLY<br>(With front wings, front end, bonnet, doors & boot lid).             | 1    | G-AN4, H-AN9                             |
|                    | CZJ366      | £8,375.00  | BODYSHELL ASSEMBLY<br>(With front wings, front end, bonnet, doors & boot lid).             | 1    |  |
|                    | CZJ83       | £8,375.00  | BODYSHELL ASSEMBLY<br>(With front wings, front end, bonnet, doors & boot lid).             | 1    | To G-AN5-105500,<br>H-AN10, A-AN10       |
|                    | CZJ732      | £8,375.00  | BODYSHELL ASSEMBLY<br>(With front wings, front end, bonnet, doors & boot lid).             | 1    | From G-AN5-105501                        |
|                    |             |            |  |      | G-AN6                                    |
| <b>Front Wings</b> |             |            |  |      |  |
| 10                 | AHA5546     | £515.00    | FRONT WING, LH   | 1    | To G-AN4-66225,                          |
|                    | AHA7393     | £515.00    | FRONT WING, RH   | 1    | To H-AN9-77590                           |
|                    | CZJ279      | £515.00    | FRONT WING, LH   | 1    | G-AN4-66226 On,                          |
|                    | CZJ361      | £515.00    | FRONT WING, RH   | 1    | G-AN5, H-AN9-77591 On,<br>H-AN10, A-AN10 |
|                    | CZJ595      | £515.00    | FRONT WING, LH   | 1    | G-AN6                                    |
|                    | CZJ594      | £515.00    | FRONT WING, RH   | 1    |  |
| 11                 | GBK0014     | £5.80      | FITTING KIT, front wing  | 2    |  |
| 12                 | MS15L       | £19.00     | REAR, 1/4 REPAIR, LH front wing  | 1    | G-AN4, G-AN5,                            |
|                    | MS15R       | £19.00     | REAR, 1/4 REPAIR, RH front wing  | 1    | H-AN9, H-AN10, A-AN10                    |
|                    | MS16L       | £22.30     | REAR, 1/4 REPAIR, LH front wing  | 1    | G-AN6                                    |
|                    | MS16R       | £22.30     | REAR, 1/4 REPAIR, RH front wing  | 1    |  |
| 14                 | CZA81       | £10.44     | HEADLAMP MOUNTING REPAIR   | 2    |  |
| 15                 | AHA6352     | £0.55      | SCREW<br>(Wing to bonnet landing panel, bonnet channel on wing to bulkhead).               | 6    |  |
| 16                 | SH604051    | £0.19      | SCREW<br>(Wing to front valance wing bracket & gusset to footwell side, wing to bulkhead). | 16   |  |
| 17                 | GHF300      | £0.12      | WASHER, plain  | 6    | 1/2" external diameter                   |
| 18                 | WC106041    | £0.29      | WASHER, plain  | 10   | 7/8" external diameter                   |
| 19                 | WM57        | £0.29      | WASHER, plain  | 12   | 3/4" external diameter                   |
| 20                 | GHF331      | £0.12      | WASHER, locking  | 22   |  |
| 21                 | GHF200      | £0.12      | NUT  | 6    |  |

## Front End Assembly

|    |          |         |   |    |  |
|----|----------|---------|---|----|--|
| 25 | AHA5549  | £288.00 | FRONT END ASSEMBLY  | 1  | G-AN4, G-AN5,                          |
|    | AHA5549Z | £206.20 | FRONT END ASSEMBLY, aftermarket                                   | 1  | H-AN9, H-AN10, A-AN10                  |
|    | CZJ565   | £288.00 | FRONT END ASSEMBLY  | 1  | G-AN6                                  |
|    | CZJ565Z  | NCA     | FRONT END ASSEMBLY, aftermarket                                   | 1  |  |
| 26 | BMH8027  | £131.00 | FRONT VALANCE, skin & stiffener                                   | 1  | G-AN4, G-AN5,<br>H-AN9, H-AN10, A-AN10 |
|    | MS9      | £90.70  | FRONT VALANCE, skin & stiffener                                   | 1  | G-AN6                                  |
| 27 | BMH8026  | £80.90  | OUTER SKIN, front valance   | 1  | G-AN4, G-AN5,<br>H-AN9, H-AN10, A-AN10 |
|    | MS8      | £67.40  | OUTER SKIN, front valance   | 1  | G-AN6                                  |
| 28 | MS10A    | £13.45  | STIFFENER, front valance  | 1  |  |
| 29 | MS42     | £17.35  | MOUNTING TRAY, with sides   | 1  |  |
| 30 | MS41     | £5.10   | MOUNTING TRAY   | 1  |  |
| 31 | GHF117   | £0.19   | SCREW<br>(Front end to chassis rail & radiator mounting bracket). | 10 |  |

|    |         |       |                                    |     |                  |
|----|---------|-------|------------------------------------|-----|------------------|
| 32 | GHF331  | £0.12 | WASHER, locking                    | 10  |                  |
| 33 | PWZ204  | £0.12 | WASHER, plain                      | 4   |                  |
| 34 | GHF300  | £0.12 | WASHER, plain                      | 4   |                  |
| 35 | AHA5642 | NCA   | SHIM, (front end to chassis rails) | a/r | use maximum of 4 |
| 40 |         | NCA   | BONNET                             |     | see page 218     |
| 41 |         | NCA   | TOP SHROUD, ('scuttle')            |     | see page 213     |
| 42 |         | NCA   | 'A' POST                           |     | see page 213     |
| 43 |         | NCA   | DOOR                               |     | see page 221     |

## Outer Sills

Note: Inner sills are listed on page 224. Other components which are likely to be required during sill replacement are floor pan repairs (also on page 224), the filler pieces and rear wing front quarter repairs listed below, 'A' posts (or 'A' post repair panels) and footwell outer side panels which are also detailed on page 224. This sounds to be quite a shopping list, but you should consider that to fit a sill correctly (i.e. to gain access to some of the areas which must be welded) the front wing has to be removed together with the front lower corner of the rear wing. Be prepared to have to deal with extra, inevitable, corrosion damage which will only come to light when you have taken the wings out of the way.

|    |          |        |                                   |   |                       |
|----|----------|--------|-----------------------------------|---|-----------------------|
| 45 | AHA5553  | £55.40 | OUTER SILL, LH, (original)        | 1 | G-AN4, G-AN5,         |
|    | AHA5552  | £55.40 | OUTER SILL, RH, (original)        | 1 | To G-AN6-157671,      |
|    | MS37R    | £46.00 | OUTER SILL, RH, (aftermarket)     | 1 | H-AN9, H-AN10, A-AN10 |
|    | MS37L    | £46.00 | OUTER SILL, LH, (aftermarket)     | 1 | one jacking hole      |
|    | CZJ695   | £55.40 | OUTER SILL, LH, (original)        | 1 | From G-AN6-157672     |
|    | CZJ694   | £55.40 | OUTER SILL, RH, (original)        | 1 | two jacking holes     |
|    | MS39R    | £46.00 | OUTER SILL, LH, (aftermarket)     | 1 |                       |
|    | MS39L    | £46.00 | OUTER SILL, RH, (aftermarket)     | 1 |                       |
| 47 | 14A4620  | £11.20 | END CAP, FRONT, RH, (original)    | 1 |                       |
|    | 14A4621  | £11.20 | END CAP, FRONT, LH, (original)    | 1 |                       |
|    | 14A4620Z | £2.10  | END CAP, FRONT, RH, (aftermarket) | 1 |                       |
|    | 14A4621Z | £2.10  | END CAP, FRONT, LH, (aftermarket) | 1 |                       |
| 48 | 14A4623  | £10.50 | END CAP, REAR, RH, (original)     | 1 |                       |
|    | 14A4624  | £10.50 | END CAP, REAR, LH, (original)     | 1 |                       |
|    | 14A4623Z | £1.60  | END CAP, REAR, RH, (aftermarket)  | 1 |                       |
|    | 14A4624Z | £1.60  | END CAP, REAR, LH, (aftermarket)  | 1 |                       |

## Rear Wings

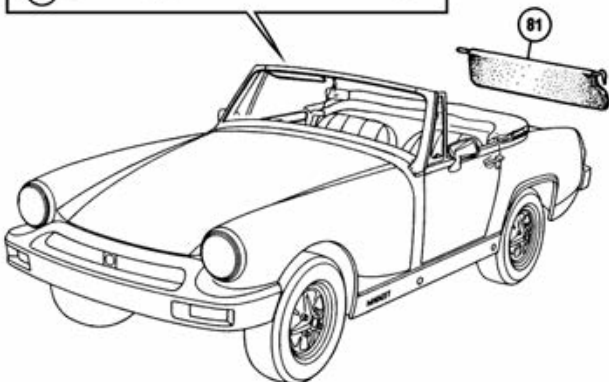
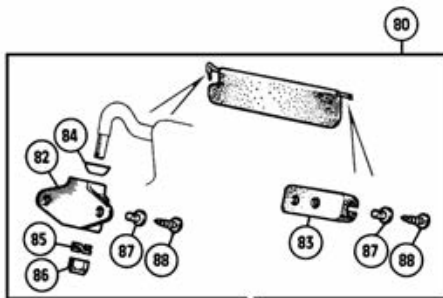
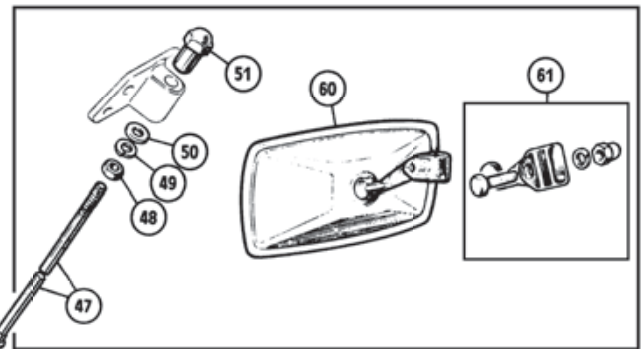
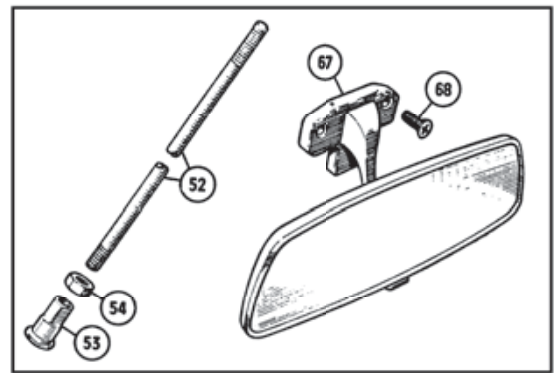
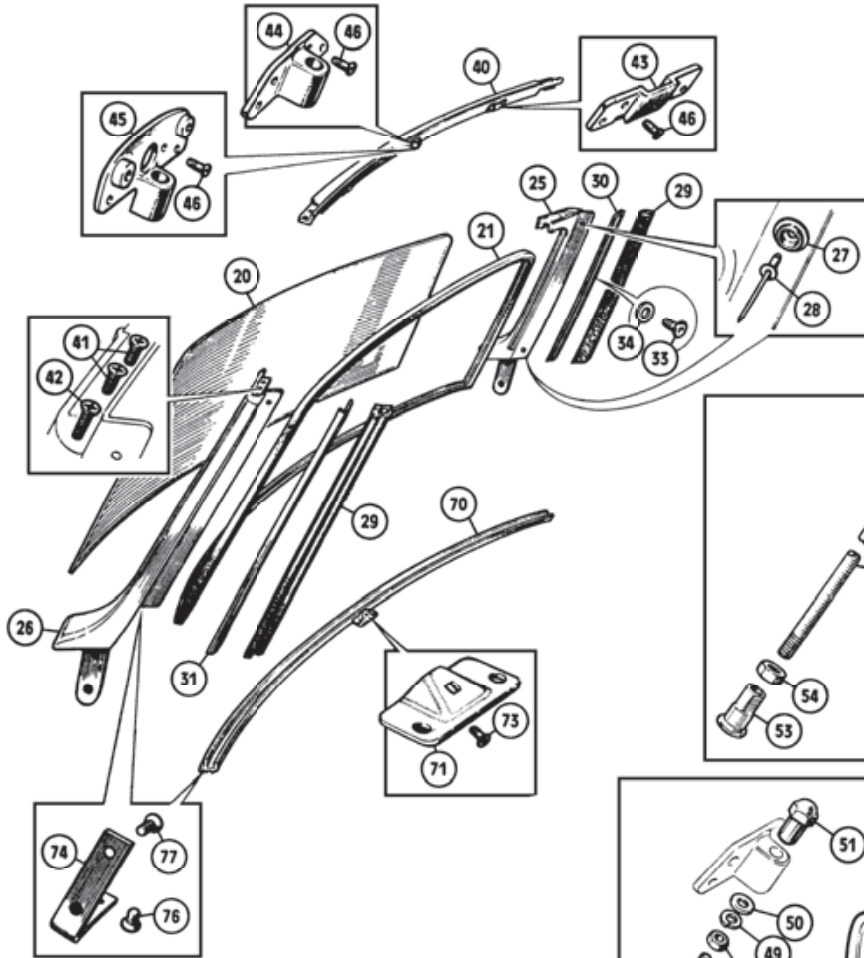
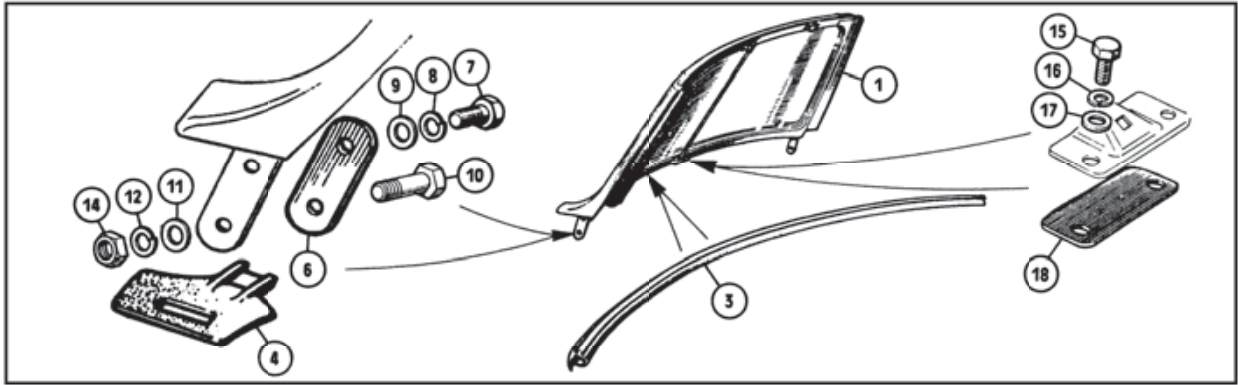
|    |         |         |                                |   |                           |
|----|---------|---------|--------------------------------|---|---------------------------|
| 50 | CZJ221  | £305.90 | REAR WING, LH                  | 1 | G-AN4, To G-AN5-105500,   |
|    | CZJ220  | £305.90 | REAR WING, RH                  | 1 | H-AN9, H-AN10, A-AN10     |
| 51 | CZJ221A | £291.50 | REAR WING, (less 'B' post), LH | 1 | (square wheel arch,       |
|    | CZJ220A | £291.50 | REAR WING, (less 'B' post), RH | 1 | chrome bumper)            |
|    | CZJ409  | £305.90 | REAR WING, LH                  | 1 | G-AN5-105501 On (round    |
|    | CZJ408  | £305.90 | REAR WING, RH                  | 1 | arch, chrome bumper)      |
|    | CZJ591  | £305.90 | REAR WING, LH                  | 1 | G-AN6 (square wheel arch, |
|    | CZJ590  | £305.90 | REAR WING, RH                  | 1 | rubber bumper)            |
| 54 | AHA7230 | £25.00  | 'B' POST, LH                   | 1 |                           |
|    | AHA7229 | £25.00  | 'B' POST, RH                   | 1 |                           |
| 55 | AHA7085 | £3.55   | PLATE, tapped, upper           | 2 | latch striker             |
|    | AHA7084 | £3.76   | PLATE, tapped, lower           | 2 |                           |
| 57 | MS28R   | £135.00 | REPAIR SECTION, rear wing, RH  | 1 | lower 1/2                 |
|    | MS28L   | £135.00 | REPAIR SECTION, rear wing, LH  | 1 |                           |
| 58 | MS30R   | £17.00  | REPAIR SECTION, rear wing, RH  | 1 | front 1/4                 |
|    | MS30L   | £17.00  | REPAIR SECTION, rear wing, LH  | 1 |                           |
| 59 | MS29R   | £30.00  | REPAIR SECTION, rear wing, RH  | 1 | rear 1/4                  |
|    | MS29L   | £30.00  | REPAIR SECTION, rear wing, LH  | 1 |                           |
| 60 | AHA8025 | £7.50   | BEADING, wing to rear shroud   | 2 |                           |

## Rear Shroud

|    |         |        |   |   |                                       |
|----|---------|--------|---|---|---------------------------------------|
| 65 | AHA8022 | £30.00 | REAR DECK   | 1 |                                       |
| 66 | AHA8017 | £73.60 | STIFFENER, rear deck  | 1 |                                       |
| 67 | AHA8024 | £97.00 | REAR SHROUD SIDE, LH  | 1 |                                       |
|    | AHA8023 | £97.00 | REAR SHROUD SIDE, RH  | 1 |                                       |
| 68 | AHA5750 | NCA    | REAR PANEL<br>(Full width chrome bumper no reversing lights).   | 1 | To G-AN4-58111,<br>To H-AN9-70267     |
|    | AHA8506 | NCA    | REAR PANEL<br>(Full width chrome bumper with reversing lights). | 1 | From G-AN4-58112,<br>From H-AN9-70268 |

Note: Original rear panels for the early chrome bumper cars are no longer available. We now offer an alternative rear panel from Heritage to suit earlier applications. These come without any holes for the reverse lights.

|         |         |                                      |   |                       |
|---------|---------|--------------------------------------|---|-----------------------|
| BMH8502 | £112.66 | REAR PANEL, no holes                 | 1 |                       |
| CZJ70   | £114.50 | REAR PANEL, (chrome quarter bumpers) | 1 | G-AN5, H-AN10, A-AN10 |
| CZJ598  | £93.50  | REAR PANEL, (rubber bumpers)         | 1 | G-AN6                 |
| 75      | NCA     | BOOT LID                             |   | see page 226          |



**Windscreen, Glass & Fittings**

For 1970 the windscreen frame was finished (unsuccessfully) in a black epoxy coating instead of the usual satin silver finish. Black was dropped just under 3000 cars later and satin silver windscreen frames were then fitted right up to the end of the model's production. Given that only a handful of those 3000 cars still exist, it would seem most unlikely that the black components will ever be remade for them (and that's the only place in this catalogue where you will find acknowledgement that the product will never be available again!). The centre rod, its brackets and the type of mirror it supports all changed in 1970. Other than that, the only major windscreen assembly changes were for different market places: LHD cars had laminated glass rather than toughened, North American models also having sun visors (although this catalogue does not cover North American cars, sun visor components have been included for the benefit of customers who may wish to fit them). It seems unbelievable that at one time or another, ten different windscreens were used. This has been rationalised to four satin silver finished assemblies or frame kits, which will service all of the cars covered in this catalogue.

Please note that where a windscreen pillar or top rail is described as being 'for sun visor fitment' it means that it is drilled appropriately to enable the brackets to be attached.

**Windscreen & Fitting Components**

ill. Part Number Price £ea. Description Req. Details

|   |          |       |  |     |  |
|---|----------|-------|--|-----|--|
| 1   | CHA703   | NCA   | WINDSCREEN ASSEMBLY                    | 1   |  |
| Note: Complete windscreen assemblies are no longer available. |          |       |  |     |  |
| 3   | AHA7698  | £9.80 | SEAL, windscreen to body               | 1   |  |
| 4   | AHA7094  | £4.50 | SEAL, windscreen pillar to body, LH    | 1   |  |
|   | AHA7093  | £4.50 | SEAL, windscreen pillar to body, RH    | 1   |  |
| 6   | AHA7086  | £2.10 | SHIM, pillar leg to 'A' post           | a/r |  |
| 7   | SH506091 | £1.44 | SCREW, pillar leg to 'A' post, (upper) | 2   |  |
| 8   | GHF333   | £0.19 | WASHER, locking                        | 2   |  |
| 9   | PWZ306   | £0.29 | WASHER, plain                          | 2   |  |
| 10  | BH606111 | £1.10 | BOLT, pillar leg to 'A' post, (lower)  | 2   |  |
| 11  | PWZ306   | £0.29 | WASHER, plain                          | 2   |  |
| 12  | GHF333   | £0.19 | WASHER, locking                        | 2   |  |
| 14  | GHF202   | £0.12 | NUT, pillar leg to 'A' post, (lower)   | 2   |  |
| 15  | HPP408   | £1.39 | SCREW, centre rod bracket to body      | 2   |  |
| 16  | GHF331   | £0.12 | WASHER, locking                        | 2   |  |
| 17  | PWP104   | £0.50 | WASHER, plain                          | 2   |  |
| 18  | AHA7779  | £1.03 | SHIM, centre rod bracket to body       | a/r |  |

**Windscreen Glass**

North American models were supplied with a laminated windscreen, while other markets received cars with toughened glass. A laminated windscreen, as its name suggests, is of composite layered construction and while it may crack as a result of a heavy impact, it will not shatter. When under attack from errant road stones, it will usually only sustain small chip damage. The result is that unless it is subjected to a particularly violent blow, you will still have a windscreen to see through. Be aware though that some specific minor forms of damage to a laminated windscreen will still fail the vehicle's roadworthiness test ('MOT' in the UK).

A windscreen made from toughened glass breaks more easily than a laminated item (which is more likely to chip). When it breaks, it is designed to shatter into tiny, relatively harmless particles. Replacing a Sprite/Midget windscreen glass is not an easy task (some windscreen fitting companies refuse to work on Sprites & Midgets). If you have no choice and the windscreen must be replaced, ensure that any other dubious components, such as seals and the frame assembly screws, are renewed at the same time. You only want to do the job once, and a windscreen you've just struggled to reassemble which promptly develops a leak is extremely frustrating (wherever you put your hands on the steering wheel, the drips always land on them and run up your arms!).

Also give careful consideration as to which type of glass you are going to use. If you have already dismantled your windscreen frame, you will be aware of how difficult it can be to remove the assembly screws. Often they have to be drilled out and the holes retapped. Insurance for the future, if you should be so unlucky as to have to do the job again, apply anti seize compound or copper grease to the threads of the new screws before fitting them.

|    |          |         |                                    |   |  |
|----|----------|---------|------------------------------------|---|--|
| 20 | AHA8008  | £60.00  | WINDSCREEN GLASS, clear/laminated  | 1 |  |
|    | AHA8008T | £81.28  | WINDSCREEN GLASS, tinted/laminated | 1 |  |
|    | AHA8008H | £257.00 | WINDSCREEN GLASS, heated/laminated | 1 |  |

Note: Special shipping applies to all windscreens. Please see page 02 for more information.

|    |        |        |              |   |  |
|----|--------|--------|--------------|---|--|
| 21 | 88G455 | £19.80 | GLAZING SEAL | 1 |  |
|----|--------|--------|--------------|---|--|

**Windscreen Pillars**

|    |         |       |                                  |   |                       |
|----|---------|-------|----------------------------------|---|-----------------------|
| 25 | AHA7063 | NCA   | PILLAR, RH                       | 1 | not for               |
| 26 | AHA7064 | NCA   | PILLAR, LH                       | 1 | sun visor fitment     |
|    | AHA8559 | NCA   | PILLAR, RH                       | 1 | for sun visor fitment |
|    | AHA8560 | NCA   | PILLAR, LH                       | 1 |                       |
| 27 | 610624  | £0.29 | STUD, hood or tonneau attachment | 4 |                       |
| 28 | AHA7796 | NCA   | RIVET, stud to pillar            | 4 |                       |
| 29 | AHA7092 | £3.80 | SEAL, pillar to quarter light    | 2 | G-AN4, G-AN5,         |
| 30 | AHA7080 | NCA   | RETAINER, seal to pillar, RH     | 1 | To G-AN6-201652,      |
| 31 | AHA7081 | NCA   | RETAINER, seal to pillar, LH     | 1 | H-AN9, H-AN10, A-AN10 |

|    |         |       |                                  |    |              |
|----|---------|-------|----------------------------------|----|--------------|
|    | CHA668  | £4.32 | SEAL, pillar to quarter light    | 2  | From         |
|    | CHA667  | NCA   | RETAINER, seal to pillar         | 2  | G-AN6-201653 |
| 33 | AHH7138 | NCA   | RIVET, seal & retainer to pillar | 12 |              |
| 34 | PWZ202  | £0.19 | WASHER, plain                    | 12 |              |

**Top Rails, Centre Rods & Mirrors**

|    |          |        |                                       |    |                                      |
|----|----------|--------|---------------------------------------|----|--------------------------------------|
| 40 | AHA7065  | NCA    | TOP RAIL, not for sun visor fitment   | 1  | G-AN4, H-AN9                         |
|    | AHA8479  | NCA    | TOP RAIL, not for sun visor fitment   | 1  | G-AN5, G-AN6,                        |
|    | AHA9683  | NCA    | TOP RAIL, for sun visor fitment       | 1  | H-AN10, A-AN10<br>(breakaway mirror) |
| 41 | CMP308   | £0.60  | SCREW, top rail to pillar, (inner)    | 4  |                                      |
| 42 | CMP310   | £0.50  | SCREW, top rail to pillar, (outer)    | 2  |                                      |
| 43 | AHA8483  | £7.80  | BRACKET, hood fastening, (original)   | 2  |                                      |
| 44 | AHH6390  | NCA    | BRACKET, centre rod, (upper)          | 1  | G-AN4, H-AN9                         |
| 45 | BHA4963  | NCA    | BRACKET, centre rod & mirror, (upper) | 1  | G-AN5, G-AN6,<br>H-AN10, A-AN10      |
| 46 | AHH7138  | NCA    | RIVET, brackets to top rail           | 12 |                                      |
| 47 | AHA7061  | £4.84  | CENTRE ROD, chrome                    | 1  |                                      |
| 48 | FNP103   | £0.55  | NUT, locking centre rod               | 1  |                                      |
| 49 | WL700101 | £0.12  | WASHER, locking                       | 1  | G-AN4, H-AN9                         |
| 50 | PWP203   | £0.76  | WASHER, plain                         | 1  |                                      |
| 51 | AHH6495  | £1.80  | NUT, domed                            | 1  |                                      |
| 52 | AHA8561  | £2.65  | CENTRE ROD, silver painted            | 1  |                                      |
| 53 | AHH8749  | £0.82  | NIPPLE, lower                         | 1  | G-AN5, G-AN6,                        |
| 54 | FNP103   | £0.55  | NUT, locking                          | 1  | H-AN10, A-AN10                       |
| 60 | BHA4806  | £18.00 | INTERIOR MIRROR, metal                | 1  |                                      |
| 61 | AHH6940  | NCA    | STEM, interior mirror                 | 1  |                                      |

Note: There were two types of rear view mirrors that mounted to the centre rod used on G-AN4 and H-AN9 models. We are only able to supply the metal type (Part No BHA4806), this is as original with a gold painted backing and chrome stem.

|    |         |        |                                     |   |                |
|----|---------|--------|-------------------------------------|---|----------------|
| 67 | BHA4960 | £34.70 | INTERIOR MIRROR                     | 1 | G-AN5, G-AN6,  |
| 68 | RMZ308  | £0.44  | SCREW, mirror to centre rod bracket | 2 | H-AN10, A-AN10 |

**Bottom Rails**

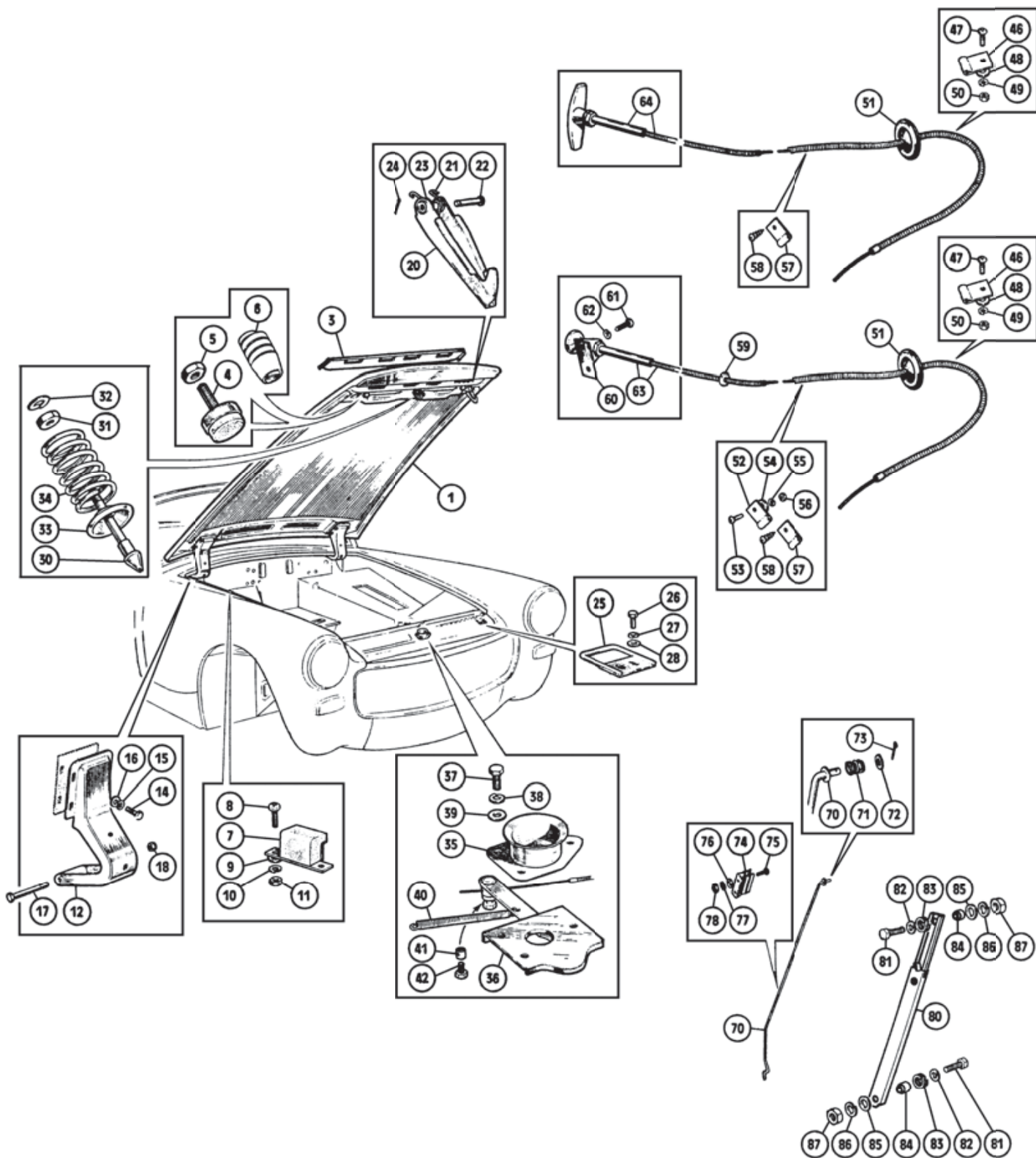
|    |            |       |                                     |   |                |
|----|------------|-------|-------------------------------------|---|----------------|
| 70 | AHA7067    | NCA   | BOTTOM RAIL                         | 1 | G-AN4, H-AN9   |
| 71 | AHA8486    | NCA   | BRACKET, centre rod, (lower)        | 1 |                |
|    | AHA9687    | NCA   | BOTTOM RAIL                         | 1 | G-AN5, G-AN6,  |
|    | AHA8486    | NCA   | BRACKET, centre rod, (lower)        | 1 | H-AN10, A-AN10 |
| 73 | AHH7138    | NCA   | RIVET, (bracket to bottom rail)     | 2 |                |
| 74 | AHA7071SET | NCA   | REINFORCEMENT, lower frame set      | 1 |                |
| 76 | CMZ305     | £0.34 | SCREW, bottom rail to reinforcement | 4 |                |
| 77 | CMZ307     | £0.29 | SCREW, pillar to reinforcement      | 4 |                |

**Sun Visors & Fittings**

|    |         |        |                                     |   |               |
|----|---------|--------|-------------------------------------|---|---------------|
| 80 | GAC4020 | £47.30 | SUN VISOR KIT                       | 1 | European spec |
| 81 | CHA709  | £16.00 | SUN VISOR, RH                       | 1 |               |
|    | CHA710  | £16.00 | SUN VISOR, LH                       | 1 |               |
|    | CHA64   | £17.35 | SUN VISOR, RH                       | 1 | USA spec      |
|    | CHA65   | £17.35 | SUN VISOR, LH                       | 1 |               |
| 82 | CHA708  | £7.05  | PIVOT BRACKET, on pillar            | 2 | European spec |
|    | AHH8758 | £7.70  | PIVOT BRACKET, on pillar            | 2 | USA spec      |
| 83 | AHH9838 | £2.20  | STAY BRACKET, on top rail           | 2 |               |
| 84 | AHH8799 | £0.44  | WASHER, spherical                   | 2 |               |
| 85 | AJD7721 | £0.24  | WASHER, Thackery                    | 2 |               |
| 86 | GHF220  | £0.12  | NUT, nyloc                          | 2 |               |
| 87 | AHH7138 | NCA    | RIVET, bracket to windscreen frame* | 8 |               |
| 88 | GHF422  | £0.29  | SCREW, alternative to rivet**       | 8 |               |

\*Note: 'Pop' rivets are the original hardware to hold the brackets, but unless you have the right shaped rivet gun, fitting them may become a nightmare. It is difficult to apply them tightly and even more difficult to drill them out again when they go wrong! It hardly needs saying, but - be careful when drilling holes in the windscreen frame to take the brackets (replacing the glass is not at all easy).

\*\*Note: The original 'Pop' rivets are NCA. The screw, GHF422, should be used as an alternative. Our sun visor kit, GAC4020, comes with the screws as standard.



**Bonnet & Fittings**

**Bonnet**

| Ill. | Part Number | Price £ea. | Description                   | Req. | Details   |
|------|-------------|------------|-------------------------------|------|---|
| 1    | CZJ380      | £543.00    | BONNET*                       | 1    | ] G-AN4, G-AN5,<br>] To G-AN6-183739,<br>] H-AN9, H-AN10, A-AN10<br>] From G-AN6-183740 |
|      | MS56        | NCA        | BONNET, aftermarket           | 1    |   |
|      | CZJ704      | £543.00    | BONNET*                       | 1    |   |
| 3    | MS12A       | NCA        | FRONT REPAIR, bonnet, (inner) | 1    |   |

\*Note: There are two main differences between the two bonnet assemblies. CZJ380 has been manufactured as a semi-universal component and as such will fit all Sprites & Midgets up until half way through the Midget 1500cc production. It includes provision to fit all three styles of bonnet stay: Left hand mounted stay rod (used on models earlier than those detailed in this catalogue), right hand mounted stay rod and right hand mounted telescopic stay. It will, however, only accept the early style of front corner buffers (item number 4). The bonnet intended for later Midget 1500's, CZJ704, includes the bracket to fit the telescopic stay only. The later style of front corner buffer (illustration no. 6) must be used on this bonnet.

|    |          |        |                         |   |  |
|----|----------|--------|-------------------------|---|--|
| 4  | AHA5654  | £4.57  | BUFFER, front corner    | 2 | ] G-AN4, G-AN5,<br>] To G-AN6-183739,<br>] H-AN9, H-AN10, A-AN10 |
| 5  | NT605041 | £0.19  | NUT, locking            | 2 |  |
| 6  | AAU5486A | £1.02  | BUFFER, front corner    | 2 | ] From G-AN6-183740  |
| 7  | AHA5674  | £2.80  | BUFFER, side            | 2 |  |
| 8  | PMZ308   | £0.18  | SCREW                   | 4 | ] buffer to wing drainage<br>] channel                           |
| 9  | GHF306   | £0.19  | WASHER, plain           | 4 |  |
| 10 | WL700101 | £0.12  | WASHER, locking         | 4 |  |
| 11 | GHF206   | £0.08  | NUT                     | 4 |  |
| 12 | 14A4684  | £42.80 | HINGE, bonnet           | 2 |  |
| 14 | SH604051 | £0.19  | SCREW, hinge to bonnet  | 8 |  |
| 15 | GHF331   | £0.12  | WASHER, locking         | 8 |  |
| 16 | GHF300   | £0.12  | WASHER, plain           | 8 |  |
| 17 | BH605241 | £0.71  | BOLT, hinge to bulkhead | 2 |  |
| 18 | GHF242   | £0.76  | NUT, nyloc              | 2 |  |

**Safety Catch**

|    |           |        |                       |   |  |
|----|-----------|--------|-----------------------|---|--|
| 20 | 4B8644    | £12.85 | HOOK, safety catch    | 1 |  |
| 21 | 4B8646    | £2.20  | SPRING, hook return   | 1 |  |
| 22 | CLZ316    | £0.86  | CLEVIS PIN            | 1 |  |
| 23 | 4B8768    | NCA    | DISTANCE PIECE        | 1 |  |
| 24 | GHF500    | £0.12  | SPLIT PIN             | 1 |  |
| 25 | AHA5617   | £4.21  | BRACKET, safety catch | 1 |  |
|    | AHA5617SS | £8.76  | BRACKET, safety catch | 1 | ] stainless steel                      |
| 26 | 53K126    | £0.44  | SCREW                 | 2 | ] bracket to bonnet landing<br>] panel |
| 27 | WL700101  | £0.12  | WASHER, locking       | 2 |  |
| 28 | GHF306    | £0.19  | WASHER, plain         | 2 |  |

**Bonnet Lock**

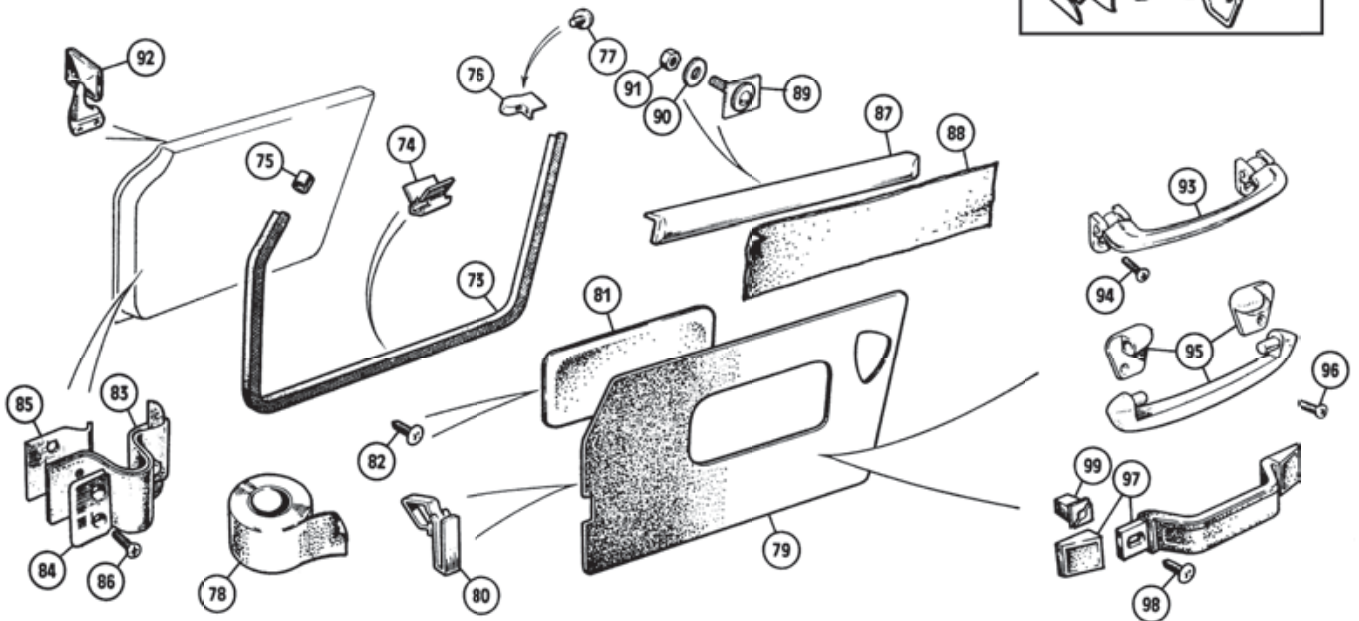
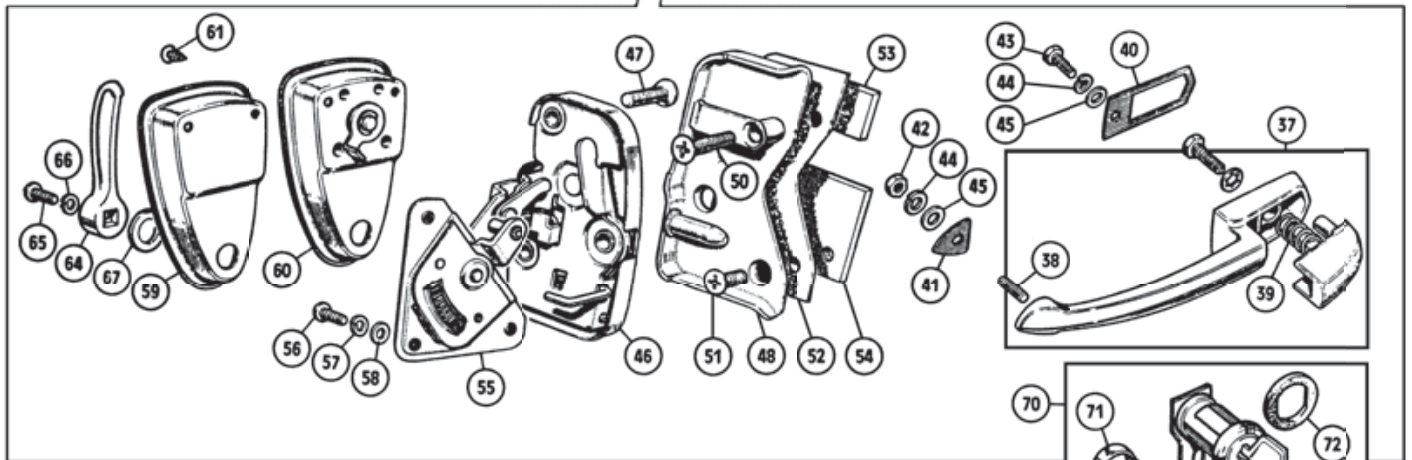
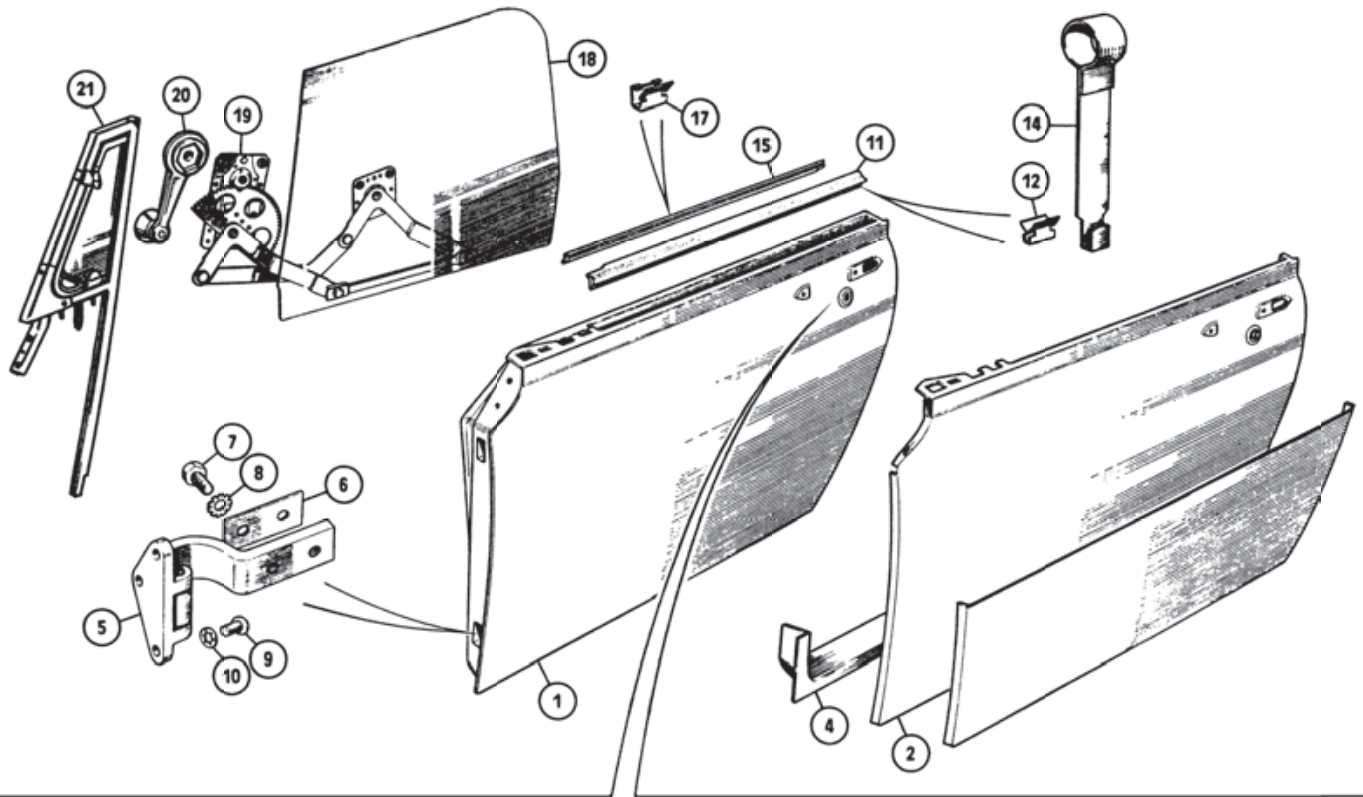
Two types of bonnet release cable were used on Spites & Midgets. Until 1978, the cable was fitted with a round knob and was routed through the left hand footwell. It was secured to a bracket on the inner side panel of the footwell, just above the position where the parcel shelf would be on right hand steering cars. Post-1978 Midgets were fitted with a 'T' handled cable which ran along the other side (the engine side, not the cockpit side) of the left hand footwell inner side panel. The knob was located in a hole on the outward facing trim panel (incidentally known as the 'front engine liner') under the centre of the fascia.

|    |           |        |                                     |   |  |
|----|-----------|--------|-------------------------------------|---|--|
| 30 | 14G2444   | £3.96  | PIN, bonnet locking                 | 1 |  |
| 31 | NT606041  | £0.44  | NUT, locking pin                    | 1 |  |
| 32 | GHF333    | £0.19  | WASHER, locking                     | 1 |  |
| 33 | 4G3676    | £5.00  | THIMBLE, pin                        | 1 |  |
| 34 | 4G1588    | £3.76  | SPRING, bonnet lock                 | 1 |  |
| 35 | AHA5543   | £9.37  | CUP, locating                       | 1 |  |
|    | AHA5543SS | £11.51 | CUP, locating                       | 1 | ] stainless steel                          |
| 36 | 4G3035    | £45.20 | CATCH PLATE                         | 1 |  |
| 37 | SH604051  | £0.19  | SCREW, cup & plate to landing panel | 3 |  |
| 38 | GHF331    | £0.12  | WASHER, locking                     | 3 |  |
| 39 | GHF300    | £0.12  | WASHER, plain                       | 3 |  |
| 40 | 4G2494    | £1.40  | SPRING, catch return                | 1 |  |
| 41 | 24G1052K  | £1.94  | TRUNNION, bonnet release cable      | 1 |  |
| 42 | 53K1016   | £0.36  | SCREW, trunnion                     | 1 |  |
| 46 | PCR307    | £0.85  | CLIP, underside of landing panel    | 1 |  |
| 47 | PMZ308    | £0.18  | SCREW, clip to landing panel        | 1 |  |
| 48 | GHF306    | £0.19  | WASHER, plain                       | 1 |  |
| 49 | WL700101  | £0.12  | WASHER, locking                     | 1 |  |
| 50 | GHF206    | £0.08  | NUT                                 | 1 |  |
| 51 | 600395    | £1.00  | GROMMET, mud shield                 | 1 |  |
| 52 | PCR307    | £0.85  | CLIP, LH inner wheel arch           | 1 |  |
| 53 | PMZ308    | £0.18  | SCREW, clip to wheel arch           | 1 | ] G-AN4, G-AN5,<br>] H-AN9, H-AN10, A-AN10 |
| 54 | GHF306    | £0.19  | WASHER, plain                       | 1 |  |
| 55 | WL700101  | £0.12  | WASHER, locking                     | 1 |  |
| 56 | GHF206    | £0.08  | NUT                                 | 1 |  |

|    |          |        |                                     |   |  |
|----|----------|--------|-------------------------------------|---|--|
| 57 | PCR307   | £0.85  | CLIP, LH bumper beam                | 1 | ] G-AN6  |
| 58 | GHF425   | £0.12  | SCREW, cable to beam                | 1 | ] ]  |
| 59 | RFR103   | £1.60  | GROMMET, LH toe board               | 1 | ] ]  |
| 60 | AHA5517  | £5.80  | BRACKET, cable to footwell side     | 1 | ] G-AN4, G-AN5,<br>] To G-AN6-212000,<br>] H-AN9, H-AN10, A-AN10 |
| 61 | PMZ306   | £0.29  | SCREW, bracket to footwell side     | 2 | ] ]  |
| 62 | WL700101 | £0.12  | WASHER, locking                     | 2 | ] ]  |
| 63 | AHA5653  | NCA    | CABLE, bonnet release, (round knob) | 1 | ] ]  |
| 64 | CHA460   | £11.00 | CABLE, bonnet release, ('T' handle) | 1 | ] From G-AN6-212001  |

**Bonnet Stay**

|    |          |        |                                |   |   |
|----|----------|--------|--------------------------------|---|---|
| 70 | AHA7640  | £14.65 | STAY ROD, bonnet               | 1 | ] ]   |
| 71 | AAA2398  | NCA    | SPRING, anti rattle            | 1 | ] ]   |
| 72 | GHF301   | £0.10  | WASHER, plain                  | 1 | ] ]   |
| 73 | GHF502   | £0.12  | SPLIT PIN                      | 1 | ] G-AN4, To G-AN5-89500,<br>] H-AN9, To H-AN10-86300      |
| 74 | AHH5460  | £3.20  | CLIP, stay rod stowage         | 1 | ] ]   |
| 75 | PMZ306   | £0.29  | SCREW, clip to bonnet          | 2 | ] ]   |
| 76 | GHF306   | £0.19  | WASHER, plain                  | 2 | ] ]   |
| 77 | WL700101 | £0.12  | WASHER, locking                | 2 | ] ]   |
| 78 | GHF206   | £0.08  | NUT                            | 2 | ] ]   |
| 80 | AHA9717  | £20.40 | TELESCOPIC STAY, bonnet, LHD   | 1 | ] ]   |
|    | AHA9717X | £13.20 | TELESCOPIC STAY, bonnet, RHD   | 1 | ] ]   |
| 81 | SH604071 | £0.34  | SCREW, stay to bonnet and wing | 2 | ] ]   |
| 82 | GHF300   | £0.12  | WASHER, plain                  | 2 | ] From G-AN5-89501, G-AN6,<br>] From H-AN10-86301, A-AN10 |
| 83 | WS600061 | £1.80  | WASHER, thackery               | 2 | ] ]   |
| 84 | 12H1062  | £0.46  | SPACER                         | 2 | ] ]   |
| 85 | GHF302   | £0.30  | WASHER, plain                  | 2 | ] ]   |
| 86 | GHF331   | £0.12  | WASHER, locking                | 2 | ] ]   |
| 87 | GHF200   | £0.12  | NUT                            | 2 | ] ]   |



Doors, Door Panels & Fittings

Door Assembly

| Ill. | Part Number | Price £ea. | Description                       | Req. | Details                                     |
|------|-------------|------------|-----------------------------------|------|---|
|      | AHA8519     | NCA        | DOOR, LH                          | 1    | To G-AN4-60459,                             |
|      | AHA8518     | NCA        | DOOR, RH                          | 1    | To H-AN9-72040                              |
| 1    | BMH8001     | £221.00    | DOOR, LH                          | 1    | From G-AN4-60460, G-AN5                     |
|      | BMH8000     | £221.00    | DOOR, RH                          | 1    | G-AN6, From H-AN9-72041,<br>H-AN10, A-AN10  |
| 2    | CZJ708      | £67.00     | OUTER SKIN, door, LH              | 1    |   |
|      | CZJ707      | £67.00     | OUTER SKIN, door, RH              | 1    |   |
| 4    | MS43L       | £24.00     | LOWER REPAIR, door frame, LH      | 1    |   |
|      | MS43R       | £24.00     | LOWER REPAIR, door frame, RH      | 1    |   |
| 5    | AHA7428     | £62.00     | HINGE, door                       | 4    |   |
| 6    | AHA7429     | NCA        | PLATE, hinge                      | 4    |   |
| 7    | SH605051    | £0.20      | SCREW, hinge to door              | 8    |   |
| 8    | WE600051    | £0.36      | WASHER, shakeproof                | 8    |   |
| 9    | SE604041    | £0.31      | SCREW, hinge to 'A' post          | 12   |   |
| 10   | GHF321      | £0.12      | WASHER, shakeproof                | 12   |   |
| 11   | AHA7635     | £4.50      | WEATHER STRIP, door, outer, LH    | 1    |   |
|      | AHA7634     | £4.50      | WEATHER STRIP, door, outer, RH    | 1    |   |
| 12   | GHF1560     | £0.25      | CLIP, outer weather strip to door | 14   |   |
| 14   | GAC9994X    | £13.00     | HOOKED TOOL, clip fitting         | 1    |   |
| 15   | AHA7720     | £4.20      | WEATHER STRIP, door, inner, LH    | 1    |   |
|      | AHA7719     | £4.20      | WEATHER STRIP, door, inner, RH    | 1    |   |
| 17   | AHA7838     | £0.50      | CLIP, inner weather strip to door | 12   |   |
| 18   | NCA         |            | DROP GLASS                        |      | See page 222<br>(‘Door Glass & Qtr Lights’) |
| 19   | NCA         |            | REGULATOR, drop glass             |      |   |
| 20   | NCA         |            | HANDLE, regulator                 |      |   |
| 21   | NCA         |            | QUARTER LIGHT                     |      |   |

Door Lock & Latch

|    |          |        |  |     |   |
|----|----------|--------|--|-----|---|
| 37 | AHA7157  | NCA    | DOOR HANDLE, exterior                        | 2   | To G-AN4-60459,<br>To H-AN9-72040   |
|    | AHA8530  | £42.70 | DOOR HANDLE, exterior                        | 2   | From G-AN4-60460,<br>G-AN5, G-AN6,<br>From H-AN9-72041,<br>H-AN10, A-AN10 |
| 38 | 27H9510  | NCA    | STUD, handle to door                         | 2   |   |
| 39 | 27H9509  | NCA    | SPRING, button return                        | 2   |   |
| 40 | 617403   | £0.40  | GASKET, handle to door, (rear)               | 2   |   |
| 41 | 617402   | £0.40  | GASKET, handle to door, (front)              | 2   |   |
| 42 | GHF206   | £0.08  | NUT, handle to door                          | 2   |   |
| 43 | 53K126   | £0.44  | SCREW, handle to door                        | 2   |   |
| 44 | WL700101 | £0.12  | WASHER, locking                              | 4   |   |
| 45 | GHF306   | £0.19  | WASHER, plain                                | 4   |   |
| 46 | AHA7033  | NCA    | LATCH, RH                                    | 1   | To G-AN4-60459,   |
|    | AHA7034  | NCA    | LATCH, LH                                    | 1   | To H-AN9-72040  |
|    | AHA9173  | NCA    | LATCH, RH                                    | 1   | From G-AN4-60460,   |
|    | AHA9174  | NCA    | LATCH, LH                                    | 1   | G-AN5, G-AN6,<br>From H-AN9-72041,<br>H-AN10, A-AN10                      |
| 47 | SF604081 | £0.35  | SCREW, latch to door                         | 6   |   |
| 48 | AHA7035  | £12.00 | STRIKER PLATE, RH                            | 1   | To G-AN4-60459,   |
|    | AHA7036  | £12.00 | STRIKER PLATE, LH                            | 1   | To H-AN9-72040  |
|    | CZA3310  | £17.00 | STRIKER PLATE, RH                            | 1   | From G-AN4-60460,   |
|    | CZA3311  | £17.00 | STRIKER PLATE, LH                            | 1   | G-AN5, G-AN6,<br>From H-AN9-72041,<br>H-AN10, A-AN10                      |
| 50 | AHH9239  | £0.66  | SCREW, long                                  | 2   | striker plate to  |
| 51 | SF604051 | £0.18  | SCREW, short                                 | 4   | 'B' post  |
| 52 | BHH341   | £1.03  | SHIM, (0.064")                               | a/r | striker plate to<br>'B' post  |
|    | BHH342   | £0.82  | SHIM, (0.032")                               | a/r |   |
|    | ZKC6167  | NCA    | SHIM, (0.010")                               | a/r |   |
| 53 | AHA7085  | £3.55  | PLATE, tapped, upper, (in 'B' post)          | 2   |   |
| 54 | AHH8589  | £2.05  | PLATE, tapped, lower, (in 'B' post)          | 2   |   |
| 55 | AHA7145  | NCA    | REMOTE CONTROL, latch, LH                    | 1   |   |
|    | AHA7144  | NCA    | REMOTE CONTROL, latch, RH                    | 1   |   |
| 56 | PMZ308   | £0.18  | SCREW, (remote control to door)              | 6   |   |
| 57 | WL700101 | £0.12  | WASHER, locking                              | 6   |   |
| 58 | GHF306   | £0.19  | WASHER, plain                                | 6   |   |
| 59 | AHA7140  | NCA    | ESCUTCHEON, non-locking*<br>(Driver's side). | 1   | To G-AN4-56714,<br>To H-AN9-69048   |
| 60 | AHA7040  | NCA    | ESCUTCHEON, locking, RH*                     | a/r |   |
|    | AHA7041  | NCA    | ESCUTCHEON, locking, LH*                     | a/r |   |

\*Note: To G-AN4-56714 & H-AN9-69048, only the passenger's side escutcheon (i.e. the LH door escutcheon on RHD cars and vice versa) included a lock. After that, both escutcheons included locking levers so that both doors could be locked from inside the car.

|           |          |                                  |                           |                        |
|-----------|----------|----------------------------------|---------------------------|------------------------|
| HMP215072 | NCA      | ESCUTCHEON, locking type, (bare) | a/r                       | does not include lever |
| 61        | AB604023 | £0.34                            | SCREW, escutcheon to door | 2                      |

|         |          |                                 |                                 |                 |  |
|---------|----------|---------------------------------|---------------------------------|-----------------|--|
| AHA7037 | £9.60    | HANDLE, remote control          | 2                               | To G-AN4-60459, |  |
| 54K205  | £0.94    | SCREW, handle to remote control | 2                               | To H-AN9-72040  |  |
| 64      | AHA7037  | £9.60                           | HANDLE, remote control          | 2               | From G-AN4-60460,                                    |
| 65      | PMZ308   | £0.18                           | SCREW, handle to remote control | 2               | G-AN5, G-AN6,<br>From H-AN9-72041,<br>H-AN10, A-AN10 |
| 66      | WL700101 | £0.12                           | WASHER, locking                 | 2               |  |
| 67      | AHA7377  | NCA                             | WASHER, bearing                 | 2               |  |
| 70      | AHA8531  | £20.40                          | LOCK & TWO KEYS, RH             | 1               |  |
|         | AHA8532  | £20.40                          | LOCK & TWO KEYS, LH             | 1               |  |
| 71      | 37H3387  | NCA                             | CLASP, lock to door             | 2               |  |
| 72      | BHH972G  | £0.53                           | GASKET, lock to door            | 2               |  |
|         | AHA6357C | £52.00                          | LOCK SET, car                   | 1               |  |

Or alternatively just as a matched pair of door locks:

|          |        |                   |   |               |
|----------|--------|-------------------|---|---------------|
| AHA8531P | £38.00 | PERSONAL LOCK SET | 1 | with two keys |
|----------|--------|-------------------|---|---------------|

Or even as a matched pair of door locks with special security barrels & keys:

|         |        |                            |   |               |
|---------|--------|----------------------------|---|---------------|
| BHH973S | £64.70 | SECURITY PERSONAL LOCK SET | 1 | with two keys |
|---------|--------|----------------------------|---|---------------|

Door Trim & Fittings

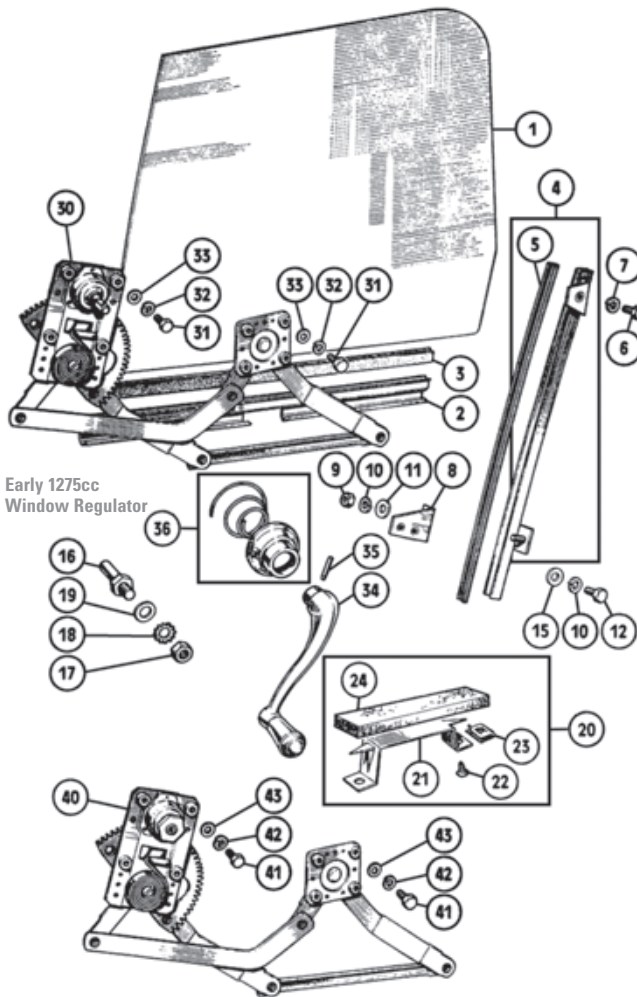
|    |          |                  |                                      |              |                             |
|----|----------|------------------|--------------------------------------|--------------|-----------------------------|
| 73 | NCA      | DRAUGHT EXCLUDER |                                      | see page 208 |                             |
| 74 | ADH3809  | £0.76            | CLIP, draught excluder               | a/r          |                             |
| 75 | AHB9656  | £1.45            | FINISHER, draught excluder, front    | 2            |                             |
| 76 | AHA8162  | £7.00            | FINISHER, draught excluder, rear, RH | 1            |                             |
|    | AHA8163  | £7.00            | FINISHER, draught excluder, rear, LH | 1            |                             |
| 77 | AB606043 | £0.40            | SCREW, rear finisher to 'B' post     | 4            |                             |
| 78 | GWS219   | NCA              | SEALING TAPE, door apertures*        | a/r          | 60 metre roll x 4 1/2" wide |

\*Note: Several methods are used by motor manufacturers to attempt to prevent ingress of dampness into the passenger compartment, once it has found its way into the door shell. When the vehicle involved is a convertible, this may seem a little like King Canute ordering the tide to go out. However you can at least prolong the life of your new door trim panels (which are backed by water absorbing, easily distorting hardboard) if you insulate them from the dampness in the door shells by covering the door frame apertures with sealing tape (commonly known as 'duct tape').

|    |          |                               |                                      |                         |   |
|----|----------|-------------------------------|--------------------------------------|-------------------------|---|
| 79 | NCA      | TRIM PANEL, (liner), door     |                                      | see page 208            |   |
| 80 | GHF1232  | £0.34                         | CLIP, liner to door                  | 18                      |   |
| 81 | AHA7434  | NCA                           | INNER PANEL, door trim, RH           | 1                       | G-AN4, H-AN9  |
|    | AHA7435  | NCA                           | INNER PANEL, door trim, LH           | 1                       |   |
| 82 | AB606033 | £0.30                         | SCREW, inner panel to door           | 4                       |   |
| 83 | NCA      | CHECK STRAP, door             |                                      | see page 208            |   |
| 84 | 14A764   | £1.70                         | RETAINER, check strap                | 2                       |   |
| 85 | 14A6745  | £1.90                         | BRACKET, check strap                 | 2                       |   |
| 86 | RMZ316   | £1.39                         | SCREW, check strap to footwell side  | 4                       |   |
| 87 | AHA7412  | NCA                           | MOULDING, door top, (un-trimmed), RH | 1                       |   |
|    | AHA7413  | NCA                           | MOULDING, door top, (un-trimmed), LH | 1                       |   |
| 88 | NCA      | TRIM CLOTH, door top moulding |                                      | see page 208            |   |
| 89 | AHH6360  | £0.48                         | STUD PLATE, moulding to door top     | 4                       |   |
| 90 | GHF306   | £0.19                         | WASHER, plain                        | 4                       |   |
| 91 | 53K1420  | £0.50                         | NUT, nyloc                           | 4                       |   |
| 92 | NCA      | MIRROR, door                  |                                      | see Accessories section |   |
| 93 | 650306   | £16.80                        | HANDLE, door pull, chrome            | 2                       | To G-AN4-60459,   |
| 94 | RMP310   | £0.55                         | SCREW, handle to door*, (chrome)     | 4                       | To H-AN9-72040  |
| 95 | GLZ118   | £6.00                         | HANDLE, door pull, black             | 2                       | From G-AN4-60460,                                       |
| 96 | RMP310   | £0.55                         | SCREW, handle to door*, (chrome)     | 4                       | To G-AN5-105500,<br>From H-AN9-72041,<br>H-AN10, A-AN10 |

\*Note: For many years, replacement doors have not included the captive nuts into which these screws are fitted. Instead the doors are built to later specification to accommodate the handles and screws listed below. This means that there are two square holes in the centre of each door frame into which the plastic 'Locknut' nuts (item number 99) must be clipped. The original screws will work in these 'Locknut' nuts.

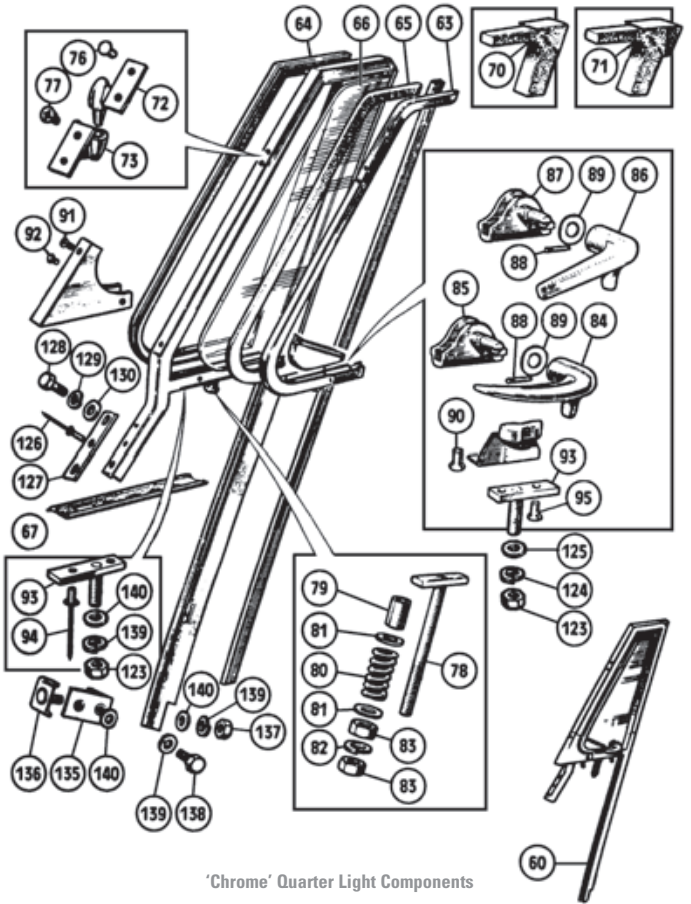
|    |         |                   |                       |              |                          |
|----|---------|-------------------|-----------------------|--------------|--------------------------|
| 97 | NCA     | HANDLE, door pull |                       | see page 208 |                          |
| 98 | GHF428  | £0.12             | SCREW, handle to door | 4            | From G-AN5-105501, G-AN6 |
| 99 | GHF1029 | £0.60             | 'LOCKNUT' NUT         | 4            |                          |



Early 1275cc Window Regulator



Late 1275cc & 1500cc Window Regulator



'Chrome' Quarter Light Components

Door Glass & Quarter Light

Drop Glass & Regulator

| ill. | Part Number | Price £ea. | Description                        | Req. | Details                  |
|------|-------------|------------|------------------------------------|------|--------------------------|
| 1    | AHA8431     | £60.50     | DROP GLASS, door, RH               | 1    |                          |
|      | AHA8432     | £60.50     | DROP GLASS, door, LH               | 1    |                          |
| 2    | AHA7042     | £12.30     | CHANNEL, lower                     | 2    |                          |
| 3    | 37H4297     | £1.94      | GLAZING STRIP, rubber, (per metre) | a/r  | cut to 18 3/8"           |
| 4    | AHA8405     | £21.00     | CHANNEL, rear, RH                  | 1    |                          |
|      | AHA8406     | £21.00     | CHANNEL, rear, LH                  | 1    |                          |
| 5    | AHH7448     | £3.40      | GLAZING STRIP, felt & rubber       | 2    |                          |
| 6    | SH604041    | £0.19      | SCREW, channel top to door         | 2    |                          |
| 7    | GHF331      | £0.12      | WASHER, locking                    | 2    |                          |
| 8    | AHA7326     | NCA        | BRACKET, RH                        | 1    | ] channel bottom to door |
|      | AHA7327     | NCA        | BRACKET, LH                        | 1    |                          |
| 9    | GHF200      | £0.12      | NUT, bracket to channel bottom     | 2    |                          |
| 10   | GHF331      | £0.12      | WASHER, locking                    | 6    |                          |
| 11   | GHF300      | £0.12      | WASHER, plain                      | 2    |                          |
| 12   | SH604041    | £0.19      | SCREW, bracket to door             | 4    |                          |
| 15   | GHF300      | £0.12      | WASHER, plain                      | 4    |                          |
| 16   | AHA7703     | NCA        | STOP, regulator                    | 2    |                          |
| 17   | GHF201      | £0.08      | NUT, 'stop' to door                | 2    |                          |
| 18   | WE600051    | £0.36      | WASHER, shakeproof                 | 2    |                          |

|    |            |       |                                  |   |
|----|------------|-------|----------------------------------|---|
| 19 | GHF301     | £0.10 | WASHER, plain                    | 2 |
| 20 | AHA7431SSK | £9.37 | STOP KIT, window drop bracket    | 2 |
| 21 | AHA7431    | NCA   | STOP, lower                      | 2 |
| 22 | GHF425     | £0.12 | SCREW, lower stop to door bottom | 4 |
| 23 | PFS410     | £0.48 | SPIRE NUT                        | 4 |
| 24 | AHH6434    | £2.10 | FELT PAD, lower stop             | 2 |

Window Regulator

(To G-AN4-60459; to H-AN9-72040)

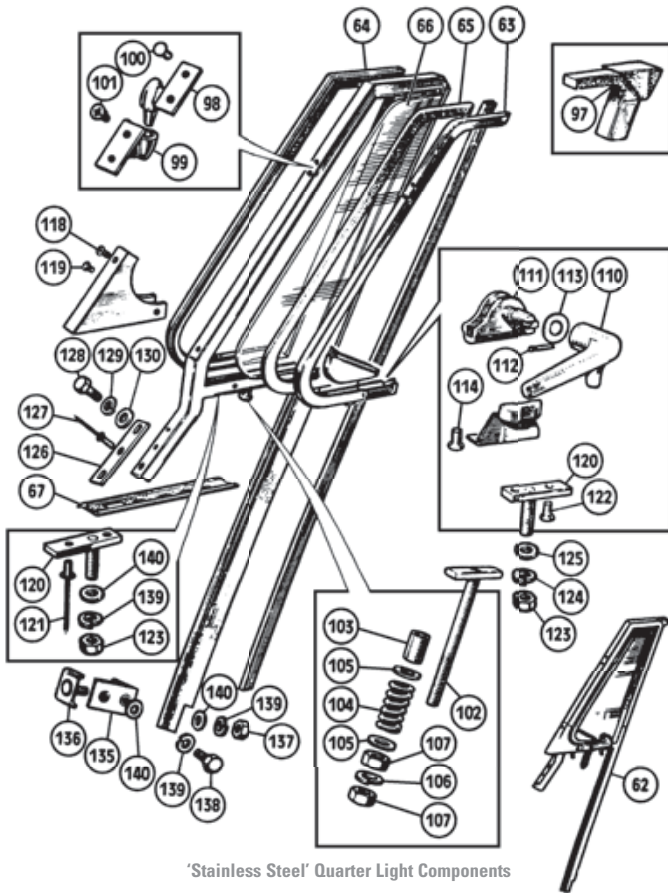
|    |          |        |                             |    |
|----|----------|--------|-----------------------------|----|
| 30 | AHA7038  | NCA    | REGULATOR, window, RH       | 1  |
|    | AHA7039  | NCA    | REGULATOR, window, LH       | 1  |
| 31 | SH604041 | £0.19  | SCREW, regulator to door    | 16 |
| 32 | GHF331   | £0.12  | WASHER, locking             | 16 |
| 33 | PWZ204   | £0.12  | WASHER, plain               | 16 |
| 34 | ADH5481  | £26.90 | HANDLE, window regulator    | 2  |
| 35 | ALH1527  | £0.84  | PIN, handle to regulator    | 2  |
| 36 | ADB709   | £7.20  | ESCUTCHEON & SPRING, handle | 2  |
| 37 | ADB557   | NCA    | SPRING                      | 2  |

Window Regulator

(G-AN4-60460 on; G-AN5; G-AN6; H-AN9-72041 on; H-AN10; A-AN10)

|    |          |        |   |    |                                      |
|----|----------|--------|---|----|--------------------------------------|
| 40 | AHA8533  | NCA    | REGULATOR, window, RH                                   | 1  |                                      |
|    | AHA8534  | £73.10 | REGULATOR, window, LH                                   | 1  |                                      |
| 41 | SH604041 | £0.19  | SCREW, regulator to door                                | 16 |                                      |
| 42 | GHF331   | £0.12  | WASHER, locking   | 16 |                                      |
| 43 | PWZ204   | £0.12  | WASHER, plain   | 16 |                                      |
| 44 | CZA2123  | NCA    | HANDLE, window regulator (Convex knob centre).          | 2  | ] From G-AN4-60460, From H-AN9-72041 |
| 45 | CZA7109  | £4.70  | HANDLE, window regulator (Concave knob centre).         | 2  |                                      |
|    | CZE1617  | £9.76  | HANDLE, window regulator, chrome (Concave knob centre). | 1  | ] G-AN5, G-AN6, H-AN10, A-AN10       |
| 46 | AHA8517  | £1.66  | ESCUTCHEON, black plastic, handle                       | 2  |                                      |
| 47 | PMP308   | £0.44  | SCREW, (chrome), handle to regulator                    | 2  | ] (To approx. 1974)                  |
| 48 | WL700101 | £0.12  | WASHER, locking   | 2  |                                      |
| 49 | CZA2367  | £2.00  | ESCUTCHEON, chrome                                      | 2  |                                      |
| 50 | CZA7194K | £3.00  | SCREW, (flanged), handle to regulator                   | 2  | (From approx. 1974)                  |





'Stainless Steel' Quarter Light Components

|    |         |       |  |   |                          |
|----|---------|-------|--|---|--------------------------|
| 51 | ZKC3317 | £1.90 | SCREW, (flanged), handle to regulator  | 2 | } alternative to CZA7194 |
| 52 | 17H6679 | NCA   | 'TORX' KEY, (tool for fitting ZKC3317) | 1 |                          |

**Quarter Lights**

There were three types of quarter light assembly originally fitted, see below for details. All types are interchangeable as assemblies only. We are only able to supply complete assemblies for the late type manufactured in stainless steel and featuring straight handles. These can be fitted to earlier cars if required.

(To G-AN4-64474; to H-AN9-75702):

Chrome quarter light frame with curved locking handle.

(G-AN4-64475 on; to G-AN5-121649; H-AN9-75703 on; H-AN10; A-AN10):

Chrome quarter light frame with straight locking handle.

(G-AN5-121650 on; G-AN6):

Stainless steel quarter light frame with straight locking handle.

**Quarter Light Assemblies**

|    |         |         |   |   |   |
|----|---------|---------|---|---|---|
| 60 | 18G8466 | NCA     | QUARTER LIGHT, chrome, RH/LH (With curved handle).      | 1 | } To G-AN4-64474, To H-AN9-75702                                    |
|    | 18G8467 | NCA     | QUARTER LIGHT, chrome, RH/LH (With curved handle).      | 1 |   |
|    | 18G8468 | NCA     | QUARTER LIGHT, chrome RH/LH (With straight handle).     | 1 | } From G-AN4-64475, To G-AN5-121649, To H-AN9-75703, H-AN10, A-AN10 |
|    | 18G8469 | NCA     | QUARTER LIGHT, chrome RH/LH (With straight handle).     | 1 |   |
| 62 | AHA9973 | £358.70 | QUARTER LIGHT, stainless, RH/LH (With straight handle). | 1 | } From G-AN5-121650, G-AN6  |
|    | AHA9974 | £358.70 | QUARTER LIGHT, stainless, RH/LH (With straight handle). | 1 |   |

**Quarter Light Glass & Seals**

|    |         |        |                              |   |
|----|---------|--------|------------------------------|---|
| 63 | AHH7448 | £3.40  | GLAZING STRIP, felt & rubber | 2 |
| 64 | AHA7416 | £12.20 | SEAL, quarter light, RH      | 1 |

|         |         |                         |                |                |
|---------|---------|-------------------------|----------------|----------------|
| AHA7417 | £12.20  | SEAL, quarter light, LH | 1              |                |
| 65      | 27H8705 | £2.45                   | GLAZING RUBBER | a/r cut to 19" |
| 66      | AHA7482 | £57.00                  | GLASS, RH      | 1              |
|         | AHA7483 | £57.00                  | GLASS, LH      | 1              |
| 67      | AHA7746 | £1.80                   | SEAL, RH       | 1              |
|         | AHA7747 | £1.80                   | SEAL, LH       | 1              |

**Chrome Quarter Light Components**

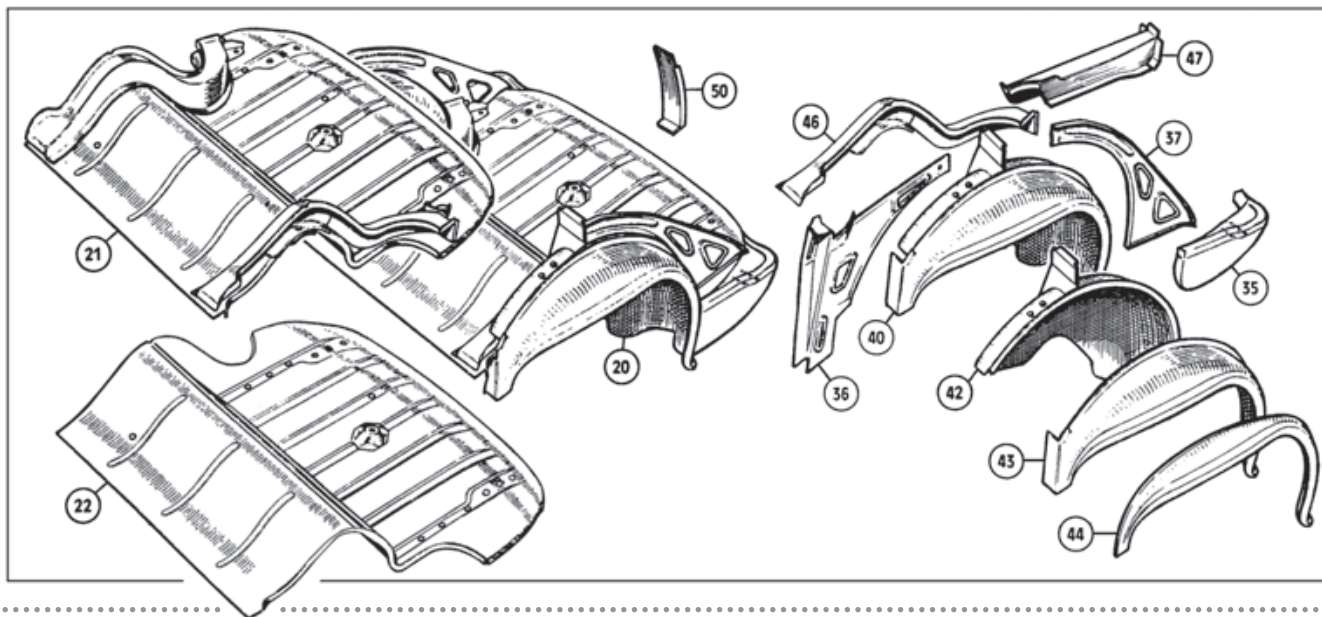
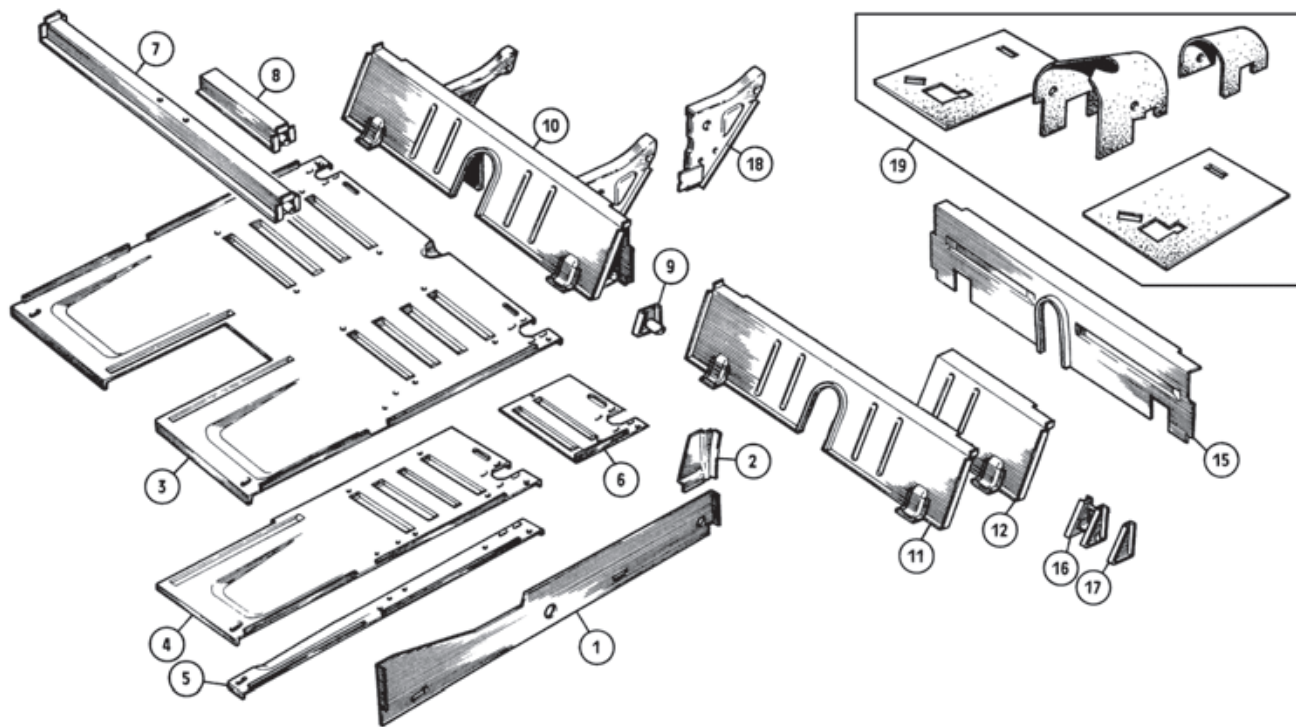
|    |          |        |                                   |   |                                      |
|----|----------|--------|-----------------------------------|---|--------------------------------------|
| 70 | 17H2530  | £1.30  | CORNER BLOCK                      | 2 | original style                       |
| 71 | AHH8935  | £1.30  | CORNER BLOCK                      | 2 | alternative                          |
| 72 | AHA7463  | NCA    | TOP PIVOT, upper half, RH         | 1 |                                      |
| 73 | AHA7465  | NCA    | TOP PIVOT, lower half, RH         | 1 |                                      |
|    | AHA7464  | NCA    | TOP PIVOT, upper half, LH         | 1 |                                      |
|    | AHA9985  | £3.15  | TOP PIVOT, lower half, LH         | 1 |                                      |
| 76 | AHA7774  | NCA    | RIVET                             | 4 | } upper half of pivot to outer frame |
|    |          |        |                                   | 4 |                                      |
| 77 | CMZ204   | £0.29  | SCREW                             | 4 |                                      |
| 78 | AHA9981  | £8.40  | BOTTOM PIVOT                      | 2 |                                      |
| 79 | AHA7467  | NCA    | DISTANCE TUBE, bottom pivot       | 2 |                                      |
| 80 | AHA7544  | £1.03  | SPRING, bottom pivot              | 2 |                                      |
| 81 | GHF300   | £0.12  | WASHER, plain                     | 4 |                                      |
| 82 | GHF331   | £0.12  | WASHER, locking                   | 2 |                                      |
| 83 | GHF200   | £0.12  | NUT                               | 4 |                                      |
| 84 | AFH6532  | £21.00 | LOCKING HANDLE, curved, RH        | 1 | To G-AN4-64474,                      |
|    | AFH6533  | £21.00 | LOCKING HANDLE, curved, LH        | 1 | To H-AN9-75702                       |
| 85 | 37H2975  | £10.60 | BRACKET & PIVOT                   | 2 |                                      |
| 86 | AHA8446  | £16.50 | LOCKING HANDLE, straight, RH      | 1 | From G-AN4-64475, G-AN5,             |
|    | AHA8447  | £16.50 | LOCKING HANDLE, straight, LH      | 1 | From H-AN9-75703,                    |
| 87 | 37H2975  | £10.60 | BRACKET & PIVOT                   | 2 | H-AN10, A-AN10                       |
| 88 | AHA7474  | £0.91  | PIN, (handle to pivot)            | 2 |                                      |
| 89 | AHA7473  | £0.44  | WASHER, waved                     | 2 |                                      |
| 90 | AHA7554  | £1.33  | RIVET, bracket to inner frame     | 4 |                                      |
| 91 | CZP404   | £0.50  | SCREW, corner finisher to frame   | 2 | upper                                |
| 92 | 17H2503  | £0.82  | SCREW, corner finisher to frame   | 4 | lower                                |
| 93 | AHA7543X | NCA    | STUD PLATE, quarter light to door | 4 |                                      |
| 94 | AHA7774  | NCA    | RIVET, front stud plate to frame  | 4 |                                      |
| 95 | AHA7773  | NCA    | RIVET                             | 4 | rear stud plate & latch to frame     |

**Stainless Steel Quarter Light Components**

|     |          |        |                                   |   |                                      |
|-----|----------|--------|-----------------------------------|---|--------------------------------------|
| 97  | AHA9986  | £0.90  | CORNER BLOCK, rubber              | 2 |                                      |
| 98  | AHA9982  | £3.15  | TOP PIVOT, upper half, RH         | 1 |                                      |
| 99  | AHA9984  | £3.15  | TOP PIVOT, lower half, RH         | 1 |                                      |
|     | AHA9983  | £3.15  | TOP PIVOT, upper half, LH         | 1 |                                      |
|     | AHA9985  | £3.15  | TOP PIVOT, lower half, LH         | 1 |                                      |
| 100 | AHA7774  | NCA    | RIVET                             | 4 | } upper half of pivot to outer frame |
|     |          |        |                                   | 4 |                                      |
| 101 | CMZ204   | £0.29  | SCREW                             | 4 |                                      |
| 102 | AHA9981  | £8.40  | BOTTOM PIVOT                      | 2 |                                      |
| 103 | AHA7467  | NCA    | DISTANCE TUBE, bottom pivot       | 2 |                                      |
| 104 | AHA7544  | £1.03  | SPRING, bottom pivot              | 2 |                                      |
| 105 | GHF300   | £0.12  | WASHER, plain                     | 4 |                                      |
| 106 | GHF331   | £0.12  | WASHER, locking                   | 2 |                                      |
| 107 | GHF200   | £0.12  | NUT                               | 4 |                                      |
| 110 | AHA8446  | £16.50 | LOCKING HANDLE, straight, RH      | 1 |                                      |
|     | AHA8447  | £16.50 | LOCKING HANDLE, straight, LH      | 1 |                                      |
| 111 | 37H2975  | £10.60 | BRACKET & PIVOT                   | 2 |                                      |
| 112 | AHA7474  | £0.91  | PIN, handle to pivot              | 2 |                                      |
| 113 | AHA7473  | £0.44  | WASHER, waved                     | 2 |                                      |
| 114 | AHA7554  | £1.33  | RIVET, bracket to inner frame     | 4 |                                      |
| 118 | CZP404   | £0.50  | SCREW, corner finisher to frame   | 2 | upper                                |
| 119 | 17H2503  | £0.82  | SCREW, corner finisher to frame   | 4 | lower                                |
| 120 | AHA7543X | NCA    | STUD PLATE, quarter light to door | 4 |                                      |
| 121 | AHA7774  | NCA    | RIVET, front stud plate to frame  | 4 |                                      |
| 122 | AHA7773  | NCA    | RIVET                             | 4 | rear stud plate & latch to frame     |

**Quarter Light Fittings**

|     |          |       |                                    |     |                               |
|-----|----------|-------|------------------------------------|-----|-------------------------------|
| 123 | AHH6343  | £2.45 | NUT, stud plate to door            | 4   |                               |
| 126 | AHA7696  | NCA   | SHIM, (1/16" thick)                | a/r | front frame foot to door      |
| 127 | KXR416   | NCA   | RIVET, shim to front frame foot    | 2   |                               |
| 128 | SH605071 | £0.40 | SCREW, front frame foot to door    | 4   |                               |
| 129 | GHF332   | £0.19 | WASHER, locking                    | 4   |                               |
| 130 | PWZ305   | £0.40 | WASHER, plain                      | 4   |                               |
| 135 | AHA7315  | NCA   | BRACKET                            | 2   | drop glass channel to door    |
| 136 | AHA7553X | £0.78 | STUD PLATE                         | 2   | bracket to drop glass channel |
| 137 | GHF200   | £0.12 | NUT, bracket to drop glass channel | 2   |                               |
| 138 | SH604041 | £0.19 | SCREW, bracket to door             | 4   |                               |
| 139 | GHF331   | £0.12 | WASHER, locking                    | 10  |                               |
| 140 | GHF300   | £0.12 | WASHER, plain                      | 10  |                               |



**Floor & Rear Inner Panels**

**Main Floor Components**

| ill. | Part Number | Price £ea. | Description                  | Req. | Details  |
|------|-------------|------------|------------------------------|------|--|
| 1    | CZJ177      | £24.50     | INNER SILL, LH               | 1    | to fit models with either<br>1 } 2 or 4 jacking points |
|      | CZJ176      | £24.50     | INNER SILL, RH               | 1    |  |
|      | MS32L       | £17.60     | INNER SILL, LH (aftermarket) | 1    |  |
|      | MS32R       | £17.60     | INNER SILL, RH (aftermarket) | 1    |  |
| 2    | AHA7305     | £11.80     | REINFORCEMENT, LH            | 1    | 'B' post to wheel<br>1 } arch and inner sill           |
|      | AHA7304     | £11.80     | REINFORCEMENT, RH            | 1    |  |
| 3    | AHA7202     | £187.80    | FLOOR PAN*                   | 1    |  |

\*Note: The floor pan assembly is manufactured to the Midget 1500cc specification - in other words, it has a hole centrally under the transmission tunnel area to allow access to the bolts attaching the propshaft to the 1500cc model gearbox drive flange. The 1275cc propshaft differs in that it has a sliding spline joint in to the tail of the gearbox, which is quite difficult to fit, given no hole in the floor to put your hand through (it's usually done by guiding the front yoke with a long loop of rope held at the rear of the transmission tunnel).

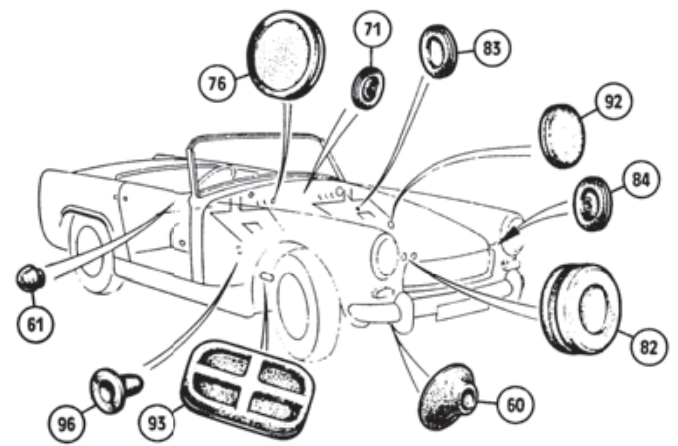
It follows then that it would actually be quite advantageous to fit the 1500cc spec. floor panel on a 1275cc car, since with the extra access hole it will considerably ease the task of propshaft servicing in the future. It also means that the rear oil seal of the gearbox can just about (with some degree of skill!) be replaced without having to remove the gearbox from the car - oil seal replacement is not an uncommon job on the 'A' Series gearbox.

|    |           |         |                                    |   |                        |
|----|-----------|---------|------------------------------------|---|------------------------|
| 4  | HMP415032 | £99.00  | FLOOR PAN, LH side                 | 1 |                        |
|    | HMP415033 | NCA     | FLOOR PAN, RH side                 | 1 |                        |
| 5  | MS35L     | £46.00  | FLOOR EDGE REPAIR, LH side         | 1 |                        |
|    | MS35R     | £46.00  | FLOOR EDGE REPAIR, RH side         | 1 |                        |
| 6  | MS24L     | £14.00  | FLOOR REPAIR, spring hanger, LH    | 1 |                        |
|    | MS24R     | £14.00  | FLOOR REPAIR, spring hanger, RH    | 1 |                        |
|    | MRP55     | £32.00  | SPRING HANGER REPAIR KIT, LH       | 1 | includes nos. 6 and 12 |
|    | MRP56     | £32.00  | SPRING HANGER REPAIR KIT, RH       | 1 |                        |
| 7  | 2A5478    | £38.30  | CENTRE CROSSMEMBER                 | 1 | with jacking points    |
| 8  | 2A5478H   | £31.00  | CROSSMEMBER REPAIR, (1/2 length)   | 1 | with jacking point     |
| 9  | CZJ693    | £19.00  | JACKING POINT, rear LH             | 1 | G-AN6-157672 On        |
|    | CZJ692    | £19.00  | JACKING POINT, rear RH             | 1 |                        |
| 10 | AHA7203   | £223.50 | REAR BULKHEAD                      | 1 |                        |
| 11 | BMH8005   | £60.00  | INNER BULKHEAD, 'inner heel board' | 1 |                        |
| 12 | MS25L     | £19.20  | INNER BULKHEAD REPAIR, LH          | 1 |                        |
|    | MS25R     | £19.20  | INNER BULKHEAD REPAIR, RH          | 1 |                        |
| 15 | BMH8006   | £63.00  | OUTER BULKHEAD, 'outer heel board' | 1 |                        |
| 16 | AHA7208   | £34.00  | BOX REINFORCEMENT, bulkhead        | 2 |                        |
| 17 | 2A5492    | £18.00  | TRIANGLE, (bare), LH               | 2 |                        |
|    | 2A5491    | £18.00  | TRIANGLE, (bare), RH               | 2 |                        |
| 18 | AHA7880   | £27.80  | BRACKET, shock absorber, LH        | 1 |                        |
|    | AHA7879   | £27.80  | BRACKET, shock absorber, RH        | 1 |                        |
| 19 | BMH8501   | NCA     | SOUND DEADENING KIT, main floor    | 1 |                        |

Floor & Rear Inner Panels (Continued)

Rear Under-frame & Boot Floor

|    |         |         |   |   |   |
|----|---------|---------|---|---|---|
| 20 | AHA8013 | £755.00 | UNDERFRAME ASSEMBLY, rear (Square wheel arch).  | 1 | G-AN4, H-AN9<br>To G-AN5-105500<br>H-AN10, A-AN10                         |
|    | BMH8018 | £755.00 | UNDERFRAME ASSEMBLY, rear (Round wheel arch).   | 1 | G-AN5-105501 On   |
|    | CZJ602  | £678.00 | UNDERFRAME ASSEMBLY, rear (Square wheel arch).  | 1 | G-AN6   |
| 21 | BMH8016 | £378.00 | BOOT FLOOR ASSEMBLY (Includes axle cover. Supplied complete with chassis rails, tank studs, spare wheel bracket. All ribs & holes stamped). | 1 | G-AN4, G-AN5<br>H-AN9, H-AN10<br>A-AN10                                   |
|    | CZJ568  | £304.00 | BOOT FLOOR ASSEMBLY (Includes axle cover. Supplied complete with chassis rails, tank studs, spare wheel bracket. All ribs & holes stamped). | 1 | G-AN6   |
| 22 | BMH8058 | £138.00 | BOOT FLOOR ASSEMBLY (Includes axle cover. Supplied with tank studs, spare wheel bracket. All ribs & holes stamped).                         | 1 |   |
|    | BMH8017 | £128.95 | BOOT FLOOR PANEL (Includes axle cover. Supplied as bare panel without tank studs or spare wheel bracket. All ribs & holes stamped).         | 1 | original  |
| 35 | AHA5838 | £33.00  | BOOT FLOOR EXTENSION, rear, LH  | 1 | original  |
|    | AHA5837 | £33.00  | BOOT FLOOR EXTENSION, rear, RH  | 1 |   |
|    | MS44L   | £14.00  | BOOT FLOOR EXTENSION, rear, LH  | 1 | aftermarket   |
|    | MS44R   | £14.00  | BOOT FLOOR EXTENSION, rear, RH  | 1 |   |
| 36 | AHA8015 | £33.60  | QUARTER PANEL, LH   | 1 | arch to 'B' post  |
|    | AHA8014 | £33.60  | QUARTER PANEL, RH   | 1 |   |
| 37 | AHA8036 | £30.00  | QTR PANEL, arch to luggage floor, LH  | 1 | G-AN4, G-AN5,<br>H-AN9, H-AN10, A-AN10                                    |
|    | AHA8035 | £30.00  | QTR PANEL, arch to luggage floor, RH  | 1 |   |
| 40 | AHA8034 | £217.50 | REAR WHEEL ARCH, LH   | 1 | G-AN4, To G-AN5-105500,<br>G-AN6, H-AN9, H-AN10,<br>A-AN10, (square arch) |
|    | AHA8033 | £217.50 | REAR WHEEL ARCH, RH   | 1 |   |
|    | BMH8036 | £217.50 | REAR WHEEL ARCH, LH   | 1 | From G-AN5-105501<br>(round arch)   |
|    | BMH8035 | £217.50 | REAR WHEEL ARCH, RH   | 1 |   |
| 42 | BMH8015 | £104.10 | REAR WHEEL ARCH, inner, LH  | 1 |   |
|    | BMH8014 | £104.10 | REAR WHEEL ARCH, inner, RH  | 1 | G-AN4, To G-AN5-105500,<br>G-AN6, H-AN9, H-AN10,<br>A-AN10, (square arch) |
| 43 | AHA5736 | £97.10  | REAR WHEEL ARCH, outer, LH  | 1 |   |
|    | AHA5735 | £97.10  | REAR WHEEL ARCH, outer, RH  | 1 |   |
| 44 | MS45L   | £39.00  | OUTER REPAIR, LH  | 1 |   |
|    | MS45R   | £39.00  | OUTER REPAIR, RH  | 1 |   |
|    | BMH8021 | £145.70 | REAR WHEEL ARCH, outer, LH  | 1 | From G-AN5-105501<br>(round arch)   |
|    | BMH8020 | £145.70 | REAR WHEEL ARCH, outer, RH  | 1 |   |
| 46 | AHA7241 | £75.00  | CHASSIS MEMBER, arch to floor, LH   | 1 |   |
|    | AHA7240 | £75.00  | CHASSIS MEMBER, arch to floor, RH   | 1 |   |
| 47 | CZJ645  | £39.60  | MOUNTING BEAM, rear bumper, LH  | 1 | G-AN6   |
|    | CZJ644  | £39.60  | MOUNTING BEAM, rear bumper, RH  | 1 |   |
| 50 | AHA5834 | £14.50  | SUPPORT, boot latch striker   | 1 |   |



|    |         |       |   |     |   |
|----|---------|-------|---|-----|---|
| 62 | 2H8198  | £0.80 | PLUG, jacking point                               | 2/4 | quantity increases from<br>G-AN6-157672 |
| 63 | AHA5445 | £2.50 | GROMMET, fuel filler tube to rear panel           | 1   |   |
| 64 | RFN303  | £0.50 | GROMMET (No. plate lamp harnesses in rear panel). | 2   | G-AN4, H-AN9<br>not Germany             |
|    | 061917  | £0.44 | GROMMET (No. plate lamp harnesses in rear panel). | 2   | G-AN4, H-AN9<br>Germany only            |
| 66 | AHA7910 | NCA   | PLUG, rear panel                                  | 2   |   |
|    | RFN303  | £0.50 | GROMMET (No. plate lamp harnesses in rear panel). | 2   | G-AN5, G-AN6,<br>H-AN10, A-AN10         |

Engine Bay

|    |         |       |  |   |  |
|----|---------|-------|--|---|--|
| 71 | RFN1303 | £1.28 | GROMMET, washer tube, bulkhead             | 1 |  |
|    | RFN305  | £0.50 | GROMMET, speedo' cable, bulkhead           | 1 |  |
|    | RFN303  | £0.50 | GROMMET, oil pressure, bulkhead            | 1 | G-AN4, G-AN5,<br>To G-AN6-200000,<br>H-AN9, H-AN10, A-AN10 |
|    | C5574A  | £2.30 | GROMMET (Temp. gauge capillary, bulkhead). | 1 |  |
|    | RFN303  | £0.50 | GROMMET, heater/air cable, bulkhead        | 1 | If heater is fitted  |
|    | RFN303  | £0.50 | GROMMET, choke cable, bulkhead             | 1 |  |
|    | C5574A  | £2.30 | GROMMET, wiper rack, bulkhead              | 1 |  |
|    | 5L489   | £1.90 | GROMMET, main harness, bulkhead            | 1 |  |
|    | RFN305  | £0.50 | GROMMET, wiper harness, bulkhead           | 1 |  |
|    | RFN305  | £0.50 | GROMMET, dip switch harness, footwell      | 1 | G-AN4, H-AN9   |
| 76 | CFP625  | £0.56 | PLUG, heater cable, bulkhead               | 1 | If heater not fitted                                       |
| 82 | AHA8401 | £1.00 | GROMMET, oil cooler, (mud shield)*         | 2 |  |

\*Note: If an oil cooler is fitted, pierce the grommets to allow the oil hoses to pass through.

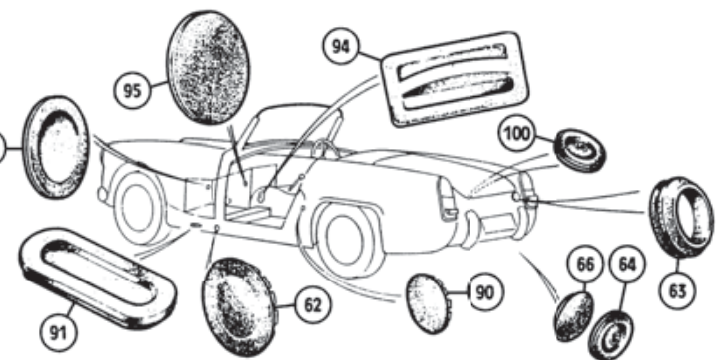
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|----|--------|-------|---|---|--|
| 83 | RFR103 | £1.60 | PLUG, wheel arch panel                                    | 2 |  |
| 84 | RFN110 | £1.75 | GROMMET (Front lamp wires through mud shield and baffle). | 3 |  |
|    | 600395 | £1.00 | GROMMET (Bonnet release cable in front panel).            | 1 |  |
|    | RFR103 | £1.60 | GROMMET (Bonnet release cable in LH toe board).           | 1 | G-AN4, G-AN5,<br>To G-AN6-212000,<br>H-AN9, H-AN10, A-AN10 |

Cockpit

|    |         |       |   |   |  |
|----|---------|-------|---|---|--|
| 90 | 4G1851  | £1.10 | PLUG, propshaft lubricating hole        | 1 |  |
| 91 | 4G6957  | £1.00 | PLUG, front floor pan                   | 2 |  |
| 92 | RFN210  | £0.66 | PLUG, LH footwell side                  | 2 | If fitted  |
| 93 | 4G4920  | £2.30 | PLUG, clutch slave cylinder access hole | 1 | G-AN4, G-AN5,<br>To G-AN6-182084,<br>H-AN9, H-AN10, A-AN10 |
| 94 | 4G4920  | £2.30 | PLUG, gearbox filler hole               | 1 |  |
| 95 | 2H2065  | £3.59 | PLUG, demister outlet in footwell side  | 2 | If heater not fitted                                       |
| 96 | ADA2493 | £0.34 | PLUG, 'top hat', footwell side          | 2 |  |

Boot Floor

|     |        |       |  |   |  |
|-----|--------|-------|--|---|--|
| 100 | RFR103 | £1.60 | GROMMET (Fuel pump breather-boot floor).               | 1 | G-AN4, G-AN5,<br>H-AN9, H-AN10, A-AN10 |
|     | 061917 | £0.44 | GROMMET (Fuel pump breather-boot floor).               | 1 |  |
|     | RFN303 | £0.50 | GROMMET (Fuel tank sender unit harness in boot floor). | 1 |  |
|     | 602037 | £0.89 | GROMMET (Rear fog guard harness in boot floor).        | 2 | G-AN6<br>(optional fitment)            |



Body Plugs & Grommets

A plug blanks off a (temporarily or otherwise) unused hole. A grommet seals the gap between the hole and an item which passes through it. It may also be used, for instance, to stop wires chafing on a sharp metal edge. There are two types of grommet: one has a hole moulded into it, while the other is a diaphragm grommet, which as its name suggests has an easily pierced diaphragm in the centre allowing it to be used as a plug or a grommet as required.

Exterior

|    |         |       |  |     |  |
|----|---------|-------|--|-----|--|
| 60 | AAA1645 | £0.40 | GROMMET (Bumper bracket in front valance). | 2   | G-AN4, G-AN5,<br>H-AN9, H-AN10, A-AN10 |
| 61 | 13H8998 | £0.82 | PLUG, mirror holes in door                 | a/r | If mirror not used                     |

**Boot Lid & Fittings**

**Boot Lid**

| Part Number | Price £ea. | Description                            | Req. | Details  |
|-------------|------------|--|------|--|
| 90          | £243.70    | BOOT LID                               | 1    |  |
| 91          | NCA        | OUTER SKIN, boot lid                   | 1    |  |
| 92          | £9.80      | SEAL, boot lid                         | 1    | ] G-AN4, To G-AN5-127604,<br>] H-AN9, H-AN10, A-AN10 |
| CHA797      | £9.80      | SEAL, boot lid                         | 2    |  |
| 93          | £2.60      | BUFFER, boot lid, front                | 1    |  |
| 94          | £3.96      | BUFFER, boot lid, rear                 | 2    |  |
| 95          | £0.34      | SCREW, buffer to drainage channel      | 4    |  |
| 96          | £0.14      | WASHER, locking                        | 4    |  |
| 97          | £0.18      | NUT                                    | 4    |  |
| 98          | £42.50     | HINGE, boot lid, RH                    | 1    |  |
| 99          | £33.00     | HINGE, boot lid, LH                    | 1    |  |
| 100         | £0.19      | SCREW, (hinge to boot lid & rear deck) | 10   |  |
| 101         | £0.12      | WASHER, locking                        | 10   |  |
| 102         | £180.00    | LUGGAGE RACK                           | 1    | see Accessories section                              |
| 103         | £1.28      | SCREW, chrome                          | 4    |  |
| 104         | £0.10      | WASHER, plain                          | 4    |  |
| 105         | £0.42      | NUT, nyloc                             | 4    |  |

**Boot Lock**

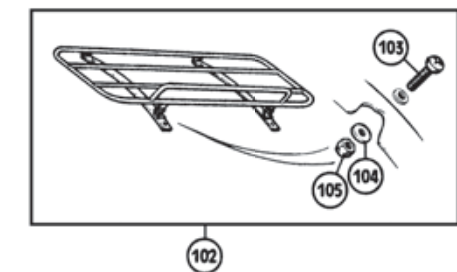
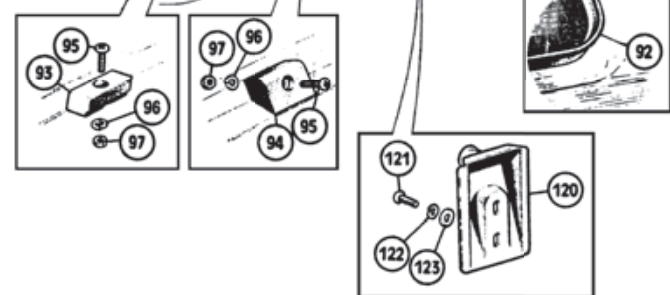
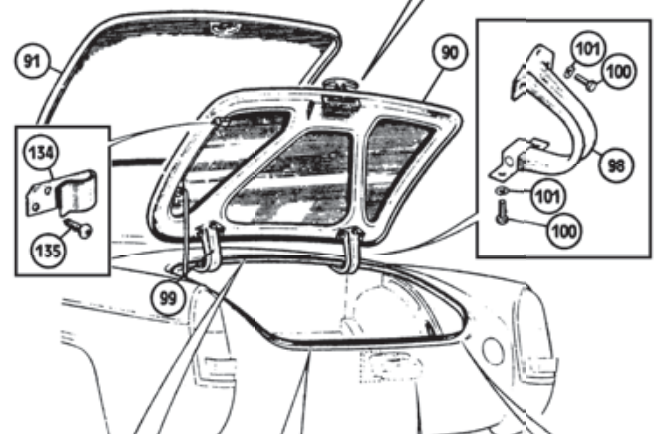
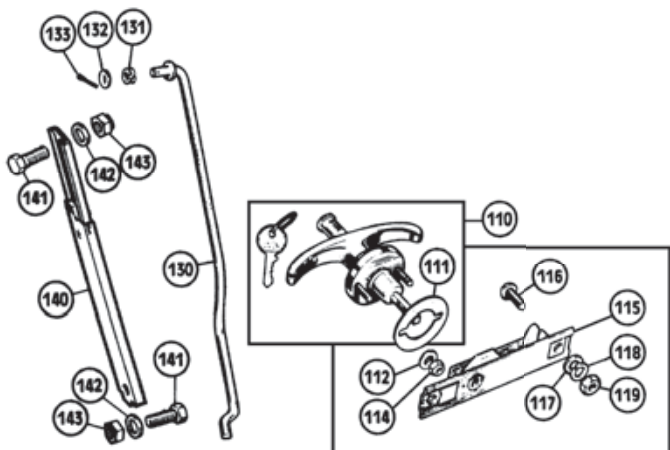
|     |         |        |                      |   |               |
|-----|---------|--------|----------------------|---|---------------|
| 110 | AHA6357 | £35.70 | HANDLE & LOCK, boot* | 1 | with two keys |
|-----|---------|--------|----------------------|---|---------------|

\*Note: This handle & lock unit is also in a kit with two door locks & a pair of keys.

|          |          |               |                                     |   |  |
|----------|----------|---------------|-------------------------------------|---|--|
| AHA6357C | £52.00   | LOCK SET, car | 1                                   |   |  |
| 111      | ALA2466  | £0.71         | GASKET, fibre, (handle to boot lid) | 1 | ] G-AN4, G-AN5, H-AN9,<br>] H-AN10, A-AN10 |
| 112      | GHF306   | £0.19         | WASHER, plain                       | 2 |  |
| 114      | 53K1420  | £0.50         | NUT, handle to boot lid             | 2 |  |
| 115      | AHA5807  | £9.80         | LATCH, boot lid                     | 1 |  |
| 116      | SH605051 | £0.20         | SCREW, latch to boot lid            | 2 |  |
| 117      | GHF300   | £0.12         | WASHER, plain                       | 2 |  |
| 118      | GHF331   | £0.12         | WASHER, locking                     | 2 |  |
| 119      | GHF200   | £0.12         | NUT                                 | 2 |  |
| 120      | AHA5810  | £13.86        | STRIKER PLATE                       | 1 |  |
| 121      | PMZ308   | £0.18         | SCREW                               | 2 | ] striker plate to rear panel<br>] support |
| 122      | WL700101 | £0.12         | WASHER, locking                     | 2 |  |
| 123      | GHF306   | £0.19         | WASHER, plain                       | 2 |  |

**Boot Lid Stay**

|     |          |        |                           |   |  |
|-----|----------|--------|---------------------------|---|--|
| 130 | AHA5811  | £9.22  | STAY ROD, boot lid        | 1 | ] G-AN4, To G-AN5-89500,<br>] H-AN9, To H-AN10-86300           |
| 131 | AJD7722  | £0.20  | WASHER, thackery          | 1 |  |
| 132 | GHF300   | £0.12  | WASHER, plain             | 1 |  |
| 133 | GHF502   | £0.12  | SPLIT PIN                 | 1 |  |
| 134 | AAA1524  | £5.00  | CLIP, stay rod stowage    | 1 |  |
| 135 | AB606031 | £0.20  | SCREW, clip to boot lid   | 2 |  |
| 140 | AHA9716  | £14.70 | TELESCOPIC STAY, boot lid | 1 | ] From G-AN5-89501, G-AN6,<br>] From H-AN10-86301,<br>] A-AN10 |
| 141 | SH604051 | £0.19  | SCREW                     | 2 |  |
| 142 | GHF300   | £0.12  | WASHER, plain             | 4 |  |
| 143 | GHF221   | £0.24  | NUT, nyloc                | 2 |  |



## Decals, Plates & Transfers

Note: Please see the Accessories section for further details of decals, plates and transfers.

Many different decals & plates were fitted to Sprites & Midgets during their production life. The meaning or usefulness of the plates varied from critical (for instance chassis plates) to informative (component manufacturers' identifications and names).

The following is a listing of the decals and plates by area of fitment to the car, qualified by application notes when different products were used on different specification models. For the greater part of this section, application notes can only be of a fairly vague nature, usually change points are shown here by year (and these can only be regarded as approximate), because there are no records available to detail precisely when particular decals were fitted.

Chassis number plates & Engine number plates are supplied blank; i.e. printed with the correct design (where relevant) but with the areas for your own vehicle's identification numbers left unfilled.

### Chassis Number Plates

| Part Number | Price £ea. | Description                               | Req. | Details                 |
|-------------|------------|---|------|-------------------------|
| CRCP310     | £3.71      | PLATE, chassis no., 'MG Car Company'      | 1    | Midget (To 1969)        |
| CRCP379     | £12.70     | PLATE, chassis no., 'Austin'              | 1    | Sprite (To 1969)        |
| CRCP339     | £4.78      | PLATE, chassis no., 'Austin Morris Group' | 1    | Sprite/Midget (1970-0n) |

### Engine Number Plate & Decals

|          |       |   |   |                            |
|----------|-------|---|---|----------------------------|
| CRCP343A | £1.70 | PLATE, engine no.                       | 1 | All 1275cc engines         |
| CRST134  | £1.14 | DECAL, rocker cover, 'MG'               | 1 | Midget engines (To 1970)   |
| CRST136  | £2.90 | DECAL, rocker cover, 'Austin'           | 1 | Sprite engines (To 1970)   |
| CRST137  | £1.80 | DECAL, rocker cover, 'Weslake Patents'  | 1 | all engines (Up To 1970)   |
| CRST126  | £0.98 | DECAL, rocker cover, 'British Leyland'  | 1 | all engines (From 1970-77) |
| CRTR202A | £3.10 | TRANSFER, front air cleaner, 'Coopers'  | 1 | all engines (To 1971)      |
| CRTR202B | £2.10 | TRANSFER, rear air cleaner, 'Coopers'   | 1 |                            |
| CRST119  | £1.10 | DECAL, both air cleaners, 'Unipart'     | 2 | 1275cc engines (From 1971) |
| CRST156  | £2.45 | DECAL, ignition coil, 'Lucas HA12 type' | 1 | all 1275cc engines         |
| CRST255  | £3.70 | LABEL SET, HT lead numbering            | 1 | all engines                |

### Under Bonnet Decals

|         |       |   |   |   |
|---------|-------|---|---|---|
| CRST124 | £1.33 | DECAL, screen washer, 'Tudor'   | 3 | round containers only                         |
| CRST191 | £2.84 | DECAL, battery, 'Lucas'   | 1 | 1960's fitment                                |
| CRCP302 | £2.20 | DECAL, heater box, 'Smiths'   | 1 | (1967) heaters only                           |
| CRST130 | £0.55 | DECAL, heater box, 'Smiths'   | 1 | (1968-76)                                     |
| CRST129 | £0.98 | DECAL, heater box, 'SI', (Smiths Industries)  | 1 | (1976-0n)                                     |
| CRST128 | £1.10 | DECAL, fan motor, 'Direction of rotation'   | 1 | all heater fan motors                         |
| CRCP303 | £2.75 | PLATE, heater box, 'Caution'<br>(Drainage instructions).                                | 1 | (1967) heaters only                           |
| CRST127 | £0.94 | PLATE, heater box, 'Caution'<br>(Drainage instructions).                                | 1 | (1968-0n)                                     |
| CRST166 | £0.94 | DECAL, bonnet landing panel, 'Unipart'<br>(Important (replacement parts instructions)). | 1 | (1975-0n)                                     |
| CRST113 | £1.24 | DECAL, bonnet landing panel<br>(Important this vehicle is wired neg. earth').           | 1 | (1968-74)                                     |
| CRST115 | £1.33 | DECAL, bulkhead<br>(Important warning this vehicle is wired negative earth').           | 1 | (1975-0n)                                     |
| CRST117 | £1.55 | DECAL, bulkhead<br>(Warning do not run engine with battery disconnected').              | 1 | (1970-74)                                     |
| CRST118 | £1.33 | DECAL, radiator cowl<br>(This plug must not be removed when engine is hot').            | 1 | (1968-0n) (cross flow radiator fitted models) |
|         |       | DECAL, radiator cowl<br>(Bluecol - do not drain').                                      | 1 | (1968-0n)                                     |

### Electric Fuel Pump

|         |       |   |   |                                   |
|---------|-------|---|---|-----------------------------------|
| CRST212 | £2.24 | TAPE, self adhesive,<br>(SU. guaranteed factory Replacement unit'). | 1 | (1967-74)<br>(1275cc models only) |
|---------|-------|---|---|-----------------------------------|

### Interior of Car

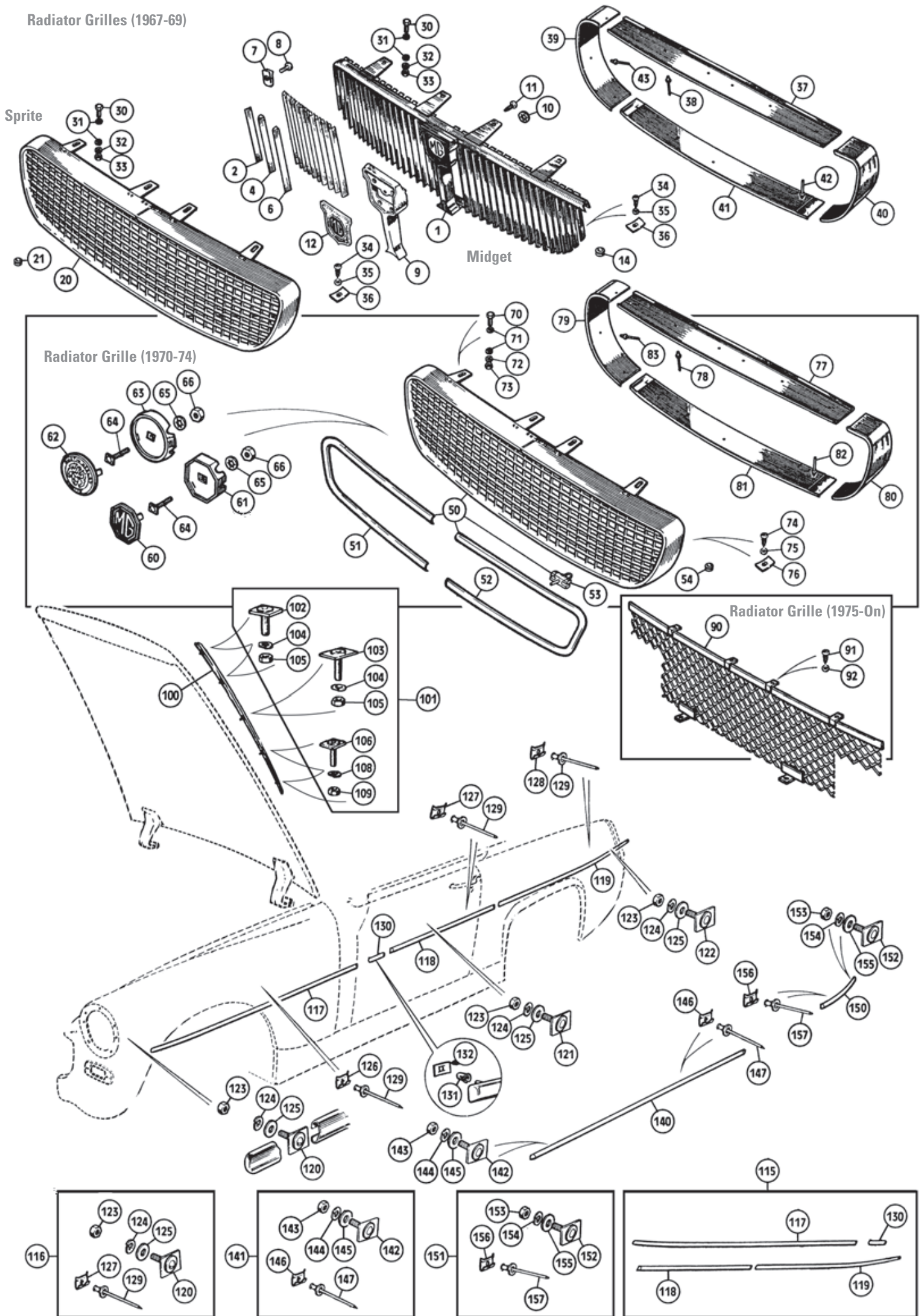
|         |       |   |   |                                     |
|---------|-------|---|---|-------------------------------------|
| CRST123 | £3.05 | TRANSFER, speedometer face<br>(Important when resetting trip counters). | 1 | all models                          |
| CRST125 | £1.60 | DECAL, windscreen, 'Triplex Laminated'                                  | 1 | models fitted with laminated screen |
| CRST114 | £1.33 | DECAL, hood header rail, 'LIFT HERE'<br>(Hood release instructions).    | 1 | all models                          |
| CRST170 | £2.24 | PLATE, fascia, 'Midget 50th Anniversary'                                | 1 | (1979 models)                       |

### Tax Disc Holder

For owners of Sprites & Midgets outside the British Isles, the tax ('road fund licence') disc holder is not required. However, it makes an ideal holder for a car park pass or permit, while giving your British sports car that extra little authentic touch.

|         |       |   |     |                        |
|---------|-------|---|-----|------------------------|
| CRLH400 | £4.06 | TAX DISC HOLDER, 'MG' Logo              | a/r | brown on cream         |
| CRLH401 | £3.71 | TAX DISC HOLDER, 'MG' Logo              | a/r | gold on black          |
| TDH103  | £1.80 | TAX DISC HOLDER, 'MG' Logo              | a/r | black & red            |
| TDH101  | £1.80 | TAX DISC HOLDER, 'MG' Logo              | a/r | gold & red             |
| CRLH419 | NCA   | TAX DISC HOLDER, 'Austin Healey Sprite' | a/r | red & gold on black    |
| CRLH402 | £4.84 | TAX DISC HOLDER, 'BMC', (four colours)  | a/r | rosette motif on black |
| CRLH407 | NCA   | TAX DISC HOLDER, 'University Motors'    | a/r | gold on blue           |

Radiator Grilles (1967-69)



**Front Grille & Body Mouldings**

Note: Please see the Accessories section for full details of badge bars & badges.

**Radiator Grille (1967-69)**  
(G-AN4 and H-AN9)

| Ill. | Part Number | Price £ea. | Description   | Req. | Details |
|------|-------------|------------|---|------|---------|
| 1    | ARA249      | £205.00    | GRILLE  | 1    | G-AN4   |
| 2    | ARA1208     | £2.90      | GRILLE SLAT, outer, RH  | 1    |         |
|      | ARA1209     | £2.90      | GRILLE SLAT, outer, LH  | 1    |         |
| 4    | ARA1215     | £2.90      | GRILLE SLAT, (second from end), RH                                      | 1    |         |
|      | ARA1216     | £2.90      | GRILLE SLAT, (second from end), LH                                      | 1    |         |
| 6    | ARA1210     | £3.70      | GRILLE SLAT, inner  | 32   |         |
| 7    | ARH596      | £0.58      | CLIP, slat to frames  | 76   |         |
| 8    | GHF422      | £0.29      | SCREW, slat to frames   | 76   |         |
| 9    | ARA2069     | NCA        | PLINTH, late, (push fit lugs)   | 1    |         |
| 10   | PFS106      | £0.29      | CLIP, (push fix), plinth to frames                                      | 2    |         |
| 11   | PZZ1006     | NCA        | SCREW, (early type plinth to frames)                                    | 2    |         |
| 12   | ARA2148     | £9.00      | BADGE, 'MG', (glue in place)<br>(Also replaces earlier push fix badge). | 1    |         |
| 14   | ARA1259     | NCA        | GROMMET   | 4    |         |
| 20   | AHA8098     | £175.20    | GRILLE  | 1    |         |
| 21   | GHF821      | £0.20      | GROMMET   | 4    |         |
| 30   | SE604041    | £0.31      | SCREW, grille   | 4    |         |
| 31   | GHF300      | £0.12      | WASHER, plain   | 8    |         |
| 32   | GHF331      | £0.12      | WASHER, locking   | 4    |         |
| 33   | GHF200      | £0.12      | NUT   | 4    |         |
| 34   | GHF425      | £0.12      | SCREW, grille   | 2    |         |
| 35   | PWZ404      | £0.34      | WASHER, plain   | 2    |         |
| 36   | GHF713      | £0.29      | NUT, spire  | 2    |         |
| 37   | AHA5514     | £19.00     | FINISHER, bonnet edge   | 1    |         |
| 38   | DMP819      | £0.20      | RIVET, finisher to bonnet   | 6    |         |
| 39   | AHA5512     | £15.50     | FINISHER, grille aperture, (RH side)                                    | 1    |         |
| 40   | AHA5513     | £15.50     | FINISHER, grille aperture, (LH side)                                    | 1    |         |
| 41   | AHA5515     | £22.70     | FINISHER, grille aperture, (lower)                                      | 1    |         |
| 42   | DMP819      | £0.20      | RIVET, lower finisher to front valance                                  | 4    |         |
| 43   | RA608176    | £0.72      | RIVET, side finishers to front wings                                    | 6    |         |

**Radiator Grille (1970-74)**  
(G-AN5, H-AN10 and A-AN10)

|    |          |         |  |   |       |                |
|----|----------|---------|--|---|-------|----------------|
| 50 | AHA9925  | £257.50 | GRILLE                                 | 1 | G-AN5 |                |
| 51 | AHA9315  | £26.90  | MOULDING, grille, RH                   | 1 |       |                |
| 52 | AHA9316  | £26.90  | MOULDING, grille, LH                   | 1 |       |                |
| 53 | BHA5008  | £0.40   | CLIP, moulding to grille               | 8 |       |                |
| 54 | GHF821   | £0.20   | GROMMET                                | 4 |       |                |
| 60 | AHA9318  | £8.00   | BADGE, 'MG'                            | 1 |       |                |
| 61 | AHA9319  | £17.50  | PLINTH, badge                          | 1 |       |                |
| 62 | AHA9662  | NCA     | BADGE, 'Austin Healey Sprite'          | 1 |       | H-AN10         |
|    | AHA9915  | NCA     | BADGE, 'Austin Sprite'                 | 1 |       |                |
| 63 | AHA9661  | NCA     | PLINTH, badge                          | 1 |       | H-AN10, A-AN10 |
| 64 | AHA9482  | £2.54   | STUD PLATE, plinth to grille           | 1 |       |                |
| 65 | WF704061 | NCA     | WASHER, shakeproof                     | 1 |       |                |
| 66 | NH806011 | £0.18   | NUT                                    | 1 |       |                |
| 70 | SE604041 | £0.31   | SCREW, grille                          | 4 |       |                |
| 71 | GHF300   | £0.12   | WASHER, plain                          | 8 |       |                |
| 72 | GHF331   | £0.12   | WASHER, locking                        | 4 |       |                |
| 73 | GHF200   | £0.12   | NUT                                    | 4 |       |                |
| 74 | GHF425   | £0.12   | SCREW, grille                          | 2 |       |                |
| 75 | PWZ404   | £0.34   | WASHER, plain                          | 2 |       |                |
| 76 | GHF713   | £0.29   | NUT, spire                             | 2 |       |                |
| 77 | AHA5514  | £19.00  | FINISHER, bonnet edge                  | 1 |       |                |
| 78 | DMP819   | £0.20   | RIVET, finisher to bonnet              | 6 |       |                |
| 79 | AHA9450  | £29.80  | FINISHER, grille aperture, (RH side)   | 1 |       |                |
| 80 | AHA9451  | £29.80  | FINISHER, grille aperture, (LH side)   | 1 |       |                |
| 81 | AHA9449  | £25.50  | FINISHER, grille aperture, (lower)     | 1 |       |                |
| 82 | DMP819   | £0.20   | RIVET, lower finisher to front valance | 4 |       |                |
| 83 | RA608176 | £0.72   | RIVET, side finishers to front wings   | 6 |       |                |

**Radiator Grille (1975-On)**  
(G-AN6 models)

|    |          |        |                         |   |
|----|----------|--------|-------------------------|---|
| 90 | CHA478   | £27.40 | GRILLE, mild steel      | 1 |
|    | CHA478SS | £52.80 | GRILLE, stainless steel | 1 |
| 91 | GHF423   | £0.18  | SCREW, grille           | 6 |
| 92 | PWZ203   | £0.12  | WASHER, plain           | 6 |

**Body Mouldings**

Until 1970, Sprites did not wear any body mouldings. Midgets of that period however, used both upper side mouldings (waist) and a large centre moulding on the bonnet (although the bonnet moulding was theoretically deleted from 1969 production). All of these types of moulding were dropped for the 1970 model year. Instead all Sprites and Midgets from that point onwards were fitted with long, one piece

mouldings to visually separate the satin black sills from the colour of the rest of the body. Midget 1500cc's went one step further, using extra short mouldings on the lower rear quarters of the rear wings (below which the wings were painted satin black), the purpose being to join the thick black lines of each sill to the similarly thick black side profile of the rear rubber bumper. All of the different types of bright finished body mouldings on Sprites & Midgets are water traps. The panels to which they are attached should be suitably treated to retard the progress of the dreaded 'tin worm'. Ideally, the holes for fixing the mouldings should be pierced in the panels prior to paint finishing. This does not always happen, a hole is often drilled through a painted panel and a fastener inserted without any form of corrosion protection on the exposed raw steel around the edge of the hole. Applying Waxoyl products both in the hole and, on the fixing before and after installation should help. Any excess can be easily wiped away with a rag moistened with a suitable solvent such as white spirit.

**Bonnet Centre Moulding**  
(To G-AN4-66225 Only)

|     |           |        |  |   |
|-----|-----------|--------|--|---|
| 100 | 14A7074   | £60.00 | MOULDING, bonnet centre                  | 1 |
| 101 | 14A7074FK | £10.20 | FITTING KIT, bonnet moulding             |   |
| 102 | AHA5700   | £2.45  | STUD PLATE, front two positions          | 2 |
| 103 | AHH6360   | £0.48  | STUD PLATE, centre position              | 1 |
| 104 | WL700101  | £0.12  | WASHER, locking, (front three positions) | 3 |
| 105 | GHF206    | £0.08  | NUT, front three positions               | 3 |
| 106 | AHA6257   | £3.44  | STUD PLATE, second rearmost position     | 1 |
| 107 | AHA5702   | £2.24  | STUD PLATE, rear position                | 1 |
| 108 | WL700061  | £0.14  | WASHER, locking, (rear two positions)    | 2 |
| 109 | NH806011  | £0.18  | NUT, rear two positions                  | 2 |

**Upper Side Mouldings**  
(G-AN4 only)

|     |            |         |                                |   |                 |
|-----|------------|---------|--------------------------------|---|-----------------|
| 115 | AHA5825SET | £131.20 | WING MOULDING SET, upper side  | 1 | waist mouldings |
| 116 | AHA5825SFK | £31.60  | FITTING KIT, wing moulding set | 1 |                 |
| 117 | AHA5825    | £20.00  | MOULDING, front wing           | 2 |                 |
| 118 | AHA5824    | £19.30  | MOULDING, door, LH             | 1 |                 |
|     | AHA5823    | £19.30  | MOULDING, door, RH             | 1 |                 |
| 119 | AHA5818    | £20.80  | MOULDING, rear wing*           | 2 |                 |

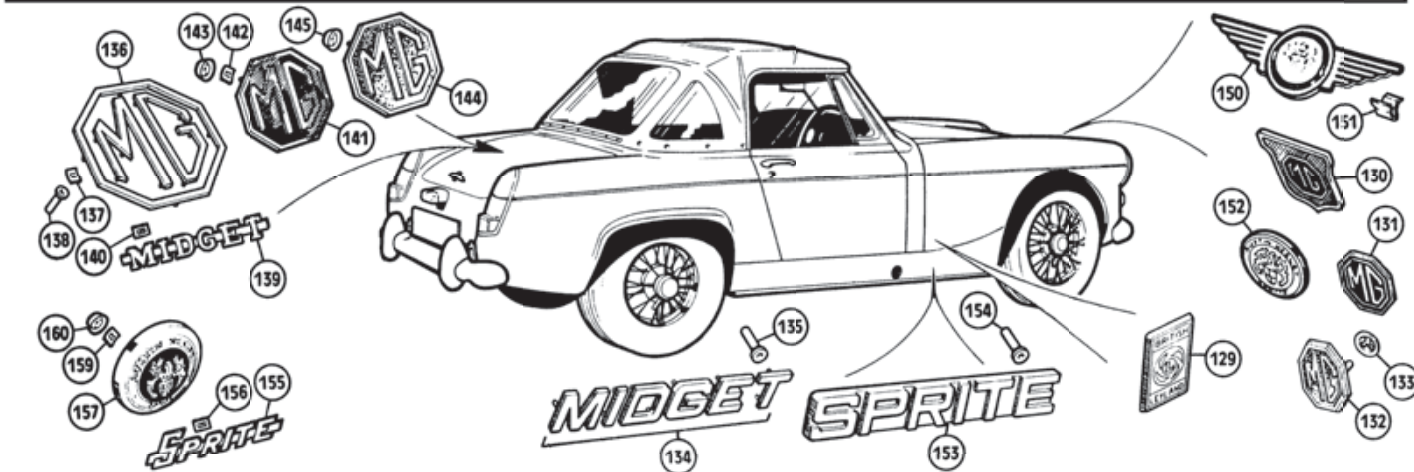
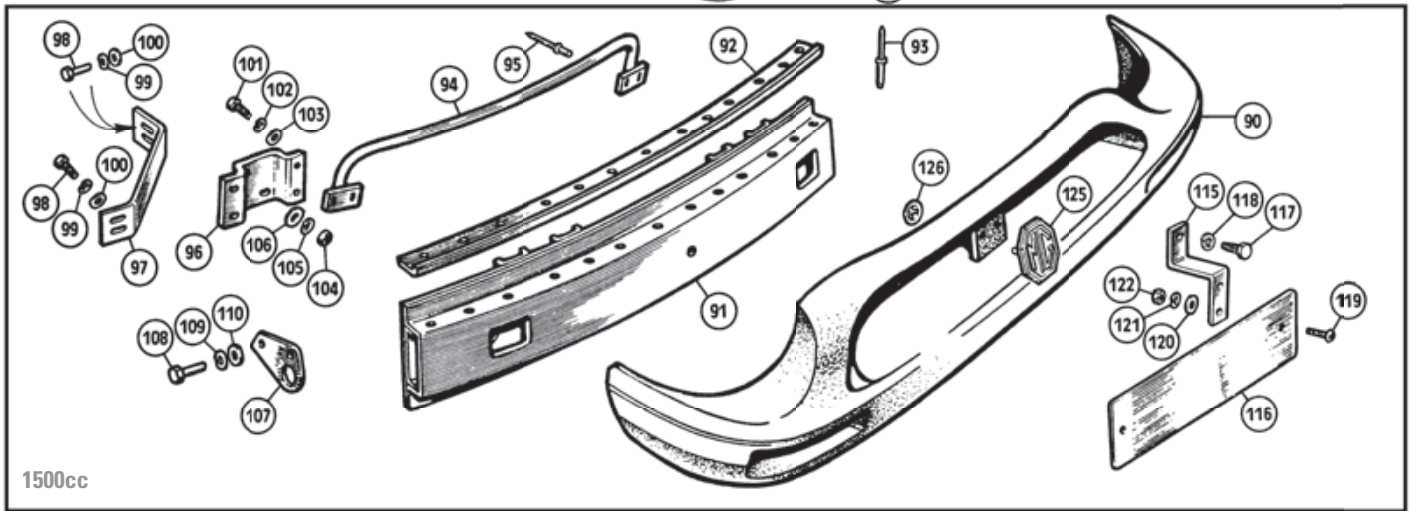
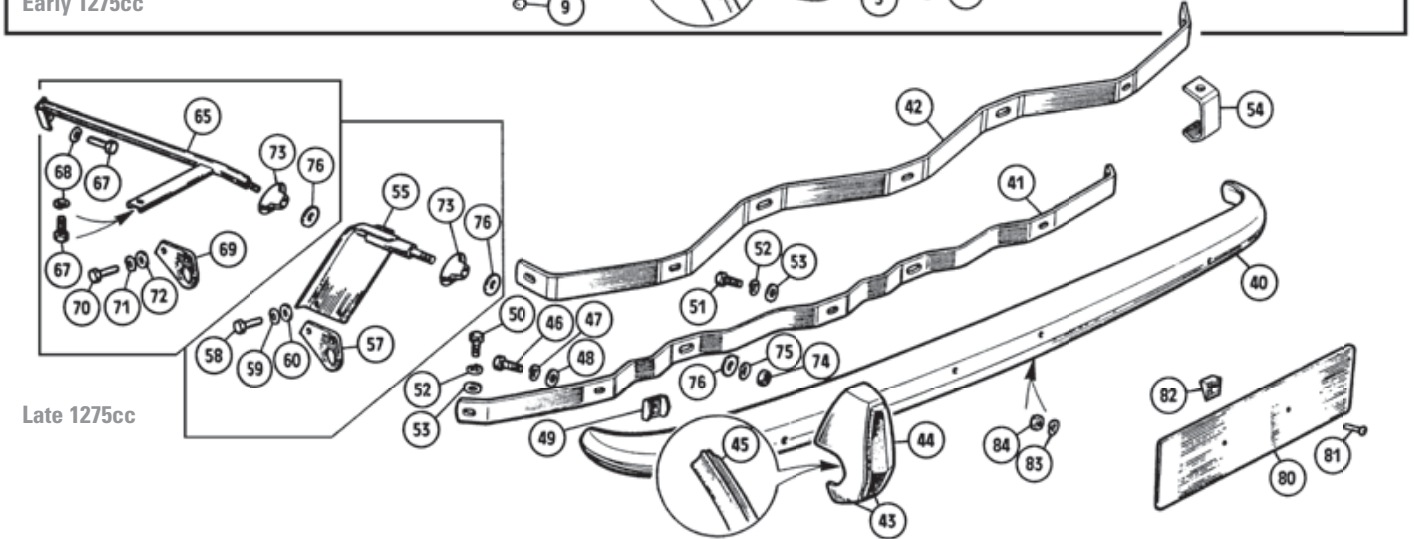
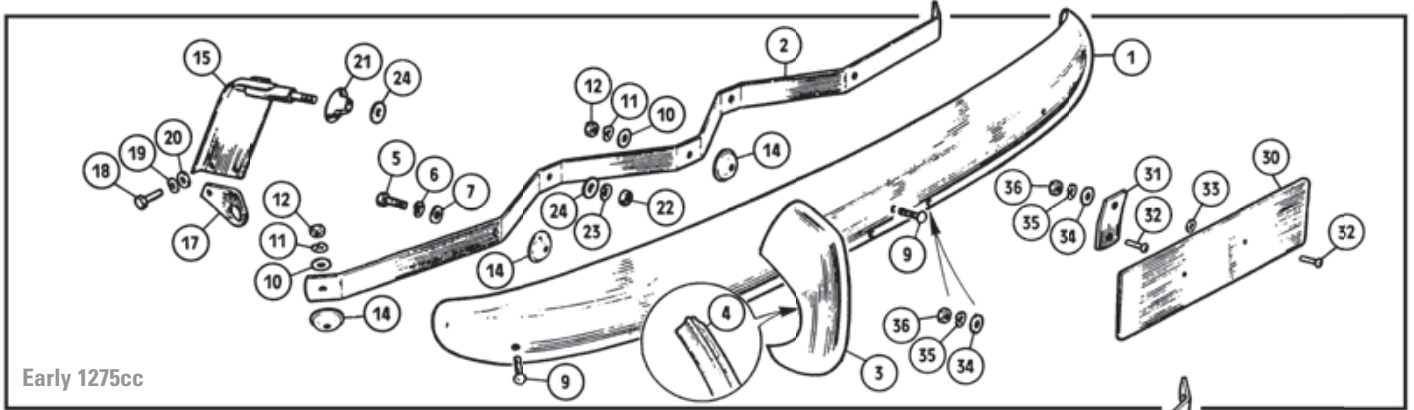
\*Note: When a moulding is fitted to a new rear wing, ensure that it runs level and in line with the front wing and door mouldings, from the 'B' post back to approximately half way along the rear wing. From this point, it should adopt a slight downward curve to finish with its top edge level with the joint between the two lenses of the rear lamp unit. To achieve this, the curve can be gently set into the moulding by hand when installing.

The fixing holes are of course critical to the final placing of the trim. The height and position of these holes can be determined by sticking a line of masking tape to the panel and adjusting it until it is visually satisfactory (if you run the masking tape on a dead straight line from one end of the rear wing to the other, stand back from the side of the car and you will see why it should have a curve in it). The masking tape will also serve as paint work protection while the fixing holes are being drilled in the panel.

|     |          |       |  |    |
|-----|----------|-------|--|----|
| 120 | AHA9447  | £1.24 | STUD PLATE, front end of front wing      | 2  |
| 121 | AHA9447  | £1.24 | STUD PLATE, centre of door               | 2  |
| 122 | AHA9447  | £1.24 | STUD PLATE, rear end of rear wing        | 2  |
| 123 | NH105041 | £0.08 | NUT, stud plate to wing or door          | 6  |
| 124 | WL700101 | £0.12 | WASHER, locking                          | 6  |
| 125 | GHF306   | £0.19 | WASHER, plain                            | 6  |
| 126 | ALA3647  | £0.32 | CLIP, moulding to front wing             | 16 |
| 127 | ALA3647  | £0.32 | CLIP, moulding to door                   | 10 |
| 128 | ALA3647  | £0.32 | CLIP, moulding to rear wing              | 14 |
| 129 | RA607096 | £0.35 | RIVET, clip to wing or door              | 40 |
| 130 | AHA5822  | £9.30 | MOULDING, 'A' post                       | 2  |
| 131 | GHF1531  | £0.22 | CLIP, front moulding lug to 'A' post     | 2  |
| 132 | PFS104   | £0.16 | SPIRE NUT, rear moulding lug to 'A' post | 2  |

**Lower Side Mouldings**  
(G-AN5; G-AN6; H-AN9; H-AN10; A-AN10)

|     |           |        |                                  |    |
|-----|-----------|--------|----------------------------------|----|
| 140 | AHA9440   | £17.20 | MOULDING, sill                   | 2  |
| 141 | HMP815010 | £12.30 | FITTING KIT, sill mouldings      | 1  |
| 142 | AHA9447   | £1.24  | STUD PLATE, front end of sill    | 2  |
| 143 | NH105041  | £0.08  | NUT, stud plate to sill          | 2  |
| 144 | WL700101  | £0.12  | WASHER, locking                  | 2  |
| 145 | GHF306    | £0.19  | WASHER, plain                    | 2  |
| 146 | ALA3647   | £0.32  | CLIP, moulding to sill           | 14 |
| 147 | RA607096  | £0.35  | RIVET, clip to sill              | 14 |
| 150 | CHA348    | £11.40 | MOULDING, LH, rear wing          | 1  |
|     | CHA347    | £11.40 | MOULDING, RH, rear wing          | 1  |
| 151 | HMP815011 | £7.40  | FITTING KIT, rear wing mouldings | 1  |
| 152 | AHA9447   | £1.24  | STUD PLATE, rear end of wing     | 2  |
| 153 | NH105041  | £0.08  | NUT, stud plate to wing          | 2  |
| 154 | WL700101  | £0.12  | WASHER, locking                  | 2  |
| 155 | GHF306    | £0.19  | WASHER, plain                    | 2  |
| 156 | ALA3647   | £0.32  | CLIP, moulding to wing           | 6  |
| 157 | RA607096  | £0.35  | RIVET, clip to wing              | 6  |





Front Bumpers & Badges

Front Bumper & Number Plate (1967-69)

(G-AN4 and H-AN9)

| Ill. | Part Number | Price £ea. | Description                                     | Req. | Details                |
|------|-------------|------------|---|------|------------------------|
| 1    | AHA5695     | £110.00    | BUMPER, front                                   | 1    |                        |
| 2    | AHA5696     | £35.00     | SPRING BAR                                      | 1    |                        |
| 3    | AHA5686     | £30.00     | OVERRIDER                                       | 2    |                        |
| 4    | 552218      | £0.32      | PACKING STRIP, overrider                        | 4    |                        |
| 5    | BH606111    | £1.10      | BOLT, overrider & blade to spring bar           | 2    |                        |
| 6    | GHF333      | £0.19      | WASHER, locking                                 | 2    |                        |
| 7    | GHF302      | £0.30      | WASHER, plain                                   | 2    |                        |
| 9    | 554700K     | £1.52      | BOLT KIT, bumper mounting, chrome               | 3    | includes items 11 & 12 |
| 10   | GHF302      | £0.30      | WASHER, plain                                   | 3    |                        |
| 11   | GHF333      | £0.19      | WASHER, locking                                 | 3    |                        |
| 12   | GHF202      | £0.12      | NUT   | 3    |                        |
| 14   | 11B5721     | £0.73      | PACKING PIECE, spring bar to blade              | 5    |                        |
| 15   | AHA5521     | £25.20     | BRACKET, bumper to chassis, RH                  | 1    |                        |
|      | AHA5522     | £25.20     | BRACKET, bumper to chassis, LH                  | 1    |                        |
| 17   | AHA6498     | £9.66      | TOWING EYE                                      | 2    |                        |
| 18   | GHF105      | £0.24      | SCREW, towing eye & bracket to chassis          | 4    |                        |
| 19   | GHF333      | £0.19      | WASHER, locking                                 | 4    |                        |
| 20   | GHF302      | £0.30      | WASHER, plain                                   | 4    |                        |
| 21   | AAA1645     | £0.40      | GROMMET, front valance                          | 2    |                        |
| 22   | GHF204      | £0.22      | NUT, spring bar to bracket                      | 2    |                        |
| 23   | GHF335      | £0.24      | WASHER, locking                                 | 2    |                        |
| 24   | PWZ208      | £0.72      | WASHER, plain                                   | 4    |                        |
| 30   | ALK3268     | £5.18      | SUPPORT, front number plate                     | 1    | mild steel             |
|      | ALK3268SS   | £9.01      | SUPPORT, front number plate                     | 1    | stainless steel        |
| 31   | AHH8177     | £4.27      | BRACKET, support to bumper blade                | 2    |                        |
| 32   | SE604051    | £0.29      | SCREW   | 4    |                        |
|      |             |            | (Support to bracket & bracket to bumper blade). |      |                        |
| 33   | AHH5712     | £0.76      | WASHER, spacing, support to bracket             | 2    |                        |
| 34   | GHF300      | £0.12      | WASHER, plain                                   | 4    |                        |
| 35   | GHF331      | £0.12      | WASHER, locking                                 | 4    |                        |
| 36   | GHF200      | £0.12      | NUT   | 4    |                        |

Front Bumper & Number Plate (1970-74)

(G-AN5, H-AN10 and A-AN10)

|    |           |         |  |   |                                 |
|----|-----------|---------|--|---|---------------------------------|
| 40 | AHA9453   | £136.00 | BUMPER, front                                | 1 |                                 |
| 41 | CHA42     | £47.20  | SPRING BAR                                   | 1 | To G-AN5-123730, H-AN10, A-AN10 |
|    |           |         |  | 1 | From G-AN5-123731               |
| 42 | CHA42     | £47.20  | SPRING BAR                                   | 1 |                                 |
| 43 | AHA9633   | £34.50  | OVERRIDER                                    | 2 |                                 |
| 44 | AHA9677   | £5.75   | RUBBER FACING, overrider                     | 2 |                                 |
| 45 | 552218    | £0.32   | PACKING STRIP, overrider                     | 4 |                                 |
| 46 | BH606161  | £0.35   | BOLT, overrider & bumper to spring bar       | 2 |                                 |
| 47 | GHF333    | £0.19   | WASHER, locking                              | 2 |                                 |
| 48 | GHF302    | £0.30   | WASHER, plain                                | 2 |                                 |
| 49 | AHA9460X  | £1.39   | SPACER, bumper to spring bar                 | 2 |                                 |
| 50 | SH605061  | £0.13   | SCREW, outer ends of spring bar              | 2 |                                 |
| 51 | SH605071  | £0.40   | SCREW, centre of spring bar                  | 1 |                                 |
| 52 | GHF332    | £0.19   | WASHER, locking                              | 3 |                                 |
| 53 | GHF301    | £0.10   | WASHER, plain                                | 3 |                                 |
| 54 | CHA43     | NCA     | REINFORCEMENT                                | 2 | From G-AN5-123731               |
| 55 | AHA5521   | £25.20  | BRACKET, bumper to chassis, RH               | 1 |                                 |
|    | AHA5522   | £25.20  | BRACKET, bumper to chassis, LH               | 1 |                                 |
| 57 | AHA6498   | £9.66   | TOWING EYE                                   | 2 | To G-AN5-138800, H-AN10, A-AN10 |
| 58 | GHF105    | £0.24   | SCREW, towing eye to chassis                 | 4 |                                 |
| 59 | GHF333    | £0.19   | WASHER, locking                              | 4 |                                 |
| 60 | GHF302    | £0.30   | WASHER, plain                                | 4 |                                 |
| 65 | CHA182    | NCA     | BRACKET, bumper to chassis, RH               | 1 |                                 |
|    | CHA183    | NCA     | BRACKET, bumper to chassis, LH               | 1 |                                 |
| 67 | SH604051  | £0.19   | SCREW  | 4 |                                 |
|    |           |         | (Bracket to radiator support & crossmember). |   |                                 |
| 68 | GHF331    | £0.12   | WASHER, locking                              | 4 | From G-AN5-138800               |
| 69 | AHA6498   | £9.66   | TOWING EYE                                   | 2 |                                 |
| 70 | SH606061  | £0.50   | SCREW, towing eye to chassis                 | 4 |                                 |
| 71 | GHF333    | £0.19   | WASHER, locking                              | 4 |                                 |
| 72 | GHF302    | £0.30   | WASHER, plain                                | 4 |                                 |
| 73 | AAA1645   | £0.40   | GROMMET, front valance                       | 2 |                                 |
| 74 | GHF204    | £0.22   | NUT, spring bar to bracket                   | 2 |                                 |
| 75 | GHF335    | £0.24   | WASHER, locking                              | 2 |                                 |
| 76 | PWZ208    | £0.72   | WASHER, plain                                | 4 |                                 |
| 80 | ALK3268   | £5.18   | SUPPORT, front number plate                  | 1 | mild steel                      |
|    | ALK3268SS | £9.01   | SUPPORT, front number plate                  | 1 | stainless steel                 |
| 81 | SE604081  | £0.40   | SCREW, support to front bumper               | 2 |                                 |
| 82 | AHA9453SP | NCA     | WEDGE, support to front bumper               | 2 |                                 |
| 83 | GHF331    | £0.12   | WASHER, locking                              | 2 |                                 |
| 84 | GHF200    | £0.12   | NUT  | 2 |                                 |

Front Bumper & Number Plate (1975-On)

(G-AN6 models)

|     |           |        |                                     |    |                            |
|-----|-----------|--------|-------------------------------------|----|----------------------------|
| 90  | BHM538    | NCA    | BUMPER MOULDING, rubber             | 1  |                            |
| 91  | CHA534    | NCA    | ARMATURE, bumper                    | 1  |                            |
| 92  | CHA254    | NCA    | RETAINER, moulding to armature      | 2  |                            |
| 93  | CHA307    | £1.03  | RIVET                               | 26 |                            |
| 94  | CHA321    | £24.10 | SUPPORT, upper moulding             | 1  |                            |
| 95  | CHA365    | NCA    | RIVET                               | 4  |                            |
| 96  | CHA298    | NCA    | SPRING BRACKET, inner, RH           | 1  |                            |
|     | CHA299    | NCA    | SPRING BRACKET, inner, LH           | 1  |                            |
| 97  | CHA250    | NCA    | SPRING BRACKET, outer               | 2  |                            |
| 98  | 13H9159   | NCA    | SCREW, outer bracket                | 8  | To G-AN6-158715,           |
| 99  | GHF333    | £0.19  | WASHER, locking                     | 8  | G-AN6-212001               |
| 100 | WC110061  | £1.03  | WASHER, plain                       | 8  |                            |
| 101 | 13H9159   | NCA    | SCREW, inner spring bracket         | 8  |                            |
| 102 | GHF333    | £0.19  | WASHER, locking                     | 8  |                            |
| 103 | WC110061  | £1.03  | WASHER, plain                       | 8  |                            |
| 104 | GHF202    | £0.12  | NUT, inner spring bracket to body   | 4  |                            |
| 105 | GHF333    | £0.19  | WASHER, locking                     | 4  |                            |
| 106 | WC110061  | £1.03  | WASHER, plain                       | 4  |                            |
| 107 | AHA6498   | £9.66  | TOWING EYE                          | 2  |                            |
| 108 | SH606061  | £0.50  | SCREW, towing eye to chassis        | 4  |                            |
| 109 | GHF333    | £0.19  | WASHER, locking                     | 4  |                            |
| 110 | GHF302    | £0.30  | WASHER, plain                       | 4  |                            |
| 115 | BHH1642   | £4.05  | BRACKET, front number plate         | 2  |                            |
| 116 | ALK3268   | £5.18  | SUPPORT, front number plate         | 1  | mild steel                 |
|     | ALK3268SS | £9.01  | SUPPORT, front number plate         | 1  | stainless steel            |
| 117 | CZK3721   | NCA    | SCREW, bracket to armature          | 2  |                            |
| 118 | GHF331    | £0.12  | WASHER, locking                     | 2  |                            |
| 119 | SE604061  | £0.34  | SCREW, support to bracket           | 2  |                            |
| 120 | GHF300    | £0.12  | WASHER, plain                       | 2  |                            |
| 121 | GHF331    | £0.12  | WASHER, locking                     | 2  |                            |
| 122 | GHF200    | £0.12  | NUT                                 | 2  |                            |
| 125 | CHA344    | NCA    | BADGE, 'MG', (silver on dark red)   | 1  | To G-AN6-171430            |
|     | CHA507    | £19.00 | BADGE, 'MG', (gold on black)        | 1  | fitted to some (1975) cars |
|     | CHA544    | £10.80 | BADGE, 'MG', (silver on black)      | 1  | From G-AN6-171431          |
|     | BHH2688   | £8.24  | BADGE, 'MG', (silver on bright red) | 1  | alternative                |
| 126 | PFS106    | £0.29  | CLIP (push fix), badge to bumper    | 2  |                            |

Badges

|     |          |       |                             |     |                               |
|-----|----------|-------|-----------------------------|-----|-------------------------------|
| 129 | CZH2717  | £5.70 | HOUSE BADGE, 'BL', plastic* | 2/1 | self adhesive, blue on silver |
|     | CZH2717X | £5.70 | HOUSE BADGE, 'BL', metal*   | 2/1 | self adhesive, blue on silver |

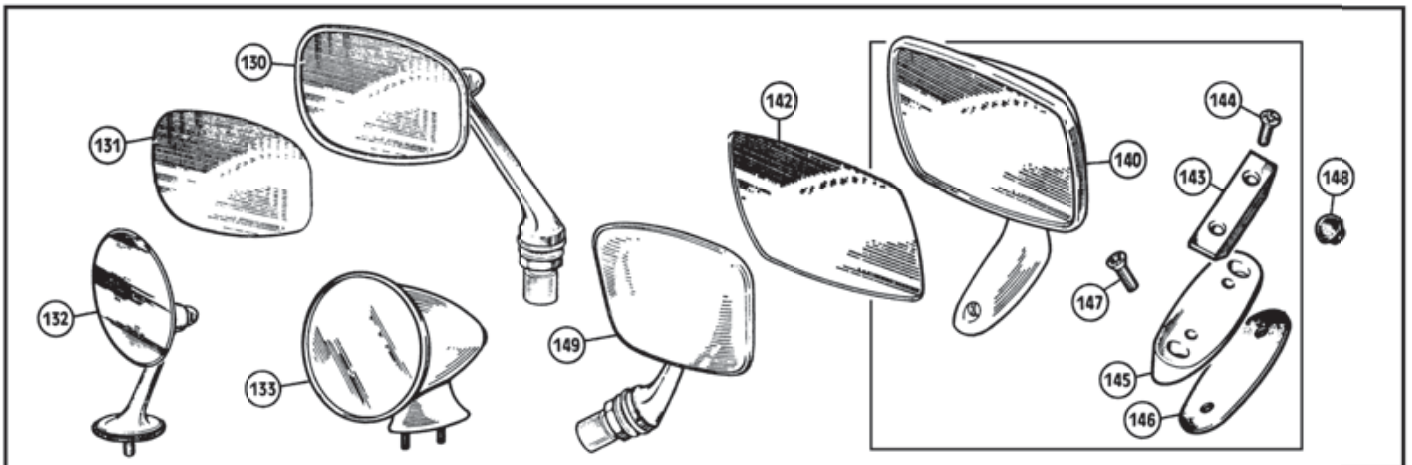
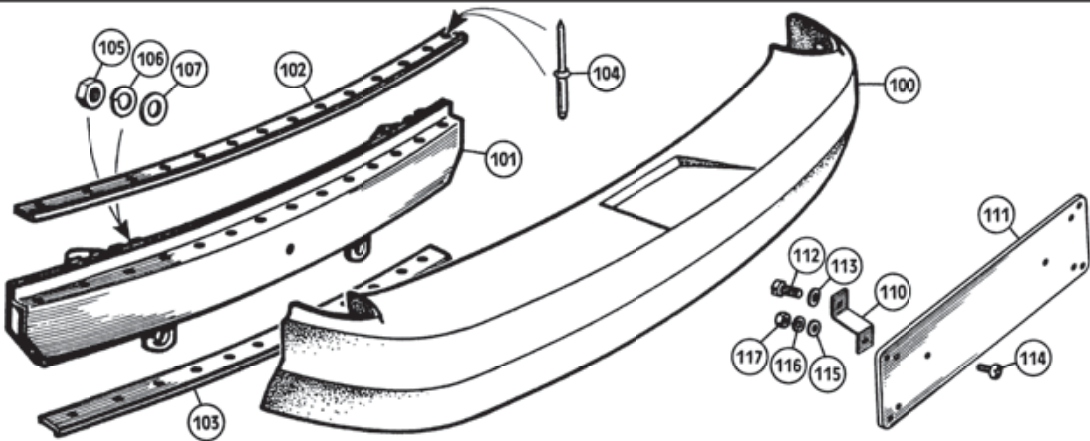
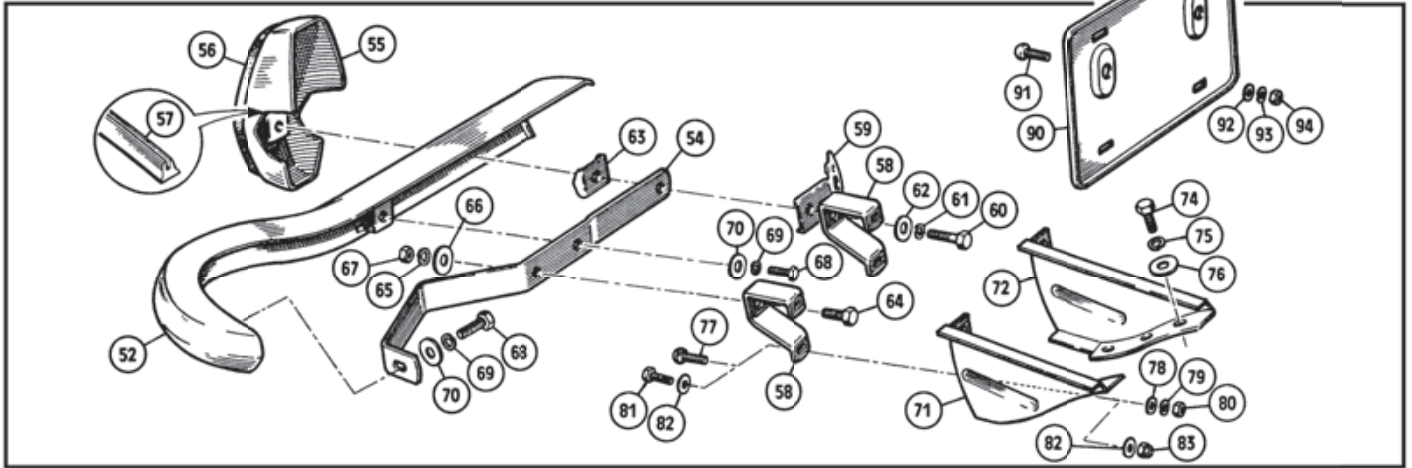
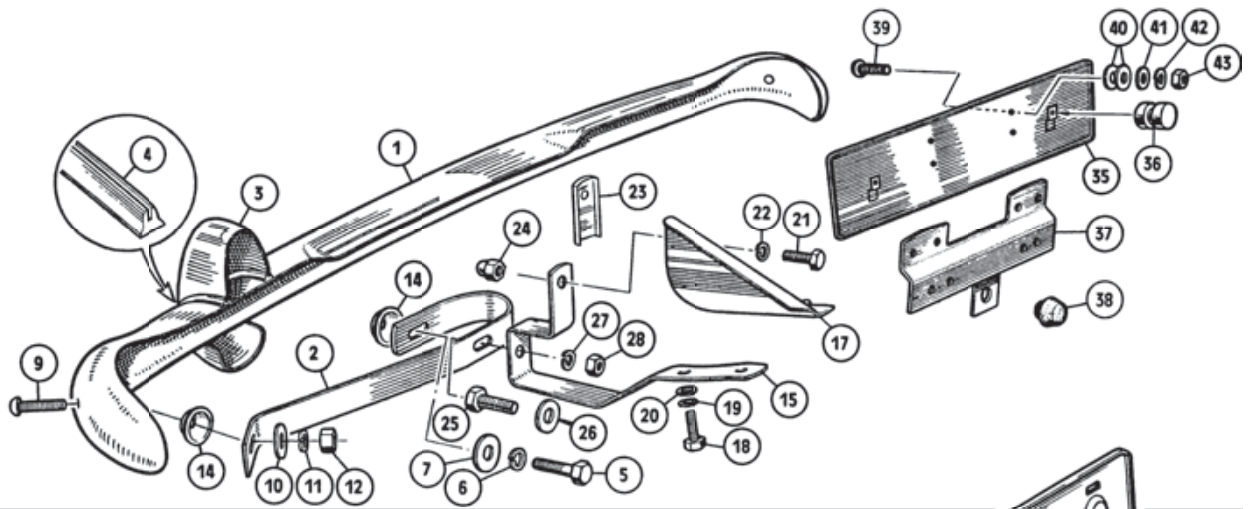
\*Note: This badge was on the rear lower corner of both front wings on H-AN10/A-AN10 cars and G-AN5 cars up to G-AN5-118598 (except Arab states, when a unique MG badge was used). From G-AN5-118599 onwards and on G-AN6 models up to 1976, only one was fitted (to the passenger's wing, depending whether RHD or LHD).

Midget Badges

|     |          |        |  |    |                        |
|-----|----------|--------|--|----|------------------------|
| 130 | ARA2148  | £9.00  | GRILLE BADGE, 'MG'                       | 1  | G-AN4                  |
| 131 | AHA9318  | £8.00  | GRILLE BADGE, 'MG'                       | 1  | G-AN5                  |
| 132 |          | NCA    | BUMPER BADGE, 'MG', see item 125         | 1  | G-AN6                  |
| 133 | PFS106   | £0.29  | CLIP, (push fix), badge to bumper        | 2  |                        |
| 134 | 18G8761  | £17.40 | SILL LETTER SET, 'Midget'                | 2  | G-AN5, G-AN6           |
| 135 | 352985A  | £0.29  | CLIP, (push fix), letters to sill        | 24 |                        |
| 136 | AHH5261C | £8.30  | BADGE, (metal-3 piece), 'MG'             | 1  |                        |
| 137 | PFS103   | £0.31  | SPIRE NUT, badge to boot lid             | 13 |                        |
| 138 | 352985A  | £0.29  | CLIP, badge to boot lid, (alternative)   | 13 | G-AN4                  |
| 139 | AHA5683  | £8.56  | BOOT BADGE, 'Midget'                     | 1  |                        |
| 140 | PFS104   | £0.16  | SPIRE NUT, 'Midget', (badge to boot lid) | 2  |                        |
| 141 | 34G252   | £12.30 | BADGE, plastic, 'MG', (silver on black)  | 1  |                        |
| 142 | PFS106   | £0.29  | SPIRE NUT, (badge to boot lid)           | 3  | G-AN5, To G-AN6-171430 |
| 143 | BHA4953  | NCA    | CLIP, badge to boot lid, (alternative)   | 3  |                        |
| 144 | CHA508   | £31.50 | BADGE, metal, 'MG', (gold on black)      | 1  | fitted to some         |
|     | BHA4953  | NCA    | CLIP, (badge to boot lid)                | 3  | cars built in (1975)   |
|     | CHA545   | £18.00 | BADGE, metal, 'MG', (silver on black)    | 1  | From G-AN6-171431      |
|     | BHA4953  | NCA    | CLIP, badge to boot lid                  | 3  |                        |

Sprite Badges

|     |          |        |  |   |                |
|-----|----------|--------|--|---|----------------|
| 150 | AHA5518  | £18.30 | BONNET BADGE, 'Austin Healey Sprite'   | 1 | H-AN9          |
| 151 | 14A5542X | £0.29  | CLIP, push fix, badge to bonnet        | 4 |                |
| 152 | AHA9662  | NCA    | GRILLE BADGE, 'Austin Healey Sprite'   | 1 | H-AN10         |
|     | AHA9915  | NCA    | GRILLE BADGE, 'Austin Sprite'          | 1 | A-AN10         |
| 153 | AHA9658  | £16.50 | SILL BADGE, 'Sprite'                   | 2 | H-AN10, A-AN10 |
| 154 | 352985A  | £0.29  | CLIP, (push fix), badge to sill        | 6 |                |
| 155 | AHA5699  | £13.80 | BOOT BADGE, 'Sprite'                   | 1 | H-AN9          |
| 156 | PFS104   | £0.16  | SPIRE NUT, (badge to boot lid)         | 2 |                |
| 157 | AHA9665  | £20.30 | BOOT BADGE, 'Austin Healey Sprite'     | 1 | H-AN10         |
|     | AHA9916  | NCA    | BOOT BADGE, 'Austin Sprite'            | 1 | A-AN10         |
| 159 | PFS106   | £0.29  | SPIRE NUT, (badge to boot lid)         | 3 | H-AN10, A-AN10 |
| 160 | BHA4953  | NCA    | CLIP, badge to boot lid, (alternative) | 3 |                |



## Rear Bumper, Fittings &amp; Mirrors

## Rear Bumpers &amp; Number Plates

When fitting bumpers to a car, note that there is potentially a lot of scope for adjustment between the bumper blade, spring bar, the assorted bracketry and the car body - many of the bolt holes are elongated for this purpose. It makes sense therefore, to loosely assemble everything on the car and only tighten up the fastenings once you are completely satisfied with the position of the bumper relative to the bodywork. If you cannot position the bumper correctly, replacing the spring bar may help: The spring bar holds the bumper blade to the correct shape. Once again, remember to smear the threads of all nuts and bolts with anti seize or copper grease, if, you want a chance of undoing them in the future.

## Rear Bumpers &amp; Number Plates (1967-69)

(G-AN4 and H-AN9)

| Ill. | Part Number | Price £ea. | Description                            | Req. | Details                |
|------|-------------|------------|--|------|------------------------|
| 1    | AHA5673     | £135.00    | BUMPER, rear                           | 1    |                        |
| 2    | AHA5675     | £10.10     | SPRING BAR                             | 2    |                        |
| 3    | AHA5686     | £30.00     | OVERRIDER                              | 2    |                        |
| 4    | 552218      | £0.32      | PACKING STRIP, overrider               | 4    |                        |
| 5    | BH606111    | £1.10      | BOLT, overrider & blade to spring bar  | 2    |                        |
| 6    | GHF333      | £0.19      | WASHER, locking                        | 2    |                        |
| 7    | GHF302      | £0.30      | WASHER, plain                          | 2    |                        |
| 9    | 554700K     | £1.52      | BOLT KIT, bumper mounting, chrome      | 2    | includes items 11 & 12 |
| 10   | GHF302      | £0.30      | WASHER, plain                          | 2    |                        |
| 11   | GHF333      | £0.19      | WASHER, locking                        | 2    |                        |
| 12   | GHF202      | £0.12      | NUT                                    | 2    |                        |
| 14   | 11B5721     | £0.73      | PACKING PIECE, spring bar              | 4    |                        |
| 15   | AHA5677     | £8.50      | BRACKET, bumper mounting, RH           | 1    |                        |
|      | AHA5678     | £8.50      | BRACKET, bumper mounting, LH           | 1    |                        |
| 17   | AHA5765     | £13.50     | SUPPORT, mounting bracket              | 2    |                        |
| 18   | SH605061    | £0.13      | SCREW, bracket/support to boot floor   | 4    |                        |
| 19   | GHF332      | £0.19      | WASHER, locking                        | 4    |                        |
| 20   | GHF301      | £0.10      | WASHER, plain                          | 4    |                        |
| 21   | SH605061    | £0.13      | SCREW, bracket/support to rear valance | 2    |                        |
| 22   | GHF332      | £0.19      | WASHER, locking                        | 2    |                        |
| 23   | AHA5679     | £9.60      | FINISHER, (chrome), mounting bracket   | 2    |                        |
| 24   | 14B2685     | £1.24      | DOME NUT, chrome                       | 2    |                        |
| 25   | GHF105      | £0.24      | SCREW, spring bar to bracket           | 2    |                        |
| 26   | GHF302      | £0.30      | WASHER, plain                          | 2    |                        |
| 27   | GHF333      | £0.19      | WASHER, locking                        | 2    |                        |
| 28   | GHF202      | £0.12      | NUT                                    | 2    |                        |
| 35   | AHA5791     | £5.80      | SUPPORT, rear number plate             | 1    | } not Germany          |
|      | AHA5791SS   | £16.60     | SUPPORT, rear number plate, s/s        | 1    |                        |
| 36   | AHA5804     | £1.24      | BUFFER, rear number plate support      | 2    |                        |
| 37   | AHA7892     | NCA        | BRACKET, number plate lamps            | 1    | } Germany only         |
| 38   | AHA5804     | £1.24      | BUFFER, bracket to rear panel          | 1    |                        |
| 39   | SE604061    | £0.34      | SCREW, support to rear panel           | 2    |                        |
| 40   | AHH5712     | £0.76      | WASHER, packing                        | a/r  |                        |
| 41   | GHF300      | £0.12      | WASHER, plain                          | 2    |                        |
| 42   | GHF331      | £0.12      | WASHER, locking                        | 2    |                        |
| 43   | GHF200      | £0.12      | NUT                                    | 2    |                        |

## Rear Bumpers &amp; Number Plates (1970 -74)

(G-AN5, H-AN10 and A-AN10)

|    |            |        |   |    |  |
|----|------------|--------|---|----|--|
| 52 | AHA9458    | £74.50 | BUMPER, rear, RH  | 1  |  |
|    | AHA9459    | £74.50 | BUMPER, rear, LH  | 1  |  |
| 54 | AHA9465    | £6.20  | SPRING BAR  | 2  |  |
| 55 | AHA9633    | £34.50 | OVERRIDER   | 2  |  |
| 56 | AHA9677    | £5.75  | RUBBER FACING, overrider  | 2  |  |
| 57 | 552218     | £0.32  | PACKING STRIP, overrider  | 4  |  |
| 58 | AHA9468    | £4.43  | BRACKET, bumper mounting  | 4  |  |
| 59 | AHA9458BKT | £26.40 | BRACKET, number plate lamp, RH                                      | 1  |  |
|    | AHA9459BKT | £26.40 | BRACKET, number plate lamp, LH                                      | 1  |  |
| 60 | BH606161   | £0.35  | BOLT  | 2  |  |
|    |            |        | (Overrider, bumper, lamp bracket & spring bar to mounting bracket). |    |  |
| 61 | GHF333     | £0.19  | WASHER, locking   | 2  |  |
| 62 | GHF302     | £0.30  | WASHER, plain   | 2  |  |
| 63 | AHA9460X   | £1.39  | SPACER, bumper to spring bar  | 2  |  |
| 64 | SH606071   | £0.25  | SCREW, spring bar   | 2  |  |
| 65 | GHF333     | £0.19  | WASHER, locking   | 2  |  |
| 66 | GHF302     | £0.30  | WASHER, plain   | 2  |  |
| 67 | GHF202     | £0.12  | NUT   | 2  |  |
| 68 | SH605061   | £0.13  | SCREW, bumper to spring bar   | 2  |  |
| 69 | GHF332     | £0.19  | WASHER, locking   | 4  |  |
| 70 | GHF301     | £0.10  | WASHER, plain   | 4  |  |
| 71 | CZJ334     | £7.30  | SUPPORT, bracket, outer, RH   | 1  |  |
| 72 | CZJ336     | £10.00 | SUPPORT, bracket, inner, RH   | 1  |  |
|    | CZJ335     | £7.30  | SUPPORT, bracket, outer, LH   | 1  |  |
|    | CZJ337     | £10.00 | SUPPORT, bracket, inner, LH   | 1  |  |
| 74 | SH605061   | £0.13  | SCREW, support to boot floor  | 12 |  |
| 75 | GHF332     | £0.19  | WASHER, locking   | 12 |  |
| 76 | GHF301     | £0.10  | WASHER, plain   | 12 |  |

|    |           |        |                                   |    |                     |
|----|-----------|--------|-----------------------------------|----|---------------------|
| 77 | 1G9840    | £1.25  | BOLT, special, (bracket to body)  | 8  | } To G-AN5-138800,  |
| 78 | GHF301    | £0.10  | WASHER, plain                     | 8  |                     |
| 79 | GHF332    | £0.19  | WASHER, locking                   | 8  | } H-AN10, A-AN10    |
| 80 | GHF201    | £0.08  | NUT                               | 8  |                     |
| 81 | GHF103    | £0.42  | SCREW, mounting bracket to body   | 8  | } From G-AN5-138801 |
| 82 | GHF301    | £0.10  | WASHER, plain                     | 16 |                     |
| 83 | GHF222    | £0.42  | NUT, nylon                        | 8  |                     |
| 90 | AHA5211   | £7.20  | BACK PLATE, number plate          | 1  |                     |
|    | AHA5211SS | £25.50 | BACK PLATE, number plate, s/steel | 1  |                     |
| 91 | SE604081  | £0.40  | SCREW, support to rear panel      | 2  |                     |
| 92 | GHF300    | £0.12  | WASHER, plain                     | 2  |                     |
| 93 | GHF331    | £0.12  | WASHER, locking                   | 2  |                     |
| 94 | GHF200    | £0.12  | NUT                               | 2  |                     |

## Rear Bumpers &amp; Number Plates (1975-On)

(G-AN6)

|     |           |        |                                    |    |                 |
|-----|-----------|--------|------------------------------------|----|-----------------|
| 100 | BHM539C   | £52.70 | BUMPER MOULDING, rubber            | 1  | shop soiled     |
| 101 | CHA536    | NCA    | ARMATURE, bumper                   | 1  |                 |
| 102 | CHA252    | £21.65 | RETAINER, upper                    | 1  |                 |
| 103 | CHA253    | £21.65 | RETAINER, lower                    | 1  |                 |
| 104 | CHA307    | £1.03  | RIVET                              | 28 |                 |
| 105 | GHF202    | £0.12  | NUT, bumper to body                | 4  |                 |
| 106 | GHF333    | £0.19  | WASHER, locking                    | 4  |                 |
| 107 | WC110061  | £1.03  | WASHER, plain                      | 4  |                 |
| 110 | BHH1642   | £4.05  | BRACKET, rear number plate         | 2  |                 |
| 111 | 14A7552Z  | £8.90  | SUPPORT, rear number plate & lamps | 1  |                 |
|     | 14A7552SS | £17.80 | SUPPORT, rear number plate & lamps | 1  | stainless steel |
| 112 | CZK3721   | NCA    | SCREW, bracket to armature         | 2  |                 |
| 113 | GHF331    | £0.12  | WASHER, locking                    | 2  |                 |
| 114 | SE604061  | £0.34  | SCREW, support to bracket          | 2  |                 |
| 115 | GHF300    | £0.12  | WASHER, plain                      | 2  |                 |
| 116 | GHF331    | £0.12  | WASHER, locking                    | 2  |                 |
| 117 | GHF200    | £0.12  | NUT                                | 2  |                 |

## Wing Mirrors

Strictly speaking, the only wing mirrors of original (factory option) style for 1967 onwards Sprites and Midgets are GAM117 and GAM118, colloquially referred to as 'Boomerang' mirrors after Desmo's well known mirrors of that type. However, the accessory mirrors also offered here will no doubt bring on waves of nostalgia when they add that final, period touch to your newly restored car.

|     |         |        |                                   |   |                |
|-----|---------|--------|-----------------------------------|---|----------------|
| 130 | GAM117  | £34.70 | WING MIRROR, 'Boomerang'          | 2 | } convex glass |
| 131 | GAM210  | NCA    | MIRROR GLASS, replacement         | 2 |                |
|     | GAM118  | £34.70 | WING MIRROR, 'Boomerang'          | 2 | } flat glass   |
|     | GAM207T | £5.50  | MIRROR GLASS, replacement, tinted | 2 |                |
| 132 | WM1904  | £12.60 | WING MIRROR, 'Lucas', RH          | 1 | } convex glass |
|     | WM1905  | £12.60 | WING MIRROR, 'Lucas', LH          | 1 |                |
|     | WM1906  | £12.60 | WING MIRROR, 'Lucas', RH          | 1 | } flat glass   |
|     | WM1907  | £12.60 | WING MIRROR, 'Lucas', LH          | 1 |                |
| 133 | GAM105  | £12.20 | RACING MIRROR                     | 2 |                |

## Door Mirrors

Sprites & Midgets from around 1970 onwards were fitted with 'Tex' door mirrors in preference to wing mirrors; as a rule the driver's side mirror would be a standard feature, while the passenger's side was optional.

Bright finished mirrors were specified for both chrome & rubber bumper fitted cars, whereas the black finished mirrors appeared to be more at home on the rubber bumper models. Note that the replacement 'Tex' mirror now available is not exactly the same as the original in the method by which it mounts on the door - an extra hole may have to be drilled (the redundant hole being covered by the mirror plinth anyway).

Owners of pre-1970 cars who prefer door mirrors to wing mirrors will find that the Triumph item listed below, while being non-original to Sprites & Midgets, compliments the ornate style of the earlier cars rather well.

|      |           |        |                               |     |                                   |
|------|-----------|--------|-------------------------------|-----|-----------------------------------|
| 140  | GAM216A   | £25.30 | DOOR MIRROR, 'Tex', LH        | 1   | } bright finish                   |
|      | GAM215A   | £25.30 | DOOR MIRROR, 'Tex', RH        | 1   |                                   |
|      | GAM262X   | £22.00 | DOOR MIRROR, 'Tex', LH        | 1   | } black finish                    |
|      | GAM261X   | £22.00 | DOOR MIRROR, 'Tex', RH        | 1   |                                   |
| 142  | GAM208T   | £5.80  | GLASS, tinted, (convex)       | a/r | } for 'Tex' type door mirrors     |
|      | GAM207T   | £5.50  | GLASS, tinted, (flat)         | a/r |                                   |
| 143  | DZB5208A  | NCA    | WEDGE PLATE                   | a/r | } for original 'Tex' mirrors only |
| 143a | CZA7164K  | £5.50  | WEDGE KIT, (plastic)          | a/r |                                   |
| 144  | GHF405    | £0.20  | SCREW, wedge plate to plinth  | a/r |                                   |
| 145  | CZH3521Z  | £9.50  | PLINTH, chrome finish         | a/r |                                   |
|      | HMP290052 | NCA    | PLINTH, black finish          | a/r |                                   |
| 146  | CZH3525   | NCA    | MOUNTING PLATE, plastic       | a/r |                                   |
| 147  | SM105161  | £0.60  | SCREW, plinth & plate to door | a/r |                                   |
| 148  | 13H8998   | £0.82  | PLUG, mirror holes in door    | a/r | } use when mirrors are not fitted |
| 149  | 622352    | £25.30 | DOOR MIRROR, 'Triumph' type   | a/r |                                   |

**Hood, Frame & Fittings**

**Hood Fasteners (Fitted To Body)**

The fasteners listed here are used to hold the hood, hood cover and optional tonneau cover and all were fitted to every car, whether the tonneau was specified or not. The studs on the hood retaining strip (see item 75 on this page) also held the hood cover & tonneau cover.

| Part Number | Price £ea. | Description                                      | Req. | Details                 |
|-------------|------------|--|------|-------------------------|
| 1           | 610624     | £0.29 METAL STUD, 'durable dot'                  | 4    | on windscreen pillars   |
| 2           | AHA7796    | NCA RIVET, (stud to windscreen pillar)           | 4    |                         |
| 3           | 97H717     | £1.00 PEG, 'Lift-the-Dot'                        | 4    |                         |
| 4           | 2K4936     | £0.20 WASHER, leather                            | 4    | on scuttle, (dash top)  |
| 5           | WL700101   | £0.12 WASHER, locking                            | 4    |                         |
| 6           | GHF206     | £0.08 NUT, peg to scuttle                        | 4    |                         |
| 7           | LFP116     | £1.30 PEG, 'Lift-the-Dot'                        | 4    | on heel board           |
| 8           | AD606043   | £0.19 SCREW, peg to heel board                   | 8    | (behind seats)          |
| 9           | 610624     | £0.29 METAL STUD, 'durable dot'                  | 2    | Inside edge of 'B' post |
| 10          | RA608236   | £0.24 RIVET, stud to inside edge of 'B' post     | 2    |                         |
| 11          | 610624     | £0.29 METAL STUD, 'durable dot'                  | 4    | on rear bulkhead        |
| 12          | 7H9868     | £0.19 BASE, stud to rear bulkhead panel          | 4    | trim panel              |
| 15          | TFP1010    | £0.76 PEG, 'Tenax', (front cockpit side)         | 2    | on cockpit side         |
| 16          | WL700101   | £0.12 WASHER, locking                            | 2    | (To G-AN4-66226 On,     |
| 17          | 14B7889    | £1.07 NUT, domed                                 | 2    | To H-AN9-77590)         |
| 20          | AHA9054    | £5.30 STRIP, 'Velcro'                            | 2    |                         |
| 21          | RMP212     | £0.24 SCREW, front, (finisher* & Velcro to body) | 2    | on cockpit side         |
| 22          | PWZ102     | £0.12 WASHER, plain                              | 2    | (To G-AN4-66226 On,     |
| 23          | WL700061   | £0.14 WASHER, locking                            | 2    | G-AN5, G-AN6,           |
| 24          | AHA9061    | £1.20 NUT, domed                                 | 2    | H-AN9-77591 On,         |
| 25          | AD606043   | £0.19 SCREW, rear, Velcro strip to body          | 2    | H-AN10, A-AN10)         |

\*Note: For rear cockpit moulding & finishers, see page 209.

|    |          |                                       |   |                 |
|----|----------|---------------------------------------|---|-----------------|
| 28 | TFP1006  | £0.56 PEG, 'Tenax', (on cockpit side) | 6 |                 |
| 29 | AHA8310  | £0.28 WASHER, plain                   | 6 | on cockpit side |
| 30 | WL700101 | £0.12 WASHER, locking                 | 6 | (all models)    |
| 31 | GHF206   | £0.08 NUT                             | 6 |                 |

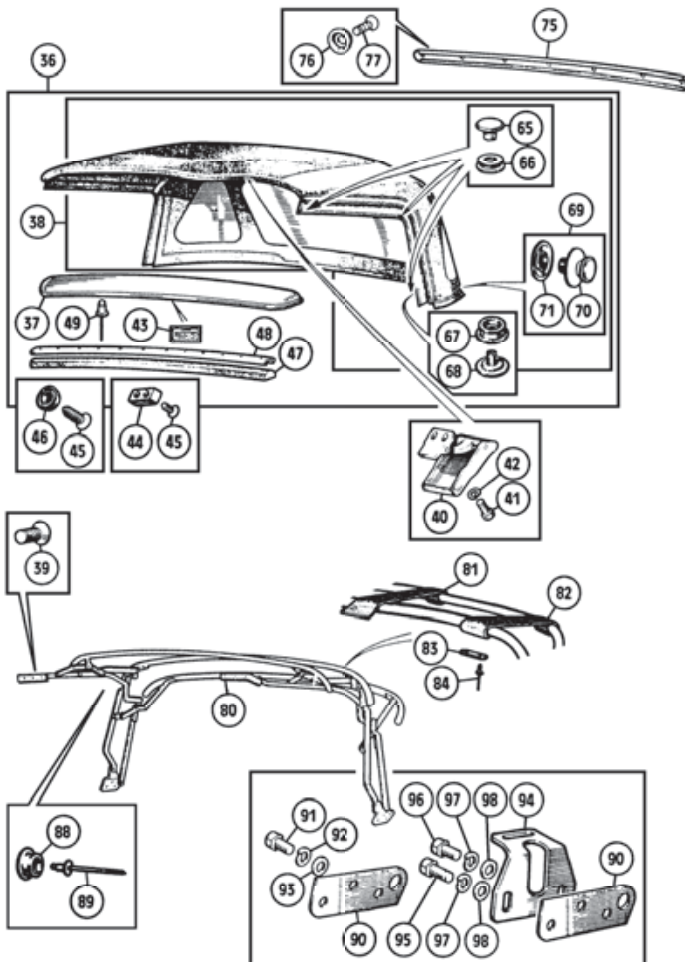
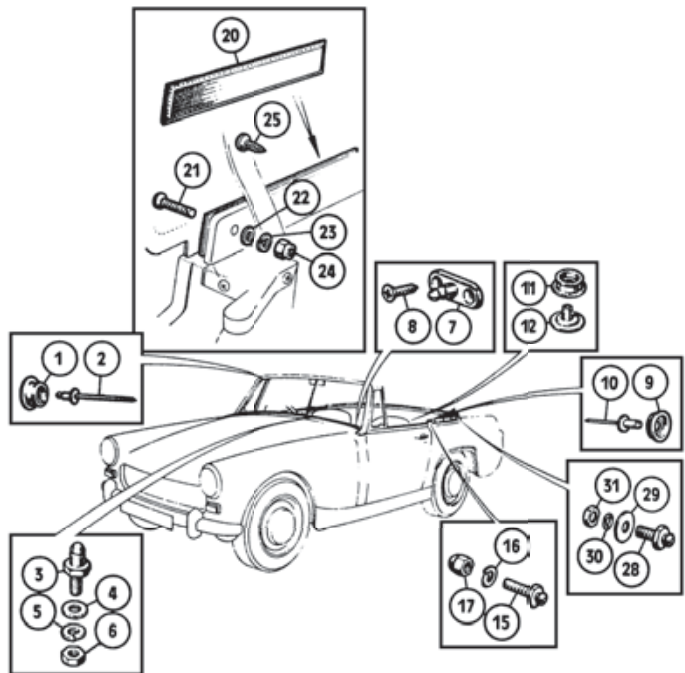
**Hood & Hood Frame**

Now to blow apart a few myths of the classic motor trade. The original material used for hood manufacture was 'Everflex'. Internally lined in grey fabric (black from 1969-On), it was replaced by a fire resistant material known as 'BLS22 CF019WFR' in 1972, pending forthcoming safety regulations. The new material was recognisable by the diamond pattern on the interior lining. There may be odd off-cuts lying in dusty trim shop stores somewhere, but essentially there is none of this hood material left. Due to the non-availability of the original hood material, the best quality hoods are now produced from ICI's 'V818' double lined material. This excellent material (the only replacement material which tailors like the original) is only discernible by experts and, has been for some time, the factory fitted hood material for sports cars other than Sprites & Midgets.

All of the hoods here use 'Vybak' windows and are constructed on the original jigs (ensuring the greatest accuracy) with all fasteners ready fitted. They may be ordered either with or without fitted header rail. Contrary to the belief of some, Sprites & Midgets from 1967 onwards had only one hood colour - black. This is still the only colour available. Hood design remained the same from 1967 through to 1979, with the exception of one small detail - from 1969 onwards a Velcro strip replaced the furthest forward Tenax fastener on each rear quarter of the hood. This later (& more widely used) hood with Velcro is the type usually found on sale today. If you wish to use this hood on a 1967 or 1968 car, two extra Tenax fasteners will have to be ordered. The same situation also applies to tonneau covers & hood covers (which of course fasten to the same area of the car's body work).

**Hood & Header Rail**

|    |          |  |    |   |
|----|----------|--|----|---|
| 36 | CHA86    | £495.00 HOOD, black, (with header rail fitted) | 1  |   |
| 37 | AHA9052  | £185.00 HEADER RAIL, black                     | 1  |   |
| 38 | CHA87    | £260.00 HOOD, black, (without header rail)     | 1  |   |
| 39 | SF604061 | £0.25 SCREW, header rail to hood frame         | 6  |   |
| 40 | AHA7709  | £25.80 CATCH, (chrome), 'over centre'          | 2  | To G-AN4-60440,<br>To H-AN9-72033                                     |
|    | AHA8491  | £26.40 CATCH, satin silver, 'over centre'      | 2  | G-AN4-60441 On,<br>G-AN5, G-AN6,<br>H-AN9-72034 On,<br>H-AN10, A-AN10 |
| 41 | 53K126   | £0.44 SCREW, catch to header rail              | 4  |   |
| 42 | WL700101 | £0.12 WASHER, locking                          | 4  |   |
| 43 | CRST114  | £1.33 DECAL, hood stowage instructions         | 1  | Inside header rail  |
| 44 | AHH6439  | £0.94 PAD, on end of header rail               | 2  |   |
| 45 | GHF400   | £0.10 SCREW, pad & hood to header rail         | 6  |   |
| 46 | 610624   | £0.29 WASHER, cup                              | 2  |   |
| 47 | BHH2273  | £5.20 SEAL, header rail                        | 1  |   |
| 48 | AHA7350  | £5.80 RETAINER, seal                           | 1  |   |
| 49 | GHF600   | £0.06 RIVET, retainer to header rail           | 15 |   |



**Hood Fasteners**

(Ready fitted to new hoods)

| ill. | Part Number | Price £ea. | Description                                | Req. | Details                 |                 |
|------|-------------|------------|--|------|-------------------------|-----------------|
|      | 7H9864      | £0.60      | SILVER BUTTON, 'durable dot'               | 4    |                         |                 |
|      | 7H9866      | £0.22      | METAL SOCKET, 'durable dot'                | 4    |                         |                 |
|      | TFS106      | £2.50      | FASTENER, 'Tenax', (hood to cockpit side)  | 8    |                         | To G-AN4-66225, |
|      | 552964      | £4.43      | FASTENER                                   | 8    |                         | To H-AN9-77590  |
|      | 551684      | £1.03      | FASTENER NUT                               | 8    |                         |                 |
| 65   | 7H9864      | £0.60      | SILVER BUTTON, 'durable dot'               | 6    |                         |                 |
| 66   | 7H9866      | £0.22      | METAL SOCKET, 'durable dot'                | 6    |                         | G-AN4-66226 On, |
| 67   | 610624      | £0.29      | METAL STUD, 'durable dot'                  | 2    | G-AN5, G-AN6,           |                 |
| 68   | 7H9868      | £0.19      | BASE, (holds stud to fabric)               | 2    | H-AN9-77591 On,         |                 |
| 69   | TFS106      | £2.50      | FASTENER, 'Tenax', (cockpit side)          | 6    | H-AN10, A-AN10          |                 |
| 70   | 552964      | £4.43      | FASTENER                                   | 6    |                         |                 |
| 71   | 551684      | £1.03      | FASTENER NUT                               | 6    |                         |                 |
| 75   | AHA8185     | £16.00     | RETAINING STRIP                            | 1    | hood to rear of cockpit |                 |
| 76   | 610624      | £0.29      | METAL STUD, 'durable dot'                  | 7    |                         |                 |
| 77   | ZCT605      | £0.44      | SCREW, retaining strip to rear of cockpit* | 7    |                         |                 |

\*Note: This screw is supposed to go into a captive nut in the lip of the rear cockpit, however the captive nuts have often long since disappeared. If this is the case, use ARH596 x 7 spire clips over the edge of the lip and stainless steel self tapping screw ZCT605A x 7.

**Hood Frame**

|    |           |         |  |    |                                   |
|----|-----------|---------|--|----|-----------------------------------|
|    | AHA9051   | £234.00 | HOOD FRAME, black                      | 1  | To G-AN4-66225,<br>To H-AN9-77590 |
|    | HMP215053 | NCA     | WEBBING, 'off white', (centre strip)   | 1  |                                   |
|    | HMP215054 | NCA     | WEBBING, 'off white', (side strips)    | 2  |                                   |
|    | AHA8371   | NCA     | PLATE, webbing to hood frame           | 2  |                                   |
|    | RA608176  | £0.72   | RIVET, (plate & webbing to hood frame) | 4  |                                   |
| 80 | AHA9051   | £234.00 | HOOD FRAME, black                      | 1  | G-AN4-66226 On,                   |
| 81 | AHA9060   | NCA     | WEBBING, 'black', (centre strip)       | 1  | G-AN5, G-AN6,                     |
| 82 | AHA9175   | NCA     | WEBBING, 'black', (side strips)        | 2  | H-AN9-77591 On,                   |
| 83 | AHA8371   | NCA     | PLATE, webbing to hood frame           | 6  | H-AN10, A-AN10                    |
| 84 | RA608176  | £0.72   | RIVET, (plate & webbing to hood frame) | 12 |                                   |
| 88 | 610624    | £0.29   | METAL STUD, 'durable dot'              | 2  |                                   |
| 89 | RA608236  | £0.24   | RIVET, stud to hood frame              | 2  |                                   |
| 90 | AHA8295   | £0.94   | PACKING PIECE, (hood frame to body)    | 2  |                                   |
| 91 | GHF103    | £0.42   | SCREW, (hood frame to body)            | 6  | use when neither                  |
| 92 | GHF332    | £0.19   | WASHER, locking                        | 6  | tonneau cover nor                 |
| 93 | GHF301    | £0.10   | WASHER, plain                          | 6  | hard top are fitted               |
| 94 | AHA8082   | £11.90  | BRACKET, (tonneau rail/hard top)       | 2  |                                   |
| 95 | SH605091  | £0.60   | SCREW, (bracket & hood frame to body)  | 4  | use when tonneau cover            |
| 96 | GHF103    | £0.42   | SCREW, (hood frame to body)            | 2  | or hard top are fitted            |
| 97 | GHF332    | £0.19   | WASHER, locking                        | 6  |                                   |
| 98 | GHF301    | £0.10   | WASHER, plain                          | 6  |                                   |

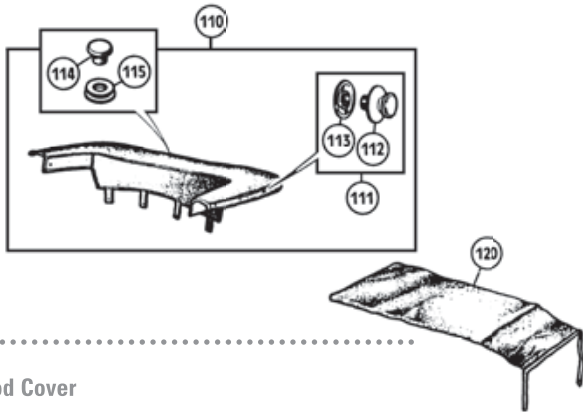


**Hood Fastener Tools**

The tools listed will prove invaluable to anybody intending to replace the fasteners in their weather equipment. That said, the tools are also useful for fitting similar fasteners in non-motoring applications like clothing or camping equipment!

The simplest of tools make light work of a job - for example, the two piece tool for fitting the durable dot fasteners. The base and punch set was made available in the marketplace due to continued demands from owners attempting to fit replacement fasteners. The tricks used before the public availability of the tool set ranged from screwdrivers & pin punches to pointed hammers and ball bearings. Trim manufacturers have more exotic tools for this task, such as special jawed pliers that will install the fastener in one squeeze, without having to first pierce the location hole. Needless to say this type of equipment is expensive and beyond the requirement of the home user.

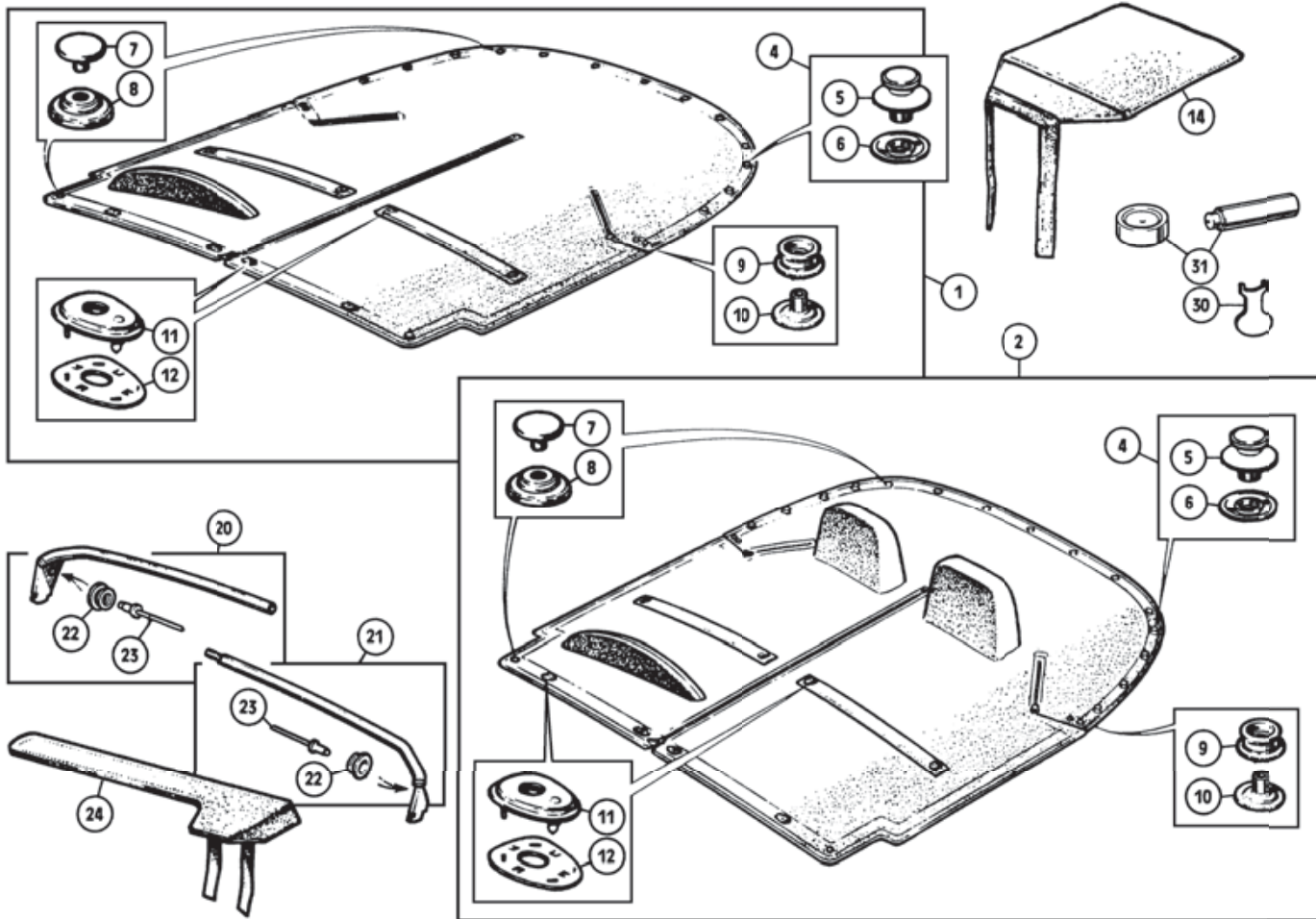
|     |          |       |                            |     |                          |
|-----|----------|-------|----------------------------|-----|--------------------------|
| 125 | GAC5063X | £1.14 | FITTING KEY, 'Tenax'       | a/r | ] button/socket<br>a/r ] |
| 126 | GAC5060X | £5.00 | FITTING KIT, 'durable dot' | a/r |                          |



**Hood Cover**

Hood covers are supplied with all fasteners ready fitted. They are only available in black (as original).

|     |         |         |  |    |   |
|-----|---------|---------|--|----|---|
|     | AHA8288 | £273.20 | COVER, hood stowage<br>(With fasteners - no velcro strips).            | 1  | To G-AN4-66225,<br>To H-AN9-77590                                     |
|     | TFS106  | £2.50   | FASTENER, 'Tenax', (cockpit side)                                      | 8  |   |
|     | 552964  | £4.43   | FASTENER   | 8  |   |
|     | 551684  | £1.03   | FASTENER NUT   | 8  |   |
|     | 7H9864  | £0.60   | SILVER BUTTON, 'durable dot'   | 13 |   |
|     | 7H9866  | £0.22   | METAL SOCKET, 'durable dot'  | 13 |   |
| 110 | CHA93   | £283.50 | COVER hood stowage, (Vinyl)  | 1  | G-AN4-66226 On,<br>G-AN5, G-AN6,<br>H-AN9-77591 On,<br>H-AN10, A-AN10 |
|     | CHA93D  | NCA     | COVER hood stowage, (Double Duck)                                      | 1  |   |
|     | CHA93X  | NCA     | COVER hood stowage, (Mohair)<br>(With fasteners - with velcro strips). | 1  |   |
| 111 | TFS106  | £2.50   | FASTENER, 'Tenax', (cover to cockpit side)                             | 6  |   |
| 112 | 552964  | £4.43   | FASTENER   | 6  |   |
| 113 | 551684  | £1.03   | FASTENER NUT   | 6  |   |
| 114 | 7H9864  | £0.60   | SILVER BUTTON, 'durable dot'   | 13 |   |
| 115 | 7H9866  | £0.22   | METAL SOCKET, 'durable dot'  | 13 |   |
| 120 | AHA8324 | NCA     | STOWAGE BAG, hood cover  | 1  |   |



**Tonneau Covers**

The usual way of defining changes (by chassis no.) does not work here, because of the number of owners who have fitted head restraint type seats to cars which previously didn't have them, or have changed the style of head restraint. Thus you will have to compare the descriptions below against the specification of your car before ordering. For more information on head restraint styles, see pages 210 & 211.

The tonneau covers listed here are supplied with fasteners ready fitted. Originally the non-Velcro fitted cars were those with an extra 'Tenax' fastener on each side (i.e. prior to G-AN4-66225 and H-AN9-77590).

The two types of tonneau rails have differing kinks in them to fit behind pre-1969 or 1969-on seats. Beware if you have upgraded your early car to later seats. The covers are only available in black (as original). For details concerning the fittings on the car body to which the tonneau cover is attached, please see 'Hood, Frame & Fittings' on pages 234 & 235.

| Ill. | Part Number | Price £ea. | Description                                | Req. | Details  |
|------|-------------|------------|--|------|--|
| 1    | AHA8293     | £193.00    | TONNEAU, RHD, no Velcro                    | 1    | without head restraint                             |
|      | AHA8758     | £189.00    | TONNEAU, LHD, no Velcro                    | 1    |  |
|      | CHA119      | £278.20    | TONNEAU, RHD, with Velcro                  | 1    |  |
|      | CHA121      | £272.40    | TONNEAU, LHD, with Velcro                  | 1    |  |
| 2    | CHA123      | £278.20    | TONNEAU, RHD, with Velcro                  | 1    | for 'D' section                                    |
|      | CHA70       | £272.40    | TONNEAU, LHD, with Velcro                  | 1    | head restraints                                    |
|      | CHA675      | £278.20    | TONNEAU, RHD, with Velcro                  | 1    | for 'oval' section                                 |
|      | CHA677      | £272.40    | TONNEAU, LHD, with Velcro                  | 1    | head restraints                                    |
| 4    | TFS106      | £2.50      | FASTENER, 'Tenax' (Cover to cockpit side). | 8/6  | quantity reduced on cars fitted with Velcro strips |
| 5    | 552964      | £4.43      | FASTENER                                   | 8/6  |  |
| 6    | 551684      | £1.03      | FASTENER NUT                               | 8/6  |  |
| 7    | 7H9864      | £0.60      | SILVER BUTTON, 'durable dot'               | 13   |  |
| 8    | 7H9866      | £0.22      | METAL SOCKET, 'durable dot'                | 13   |  |
| 9    | 610624      | £0.29      | METAL STUD, 'durable dot'                  | 2    |  |
| 10   | 7H9868      | £0.19      | BASE, holding stud                         | 2    |  |
| 11   | 552650      | £0.60      | FASTENER, socket, 'Lift the Dot'           | 8    |  |
|      | 552650Z     | N/A        | FASTENER, socket, 'Lift the Dot'           | 8    | unbranded  |
| 12   | 552651      | £0.42      | PLATE, 'clinch'                            | 8    |  |
| 14   | 242-605     | £25.00     | BAG, tonneau cover stowage                 | 1    |  |

|    |         |        |                             |   |  |
|----|---------|--------|-----------------------------|---|--|
| 20 | AHA8313 | N/A    | TONNEAU RAIL, RH            | 1 | To G-AN4-66225,                                    |
| 21 | AHA8314 | N/A    | TONNEAU RAIL, LH            | 1 | To H-AN9-77590                                     |
|    | AHA9086 | £28.00 | TONNEAU RAIL, RH            | 1 | G-AN4-66226 On,                                    |
|    | AHA9087 | £28.00 | TONNEAU RAIL, LH            | 1 | G-AN5, G-AN6,<br>H-AN9-77591 On,<br>H-AN10, A-AN10 |
| 22 | 610624  | £0.29  | METAL STUD, 'durable dot'   | 2 |  |
| 23 | DMP2840 | £0.40  | RIVET, stud to tonneau rail | 2 |  |
| 24 | AHA9160 | £27.40 | BAG, tonneau rail stowage   | 1 |  |

**Hood & Tonneau Fastener Tools**

|    |          |       |                            |     |               |
|----|----------|-------|----------------------------|-----|---------------|
| 30 | GAC5063X | £1.14 | FITTING KEY, 'Tenax'       | a/r | button/socket |
| 31 | GAC5060X | £5.00 | FITTING KIT, 'durable dot' | a/r |               |

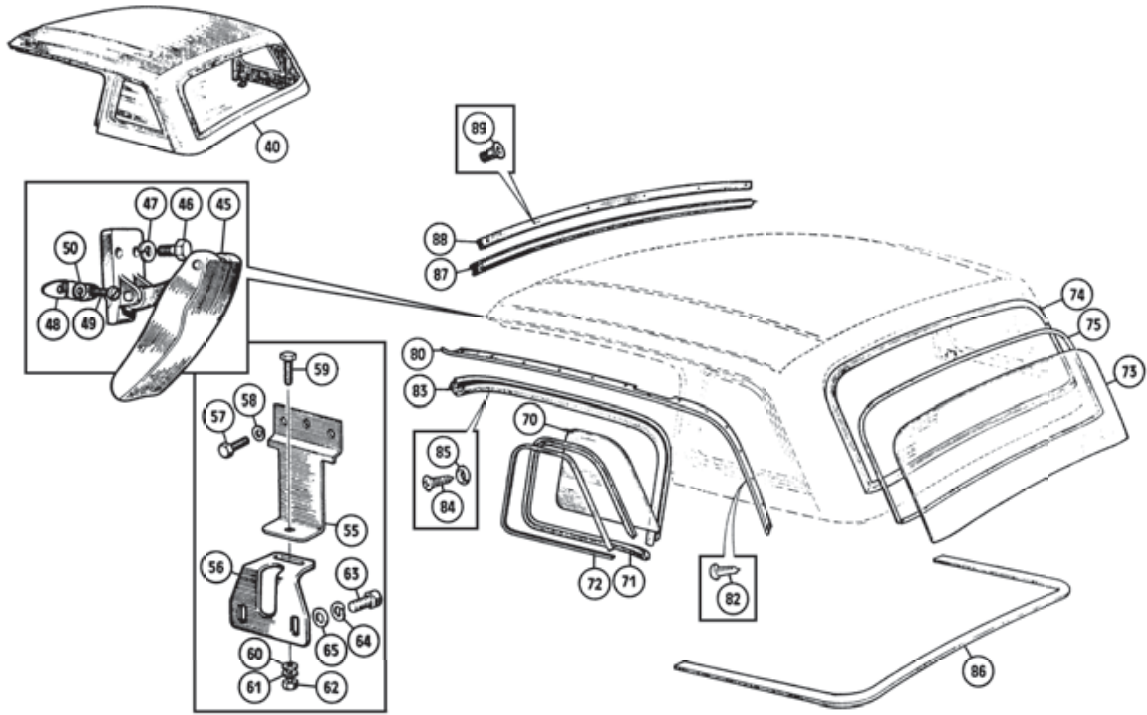
**How to fit your Tonneau Cover**

Factory original tonneau covers (and those listed on this page) for Sprites & Midgets were (and are) supplied with all the fasteners in place so that they would fit straight out of the bag. This statement will only be true when the car body has all its original fixings in the original places, as jig drilled and assembled by The MG Car Company. To this end, some non-original covers in the marketplace are supplied without fasteners installed to allow the product to be tailored specifically to the vehicle.

When fitting a replacement tonneau cover from another supplier with no fasteners installed, their positioning must be established to ensure a snug final fit. Before starting, check that the correct cover has been obtained (with respect to head restraints, Velcro, etc.). You will also need the correct quantities and types of fixings, tools to fit the fasteners (see items 30 & 31), a hammer & block, a sharp spike or hole punch for piercing, a tape measure and, a Chinagraph pencil for marking positions. If the ambient temperature is low, i.e. below 10° Celsius, the cover should be warmed prior to starting work to keep the material pliable. \*An electric fan heater is ideal for this, draping the tonneau cover over the cockpit with the heater working inside will do the trick.

\*Note: Moss take no responsibility for damaged caused to tonneau covers damaged by electric fan heaters. Note: 'Measure twice, cut once' is a particularly relevant adage - for all trim installations.

- A) Establish the centre of the tonneau cover front & rear edges, and mark with the pencil. The front centre is of course the zip. The rear may already be marked, however check it (the easy method is to just fold the tonneau cover in half).
- B) Find and mark the centre fastener on the cockpit rear edge, and the centre point on the dash top. These must be accurate as they are to be the first fastener positions (providing



- the datum for all the others) - unless you are specifically after the 'lop-sided' tonneau cover look!
- C) Measure the distance from the centre rear stud to the centre of a line drawn between the two dash top centre studs. This gives the front to back spacing of the fasteners on the body.
  - D) Transfer this measurement onto the tonneau cover, leaving equal spacing from the front and rear edges. These two positions should fall on the double thickness material approximately half-way between the sewn seam and the tonneau cover edge welting.
  - E) Use the new measurement to mark the rear fixing position by crossing the centre line previously established.
  - F) Measure the distance between the two studs on the dash top and mark this distance equally about the front centre line on the tonneau cover.
  - G) Re-measure all actions taken so far, very carefully, and then, check them again.
  - H) Fit the centre rear fastener and attach the tonneau cover to the car by it. With the help of an assistant, pull the tonneau cover forward and check again the positioning for the two front fixing positions. The fitted tonneau cover needs to be tight enough when installed not to billow when the car is driven, but not so tight that it would be a struggle to fit.
  - I) Pierce two holes through the cover front edge in the correct places and fit it to the front pegs. The cover is now self supporting. Have a cup of tea to celebrate and let the fabric recover its shape. If you have had to warm your cover during work, leave the heater on during your break.
  - J) Starting from the middle rear, mark the positions both left & right on the tonneau cover by tracing with the pencil out to the body side, do similarly on the front fasteners. This will give check guidance only when you start to install the fasteners. Do not pierce these marks.
  - K) The cover should now look as if it will take proper shape. Trial fit the cover to the car with the help of an assistant to establish where, if any, rucks of excess material may be. The tonneau covers positioning should be such that it will be free from wrinkles & rucks.
  - L) If you are satisfied, start piercing and installing fasteners from the middle at the rear, alternately on the left then, the right, pulling the cover into a snug fit as you go & attaching it to the car by each of its new fasteners as they are fitted. Work from side to side and then diagonally, pulling and coaxing the fabric to fit the car. Pulling and trial fitting before the next fastener is installed is important. The required positions of the fasteners may not exactly match those previously marked with the pencil.

Important Note: Do not panic, the tonneau cover fabric will stretch and is now held by the pegs, not your assistant. Concentrate on getting it fitted squarely, equally tensioned and without rucks or wrinkles. The process is a very methodical one and as such, needs approaching slowly if a really professional looking outcome is expected.

**Hardtop**

A wealth of different hard top styles were (and a few still are) offered for Sprites and Midgets. However, only one was ever offered by the factory. This listing of parts is concerned with the factory hard top only, so any interchangeability between parts shown here and parts for aftermarket hard tops is, as they say in film title disclaimers, purely coincidental (and fortuitous). Don't build your hopes up too high on parts availability here - although there are some pleasant surprises.

| Part Number   | Price £ea.      | Description                               | Req. | Details  |
|---|-----------------|---|------|--|
| 40  | MGH002 £451.20  | HARDTOP, fibreglass, black*               | 1    | ] aftermarket  |
|   | MGH002W £439.70 | HARDTOP, fibreglass, white*               | 1    |  |
| *Note: These hardtops are aftermarket reproductions and include fittings. Original fittings cannot be used on these hardtops. |                 |   |      |  |
| 45  | AHA7709 £25.80  | CATCH, (over centre), chrome              | 2    | ] To G-AN4-60440,<br>] To H-AN9-72033                                      |
|   | AHA8491 £26.40  | CATCH, (over centre), satin silver        | 2    | ] G-AN4-60441 On, G-AN5,<br>] G-AN6, H-AN9-72034 On,<br>] H-AN10, A-AN10   |
| 46  | 53K126 £0.44    | SCREW, catch to hard top                  | 4    |  |
| 47  | WL700101 £0.12  | WASHER, locking                           | 4    |  |
| 48  | AHH7196 NCA     | BRACKET, locking over centre catch        | 2    |  |
| 49  | PMP308 £0.44    | SCREW, bracket to hard top                | 2    |  |
| 50  | WL700101 £0.12  | WASHER, locking                           | 2    |  |
| 55  | AHA8083 NCA     | BRACKET, hard top securing, side          | 2    |  |
| 56  | AHA8082 £11.90  | BRACKET, tonneau cover rail & hard top    | 2    |  |
| 57  | SH604051 £0.19  | SCREW, side bracket to hard top           | 6    |  |
| 58  | GHF331 £0.12    | WASHER, locking                           | 6    |  |
| 59  | SH605091 £0.60  | SCREW                                     | 2    | (Side bracket to tonneau cover rail bracket).                              |
| 60  | PWZ305 £0.40    | WASHER, plain                             | 2    |  |
| 61  | GHF332 £0.19    | WASHER, locking                           | 2    |  |
| 62  | GHF201 £0.08    | NUT                                       | 2    |  |
| 63  | SH605091 £0.60  | SCREW                                     | 4    | (Tonneau cover rail bracket and hood frame to body).                       |
| 64  | GHF332 £0.19    | WASHER, locking                           | 4    |  |
| 65  | GHF301 £0.10    | WASHER, plain                             | 4    |  |
| 70  | AHA8086 NCA     | GLASS, rear quarter                       | 2    |  |
| 71  | AHA8085 NCA     | GLAZING RUBBER, rear qtr glass, LH        | 1    |  |
|   | AHA8084 NCA     | GLAZING RUBBER, rear qtr glass, RH        | 1    |  |
| 72  | 37H3227M NCA    | FINISHER, rear quarter glazing rubber a/r | a/r  | ] supplied per metre.<br>] two 42" lengths req.                            |
| 73  | AHA8064 NCA     | GLASS, rear screen                        | 1    |  |
| 74  | AHA8087 NCA     | GLAZING RUBBER, rear screen glass         | 1    |  |
| 75  | 37H3226M NCA    | FINISHER, rear screen glazing rubber a/r  | a/r  | ] supplied per metre.<br>] upper finisher - 60",<br>] lower finisher - 44" |
| 80  | AHA7846 NCA     | MOULDING, drip rail, LH                   | 1    |  |
|   | AHA7845 NCA     | MOULDING, drip rail, RH                   | 1    |  |
| 82  | CTP404 NCA      | SCREW, moulding to hard top               | 28   |  |
| 83  | BHH1139 £5.70   | SEALING RUBBER, door                      | 2    |  |
| 84  | AD604032 £1.03  | SCREW, sealing rubber to hard top         | 4    |  |
| 85  | FWP106 £0.24    | WASHER, cup                               | 4    |  |
| 86  | AHA8315 NCA     | SEALING RUBBER, hard top to body          | 1    |  |
| 87  | BHH2273 £5.20   | SEALING RUBBER, header rail               | 1    |  |
| 88  | AHA7350 £5.80   | RETAINER, header rail sealing rubber      | 1    |  |
| 89  | GHF600 £0.06    | RIVET, header rail seal to hard top       | 15   |  |

**General Hardware & Fixings**

Following is a listing of the common fasteners used on classic cars. These fasteners are for general use and are not intended to replace those listed for specific applications elsewhere in this catalogue. To aid identification by terminology, a screw is threaded for its full length. A bolt is only part threaded with a plain unthreaded shank area between the head and the thread. The part number two letter prefix of SH means that the item is a Screw with a Hexagon head. The prefix BH means a Bolt with a Hexagon head. The first number defines the thread type, UNF = 6, UNC = 5. The second and third numbers give the thread diameter in increments of 1/16", e.g. 04 = 1/4", 05 = 5/16", 10 = 5/8". The fourth and fifth digits show the length in increments of 1/8", e.g. 04 = 1/2", 16 = 2", 23 = 2 7/8". The last digit defines finish, 1 = zinc plated. This coding system is only applicable to bolts and screws; nuts & washers are coded by a similar system that follows some of the above principles.

**Bolts and Set Screws**

**3/16" UNF**

Hexagon Headed 3/8" A.F. Spanner Size

| Bolt | Length | Set Screw |
|------|--------|-----------|
|      | 3/8"   | HU503     |
|      | 1/2"   | HU504     |
|      | 5/8"   | HU505     |
|      | 3/4"   | HU506     |
|      | 7/8"   | HU507     |
|      | 1"     | HU508     |

**1/4" UNF**

Hexagon Headed 7/16" A.F. Spanner Size

| Bolt | Length | Set Screw |
|------|--------|-----------|
|      | 3/8"   | SH604031  |
|      | 1/2"   | SH604041  |
|      | 5/8"   | SH604051  |
|      | 3/4"   | SH604061  |
|      | 7/8"   | SH604071  |
|      | 1"     | SH604081  |

|          |        |          |
|----------|--------|----------|
| BH604081 | 1"     | SH604081 |
| BH604091 | 1 1/8" | SH604091 |
| BH604101 | 1 1/4" | SH604101 |
| BH604111 | 1 3/8" | SH604111 |
| BH604121 | 1 1/2" | SH604121 |
| BH604141 | 1 3/4" | SH604141 |
| BH604161 | 2"     | SH604161 |
| BH604181 | 2 1/4" |          |
| BH604201 | 2 1/2" |          |
| BH604241 | 3"     |          |

**5/16" UNF**

Hexagon Headed 1/2" A.F. Spanner Size

| Bolt | Length | Set Screw |
|------|--------|-----------|
|      | 3/8"   | SH605031  |
|      | 1/2"   | SH605041  |
|      | 5/8"   | SH605051  |
|      | 3/4"   | SH605061  |
|      | 7/8"   | SH605071  |
|      | 1"     | SH605081  |

|          |        |          |
|----------|--------|----------|
| BH605091 | 1 1/8" | SH605091 |
| BH605101 | 1 1/4" | SH605101 |
| BH605111 | 1 3/8" | SH605111 |
| BH605121 | 1 1/2" | SH605121 |
| BH605141 | 1 3/4" | SH605141 |
| BH605151 | 1 7/8" | SH605151 |
| BH605161 | 2"     | SH605161 |
| BH605181 | 2 1/4" | SH605181 |
| BH605201 | 2 1/2" | SH605201 |
| BH605221 | 2 3/4" | SH605221 |
| BH605241 | 3"     | SH605241 |

**3/8" UNF**

Hexagon Headed 9/16" A.F. Spanner Size

| Bolt | Length | Set Screw |
|------|--------|-----------|
|      | 3/8"   | SH606031  |
|      | 1/2"   | SH606041  |
|      | 5/8"   | SH606051  |
|      | 3/4"   | SH606061  |
|      | 7/8"   | SH606071  |
|      | 1"     | SH606081  |

|          |        |          |
|----------|--------|----------|
| BH606081 | 1"     | SH606081 |
| BH606091 | 1 1/8" | SH606091 |
| BH606101 | 1 1/4" | SH606101 |
| BH606111 | 1 3/8" | SH606111 |
| BH606121 | 1 1/2" | SH606121 |

**3/8" UNF (Continued)**

|          |        |          |
|----------|--------|----------|
| BH606141 | 1 3/4" | SH606141 |
| BH606161 | 2"     | SH606161 |
| BH606181 | 2 1/4" | SH606181 |
| BH606201 | 2 1/2" | SH606201 |
| BH606221 | 2 3/4" |          |
| BH606241 | 3"     |          |
| BH606281 | 3 1/2" |          |
| BH606321 | 4"     |          |

**7/16" UNF**

Hexagon Headed 5/8" A.F. Spanner Size

| Bolt | Length | Set Screw |
|------|--------|-----------|
|      | 5/8"   | SH607051  |
|      | 3/4"   | SH607061  |
|      | 7/8"   | SH607071  |
|      | 1"     | SH607081  |
|      | 1 1/8" | SH607091  |
|      | 1 1/4" | SH607101  |
|      | 1 3/8" | SH607111  |

|          |        |          |
|----------|--------|----------|
| BH607121 | 1 1/2" | SH607121 |
| BH607141 | 1 3/4" | SH607141 |
| BH607161 | 2"     | SH607161 |
| BH607181 | 2 1/4" | SH607181 |
| BH607201 | 2 1/2" |          |
| BH607241 | 3"     |          |

**1/2" UNF**

Hexagon Headed 3/4" A.F. Spanner Size

| Bolt | Length | Set Screw |
|------|--------|-----------|
|      | 1/2"   | SH608041  |
|      | 5/8"   | SH608051  |
|      | 1"     | SH608081  |
|      | 1 1/2" | SH608121  |
|      | 1 3/4" | SH608141  |

|          |        |          |
|----------|--------|----------|
| BH608141 | 1 3/4" | SH608141 |
| BH608161 | 2"     |          |
| BH608181 | 2 1/4" |          |
| BH608201 | 2 1/2" | SH608201 |
| BH608241 | 3"     |          |

**1/4" UNC**

Hexagon Headed 7/16" A.F. Spanner Size

| Bolt | Length | Set Screw |
|------|--------|-----------|
|      | 3/8"   | SH504031  |
|      | 1/2"   | SH504041  |
|      | 5/8"   | SH504051  |
|      | 3/4"   | SH504061  |
|      | 7/8"   | SH504071  |
|      | 1"     | SH504081  |

|          |        |          |
|----------|--------|----------|
| BH504091 | 1 1/8" | SH504091 |
|          | 1 1/4" | SH504101 |
| BH504111 | 1 3/8" | SH504111 |
| BH504121 | 1 1/2" | SH504121 |
| BH504141 | 1 3/4" | SH504141 |

|          |        |          |
|----------|--------|----------|
| BH504161 | 2"     |          |
| BH504181 | 2 1/4" | SH504181 |
| BH504201 | 2 1/2" |          |

**5/16" UNC**

Hexagon Headed 1/2" A.F. Spanner Size

| Bolt | Length | Set Screw |
|------|--------|-----------|
|      | 3/8"   | SH505031  |
|      | 1/2"   | SH505041  |
|      | 5/8"   | SH505051  |
|      | 3/4"   | SH505061  |
|      | 7/8"   | SH505071  |
|      | 1"     | SH505081  |

|          |        |          |
|----------|--------|----------|
| BH505091 | 1 1/8" | SH505091 |
| BH505101 | 1 1/4" | SH505101 |
| BH505111 | 1 3/8" | SH505111 |
| BH505121 | 1 1/2" | SH505121 |
| BH505141 | 1 3/4" | SH505141 |
| BH505161 | 2"     |          |
| BH505181 | 2 1/4" |          |
| BH505201 | 2 1/2" | SH505201 |
| BH505241 | 3"     |          |

**3/8" UNC**

Hexagon Headed 9/16" A.F. Spanner Size

| Bolt     | Length | Set Screw |
|----------|--------|-----------|
|          | 1/2"   | SH506041  |
|          | 3/4"   | SH506061  |
|          | 7/8"   | SH506071  |
|          | 1"     | SH506081  |
| BH506081 | 1"     | SH506081  |
|          | 1 1/8" | SH506091  |

**3/8" UNC (Continued)**

|          |        |          |
|----------|--------|----------|
|          | 1 1/4" | SH506101 |
| BH506111 | 1 3/8" | SH506111 |
| BH506121 | 1 1/2" | SH506121 |
| BH506141 | 1 3/4" |          |
| BH506161 | 2"     | SH506161 |
| BH506181 | 2 1/4" |          |
| BH506201 | 2 1/2" |          |
| BH506241 | 3"     | SH506241 |

**Screws**

**Self Tapping Screws**

| Pan Headed | Size   | Length | Countersunk Headed |
|------------|--------|--------|--------------------|
| AB604021   | No. 4  | 1/4"   | AC604021           |
| AB606021   | No. 6  | 1/4"   |                    |
| AB606031   | No. 6  | 3/8"   |                    |
| AB606041   | No. 6  | 1/2"   | AC606041           |
| AB606061   | No. 6  | 3/4"   | AC606061           |
| AB606081   | No. 6  | 1"     | AC606081           |
| AB608041   | No. 8  | 1/2"   | AC608041           |
| AB608061   | No. 8  | 3/4"   | AC608061           |
| AB608081   | No. 8  | 1"     |                    |
| AB610041   | No. 10 | 1/2"   | AC610041           |
| AB610061   | No. 10 | 3/4"   | AC610061           |
| AB610081   | No. 10 | 1"     | AC610081           |
| AB612041   | No. 12 | 1/2"   | AC612041           |
| AB612061   | No. 12 | 3/4"   |                    |
| AB612081   | No. 12 | 1"     | AC612081           |
| AB614061   | No. 14 | 3/4"   | AC614061           |
| AB614081   | No. 14 | 1"     | AC614081           |

- B** = Pan Head
- C** = Countersunk Head
- 1st digit** = thread type (coarse or fine)
- 2nd/3rd digit** = diameter
- 4th/5th** = length in 1/8" increments
- 6th** = finish (1 = zinc plated)

**Screws (Cross Slot)**

| Pan Headed | Size       | Length | Countersunk Headed |
|------------|------------|--------|--------------------|
| PMZ204     | No. 6 UNC  | 1/4"   | CMZ204             |
| PMZ208     | No. 6 UNC  | 1/2"   | CMZ208             |
| PMZ304     | No. 10 UNF | 1/4"   | CMZ304             |
| PMZ305     | No. 10 UNF | 5/16"  | CMZ305             |
| PMZ306     | No. 10 UNF | 3/8"   | CMZ306             |
| PMZ307     | No. 10 UNF | 7/16"  | CMZ307             |
| PMZ308     | No. 10 UNF | 1/2"   | CMZ308             |
| PMZ310     | No. 10 UNF | 5/8"   | CMZ310             |
| PMZ312     | No. 10 UNF | 3/4"   | CMZ312             |
| PMZ314     | No. 10 UNF | 7/8"   |                    |
| PMZ316     | No. 10 UNF | 1"     | CMZ316             |
| SE604041   | 1/4" UNF   | 1/2"   | SF604041           |
| SE604051   | 1/4" UNF   | 5/8"   | SF604051           |
| SE604061   | 1/4" UNF   | 3/4"   | SF604061           |
| SE604071   | 1/4" UNF   | 7/8"   | SF604071           |
| SE604081   | 1/4" UNF   | 1"     | SF604081           |
| SE604121   | 1/4" UNF   | 1 1/2" | SF604121           |
|            | 1/4" UNF   | 1 3/4" | SMZ428             |
| SE605061   | 5/16" UNF  | 3/4"   | SF605061           |
| SE605081   | 5/16" UNF  | 1"     | SF605081           |

**Nuts**

**Nuts: Plain**

| Full Nut | Thread Size | Spanner Size | Half Nut |
|----------|-------------|--------------|----------|
| HN2003   | No. 6 UNF   | 5/16"        |          |
| HN2005   | 3/16" UNF   | 3/8"         |          |
| GHF206   | 3/16" UNF   | 5/16"        |          |
| HN2007   | 1/4" UNF    | 7/16"        | NJ2107   |
| HN2008   | 5/16" UNF   | 1/2"         | JN2108   |
| HN2009   | 3/8" UNF    | 9/16"        | JN2109   |
| HN2010   | 7/16" UNF   | 5/8"         | JN2110   |
| HN2011   | 1/2" UNF    | 3/4"         | JN2111   |
| HN2012   | 9/16" UNF   | 7/8"         | JN2112   |
| HN2013   | 5/8" UNF    | 15/16"       | JN2113   |
| HN2057   | 1/4" UNC    | 7/16"        | JN2157   |
| HN2058   | 5/16" UNC   | 1/2"         | JN2158   |
| HN2059   | 3/8" UNC    | 9/16"        | JN2159   |



**Nuts: Nyloc Self Locking**

| Full Nut | Thread<br>Size | Spanner<br>Size | Half Nut |
|----------|----------------|-----------------|----------|
| YN2905   | 3/16" UNF      | 5/16"           |          |
| YN2907   | 1/4" UNF       | 7/16"           | GHF271   |
| YN2908   | 5/16" UNF      | 1/2"            | TN3208   |
| YN2909   | 3/8" UNF       | 9/16"           | TN3209   |
| YN2910   | 7/16" UNF      | 5/8"            | TN3210   |
| YN2911   | 1/2" UNF       | 3/4"            | TN3211   |
| YN2912   | 9/16" UNF      | 7/8"            | TN3212   |
| YN2913   | 5/8" UNF       | 15/16"          | TN3213   |

**Nuts: Self Locking, 'Aero' or all metal, 'Phillidas'**

| Full Nut | Thread<br>Size | Spanner<br>Size | Half Nut |
|----------|----------------|-----------------|----------|
| AN3507   | 1/4" UNF       | 7/16"           |          |
| AN3508   | 5/16" UNF      | 1/2"            |          |
| AN3509   | 3/8" UNF       | 9/16"           |          |
| AN3510   | 7/16" UNF      | 5/8"            |          |
| AN3511   | 1/2" UNF       | 3/4"            |          |

**Nuts: Slotted**

| Full Nut | Thread<br>Size | Spanner<br>Size | Half Nut |
|----------|----------------|-----------------|----------|
| ND606041 | 3/8" UNF       | 9/16"           | LN2209   |
| ND607041 | 7/16" UNF      | 5/8"            | NL607041 |
| ND608041 | 1/2" UNF       | 3/4"            | LN2211   |
| ND609041 | 9/16" UNF      | 7/8"            | LN2212   |
| ND610041 | 5/8" UNF       | 15/16"          | NL610041 |

**Nuts: Plain Brass - Manifold**

| Full Nut | Thread<br>Size | Spanner<br>Size |
|----------|----------------|-----------------|
| GHF261   | 5/16" UNF      | 1/2"            |
| GHF262   | 3/8" UNF       | 9/16"           |
| GHF270   | 5/16" UNC      | 1/2"            |
| GHF269   | 3/8" UNC       | 9/16"           |

**Spring/Spire Nut**

| Flat<br>Type | Screw<br>Size | 'U'<br>Type |
|--------------|---------------|-------------|
| GHF700       | No. 6         | GHF711      |
| GHF701       | No. 8         | GHF712      |
| GHF702       | No. 10        | GHF713      |
| GHF703       | No. 12        | GHF714      |
| GHF704       | No. 14        |             |

**Captive Nuts**

Captive nuts consist of a square nut & cage which we supply individually as required. Always match nut & cage A.F. sizes.

| Part<br>Number | Description        | Thread<br>Size |
|----------------|--------------------|----------------|
| NQ2707         | Nut, 7/16" AF      | 1/4"           |
| NQ2708         | Nut, 5/8" AF       | 5/16"          |
| CN4            | Nut, fits CN3 cage | 1/4"           |
| CN5            | Nut, 1/2" AF       | 5/16"          |

| Part<br>Number | Description  | Spanner<br>(AF) Size |
|----------------|--------------|----------------------|
| CN2            | Cage, square | 7/16"                |
| CN3            | Cage, oblong | 7/16"                |
| 600032         | Cage, square | 1/2"                 |

**Washers - Shake-proof Washers**

| Internal<br>Star | Hole<br>Size | External<br>Star |
|------------------|--------------|------------------|
| WF704061         | No. 6        | WE704061         |
| WF702101         | 3/16"        | WE702101         |
| WF600041         | 1/4"         | WE600041         |
| WF600051         | 5/16"        | WE600051         |
| WF600061         | 3/8"         | WE600061         |
| WF600071         | 7/16"        | WE600071         |
| GHF325           | 1/2"         | WE600081         |
| WF600091         | 9/16"        | WE600091         |
| WF600101         | 5/8"         | WE600101         |

**Locking Washers - Spring Type**

| Single<br>Coil | Hole<br>Size | Double<br>Coil |
|----------------|--------------|----------------|
| WL700061       | No. 6        |                |
| WL700081       | No. 8        |                |
| WL700101       | 3/16"        | AJD7721        |
| GHF331         | 1/4"         | AJD7722        |
| GHF332         | 5/16"        | AJD7731        |
| GHF333         | 3/8"         | AJD7742        |
| GHF334         | 7/16"        |                |
| GHF335         | 1/2"         |                |
| GHF336         | 5/8"         |                |

**Plain Washers**

| Standard<br>Type | Hole<br>Size | Repair<br>Type |
|------------------|--------------|----------------|
| GHF306           | 3/16"        | WP3            |
| GHF300           | 1/4"         | WP4            |
| GHF301           | 5/16"        | WP5            |
| GHF302           | 3/8"         | WP120          |
| GHF303           | 7/16"        | WP105          |
| GHF304           | 1/2"         | WP130          |
|                  | 9/16"        | WM69           |
|                  | 5/8"         | WP12           |
|                  |              | PWZ110         |

**Sealing Washers**

| Fibre Hole<br>Washer | Copper<br>Size | Washer |
|----------------------|----------------|--------|
| WF505                | 3/16"          |        |
| GHF342               | 1/4"           | GHF361 |
| GHF343               | 5/16"          | GHF362 |
| GHF344               | 3/8"           | GHF363 |
| GHF345               | 7/16"          | GHF364 |
| GHF346               | 1/2"           | GHF365 |
| GHF347               | 9/16"          |        |
| GHF348               | 5/8"           |        |

**Studs****Studs - UNF**

A stud is a length of round bar threaded at both ends. The length of thread at each end of the stud may vary for specific applications. The following list is of studs have fine (UNF) threads at both ends.

| Part<br>Number | Diameter | Overall<br>length |
|----------------|----------|-------------------|
| TE604081       | 1/4"     | 1"                |
| TE604091       | 1/4"     | 1 1/8"            |
| TE604101       | 1/4"     | 1 1/4"            |
| TE605101       | 5/16"    | 1 1/4"            |
| TE605111       | 5/16"    | 1 3/8"            |
| TE605121       | 5/16"    | 1 1/2"            |
| TE605131       | 5/16"    | 1 5/8"            |
| TE605141       | 5/16"    | 1 3/4"            |
| TE605151       | 5/16"    | 1 7/8"            |
| TE605181       | 5/16"    | 2 1/4"            |
| TE605201       | 5/16"    | 2 1/2"            |
| TE605221       | 5/16"    | 2 3/4"            |
| TE605251       | 5/16"    | 3 1/8"            |
| TE605291       | 5/16"    | 3 5/8"            |
| TE606101       | 3/8"     | 1 1/4"            |
| TE606111       | 3/8"     | 1 3/8"            |
| TE606121       | 3/8"     | 1 1/2"            |
| TE606141       | 3/8"     | 1 3/4"            |
| TE606151       | 3/8"     | 1 7/8"            |

**Studs - UNF/UNC**

Fine (UNF) threads at one end and coarse (UNC) at the other.

| Part<br>Number | Diameter | Overall<br>length |
|----------------|----------|-------------------|
| TE504081       | 1/4"     | 1"                |
| TE504131       | 1/4"     | 1 5/8"            |
| TE505091       | 5/16"    | 1 1/8"            |

**Studs - UNF/UNC (Continued)**

|          |       |        |
|----------|-------|--------|
| TE505111 | 5/16" | 1 3/8" |
| TE505121 | 5/16" | 1 1/2" |
| TE505131 | 5/16" | 1 5/8" |
| TE505141 | 5/16" | 1 3/4" |
| TE505151 | 5/16" | 1 7/8" |
| TE505161 | 5/16" | 2"     |
| TE505181 | 5/16" | 2 1/4" |
| TE505201 | 5/16" | 2 1/2" |
| TE505221 | 5/16" | 2 3/4" |
| TE505241 | 5/16" | 3"     |
| TE505261 | 5/16" | 3 1/4" |
| TE505271 | 5/16" | 3 3/8" |
| TE505281 | 5/16" | 3 1/2" |
| TE505341 | 5/16" | 4 1/4" |

|          |      |         |
|----------|------|---------|
| TE506101 | 3/8" | 1 5/16" |
| TE506131 | 3/8" | 1 5/8"  |
| TE506141 | 3/8" | 1 3/4"  |
| TE506161 | 3/8" | 2"      |
| TE506201 | 3/8" | 2 1/2"  |
| TE506361 | 3/8" | 3 1/2"  |

The following studs have coarse (UNC) threads at both ends.

| Part<br>Number | Diameter | Overall<br>length |
|----------------|----------|-------------------|
| 101442         | 3/8"     | 1 5/8"            |
| 058688         | 3/8"     | 1 11/16"          |
| 115696         | 3/8"     | 1 13/16"          |
| 058917         | 3/8"     | 1 15/16"          |
| 102474         | 3/8"     | 2 1/16"           |
| 107055         | 3/8"     | 2 3/8"            |

**Dowels**

| Part<br>Number | Dia.  | Overall<br>length | Part<br>Number | Dia.  | Overall<br>length |
|----------------|-------|-------------------|----------------|-------|-------------------|
| DP204          | 1/8"  | 1/4"              | DP414          | 1/4"  | 7/8"              |
| DP205          | 1/8"  | 5/16"             | DP508          | 5/16" | 1/2"              |
| DP306          | 3/16" | 3/8"              | DP514          | 5/16" | 7/8"              |
| DP407          | 1/4"  | 7/16"             | DP608          | 3/8"  | 1/2"              |
| DP408          | 1/4"  | 1/2"              | DP610          | 3/8"  | 5/8"              |
| DP410          | 1/4"  | 5/8"              | DP610          | 3/8"  | 1 3/16"           |
| DP411          | 1/4"  | 11/16"            |                |       |                   |

**Clevis Pins**

(Measured from under head to end)

| Part<br>Number | Length  | Dia.  | Part<br>Number | Length   | Dia.  |
|----------------|---------|-------|----------------|----------|-------|
| 108326         | 1/2"    | 1/8"  | CLZ412         | 3/4"     | 1/4"  |
| PJ8504         | 3/8"    | 3/16" | CLZ413         | 13/16"   | 1/4"  |
| CLZ307         | 7/16"   | 3/16" | CLZ414         | 7/8"     | 1/4"  |
| CLZ308         | 1/2"    | 3/16" | CLZ415         | 15/16"   | 1/4"  |
| CLZ309         | 9/16"   | 3/16" | CLZ416         | 1"       | 1/4"  |
| CLZ310         | 5/8"    | 3/16" | CLZ417         | 1 1/16"  | 1/4"  |
| CLZ311         | 11/16"  | 3/16" | CLZ427         | 1 11/16" | 1/4"  |
| CLZ312         | 3/4"    | 3/16" |                | 1/2"     | 5/16" |
| CLZ313         | 13/16"  | 3/16" |                | 9/16"    | 5/16" |
| CLZ314         | 7/8"    | 3/16" | CLZ510         | 5/8"     | 5/16" |
| CLZ315         | 15/16"  | 3/16" | CLZ511         | 11/16"   | 5/16" |
| CLZ316         | 1"      | 3/16" | CLZ512         | 3/4"     | 5/16" |
| CLZ317         | 1 1/16" | 3/16" | CLZ513         | 13/16"   | 5/16" |
|                | 3/8"    | 1/4"  | CLZ514         | 7/8"     | 5/16" |
|                | 7/16"   | 1/4"  | CLZ515         | 15/16"   | 5/16" |
| CLZ408         | 1/2"    | 1/4"  | CLZ516         | 1"       | 5/16" |
| CLZ409         | 9/16"   | 1/4"  | 2K5622         | 1 1/16"  | 5/16" |
| CLZ410         | 5/8"    | 1/4"  | CLZ518         | 1 1/8"   | 5/16" |
| CLZ411         | 11/16"  | 1/4"  |                |          |       |

**Split Pins**

| Part No. | Length | Dia.  | Part No. | Length | Dia.  |
|----------|--------|-------|----------|--------|-------|
| GHF500   | 1 1/2" | 1/16" | GHF504   | 2 1/4" | 1/8"  |
| GHF501   | 1 1/2" | 5/64" | GHF505   | 2 1/4" | 9/64" |
| GHF502   | 1 1/2" | 3/32" | GHF506   | 2 1/4" | 5/32" |
| GHF503   | 2 1/4" | 7/64" | GHF513   | 3"     | 5/16" |

**Pipes, Hardware and Fittings**

**Brake & Fuel Pipe**

Supplied in 25 foot rolls.

| Part No. | Material     | Diameter |
|----------|--------------|----------|
| MPKF125  | Cupro-nickel | 3/16"    |
| MPKF225  | Cupro-nickel | 1/4"     |
| MPKF325  | Cupro-nickel | 5/16"    |
| EF125    | Steel        | 3/16"    |
| EF225    | Steel        | 1/4"     |
| EF325    | Steel        | 5/16"    |

**Male Pipe Nuts**

| Brass Part No. | Steel Part No. | Thread Size | Pipe Bore |
|----------------|----------------|-------------|-----------|
| AEHU1          | TM606031       | 3/8" UNF    | 3/16"     |
| AEHU2          | TM110051       | 10mm x 1mm  | 3/16"     |
| AEHU3          | LK21994        | 3/8" BSF    | 3/16"     |
|                | BCA4370        | 7/16" UNF   | 1/4"      |
| AEHU7          | BHA4706        | 7/16" UNF   | 3/16"     |
|                | AUSU40A        | 1/2" UNF    | 5/16"     |

**Female Pipe Nuts**

| Brass Part No. | Steel Part No. | Thread Size | Pipe Bore |
|----------------|----------------|-------------|-----------|
| AEHU1A         | TN606031       | 3/8" UNF    | 3/16"     |
| AEHU2A         | SU2A           | 10mm x 1mm  | 3/16"     |
| AEHU4A         | SU4A           | 7/16" UNF   | 1/4"      |
|                | HU41A          | 1/2" UNF    | 5/16"     |

**Bleed Screws**

| Part No. | Thread Size |
|----------|-------------|
| 556508A  | 3/8" UNF    |
| 608400A  | 10mm metric |
| 27H7166  | 3/8" BSF    |

**Pipe Clips**

| Part No. | Capacity      |
|----------|---------------|
| GHF1191  | SINGLE, 3/16" |
| GHF1192  | SINGLE, 1/4"  |
| 624155   | DOUBLE, 3/16" |

**Grease Nipples**

| Part No. | Thread Size | Angle           |
|----------|-------------|-----------------|
| UHN400   | 1/8" BSP    | straight, short |
| UHN445   | 1/8" BSP    | 450 angle       |
| LN30041  | 1/8" BSP    | 900 angle       |
| 144825   | 1/8" BSP    | straight, long  |
| 056935   | 1/4" BSP    | straight        |
| 125361   | 1/4" BSP    | 450 angle       |
| 056934   | 1/4" BSP    | 900 angle       |

**Hoses**

**Fuel Hose**

Reinforced rubber fuel hose. sold by the metre.

| Part No. | Internal Diameter |
|----------|-------------------|
| GFH1025X | 1/4"              |
| GFH1031X | 5/16"             |

**Water Hose**

Reinforced rubber water hose. sold by the metre.

| Part No. | Internal Diameter |
|----------|-------------------|
| GRH1001M | 1/4"              |
| GRH1005M | 5/16"             |
| GRH1006M | 1/2"              |

**Hose Clamps**

**Petrol Pipe Clips (Metric)**

('Enots' type)

| Part No. | to suit diameter | Part No. | to suit diameter |
|----------|------------------|----------|------------------|
| GGT1108X | 8mm              | GGT1113X | 13mm             |

**Petrol Pipe Clips (Metric) (Continued)**

|          |      |          |      |
|----------|------|----------|------|
| GGT1109X | 9mm  | GGT1114X | 14mm |
| GGT1110X | 10mm | GGT1115X | 15mm |
| GGT1111X | 11mm | GGT1116X | 16mm |
| GGT1112X | 12mm | GGT1117X | 17mm |

**Hose Clips ('Jubilee' type)**

Mild Steel (Imperial)

| Part No. | to suit diameter | Part No. | to suit diameter |
|----------|------------------|----------|------------------|
| GHC304   | 3/8" - 1/2"      | GHC1015  | 1 3/8" - 2"      |
| GHC405   | 7/16" - 5/8"     | GHC1217  | 1 1/2" - 2 1/4"  |
| GHC406   | 1/2" - 3/4"      | GHC1622  | 2" - 2 3/4"      |
| GHC507   | 5/8" - 7/8"      | GHC2228  | 2 3/4" - 3 1/2"  |
| GHC608   | 3/4" - 1"        | GHC2632  | 3 1/4" - 4"      |
| GHC709   | 5/8" - 1 1/8"    | GHC3036  | 3 3/4" - 4 1/2"  |
| GHC811   | 1" - 1 3/8"      | GHC3340  | 4 1/8" - 5"      |
| GHC913   | 1 1/8" - 1 5/8"  |          |                  |

**Stainless Steel (Metric)**

| Part No. | to suit diameter | Part No. | to suit diameter |
|----------|------------------|----------|------------------|
| GHC10408 | 8 - 12 mm        | GHC10416 | 32 - 50 mm       |
| GHC10410 | 12 - 18 mm       | GHC10417 | 46 - 60 mm       |
| GHC10411 | 8 - 16 mm        | GHC10418 | 50 - 70 mm       |
| GHC10412 | 12 - 20 mm       | GHC10419 | 60 - 80 mm       |
| GHC10413 | 16 - 25 mm       | GHC10420 | 70 - 90 mm       |
| GHC10414 | 20 - 32 mm       | GHC10421 | 80 - 100 mm      |
| GHC10415 | 25 - 40 mm       |          |                  |

**Hose Clips ('Supergrip' type)**

(With single slotted hexagon head)

| Part No. | to suit diameter  | Part No. | to suit diameter  |
|----------|-------------------|----------|-------------------|
| CS4009   | 7/16" - 9/16"     | CS4023   | 1 1/4" - 1 7/16"  |
| CS4011   | 1/2" - 11/16"     | CS4024   | 1 5/16" - 1 1/2"  |
| CS4012   | 9/16" - 3/4"      | CS4025   | 1 3/8" - 1 9/16"  |
| CS4013   | 5/8" - 13/16"     | CS4026   | 1 7/16" - 1 5/8"  |
| CS4014   | 11/16" - 7/8"     | CS4028   | 1 9/16" - 1 3/4"  |
| CS4016   | 3/4" - 1"         | CS4029   | 1 5/8" - 1 13/16" |
| CS4017   | 13/16" - 1 1/16"  | CS4030   | 1 11/16" - 1 7/8" |
| CS4018   | 7/8" - 1 1/8"     | CS4032   | 1 7/8" - 2"       |
| CS4020   | 1" - 1 1/4"       | CS4034   | 1 15/16" - 2 1/8" |
| CS4022   | 1 1/8" - 1 3/8"   | CS4036   | 2 1/16" - 2 1/4"  |
| CS4037   | 2 1/8" - 2 5/16"  | CS4041   | 2 3/8" - 2 9/16"  |
| CS4038   | 2 3/16" - 2 7/16" | CS4042   | 2 7/16" - 2 5/8"  |
| CS4039   | 2 1/4" - 2 7/16"  | CS4048   | 2 13/16" - 3"     |
| CS4040   | 2 5/16" - 2 1/2"  | CS4052   | 3 1/16" - 3 1/4"  |

Original "Supergrip" clips were supplied with a single slotted round-head screw. The modern replacement comes with a hexagon headed screw. For the authentic look we have resourced the original type screw, (sold separately).

CS4099 (round-head screw)

**'P' Clips**

**Imperial**

| Part No. | Cable Dia. | Hole size | Part No. | Cable Dia. | Hole size |
|----------|------------|-----------|----------|------------|-----------|
| PCR207   | 1/8"       | 7/32"     | PCR807   | 1/2"       | 7/32"     |
| PCR307   | 3/16"      | 7/32"     | PCR809   | 1/2"       | 9/32"     |
| PCR309   | 3/16"      | 9/32"     | PCR811   | 1/2"       | 11/32"    |
| PCR311   | 3/16"      | 11/32"    | PCR813   | 1/2"       | 13/32"    |
| PCR407   | 1/4"       | 7/32"     | PCR1007  | 5/8"       | 7/32"     |
| PCR409   | 1/4"       | 9/32"     | PCR1009  | 5/8"       | 9/32"     |
| PCR411   | 1/4"       | 11/32"    | PCR1011  | 5/8"       | 11/32"    |
| PCR507   | 5/16"      | 7/32"     | PCR1207  | 3/4"       | 7/32"     |
| PCR509   | 5/16"      | 9/32"     | PCR1209  | 3/4"       | 9/32"     |
| PCR511   | 5/16"      | 11/32"    | PCR1211  | 3/4"       | 11/32"    |
| PCR607   | 3/8"       | 7/32"     | PCR1407  | 7/8"       | 7/32"     |
| PCR609   | 3/8"       | 9/32"     | PCR1409  | 7/8"       | 9/32"     |
| PCR611   | 3/8"       | 11/32"    | PCR1411  | 7/8"       | 11/32"    |
| PCR707   | 7/16"      | 7/32"     | PCR1607  | 1"         | 7/32"     |
| PCR709   | 7/16"      | 9/32"     |          |            |           |
| PCR711   | 7/16"      | 11/32"    |          |            |           |

**Metric**

| Part No. | Cable Diameter | Hole size |
|----------|----------------|-----------|
| CP10508  | 18mm           | 5mm       |

**'P' Clips (Metric) (Continued)**

|          |      |     |
|----------|------|-----|
| PCR611   | 10mm | 8mm |
| CP108121 | 12mm | 8mm |
| CP106161 | 16mm | 6mm |
| CP108165 | 16mm | 8mm |

**Steel Balls**

| Part No. | Diameter |
|----------|----------|
| BLS106   | 3/16"    |
| BLS108   | 1/4"     |
| BLS110   | 5/16"    |
| BLS112   | 3/8"     |
| BLS28    | 7/16"    |

**Pop Rivets**

**Open End Type**

**Closed End Type**

| Part No. | Diameter     | Part No. | Diameter      |
|----------|--------------|----------|---------------|
| RA607096 | 2.9 x 5mm    | RU608123 | 1/8" x 3/8"   |
| RA608126 | 1/8" x 3/16" | RU608313 | 1/8" x 1/2"   |
| RA608176 | 1/8" x 1/4"  | RU612123 | 3/16" x 5/16" |
| RA608236 | 1/8" x 5/16" |          |               |
| RA608253 | 1/8" x 3/8"  |          |               |

**Cable Ties**

| Part No. | Length |
|----------|--------|
| GHF1265  | 4"     |
| GHF1266  | 6"     |
| GHF1267  | 8"     |
| GHF1268  | 12"    |



### Paint and colour codes (1967-79)

Here is a list of the colours used on the Late Sprite & Midget, please contact your nearest branch for Early models. The colours are carefully blended to be an exact match to the original paint as used by the factory, but it is worth observing that your car may well have faded from its original colour over the years. For this reason before you start, we recommend that you do a test spray of any aerosol on a piece of old metal or a carefully selected area of the car where a mismatch will not be noticed. The boot or spare wheel area is often a convenient place to do your testing.

We can supply paint in either aerosol or brush-on format (not for spray shop use). The aerosols come in 400ml cans and the brush-on paints are available in 125ml cans with a brush in the cap (except for engine and chassis paints, which are supplied in 500ml tins).

### Key to paint codes

**Vermilion Red (118)**  
1978-79 CCRD118 (TU) On the right are the paint colours applied to Sprite & Midget late models during production (see left).

- Vermilion Red - Is the colour name.
- (118) - The figure in brackets is the original factory paint code.
- 1978-79 - The dates refer to model years during which the paint was used.
- CCRD118 - Is the Moss paint code.
- (TU) - Means that a touch up option is available.
- \*NLA - Means that the colour is no longer available from Moss.

Vermilion Red (paint code 118) was available for the 1978 to 1979 model year cars. It is available from Moss as an aerosol (part no. CCRD118) or as a touch up can (part no. CCRD118TU).

### Trim colours (1967-79)

Moss supply trim for the Sprite & Midget, from complete interior trim kits right through to replacement door trim panels. Between 1967 and 1979, please contact your nearest branch for Early models. Designed by our own in-house trimmers, the Moss classic trim range has been produced to offer the classic car owner more contemporary choice when it comes to the interior of their cars. Available in a choice of standard colours, black, biscuit and nimbus. Biscuit is a pale beige colour, whilst Nimbus is a pale grey colour, both popular in many modern cars. Available as complete trim kits, that include seats, carpets and trim panels, for both Sprites and Midgets. Other colour ways are available to special order and include, red, autumn leaf, navy, ochre, beige and chestnut. Please note that seats, trim panel kits and carpet sets are available separately. Much time and money has been invested in producing exact replacement parts including the tooling to produce original heat formed patterns. Please see the colour chart below or contact Moss Europe for full details.

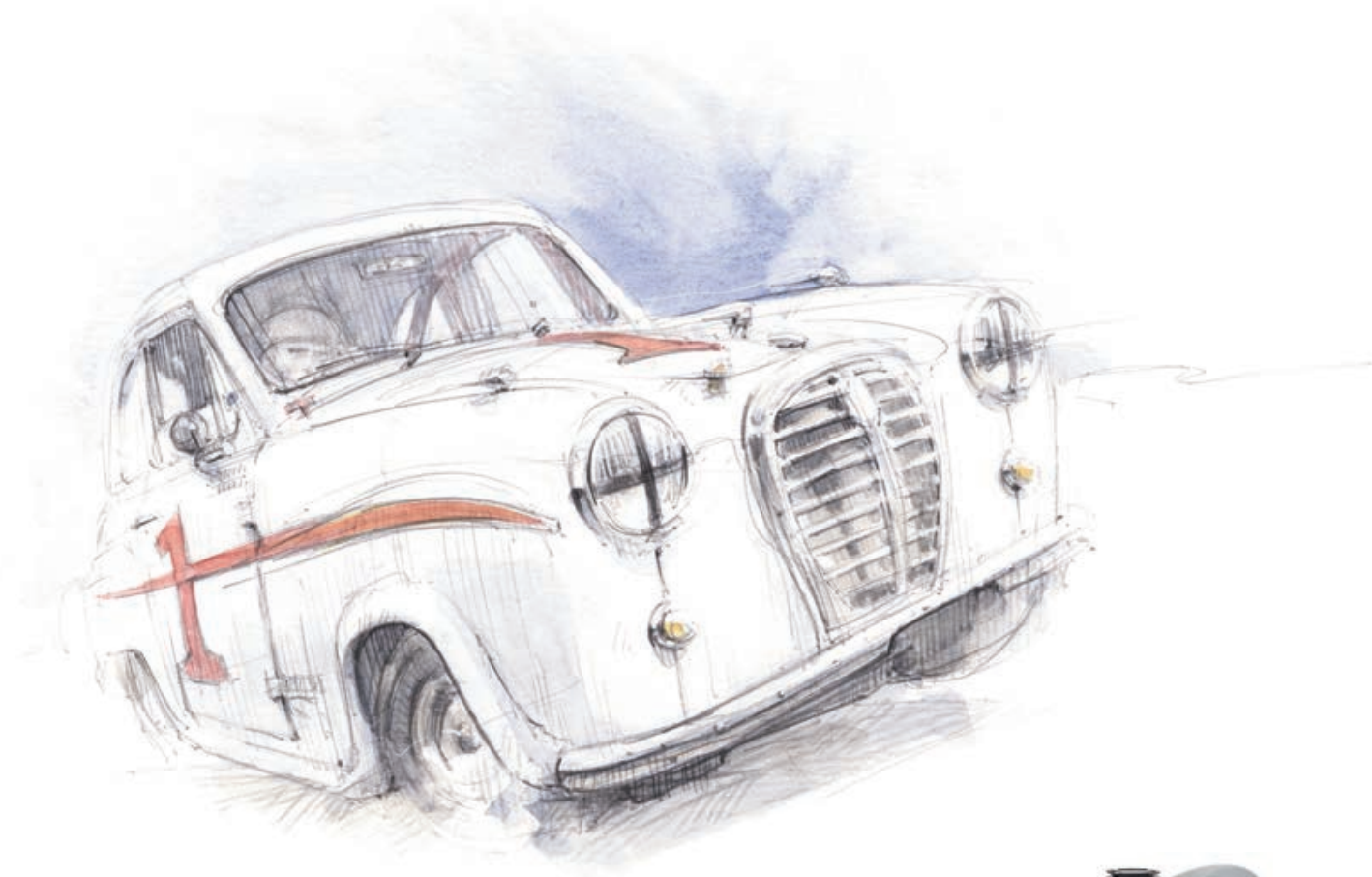
|  |             |  |          |
|--|-------------|--|----------|
|  | Black       |  | Navy     |
|  | Biscuit     |  | Ochre    |
|  | Nimbus      |  | Beige    |
|  | Red         |  | Chestnut |
|  | Autumn Leaf |  |          |

|   |   |
|---|---|
| <b>Black (90)</b><br>1961-79 CCSB1 (TU)                   | <b>Vermilion Red (118)</b><br>1978-79 CCRD118 (TU)      |
| <b>Old English White (3)</b><br>1961-67 CCWT3A (TU)       | <b>Flamenco Red (133)</b><br>1975-77 CCRD133 (TU)       |
| <b>Snowberry White (4)</b><br>1968-69 CCWT4 (TU)          | <b>Carmine Red (209)</b><br>1978-80 CCRD209 (TU)        |
| <b>Glacier White (59)</b><br>1970-77 CCWT59 (TU)          | <b>BRG, Light Green (25)</b><br>1964-70 CCGN25 (TU)     |
| <b>Leyland White (243)</b><br>1978-79 CCWT243 (TU)        | <b>British Racing Green (29)</b><br>1964-70 CCGN29 (TU) |
| <b>Mirage (11)</b><br>1974 CCRG11A (TU)                   | <b>Mallard Green (22)</b><br>1972-73 CCGN22 (TU)        |
| <b>Bedouin (4)</b><br>1971 CCBG4A (TU)                    | <b>New Racing Green (29A)</b><br>1971 CCGN29A (TU)      |
| <b>Russet Brown (205)</b><br>1978-79 CCBG205 (TU)         | <b>Aqua (60)</b><br>1972 CCBU60 (TU)                    |
| <b>Pale Primrose (12)</b><br>1965-70 CCYL12 (TU)          | <b>Lime Flower (20)</b><br>1973 CCGN20 (TU)             |
| <b>Bronze Yellow (15)</b><br>1972-75 CCYL15 (TU)          | <b>Citron (73)</b><br>1974-76 CCYL73 (TU)               |
| <b>Harvest Gold (19)</b><br>1972-75 CCYL19 (TU)           | <b>Tundra (94)</b><br>1974-76 CCGN94 (TU)               |
| <b>Sand Glow (63)</b><br>1976-77 CCYL63 (TU)              | <b>Brooklands Green (169)</b><br>1976-79 CCGN169 (TU)   |
| <b>Bracken (93)</b><br>1974-76 CCBG93 (TU)                | <b>Mineral Blue (9)</b><br>1965-69 CCBU9 (TU)           |
| <b>Chartreuse (167)</b><br>1976-77 CCYL167 (TU)           | <b>Basilica Blue (11) *NLA</b><br>1965-69 CCBU11 (TU)   |
| <b>Inca Yellow (207)</b><br>1978-79 CCYL207 (TU)          | <b>Blue Royal (38)</b><br>1970 CCBU38 (TU)              |
| <b>Damask Red (5)</b><br>1973-77 CCRD5 (TU)               | <b>Riviera Blue (44)</b><br>1965-70 CCBU44 (TU)         |
| <b>Tartan Red (9)</b><br>1963-69 CCRD9 (TU)               | <b>Midnight Blue (12)</b><br>1972-73 CCBU12 (TU)        |
| <b>Blaze Red (16)</b><br>1971-75 CCRD16 (TU)              | <b>Teal Blue (18)</b><br>1971-74 CCBU18 (TU)            |
| <b>Black Tulip (23)</b><br>1971-75 CCRD23A (TU)           | <b>Tahiti Blue (65)</b><br>1975-77 CCBU65 (TU)          |
| <b>Flame Red (61)</b><br>1970-72 CCRD61 (TU)              | <b>Pageant Blue (224)</b><br>1978-80 CCBU224 (TU)       |
| <b>Aconite (95) (Contact Moss)</b><br>1974-75 CCBU95 (TU) |   |

Please note: Colours may vary slightly to samples shown here, due to the limitations of the colour printing press, and should be used as a guide only.

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