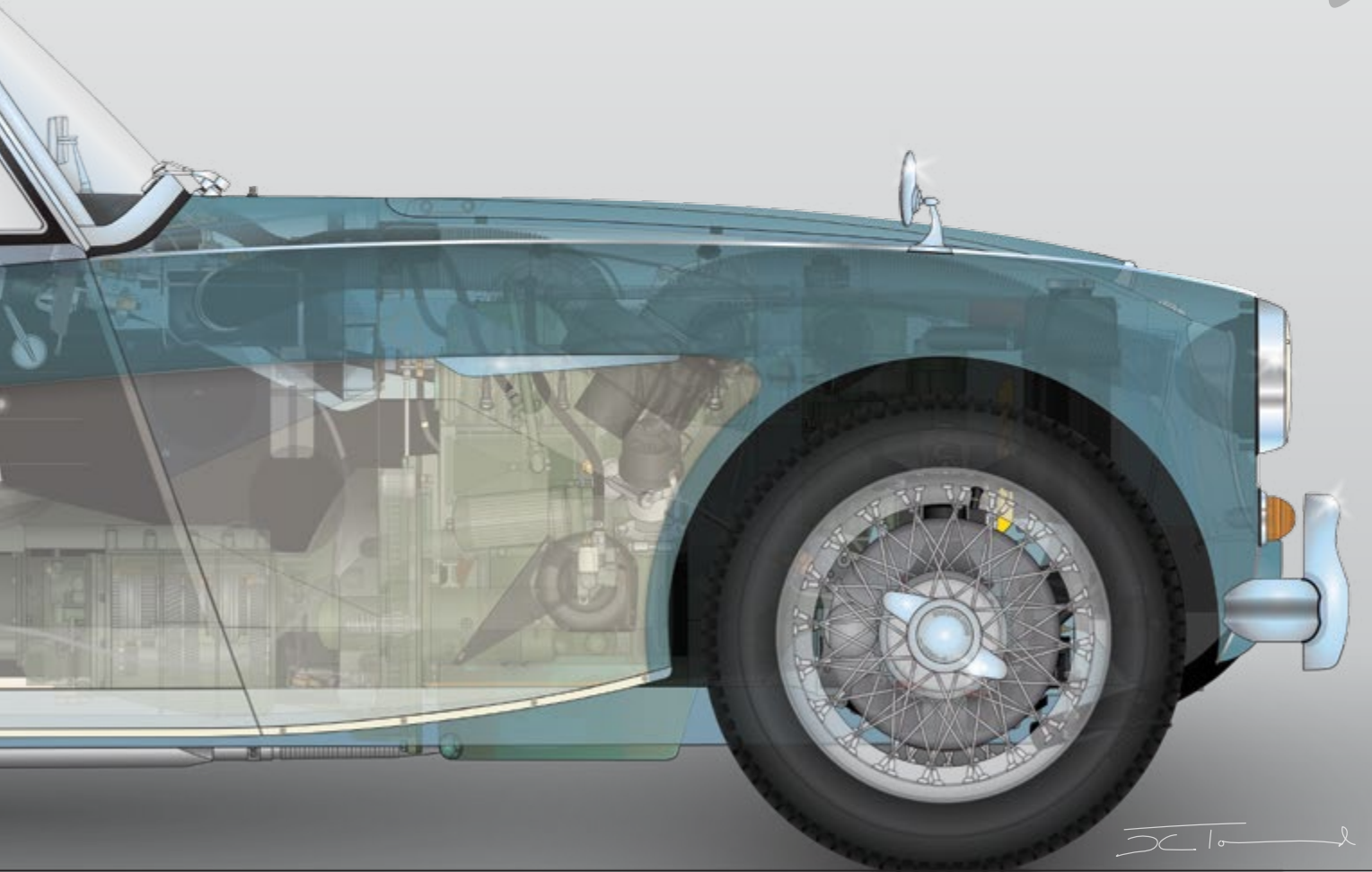




AHY-121

AUSTIN HEALEY 100, 100-6 & 3000 PARTS & ACCESSORIES

Austin Healey



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MOSS MOTORS, LTD.

With Thoughts of Law & Legislation

Growing up, as a native of California, I was proud when I heard people say our state was the tail which “wagged the dog.” Today, as a car collector, I realize the tail sometimes knocks valuable crystal off the coffee table. If legislation enacted on the left coast has a tendency to slowly blanket the country, then every car collector, regardless of locale, needs to pay attention.

As I write this, two pieces of legislation, seemingly at odds with one another, are floating around in Sacramento. One (S.B. 1239), is hugely important and positive for late model British owners. It moves the smog exemption up to 1980, covering a large batch of late model Stromberg carbureted cars. *We need this.*

The other, (A.B. 1965), sends even more taxpayer dollars down the rabbit hole as part of the car crushing thing. Remember when the government decided to use your money to pay other folks to have their cars crushed and buy a new one? Yeah, *that* deal.

Whether you agree or disagree with my personal view of each of these pieces of legislation, we should all be paying close attention to California’s treatment of the collector car hobby. The outcome here could well lead to an outcome where you live.

Happy Motoring,
Robert Goldman

Robert Goldman
Chairman, Moss Motors, Ltd.

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Working on automobiles is inherently dangerous. Moss Motors, Ltd. is not liable for injury or damage due to incorrect installation or use of their products. All products are sold with the understanding that the safe and proper installation and use of the products is the customer’s responsibility. Follow factory workshop manual procedures and instructions, but use current shop safety standards and common sense. Some tasks will require professional advice or services which Moss Motors cannot provide.

Moss Motors is proud to display the detailed illustrations from artist David Townsend of Sports Car Art. If you have work you'd like to share, contact us at creative@mossmotors.com. We're sure there are many creative folks in the British car hobby, and we'd love to see your art.

Austin Healey



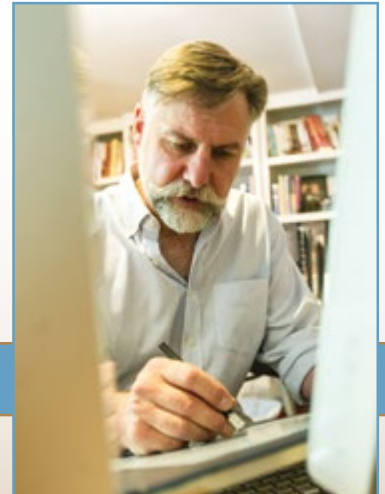
SPORTS CAR ART began with just a single assignment and with not even the slightest intention of making it a full time gig... it was more of a retirement plan. After a career spent in advertising, design, and web architecture, David Townsend wanted to explore his fine arts side. Things started innocently enough, offering his expertise to help replicate a vintage Borg & Beck decal. From there, the decals and fine art prints just seemed to take on a life of their own—growing in both scope and volume.

Today, Sports Car Art supplies illustrations of some wonderful British cars as limited-edition fine art prints, as well as decals and vintage race graphics of every kind.

Visit Sports Car Art online to see the currently available illustrations, or contact David for a special request or custom creation.

“It’s all been a lot of fun and a very happy marriage between two things I’m passionate about—cars and art.”

-David Townsend



www.SportsCarArt.com

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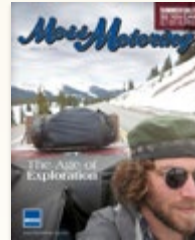
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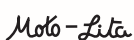
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2-Year WARRANTY

We stand behind the products we sell by offering the Longest Warranty in the business. Every Classic British Part is backed by our 2-Year warranty to be free from defects in material and workmanship.

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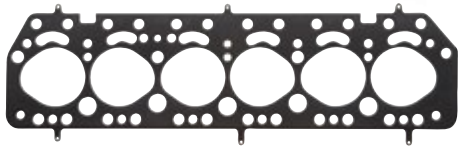
CUSTOMER SERVICE

800-689-9313



FEATURED PRODUCTS

A4



528-030



021-050

Competition Head Gaskets by Athena

Athena, one of the world's leading gasket manufacturers, produced high quality, multi-layered, all-steel head gaskets for the Austin Healeys.

The benefits of this modern design are:

- Provide an even torque load across the sealing surface to compensate any type of bore distortion.
- Outer and inner layers combination is designed to perform at higher compression levels than O.E Head Gaskets.
- Offer the best solution for both aluminum heads to cast iron blocks and aluminum heads to aluminum blocks.
- They are the same thickness as the OE gaskets so the compression is not affected.
- Highly effective for high compression competition engines BUT also standard road engines benefit greatly from the superior sealing quality's.
- Improved engine performance and longer durability.

These new MLS Head Gaskets are made from high grade 301 stainless steel full hard material. Each layer is individually formed using a state of the art laser cutting and embossed with an optimized formation process. All head gasket layers go through a stress relieving process to significantly reduce embossment forming induced stress. Proprietary two part polymer coating is applied after the stress relieving process and ensures uniform coverage of the outer layers providing no break in the coating. A process that ensures the micro seal of engine coolant/oil fluids.

BN1-BN2 (4 Cylinder)
BN4-BJ8 (6 Cylinder)

021-050
528-030



Offset Aluminum Clutch Pedal Pad

As per originals, this superbly crafted offset Austin Healey clutch pedal pad has been manufactured entirely from aluminum. The offset design, however, allows for greater space between the traditionally cramped brake and clutch pedals, providing a more comfortable operation on any of the big Healeys.

BN1-BJ8

021-677

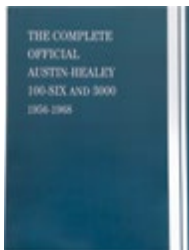


Bentley Shop Manual

Robert Bentley manuals contain reprints of the factory workshop manual, plus the owner's manual. The most complete and authoritative manual available.

100-6 and 3000

212-820



Snap Straps

The stainless steel Snap Straps are used to secure the exhaust insulating wrap. The high-temperature straps are .275" (1/32") in width and have a narrow profile to fit tight spots. Snap Straps secure with easy-to-use slide-through fasteners. This kit contains four 17" straps and eight 8" straps.

Snap Straps

231-872



Premium Copper Head Gasket

These Austin Healey BN4-BJ8 head gaskets are made in the UK to exact original specifications from original tooling, and are manufactured from top grade materials.

BN4-BJ8

528-035



Leather Honey Cleaner & Conditioner

Leather Honey Cleaners and Conditioners are non-toxic, all-natural and designed to invigorate your new or old interior.

Leather Honey Cleaner is a gentle and safe way to clean all the leather surfaces of your vehicle. It comes in a concentrated 4oz. bottle which dilutes out to 32oz. of mixed cleaner.

Leather Honey Conditioner will restore moisture, protect new leather and invigorate old leather. This 8oz. bottle is enough to revitalize your interior several times over.

Cleaner

220-790

Conditioner

220-785



800-667-7872

*See ordering page for details

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Steering Wheels by Tourist Trophy

Tourist Trophy offers a complete selection of wood and leather steering wheels for most British cars, and they are the best-looking wheels we have found. Your choice of finish, material, grain, width and feel. It's the perfect way to personalize your interior. Made to the highest standards using aluminum frames for lightweight strength. Requires adapter hub sold separately.

Solid Wood Rimmed Steering Wheels

14" 3-spoke Matte/Drilled 489-095
15" 3-spoke Matte/Drilled 489-090

Laminated Wood Rimmed Steering Wheels

14" 3-spoke Matte/Drilled 489-070
15" 3-spoke Matte/Drilled 489-060
14" 3-spoke Matte/Slotted 489-085
15" 3-spoke Matte/Slotted 489-080

Leather Rimmed Steering Wheels

14" 3-spoke Black/Drilled 489-040
14" 3-spoke Matte/Drilled 489-030
15" 3-spoke Matte/Drilled 489-020
15" 3-spoke Black/Slotted 489-050

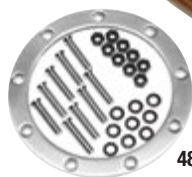
Accessories

Matte Ring Kit 489-077



489-090

Shown with Complete Steering Wheel Assembly



489-077

MORE INFO
ONLINE



489-080



489-040



489-020



Leather Steering Wheel Covers

These premium-grade black leather covers are custom tailored to fit your wheel. Simple installation results in a quality factory-fitted appearance.

Dia: 15"-16"; Grip: 2 3/4"-3 1/2" 223-610
Dia: 16 1/2"-17"; Grip: 2 3/8" 222-310
Dia: 16 1/2"-17"; Grip: 2 1/2" 222-315
Dia: 16 1/2"-17 1/2"; Grip: 2 3/4"-3 1/2" 223-620



905-654



905-648



454-298

Wheel Adapter Kits

Choose the style of steering wheel you like, then determine whether your car is fitted with an adjustable or non-adjustable column. The adjustable column steering wheel hub is fitted with a hand nut and collet, allowing the wheel to slide in and out.

Adjustable Column

The #454-298 hub comes with a new hand nut and collet and is designed to be used with an original style control head (horn/turn signal switch). This control head is available, part #853-810. If you do not intend to use a control head, the #905-648 horn push can be used to cover the resulting hole. This horn push cannot be made operational.

Non-Adjustable Column

The #454-347 hub is supplied without any horn push or cover for the center. It is designed to use the #905-648 horn push as a non-operational cover. The hub can be easily machined to accept the original control head.

Adjustable Shaft

Hub & Collet Only 454-298

Non-Adjustable Shaft

Hub Only 454-347

Horn Push w/46 mm Enamel Emblem

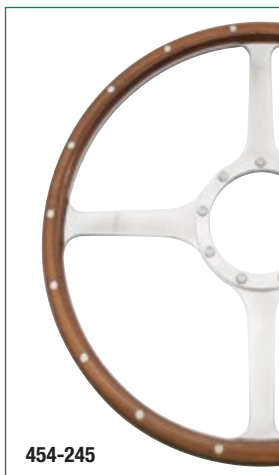
Horn Push w/Emblem - Plastic 905-648

Horn Push w/Emblem - Billet

Aluminum 905-654



499-520



454-245



499-580

Moto-Lita Steering Wheels

Moto-Lita steering wheels employ attractive bicolored wood laminations or black leather over aircraft aluminum frames. Requires additional adapter hub sold separately.

Wood Rimmed Wheels

14" 3-spoke Polished/Drilled 499-560

15" 3-spoke Polished/Drilled 499-540

15" 3-spoke Polished/Teardrop 499-580

15" 4-spoke Polished/Solid 454-245

Leather Rimmed Wheels

14" 3-spoke Polished/Drilled 499-520

Accessories

Polished Ring Kit 905-635

Moto-Lita

INTERIOR

A6 BN1-BJ7 UPHOLSTERY



BN1-BJ7 Front & Rear Seat Kits

In order to restore the interior of your Austin-Healey to its original quality, we manufacture early Healey upholstery kits in our own upholstery shop with an eye on quality control every step of the way.

We use only the finest materials in our kits; our leather is tanned and vat-dyed to the highest standards to ensure durability.

Our vinyls have been selected for their color and grain style. Each piece is cut by our skilled craftsmen using patterns we've painstakingly developed. We're so confident in the quality of our upholstery items that we guarantee 100% satisfaction or your money back upon return of the uninstalled kit.

Order free sample card #878-900 for upholstery samples.

All front seat kits include covers for both front seats.

As original, our leather seat kits have only the seating/wearing surfaces in leather, with the non-wearing surfaces in matching vinyl.



	Black w/ Black Piping	Black w/ White Piping	Black w/Red Piping	Red w/Red Piping	Red w/White Piping	Red w/Black Piping	Blue w/Blue Piping	Blue w/White Piping	Tan w/Tan Piping	Honey Tan w/H.Tan Piping	Price
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Front Kit BN1-BN4 to C/E68959

Vinyl	246-600 ¹	246-610 ¹	246-620 ¹	246-630 ¹	246-640	246-645 ¹	246-650 ¹	246-655	246-660 ¹	246-662 ¹	
Leather	246-670 ¹	246-680 ¹	246-690	246-700	246-710 ¹	246-715 ¹	246-720	246-725 ¹	246-730 ¹	246-732	

Front Kit BN4 from C/E68960 to BJ7

Vinyl	246-740	246-750 ¹	246-760 ¹	246-770 ¹	246-780	246-785 ¹	246-790	246-795	246-800 ¹	246-802 ¹	
Leather	246-815 ¹	246-825 ¹	246-835	246-845	246-855	246-895 ¹	246-865 ¹	246-866	246-875	246-877 ¹	

Rear Kit BN4 to C/E68959

Vinyl	246-880	246-890 ¹	246-900 ¹	246-910 ¹	246-920 ¹	246-921 ¹	246-930 ¹	246-936 ¹	246-940 ¹	246-942 ¹	
Leather	246-950 ¹	246-960 ¹	246-970 ¹	246-980 ¹	246-990 ¹	246-991 ¹	247-000 ¹	247-006 ¹	247-010 ¹	247-012 ¹	

Rear Kit BN4 from 68960 thru BT7

Vinyl	246-885 ¹	246-895 ¹	246-905 ¹	246-915 ¹	246-925	246-916 ¹	246-935 ¹	246-937	246-945 ¹	246-947 ¹	
Leather	246-955 ¹	246-965 ¹	246-975 ¹	246-985 ¹	246-995 ¹	246-996 ¹	247-005 ¹	246-007	247-015 ¹	247-017 ¹	

Rear Kit BJ7

Vinyl	247-020 ¹	247-030 ¹	247-040 ¹	247-050 ¹	247-060 ¹	247-065 ¹	247-070 ¹	247-075 ¹	247-080 ¹	247-082 ¹	
Leather	247-090 ¹	247-100 ¹	247-110 ¹	247-120 ¹	247-130 ¹	247-135 ¹	247-140 ¹	247-145 ¹	247-150 ¹	247-152 ¹	

Armrests BN1

Vinyl	247-165 ¹	247-175 ¹	247-185 ¹	247-195 ¹	247-205 ¹	247-206 ¹	247-215 ¹	247-217 ¹	247-225 ¹	247-227 ¹	
Leather	247-235 ¹	247-245 ¹	247-255 ¹	247-265 ¹	247-275 ¹	247-276 ¹	247-285	247-287 ¹	247-295 ¹	247-297 ¹	

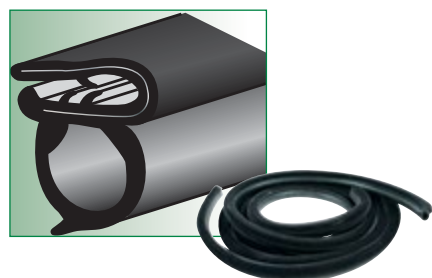
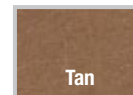
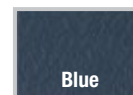
Armrests BN2 and BN4 to C/E68959

Vinyl	247-160 ¹	247-170 ¹	247-180 ¹	247-190 ¹	247-200 ¹	247-201 ¹	247-210 ¹	247-216 ¹	247-220 ¹	247-222 ¹	
Leather	247-230 ¹	247-240 ¹	247-250 ¹	247-260 ¹	247-270 ¹	247-271 ¹	247-280 ¹	247-286 ¹	247-290 ¹	247-292 ¹	

Armrests BN4 from C/E68960 thru BJ7

Vinyl	247-300 ¹	247-310 ¹	247-320 ¹	247-330 ¹	247-340 ¹	247-345 ¹	247-350 ¹	247-355	247-360 ¹	247-362 ¹	
Leather	247-370 ¹	247-380 ¹	247-390	247-400 ¹	247-410 ¹	247-405 ¹	247-420 ¹	247-425	247-430 ¹	247-432 ¹	

¹Special order, allow 6-10 weeks for delivery.



Velour Door Seals

Originally fitted to early cars, these velour material door seals are a more luxurious option for later cars. We offer two types of seal: Bristleflex brand, which is sold in sets, and a bulk Furflex seal which is sold by the yard. Both seals feature a steel wire core that clamps securely and a correctly sized bulb to ease installation and improve sealing. The BJ7/8 Screen Post and Top Frame seals are the correct original grey color and material. Bulk seal - minimum 5 yards required.

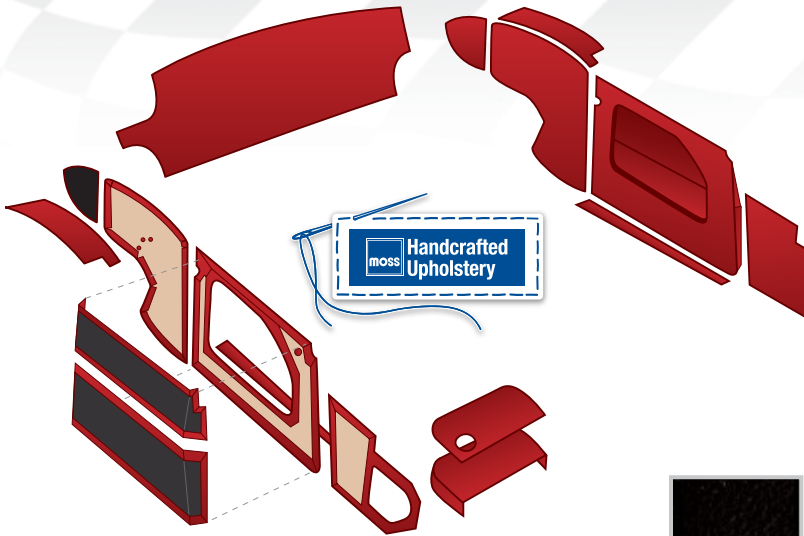
Bristleflex	
Door Seal Set, Black	259-840
BJ7-8 Windshield Post Seal Set, Grey	259-845
BJ7-8 Top Frame Cant Rail Seal Set, Grey	259-850
Bulk Furflex	
Black - per yard	249-607



800-667-7872

*See ordering page for details

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BN1-BJ7 Kits

- Made in the U.S.A.
- Exceeds original specification
- Plywood-backed panels

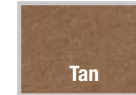
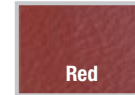
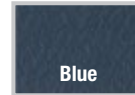


BN6-BN7 Interior Components

- All seams are stitched rather than heat-seamed



- Plywood backing is stronger and resists water much better than fiberboard



BN1-BJ7 Complete Vinyl Panel Kits

Painstakingly made to match the original designs, these vinyl panel kits give your interior a professional appearance even when installed by the novice. There is no easier way to erase years of wear and tear from your interior than to fit one of our beautiful panel kits! For unmatched durability, we use plywood and waterproof panel board as original. Each kit includes front kick panels and door panels.

	Black	Red	Blue	Tan	Honey Tan	Price
100-4 (incl. spare tire cover)	247-880	247-890	247-900	247-910	247-912	
100-6 BN4 thru 68959	247-925	247-935	247-945 ¹	247-955 ¹	247-957 ¹	
100-6 BN4 from 68960 thru 3000 BT7	247-965	247-975	247-985	247-995 ¹	247-997 ¹	
100-6 BN6 - 3000 BN7	247-960	247-970	247-980 ¹	247-990 ¹	247-992 ¹	
3000 BJ7	248-000	248-010 ¹	248-020 ¹	248-030	248-032 ¹	



¹Special order, allow 6-10 weeks for delivery.

NEW Armacord options now available!

BN1-BJ7 Complete Carpet Sets

Made in our own upholstery shop, our carpet sets are the most authentic and original on the market. We have consulted with the foremost experts in Austin Healey restoration and Concours guidelines to make sure our materials, patterns and techniques are as true to original as possible.

Each complete kit features correct rubber heelmat and all necessary snaps and studs.

100-4 – We offer two carpet sets for the 100-4. For those interested in exact originality you will want our carpet and Armacord kit. Armacord always matched the color of the carpet but unfortunately it is only available in black today. The current solution is to dye the Armacord to match the red, blue or honey tan carpet. This is common practice and one that has been performed on trunk liner kits for years. For those looking for an upgraded and custom look we have an all carpet version (not in black) for those that want to upgrade their interior to carpet throughout.

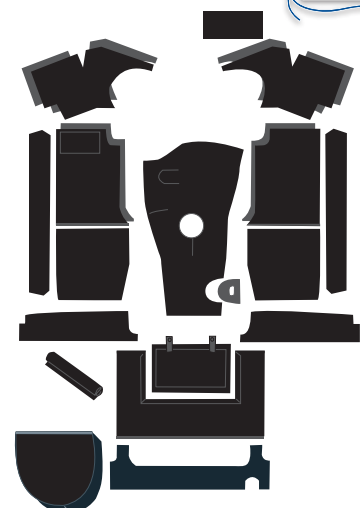
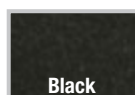
100-6 & 3000 – We offer a choice of original style or deluxe. The original style is exactly that, made in every way to original specifications with correct binding. Our deluxe kit includes a 2-piece tunnel carpet bound at the edges and a flap for the transmission dipstick access.

Order the free sample card, part number 878-350, for carpet samples.

	Black	Red	Blue	Honey Tan	Price
100-4 BN1 - All Carpet	-	248-730 ¹	248-740	248-735 ¹	
100-4 BN1 - Carpet w/ Black Armacord	248-720	248-731 ¹	248-741 ¹	248-736 ¹	
100-4 BN2 - All Carpet	-	248-760	248-770	248-765 ¹	
100-4 BN2 - Carpet w/ Black Armacord	248-750	248-761 ¹	248-771	248-766 ¹	
100-6 BN4/3000 BT7 (side shift) - Original	248-781	248-791	248-801 ¹	248-796 ¹	
100-6 BN4/3000 BT7 (side shift) - Deluxe	248-780	248-790	248-800	248-795 ¹	
100-6 BN6/3000 BN7 (side shift) - Original	248-810 ²	248-820 ²	248-830 ²	248-825 ²	
3000 BN7 (center shift) - Original	248-840 ¹	248-850	248-860	248-855 ¹	
3000 BT7/ 3000 BJ7 (center shift) - Original	248-871 ¹	248-881 ¹	248-891 ¹	248-886 ¹	
3000 BT7/ 3000 BJ7 (center shift) - Deluxe	248-870	248-880	248-890	248-885 ¹	

¹Special order, allow 6-10 weeks for delivery.

²Includes carpeted spare tire cover.



INTERIOR

A8 BJ8 UPHOLSTERY

BJ8 Front & Rear Seat Upholstery Kits

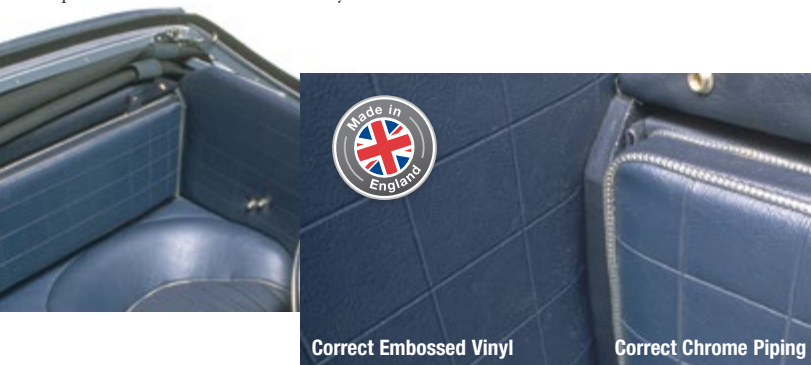
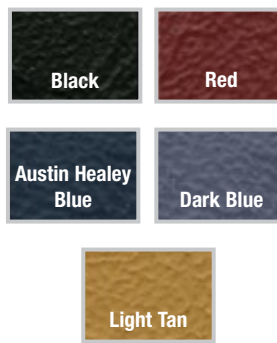
Our seat kits are manufactured in England from top-grade materials, including correct chrome herringbone piping and all the important details like the small embossed squares on the standard front vinyl seat cushions. Our vinyl rear seat kits incorporate the correct, heat-welded large square pattern just like the originals. As did the factory, we give you the option to upgrade to luxurious (and wonderfully aromatic) leather as well. On these kits, the piping matches the color of the seat. Whatever your choice, be assured that either will renew the interior of your Austin-Healey to original standards. You don't need to be an upholsterer to install a Moss kit either! The seat covers easily replace the old ones with no sewing needed. One easy weekend is all the time you will probably need to complete the task. (If you are at all timid about attempting such a project, order our instructional DVD set, part #211-026, and see how the pros do it step-by-step.) Order free sample card #878-150 for vinyl and leather samples. All front seat kits include covers for both front seats.

	Black	Red	Austin Healey Blue	Dark Blue	Light Tan	Price
Front Seat Kit						
Vinyl	247-450	247-470	247-491	247-490	247-500	🇬🇧
Leather	247-510	247-530	247-551	247-550	247-570	🇬🇧
Rear Seat Kit						
Vinyl	247-590	247-610	247-631	247-630	247-640	
Leather	247-650	247-670	247-691	247-690	247-710	🇬🇧
Hinged Armrest						
Vinyl	247-720 ¹	247-730 ¹	247-741	247-740	247-750 ¹	
Leather	247-760 ¹	247-770 ¹	247-781 ¹	247-780 ¹	247-790 ¹	
Fixed Armrest						
Vinyl	247-800	247-810	247-821	247-820	247-830	
Leather	247-840	247-850 ¹	247-861	247-860	247-870	

¹Special order, allow 6-10 weeks for delivery.

BJ8 Kits

- Made in England
- Meet original specification
- Correct molded vinyl details



Ultra-Plush Embroidered Floor Mat Set

Custom tailored for a perfect fit, these mats are made with an ultra-dense plush carpet and non-slip rubber backing. Features embroidered logos. Sold as Pair. Black.

BJ7, BJ8

240-491



BJ8 Complete Vinyl Panel Kits

Painstakingly made to match the original designs, these vinyl panel kits give your interior a professional appearance even when installed by the novice. There is no easier way to erase years of wear and tear from your interior than to fit one of our beautiful panel kits! For unmatched durability, we use plywood and waterproof panel board as original. Each kit includes front kick panels and door panels.

	Black	Red	Austin Healey Blue	Dark Blue	Light Tan	Price
3000 BJ8 thru (c)26704 Mk I & II	248-040	248-050 ¹	248-061	248-060	248-070 ¹	🇬🇧
3000 BJ8 from (c)26705 Mk III	248-080	248-090	248-701	248-700	248-710	🇬🇧

¹Special order, allow 6-10 weeks for delivery.

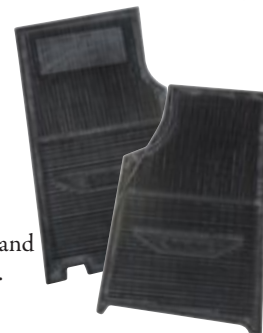


Amco-Style Rubber Floor Mat Set

Protect your carpets from dirt, wear and fading. If mats get dirty, hose them down and return them to the car. Sold as Pair. Black.

100-6 and 3000

021-430



Plush Embroidered Floor Mat Set

Custom tailored plush embroidered mats look great at a great price and fit perfectly. Edges are bound for a tidy look. Rubber nibbed backing keeps the mats in place. Austin-Healey wings logo embroidery is approx. 7" wide. Sold as Pair. Black.

BJ7, BJ8

240-492



Door Top Rails

Just like the originals, our complete assembled rails include the sheet metal base with a molded foam core covered in durable black vinyl with a grain that matches our interior kits.

BJ8

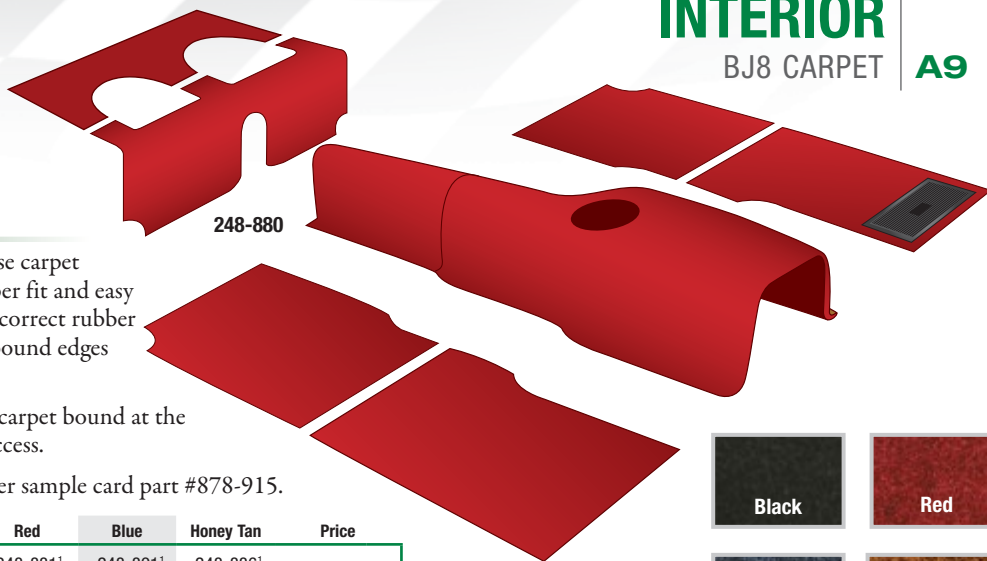
858-158



800-667-7872

*See ordering page for details

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248-880

BJ8 Complete Carpet Sets

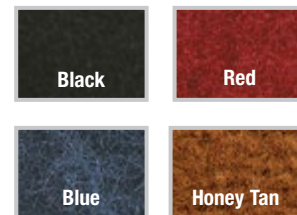
Made in our very own upholstery shop, these carpet kits are carefully patterned and cut for proper fit and easy installation. Each complete kit features the correct rubber heelmat, all necessary snaps and studs and bound edges (around shifter hole) as original.

Deluxe carpet sets include a 2-piece tunnel carpet bound at the edges and a flap for transmission dipstick access.

For free samples of our carpet material, order sample card part #878-915.

	Black	Red	Blue	Honey Tan	Price
3000 BJ8 thru (c)26704	248-871 ¹	248-881 ¹	248-891 ¹	248-886 ¹	
3000 BJ8 thru (c)26704 - Deluxe	248-870	248-880	248-890	248-885 ¹	
3000 BJ8 from (c)26705	248-901 ¹	248-911 ¹	248-921 ¹	-	
3000 BJ8 from (c)26705- Deluxe	248-900	248-910	248-920	248-915 ¹	

¹Special order, allow 6-10 weeks for delivery.



Reduce Heat & Noise with Hushmat

Hoodliner Insulation by Hushmat

HushMat Ultra II Hoodliner Kit is a pressure-sensitive, constrained-layer damper that effectively treats excessive noise and temperatures within your vehicle. With its self-adhesive "peel and stick" backing, it installs easily to most any substrate, and can be hand-cut with nothing more than a utility knife or household scissors. The kit contains six 12" x 23" pieces (138 sq. feet).

Hoodliner Insulation 409-007



Interior Insulation by Hushmat

Hushmat is easy-to-install insulation that reduces heat transfer into the cabin by 40%. The kit contains instructions for MGB and TR2-3A, but the pieces are generic, and can be cut to fit all British cars. The insulation sticks firmly, and what a difference it makes. Not only was our car significantly cooler, it was a lot quieter, too. Includes eight 12" x 23" pieces.

Interior Insulation 409-013



MORE INFO ONLINE



Original Style Trunk Liner Kits

By working closely with experts and members of the Austin Healey Concours Committee we have been able to design a richly detailed liner kit of correct material and patterns. Due to the complexity of the BN1/BN2 trunk liner, a complete illustrated set of instructions is included with that kit. Please also refer to our Upholstery Installation DVD part# 211-026.

BN1, BN2 249-912
 BN6, BN7 249-920
 BN4, BT7, BJ7, BJ8 249-930



Accurate Tool Roll Reproductions

In an effort to source the most accurate reproduction parts suitable for Concours events we offer these tool bags to replace fragile and damaged originals.

100-6, BN7 to (C)10160, BT7 to (C)10564 221-240
 BN7 from (C)10161, BT7 from (C)10565, BJ7, BJ8 221-250

Sound & Heat Control Insulation

Install on doors, floors and firewall. This insulation consists of an 80 mil. thick butyl rubber core covered by a 2.4 mil. aluminum coating. It deadens body panel vibrations and reduces heat transfer. The kit consists of nine 29" x 20" sheets (36 sq. ft.).

Insulation 409-027



Heatshield Material

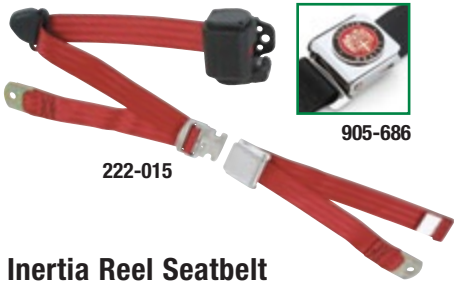
This foil-covered insulation reduces unwanted heat, cold and sound inside the vehicle when installed under carpets, over the transmission tunnel and against the firewall. The closed-cell insulating material has a layer of foil on both sides, and will not absorb moisture like its jute or cotton counterparts. Lightweight and easily managed, it is sold in 4' x 6' sheets which can be cut to fit with just scissors or a sharp knife.

Heat Shield Material 409-016
 Heat Shield Adhesive - 12 fl. oz. 409-037



BEAM'S

S E A T B E L T S



222-015



905-686

Inertia Reel Seatbelt

Angle-sensitive belts are fussy, grabbing even if you're just parked on a hill. Inertia Reel Seatbelts grab when pulled rapidly—as they should. We have quality American-made inertia reel seatbelts that are suitable for our British cars. Available in three colors with a B post mounting tab and adjustable latch end. Sold individually.

Blk Adj, B post hook mount	222-006
Blk Adj, B post bolt mount	222-005
Red Adj, B post bolt mount	222-015
Emblem, Austin Healey - Each	905-686

Beams seatbelts are made in the USA and exceed federal safety standards. Fire departments and amusement parks trust them, and we at Moss would not offer our customers anything less.



905-686

Vintage Style Seatbelt

Black webbing with solid steel, chrome-plated aircraft style buckles. The substantial webbing length can be trimmed for safe operation. Mounting hardware included. Sold individually.

2-Point Belt, Short (38" adj. side, 20" tongue side)	222-234
3-Point Belt, Short (93" shoulder, 12" lap)	222-204
2-Point Belt, Long (38" adj. side, 30" tongue side)	222-235
3-Point Belt, Long (93" shoulder, 20" lap)	222-205
Emblem, Austin Healey - Each	905-686



MORE INFO ONLINE

222-206

Hook Mount Seatbelt

These seatbelts snap onto the original seatbelt mounting eye-bolts in the Austin-Healey 3000. All required mounting hardware and eye-bolts included. Sold individually.

2-Point, Short (46" adj. side, 26" tongue side)	222-239
3-Point, Short (100" Shoulder, 16" lap)	222-209
2-Point, Long (46" adj. side, 36" tongue side)	222-236
3-Point, Long (100" shoulder, 30" lap)	222-206
Emblem, Austin Healey - Each	905-686



MORE INFO ONLINE

Vintage Competition Belt

Quick release buckle with mounting hardware included. Sold individually.

Competition Belt 222-211



Shift Knobs

You're not going to throw any random knob on your shifter. Yours will be a natural fit for you and your Austin-Healey. Our gearshift knob is just the right size and feel, and is made of elegant walnut wood or trimmed in black leather and topped with a medallion displaying the Austin-Healey logo.

Wood Crested	234-000
Leather Crested	234-005

Footwell Light Kit

Illuminating the footwell area of your car for entering and exiting makes the transition much safer. Can be wired to any 12V source. Kit includes two lights, wiring and instructions.



Footwell Light Kit 903-651

Rearview Mirror Riser

Form follows function to help you see who is following you. The black anodized aluminum riser with the laser-etched Austin Healey logo lifts your mirror for a significantly improved rear view. Mounting screws are included.



Mirror Riser, BJ8 from (b)73214 165-154

Glove Box Lock

After many years of these Austin Healey BJ8 glove box locks being virtually impossible to find, we located a quality source and are now able to offer them. These are a high quality, made as original with push button opening and includes two keys.



BJ8 633-740

OEM Style Cigarette Lighter Kit

To replace a defective original, or add an electrical outlet to earlier cars. This kit includes a complete illuminated lighter assembly as fitted to many British cars.



Lighter Kit 142-270
Underdash Kit 142-271

Oil Pressure/Water Temperature Gauge

This genuine Smith's combination gauge is a direct replacement for the obsolete originals. Gauge has black face with white lettering and needles, and a 82" capillary tube. Fits from BN4 C.E.72850, BN6 (c)2030 through BJ8. Lettering and the scales may differ from the instrument in your car.



Gauge 361-761

Key Blanks

Original keys are extremely rare. Keys are blank and must be cut locally. Order by the series number of your original locks.

Non-Crested		
MRN Series		163-510
FA Series		163-535
FS Series		163-545
FP Series		163-550



RetroSound®



MORE INFO ONLINE

INTERIOR
RADIO'S **A11**



230-323



230-395

Vintage Style Radio by RetroSound

RetroSound radios deliver superb sound and the latest audio features without compromising the original style of your dash. We carry a variety of their units so you can choose the perfect solution for your audio needs. The Model 2 is full modern in a classic package, compatible with iPod and iPhone, built-in Bluetooth for hands-free calling and audio streaming, and plays MP3 and WMA files via USB input. The Hermosa is a perfect middle ground, offering some of the tech features of the Model 2 in a simpler package. The Classic is just that, an AM/FM tuner with a front aux input. All offer terrific sound quality with built-in amps and other standard features. Add their Hide-Away Antenna #230-555 to install an amplified antenna behind your dash or in your trunk. Negative ground only. Knobs sold separately.

- Retro Classic Radio (Chrome) 230-323
- Chrome Surround w/Chrome Knobs 230-326
- Black Surround w/Black Knobs 230-327
- Black Surround w/Chrome Knobs 230-329
- Knob Set - Chrome 230-331
- Model 2 (Chrome) 230-380
- Knob Set - Black 230-332
- Model 2 (Black) 230-385
- Hermosa Radio (Chrome) 230-390
- Hermosa Radio (Black) 230-395
- Hide-Away Amplified Antenna 230-555

FEATURES	RETRO CLASSIC	HERMOSA	MODEL TWO
Made for iPod charge & play operation	NO	NO	YES
Bluetooth w/handsfree mic input	NO	YES	YES
AM/FM tuner w/RDS & 30 Presets	YES	YES	YES
Tuner Country Compatibility	US/EU	US/EU	US/EU/JAPAN/AUS/LATIN AMERICA/RUS
LCD Illumination Color	WHITE	WHITE/GREEN	32,000 BACKLIGHT COLOR CHOICES
High-Resolution LCD display	YES	YES	YES
Built-in amplifier	YES, 50 X 4 RMS	YES, 25 X 4 RMS	YES, 25 X 4 RMS
Auxiliary Inputs	2 (1 FRONT, 1 REAR)	2, REAR	2, REAR
USB Input for MP3/WMA Playback	NO	YES	YES (VIA USB/SD BOX)
External USB/SD card reader	NO	NO	YES
Pre-amp RCA outputs	YES, 2 PAIR	YES, 2 PAIR	YES, 2 PAIR
Subwoofer Output	NO	NO	YES W/XOVER & LEVEL CONTROL
DSP EQ	YES	YES	YES
Clock w/clock priority	YES	YES	YES
A2DP wireless streaming	NO	NO	YES
New rear knob/shaft functions	NO, FRONT ONLY	YES, FRONT & REAR	YES, FRONT & REAR
Available w/chrome radio face	YES	YES	YES
Available w/black radio face	NO	YES	YES
Compatible w/all RetroSound knob/bezel/plate kits	YES	YES	YES
Warranty	1 Year	1 Year	2 Years

RetroMod Speakers by RetroSound

When British sports cars encounter modern technology, sometimes there is a standoff. Technology doesn't always turn microscopic. Take car speakers for example: just try stuffing new ones into your little car. RetroMod speakers are different. They're more than able to meet today's high performance amplifiers and yet they are ultra thin. " mounting profiles fit virtually any installation application. The secret is neodymium magnets that are 5x more powerful than standard speaker magnets. Also, if you only want to keep accessories to a minimum, Dual Voice Coil design (DVC) lets you connect 2-channels from your radio to one single speaker, providing full stereo sound.



230-535



LED Dash Bulb

LED lighting in cars is becoming increasingly popular, and your classic can benefit too. Bright white LED dash bulbs illuminate your gauges very well, and are a replacement for the standard incandescent bulb #171-000. A bit more expensive at the outset, but LEDs burn cooler and last much longer than standard incandescent bulbs. LED light is not dimmable. LEDs should not be used as turn signal indicators or for the red generator/alternator light on the dash. Sold individually.

- Negative Ground 170-972
- Negative Ground - Short Profile 170-971
- Positive Ground 170-975
- Positive Ground - Short Profile 170-973



Amplified Hide-Away Antenna by RetroSound

Don't compromise the beauty of your classic when adding an antenna for an upgraded stereo. The Hide-Away amplified antenna from RetroSound comes with a 105-inch antenna cable and power lead and is designed to be mounted in hidden places such as behind your dash or in your trunk. Installs to standard Motorola antenna plug and radio power lead. Small box is 4" x 1" x 1".

- Amplified Hide-Away Antenna 230-555

800-667-7872

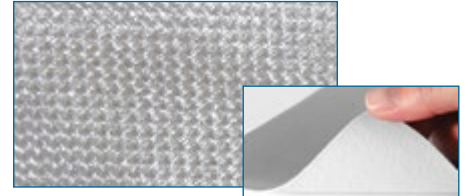


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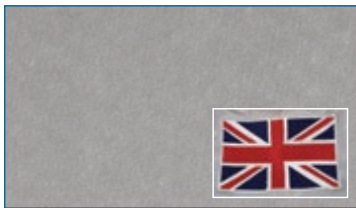
Features	STORMPROOF	SILVERGUARD PLUS	MOSOM PLUS	TRIGUARD
WATER RESISTANCE	◆◆◆◆	◆◆◆◆	◆◆◆◆	◆◆
BREATHABILITY	◆◆◆◆	◆◆	◆◆◆◆	◆◆◆◆
COMPACTNESS	◆◆◆◆	◆◆◆◆	◆◆	◆◆◆◆
UV RESISTANCE	◆◆◆◆	◆◆◆◆	◆◆◆◆	◆◆
HAZARDS	◆◆◆◆	◆◆◆◆	◆◆◆◆	◆◆
SOFTNESS	◆◆◆◆	◆◆	◆◆◆◆	◆◆◆◆



Silverguard Plus

Silverguard Plus is a 300 Denier polyester material with a reflective, water-resistant coating on the outer layer and a soft, non-abrasive layer on the inside. It is a great choice for areas that get harsh sunlight. It is not suggested for extreme rain, snow or ice. 300 Denier is a strong, heavy weave, which will not rip or tear easily. The silver coating on Silverguard Plus does an excellent job of reflecting sunlight, therefore protecting your top, rubber seals and interior from premature wear. The special soft inner layer pampers the most delicate paint finish.

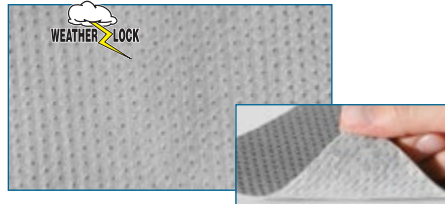
- 2 Seaters 237-409
- 4 Seaters 237-451



Stormproof Embroidered

The culmination of over a decade of material engineering, it has only recently been possible to manufacture the microscopic yarns which go into this advanced micro-fiber cover material. Only one textile mill in the world was able to meet the specification - the results are truly a triumph for car cover users! Stormproof is uncoated and untreated. This means that even after months or years of use, it will retain the same properties as the day you purchased it! Stormproof has tested to be the most water-resistant and (because there are no coatings) the most breathable car cover material you can buy. You can't go wrong with Stormproof.

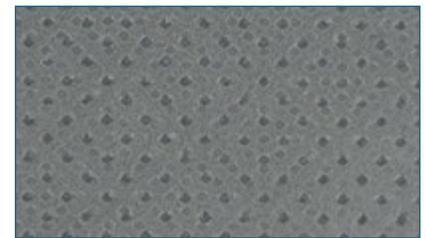
- 2 Seaters 237-415
- 4 Seaters 237-455



Mosom Plus

Mosom Plus is a four-layer material. The outer two layers are Spunbond Polypropylene, the middle layer is a special micro-porous film and the inside layer is super soft fabric. The middle layer is an excellent rain barrier, while allowing for vapors to pass through. The special cotton flock inner layer pampers the most delicate paint finish. It is a great choice for all-around car cover use, suggested for most conditions except extreme sun, snow or ice. Mosom Plus is a non-woven material, so in the unlikely event a rip occurs in the material, it will not run.

- 2 Seaters 237-410
- 4 Seaters 237-450



Triguard

Cost-effective universal fit car covers can be used both indoors and outdoors to protect against dust and debris. The medium size covers cars from 13' to 14' including 100-4 and 100-6.

- Triguard Car Cover 236-446

Car Capsule

Keep your car dust-free, clean, dry and protected from rodents, insects, scratches and other dangers. Park the vehicle on the laminated rubber base mat (which is impervious to gas and oil), zip the clear 8 mil. PVC double-sewn cover over the car, and plug in the fan which provides continuous airflow to prevent corrosion, mildew and musty odors. Short-term or long-term storage. Car Capsule operates for under per month. Two-year material and craftsmanship guarantee. Fan motor is rated for five years of continuous running. Indoor use only.



- 14' Size Car Capsule 238-600
- 16' Size Car Capsule 238-610



Car Cover Accessories

- Stowage Bag 643-850
- Cable Lock 643-855
- Grommet 237-495



Tonneau Covers & Top Boots

Our tonneau covers and top boots come in two premium materials—English Vinyl and Stayfast Cloth—both of which are as similar to the original as can be found from current suppliers. Our covers and boots are sourced from several different vendors in the US and the UK so we can offer the complete range of colors.

English vinyl

- High quality
- Original look and feel
- Closely matches the appearance of the original British "Everflex"

Robbins Stayfast Cloth

- Manufactured for Robbins using a 100% acrylic, laminated with a superior rubber formulation to a pre-shrunk cotton backing cloth.
- Engineered for high tensile and tear strength, but stays soft, supple and color-fast
- Tightly controlled strength characteristics ensure they will not lose their shape over time.
- Resists fading and shrinking and does not stiffen at lower temperatures.



Installation

All the necessary fasteners are included in our kits but are not installed as there may be variations in the locations of existing mounting hardware.

Although good results may be achieved by non-professionals, best results are achieved by a professional with experience with Healey tonneau cover installation. For this reason, our tonneaus do not come with installation instructions.

Installation can be tricky, and we recommend that it not be attempted without first viewing and understanding the information in the #211-026 Soft Trim Installation DVD. Refer to the Restoration Parts Catalog for additional tonneau components such as bows and stiffener sets.


Tonneau Covers & Top Boots

	English Vinyl					Stayfast Cloth			
	Black	White	Blue	Red	Price	Black	Blue	Tan	Price
BN1 thru body no. 4605	643-004 ¹	643-007 ¹	643-009 ¹	643-006 ¹		-	-	-	
BN1, BN2 (from BN1 body no. 4606)	021-535	-	643-010	643-005		643-001 ¹	643-002 ¹	643-003 ¹	
BN4, BT7	021-537	643-040 ¹	643-050	643-045		643-041 ¹	643-042 ¹	643-043 ¹	
BN6, BN7	021-536	-	643-030	-		643-021 ¹	643-022 ¹	643-023 ¹	
BJ7, BJ8	021-539	-	643-070	643-065		643-061	643-062	643-063 ¹	

¹Special order, allow 6-10 weeks for delivery.

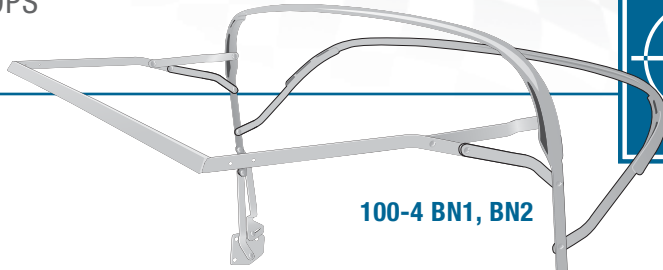


BJ7 & BJ8 Convertible Top Boots

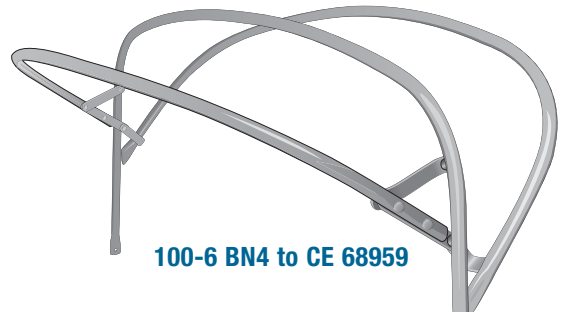
	English Vinyl					Stayfast Cloth			
	Black	White	Blue	Red	Price	Black	Blue	Tan	Price
BJ7	643-080	643-100 ¹	643-110	643-105 ¹		-	-	-	
BJ8	643-090	643-120 ¹	643-130	-		643-091	643-092	643-093 ¹	

¹Special order, allow 6-10 weeks for delivery.

TOP FRAME
I.D. GUIDE



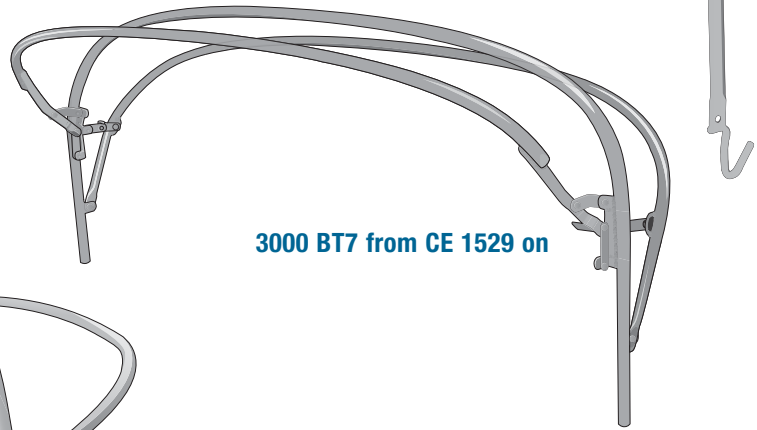
100-4 BN1, BN2



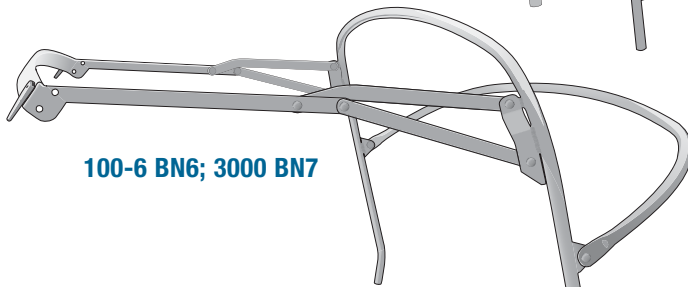
100-6 BN4 to CE 68959



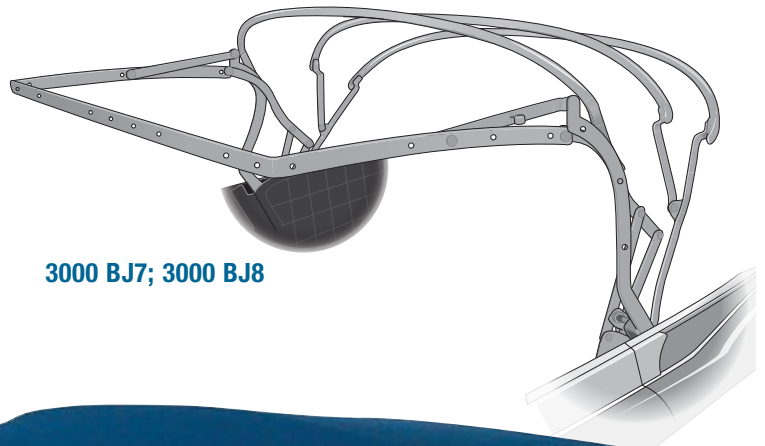
100-6 BN4 from CE 68960; 3000 BT7 to CE 1528



3000 BT7 from CE 1529 on



100-6 BN6; 3000 BN7



3000 BJ7; 3000 BJ8

Find the Correct Top Frame for Your Healey

The top frame is the key to purchasing the correct top for your Austin-Healey. Many of the top frames are interchangeable, and many times the previous owners have changed them out, much to the amazement and chagrin of the current owner. Never assume your top frame is original. Use the following illustrations to determine which top frame you have. For a write-up of each frame and how the top mounts, see MossMotors.com/HealeyTops

100-4 BN1, BN2	453-670	
100-6 BN4 to CE 68959	453-675	
100-6 BN4 from CE 68960; 3000 BT7 to CE 1528	453-666	NA
3000 BT7 from CE 1529 on	453-667	
100-6 BN6; 3000 BN7	453-695	OS
3000 BJ7-BJ8	453-655	NA





Convertible Tops

Robbins' Tops Features:

Computerized Cutting - Gerber cutting technology to ensure all pieces are the correct shape and size.

Factory Designs Improved - Robbins improves upon factory designs by adding reinforcements, better heatsealing processes and other proprietary manufacturing techniques to produce the highest quality tops available.

Heatsealed Reinforcements - All seams are double stitched and heatsealed for extra strength and to prevent side to side shrinking. Seams will not bubble or fail over time as do glued reinforcements.

Innovation - Robbins has been granted numerous patents for their innovative designs and techniques. They are the industry leader.

Since 1943 - Family owned and operated by three generations of Robbins family. Their experience is unmatched in the industry. All products are still made in the factory in Ventura, California.

	Crush Grain (Similar to Original)	British Vinyl (Everflex)	Stayfast Cloth (Luxury Look)
Material	The best American vinyl tops we've seen, period. By using Haartz Supreme 36-oz. pinpoint-grain vinyl (backed with pre-shrunk cotton cloth), you get a superior product. For greater durability and to ensure the seams remain water tight, seams are stitched, then electronically sealed.	If you want your top to be as close to original as you can get, this is the only material to consider. Made in England and imported by Robbins, this material is accepted as original.	Stayfast fabric uses 100% acrylic surface cloth, laminated to a pre-shrunk cotton backing cloth. Stayfast is engineered for high tensile and tear strength, but the fabric stays soft, supple and color-fast. Stayfast canvas resists fading and shrinking better than vinyl and does not stiffen up at lower temperatures.
Window	The 40-gauge rear window is made from Regalite B.U.V. Ultralight plastic, which offers superior resistance to UV rays and scratches.		
Warranty	6 years on material and craftsmanship. 1.5 years on labor when professionally installed.	1 year on material and craftsmanship. 1 year on labor when professionally installed.	6 years on material and craftsmanship. 1.5 years on labor when professionally installed.

BN1, BN2

British Everflex Vinyl

Black	300-370
Blue	300-371 ¹
Red	300-374 ¹
Tan	300-372 ¹

Crush Grain Vinyl

Black	300-330
Tan	300-332 ¹
White	300-333 ¹

Stayfast Cloth

Black	641-001
Blue	641-002 ¹
Red	641-004 ¹
Tan	641-003 ¹

BN4 to CE68959

British Everflex Vinyl

Black	300-375
Blue	300-376 ¹
Red	300-378 ¹
Tan	300-377 ¹

Crush Grain Vinyl

Black	300-335
Tan	300-337 ¹
White	300-338 ¹

Stayfast Cloth

Black	300-400
Blue	300-401 ¹
Red	300-404 ¹
Tan	300-402 ¹

BN4 from CE68960

British Everflex Vinyl

Black	021-527
Blue	641-020
Red	300-382 ¹
Tan	300-383 ¹

Crush Grain Vinyl

Black	300-340
Tan	300-342 ¹
White	300-343 ¹

Stayfast Cloth

Black	641-021 ¹
Blue	641-022 ¹
Red	641-024 ¹
Tan	641-023 ¹

BN6; BN7

British Everflex Vinyl

Black	021-529
Blue	641-010
Red	300-405 ¹
Tan	300-349 ¹

Crush Grain Vinyl

Black	300-350
Tan	300-352 ¹
White	300-353 ¹

Stayfast Cloth

Black	641-011 ¹
Blue	641-012 ¹
Red	641-014 ¹
Tan	641-013 ¹

BT7 to CE1528

British Everflex Vinyl

Black	021-527
Blue	641-020
Red	300-382 ¹
Tan	300-383 ¹

Crush Grain Vinyl

Black	300-340
Tan	300-342 ¹
White	300-343 ¹

Stayfast Cloth

Black	641-021 ¹
Blue	641-022 ¹
Red	641-024 ¹
Tan	641-023 ¹

BT7 from CE1529

British Everflex Vinyl

Black	300-385
Blue	300-386 ¹
Red	300-388 ¹
Tan	300-387 ¹

Crush Grain Vinyl

Black	300-345
Tan	300-347 ¹
White	300-348 ¹

Stayfast Cloth

Black	641-031
Blue	641-032 ¹
Red	641-034 ¹
Tan	641-033 ¹

BJ7 to (B) 59371

British Everflex Vinyl

Black	021-531
Blue	300-391 ¹
Red	300-407 ¹
Tan	300-392 ¹

Crush Grain Vinyl

Black	300-355
Tan	300-357 ¹
White	300-358 ¹

Stayfast Cloth

Black	641-061 ¹
Blue	641-062 ¹
Red	641-064 ¹
Tan	641-063 ¹

BJ7 from (B) 59372; BJ8

British Everflex Vinyl

Black	300-395
Blue	300-396 ¹
Red	300-409 ¹
Tan	300-397 ¹

Crush Grain Vinyl

Black	300-360
Tan	300-362 ¹
White	300-363 ¹

Stayfast Cloth

Black	641-071
Blue	641-072
Red	641-074 ¹
Tan	641-073

¹Special order, allow 6-10 weeks for delivery.



EXTERIOR

A16 LIGHTING & ACCESSORIES

LED Replacement Bulbs

LED Exterior Lighting

We've had our eyes on these for a while now. We couldn't help it, they're so bright! Our LEDs have the advantage of a wide-angle light distribution design. And, best of all, you can install these yourself. These bulbs fit factory sockets, but require that your car be negative ground. After much searching and testing of different products, we can now say that Moss offers an LED lighting solution that measures up to our requirements.

Our LEDs come in three colors

White, red and amber—to match the color of the lens application. Trust us, you don't want a white light behind a red lens. Pink is not the universal color for "stop," last we checked.

Upgraded Electronic Flasher

If you are upgrading any of your turn signals you will need to upgrade to an electronic flasher. The LED bulbs draw so little current that they won't trigger a mechanical flasher to blink.

Electronic Flashers

2-Prong 141-667
3-Prong 141-668

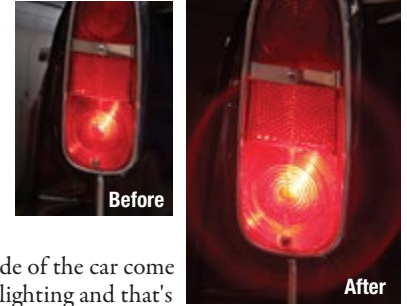
Ballast Resistor

All 170-965

Industry #	57	89	1157	1156
Replaces Moss #	170-100, 170-250	170-300	170-700	170-800
White	170-906	170-920	170-931	170-946
Amber	170-911	170-921	170-936	170-951
Red	170-916	170-925	170-941	170-956
Price				

Do I need ballasts with my LED turn signals?

This is not an issue in all Classic British cars. Because of the LEDs low current draw, the tiny amount of current circulating from one side of the car to the other will be enough to let the LEDs on the second side of the car come to life. Blinking turns to hazard lighting and that's not what you want. The fix is simple. The power flowing through the blinker indicator lamp is looking for a ground. We give it one. A ballast resistor is a simple electronic device designed to give the indicator the ground it's looking for without leaving any extra for the opposite LEDs to feed on. You will need one for each side of the car. The application data in our catalog and on our website will tell you if your car needs a pair of ballasts.



Headlamp Relay Kit

Any British classic can benefit from adding headlamp relays. Your headlights will be significantly brighter, and the useful life of the lighting switch will be extended considerably with this easy-to-install kit. Relays are especially beneficial (and strongly recommended) if you have fitted halogen headlamps.

Headlamp Relay Kit

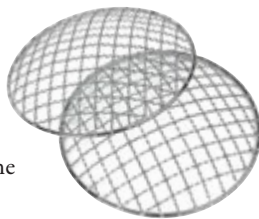
117-515

Headlamp Stone Guards

Heavy duty chrome-plated wire mesh stone guards protect your headlights. May not be street legal. Includes hardware not shown.

Stone Guards

222-100



3rd Brake Light Kit

Center-mounted 3rd brake lights reduce accidents, so much so that they have been required on all passenger autos built since 1984. Our old cars, with two dim, low mounted brake lights, aren't exactly easy to see. With a little creative wiring, you can mount one of our brilliant accessory 3rd brake light kits and improve the safety of your British classic. The base can be removed for flush mounting.

Chrome Brake Light Kit

116-115



Rear Fog and Reverse Lamps

These matched lamps have polished stainless steel cases, glass lenses and 20W H3 type halogen light bulbs. 4½" wide, 2¼" high. ⅝" mounting hole required. Suitable for mounting below the rear bumper. Check your local regulations to make sure they are legal for street use. Sold individually.

Reverse Lamp, Clear

162-842

Rear Fog Lamp, Red

162-843



162-695

Lamin-X Headlamp Shield

No matter where you lie on the spectrum of LBC upkeep, we offer the security of Lamin-X, a thin, invisible layer that protects headlamps from stone chips and scratches, and keeps your lights looking new for years to come. Installation takes 10 minutes. Fits all 7" round headlamps. Sold in pairs.

Headlamp Shield, pair

162-695



800-667-7872

*See ordering page for details

WWW.MOSSMOTORS.COM



Hella Halogen Headlamp

Accurate optics and reflector put the light where it is needed. Safe for all vehicles originally equipped with 7" sealed beam headlamps. Sold individually.

Hella Halogen Headlamp, each 902-969
Replacement H4 Bulb 902-998



Crystal Clear Headlamp

For a modern look, we offer Crystal Clear headlights with halogen H4 bulbs. These are DOT and SAE approved and deliver a strong focused light. The cast aluminum housing is corrosion-resistant and the lens is vented to prevent fogging. Sold individually.

Crystal Clear Headlamp, each 156-875
Replacement H4 Bulb 902-998



License Plate Lamp Wiring Harness With Fuse

This license plate lamp harness incorporates an inline fuse that effectively prevents a short in the license plate lamp from impacting the vehicles entire wiring harness. This was a common problem for all Austin-Healeys from the beginning of production in 1953 to late BJ8 (B.85964) when the issue was at last addressed. This harness provides a quick and inexpensive solution to what could become a very major problem.

All 356-375



Fog and Driving Lamps

Quality reproductions of the classic 5½" Lucas 500 series SLR and SFT lamps as originally fitted to many cars of the 50s and 60s.

Driving Lamps

Stem Mount 162-700
Back Mount 162-760

Fog Lamps

Stem Mount 162-800
Back Mount 162-770

Lamp Covers

6" dia. fits above 500 series 162-705
7" dia. fits Lucas 700 series 162-865

Replacement Bulbs

Driving Lamp Bulb 170-500
Fog Lamp Bulb 170-510



162-780

Hella 500 Light Kits

Light up the road with these Hella 500 Light Kits. The Driving Light kit emits a focused beam for long-range illumination, while the Fog Light kit projects a wide, low, illumination perfect for foggy or dusty conditions. Kits include: 2 halogen lamps, two H3 12V/55W bulbs, 2 protective stone shields, plug-n-play harness, 1 illuminated switch, 1 12V relay, and instructions. Lamp dimensions: 6.8" h x 6.4" w x 2.6" d.

Driving Lights 162-780
Fog Lights 162-785



156-878

156-898

Tripod Headlamp Set

The **P700** was a step up from the standard headlamp and featured an internal tripod reflector with round center cap; our reproductions capture the look and vintage design of these lamps at a much lower price. These lamps are an entry level alternative to our PL700.

The **PL700** was fitted to many high-end sports cars. The unique lens design and prominent PL badge give a distinct look that is part of the historical heritage of our cars. These lamps are reputed to have been made on original tooling, but the quality of the lens silvering and detailing is not as crisp as original samples we have of the PL lamp.

P700 Tripod Lamp Set 156-878
PL700 Tripod Lamp Set 156-898
P700 Bulb, replacement, each 170-600
PL700 Bulb, replacement, each 170-650
PL700 Bulb, halogen, each 170-675



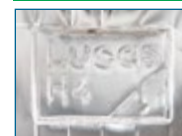
162-785



Driving Lamp Clamp

These clamps can be used to mount 500 and 700 series fog or driving lamps to ¾" badge bars. Plus they can be used for mounting antennas or other accessories.

Chrome Lamp Clamp 408-579



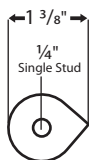
Lucas 7" Halogen Headlamp

Made by Lucas, these high-quality headlamps come with replaceable H4 bulbs. Fits all regular 7" headlamp applications. Sold individually.

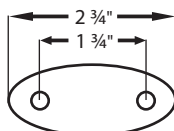
Lucas Headlamp, each 162-726
Replacement H4 Bulb 902-998

EXTERIOR

A18 MIRRORS



165-400/165-500
165-210/165-300



223-310



Lucas Style Reproduction Mirrors

Flat Fender Mount	223-310	R/H Convex Lens	165-210
R/H Flat Lens	165-400	L/H Convex Lens	165-300
L/H Flat Lens	165-500		

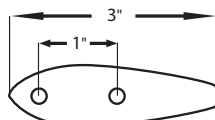


222-355

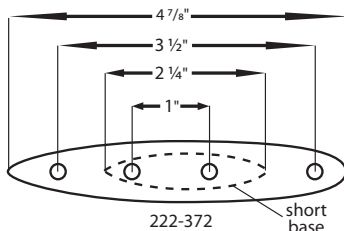
Raydyot Racing Mirrors

Raydyot mirrors were often bolted to racing and performance cars in the 1950s and 1960s. Their brushed aluminum design was extremely lightweight and strong. Less weight will forever be the aim of speed seekers. The mirror's low mass led to another important advantage, too: they were stable and vibration-free. Moss has captured not only the distinctive look and character of the original Raydyot mirror, our aluminum reproductions also share the performance advantage of being light and strong. You may select mirrors with either the traditional flat lenses, or wide angle convex.

Raydyot Mirror - Flat	222-355
Raydyot Mirror - Convex	222-356



222-390



222-372

Bullet Mirrors

The combination mirror has two base options. Short base is 2 1/4" with bolt holes 1" apart. Long base is 4 7/8" with bolt holes 3 1/2" apart. The oversize lens mirror has a base 3" long, bolt holes 1" apart.

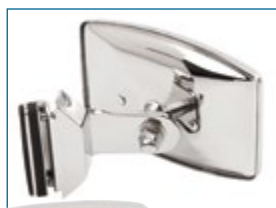
Combination Mirror	222-372
Oversize Lens	222-390



Side Curtain Socket Mounted Mirror

If you don't want to drill holes in your Healey this mirror is for you. It is specifically designed to mount temporarily in the side curtain socket. Secured with an included forged wingnut so the mirror can be easily removed for show. Mirror is 5" x 3 1/2" on a 5" stem, sold individually.

BN4, BN6, BN7, BT7 (w/Side Curtains) 162-523



Quarter Light Mirror

This popular option can be clamped to a quarter light, windshield frame or roof lip to give better visibility.

Quarter Light Mirror	165-175
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Chrome Backplate

Lucas Logo	165-307
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800-667-7872

*See ordering page for details

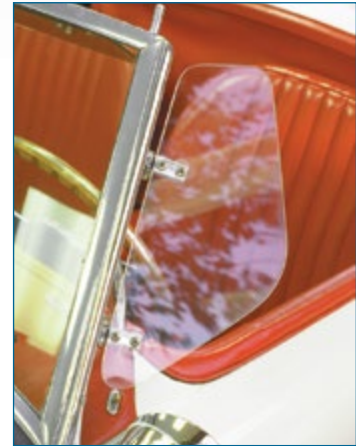
WWW.MOSSMOTORS.COM



Triplex Windscreens

Whether you are doing a full restoration or replacing a cracked or pitted windshield, Triplex windscreens from Pilkington Classics offer the highest quality and best fit available.

BN1-BN2 Windscreen	021-831	
BN4-BT7 Windscreen	021-841	
BJ7-BJ8 Windscreen	021-852	



Wind Wings

The large clear Plexiglass panels are mounted to adjustable chrome fixing brackets. Compatible with side curtains. Sold in pairs.

100-6 to 3000 BT7

240-150



Raked Shorty Antenna

Small and powerful-that's the right combination. At a mere 7 inches tall and with a swept back look, our amplified antenna is a major design improvement over an unsightly standard mast or a noisy old power antenna. Comes with a 195" detachable cable, and the mast easily unscrews if you have a car cover without a hole.

7" Amplified

906-185



Radio Antennas

Electric Retractable Antenna: Our electric antenna kit wires into your radio for fully automatic operation. Requires 13½" depth to mount.

Flush-Fit Antenna: This collapsible antenna locks when down. Requires 11¼" depth to mount.

14" Rubber Antenna: Black. Includes 54" lead cable.

Rubber Antenna	900-716
Electric Antenna	386-960
Flush-Fit Antenna	386-971



Compact Air Horn Kit

Very compact yet very loud! Tired of modern (huge) traffic not noticing your classic (small) sportscar on the highway? This kit fits in a space 5½" x 4½" x 4" (LxWxD) and produces deep tones of 115 db at 6 feet. A perfect solution for your compact classic. Kit comes with a relay, mounting bolt and nut and instructions.

Compact Air Horn Kit

545-085



Twin Air Horns

Our twin tuned air horn set includes two tuned air horns, heavy duty die cast compressor, air hose, mounting hardware and installation instructions.

Air Horns

545-080

EXTERIOR

A20 BADGES & LICENSE PLATES



Badge Bars & Hardware

Dress up the front of your car. All of our badge bars are 3/4" diameter. Premium bar features two layers of polished nickel plating under the chrome plating. Badge Clip Kits complete with hardware for installation.

100-4 - Premium Quality	870-126
100-6/3000 - w/light brackets	870-132
100-6/3000 - w/ light brackets	870-131
Light Mount Bracket	408-579
Badge Bar Mounting Backing Plate	408-577
Badge Mounting Kit - 3/4" Bar	408-002
Badge Mounting Kit - 1" Bar	408-001



Badge Bar Badges

(1) RAC Badge, Chrome	408-695
(2) Cloisonné RAC	408-517
(3) St. Christopher	408-435
(4) Brooklands	408-175
Badge Mounting Kit - 3/4" Bar	408-002
Badge Mounting Kit - 1" Bar	408-001



229-730



License Plate Mount Badge Holder

Have a license plate on your car? Want to run a badge or two? This badge holder is designed to mount to the upper or lower license plate mounting screws, and accepts both standard back mount and magnetic badges!

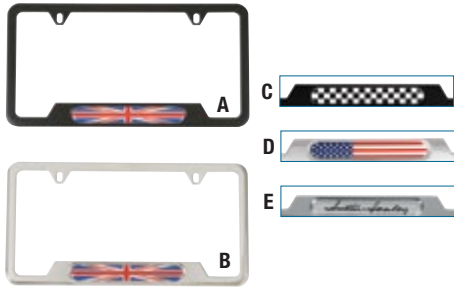
Badge Holder - License Plate Mount 244-105



Grille Badges

Solid baked enamel finish on a polished stainless steel back.

(1) Great Britain	408-506
(2) Austin Healey	408-457
(3) England	408-507
(4) U.S.A.	408-527
(5) RAC	408-547
(6) U.S.A. Coat of Arms	408-529
Badge Mounting Kit - 3/4" Bar	408-002
Badge Mounting Kit - 1" Bar	408-001
Badge Bar Mounting Backing Plate	408-577



License Plates & Frames

Display your loyalty with a license plate and frame. Our regulation size license plates are embossed aluminum with crisp screen printing. License frames are high quality and show off your car's heritage.

License Plate

Union Jack 229-730

License Frames

(A) Union Jack, Black	222-735
(B) Union Jack, Stainless	222-725
(C) Checkerboard, Black	222-737
(D) US Flag, Stainless	222-723
(E) AH Script, Stainless	222-766 ¹

¹Standard mounting hardware included.



Pressed English License Plates

Regulation British plates are identical to those used in England in the 40s, 50s and early 60s. Semi-sheared raised letters. Up to seven letters and numbers of your choice. Pre-masked to paint the background the color of your choice. 7 space maximum.

License Plate 307-073



Cloisonné Union Jack

Designed to mount on flat surfaces. 2 1/4" x 1 3/8". Pair, screws included.

Cloisonné Union Jack 229-308



800-667-7872

*See ordering page for details

WWW.MOSSMOTORS.COM



Luggage Rack

These reproductions of the original factory optional racks add a distinctive vintage look to your Austin-Healey and allow you to travel with more luggage! Must use with original trunk hinges. 32½" x 19½".

100-6/3000

644-730



Leather Bonnet Straps

Bonnet Straps began life as a safety measure for racers. Daily drivers loved the look and added them to their sports cars. Our authentic reproductions are sold individually or in pairs and are a cinch to install.

Tan Leather, Pair 222-728
 Tan Leather, Each 222-729
 Black Leather, Pair 222-602
 Black Leather, Each 222-601



Aston Gas Cap

Features include quick release and easy installation. This chrome Aston gas cap is theft proof.

Aston - Chrome, Vented

117-462



Locking Gas Cap

Chrome, locking fuel-filler cap. Comes complete with two keys.

100-6 and 3000

202-760



Towing Eye Kit

To meet Canadian requirements, these Towing Eyes were originally fitted to BJ7s from approximately January 1963 (H-BJ7-20880 on) and all BJ8s. While intended to facilitate towing, these additions were quickly recognized as ideal tie-down brackets when transporting with a trailer. Because the holes selected for the towing eyes are in the same relative location on every Healey frame, these brackets will fit on every big Healey made from the BN1 through the BJ8. Black powder coated for an original and long durability. We also have a set of towing eye/tie-down brackets for the rear (part #267-522).

Front Towing Eye Kit - All 031-426
 Rear Towing Eye Kit - BN1-BJ8 to (c)26704 267-522



Magnetic Union Jack

No holes required. 5" x 3".

Magnetic Union Jack 215-330



Magnetic Country Oval Tags

Show your allegiance with a magnetic badge - either to a country or to your frame of mind. Protective UV coating will protect your oval from fading or yellowing.

GB 230-112
 Checkered Flag 102-056
 Union Jack 230-114
 Black Jack 230-113



Decal & Plate Kit

410-105

Includes chassis, valve cover and heater plates. Screen washer reservoir, coil, brake fluid, air filter, windshield and fuel pump decals.

BN4-BN7 1956-62 410-105
 BN7 from 1962-BJ8 410-100

WHEELS

A22 KNOCKOFFS & TOOLS

Knockoffs

Choose the original 2-eared style, or the more exotic 3-eared style. Earlier cars up to 3000 BJ8 (c)26705 used fine thread (12 t.p.i.), late BJ8s use the coarser (8 t.p.i.) up to late 1967 when they switched to the octagonal safety knockoffs.



Standard 2-Eared Knockoffs

Fine Thread 12 t.p.i. - Left Hand	200-280
Fine Thread 12 t.p.i. - Right Hand	200-290
Coarse Thread 8 t.p.i. - Left Hand	674-680
Coarse Thread 8 t.p.i. - Right Hand	674-670



Knockoff Hammers

All types, weights and sizes for every possible application.

1 lb. Copper/Copper	386-000
2 lb. Copper/Copper	386-850
2 lb. Copper/Rawhide	386-110
4 lb. Lead Alloy	386-180



Protective Knockoff Wrenches

Prevent damage to knockoffs with multiply wooden wrenches. The 42 mm size fits all conventional British two eared knockoffs.

Protective Wrench	386-165
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Long Handle Knockoff Wrench

Long handle wrench allows you to tighten or remove spinners without a hammer.

Octagon Knockoffs	386-120
Eared Knockoffs	386-125
Fabric Wrench Cover	386-115



Wire Wheel Spoke Wrench

With its wide face and long handle, this wrench is perfect for adjusting most spoke nipples without rounding them off.

Spoke Wrench	385-800
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Valve Stem Caps

Further dress up those chrome wheels with a set of valve stem caps with logos, some featuring anti-theft locking capability. Set of 4.

Union Jack - Non-Locking	101-161
Checkerboard - Non-Locking	101-167



Safety Octagonal Knockoffs

Fine Thread 12 t.p.i. - Left Hand	200-310
Fine Thread 12 t.p.i. - Right Hand	200-320
Coarse Thread 8 t.p.i. - Left Hand	462-730
Coarse Thread 8 t.p.i. - Right Hand	462-740



3-Eared Knockoffs

Fine Thread 12 t.p.i. - Left Hand	200-315
Fine Thread 12 t.p.i. - Right Hand	200-325
Coarse Thread 8 t.p.i. - Left Hand	200-335
Coarse Thread 8 t.p.i. - Right Hand	200-345



Brass Tire Gauge

Solid brass precision gear movement. Push button valve to bleed air to the desired pressure. U.S. and metric scales.

Brass Gauge	225-715
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Tubes & Rim Bands

Designed for use with radial tires. Can be used with bias-ply tires. Features rubber covered valve stems. Rim bands prevent spoke and nipple ends from chafing your inner tubes. All sold individually.

Rim Bands	
15" Rim Band	452-750
Inner Tubes	
155/165 x 15"	452-755
175/185 x 15"	452-765



800-667-7872

*See ordering page for details

WWW.MOSSMOTORS.COM



Wire Wheels

An essential part of your Austin-Healey's styling. Whether standard or not, a set of chrome wire wheels truly enhances the appearance of your car. 60 and 72 spoke wheels are tubeless. 48 spoke wheels require tubes.

Dia/Width	Spokes	Finish	Unit	Part#	Price	Dia/Width	Spokes	Finish	Unit	Part#	Price
100-4, 100-6 & 3000 thru BJ7 (c)24366						Optional 72 Spoke for 100-6 & 3000					
15" x 4"	48	Chrome	Each	454-615		15" x 5½"	72	Chrome	Each	454-730	
15" x 4"	48	Painted	Each	454-610		15" x 5½"	72	Painted	Each	454-720	
BJ7 from (c)24367 & BJ8 (option for earlier cars)						Optional 72 Spoke for all models					
15" x 4½"	60	Chrome	Each	454-630 ¹		15" x 5"	72	Chrome	Each	454-660	
15" x 4½"	60	Painted	Each	454-620 ¹		15" x 5"	72	Painted	Each	454-665	

¹Will not fit BN2, BN4 & BN6 with 2 ¼" front drums.

Minilite Style Wheels

These 8-spoke Minilite style alloy wheels are a timeless classic design, adding period charm to your Austin-Healey. Manufactured using the latest techniques and testing procedures to ensure the highest quality. Now available in either knockoff style for cars fitted with wire wheel hubs or bolt-on style for cars fitted with 5-bolt steel wheel type hubs. Sold individually.

Knockoff

Silver - 15" x 5½" 455-385

Anthracite - 15" x 5½" 455-389

Bolt-On (incl. plain center cap)

Silver - 15" x 5½" 455-355

Sleeve-type Lug Nut, each 455-354

A-H Emblem for Center Cap 453-067



455-385

455-389

455-355



PERFORMANCE

A24 ENGINE



Adjustable Cam Gear

This steel billet cam sprocket has been cleverly engineered to provide adjustment in one degree increments while ensuring that the gear, once set, will never change its position. A specially designed inner ring with a locking hub allows the sprocket to be accurately and simply adjusted to advance or retard cam timing. This remarkable sprocket can be fitted to both four and six cylinder big Healey engines.

100-4, 100-6, 3000 838-021

Aluminum Cylinder Heads

Use unleaded fuel with confidence, and reduce the weight of your engine while increasing its efficiency and performance with one of these aluminum alloy cylinder heads. (The 6-cylinder head weighs approximately 51 lbs. less than the original head it replaces!) While these heads look like the originals externally, thin weak areas of the originals have been beefed up for long-lasting reliability. Ports and combustion chambers are polished and balanced, and special "figure eight" stainless steel valve seat inserts are used to give these heads distinct advantages over the stock cast iron heads. Valve guides are installed, and heads are supplied with valves, springs and retainers, studs, etc. We strongly suggest using the ARP Performance Fastener Set #328-876 for 6-cylinder applications.

4-Cylinder 021-920
6-Cylinder, 6-port 021-950
6-Cylinder Washers, 16 reqd. 328-877



ARP
automotive racing products

MORE
INFO
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ARP Performance Fasteners

Premium-grade 8740 alloy studs are centerless ground with rolled threads and have a tensile strength of 200,000 psi. These studs offer far superior performance and are the best bet to ensure your rebuild lasts. If used with an alloy head #328-877, oversize washers must be used.

(A) Head Stud Kit - 6 cyl. 328-876
(B) Main Bearing Stud Kit - 6 cyl. 322-898
(C) Washers, 16 reqd. 328-877

6-Cylinder Rear Crankshaft Oil Seal Conversion Kit

Permanently stop rear crankshaft oil leaks with this well-engineered lip-type oil seal conversion kit. Installation involves drilling and tapping holes in the rear of the engine block using a special drilling bush supplied. Includes instructions and all mounting hardware.

Oil Seal Conversion 833-415



Harmonic Crank Balancer

Fits all 100-6 and 3000. A rubber insulated crank dampener dramatically smoothes out engine vibration, significantly reducing engine wear. Many original dampeners are now either delaminated with age or have become unbalanced if chipped or dented. These new units are produced in Australia and engineered to the highest standards.

Crank Balancer 031-206



Alloy Valve Covers

Cut down on tappet noise and highlight your engine compartment.

4-Cyl. Polished & Engraved 852-095
6-Cyl. Polished 852-100
6-Cyl. Polished & Engraved 852-105



Silicone Valve Cover Gaskets by Gasket Innovations

These premium silicone valve cover gaskets are stronger and more resilient than traditional cork. They will tolerate re-use far better as well, allowing you to remove these covers repeatedly without having to replace your gaskets every time. Two types of gaskets are offered, one for Stock covers, and one for Alloy covers. Select your application below. Instructions included.

Note: Red RTV Sealant is needed for proper installation.

100-4 w/ Stock Valve Cover 529-108
100-6/3000 w/ Stock Valve Cover 529-104
100-6/3000 w/ Alloy Valve Cover 529-106
RTV Sealant - Red - 3oz. 221-305



800-667-7872

*See ordering page for details

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Spin-On Oil Filter Adapter

Cleaner oil changes will result if you change your engine from the messy original canister filter to a modern spin-on filter. This kit cannot be used with the #635-800 oil cooler installation kit. Early BN1s to engine number 213324 require BSF bolts, which must be ordered separately. Bolts are supplied for all later cars.

Filter Adapter	635-840
Spin-On Filter - K&N	235-830
Spin-On Filter - Wix	235-855
Spin-On Filter - Fram	235-880
BSF Bolt (early BN1, 2 req.)	323-335

K&N Performance Oil Filter

K&N Filter technology is the leader for your spin-on oil filter conversion. Resin impregnated filter element traps even the tiniest contaminants and isn't affected by racing fuels. Featuring heavy-duty construction with metal end caps, anti-drainback valve and a 1" safety wire drilled wrench nut; this is the best on the market.



K&N Oil Filter	235-830
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Oil Catch Can by Mishimoto

A running engine creates blow-by, which is an oil mist that is routed either back to your intake manifold or to the atmosphere under your engine. Not only does that make a mess of the underside of your sports car, it can also lead to carbon build-up in your combustion chamber which reduces performance. By installing an oil catch can between the engine and either your intake manifold or the atmosphere, you can trap all that oil and dispose of it properly. Much more information online.

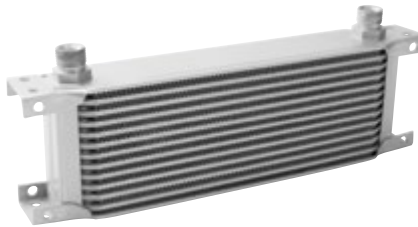
Oil Catch Can	223-075
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Oil Cooler Kit

With the introduction of the spin-on oil filter adapter, we've received numerous requests for a compatible oil cooler kit. So we set out to develop a kit that would have made the factory proud. A custom-made bracket positions the 13-row cooler securely behind the radiator grille. And, stainless steel hoses have British Standard Pipe connections with angled ends that properly route the hoses. We've made it easy for you to achieve a clean, secure installation. If you live in a hot climate or like to drive your Healey hard, our Oil Cooler Kit is a smart modification. Kit with part number 635-810 is designed for cars converted to use a Moss Spin-On Oil Filter Adapter. Kit 635-870 is for vehicles not yet equipped with Moss Spin-On Oil Filter system (This kit includes the spin-on adapter, spin on filter, as well as the complete oil cooler kit). These kits are designed for 6 cylinder Healeys only.



Oil Cooler Kit	635-810
Oil Cooler Kit - Plus Spin-On Oil Filter System	635-870



Oil Cooler Radiators

The 13 row radiator is the most popular for street use. The 10 row radiator is for limited space applications and the 16 or 19 row radiator may be used for increased cooling.

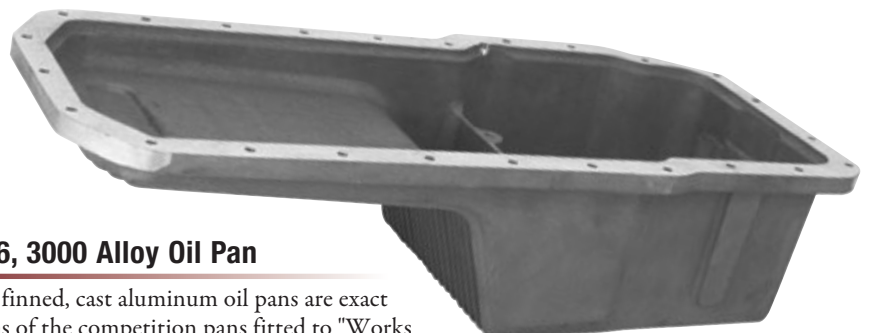
10 Row 11" x 3"	235-915
13 Row 11" x 4"	235-925
16 Row 11" x 5"	235-995
19 Row 11" x 5 1/4"	235-845



100-4 Alloy Oil Pan

100-4 Aluminum Oil Pan combines lighter weight and performance features. Fins are molded into the underside for better cooling, and the aluminum pan stands up to abrasions better. The Aluminum Oil Pan is shorter than stock requiring the shorter oil strainer (836-591) and the oil pump pickup tube to be shortened.

Alloy Oil Pan 100-4	021-119
Strainer	836-591



100-6, 3000 Alloy Oil Pan

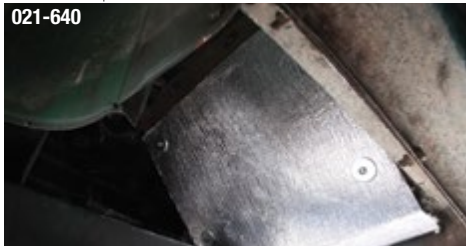
These finned, cast aluminum oil pans are exact replicas of the competition pans fitted to "Works Prepared" 6-cylinder Austin-Healeys. They improve oil cooling and help stiffen the bottom end of the cylinder block on highly stressed competition engines. Their thick, smoothly machined flange avoids the problem of oil leaks caused by bent flanges on stock pressed steel pans. As stock oil pan bolts are too short for use with this oil pan, replacement bolts, washers, and drain plug are included.

100-6, 3000	021-148
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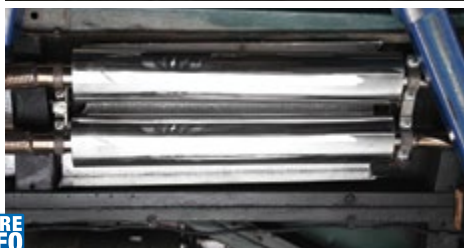
PERFORMANCE

A26 ENGINE & ELECTRICAL

021-640



021-641



**MORE
INFO
ONLINE**

Upper and Lower Heatshields

Our R&D department has developed two supplemental heat shields, one for the footbox, and one to go under the floorboard over the mufflers. The muffler heat shield extends down on each side, shielding the frame rails from the mufflers. Both of our heat shields start with substantial stainless steel plates, and we add aluminized ceramic fiber insulation. They are secured using the same

attachment points as the OE panels. That's why we offer the footbox panel 021-640 for all 6-cylinder Healeys, and the muffler panel 021-641 for the 3000 MKII & MKIII only—there is no easy way to secure the muffler heat shield to a MKI 3000 because they never had a factory heat shield over the mufflers.

Footbox Panel (All 100-6 & 3000s) 021-640
Muffler Panel (3000 MkII & III Only) 021-641



Hayden Electric Fans

Designed to be set up to run in either "pusher" (in front of the radiator) or "puller" configuration. The 10" fan requires a clear mounting area of at least 10⁷/₈" x 11³/₈", while the 12" requires at least 11⁷/₈" x 12¹/₂". The 14" requires at least 13³/₁₆" x 14³/₄". The preset temperature control will turn the fan on at 185°F and off at 170°F.

10" Kit 231-678
12" Kit 231-688
14" Kit 231-658

Failsafe Thermostat

When most thermostats fail, they close, which will quickly lead to overheating. This thermostat has been designed so that if it fails, it remains fully open, which is clearly a better idea.

180° Thermostat 434-205
160° Thermostat 434-206



Thermostat Bypass Blanking Sleeve

For maximum power and speed, such as racing conditions, it is advantageous to remove the thermostat, but only when this thermostat bypass blanking sleeve is fitted.

Blanking Sleeve 434-135



Bumblebee Ignition Wire

This type of distinctive competition wire was a very popular performance accessory with the BMC/BL Competitions Department from the 50s to the 70s.

Sold per foot 571-020



Pertronix Ignition Coils

The Pertronix Ignition Coil isn't called the "Flame-Thrower" for nothing. Matched to the Pertronix Ignitor ignition and with a voltage of 40,000, this coil will deliver a smoother response and better fuel economy, along with enhanced power during acceleration.

Non-ballasted systems - Black 143-265
Non-ballasted systems - Chrome 143-266
End Clip for solid core wire 571-037
Boot for push-in wire end 571-047



Intermotor



Sports Coil by Intermotor

Intermotor was the original manufacturer of the renowned Sports Coil, and is in our opinion the best option on the market. Extensive testing has proven the Intermotor Sports Coil to be exceedingly dependable. A 40,000 volt output provides reliable starting power, along with greater performance at higher RPM. Made in England.

Note: These coils require a push-in type coil wire.

Sports Coil 143-201



Universal Coil Mounting Brackets

Replace missing, bent or corroded coil brackets. Also useful if you are upgrading or relocating the coil.

Chrome 143-255
Stainless Steel 117-265
Zinc Plated 143-256



800-667-7872

*See ordering page for details

WWW.MOSSMOTORS.COM



4-Cylinder Race Distributor

This points-type distributor has an advance curve designed for use with long duration race cams. Centrifugal advance only, for the serious racer. Push-in style spark plug wires must be used with this distributor.

45D Race Distributor	143-165
Replacement Point Set	153-915
Replacement Rotor	151-855
Replacement Cap	151-875

Flame Thrower Electronic Distributors by Pertronix

Replace your faulty factory Lucas electronic or worn out original points type distributor with a distributor that will deliver the performance you demand. Many features include a tailored advance curve for optimal performance and drivability, twice the voltage delivered to spark plugs for increased power and fuel economy, no points to burn, no moving parts to wear out, and an epoxy molding that is impervious to dirt, oil and moisture. 45D style distributor. Push-in style spark plug wires must be used with this distributor. BN1 to BJ7 must replace drive dog supplied on distributor with original drive gear.

6-Cylinder, Neg. Ground	143-135
6-Cylinder, Pos. Ground	143-145
Replacement Parts	
6-Cyl. Cap	143-137
Module, Pos. Ground	143-127
Module, Neg. Ground	143-118
Cobalt Push-in Wires, 6 Cyl.	171-665



Crane XR700 Electronic Ignition

Replace your troublesome points and condenser with this easily installed kit. Crane electronic ignition systems are famous for their reliability. Expect faster starts, cleaner running and better performance at all engine speeds. Works with positive and negative ground.

For Lucas Points-type Distributors 222-680



Ignitor Electronic Ignition by Pertronix

- Available in pos. and neg. ground versions
- No external control boxes to mount
- No points to set or change
- Sensor is impervious to dirt, moisture, or vibration, retains stock advance curve
- 30-month manufacturer's warranty.

Note: Locate Lucas model number stamped in housing by the vacuum advance.

Negative Ground	
100-4 Distr. 40320 & 40422	222-566
100-4 Distr. 40495 & 40520	222-605
100-6 & 3000 Distr. DM6	222-571
3000 Distr. 25D6	222-415
Positive Ground	
100-4 Distr. 40320 & 40422	222-567
100-4 Distr. 40495 & 40520	222-615
100-6 & 3000 Distr. DM6	222-570
3000 Distr. 25D6	222-560



Push-in Style Plug Wire Sets

Replacement distributors all use top entry type distributor caps. You can also replace the original side-entry cap on the 25D6 distributor (BJ7 from (c)29F-H3563 & BJ8) with a #560-125 top-entry cap. A new set of plug wires will be needed, and this means you can upgrade your ignition system with state-of-the-art silicone plug wires. Both Cobalt and Magnecor wire sets:

- Tolerate extreme temperatures (600 degrees)
- Impervious to gas, oil and anti-freeze
- Use stainless steel windings around a ferromagnetic core
- Use terminals of brass or stainless steel that snap-lock into spark plugs
- Generate minimal RFI/EMI interference

They differ in the Cobalt wires have an additional EPDM layer for additional insulation in an 8 mm wire, which they feel offer greater strength while providing maximum insulation.

Cobalt Wires for 6 cyl. w/25D6	171-665
Magnecor Wires for 6 cyl. w/25D6	143-560
Lucas Distributor Cap, 6 cyl.	560-145
Distributor Cap, 4 cyl.	163-810
Distributor Cap, 6 cyl., top-entry	560-125



543-042

Pertronix Ignitor II for Mallory Dual Point Distributors

We now carry a Pertronix Ignitor system designed to retrofit Mallory dual point distributors. Offers the longevity of the Mallory distributor with the ease and accuracy of electronic ignition.

4-Cyl. Negative Ground	143-181
4-Cyl. Positive Ground	143-182
6-Cyl. Negative Ground	543-041
6-Cyl. Positive Ground	543-042



PERFORMANCE

A28 ELECTRICAL & EXHAUST



361-777



361-776



361-775

SuperPro Engine Gauges

SuperPro gauges have a classic look, a long 10-year warranty and an appealing price point. Black gauge face and chrome bezel. L-bracket for installation included. Gauges are all 2 1/8" in diameter. Gauges include fittings for most British cars. You might need to find an adaptor locally in circumstances.

- Voltmeter w/holder 361-775
- Water Temperature w/holder 361-776
- Oil Pressure w/holder 361-777



Smiths Voltmeter

This 2" gauge can be easily wired into your car to give an indication of battery condition. Includes installation instructions and bulb holder with bulb for illumination.

Voltmeter 360-975



MORE INFO ONLINE

Westco 12V Battery

The Westco battery utilizes absorbed glass mat technology for high cranking ability. No maintenance, non-spillable, vibration resistant.

12V Battery 459-390



459-400

Classic Tar-Top Batteries

Our tar-top batteries were fitted as original equipment to many British sports cars. Batteries are shipped dry and battery acid must be purchased locally.

12V Battery 459-400



Vintage Style Chrome Air Filter

Reproductions of optional period style filters for the Healey sports cars. Chrome-plated slim line filters. Sold individually.

1 1/2" Sus, each 223-200



MORE INFO ONLINE

Battery Cut-Off Switch

Battery cut-off switches simplify servicing and long-term auto storage.

Remote Switch - 1/2" shaft 145-771

Battery Acid Neutralizing Mat

Made from a special acid absorbent material which neutralizes acids as they leak from your battery. Easily cut with scissors to match the shape of any battery or tray.

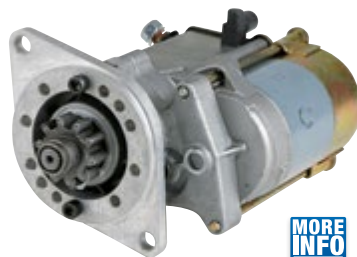
Battery Mat 241-025



Racing Battery Switch

Primarily intended for competition use, this rugged switch can be used on any car. The removable key deters theft. Attached rubber cap keeps dirt and water out when the key is removed. Meets FIA requirements for motor sports.

Racing Battery Switch 145-785

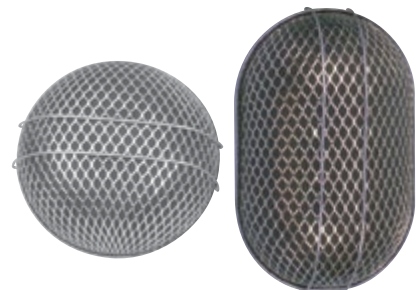


MORE INFO ONLINE

Gear Reduction Starter

Modern gear reduction design starter gives faster starts and offers less weight. Includes detailed installation instructions.

100-6 & 3000 540-420



Foam Air Cleaners

Top quality chrome plating and washable dense foam elements.

Oval for 1 1/2" SUS 223-220
Round for 1 1/2" SUS 223-230

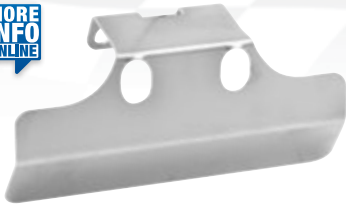


800-667-7872

*See ordering page for details

WWW.MOSSMOTORS.COM





BJ8 Exhaust Skid Plate

The BJ8 stock type exhaust hangs very low. The lower front edge of the two mufflers under the driver's seat (LHD) can catch on speed bumps, high spots in the road, driveway slopes and so on. Hit something hard enough and you can actually damage the entire exhaust system. This heavy duty, 14-gauge stainless steel skid plate will take the abuse and will not rust.

BJ8 Exhaust Skid Plate 850-003



Header and Manifold Blanket

This flexible heat shield clips into place to the manifold or headers and retains exhaust heat reducing under hood temperatures. Designed for use on a V8 engine, this kit has enough material to cover most four and six cylinder manifolds with enough left over to protect the starter motor and bulkhead. Two sheets 20" x 24".

Header Manifold Blanket 337-445



Ram Pipe Sets for SU HS6 Carburetors

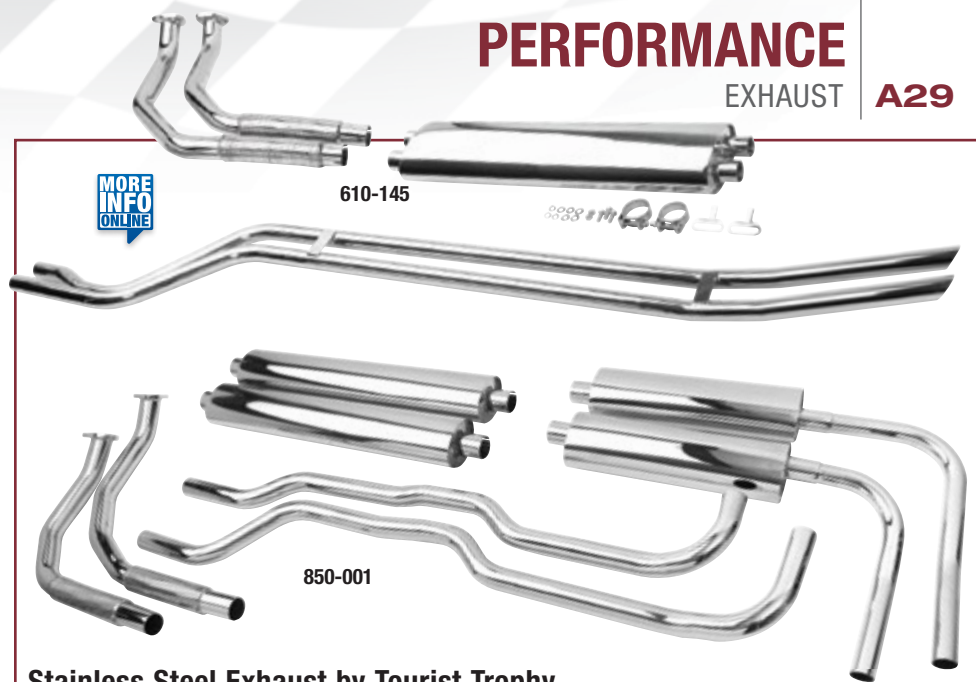
A racing tradition, now available in long (3") and short (1 1/4").

Long 372-435
Short 372-445

100-4 Stainless Exhaust System

Constructed of heavy gauge stainless steel, these systems are designed to fit your car exactly as the original drawings specify. Best of all, you'll still be able to enjoy that classic British exhaust note.

100-4 850-015



610-145

850-001

Stainless Steel Exhaust by Tourist Trophy

Introducing the finest, most durable stainless steel exhaust system available for Big Healeys. The beautiful Tourist Trophy polished stainless steel exhaust system is custom made using the highest quality materials and workmanship. With a sporty exhaust note and a mirror polish that shines like chrome, Tourist Trophy's Exhaust System provides a fantastic sound and a brilliant look to your favorite Healey. Check out this set of features:

- 1.2 mm thick 304 Stainless Steel used for muffler shell, tips, and piping.
- Muffler packing is a combination of stainless steel wool and fiberglass for a classic sportscar sound that is throaty under acceleration but never intrusive while cruising
- Stainless Steel used for inner core and perforated tubing
- Entire system is completely polished to a mirror shine
- Can be shipped by UPS
- Uses all the original hangers and supports
- 5 Year Warranty (see mossmotors.com for details)



TOURIST TROPHY®

Note: Clamps and hangers are included with 610-145 but not with 850-001.

BN4-BJ7 Exhaust System	610-145
BJ8 Exhaust System	850-001

BJ8 Stainless Steel Fitting Kits	
Front Exhaust Fitting Kit	812-098
Center Exhaust Fitting Kit	813-018
Rear Exhaust Fitting Kit	813-028

Stainless Steel Band Type Exhaust Clamps

We now carry a full range of these band type stainless steel exhaust clamps.

1 1/2" (7- 5")	412-025
1 3/4" (5- 3")	412-026
1 3/4" (3- 0")	412-027
1 7/8" (0- 8")	412-029
2" (8- 5")	412-030



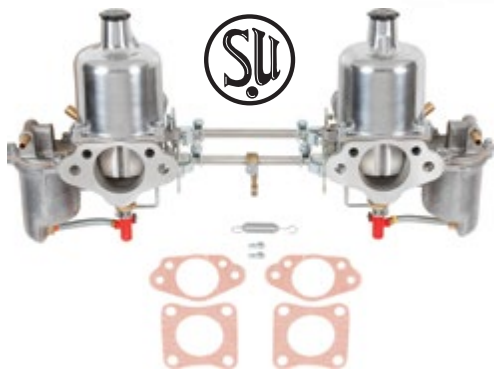
Stainless Steel U-Bolt Type Exhaust Clamps

These Stainless Steel U-Bolt type exhaust clamps are strong, durable, and best of all, will not rust.

1 1/8"	412-200
1 1/4"	412-201
1 1/2"	412-202
2"	412-203
2 1/2"	412-204
2 3/4"	412-205

PERFORMANCE

A30 FUEL



New SU Carburetor Sets








Genuine SU carburetors produced in the UK from new and original tooling.

BN1, BN2 (H4, AUC718)	370-688
BN7-BT7 (AUC914)	370-628
BN7-BT7 TriCarb (AUD18)	370-658
BJ7 HS6	370-888
BJ8 HD8	370-898



100M Conversion

Our carburetor set, factory style aluminum intake manifold and alloy cold air box, along with duct hose, insulating washers and gaskets, supply the pieces necessary to convert your 100-4 to full 100M specifications, recreating the competition package that only one third of the stock models received. The carburetors are correct except for the choke levers; for a completely authentic appearance use the standard 100-4 jet linkage.

 New Carburetor Pair	370-738	 Air Duct Hose Clamp	326-360
 Intake Manifold Set	366-760	 Carb Insulator Block	696-000
 Cold Air Box	366-770	 Badge, Cold Air Box	366-775
 Air Box Duct Hose	456-110		



SU Competition Double Ended Fuel Pump

Double ended SU pumps have been standard equipment for years on Aston Martins, Bentleys and late model E-Types. Delivering twice the capacity of a standard type pump, these units will keep on pumping even if one side fails. Well suited for all high performance engines running SU carbs, as no pressure regulator is required. Will require fabrication of a bracket or use MGB bracket below.

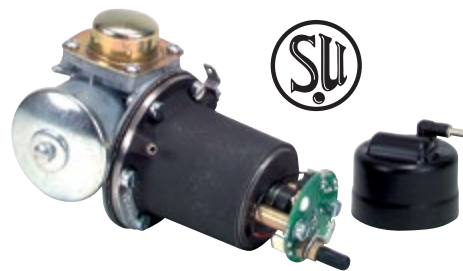
Std. Points Non Polarized	377-036
Solid State Neg. Ground	377-335
Bracket, 2 req.	377-350
Sleeve, Bracket, 2 req.	377-360



First Inertia Electric Fuel Pump Switch

The First Inertia Switch will cut off power to the fuel pump instantly in a roll-over, or when the vehicle is impacted with sufficient force in any horizontal direction. Mounting instructions included.

Inertia Switch	900-240
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SU Solid State Fuel Pump

Solid State electric fuel pumps with modern, reliable electronics eliminate the use of contact breaker points. Now you can have a vintage looking SU fuel pump with peace of mind that only an electric fuel pump can offer. Plus the characteristic ticking is retained.

Positive Ground (original)	
BN1, BN2 & BN4 to 60412	377-235
BN4 from 60413 to BJ8 28224	377-275 ¹
BJ8 from 28225	377-245
Negative Ground (converted)	
BN1, BN2 & BN4 to 60412	377-225
BN4 from 60413 to BJ8 28224	377-265 ¹
BJ8 from 28225	377-255

¹Square Body



Facet Solid State Electric Fuel Pump

Solid state electronic fuel pumps can be used in conjunction with, or in place of your original pump. The solid state pump will push or pull fuel from a hidden location under the car, through your original pump, or put it in line with a power switch and use it as a backup. Works on positive or negative ground cars.

Solid State Pump	377-420
Facet Filter	377-424



800-667-7872

*See ordering page for details

WWW.MOSSMOTORS.COM

Nitrophyl Carburetor Float



Old carburetor floats have an infuriating habit of cracking and gradually filling with fuel. There is a better option. Our new SU-H and HD Series replacement float is molded from a modern, American-made material called Nitrophyl, which is now specified for just about every fuel float in modern cars. It will not crack or absorb fuel and is impervious to new fuel formulations.

Carburetor Float - Nitrophyl 370-015

MORE INFO ONLINE



Adjustable Shock Mount Kit

Adjustable camber is useful for a street car, but essential for racing or other high performance driving to take advantage of modern tire design. This kit replaces the original shock mount plates that are welded to the top of the Healey frame towers, using a tapped plate machined from high strength steel which can be adjusted in and out with two horizontal bolts to give exactly the correct camber adjustment you desire.

Adj. Shock Mount Kit 856-115



Billet Fuel Filter Kit

The clean lines of this filter assembly will add a touch of custom brightness to the engine compartment. The filter is easily disassembled for cleaning. The chromed hose bars can be removed and 3/8" AN-6 fittings attached directly to the body of the fuel filter giving a high degree of fitment flexibility.

Billet Fuel Filter 377-305
 Repl. O-Ring, 7/8" OD 772-815
 Repl. O-Ring, 1 1/4" OD 772-816

MORE INFO ONLINE



Teflon Throttle Shaft Bushing Set

Teflon not only has a longer life than the original materials, it flexes less so your throttle reacts as fast as your foot hits the go-fast pedal. If your throttle linkage is loose or sluggish, it's probably because your original bushings have disintegrated. Replace the original felt or rubber bushings with our Teflon upgrades. Set of 4.

BN4-BT7 021-822



Fuel Filter/Regulator

High quality universal fit fuel pressure filter/regulator with 1/4" and 5/16" fittings. Made in Italy.

Fuel Filter/Regulator 377-435
 Replacement Filter 377-436
 Replacement Bowl Gasket 377-437



Weber DCOE Soft Mount Kit

Vibration plays havoc with fuel level, so any Weber DCOE installation works better when the carburetor is isolated from the manifold. This kit solves the problem and, following up on customer requests, we now have it in stock.

DCOE Mount Kit 222-251

MORE INFO ONLINE



Camber Adjusting Bushing Sets

Offset nylon bushings allow for fine tuning of camber. Set of 4.

Camber Adj. Bushings 282-308



Armstrong Competition Shock Valves

These genuine Armstrong heavy duty shock valves are exactly what were used on works race and rally cars. Sold individually.

Front Valve 655-060
 Rear Valve 655-070

Chrome Dashpot Covers

Add a set of our brightly chrome plated dashpot covers. Fits SU HS4 and HS6. Sold each.

Chrome Dashpot Covers 374-575



Polyurethane Bushings

Tighten up your Healey. These exclusive polyurethane bushings directly replace the sway bar, Panhard rod or transmission restraint rod bushes. The bush is black colored, so is suitable for restoration use and has a hardness of approximately 95 shore A. You can dent the material with a thumb nail, but not easily.

Polyurethane Bushing, each 021-777

PERFORMANCE

A32 BRAKES



021-206

Stock Replacement Front Brake Kits

When your Austin-Healey needs a brake job, ordering one part number and getting everything you need at once makes the job so much simpler.

These kits includes:

- 2 x Front brake rotors
- 1 x Semi-metallic front brake pad set
- 1 x Brake pad fitting kit

BN7, BT7, BJ7, BJ8 to (C) 26704 021-206
BJ8 from (C) 26705 021-207



Braided Stainless Steel Brake Hose Sets by Goodridge

These competition-inspired brake hose sets meet all DOT safety standards and are street legal in all 50 states. Each set includes all brake hoses used on your car, with any required retaining nuts and/or copper sealing washers.

BN1, BN2 & BN4 582-058
BT7, BJ7 & BJ8 582-088



Stainless Steel Brake Hose Set by Cobalt

Stainless steel brake hoses provide a more direct and consistent brake feel. They won't expand like rubber hoses can. Order this complete set of long-lasting braided steel hoses for your next brake job. DOT approved.

BN1, BN2, BN4 584-068
BN6 584-098
BN7 584-058
BT7, BJ7, BJ8 584-078



586-041



Rear Brake Kits

No need to squint at the schematic to make sure you've written down all the parts you'll need. They're all in the kit.

The rear brake kit includes:

- 4 Brake Shoes
- 4 Brake Shoe Return springs
- 2 Wheel Cylinders
- 1 Fitting Kit

BN1-BN6 586-041
BN7-BJ8 586-042



Drilled & Slotted Brake Rotors

Get the stopping power you need with a Moss Motors exclusive. Cross-drilled holes lower brake temperatures and reduce rotational mass and out-gassing, while slots allow excess water, dirt and dust to dissipate. Sold as a pair.

BJ8 from (C)26705 586-620



BJ8 Big Brake Kit

Modern four piston calipers combined with our unique cross-drilled and slotted rotors improve pedal feel and braking response. Kit includes a set of braided stainless steel hoses and a set of pads for an all around improvement that is reassuring in today's traffic. Complete instructions are included.

Big Brake Kit - BJ8 (C)26705-on 586-725

Brake Servo Unit



If your single-line brakes are working as they should but you'd like the pedal to require less foot pressure, install this servo manufactured to the highest standards. Includes detailed instructions for proper fitment of the servo.

Single Line Brake Servo Upgrade 182-290

CLASSIC GOLD[®] AUTHENTIC REPRODUCTION

Premium Ceramic Brake Pads by Classic Gold

- Withstands High Braking Temps
- Less Fade
- Quicker Recovery
- Ultra Quiet Braking
- Nearly Dust Free
- Wheels Stay Cleaner
- Longer Compound bonded to brake pad backing plate
- Anti-Squeal



585-522

BN7-BJ8 (to C26704) 517-000
BJ8 (from C26705) 585-522

Greenstuff Brake Pads by EBC



Made in the UK for "fast road" use. Kevlar brake pads for improved stopping, reduced fade and dusting.

BJ8 from 26705 585-620

Semi-Metallic Brake Pads by Classic Gold

- Shorter Stopping Distances
- Squeal Free
- Less Dusting than Organic Pads
- Asbestos Free Composition
- Best Value - Priced Right
- Anti-Squeal Compound bonded to brake pad backing plate



517-005

BN7-BJ8 (to C26704) 517-005
BJ8 (from C26705) 585-522



800-667-7872

*See ordering page for details

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GL4 80W90 Gear Oil

Our classic cars require special fluid and oil formulations, in particular, gear oil. Newer GL5 oils have too high of a sulfur content, which can erode yellow metals such as bronze or brass, commonly used in British applications. Our cars require a GL4 type oil and this Millers Oils brand Classic Gear Oil is perfect for our classics.



1 Liter 225-305

Collector's Choice Engine Oil

MORE INFO ONLINE

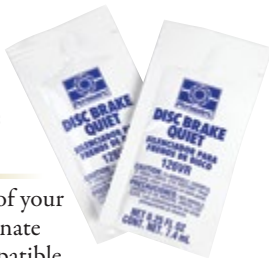
Collector's Choice engine oil is a must for your classic engine. Contains higher zinc and phosphorus levels to help prevent premature camshaft lobe wear, additives to help prevent seals from becoming hard and leaking from infrequent use, and antioxidants to combat the effects of humidity changes during storage that can lead to moisture and even rust in an engine. 12 quarts in a case. Not for use with catalytic converters.



20W-50, quart 220-815
20W-50, case of 6 220-811

Permatex Disc Brake Quiet

Apply to the back of your brake pads to eliminate brake squeal. Compatible with anti-lock brake systems and brake pads that do not have anti-squeal shims. Protects against corrosion. Comes in a package of two .25 oz. packets.



Disc Brake Quiet 583-825



ARP
automotive racing products

Ultra-Torque Lubricant by ARP

ARP's Ultra-Torque lubricant has been specifically designed to reduce tension, preload scatter and eliminate the need to cycle high performance engine fasteners before final installation.

Ultra-Torque Lubricant - .5 oz. 322-815

"Ultra Slick" Engine Assembly Lube

Use "Ultra Slick" during assembly of camshafts, lifters, engine bearings, timing components, valves and guides and rocker shaft assemblies.



Assembly Lube 221-565

Penrite Steering Gearbox Oil

High viscosity lubricant containing non-corrosive extreme pressure additives. Not recommended for rack and pinion steering.



Steering Box Oil 225-340

Dashpot Oil

Specifically designed for both SU and Zenith carbs, this oil will ensure your car's proper performance. 125 mL.



Dashpot Oil 220-225



Simichrome Metal Polish

Highly recommended polishing paste for brass, aluminum and chrome. Leaves a super shine with a protective film for lasting brightness.

Simichrome 225-350

NEW



Brake Fluids

Castrol LMA & Lockheed Brake Fluid:

Both LMA brake fluids exceed all factory DOT specifications. Compatible with all British brake systems.

Silicone Brake Fluid:

Will not absorb moisture from the air like ordinary brake fluids, resulting in longer life for brake cylinders and hoses. One quart is sufficient for fluid change in one car.

Lockheed 500 mL 220-400
Castrol 12 oz. 220-455
Castrol 1 gal. can 220-505
Silicone Brake Fluid - 1 liter 220-412

ReLead & Stor-N-Start

ReLead replaces the valve lubricating qualities of lead formerly used in gas. Stor-N-Start is an additive that prevents deposits from forming in fuel lines and carburetors.



Stor-N-Start 220-375
ReLead 220-390

ZDDP ZPaste™ Camshaft & Lifter Assembly Lube

ZPaste™ Camshaft & Lifter Assembly Lube is specifically intended for the special break-in requirements of flat-tappet engines. ZPaste™ is a proprietary formulation of Zinc Dialkyl DithioPhosphate (ZDDP) types with a Molybdenum DiSulfide (MoS2) additive in a new formulation Calcium Sulfonate base. It's extreme adhesion allows it to remain in place on critical engine parts for long periods of time. ZPaste™ is designed to be used along with ZDDPlus™ for initial engine break-in. Single use packets are enough paste for a single camshaft installation, paste is designed for use on cam lobes and tappets only.

Single Use, 1 Camshaft 220-806



ZDDPlus Engine Oil Additive

After 70+ years of trouble-free, metal to metal engine protection, the E.P.A. is forcing ZDDP (Zinc Dialkyl Dithio Phosphate = Zinc and Phosphorus) out of domestic motor oil. If your engine was designed prior to the 1990s, your non-roller lifters require ZDDP in your motor oil to avoid premature deterioration. Don't let your lifters run metal-to-metal. Add the 4 fluid ounce contents of this ZDDPlus bottle at every 4 to 5 quart oil change. Not for use with catalytic converters.

ZDDPlus, each 220-805
ZDDPlus, case of 25 220-908

MORE INFO ONLINE



ACCESSORIES

A34 CARE & MAINTENANCE



MORE
INFO
ONLINE

Water & Gas Don't Mix

If you use modern gas that has Ethanol blended in, and you don't drive your classic very often, the ethanol attracts water in your vented tank which in turn forms rust and sludge, impairing performance. We've got three products to help:

Prevent with PEP Fuel Treatment

PEP fuel treatment is a fuel preservative formulated with antioxidants and de-gumming agents to help fight sludge, resin deposits and gum from forming in your fuel tank. Modern ethanol-blended gasoline has a shelf life of 30-45 days in a vented tank, PEP fuel treatment increases that to 60 days. PEP fuel treatment should be mixed with the fuel every time you buy gas. Keep a bottle handy in your trunk. An 8 oz bottle treats 80 gallons. If you are storing your vehicle with gasoline in the tank, use 1 oz for every five gallons.

Test with Water Probe Indicator

Using a dip stick that will pass all the way to the bottom of your fuel tank, apply the Indicator to the very tip of the dip stick. The Indicator will turn red to show the exact level of water in your tank. Water collects at the very bottom of your tank.

Emulsify with E-Zorb Treatment

E-Zorb emulsifies the water you've found in the bottom of your fuel tank, and mixes the water and ethanol back into the fuel. The water will pass with the gasoline through your filter and into your engine, finally leaving as steam. E-Zorb should be mixed in the ratio 1 ounce to 20 gallons of gasoline, so one pint bottle of E-Zorb will treat 320 gallons. It will be necessary to agitate the fuel treatment in your tank by rocking your car from side to side and up and down.

PEP Fuel Treatment	220-361
Water Probe Indicator	220-362
E-Zorb Fuel Treatment	220-355

Fuel Tank Restoration

Step 1: Cleaner

We recommend using this bio-degradable cleaner in conjunction with the etching liquid when planning to seal a fuel tank. 1 gal.

Step 2: Etcher

Use this bio-degradable etcher as a prep to our slushing compound to give maximum adhesion of the sealer. Our tank cleaner should be used first to remove oils or grime. 16 fl. oz.

Step 3: Slushing

This slushing compound fluid puts a protective film on the entire inside surface of your fuel tank to prevent rust and eventual fuel line blockage. Tanks should be cleaned with #220-620, then etched with #220-630.

Cleaner	220-620
Etcher	220-630
Slushing	220-450

Lead Substitute with Octane Booster

Effective valve and valve seat protection plus a powerful octane booster that will raise octane rating by as much as five points depending on the type of gasoline.

Lead Substitute - 12 oz. 220-366



Shock Absorber Fluid

Custom blended specifically for British Girling and Armstrong lever action shock absorbers. Convenient flip-open pouring spout for easy refills. 16 fl. oz.

Shock Fluid 220-304



Auto Dry Blade

This 11½" water wand swipes away surface water. The soft silicone contours to your vehicle's shape and glides over any paint surface without scratching the finish. Produces 15% less friction than terrycloth.

Auto Dry Blade 231-674



Connolly Hide Care

This is the famous "Hide Food," only the name has changed. Apply once a month to keep leather clean, soft and luxurious. Made in England.

Connolly Hide Care

220-210



Brake Lube

This grease aids in the assembly of natural and/or synthetic rubber components.

Brake Lube, 5 g.

220-443

Brake Lube, 500 g.

220-444



Copaslip Anti-Seize Compound

This anti-seize is highly recommended for wire-wheel splines and knockoff threads. The Molybdenum formulation reduces galling and corrosion to improve the life of wire wheels and hubs. Wheel and hub surfaces should be cleaned and relubricated at least once per year as part of a regular maintenance program.

57 g. (2 oz.) Tube

221-405

250 g. (8.8 oz.) Jar

221-410

Classic Color Spray Paints

Paints are ozone friendly. Bare metal must be primed to achieve satisfactory results. 12 oz. aerosol cans. Ground shipping only.

Light-Green Engine Paint

220-550

Black Engine Paint

220-575

Engine Primer

220-576

Silver-Grey Wheel Paint

220-560

Black Wrinkle-Finish

220-570



Spray Adhesive

Our contact adhesive has a very high heat resistance and bonds firmly to insulation and sound-deadening material, carpet, headliners and many automotive surfaces. One advantage of this spray that we really like is that it goes on as a web rather than a stream for a more complete and consistent coverage. 12 fl. oz.

Spray Adhesive

409-037



800-667-7872

*See ordering page for details

WWW.MOSSMOTORS.COM



Renovo Soft Top Care

The best care you can give to your fabric or vinyl convertible top. Water-based Renovo products clean, waterproof and revive tired tops safely.

Fabric Top Dry Cleaner	220-260
Water & Stain Proofer, 1 L	220-265
Water & Stain Proofer, 500 mL	220-280
Vinyl Top Cleaner, 500 mL	220-285
Vinyl Top Protector, 500 mL	220-290
Black Fabric Top Reviver, 1 L	220-250
Black Fabric Top Reviver, 500 mL	220-270

Corroseal Rust Converter

Rust. Is there a more deplorable four-letter word? Corroseal is the best way to deal with rust because it is less expensive, less time consuming and is more environmentally friendly than sandblasting. Corroseal Rust Converter chemically alters rust (iron oxide) into magnetite, a stable substance. It also primes the surface with a high-quality latex metal primer at the same time. Corroseal truly provides one-step corrosion control.

- Water-based rust converter with high-quality latex metal primer
- Non-flammable
- Non-corrosive
- Easy to apply (brush, roll or spray)
- Easy to clean-up with soap and water

Corroseal Rust Converter	232-205
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Novus Plastic Polish

#1 polish is for light scratches and aging. #2 polish is for restoring clarity by removing discoloration, haze and fine scratches. The #3 polish removes heavy scratches and abrasions. The #2 polish is required to finish after the #3 polish is used. Perfect for convertible top plastic windows.

#1 Clean & Shine	220-605
#2 Fine Scratch Remover	220-610
#3 Heavy Scratch Remover	220-615



Convertible Top Maintenance

The textured surface of a convertible top is challenging to keep clean and protected from the elements. The professional strength of Raggtop products extends the life of your top and keeps it looking new.

Top Cleaner	221-505
Fabric Protectant	221-510
Vinyl Protectant	221-515



WaterWetter

A wetting agent that helps coolant "bond" to metal surfaces thus increasing heat transfer. Highly recommended for all climates.

WaterWetter	220-115
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Convertible Top Cleaning Brush

Natural horse hair brush is nonabrasive, naturally soft, durable and exclusively designed to gently remove exterior debris from fabric and vinyl convertible tops.

Horse Hair Cleaning Brush	221-530
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Professional Car Duster

100% cotton dusting mop is treated with special wax to trap dust. Simply shake it out and it's ready to use again.

Large - 20"	231-670
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Wire Wheel Brush

If your car has wire wheels, you need this brush! Shaped to get around the spokes without damaging your knuckles, this heavy-duty brush makes wire wheel cleaning a snap.

Wire Wheel Brush	386-940
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HYLOMAR®

Hylomar Sealants & Assembly Adhesives

Hylomar Limited manufactures a wide range of high-performance sealants and adhesives used by some of the leading OEMs in the world. Hylomar products are also widely used and respected in the automotive, aerospace and industrial aftermarket.

Hylomar M was originally the Racing Formulation. It is acetone-based, stiffens slightly over time and can be used in place of a gasket between finely machined surfaces. This product comes in a tube and an aerosol.

Hylomar Advanced Formulation (AF) is solvent-free, won't harden and is perfect for use with gaskets on parts that need to be removed regularly for service. AF fills imperfections on mating surfaces, thus forming a seal.

Hylolyte RED is a semi-hardening gasket and jointing compound offering improved gap-filling capabilities. The product is resistant to a wide range of fluids, especially water (including salt water and steam), anti-freeze and synthetic oils. It forms an instant seal, has a heat-activated curing system and is methylene chloride free.

Hylomar Exhaust Assembly Paste (EAP5) seals joints in exhaust systems and lubricates joints during fitting.

Hylomar Cleaner removes used Hylomar gasket and jointing compound from disassembled joints. The unique mix of solvents also make it perfect for cleaning and degreasing surfaces prior to use with any of Hylomar's range of adhesives and sealants. It is also very effective at removing uncured anaerobic adhesives, uncured silicone and uncured epoxy products.

Hylomar M - 80ml Tube	232-220
Hylomar M - 200ml Aerosol	232-225
Hylomar AF - 85g Tube	232-215
Hylolyte RED - 80ml Tube	232-230
Hylomar EAP5 - 140g Tube	232-235
Hylomar Cleaner - 400ml Aerosol	232-240

ACCESSORIES

A36 GARAGE & TOOLS



Wire Harness Repair Kit

Our Wiring Harness Repair Kit makes fast, secure wiring connections a snap. Just crimp a bullet to each wire end using the included Bullet Crimping Tool. Push bullet ends into the connector sleeve. Snap firmly into place with the Closing Tool for a permanent repair.

The high quality, Bullet Crimping Tool ratchets closed to put a secure hexagonal crimp in bullets. The Closing Tool presses bullets firmly into both single- and two-wire connectors.

161-751 Repair Kit with Tools Includes:

- Bullet Crimping Tool
- Closing Tool
- 30 each 18GA, 16GA, 14GA Crimp Bullets
- 10 Single-sleeve Connectors
- 6 Double-sleeve Connectors

161-752 Repair Kit without Tools Includes:

- 30 each 18GA, 16GA, 14GA Crimp Bullets
- 10 Single-sleeve Connectors
- 6 Double-sleeve Connectors

Repair Kit with Tools	161-751
Repair Kit No Tools	161-752
Crimp Bullets - 18GA Wire (10 Pack)	161-771
Crimp Bullets - 16GA Wire (10 Pack)	161-772
Crimp Bullets - 16GA Wire (50 Pack)	161-766
Crimp Bullets - 14GA Wire (10 Pack)	161-773
Bullet Crimp Tool	161-759
Closing Tool	161-761



Oberg Tilt Lift

Allows easy adjustment of an engine's lift angle through a full 90° of movement. Adjust with ½" ratchet; 2,000 pound capacity with a 3:1 safety load factor. A positive lock ensures the engine stays put. All steel construction and small size.

Oberg Tilt Lift 386-730



Lift-the-Dot Hand Punch

Aimed at professional installers, this tool would make a fine car club tool box addition. Punches center hole and prong holes for installation of Lift-the-Dot fasteners to make installation of tops and tonneau covers a cinch.

Lift-the-Dot Hand Punch 226-105



SU Jet Wrench

Mixture adjustments on SU H and HS carburetors are much easier with the proper tool. ⅝" W (.600" nut) fits original carbs. 17 mm (.669" nut) fits new upgraded carbs.

(A) ⅝" W Wrench	386-400
(B) 17 mm Wrench	386-401



SU Tool Kit

An assortment of handy tools for the home mechanic. Instructions included. Suitable for all cars with SU carbs. Includes jet wrench #386-400.

SU Tool Kit 386-300

Carburetor Synchronizer

Used to synchronize airflow between multiple carbs, this is an indispensable tool for the serious home mechanic.



Carb Synchronizer 386-200

SU Carburetor Piloted Throttle Shaft Bush Reamer

This special reamer is designed to open up worn ⅝" throttle shaft bushings to accept .010" oversize throttle shafts. For SU carburetors only.

Reamer 386-385



Bezel Remover Tool Set

The round bezels on most Lucas Switches have two slots, and nobody has the special tool you need to take them off. Using a screwdriver results in a scratched dash and colorful language. These tools have two teeth for the slots in the bezels and are made from hard steel so the teeth will last; critical for this application so you don't mar your bezels. The set includes tools for ¾" diameter and 1" diameter bezel nuts.

Toggle & Ignition Switches 384-960



Snap Installation Tool

Install button snaps without damage.

Snap Tool 386-980

Rear Axle Hub Nut Wrench

Special 8-sided wrench for the rear axle hub nut. This invaluable tool is a modern and affordable replacement for the expensive and hard to find Churchill tool.

For Early BN1 386-338



Overdrive Drain Plug Wrench

The odd little overdrive drain plug has been abused by the creative use of a hammer and screwdriver for decades. Fortunately, Moss now carries a purpose-built tool.

A-Type O/D w/Notched Plug 386-336



SU Jet Centering Tool

Jet centering is critical on older fixed needle SU carbs. This simple tool makes it a snap.

Centering Tool 386-500



800-667-7872

*See ordering page for details

WWW.MOSSMOTORS.COM



Kingpin Reaming Tool

This kingpin reaming tool ensures that your swivel pin bushings are perfectly aligned. This purpose-built tool is a great addition to any Austin-Healey owner's collection.

BN1-BJ8 386-375



Tube Bender

Bend fuel and brake lines exactly where you need them to go. This Tube Bender works great for brass, copper, steel and aluminum tubes of the following diameter: 3/16", 1/4", 5/16" and 3/8".

Tube Bender 385-905

Gunson's Colortune

A glass topped spark plug allows you to see the color of combustion in your cylinders. Comes with special glass topped spark plug, viewing system for difficult plug locations and tuning procedure complete with trouble shooting guide.

Gunson's Colortune 386-210



Drum Brake Adjusting Wrench

Get a better grip on brake adjusters with our specially designed wrench. It has 1/4" and 5/16" square boxed ends, and a long handle for improved leverage.

Adjusting Wrench 386-160



Ignition Wrench Set

High quality ignition wrench set by King Dick. Sizes 0 to 10 BA will handle most fasteners less than 1/4" on the car.

Wrench Set 385-000



Ball Joint Puller & Separator

These heavy-duty forged tools are the easiest way to split ball and taper joints, such as track rod ends from steering arms.

Puller 386-025
Separator, Scissors Type 386-026



Grease Gun

For all those maintenance tasks.

Grease Gun 386-710



Clutch Alignment Tool

Accurately aligns your clutch disc for easy engine/transmission assembly.

100-6 & 3000 021-670



Eezibleed Kit

Kit includes a pressure vessel to hold new fluid, a pipe with interchangeable caps to fit many hydraulic master cylinders and an air hose to connect to a tire. Instructions included.

Eezibleed Kit 386-860



Professional Air Powered Bleeder

Air powered hydraulic bleeder uses siphon to bleed hydraulic systems. Hook the unit to air source, set air pressure to desired power, open the bleed screw and squeeze the handle.

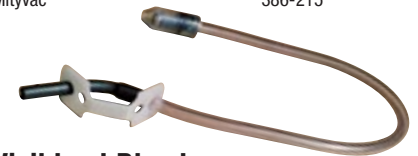
Air Power Bleeder 386-225



Mityvac

This popular vacuum/pressure pump is perfect for bleeding hydraulic systems. Includes: vacuum/pressure pump, vacuum gauge, 1/4" tubing, automotive and brake bleeding adapter packages, reservoir jar and manual. Detailed instructions and ideas for additional uses.

Mityvac 386-215



Vizibleed Bleeder

Place the hose over a bleeder screw, put the check valve in an empty container, open the bleed screw and pump the pedal until clean, air-bubble-free fluid flows through the hose.

Vizibleed 386-885



Clikadjust Valve Adjuster

Adjusting tappets is never a pleasant chore. This British tool takes much of the effort out of this necessary job. Turn the handle, click and tighten. Your clearance is set! Replaces the clumsy screwdriver/wrench combination with a single easy to use tool. Requires a 1/2" drive socket to fit tappet adjustment nut.

Clikadjust 386-205



Grease Cap Puller for Wire Wheel Hubs

A clever solution to a difficult task, thread this puller onto a grease cap, put a screwdriver through the hole and simply pull it out. Saves time and frustration. For use on wire wheel grease caps with threaded stud.

Grease Cap Puller 384-935

ACCESSORIES

A38 GARAGE & TOOLS



On-Board Battery Charger

Every sports car owner who only uses his car part of the year needs one of these, because deep discharge appreciably shortens battery life.

- Attaches permanently to battery tray or fender well, mounting hardware included
- Molded plastic sealed case resistant to water, gasoline, oil, solvents and acids
- Charges and maintains 12 volt batteries
- Totally automatic, if the battery drops 1 volt, the charger switches on, when fully charged it switches itself off
- Operates from any regular 110 volt outlet
- Dimensions: 5½" x 3½" x 1½"

Battery Charger 386-245



Mini Jumper Cables

Just like our cars our jumper cables are small but surprisingly practical—they're 8-foot long. You may want to order a few of these. When you pull the pint-sized cables from their sturdy plastic case, the new road-side friends you're helping will want one of their own.

Mini Jumper Cables 900-061



X-Treme Quick Fix Tape

X-Treme tape was developed for the military.

Once wrapped around an object, the silicone-based tape forms a non-conductive, air/water-tight, insulating, seal that remains flexible within a range of -60°F to 500°F and has a tensile strength of 600 psi. The tape can be repositioned within two minutes of wrapping and will start to bond immediately upon application. Black roll is 1" wide and 10' long.

X-Treme Quick Fix Tape 221-590



Auto Dolly

Wide heavy duty rollers and 6000 lb. capacity makes maneuvering your car easy.

Set of 4 Dollies 900-163

Form-A-Funnel

Patented tool diverts oil from the filter around skid plates, cross members, headers, or other obstacles for no-mess oil-changes. Quickly bends, molds and holds any shape so you can create the perfect channel for draining liquids.

- Moldable alloy core encapsulated in thick, pliable nitrile rubber can be reshaped and reused thousands of times
- Easy to clean and store
- Creates a leakproof seal around filters or drains
- Impervious to automotive fluids and works in temperatures from -30°F to 425°F
- Use with nearly any vehicle or equipment.

Form-A-Funnel 221-755



Chrome Halon Fire Extinguisher

Every classic car should have an affordable onboard insurance policy in the form of a functional fire extinguisher. Carrying one is just common sense. Halon is an extremely effective fire suppressant and causes the least amount of residual damage and is safe for human exposure. Our compact 10" chrome extinguisher can be easily mounted to many surfaces with the included bracket.

Extinguisher 220-383



Battery Filler

Correct topping up of your battery is ensured with this vintage style battery filler. Simply insert the nozzle into the battery and press down onto the separators. The valve opens and automatically fills the battery cell to the correct level.

Vintage Battery Filler 163-400



Carburetor Air Flow Meter

An Airflow Meter allows you to quickly tune your engine's carburetion. These precision instruments are designed to measure the airflow directly on the air intake of the carburetor and can be used at low and high RPM on down draft and side draft engines. The sensitivity and accuracy of the Airflow Meter is much greater than any other type of synchro tool or gauge. And the range of indication is very broad on the lower end of the scale to ensure precise adjustment at idle RPM. While a single instrument is sufficient, the use of one per carburetor is advantageous. The airflow of each carburetor can be constantly observed until the tune-up is completed. Made in Germany, the SK Model is ideal for all ram pipes and intake bores of 1¼" to 2¼" (32 to 55mm Diameter) and provides an easy-to-read indication from 1 to 30 kg/h.

Carburetor Air Flow Meter 375-324



Castrol Oil Collectables

Classic Castrol oil cans look great in your den or garage.

½ Pint 216-545
1 Pint 216-555
2 Pint 216-565



800-667-7872

*See ordering page for details

WWW.MOSSMOTORS.COM



Light Mine Professional

The Light Mine Pro is about the size of a baseball, has 8 bright white LEDs on one side and 4 red LEDs on the reverse, and has 11 magnets. The "mine" design is engineered to be used in professional, demanding environments. The 4 light functions are low power spot, high output flood, red night vision, and red signal beacon. Keep it in your glove box for roadside repairs. 3 AAA batteries included.

Light Mine Pro 386-455



FLEXiT Light

FLEXiT Light

The FLEXiT Light is a hands free, flexible LED task light. The base holds two large magnets for attaching the light to metal surfaces. Its ultra-thin, flexible silicone body and inner bendable frame allow an unlimited array of light projections. FLEXiT uses 16 LEDs and can operate in low, medium and high settings. Includes 3 AAA batteries. Size (approx.): 1"x 7" x13" (DxWxH)

FLEXiT Light 386-460



Moss Gripper Fender Cover

Protective fender cover grips the paintwork and will not slip.

Moss Fender Cover 990-991



Fender Covers

Our top quality fender covers are imprinted with the logo of your marque. Foam backing.

Austin-Healey Logo 241-735

Kleenguard Disposable Coveralls

Remove some of the pain of roadside repairs with these disposable, convenient coveralls. Liquid and particle protection means you won't get grease on your clothes, and when your repairs are done, you can just throw the coveralls away and keep on motoring. Keep a spare in the trunk and you'll be covered.

Disposable Coveralls 219-481



Oil Spill Mat

Don't let oil stain your garage or driveway. Roll out an absorbent Oil Spill Mat to catch the daily dribbles and engine maintenance spills.

Oil Spill Mat 221-605



SU Carb Rebuild DVD

Tune or rebuild SU carbs with this easy-to-follow 2 hour 40 minute video.

SU Rebuild DVD 211-036



Upholstery Installation DVD

Follow a four hour installation of a trunk lining kit, carpet and panel kits, seat rebuilding and recovering, and convertible top. DVD.

3000 BJ7 & BJ8 (DVD) 211-026



ACCESSORIES

A40 BOOKS



A.



B.



C.



D.



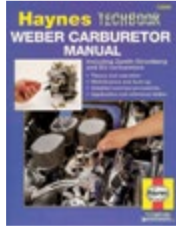
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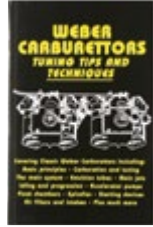
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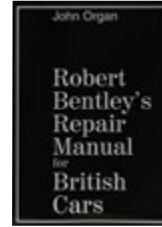
J.



K.



L.



M.

A. Factory Manual Reprints

Everything from basic tuning data, to torque settings and complete component rebuilding.

100-4 021-379
100-6 & 3000 021-376

B. Owner's Manual Reprints

Reprints of the manuals originally supplied with your car. From basic tuning and maintenance to putting up the top.

100-4 212-650
100-6 212-660
3000 MKI, MKII 212-670
3000 MKIII 212-680

C. Austin-Healey 100 in Detail by Bill Piggott

The development of the 100 models is documented with full technical detail illustrated by seven outstanding examples of the four-cylinder 100, including an unrestored Le Mans car. Hardcover, the 8 1/4" x 10 1/2" book features 90 color images and more than 140 black and white illustrations drawn from archives and from sales and publicity materials. 176 pages

AH100 in Detail 213-242

D. Factory-Original Austin-Healey 100/6 & 3000

All the "Big Healeys" are as much admired today as when they were new, and here marque expert Bill Piggott gives full details of correct specification and equipment for all these cars, backed up by in-depth color photography of outstanding examples of all models and variants. Body panels, external trim and badging, paint colors, interior trim, dashboard, instruments and controls, under-bonnet components, engine and transmission, lamps, and other features right down to the tool kit, are all covered. Hardcover, 160 Pages.

Factory-Original 100/6 & 3000 213-243

E. Lucas Fault Diagnosis

For professional technicians; easy to understand by the non-professional. Softbound, 8 1/2" x 11", 46 pages.

Lucas Fault Diagnosis 990-035

F. The Essential Buyer's Guide: Big Healeys

Anyone contemplating the purchase of one of these iconic cars will appreciate the candid assessments of each model that this guide provides. As the interest and value of Big Healeys continues to grow, give yourself the essential knowledge when preparing for ownership.

Buyers Guide 213-670

G. How to Restore Automotive Interiors

A major part of any auto restoration is bringing the interior back to life. With nearly 200 pages and 500 color photos, this step-by-step guide walks you through restoring seats, door panels, floor coverings and headliners, as well as adding sound dampening and thermal insulation.

Interior Restoration Guide 213-865

H. Haynes Carburetor Manual

An excellent guide to tune-up and maintenance of SU, Zenith-Stromberg and Weber carbs.

Carburetor Manual 211-430

I. Weber Carburetors: Tuning Tips & Techniques

A distillation of many years' experience of working with Weber carbs. Setting the carburetor to suit a particular engine, fault-finding and the maintenance and repair of older carburetors are all topics which receive detailed attention. 128 pages, 200 b&w illustrations.

Weber Carbs, Tuning 213-431

J. SU Workshop Manual

Factory workshop manual for SU carburetors and fuel pumps.

SU Workshop Manual 211-305

K. SU High Performance Manual

Who wouldn't benefit from knowing the secrets that SUs hold? If you are looking to increase your SU repertoire, this is the book for you. Lots of pictures and illustrations. 96 pages.

SU High Performance 211-466

L. SU Tuning Tips & Techniques by G.R. Wade

Factory information to help you solve all standard SU carb problems.

SU Tips and Techniques 211-345

M. Robert Bentley's Repair Manual for British Cars

Written in 1970, this book is a wealth of fault-finding and repair references for the British car owner. Covering a wide range of cars from Minis to Cortinas and all the sports car range, this book explains how the cars work and how to repair them. Softcover, 7" x 9". 380 pages, 225 b&w photos, 152 illustrations and diagrams.

Bentley Repair Manual 213-785



800-667-7872

*See ordering page for details

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NEW



NEW



Logo Beer Glasses

Colorful logo glasses to toast your favorite marque. Set of 4.

Austin Healey Logo

230-933



Logo Wine Glass Sets

When raising a toast with friends, share your Austin Healey passion etched in glass. A set of four wine glasses makes for an amazing gift.

Austin Healey Logo

230-988



Thermal Mugs

Hot or cold drinks maintain their temperature in our new, British themed, brushed metal mugs. Spill and slip resistant, and available in travel and desktop styles.

Travel Mug

Austin Healey Logo 230-926

Union Jack 230-946

Desk Mug

Austin Healey Logo 230-927

Union Jack 230-947

Embroidered "Austin Healey" Hats

These top-quality hats feature an "Austin Healey" embroidered logo. The tan and navy hats have a seamed front panel with a soft crown that provides a deep low fit which allows them to stay on at high speed. The adjustable velcro closure ensures a secure, personalized, fit.

Features:

- 100% Cotton Construction
- 6 Embroidered Eyelets
- Solid Color Contoured Visor
- Matching Color Sweatband
- Matching Fabric Adjustable Velcro Closure
- Moss Block and Union Jack embroidered logos on back



Back

Embroidered "Austin Healey" Hat 219-934

Premium Embroidered Austin Healey Hats

These superbly crafted navy blue hats feature either a red embroidered Austin Healey 4-Cylinder or Austin Healey 6-Cylinder along with the Union Jack flag and bold lettering.

They have a seamed front panel with a soft crown that provides a deep low fit, allowing them to stay put even in heavy winds. The adjustable velcro closure ensures a secure, personalized fit.



Back

Features:

- 100% Cotton Construction
- 6 Embroidered Eyelets
- Contoured Sandwich Visor (navy/red)
- Matching Color Sweatband
- Matching Fabric Adjustable Velcro Closure
- Moss Block embroidered logo on back

4-Cylinder 219-942
6-Cylinder 219-943



Classic Flying Helmet & Goggles

Reproduction of the helmets and flying goggles worn by WWII pilots of the Royal Air Force.

RAF Goggles 219-945

RAF Helmet, Large 219-990

RAF Helmet, X-Large 219-995



Austin Healey Travel Bag

Just as you have to be a bit bendable to slide into your Austin-Healey, your luggage, too, should be flexible to fit into a tight space. Our premium soft leather travel bags are the perfect companion for short trips. The soft, durable hide—beautifully tanned and embossed with the Austin-Healey logo.

Dimensions: 19" x 11" x 11".

Travel bag features:

- Embossed Austin-Healey logo on bag & zip tags
- Leather handles
- Removable shoulder strap with Austin-Healey logo
- Sturdy construction
- Corner reinforcement
- Wear studs on base
- Soft cloth storage bag

Travel Bag - Austin Healey Logo 222-767



BMC Service & Sales T-Shirt

The "retro style" is in fashion so show off your BMC loyalties with this 100% cotton t-shirt that features a logo based off a vintage dealership sign.

Medium 013-705
Large 013-706
XLarge 013-707
XXLarge 013-708

ACCESSORIES

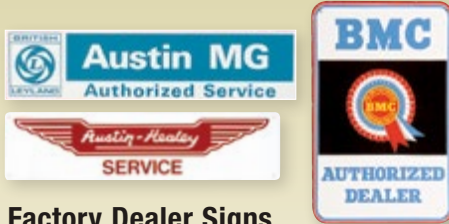
A42 GARAGE APPAREL & REGALIA



Art Plaque

This plaque measures 10" x 14" and has brilliant graphics that will brighten up any den or garage.

AH Metal Plaque 214-520



Factory Dealer Signs

Multicolored and superbly screen printed, these signs look exactly like the rare originals!

BMC Dealer (18" x 27") 214-240
 Austin/MG Service (12" x 48") 214-210
 AH Service (6" x 24") 214-310



Parking Only Signs

9" x 12" silk-screened aluminum.

Austin-Healey Crest 215-965
 Austin-Healey Wings 215-780



Logo Bar Stool

30" high, with padded 14" diameter seat covered with easy to clean vinyl. Chrome plated legs.

Austin Healey Logo 231-810



Union Jack Flag

Made of light-weight polyester with metal grommets on the hoist.

Union Jack Flag - 5' x 3' 217-070



Cloisonné Pins

Colorful cloisonné pin of your favorite marque or other cool logos, perfect for your hat or jacket.

Healey Castle Flag Pin 229-230
 Austin-Healey Wings Pin 229-710
 Austin-Healey Round Pin 229-720
 Lucas Prince of Darkness Pin 229-255



Waterproof Picnic Blankets

These waterproof blankets bring a touch of comfort to any roadside picnic. Folded into a parcel, it can be easily stored and transported using its durable handle. When opened up, this blanket spreads out to a respectable 51" x 70". They are constructed of gray acrylic with a foam layer and waterproof PEVA backing. Offered with your choice of either the Austin-Healey or Moss logo.

Austin Healey Logo 231-385
 Moss Logo 231-370



Warning Labels

These warning labels can help protect your vehicle from people who aren't quite as familiar with these cars as you are. Capture their attention, before potentially expensive mistakes, with this traditionally styled, 4" X 1", glossy decals.

Positive Earth 215-010
 Silicone Brake Fluid 215-005



Engraved Metal Key Fobs

You'll love the sleek beauty of our latest Keychain Fobs. Engraved with your favorite British icon and available in three distinctive styles.

Leather & Bar
 Austin Healey Logo 915-326
 Union Jack 229-886
Leather & Teardrop
 Austin Healey Logo 915-327
 Union Jack 229-887
Solid Metal
 Austin Healey Logo 915-328
 Union Jack 229-888



Key Fobs

Cloisonné Union Jack 229-885
 Austin-Healey Brown Leather 915-316
 Austin-Healey Black Leather 915-315



Embroidered Patches

Add a splash of British pride to jackets, sweaters, caps, and anything else you can think of.

Healey Wings - 5/8" x 4 3/8" 229-420
 British Leyland - 2 1/2" x 3" 229-560
 Union Jack - 3 3/8" x 2 3/8" 229-510
 BMC Rondell - 2 3/4" 229-570



Pendleton Motor Robe

Keep warm and cozy with our big 52" x 70" Pendleton Mills 100% virgin wool blanket. Woven in a traditional Scottish plaid, it will keep you free from drafts and provide a touch of comfort at roadside picnics.

Red Lap Robe 231-400



800-667-7872

*See ordering page for details

WWW.MOSSMOTORS.COM

ORDERING & Shipping

DELIVERY DAYS:



AREAS / APPROXIMATE GROUND DELIVERY TIME (In Working Days)

- This map represents approximate working days for Ground Delivery. (As quoted by our carrier, not guaranteed.)
- Trailer shipments can ship from the nearest warehouse. Items shipped from an alternate warehouse will take longer.

Shipping, Insurance & Handling Chart US Rates - 48 States (AK*, HI* & PR*)

Order Total	Ground Saver*	Ground Preferred†	2nd Business Day Air	Next Business Day Air
\$10.00 to 20.00	\$5.00	\$11.00	\$22.00	\$30.00
20.01 to 50.00	9.20	14.00	26.00	48.00
50.01 to 75.00	11.00	16.00	35.00	57.00
75.01 to 100.00	14.40	19.00	42.00	68.00
100.01 to 150.00	18.40	23.00	49.00	79.00
150.01 to 200.00	22.40	25.00	57.00	89.00
200.01 to 300.00	25.40	29.00	66.00	99.00
300.01 to 500.00	27.00	30.00	75.00	109.00
500.01 to 700.00	29.00	32.00	84.00	119.00
700.01 and up	Free UPS (1)	Free UPS (1)	68.00	99.00
1,400.01 and up	Free Truck (2)	Free Truck (2)	75.00	109.00

* Ground Saver (default shipping method) - Ships by most economical method. May add 1-2 days.

† Ground Preferred - Ships by UPS and is normally shipped same day if ordered by 3pm local time.

* Alaska, Hawaii and Puerto Rico

UPS Air - Add \$8 to the 2nd Business Day & Next Business Day Air Rates.
AK, HI/PR Saver - Subtract \$9 from the 2nd Business Day Air Rates
(Ships by most economical method and may take longer.)

1 Free Ground UPS Shipping in the contiguous 48 states. Truck Shipments under \$1,400 will be charged a flat \$159 shipping fee.

2 Free Ground UPS/Truck Shipping in the contiguous 48 states only.

RETURNS

- You may return new and uninstalled products in resalable condition for a full refund including shipping and handling charges for up to 6 months from date of invoice.
- Returns over 6 months, but less than 12 months will be charged a 30% restocking fee to cover our processing costs, in-house credit will be given on amount payable on future orders. We reserve the right to charge up to 10% when no invoice is supplied and/or there is substantial work involved to process your return back to stock.
- Items over 12 months old are not returnable.
- To return a part, follow the instructions printed on the back of the invoice.
- Make sure to package the product carefully to avoid damage during return and include all original packaging and a copy of the invoice and ship to our California address.
- Returns will not be issued for installed, damaged, incomplete, "Custom", or "Special Order" or "Direct Ship" items.
- If a return is due to our error, we will reimburse reasonable freight charges. We will not reimburse additional charges for shipping/packaging services. Electrical items that have been installed are not returnable.

CATALOG ERRORS

Every effort has been made to provide accurate information. We reserve the right to correct typographical errors and will not be held liable for inaccuracy of pricing, descriptions or applications.

FREE SHIPPING

Free Ground shipping in the contiguous 48 states. Oversize Parts Fee still applies. Truck shipments will be assessed a one time fee of \$159. Truck shipments over \$1,400 ship free.

SAME DAY SHIPPING

Orders received by 3 p.m. local time are normally shipped same day when shipped by UPS Ground Preferred or UPS Air. Does not apply to special orders and some oversized items.

OVERSIZE PARTS FEE

Some items are oversized and are indicated by the oversize parts fee icon or an underlined part number. An oversize parts fee (per item) will be applied to your order. This fee will be charged on free shipping orders. You can find the amount of the fee by visiting MossMotors.com or calling 800-667-7872. The oversize parts fee will not be charged on orders that ship by truck freight.

123-456

OS

123-456

PHONE ORDERS

US 800-667-7872 INTL 805-681-3400

FAX ORDERS

805-692-2525

ONLINE ORDERS

MossMotors.com

CUSTOMER SERVICE

800-689-9313

MOSS

SHIPPING

- Shipping is calculated on the regular retail price before any discounts.
- Orders received by 3 p.m. local time are normally shipped same day when shipped by UPS Ground Preferred or UPS Air.
- We will ship by Ground Saver unless an alternate shipping method is specified.
- Alaska, Hawaii, Puerto Rico must choose either AK/HI/PR Saver or UPS Air (see info below shipping chart).

OVERSIZE PARTS FEE

Some items are oversized and are indicated by the oversize parts fee icon. An oversize parts fee (per item) will be applied to your order. This fee will still be charged on free shipping orders. You can find the amount of the fee by visiting MossMotors.com or calling 800-667-7872. The oversize parts fee will not be charged on orders that ship by truck freight (under \$1,400) or those that qualify for free truck freight (over \$1,400).

TRUCK SHIPMENT FEE

- Some parts must be shipped truck freight. Orders under \$1,400 will be charged a flat \$159 shipping fee.
- ORDER OVER \$1,400 AND MOSS PICKS UP THE SHIPPING!

GUARANTEED UPS AIR DELIVERY SERVICE (48 STATES)

- Moss guarantees that orders received before 3 p.m. your local time will arrive on time or shipping and handling charges will be refunded (excluding weather problems, or "Acts of God").
- UPS 2nd Day Air - Guaranteed to be delivered by end of day the second business day.
- UPS Next Day Air - Guaranteed to be delivered by 10:30 a.m., noon or end of day the next business day, depending on destination.
- Saturday Delivery - Available on UPS Next Day Air and UPS 2nd Day Air orders for an additional \$16.00 and is not available in all areas.
- Orders shipped by air that are over 40 lbs. by weight or dimension, we reserve the right to charge actual shipping and will notify you in advance.

PO BOX, A.P.O. OR F.P.O.

- A.P.O., F.P.O. and P.O. Box orders are not guaranteed and will be shipped via USPS.

FOREIGN ORDERS (Includes Canada)

Foreign orders are charged actual shipping charges. Shipping quotes provided on request on orders over \$100. Duties and taxes are your responsibility. Plus time foreign orders may need to be paid by wire transfer. There is a \$10 charge to cover shipping and handling costs for catalogs shipped outside of the U.S. and Canada. One catalog per request.

PAYMENT

- We have a \$30 minimum parts order, excluding tax and shipping.
- We accept certified check, money order, and the following credit cards:
- CA and VA residents add sales tax.
- Due to increasing fraud, some foreign orders may require additional documentation to process your order.



WHEN YOUR ORDER ARRIVES

- Please remember to inspect your parts immediately upon receipt of your order.
- Should your order arrive in damaged condition, immediately inform a Moss Motors customer service representative at 1-800-689-9313.
- Claims for damage during shipping must be reported within 3 days of receipt of order.
- Keep original box and packing material.
- If your order was shipped truck freight, note damage on the bill of lading when signing the delivery receipt.
- If there are any other questions about your order, contact customer service within 10 days.

SPECIAL ORDER & DIRECT SHIP PARTS

- Requires pre-payment by cashiers check or credit card and may not be cancelled or returned.

BACKORDERS

- Occasionally, we are out of stock on some items, which we will ship to you as soon as available.
- Backorders are shipped first but carry a handling charge of \$2.19 per \$25 of value. (The combined total for original order shipping, and all backorder handling fee, shall never exceed the total shipping charges quoted on the shipping chart on this page.)
- You may request "No Backorders" or cancel backorders at any time prior to shipping.
- We do not backorder to any foreign countries, including Canada.
- Backorders are sent by the most cost effective method, not necessarily the same method as the original order.

WARRANTY - THE LONGEST IN THE BUSINESS!

- All Classic British products are warranted to be free from defects in material and workmanship for 2 years from the date of invoice.
- All superchargers, supercharger components, and supercharger hardware are warranted to be free from defects in material and workmanship for 1 year from date of invoice.
- Moss Motors, Ltd. will, at its discretion, repair or replace any part that fails in service within the warranty period. This warranty does not cover labor, failure of related components, normal wear of brake or clutch components or failure resulting from alteration, misuse, accidental damage, faulty installation, or faulty repair.
- Warranty requests should be submitted to our sales department and must be supported by the original Moss Motors purchase invoice and documentation of the failure.

PRICES

We do everything possible to hold prices. Prices occasionally change without prior notice.

ORDER WORKSHEET

Please Print

Customer No. _____

Name _____

Street _____

City/State _____ Zip _____

Daytime Phone _____ Fax _____

Email _____



Mail To: Moss Motors
440 Rutherford St.
Goleta, CA 93117
Fax To: 800-667-2828

Ship To _____

Street _____

City/State _____ Zip _____

	Part No.	Description	Qty.	Unit Price	Ext. Price
1.					
2.					
3.					
4.					
5.					
6.					
7.					
8.					
9.					
10.					
11.					
12.					
13.					
14.					

Charge My: Visa Mastercard Amex Discover

Card Number _____

Date Card Expires _____

Enclosed is \$ _____

Check YES if you wish to backorder any items not currently stocked. You will not be charged for backordered items until they are shipped.

Yes No

Parts Total

Sales Tax
(CA & WA Only)

Shipping

Oversize Fee

Total

FREE CATALOGS

- Austin Healey 100
- Austin Healey 100-6
- Austin Healey 3000
- Austin Healey Sprites
- Triumph TR2, 3, 4 & 4A
- Triumph TR250 & TR6
- Triumph TR7 & TR8
- Triumph Spitfire & GT6
- MG TC, TD & TF
- MGA
- MGB & MGC
- MG Midget
- Classic Mini (Online)
- Jaguar XK120-140-150, XJ6-12, XJS, E-Type (Online)
- Mazda Miata/MX-5

Get your FREE catalog by calling 800-667-7872 or request one online at www.mossmotors.com





THE RACE TO THE FINISH

It's our fourth and final year for the Moss Motoring Challenge—and it is going to be *epic!*

The biggest change for this year is, in place of having a Motoring Challenge Guide in your photos, you will use your Moss Motors Catalog. They've always been rather handy to have around, right?

The second notable change we know you'll appreciate. Instead of giving away "the most expensive t-shirt on the planet," we are awarding really nice Motoring Challenge hats! Plus, we'll send you a hat as soon as you announce that you've reached the 50-point level. It's no small accomplishment, but you'll have a great time doing it—and have something to wear as you are motoring on Challenge adventures!

HOW TO PLAY

Earn points by taking photos near the qualifying signs/destinations listed on the back of this guide. Each of your photos are to include the following:

1. Yourself or a traveling companion – when possible
2. Your car – eligible vehicles are those supported with Moss parts
3. **Your Moss catalog**
4. Proof of your location such as signs or identifying landmarks

JOIN THE CHALLENGE: mossmotors.com/motoringchallenge

Here you will also find a complete set of rules and a printable pdf of your Moss Catalog cover if you need one for the Challenge.



Name	Phone ()		Email Address	
Address	City	State	Zip	
Vehicle Name (if any)	Year	Make	Model	
Club Affiliation (if any)				

City, Town, or Municipality

A _____
 B _____
 C _____
 D _____
 E _____
 F _____
 G _____
 H _____
 I _____
 J _____
 K _____
 L _____
 M _____
 N _____
 O _____
 P _____
 Q _____
 R _____
 S _____
 T _____
 U _____
 V _____
 W _____
 X _____
 Y _____
 Z _____

County, Parish or District

1 _____
 2 _____
 3 _____
 4 _____
 5 _____
 6 _____
 7 _____
 8 _____
 9 _____
 10 _____
 11 _____
 12 _____
 13 _____
 14 _____
 15 _____

Moving (or Parked) Targets

Ambulance 1 pt.
 Biker "Gang" 2 pt.
 Caboose 3 pt.
 Helicopter 3 pt.
 Hot Air Balloon 3 pt.
 Hot Rod Lincoln 2 pt.
 Ice Cream Truck 2 pt.
 Little Deuce Coupe 2 pt.
 Lowrider 1 pt.
 Military Vehicle 1 pt.
 Pink Cadillac 3 pt.
 Sailboat! 1 pt.

U.S. States (and Wash. D.C.)

AK <input type="checkbox"/>	LA <input type="checkbox"/>	OH <input type="checkbox"/>
AL <input type="checkbox"/>	MA <input type="checkbox"/>	OK <input type="checkbox"/>
AR <input type="checkbox"/>	MD <input type="checkbox"/>	OR <input type="checkbox"/>
AZ <input type="checkbox"/>	ME <input type="checkbox"/>	PA <input type="checkbox"/>
CA <input type="checkbox"/>	MI <input type="checkbox"/>	RI <input type="checkbox"/>
CO <input type="checkbox"/>	MN <input type="checkbox"/>	SC <input type="checkbox"/>
CT <input type="checkbox"/>	MO <input type="checkbox"/>	SD <input type="checkbox"/>
DE <input type="checkbox"/>	MS <input type="checkbox"/>	TN <input type="checkbox"/>
FL <input type="checkbox"/>	MT <input type="checkbox"/>	TX <input type="checkbox"/>
GA <input type="checkbox"/>	NC <input type="checkbox"/>	UT <input type="checkbox"/>
H <input type="checkbox"/>	ND <input type="checkbox"/>	VA <input type="checkbox"/>
IA <input type="checkbox"/>	NE <input type="checkbox"/>	VT <input type="checkbox"/>
ID <input type="checkbox"/>	NH <input type="checkbox"/>	WA <input type="checkbox"/>
IL <input type="checkbox"/>	NJ <input type="checkbox"/>	WI <input type="checkbox"/>
IN <input type="checkbox"/>	NM <input type="checkbox"/>	WV <input type="checkbox"/>
KS <input type="checkbox"/>	NV <input type="checkbox"/>	WY <input type="checkbox"/>
KY <input type="checkbox"/>	NY <input type="checkbox"/>	D.C. <input type="checkbox"/>

Canadian Province/Territory

AB <input type="checkbox"/>	NS <input type="checkbox"/>	QC <input type="checkbox"/>
BC <input type="checkbox"/>	NT <input type="checkbox"/>	SK <input type="checkbox"/>
MB <input type="checkbox"/>	NU <input type="checkbox"/>	YT <input type="checkbox"/>
NB <input type="checkbox"/>	ON <input type="checkbox"/>	
NL <input type="checkbox"/>	PE <input type="checkbox"/>	

Moss Motors Facilities

Moss: Petersburg, VA 3 pt.
 Moss: Goleta, CA 3 pt.

Destinations

**Requires a Visible Sign*

Art Museum <input type="checkbox"/>	1 pt.
Barber Shop (with pole) <input type="checkbox"/>	2 pt.
Bell Tower <input type="checkbox"/>	1 pt.
Brewery* <input type="checkbox"/>	1 pt.
Campsite <input type="checkbox"/>	1 pt.
Cemetery <input type="checkbox"/>	1 pt.
Clock Tower <input type="checkbox"/>	1 pt.
Comic Book Store <input type="checkbox"/>	2 pt.
Costume Party <input type="checkbox"/>	2 pt.
County/State Fair <input type="checkbox"/>	1 pt.
Deer X-ing (* or scene) <input type="checkbox"/>	2 pt.
Drawbridge (raised) <input type="checkbox"/>	4 pt.
"Epic Sunrise" <input type="checkbox"/>	2 pt.
Famous Statue <input type="checkbox"/>	1 pt.
Flea Market <input type="checkbox"/>	1 pt.
Fruit/Vegetable Stand <input type="checkbox"/>	1 pt.
Geologic Point of Interest <input type="checkbox"/>	2 pt.
Golf Course <input type="checkbox"/>	1 pt.
Grain Silo <input type="checkbox"/>	1 pt.
Greenhouse <input type="checkbox"/>	1 pt.
Haunted House <input type="checkbox"/>	2 pt.
Historic Site 1600s <input type="checkbox"/>	3 pt.
Historic Site 1700s <input type="checkbox"/>	3 pt.
Historic Site 1800s <input type="checkbox"/>	2 pt.
Historic Site 1900s <input type="checkbox"/>	2 pt.
Historic Site 2000s <input type="checkbox"/>	2 pt.
Kid's Lemonade Stand <input type="checkbox"/>	2 pt.
Lighthouse <input type="checkbox"/>	2 pt.
Marquee* <input type="checkbox"/>	1 pt.
Psychic/Fortune Teller <input type="checkbox"/>	2 pt.
Presidential Landmark <input type="checkbox"/>	2 pt.
Racetrack (auto) <input type="checkbox"/>	2 pt.
Scenic Route* <input type="checkbox"/>	2 pt.
Sign with Bullet Hole(s)* <input type="checkbox"/>	2 pt.
Slow Children* <input type="checkbox"/>	1 pt.
"Someplace Old" <input type="checkbox"/>	1 pt.
Sports Event <input type="checkbox"/>	1 pt.
Tattoo Parlor <input type="checkbox"/>	1 pt.
Taxidermist <input type="checkbox"/>	2 pt.
University Campus* <input type="checkbox"/>	1 pt.

Signs of Mother Nature

State, Provincial and National Parks; Bodies of Water; Trailheads

1 _____
 2 _____
 3 _____
 4 _____
 5 _____
 6 _____
 7 _____
 8 _____
 9 _____
 10 _____

Cool Vehicles from All Around the World

Your car alongside sweet rides from 10 other countries

1 _____
 2 _____
 3 _____
 4 _____
 5 _____
 6 _____
 7 _____ 2 pt.
 8 _____ 2 pt.
 9 _____ 3 pt.
 10 _____ 4 pt.

Bonus Points

Sneak Peek Photos

Jan. 1 - April 1 _____ 2 pt.
 April 2 - July 1 _____ 2 pt.
 July 2 - Oct. 1 _____ 2 pt.

Watch your email for bonus point opportunities.

Bonus 1 _____ 2 pt.
 Bonus 2 _____ 2 pt.
 Bonus 3 _____ 2 pt.

Motoring Challenge Facebook Group participation bonus

FB Group Bonus 5 pt.

Total Points Earned _____

Additional Hats

\$15.00 x _____ hats = Total \$ _____

Free shipping, Tax included! (where applicable)



Payment Options

(Check or Credit Card. Make checks payable to Moss Motors)

Credit Card # _____ Exp (MO/YR) _____

Name on Card _____

Prizes

🏆 1st Place: \$1000 Moss Gift Certificate

🏆 2nd Place: \$500 Moss Gift Certificate

🏆 3rd Place: \$250 Moss Gift Certificate

🌟 Next 50 runners-up — \$50 Moss Gift Certificate

🏠 50 Points: 2016 Motoring Challenge Hat

As soon as you reach the 50-point mark we can send you a Challenge Hat. Email motoringchallenge@mossmotors.com with a photo of your points sheet. If you'd like to purchase additional hats, let us know!

Austin-Healey Restoration Parts Catalog

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About This Catalog

This catalog covers parts for U.S.-specification left hand drive cars, except as noted. In producing this catalog, our primary goal was to publish a listing of Austin-Healey parts which was as comprehensive, accurate and informative as possible for the U.S. market. In doing this, we have made every effort to correctly identify and include every part likely to be needed to repair, restore or maintain your car. Although some of the parts listed are not currently available, our Product Development staff is constantly seeking new suppliers and manufacturers of quality reproductions of otherwise obsolete items. The current Moss Motors website (www.mossmotors.com) pricing is always the best indication of availability.

Local laws and regulations relating to pollution, safety and lighting equipment vary considerably from state to state and country to country. Since we distribute parts for these cars on a worldwide basis, we are not in a position to advise what laws are in effect in each locality. We strongly encourage anyone contemplating any modifications to a vehicle intended for street use, to check local regulations before proceeding. We strongly suggest that you save all old stock equipment should reinstallation be necessary at a future date.

NOTE: In the body of this catalog, items with indented descriptions are components of the non-indented kit or assembly above them. When an indented component is "NA", it is still included in the assembly, but not available separately.

Supersession and Rationalization of Parts

Most owners of British cars have, at one time or another, ordered an original "factory" part from an authorized dealer, only to find that the part received was different from the original, although it did work. This is the result of the supersession or rationalization of parts by the factory. Supersessions occur when a part is modified, and the original design or pattern is no longer produced. If old and new parts are interchangeable, even though they may appear slightly different, the old part is superseded by the new part. Rationalization is an attempt by the factory at efficiency in which one new part replaces several original parts, after which the original parts are no longer available.



This "no airplane" symbol indicates that the item(s) may not be shipped by air, and must be shipped by ground.



This truck symbol indicates that the item(s) will be shipped by truck, freight collect, payable on delivery.

123-456

Underlined part numbers indicate an Oversize Parts Fee will be charged. See mossmotors.com or call for details.

WARNING!

Working on automobiles is inherently dangerous. Moss Motors, Ltd. is not liable for injury or damage due to incorrect installation or use of their products. All products are sold with the understanding that the safe and proper installation and use of the products is the customer's responsibility. Follow factory workshop manual procedures and instructions, but use current shop safety standards and common sense. Some tasks will require professional advice or services which Moss Motors cannot provide.



By special licensing agreement with British Motor Heritage Ltd., Moss Motors, Ltd., is a fully authorized manufacturer and distributor of British sports car spares. With official support from the original manufacturer, we are able to produce a wide range of reproduction spares which meet or exceed the original factory standard of quality. In conjunction with British Motor Heritage, Ltd., Moss Motors is dedicated to the preservation and restoration of British sports cars. The British Motor Heritage, Ltd. and marque trademarks, as well as some exploded view artwork included in this publication, are the property of British Motor Heritage, Ltd., and are reproduced under licensing agreement by Moss Motors, Ltd.



Austin-Healey Parts Catalog

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General Specifications

	100-4 (BN1, BN2)	100-6 (BN4, BN6)	3000 (BN7, BT7)	3000 (BJ7/BJ8)
Vehicle Identification				
Vehicle Number Location	firewall	firewall	firewall	firewall
Engine Number Location	plate, LH side	plate, LH side	plate, LH side	plate, LH side
Gearbox Number Location	RH side by dipstick	RH side by dipstick	RH side by dipstick	RH side by dipstick
Rear Axle Number Location			LH rear of axle tube	LH rear of axle tube
Tune Up				
Engine Firing Order	1, 3, 4, 2	1, 5, 3, 6, 2, 4	1, 5, 3, 6, 2, 4	1, 5, 3, 6, 2, 4
Valve Rocker Clearance	0.012" cold	0.012" hot	0.012" hot	BJ7 0.012" hot, BJ8 0.012" cold
Idle Speed			500 RPM	500 RPM
Static Ignition Timing	6 deg. BTDC	6 deg. BTDC	5 deg. BTDC (12 deg MK2)	10 deg. BTDC
Dynamic Ignition Timing			15 deg. @ 600 RPM	15 deg. @ 600 RPM
Timing Mark Location	timing cover	timing cover	timing cover	timing cover
Distributor Make/Type	Lucas DM2	Lucas DM6	Lucas DM6A	Lucas 25D6
Contact Breaker (points) Gap	0.014"-0.016"	0.014"-0.016"	0.014"-0.016"	0.014"-0.016"
Rotation of Rotor		counter clockwise	counter clockwise	counter clockwise
Ground Polarity	Positive	Positive	Positive	Positive
Ignition Coil Make/Type	Lucas B12	Lucas 12 volt	Lucas 12 volt	Lucas 12 volt
Spark Plug Make/Type	NA 8	Champion UN12Y	Champion UN12Y	Champion UN12Y
Spark Plug Gap	0.025"	0.024"	0.025"	0.025"
Carburetor Make/Type	SU H4	SU H4 (early) HD6 late	2xHD6 (Mk1) 3xHS4 (MK2)	2xHS6 (BJ7)
Carburetor Main Jet	0.090 (except 100M)	0.090 (H4) 0.100 HD6	0.100 (MK1) 0.090 (Tri carb)	0.100 (BJ7) 0.125 (BJ8)
Carburetor Main Jet Needle	QH (except 100M)	AJ (H4) CV (HD6)	CV (MK1) DJ (MK2 tri carb)	BC (BJ7) UH (BJ8)
Carburetor Piston Spring	Yellow (except 100M)	Red (H4) Yellow (HD6)	Green (HD6), Red (HS4)	Green (BJ7) Red/Green (BJ8)
Vehicle & Engine				
Length	12' 7"	13' 1 1/2"	13' 1 1/2"	13' 1 1/2"
Width	5' 1/2"	5' 1/2"	5' 1/2"	5' 1/2"
Height	4' 1 1/4"	4' 1"	4' 1"	4' 1"
Ground Clearance	5 1/2"	5 1/2"	4 5/8"	4 5/8"
Track Front	4' 1"	4' 3/4"	4' 3/4"	4' 3/4"
Track Rear	4' 2 3/4"	4' 2"	4' 2"	4' 2"
Wheelbase	7' 6"	7' 8"	7' 8"	7' 8"
Turning Circle		35'	35' 7"	35' 7"
Toe-In	1/16"-1/8"	1/16"-1/8"	1/16"-1/8"	1/16"-1/8"
Unladen Weight	2176 lb.		2380 lb.	2490 lb.
Curb Weight		2436 lb.		2550 lb.
Original Tire Size	5.90-15	5.90-15	5.90-15	5.90-15
Original Tire Pressure Front (Cold)	20	20	20	20
Original Tire Pressure Rear (Cold)	23	23	25	25
Replacement Tire Size	165-70-15	165-70-15	165-70-15	165-70-15
Engine Type	ohv	ohv	ohv	ohv
Engine Displacement	2660cc	2639cc	2912cc	2912cc
Firing Order	1, 3, 4, 2	1, 5, 3, 6, 2, 4	1, 5, 3, 6, 2, 4	1, 5, 3, 6, 2, 4
Compression Ratio	7.5:1	8.25:1	9.0:1	9.0:1
Engine Bore	3.4375	3.125	3.281	3.281
Engine Stroke	4.375	3.5	3.5	3.5
Number of Cylinders	4	6	6	6
Oil Pressure Idle		25-30	20	20
Oil Pressure Normal	50-55	55-60	50	50
Electrical System	12 volt positive ground	12 volt positive ground	12 volt positive ground	12 volt positive ground
Fuel Pump Make/Type	SU electric HP	SU electric HP	SU type LCS	SU type LCS
Fuel Tank Capacity	14.4 gallons	14.4 gallons	14.4 gallons	14.4 gallons
Cooling System Capacity	24 pints	24 pints	22.8	22.8
Sump Capacity	14.11 pints	14.4 pints	15.3 pints	15.3 pints
Gearbox Capacity, non-overdrive		4.8 pints	6.9 pints	6.9 pints
Gearbox Capacity, overdrive	6.3 pints	6.3 pints	8.65 pints j6	8.65 pints
Rear Axle Capacity	3.6 pints	3.6 pints	3.6 pints	3.6 pints
Crankshaft				
Main journals	2.479-2.4795"	2.3742-2.3747"	2.3742-2.3747"	2.3742-2.3747"
Rod journals	2.0000-2.0005"	2.0000-2.0005"	2.0000-2.0005"	2.0000-2.0005"
Torque Settings (foot-pounds)				
Cylinder head studs		(33)*	(33)*	(33)*
Cylinder head nutse)	65-70	75	75	75
Main bearing nuts		75	75	75
Connecting rod set screws		50	50	50
Front cover screws		12	12	12
Rear mounting plate screws		50	50	50
Flywheel bolts	35-40	50	50	50
Rocker shaft bracket nuts		25	25	25

* All cylinder head studs should be put in the block only finger tight to avoid cracking the block.

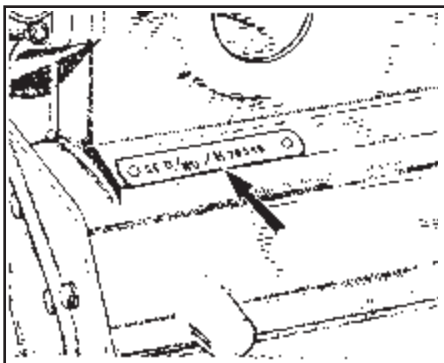


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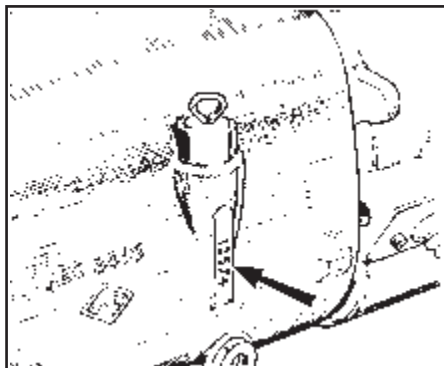
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Identification Numbers

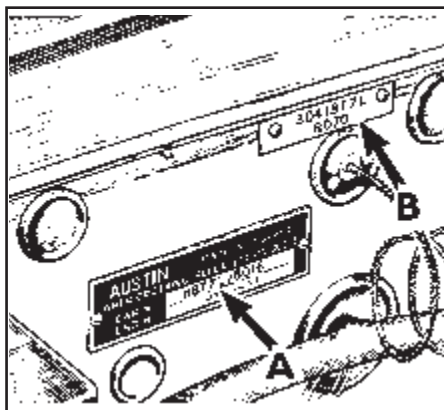
When ordering parts, it is essential that your car is identified exactly, by model year and serial number. Since many part changes were made during model years, the car number, engine number and body number provide the only positive identification. Quite often a car's title will not show the correct model year. Before ordering parts, please use the space provided below to copy the applicable numbers from your car. Use of these numbers is the best way to insure that you order and receive the correct parts. Wherever possible, we have listed part applications by car number(c). In some cases, we had to use the engine numbers(e) or body numbers(b).



The **Engine Number** is stamped on a plate secured to the front left-hand side of the cylinder block. (100-6 and 3000 only.) The 100-4 is numbered on the right-hand side of the block.



The **Gearbox Number** is stamped on the right-hand side of the gearbox below the oil level dipstick (except BN1).



The **Car Number** (A) and the **Body Number** (B) are stamped on plates on the right-hand side of the firewall.

Year	Model	Starting Numbers:		Finishing Numbers:		Remarks
		Car:	Engine:	Car:	Engine:	
1953-'55	100 BN1	133234	136894	228026	(unknown)	3-speed
1955-'56	100 BN2	228047	(BN2 uses car/engine numbers)		233455	4-speed
1956-'59	100-6 BN4	22598	(BN4 uses car/engine numbers)		(unknown)	4 seater
1958-'59	100-6 BN6	501	60949	4650	26D-H77766	2 seater 6-port cylinder head
1959-'61	3000 BN7 Mkl	101	29D-H-101	13750	29D-H-26212	2-seater horizontal grille slats
1959-'61	3000 BT7 Mkl	101	29D-H-101	13750	29D-H-26212	4-seater horizontal grille slats
1961-'62	3000 BN7 MkII	13751	29E-H-101	18888	29E-H-5799	2-seater vertical grille slats 3 x 1 1/2" carburetors
1961-'62	3000 BT7 MkII	13751	29E-H-101	19853	29E-E5799	4-seater vertical grille slats 3 x 1 1/2" carburetors
1962-'63	3000 BJ7	17551	29F-101 29FF-101	25314	29F-6188	roll-up windows 2 x 1 3/4" carburetors
1963-'68	3000 BJ8	25315	29F-101 29KF-101 29KFA-224	43026	29FF-164	roll-up windows 2 x 2" carburetors wood veneered dash

Record Your Identification Numbers Here:

Customer Number

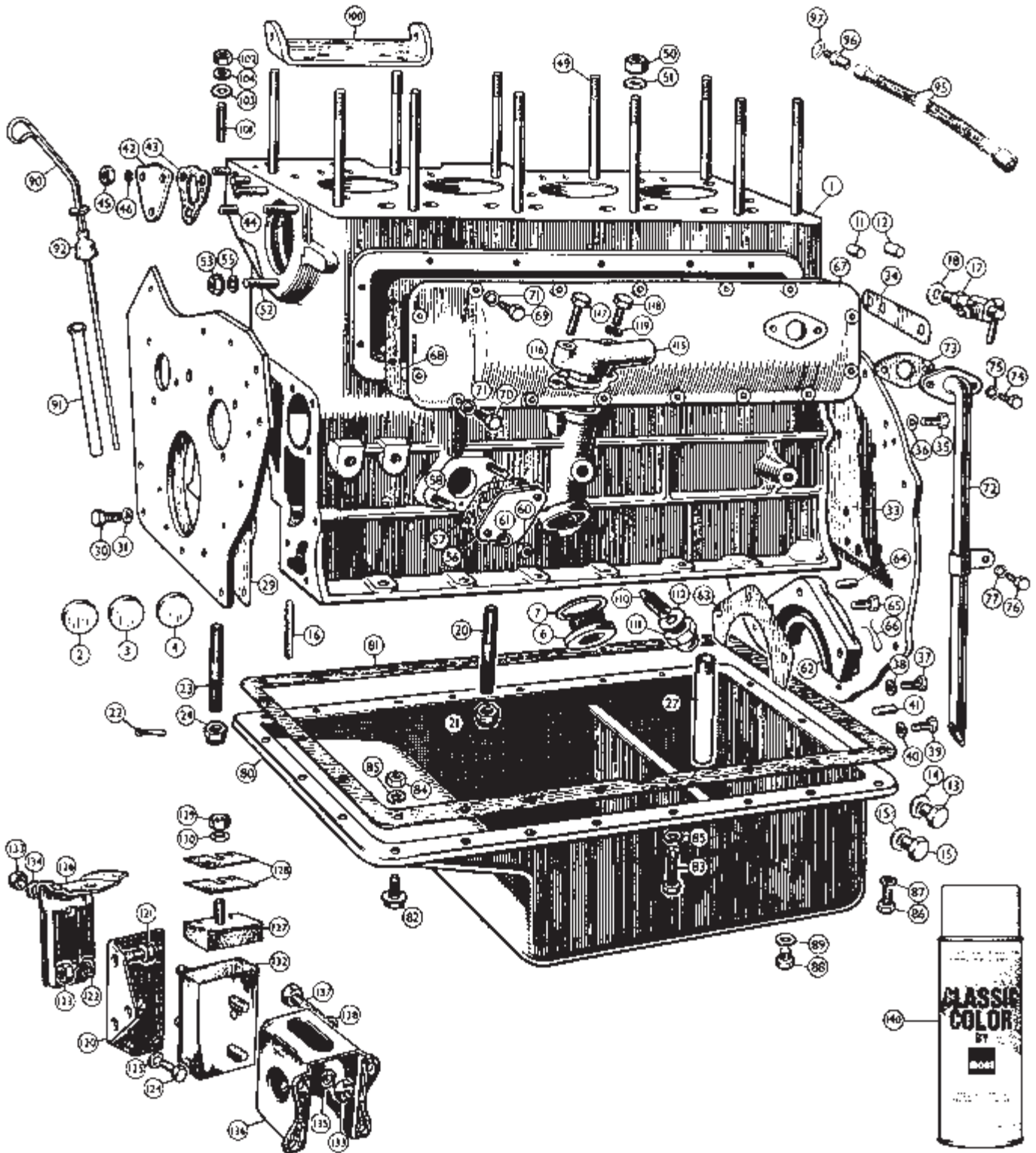
Model & Year

Car Number

Body Number

Engine Number

External Engine 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	CYLINDER BLOCK		1
	328-238		CORE PLUG SET, cylinder block, (includes ill. nos. 2, 3 & 4)		1
2	328-230		CORE PLUG, steel, cylinder block, 1 5/8"		5
	328-231		CORE PLUG, brass, cylinder block, 1 5/8" (not in set)		5
3	328-015	NA	CORE PLUG, steel, water gallery, side		1
4	328-260		CORE PLUG, steel, water gallery, rear, 1 5/16"		1
		NA	RESTRICTOR, cam bearing oil feed		1
6		NA	PLUG, distributor and oil pump spindle bores		2
7	324-810		WASHER, for plug		2
		NA	PLUG, oil ways and water gallery		7
	328-040		PLUG, main oil channel, front		1
	315-005		WASHER, copper		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
11		NA	TAPERED PLUG, main oil channel, rear		1
12		NA	TAPERED PLUG, block, top face		2
13	328-080	NA	THREADED PLUG, rear bearing cap		1
14	324-671		SEALING WASHER, 1/16"		A/R
15	328-180		PLUG, oil cooler boss		1
15a	324-671		WASHER for plug		1
16		NA	PLUG, felt, front and rear main bearing caps		4
17	835-600	NA	DRAIN TAP		1
18	324-671		SEALING WASHER, 1/16", fiber		A/R
	324-640	NA	SEALING WASHER, 3/32"		A/R

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External Engine 100-4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
20	329-620	NA	STUD, main bearing cap	} BN1 to C.E.207105	6
21	309-005		NUT		6
22		NA	COTTER PIN, on nut		6
23	329-630		STUD, main bearing cap	} BN1 from C.E.207106, BN2	6
24	309-010		NUT		6
		NA	WASHER, locking		6
		NA	GASKET, rear main bearing cap		1
27		NA	DRAIN PIPE, rear bearing cap		1
29		NA	GASKET, front mounting plate		1
30	320-560		BOLT, plate to block		5
31	324-040		WASHER, locking		5
33		NA	GASKET, rear mounting plate		1
34		NA	GASKET, rear mounting plate, top		1
35		NA	BOLT, rear plate to block		8
36	324-040		WASHER, locking		8
37		NA	BOLT, blanking unused holes		2
38	365-730		WASHER, locking		2
39		NA	BOLT, rear plate to bearing cap	} BN1 from C.E.226095, BN2	2
40	365-730		WASHER, locking		2
41	325-080		DOWEL, rear engine plate		2
42	697-305		BLANKING PLATE, front cover and water gallery		1
43	697-310	NA	GASKET, front water gallery		1
44		NA	STUD		3
45	311-050		NUT		3
46	324-020		WASHER, locking		3
49	328-785		STUD, cylinder head		11
50	310-840		NUT, cylinder head stud		11
51	324-475		WASHER, plain		11
52	329-635	NA	STUD, water pump to block		3
53		NA	NUT, shouldered, manifold side		2
	311-220		NUT, plain		1
55	324-040		WASHER, locking		3
56		NA	BLANKING PLATE, fuel pump drive aperture		1
57		NA	GASKET		1
58		NA	STUD		2
		NA	COLLAR, for stud		2
60	311-140		NUT		2
61	365-730		WASHER, locking		2
62	031-208	NA	OIL THROWER, block		1
63	697-340	NA	GASKET, oil thrower		1
64	325-350	NA	DOWEL	BN1 from C.E.226095, BN2	2
65		NA	BOLT		3
66		NA	LOCKING WIRE	14" length	1
67	021-851	NA	SIDE COVER		1
68	021-901		GASKET		1
69	320-950	NA	BOLT, long		14
70	320-960		BOLT, short		1
71	324-225		WASHER, fiber		15
72	021-904	NA	VENT PIPE, with clip		1
73		NA	GASKET, vent pipe		1
74	320-960		BOLT, flange to block		2
75	324-020		WASHER, locating		2
76	320-360		BOLT, clip to block		1
77	365-730		WASHER, locking		1
80	021-120	NA	SUMP, steel		1
81	021-057		GASKET, sump		1
82	320-935	NA	BOLT, with washer, sump to block		20
		NA	WASHER, plain, for bolt		20
83	320-190		BOLT, long, 5th from front L/H side, attaches exhaust bracket		1
84	311-050		NUT		1
85	324-020		WASHER, locking		1
86	320-180		BOLT, center, rear		1
87		NA	WASHER, fiber		1
88	328-460		PLUG, oil drain		1
89	324-800		WASHER, copper		1
90	830-270	NA	DIPSTICK		1
91	460-030		TUBE, dipstick		1
92	460-040		DUST CAP		1
95	376-182	NA	OIL LINE, flexible	orig. type	1
	021-711		OIL LINE, flexible	replacement	1
96	021-902		UNION		1
97	324-671		WASHER		1
100	021-903		BRACKET, dynamo		1
101		NA	STUD, bracket to block		4
102		NA	NUT		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
103	365-720		WASHER, plain		4
104	365-730		WASHER, locking		4
110	830-280	NA	LOCATING SCREW, oil pump		1
111	310-850	NA	CAP NUT		1
112	324-671		WASHER, fiber	original	1
		NA	WASHER, copper	alternative	1
115		NA	COVER, tachometer drive gear		1
116		NA	GASKET, tachometer drive gear		1
117	320-400		BOLT, long		1
118	320-401		BOLT, short		1
119	365-730		WASHER, locking		2
120		NA	BRACKET, engine support		2
121		NA	BOLT, bracket to front engine plate		4
122	324-040		WASHER, locking		4
123	311-220		NUT		4
124		NA	BOLT, bracket to block		4
125	324-040		WASHER, locking		4
126		NA	BRACKET, engine mounting buffer		2
127	021-342		BUFFER, engine mounting (SAE threads)		2
128		NA	PACKING PIECE, .048		A/R
		NA	PACKING PIECE, .036		A/R
129	310-140		NUT		2
130	365-730		WASHER, locking		2
132	021-341		ENGINE MOUNT (SAE threads)		2
133	310-800		NUT		8
134		NA	WASHER, locking		2
135		NA	WASHER, locking		4
136		NA	EXTENSION, engine mounting bracket		2
137	320-285		BOLT, extension to chassis		8
138	324-040		WASHER, locking		8

Note: Gearbox mountings are listed on page 62.

Engine Paint

140	220-550		ENGINE PAINT, metallic green. 12 oz. aerosol		A/R
Note: Some very early BN1 engines were painted a medium/dark bluish grey. We do not have paint in this color.					
	220-576		PRIMER, high temp for engine paint		A/R

Gaskets

524-012			HEAD GASKET SET		1
(includes gaskets for cylinder head, manifolds, valve cover, carb. mounting, water outlet elbow, exhaust flange, plus several misc. gaskets, washers, and small rubber seals)					
021-052			CONVERSION GASKET SET		1
(includes all items listed below)					
16		NA	PLUG, felt, front and rear main bearing caps		4
		NA	GASKET, rear main bearing cap		1
29		NA	GASKET, front mounting plate		1
33		NA	GASKET, rear mounting plate		1
34		NA	GASKET, rear mounting plate, top		1
43	697-310	NA	GASKET, front water gallery		1
57		NA	GASKET, fuel pump blanking plate		1
63	697-340	NA	GASKET, oil thrower		1
68		NA	GASKET, side cover		1
73		NA	GASKET, vent pipe		1
81	021-057		GASKET, sump		1
89	324-800		WASHER, copper, sump drain plug		1
116		NA	GASKET, tachometer drive gear		1
		NA	GASKET, for filter head and block		2
	021-051		OIL SEAL, timing cover, felt		1
		NA	GASKET, timing cover		1
	697-330		GASKET, water pump to block		1

Alloy Oil Pan

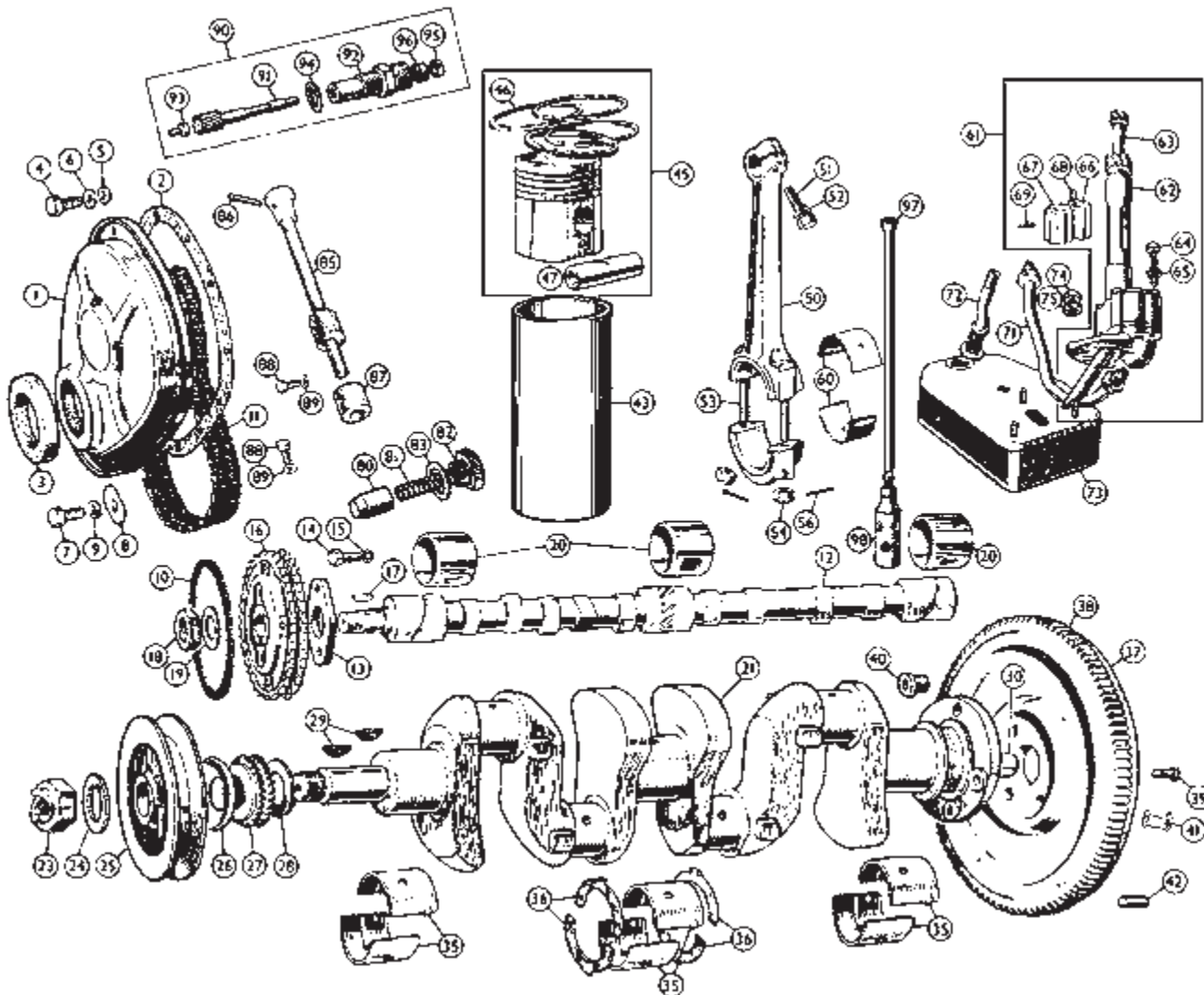


- Finned for improved oil cooling
- Reinforces the engine block
- Holds up better than steel to abrasion
- Cast in bosses to attach baffles
- Installation bolts included

Short oil strainer 836-591 must be used, and the oil pickup tube shortened.

Oil Pan	021-119
Oil Strainer	836-591

Internal Engine 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	TIMING COVER		1
2		NA	GASKET, timing cover		1
3	021-051		OIL SEAL, timing cover, felt		1
4	320-360		BOLT, cover to crankcase		7
5	460-360		WASHER, oval, 5/16"		7
6	365-730		WASHER, locking		7
7		NA	BOLT, cover to plate		5
8	324-765		WASHER, oval, 1/4"		5
9	324-020		WASHER, locking		5
10	682-070		TENSIONER RING, timing chain		1
11	600-091		TIMING CHAIN, heavy duty upgrade	MORE INFO ONLINE	1
	600-090		TIMING CHAIN		1
12	021-350	NA	CAMSHAFT, standard		1
	021-420	NA	CAMSHAFT, Le Mans type	suitable for BN1 & BN2	1
13	031-210	NA	LOCATING PLATE		1
14	320-370		BOLT		2
15	365-730		WASHER, locking		2
16		NA	CAMSHAFT GEAR ASS'Y.		1
	838-020		CAMSHAFT GEAR (does not include oil catchers) (includes rivets to re-use original sheet metal oil catchers)		1
17	327-170		KEY		1
18	310-950		NUT		1
19	031-211		TAB WASHER		1
20	550-645		CAM BEARING SET		1
21	021-351	NA	CRANKSHAFT, remanufactured, with bearings		1
		NA	OIL RESTRICTOR		4
23	031-204		NUT, starting (crank dog nut)		1
24	837-090		LOCKWASHER		1
25	837-590		PULLEY, crankshaft		1
26	837-070		OIL THROWER		1
27	021-367		CRANKSHAFT GEAR	MORE INFO ONLINE	1
28	031-207		PACKING WASHER		A/R
29	327-160		KEY		2
30	021-360		PILOT BUSH		1

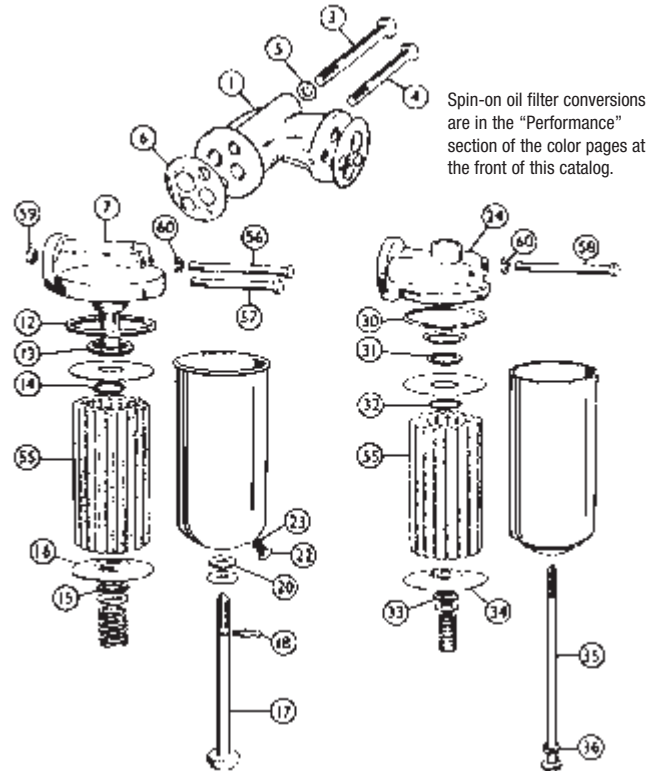
No.	Part No.	Price (each)	Description	Application	Qty. Req.
35	021-035		MAIN BEARING SET, std.		1
	021-036		MAIN BEARING SET, .010		1
	021-037		MAIN BEARING SET, .020		1
	021-038		MAIN BEARING SET, .030		1
	021-039		MAIN BEARING SET, .040		1
36	555-105		THRUSTWASHER SET, std.		1
	828-010		THRUSTWASHER SET, .005		1
	828-015	NA	THRUSTWASHER SET, .010		1
37		NA	FLYWHEEL ASSEMBLY		1
38	021-635		RING GEAR		1
39	320-980		BOLT, flywheel to crankshaft		4
40		NA	TUBE NUT		4
41	031-209		LOCKWASHER		2
42	325-090		DOWEL, for clutch cover		2
43	826-000		CYLINDER LINER	machining required	4
Cylinder liners are used to repair damaged bores. The block is bored to accept the liner, liner is pressed into the block, trimmed flush with the block deck, then bored and honed to fit the piston.					
45	021-100		PISTON SET, std.	} concave head 7.5:1 C.R. (with rings and pins)	1
	021-101		PISTON SET, .020		1
	021-102		PISTON SET, .030		1
	021-103		PISTON SET, .040	1	
	021-110		PISTON SET, std.	} 100M 8.5:1 C.R. concave head	1
	021-111		PISTON SET, .020		1
	021-112	NA	PISTON SET, .030		1
	021-113		PISTON SET, .040		1

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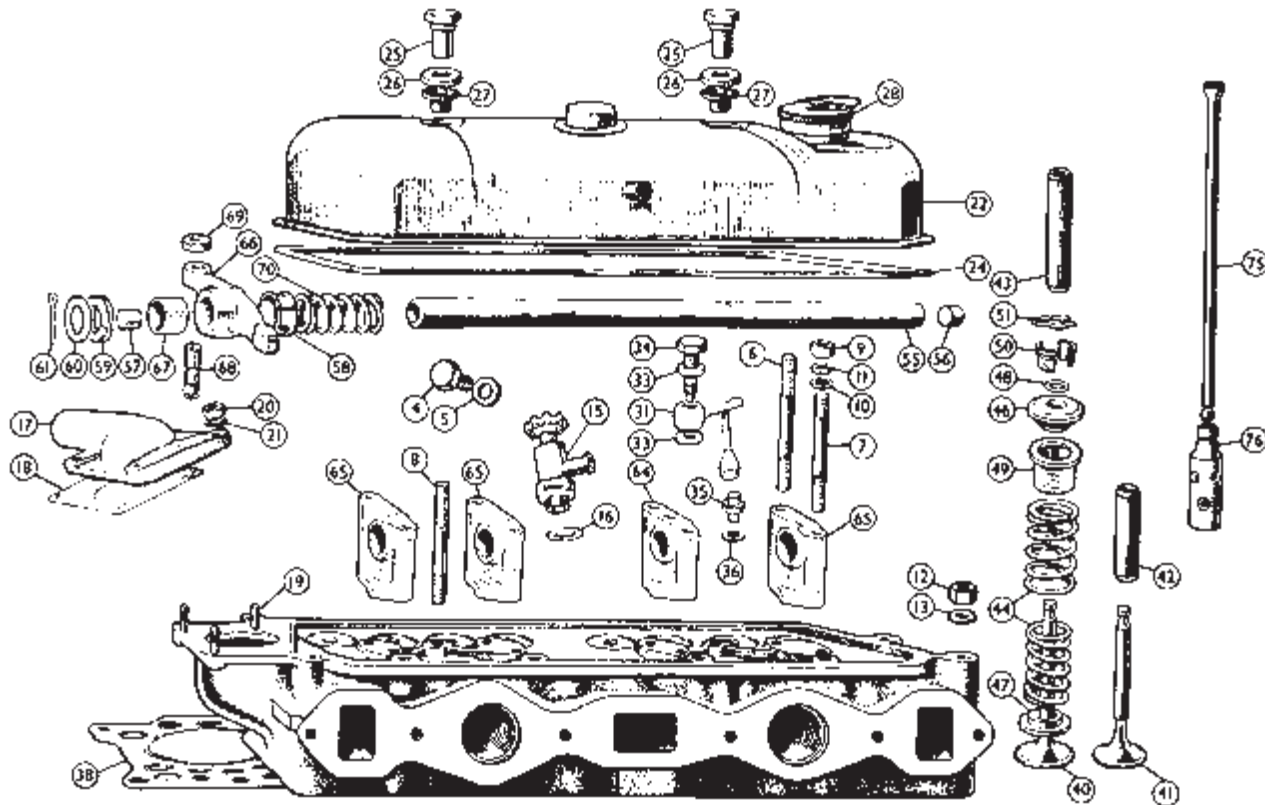
Internal Engine; Oil Filtration 100-4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
46	021-310		PISTON RING SET, std.	4 ring pistons Hastings brand	1
	021-311		PISTON RING SET, .020		1
	021-312	NA	PISTON RING SET, .030		1
	021-313		PISTON RING SET, .040		1
	021-314	NA	PISTON RING SET, .060		1
	NA		PISTON RING SET, std.	5 ring pistons	1
	NA		PISTON RING SET, .020		1
	NA		PISTON RING SET, .030		1
	NA		PISTON RING SET, .040		1
	NA		PISTON RING SET, .060		1
	NA		PISTON RING SET, std.	100M	1
	NA		PISTON RING SET, .020		1
	NA		PISTON RING SET, .030		1
	NA		PISTON RING SET, .040		1
	NA		PISTON RING SET, .060		1
47		NA	GUDGEON PIN		4
50	031-203	NA	CONNECTING ROD		4
51	320-465		BOLT, clamping rod to gudgeon pin		4
52	324-040		WASHER, locking		4
53	320-970	NA	BOLT, for cap (use 320-988)	BN1 to (e)213398	8
	320-988		BOLTS, for cap, pair (LH & RH)	BN1 from (e)213399, BN2	4
54		NA	NUT, castellated	BN1 to (e)213398	8
	310-880		NUT, self-locking (nyloc)	BN1 from (e)213399, BN2	8
56	325-330		COTTER PIN	BN1 to (e)213398	8
	NA		WASHER	{ BN1 from (e)213399 to C.E.222898	8
	NA		TAB WASHER	BN1 from C.E.222899, BN2	8
60	550-040		ROD BEARING SET, std.	Tri-metal (copper-lead-tin with babbit overlay, on steel backing)	1
	550-041		ROD BEARING SET, .010		1
	021-030		ROD BEARING SET, .020		1
	021-031		ROD BEARING SET, .030		1
	021-032		ROD BEARING SET, .040		1
61	836-030	NA	OIL PUMP ASSEMBLY, with driving spindle #63		1
62	836-010	NA	OIL PUMP ASSEMBLY, standard, without driving spindle #63		1
	836-025	NA	OIL PUMP ASSEMBLY, upgraded, without driving spindle #63		1
63	836-015		DRIVING SPINDLE, for pump and tachometer		1
64		NA	BOLT, cover to body		4
65	324-020		WASHER, locking		4
	836-588		GEAR SET, oil pump		1
66	031-214		DRIVEN GEAR		1
67	836-580		DRIVING GEAR		1
68	327-180	NA	KEY, driving gear		1
69		NA	PIN, driven gear		1
		NA	THRUST WASHER		1
71	836-600		PIPE, oil delivery (flexible replacement)	MORE INFO ONLINE	1
72	836-610	NA	PIPE, oil return		1
73	836-590		OIL STRAINER		1
74	311-140		NUT		3
75	365-730		WASHER, locking		3
80	460-155		OIL PRESSURE RELIEF VALVE		1
81	329-045		SPRING		1
82	328-025	NA	CAP NUT		1
83	324-800		WASHER, copper		1
85	021-114	NA	DRIVING SPINDLE, distributor		1
86	325-250	NA	PEG		1
87		NA	BUSH, driving spindle		1
88	320-960		SETSCREW, for bush		1
89	324-020		WASHER, locking		1
90		NA	DRIVE GEAR ASSEMBLY, tachometer		1
	360-591		TACHOMETER PINION		1
	360-592		BUSH		1
93	836-620	NA	THRUST BUTTON		1
94	324-215	NA	GASKET, bush to cover		1
95	835-610	NA	RETAINING RING		1
96	520-440		OIL SEAL, pinion		1
97	021-392		PUSHROD, premium quality	MORE INFO ONLINE	8
98	031-212		TAPPET		8



No.	Part No.	Price (each)	Description	Application	Qty. Req.	
Oil Filters						
1		NA	ADAPTOR, filter head to block	BN1 to (e)213324	1	
		NA	ADAPTOR, filter head to block	BN1 from (e)213325, BN2	1	
3		NA	BOLT, adaptor to block, long		1	
4		NA	BOLT, adaptor to block, short		1	
5	324-860		WASHER, plain		2	
6	021-115		GASKET, for filter head and block		2	
7		NA	OIL FILTER HEAD, Tecalemit	} BN1 to (e)207111	1	
12	724-005	NA	SEALING RING		1	
13		NA	WASHER, felt		1	
14		NA	CIRCLIP, clamping plate		1	
15	724-030	NA	WASHER, felt		1	
16		NA	PLATE		1	
17		NA	BOLT, center		1	
18		NA	CIRCLIP, for bolt		1	
20		NA	SEALING WASHER		1	
22		NA	DRAIN PLUG		1	
23		NA	WASHER, sealing		1	
24		NA	OIL FILTER HEAD, Tecalemit		} BN1 from (e)207112, BN2	1
30	724-010	NA	SEALING RING			1
31	724-015	NA	WASHER, felt	1		
32		NA	CIRCLIP, clamping plate	1		
33	435-560	NA	WASHER, felt	1		
34		NA	PLATE	1		
35		NA	BOLT, center	1		
36	724-020		SEALING WASHER	1		
		NA	OIL FILTER HEAD, Purolator	} fitted alternatively during production	1	
		NA	SEALING RING		1	
		NA	SEALING WASHER		1	
		NA	SPRING, relief valve		1	
		NA	BOLT, center		1	
		NA	CIRCLIP, for bolt		1	
55	950-070	NA	OIL FILTER ELEMENT, felt, "Crosland" brand		1	
	950-570		OIL FILTER ELEMENT, felt, various manufacturers		1	
	950-080	NA	OIL FILTER ELEMENT, paper, "Crosland" brand		1	
	950-580		OIL FILTER ELEMENT, paper, various manufacturers		1	
56		NA	BOLT, long	} alternative to 58	1	
57		NA	BOLT, short		1	
58		NA	BOLT, long	alternative to 56 & 57	2	
59	311-220		NUT		2	
60	324-860		WASHER, plain		2	

Cylinder Head 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
	021-920		CYLINDER HEAD, aluminum MORE INFO ONLINE Includes special studs and oil pipe union no. 35.		1
	524-012		HEAD GASKET SET (see pg. 5 for details)		1
4	328-040		PLUG, heater boss if heater not fitted		1
5	324-660		WASHER		1
6	328-825		STUD, rocker pedestal, long *		4
7	328-815		STUD, rocker pedestal, short *		4
8	328-835		STUD, rocker cover		2
9	311-220		NUT		8
10	324-860		WASHER, plain		8
11	324-040		WASHER, locking		8
12	310-840		NUT, cylinder head stud		11
13	324-475		WASHER, plain		11
15	360-400		HEATER CONTROL VALVE		1
16	324-065		WASHER		A/R
17	835-560		WATER OUTLET ELBOW		1
18	697-320		GASKET		1
19	328-856		STUD		4
20	311-140		NUT		4
21	365-730		WASHER, locking		4
22		NA	ROCKER COVER, original		1
	852-095		ROCKER COVER, aluminum		1
24	529-107		GASKET, rocker cover, stock type		1
	529-108		GASKET, rocker cover, silicone		1
25	830-260		CAP NUT		2
26	324-535		CUP WASHER		2
27	682-080		BUSH		2
28	834-850	NA	OIL FILLER CAP		1
31	839-080		OIL FEED PIPE		1
33	324-620		WASHER, fibre		2
34	839-085		BOLT, shaft locating		1
35		NA	UNION, in cylinder head		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
36	462-465		WASHER, fiber		1
38	021-056		HEAD GASKET (stock type)		1
40	021-021		VALVE, inlet		4
41	021-022		VALVE, exhaust		4
42	021-023		VALVE GUIDE, inlet		4
	021-017		VALVE GUIDE, inlet, manganese-bronze		4
43	021-025		VALVE GUIDE, exhaust		4
	021-018		VALVE GUIDE, exhaust, manganese-bronze		4
44	021-026		VALVE SPRING SET		1
46	031-226	NA	RETAINER, valve spring		8
47	031-227	NA	VALVE COLLAR, lower		8
48	021-060		OIL SEAL, valve stem		8
49	031-225	NA	SHROUD, with oil seal and retainer		8
50	460-210		COTTER, valve retaining (set of 2)		8
51	326-120		CIRCLIP		8
55	021-353		ROCKER SHAFT, with plugs		1
56	328-035	NA	PLUG		1
57	461-710	NA	PLUG, threaded		1
58	839-070	NA	DISTANCE PIECE		1
59	324-505	NA	SPRING WASHER		2
60	324-515	NA	WASHER		2
61	325-330		COTTER PIN		2
64	021-356		ROCKER PEDESTAL, with tapped hole *		1
65	021-357		ROCKER PEDESTAL, without tapped hole *		3
66	833-440		ROCKER ARM, with bush *		8
67	021-355		BUSH, rocker arm		8
68	839-060		ADJUSTER, rocker arm		8
69	310-870	NA	LOCKNUT		8
70	031-229		SPRING		3
75	021-392		PUSHROD, premium quality		8
76	031-212		TAPPET		8

* NOTE: Rocker arms, pedestals, and pedestal studs are shown "backwards" in the drawing above. The photo shows their correct orientation.

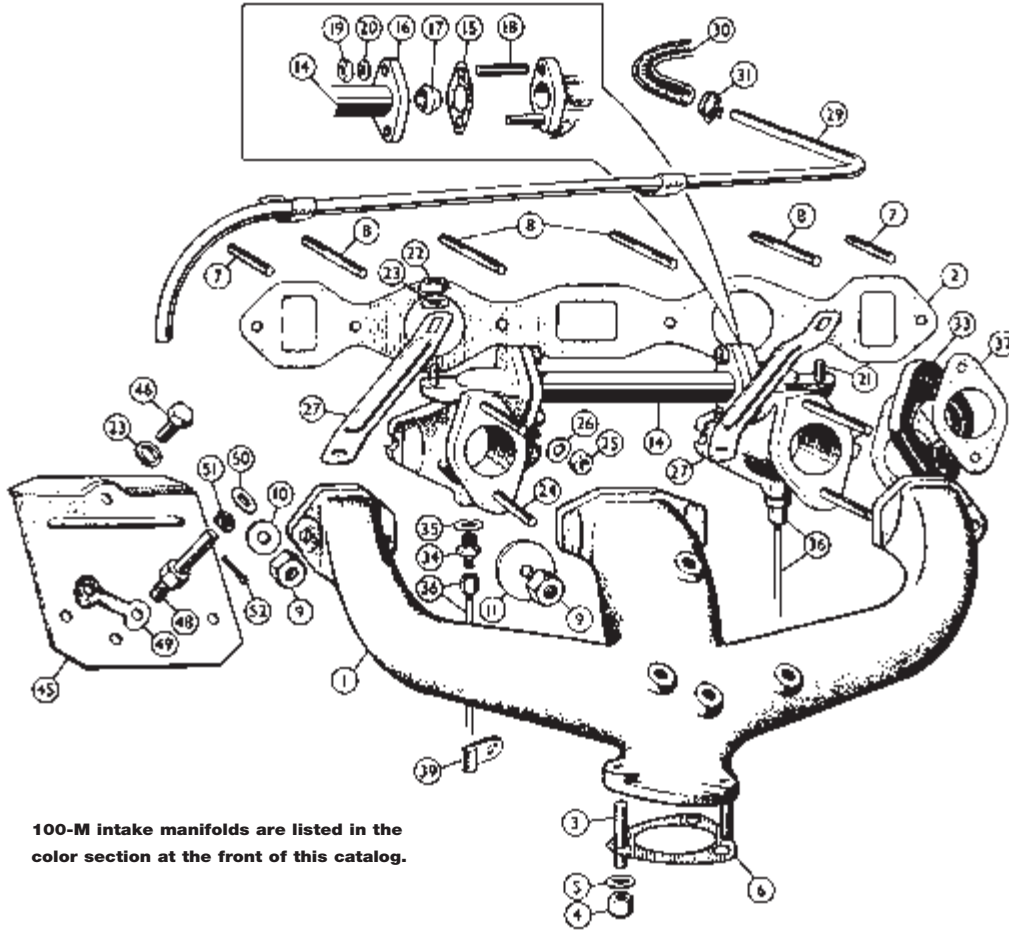


Aluminum Valve Cover

Cut down on tappet noise and highlight your engine compartment.

852-095



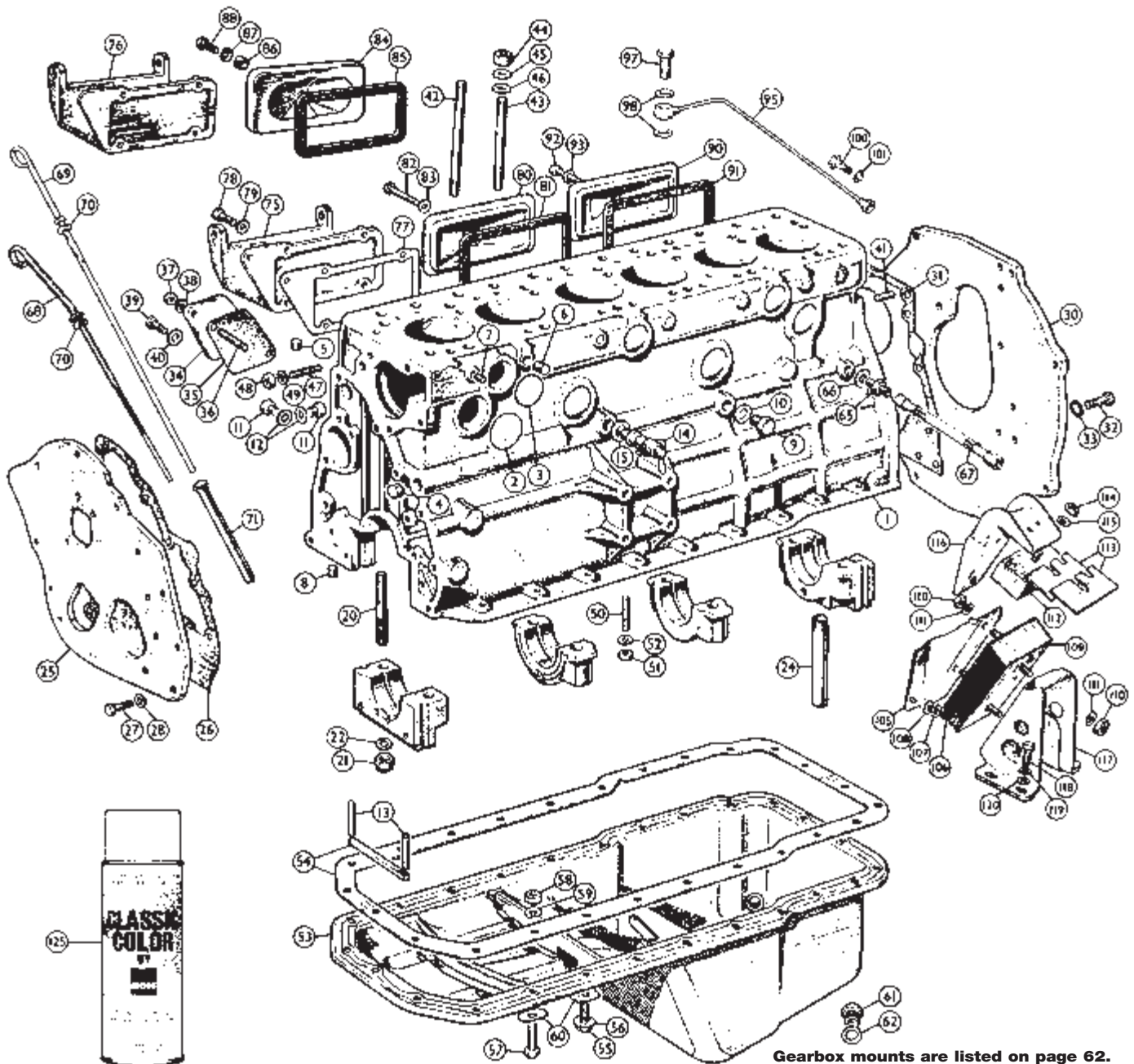


100-M intake manifolds are listed in the color section at the front of this catalog.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	EXHAUST MANIFOLD		1
2	529-043		MANIFOLD GASKET		4
3	328-795		STUD		3
4	311-015		NUT, brass		3
5	365-720		WASHER, plain		3
6	529-024		EXHAUST FLANGE GASKET		1
7	328-775		STUD, head to exhaust manifold, short		2
8	328-805		STUD, head to exhaust manifold, long		4
9	310-860		NUT, brass		6
10	324-860		WASHER, plain		2
11	324-495		WASHER, yoke		4
14	366-765		BALANCE PIPE		1
15		NA	GASKET, balance pipe to inlet manifolds		2
16		NA	FLANGE, balance pipe gland		1
17	021-906		GLAND, balance pipe		2
18		NA	STUD, balance pipe flange to manifold		4
19	311-050		NUT		4
20	324-590		WASHER, plain		4
21		NA	STUD, outlet pipe to manifold		2
22	311-140		NUT		2
23	365-730		WASHER, locking		4
24		NA	STUD, manifold to carburetter	BN1 to (e)139915	4
		NA	STUD, manifold to carburetter	BN1 from (e)139916, BN2 4	4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
25	311-220		NUT		4
26	324-860		WASHER, plain		4
27	376-098		SUPPORT SET, carburetor		1
29	021-908		FEED PIPE, copper		1
30	021-909	NA	HOSE, feed pipe to heater		1
31	725-030	NA	CLIP, hose		2
32	294-500		GASKET, carb to manifold	BN1 to (e)139915	2
	294-500		GASKET, carb to manifold	} BN1 from (e)139915, BN2 4	4
33	372-030		DISTANCE PIECE		2
34	529-040		UNION		2
35	724-035	NA	WASHER, fiber		2
36	163-575		DRAIN PIPE ASSEMBLY (replacement - must cut to 12")		2
39		NA	CLIP, drain pipe		2
45	021-907		HEAT SHIELD		1
46	322-255	NA	BOLT		2
48	728-005		FULCRUM PIN, bellcrank lever		1
49	021-911	NA	LOCKTAB		1
50	724-045	NA	WASHER, plain		1
51	724-050	NA	WASHER, double coil		1
52	325-330		COTTER PIN		1

External Engine 100-6, 3000



Gearbox mounts are listed on page 62.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	CYLINDER BLOCK		1
2	328-230		CORE PLUG, steel, dished, 1 5/8"	BN4, BN6	5
	328-231		CORE PLUG, brass, dished, 1 5/8"	BN4, BN6	5
	328-235		CORE PLUG, cupped, 1 5/8"	BN7, BT7, BJ7, BJ8	5
3	328-260		CORE PLUG, dished, 1 5/16"	BN4, BN6	4
	328-265		CORE PLUG, cupped, 1 5/16"	BN7, BT7, BJ7, BJ8	4
4		NA	PLUG, oil gallery		2
5		NA	TAPERED PLUG, for oil hole		1
6		NA	TAPERED PLUG, for water gallery, large		5
7		NA	TAPERED PLUG, for water gallery, small		2
8		NA	TAPERED PLUG, for tensioner feeder		1
9	328-045		PLUG, for oil filter feeder hole		1
10	324-545		WASHER, for plug		1
11	328-081		PLUG, for oil pump feed hole		2
12	324-546		WASHER, for plug		2
13		NA	PLUG, felt, for front and rear main bearing caps		4
14	470-240		DRAIN TAP		1
15	324-671		WASHER, for drain tap		A/R
20	728-065		STUD, main bearing cap		8
	322-898		STUD KIT, high strength (incl. nuts & washers), ARP brand		1
21	311-000		NUT		8
22	322-835		WASHER, locking	BN4 to C.E.57236	8
24		NA	DRAIN PIPE, rear bearing cap	BN4 to C.E.57181	1
		NA	DRAIN PIPE, rear bearing cap	{ BN4 from C.E.57182, BN6, BN7, BT7, BJ7, BJ8	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
25		NA	ENGINE MOUNTING PLATE, front	{ BN4, BN6, BN7 & BT7 to (e)29D-H26212	1
		NA	ENGINE MOUNTING PLATE, front	{ BN7 & BT7 from (e)29E-H101, BJ7, BJ8	1
26		NA	GASKET, front mounting plate		1
27	322-040		BOLT, plate to crankcase		6
28	365-730		WASHER, locking		6
30		NA	ENGINE MOUNTING PLATE, rear		1
31	365-732		GASKET, rear mounting plate		1
32		NA	BOLT		11
33	324-045		WASHER, shakeproof		11
34		NA	BLANKING PLATE	} BN4, BN6	1
35		NA	GASKET		1
36		NA	STUD		2
37	310-140		NUT		2
38	365-730		WASHER, locking		2

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External Engine 100-6, 3000

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
39		NA	BOLT	}BN7, BT7, BJ7, BJ8	2	
40		NA	WASHER, copper		4	
41	325-080		DOWEL, backplate to block		2	
42	328-865*		STUD, cylinder head, long *	}2 port head	8	
43	328-875*		STUD, cylinder head, short *		8	
	328-875*		STUD, cylinder head, short *	6 port head	16	
* Studs should be installed only finger tight in the engine block to avoid possible cracking into the water jacket.						
44	310-940		NUT, cylinder head stud		16	
45	324-475		WASHER, plain		16	
46	724-060	NA	WASHER, bronze	2 port head, long studs	8	
47	328-885		STUD, water pump to block		4	
48	310-140		NUT		4	
49	365-730		WASHER, locking		4	
50	328-670		STUD, mounting oil pump to crankcase		3	
51	310-140		NUT		3	
52	365-730		WASHER, locking		3	
53	021-143	NA	SUMP, steel		1	
	021-148		SUMP, alloy	(see below)	1	
54	525-003		GASKET SET, sump		1	
55	322-170		BOLT, sump to crankcase	BN4, BN6	25	
	322-170		BOLT, sump to crankcase	}BN7, BT7, BJ7, BJ8	23	
56	462-385		WASHER, shakeproof		23	
57	322-247		BOLT, sump and manifold drain pipe clip to crankcase		2	
58	310-760		NUT		2	
59	324-020		WASHER, locking		2	
60	324-765		WASHER, oval		25	
61	328-460		PLUG, oil drain		1	
	328-461		PLUG, oil drain, magnetic	option	1	
62	324-800		WASHER, copper		1	
65	376-800		UNION, for oil pressure pipe		1	
66	324-555		WASHER, for union		1	
67	021-711		OIL LINE, flexible		1	
68	021-914		DIPSTICK	BN4 thru BJ8 to (e)29K-H278	1	
69	031-219		DIPSTICK	BJ8 from (e)29K-H279	1	
70	031-220		WASHER, rubber		1	
71	021-913	NA	TUBE, dipstick		1	
75	835-245		SIDE COVER, front	BN4, BN6, BN7, BT7, BJ7	1	
76	835-280		SIDE COVER, front	BJ8	1	
77	697-390		GASKET		1	
78	322-040		BOLT		5	
79	328-335		WASHER, plain		5	
80	460-050		SIDE COVER, center, stock type	}BN4, BN6, BN7, BT7, BJ7	1	
	460-051		SIDE COVER, center, alloy repl.		1	
81	296-370		GASKET, cork, center		1	
82	322-310		BOLT	BJ8 to (e)29F-3953	1	
83	724-055	NA	WASHER, plain		1	
84	460-050		SIDE COVER, center	}BJ8 from (e)29F-3954	1	
85	296-375		GASKET, rubber, center		1	
86	324-335		WASHER, sealing		Can be used on all for improved sealing if used as a set	1
87	324-345		WASHER, cup		1	
88	320-695		BOLT		1	
90		NA	SIDE COVER, rear	}all	1	
91	296-370		GASKET, cork, rear		1	
92	322-310		BOLT		1	
93	724-055	NA	WASHER, plain		1	
95	021-260		OIL FEED PIPE, tachometer drive		1	
97	021-933		BOLT, for union	}BN4, BN6, BN7, BT7, BJ7	1	
98	324-595		WASHER		1	
100	021-934		BOLT, for union		1	
101	324-605		WASHER		2	
105		NA	FRONT SUPPORT BRACKET	BN4, BN6	2	
		NA	FRONT SUPPORT BRACKET, L/H	}BN7, BT7, BJ7, BJ8	1	
		NA	FRONT SUPPORT BRACKET, R/H		1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
106	322-590		BOLT, bracket to crankcase		8
107	324-040		WASHER, locking		8
108	324-860		WASHER, plain		8
109	021-341		ENGINE MOUNT		2
110	310-800		NUT		8
111	324-050		WASHER, locking		8
112	021-342		RUBBER BUFFER, engine mounting		2
113		NA	PACKING PIECE, .048"		A/R
		NA	PACKING PIECE, .036"		A/R
114	310-140		NUT		2
115	365-730		WASHER, locking		2
116		NA	BRACKET, engine mounting buffer		2
117	021-423		FRONT MOUNTING BRACKET		2
118	322-050		BOLT, bracket to sidemember		8
119	324-040		WASHER, locking		8
120	324-860		WASHER, plain		8
125	220-550		ENGINE PAINT, metallic green	}12 oz. aerosol	A/R
	220-580*		ENGINE PAINT, BMC green*		A/R
*Note: Used only on Abingdon built BN4s with 2-port heads.					

Gaskets

524-050			HEAD GASKET SET	BN4 (2 port)	1
524-051			HEAD GASKET SET	{ BN4 (6 port)BN6, BN7, BJ7, BJ7, BJ8	1
(head gasket sets include gaskets for cylinder head, valve cover, manifolds, exhaust flanges, carb. mounting, and valve stem seals.)					
522-025			CONVERSION GASKET SET		1
(includes all items listed below)					
13		NA	PLUG, for front and rear main bearing caps		4
15	324-671		WASHER, drain tap		1
26		NA	GASKET, front mounting plate		1
31		NA	GASKET, rear mounting plate		1
54	525-003		GASKET SET, sump		1
		NA	SEAL, ft. & rear main brg. caps		2
62	324-800		WASHER, copper, sump drain plug		1
77	697-390		GASKET, front side cover		1
81	296-370		GASKET, center and rear side covers		2
	021-115		GASKET, oil filter adaptor plate		2
		NA	GASKET, oil pump to block		1
		NA	GASKET, oil pump outlet		1
	460-580		GASKET, tensioner		1
	296-300		GASKET, thermostat		1
	697-380		GASKET, timing cover		1
	292-101		GASKET, water outlet elbow		1
	697-370		GASKET, water pump		1

High Strength Head Stud Set

Properly heat treated studs with rolled threads are rated at 200,000 psi tensile strength for unparalleled strength and reliability. Includes high strength nuts, washers and instructions.

For BN4 through BJ8 6-port heads.

If using an alloy cylinder head, you must use the oversize washers 328-877!

Stud Set 328-876

O/S Washers 328-877



MORE INFO ONLINE

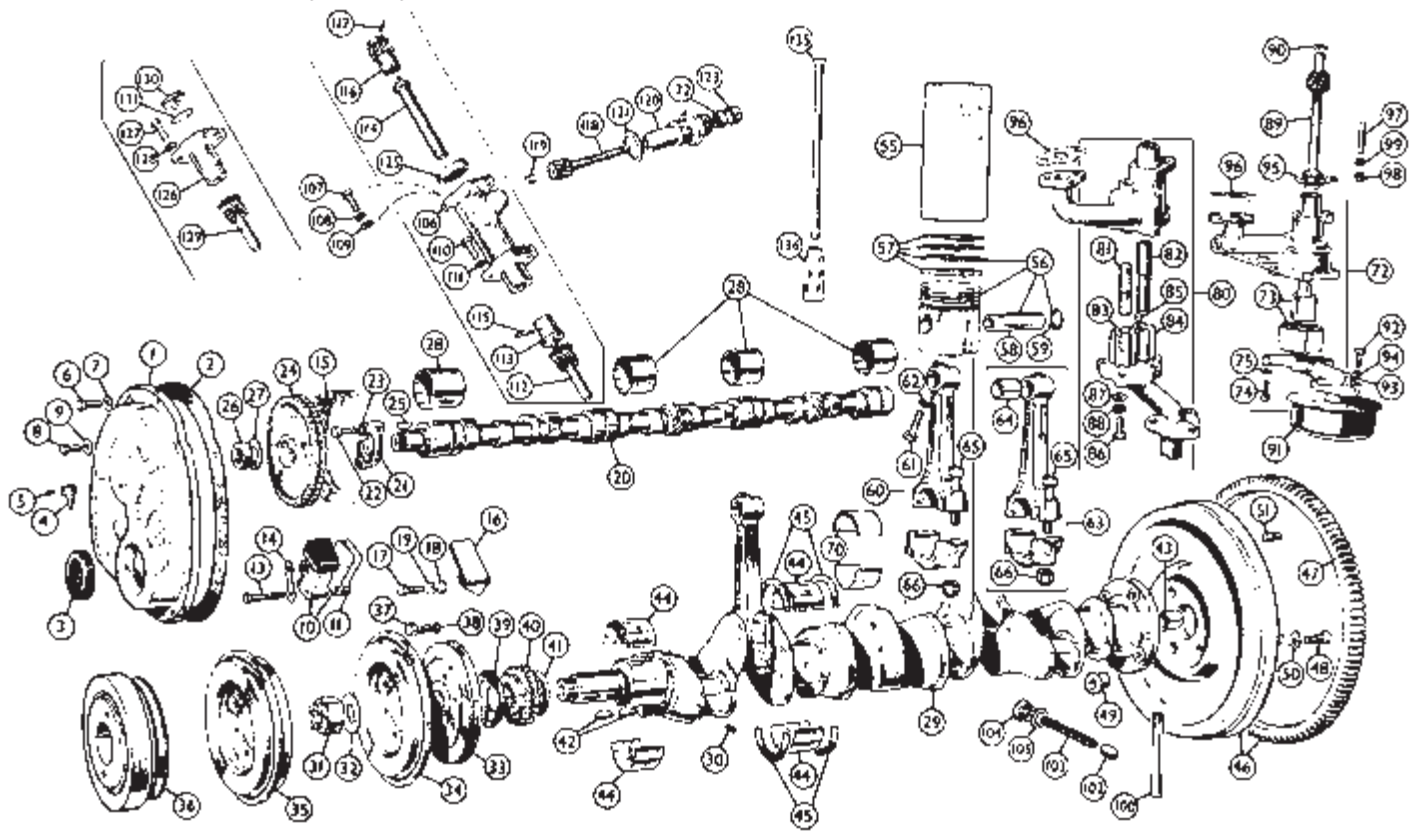
ea. (16 req'd)

Alloy Oil Pan

These finned, cast aluminum oil pans are exact replicas of the competition pans fitted to "Works Prepared" 6-cylinder Austin-Healeys. They improve oil cooling and help stiffen the bottom end of the cylinder block on highly stressed competition engines. Their thick, smoothly machined flange avoids the problem of oil leaks caused by bent flanges on stock pressed steel pans. As stock oil pan bolts are too short for use with this oil pan, replacement bolts, washers, and drain plug are included. 021-148



Internal Engine 100-6, 3000



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	TIMING COVER		1
2	697-380		GASKET, timing cover		1
3	535-111		OIL SEAL, timing cover		1
4		NA	TIMING POINTER		1
5		NA	RIVET, for pointer		2
6	322-540		BOLT, cover to main bearing cap and bracket		7
7	460-360		WASHER, oval, 5/16"		7
8	320-990		BOLT, cover to plate		5
9	324-765		WASHER, oval, 1/4"		5
10	011-139		TENSIONER ASSEMBLY, timing chain		1
11	460-580		GASKET, tensioner		1
13	322-250		BOLT, for tensioner		2
14	460-570		LOCKTAB		1
15	600-091		TIMING CHAIN, heavy duty upgrade MORE INFO ONLINE		1
	600-090		TIMING CHAIN		1
16	832-250		DAMPER, chain	} BN7 & BT7 from 29E-H101, BJ7, BJ8	1
17	320-285		BOLT, damper to block		1
18	324-860		WASHER, plain		1
19	324-040		WASHER, locking		1
20	851-290		CAMSHAFT (BJ8 spec. - best cam for all 6-cyl models)		1
	851-325		CAMSHAFT, 'Works Rally' MORE INFO ONLINE		1
21	031-210		LOCATING PLATE		1
22	322-540		BOLT		2
23	365-730		WASHER, locking		2
24	021-366		CAMSHAFT GEAR		1
25	327-170		KEY		1
26	310-950		NUT		1
27	031-211		LOCKWASHER		1
28	021-048		CAM BEARING SET		1
29	021-352		CRANKSHAFT (reconditioned with rod & main bearings)		1
30		NA	OIL RESTRICTOR		6
31	031-204		STARTING NUT		1
32	837-090		LOCKTAB		1
33	*	NA	PULLEY, crankshaft	} BN4, BN6, BN7, BT7, BJ7, BJ8 to 29K/H10271	1
34	*	NA	DAMPER, for pulley		1
35	*	NA	PULLEY & DAMPER, crankshaft	BJ8 from 29K/H10272	1

*Nos. 33-35 are not available. We suggest using replacement no. 031-206, shown on facing page.

36	031-206		PULLEY & DAMPER, crankshaft,	all models replacement	1
37	322-180		BOLT, damper to pulley	BN4, BN6, BN7, BT7, BJ7	6
38	324-040		WASHER, locking	BJ8 to 29K/H10271	6

No.	Part No.	Price (each)	Description	Application	Qty. Req.
39	837-070		OIL THROWER		1
40	021-367		CRANKSHAFT GEAR		1
41	031-207		PACKING WASHER		A/R
42	327-160		KEY		2
43	021-360		SPIGOT BUSH		1
44	550-435		MAIN BEARING SET, std.	} Tri-metal (copper-lead-tin with babbitt overlay, on steel backing)	1
	550-436		MAIN BEARING SET, .010		1
	021-045		MAIN BEARING SET, .020		1
	021-046		MAIN BEARING SET, .030		1
	021-047		MAIN BEARING SET, .040		1
45	555-130		THRUSTWASHER SET, std.		1
	828-020		THRUSTWASHER SET, .005		1
		NA	THRUSTWASHER SET, .010		1
46		NA	FLYWHEEL ASSEMBLY	BN4, BN6	1
		NA	FLYWHEEL ASSEMBLY	BN7, BT7, BJ7 to 29F/H4878	1
		NA	FLYWHEEL ASSEMBLY	BJ7 from 29F/H4879, BJ8	1
47	021-635		RING GEAR		1
48	322-190		BOLT, flywheel, stock type		4
	322-191		BOLT, flywheel, ARP high strength replacement MORE INFO ONLINE		4
49	310-960		NUT		4
50	031-209		LOCKTAB		2
51	325-090		DOWEL	BN4, BN6, BN7 & BT7 to 29D-H254732	2
		NA	DOWEL	} BN7 & BT7 from 29D-H25474, BJ7 to 29F-H4878	2
		NA	DOWEL		
55	021-302		CYLINDER LINER	BN4, BN6	6
	021-304		CYLINDER LINER	BN7, BT7, BJ7, BJ8	6

Cylinder liners are used to repair damaged bores. The block is bored to accept the liner, liner is pressed into block, trimmed flush with block deck, then bored and honed to fit the piston.

56	021-266	NA	PISTON SET, std.	} BN4 to C.E.40500 (clamp type rods; 2639cc)	1
	021-267	NA	PISTON SET, .020		1
	021-268	NA	PISTON SET, .030		1
	021-269	NA	PISTON SET, .040		1
	021-290		PISTON SET, std.	} BN4 from C.E. 40501, BN6 (bush type rods; 2639cc)	1
	021-292	NA	PISTON SET, .020		1
	021-293		PISTON SET, .030		1
	021-294		PISTON SET, .040		1

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Internal Engine 100-6, 3000

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	021-296		PISTON SET, std.	} BN7, BT7, BJ7, BJ8 (bush type rods; 2912cc)	1
	021-300		PISTON SET, .020		1
	021-298		PISTON SET, .030		1
	021-297		PISTON SET, .040		1
	021-299		PISTON SET, .060		1
57	567-052		PISTON RING SET, std., (4 ring)	} BN4, BN6	1
	021-316	NA	PISTON RING SET, .020, (4 ring)		1
	021-317		PISTON RING SET, .030, (4 ring)		1
	021-318	NA	PISTON RING SET, .040, (4 ring)		1
	021-319	NA	PISTON RING SET, .060, (4 ring)		1
	817-700		PISTON RING SET, std., (5 ring)	} BN7, BT7, BJ7, BJ8 compression rings are .078" thick	1
	817-720		PISTON RING SET, .020, (5 ring)		1
	817-730		PISTON RING SET, .030, (5 ring)		1
	817-740		PISTON RING SET, .040, (5 ring)		1
	817-760		PISTON RING SET, .060, (5 ring)		1
	567-180		PISTON RING SET, std., (4 ring)	} BN7, BT7, BJ7, BJ8 compression rings are .094" thick	1
	021-321		PISTON RING SET, .020, (4 ring)		1
	021-322		PISTON RING SET, .030, (4 ring)		1
	021-323		PISTON RING SET, .040, (4 ring)		1
	021-324	NA	PISTON RING SET, .060, (4 ring)		1
	817-500		PISTON RING SET, std., (5 ring)	} BN7, BT7, BJ7, BJ8 compression rings are .094" thick	1
	817-520		PISTON RING SET, .020, (5 ring)		1
	817-530		PISTON RING SET, .030, (5 ring)		1
	817-540		PISTON RING SET, .040, (5 ring)		1
	817-560	NA	PISTON RING SET, .060, (5 ring)		1
58		NA	PISTON PIN, std.	} bushed type rods	6
59	326-000		CIRCLIP		12
60	837-780	NA	CONNECTING ROD, for pistons 1, 3, & 5	} BN4 to C.E.40500	3
	837-790	NA	CONNECTING ROD, for pistons 2, 4, & 6		3
61	322-200	NA	BOLT, clamping rod to gudgeon pin		6
62	324-040		WASHER, locking		6
63	031-202	NA	CONNECTING ROD, new	} BN4 from C.E. 40501, BN6, BN7, BT7, BJ7, BJ8	6
	021-628		CONNECTING ROD, reconditioned		6
64	829-018		BUSH SET, connecting rod		1
65	021-636	NA	BOLT, con rod cap	} BN4, BN6, BN7/BT7 thru (e)29E-H928 BN7/BT7 from (e)29E-H929 BJ7, BJ8	12
	021-633		BOLT, con rod cap		12
66	021-638		NUT		12
70	550-350		ROD BEARING SET, std.	} Tri-metal (copper-lead-tin with babbit overlay, on steel backing)	1
	550-351		ROD BEARING SET, .010		1
	550-352		ROD BEARING SET, .020		1
	021-033		ROD BEARING SET, .030		1
	021-034		ROD BEARING SET, .040		1
72	021-364		OIL PUMP ASSEMBLY, standard	} rotor & vane type	1
	021-363	NA	OIL PUMP ASSEMBLY, high volume		1
73		NA	DRIVING SHAFT, with inner & outer rotors	} BN4, BN6, BN7 & BT7 to (e) 29D-H894 (may use later pump)	1
		NA	BOLT		4
75	324-020		WASHER, locking		4
80	021-362		OIL PUMP ASSEMBLY, standard	} gear type	1
	021-373	NA	OIL PUMP ASSEMBLY, high volume		1
81	021-421		DRIVEN SHAFT	} BN7 & BT7 from (e)29D-H895, BJ7, BJ8	1
82	021-426		DRIVING SHAFT		1
	836-588		GEAR SET, oil pump		1
83	031-214		DRIVEN GEAR		1
84	836-580		DRIVING GEAR		1
85	327-110		KEY, driving gear		1
86		NA	BOLT, cover to body		4
87	324-590		WASHER, plain		4
88	324-020		WASHER, locking	4	
89		NA	DRIVING SPINDLE	BN4 to C.E.38262	1
	031-216		DRIVING SPINDLE	} BN4 from C.E.38263, BN6, BN7, BT7, BJ7, BJ8	1
90	021-422		THRUST WASHER		1

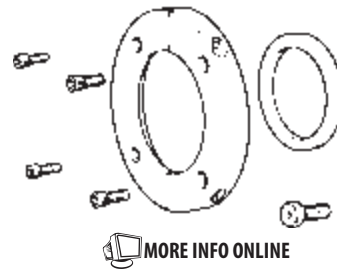
No.	Part No.	Price (each)	Description	Application	Qty. Req.
91		NA	OIL STRAINER		1
92	322-230		BOLT		3
93	324-590		WASHER, plain		3
94	324-020		WASHER, locking		3
95		NA	GASKET, pump to block	} included in conversion gasket set	1
96		NA	GASKET, oil pump outlet		1
97		NA	STUD, mounting oil pump to block		3
98	310-140		NUT		3
99	365-730		WASHER, locking		3
100	460-620	NA	PIPE, valve drain		1
102	836-660		OIL PRESSURE RELIEF VALVE		1
103	329-055		SPRING		1
104	328-025	NA	CAP NUT		1
105	324-800		WASHER, copper		1
106		NA	HOUSING, distr. & tach drive	} BN4, BN6, BN7, BT7, & BJ7 thru (e)29FG3562 (cars w/ mechanical tach)	1
107		NA	BOLT		2
108	324-020		WASHER, locking		2
109	324-590		WASHER, plain		2
110		NA	BOLT		3
111	324-020		WASHER, locking		3
112	021-315	NA	DRIVING GEAR, distributor		1
113	021-339	NA	DRIVING DOG		1
114	021-320	NA	EXTENSION, for drive spindle		1
115	325-250	NA	PEG, for spindle		1
116	021-330	NA	DRIVING GEAR, tachometer		1
117	325-250	NA	PEG, for gear		1
118	021-333	NA	TACHOMETER PINION		1
119	836-620	NA	THRUST BUTTON		1
120	021-334	NA	BUSH		1
121	324-585	NA	GASKET	1	
122	520-440		OIL SEAL, pinion	1	
123	835-610	NA	RETAINING RING	1	
125	520-280		OIL SEAL, distributor	1	
126		NA	DISTRIBUTOR HOUSING	} BJ7 from (e)29FG3563, BJ8	1
127	322-645		BOLT		1
128	462-385		WASHER, shakeproof		1
129		NA	DRIVING GEAR, distributor		1
130		NA	COUPLING, distributor to gear		1
131		NA	CIRCLIP		1
135	021-396		PUSHROD		12
136	021-365		TAPPET		12



Harmonic Crank Balancer

Fits all 100-6 and 3000 (replaces stock pulley). A crank dampener dramatically smooths out engine vibration, significantly reducing engine wear. Many original dampeners have delaminated with age or have been damaged. These new units are produced in Australia to incredibly high race car standards.

031-206



Rear Crankshaft Oil Seal Kit

Permanently stop the notorious rear crankshaft oil leak which plagues so many Austin-Healeys with this well engineered lip-type oil seal conversion kit. While installation involves drilling and tapping holes in the rear of the engine block, a special drilling bush, instructions, and all mounting hardware are included. Also included is a full size template for grinding clearance in your rear engine bearer plate.

Kit 833-415
Replacement seal 837-095



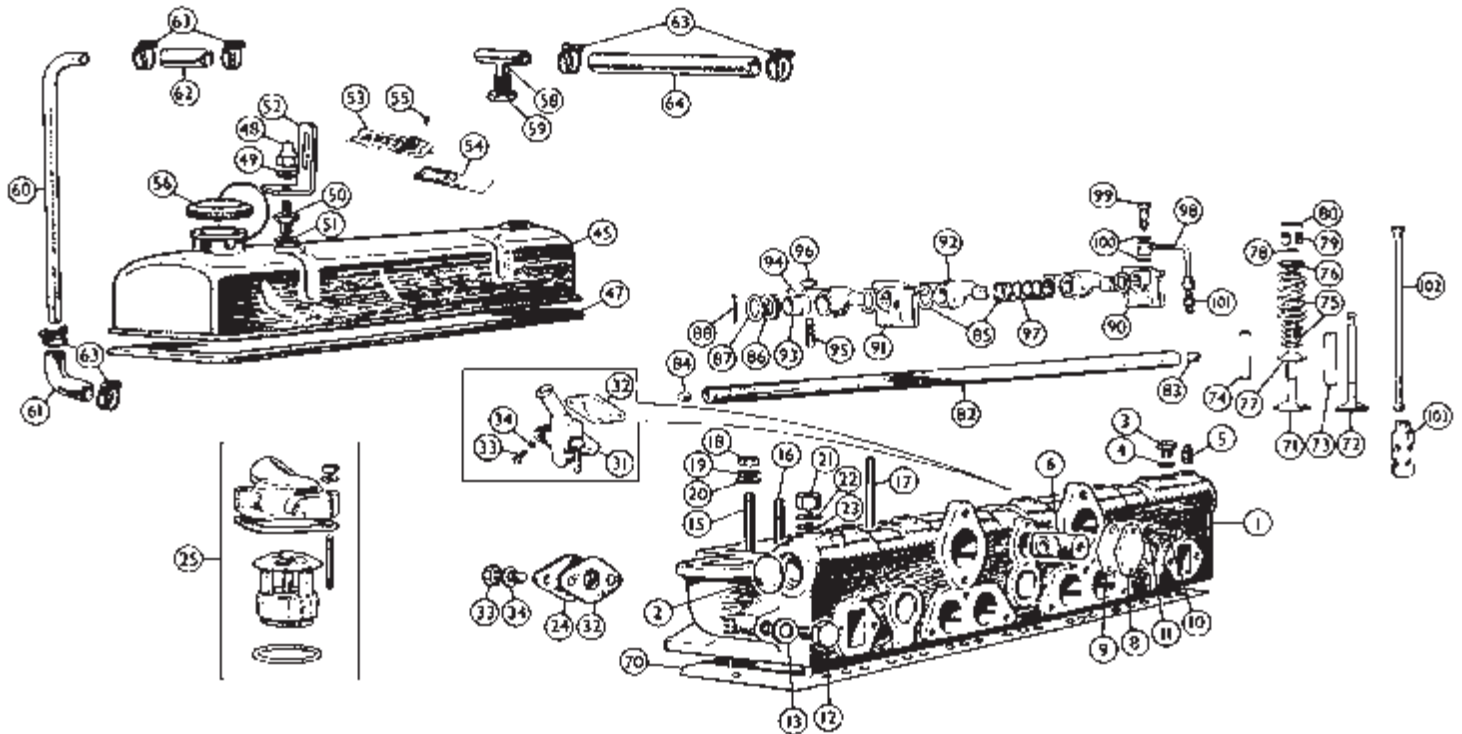
"Ultra Slick" Engine Assembly Lube

Use "Ultra Slick" during installation of camshafts, lifters, engine bearings, timing components, valves & guides and rocker shaft assemblies. 221-565

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Cylinder Head 100-6 (2 Port)



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	CYLINDER HEAD		1
	524-050		HEAD GASKET SET		1
2	328-260		CORE PLUG, dished, 1 5/16"		6
3		NA	PLUG, for servo boss		1
4	315-005		WASHER		1
5		NA	PLUG, for vacuum take off		1
6		NA	BALANCE PLUG		1
		NA	PEG		1
8		NA	COVER, for plug		1
9		NA	GASKET		1
10		NA	BOLT		2
11	365-730		WASHER, locking		2
12		NA	PLUG		1
13	315-005		WASHER		1
15	328-905		STUD, rocker pedestal, long		6
16	328-915		STUD, rocker pedestal, short		4
17	328-845		STUD, rocker pedestal and rocker cover		2
18	310-050		NUT		12
19	324-860		WASHER, plain		12
20	324-040		WASHER, locking		12
21	310-940		NUT, cylinder head stud		16
22	324-475		WASHER, plain		16
23	724-060	NA	WASHER, bronze		16
24		NA	BLANKING PLATE, heater valve		1
25		NA	THERMOSTAT ASSEMBLY	see page 21	1
31	835-620		HEATER CONTROL TAP		1
32	697-360		GASKET		1
33	322-645		BOLT		2
34	324-020		WASHER, locking		2
45	031-233	NA	ROCKER COVER, stock type		1
	852-105		ROCKER COVER, aluminum (script top)		1
	852-100		ROCKER COVER, aluminum (plain top)		1
47	529-103		GASKET, rocker cover, stock type		1
	529-104		GASKET, rocker cover, silicone	stock covers	1
	529-106		GASKET, rocker cover, silicone	alloy covers	1
48	310-900	NA	CAP NUT		2
49	324-860		WASHER, plain		2
50	794-000	NA	ADAPTOR, for nut		2
51	324-525	NA	WASHER, plain		2
52	386-745		LIFTING EYE BRACKET (fit only when lifting engine)		2
53	408-900		ALLOY PLATE, Austin		1
54	408-910		BRASS PLATE, valve clearance, .012" hot		1
55	458-765		RIVET, for plates		4
56	460-100		OIL FILLER CAP, with cable		1
	460-145		OIL FILLER CAP, chrome, without cable		1
58	794-010		VENT PIPE, polished stainless steel		1
59	310-930	NA	LOCKNUT		1
60	021-427		CRANKCASE VENT PIPE		1
61	280-180*		ELBOW, for pipe		1
62	834-360*		HOSE		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
63	635-060		CLIP, hose (wire type)		6
64	834-350*		HOSE, vent pipe to air cleaner		1
70	528-035		HEAD GASKET, copper, premium quality		1
	528-036		HEAD GASKET, aftermarket		1
71	021-020		INLET VALVE		6
72	537-087		EXHAUST VALVE, 1.415-1.420" head dia.		6
73	538-022		VALVE GUIDE, inlet		6
	021-062		VALVE GUIDE, inlet, manganese-bronze		6
74	538-024		VALVE GUIDE, exhaust		6
	021-061		VALVE GUIDE, exhaust, manganese-bronze		6
75	021-029		VALVE SPRING SET		1
76	460-205		CAP, valve spring		12
77	031-228		VALVE COLLAR		12
78	290-900		OIL SEAL, valve stem		12
79	460-210		COTTER, valve retaining (set of 2)		12
80	326-120		CIRCLIP		12
82	021-354		ROCKER SHAFT, with plugs		1
83	328-035	NA	PLUG		1
84	461-710	NA	PLUG, threaded		1
85	324-575	NA	WASHER, rocker spacing		12
86	324-505	NA	SPRING WASHER		2
87	324-565	NA	WASHER		2
88	325-330		COTTER PIN		2
90	021-358		ROCKER PEDESTAL, with tapped hole		1
91	021-357		ROCKER PEDESTAL, without tapped hole		5
92	833-440		ROCKER ARM, with bush		12
93	021-355		BUSH, rocker arm		12
94	325-240	NA	RIVET		12
95	031-230		ADJUSTER, rocker arm		12
96	310-070		LOCKNUT		12
97	031-229		SPRING		5
98	839-090		OIL FEED PIPE, with union and nut		1
99	835-220		BANJO BOLT		1
100	324-760		WASHER		2
101	835-225		UNION		1
102	021-396		PUSHROD		12
103	021-365		TAPPET		12

* These hoses are not fabric covered as were the originals.

Aluminum Valve Cover

Cut down on tappet noise and stop valve cover oil leaks. 100-6 thru 3000.

852-105 Script top
852-100 Plain top

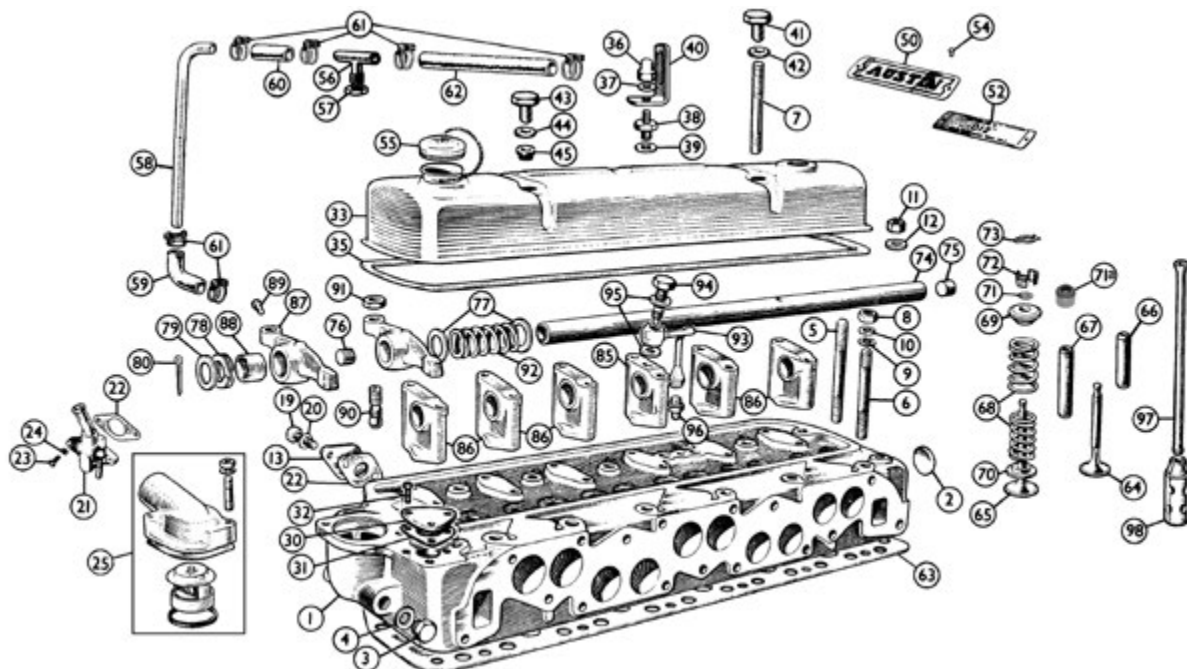


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Cylinder Head 100-6, 3000 (6 Port)



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	021-950		CYLINDER HEAD, aluminium		1
	524-051		HEAD GASKET SET		1
2	328-260		CORE PLUG, dished, 1 5/16"	BN4, BN6	1
	328-265		CORE PLUG, cupped, 1 5/16"	BN7, BT7, BJ7, BJ8	1
3		NA	PLUG, thermal indicator boss		1
4	315-005		WASHER		1
5	328-905		STUD, rocker pedestal, long		6
6	328-915		STUD, rocker pedestal, short		4
7	328-845		STUD, rocker pedestal and rocker cover		2
8	310-050		NUT		12
9	324-860		WASHER, plain		12
10	324-040		WASHER, locking		12
11	310-940		NUT, cylinder head stud		16
12	324-475		WASHER, plain		16
13		NA	BLANKING PLATE, heater valve	} for when heater is not fitted	1
19	322-170		BOLT, for blanking plate		2
20	324-020		WASHER, locking		2
21	835-620		HEATER CONTROL TAP		1
22	697-360		GASKET		1
23	322-645		SCREW		2
24	324-020		WASHER, locking		2
25			THERMOSTAT ASSEMBLY	see page 21	1
30		NA	BLANKING PLATE	} BN7 & BT7 from (e)29D-H2864, BJ7, BJ8	1
31	031-991		GASKET		1
32	323-005		SCREW		3
33		NA	ROCKER COVER, stock		1
	852-105		ROCKER COVER, alloy, script top		1
	852-100		ROCKER COVER, alloy, plain top		1
35	529-103		GASKET, rocker cover, stock type		1
	529-104		GASKET, rocker cover, silicone	stock covers	1
	529-106		GASKET, rocker cover, silicone	alloy covers	1
36	310-900	NA	CAP NUT	} BN4	2
37	324-860		WASHER, plain		2
38	794-000	NA	ADAPTOR, for nut		2
39	324-525	NA	WASHER, plain		2
40	386-745		LIFTING EYE BRACKET		2
41	310-920		CAP NUT	} BN6, BN7 & BT7 to 29E-H630 (for original valve covers)	2
42	324-525	NA	WASHER, plain		2
43	310-920		CAP NUT, stock type	} BN7, BT7 from 29E-H631, 29E-H631, BJ7, BJ8 (for original valve covers)	2
	310-918	NA	CAP NUT & CUP WASHER SET (stainless steel)		1
44	324-535		CUP WASHER, stock type		2
45	682-080		BUSH, rubber		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
50	408-900		ALLOY PLATE, Austin	BN4 - BJ8 to (c)33500	1
	031-232		MYLAR DECAL, Austin	BJ8 from (c)33500	1
52	408-910		BRASS PLATE, .012" hot	BN4 - BJ7	1
		NA	ALUMINIUM PLATE, 0.12" cold	BJ8 to (c)33500	1
	408-940		MYLAR DECAL, .012" cold	BJ8 from (c)33500	1
54	458-765		RIVET, for plates		4
55	460-100		OIL FILLER CAP, with cable		1
	460-145		OIL FILLER CAP, chrome, without cable		1
56	794-010		VENT PIPE, polished stainless steel		1
57	310-930	NA	LOCKNUT		1
58	021-427		CRANKCASE VENT PIPE		1
59	280-180*		ELBOW, for pipe		1
60	834-360*		HOSE, vent pipe		1
61	635-060		CLIP, hose (wire type)		6
62	834-350*		HOSE, vent pipe to air cleaner		1
63	528-035		HEAD GASKET, copper, premium quality		1
	528-036		HEAD GASKET, aftermarket		1
64	021-021		INLET VALVE		6
65	537-175		EXHAUST VALVE, stainless steel, stellite tip, 1.565" head dia.		6
66	538-022		VALVE GUIDE, inlet		6
	021-062		VALVE GUIDE, inlet, manganese-bronze		6
67	538-024		VALVE GUIDE, exhaust		6
	021-061		VALVE GUIDE, exhaust, manganese-bronze		6
68	021-029		VALVE SPRING SET		1
69	460-205		CAP, valve spring		12
70	031-228		VALVE COLLAR		12
71	290-900		SEAL, valve stem, original o-ring type		12
71a	290-901		SEAL, valve stem, umbrella type (option)		12
72	460-210		COTTER, valve retaining (set of 2)		12
73	326-120		CIRCLIP		12
74	021-354		ROCKER SHAFT, with plugs		1
75	328-035	NA	PLUG		1
76	461-710	NA	PLUG, screwed		1
77	324-575	NA	WASHER, rocker spacing		12
78	324-505	NA	SPRING WASHER		2
79	324-565	NA	WASHER		2
80	325-330		SPLIT PIN		2
85	021-358		ROCKER PEDESTAL, with tapped hole		1
86	021-357		ROCKER PEDESTAL, without tapped hole		5
87	833-440		ROCKER ARM, with bush		12
88	021-355		BUSH, rocker arm		12
89	325-240	NA	RIVET		12
90	031-230		ADJUSTER, rocker arm		12
91	310-070		LOCKNUT		12
92	031-229		SPRING		5
93	839-090		OIL FEED PIPE, with union and nut		1
94	835-220		BANJO BOLT		1
95	324-760		WASHER		2
96	835-225		UNION		1
97	021-396		PUSHROD		12
98	021-365		TAPPET		12

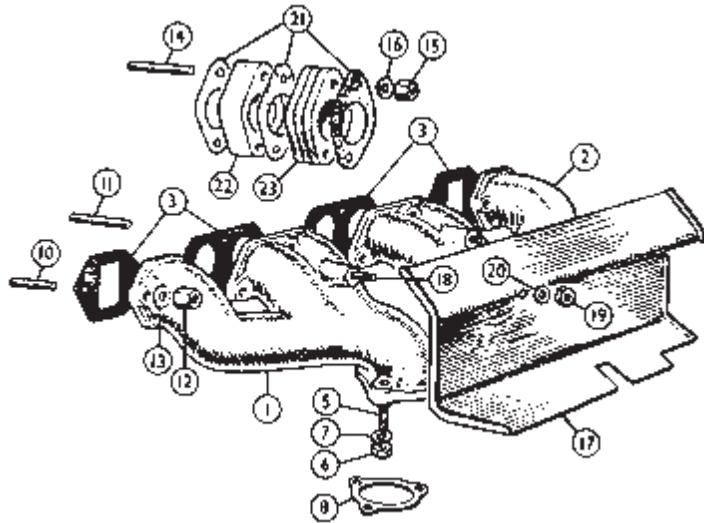
* These hoses are not fabric covered as were the originals.

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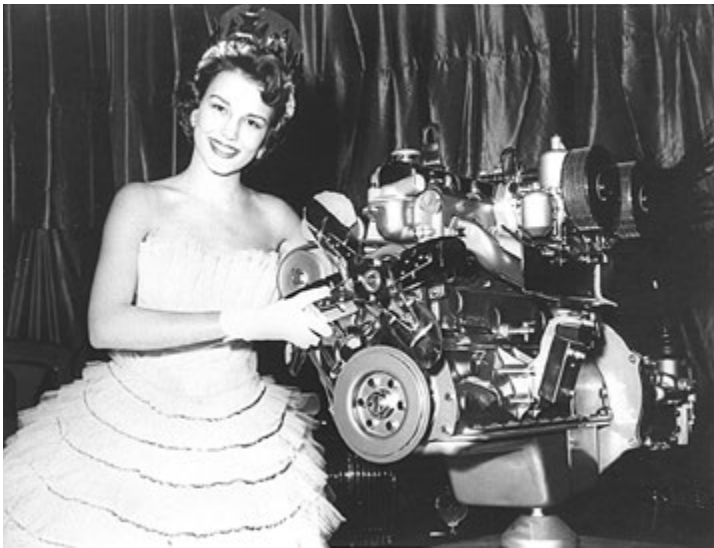


Manifolds 100-6 (2 port)

BN4 to C.E.48862

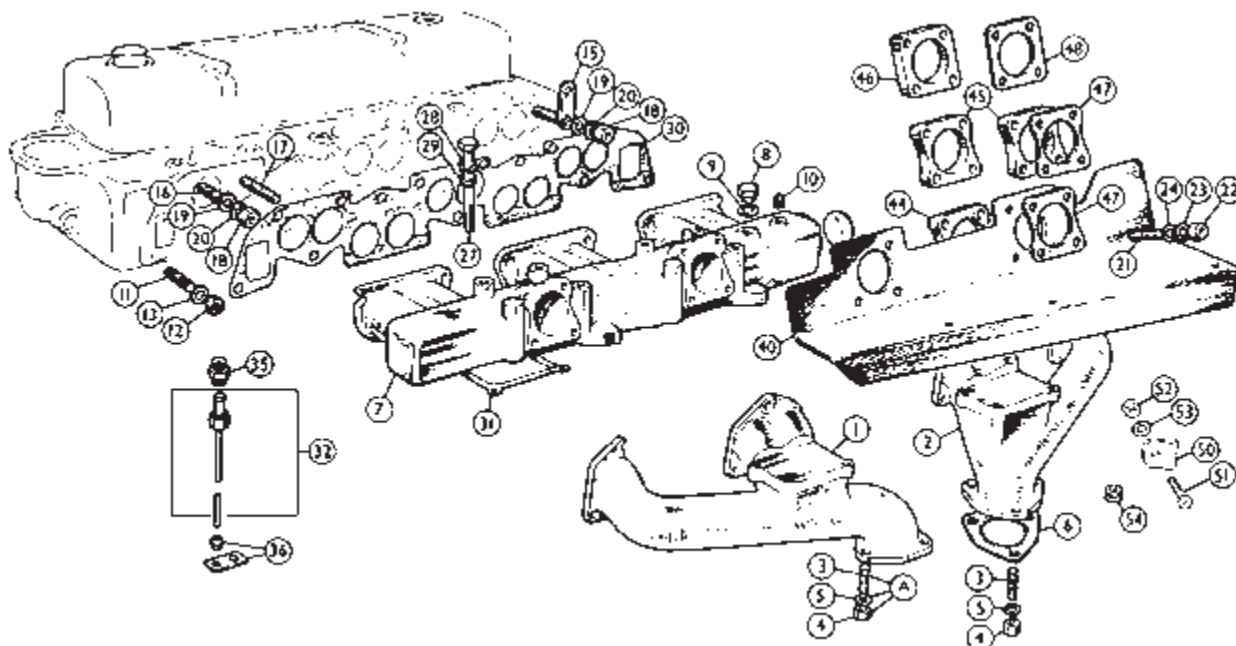


No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	EXHAUST MANIFOLD, front		1
2		NA	EXHAUST MANIFOLD, rear		1
3	021-055		MANIFOLD GASKET SET (4 manifold gaskets)		1
5	328-900		STUD, stock type		6
6	311-540		NUT, brass		6
7	365-730		WASHER, locking		6
8	529-017		EXHAUST FLANGE GASKET		2
10	724-070		STUD, head to exhaust manifold, short		8
11		NA	STUD, head to exhaust manifold, long		2
12	310-985		NUT, brass		10
13	324-860		WASHER, plain		10
14		NA	STUD, head to carburetor		4
15	310-050		NUT		4
16	324-040		WASHER, locking		4
17	370-105		HEAT SHIELD		1
18		NA	STUD		2
19	311-540		NUT, brass		2
20	324-590		WASHER, plain		2
21	294-700		GASKET, manifold to carburetor	qty increased for heater	4/6
22		NA	DISTANCE PIECE, aluminium		2
23		NA	INSULATING BLOCK not req'd. when heater fitted		2
		NA	INDUCTION HEATER		1



Miss Autoshow (Washington D.C.) explains the fine points of the new BN4 powerplant circa 1956.

Manifolds 100-6, 3000 (6 port, twin carb)

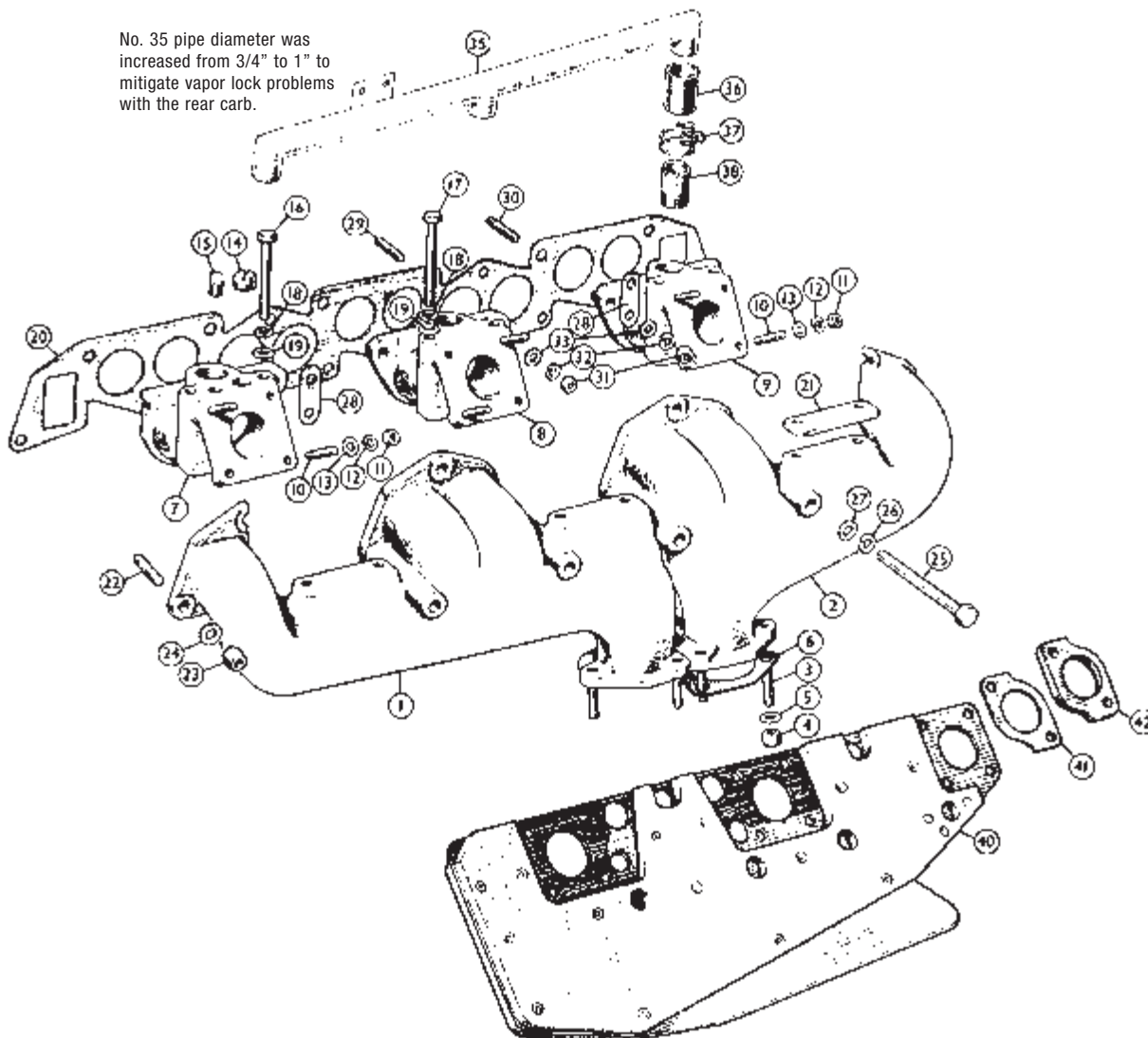


No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	EXHAUST MANIFOLD, front	BN4 from C.E.48863, BN6	1
		NA	EXHAUST MANIFOLD, front	BN7, BT7, BJ7, BJ8	1
2		NA	EXHAUST MANIFOLD, rear	BN4 from C.E.48863, BN6	1
		NA	EXHAUST MANIFOLD, rear	BN7, BT7, BJ7, BJ8	1
3	328-900		STUD, stock type		6
4	311-540		NUT, brass		6
5	365-720		WASHER, plain		6
6	529-017		EXHAUST FLANGE GASKET		2
7	021-960		INLET MANIFOLD, replacement	BN4 thru BJ8 (more info on this manifold is at www.mossmotors.com)	1
		NA	INLET MANIFOLD	BN4, BN6	1
		NA	INLET MANIFOLD	BN7 & BT7 to 29D-H2863	1
		NA	INLET MANIFOLD	{ BN7 & BT7 from 29D-H2864 to 6394	1
		NA	INLET MANIFOLD	{ BN7 & BT7 from 29D-H6395 to 26212	1
		NA	INLET MANIFOLD	BJ7	1
		NA	INLET MANIFOLD	BJ8	1
8		NA	PLUG, for servo boss	BN4 from C.E.48863, BN6, BN7, BT7	1
		NA	PLUG, for servo boss	BJ7, BJ8	1
9	315-005		WASHER	BN4 from C.E.48863, BN6, BN7, BT7	1
	324-145		WASHER	BJ7, BJ8	1
10		NA	PLUG, for vacuum take off	{ BN4 from C.E.48863, BN6, BN7, BT7, BJ7	1
11	724-095		STUD, head to exhaust manifold		10
12	310-985		NUT, brass		10
13	324-860		WASHER, plain		10
15	725-025	NA	CLIP, thermo capillary pipe	{ BN6 from (e)66673, BN7, BT7, BJ7, BJ8	1
	724-038		CLIP (w/non-used ferrule)		1
16	724-075		STUD, head to inlet manifold, short	{ BN4, BN6 to (e)66673 BN6 from (e)66673, BN7, BT7 BJ7, BJ8	7 5 6
17	724-080		STUD, head to inlet manifold, long	{ BN6 from (e)66673 & BN7, BT7 BJ7, BJ8	2 1
18	310-050		NUT	{ BN6 from (e)66673, BN7, BT7, BJ7, BJ8	7
19	324-860		WASHER, plain		7
20	324-040		WASHER, locking		7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
21	328-994		STUD, manifold to carb.	{ BN4 from C.E.48863, BN6, BN7, BT7, BJ7	8
	724-090	NA	STUD, manifold to carb.	BJ8	8
22	310-140		NUT		8
23	365-730		WASHER, locking		8
24	365-720		WASHER, plain		8
27	320-595		BOLT, inlet to exhaust	{ BN7, BT7, BJ7, BJ8	4
28	365-730		WASHER, locking		4
29	365-720		WASHER, plain		4
30	529-064		GASKET, manifolds to head		1
31	021-429		GASKET, inlet to exhaust manifold	{ BN4 from C.E.48863, BN6 to C.E.66442	4/2
	021-429		GASKET, inlet to exhaust manifold	{ BN6 from C.E.66443 BN7, BT7, BJ7, BJ8	2
32	794-020		PIPE ASSEMBLY, petrol drain for manifold		2
35	021-431		UNION		2
36	724-038		CLIP & RUBBER FERRULE SET		2
	724-040	NA	CLIP		2
		NA	FERRULE, rubber, for clip		2
40	372-105		HEAT SHIELD	{ BN4 from C.E.48863, BN6, BN7, BT7, BJ7	1
	372-106		INSULATION SET, w/rivets		1
	372-115		HEAT SHIELD	BJ8	1
44	696-000		INSULATING BLOCK	{ BN4 from C.E.48863, BN6, BN7, BT7	2
45	696-060		INSULATING BLOCK	BJ7	4
46	696-070		INSULATING BLOCK	BJ8	2
47	696-010		GASKET, heat shield to carb.	{ BN4 from C.E.48863, BN6, BN7, BT7, BJ7	A/R
48	529-120		GASKET, heat shield to carb.	BJ8	4
50	725-005	NA	CLIP, rear overflow pipe	{ BN4 from C.E.56201, BN6, BN7 & BT7 to (e)29D-H2863	1
51	322-940		SCREW		1
52	310-040		NUT		1
53	324-010		WASHER, locking		1
54	725-020	NA	GROMMET, overflow pipe	{ BN4 from C.E.56201, BN6, BN7, BT7	1
	724-038		GROMMET (w/unused clip)		1
	725-010	NA	GROMMET, overflow pipe	BJ8	1

Manifolds 3000 (triple carbs)

No. 35 pipe diameter was increased from 3/4" to 1" to mitigate vapor lock problems with the rear carb.

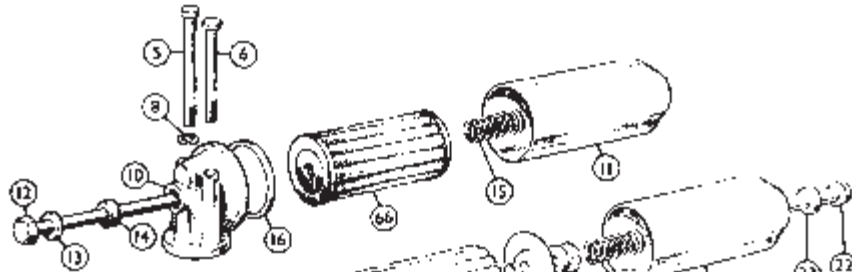


No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	EXHAUST MANIFOLD, front		1
2		NA	EXHAUST MANIFOLD, rear		1
3	328-900		STUD		6
4	311-540		NUT, brass		6
5	365-720		WASHER, plain		6
6	529-017		EXHAUST FLANGE GASKET		2
7		NA	INLET MANIFOLD, front	} to 29E-H928 (c)15103	1
8		NA	INLET MANIFOLD, center		1
9		NA	INLET MANIFOLD, rear		1
10		NA	STUD, manifold to carburetor		6
		NA	INLET MANIFOLD, front	} from 29E-H929 (c)15104	1
		NA	INLET MANIFOLD, center		1
		NA	INLET MANIFOLD, rear		1
328-765			STUD, manifold to carburetor		6
11	310-140		NUT		6
12	365-730		WASHER, locking		6
13	365-720		WASHER, plain		6
14		NA	PLUG, for servo boss		1
15		NA	PLUG, for vacuum take off		1
16	328-615		BOLT, inlet to exhaust, short		4
17		NA	BOLT, inlet to exhaust, long, center manifold		2
18	365-730		WASHER, locking		6
19	365-720		WASHER, plain		6
20	529-064		GASKET, manifolds to head		1
21	021-433		GASKET, inlet to exhaust manifold		3
22	724-070		STUD, head to exhaust manifold		6
23	310-985		NUT, brass		6
24	324-860		WASHER, plain		6

No.	Part No.	Price (each)	Description	Application	Qty. Req.
25		NA	BOLT, head to exhaust manifold		4
26	324-040		WASHER, locking		4
27	324-860		WASHER, plain		6
28	724-038		CLIP, thermo capillary pipe (w/unused ferrule)		2
29	724-075		STUD, head to inlet manifold, short		5
30	724-080		STUD, head to inlet manifold, long		2
31	310-050		NUT		7
32	324-040		WASHER, locking		7
33	324-860		WASHER, plain		7
35		NA	PIPE, balance, non-servo models	} 3/4" pipe	1
36	021-434	NA	HOSE, balance pipe, 3/4" dia.		3
37	326-410		CLIP, hose		6
38		NA	ADAPTOR, balance pipe	} to 29E-H928	3
40	372-125*		HEAT SHIELD		1
	372-126*		INSULATION SET, w/ rivets	1	
41	294-710		GASKET, heatshield	6	
		NA	PIPE, balance, servo fitted models	} 1" pipe	1
	021-435	NA	HOSE, balance pipe, 1" dia.		3
	326-465		CLIP, hose		6
		NA	ADAPTOR, balance pipe	} from 29E-H929	3
	372-125*		HEAT SHIELD		1
	372-126*		INSULATION SET, w/ rivets	1	
42	696-050		INSULATING BLOCK	3	
	294-710		GASKET, heatshield	3	

*The earlier heatshield had one layer of insulating material, while the later one had two, as shown in the drawing above. Ours include two, but may be assembled with one, if desired.

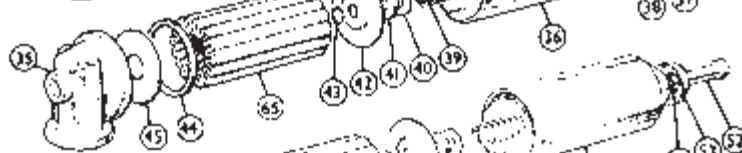
VOKES (Early BN4)



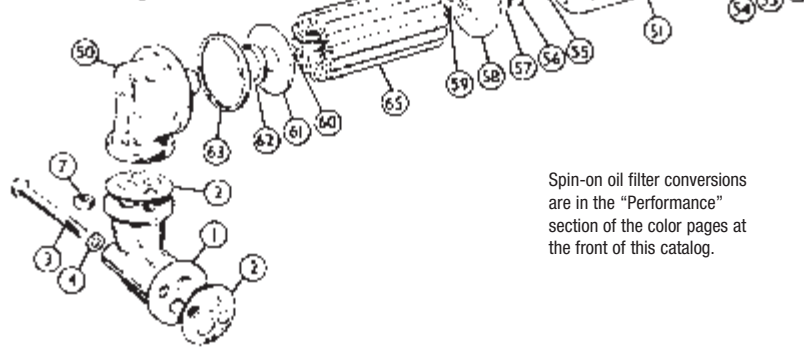
TECALEMIT (Early)



TECALEMIT (Late)



PUROLATOR



Spin-on oil filter conversions are in the "Performance" section of the color pages at the front of this catalog.

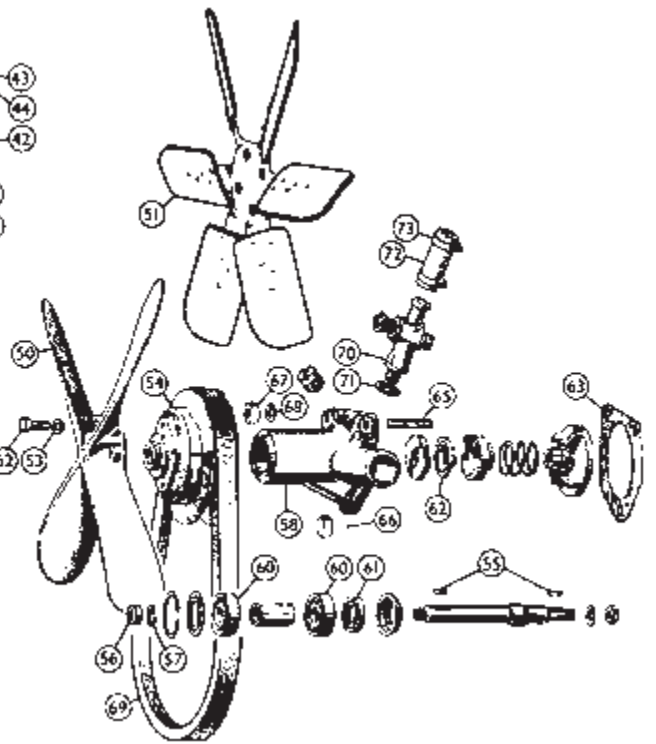
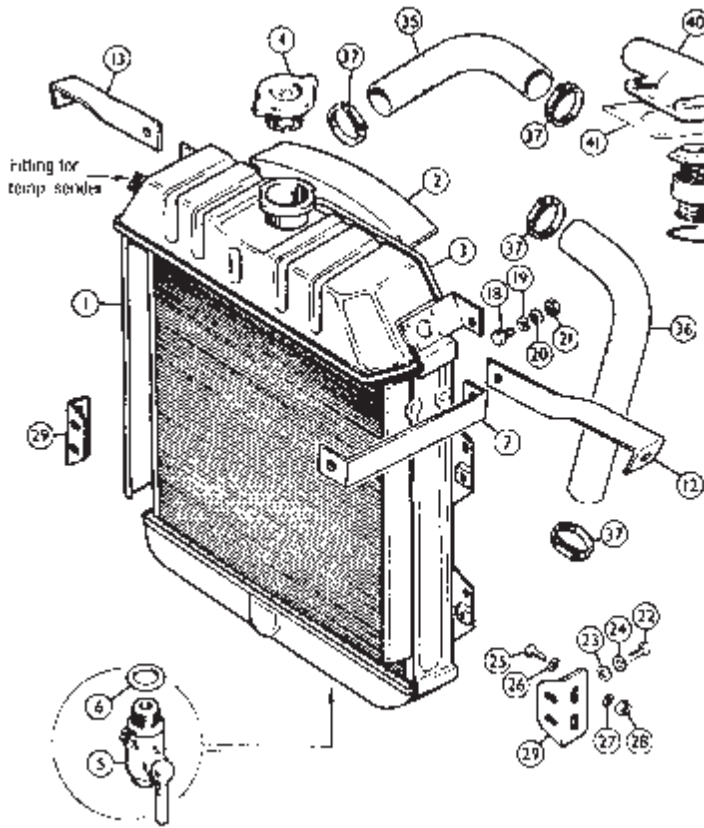
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	ADAPTOR ELBOW		1
2	021-115		GASKET, adaptor plate		2
3		NA	BOLT, adaptor plate to block		2
4	324-040		WASHER, locking		2
5		NA	BOLT, oil filter to adaptor plate, long		1
6		NA	BOLT, oil filter to adaptor plate, short		1
7	310-050		NUT		1
8	324-040		WASHER, locking		2
10		NA	OIL FILTER HEAD, Vokes*	Vokes-BN4	1
11		NA	CANISTER, oil filter		1
12		NA	BOLT		1
13		NA	WASHER, plain		1
14		NA	WASHER, rubber		1
15		NA	SPRING		1
16	021-469	NA	SEALING RING		1
20		NA	OIL FILTER HEAD, Tecalemit* B.S.F. thread	Tecalemit- BN4, BN6, BN7, BT7, BJ7 to 29F-H2268	1
		NA	OIL FILTER HEAD, Tecalemit* U.N.F. thread		1
21		NA	CANISTER, oil filter		1
22		NA	BOLT, B.S.F. thread		1
		NA	BOLT, U.N.F. thread		1
23	021-468	NA	WASHER, rubber		1
24	329-230		SPRING		1
25	435-565		WASHER, plain		1
26	435-560		WASHER, felt		1
27	435-150		PRESSURE PLATE		1
28	326-205		CIRCLIP, for bolt		1
29		NA	CIRCLIP, for plate		1
30		NA	PLATE, for element		1
31	021-474	NA	WASHER, felt	1	
32		NA	WASHER, dished	1	
33	435-347		SEALING RING	1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
35		NA	OIL FILTER HEAD, Tecalemit*	Tecalemit-BJ7 from 29F-H2269, BJ8	1
36		NA	CANISTER, oil filter		1
37		NA	BOLT, center		1
38	680-020		WASHER, rubber		1
39	329-230		SPRING		1
40	435-565		WASHER, plain		1
41	435-560		WASHER, felt		1
42	435-150		PRESSURE PLATE		1
43	326-205		CIRCLIP, for bolt		1
44	435-347		SEALING RING		1
45	021-438	NA	PLATE, for element	1	
50		NA	OIL FILTER HEAD, Purolator*	Purolator (alternative to Vokes or Tecalemit)	1
51		NA	CANISTER, oil filter		1
52		NA	BOLT, center		1
53		NA	COLLAR		1
54	021-439		SEAL		1
55	329-205		SPRING		1
56	324-860		WASHER, plain		1
57	724-025		WASHER, rubber		1
58	435-150		PRESSURE PLATE		1
59	326-205		CIRCLIP, for bolt (replacement)		1
60		NA	SNAP RING		1
61		NA	PLATE, for element		1
62	021-476	NA	GASKET		1
63	021-467		SEAL	1	
65	950-070	NA	OIL FILTER, felt, "Crosland" brand	these do not fit Vokes system	1
	950-570		OIL FILTER, felt, various manufacturers		1
	950-080	NA	OIL FILTER, paper, "Crosland" brand		1
	950-580		OIL FILTER, paper, various manufacturers		1
66		NA	OIL FILTER ELEMENT	Vokes system	1

*Note: all listed filter head assemblies are interchangeable; furthermore, all may be superseded by the spin-on filter conversion kit (see the color section at the front of this catalog for details). No filter elements are available for the Vokes system. If you wish to use your Vokes assembly, either of the filters listed may be used only if parts # 25, 26, 27, 30, 31, & 32 from the early Tecalemit unit are fitted.



Cooling 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	RADIATOR ASSEMBLY		1
2	806-410		FAN SHROUD		1
3	021-306		OVERFLOW PIPE		1
4	834-800		RADIATOR CAP, 4 lbs.	normal	1
	583-004		RADIATOR CAP, 7 lbs.	raises boiling temp.	1
5	460-020		DRAIN TAP (replica)		1
6	324-671		SEALING WASHER, 1/16"		A/R
7	834-965		TIE BRACKET, front, LH		1
	834-970		TIE BRACKET, front, RH		1
12	834-975	NA	TIE BRACKET, to L/H wheelarch		1
13	834-980	NA	TIE BRACKET, to R/H wheelarch		1
18	322-170		Bolt		2
19	324-020		WASHER, locking		2
20	324-590		WASHER, plain		2
21	310-760		NUT		2
22		NA	BOLT, radiator to support bracket		2
23	324-115		WASHER, plain		2
24	324-020		WASHER, locking		2
25		NA	BOLT, support bracket to chassis		4
26	365-720		WASHER, plain		4
27	365-730		WASHER, locking		4
28	310-140		NUT		4
29	834-625		RADIATOR SUPPORT BRACKET		2
35	021-067		RADIATOR HOSE, top		1
36	570-021		RADIATOR HOSE, bottom		1
37	326-440		CLIP, hose (wire type)		4
	326-350		CLIP, hose (strap type)		4
40	835-560		WATER OUTLET ELBOW		1
41	697-320		GASKET		1
42		NA	STUD		4
43	311-140		NUT		4
44	365-730		WASHER, locking		4
45	434-156		THERMOSTAT, 160°, with sleeve (for stock systems using 4 lb. or 7 lb. radiator caps)	reproduction of original	1
	434-180		THERMOSTAT, 160°F, summer	modern replacement (no sleeve)	1
	434-189		THERMOSTAT, 180°F, standard		1
	434-190		THERMOSTAT, 192°F, winter		1
47	296-300		GASKET, thermostat		1
50	834-865	NA	FAN, cast alloy		1
51	834-835		FAN, 6 blade	hot climates	1
52	320-190		BOLT, to pulley		4
53	324-020		WASHER, locking		4
54	031-222	NA	PULLEY		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
55		NA	KEY		2
56		NA	NUT		1
57	324-050		WASHER, locking		1
58	021-065		WATER PUMP (replacement, with hose nipple at heater tap location. Original heater tap will fit.)		1
60	125-010*		BEARING*		2
61		NA	OIL SEAL*		1
62	031-223*	NA	SEAL*		1
63	697-330		GASKET, water pump to block		1
65		NA	STUD		3
66	311-425		NUT, shouldered (special - 3/8 BSF, 9/16" across flats)		2
67	311-220		NUT, plain		1
68	324-040		WASHER, locking		3
69	021-066		FAN BELT, original type		1
	021-966		FAN BELT, cogged		1
70	834-985	NA	HEATER TAP, at water pump		1
71	324-485	NA	WASHER		1
72	682-050	NA	HOSE, tap to outlet pipe		1
73	725-030	NA	CLIP		2

*Note: pump components will fit original pumps only.



Original Type Hose Clamps

These wire-type clamps are similar to the original clamps used on most Austin-Healeys. Zinc plated for long-lasting looks and durability, they're necessary for a correct restoration. Just measure the outside diameter of your hoses to determine which ones you need.

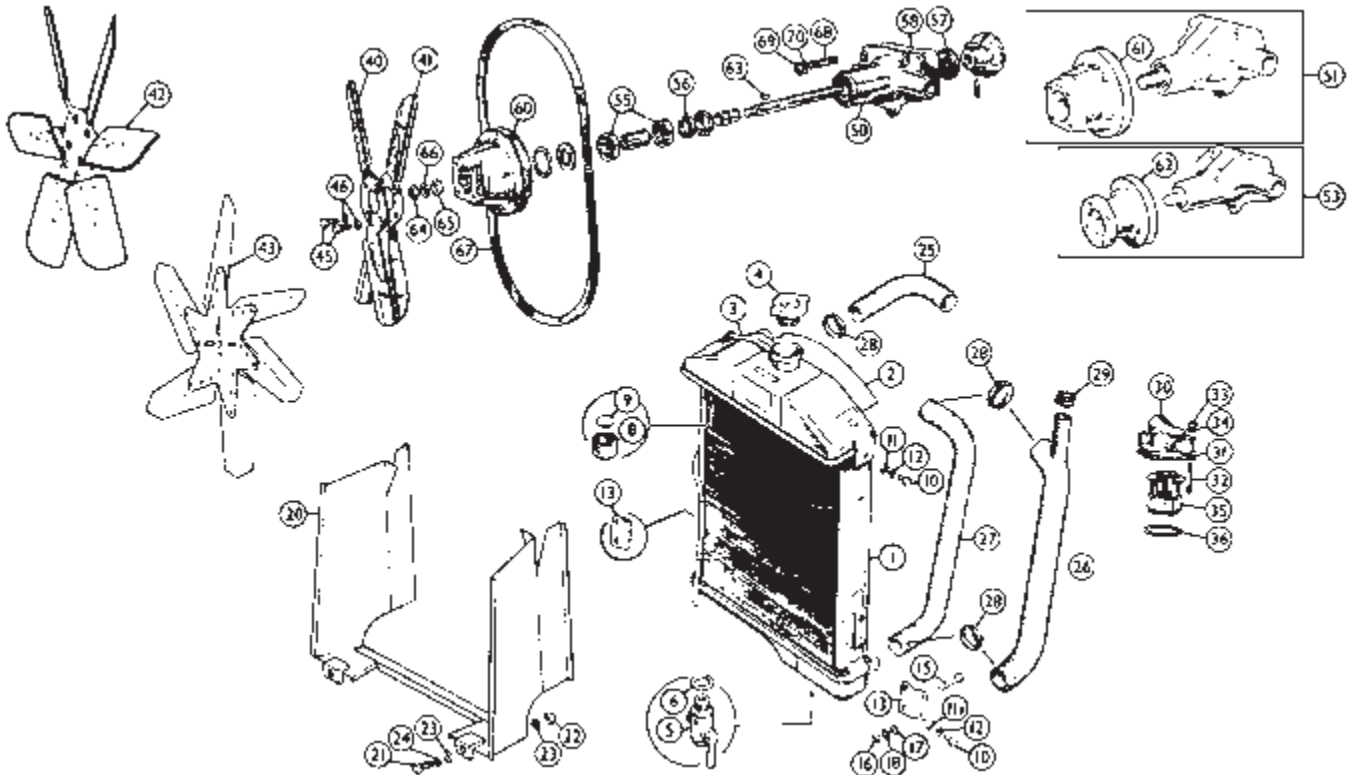
7/16" to 9/16"	326-475
3/4" to 7/8"	635-100
7/8" to 15/16"	635-060
1" to 1 1/4"	326-410
1 1/4" to 1 7/16"	326-465
1 3/8" to 1 9/16"	326-430
1 7/8" to 1 5/8"	326-440
1 11/16" to 1 7/8"	326-450
1 7/8" to 2"	031-724
2 1/4" to 2 7/16"	326-230
2 13/32" to 2 3/8"	326-460

MOSS

MOSS MOTORS, LTD.
TOLL-FREE ORDERS

1-800-667-7872

Cooling 100-6, 3000



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	834-990		RADIATOR ASSEMBLY	MORE INFO ONLINE	1
2	806-420		FAN SHROUD		1
3	021-306		OVERFLOW PIPE		1
4	583-004		FILLER CAP, 7lbs.		1
5	460-020		DRAIN TAP (replica)		1
6	324-671	NA	SEALING WASHER, 1/16" thick	A/R	1
		NA	SEALING WASHER, 3/32" thick	A/R	1
8	NA	NA	PLUG, radiator tank	{ BN4 from C.E.31099 RHD & C.E.31281 LHD, BN6, BN7, BT7, BJ7, BJ8	1
9	NA	NA	WASHER		1
10	322-880		BOLT		6
11	324-155		WASHER, plain, upper	BJ7, BJ8	4
11a	365-720		WASHER, lower	all	4
12	365-730		WASHER, locking		6
13	834-992		RADIATOR SUPPORT BRACKET PAIR		1
15	NA	NA	BOLT, bracket to suspension support		4
16	310-140		NUT		4
17	365-720		WASHER, plain		4
18	365-730		WASHER, locking		4
20	806-330		AIR DEFLECTOR ASSEMBLY	{ BN4 from C.E.47184 RHD & C.E.47191 LHD, BN6, BN7 & BT7 to (c)13750	1
	806-340		AIR DEFLECTOR ASSEMBLY		{ BN7 & BT7 from (c)13751 BJ7, BJ8
21	322-230		BOLT		2
22	310-760		NUT		2
23		NA	WASHER, plain		4
24	324-020		WASHER, locking		2
25	570-083		RADIATOR HOSE, top		1
26	570-085		RADIATOR HOSE, bottom	when heater is fitted	1
27	021-068		RADIATOR HOSE, bottom	when heater is not fitted	1
28	326-440		CLIP, hose (wire type)		4
	326-350		CLIP, hose (strap type, orig. through approx. 1962)		4
29	635-100		CLIP, bottom hose to heater take-off (wire type)		1
30	021-346		WATER OUTLET ELBOW	MORE INFO ONLINE	1
31	292-101		GASKET, "Klingersil"		1
32	328-910		STUD		2
33	310-140		NUT		2
34	365-730		WASHER, locking		2

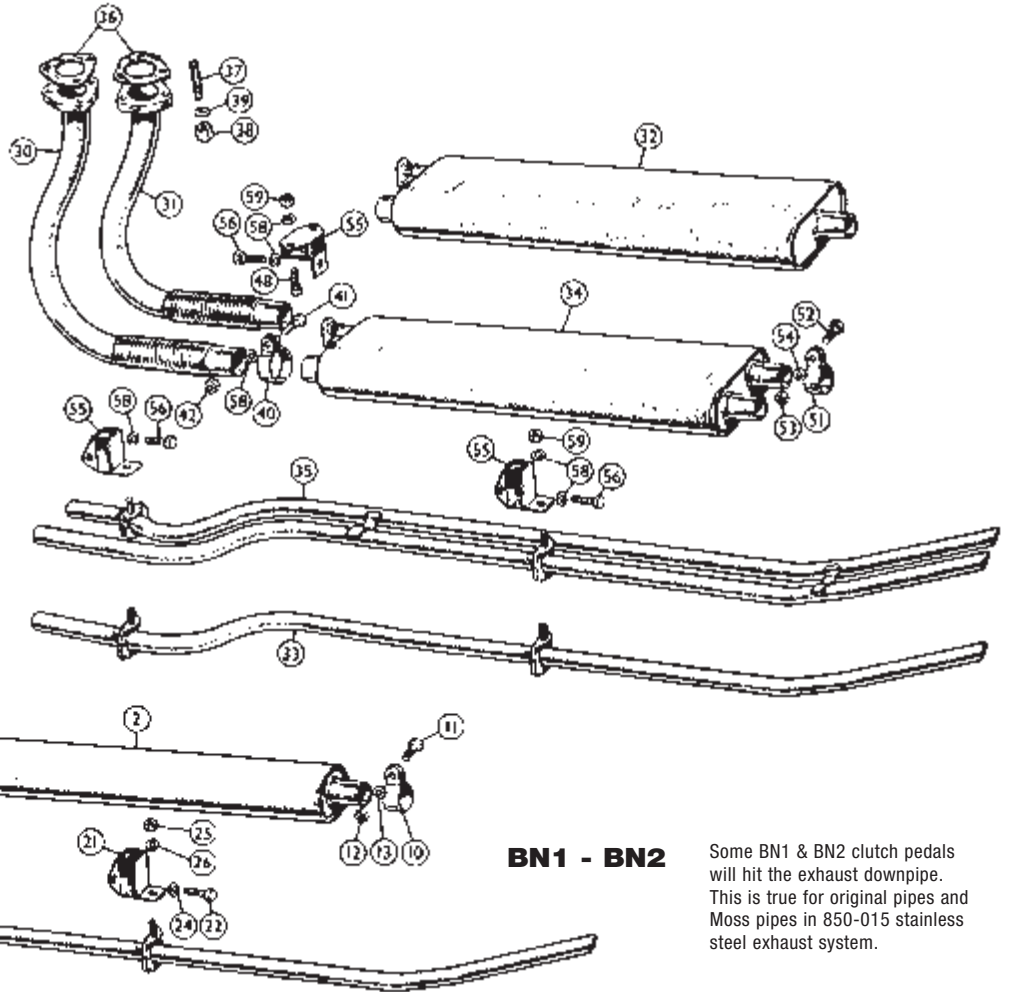
No.	Part No.	Price (each)	Description	Application	Qty. Req.
35	434-156		THERMOSTAT, 160°F, with sleeve	reproduction of original	1
			(for stock systems using 4 lb. or 7 lb. radiator caps)		
	434-180		THERMOSTAT, 160°F, summer	} modern replacement (no sleeve)	1
	434-189		THERMOSTAT, 180°F, std.		1
	434-190		THERMOSTAT, 192°F, winter		1
36	296-300		GASKET, thermostat		1
40	834-870	NA	FAN BLADE, front		1
41	834-875	NA	FAN BLADE, rear		1
42	834-880	NA	FAN, 6-blade "tropical"	option	1
43	231-708	NA	FAN & MOUNTING KIT (6-blade fan, spacer, & hardware)	} modern stainless steel } accessory type	1
			Fits pressed-on water pump pulleys only.		
45	322-540		BOLT, to pulley		4
46	365-730		WASHER, locking		4
50	580-009	NA	WATER PUMP, 3/8" pulley groove (for 5-1/4" dia. pulley)	} BN4, BN6, BN7 & BT7 } to 29E-H2245	1
			(This pump is not available. Use 835-020 as a replacement)		
51	835-020		WATER PUMP, 3/8" pulley groove (with 4-1/2" dia. pulley)	} BN7, BT7 from 29EH2246, 1 } BJ7, BJ8 to 29K-H10271	1
53	580-010		WATER PUMP, with 1/2" pulley	BJ8 from 29K-H10272	1
55	125-010		BEARING	} BN4, BN6, BN7 & BT7 to } 29E-H2245	2
56	NA	NA	OIL SEAL		1
57	NA	NA	SEAL		1
58	697-370		GASKET, water pump to block		1
60	834-995	NA	PULLEY, bolt-on type, 3/8" belt		1
61	835-035	NA	PULLEY, press-on type, 3/8" belt		1
62	835-065	NA	PULLEY, press-on type 1/2" belt	(pulley looks similar to illustration #61.)	1
63	327-195	NA	KEY	} BN4, BN6, BN7 & BT7 to } 29E-H2245	1
64	311-025		NUT		1
65	324-475		WASHER, plain		1
66	324-050		WASHER, locking		1
67	834-045		FAN BELT, 3/8"	BN4, BN6	1
	834-050		FAN BELT, 3/8"	{ BN7, BT7, BJ7, BJ8 to } 29K-H10271	1
	834-060		FAN BELT, 1/2"	} BJ8 from 29K-H10272 } (approx. Mar, 1960)	1
68	328-885		STUD		4
69	310-140		NUT		4
70	365-730		WASHER, locking		4

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Exhaust Systems BN1 to BJ7

BN4 thru BJ7



BN1 - BN2

Some BN1 & BN2 clutch pedals will hit the exhaust downpipe. This is true for original pipes and Moss pipes in 850-015 stainless steel exhaust system.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
BN1, BN2					
1	021-125		FRONT PIPE, mild steel		1
2	021-126		MUFFLER, mild steel		1
3	021-127		TAIL PIPE, mild steel		1
	850-015		EXHAUST SYSTEM, stainless steel	MORE INFO ONLINE	1
4	529-024		GASKET, exhaust flange		1
5	328-795		STUD		3
6	311-015		NUT, brass		3
7	365-720		WASHER, plain		3
8	021-477		BRACKET, front pipe		1
9	021-478		CLAMP, pipe to bracket		1
10	725-035		CLIP, for front pipe and tail pipe	original type	2
	726-100	NA	CLIP, for front pipe and tail pipe,	replacement type	2
11	322-040		BOLT, for clip		2
12	310-140		NUT		2
13	365-730		WASHER, locking		2
15		NA	BOLT, mounting to chassis		2
16	310-140		NUT		2
17	365-730		WASHER, locking		2
18	322-040		BOLT, mounting to muffler		1
19	365-730		WASHER, locking		1
21	614-008		MOUNTING, for tail pipe		3
22	322-040		BOLT, mounting to chassis		4
23	310-140		NUT		4
24	365-730		WASHER, locking		4
25	310-140		NUT		4
26	365-730		WASHER, locking		4

BN4-BJ7 Stainless Steel Exhaust System

From the finely polished surface, to the robust stainless steel pipes and muffler, Tourist Trophy builds its system strong. This should be the last exhaust you'll ever need. Muffler packing is a proven combination of stainless steel wool and fiberglass. Your Austin-Healey will bark with a throaty authority under acceleration, but also have a smooth, unobtrusive sound while cruising. Uses all the original hangers and supports (not included).

610-145

MORE INFO ONLINE

No.	Part No.	Price (each)	Description	Application	Qty. Req.
BN4, BN6, BN7, BT7, BJ7					
30	610-099		FRONT PIPE, L/H, mild steel		1
31	610-104		FRONT PIPE, R/H, mild steel		1
32	021-130*	NA	MUFFLER, mild steel	} BN4 to C.E.48862*	1
33	021-131*	NA	TAIL PIPE ASSEMBLY, mild steel		1
34	610-108		MUFFLER, stainless steel	} BN4 from C.E.48863,	1
35	610-110		TAIL PIPE ASSEMBLY, mild steel		BN6, BN7, BT7, BJ7
<i>Underlined part numbers indicate an Oversize Parts Fee will be charged. See mossmotors.com or call for details.</i>					
	<u>610-145</u>		EXHAUST SYSTEM, stainless steel	MORE INFO ONLINE	1
36	529-017		GASKET exhaust flange		2
37	328-900		STUD		6
38	311-540		NUT, brass		6
39	365-720		WASHER, plain		6
40	412-047		CLIP, front pipe to muffler	original type	2
	726-105		CLIP, for front pipe. w/hardware	replacement type	2
41	322-540		BOLT		2
42	310-140		NUT		2
48			SCREW, mounting to chassis		2
51	412-037	NA	CLIP, muffler to tail pipe	original type	1/2
	726-110		CLIP, for tail pipe, (includes hardware)	replacement type	1/2
52	322-050		BOLT		1/2
53	310-050		NUT		1/2
54	324-040		WASHER, locking		1/2
55	614-008		MOUNTING, for tail pipe		3
56	322-040		BOLT, mounting to chassis		5
58	365-730		WASHER, locking		11
59	310-140		NUT		4

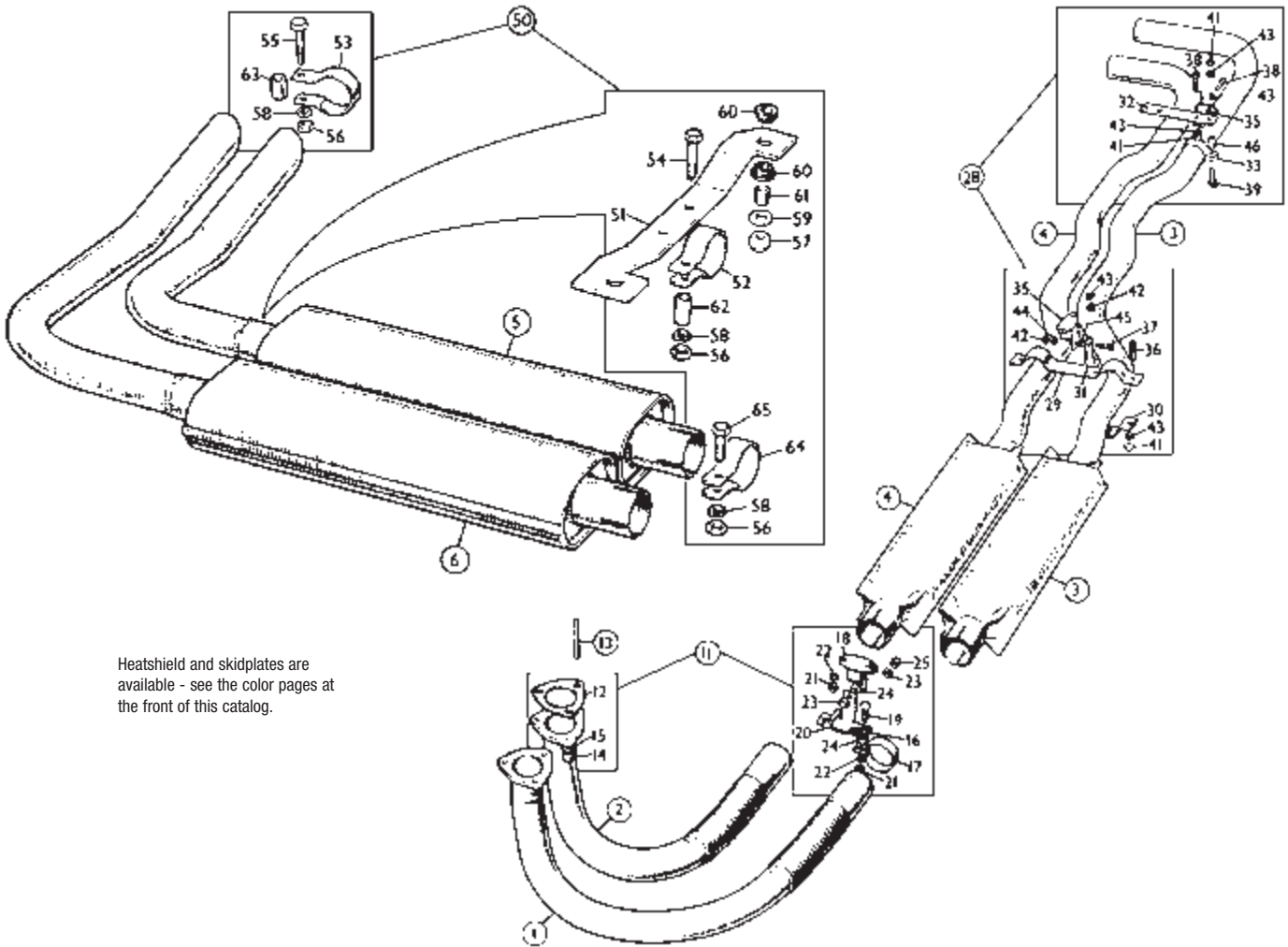
*Note: early single pipe mufflers #32 and tailpipes #33 are not available. The later 'two in, two out' type can easily be used as an alternative.




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Exhaust Systems BJ8



Heatshield and skidplates are available - see the color pages at the front of this catalog.

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.
BJ8											
	610-255		EXHAUST SYSTEM, mild steel		1	37	320-070		BOLT, bracket to mounting, front		2
1	021-128		FRONT PIPE, L/H, mild steel		1	38	320-040	NA	BOLT, bracket to mounting, rear		6
2	021-129		FRONT PIPE, R/H, mild steel		1	39	320-585		BOLT		2
3	610-258		FRONT MUFFLER & INTERMEDIATE PIPE, L/H, mild steel*		1	41	310-140		NUT		8
4	610-257		FRONT MUFFLER & INTERMEDIATE PIPE, R/H, mild steel*		1	42	310-290		NUT, nyloc		2
5	610-260	NA	REAR MUFFLER & TAIL PIPE, L/H, mild steel*		1	43	365-730		WASHER, locking		16
6	610-259	NA	REAR MUFFLER & TAIL PIPE, R/H, mild steel*		1	44		NA	WASHER, plain		4
			*Note: due to modern manufacturing techniques, muffler details may vary from those illustrated.			45	444-090		WASHER, insulating		6
	850-001		EXHAUST SYSTEM, stainless steel 		1	46		NA	SPACER		2
11	812-098		EXHAUST FITTING KIT, front, stainless steel		1	50	813-028		EXHAUST FITTING KIT, rear, stainless steel		1
12	529-017		GASKET, exhaust flange		2	51		NA	BRACKET, tail pipe mounting		1
13	328-900		STUD		6	52		NA	CLIP, pipe to bracket		2
14	311-540		NUT, brass		6	53		NA	CLIP, tail pipe		2
15	365-720		WASHER, plain		6	54		NA	BOLT		2
16		NA	BRACKET, exhaust mounting, front		1	55	320-585		BOLT		1
17		NA	CLIP, front pipe to muffler		2	56	310-140		NUT		5
18	614-008		MOUNTING, for front muffler		1	57	310-290		NUT, nyloc		2
19	320-695		BOLT, clip to bracket		2	58	365-730		WASHER, locking		5
20	320-070		BOLT, bracket to mounting		1	59	324-155		WASHER, plain		2
21	310-140		NUT		2	60	444-280		BUSH, rubber		4
22	365-730		WASHER, locking		2	61		NA	SPACER		2
23		NA	WASHER, plain		4	62		NA	DISTANCE PIECE		2
24	444-090		WASHER, insulating		3	63		NA	SPACER		1
25	310-290		NUT, nyloc		2	64		NA	CLIP, intermediate pipe to rear muffler		2
28	813-018		EXHAUST FITTING KIT, center, stainless steel		1						
29		NA	CLIP, intermediate pipe, upper		1						
30		NA	CLIP, intermediate pipe, lower		2						
31		NA	BRACKET, clip mounting		2						
32		NA	STRAP, mounting intermediate pipe		1						
33		NA	CLIP, pipe to strap		2						
35	614-008		MOUNTING, for intermediate pipes		4						
36	322-290		BOLT, clip		4						

BJ8 Stainless Steel Exhaust System



Introducing the finest, most durable stainless steel exhaust system available for the BJ8. The Tourist Trophy polished stainless steel exhaust system uses the highest quality materials and workmanship. With a sporty exhaust note and a mirror polish that shines like chrome, this system provides a fantastic sound and a brilliant look to your favorite Healey. Uses original hangers and supports (not included).

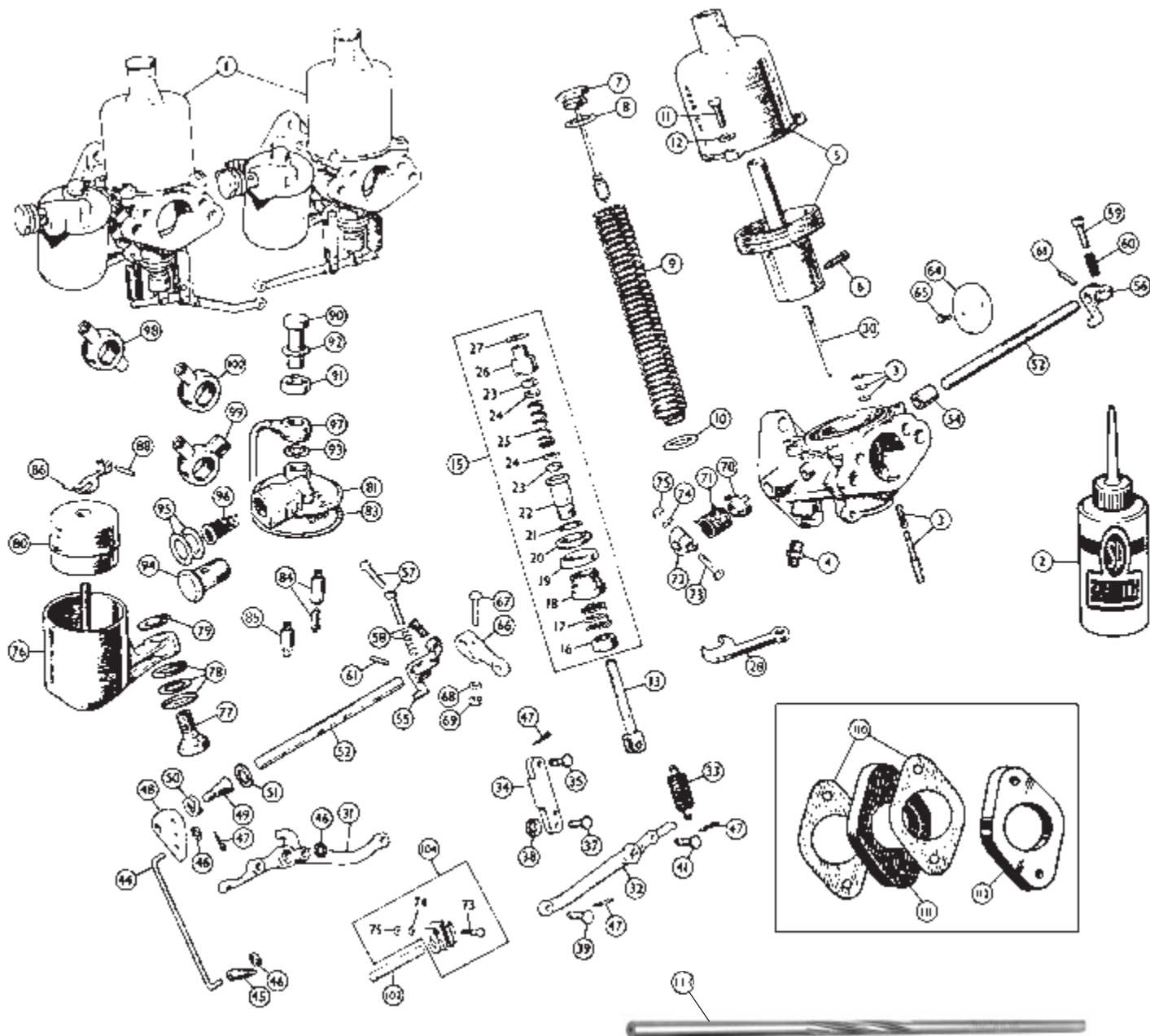
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850-001

 [MORE INFO ONLINE](#)

H Type Carburetors BN1, BN2, early BN4



Carburetor sets are new production genuine S.U. carburetors produced in the U.K. from a combination of new and original tooling. There's nothing like a brand new set of carburetors to improve the way your car looks and runs. After decades of abuse, carbs simply cannot be rebuilt to look or perform as well as new ones.

"Master Rebuild Kits" are produced exclusively by S.U., and contain only genuine S.U. components. These kits include all parts which are normally replaced during a rebuild, and then some, but do not include metering needles. Comprehensive well-illustrated rebuild and tuning instructions are included with each kit.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	370-688		CARBURETOR SET	BN1, BN2 (H4, AUC718)	1
	370-738		CARBURETOR SET	100M (H6, AUC739)	1
	370-698		CARBURETOR SET	BN4 (H4, AUC815)	1
2	220-225		DASHPOT OIL, 125 ml.		A/R
	375-518†		MASTER REBUILD KIT , for two carbs	BN1, BN2, BN4	1
	375-528†		MASTER REBUILD KIT , for two carbs	100-M	1
	375-268*		REBUILD KIT, for two carbs	BN1, BN2, BN4	1
	370-538*	NA	REBUILD KIT, for two carbs	100-M	1
	698-000†*		GASKET KIT, for one carb	BN1, BN2, BN4	2
	698-010†*		GASKET KIT, for one carb	100-M	2
			† Master Rebuild Kits include items marked †.		
			* Rebuild Kits include items marked *.		
3	375-048		PIN & SPRING ASSEMBLY		2
4	371-100		UNION, vacuum advance, rear carburetor		1
5	370-720	NA	CHAMBER & PISTON ASSEMBLY	BN1, BN2, BN4	2
	378-290	NA	CHAMBER & PISTON ASSEMBLY	100M	2
6	370-880		SCREW, needle locking		2
7	370-745		CAP & DAMPER ASSEMBLY, brass		2
	370-740		CAP & DAMPER ASSEMBLY, plastic replacement		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
8	370-650†*		WASHER, fiber		2
9	021-081		SPRING, piston return, yellow	BN1, BN2	2
	370-520		SPRING, piston return, red	100M, BN4	2
10	370-360		THRUST WASHER	BN4	2
11	370-290		SCREW, chamber to body		6
12	324-110		WASHER, shakeproof		6
13	370-760†*		JET	BN1, BN2, BN4	2
	378-350†*		JET	100M	2
15	370-395		JET BEARING KIT, (includes ill. nos.16 to 27 for one carb.)		2
16	370-240		NUT, adjusting		2
17	370-210		SPRING, adjusting nut		2
18	370-400		NUT, gland sealing		2
19	370-220		RING, sealing (aluminum)		2
20	295-000†*		RING, sealing (cork)		2
21	370-410†*		WASHER, bottom bearing (copper)		2
22	370-390		BEARING, bottom		2

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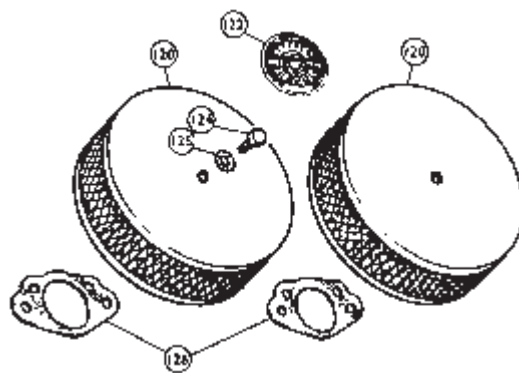
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H Type Carburetors BN1, BN2, early BN4

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.
23	295-200†*		WASHER, gland (cork)		4	80	370-010		FLOAT, orig. type, brass		2
	365-420		"O" RING (leak-free replacement for #23, not in kits)		4		370-015		FLOAT, Nitrrophyll replacement <small>MORE INFO ONLINE</small>		2
24	370-230†*		WASHER, gland (brass)		4	81	375-068§		LID, float chamber, front & rear	BN1, BN2, 100M	2
25	370-070		SPRING, gland		2		375-058§		LID, float chamber, front	} BN4	1
26	370-380		BEARING, top		2		375-068§		LID, float chamber, rear		1
27	370-250†*		WASHER, top bearing (copper)		2						
28	386-400		WRENCH, jet adjusting		1						
30	374-300	NA	NEEDLE, jet, rich (QA)	} BN1, BN2	2						
	021-075		NEEDLE, jet, std. (QW)		2						
	374-310		NEEDLE, jet, lean (AT)		2						
	021-077		NEEDLE, jet, rich (OA6)	} 100M	2	83	294-900†*		GASKET, float chamber lid		2
	021-076		NEEDLE, jet, std. (OA7)		2	84	371-060†		NEEDLE & SEAT ASS'Y., Viton tip		2
	374-320		NEEDLE, jet, lean (OA8)		2		371-055*		NEEDLE & SEAT ASS'Y., Viton tip, aftermarket		2
	374-160		NEEDLE, jet, rich (4)	} BN4	2	85	386-390		GROSE-JET, superior replacement for needle & seat		2
	854-166	NA	NEEDLE, jet, std. (AJ)		2	86	370-170*		LEVER, hinged	for original lids	2
	374-330		NEEDLE, jet, lean (M1)		2		371-030		LEVER, hinged	for replacement lids	2
31	370-445		LEVER, jet, front carburetor		1	88	370-060†*		PIN		2
32	370-455	NA	LEVER, jet, rear carburetor	BN1, BN2, 100M	1	90	378-030		CAP NUT	BN1, BN2, BN4	2
		NA	LEVER, jet, rear carburetor	BN4	1		370-150		CAP NUT	100M	2
33	370-550		SPRING, jet lever return		2	91	378-060		COVER CAP	BN1, BN2, BN4	2
34	370-630		LINK, jet lever	BN1, BN2, 100M	2	92	370-130†*		WASHER, aluminum		2
	370-630		LINK, jet lever, front	} BN4	1	93	370-160†*		WASHER, fiber	100M	4
	370-980		LINK, jet lever, rear		1	94	370-350		BOLT, banjo		2
35	325-110†		PIN, link to body		2	95	370-650†*		WASHER, fiber		4
37	325-115†	NA	PIN, link to lever (use #35 with #47)		2	96	370-270		FILTER & SPRING		2
38	378-270†		WASHER, starlock	BN1, BN2, 100M	2	97	451-250		VENT & DRAIN PIPE to cold air box	100M	2
39	325-110†		PIN, link to lever	BN4	2	98		NA	BANJO UNION, double, front	BN1, BN2	1
41	325-120†		PIN, lever to jet	BN1, BN2, 100M	2	99		NA	BANJO UNION, double, front	BN4	1
	325-110†		PIN, lever to jet	BN4	2	100	378-120		BANJO UNION, single, rear		1
44	370-580		LINK, tension	BN1, BN2, BN4	1	102	371-380	NA	ROD, throttle connecting	BN1, BN2	1
	371-080	NA	LINK, tension	100M	1		370-845		ROD, throttle connecting	100M	1
45	371-090		PIN, swivel	BN1, BN2, 100M	1			NA	ROD, throttle connecting	BN4	1
		NA	PIN, swivel	BN4	1	104	370-517		COUPLING ASSEMBLY		2
46	378-265†		WASHER, starlock	BN1, BN2, 100M	3	110	294-500†*		GASKET, manifold to carburetor	BN1 to C.E.139915	2
47	325-410†*		SPLIT PIN		A/R		294-500†*		GASKET, manifold to carburetor	} BN1 from C.E.139915, BN2	4
48	370-570		CAM PLATE		1		696-010†*		GASKET, manifold to carburetor	100M	2
49	370-450		BOLT, pivot		1		294-700†*		GASKET, manifold to carburetor	BN4	2
50	370-460		WASHER, thackery		1	111	372-030		DISTANCE PIECE	BN1, BN2	2
51	370-640		WASHER, aluminum	BN4	1	112		NA	DISTANCE PIECE, aluminum	BN4	2
						113	386-385		REAMER, throttle shaft bush		1
52	376-030†		SHAFT, throttle, std.	} BN1, BN2, BN4	2						
	376-040		SHAFT, throttle, oversize		2						
	372-500†		SHAFT, throttle, std.	} 100M	2						
	372-510		SHAFT, throttle, oversize		2						
54	372-545†		BUSH, throttle shaft		4						
55	370-560		LEVER, throttle stop, front carburetor		1						
56		NA	LEVER, throttle stop, rear carburetor 100M, BN4		1						
57	370-340		SCREW, stop adjusting, 4BA	BN1, BN2, BN4	2						
58	370-330		SPRING		1/2						
59	372-830		SCREW, stop adjusting, 4BA	BN1, BN2, 100M	1						
	370-340		SCREW, stop adjusting, 4BA	BN4	1						
60	370-330		SPRING		1						
61	370-190†		PIN, tapered		1/2						
64	370-370†		DISC, throttle	BN1, BN2, BN4	2						
	378-220†		DISC, throttle	100M	2						
65	370-090		SCREW		4						
66		NA	LEVER, throttle		1						
67	372-170		BOLT, lever		1						
68	324-110		WASHER, locking		1						
69	311-030		NUT		1						
70	370-590		PLATE, return spring anchor		2						
71	370-610		SPRING, return		2						
72	370-600		CLIP, for return spring		2						
73	365-610		BOLT, for clip		6						
74	365-620		WASHER, plain		6						
75	365-630		NUT		6						
76	370-480		CHAMBER, float	BN1, BN2, 100M	2						
	378-040		CHAMBER, float	BN4	2						
77	370-120		BOLT, chamber to body		2						
78	370-700†*		WASHER KIT, 2 fiber and 1 steel		2						
79	370-260†*		WASHER, fiber		2						

§Note: Lids include nos. 83, 84, 87, 88.
Only replacement levers 371-030 can be used with these lids.

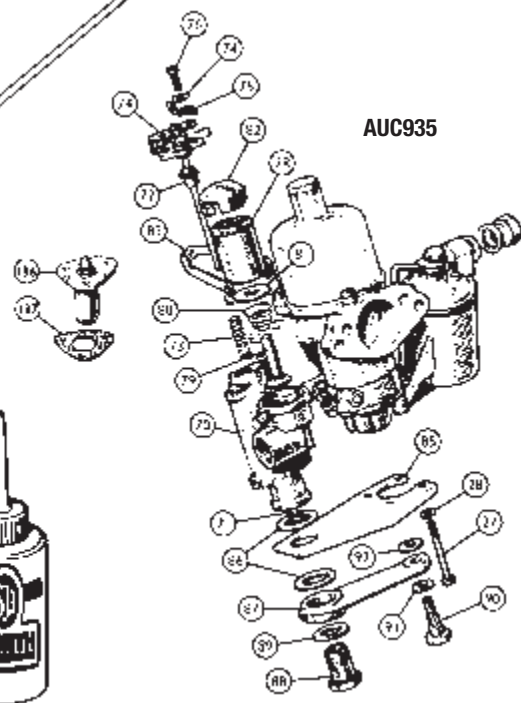
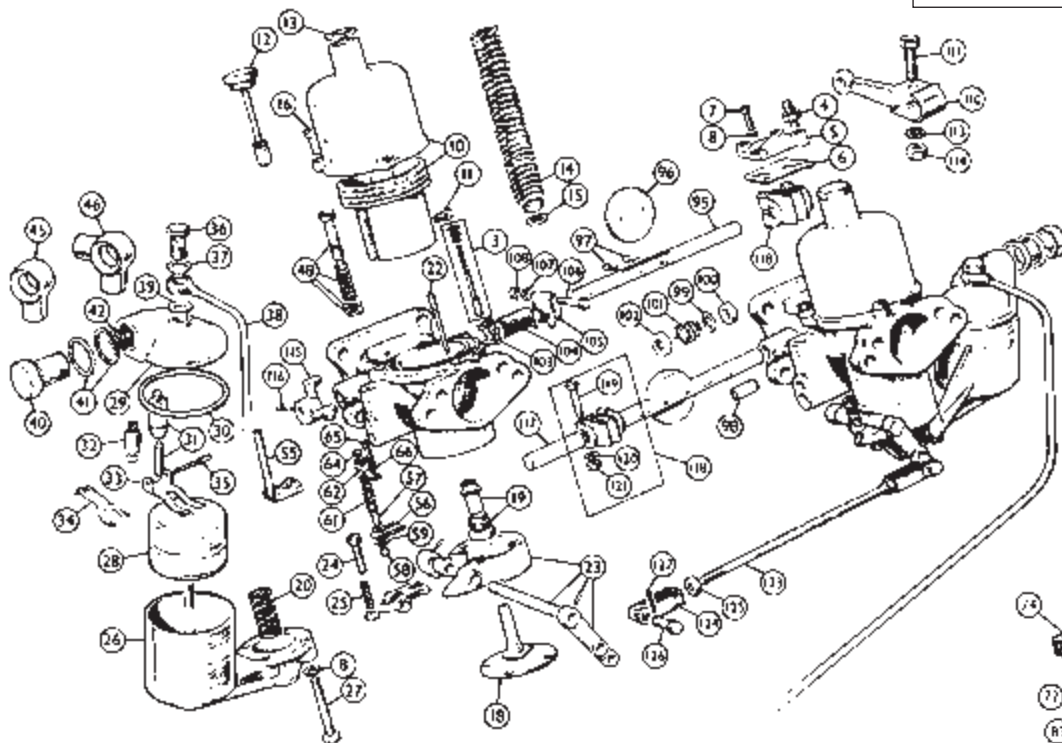
† Master Rebuild Kits include items marked †.
*Rebuild Kits include items marked *.



120	372-095		AIR CLEANER, with vent tube, stock filter	} BN1, BN2, BN4 (Burgess filters)	1
	372-085		AIR CLEANER, no vent tube, stock filter		1
	372-040		FILTER ELEMENT, Coopers type		1
	372-096	NA	AIR CLEANER, with vent tube, K&N filter		<small>MORE INFO ONLINE</small> 1
	372-086		AIR CLEANER, no vent tube, K&N filter		1
	223-006		FILTER ELEMENT, K&N	2	
122	372-195		I.D. PLATE, "Burgess" (incl. with air cleaners above)		2
124		NA	BOLT	BN1, BN2	4
	322-540		BOLT	BN4	4
125	365-720		WASHER, plain		4
126	294-800*		GASKET, air cleaner to carb	BN1, BN2, BN4	2
	696-020*		GASKET, air cleaner to carb	100M	2

Twin HD6 Carburetors late BN4 to BN7/BT7

SU rebuild video/DVD, SU tools and manuals are listed in the color pages at the front of this catalog.



Vital Information - Must read!

Most applications of individual parts in this section are stated by SU carburetor specification. Refer to the "Carburetor Set" listing below for application details. (Note that BN7 & BT7 first used AUC914, followed by AUC935, then AUC914 again, and finally AUC963.)

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No.	Part No.	Price (each)	Description	Application	Qty. Req.
	370-618	NA	CARBURETOR SET (AUC866)	BN4, BN6	1
	370-628		CARBURETOR SET (AUC914)	BN7 & BT7 A	1
	370-638	NA	CARBURETOR SET (AUC935)	BN7 & BT7 B	1
	370-648	NA	CARBURETOR SET (AUC963)	BN7 & BT7 C	1
			A BN7 & BT7 thru (e)29D-H2863, and 6395 thru 18655		
			B BN7 & BT7 from (e) 29D-H2864 thru 6394 (auto choke)		
			C BN7 & BT7 from (e)29D-H18656 thru 26212		
2	220-225		DASHPOT OIL, 125 ml.		A/R
	375-588†		MASTER REBUILD KIT , for two carbs		1
	375-288*		REBUILD KIT , for two carbs.		1
	698-078†*		GASKET KIT, for two carbs		1
3	373-000		PIN & SPRING ASSEMBLY		2
4	378-240		UNION, vacuum advance, rear carburetor		1
5		NA	ADAPTOR, for union		1
6	378-140†*		GASKET, for adaptor		1
			†*Note: Master Rebuild Kits include items marked †. Rebuild Kits include items marked *.		
7	370-290		SCREW, for adaptor		2
8	324-110		WASHER, shakeproof		A/R
10		NA	CHAMBER & PISTON ASSEMBLY	{ AUC866, AUC914 thru (e)29D-H2863	2
	371-600	NA	CHAMBER & PISTON ASSEMBLY	{ AUC914 from 29D-H2864, AUC935, AUC963	2

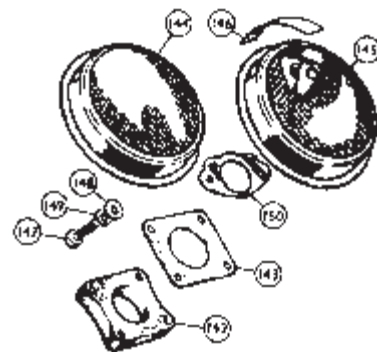
No.	Part No.	Price (each)	Description	Application	Qty. Req.
11	370-180		SCREW, needle locking		2
12	370-745		CAP & DAMPER ASSEMBLY, brass	AUC866, AUC914 thru (e) 29D-H2863	2
	370-740		CAP & DAMPER ASSEMBLY, plastic		2
	370-860		CAP & DAMPER ASSEMBLY, brass	AUC914 from 29D-H2864 thru AUC935, AUC963	2
	378-300		CAP & DAMPER ASSEMBLY, plastic		2
13	370-650†*		WASHER, fiber		2
14	021-081		SPRING, piston return, yellow	BN4, BN6	2
	021-094		SPRING, piston return, green	BN7, BT7	2
15	370-360		THRUST WASHER		2
16	370-290		SCREW, chamber to body		6
18	378-320†*		JET ASSEMBLY, 0.100		2
19	031-998		JET BEARING KIT		2
20	031-994		SPRING, jet return		2
22	021-084		NEEDLE, jet, rich (RD)		2
	854-177*		NEEDLE, jet, std. (CV)		2
	021-085		NEEDLE, jet, lean (SQ)		2

MOSS **MOSS MOTORS, LTD.** **TOLL-FREE ORDERS** **1-800-667-7872**

Twin HD6 Carburetors late BN4 to BN7/BT7

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.	
23		NA	HOUSING ASSEMBLY, jet, front	} AUC866, AUC914	1	91	370-130†*	NA	WASHER, aluminum	} AUC935	1	
		NA	HOUSING ASSEMBLY, jet, rear		1	92		†*	NA		WASHER, fiber	1
		NA	HOUSING ASSEMBLY, jet, front		} AUC963	1	95	372-500†		SHAFT, throttle, std.		2
		NA	HOUSING ASSEMBLY, jet, rear			1					SHAFT, throttle, oversize	
	373-080	NA	HOUSING ASSEMBLY, jet	AUC935	2	96	378-220†		DISC, throttle		2	
24	372-830		SCREW, jet adjusting		2	97	370-090†		SCREW		4	
25	370-330		SPRING		2	98	372-545†		BUSH, throttle shaft		4	
26	373-110	NA	CHAMBER, float, front		1		373-010		SUNDRIES KIT, throttle shaft (for 1 carb.)		2	
	373-120	NA	CHAMBER, float, rear	{ AUC866, AUC914, AUC963	1	99		NA	WASHER		4	
	373-130	NA	CHAMBER, float, rear	BN7 & BT7 AUC935	1	100		†*	NA	WASHER, cork	4	
27	373-330		BOLT, chamber to body		8	101			NA	SPRING	4	
28	370-010		FLOAT, orig. type, brass		2	102			NA	CAP	4	
	370-015		FLOAT, Nitrophyl replacement	MORE INFO ONLINE	2	103			NA	PLATE, return spring, anchor	2	
29	375-058		LID, float chamber, front	} include items no. 30, 31, 34, 35	1	104	370-610		SPRING, return		2	
	375-068		LID, float chamber, rear		1	105	370-600			CLIP		2
	294-900†*		GASKET, float chamber lid		2	106	365-610			BOLT		2
30	371-060		NEEDLE & SEAT ASS'Y., brass tip		2	107	365-620		WASHER, plain		2	
	373-626†*		NEEDLE & SEAT ASS'Y., "Viton" tip		2	108	365-630		NUT		2	
32	386-390		GROSE-JET, superior replacement		2	110		NA	LEVER, throttle, rear carb. (cast brass)	{ BN4, BN6, BN7 & BT7 to 29D-H2863	1	
33	370-170		LEVER, hinged	for original lids	2			NA	LEVER, throttle, rear carb. (stamped steel)	{ BN7 & BT7 29D-H2864 to 29D-H26212	1	
34	371-030		LEVER, hinged	for replacement lids	2	111	372-170		BOLT		1	
35	370-060†		PIN		2	113	373-210		WASHER, plain		1	
36	370-150		CAP NUT		2	114	311-030		NUT		1	
37	370-130†*		WASHER, aluminum		2	115		NA	STOP, throttle	{ AUC866, AUC914, AUC963	2	
38	451-250		BANJO VENT & DRAIN PIPE	cut pipe to fit	2			NA	STOP, throttle, rear carb. PIN, tapered	AUC935	1	
39	370-160†*		WASHER, fiber		2	116	370-190†		ROD, throttle connecting		A/R	
40	370-350		BOLT, banjo		2	117		NA	ROD, throttle connecting		1	
41	370-650†*		WASHER, fiber		4	118	370-517		COUPLING ASSEMBLY		2	
42	370-270		FILTER & SPRING		2	119	365-610		BOLT		4	
45	370-125		BANJO UNION, rear, single	BN4, BN6, BN7, BT7	1	120	365-620		WASHER, plain		4	
46		NA	BANJO UNION, front, double	BN4 to C.E.48862	1	121	365-630		NUT		4	
		NA	BANJO UNION, front, double	{ BN4 from C.E.48863, BN6, BN7, BT7	1	123	373-220		ROD, connecting jet levers	} AUC866, AUC914, AUC963	1	
48	373-050		SLOW RUNNING VALVE KIT		2	124	371-290		FORK		2	
	031-996	NA	SCREW, slow running		2	125	311-030		NUT		2	
	031-997		SPRING		2	126	325-120		PIN		2	
	373-060†*		WASHER, cupped		2	127	325-410		SPLIT PIN		2	
	378-150†*		WASHER, rubber		2	136	378-410		SWITCH, thermal	} AUC935	1	
55		NA	CAM SHOE & ROD ASSEMBLY	AUC963	2	137	031-991		GASKET		1	
56		NA	SHOE, for cam	} AUC866, AUC914	2	59		NA	WASHER, locking	AUC866	2	
57		NA	ROD, for shoe		2	61	373-140	NA	SPRING, for rod	} AUC914, AUC963	2	
58		NA	SCREW, rod to shoe		2	62		NA	PLATE, top		2	
		NA	SCREW, plate retaining	2	64		NA	SCREW, plate retaining	2			
		NA	SCREW, stop adjusting	2	65	370-340		SCREW, stop adjusting	2			
		NA	SCREW, spring locating		2	66	370-330		SPRING	2		
70		NA	BODY, thermo carb	} AUC935	1	142	696-000		INSULATING BLOCK		2	
71	373-150	NA	JET, accelerator		1	143	696-010†*		GASKET, heat shield to carburettor		2	
72	373-160		NEEDLE ASSEMBLY		1	144	806-016		AIR CLEANER, front		1	
73	373-170		SPRING, blue, for needle		1	145	806-002		AIR CLEANER, rear, with breather fitting		1	
74		NA	SHIELD, dust		1	146	215-691		DECAL, air cleaners MORE INFO ONLINE	Coopers	2	
75		NA	FINGER, spring		1				Correct water transfer decal in exactly proper colors.			
76		NA	SCREW, fixing		2	147	322-540		BOLT		4	
78	378-340		SOLENOID ASSEMBLY		1	148	365-720		WASHER, plain		4	
79		NA	PLUNGER & VALVE ASSEMBLY		1	149	365-730		WASHER, locking		4	
80		NA	SPRING, conical valve		1	150	696-020†*		GASKET, air cleaner to carb.		2	
81		NA	PLATE, spring locating		1							
82		NA	END CAP, moulded		1							
83		NA	STRAP, securing		1							
84		NA	SCREW, clamping		1							
85		NA	BRACKET, thermo body		1							
86	370-165		WASHER, fiber		2							
87	373-180		ARM	1								
88	370-350		BOLT, pipe casting to thermo body	1								
89	370-650†*		WASHER, fiber	1								
90	372-560		BOLT, pipe casting to float chamber	1								

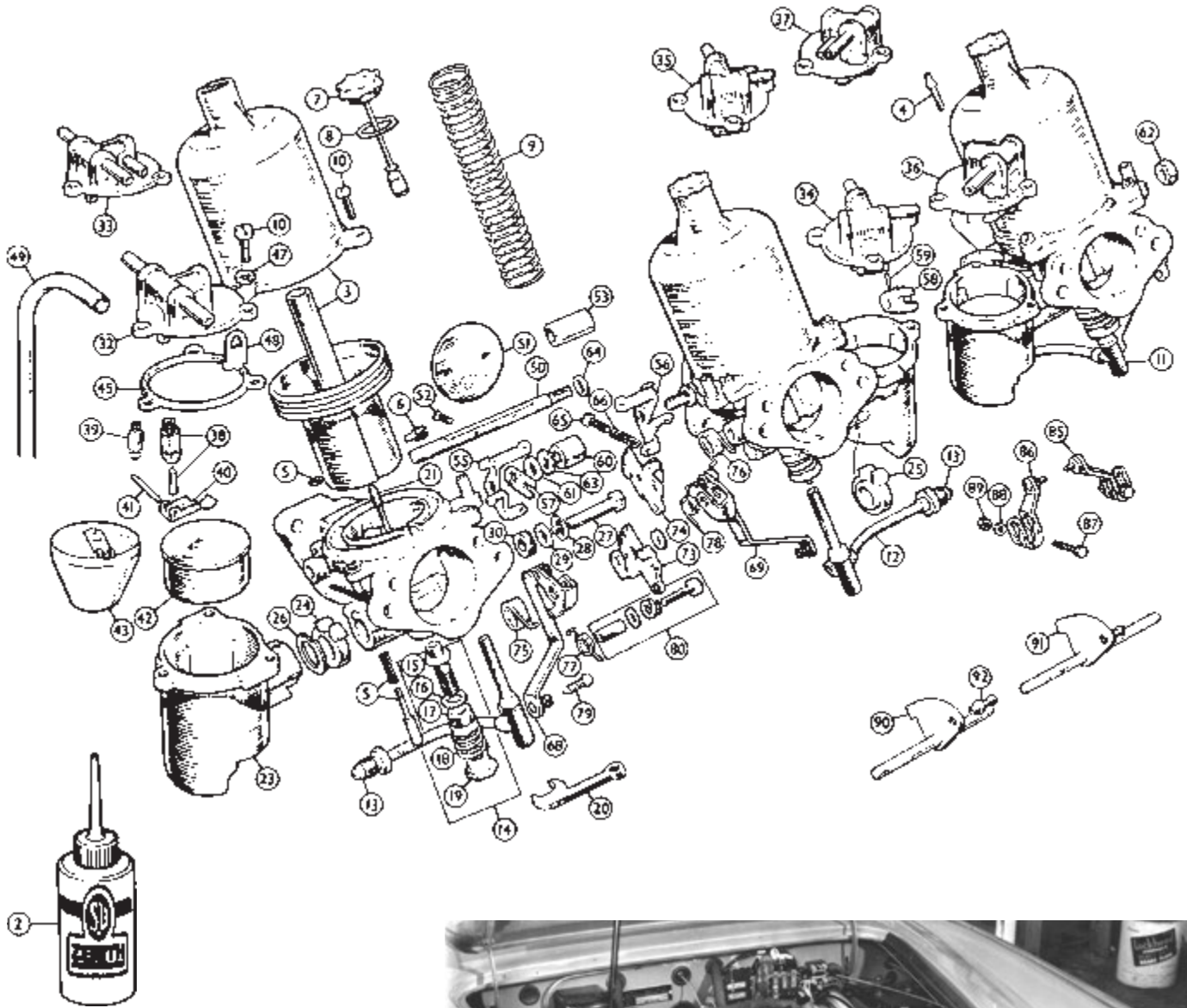
†*Note: Master Rebuild Kits include items marked †.
Rebuild Kits include items marked *.



LOCAL & OVERSEAS: 805-681-3400
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Triple HS4 Type Carburetors BN7/BT7



Carburetor sets are new production genuine S.U. carburetors produced in the U.K. from a combination of new and original tooling. There's nothing like a brand new set of carburetors to improve the way your car looks and runs. After decades of abuse, carbs simply cannot be rebuilt to look or perform as well as new ones.

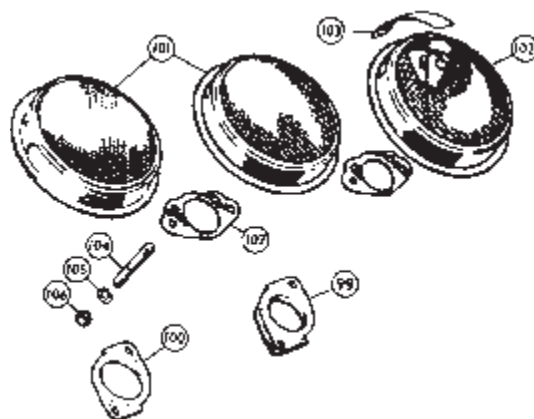
"Master Rebuild Kits" are produced exclusively by S.U., and contain only genuine S.U. components. These kits include all parts which are normally replaced during a rebuild, and then some, but do not include metering needles. Comprehensive well-illustrated rebuild and tuning instructions are included with each kit.



Rare factory publicity photo of tri-carb installation, marked "Confidential until Sept.20." (1960?)

Triple HS4 Type Carburetors BN7/BT7

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.
	370-658		CARBURETOR SET (AUD18) nos. 90 & 91 not included		1	64	372-820		WASHER, brass		3
2	220-225		DASHPOT OIL, 125 ml.		A/R	65	372-830		SCREW, throttle stop		6
	375-568 †		MASTER REBUILD KIT , for 3 carbs		1	66	370-330		SPRING		6
	375-308*		REBUILD KIT, for three carbs		1	68	372-865		PICK-UP LEVER & LINK ASSEMBLY, front & rear carbs., (replacement)		2
	698-058		GASKET KIT, for one carb.		3	69	372-885		PICK-UP LEVER & LINK ASSEMBLY, center carb., (replacement)		1
3		NA	CHAMBER & PISTON ASSEMBLY		3		378-265		WASHER, starlock		3
4		NA	TUBE, vacuum advance		1	73	372-900	NA	LEVER, cam, front & rear carbs.		2
5	375-048		PIN & SPRING ASSEMBLY		3	74	373-400		LEVER, cam, center carb.		1
6	370-180		SCREW, needle locking		3	75	372-910		SPRING, for pick-up lever, front & rear carbs.		2
7	370-750		CAP & DAMPER ASSEMBLY, plastic		3	76	372-920		SPRING, for pick-up lever, center carb.		1
8	370-650†*		WASHER, fiber		3	77	372-930		SPRING, for cam lever, front & rear carbs.		2
9	370-520		SPRING, piston return, red		3	78	372-940		SPRING, for cam lever, center carb.		1
10	370-290		SCREW		18	79	372-950		SCREW, self-tapping		3
11	372-640†*		JET ASSEMBLY, front & rear carbs.		2	80	373-410		PIVOT BOLT ASSEMBLY		3
12	372-650†*		JET ASSEMBLY, center carb.		1	85	371-850		LEVER, lost motion pick-up, front & rear carbs.		2
13	378-400		SEAL to float bowls		3	86	371-860		LEVER, lost motion pick-up, center carb.		1
14	372-265		JET BEARING ASSEMBLY, (incl. one ea. ill. nos. 15 to 19)		3	87	372-170		BOLT		3
15		NA	BEARING, for jet		3	88	373-210		WASHER, plain		3
16	372-270†*		WASHER		3	89	311-030		NUT		3
17	371-650		SCREW, jet locking		3	90		NA	SHAFT, carb. coupling, front		1
18	370-210		SPRING, jet return		3	91		NA	SHAFT, carb. coupling, rear		1
19	372-280		SCREW, jet adjusting		3	92		NA	BALL END		2
20	386-400		WRENCH, jet adjusting, 5/16" W	original carbs	1						
	386-401		WRENCH, jet adjusting, 17mm	new replacement carbs	1						
21	374-050		NEEDLE, jet, rich (DK)		3						
	854-183*		NEEDLE, jet, std. (DJ)		3						
	374-340		NEEDLE, jet, lean (DH)		3						
23	371-730		CHAMBER, float		3						
24	372-660		ADAPTOR, front & rear carbs.	to 29E-H928	2						
	372-670		ADAPTOR, front & rear carbs.	to 29E-H929	2						
	372-690		ADAPTOR, center carb.	to 29E-H928	1						
	372-680		ADAPTOR, center carb.	} from 29E-H929	1						
26	372-290		WASHER, adaptor		3						
27	372-760		BOLT, chamber to body		3						
28	365-730		WASHER, locking	to 29E-H928	3						
29	372-770		WASHER, plain		3						
30	378-070*		WASHER, rubber	from 29E-H929	3						
32	372-700		LID & FLOAT ASS'Y, front	to 29E-H1091	1						
33	372-710	NA	LID, front	from 29E-H1092	1						
34	372-730	NA	LID, center	to 29E-H1091	1						
35		NA	LID, center	from 29E-H1092	1						
36	372-740	NA	LID, rear	to 29E-H1091	1						
37	378-420		LID & FLOAT ASS'Y, rear	from 29E-H1092	1						
38	373-625		NEEDLE & SEAT ASS'Y., Viton tip		3						
	373-626†*		NEEDLE & SEAT ASS'Y., Viton tip, aftermarket		2						
39	386-390		GROSE-JET, superior replacement		3						
40	370-155	NA	LEVER, hinged	to 29E-H2994	3						
41	370-060		PIN		3						
42	378-380		FLOAT, brass	to 29E-H2994	3						
43	378-470		FLOAT, plastic, w/ metal hinge tab	from 29E-H2995	3						
	378-471**		SHIM, .015"		A/R						
<p>**Older SU replacement floats have moulded bosses for the pin. To use these and obtain the correct 1/16"-3/16" gap between the float and lid, a shim may be required under the needle & seat assembly.</p>											
45	378-360†*		GASKET, float chamber lid		3						
47	324-010		WASHER, locking		9						
48		NA	PLATE, baffle, for lid		3						
		NA	OVERFLOW PIPE, front carb.	} from 29E-H1092	1						
49		NA	OVERFLOW PIPE, center & rear carbs.		2						
50	372-540†		SHAFT, throttle, std.		3						
	372-550		SHAFT, throttle, oversize		3						
51	370-370†		DISC, throttle		3						
52	370-090†		SCREW		6						
53	372-545†		BUSH, throttle shaft		6						
55	372-780	NA	LEVER, throttle return, front & rear carbs.		2						
56		NA	LEVER, throttle return, center carb.		1						
57	372-840		LEVER, lost motion, front carb.		1						
58	372-850	NA	LEVER, lost motion, center & rear carbs.		2						
59	370-190		PIN, tapered		2						
60	310-970		NUT, for lever, front & center carbs.		2						
61	324-990		WASHER, plain		2						
62	365-630		NUT, for lever, rear carb.		1						
63	373-695		WASHER, tab		3						



99	696-050		INSULATING BLOCK (1/4" thick)	from 29E-H929	3
100	294-710		GASKET, carb. mounting	to 29E-H928	6
	294-710†*		GASKET, heat shield to manifold	from 29E-H929	3
101	372-090		AIR CLEANER, front & center		2
102	372-080		AIR CLEANER, rear, with breather fitting		1
103	215-691		DECAL, air cleaners	MORE INFO ONLINE Coopers	3
			Correct water transfer decal in exactly proper colors.		
104	328-654		STUD, air cleaner to carb.		6
105	365-720		WASHER, plain		6
106	310-140		NUT		6
107	294-800†*		GASKET, air cleaner to carb.		3

†*Note: Master Rebuild Kits include items marked †.
Rebuild Kits include items marked *.

SU rebuild DVD, SU tools and manuals are listed in the color pages at the front of this catalog.

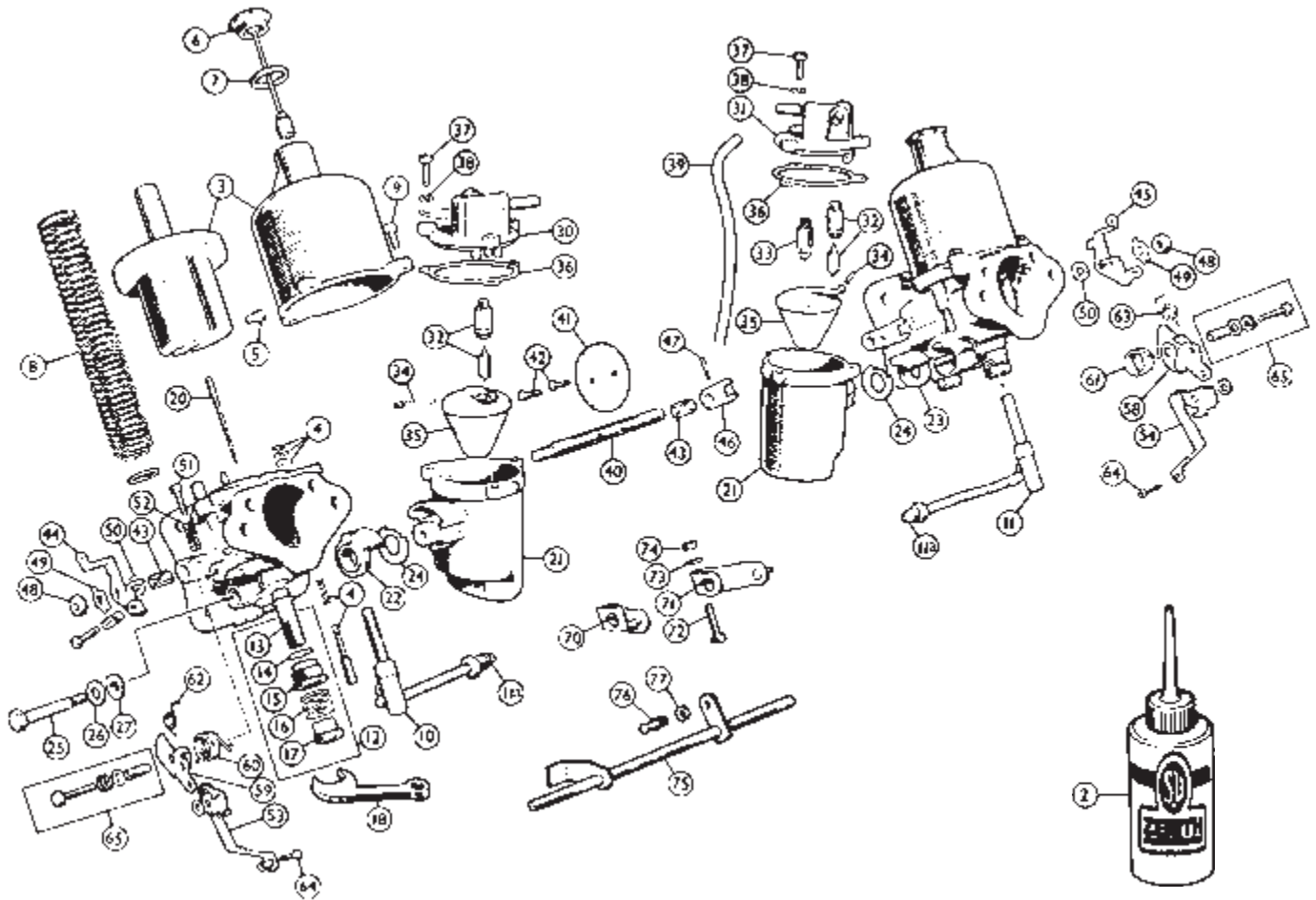
Carburetor Synchronizer

Indispensible aid to the proper balancing of multiple carburetors. Simple to use, easy to pack, it sure beats the old-fashioned and less than accurate method of "listening to the hiss" through a length of rubber tube!

386-200



HS6 Type Carburetors BJ7



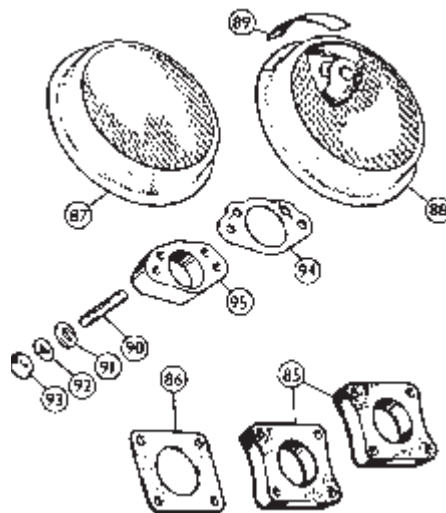
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HS6 Type Carburetors BJ7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	370-888		CARBURETOR SET ✱	(AUC981)	1
2	220-225		DASHPOT OIL, 125 ml. ✱		A/R
	375-578†		MASTER REBUILD KIT , for two carbs. ✱		1
	375-318*		REBUILD KIT, for two carbs.		1
	698-098†*		GASKET KIT, for one carb.		2
3	371-600	NA	CHAMBER & PISTON ASSEMBLY		2
4	372-630		PIN & SPRING ASSEMBLY		2
5	370-180		SCREW, needle locking		2
6	370-860		CAP & DAMPER ASSEMBLY, brass		2
	378-300		CAP & DAMPER ASSEMBLY, plastic		2
7	370-650†*		WASHER, fiber		2
8	021-094		SPRING, piston return, green		2
9	370-290		SCREW, chamber to body		6
10	378-460†*		JET ASSEMBLY, front carb		1
11	378-450†*		JET ASSEMBLY, rear carb.		1
11a	378-400		SEAL to float bowls		2
12	372-265		JET BEARING ASSEMBLY, (incl. one ea. ill. nos. 13 to 17)		2
13	372-265		BEARING, for jet		2
14	372-270†*		WASHER		2
15	371-650		NUT, jet locking		2
16	370-210		SPRING, jet adjuster		2
17	372-280		NUT, jet adjusting		2
18	386-400		WRENCH, jet adjusting, 5/16" W	original carbs	1
	386-401		WRENCH, jet adjusting, 17mm	new replacement carbs.	1
20	021-084		NEEDLE, jet, rich (RD)		2
	021-086		NEEDLE, jet, std. (BC)		2
	854-251		NEEDLE, jet, lean (TZ)		2
21	371-730		CHAMBER, float		2
22	372-680		ADAPTOR, front carb.		1
23	372-670		ADAPTOR, rear carb.		1
24	372-290*		WASHER, adaptor		2
25	372-760		BOLT, chamber to body		2
26	372-770*		WASHER, plain		2
27	378-070*		WASHER, rubber		2
30	372-720	NA	LID & FLOAT ASS'Y, front		1
31	378-420		LID & FLOAT ASS'Y, rear ✱		1
32	371-060†		NEEDLE & SEAT, Viton tip		2
	373-626*		NEEDLE & SEAT, Viton tip, aftermarket		2
33	386-390		GROSE-JET, superior replacement		2
34	370-060*		PIN		2
35	378-470		FLOAT (as illustrated, with metal hinge tab)		2
	378-471**		SHIM, .015"		A/R
**Older SU replacement floats have moulded bosses for the pin. To use these and obtain the correct 1/16"-3/16" gap between the float and lid, shim(s) may be required under the needle & seat assembly.					
36	378-360†*		GASKET, float chamber lid		2
37	370-290		SCREW, float chamber lid		6
38	324-010		WASHER, locking		6
39		NA	OVERFLOW PIPE, front & rear carbs.		2
40	372-520†		SHAFT, throttle, std.		2
	372-530		SHAFT, throttle, oversize		2
41	378-220†		DISC, throttle		2
42	370-090†		SCREW		4
43	372-545†		BUSH, throttle shaft		4
44	372-800	NA	LEVER, throttle return, front carb.		1
45	372-790	NA	LEVER, throttle return, rear carb.		1
46	372-850	NA	LEVER, lost motion, front & rear carbs.		2
47	370-190		PIN, tapered		2
48	365-630		NUT, for lever, front & rear carbs.		2
49	373-695		WASHER, tab		2
50	372-820		WASHER, brass		2
51	372-830		SCREW, throttle stop		4
52	370-330		SPRING		4
53	372-870	NA	PICK-UP LEVER & LINK ASSEMBLY, front carb., (original)		1
	372-865		PICK-UP LEVER & LINK ASSEMBLY, front carb., (replacement)		1
54	372-890	NA	PICK-UP LEVER & LINK ASSEMBLY, rear carb., (original)		1
	372-885		PICK-UP LEVER & LINK ASSEMBLY, rear carb., (replacement)		1
58	372-900	NA	LEVER, cam, front carb.		1
59	373-400		LEVER, cam, rear carb.		1
60	372-910		SPRING, for pick-up lever, front carb.		1
61	372-920		SPRING, for pick-up lever, rear carb.		1
62	372-930		SPRING, for cam lever, front carb.		1
63	372-940		SPRING, for cam lever, rear carb.		1
64	372-950		SCREW, self-tapping		2
65	373-410		PIVOT BOLT ASSEMBLY		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
70	371-860		LEVER, lost motion pick-up, front carb.		1
71	371-850		LEVER, lost motion pick-up, rear carb.		1
72	372-170		BOLT		2
73	373-210		WASHER, plain		2
74	311-030		NUT		2
75		NA	SHAFT, carb. coupling		1
76		NA	BALL END		1
77	365-730		WASHER, locking		1



85	696-060		INSULATING BLOCK		4
86	696-010†*		GASKET, carb. mounting		2
87	806-016		AIR CLEANER, front		1
88	806-002		AIR CLEANER, rear, with breather fitting		1
89	215-691		DECAL, air cleaners  MORE INFO ONLINE Coopers		2
Correct water transfer decal in exactly proper colors.					
90		NA	STUD, front air cleaner to carb.		2
		NA	STUD, rear air cleaner to carb.		2
91	365-720		WASHER, plain		4
92	365-730		WASHER, locking		4
93	310-140		NUT		4
94	696-020†*		GASKET, air cleaner to carb.		2
95		NA	SPACER, rear air cleaner to carb.		1

†*Note: Master Rebuild Kits include items marked †.
Rebuild Kits include items marked *.

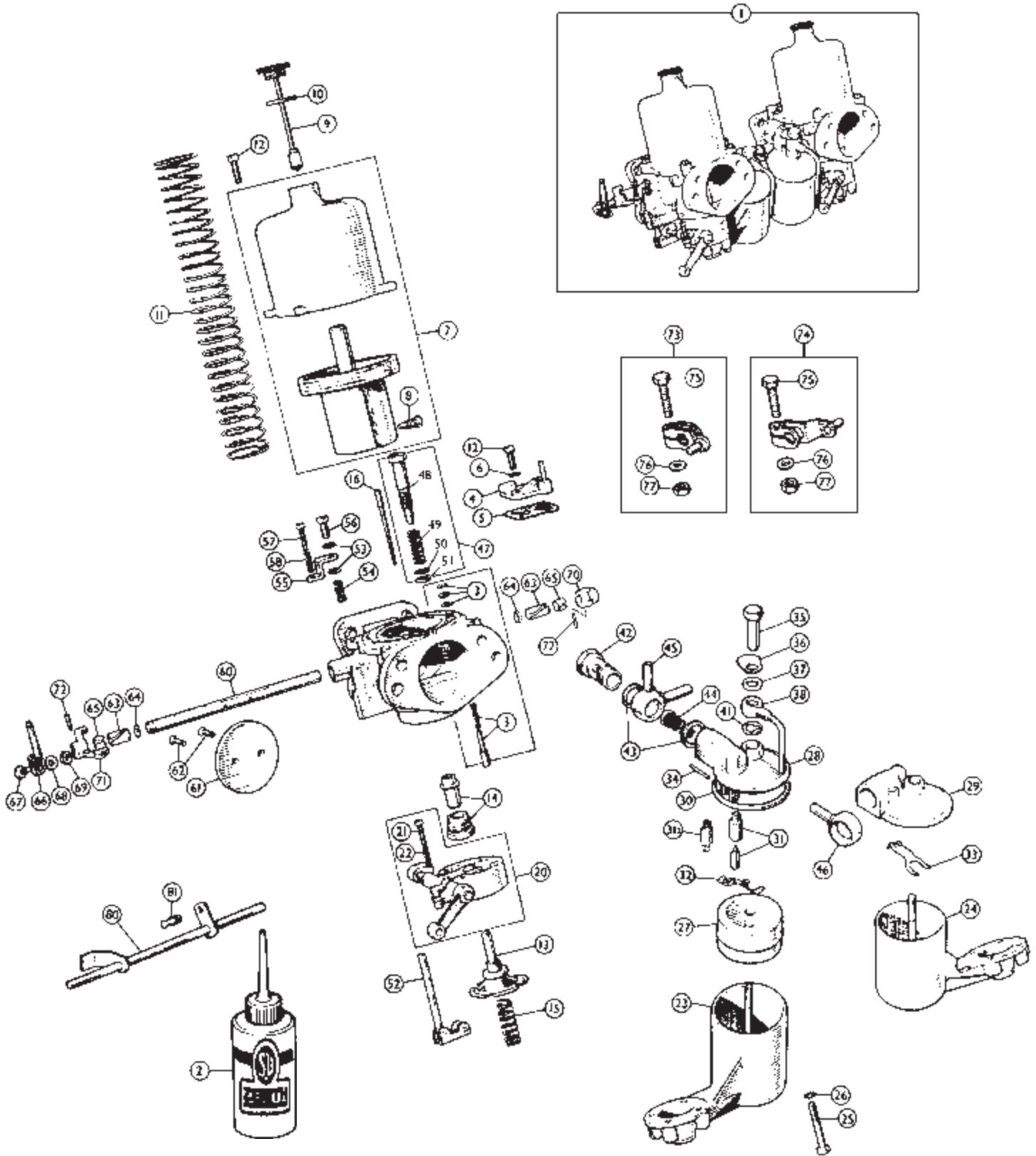


Throttle Shaft Bush Reamer

This special reamer is designed to open up worn 5/16" brass throttle shaft bushings to accept our .010" oversize throttle shafts. **386-385**

SU rebuild DVD, SU tools and manuals are listed in the color pages at the front of this catalog.

HD8 Type Carburetors BJ8



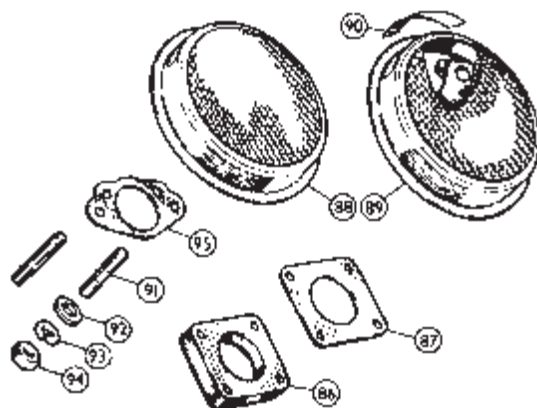
Carburetor sets are new production genuine S.U. carburetors produced in the U.K. from a combination of new and original tooling. There's nothing like a brand new set of carburetors to improve the way your car looks and runs. After decades of abuse, carbs simply cannot be rebuilt to look or perform as well as new ones.

"Master Rebuild Kits" are produced exclusively by S.U., and contain only genuine S.U. components. These kits include all parts which are normally replaced during a rebuild, and then some, but do not include metering needles. Comprehensive well-illustrated rebuild and tuning instructions are included with each kit.

HD8 Type Carburetors BJ8

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	370-898		CARBURETOR SET ⚠ (AUD124)		1
2	220-225		DASH POT OIL, 125 ml. ⚠		A/R
	375-598†		MASTER REBUILD KIT , for two carbs ⚠		1
	375-328*		REBUILD KIT, for two carbs ⚠		1
	698-088		GASKET KIT, for two carbs		1
3	373-000		PIN & SPRING ASSEMBLY		2
4	NA		ADAPTOR, vacuum advance		1
5	378-140†*		GASKET, for adaptor		1
6	324-110		WASHER, shakeproof		2
7	NA		CHAMBER & PISTON ASSEMBLY		2
8	370-180		SCREW, needle locking		2
9	021-093		CAP & DAMPER (SU replacement - does not use washer)		2
10	370-650†*		WASHER, fiber orig. dampers only		2
11	373-070		SPRING, piston return, red & green		2
12	370-290		SCREW		10
13	378-330†*		JET ASSEMBLY, 0.125		2
14	031-998		JET BEARING KIT		2
15	031-994		SPRING, jet return		2
16	021-089		NEEDLE, jet, rich (UN)		2
	021-087*		NEEDLE, jet, std. (UH)		2
	374-350		NEEDLE, jet, lean (UL)		2
20	373-090	NA	HOUSING ASSEMBLY, jet		2
21	372-830		SCREW, jet adjusting		2
22	370-330		SPRING		2
23	373-120	NA	CHAMBER, float, front		1
24	373-110	NA	CHAMBER, float, rear		1
25	373-330		BOLT, chamber to body		8
26	324-110		WASHER, shakeproof		8
27	370-010		FLOAT, orig. type, brass		2
	370-015		FLOAT, Nitrophyl replacement MORE INFO ONLINE		2
28	375-068		LID, float chamber, front	} include items no. 30, 31, 33, 34	1
29	375-058		LID, float chamber, rear		1
30	294-900†*		GASKET, float chamber lid		2
31	371-055		NEEDLE & SEAT ASS'Y., "Viton" tip		2
31a	386-390		GROSE-JET, superior replacement		2
32	370-170		LEVER, hinged for original lid		2
33	371-030		LEVER, hinged for replacement lid		2
34	370-060		PIN		2
35	370-150		CAP NUT		2
36	408-495		TAG, carb. identification		2
37	370-130†*		WASHER, aluminum		2
38	451-250		BANJO VENT & DRAIN PIPE cut pipe to fit		2
41	370-160†*		WASHER, fiber		2
42	370-350		BOLT, banjo		2
43	370-650†*		WASHER, fiber		4
44	370-270		FILTER & SPRING		2
45	370-175		BANJO UNION, front, double, brass (as orig.)		1
46	370-185		BANJO UNION, rear, single, brass (as orig.)		1
	370-186		BANJO UNION, rear, single, steel replacement		1
47	373-050		SLOW RUNNING VALVE SCREW KIT		2
48	NA		SCREW, slow running		2
49	031-997		SPRING		2
50	373-060†*		WASHER, cupped		2
51	378-150†*		WASHER, rubber		2
52	NA		CAM SHOE & ROD ASSEMBLY		2
53	324-110		WASHER, shakeproof		4
54	NA		SPRING, for rod		2
55	NA		PLATE, top		2
56	NA		SCREW, plate retaining		2
57	372-830		SCREW, stop adjusting		2
58	370-330		SPRING		2
60	011-187†		SHAFT, throttle, std.		2
	011-188		SHAFT, throttle, oversize		2
61	373-190†		DISC, throttle		2
62	370-090†		SCREW		4
63	373-025†		BUSH, throttle shaft		4
64	NA		RING, inner		4
65	NA		RING, outer		4
66	NA		LEVER, throttle, front & rear carbs.		2
67	372-170		BOLT		2
68	373-210		WASHER, plain		2
69	311-030		NUT		6
70	372-850	NA	LEVER, lost motion		2
71	373-200	NA	STOP, throttle		2
72	370-190†		PIN, tapered		4
73	371-860		COUPLING, with pin, front		1
74	371-850		COUPLING, with pin, rear		1
75	372-170		BOLT		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
76	373-210		WASHER, plain		4
77	311-030		NUT		4
80	021-925		SHAFT ASSEMBLY, carb. coupling		1
81	NA		BALL END		1

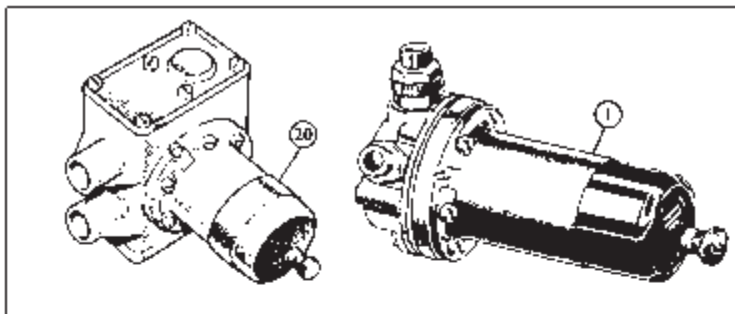
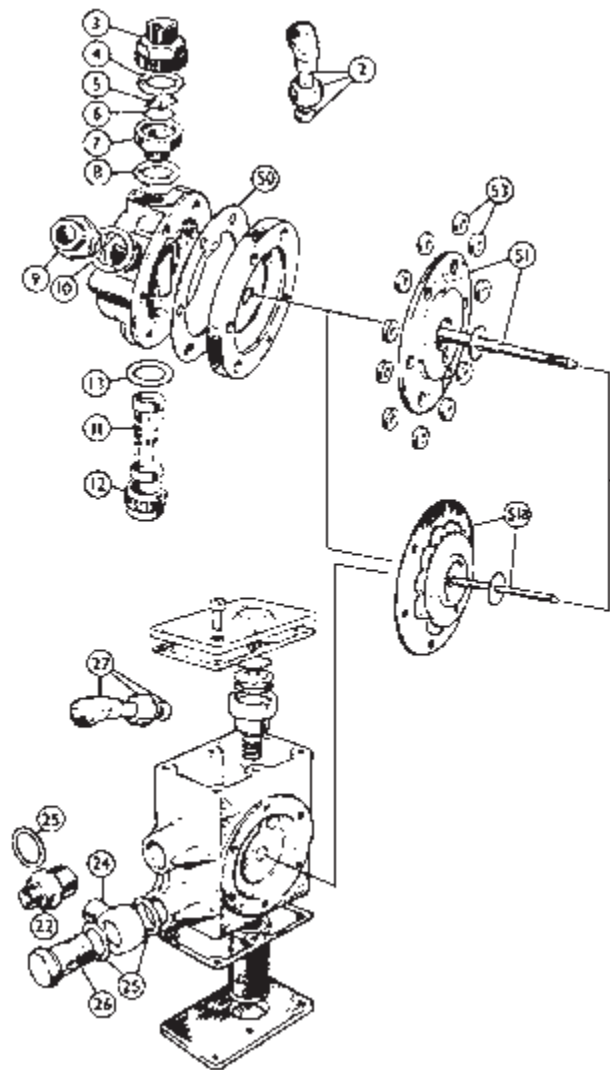


86	696-070		INSULATING BLOCK, heat shield to manifold		2
87	529-120†*		GASKET, heat shield to carburetor		4
88	806-017		AIR CLEANER, front		1
89	806-005		AIR CLEANER, rear		1
90	215-691		DECAL, air cleaners MORE INFO ONLINE Coopers		2
			Correct water transfer decal in exactly proper colors.		
91	NA		STUD		4
92	365-720		WASHER, plain		4
93	365-730		WASHER, locking		4
94	310-140		NUT		4
95	696-030		GASKET, air cleaner to carb. (stock type)		2
	053-269		GASKET, air cleaner to carb. (0.15" cork for better sealing)		2

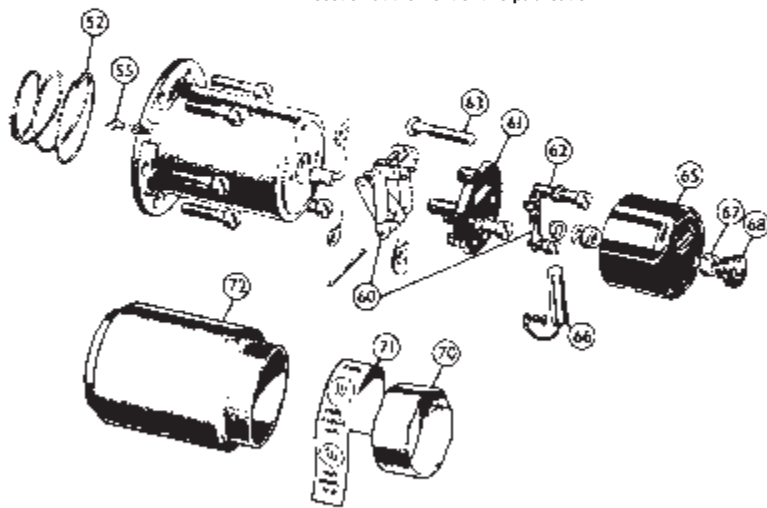
†*Note: Master Rebuild Kits include items marked †.
Rebuild Kits include items marked *.

SU rebuild DVD, SU tools and manuals are listed in the color pages at the front of this catalog.

Fuel Pumps BN1 to early BJ8



Solid-state genuine S.U. pumps are listed in the color section at the front of this publication.



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Pump Assemblies and Valve Housing: BN1, BN2; BN4 to C.E.60412

1	377-042		FUEL PUMP, new SU		1
			Note: while these pumps are essentially original in style, some internal parts differ. These new pumps are not polarity sensitive, and work with positive or negative ground.		
			NA REPAIR KIT, fuel pump		1
2	375-038		ELBOW ASSEMBLY.		1
3	NA		UNION, outlet		1
4	375-035		WASHER, outlet union		1
5	NA		CLIP		1
6	NA		DISC, valve		2
7	NA		VALVE CAGE, outlet	original pumps	1
	NA		VALVE CAGE, outlet	replacement pumps	1
8	NA		WASHER, valve cage		1
9	*		UNION, inlet		1
10	375-025		WASHER, inlet union		1
11	377-090		FILTER		1
12	NA		PLUG, filter		1
13	NA		WASHER, plug		1

Pump Assemblies and Valve Housing: BN4 from C.E. 60413 BN6, BN7, BT7, BJ7; BJ8 to (c)28224

20	377-085		FUEL PUMP, new SU square body		1
22	*	NA	UNION, inlet & outlet	BN4 from C.E.60413	2
	*	NA	UNION, inlet & outlet	BN6, BN7, BT7 to (c)17351	2
24	378-120		UNION, banjo, inlet & outlet	} BT7 from (c)17352, BJ7, BJ8 to 28224	2
25	370-650		WASHER, union		4
26	370-350		BOLT, banjo union		2
27	375-038		ELBOW ASSEMBLY		1

* Suggest using 376-108 Hose & Fitting Kit - see RH column of this page.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Pump Body					
50	377-100		GASKET	original pumps	2
		NA	GASKET	replacement pumps	1
51	376-995*		DIAPHRAGM, 2-3/8" stem, flat cen.	BN1, BN2 (orig. pumps*)	1
51a	377-130*		DIAPHRAGM, 2-3/8" stem, step cen.	BN1, BN2 (repl. pumps*)	1
	377-140		DIAPHRAGM, 3" stem	square body pump #20	1
* Original pumps had a 2BA (.187" dia.) ground screw #55. Replacement pumps used a 4BA (.137" dia.) screw. Note the different diaphragm center washer configurations.					
52	NA		SPRING		1
53	NA		ROLLER		11
55	NA		SCREW, grounding, 2BA	original pumps	1
		NA	SCREW, grounding, 4BA	replacement pumps	1
	377-070		CONTACT POINTS, single	BN1, BN2, BN4 to C.E.60412	1
60	377-080		CONTACT POINTS, double	BN4 from C.E.60413 - BJ8	1
61	377-150		PEDESTAL		1
62	NA		SCREW, pedestal to housing		2
63	NA		SCREW, terminal		1
65	377-115		CAP, flat	original pumps	1
	377-120		CAP, stepped	} replacement pumps	1
66	377-135		DIODE (replaces condenser)		1
67	NA		NUT		1
68	377-105		KNOB, terminal		1
70	NA		SLEEVE	later style	1
71	408-445		SEALING TAPE	printed with 'SU' logos	1
72	282-015		COVER, rubber	earlier style	1



Hose & Fitting Kit

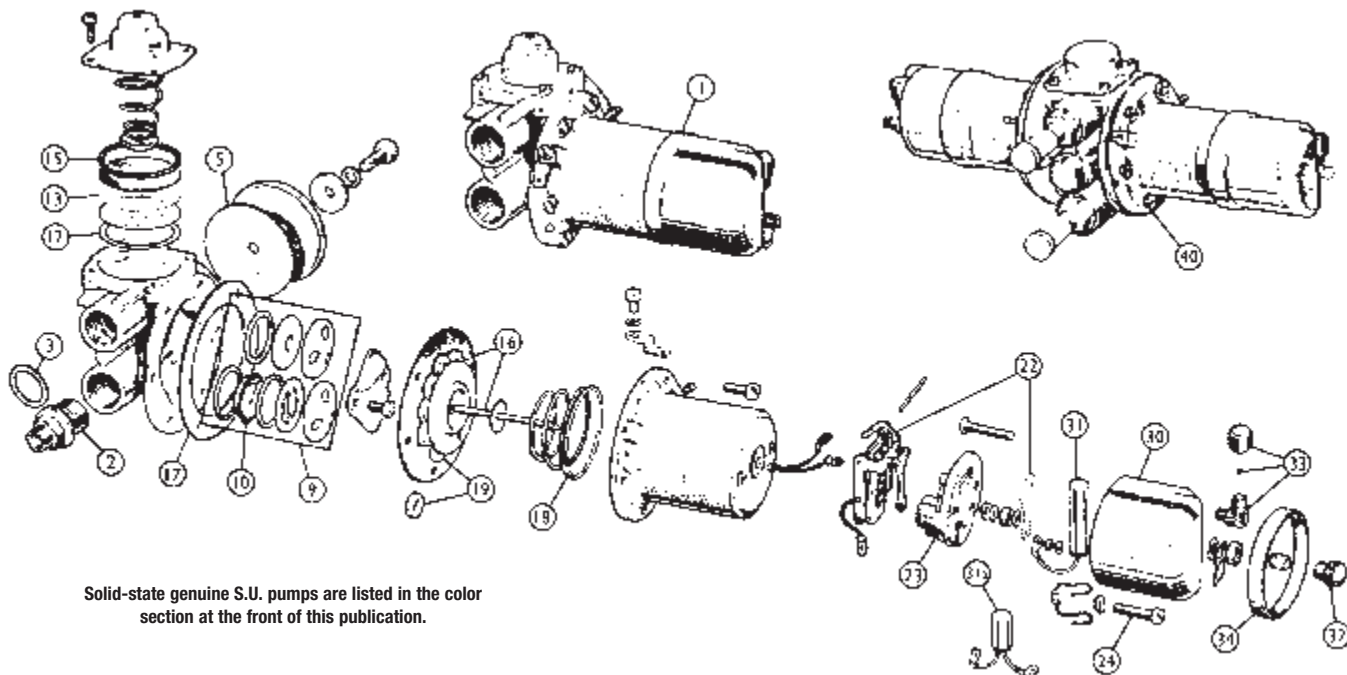
Here's the way to re-convert a car to use the stock banjo type SU fuel pump after the original steel lines have been cut, thereby losing the threaded end fittings needed to fasten to the original banjo fittings. Supplied with ethanol-proof hose. **376-109**

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Fuel Pump late BJ8; Pump Mountings



Solid-state genuine S.U. pumps are listed in the color section at the front of this publication.

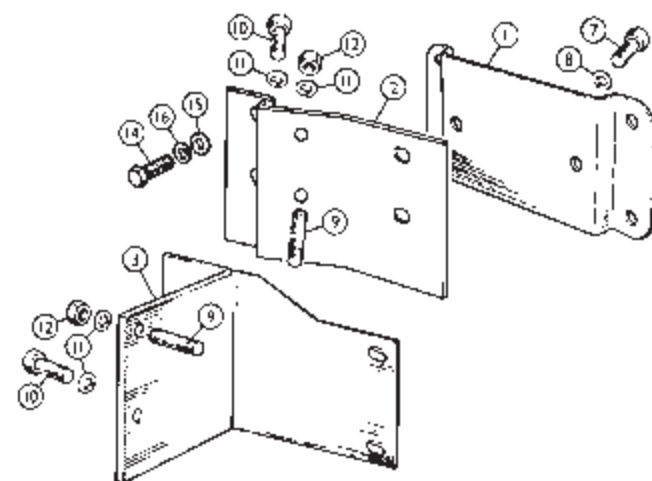
No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Fuel Pump, BJ8 from (c)28225

1	377-161		FUEL PUMP, new SU		1
These new pumps are not polarity sensitive, and work with positive or negative ground.					
2	NA		UNION, inlet & outlet		2
(suggest 376-108 Hose & Fitting Kit - see bottom of page 34)					
3	370-650		WASHER, union, fiber	original & current pumps	2
	370-655		"O" RING, union	some previous SU replacement pumps	2
5	NA		GASKET, side cover		1
9	NA		VALVE REPAIR KIT,		1
10	377-190		FILTER		1
12	NA		GASKET, plate		1
13	NA		DIAPHRAGM, nylon	} original pumps	1
15	NA		RING, sealing		1
	NA		DIAPHRAGM, nylon	} replacement pumps	1
	NA		RING, sealing		1
16	377-130		DIAPHRAGM, 2 3/8" stem		1
17	377-155		GASKET, diaphragm		1
18	NA		SPRING		1
19	NA		ROLLER	original pumps	11
22	377-080		POINTS, fuel pump		1
23	377-150		PEDESTAL		1
24	NA		SCREW, pedestal to housing		2
30	377-170		CAP		1
31	377-135		DIODE (replaces condenser)		1
31a	377-135		DIODE, positive ground	} fitted to some previous replacement pumps	1
	377-145		DIODE, negative ground		1
32	377-105		KNOB, terminal		1
33	NA		VENT VALVE KIT		1
34	NA		RING, sealing		1

Competition Pumps

40	377-036		FUEL PUMP, new SU	rated at 30 gal. per min.	1
These new pumps are not polarity sensitive, and work with positive or negative ground.					
	377-350		BRACKET, mounting		2
	377-360		SLEEVE, rubber		2



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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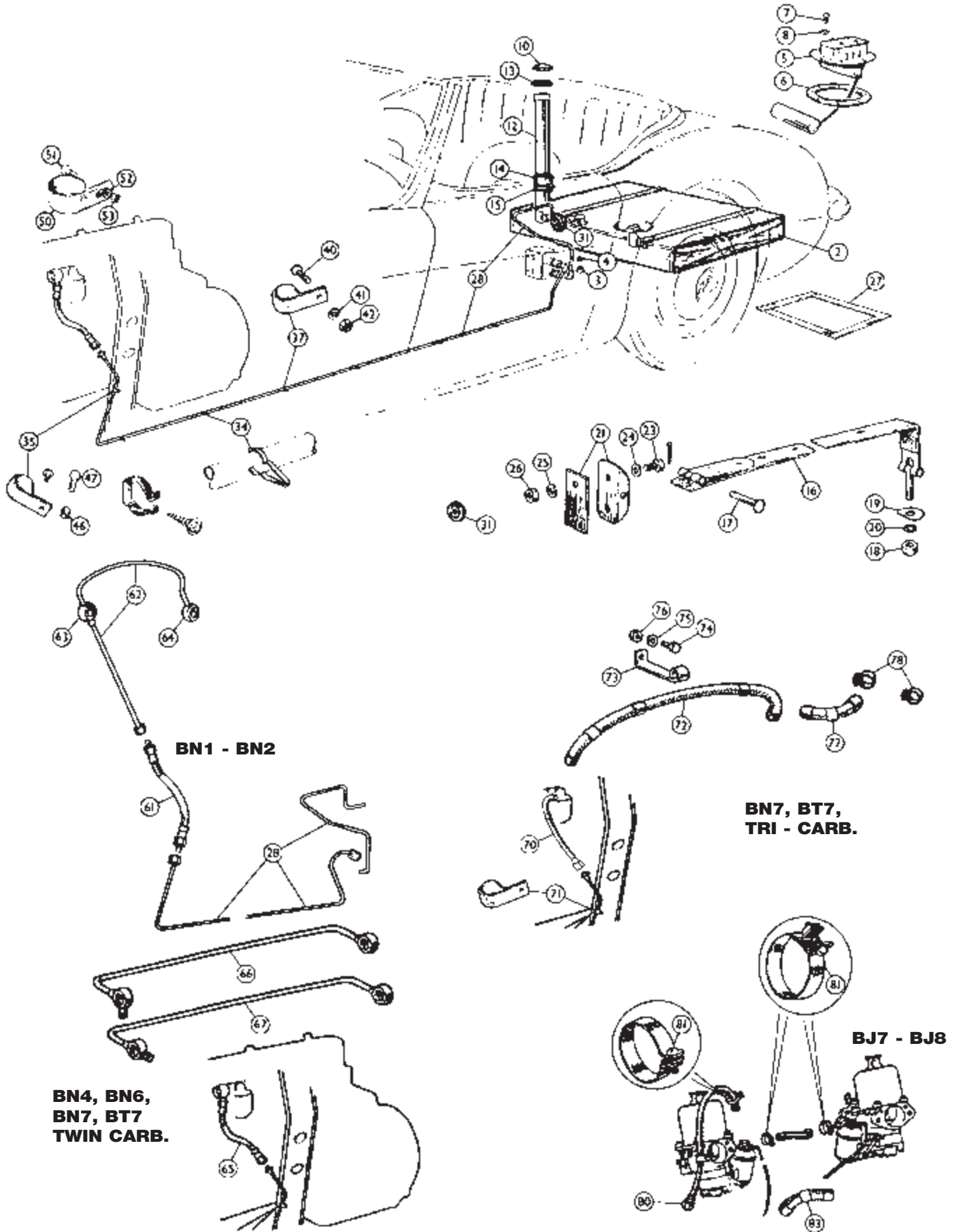
Pump Mountings: All Models

	320-180		BOLT, pump to body	} BN1, BN2	2	
	324-020		WASHER, locking		2	
1	377-240		BRACKET, pump mounting	} BN4 to C.E.60412 (round body pump)	1	
2	377-250	NA	BRACKET, pump mounting (square body pump)		} BN4 from C.E.60413 & BT7 to (c)17351 (BN6 & BN7 did not use a bracket)	1
3	377-260		BRACKET, pump mounting (round body pump)	} BT7 from (c)17352, BJ7, BJ8		1
7	322-170		BOLT, pump to bracket			} BN4 to C.E.60412 (round body pump)
8	365-730		WASHER, locking	2		
9	NA		STUD, pump mounting	} BN4 from C.E.60413, BN6, BN7, BT7, BJ7, BJ8 (square body pump)	2	
10	320-360		BOLT, alternative to stud		2	
11	365-730		WASHER, locking		2	
12	310-140		NUT		2	
14	322-170		BOLT, bracket to body	} BN4 thru BJ8	4	
15	324-590		WASHER, plain		4	
16	324-020		WASHER, locking		4	

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MOSS

Fuel Tanks, Senders and Lines



Fuel Tanks, Senders and Lines

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Fuel Tank; Supply Lines to Engine Bay					
2	849-070		FUEL TANK, steel	} BN1, BN2	1
	849-075		FUEL TANK, aluminum		1
	NA		FUEL TANK	BN4 to C.E. 68959	1
	021-800		FUEL TANK, steel	} BN4 from C.E. 68960 thru BJ8	1
	021-825		FUEL TANK, aluminum		1
3	328-280		DRAIN PLUG	} original tanks	1
4	324-626		WASHER, copper		1
5	021-570		SENDING UNIT, fuel tank	{ BN1, BN2, BN4, BN6, BN7, BT7, BJ7	1
	021-571		SENDING UNIT, fuel tank	BJ8	1
6	293-415		GASKET, sending unit to tank, cork (original type)		1
	293-401		GASKET SET, ethanol proof (mounting & cover gaskets)		1
7	323-030		SCREW		6
8	725-040		WASHER, copper		6
10	834-860		FUEL FILLER CAP	BN1, BN2	1
	202-750		FUEL FILLER CAP	} BN4 thru BJ8	1
	202-760		FUEL FILLER CAP, locking		1
12	021-899		FILLER NECK, fuel tank		1
13	280-165		GROMMET, filler neck		1
14	282-620		HOSE, filler neck to tank		1
15	377-380		CLIP, hose	2	
	021-898	NA	STRAP, tank to body	} use late strap & nuts BN1, BN2	1
	021-919		CLEVIS PIN, for straps		2
	311-140		NUT, for T bolts on straps		4
16	851-310		STRAP, tank to body	} BN4 thru BJ8	2
17	021-919		CLEVIS PIN, for straps		2
18	848-540		NUT, for T bolts on straps		4
19	315-033		"D" WASHER, for "T" bolts		2
20	365-730		WASHER, locking		2
21	021-868		BRACKET & PLATE	} BN7, BT7, BJ7, BJ8	2
23	322-645		BOLT		4
24	324-590		WASHER, plain		4
25	324-020		WASHER, locking		4
26	310-760		NUT		4
27	021-869		SEALING RUBBER		BN1, BN2
	021-806		SEALING RUBBER	BN4 thru BJ8	1
28	021-936*		PIPE SET (see note below*)	BN1, BN2	1
	021-897*		PIPE SET (see note below*)	BN4 thru BT7 to (c)17351	1
	021-896*		PIPE SET (see note below*)	BT7 from (c)17352, BJ7, BJ8	1
*Note: These Pipe Sets include metal pipes from tank to pump, and from pump to front hose. Pipes are supplied coiled, and must be bent to correct configuration.					
31	281-900	NA	GROMMET	BN1, BN2	1
	240-515		GROMMET	BN4 to C.E.22593	1
	240-515		GROMMET	{ BN4 from C.E.22594, BN6, BN7, BT7, BJ7, BJ8	1
34	582-925		CLIP, pipe to chassis		7
35	181-550		CLIP, pipe to bonnet support	BN4 thru BT7 to (c)17351	1
37	181-550		CLIP, pipe to chassis	} BN7 from (c)17547, BT7 from (c)17352, BJ7, BJ8	9
40	323-005		SCREW, heelboard clip		1
41	324-010		WASHER, locking		2
42	310-040		NUT		2
46	373-960	NA	SPACER, for wheelarch clip		1
47	373-960		SCREW, wheelarch clip	1	
50	326-425		CLIP, hose to bonnet support	} BJ8	1
51	323-455		SCREW, for clip		1
52	324-010		WASHER, locking		1
53	310-040		NUT		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Fuel Lines in Engine Bay BN1, BN2					
61	021-710		HOSE		1
62	021-918	NA	PIPE ASSEMBLY, carb. to carb.		1
63	370-085		BANJO FITTING, 2 inlet	} must be brazed to pipes	1
64	370-125		BANJO FITTING, 1 inlet		1

BN4, BN6, BN7, BT7 (Twin Carburetors)

65	021-712	NA	HOSE	BN4 to C.E.58726	1
	021-713		HOSE	{ BN4 from C.E.58727, BN6, BN7 & BT7 to (c)13750	1
66	021-867	NA	PIPE ASSEMBLY, carb. to carb.	BN4 to C.E.48862	1
67	021-874		PIPE ASSEMBLY, carb. to carb.	{ BN4 from C.E.48863, BN6, BN7 & BT7 to (e) 29D-H26212	1

BN7, BT7 (Triple Carburetors)

70	376-815	NA	HOSE (approx. 7" long)		1
71	181-550		"P" CLIP, pipe to front carb.		5
72	376-840		PIPE, front to center carb.		1
73	021-873	NA	BRACKET, pipe support	} BN7 & BT7 from (e) 29E-H929	1
74	322-645		BOLT		1
75	324-020		WASHER, locking		1
76	310-760		NUT		1
77	376-870		HOSE, center to rear carb.		1
78	326-325	NA	CLIP, hose (orig. type)		5
	117-015		CLIP, hose (replacement)		5

BJ7, BJ8

80	376-820	NA	HOSE	BJ7	1
	376-830		HOSE	BJ8	1
81	326-325	NA	CLIP, hose to front carb.	(original type)	3
	117-015		CLIP, hose to front carb.	(replacement)	3
83	376-870		HOSE, carb. to carb.		1

Ethanol Resistant Fuel Hose



Gates "Barricade" hose is the lowest permeation multi-fuel compatible hose on the market. Rated for 50 psi at -40 to 257 degrees F, and compatible with all gasoline blends. Sold per inch.

1/4" ID hose 379-214 per inch
5/16" ID hose 434-451 per inch

Fuel Tank Products

We recommend using these three products in conjunction with each other for the best possible results, when you remove your tank for cleaning and slushing.

Bio-Degradable Fuel Tank Cleaner

This is an industrial strength gas tank cleaner that allows you to clean out your car's gas tank yourself. We recommend using this cleaner in conjunction with our Etching Liquid when you are planning to seal a tank.

1 gallon plastic jug. **220-620**



Fuel Tank Etching Liquid

Use this etcher as a prep to our slushing compound to give maximum adhesion of the sealer. Our tank cleaner should be used first to remove oils or grime.

16 oz. bottle. **220-630**

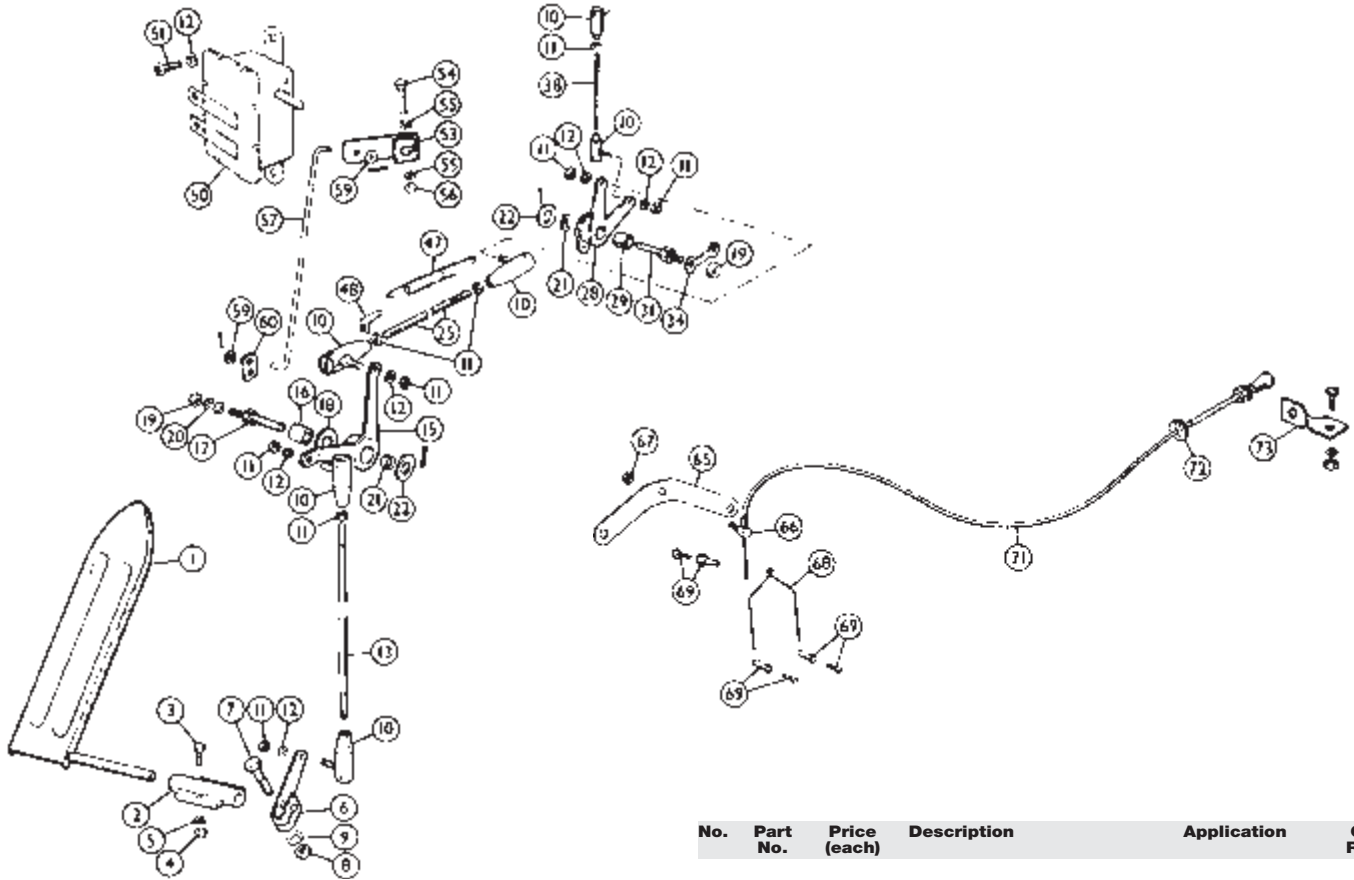


Fuel Tank Slushing Compound

This is what the factory should have used! This amazing fluid puts a protective film on the entire inside surface of your fuel tank to prevent rust and eventual fuel line blockage. Save yourself from having to buy an expensive replacement tank later on. Tanks should be cleaned with 220-620, then etched with 220-630 first. This slushing compound is specially formulated to resist alcohol, now a very common fuel component. Quart can. **220-450**



Engine Controls BN1, BN2 (LHD)



No.	Part No.	Price (each)	Description	Application	Qty. Req.	
Accelerator BN1, BN2 (LHD)						
1	372-365		ACCELERATOR PEDAL & SHAFT		1	
2	021-888		BRACKET, for shaft		1	
3	NA		SCREW		3	
4	310-040		NUT		4	
5	324-010		WASHER, locking		3	
6	021-695		LEVER, pedal shaft		1	
7	322-247		BOLT		1	
8	310-760		NUT		1	
9	324-590		WASHER, plain		1	
10	021-892	NA	BALL JOINT, for rod, B.A. thread	BN1 to C.E.223383	6	
	372-015		BALL JOINT, for rod, U.N.F. thread, original type	} BN1 from C.E.223384, BN2	6	
	NA		BALL JOINT, for rod, U.N.F. thread, plastic, (alt.)		6	
11	311-030		NUT, 2 B.A. thread	BN1 to C.E.223383	9	
	310-040		NUT, U.N.F. thread	BN1 from C.E.223384, BN2	9	
12	324-010		WASHER, locking		11	
13	NA		CONTROL ROD, pedal shaft lever to relay lever, B.A. thread	} BN1 to C.148527	1	
	NA		CONTROL ROD, pedal shaft lever to relay lever, B.A. thread		} BN1 C.148528 to C.E.223383	1
	NA		CONTROL ROD, pedal shaft lever to relay lever, U.N.F. thread			} BN1 from C.E.223384, BN2
15	NA		BELLCRANK LEVER, accelerator relay		1	
16	NA		BUSH		1	
17	728-005		FULCRUM PIN (threads into stock exhaust manifold.) If a header is fitted, it must have a tab welded on to support the fulcrum pin; only then is nut no. 19 used.		2	
18	NA		WASHER		1	
19	311-220		NUT, B.S.F. thread (used only with aftermarket header)		2	
20	324-040		WASHER, locking		1	
21	724-050	NA	WASHER, double coil		2	
22	NA		WASHER, plain		2	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
25	NA		CONTROL ROD, relay lever to bellcrank lever, B.A. thread	} BN1 to C.E.223383	1
	NA		CONTROL ROD, relay lever to bellcrank lever, U.N.F. thread plastic, (alternative)		} BN1 from C.E.223384, BN2
28	NA		BELLCRANK LEVER, on heatshield		
29	NA		BUSH		1
31	728-005		FULCRUM PIN		1
	365-730		WASHER, locking		1
34	NA		TABWASHER		1
38	NA		CONTROL ROD, bellcrank lever to throttle shaft lever	} BN1 to C.E.223383	1
	NA		CONTROL ROD, bellcrank lever to throttle shaft lever		} BN1 from C.E.223384, BN2
47	NA		SPRING, accelerator return		
48	NA		BRACKET		1
50	141-050		THROTTLE SWITCH		1
51	323-005		SCREW, switch to bulkhead		2
53	NA		LEVER, overdrive rotary switch, top		1
54	NA		BOLT, lever to switch		1
55	NA		WASHER, plain		2
56	310-040		NUT		1
57	NA		LINK, throttle to switch		1
59	NA		WASHER, plain		2
60	NA		EYE, for link		1

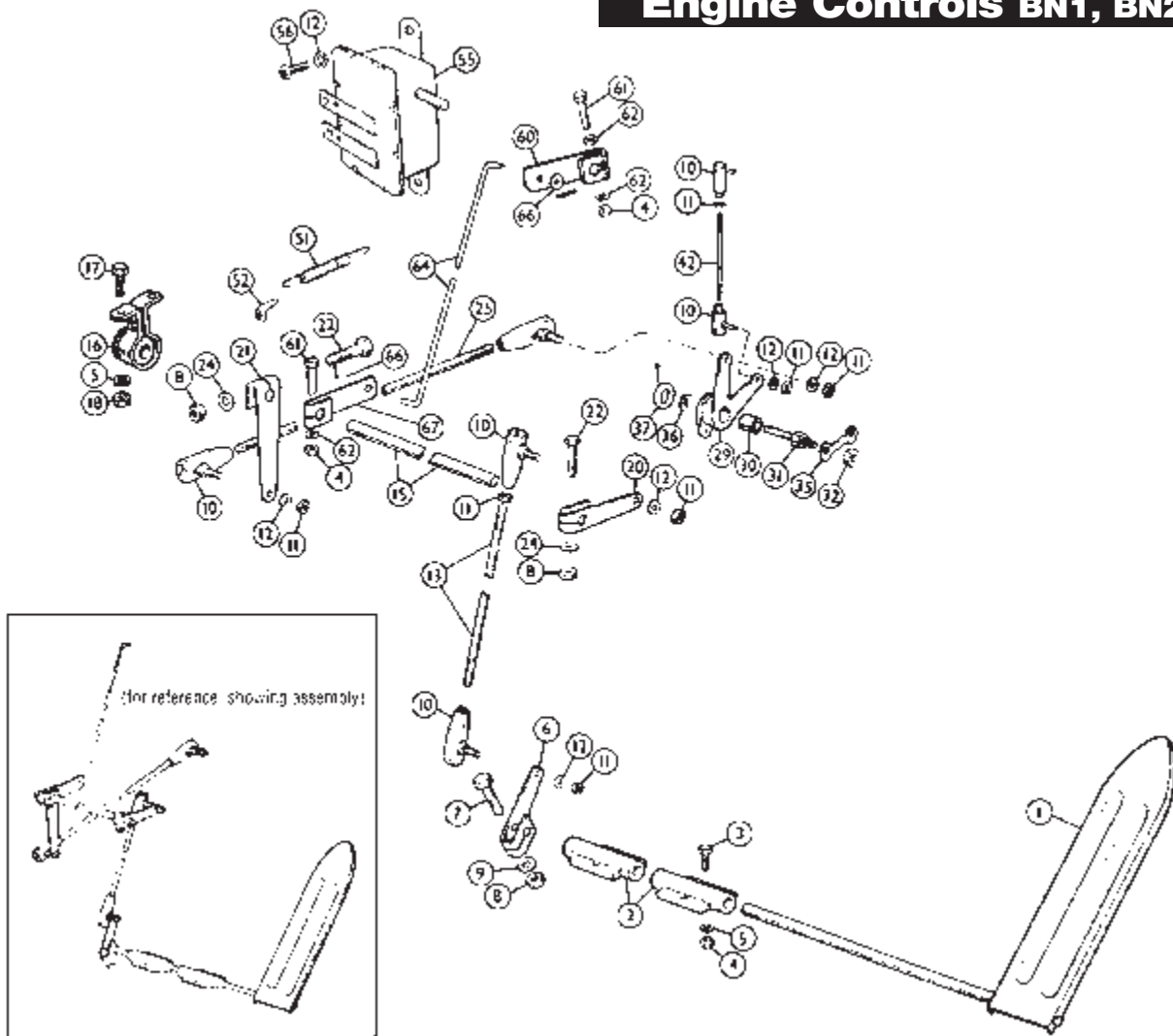
Choke Cable, BN1, BN2 (LHD and RHD)

65	378-025		BRACKET, choke cable abutment (not 100M)		1
66	378-560		PIN & NUT, abutment, for outer cable		1
67	311-610		LOCKNUT		1
68	378-010		STIRRUP, for connecting jet levers		1
69	378-648		TRUNNION & SCREW		3
71	734-100		CHOKE CABLE		1
72	682-130		GROMMET, choke cable		1
73	378-035		BRACKET, choke cable to parcel shelf		1

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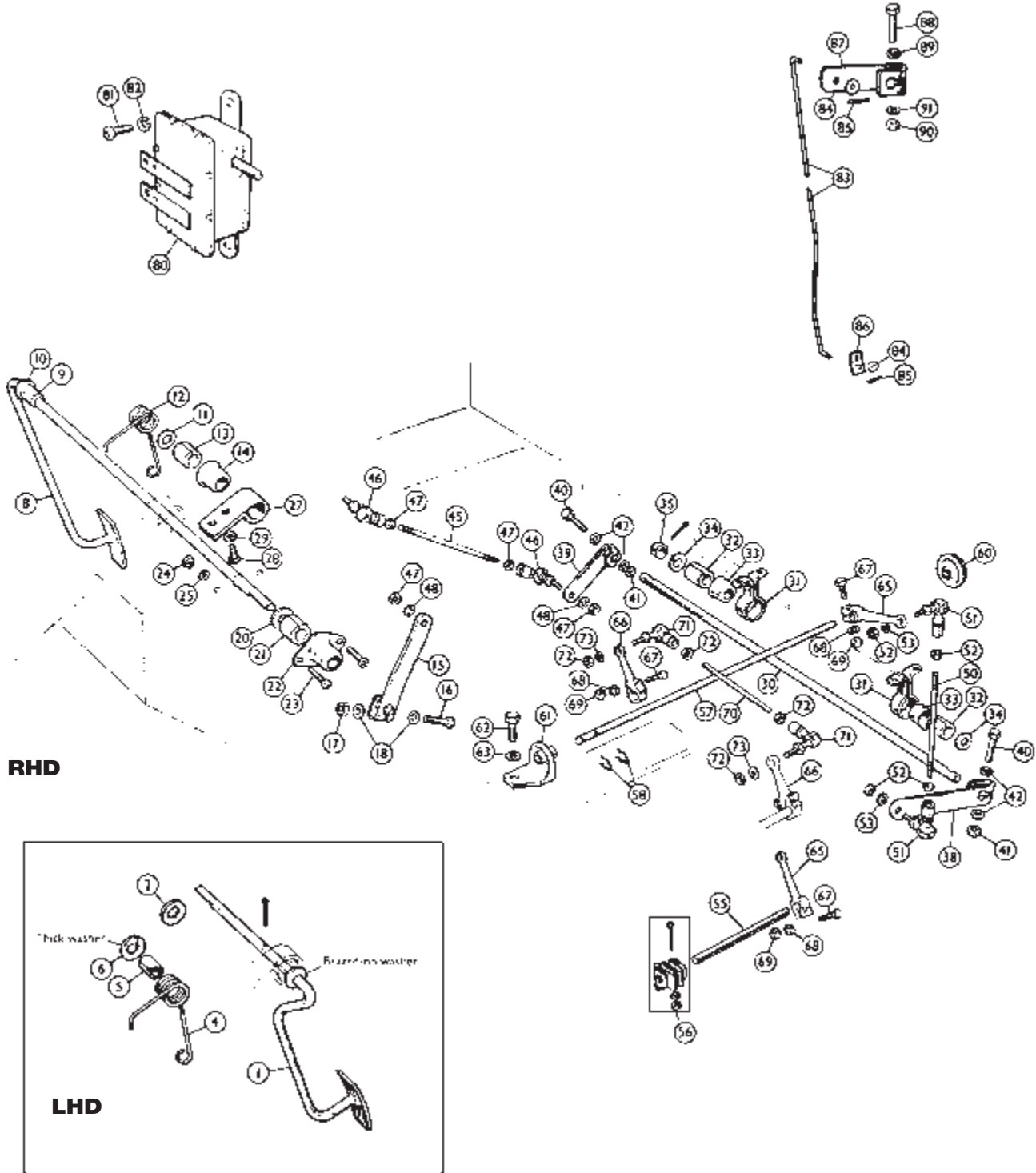
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No.	Part No.	Price (each)	Description	Application	Qty. Req.
Accelerator BN1, BN2 (RHD)					
1		NA	ACCELERATOR PEDAL & SHAFT BRACKET, for shaft		1
2	021-888		SCREW		2
3		NA	NUT		6
4	310-040		WASHER, locking		8
5	324-010		LEVER, pedal shaft		10
6	021-695		BOLT		1
7	322-247		NUT		1
8	310-760		WASHER, plain		3
9	324-590		BALL JOINT, for rod, B.A.	BN1 to C.E.223383	1
10	021-892	NA	BALL JOINT, for rod, U.N.F., original type	} BN1 from C.E.223384, BN2	6
	372-015	NA	BALL JOINT, for rod, U.N.F., plastic		6
11	311-030		NUT, 2B.A.	BN1 to C.E.223383	9
	310-040		NUT, U.N.F.	BN1 from C.E.223384, BN2	9
12	324-010		WASHER, locking		12
13		NA	CONTROL ROD, pedal shaft lever to relay lever, B.A. thread	} BN1 to C.148527	1
		NA	CONTROL ROD, pedal shaft lever to relay lever, B.A. thread		1
		NA	CONTROL ROD, pedal shaft lever to relay lever, U.N.F. thread		1
15		NA	RELAY ROD, accelerator	} BN1 from C.E.223384, BN2	1
16		NA	BEARING, for rod		2
17		NA	SCREW		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
18	310-040		NUT		4
20		NA	LEVER, relay rod, R/H		1
21		NA	LEVER, relay rod, L/H		1
22		NA	BOLT		2
24	324-020		WASHER, locking		2
25		NA	CONTROL ROD, relay lever to bellcrank lever, B.A.	} BN1 to C.E.223383	1
		NA	CONTROL ROD, relay lever to bellcrank lever, U.N.F.		1
29		NA	BELLCRANK LEVER, on heat shield		1
30		NA	BUSH		1
31	728-005		FULCRUM PIN (screws into stock exhaust manifold.)		1
32	311-220		NUT, B.S.F. thread (used only with aftermarket header)	Headers must have a tab welded on to support this, and only then use nut no. 32.	1
35		NA	TABWASHER		1
36		NA	WASHER, double coil, lever to fulcrum pin		1
37		NA	WASHER, plain		1
42		NA	CONTROL ROD, bellcrank lever to throttle shaft lever	} BN1 to C.E.223383	1
		NA	CONTROL ROD, bellcrank lever to throttle shaft lever		1
51		NA	SPRING, accelerator return		1
52		NA	BRACKET		1
55	141-050		THROTTLE SWITCH		1
56	323-005		SCREW, switch to bulkhead		2
60		NA	LEVER, overdrive rotary switch, top		1
61		NA	BOLT, lever to switch		2
62		NA	WASHER, plain		2
64		NA	LINK, throttle to switch		1
66		NA	WASHER, plain		2
67		NA	LEVER, overdrive rotary switch, bottom		1

Twin Carb Engine Controls BN4, BN6, BN7, BT7



No.	Part No.	Price (each)	Description	Application	Qty. Req.
Accelerator					
1	021-823		ACCELERATOR PEDAL ASS'Y.	} LHD models	1
2	324-860		WASHER, for rod		1
4	021-924		SPRING, pedal return		1
5	NA		COLLAR, return spring location		1
6	NA		WASHER, return spring location		1
8	NA		ACCELERATOR PEDAL & SHAFT	} RHD models	1
9	NA		COLLAR		1
10	NA		WASHER		1
11	324-860		WASHER, for rod		1
12	NA		SPRING, pedal return		1
13	021-922		BUSH, felt		1
14	NA		CUP, for bush		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
15	021-697	NA	LEVER, pedal shaft		1
16	322-247		BOLT, lever to pedal shaft		1
17	310-760		NUT		1
18	324-590		WASHER, plain		2
20	324-860		WASHER		1
21	021-922		BUSH, felt (see pg. 41 for Teflon replacement set)		1
22	021-951		CUP, for bush		1
23	NA		SCREW, cup to pedal box		2
24	310-040		NUT		2
25	324-010		WASHER, locking		1
27	NA		SUPPORT, accelerator shaft	} BN7, BT7	1
28	725-185		SCREW		2

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Twin Carb Engine Controls BN4, BN6, BN7, BT7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
29	324-005		WASHER, locking	BN7, BT7	2
30		NA	RELAY SHAFT, accelerator		1
31		NA	MOUNTING BRACKET		2
32	021-922		BUSH, felt (see RH column for Teflon replacement set)		2
33		NA	CUP, for bush		2
34	324-860		WASHER		2
35		NA	COLLAR	LHD models	1
38	021-692		LEVER, accelerator relay shaft, long		1
39	021-690		LEVER, accelerator relay shaft, short		1
40	322-247		BOLT		2
41	310-760		NUT		2
42	324-590		WASHER, plain		4
45		NA	CONTROL ROD, pedal shaft to relay lever	} BN4 to C.E.50758	1
46	372-015		BALL JOINT, for rod		2
		NA	CONTROL ROD, pedal shaft to relay lever	} BN4 from C.E.50759, BN6, BN7, BT7	1
	372-015		BALL JOINT, for rod		2
47	310-040		NUT		4
48	324-010		WASHER, locking		2
50		NA	CONTROL ROD, relay shaft to throttle shaft	} BN4 to C.E.50758	1
51	372-015		BALL JOINT, for rod		2
		NA	CONTROL ROD, relay shaft to throttle shaft	} BN4 from C.E.50759, BN6, BN7, BT7	1
	372-015		BALL JOINT, for rod		2
52	310-040		NUT		4
53	324-010		WASHER, locking		2
55		NA	EXTENSION, throttle shaft	} BN4 to C.E.48862	1
56	370-517		COUPLING ASS'Y.		1
	365-610		BOLT		1
	365-620		WASHER		1
	365-630		NUT		1
57		NA	SHAFT, throttle relay	BN4 from C.E.48863,	1
58		NA	CIRCLIP, for relay shaft	BN6, BN7, BT7	2
		NA	BRACKET, relay shaft	BN4 C.E.48863 to 58736	1
60	680-980		BEARING, relay shaft, in bulkhead		1
61	371-610		BRACKET, relay shaft, nylon	} BN4 from C.E.48863, BN6 BN7, BT7	1
62		NA	SCREW		1
63	365-730		WASHER, locking		1
65		NA	LEVER, throttle relay shaft	BN4 to C.E.48862	1
		NA	LEVER, throttle relay shaft, long	} BN4 from C.E.48863, BN6, BN7, BT7	1
66		NA	LEVER, throttle relay shaft, short		2
67		NA	SCREW	} qty. increases from 1/3 BN4 C.E.48863, BN6, BN7, BT7	1/3
68	324-010		WASHER, locking		1/3
69	310-040		NUT		1/3
70		NA	CONTROL ROD, relay shaft to carb.	} BN4 C.E.48863 to 50758	1
71	372-015		BALL JOINT, for rod		2
		NA	CONTROL ROD, relay shaft to carb.	} BN4 from C.E.50759, BN6, BN7, BT7	1
	372-015		BALL JOINT, for rod		2
72	310-040		NUT		4
73	324-010		WASHER, locking		2
80	141-050		THROTTLE SWITCH		1
81	323-005		SCREW, switch to dash		2
82	324-010		WASHER, locking		2
83		NA	LINK, throttle switch	BN4 to C.E.488621	1
		NA	LINK, throttle switch	} BN4 from C.E.48863, BN6, BN7, BT7	1
		NA	LINK, throttle switch		1
84		NA	WASHER, plain		2
85		NA	COTTER PIN		2
86	021-335		EYE, for link		1
87		NA	LEVER, throttle switch, top		1
88	314-035		BOLT		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
89		NA	WASHER, plain		2
90	310-040		NUT		1
91	324-010		WASHER, locking		1

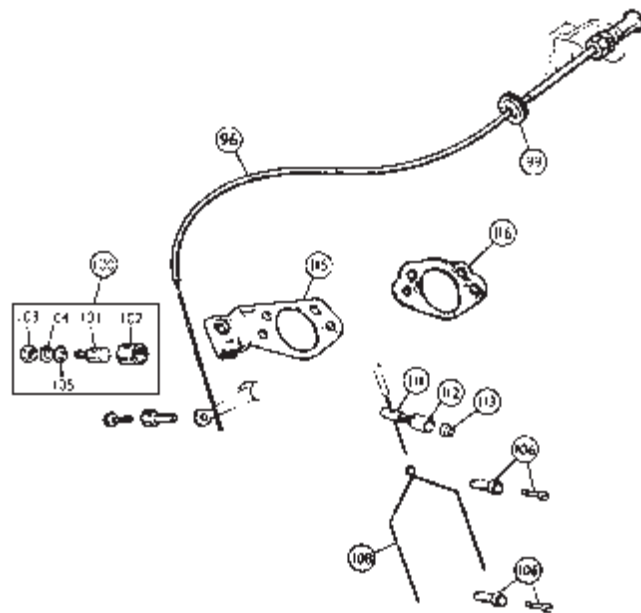


Accelerator Shaft Bushing Set

Teflon not only has a longer life than the original materials, it flexes less so your throttle reacts as fast as your foot hits the go-fast pedal. If your throttle linkage is loose or sluggish, it's probably because your original bushings have disintegrated. Replace the original felt or rubber/brass bushings with our Teflon upgrades. Fully illustrated installation instructions are included.

021-822

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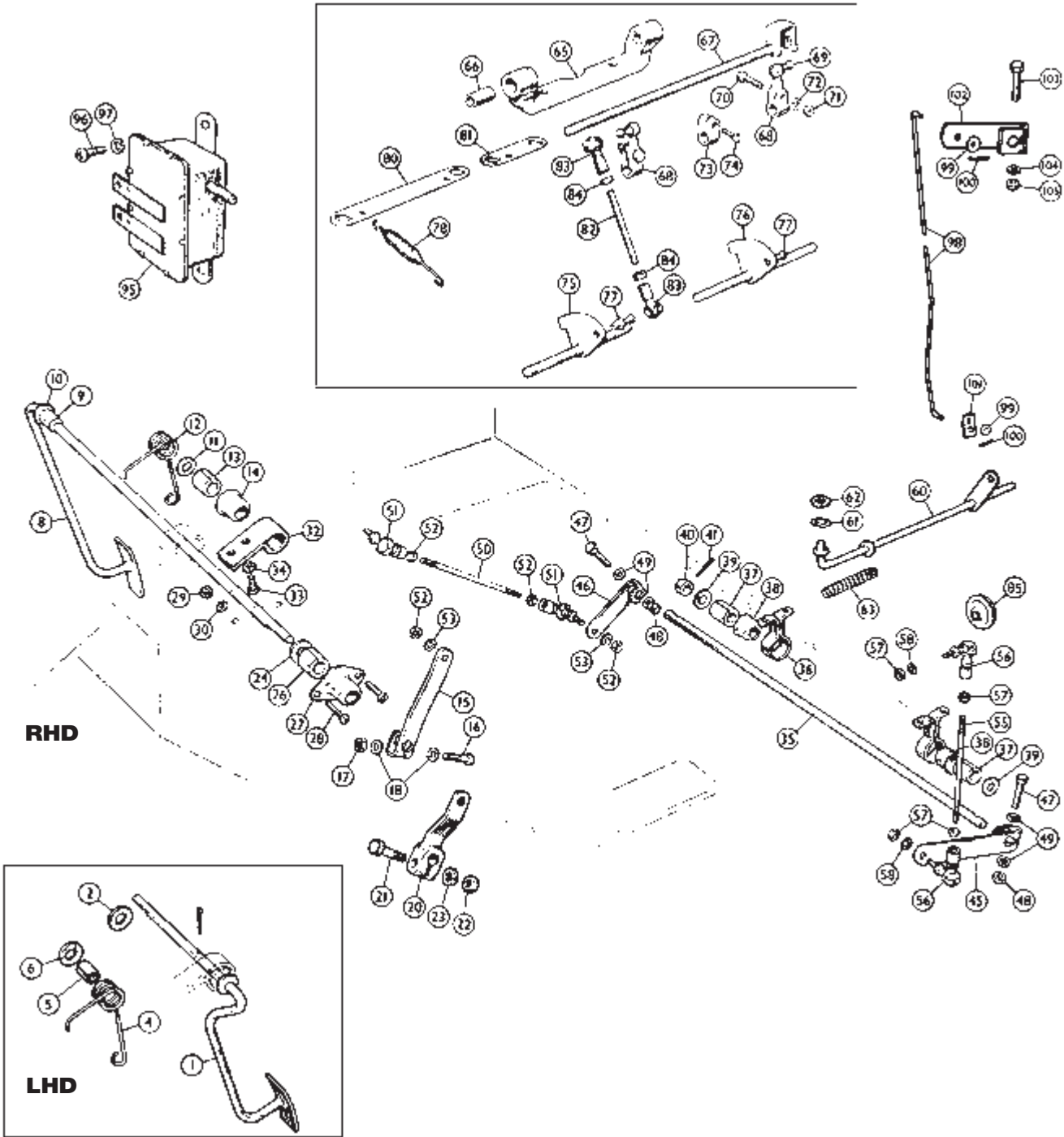
Choke Controls

96	734-110	NA	*CHOKE CABLE	BN4 to C.E.48862	1
		NA	*CHOKE CABLE	} BN4 from C.E.48863, BN6, BN7 & BT7 to (c)2193 *Not available. Use 734-130 below as replacement.	1
	734-130		CHOKE CABLE		BN7 from (c)5234, BT7 from (c)5310
99	682-130		GROMMET, choke cable	} BN6, BN7 & BT7 to (c)2193 BN7 from (c)5234, BT7 from (c)5310	1
100	378-618		TRUNNION ASSEMBLY		1
101	378-600		TRUNNION, choke cable, inner	} BN4 from C.E.48863, BN6, BN7, BT7 to (c)2193	1
102	378-610		TRUNNION, choke cable, outer		1
103	310-040		NUT, trunnion, inner		1
104	324-010		WASHER, locking, trunnion, inner		1
105	324-990		WASHER, plain, choke cable		1
106	378-648		TRUNNION & SCREW	} BN4 to C.E.48862	2
108	378-010	NA	STIRRUP, connecting jet levers		1
			BRACKET, choke cable abutment	1	
111	378-570		PIN, abutment, for outer cable	1	
112	378-575		DISTANCE PIECE, for pin	1	
113	311-610		LOCKNUT	1	
115	372-075		BRACKET, choke cable	} BN6, BN7, BT7 to (c)2193, BN7 from (c)5234, BT7 from (c)5310	1
116	696-030		GASKET		1

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Tri-Carb Engine Controls BN7, BT7



No.	Part No.	Price (each)	Description	Application	Qty. Req.
Accelerator					
1		NA	ACCELERATOR PEDAL ASS'Y.	} LHD models	1
2	324-860		WASHER, for rod		1
4	021-924		SPRING, pedal return		1
5		NA	COLLAR, return spring location		1
6		NA	WASHER, return spring location		1
8		NA	ACCELERATOR PEDAL & SHAFT	{ BN7 to (c)16038, BT7 to (c)15880, RHD models	1
		NA	ACCELERATOR PEDAL & SHAFT	{ BN7 from 16039, BT7 from 15881, RHD models	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
9		NA	COLLAR	} RHD models	1
10		NA	WASHER		1
11	324-860		WASHER, for rod		1
12		NA	SPRING, pedal return		1
13		NA	BUSH, felt (see pg. 43 for Teflon replacement set)		1
14		NA	CUP, for bush		1
15	021-697	NA	LEVER, pedal shaft	} BN7 & BT7 to (c)15103	1
16	322-247		BOLT, lever to pedal shaft		1
17	310-760		NUT		1
18	324-590		WASHER, plain		2

Tri-Carb Engine Controls BN7, BT7

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
20		NA	LEVER, pedal shaft	} BN7 & BT7 from (c)15104	1	
21	322-290		BOLT, lever to pedal shaft		1	
22	310-140		NUT		1	
23	365-730		WASHER, locking		1	
24	324-860		WASHER		1	
26	021-922		BUSH (see RH column for Teflon replacement set)		1	
27	021-951		CUP, for bush		1	
28	725-185		SCREW, cup to pedal box		2	
29	310-040		NUT		2	
30	324-010		WASHER, locking		1	
32		NA	SUPPORT, accelerator shaft		1	
33		NA	SCREW		2	
34	324-005		WASHER, locking		2	
35		NA	RELAY SHAFT, accelerator (plain; uses levers 45 and 46)	} BN7 & BT7 to (c)14377	1	
		NA	RELAY SHAFT, accelerator (with integral levers)		} BN7 & BT7 from (c)14378, LHD models	1
		NA	RELAY SHAFT, accelerator (with integral levers)		} BN7 & BT7 from (c)14378, RHD models	1
36		NA	MOUNTING BRACKET		2	
37	021-922		BUSH, felt (see RH column for Teflon replacement set)		2	
38		NA	CUP, for bush		2	
39	324-860		WASHER		2	
40		NA	COLLAR	} LHD models	1	
41	325-330		COTTER PIN		1	
45	021-692		LEVER, accelerator relay shaft, long	} BN7 & BT7 to (c)14377	1	
46	021-690		LEVER, accelerator relay shaft, short		1	
47	322-247		BOLT	} BN7 & BT7 to (c)14377 } BN7 & BT7 from (c)14378 RHD models	2 1	
48	310-760		NUT	} BN7 & BT7 to (c)14377 } BN7 & BT7 from (c)14378 RHD models	2 1	
49	324-590		WASHER, plain	} BN7 & BT7 to (c)14377 } BN7 & BT7 from (c)14378 RHD models	4 2	
50		NA	CONTROL ROD, pedal shaft to relay lever		1	
51	372-015		BALL JOINT, for rod		2	
52	310-040		NUT		4	
53	324-010		WASHER, locking		2	
55		NA	CONTROL ROD, relay shaft to accelerator spindle		1	
56	372-015		BALL JOINT, for rod		2	
57	310-040		NUT		4	
58	324-010		WASHER, locking		2	
60		NA	SPINDLE ASSEMBLY, accelerator		1	
61		NA	WASHER, anti-rattle		1	
62	365-720		WASHER, plain		1	
63	329-130		SPRING		1	
65		NA	BRACKET, countershaft support	} BN7 & BT7 from (e)29E-H101 to (e)29E-H928	1	
		NA	BRACKET, countershaft support		} BN7 & BT7 from (e)29E-H929	1
66		NA	BUSH, countershaft support bracket		2	
67		NA	COUNTERSHAFT, throttle control		1	
68		NA	LEVER, countershaft		2	
69		NA	BALL END		2	
70	372-170		BOLT		2	
71	311-030		NUT		2	
72	324-010		WASHER, locking		2	
73		NA	STOP, countershaft		1	
74		NA	SCREW		1	
75		NA	LEVER, throttle, front		1	
76		NA	LEVER, throttle, rear		1	
77		NA	BALL END		2	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
78	370-335		SPRING, throttle return		2
80		NA	BRACKET, spring retaining, front & center		2
81		NA	BRACKET, spring retaining, rear		1
82		NA	ROD, throttle connecting		2
83	372-015		SOCKET, ball joint (discard ball end)		4
84	311-030		NUT		4
85	680-980		BEARING, relay shaft, in bulkhead		1
95	141-050		THROTTLE SWITCH		1
96	323-005		SCREW, switch to dash		2
97	324-010		WASHER, locking		2
98	021-329	NA	LINK, throttle switch		1
99		NA	WASHER, plain		2
100		NA	SPLIT PIN		2
101	021-335	NA	EYE, for link		1
102		NA	LEVER, throttle switch, top		1
103	314-035	NA	BOLT		1
104		NA	WASHER, plain		2
105	310-040		NUT		1

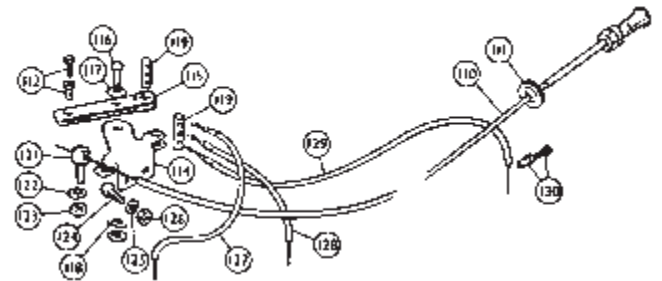


Accelerator Shaft Bushing Set

Teflon not only has a longer life than the original materials, it flexes less so your throttle reacts as fast as your foot hits the go-fast pedal. If your throttle linkage is loose or sluggish, it's probably because your original bushings have disintegrated. Replace the original felt or rubber/brass bushings with our Teflon upgrades. Fully illustrated installation instructions are included.

021-822

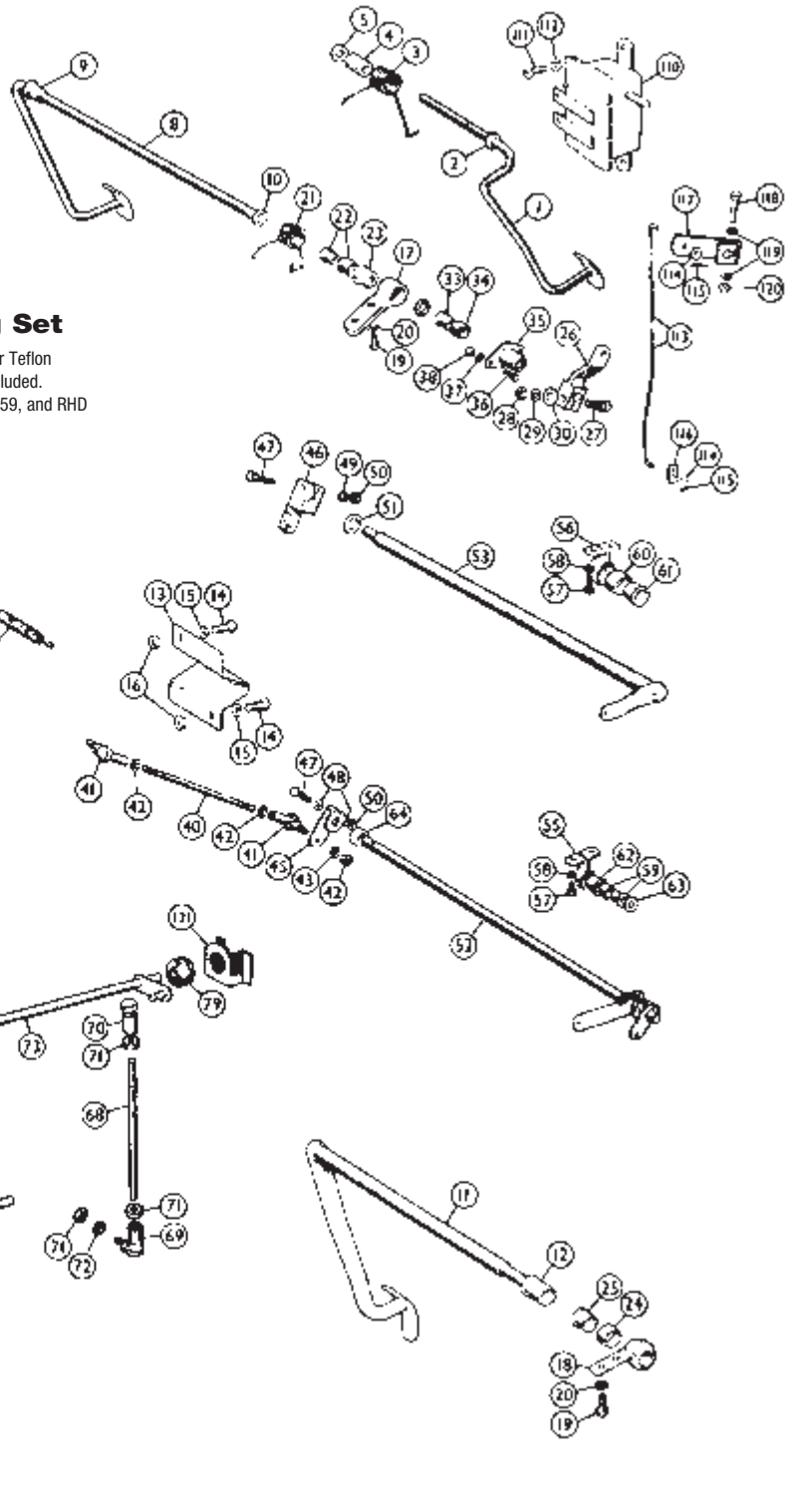
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Choke Cables

110	734-130		CHOKE CABLE (replacement)		1
111	682-130		GROMMET, choke cable		1
112	375-128		CABLE STOP, cable to coupling		1
114		NA	BODY, coupling assembly		1
115		NA	LEVER		1
116		NA	PIN, clevis		1
117	324-590		WASHER, plain		2
118		NA	WASHER, anti-rattle		1
119		NA	BARREL, inner cable		1
121	378-620		ABUTMENT, cable		1
122	324-010		WASHER, locking		1
123	310-040		NUT		1
124	322-170		BOLT, coupling to balance pipe		2
125	324-020		WASHER, locking		2
126	310-760		NUT		2
127	734-150	NA	CABLE, front		1
128	734-160	NA	CABLE, center		1
129	734-170	NA	CABLE, rear		1
130	375-128		CABLE STOP, cable to carb.		3

Engine Controls BJ7, BJ8



Accelerator Shaft Bushing Set

Replace the original felt or rubber/brass bushings with our Teflon upgrades. Fully illustrated installation instructions are included. These replace illustration numbers 22-23, 33-34, 60-61, 59, and RHD numbers 24-25. See facing page for more information.

021-822

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Accelerator					
1	021-823		ACCELERATOR PEDAL ASS'Y.	} LHD models	1
2	324-860		WASHER, for rod		1
3	021-924		SPRING, pedal return		1
4	NA		COLLAR, return spring location		1
5	NA		WASHER, return spring location		1
8	NA		ACCELERATOR PEDAL & SHAFT	} BJ7 RHD models	1
9	NA		COLLAR		1
10	NA		WASHER		1
11	NA		ACCELERATOR PEDAL & SHAFT	} BJ8 RHD models	1
12	NA		COLLAR		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
13	NA		STOP, pedal	} RHD models	1
14	NA		BOLT		2
15	324-020		WASHER, locking		2
16	310-760		NUT		2
17	NA		SUPPORT, accelerator shaft	{ BJ7 RHD models, BJ7 & BJ8 LHD models	1
18	NA		SUPPORT, accelerator shaft	BJ8 RHD models	1
19	725-185		SCREW		2
20	324-020		WASHER, locking		2
21	NA		SPRING, pedal return	RHD models	1

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Engine Controls BJ7, BJ8

No.	Part No.	Price (each)	Description	Application	Qty. Req.
22		NA	BUSH & HOUSING ASSEMBLY	} BJ7 RHD models, BJ7 & BJ8 LHD models	1
23		NA	CUP, for bush		1
24		NA	BUSH, pedal shaft	} BJ8 RHD models	1
25		NA	HOUSING, bush		1
26		NA	LEVER, pedal shaft		1
27	322-290		BOLT, lever to pedal shaft		1
28	310-140		NUT		1
29	365-730		WASHER, locking		2
30	324-860		WASHER		3
33		NA	BUSH		1
34		NA	HOUSING		1
35	021-951		CUP, for bush		1
36		NA	SCREW		2
37	324-010		WASHER, locking		2
38	310-040		NUT		2
40		NA	CONTROL ROD, pedal shaft to relay lever	} LHD models } RHD models	1
		NA	CONTROL ROD, pedal shaft to relay lever		1
41	372-015		BALL JOINT, for rod		2
42	310-040		NUT		4
43	324-010		WASHER, locking		2
45		NA	LEVER, accelerator relay shaft	BJ7 RHD models	1
46		NA	LEVER, accelerator relay shaft	BJ8 RHD models	1
47	320-695		BOLT		1
48	365-720		WASHER, plain	BJ7 RHD models	2
49	365-730		WASHER, locking	BJ8 RHD models	1
50	310-140		NUT		1
51		NA	WASHER, anti-rattle	BJ8 RHD models	1
52		NA	RELAY SHAFT, accelerator	} BJ7 RHD models, BJ7 & BJ8 LHD models	1
53		NA	RELAY SHAFT, accelerator		BJ8 RHD models
55		NA	MOUNTING BRACKET	} BJ7 RHD models, BJ7 & BJ8 LHD models	2
56		NA	MOUNTING BRACKET		BJ8 RHD models
57	322-645		BOLT		4
58	324-005		WASHER, locking		4
59		NA	BUSH & HOUSING ASSEMBLY	} BJ7 RHD models, BJ7 & BJ8 LHD models	2
60		NA	BUSH, relay shaft		} BJ8 RHD models
61		NA	HOUSING	2	
62		NA	CUP, for bush	} BJ7 RHD models, BJ7 & BJ8 LHD models	2
63	324-860		WASHER, plain		
64		NA	COLLAR	LHD models	1
68		NA	CONTROL ROD, relay shaft to accelerator		1
69	372-015		BALL JOINT, for rod		1
70	372-015		HOUSING, ball (discard ball end)		1
71	310-040		NUT		3
72	324-010		WASHER, locking		1
73		NA	SPINDLE, accelerator		1
74		NA	CIRCLIP, for spindle		2
75	021-927		LEVER, accelerator spindle		1
76		NA	SCREW		1
77	324-010		WASHER, locking		1
78	310-040		NUT		1
79	680-980		BEARING, relay shaft, in dash		1
80	371-610		BRACKET, relay shaft, nylon		1
81	372-065		BRACKET, reinforcement		1
82	322-040		BOLT		1
83	365-720		WASHER, plain		1
84	365-730		WASHER, locking		1
85	181-550		CLIP, cable to front carb.		1
86		NA	SCREW		1
87	324-010		WASHER, locking		1
88	310-040		NUT		1
90		NA	CONTROL ROD, spindle lever to carb.	BJ7	1
		NA	CONTROL ROD, spindle lever to carb.	BJ8	1
91	372-015		BALL JOINT, for rod		1
92		NA	HOUSING, ball		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
93	310-040		NUT		3
94	324-010		WASHER, locking		1
95	370-335		SPRING, throttle return		2
96	372-245		BRACKET		1
100		NA	SHAFT ASSEMBLY, carb. coupling	BJ7	1
	021-925		SHAFT ASSEMBLY, carb. coupling	BJ8	1
101		NA	BALL END		1
102	372-205		BRACKET, throttle lever stop		1
103		NA	WASHER, packing, .036		A/R
		NA	WASHER, packing, .006		A/R
105	372-215		BRACKET, reinforcement	2-piece set	1
106	322-290		BOLT, lever to pedal shaft		2
107	365-730		WASHER, locking		2
110	141-050		THROTTLE SWITCH		1
111	323-005		SCREW, switch to dash		2
112	324-010		WASHER, locking		2
113	021-329	NA	LINK, throttle switch		1
114		NA	WASHER, plain		2
115		NA	SPLIT PIN		2
116		NA	EYE, for link		1
117		NA	LEVER, throttle switch, top		1
118	314-035	NA	BOLT		1
119		NA	WASHER, plain		2
120	310-040		NUT		1
121	021-926		BRACKET, relay shaft bearing		1

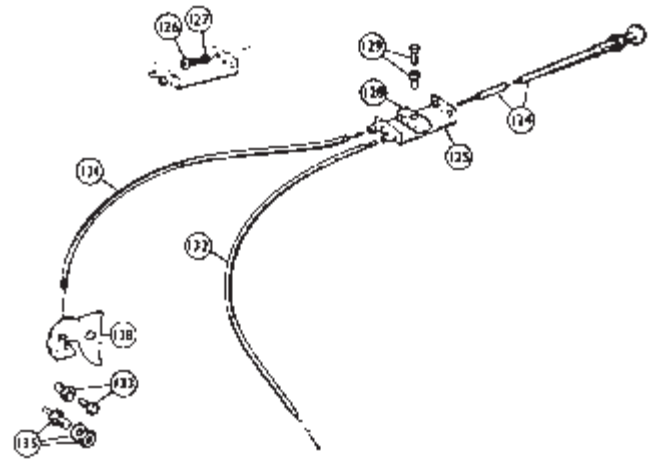
Accelerator Shaft Bushing Set



Teflon not only has a longer life than the original materials, it flexes less so your throttle reacts as fast as your foot hits the go-fast pedal. If your throttle linkage is loose or sluggish, it's probably because your original bushings have disintegrated. Replace the original felt or rubber/brass bushings with our Teflon upgrades. Fully illustrated installation instructions are included.

021-822

MORE INFO ONLINE



Choke Cables

124		NA	CHOKE CABLE	BJ7	1
	734-190		(Not available. Use 734-190 as replacement.)		
			CHOKE CABLE	BJ8	1
125	372-225		BODY, choke control		1
126	322-940		SCREW		2
127	324-010		WASHER, locking		2
128	372-235		BLOCK, remote control cable		1
129	473-070		CABLE STOP, cable to block		1
131	734-210		CABLE, front carb.	} not plastic covered (the originals were)	1
132	734-230		CABLE, rear carb.		1
133	378-648		CABLE STOP	BJ7	2
135	375-108		CABLE STOP	} BJ8	2
138	372-135		BRACKET, choke cable		2

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Lineup at the start of the Tulip Rally, Noordwijk, 4/22/64



The Morely brothers on the 1963 Alpine Rally

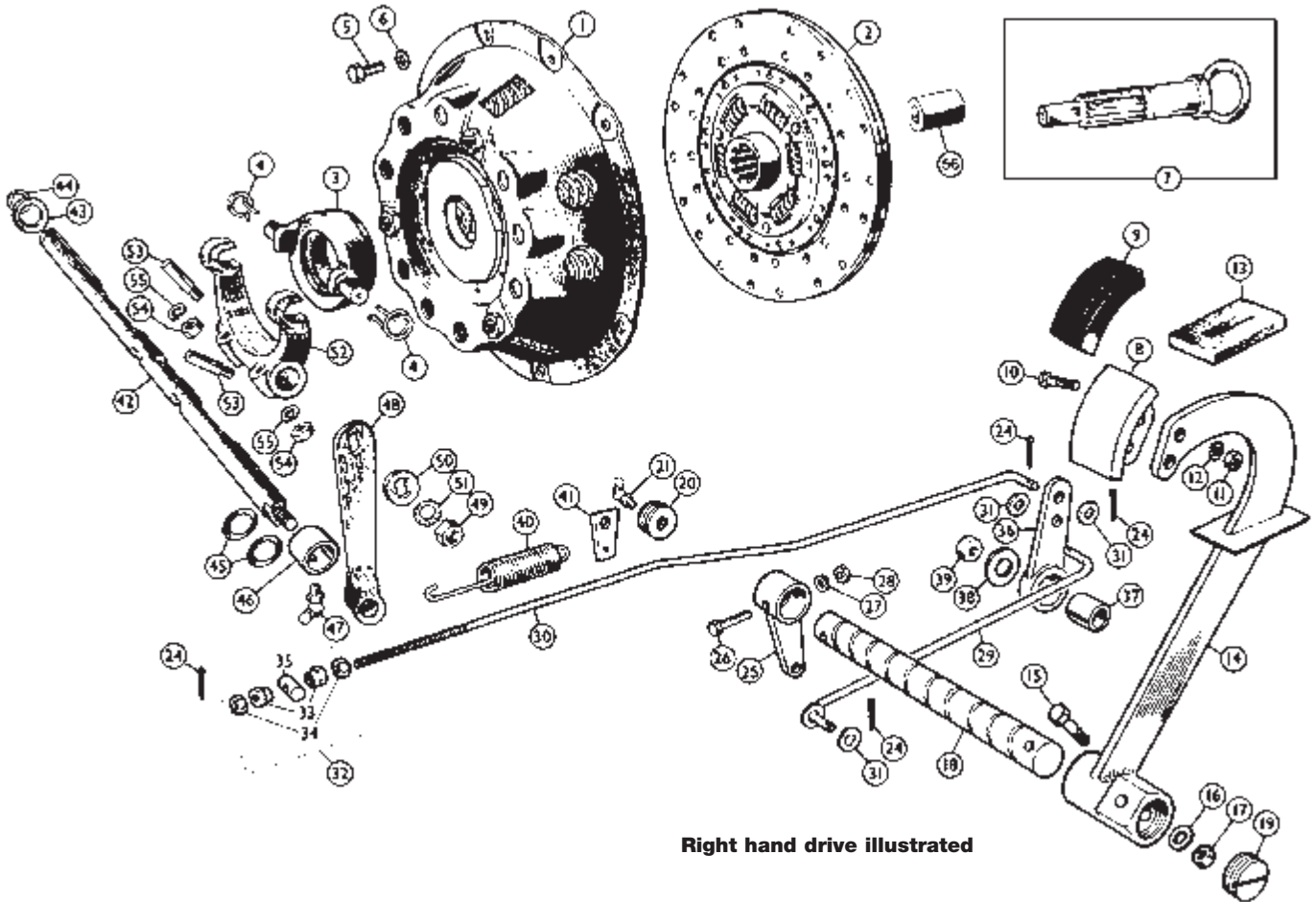


One of the several highly successful trips to the Bonneville Salt Flats by Austin-Healeys. This car set 24 hour records. Pictured from left to right are Carrol Shelby, Roy Jackson-Moore, and Donald Healey.



MOSS MOTORS, LTD.
TOLL-FREE ORDERS

1-800-667-7872



Right hand drive illustrated

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	021-135		PRESSURE PLATE		1
2	591-020		CLUTCH DISC	BN1	1
	021-140		CLUTCH DISC	BN2	1
3	595-020		RELEASE BEARING	BN1	1
	501-022		RELEASE BEARING	BN2	1
4	190-310		RETAINER, release bearing		2
5	725-050	NA	BOLT, pressure plate to flywheel		6
6	365-730		WASHER, locking		6
7	021-660	NA	CLUTCH ALIGNMENT TOOL	BN1	1
	021-670		CLUTCH ALIGNMENT TOOL	BN2	1
8		NA	PEDAL PAD, clutch		1
9	021-412		PEDAL PAD, rubber		1
10		NA	BOLT		2
11	310-760		NUT		2
12	324-005		WASHER, locking		2
13	682-120		DRAFT EXCLUDER, pedal		1
14	682-121		LEVER, clutch pedal	LHD	1
		NA	LEVER, clutch pedal	RHD	1
		NA	BOLT, pedal to shaft		1
15			WASHER, plain		1
16	365-720		WASHER, plain		1
17	311-005		NUT		1
18	021-701		SHAFT, clutch & brake pedal	LHD	1
	021-723		SHAFT, clutch & brake pedal	RHD	1
19	725-055	NA	PLUG		1
20	725-060	NA	PLUG, for grease nipple		1
21	328-500		NIPPLE, grease		1
		NA	SLEEVE, spacing	RHD	1
24	325-330		COTTER PIN		4
25	021-703		LEVER, clutch connecting rod		1
26	322-440		BOLT, lever to shaft		1
27	365-720		WASHER, plain		1
28	311-005		NUT		1
	502-228		CONNECTING ROD SET		1
29		NA	CONNECTING ROD, clutch, non-adjustable		1
30		NA	CONNECTING ROD, clutch, adjustable		1
31	365-720		WASHER, plain		3

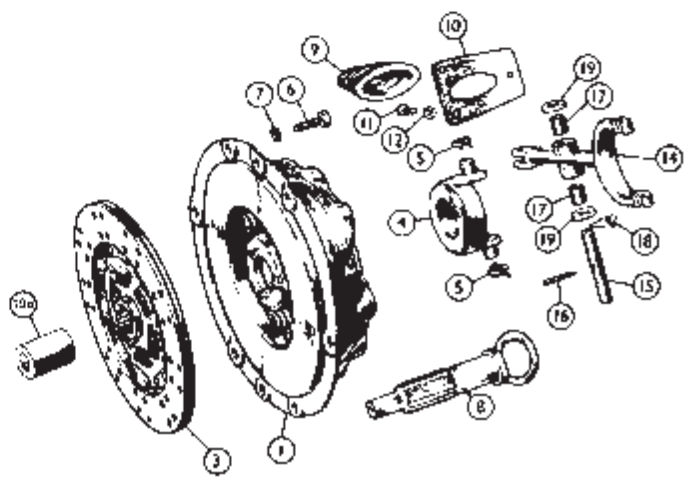
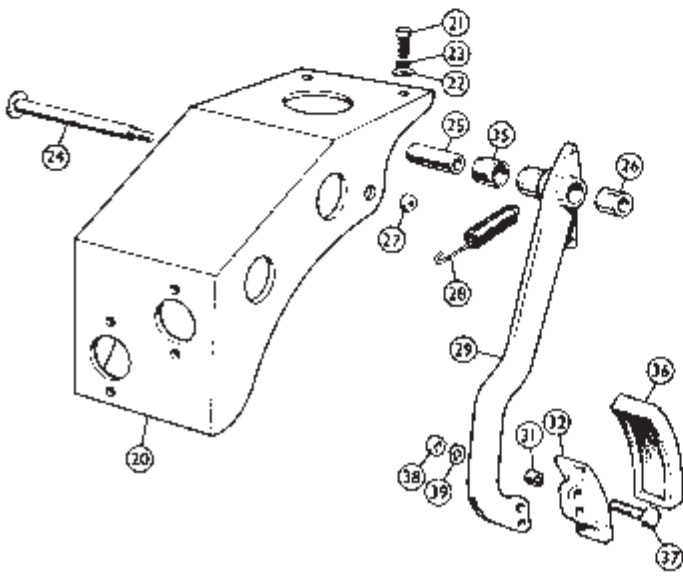
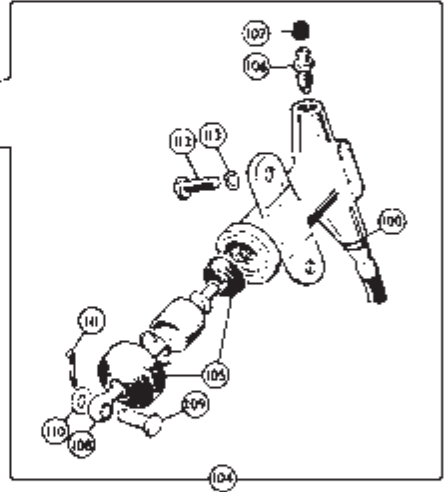
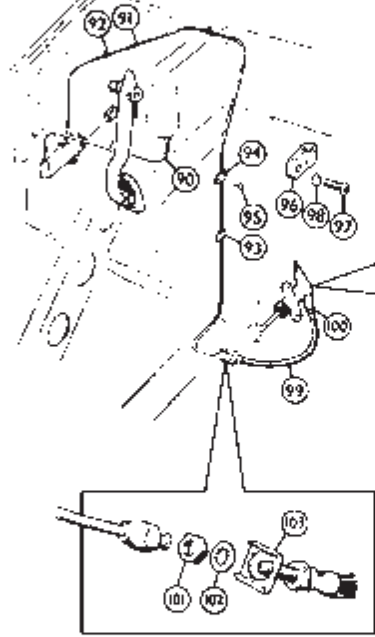
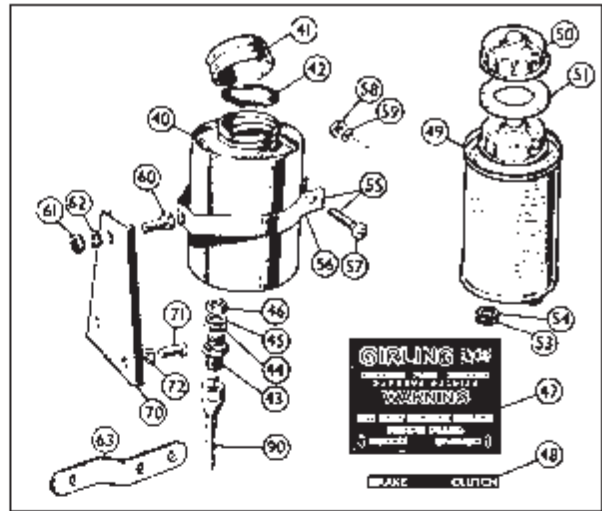
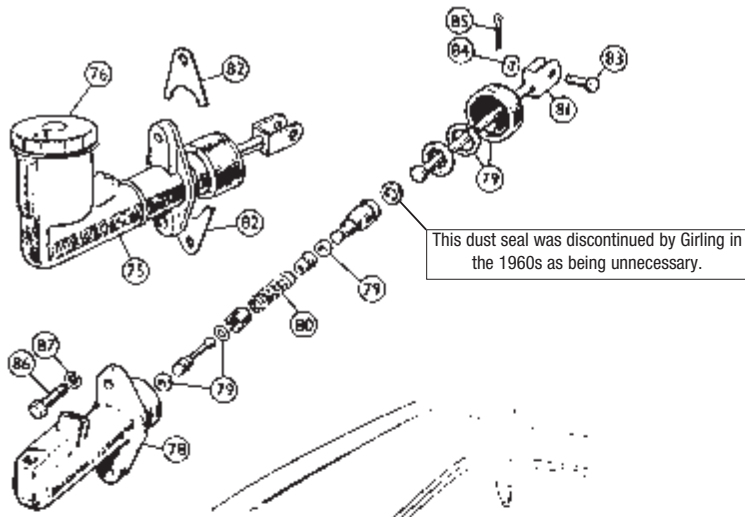
No.	Part No.	Price (each)	Description	Application	Qty. Req.
32	596-198		TRUNNION & NUT KIT		1
33	596-190	NA	NUT, adjusting		2
34	848-540		NUT, locking		2
35	596-200	NA	TRUNNION		1
36	596-015		RELAY LEVER, clutch		1
37	330-450	NA	BUSH (in lever)		1
38		NA	WASHER		1
39	310-240		LOCKNUT		1
40	329-065		SPRING, clutch return		1
41	586-085		ANCHOR		1
42	021-702	NA	SHAFT, clutch operating	BN1, LHD	1
	021-705		SHAFT, clutch operating	BN2, LHD	1
		NA	SHAFT, clutch operating	BN1, RHD	1
		NA	SHAFT, clutch operating	BN2, RHD	1
43		NA	WASHER, plain		1
44		NA	CIRCLIP		1
45	330-461		SHIM, .010		A/R
		NA	SHIM, .015		A/R
46	330-460		BUSH, for shaft in gearbox casing		4
47	021-704	NA	NIPPLE, grease		2
48	596-240		LEVER, for operating shaft		1
49	310-800		NUT, U.N.F.	LHD	1
		NA	NUT, B.S.F.	RHD	1
50	596-125		WASHER, slotted		1
51		NA	WASHER, shakeproof		1
52		NA	FORK, clutch	BN1	1
		NA	FORK, clutch	BN2	1
53	330-462		COTTER, UNF threads, 28 t.p.i.		2
54	310-760		NUT for cotters, UNF threads, 28 t.p.i.		2
	311-050		NUT for cotters, BSF threads, 26 t.p.i.		2
55	324-020		WASHER, locking		2
56	021-360		PILOT BUSHING		1

Improved Clutch Linkage

Improve your clutch operation with is heavy duty English made kit. Heavy steel levers and high quality Heim joints ensure smooth operation. Directly replaces stock components in your BN1 or BN2 with no other alterations necessary.
502-227



Clutch 100-6, 3000



Clutch 100-6, 3000

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Clutch Assembly					
1	021-135*		PRESSURE PLATE, 9 dia.*	BN4, BN6	1
	021-136*		PRESSURE PLATE, 10 dia.*	BN7, BT7, BJ7 to 29F-H4878	1
	021-139*		PRESSURE PLATE, 9-1/2 dia.*	BJ7 from 29F-H4879, BJ8	1
*Note: 9" & 10" units are lever type, 9-1/2" unit is diaphragm spring type.					
3	021-140		CLUTCH DISC	BN4, BN6	1
	500-100		CLUTCH DISC	BN7, BT7, BJ7 to 29F-H4878	1
	502-505		CLUTCH DISC	BJ7 from 29F-H4879, BJ8	1
4	501-022		RELEASE BEARING	BN4, BN6	1
	501-020		RELEASE BEARING	BN7, BT7, BJ7 to 29F-H4878	1
	501-032		RELEASE BEARING	BJ7 from 29F-H4879, BJ8	1
5	190-310		RETAINER, release bearing		2
6	322-540		BOLT, pressure plate to flywheel	BN4, BN6	6
	322-050		BOLT, pressure plate to flywheel	BN7, BT7, BJ7 to 29F-H4878	6
	322-040		BOLT, pressure plate to flywheel	BJ7 from 29F-H4879, BJ8	6
7	365-730		WASHER, locking	BN4, BN6	6
	324-040		WASHER, locking	BN7, BT7, BJ7 to 29F-H4878	6
	365-730		WASHER, locking	BJ7 from 29F-H4879, BJ8	6
8	021-670		CLUTCH ALIGNMENT TOOL		1
9	031-370		GAITER, clutch fork		1
10	021-928		COVER PLATE		1
11	725-070		SCREW		3
12	324-020		WASHER, locking		3
14	725-080	NA	FORK, clutch		1
	330-405		REPAIR KIT, clutch fork	(incl. #15, 16, 17)	1
15	021-929		SHAFT, clutch fork		1
16	725-085	NA	PIN, tapered		1
17	330-470		BUSH		2
18		NA	SCREW, clutch fork shaft (upper end)		1
19	725-090	NA	THRUST WASHER		2
19a	021-360		PILOT BUSHING		1

Pedal and Pedal box

20		NA	BRACKET, clutch & brake pedal		1
21	322-880		BOLT, bracket to pedal box		2
22	324-155		WASHER, plain		2
23	365-730		WASHER, locking		2
24	021-486	NA	SHAFT, clutch & brake pedal		1
25	725-095	NA	SLEEVE, for shaft		2
26	726-000	NA	DISTANCE PIECE		1
27	310-290		NUT		1
28	329-075		SPRING, clutch pedal return		1
29		NA	LEVER, clutch pedal	{ BN4, BN6, BN7 to (c)16038, 1 BT7 to (c)15880	1
		NA	LEVER, clutch pedal	BN7 from (c)16039 thru BJ8	1
31		NA	DISTANCE PIECE	{ BT7 to (c)15880	2
32		NA	PEDAL PAD, clutch	{ BN4, BN6, BN7 to (c)16038, 1	1
		NA	PEDAL PAD, clutch	{ BN7 from (c)16039, BT7 from (c)15881	1
		NA	PEDAL PAD, clutch	BJ7, BJ8	1
35	330-440	NA	BUSH		2
36	021-412		PEDAL PAD, rubber		1
37	320-080		BOLT		2
38	310-760		NUT		2
39	324-020		WASHER, locking		2

Hydraulics

40	582-981		TANK, dual outlet	{ BN4 from C.E.48863, BN6, 1 (incl. decal no. 47) BN7, BT7 thru early 1959	1
	582-982		TANK, dual outlet	{ BN7, BT7 from mid 1959, 1 (incl. decal 582-983) BJ7, BJ8	1
41	596-211		CAP, filler, knurled edge	thru early 1959	1
	596-212		CAP, filler, faceted edge	from mid 1959	1
42	582-500		SEAL, filler cap. orig. type		1
	582-505		SEAL, splash-proof (repl.)	(incl. with 582-981, 582-982)	1
43		NA	ADAPTOR		2
44	435-567		WASHER, copper		2
	582-987		WASHER, stainless with Viton insert	(incl. w/tanks above)	2
45		NA	WASHER		2
46		NA	NUT		2
47	216-496		DECAL, "Girling, Ltd.,"	thru early 1959	1
48	582-983		DECAL, "Brake" "Clutch"	from mid 1959	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
49	582-974		TANK, single outlet	} MORE INFO ONLINE BJ8 from (c)44930, France 1 & Benelux Countries	1
50	596-212		CAP, filler		1
51	582-500		SEAL, filler cap		1
	582-505		SEAL, splash-proof (repl.)		1
53		NA	GASKET, adaptor		1
54	315-035		WASHER, plain		1
55	582-985		CLIP ASSEMBLY, incl. hardware	} BN4 from C.E.48863, BN6, 1 BN7, BT7, BJ7, BJ8	1
56		NA	CLIP		1
57	322-945		SCREW		1
58	310-040		NUT		1
59	324-010		WASHER, locking		1
60	322-170		BOLT	} BN4 from C.E.48863, BN6, 1 BN7, BT7, BJ7, BJ8	1
61	310-760		NUT		1
62	324-020		WASHER, locking		1
63	596-085		BRACKET, supply tank	LHD models (not tri-carb)	1
70	582-965		BRACKET, supply tank	} RHD models	1
71	320-990		BOLT		2
72	324-020		WASHER, locking		2
75	513-323		CLUTCH MASTER CYLINDER	} BN4 to C.E.48862	1
	(Replacement with plastic cap. Orig. caps do not fit.)		REPAIR KIT		1
76	180-990		CAP, bright finish		1
	582-500		SEAL, filler cap		1
	582-505		SEAL, splash-proof (repl.)		1
78	513-318		CLUTCH MASTER CYLINDER	} BN4 from C.E.48863, 1 BN6, BN7, BT7, BJ7, BJ8	1
79	180-990		REPAIR KIT		1
80		NA	SPRING		1
81	513-322		PUSHROD		1

82	021-488		SHIM		A/R
83	325-035		CLEVIS PIN		1
84	365-720		WASHER, plain		1
85	325-330		COTTER PIN		1
86	322-290		BOLT, cylinder to bracket		2
87	365-730		WASHER, locking		2
90	581-520		PIPE, cylinder to tank, LHD	{ BN4 from C.E.48863, BN6, 1 BN7, BT7, BJ7, BJ8	1
91	021-932		PIPE, cylinder to hose	LHD models	1
		NA	PIPE, cylinder to hose	RHD models	1
92		NA	CLIP, pipe to dash	LHD models	2
93	326-965		CLIP, pipe to pedal box	LHD models	1
94	182-600		CLIP, pipe to pedal box	{ BN7, BT7, BJ7, BJ8	1
95		NA	SCREW	RHD models	1
96	182-600		CLIP		1
97		NA	SCREW		1
98	324-010		WASHER, locking		1
99	584-760		HOSE, clutch, TRW/Girling		1
	584-761		HOSE, clutch, aftermarket		1
	584-762		HOSE, clutch, stainless steel braided		1
100	324-730		WASHER, copper		1
101	310-070		NUT		1
102	324-045		WASHER, shakeproof		1
103	181-660		LOCKPLATE		1
104	513-316		SLAVE CYLINDER, Classic Gold		1
			(pushrod & clevis pin not included)		
105	513-127		REPAIR KIT, slave cylinder		1
106	180-100		BLEED SCREW		1
107	031-300		DUST CAP, bleed screw		1
108	596-220		PUSH ROD		1
109	325-140		CLEVIS PIN		1
110	365-720		WASHER, plain		1
111		NA	COTTER PIN		1
112	320-285		BOLT		2
113	324-040		WASHER, locking		2

Lockheed Brake Fluid

This genuine British brake fluid is compatible with all British brake systems. Available in 500 ml. bottles, about 1 pint. **220-400**



Silicone Brake Fluid

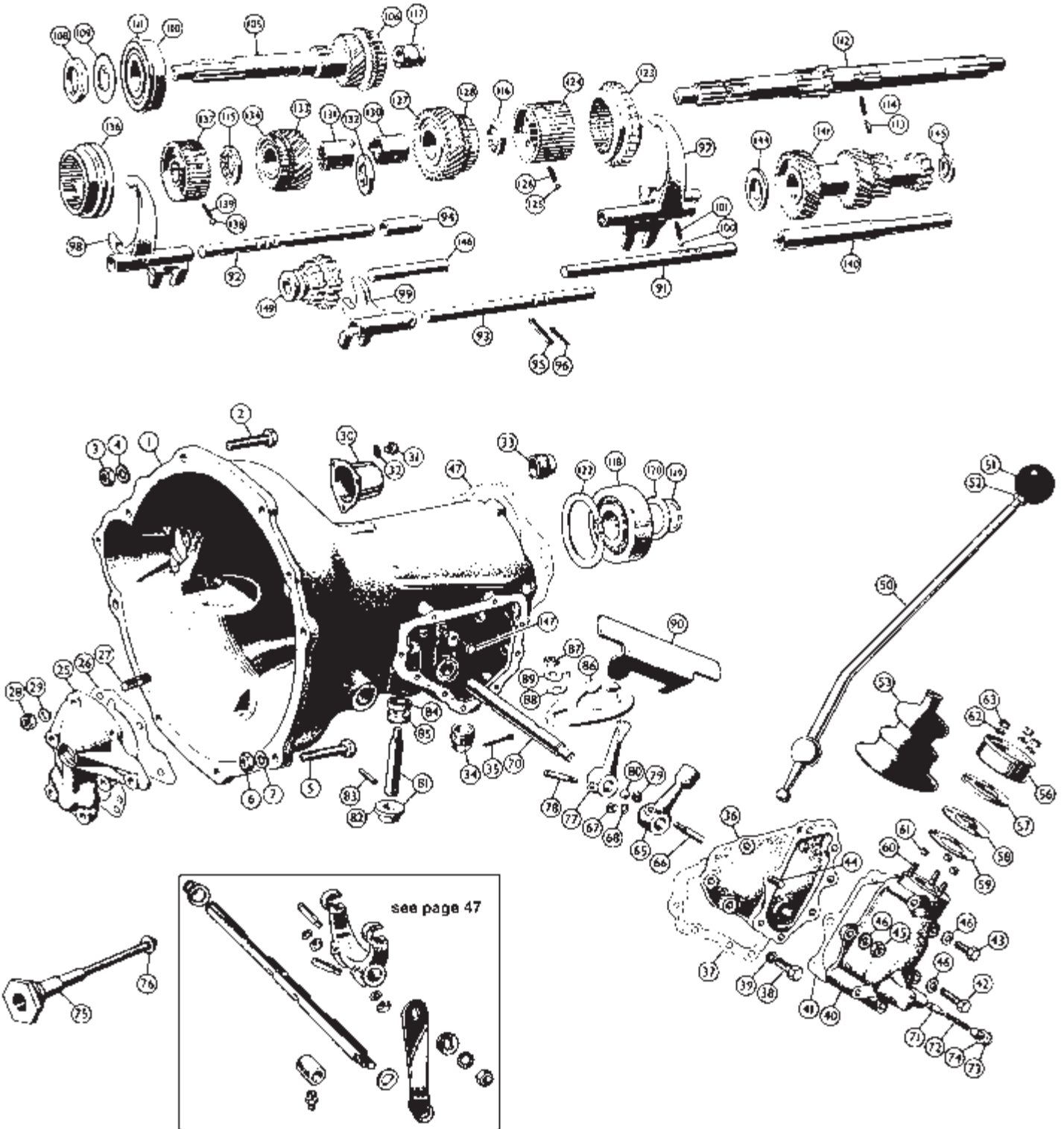
This revolutionary product won't absorb moisture from the air like ordinary brake fluids. As a result, the brake cylinders and hoses will last much longer. One liter is enough to change the fluid completely in at least one car. **220-412**



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MOSS

Gearbox 3 speed BN1



Note: Gearbox is actually a 4 speed gearbox with 1st gear locked out. Terminology of components is based on the 4 speed design.

Gearbox 3 speed BN1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	021-054		GASKET SET , (includes 1 ea. of ill. nos. 26, 37, 41 & 47)		1
		NA	CASING, gearbox		1
2		NA	DOWEL BOLT, to mounting plate		2
3	311-220		NUT		2
4	324-040		WASHER, locking		2
5		NA	BOLT, to mounting plate		6
6	311-220		NUT		6
7	324-040		WASHER, locking		6
25		NA	COVER, front		1
26		NA	GASKET, front cover	in gasket set	1
27		NA	STUD, in casing		7
28	311-140		NUT		7
29	365-730		WASHER, locking		7
30	848-760	NA	COVER, starter pinion		1
31		NA	SCREW		3
32	324-020		WASHER, locking		3
33	328-055		PLUG, oil filler		1
34	328-055		PLUG, oil drain		1
	328-056		PLUG, oil drain, magnetic	(optional)	1
35		NA	COTTER PIN, clutch pin drain hole		1
36		NA	SIDE COVER		1
37		NA	GASKET, side cover	in gasket set	1
38	320-370		BOLT		3
39	365-730		WASHER, locking		3
40		NA	BODY, shifter control box		1
41		NA	GASKET, body to side cover	in gasket set	1
42		NA	BOLT, long		1
43		NA	BOLT, short		5
44		NA	STUD		1
45	311-140		NUT		1
46	365-730		WASHER, locking		7
47		NA	GASKET, casing to o/d adaptor plate	in gasket set	1
50		NA	SHIFT LEVER	LHD	1
		NA	SHIFT LEVER	RHD	1
51	021-398		KNOB, gearshift		1
52		NA	LOCKNUT		1
53	680-910		BOOT, gearshift		1
		NA	SCREW, locating		1
		NA	LOCKWASHER		1
56		NA	COVER, shift lever		1
57	848-770		PAD, shift lever packing, rubber	(thick)	1
58		NA	SEAT, shift lever		1
59	848-765		WASHER, sealing, rubber	(thin)	1
60	031-450	NA	STUD		3
61	848-775		DISTANCE PIECE		3
62	324-020		WASHER, locking		3
63	310-760		NUT		3
65		NA	LEVER, shifter socket		1
66		NA	COTTER, lever to cross shaft		1
67	311-050		NUT		1
68		NA	WASHER, shakeproof		1
70		NA	CROSS SHAFT, shifter		1
71	848-780	NA	PLUNGER		1
72	329-240		SPRING		1
73	848-790	NA	PLUG		1
74	462-465		WASHER, fiber		1
75		NA	ADAPTOR ASSEMBLY, for O/D limiting switch (top & 2nd gear)		1
76		NA	WASHER, fiber		1
77		NA	LEVER, operating		1
78		NA	COTTER		1
79	311-050		NUT		1
80		NA	WASHER, shakeproof		1
81		NA	SHAFT, interlocking, with collar		1
82		NA	COLLAR		1
83		NA	PIN, tapered		1
84	848-800		OIL SEAL		1
85	848-810	NA	RING, felt		1
86		NA	ARM, selector		1
87		NA	NUT		1
88		NA	WASHER		1
89		NA	TABWASHER		1
90		NA	GATE, shifter		1
91		NA	ROD, 1st & 2nd speed fork		1
92		NA	ROD, 3rd & 4th speed fork		1
93		NA	ROD, reverse fork		1
94		NA	DISTANCE PIECE		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
95		NA	LOCATING STRIP, long		1
96		NA	LOCATING STRIP, short		1
97		NA	FORK, 1st & 2nd speed		1
98		NA	FORK, 3rd & 4th speed		1
99		NA	FORK, reverse		1
100	329-550		BALL, 9/32		3
101		NA	SPRING, for ball		3
105	031-245		SHAFT, 1st motion	to (g)5145	1
	031-246		SHAFT, 1st motion	from (g)5146	1
106	031-247		SYNCHRO CONE*		1
108		NA	NUT		1
109	461-270		LOCKWASHER		1
110	128-200		BEARING, 1st motion shaft		1
111		NA	RING, spring		1
112		NA	MAINSHAFT	to (c)140204	1
		NA	MAINSHAFT	from (c)140205	1
113	461-350		NA PEG		1
114	329-250		NA SPRING		1
115	461-310		NA THRUST WASHER, front, (.1565/.1575)		1
	461-320		THRUST WASHER, front, (.1585/.1595)		1
	461-330		THRUST WASHER, front, (.1605/.1615)		1
116		NA	THRUST WASHER, rear		1
117	031-231		BUSH, 1st motion shaft		1
118	128-000		BEARING, mainshaft		1
119	326-025		CIRCLIP		1
120		NA	DISTANCE PIECE	to (c)140204	1
		NA	DISTANCE PIECE	from (c)140205	1
		NA	SHIM		A/R
122		NA	CIRCLIP		1
123	031-332		NA FIRST GEAR		1
124	031-334		NA SYNCHRONIZER, 2nd speed		1
125	329-510		BALL, 1/4"		6
126		NA	SPRING		6
127	031-333		NA GEAR, 2nd, with cone & adaptor		1
128	031-247*		SYNCHRO CONE*		1
130	031-335		NA BUSH, 2nd gear		1
131	461-530		BUSH, 3rd speed mainshaft gear		1
132	031-336		NA RING, interlocking		1
133	031-248		NA GEAR, 3rd, with cone & adaptor	to (g)5145	1
	031-337		NA GEAR, 3rd, with cone & adaptor	from (g)5146	1
134	031-247		SYNCHRO CONE*		1
136	031-249		NA STRIKING DOG, 3rd & 4th		1
137	031-338		NA SYNCHRONIZER, 3rd & 4th		1
138	329-510		BALL, 1/4"		3
139		NA	SPRING		3
140	031-331		LAYSHAFT		1
141		NA	LAYGEAR, with bushes	to (g)5145	1
		NA	LAYGEAR, with bushes	from (g)5146	1
		NA	BUSH, front		1
		NA	BUSH, rear		1
144		NA	THRUST WASHER, front		1
145		NA	THRUST WASHER, rear, (.1565/.1575)		1
		NA	THRUST WASHER, rear, (.1585/.1595)		1
		NA	THRUST WASHER, rear, (.1605/.1615)		1
		NA	THRUST WASHER, rear, (.163/.164)		1
146		NA	SHAFT, reverse gear		1
147		NA	SCREW		1
	461-650		NA TAB WASHER		1
149	848-855		NA GEAR, reverse		1
		NA	BUSH		1

*Note: Must be machined to fit, see workshop manual (instructions included).
Note: for gearbox mountings, please see page 62.



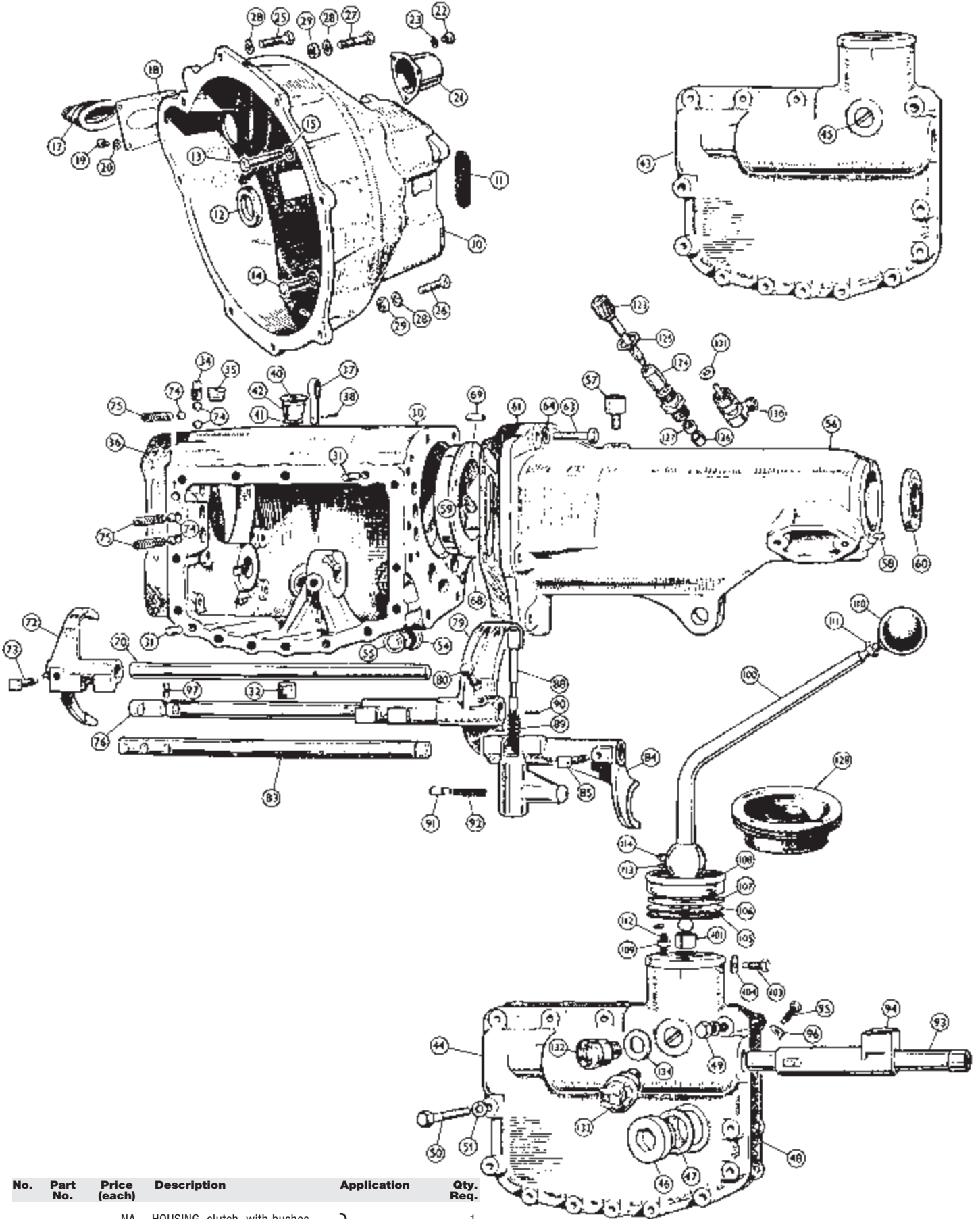
Synchro Cones

If your synchronizers aren't doing their job, these are the only way to restore proper functioning. Unlike later Healey synchro rings, these are part of the gear assemblies. As such they require shrink fitting and subsequent final machining. Detailed illustrated instructions are included.

031-247 each

MORE INFO ONLINE

External Gearbox 4 speed sideshift

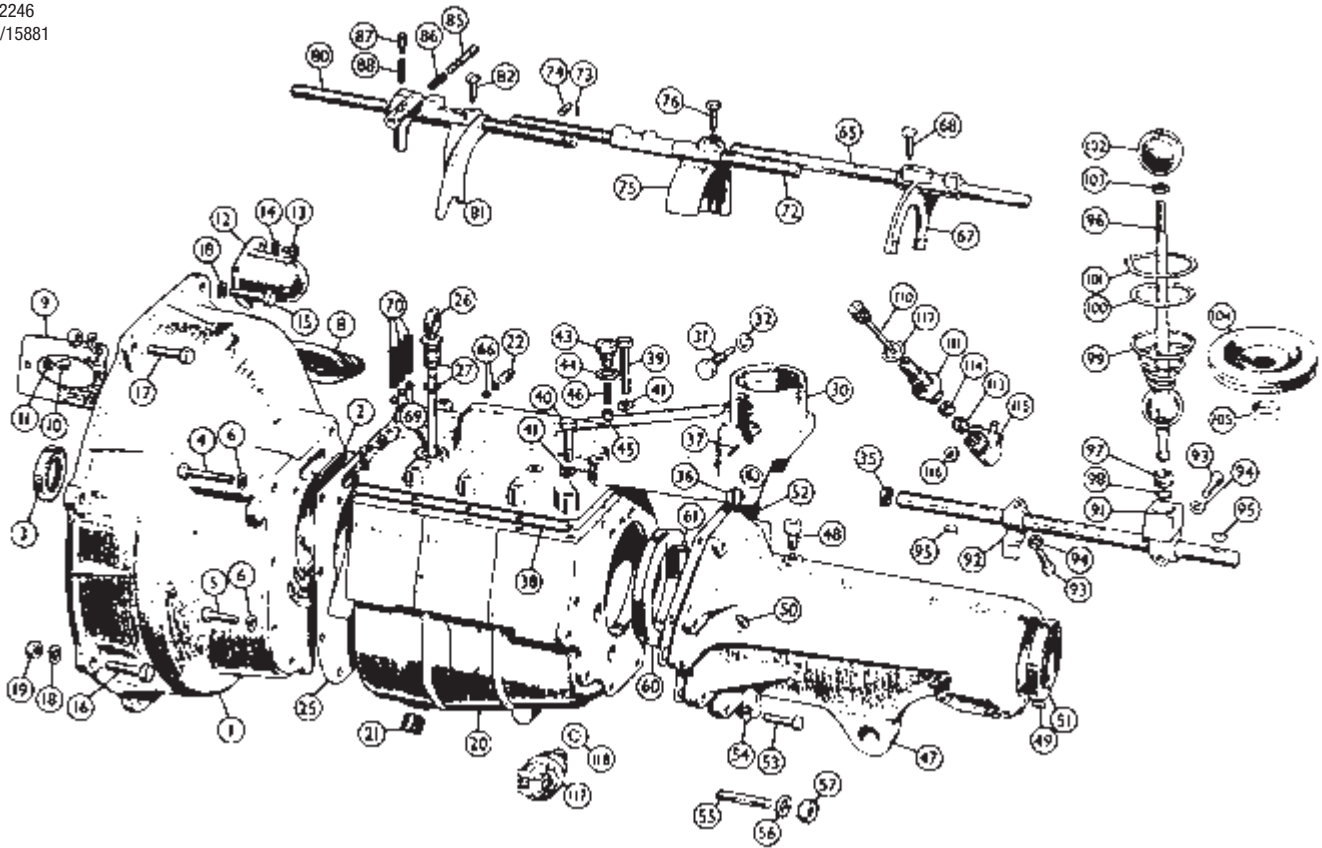


No.	Part No.	Price (each)	Description	Application	Qty. Req.
			NA HOUSING, clutch, with bushes	} BN2 (not illustrated)	1
330-460			NA BUSH, for operating shaft (in case)		4
			NA CASING, gearbox		1
021-192			NA SEAL, oil		1
			NA BOLT, housing to gearbox		8
365-730			NA WASHER, locking		8

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External Gearbox, centershift

from Nov., 1961
E29E/2246
C BT7/15881



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	NA		GEARBOX ASSEMBLY, standard	BN7, BT7, BJ7	1
	NA		GEARBOX ASSEMBLY, standard	BJ8	1
	NA		GEARBOX ASSEMBLY, overdrive	BN7, BT7, BJ7	1
	NA		GEARBOX ASSEMBLY, overdrive	BJ8	1
	NA		HOUSING, clutch	BN7, BT7, BJ7	1
	NA		HOUSING, clutch	BJ8	1
2			PAD, buffer		1
3	021-192		SEAL, oil		1
4	320-585		BOLT, housing to gearbox, 2 1/4"		1
5	320-695		BOLT, housing to gearbox, 1 1/8"		8
6	365-730		WASHER, locking		9
8	031-370		BOOT, clutch fork		1
9	021-928		COVER PLATE		1
10	725-070		SCREW, plate		3
11	324-020		WASHER, locking		3
12	848-760	NA	COVER, starter pinion		1
13		NA	SCREW, cover to housing		3
14	324-020		WASHER, locking		3
15		NA	BOLT, clutch housing to rear plate, 1 1/2"		1
16		NA	BOLT, clutch housing to rear plate, 1 3/8"		4
17	324-022		DOWEL BOLT, clutch housing to rear plate		2
18	324-040		WASHER, locking		7
19	310-050		NUT		6
20		NA	CASE, gearbox	BN7, BT7, BJ7	1
		NA	CASE, gearbox	BJ8	1
21	319-060		PLUG, oil drain		1
22		NA	PLUG, interlock ball hole, threaded	{ BN7, BT7, BJ7, BJ8 to 1 29K-H5793	1
		NA	PLUG, interlock ball hole, plain	BJ8 from 29K-H5794	1
	021-053†		GASKET SET (includes ill. nos. 25, 38 & 52)		1
25		NA	GASKET, case to clutch housing	in gasket set	1
26	031-341		DIP STICK, oil level		1
27	682-150		GROMMET, dipstick		2
30		NA	COVER, gearbox	BN7, BT7, BJ7	1
		NA	COVER, gearbox	{ BJ8 to (g)118 non o/d & to (g)1441 o/d	1
31		NA	COVER, gearbox		1
32	324-020		PIN, locating, gear lever	{ BJ8 from (g)119 non o/d & (g)1442 o/d	2
			WASHER, locking		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
35	520-290		SEAL, oil		1
36		NA	PLUG, blanking, o/d switch hole	non o/d	1
37	325-460		ROLLPIN		2
38		NA	GASKET, gearbox to cover	in gasket set	1
39	322-105		BOLT, cover to gearbox, 1 7/8"		2
40	320-415		BOLT, cover to gearbox, 1 1/2"		10
41	365-730		WASHER, locking		12
43	460-150	NA	PLUG, plunger retaining		1
44	324-770		WASHER, plug		1
45	443-030		PLUNGER		1
46	329-010		SPRING, plunger		1
47		NA	CASING, gearbox extention	} non o/d	1
48	267-040		BREATHER		1
49		NA	PLUG, tapered		1
50	836-620	NA	THRUST BUTTON		1
51	120-800		SEAL, oil		1
52		NA	GASKET, casing or overdrive to gearbox	in gasket set	1
53	322-310		BOLT, casing to gearbox	} non overdrive	8
54	365-730		WASHER, locking		8
55		NA	STUD, casing to gearbox	} overdrive	8
56	365-730		WASHER, locking		8
57	310-140		NUT		8
60		NA	HOUSING, bearing		1
61		NA	PEG, locating		1
65	031-342		SHAFT, 3rd and 4th selector		1
66	329-520		BALL, shaft interlocking		2
67	848-890		FORK, 3rd and 4th		1
68		NA	SCREW, fork to shaft		1
69	329-520		BALL, selector shaft		3
70	329-040		SPRING, ball		3
72	031-255		SHAFT, 1st and 2nd selector		1
73		NA	PIN, shaft interlocking		1
74		NA	RIVET, interlocking pin		1
75		NA	FORK, 1st and 2nd	BN7, BT7, BJ7	1
	031-256		FORK, 1st and 2nd	BJ8	1

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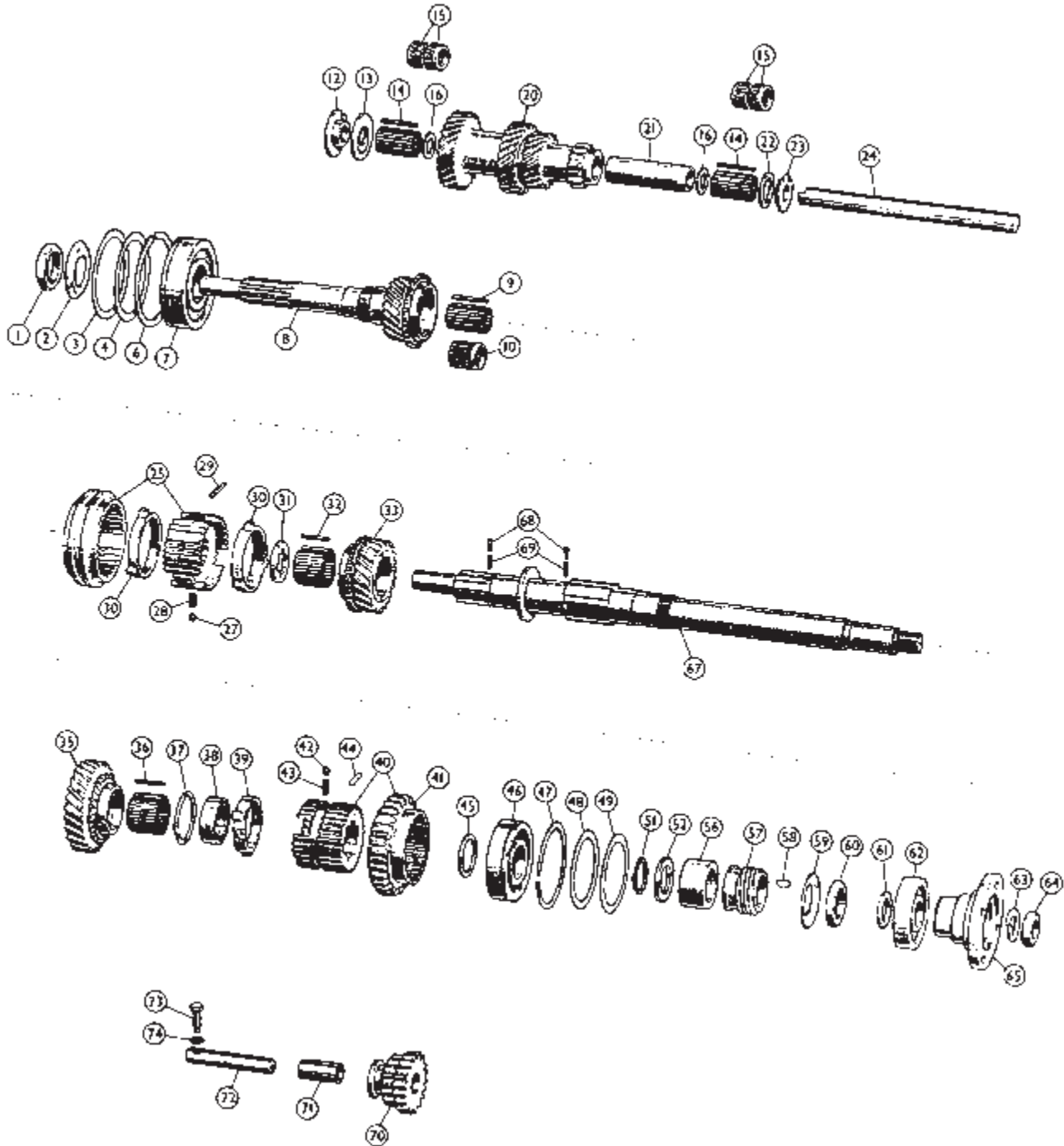
External Gearbox, centershift

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.
76		NA	SCREW, fork to shaft		1	98	326-170	NA	CIRCLIP, bush	BN7, BT7, BJ7	1
80		NA	SHAFT, reverse selector		1	99	031-330		SPRING, ball end retaining		1
81	031-258	NA	FORK, reverse	BN7, BT7, BJ7	1	100	848-955		WASHER		1
	031-258	NA	FORK, reverse	BJ8	1	101	443-090		CIRCLIP		1
82		NA	SCREW, fork to shaft		1	102	021-399		KNOB, gear lever		1
85	848-820	NA	PLUNGER, reverse selector		1	103	462-510		LOCKNUT, knob (chrome)		1
86	329-105		SPRING, plunger		1	104	021-338		BOOT, gear lever		1
87	848-780	NA	PLUNGER, detent		1	105	326-480		RING, gear lever boot		1
88	329-240		SPRING, detent plunger		1						
90		NA	SHAFT, control		1	110	848-920	NA	PINION, speedometer	} non overdrive	1
91		NA	SOCKET, gear lever	BN7, BT7, BJ7	1	111		NA	BEARING, pinion		1
		NA	SOCKET, gear lever	BJ8	1	112	324-215	NA	WASHER, bearing		1
92		NA	LEVER, selector		1	113		NA	COLLAR, pinion distance		1
93		NA	BOLT, selector lever & gear lever		2	114	461-445		SEAL, oil, pinion		1
94	365-730		WASHER, locking		2						
95	327-200		KEY		2	115	021-511		ANGLE DRIVE, speedometer		1
96	848-980		LEVER, gear	BN7, BT7, BJ7	1	116	324-720		WASHER, adaptor		1
	848-990		LEVER, gear	BJ8	1						
97	461-115		BUSH ASSEMBLY, lever, bronze (includes circlip)	BN7, BT7, BJ7	1	117	140-470		SWITCH, overdrive, on gearbox	} overdrive	1
	031-259		BUSH, lever, nylon	BJ8	1	118	324-145		WASHER, fiber		A/R



"Healey" Showroom, Warwick.

Internal Gearbox, 4 speed



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	311-090	NA	NUT, bearing		1
2	021-276	NA	LOCKWASHER		1
3	031-343	NA	PLATE, spring, bearing	} BN2, BN4, BN6, BN7, BT7, BJ7	1
4	031-344	NA	PLATE, bearing		1
	848-930	NA	SHIM, bearing, .002"	BJ8	A/R
	848-940	NA	SHIM, bearing, .004"	BJ8	A/R
6	326-740		CIRCLIP		1
7	620-586		BEARING, 1st motion shaft		1
8	031-246	NA	SHAFT, 1st motion	BN2	1
	843-085	NA	SHAFT, 1st motion	BN4, BN6	1
	843-090	NA	SHAFT, 1st motion (use 021-263 below)	} BN7 & BT7 side-shift gbx to (e)29D-H11341 non o/d & (e)29D-H10896 o/d	1
	021-263	NA	SHAFT, 1st motion		} BN7 & BT7 side-shift gbx from (e)29D-H11342 non o/d & (e)29D-H10897 o/d, BN7 & BT7 all centre-shift gbx, BJ7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	021-264	NA	SHAFT, 1st motion	BJ8	1
9	021-270		BEARING, needle, 1st motion shaft	BN2, BN4, BN6	16
	021-270		BEARING, needle, 1st motion shaft	BN7, BT7, BJ7	18
10	031-238		BEARING, caged, 1st motion shaft	BJ8	1
12	848-870	NA	PLATE, gear unit thrust, front	BN2 thru BJ7	1
	031-240	NA	PLATE, gear unit thrust, front	BJ8	1
13	031-239		THRUSTWASHER, front	BN2, BN4, BN6, BN7, BT7	1
	031-239		THRUSTWASHER, front	BJ7, BJ8	1
14	031-237		BEARING, needle, laygear	BN2 thru BJ7	46
15	031-238		BEARING, laygear	BJ8	4
16	848-860	NA	WASHER, roller	BN2, thru BJ7	2
20	021-250	NA	LAYGEAR (1B3728)	BN2, BN4, BN6	1
	021-252	NA	LAYGEAR (AEC3359)	} BN7 & BT7 side-shift gbx to (e)29D-H11341 non o/d & (e) 29D-H10896 o/d	1

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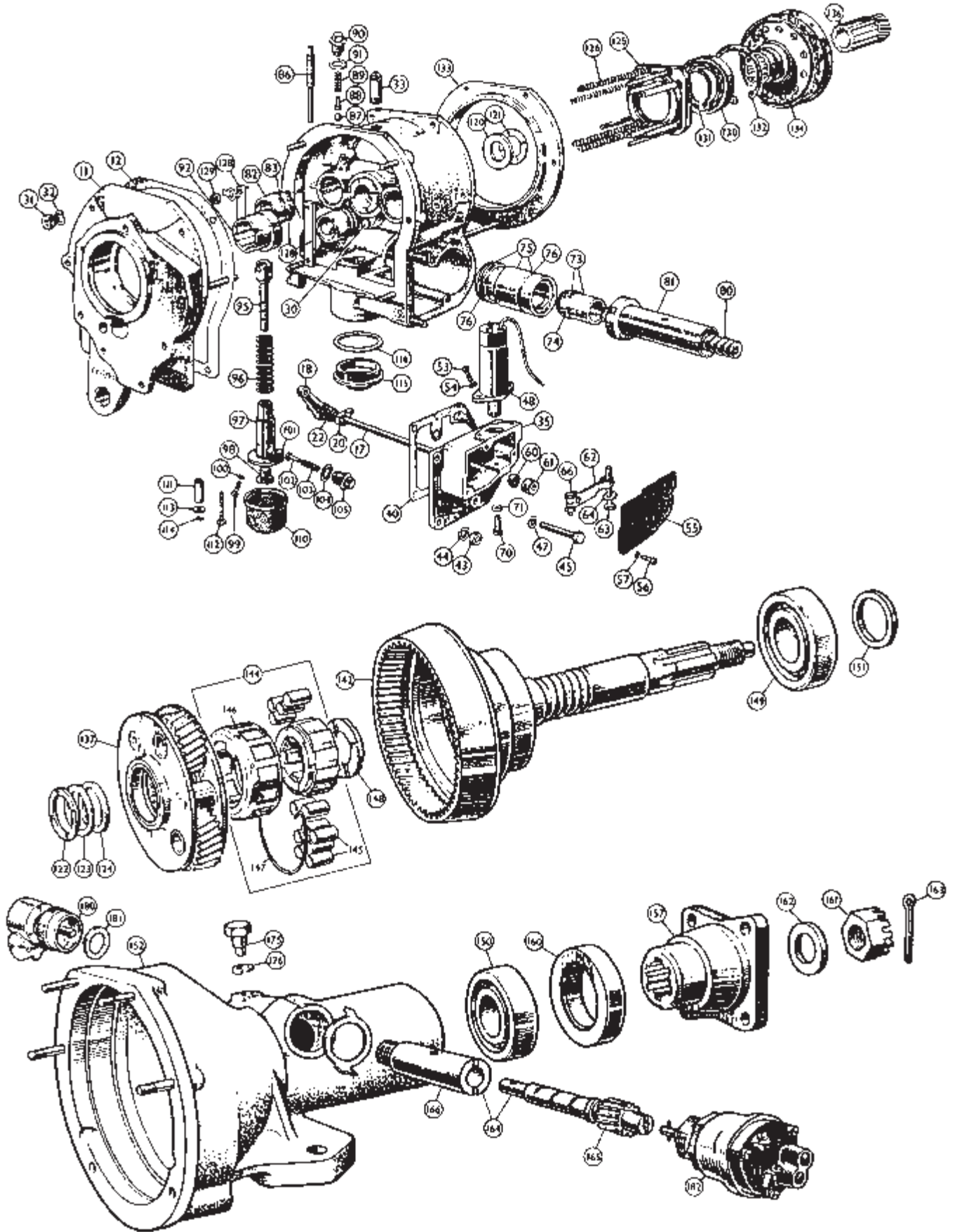
Internal Gearbox, 4 speed

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		LAYGEAR (bush type)* (AEC3471)	BN7 & BT7 side-shift gbx from (e)29D-H11342 to (e)29D-H14909 non o/d & (e)29D-H10897 to (e)29D-H14565 o/d	1
*Note: The bush-type laygear can be replaced by 843-080 or 021-251, so long as all of the related later laygear components nos.14, 16, & 21 are also used.					
843-080			LAYGEAR (AEC3616)	BN7 & BT7 side-shift gbx from (e)29D-H14910 to (g)1823 non o/d & (e)29D-H14566 to (g)12319 o/d	1
021-251			LAYGEAR (AEC3649)	BN7 & BT7 side-shift gbx from (g) 1824 non o/d & from (g)12320 o/d, BN7 & BT7 all centre-shift gbx, BJ7	1
21	021-253		LAYGEAR (22B141)	BJ8	1
	NA		SPACER, bearing	BN2, BN4, BN6	1
	NA		SPACER, bearing	BN7, BT7, BJ7	1
	NA		SPACER, bearing	BJ8	1
22	031-241		THRUSTWASHER, rear	BN7, BT7, BJ7	A/R
	031-242		THRUSTWASHER, rear, .072	}BJ8	A/R
	NA		THRUSTWASHER, rear, .075		A/R
	NA		THRUSTWASHER, rear, .078		A/R
	NA		THRUSTWASHER, rear, .081		A/R
23	848-880	NA	PLATE, gear unit thrust, rear	BN2 thru BJ7	1
	031-244	NA	PLATE, gear unit thrust, rear	BJ8	1
24	021-331		LAYSHAFT	BN2 thru BJ7	1
	021-332		LAYSHAFT	BJ8	1
25	031-250		SLIDING HUB ASS'Y., 3rd & 4th	except BJ8	1
	031-251		SLIDING HUB ASS'Y., 3rd & 4th	BJ8	1
27	329-520		BALL, sliding hub		3
28	329-125		SPRING, ball		3
29	031-252		PLUNGER	BJ8	2
30	021-327		SYNCHRO RING, 3rd & 4th	BN2 thru BJ7	2
	021-328		SYNCHRO RING, 3rd & 4th	BJ8	2
31	440-180	NA	PLATE, locking	BN2 thru BJ7	1
	848-970	NA	PLATE, locking	BJ7, BJ8	1
32	021-271		BEARING, needle roller		32
33	843-060	NA	GEAR, third	BN2, BN4, BN6	1
	843-070	NA	GEAR, third	BN7 & BT7 side-shift gbx to (e)29D-H11341 non o/d & (e)29D-H13938 o/d	1
	021-261	NA	GEAR, third	BN7 & BT7 side-shift gbx from (e)29D-H11342 non o/d & (e)29D-H13939 o/d, BN7 & BT7 all center-shift gbx, BJ7	1
35	021-262	NA	GEAR, third	BJ8	1
	021-257	NA	GEAR, second	BN2, BN4, BN6	1
	842-030	NA	GEAR, second	BN7 & BT7 side-shift gbx to (e)29D-H11341 non o/d & (e)29D-H13938 o/d	1
	842-040	NA	GEAR, second	BN7 & BT7 side-shift gbx from (e)29D-H11342 non o/d & (e)29D-H13939 o/d, BN7 & BT7 all center-shift gbx, BJ7	1
36	021-259	NA	GEAR, second	BJ8	1
	021-271		BEARING, needle roller		33
37	848-960		THRUST WASHER, 2nd gear		2
38	848-850	NA	PLATE, locking	BN2 thru BJ7	2
		NA	PLATE, locking	BJ8	1
39	021-325		SYNCHRO RING, 2nd	BN2 thru BJ7	1
	021-326		SYNCHRO RING, 2nd	BJ8	1
40	021-256		GEAR, first, with sliding hub	stock type	1
	329-527*		GEAR, first, with sliding hub*	(improved - see note)	1

*Note: Original gears have a habit of jumping out of gear, especially when worn. 329-527 is produced by Denis Welch, and positively will not jump out of gear when correctly fitted.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
41	021-258		OUTER RING, first gear		1
42	329-520		BALL, sliding hub		3
43	329-125		SPRING, ball		3
44	329-525		PLUNGER	BJ8	2
45	848-830	NA	DISTANCE COLLAR, mainshaft		1
46	128-200		BEARING, mainshaft		1
47	326-750	NA	CIRCLIP		1
48	848-840	NA	PLATE, bearing	}BN2, BN4, BN6, BN7, BT7, BJ7	1
49	440-140	NA	PLATE, spring, bearing		1
	848-910	NA	SHIM, bearing	BJ8	A/R
51	326-025		CIRCLIP	overdrive	1
52		NA	DISTANCE PIECE, circlip to bearing	BN2, BN4, BN6, BN7 & BT7 to (e)29D-H10543 o/d	1
		NA	SHIM, distance piece	BN2, BN4, BN6, BN7, BT7, BJ7 o/d	A/R
		NA	COLLAR, .187	}BN7 & BT7 side-shift gbx, from (e)29D-H10544, BN7 & BT7 centre-shift gbx, BJ7, BJ8, o/d	A/R
		NA	COLLAR, .190		A/R
		NA	COLLAR, .193		A/R
56		NA	RING, collar retaining	BN7 & BT7 side-shift gbx, BJ7, BJ8, o/d	1
57		NA	GEAR, speedometer	BN4, BN6 non o/d	1
		NA	GEAR, speedometer	BN7, BT7, BJ7, BJ8 non o/d	1
58		NA	KEY, gear	}non o/d (remove dust cover)	1
59		NA	LOCKWASHER		1
60		NA	LOCKNUT, gear		1
61		NA	WASHER, bearing		1
62	071-329		BEARING		1
63	324-100		WASHER, locking		1
64	310-570		NUT, flange	1	
65	019-282		FLANGE, coupling	1	
67		NA	MAINSHAFT, O/D	BN2, BN4, BN6	1
		NA	MAINSHAFT, O/D	BN7 & BT7 side-shift gbx to (e)29D-H10543	1
031-345			MAINSHAFT, O/D, stock type	}BN7 & BT7 side-shift gbx from (e)29D-H10544, BN7 & BT7 all center-shift gbx, BJ7	1
031-945			MAINSHAFT, O/D, uprated* *higher grade steel, strengthened 3rd gear locking ring		1
031-346			MAINSHAFT, O/D	BJ8	1
		NA	MAINSHAFT, non-overdrive	BN4, BN6	1
		NA	MAINSHAFT, non-overdrive	BN7, BT7, BJ7	1
		NA	MAINSHAFT, non-overdrive	BJ8	1
68	442-100	NA	PLUNGER, gear		2
69	442-110		SPRING, plunger		2
70	845-800		GEAR, reverse		1
71	330-480	NA	BUSH, reverse gear		1
72		NA	SHAFT, reverse gear	BN2	1
		NA	SHAFT, reverse gear	BN4, BN6, BN7, BT7, BJ7, BJ8	1
73		NA	BOLT, shaft retaining		1
74	365-730		WASHER, locking		1

Overdrive BN1

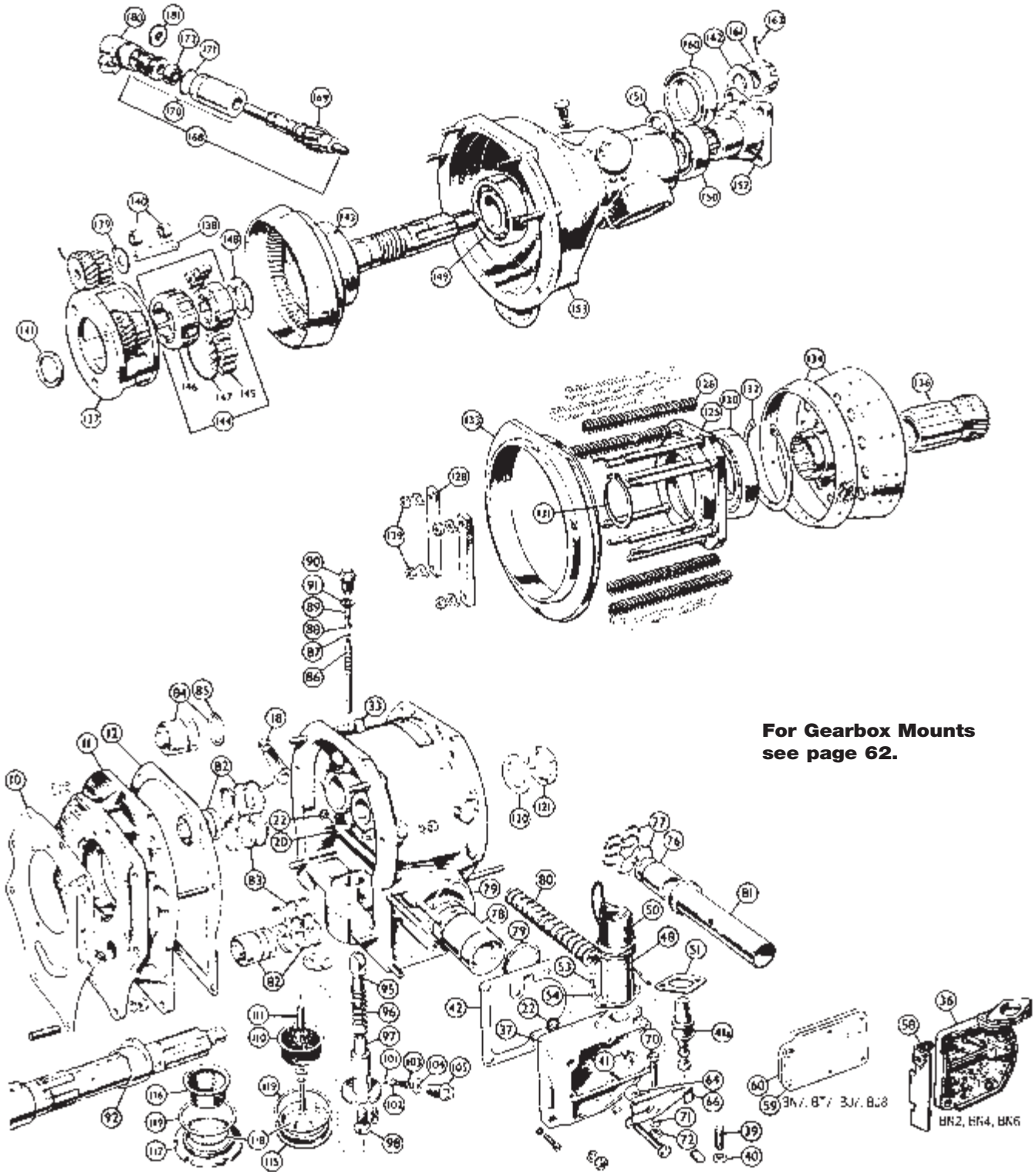


For Gearbox Mounts
see page 62.

Overdrive BN1

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		OVERDRIVE UNIT ASSEMBLY	BN1 to C.E.140204	1	115	NA		PLUG, oil drain		1
	NA		OVERDRIVE UNIT ASSEMBLY	BN1 from C.E.140205	1	116	866-270		WASHER, fiber		1
	NA		BOLT, overdrive to gearbox	BN1 to C.E.140204	5	120	866-710		WASHER, steel, sunwheel adjusting, front, (.113-.114)	A/R	1
	NA		BOLT, overdrive to gearbox	BN1 from C.E.140205	5		866-720		WASHER, steel, sunwheel adjusting, front, (.107-.108)	A/R	1
	NA		STUD, casing to gearbox		5		866-730		WASHER, steel, sunwheel adjusting, front, (.101-.102)	A/R	1
	NA		WASHER, locking		5		866-740		WASHER, steel, sunwheel adjusting, front, (.095-.096)	A/R	1
	311-140		NUT		3		866-750		WASHER, steel, sunwheel adjusting, front, (.089-.090)	A/R	1
	365-730		WASHER, locking		3		866-760		WASHER, steel, sunwheel adjusting, front, (.083-.084)	A/R	1
	NA		GASKET SET (includes all gaskets for overdrive & gearbox)		1		866-770		WASHER, steel, sunwheel adjusting, front, (.077-.078)	A/R	1
11	NA		PLATE, adaptor	BN1 to C.E.140204	1	121	866-780		THRUST WASHER, bronze, sunwheel, front		1
	NA		PLATE, adaptor	BN1 from C.E.140205	1	122	031-373	NA	THRUST WASHER, bronze, planet carrier, front		1
12	697-260		GASKET, plate to casing		1	123	031-374	NA	THRUST WASHER, steel, middle		1
17	NA		SHAFT, valve operating		1	124	866-560	NA	THRUST WASHER, bronze, rear		1
18	031-347		LEVER, shaft		1	125	866-430	NA	RING ASSEMBLY, clutch thrust		1
	866-135		PIN, taper, lever to shaft		1	126	866-445		SPRING SET, clutch		1
20	866-125		CAM, valve operating		1	128	866-440	NA	BRIDGE PIECE, thrust ring		2
	NA		PIN, taper, cam		1	129	310-765		LOCKNUT (replaces original nut and tabwasher)		4
22	NA		SEAL, oil, shaft		1	130	866-470		BEARING, thrust ring		1
30	NA		PEG, oil pump plunger guide		1	131	326-700		CIRCLIP, small		1
31	848-540		NUT, front casing to plate		4	132	326-710	NA	CIRCLIP, large		1
32	365-730		WASHER, locking		4	133	866-480		BRAKE RING		1
33	NA		BREATHER		1	134	866-490	NA	CLUTCH		1
35	NA		BRACKET, solenoid		1						
40	866-350		GASKET, bracket to casing		1	136		NA	SUNWHEEL ASSY, 32% ratio	} BN1 to O/D WN/1260/763	1
43	310-140		NUT		2	137		NA	CARRIER ASSY, planet, 32% ratio		1
44	365-730		WASHER, locking		2	142		NA	ANNULUS, 32% ratio		1
45	NA		BOLT, bracket to casing		2						
	365-720		WASHER, plain		2		031-371	NA	SUNWHEEL ASSY, 28% ratio	} BN1 from O/D 28/1292/1	1
47	365-730		WASHER, locking		2		031-379	NA	CARRIER ASSY, planet, 28% ratio		1
48	145-721	NA	SOLENOID, operating, Lucas		1			NA	ANNULUS, 28% ratio		1
	145-722		SOLENOID, operating, reproduction		1						
	466-540		GASKET, solenoid to bracket		1			NA	SUNWHEEL ASSY, 22% ratio	} BN1 special fitting	1
53	323-005		SCREW, solenoid to bracket		2			NA	CARRIER ASSY, planet, 22% ratio		1
54	324-010		WASHER, locking		2			NA	ANNULUS, 22% ratio		1
55	NA		PLATE, cover for bracket (BN1 used no gasket on this)		1						
56	323-005		SCREW, plate to bracket		3	144	466-055		ASSEMBLY, unidirectional clutch		1
57	324-010		WASHER, locking		3	145	866-598		ROLLER SET, clutch		1
60	NA		SEAL, oil, valve operating shaft		1	146	466-045	NA	CAGE, roller		1
61	866-040		DISTANCE COLLAR, valve operating shaft		1	147	866-610		RING, spring, clutch		1
62	NA		LEVER, solenoid		1	148	866-620		THRUST WASHER, bronze, clutch to annulus		1
63	NA		SCREW, plunger to lever		1	149	866-630		BEARING, annulus, front		1
64	324-590		WASHER		1	150	525-150		BEARING, annulus, rear		1
66	322-230		BOLT, lever to spindle		1	151	866-790		WASHER, steel, annulus end float, .146		A/R
	324-020		WASHER, locking		1		866-800		WASHER, steel, annulus end float, .151		A/R
	310-760		NUT		1		866-640	NA	WASHER, steel, annulus end float, .156		A/R
70	NA		SCREW, adjusting		1		866-810		WASHER, steel, annulus end float, .161		A/R
71	310-040		NUT		1		866-820		WASHER, steel, annulus end float, .166		A/R
73	866-330		ACCUMULATOR PISTON, with rings		1	152		NA	CASING, rear		1
74	866-360		RING SET, piston		2	157		NA	FLANGE, coupling	BN1 to C.E.155283	1
75	866-320		HOUSING, accumulator		1		031-372	NA	FLANGE, coupling	BN1 from C.E.155284	1
76	866-690		RING, rubber		2	160	121-125		SEAL, oil		1
80	866-670	NA	SPRING, accumulator pressure		1	161	311-070	NA	NUT, slotted		1
81	031-348	NA	TUBE, spring		1	162	324-615	NA	WASHER, plain		1
82	866-400		PISTON ASSEMBLY, operating		2	163		NA	COTTER PIN		1
83	866-410		PISTON RING SET, cast iron		4	164		NA	PINION ASSEMBLY, speedometer		1
86	866-060		VALVE, operating		1	165		NA	PINION, speedometer		1
87	329-520		BALL, sliding hub		3	166		NA	BEARING ASSEMBLY		1
88	866-070		PLUNGER		1	175		NA	BOLT, pinion locking		1
89	866-080		SPRING		1	176		NA	WASHER		1
90	866-090		PLUG, screwed		1	180	768-020		ANGLE DRIVE, speedometer		1
91	324-950	NA	WASHER, copper		1	181	324-720		WASHER, adaptor		1
92	866-100		CAM, oil pump		1	182	031-367	NA	SWITCH, centrifugal, on overdrive		1
95	866-120		PLUNGER, oil pump		1						
96	866-130		SPRING		1						
97	866-140		BODY, oil pump		1						
98	866-160	NA	PLUG, threaded		1						
99	466-385		SCREW, pump body to front casing		2						
100	324-010		WASHER, locking		2						
101	329-510		BALL, valve		1						
102	866-070		PLUNGER		1						
103	866-080		SPRING		1						
104	435-567		WASHER, copper		1						
105	866-090		PLUG, threaded		1						
110	866-210		STRAINER, oil pump		1						
111	NA		DISTANCE TUBE, strainer		1						
112	031-719	NA	BOLT, strainer		1						
113	324-860		WASHER, plain		1						
114	324-010		WASHER, locking		1						

Overdrive BN2 thru BJ8



**For Gearbox Mounts
see page 62.**

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	NA		OVERDRIVE UNIT ASSEMBLY	BN2	1
	NA		OVERDRIVE UNIT ASSEMBLY	BN4 to C.E48862	1
	NA		OVERDRIVE UNIT ASSEMBLY	BN4 from C.E48863, BN6	1
	NA		OVERDRIVE UNIT ASSEMBLY	BN7 & BT7 to (e)29E-H2245	1
021-053	NA		OVERDRIVE UNIT ASSEMBLY	{ BN7 & BT7 from (e)29E-H2246, BJ7	1
	NA		OVERDRIVE UNIT ASSEMBLY	BJ8	1
			GASKET SET, (inc. all gaskets for overdrive & gearbox)		1
10	NA		GASKET, overdrive to gearbox	{ BN2, BN4, BN6, BN7, BT7 to (e)29E-H2245	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		GASKET, overdrive to gearbox	} BN7 & BT7 from (e)29E-H2246, BJ7, BJ8	1
11	NA		PLATE, adaptor		BN2 to C.E.230489
	NA		PLATE, adaptor	BN2 from C.E.230490, BN4, BN6	1
	NA		PLATE, adaptor	BN7 & BT7 to (e)29E-H2245	1
	NA		PLATE, adaptor	{ BN7 & BT7 from (e)29E-H2246, BJ7	1
	NA		PLATE, adaptor		BJ8

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Overdrive BN2 thru BJ8

No.	Part No.	Price (each)	Description	Application	Qty. Req.
12	697-260		GASKET, plate to casing	in gasket set	1
18	031-347	NA	LEVER, shaft		1
20	866-125	NA	CAM, valve operating		1
22	866-030		O RING		2
33		NA	BREATHER	as fitted	1
36	866-340		BRACKET, solenoid	BN2, BN4, BN6	1
37		NA	BRACKET, solenoid	{ BN7 & BT7 to O/D 22/3087/10259	1
39		NA	BRACKET, solenoid	} 22/3087/10260, BJ7, BJ8	1
40		NA	SCREW, adjusting		1
40		NA	LOCKNUT		1
41		NA	STOP, rubber	} BN2, BN4, BN6, BN7, BT7, BJ7, BJ8	1
41a		NA	BOOT, rubber		1
42	866-350		GASKET, bracket to casing	in gasket set	1
48	145-721	NA	SOLENOID, operating, Lucas	} BN2 thru BN7 & BT7 to (e)29E-2245	1
	145-722		SOLENOID, operating, reproduction		1
	546-090		SOLENOID, operating	{ BN7 & BT7 from (e)29E-H2246, BJ7, BJ8	1
50	680-210		COVER, solenoid		1
51	466-540		GASKET, solenoid to bracket		1
53	323-005		SCREW, solenoid to bracket		2
54	324-010		WASHER, locking		2
58		NA	STONEGUARD, solenoid	BN2, BN4, BN6	1
59		NA	PLATE, solenoid to bracket cover	} BN7, BT7, BJ7, BJ8	1
60	866-700	NA	GASKET, plate to bracket		1
64	866-040		DISTANCE COLLAR, valve operating shaft	} BN2 thru BJ8	1
66	866-050		LEVER, solenoid	BN2 thru BJ8	1
70	322-230		BOLT, lever to spindle		1
71	324-020		WASHER, locking		1
72	310-760		NUT		1
76	866-330		ACCUMULATOR PISTON, with rings		1
77	866-360		RING SET, piston		1
78	866-320		HOUSING ASSEMBLY, accumulator		1
79	866-690		"O" RING (late 3000 used one)	(late 3000 used one)	2/1
80	866-670	NA	SPRING, accumulator pressure	BN2 to O/D28/1447/586	1
	866-680		SPRING, accumulator pressure	BN2 thru BJ8	1
81	031-348	NA	TUBE, spring		1
82	866-400		PISTON ASSEMBLY, operating, (repl.)	BN2	2
	866-400		PISTON ASSEMBLY, operating (replacement)	} BN4, BN6, BN7 & BT7 to O/D 22/3009/607	2
83	866-410		PISTON RING SET, cast iron (orig pistons only)	} BN2, BN4, BN6, BN7 & BT7 to O/D 22/3009/607	4
84	866-400		PISTON ASSEMBLY, operating	} BN7 & BT7 from O/D 22/3009/608, BJ7, BJ8	2
85	866-420		O RING, operating piston		2
86	866-060		VALVE, operating		1
87	329-520		BALL, sliding hub		3
88	866-070		PLUNGER		1
89	866-080		SPRING		1
90	866-090		PLUG, threaded		1
91	324-950	NA	WASHER, copper		1
92	866-100		CAM, oil pump		1
95	866-120		PLUNGER, oil pump		1
96	866-130		SPRING		1
97	866-140		BODY, oil pump		1
98	866-160	NA	PLUG, threaded		1
101	329-510		BALL, valve		1
102	866-070		PLUNGER		1
103	866-080		SPRING		1
104	435-567		WASHER, copper		1
105	866-090		PLUG, screwed		1
110	866-210		STRAINER, oil pump	} BN2, BN4, BN6, BN7, BT7 to O/D 22/3009/8744	1
111		NA	DISTANCE TUBE, strainer		1
115		NA	PLUG, oil drain (use no. 117)		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
116	866-210		STRAINER, oil pump	{ BN7 & BT7 from O/D 22/3009/8745, BJ7, BJ8	1
117	866-250		PLUG, oil drain	{ BN7 & BT7 from O/D 22/3009/608, BJ7, BJ8	1
118	866-220		MAGNET (set of 3)	{ BN7 & BT7 from O/D 22/3009/8745, BJ7, BJ8	1
119	866-270		WASHER, fiber		1
120	866-710		WASHER, steel, sunwheel adjusting, front, (.113-.114)		A/R
	866-720		WASHER, steel, sunwheel adjusting, front, (.107-.108)		A/R
	866-730		WASHER, steel, sunwheel adjusting, front, (.101-.102)		A/R
	866-740		WASHER, steel, sunwheel adjusting, front, (.095-.096)		A/R
	866-750		WASHER, steel, sunwheel adjusting, front, (.089-.090)		A/R
	866-760		WASHER, steel, sunwheel adjusting, front, (.083-.084)		A/R
	866-770		WASHER, steel, sunwheel adjusting, front, (.077-.078)		A/R
121	866-780		THRUST WASHER, bronze, sunwheel, front		1
125	866-430	NA	RING ASSEMBLY, clutch thrust		1
126	866-445		SPRING SET, clutch		1
128	866-440	NA	BRIDGE PIECE, thrust ring		2
129	310-765		LOCKNUT (replaces original nut and locktab)		4
130	866-470		BEARING, thrust ring		1
131	326-700		CIRCLIP, small		1
132	326-710	NA	CIRCLIP, large		1
133	866-480		BRAKE RING		1
134	866-490	NA	CLUTCH		1
136	031-371	NA	SUNWHEEL ASSY, 28% ratio	BN2, BN4, BN6	1
	031-378	NA	SUNWHEEL ASSY, 22% ratio	BN7, BT7, BJ7, BJ8	1
137	031-379	NA	CARRIER ASSY, planet, 28% ratio	BN2, BN4, BN6	1
	031-381	NA	CARRIER ASSY, planet, 22% ratio	BN7, BT7, BJ7, BJ8	1
	866-530		BEARING & SHAFT KIT		1
138	031-383	NA	SHAFT, planet wheel		3
13		NA	WASHER, thrust		3
140	866-520		BEARING		6
141	866-560		WASHER, bronze, sunwheel thrust, rear		1
143		NA	ANNULUS, 28% ratio	BN2, BN4, BN6	1
	031-382	NA	ANNULUS, 22% ratio	BN7, BT7, BJ7, BJ8	1
144	466-055		ASSEMBLY, unidirectional clutch		1
145	866-598		ROLLER SET, clutch		1
146	466-045	NA	CAGE, roller		1
147	866-610		RING, spring, clutch		1
148	866-620		WASHER, thrust, bronze, clutch to annulus		1
149	866-630		BEARING, annulus, front		1
150	525-150		BEARING, annulus, rear		1
151	866-790		WASHER, steel, annulus end float, .146		A/R
	866-800		WASHER, steel, annulus end float, .151		A/R
	866-640	NA	WASHER, steel, annulus end float, .156		A/R
	866-810		WASHER, steel, annulus end float, .161		A/R
	866-820		WASHER, steel, annulus end float, .166		A/R
153		NA	CASING, rear		1
157	031-372	NA	FLANGE, coupling		1
160	121-125		SEAL, oil		1
161	311-070	NA	NUT, slotted		1
162	324-615	NA	WASHER, plain		1
168		NA	PINION ASSEMBLY, speedometer	} BN2, BN4, BN6	1
169		NA	PINION, speedometer		1
		NA	PINION ASSEMBLY, speedometer	} BN7, BT7, BJ7, BJ8	1
		NA	PINION, speedometer		1
170	120-720	NA	BEARING ASSEMBLY		1
171	120-730		O RING		1
172	120-710		SEAL, oil		1
180	768-020		ANGLE DRIVE, speedometer	BN2	1
	021-511		ANGLE DRIVE, speedometer	BN4 thru BJ8	1
181	324-720		WASHER, adaptor		1

Drain Plug Wrench

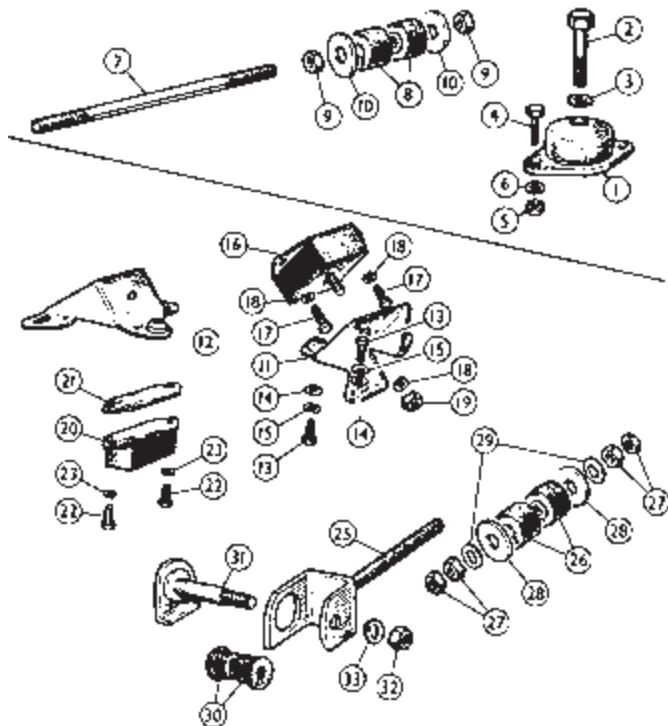
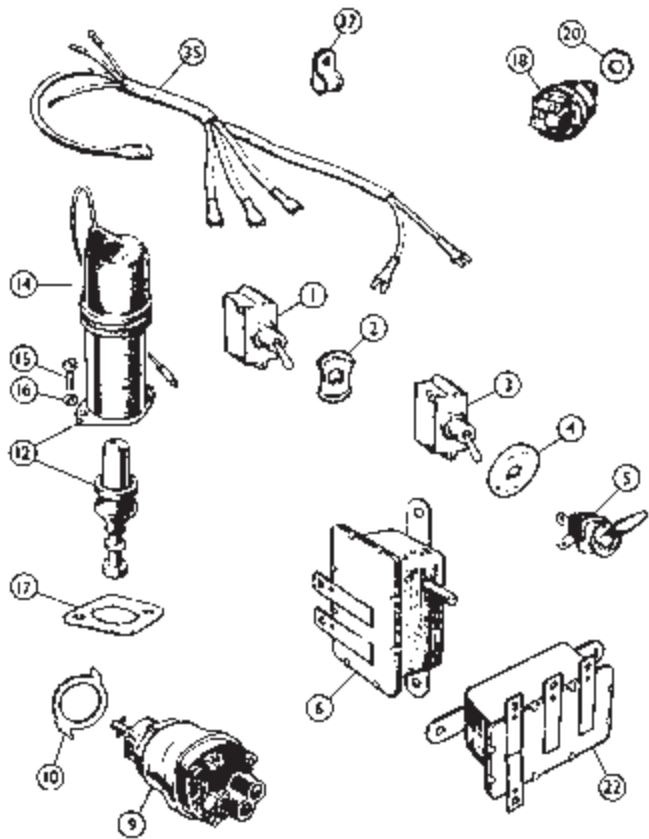
The notched type overdrive drain plug has been abused by hammers and screwdrivers for decades. We now carry a purpose-built too for this use. Get the job done quickly and properly without risking damage to you or the plug. 386-336



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Overdrive Electrical; Gearbox Mountings



No.	Part No.	Price (each)	Description	Application	Qty. Req.
Overdrive Electrical					
1	031-366 141-240	NA	SWITCH, overdrive, on dash, O.E. SWITCH, overdrive, on dash, repl.	} BN1	1 1
2	633-665		ESCUTCHEON PLATE		1
3	141-240		SWITCH, overdrive, on dash	} BN2, BN4, BN6, BN7, BT7, BJ7	1
4	633-660		ESCUTCHEON PLATE		1
5	141-210		SWITCH, overdrive, on dash	BJ8	1
6	141-050		THROTTLE SWITCH	all cars with overdrive	1
9	031-367	NA	SWITCH, centrifugal, on overdrive	} BN1	1
10		NA	WASHER		1
12	145-721 145-722	NA	SOLENOID, operating, Lucas SOLENOID, operating, reproduction	} BN2 thru BN7 & BT7 to (e)29E-2245	1 1
	546-090		SOLENOID, operating		{ BN7 & BT7 from (e)29E-H2246, BJ7, BJ8
14	680-210		COVER, solenoid		1
15	323-005		SCREW, solenoid to bracket		2
16	324-010		WASHER, locking		2
17	466-540		GASKET, solenoid to bracket		1
18	141-100 140-470	NA	SWITCH, isolator (screw terminal) SWITCH, isolator (Lucar terminal)	} alternatives	1 1
20	324-145		WASHER, isolator switch adjusting		
22	542-260 542-170		RELAY, overdrive (BN1 uses 2) RELAY, overdrive	BN1-BJ7 BJ8	2/1 1
35	356-395		HARNESS, overdrive	BN1	1
		NA	CABLE, switch to solenoid	} BN2 (may use later harness)	1
		NA	CABLE, switch to relay		1
		NA	CLIP		1
	356-425		HARNESS, overdrive,	BN4 thru BJ7	1
	356-415		HARNESS, overdrive, braid covering	early BJ8	1
	356-420		HARNESS, overdrive, vinyl covering	late BJ8	1
37	470-830 182-635 162-250		CLIP, harness to dash CLIP, harness to gearbox side cover CLIP, harness to engine side cover	} BN4 thru BJ8	1 1 1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Gearbox Mountings BN1

			NA MOUNTING, gearbox, BSF*	BN1 to C.E.221011	2
*Note: the BSF threaded mounting is no longer supplied. Use 011-146 with two UNF threaded bolts; do not reuse the packing pieces, since they are only for fitment with the BSF mounting.					
1	011-146		MOUNTING, gearbox, UNF	BN1 from C.E.221012	2
2	031-368	NA	BOLT, UNF, overdrive to mounting		2
3	322-835		WASHER, locking		2
		NA	PACKING PIECE	BN1 to C.E.221011	2
4	322-540		BOLT, mounting to chassis		4
5	311-005		NUT		4
6	365-720		WASHER, plain		4
7		NA	TIE ROD, engine		1
8	021-769		BUSH, rubber, tie rod		4
9	310-075		NUT		4
10	324-655		WASHER, plain		4

Gearbox Mountings BN2 - BJ8

11	031-384		BRACKET, mounting, L/H		1
12	031-385		BRACKET, mounting, R/H		1
13	322-880		BOLT, bracket to chassis		6
14	365-720		WASHER, plain		6
15	365-730		WASHER, locking		6
16	413-050		MOUNTING, gearbox		2
17	322-040		BOLT, mounting to gearbox rear cover		4
18	365-730		WASHER, locking		6
19	310-140		NUT		2
20	021-345		REBOUND RUBBER		1
21	031-369	NA	SHIM		A/R
22	322-645		BOLT, to gearbox rear cover		2
23	324-020		WASHER, locking		2
25	807-100		TIE ROD, engine		1
26	021-769		BUSH, rubber, tie rod		2
	021-777		BUSH, polyurethane replacement		2
27	310-070		NUT		4
28	324-655		WASHER, plain		2
29	324-045		WASHER, shakeproof		2
30	280-050		BUSH, rubber, gearbox rear cover		2
	280-054		BUSH, polyurethane replacement		2
31	413-140		PIN, hinge		1
32	310-050		NUT		1
33	324-040		WASHER, locking		1



The 100S is the most desirable Austin-Healey ever produced. A total of only 55, including 5 factory development cars, were produced during 1954 and 1955. The car pictured here is the third of those five, differing from "standard" 100S in retaining the top frame and stock windshield. Most but not all 100S were finished in white over blue.

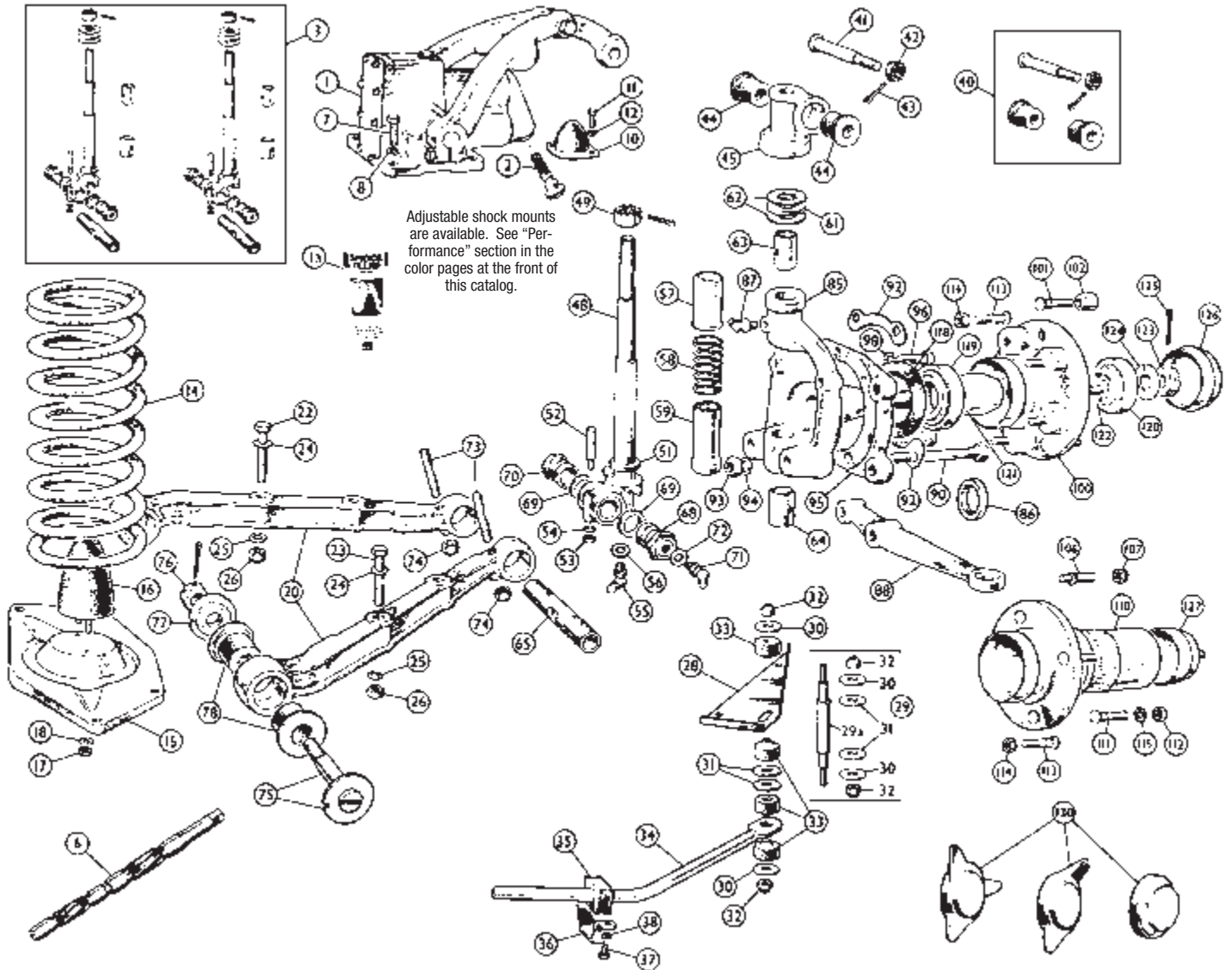
Exterior body panels of the 100S were aluminum alloy. Hundreds of detail modifications from the standard BN2, including crossflow cylinder heads and 4-wheel disc brakes, made these cars very special indeed.



Note the special vented seat backs.



Front Suspension



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	655-055	NA	SHOCK ABSORBER, OE, rebuilt **		2
		NA	CORE CHARGE for 655-055 **		
	655-066*		SHOCK ABSORBER, front, replacement * MORE INFO ONLINE		2
*(Has 1/2" higher air chamber, and may require modification to sheet metal above shock.)					
1a	220-304		SHOCK ABSORBER FLUID, 16 oz.		1
2	655-060		VALVE (for racing purposes) see page 75		2
3	021-188†		KING PIN SET, does two sides (includes all items marked†)		1
6	386-375		REAMER, swivel pin bushes		1
7	320-285		BOLT, shock to frame		8
8	324-040		WASHER, locking		8
10	031-279		BUFFER, rebound		2
11	322-645		BOLT, buffer to frame		4
12	324-005		WASHER, locking		4
14	661-910		SPRING, coil	{ BN1, BN2, BN4 to C.E.35076 LHD & 35826 RHD	2
	661-910*		SPRING, coil	{ BN4 from C.E.35077 LHD, 35827 RHD, BN6, BN7 to (c)10328, BT7 to (c)10302	2
	661-920*		SPRING, coil	{ BN7 from (c)10329, BT7 from (c)10303	2
*Note: Springs marked * are the closest available replacements, and must be fitted in pairs.					
	661-920		SPRING, coil	BJ7, BJ8	2
15	662-070		SEAT, spring		2
16		NA	BUMP STOP, 3" (BSF thread)	BN1	2
	661-820		BUMP STOP, 3-5/16" (UNF thread)	BN2-BJ8	2
17		NA	NUT, B.S.F.	BN1 (as fitted)	4
	310-140		NUT, U.N.F.	BN2-BJ8	4
18	365-730		WASHER, locking		4
20	661-830	NA	LINK, lower	BN1	4
	031-280		CONTROL ARM, L/H front & R/H rear	{ BN2, BN4, BN6, BN7,	2
	661-840		CONTROL ARM, R/H front & L/H rear	{ BT7, BJ8	2
22	320-565		BOLT, spring seat to lower link		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
23	322-640		BOLT, spring seat & anti-roll bar to lower link		4
24	324-860		WASHER, plain		8
25	324-040		WASHER, locking		8
26	310-240		NUT, nyloc, U.N.F.		8
28	662-040		PLATE, anti-roll bar, R/H		1
	662-050		PLATE, anti-roll bar, L/H		1
29	661-810		LINK ASS'Y., anti-roll bar		2
29a	661-811	NA	LINK		2
30	315-140		WASHER, link bush, end		4
31	324-360		WASHER, link bush, center		4
32	310-290		NUT, nyloc		4
	311-005		NUT, original type "Aerotight"		4
33	021-769		BUSH, link (stock type rubber)		8
	021-777		BUSH, link, Prothane		8
34		NA	SWAY BAR, 1/2"	{ BN1, BN2	1
	031-281		SWAY BAR, 5/8" (uprated)	{ BN1, BN2	1
	031-281		SWAY BAR, 5/8"	{ 100M, BN4 to BJ8	1
	031-495		SWAY BAR, 3/4", (uprated)	{ 100M, BN4 to BJ8	1
35	682-140		BUSH, 1/2" sway bar, rubber		2
	021-767		BUSH, 5/8" sway bar, rubber		2
	280-915		BUSH, 3/4" sway bar, rubber		2
36	263-430		STRAP, bush		2
37		NA	BOLT, bush strap	BN1, BN2	4
	322-040		BOLT, bush strap	BN4 to BJ8	4
38	365-730		WASHER, locking		4
40	031-390		TOP TRUNNION KIT, includes ill. nos. 41, 42, 43 & 44)		2
41	263-440		PIN, fulcrum, U.N.F.		2
42	310-330		NUT, fulcrum pin, U.N.F.		2
43	325-330		SPLIT PIN		2
44	282-305		BUSH, top link, rubber		4

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No.	Part No.	Price (each)	Description	Application	Qty. Req.
	282-325		BUSH SET, top link, polyurethane		1
45	031-274		TRUNNION, suspension link		2
48	†	NA	PIN, swivel, U.N.F.		2
49		NA	NUT, swivel pin, B.S.F.	BN1 (as fitted)	2
	310-605		NUT, swivel pin, U.N.F., nyloc	All other models	2
51	295-000†		SEAL, swivel pin, cork		2
52	661-890†		PIN, cotter, UNF		2
53	311-050†		NUT, cotter pin, B.S.F.	BN1 (as fitted)	2
	310-760†		NUT, cotter pin, U.N.F.	All other models	2
54	324-020†		WASHER, locking		2
55		NA	NIPPLE, grease, B.S.F.	BN1 (as fitted)	2
	328-500		NIPPLE, grease, U.N.F.	All other models	2
56	315-185		WASHER, fiber		2
57	263-460		TUBE, dust excluder, top		2
58	031-276		SPRING, dust excluder		2
59	661-940		TUBE, dust excluder, bottom	{ BN1, BN2, BN4, BN6, BN7, BT7, BJ7 to (c)21766	2
	661-940		TUBE, dust excluder, bottom	} BJ7 from (c)21767, BJ8	2
		NA	RING, sealing, tube		2
61	†	NA	WASHER, thrust (bronze)		2
62	†	NA	WASHER, thrust, floating, .052-.057		A/R
	†	NA	WASHER, thrust, floating, .058-.063		A/R
	†	NA	WASHER, thrust, floating, .065-.069		A/R
63	021-184†		BUSH, top		2
64	021-185†		BUSH, bottom		2
65	661-900†		PIN, fulcrum, lower link, outer		2
68	661-870†		BUSH, lower link, front		2
69	031-277†		RING, fulcrum pin, cork		4
70	661-880†		BUSH, lower link, rear		2
71		NA	NIPPLE, grease	} BN1	2
72	324-315		WASHER, fiber		2
		NA	NIPPLE, grease, U.N.F.	} BN2 thru BJ8	2
	324-225		WASHER, fiber		2
73	661-850		PIN, cotter, lower link to swivel pin fulcrum, U.N.F.		4
74	310-105		NUT, cotter pin, U.N.F.		4
75	661-860		PIN ASS'Y., fulcrum, lower link, inner (incl. #76, 77)		4
76	310-400		NUT, fulcrum pin, U.N.F.		4
77		NA	WASHER, fulcrum pin		4
78	021-187		BUSH, lower link		8
85		NA	AXLE ASSEMBLY, swivel, B.S.F.	BN1 to C.E.221403	2
		NA	AXLE ASSEMBLY, swivel, U.N.F.	BN1 from C.E.221404	2
		NA	AXLE ASSEMBLY, swivel, U.N.F.	{ BN2 to C.E.231202 LHD, 231147 RHD	2
	031-273	NA	AXLE ASSEMBLY, swivel, U.N.F.	{ BN2 from C.E.231203 LHD & 231148 RHD, BN4, BN6, BN7, BT7, BJ7 to (c)21766	2
	031-386	NA	AXLE ASSEMBLY, swivel, U.N.F.	{ BJ7 from (c)21767, BJ8 to (c)26704	2
	664-440		AXLE ASS'Y, swivel, U.N.F., L/H	} BJ8 from (c)26705	1
	664-445		AXLE ASS'Y, swivel, U.N.F., R/H		1
86	031-387		SPACER, swivel axle		2
87		NA	NIPPLE, grease, B.S.F.	BN1 to C.E.221403	2
	328-500		NIPPLE, grease, U.N.F.	{ BN1 from C.E.221404, BN2, BN4, BN6, BN7, BT7, BJ8	2
88		NA	LEVER, steering, R/H	} BN1	1
		NA	LEVER, steering, L/H		1
	031-278	NA	LEVER, steering, R/H	} BN2 thru BJ8	1
	031-388	NA	LEVER, steering, L/H		1
90		NA	BOLT, lever to swivel axle, B.S.F.	BN1 (as fitted)	4
	266-580		BOLT, lever to swivel axle, U.N.F., short	} BN2, BN4, BN6	2
		NA	BOLT, lever to swivel axle, U.N.F., long		2
	322-720		BOLT, lever to swivel axle, U.N.F., short	} BN7, BT7, BJ7, BJ8 to (c)26704	2
	320-350		BOLT, lever to swivel axle, U.N.F., long		2
		NA	BOLT, lever to swivel axle, U.N.F., short	} BJ8 from (c)26705	2
		NA	BOLT, lever to swivel axle, U.N.F., long		2
92	661-930	NA	LOCKTAB	} BN1	2
93	311-220		NUT, B.S.F.		4
92	661-930	NA	LOCKTAB	} BN2, BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	2
	310-300		NUT, U.N.F.		4

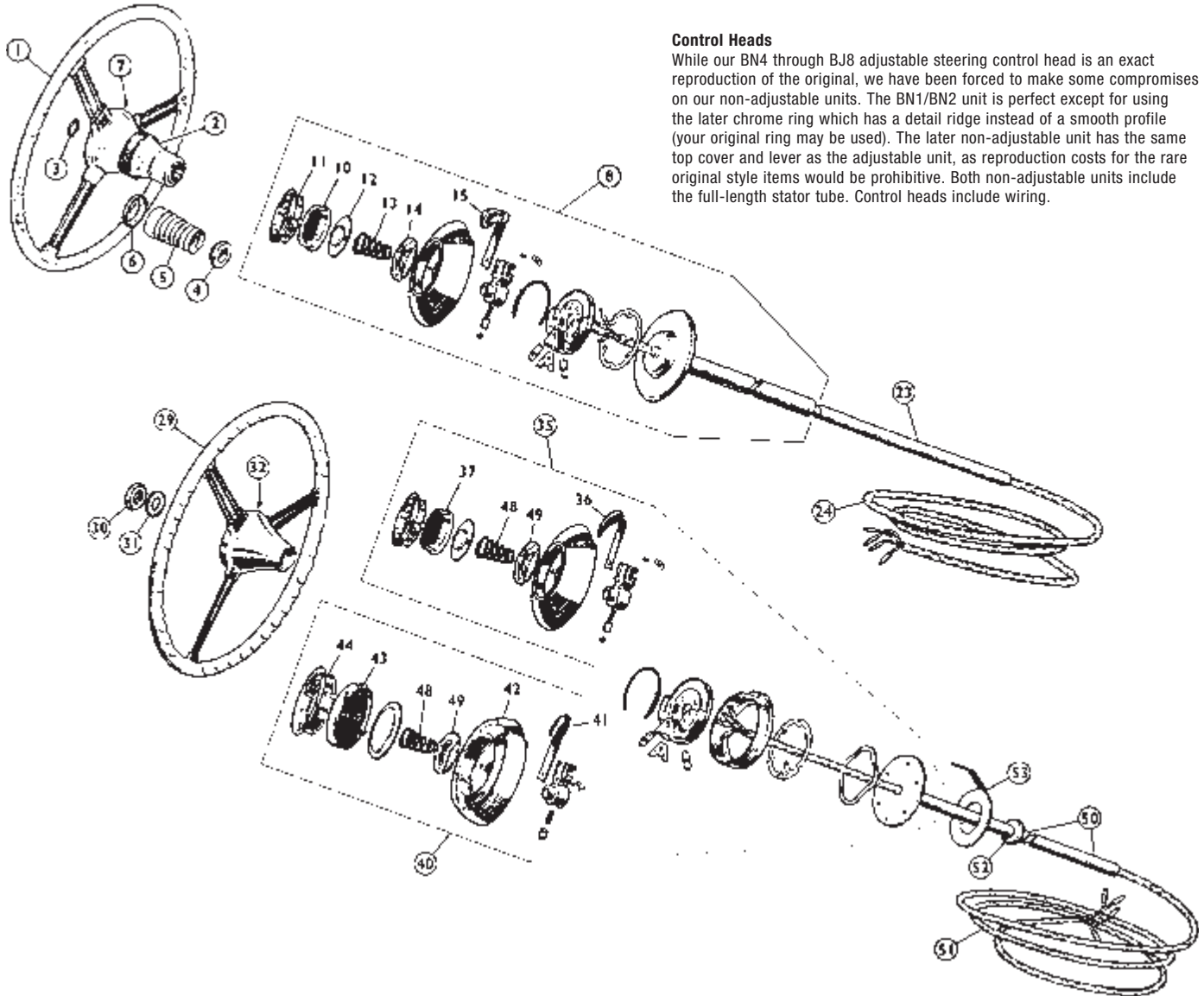
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Front Suspension

No.	Part No.	Price (each)	Description	Application	Qty. Req.
94	324-050		WASHER, locking	} BN7, BT7, BJ7, BJ8 to (c)26704	4
95		NA	PLATE, adaptor, R/H		1
		NA	PLATE, adaptor, L/H		1
96		NA	BOLT, plate to swivel axle, U.N.F.	} BN1 thru BJ8 to (c)26704	4
98	324-040		WASHER, locking		4
100		NA	HUB ASSEMBLY, disc wheels	} BN4, BN6	2
101	267-410		STUD, wheel, disc wheels		10
		NA	HUB ASSEMBLY, disc wheels	} BN7, BT7, BJ7, BJ8 to (c)26704	2
	662-010	NA	STUD, wheel, disc wheels		10
		NA	HUB ASSEMBLY, disc wheels	} BJ8 from (c)26705	2
	662-010	NA	STUD, wheel, disc wheels		10
102	311-600		NUT, wheel stud, disc wheels	BN4 thru BJ8	10
	662-100		HUB, wire wheel, front, R/H	} BN1 (some late BN1 used BN2 hubs) Uses ball bearings	1
	662-110		HUB, wire wheel, front, L/H		1
106	662-101		STUD, hub to brake drum		8
107	662-102		NUT, self-locking		8
110	661-960		HUB, wire wheel, front, R/H	} BN2, BN4, BN6 (also a few late BN1) Uses tapered roller bearings	1
	661-970		HUB, wire wheel, front, L/H		1
111	662-015		STUD, hub to brake drum		8
112	310-300		NUT		8
	661-980		HUB, wire wheel, front, R/H	} BN7, BT7, BJ7, BJ8 to (c)26704 (hubs are 12 t.p.i. thread)	1
	031-269		HUB, wire wheel, front, L/H		1
113	662-020		STUD, hub to brake disc		10
114	662-025		NUT, self-locking		10
	661-990		HUB, wire wheel, front, R/H	} BJ8 from (c)26705 (hubs are 8 t.p.i. thread)	1
	662-000		HUB, wire wheel, front, L/H		1
	662-080		BOLT, hub to brake disc		10
	310-050		NUT		10
115	324-050		WASHER, locking	BN2, BN4, BN6	8
	324-040		WASHER, locking	BJ8 to (c) 26704	10
118	535-055		SEAL, oil	(all)	2
119	866-630		BEARING, hub, inner	} BN1 (ball bearings)	2
120	620-614		BEARING, hub, outer		2
121		NA	DISTANCE PIECE, bearing		2
	126-000		BEARING, hub, inner	} BN2; BN4, BN6 wire wheels (tapered roller bearings)	2
	620-234		BEARING, hub, outer		2
		NA	DISTANCE PIECE, bearing		2
	866-630		BEARING, hub, inner	} BN4, BN6 disc wheels	2
	021-200		BEARING, hub, outer		2
	031-389		DISTANCE PIECE, bearing		2
	126-000		BEARING, hub, inner	} BN7, BT7, BJ7, BJ8 to (c) 26704 wire & disc wheels	2
	620-234		BEARING, hub, outer		2
	031-389		DISTANCE PIECE, bearing		2
	126-000		BEARING, hub, inner	} BJ8 from (c)26705 wire & disc wheels	2
	126-100		BEARING, hub, outer		2
	264-620		DISTANCE PIECE, bearing		2
122	263-145		SHIM, .003	} BN1, BN2, BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	A/R
	263-155		SHIM, .005		A/R
	263-165		SHIM, .010		A/R
	263-175		SHIM, .030		A/R
	263-508		SHIM KIT (Kit includes 2 ea. 0.030", 0.010", and 4 ea. 0.005", 0.003" shims.)	BJ8 from (c)26705	1
	263-500		SHIM, .003	} BJ8 from (c)26705	A/R
	263-510		SHIM, .005		A/R
	263-520		SHIM, .010		A/R
	263-525		SHIM, .030		A/R
					A/R
123		NA	NUT, bearing retaining, B.S.F.	BN1 to C.E.221403	2
	310-820		NUT, bearing retaining, U.N.F.	{ BN1 from C.E.221404, BN2, BN4, BN6, BN7, BT7, BJ8	2
124	264-955		LOCKWASHER		2
125	325-440		COTTER PIN		2
126	031-391	NA	CUP, grease retaining	BN4, BN6 disc wheels	2
	264-120		CUP, grease retaining	BN7, BT7, BJ7, BJ8 disc wheels	2
127	662-060		CUP, grease retaining	{ BN1, BN2, BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704 wire whls.	2
	662-030		CUP, grease retaining	BJ8 from (c)26705 wire wheels	2
130			KNOCK-OFF	See page 73.	2

Steering Wheels; Control Heads



Control Heads

While our BN4 through BJ8 adjustable steering control head is an exact reproduction of the original, we have been forced to make some compromises on our non-adjustable units. The BN1/BN2 unit is perfect except for using the later chrome ring which has a detail ridge instead of a smooth profile (your original ring may be used). The later non-adjustable unit has the same top cover and lever as the adjustable unit, as reproduction costs for the rare original style items would be prohibitive. Both non-adjustable units include the full-length stator tube. Control heads include wiring.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	853-715	NA	STEERING WHEEL, adjustable	BN1 to C.E.149929 LHD & 149949 RHD	1
2		NA	NUT, clamping		1
	853-796		STEERING WHEEL, adjustable	BN4, BN6, BN7, BT7, BJ7, BJ8	1
	853-777		NUT, clamping		1
3	326-095		RING, spring		1
4	667-660		SUPPORT, dust cover		1
5	260-130		DUST COVER		1
6	667-670		CUP, dust cover		1
	021-245	NA	SCREW, retaining stator tube	BN1 to C.E.149929 LHD, 149949 RHD	2
	021-243	NA	CONTROL HEAD ASSEMBLY		1
		NA	HORN PUSH		1
7	725-100	NA	SCREW, retaining stator tube		3
8	853-810		CONTROL HEAD ASSEMBLY	BN4, BN6, BN7, BT7, BJ7, BJ8	1
10		NA	HORN PUSH		1
11		NA	RING, horn push retaining	adjustable wheel only	1
12		NA	CONTACT PLATE, horn push		1
13		NA	SPRING, horn push		1
14		NA	CONTACT, horn push		1
15		NA	LEVER, turn signal	BN4 thru BJ8 adjustable whl.	1
	021-242		LEVER, turn signal	BN1 adjustable wheel	1
23	021-247		STATOR TUBE	BN4 thru BJ8 adjustable whl.	1
24	356-410		HARNES (included with control heads)		1

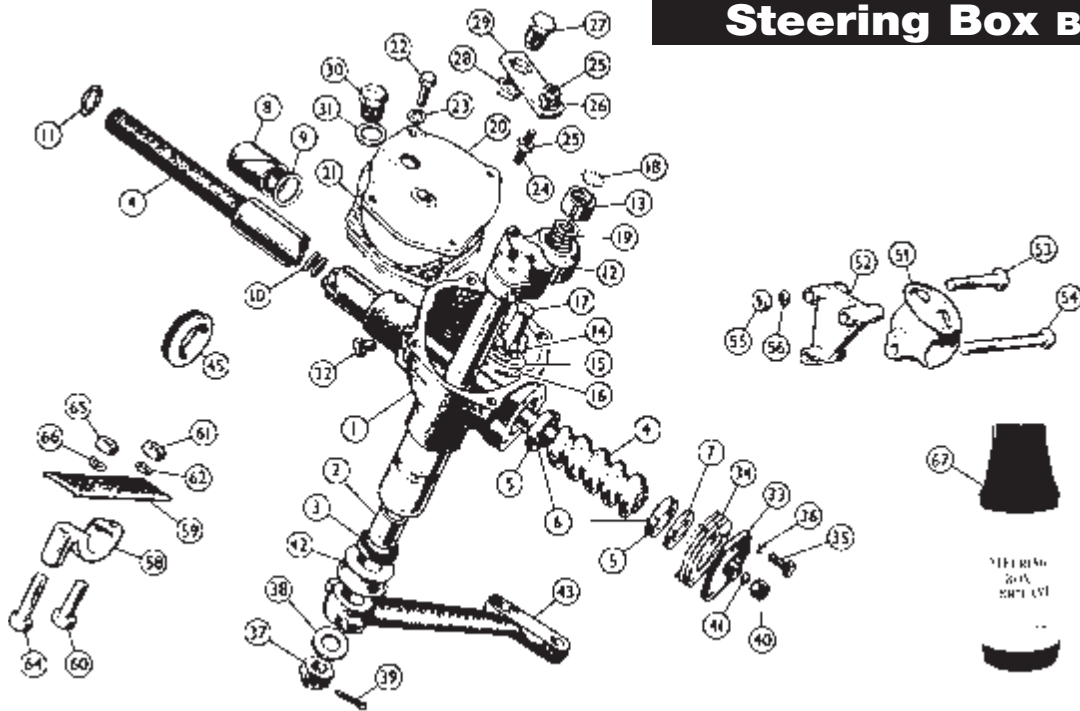
No.	Part No.	Price (each)	Description	Application	Qty. Req.
29	853-690*	NA	STEERING WHEEL, non-adjustable, 17"		1
	853-800*	NA	STEERING WHEEL, non-adjustable, 16 1/2"		1
*All BN1, BN2, and BN4 with non-adjustable steering used the 17" wheel. For later cars, both wheels were available as alternates. Either wheel fits all.					
30	310-385		NUT, steering wheel, non-adjustable steering		1
31		NA	WASHER, shakeproof		1
32		NA	SCREW, retaining stator tube		2/3
35		†	CONTROL HEAD ASSEMBLY	BN1 from C.E.149950 RHD & 149930 LHD, BN2	1
36	021-242	NA	LEVER, turn signal		1
37	021-243	NA	HORN PUSH		1
†Not available. Later unit #853-820 may be used as replacement.					
40	853-820		CONTROL HEAD ASSEMBLY	BN4 thru BJ8 non adjustable wheels only	1
41		NA	LEVER, turn signal		1
42	021-248	NA	MOULDING, top cover		1
43	021-249	NA	HORN PUSH		1
44	021-239	NA	RING, horn push retaining		1
48		NA	SPRING, horn push		1
49		NA	CONTACT, horn push		1
50	021-240		STATOR TUBE	non-adjustable wheels	1
51	356-410		HARNES (included with control heads)		1
52	021-241		SLEEVE, rubber, stator tube	BN1 from C.E.149950 RHD & 149930 LHD, BN2	3
53	021-244		CANCELLING ARM		1

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Steering Box BN1, early BN2



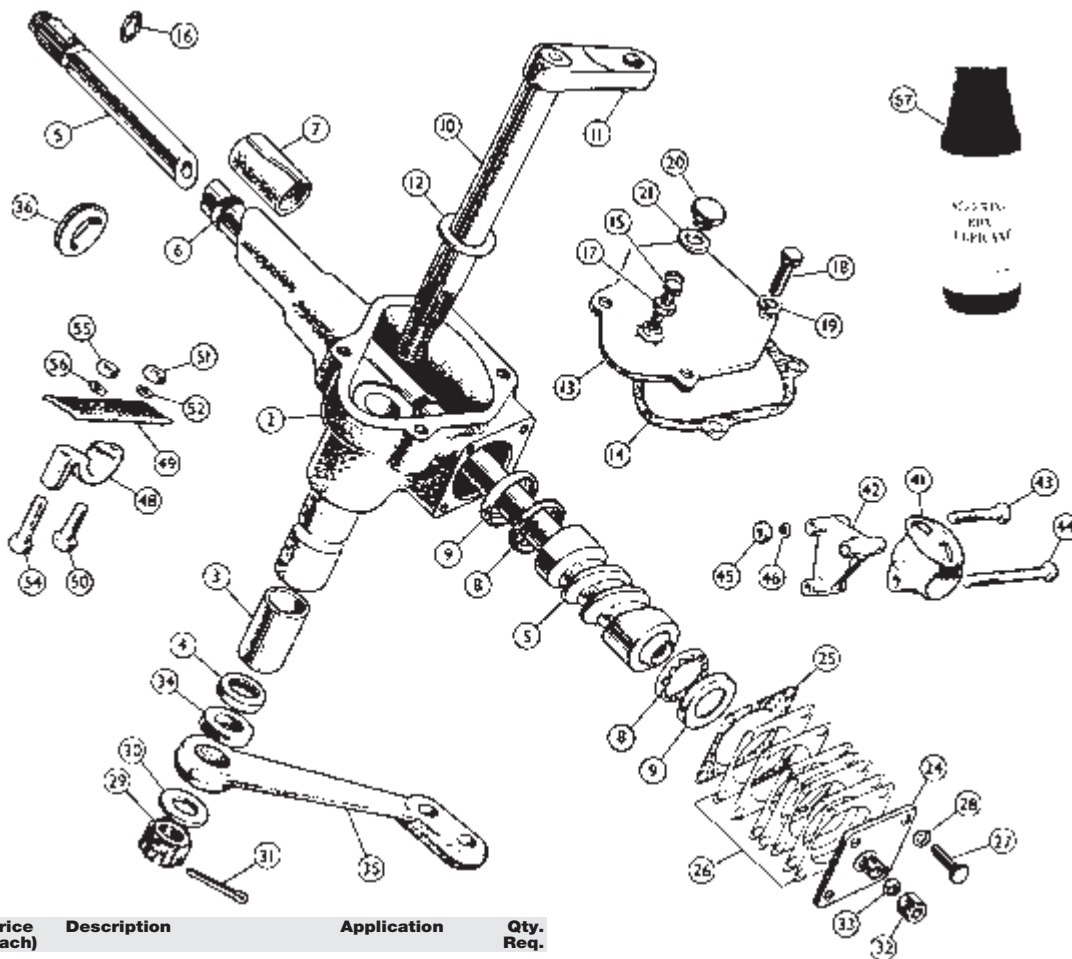
No.	Part No.	Price (each)	Description	Application	Qty. Req.
BN1, BN2 to C.E.231108(LHD), 230977(RHD)					
1			NA STEERING BOX ASS'Y, LHD NA STEERING BOX ASS'Y, RHD	}adjustable steering	1
			NA STEERING BOX ASS'Y, LHD		{non-adjustable steering to C.E.219257
			NA STEERING BOX ASS'Y, RHD	{non-adjustable steering to C.E.219136	1
			NA STEERING BOX ASS'Y, LHD	{non-adjustable steering C.E.219258 to C.E.231108	1
			NA STEERING BOX ASS'Y, RHD	{non-adjustable steering C.E.219137 to C.E.230977	1
2	667-680		BUSH		1
3	520-040		SEAL, oil		1
4			NA COLUMN, with cam, LHD NA COLUMN, with cam, RHD	}adjustable steering	1
			667-635 NA COLUMN, with cam, LHD NA COLUMN, with cam, RHD		}non-adjustable steering
5	667-645		NA CUP, ball cage		
6	329-600		BALL, 7/32"		28
7			NA WASHER, lower race		1
8	667-655		NA BUSH, felt	}adjustable steering	1
9			NA WASHER		}non-adjustable steering
			667-655 NA BUSH, felt NA WASHER		
10			NA WASHER, anti-rattle, rubber	}adjustable steering	2
11	326-095		CIRCLIP		
12	667-675		NA SHAFT, rocker		1
13	667-695		NA CUP, ball		1
14	329-580		BALL, 3/8"		8
15			NA WASHER, retaining, dished		1
16			NA CIRCLIP		1
17	667-035		PEG, for rocker shaft		1
18	329-540		BALL, 5/32"		13
19	667-705		NA SPRING, for peg		1
20			NA COVER, top, with button, LHD	{adjustable steering; non-adj. to C.E.219257	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
			NA COVER, top, with button, RHD	{adjustable steering; non-adj. to C.E.219137	1	
			NA COVER, top, LHD		non-adj. steering from C.E.219258	1
			NA COVER, top, RHD	non-adj. steering from C.E.219137	1	
21	260-015		NA SHIM, top cover, .010"		A/R	
	260-025		NA SHIM, top cover, .005"		A/R	
	260-035		NA SHIM, top cover, .002"		A/R	
22			NA BOLT, top cover		3/4	
23	365-730		WASHER, locking		4	
24			NA STUD, top cover & lockplate	}BN1 from C.E.219137 RHD 2 & 219258 LHD, BN2 to C.E.230977 RHD 231108 LHD	1	
25			NA NUT			1
26	324-860		WASHER, plain			1
27			NA BOLT, thrust			1
28			NA NUT, lock			1
29			NA LOCKPLATE, thrust screw			1
30			NA PLUG, oil, in top cover		1	
31			NA WASHER, plug		1	
32			NA PLUG, oil, in steering box body		1	
33			NA COVER, end		1	
34	260-045		NA GASKET, end cover, .005"		A/R	
	260-055		NA GASKET, end cover, .002"		A/R	
35			NA BOLT, long, end cover		2	
			NA BOLT, short, end cover		1	
36	365-730		WASHER, locking		3	
37			NA NUT, lever to gear		1	
38			NA WASHER, plain		1	
39	325-440		COTTER PIN		1	
40	667-065		NUT, stator tube		1	
41	667-055		OLIVE		1	
42	520-250		COVER, dust, oil seal		1	
43			NA LEVER, steering, LHD		1	
	667-650		NA LEVER, steering, RHD		1	
45	682-215		GROMMET, steering column		1	
51			NA BRACKET, steering box		1	
52			NA SPACER, bracket		2	
53			NA BOLT, bracket to body, short		2	
54			NA BOLT, bracket to body, long		1	
55	311-220		NUT, B.S.F.		3	
56	324-040		WASHER, locking		3	
58	667-825		CLAMP PAIR, steering column support		1	
59	667-795		PACKING PIECE, rubber		1	
60	322-279		BOLT, clamp, short		1	
61	310-760		NUT for short bolt		1	
62	324-020		WASHER, locking, for short bolt		1	
64	322-280		BOLT, clamp, long		1	
65	310-760		NUT for long bolt		1	
66	324-020		WASHER, locking, for long bolt		1	
67	225-340		STEERING BOX LUBE, "Penrite" 500 ml.		1	

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Steering Box late BN2, early BN4/BN6



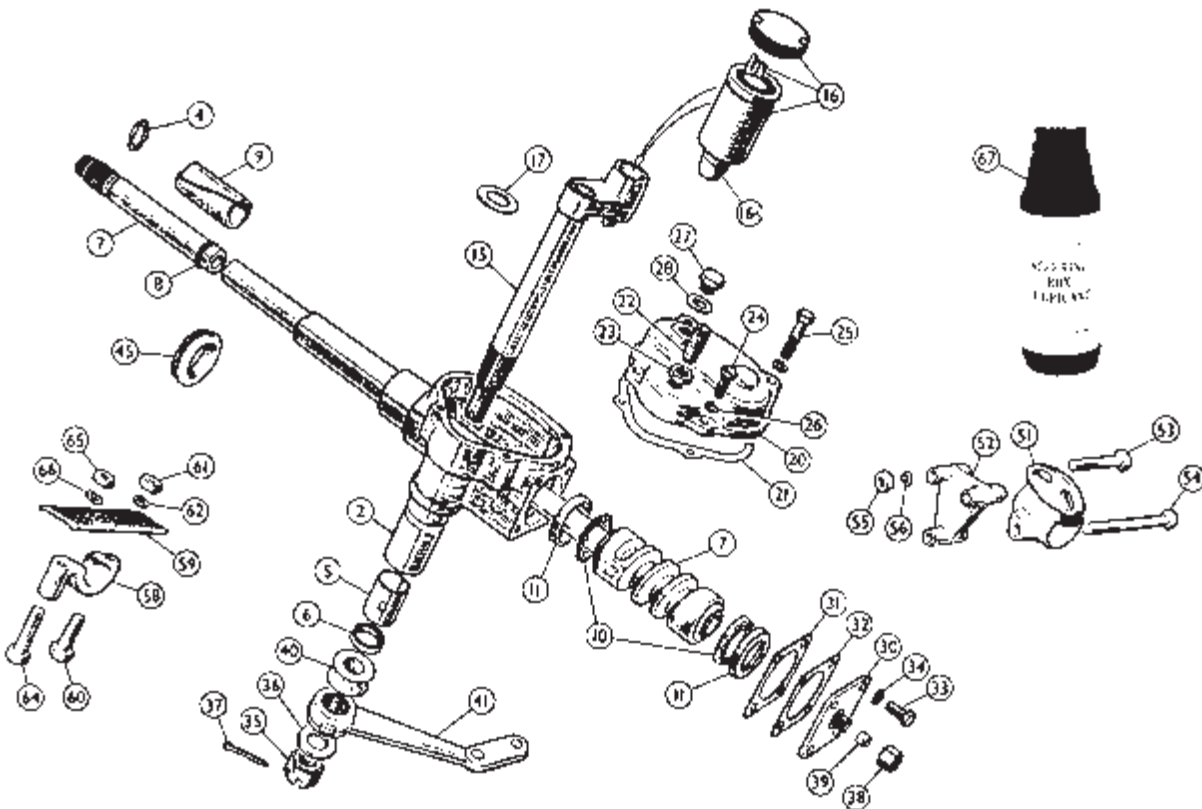
No.	Part No.	Price (each)	Description	Application	Qty. Req.
BN2 from C.E.231109(LHD), 230978(RHD); BN4 to C.E.68959; BN6 to (c)1994					
	NA		STEERING BOX ASS'Y, LHD	}adjustable steering BN4	1
	NA		STEERING BOX ASS'Y, RHD		1
	NA		STEERING BOX ASS'Y, LHD	}non-adjustable BN2, BN6	1
	NA		STEERING BOX ASS'Y, RHD		1
2	NA		BOX & OUTER COLUMN, LHD	}non-adjustable steering BN6	1
	NA		BOX & OUTER COLUMN, RHD		1
3	031-267		BUSH		1
4	520-260		SEAL, oil		1
5	NA		COLUMN, with cam, LHD	}adjustable steering BN4	1
	NA		COLUMN, with cam, RHD		1
	NA		COLUMN, with cam, LHD	}non-adjustable BN2, BN6	1
	NA		COLUMN, with cam, RHD		1
6	262-320		RING, rubber		2
7	667-600		BUSH, felt		1
8	031-264		CAGE ASSEMBLY, ball		2
9	667-630		CUP, ball cage		2
10	031-261	NA	SHAFT, rocker		1
11	667-620		PEG, for rocker shaft		1
12	725-115		WASHER, Belleville		6
13	NA		COVER, top, LHD		1
	NA		COVER, top, RHD		1
14	697-410	NA	GASKET, top cover	BN4	1
15	667-155	NA	BOLT, thrust	BN2	1
	667-165	NA	BOLT, thrust	BN4, BN6	1
16	326-095		CIRCLIP	adjustable column	1
17	NA		NUT, lock	BN4	1
18	NA		BOLT, top cover	BN2	4
	322-040		BOLT, top cover, 3/4"	BN4, BN6	4
19	365-730		WASHER, locking		4
20	031-263	NA	PLUG, oil		1
21	324-671		WASHER, plug		1
24	667-835		COVER, end		1
25	697-160		GASKET, end cover		1
26	260-040		SHIM, .0024"		A/R

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
			260-050	SHIM, .005"	A/R	
			260-060	SHIM, .010"	A/R	
27	322-040		BOLT, end cover		4	
28	365-730		WASHER, locking		4	
29	725-110		NUT, lever to gear		1	
30	NA		WASHER, plain		1	
31	325-443		COTTER PIN		1	
32	667-065		NUT, stator tube		1	
33	667-055		OLIVE		1	
34	520-250		COVER, dust, oil seal		1	
35	031-265	NA	LEVER, steering, LHD		1	
	667-650	NA	LEVER, steering, RHD		1	
36	682-215		GROMMET, steering column		1	
41	667-805	NA	BRACKET, steering box		1	
42	667-790		SPACER, bracket		2	
43	NA		BOLT, bracket to body, short	}BN2	2	
44	NA		BOLT, bracket to body, long		1	
45	311-220		NUT, B.S.F.		3	
			320-315	BOLT, bracket to body, short	}BN4, BN6	2
			310-050	BOLT, bracket to body, long		1
				NUT, U.N.F.	3	
46	324-040		WASHER, locking		3	
48	667-825		CLAMP PAIR, steering column support		1	
49	667-795		PACKING PIECE, rubber		1	
50	322-279		BOLT, clamp, short	BN2	1	
51	310-760		NUT for short bolt		1	
52	324-020		WASHER, locking, for short bolt		1	
54	322-280		BOLT, clamp, long	BN2	1	
	320-225		BOLT, clamp, long	BN4, BN6	1	
55	310-760		NUT for long bolt	BN2	1	
	310-140		NUT for long bolt	BN4, BN6	1	
56	324-020		WASHER, locking	BN2	1	
	365-730		WASHER, locking	BN4, BN6	1	
57	225-340		PENRITE STEERING BOX LUBE	500 ml.	1	

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Steering Box late BN4/BN6, BN7/BT7, BJ7, BJ8



No. Part No. Price (each) Description Application Qty. Req.

BN4 from C.E.68960; BN6 from (c)1995; BN7, BT7, BJ7, BJ8

Note: a very small number of LHD vehicles fitted with this late type steering box were also fitted with steering locks.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
667-830			STEERING BOX ASSEMBLY, LHD	adjustable steering	1
	NA		STEERING BOX ASSEMBLY, RHD		
	NA		STEERING BOX ASSEMBLY, LHD	non-adjustable steering	1
	NA		STEERING BOX ASSEMBLY, RHD		
2	NA		BOX & OUTER COLUMN, LHD	adjustable steering	1
	NA		BOX & OUTER COLUMN, RHD		
	NA		BOX & OUTER COLUMN, LHD	non-adjustable steering BN4 from C.E.68960 to 70164, BN6 from (c)1995 to 3394	1
	NA		BOX & OUTER COLUMN, RHD		
	NA		BOX & OUTER COLUMN, LHD	non-adjustable steering BN4 from C.E.70165, BN6 from (c)3395, BN7-BJ8	1
	NA		BOX & OUTER COLUMN, RHD		
4	326-095		CIRCLIP	adjustable column	1
5	031-267		BUSH		1
6	520-260		SEAL, oil		1
7	667-615		COLUMN, with cam, LHD	adjustable steering	1
	NA		COLUMN, with cam, RHD		
667-625			COLUMN, with cam, LHD	non-adjustable steering BN4 from C.E.68960 to 70164, BN6 from (c)1995 to 3394	1
	NA		COLUMN, with cam, RHD		
	NA		COLUMN, with cam, RHD	non-adjustable steering BN4 from C.E.70165, BN6 from (c)3395; BN7-BJ8	1
8	262-320		RING, rubber		2
9	667-600		BUSH, felt		1
10	031-264		CAGE ASSEMBLY, ball		2
11	667-630		CUP, ball cage		2
15	667-685		SHAFT, rocker		1

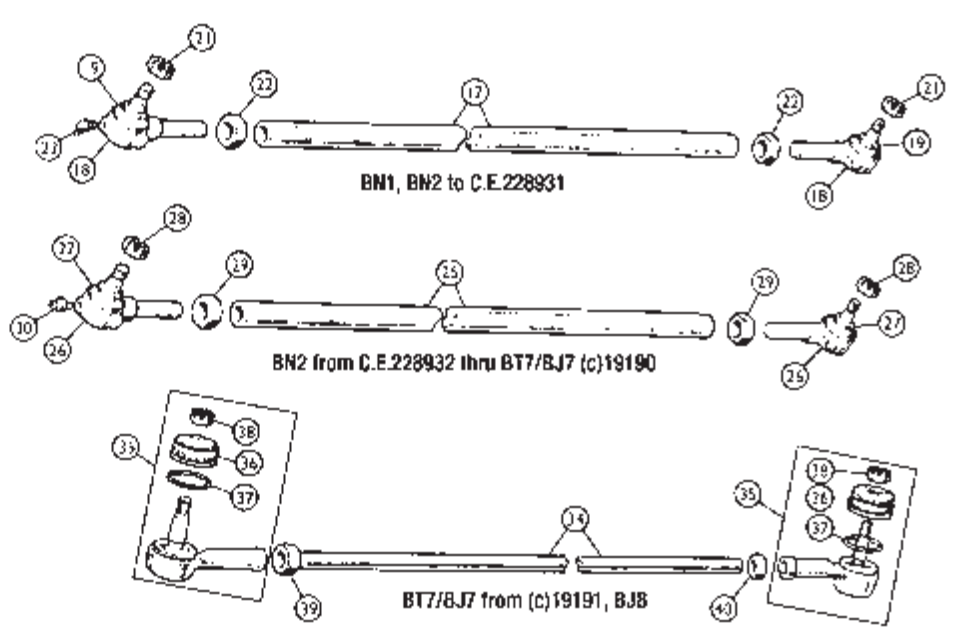
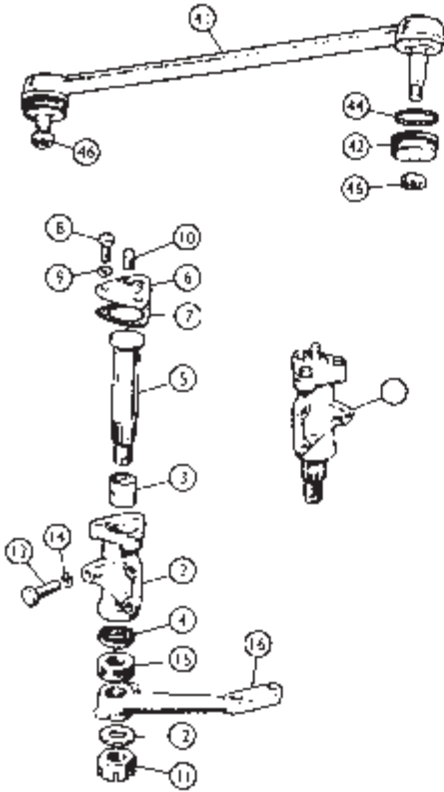
No. Part No. Price (each) Description Application Qty. Req.

16	031-262	NA	ROLLER ASSEMBLY		1
16a	031-234		PEG		1
17	725-115		WASHER, belleville		6
20	667-605	NA	COVER, top, LHD		1
		NA	COVER, top, RHD		1
21	697-420		GASKET, top cover		1
22	667-610		BOLT, thrust		1
23		NA	NUT, lock		1
24	322-040		BOLT, top cover, 3/4"		2
25	320-415		BOLT, top cover, 1 1/2"		2
26	365-730		WASHER, locking		4
27	031-263	NA	PLUG, oil		1
28	324-671		WASHER, plug		1
30	667-835		COVER, end		1
31	697-160		GASKET, end cover		1
32	260-040		SHIM, .002"		A/R
			SHIM, .005"		A/R
			SHIM, .010"		A/R
33	322-040		BOLT, end cover		4
34	365-730		WASHER, locking		4
35	725-110		NUT, lever to gear		1
36	324-615		WASHER, plain		1
		NA			
37	325-443		COTTER PIN		1
38	667-065		NUT, stator tube		1
39	667-055		OLIVE		1
40	520-250		COVER, dust, oil seal		1
41	031-265	NA	LEVER, steering, LHD		1
		NA	LEVER, steering, RHD		1
45	682-215		GROMMET, steering column		1
51	667-805	NA	BRACKET, steering box		1
52	667-790		SPACER, bracket		2
53	320-315		BOLT, bracket to body, short		2
		NA	BOLT, bracket to body, long		1
54					1
55	310-050		NUT, U.N.F.		3
56	324-040		WASHER, locking		3
58	667-825		CLAMP PAIR, steering column support		1
59	667-795		PACKING PIECE, rubber		1
60	322-279		BOLT, clamp, short		1
61	310-760		NUT for short bolt		1
62	324-020		WASHER, locking, for short bolt		1
64	320-225		BOLT, clamp, long		1
65	310-140		NUT for long bolt		1
66	365-730		WASHER, locking, for long bolt		1
67	225-340		PENRITE STEERING BOX LUBE 500 ml.		1

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Steering Idlers; Crossrods



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Idler Assemblies

1	667-640	NA	IDLER ASSEMBLY, LHD	BN1, BN2 to C.E.231108 LHD & 230978 RHD	1
		NA	IDLER ASSEMBLY, RHD		1
2		NA	BODY, idler, LHD		1
		NA	BODY, idler, RHD		1
3	667-000		BUSH		2
4	520-040		SEAL, oil		1
5	667-690	NA	SHAFT, idler		1
6	667-575	NA	COVER		1
7	697-430		GASKET, cover		1
8		NA	BOLT, cover		3
9	365-730		WASHER, locking		3
10		NA	PLUG, filler		1
11		NA	NUT, idler shaft		1
12		NA	WASHER, plain		1
13		NA	BOLT, idler gear to chassis		3
14	324-040		WASHER, locking		3
15	520-250		COVER, dust, oil seal, rubber	1	
16		NA	LEVER, idler gear, LHD	1	
	667-650	NA	LEVER, idler gear, RHD	1	

1	667-565		IDLER ASSEMBLY, LHD	BN2 from C.E.231109 LHD & 230979 RHD, BN4, BN6, BN7, BT7, BJ7, BJ8	1
		NA	IDLER ASSEMBLY, RHD		1
2		NA	BODY, idler, LHD		1
		NA	BODY, idler, RHD		1
3	031-267		BUSH		2
4	071-328		SEAL, oil		1
5	667-700		SHAFT, idler		1
6	667-575	NA	COVER		1
7	697-430		GASKET, cover		1
8	322-040		BOLT, cover		3
9	365-730		WASHER, locking		3
10		NA	PLUG, filler		1
11	725-110		NUT, idler shaft		1
12		NA	WASHER, plain		1
13	320-275		BOLT, idler gear to chassis		3
14	324-040		WASHER, locking		3
15	520-250		COVER, dust, oil seal, foam	1	
16	667-650	NA	LEVER, idler gear, LHD	1	
	031-265	NA	LEVER, idler gear, RHD	1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Cross Rods

17 NA CROSS ROD ASSEMBLY BN1 to C.E.157623 1
 Note: BN1 models up to C.E.157623 originally used a cross rod assembly with adjustable ball pins. This has been superseded by the later assembly, 667-585.

17		NA	CROSS ROD ASSEMBLY	BN1 to C.E.157623	1
18	667-585	NA	CROSS ROD ASSEMBLY, w/ ends	BN1, BN2 to C.E.228931	1
19	021-181		BALL END SET, replacement		1
	262-220	NA	COVER, dust, original style		2
		NA	COVER, dust, replacement		2
		NA	RING, spring, original style		2
	262-210		RING, spring, replacement		2
21		NA	NUT, ball pin, original style		2
	310-330		NUT, ball pin, replacement		2
22		NA	NUT, locking, R/H thread		1
		NA	NUT, locking, L/H thread		1
23	328-505		NIPPLE, grease, 45 degree angle	2	

25	667-595	NA	CROSS ROD ASSEMBLY, w/ ends	BN2 from C.E.228932, BN4, BN6, BN7, BT7/BJ7 to (c)19190	1
26	667-580		BALL END SET, replacement		1
27		NA	COVER, dust, original style		2
	262-220		COVER, dust, replacement		2
	262-210		RING, spring, replacement		2
28	310-330		NUT, ball pin		2
29	310-810		NUT, locking, R/Hd thread		1
	310-185		NUT, locking, L/H thread		1
30	328-610		NIPPLE, grease, straight		2

34	667-735		CROSS ROD ASSEMBLY, w/ ends	BT7/BJ7 from (c)19191, BJ8	1
35	021-182		BALL END SET, replacement		1
36	262-225		COVER, dust, original style		2
	262-220		COVER, dust, replacement		2
37		NA	RING, spring, original style		2
	262-210		RING, spring, replacement		2
38	310-330		NUT, ball pin		2
39	310-490		NUT, locking, R/H thread		1
40	310-495		NUT, locking, L/H thread		1

Side Rods

41	*	NA	SIDE ROD ASSEMBLY*	BN1 to C.E.157623	2
	*	NA	SIDE ROD ASSEMBLY*	{ BN1 from C.E.157624, BN2 to C.E.228931	2

* Use latest type 667-550 as replacement.

667-550			SIDE ROD ASSEMBLY	{ BN2 from C.E.228932, BN4, BN6, BN7, BT7, BJ7, BJ8	2
42	262-220		COVER, dust	BN1 to BT7/BJ7 (c)19190	4
	262-225		COVER, dust	BT7/BJ7 from (c)19191, BJ8	4
44	262-210		RING, spring, replacement		4
46	310-330		NUT, ball pin		4

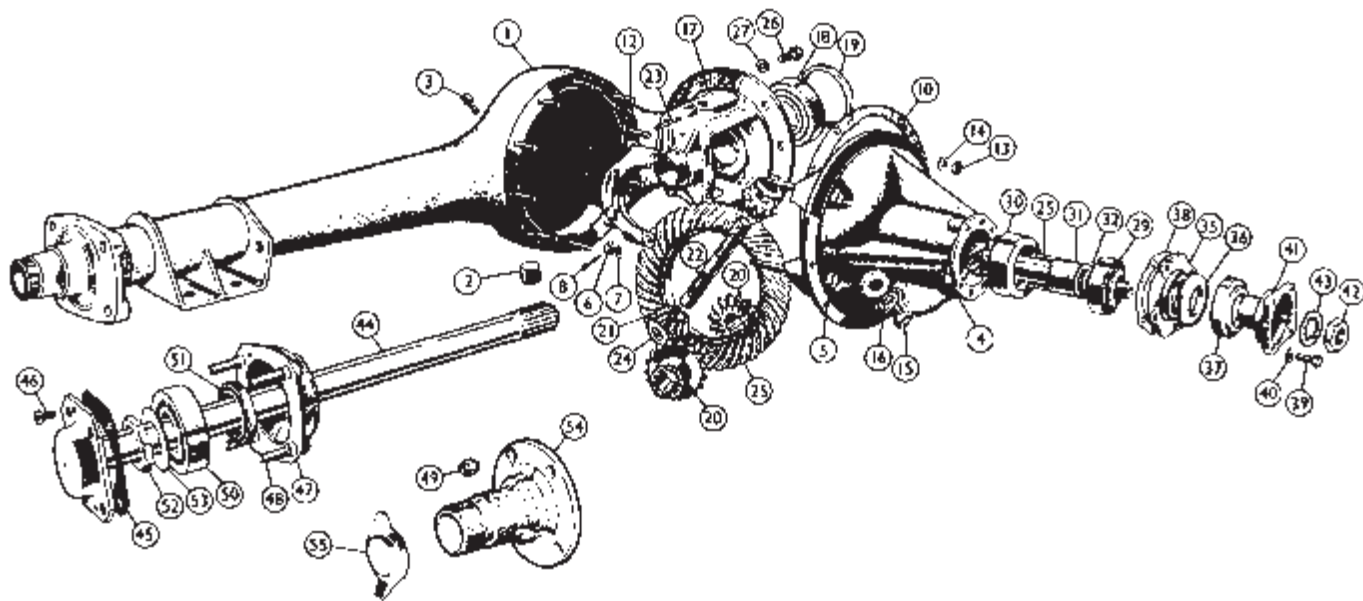
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Rear Axle early BN1 spiral bevel type

BN1 C.138031 through C.E.221535



No.	Part No.	Price (each)	Description	Application	Qty. Req.
			NA REAR AXLE ASSEMBLY		1
1			NA CASE, rear axle		1
2	319-060		PLUG, drain		1
3	267-040		BREATHER		1
4			NA CARRIER, gear		1
5			NA BOLT, bearing cap		4
6			NA NUT		4
7	324-475		WASHER, plain		4
8	325-330		COTTER PIN		4
10	293-110		GASKET		1
12			NA STUD, for carrier		10
13	311-140		NUT		10
14	365-730		WASHER, locking		10
15	328-040		PLUG, filler		1
16	324-065		WASHER		1
17			NA CARRIER, differential		1
18	127-700		BEARING, carrier		2
19	267-150		SHIM, bearing packing, .002"		A/R
	267-160		SHIM, bearing packing, .004"		A/R
	267-170		SHIM, bearing packing, .006"		A/R
20			NA GEAR, differential, (16 teeth)		2
			NA GEAR, differential, (17 teeth)		2
21			NA PINION, differential, (10 teeth)	use with 16 tooth gear	2
			NA PINION, differential, (10 teeth)	use with 17 tooth gear	2
22			NA PIN, pinion		1
23	267-120		NA PEG, pinion axle		1
24			NA THRUST WASHER		2
25			NA RING & PINION ASSEMBLY, 8/33, (4.125 to 1)		1
			NA RING & PINION ASSEMBLY, 9/33, (3.666 to 1)		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
26			NA SCREW, ring gear to case		8
27			NA WASHER, locking		4
29	125-805		PINION BEARING, front		1
30	125-600		PINION BEARING, rear		1
31	267-230		DISTANCE PIECE		1
32	675-300		NA SHIM, bevel pinion, .003"		A/R
	675-310		NA SHIM, bevel pinion, .005"		A/R
35			NA HOUSING, oil seal		1
36	520-310		SEAL, oil		1
37			NA DUST COVER, oil seal		1
38	697-470		GASKET, housing to carrier		1
39			NA SCREW, housing to axle case		4
40	324-020		WASHER, locking		4
41			NA FLANGE, propeller shaft		1
42	311-290		NA NUT, bevel pinion		1
43			NA LOCKWASHER		1
44	031-392		SHAFT, axle		2
45	293-105		GASKET, axle shaft		2
46			NA SCREW, shaft to hub		2
47	031-394		NA WHEEL HUB (bearing housing)		2
48	675-400		STUD, hub to extension		8
49	311-300		NUT		8
50	127-600		BEARING, wheel		2
51	120-900		SEAL, oil (2-3/4")		2
52	031-393		NUT, octagonal (use wrench 386-338 below)		2
53	267-450		LOCKWASHER		2
54	664-030		HUB EXTENSION, L/H		1
	664-020		HUB EXTENSION, R/H		1
55	200-280		KNOCK-OFF, 2-eared, 12 TPI, L/H		2
	200-290		KNOCK-OFF, 2-eared, 12 TPI, R/H		2

Note: See pg. 73 for octagonal and 3-eared knock-offs.

Axle Bearing Nut Wrench

A special wrench for the axle bearing nuts (illus no. 52), which are impossible to turn with any ordinary wrench. For early BN1 through C.E.221535.

386-338

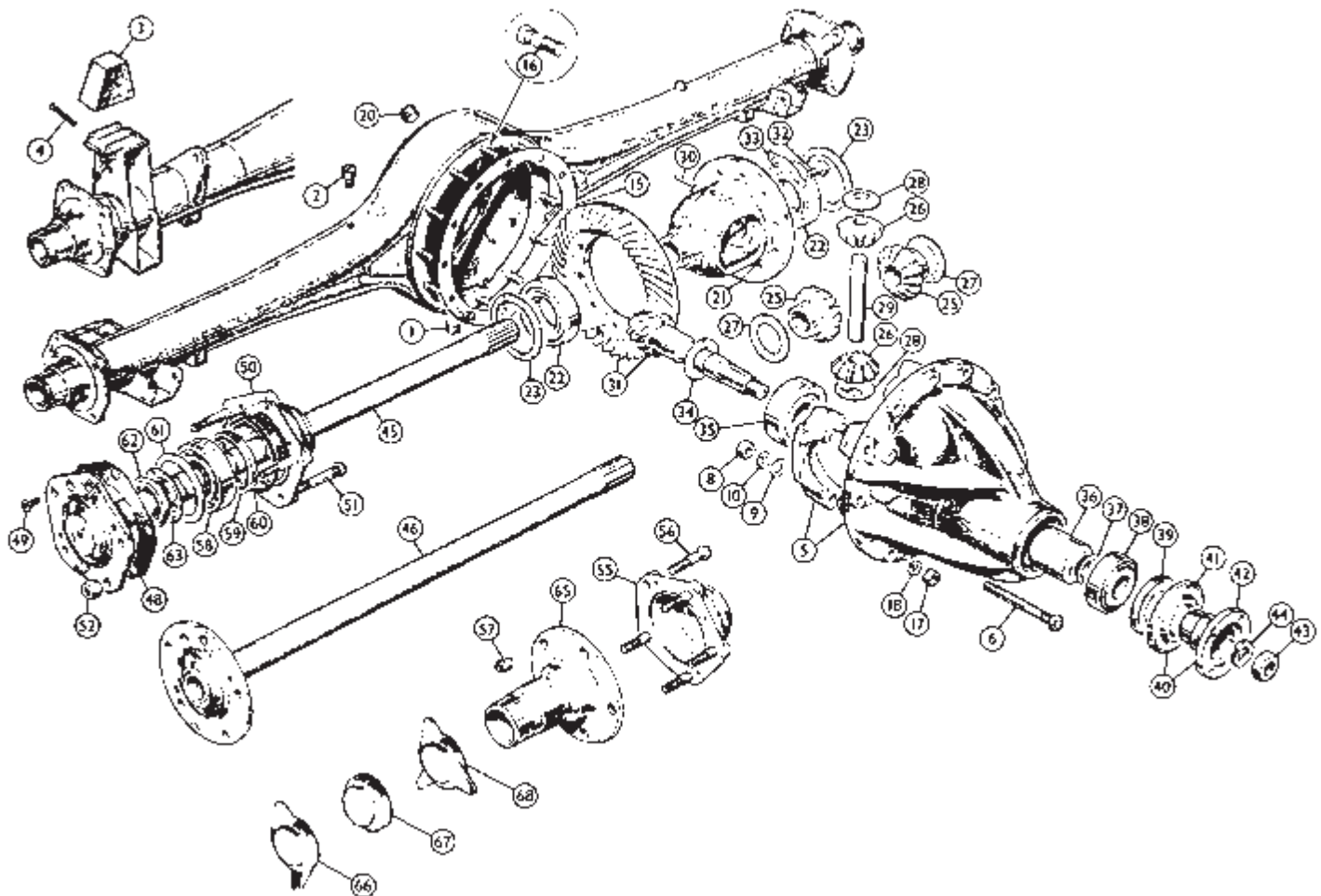


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Rear Axle hypoid type

BN1 from C.E.221536 through BJ8



No.	Part No.	Price (each)	Description	Application	Qty. Req.
			NA CASE, rear axle	{ BN1 from C.E.221536 to C.E.228011 { BN1 from C.E.228012, thru BJ8 to (c)26704 BJ8 from (c)26705	1
			NA CASE, rear axle		1
			NA CASE, rear axle		1
1	319-060		PLUG, drain		1
2	267-040		BREATHER		1
3	282-220		BUMP STOP, rear axle	BJ8 from (c)26705	2
4	725-125		COTTER PIN, bump stop attachment		4
			NA DIFFERENTIAL ASS'Y, 4.1 : 1	BN1 to C.E.228011	1
			NA DIFFERENTIAL ASS'Y, 4.1 : 1	BN1 from C.E.228012, BN2	1
			NA DIFFERENTIAL ASS'Y, 4.1 : 1	BN4, BN6 o/d	1
			NA DIFFERENTIAL ASS'Y, 3.909 : 1	BN4, BN6 non-o/d	1
			NA DIFFERENTIAL ASS'Y, 3.909 : 1	BN7-BJ8 o/d	1
			NA DIFFERENTIAL ASS'Y, 3.545 : 1	BN7-BJ8 non-o/d	1
5			NA CARRIER, gear	{ BN1 from C.E.221536 to C.E.228011	1
6			NA BOLT, bearing cap		3
	328-920		NA STUD, bearing cap		1
			NA CARRIER, gear	{ BN1 from C.E.228012, BN2 thru BJ8	1
	320-919		NA BOLT, bearing cap		4
8	310-800		NA NUT		4
9			NA WASHER, plain		4
10	324-050		NA WASHER, locking		4
15	697-440		GASKET		1
16			NA BOLT, for carrier		12
17	310-050		NUT		12
18	324-040		WASHER, locking		12
20	319-060		NA PLUG, filler, in gear carrier	BN1 to C.E.228011	1
21	031-288		NA CARRIER, differential	BN1 from C.E.228012, BN2-BJ8	1
22	620-546		BEARING, carrier		2
23	675-115*		SHIM, bearing packing, .193"		A/R
	675-120*		NA SHIM, bearing packing, .191"		A/R
	675-125*		NA SHIM, bearing packing, .189"		A/R

No.	Part No.	Price (each)	Description	Application	Qty. Req.
			675-130*	SHIM, bearing packing, .187"	A/R
			675-140*	NA SHIM, bearing packing, .185"	A/R
			675-150*	SHIM, bearing packing, .183"	A/R
			675-160*	NA SHIM, bearing packing, .181"	A/R
			675-170*	NA SHIM, bearing packing, .179"	A/R
			675-180*	SHIM, bearing packing, .177"	A/R
			675-190*	NA SHIM, bearing packing, .175"	A/R
25			NA GEAR, differential, generated teeth	{ alternatives	1
	031-287†		NA GEAR, differential, revacycle		1
26			NA PINION, differential, generated teeth		1
	031-285†		NA PINION, differential, revacycle		1
†Note: generated teeth types were fitted as an alternative to revacycle on some BN1, BN2 and BN4 models.					
27	675-200		NA THRUST WASHER, gear		A/R
28	675-210		NA THRUST WASHER, pinion		A/R
29	031-286		NA PIN, pinion		1
30	675-285		PEG, pinion axle		1
31	031-395		NA RING & PINION ASSEMBLY, 10/41, (4.1 to 1)	{ BN1, BN2, BN4, BN6 o/d	1
	031-283		RING & PINION ASSEMBLY, 11/43, (3.909 to 1)		1
	031-283		RING & PINION ASSEMBLY, 11/43, (3.909 to 1)	{ BN7-BJ8 o/d	1
	031-284		RING & PINION ASSEMBLY, 11/39, (3.545 to 1)		1


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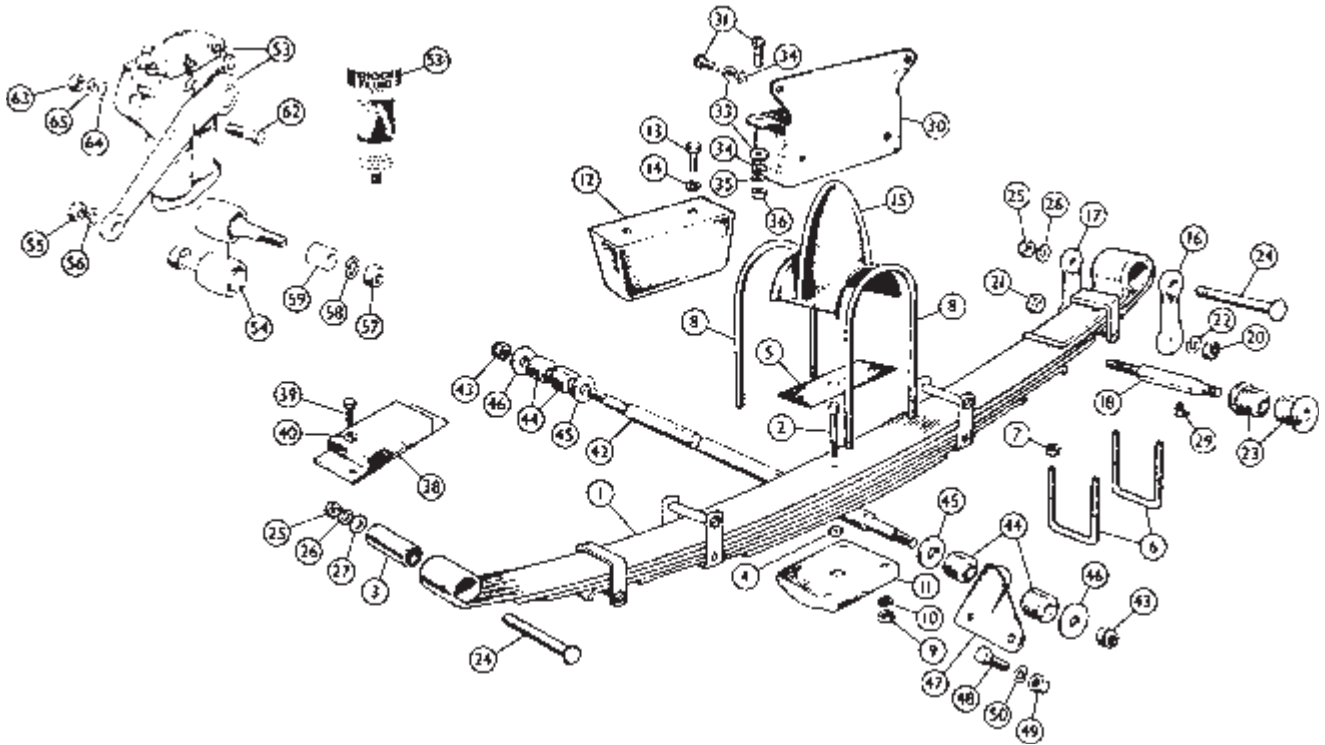
Rear Axle hypoid type

No.	Part No.	Price (each)	Description	Application	Qty. Req.
32	320-640		BOLT, crown wheel to case		10
33	031-289		LOCKTAB		5
34	675-215*	NA	WASHER, pinion thrust, .222"	} use 1 of selected size	1
	675-220*	NA	WASHER, pinion thrust, .220"		1
	675-230*	NA	WASHER, pinion thrust, .218"		1
	675-240*	NA	WASHER, pinion thrust, .216"		1
	675-250*	NA	WASHER, pinion thrust, .214"		1
	675-260*	NA	WASHER, pinion thrust, .212"		1
	675-270*	NA	WASHER, pinion thrust, .210"		1
	675-280*	NA	WASHER, pinion thrust, .208"		1
35	021-179		PINION BEARING, rear		1
36	675-290	NA	DISTANCE PIECE		1
37	675-320*	NA	SHIM, outer bearing, .004"		A/R
	675-330*	NA	SHIM, outer bearing, .006"		A/R
	675-340*	NA	SHIM, outer bearing, .008"		A/R
	675-350*		SHIM, outer bearing, .010"		A/R
	675-360*	NA	SHIM, outer bearing, .012"		A/R
	675-370*	NA	SHIM, outer bearing, .020"		A/R
	675-380*		SHIM, outer bearing, .030"		A/R
*Note: To determine which washer or shim thickness is required, the unit must be disassembled, and measurements made as outlined in the appropriate workshop manual.					
38	021-178		PINION BEARING, front		1
39	021-191		SEAL, oil		1
40	019-282		FLANGE & DUST COVER		1
41	675-390	NA	DUST COVER, oil seal		1
42	031-282	NA	FLANGE, propeller shaft		1
43	310-570		NUT, bevel pinion		1
44	324-100		WASHER, locking		1
45	031-328		SHAFT, axle	BN1 from C.E.221536, BN2	2
46	031-328		SHAFT, axle	BN4 - BJ8	2
48	697-460		GASKET, axle shaft		2
49	323-250		SCREW, shaft to hub		2
50		NA	HUB, disc wheel only	BN4, BN6	2
		NA	HUB, disc wheel only	BN7-BJ8	2
51	675-410	NA	STUD, disc wheel	BN4-BJ8	10
52	311-600		NUT, disc wheel		10
55		NA	HUB, wire wheel only	} BN1 from C.E.221536, to C.E.228011	2
56		NA	STUD, hub extension, B.S.F.		10
57	311-300		NUT, B.S.F.		10
	031-396	NA	HUB, wire wheel only	} BN1 from C.E.222571, BN2, BN4, BN6	2
	031-293		STUD, hub extension, U.N.F.		10
	031-294		NUT, U.N.F.		10
	031-291	NA	HUB, wire wheel	} BN7-BJ8	2
	031-293		STUD, hub extension, U.N.F.		10
	031-294		NUT, U.N.F.		10
58	021-174		BEARING, wheel		2
59	535-085		SEAL, oil (2 7/8")		2
60	675-430		O-RING	BN4-BJ8	2
61	675-130		SPACER, bearing	} BN1 from C.E.221536, BN2, BN4, BN6	2
	675-450		SPACER, bearing	BN7-BJ8	2
62	311-580		NUT, R/H thread	} BN1 from C.E.221536, to C.E.228011	2
63	324-635	NA	LOCKWASHER		2
	311-590		NUT, L/H thread (on L/H side)	} BN1 from C.E.228012, BN2-BJ8	1
	311-580		NUT, R/H thread (on R/H side)		1
	031-292		LOCKWASHER		2
65	031-365		HUB EXTENSION, L/H	} BN1 from C.E.221536, BN2-BJ8 to (c)26704	1
	031-290		HUB EXTENSION, R/H		1
	664-010		HUB EXTENSION, L/H	} BJ8 from (c)26705	1
	664-000		HUB EXTENSION, R/H		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Knock-Offs					
66	200-280		KNOCK-OFF, 2 eared, 12 TPI, L/H	} BN1, BN2, BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	2
	200-290		KNOCK-OFF, 2 eared, 12 TPI, R/H		2
67	200-310		KNOCK-OFF, octagonal, 12 TPI, L/H	} BJ8 from (c)26705	2
	200-320		KNOCK-OFF, octagonal, 12 TPI, R/H		2
68	200-315*		KNOCK-OFF, 3 eared, 12 TPI, L/H	} BJ8 from (c)26705	2
	200-325*		KNOCK-OFF, 3 eared, 12 TPI, R/H		2
	674-680		KNOCK-OFF, 2 eared, 8 TPI, L/H	} BJ8 from (c)26705	2
	674-670		KNOCK-OFF, 2 eared, 8 TPI, R/H		2
	462-730		KNOCK-OFF, octagonal, 8 TPI, L/H	} BJ8 from (c)26705	2
	462-740		KNOCK-OFF, octagonal, 8 TPI, R/H		2
	200-335*		KNOCK-OFF, 3 eared, 8 TPI, L/H	} BJ8 from (c)26705	2
	200-345*		KNOCK-OFF, 3 eared, 8 TPI, R/H		2

* Borrani style

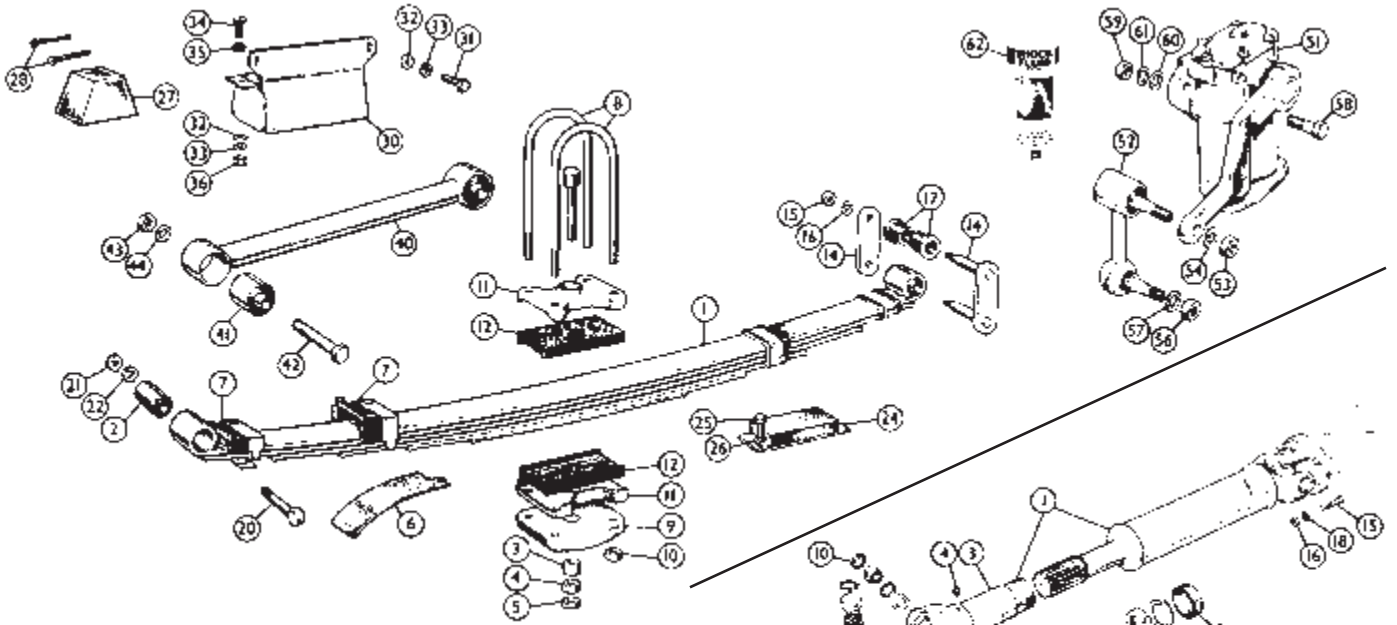
Rear Suspension BN1 to early BJ8



No.	Part No.	Price (each)	Description	Application	Qty. Req.
Spiral Bevel Axle: BN1 to C.E.221535.					
Hypoid Axle: BN1 from C.E.221536, BN2, BN4, BN6, BN7, BT7, BJ7; BJ8 to (c)26704.					
1	021-581		LEAF SPRING ASSEMBLY	BN1, BN2	2
	021-582		LEAF SPRING ASSEMBLY	{ BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	2
2	725-160	NA	TOE BOLT		2
3	680-960		BUSH, front & rear		4
4	310-760		NUT		2
5	675-455		PACKING PIECE, fiber	hypoid axle	2
	675-445		PACKING PIECE, tapered	} spiral bevel axle	2
6	031-397	NA	'U' BOLT (use late u-bolt & nuts)		4
7	311-240		NUT, B.S.F.		8
8	266-585	NA	'U' BOLT	} hypoid axle	4
9	310-240		NUT, U.N.F., nyloc		8
10	324-040		WASHER, locking	} hypoid axle	8
11	725-165		PLATE, 'U' bolt		2
12	675-480		BUFFER, on body	} spiral bevel axle	2
13		NA	BOLT		2
14	365-730		WASHER, locking		2
15	675-490		BUFFER, on axle	} hypoid axle	2
16	675-465		SHACKLE, outer		2
17	675-475		SHACKLE, inner		2
18		NA	SHACKLE PIN, bottom, BSF	} BN1 as fitted	2
20	311-220		NUT, pin, B.S.F.		2
21		NA	LOCKNUT, B.S.F.		4
	031-295		SHACKLE PIN, bottom, UNF	} All other models	2
	310-050		NUT, pin, U.N.F.		2
	310-070		LOCKNUT, U.N.F.		4
22	324-040		WASHER, locking		4
23	021-372		IRON BUSH, bracket on chassis		4
24	675-470		PIN, rear spring, top & front, U.N.F.		4
		NA	NUT, B.S.F.	BN1 as fitted	4
			NUT, U.N.F.	All other models	4
25	310-800		WASHER, locking		4
26	324-050		WASHER, plain		4
27	324-475		WASHER, plain		4
29		NA	NIPPLE, grease	BN1, BN2	2
	328-540		NIPPLE, grease	{ BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	2
30	806-190		BUMP STOP BOX	spiral bevel axle	2
	806-180		BUMP STOP BOX	hypoid axle	2
31	322-230		BOLT, box to body and wheelarch		8

No.	Part No.	Price (each)	Description	Application	Qty. Req.
33	324-115		WASHER, plain, large		4
34	324-590		WASHER, plain, small		8
35	324-020		WASHER, locking		8
36	310-760		NUT	qty increases on BN1, BN2	8/4
38	675-500	NA	BUFFER, rebound, rear axle	BN1, BN2	2
	675-510		BUFFER, rebound, rear axle	{ BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	2
39	322-645		BOLT, buffer to frame		4
40	324-020		WASHER, locking		4
42	851-300		PANHARD ROD		1
43	310-240		LOCKNUT		2
44	021-769		BUSH, rubber		4
45	324-360		WASHER, inner		2
46	324-655		WASHER, outer	spiral bevel axle	2
	675-440		BRACKET, panhard rod		1
47	675-440		BRACKET, panhard rod	} hypoid axle	1
48	322-050		BOLT, fixing bracket		2
49	310-050		NUT		2
50	324-040		WASHER, locking		2
53	021-215		SHOCK ABSORBER, rear, L/H		1
	021-216		SHOCK ABSORBER, rear, R/H		1
53a	220-304		SHOCK ABSORBER FLUID, 16 oz.		1
	031-398		SHOCK LINK ASSEMBLY	} spiral bevel axle	2
	311-220		NUT, link to arm, B.S.F.		2
		NA	NUT, link to axle, B.S.F.		2
	324-475		WASHER, plain		2
54	021-217		SHOCK LINK ASSEMBLY	} hypoid axle	2
55	310-050		NUT, link to arm, U.N.F.		2
56	324-040		WASHER, locking		2
57	310-800		NUT, link to axle, U.N.F.		2
58	324-250		WASHER, locking		2
59	725-130	NA	DISTANCE TUBE, link to axle bracket		2
		NA	BOLT, shock to frame, B.S.F.	} BN1 as fitted	4
		NA	NUT, B.S.F.		4
62	662-080		BOLT, shock to frame, U.N.F.	} All other models	4
63	310-075		NUT, U.N.F.		4
64	324-860		WASHER, plain		4
65	324-040		WASHER, locking		4

Rear Suspension late BJ8; Driveshaft (all models)



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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BJ8 from (c)26705

1	021-583		LEAF SPRING ASSEMBLY		2
2	680-960		BUSH		2
3	267-585		DISTANCE PIECE		2
4	310-140		NUT		2
5	848-540		LOCKNUT		2
6	725-155		STRIP, interleaf, per meter	original springs only	6
7	680-970		PAD, clip, rubber		4
8	266-585	NA	U' BOLT, spring (original type)		8
	266-570	NA	U' BOLT, spring (replacement)		4
9	031-399	NA	PLATE, 'U' bolt		2
10	310-240		NUT		8
11	031-400		PLATE, locating		4
12	267-580		PAD, seating		4
14	031-401		SHACKLE ASSEMBLY		2
15	310-050		NUT, pin		4
16	324-040		WASHER, locking		4
17	282-858		BUSH SET, shackle pins (8 bushes)		1
20	675-470		PIN, spring, front		2
21	310-800		NUT		2
22	324-050		WASHER, locking		2
24	675-510		BUFFER, rebound, rear axle		2
25	322-645		BOLT, buffer to frame		4
26	324-020		WASHER, locking		4
27	282-220		BUMP STOP, rear axle		2
28	725-125		COTTER PIN		4
30	806-200		BUMP STOP BOX		2
31	322-170		BOLT, box to body		4
32	324-590		WASHER, plain		8
33	324-020		WASHER, locking		8
34	322-495		SCREW, box to body		4
35	324-115		WASHER, plain		2
36	310-760		NUT		4
40	675-515		RADIUS ARM ASSEMBLY		2
41	675-520		BUSH		4
42	322-155		BOLT		4
43	310-800		NUT		4
44	324-050		WASHER, locking		4
	021-218		SHOCK ABSORBER, rear, L/H		1
51	021-219		SHOCK ABSORBER, rear, R/H		1
52	021-220		LINK ASSEMBLY		2
53	310-300		NUT, link to arm		2
54	324-050		WASHER, locking		2
56	310-380		NUT, link		2
57	322-835		WASHER, locking		2
58	725-150		BOLT, shock to frame		4
59	310-800		NUT		4
60	324-475		WASHER, plain		4
61	324-050		WASHER, locking		4
62	220-304		SHOCK ABSORBER FLUID, 16 oz.		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Driveshaft (All Models)

1		NA	DRIVESHAFT, 21 1/8"	BN1 to C.E.140204	1
		NA	DRIVESHAFT, 20 3/4"	BN1 C.E.140205 to 221535	1
		NA	DRIVESHAFT, 20"	BN1 from C.E.221536, BN2	1
	268-070	NA	DRIVESHAFT, 30"	BN4, BN6, BN7, BT7, BJ7, BJ8	1
2	031-297		YOKE, flange		2
3	031-298		YOKE, sleeve		1
4	328-610		NIPPLE, grease		1
5	675-080	NA	CAP, dust, sleeve yoke		1
6	675-090	NA	WASHER, dust cap, steel		1
7	675-100		WASHER, dust cap, cork		1
8	674-650		U-JOINT, GKN/Hardy-Spicer, w/ grease nipple		2
	674-651		U-JOINT, aftermarket, w/ grease nipple		2
	674-652		U-JOINT, aftermarket, permanently lubricated		2
9	328-540		NIPPLE, grease		2
10		NA	CIRCLIP, bearing		8
12		NA	BOLT (use later UNF bolts & nuts)	BN1 as fitted	A/R
	662-080		BOLT, flange to gearbox, U.N.F. (hex head)		4
12b	662-095		BOLT, flange to overdrive, U.N.F. (special head w/ 1 flat)		4
13	675-110	NA	LOCKTAB, flange to gearbox (curved)		4
13b	031-299		LOCKTAB, flange to overdrive (straight)		2
14	311-220		NUT, B.S.F.	BN1 as fitted	4
	310-050		NUT, U.N.F.	All other models	4
15	662-080		BOLT, flange to differential, U.N.F.		4
16	311-220		NUT, B.S.F.	BN1 as fitted	4
	310-240		NUT, U.N.F.	All other models	4
18	324-040		WASHER, locking		4



Armstrong Competition Shock Valves

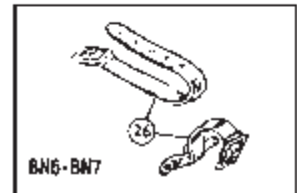
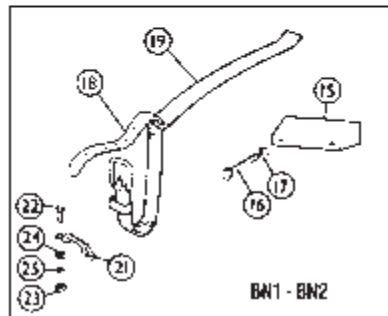
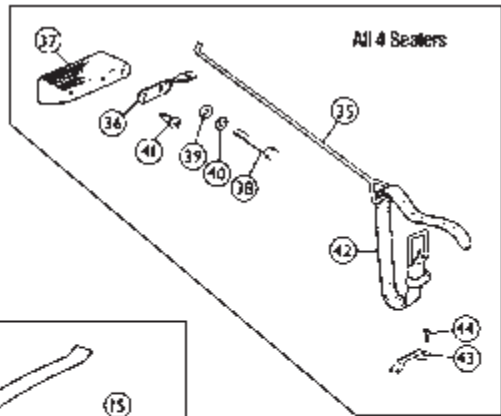
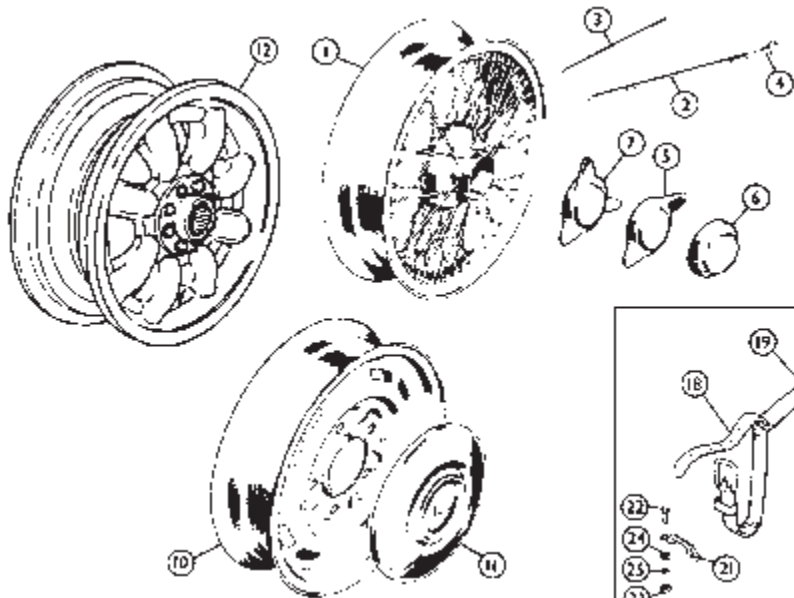
These genuine Armstrong heavy duty shock valves are exactly what were used on works race and rally cars. Sold individually.

Front Valve 655-060
Rear Valve 655-070

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Road Wheels & Fittings



No.	Part No.	Price (each)	Description	Application	Qty. Req.	
60-spoke wheels will fit BN1 with early spiral bevel rear axles, and all disc-braked 3000s. 72-spoke wheels will fit as indicated. Wheels marked * are designed to use tubeless tires.						
1	454-610		WIRE WHEEL, painted, 48 spoke	BN1, BN2, BN4, BN6, BN7, BT7, BJ7 to (c)24366 15" x 4"	5	
	454-615		WIRE WHEEL, chrome, 48 spoke		5	
	454-620*		WIRE WHEEL, painted, 60 spoke*	BJ7 from 24367, BJ8 15" x 4 1/2"	5	
	454-630*		WIRE WHEEL, chrome, 60 spoke*		5	
	454-665*		WIRE WHEEL, painted, 72 spoke*	optional, 15" x 5" fits all models	5	
	454-660*		WIRE WHEEL, chrome, 72 spoke*		5	
	454-720*		WIRE WHEEL, painted, 72 spoke*	optional, 15" x 5 1/2" (cars with ft. disc brakes)	5	
	454-730*		WIRE WHEEL, chrome, 72 spoke*		5	
2	200-030		SPOKE, painted, long (outer)	48 spoke	16*	
	200-032		SPOKE, chrome, long (outer)		16*	
3	200-040		SPOKE, painted, short (inner)		32*	
	200-042		SPOKE, chrome, short (inner)	32*		
	200-070		SPOKE, painted, long (outer)	60 spoke	20*	
	200-072		SPOKE, chrome, long (outer)		20*	
	200-060		SPOKE, painted, short (inner)		40*	
	200-062		SPOKE, chrome, short (inner)		40*	
	200-170		SPOKE, painted, long (outer)	72 spoke 15 x 5"	24*	
	200-180		SPOKE, chrome, long (outer)		24*	
	200-165		SPOKE, painted, short (inner)		48*	
	200-175		SPOKE, chrome, short (inner)		48*	
	200-130		SPOKE, painted, long (outer)		72 spoke 15 x 5 1/2"	24*
	200-135		SPOKE, chrome, long (outer)	24*		
	200-120		SPOKE, painted, short (inner)	48*		
	200-125		SPOKE, chrome, short (inner)	48*		
4	200-050		NIPPLE, plain			A/R
	200-052		NIPPLE, chrome		A/R	
* Quantities are per wheel						
5	200-280		KNOCK-OFF, 2 eared, 12 TPI, L/H	BN1, BN2, BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	2	
	200-290		KNOCK-OFF, 2 eared, 12 TPI, R/H		2	
6	200-310		KNOCK-OFF, octagonal, 12 TPI, L/H		2	
	200-320		KNOCK-OFF, octagonal, 12 TPI, R/H	2		
7	200-315**		KNOCK-OFF, 3 eared, 12 TPI, L/H**		2	
	200-325**		KNOCK-OFF, 3 eared, 12 TPI, R/H**	** Borrani style	2	
	674-680		KNOCK-OFF, 2 eared, 8 TPI, L/H	BJ8 from (c)26705	2	
	674-670		KNOCK-OFF, 2 eared, 8 TPI, R/H		2	
	462-730		KNOCK-OFF, octagonal, 8 TPI, L/H		2	
	462-740		KNOCK-OFF, octagonal, 8 TPI, R/H		2	
	200-335**		KNOCK-OFF, 3 eared, 8 TPI, L/H**		** Borrani style	2
	200-345**		KNOCK-OFF, 3 eared, 8 TPI, R/H**		2	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
10	854-280	NA	WHEEL, disc	BN4 thru BJ8	5
11	031-312		HUB CAP, disc wheel		4
12	455-385		CENTER LOCK 'MINILITE' REPLICA, silver	15 x 5 1/2"	5
15	221-680	NA	BLOCK, spare wheel	BN1, BN2	1
16		NA	BOLT, block to rear wheel arch		2
17		NA	WASHER, plain		2
18	221-645		STRAP ASSEMBLY, spare wheel		1
19	221-655		BAR, spare wheel		1
21	409-075		STAPLE, chrome, strap retaining		1
22		NA	SCREW, staple to axle cover panel		2
23	310-040		NUT		2
24		NA	WASHER, plain		2
25	324-010		WASHER, locking		2
26	221-675		STRAP ASSEMBLY, spare wheel	BN6, BN7	1
	310-040		NUT		2
	402-485	NA	WASHER, plain		4
	324-010		SCREW WASHER, locking		4 4
35	221-650		ROD, retaining spare wheel	BN4, BT7, BJ7, BJ8	1
36	221-665		BRACKET, rod		1
37	221-640		BLOCK, spare wheel		2
38	322-280		BOLT, block to body		4
39	324-590		WASHER, plain		4
40	324-020		WASHER, locking		4
41		NA	SCREW, wood		1
42	221-630		STRAP, securing spare wheel		1
43	409-075		STAPLE, chrome, strap retaining		1
44	402-485		SCREW, chrome		2

Inner Tubes and Rim Bands

Our inner tubes are designed for use with radial tires but can be used on your show car's bias-ply tires as well. Our vulcanized inner rim bands should be used to prevent the spoke and nipple ends from chafing the tubes. (These fit only in the center "well" of the wheel.)

155/165 x 15" Inner Tube	452-755
175/185 x 15" Inner Tube	452-765
15" Wheel Rim Band	452-750



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Wheel Notes

100-4 BN1

All BN1s came from the factory with painted 48 spoke Dunlop wire wheels, 15" X 4". 60 spoke 15" X 4.5" wire wheels or 72 spoke 15" X 5" wire wheels will fit so long as the car has the original 1 7/8" wide brake drums. If the front brakes have been converted to the later 2 1/4" wide brake drums, the 60 spoke wheels will not fit. If 60 or 72 spoke wheels are used, the tires must be carefully selected for fit, especially if the car still has the original BN1 fenders (with smaller wheel openings than the BN2 fenders). Many BN1's left the factory with BN2 fenders.

100-4 BN2, 100-6 BN4 & BN6

All BN2, BN4 and BN6 originally had 4J x 15" steel wheels. Factory optional painted 48 spoke 15" X 4" Dunlop wire wheels. 72 spoke 15" X 5" wire wheels will also fit. 60 spoke wheels will not fit the front due to the 2-1/4" wide brake drums interfering with the spokes.

3000 BN7, BT7, and BJ7 to 24366

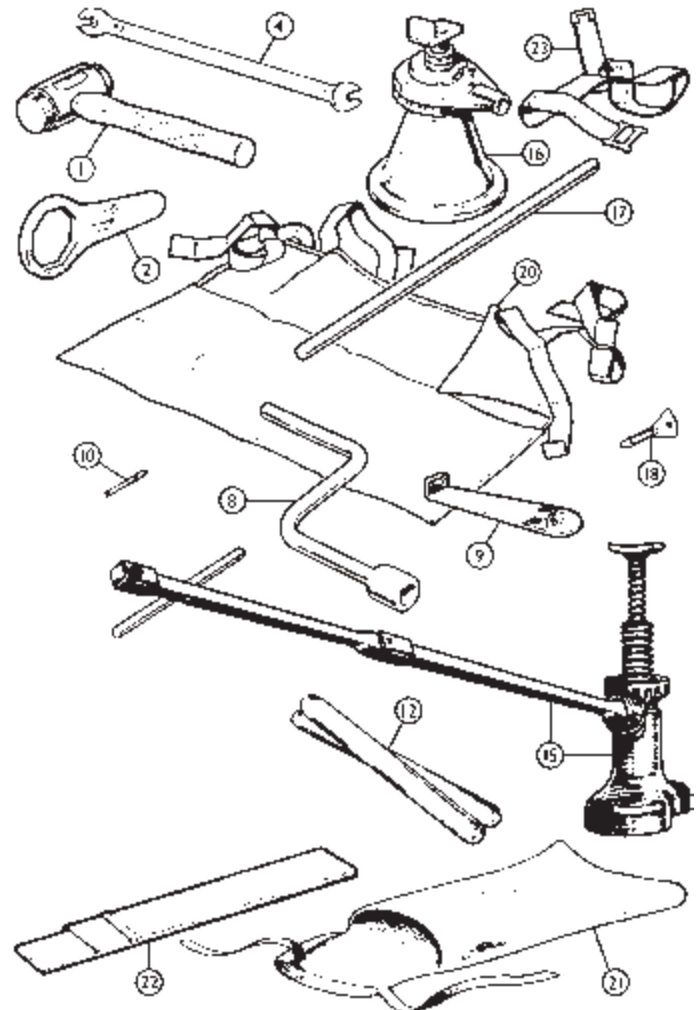
Standard for all 3000's were 4J x 15" steel wheels, but most were fitted with the "optional" painted 48 spoke 15" X 4" Dunlop wheels. We suggest fitting the stronger 60 or 72 spoke wheels.

3000 BJ7 from 24367, BJ8

4J x 15" steel wheels were "standard", but most were fitted with the "optional" painted 60 spoke Dunlop wire wheels 15" X 4.5". The stronger 72 spoke wheels will also fit.

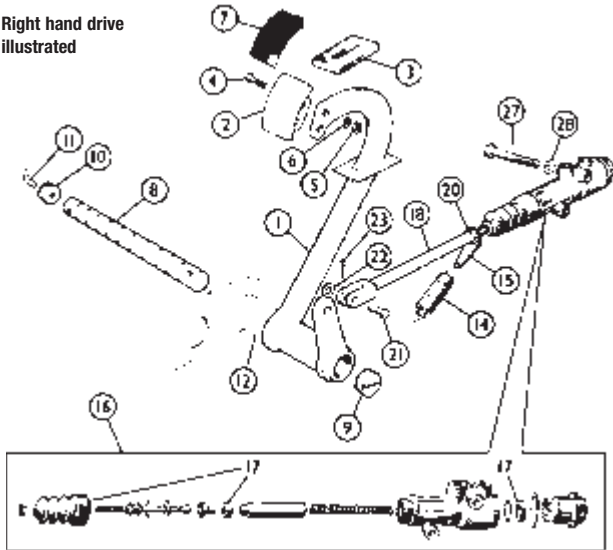
Original Equipment	100-4		100-6		3000 MK1		3000 MK2		3000 MK3		
	BN1	BN2	BN4	BN6	BN7	BT7	BN7	BT7	BJ7 to C24366	BJ7 from C24367	BJ8
Disc Wheels	Not offered		4J x 15, standard								
Dunlop 48 spoke, painted	15 x 4, standard		15 x 4, optional to BJ7 C24366						not offered		
Dunlop 60 spoke, painted	not offered								15 x 4.5, optional		
What Fits											
48 Spoke 454-610 Painted 15 x 4 454-615 Chrome 15 x 4	Will fit all cars, but loads generated by modern tires make 60 or 72 spoke wheels a better choice if they will fit your car.										
60 Spoke 454-620 Painted 15 x 4.5 454-630 Chrome 15 x 4.5	Fits BN1	Will not fit on front because the brake drums are 2-1/4" wide.			Fits all 3000						
72 Spoke 454-665 Painted 15 x 5 454-660 Chrome 15 x 5	Will fit all cars, but the tires must be carefully selected for BN1-2 to avoid rubbing, especially with BN1 fenders.										

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	386-110		WHEEL HAMMER, copper/hide, 2 lb.		1
	386-000		WHEEL HAMMER, copper, 1 lb.		1
	386-020	NA	WHEEL HAMMER, lead/zinc alloy		1
2	386-030		KNOCK-OFF WRENCH, octagonal knock-offs		1
4	385-800		SPOKE WRENCH		1
8	386-935	NA	LUG WRENCH (period style repl.)	} disc wheels	1
9	386-080		LEVER, hub cap removal		1
10	386-840	NA	TIRE VALVE TOOL		1
12	387-008	NA	TIRE IRON SET	similar to originals	1
15	386-900		JACK with handle ("King Dick" style)	BN1, BN2	1
		NA	JACK	{ BN4, BN6, BN7, BT7 to (c)2263	1
		NA	JACK	{ BN7 (c)2264 to (c)10610 BT7 (c)2264 to (c)10564	1
		NA	HANDLE, for jack	{ BN4, BN6, BN7 to (c)10610 BT7 to (c)10564	1
16		NA	JACK	} BN7 from (c)10611, BT7 from (c)10565, BJ7, BJ8	1
17		NA	TOMMY BAR, jack		1
18	031-985		POINT GAP ADJUSTING TOOL		1
20	221-220		TOOL ROLL	BN1 - BN2	1
	221-240		TOOL ROLL	BN4 thru early BN7 / BT7	1
	221-250		TOOL ROLL	late BN7 / BT7 thru BJ8	1
	221-252		TOOL ROLL (replacement)	BN4 - BJ8	1
21	221-210	NA	JACK BAG	BN1, BN2	1
	221-230		JACK BAG	BN4 thru BJ8	1
22	221-225	NA	JACK HANDLE BAG, short	100-4 Shelley jacks	1
	221-235		JACK HANDLE BAG, long	100-4 King Dick jack	1
23	221-205		STRAP, jack retaining	{ from BN7 (c)11280 from BT7 (c)11585	1



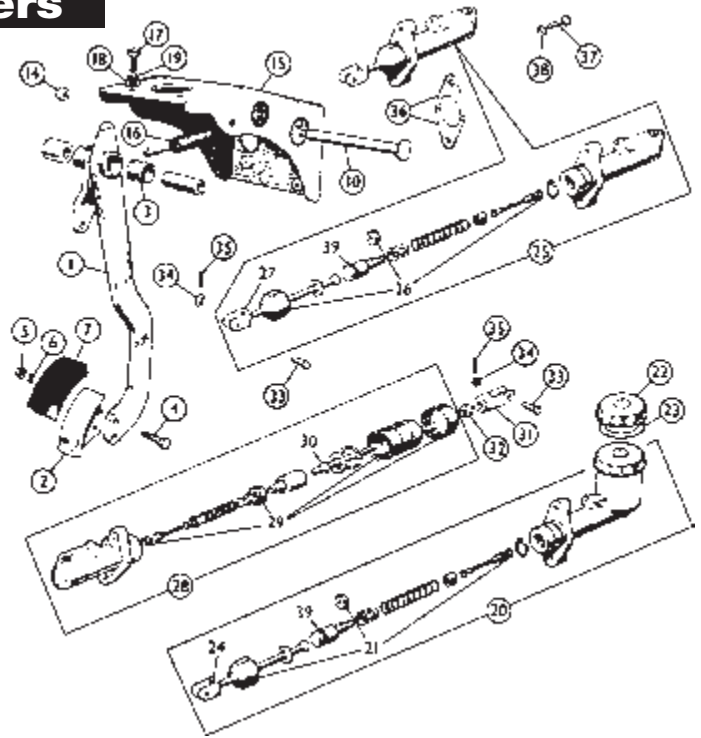
Brake Pedals; Master Cylinders

Right hand drive illustrated



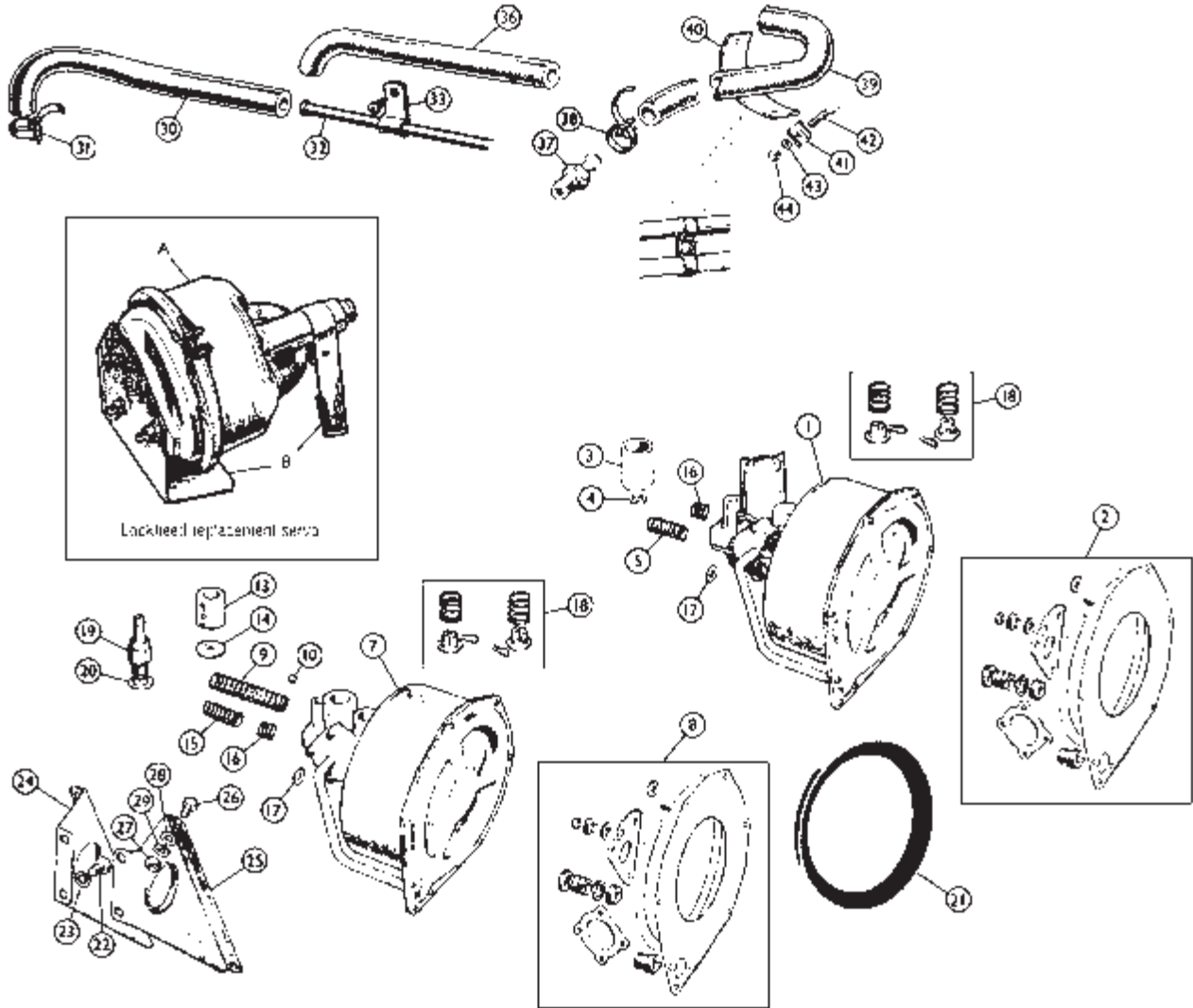
Reservoir is listed on page 84.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
BN1, BN2					
1	682-115		PEDAL, brake	LHD	1
	NA		PEDAL, brake	RHD	1
2	NA		PAD, pedal (metal)		1
3	682-120		DRAFT EXCLUDER, pedal		1
4	NA		BOLT, pad to pedal		2
5	310-760		NUT, bolt		2
6	324-005		WASHER, locking		2
7	021-412		PEDAL PAD, rubber		1
8	021-701		SHAFT, brake and clutch pedal	LHD	1
	021-723		SHAFT, brake and clutch pedal	RHD	1
9	725-055	NA	PLUG		1
10	725-060	NA	PLUG, for grease nipple		1
11	328-500		NIPPLE, grease		1
12	NA		SLEEVE, spacing	RHD	1
14	021-482	NA	SPRING, brake pedal return	} LHD	1
15	021-483	NA	EYE, for spring		1
	NA		SPRING, brake pedal return	} RHD	1
	NA		EYE, for spring		1
16	021-142		MASTER CYLINDER ASSEMBLY (reservoir shown on pg. 84)		1
17	513-067	NA	REPAIR KIT, master cylinder, TRW brand		1
	513-066		REPAIR KIT, master cylinder, aftermarket		1
18	021-479	NA	FORK & EXTENSION, pushrod	LHD	1
	NA		FORK, pushrod	RHD	1
20	311-140		NUT		1
21	325-140		CLEVIS PIN		1
22	365-720		WASHER, plain		1
23	NA		COTTER PIN		1
	NA		PACKING PIECE, master cylinder	} RHD	1
	NA		BOLT, packing piece to bracket		1
	NA		BOLT, master cylinder to frame	LHD	2
27	NA		BOLT, master cylinder to	RHD	2
28	365-730		WASHER, locking		2



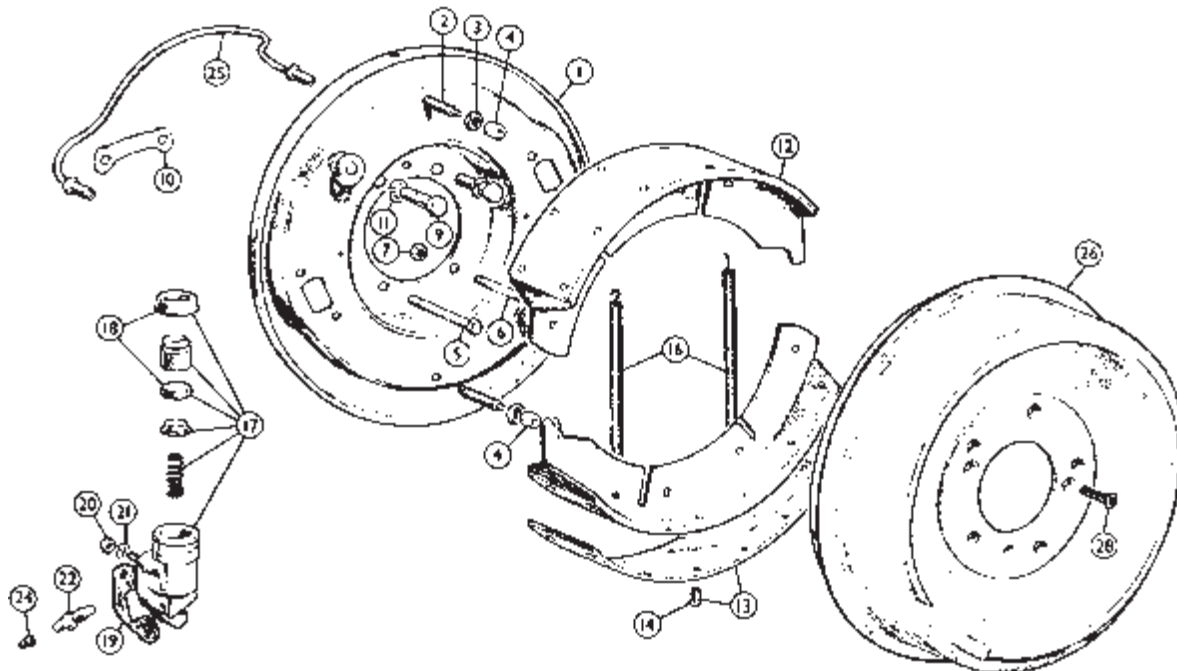
No.	Part No.	Price (each)	Description	Application	Qty. Req.
BN4 to BJ8					
1	NA		PEDAL, brake	} BN4, BN6, BN7 to (c)16038, } BT7 to (c)15880 } BN7 from (c)16039, BT7	1
2	NA		PAD, pedal (metal)		1
	NA		PEDAL, brake		1
	021-484		PAD, pedal (metal)	from (c)15881, BJ7, BJ8	1
3	330-440	NA	BUSH		2
4	NA		BOLT, pad to pedal		2
5	310-760		NUT		2
6	324-005		WASHER, locking		2
7	021-412		PEDAL PAD, rubber		1
10	021-486	NA	SHAFT, brake and clutch pedal		1
14	310-290		NUT, shaft		1
15	021-487	NA	BRACKET, brake and clutch pedal lever		1
16	329-075		SPRING, brake pedal return		1
17	322-880		BOLT, pedal bracket to pedal box		2
18	324-155		WASHER, plain		2
19	365-730		WASHER, locking		2
20	581-510		MASTER CYLINDER, 3/4" bore	} BN4 to C.E.48862	1
			(Replacement with plastic cap. Orig. caps do not fit.)		
21	583-780	NA	REPAIR KIT, master cylinder		1
22	NA		PUSH ROD		1
23	180-310		CAP, bright finish as orig.		1
24	582-500		SEAL, filler cap		1
	582-505		SEAL, splash-proof (replacement)		1
25	513-321		MASTER CYLINDER, 3/4" bore	} BN4 from C.E.48863, BN6	1
26	583-780		REPAIR KIT, master cylinder		} See note at bottom of } left hand column
27	513-322		PUSH ROD	1	
	513-318		MASTER CYLINDER, 5/8" bore	} BN7, BT7, BJ7 } without servo	1
	180-990		REPAIR KIT, master cylinder		1
	513-322		PUSH ROD		1
28	581-100		MASTER CYLINDER, 7/8" bore...	..TRW/Lucas brand	1
	581-102		MASTER CYLINDER, 7/8" bore...	..aftermarket	1
29	513-147		REPAIR KIT, master cylinder	} BN7, BT7, BJ7, BJ8 } with servo	1
30	NA		PUSH ROD		1
31	NA		FORK, pushrod		1
32	848-540		LOCKNUT, fork to pushrod		1
33	325-035		CLEVIS PIN	BN4, BN6, BN7, BT7, BJ7	1
	325-140		CLEVIS PIN	BJ8	1
34	365-720		WASHER, plain		1
35	325-330		COTTER PIN		1
36	021-488		PACKING PIECE, master cylinder		2
37	322-290		BOLT, master cylinder to pedal bracket		2
38	365-730		WASHER, locking		2
39	NA		DUST SEAL on some old pistons - discontinued, not req'd.		1

†Note: Remote reservoirs are listed on page 84.



No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.
*Note: Original Girling servos have not been available for many years.											
A	981-173		SERVO ASSEMBLY, Lockheed replacement		1	19	582-990	NA	KIT, non-return valve		1
			Although this kit includes brackets, they are not well suited for use on Healeys. We strongly suggest using our 021-489 Bracket Kit.			20		NA	GASKET, valve to servo unit	original Girling servos	1
	021-173		REPAIR KIT, Lockheed servo		1	21	021-205		SEAL, leather, vacuum piston		1
	981-174		SERVO ASSEMBLY, aftermarket replacement		1	22	322-590		BOLT, servo unit to mounting bracket		3
B	021-489		BRACKET SET, replacement servos - req'd. to mount servo		1	23	324-040		WASHER, locking		3
1		NA	SERVO ASSEMBLY	} Original type (Girling) BN7, BT7, BJ7, BJ8 to (c)25399	1	30	021-569		HOSE, valve to vacuum pipe	} BN7, BT7, BJ7	1
2	021-164		REPAIR KIT, servo		1	31	021-577		CLIP, hose, original strap type		2
3	587-250	NA	ELEMENT, air filter		1	32	326-250		CLIP, hose, replacement		2
4		NA	SEAL, air filter to body		1	32	021-706	NA	PIPE, vacuum		1
5		NA	SPRING, piston return		1	33	162-250		CLIP, pipe to pedal box top		1
		NA	PISTON, hydraulic	1		162-250		CLIP, pipe to dash panel	1		
7		NA	SERVO ASSEMBLY	} Original type (Girling) BJ8 from (c)25400	1	36	021-569		HOSE, vacuum pipe to union	BJ7	1
8	021-164		REPAIR KIT, servo		1	37	373-875	NA	UNION, hose to manifold	} BJ7, BJ8	1
9		NA	SPRING, piston return		1	38	021-577		CLIP, hose, original strap type		2
10	329-540		BALL, piston		1		326-250		CLIP, hose, replacement		2
13		NA	PISTON, hydraulic		1	39	021-569		HOSE, non-return valve to manifold union	} BJ8	1
14		NA	ELEMENT, air filter	1	40	235-988		STRAP ASS'Y., hose	1		
15		NA	SEAL, air filter to body	1	41	235-985		PLATE, strap	2		
16		NA	SPRING, piston return	1	42	322-945		SCREW	1		
		NA	SPRING, piston return	1	43	324-010		WASHER, locking	1		
17		NA	WASHER, cylinder to body bolt, copper		3	44	310-040		NUT		1
18	587-270	NA	REPAIR KIT, air valve		1						

Front Drum Brakes



No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1	NA		BACKPLATE, R/H	}BN1	1	
	NA		BACKPLATE, L/H		1	
	NA		BACKPLATE, R/H	}BN2	1	
	NA		BACKPLATE, L/H		1	
	NA		BACKPLATE, R/H	}BN4, BN6 wire wheels	1	
	NA		BACKPLATE, L/H		1	
	NA		BACKPLATE, R/H	}BN4, BN6 disc wheels	1	
	NA		BACKPLATE, L/H		1	
	311-140	NA		POST, steady NUT, steady post	}BN1	4
						4
	2	586-015		POST, steady	}BN2, BN4, BN6	4
	3	848-540		NUT, steady post		4
4	582-870		BUSH, felt		4	
311-220	NA		BOLT, plate & steering lever to axle	}BN1	4	
	NA		NUT		4	
	661-930	NA	LOCKTAB		2	
5	NA		BOLT, plate & strg lever to axle, long	}BN2, BN4, BN6	2	
	266-580	NA	BOLT, plate & strg lever to axle, short		2	
	310-300	NA	NUT		4	
	661-930	NA	LOCKTAB		2	
NA	NA		BOLT, plate to swivel axle, B.S.F.	}BN1 as fitted	4	
	NA		BOLT, plate to swivel axle, U.N.F.		4	
9	NA		BOLT, plate to swivel axle	BN2, BN4, BN6	4	
	NA		LOCKTAB	BN1	2	
	661-930	NA	LOCKTAB	BN2	2	
10	661-930	NA	LOCKTAB	BN2	2	
	324-040	NA	WASHER, locking	BN4, BN6	4	
12	519-025	NA	BRAKE SHOE SET, front	}BN1	1	
	585-260	NA	LINER & RIVET SET, brake shoe		1	
14	021-165	NA	BRAKE SHOE SET, front	}BN2, BN4, BN6	1	
	585-270	NA	LINING & RIVET SET, brake shoe		1	
	585-271	NA	RIVET, brake shoe		(all)	48
16	582-850		SPRING, brake shoe return	BN1	4	
	582-860		SPRING, brake shoe return	BN2, BN4, BN6 wire whls	4	
	582-850		SPRING, brake shoe return	BN4, BN6 disc whls	4	
17	021-149		WHEEL CYLINDER, 1" bore, R/H*	}BN1 to C.E.221403	2	
	021-146		WHEEL CYLINDER, 1" bore, L/H*		2	
18	513-015		REPAIR KIT, wheel cyl, 1" bore		2	
			* Classic Gold brand			

No.	Part No.	Price (each)	Description	Application	Qty. Req.
021-147	021-147		WHEEL CYLINDER, 7/8" bore, R/H	}BN1 from C.E.221404 & BN2	2
	021-144		WHEEL CYLINDER, 7/8" bore, L/H		2
	021-145		REPAIR KIT, wheel cyl, 7/8" bore		(kit is for 4 cylinders)
021-153	021-153		WHEEL CYLINDER, R/H	}BN4, BN6 disc wheels	2
	021-152		WHEEL CYLINDER, L/H		2
	513-116		REPAIR KIT, wheel cylinder		(kit for 4 whl. cyls.)
021-149	021-149		WHEEL CYLINDER, R/H	}BN4, BN6 wire wheels	2
	021-146		WHEEL CYLINDER, L/H		2
	513-015		REPAIR KIT, wheel cylinder		(kit for 2 whl. cyls.)

Note: Early original wheel cylinders had ball type bleeders which are no longer available.

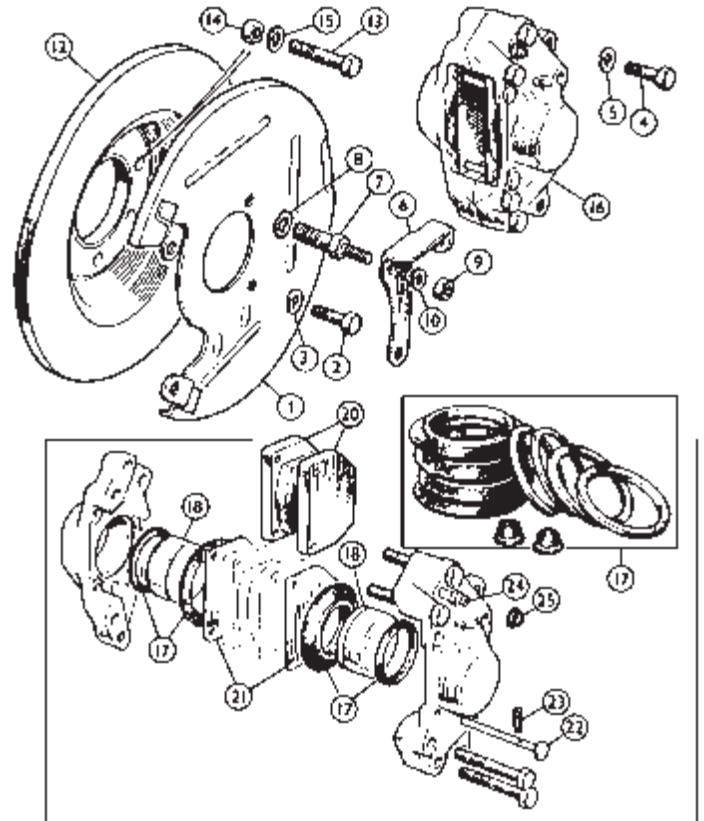
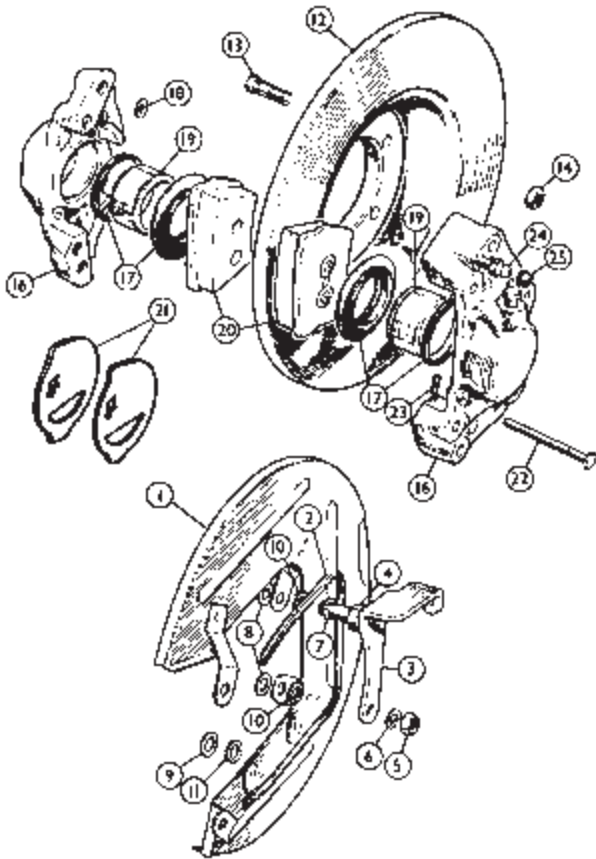
19	021-544	NA	GASKET, cylinder to plate		4
20	310-760		NUT, cylinder to plate	BN1, BN2, BN4, BN6 wire whls	8
	310-140		NUT, cylinder to plate	BN4, BN6 disc wheels	8
21	324-020		WASHER, locking	BN1, BN2	8
	462-385		WASHER, shakeproof	BN4, BN6 wire wheels	8
	365-730		WASHER, locking	BN4, BN6 disc wheels	8
22	180-100		BLEED SCREW		4
24	031-300		DUST CAP, bleed screw		4
	021-578		PIPE, brake	BN1, BN2	2
	021-578		PIPE, brake, 14" long	BN4, BN6 wire wheels	2
021-572	021-572		PIPE, brake, 10" long	BN4, BN6 disc wheels	2
	586-025	NA	BRAKE DRUM	BN1	2
586-045		BRAKE DRUM	}BN2, BN4 to C.E.68959 wire wheels	2	
021-543	NA	BRAKE DRUM	}BN4 from C.E.68960, BN6 wire wheels	2	
586-030	NA	BRAKE DRUM	}BN4, BN6 disc wheels	2	
28	323-260	SCREW, drum to hub		4	

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Front Disc Brakes



No. Part No. Price (each) Description Application Qty. Req.

BN7, BT7, BJ7; BJ8 to (c)26704

1	586-060		COVER ASSEMBLY, dust, R/H	BN7 from (c) 9450 disc whs & from (c) 9453 wire wheels, BT7 from (c) 9088 disc whls & from (c)9090 wire wheels	1
	586-050		COVER ASSEMBLY, dust, L/H		1
2	517-020		SEAL, dust cover, rubber		2
3	586-035		BRACKET, brake hose, R/H		1
	586-055		BRACKET, brake hose, L/H		1
4	582-525		BOLT, caliper to swivel axle		4
5	310-140		NUT		4
6	365-730		WASHER, locking		4
7	324-050		WASHER, locking		4
8	324-860		WASHER, plain	BN7 from (c)9450 disc wheels & from (c)9453 wire wheels, BT7 from (c)9088 disc wheels & from (c)9090 wire wheels	4
9	NA		WASHER, plain		2
10	NA		WASHER, shakeproof		2
11	NA		WASHER, shakeproof		6
12	021-170		DISC, brake		2
13	662-020		STUD, disc to hub		10
14	662-025		NUT, self-locking		10
16	022-105		CALIPER ASSEMBLY, R/H		1
	022-100		CALIPER ASSEMBLY, L/H		1
Note: do not attempt to 'split' the calipers (as shown in the illustration!)					
17	513-212		REPAIR KIT, for 2 calipers	original calipers only	1
18	583-820		SEAL, between caliper halves (not in repair kit)		2
19	021-163		PISTON, caliper, mild steel, nitride finish		4
	021-176		PISTON, caliper, stainless steel		4
20	517-005		BRAKE PAD SET, semi-metallic, Classic Gold		1
	517-000		BRAKE PAD SET, ceramic, Classic Gold		1
	582-908		FITTING KIT, brake pad (#21, 22, 23)		1
21	582-900		SHIM, brake pad, anti-squeal		4
22	582-020		PIN, pad retaining		4
23	582-890		CLIP, pin		4
24	582-050		BLEED SCREW		2
25	031-300		DUST CAP, bleed screw		2

No. Part No. Price (each) Description Application Qty. Req.

BJ8 from (c)26705 on

1	586-070		COVER ASSEMBLY, dust, L/H		1
	586-080		COVER ASSEMBLY, dust, R/H		1
2	NA		BOLT, dust cover to swivel axle		4
3	365-730		WASHER, locking		4
4	320-990		BOLT, dust cover to caliper		4
5	324-020		WASHER, locking		4
6	586-065		BRACKET, brake hose, L/H		1
	586-075		BRACKET, brake hose, R/H		1
7	582-535		BOLT, caliper to swivel axle		4
8	NA		WASHER, shakeproof		4
9	310-140		NUT		4
10	365-730		WASHER, locking		4
12	021-201		DISC, brake, aftermarket		2
13	662-080		BOLT, disc to hub		10
14	310-050		NUT		10
15	324-040		WASHER, locking		10
16	180-568		CALIPER PAIR	new reproduction calipers	1
	180-563		CALIPER ASSEMBLY, L/H		1
	180-553		CALIPER ASSEMBLY, R/H		1
	182-885		PISTON & REPAIR KIT		1
	583-110	NA	REPAIR KIT, TRW/Lucas		1
	182-835		REPAIR KIT, aftermarket		1
	582-005		PISTON, mild steel	original calipers	4
	582-105		PISTON, stainless steel (alternate)		4
17	583-000		REPAIR KIT, TRW/Lucas		1
	583-001	NA	REPAIR KIT, aftermarket		1
18	582-000		PISTON, mild steel		4
	582-095		PISTON, stainless steel		4
20	585-620		BRAKE PAD SET, "Greenstuff"	see color pages at front of this catalog for info.	1
	585-527		BRAKE PAD SET, semi-metallic, Classic Gold		1
	585-522		BRAKE PAD SET, ceramic, Classic Gold		1
	583-808		FITTING KIT, brake pad (#21, 22, 23)		1
21	582-910		SHIM, brake pad, anti-squeal		4
22	582-020		PIN, pad retaining		4
23	582-890		CLIP, pin		4
24	582-050		BLEED SCREW		2
25	031-300		DUST CAP, bleed screw		2

Drilled/Slotted Brake Rotors

Cross-drilled holes lower brake temperature and reduce rotational mass and out-gassing, while the slots allow water, dirt, and dust to dissipate. These fit BJ8 from (c)26705-on. Sold as a pair. We suggest EBC "Greenstuff" pad set 585-620.

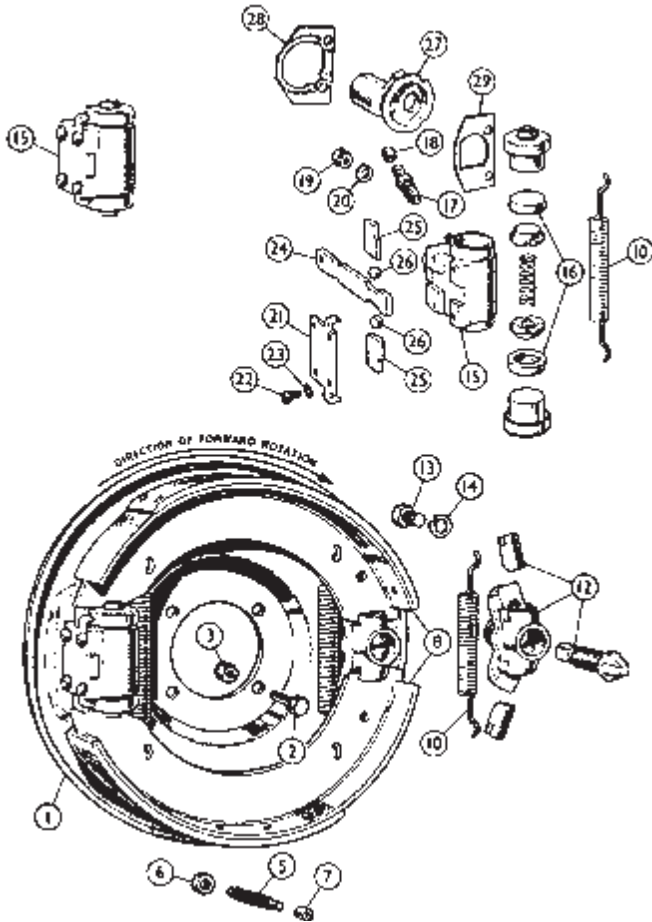


586-620

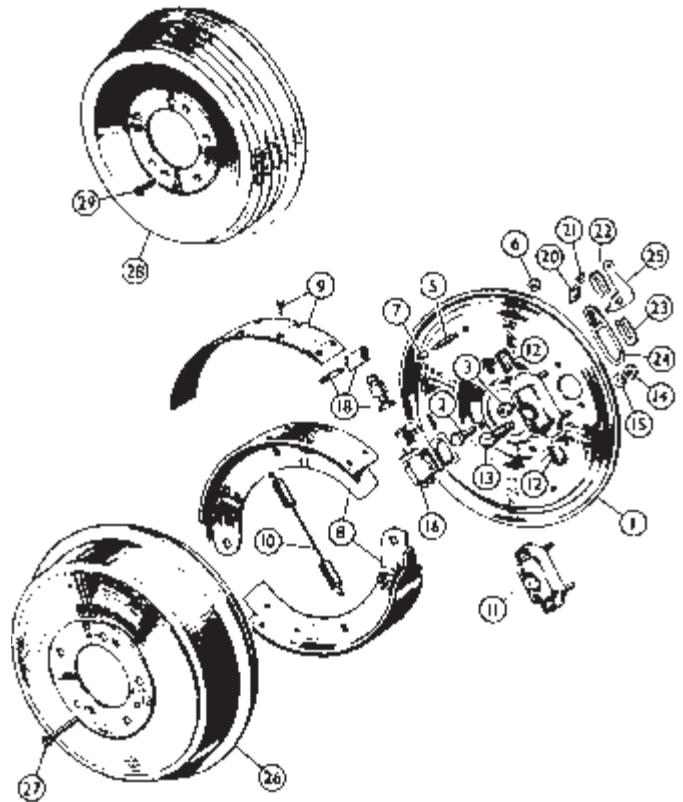
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Rear Brakes



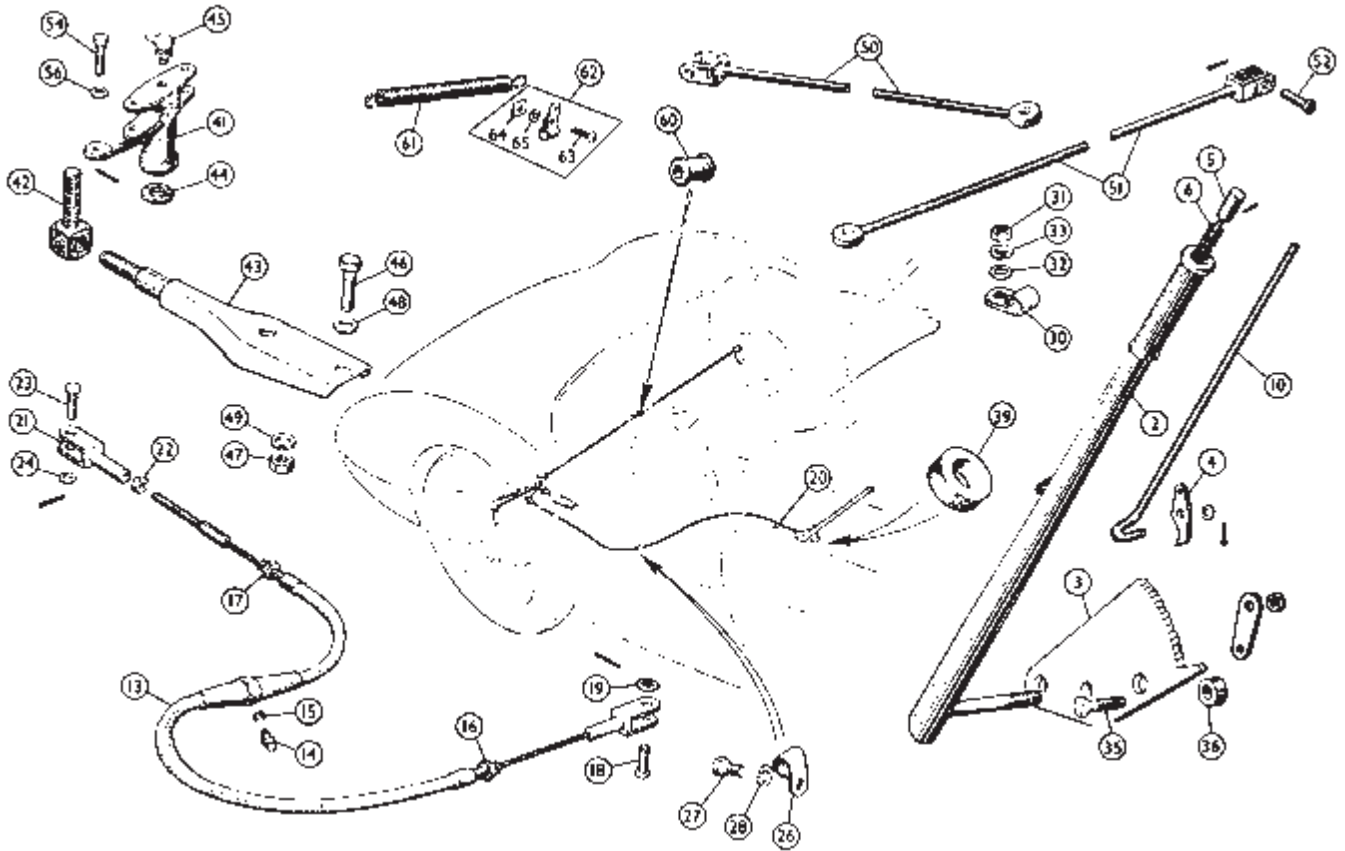
No.	Part No.	Price (each)	Description	Application	Qty. Req.
Rear Brakes; BN1 to C.E.221535 (Spiral Bevel Axle)					
1		NA	BACKPLATE		2
2		NA	BOLT, plate to axle case		8
3	311-220		NUT, bolt		8
		NA	LOCKWASHER		4
5	586-015		POST, steady (see adjusting instructions online)		4
6	848-540		NUT, steady post		4
7	582-870		BUSH, felt		4
8	021-167	NA	BRAKE SHOE SET, rear		1
	585-265		LINING & RIVET SET, brake shoe		1
	585-271		RIVET, brake shoe		48
10	582-970		SPRING, brake shoe return		4
12	582-940	NA	ADJUSTER ASSEMBLY		2
13		NA	SCREW, adjuster to backplate		4
14	324-040		WASHER, locking		4
15	021-160		WHEEL CYLINDER ASSEMBLY, R/H		1
	021-158		WHEEL CYLINDER ASSEMBLY, L/H		1
16	513-015		REPAIR KIT, wheel cylinder		2
17	180-100		BLEED SCREW		2
18	031-300		DUST CAP, bleed screw		2
19		NA	NUT, nyloc, cylinder to brake plate		4
20		NA	WASHER, thackery		4
21	582-905		COVER PLATE		2
22		NA	SCREW, plate to cylinder		8
23		NA	WASHER, shakeproof		8
24	582-915	NA	DRAWLINK, handbrake		2
25	582-955	NA	TAPPET, handbrake		4
26	583-005	NA	ROLLER		4
27	583-007		DUST COVER, drawlink, L/H		1
	583-006		DUST COVER, drawlink, R/H		1
28	582-920	NA	RETAINER PLATE, dust cover		2
29	582-930	NA	DISTANCE PIECE		2
	586-025	NA	BRAKE DRUM		2



No.	Part No.	Price (each)	Description	Application	Qty. Req.
Rear brakes; from BN1 C.E.221536 on (Hypoid Axle)					
1		NA	BACKPLATE		2
2	662-080		BOLT, plate to axle case		8
3	310-240		NUT, nyloc		8
5	586-015		POST, steady (see adjusting instructions online)		4
6	848-540		NUT, steady post		4
7	582-870		BUSH, felt		4
8	519-031		BRAKE SHOE SET, rear		1
9	585-270	NA	LINING & RIVET SET		1
10	031-303		SPRING, brake shoe return		4
11	582-260		ADJUSTER ASSEMBLY		2
12		NA	TAPPET, adjuster		4
13	582-270	NA	WEDGE, adjuster		2
14	310-050		NUT, adjuster to plate		4
15	324-040		WASHER, locking		4
16	021-159		WHEEL CYLINDER, Classic Gold	} BN1 from C.E.221536, BN2, BN4, BN6	2
18	513-093		REPAIR KIT, wheel cylinder		1
	021-161		WHEEL CYLINDER, TRW brand	} BN7, BT7, BJ7, BJ8	2
	021-151		WHEEL CYLINDER, aftermarket		2
	583-020		REPAIR KIT, wheel cylinder		1
20	180-100		BLEED SCREW		2
21	031-300		DUST CAP, bleed screw		2
	582-225		FITTING KIT, wheel cylinder	(for 2 whl. cylinders)	1
22	582-220		SPRING, retaining cylinder		2
23	582-210		PLATE, locking retaining spring		2
24	582-190		COVER, dust, cylinder		2
25	585-590		LEVER ASSEMBLY, handbrake		2
26	586-040	NA	BRAKE DRUM	} BN4-BJ8 disc wheels	2
27	314-000		SCREW, drum to hub		4
28	586-030	NA	BRAKE DRUM	} BN1 from C.E.221536, BN2 wire wheels	2
29	323-585		SCREW, drum to hub		4
	021-359		BRAKE DRUM	} BN4-BJ8 wire wheels	2
	323-585		SCREW, drum to hub		4



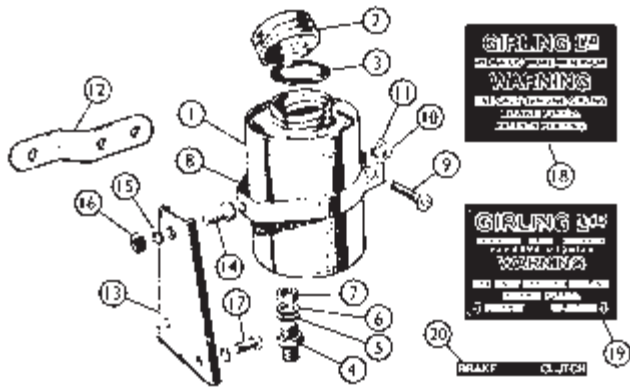
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No.	Part No.	Price (each)	Description	Application	Qty. Req.
		NA	HANDBRAKE LEVER ASSEMBLY	BN1 to C.E149902	1
		NA	HANDBRAKE LEVER ASSEMBLY	BN1 from C.E149903, BN2	1
2	021-671	NA	HANDBRAKE LEVER ASSEMBLY LEVER, handbrake	} BN4-BJ8	1
					1
3		NA	PLATE, ratchet	BN1 to C.E149902	1
		NA	PLATE, ratchet	BN1 from C.E149903, BN2	1
4	021-680	NA	PLATE, ratchet	BN4-BJ8	1
		NA	PAWL, ratchet	BN1, BN2	1
5	021-681	NA	PAWL, ratchet	BN4-BJ8	1
		NA	BUTTON	BN1, BN2	1
6	021-579	NA	BUTTON	} BN4-BJ8	1
		NA	SPRING		1
10	021-675	NA	ROD, for pawl	BN1, BN2	1
		NA	ROD, for pawl	BN4-BJ8	1
13	021-394	NA	CABLE, handbrake	BN1, BN2	1
		NA	CABLE, handbrake	BN4-BJ8	1
14	021-389	NA	CABLE, handbrake	BN4-BJ8	1
		NA	NIPPLE, grease, B.S.F.	BN1, BN2	1
15	365-730	NA	NIPPLE, grease, U.N.F. WASHER, locking	} BN4-BJ8	1
					1
16	310-310	NA	NUT, cable, front (included with cable) SPRING CLIP, cable		2
17	310-310	NA	NUT, cable, rear (not incl. with cable)		1
18	325-140	NA	CLEVIS PIN	BN1, BN2	1
		NA	CLEVIS PIN	BN4-BJ8	1
19	582-590	NA	CLEVIS PIN	BN4-BJ8	1
		NA	WASHER, plain	BN1, BN2	1
20	587-325	NA	BRACKET, handbrake cable		1
21	021-718	NA	FORK END		1
22	365-740	NA	LOCKNUT		1
23	325-255	NA	PIN, clevis, balance lever		1
24	365-720	NA	WASHER, plain		1
26	162-255	NA	CLIP, cable to heelboard	} BN4-BJ8	1
27	320-990	NA	BOLT, clip to heelboard		1
28	324-020	NA	WASHER, locking		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
30	162-255	NA	CLIP, cable to rear floor		1
31	310-760	NA	NUT	} BT7 from (c)10475, BJ7, BJ8	1
32	324-115	NA	WASHER, plain		1
33	324-020	NA	WASHER, locking		1
35		NA	SCREW, lever to frame bracket	BN1 to C.E.149902	2
		NA	SCREW, lever to frame bracket	BN1 from C.E.149903	2
36		NA	DISTANCE PIECE	BN2-BJ8	2
39	520-250	NA	SEAL, lever to frame	BJ7, BJ8	1
		NA	LEVER, balance	} BN1 to C.E.221535	1
		NA	CARRIER, balance lever		1
		NA	SUPPORT		1
		NA	RING, felt		1
		NA	NIPPLE, grease, B.S.F.		1
		NA	BOLT, support to axle		2
		NA	NUT, B.S.F.		2
		NA	WASHER, plain		2
		NA	WASHER, locking		2
		NA	CROSS ROD, short, R/H		1
		NA	CROSS ROD, long, L/H	1	
41		NA	LEVER, balance	} BN1 from C.E.221536, BN2-BJ8	1
42	021-715	NA	CARRIER, balance lever		1
43	021-720	NA	SUPPORT		1
44	021-747	NA	RING, felt		1
45	328-500	NA	NIPPLE, grease, U.N.F.		1
46	322-040	NA	BOLT, support to axle		2
47	310-140	NA	NUT, U.N.F.		2
48	365-720	NA	WASHER, plain		2
49	365-730	NA	WASHER, locking		2
50	021-708	NA	CROSS ROD, short, R/H		1
51	021-709	NA	CROSS ROD, long, L/H	1	
52	325-130	NA	PIN, fork end to backplate lever		2
54		NA	PIN, cross rod to balance lever		2
56	021-719	NA	RING, felt		8
60	021-361	NA	FERRULE, cross rod steady, rubber	MORE INFO ONLINE	1
61	021-721	NA	SPRING, pull-off	} BN1 from C.E.221536, BN2-BJ8	2
62	021-757	NA	CLIP ASS'Y.		2
63		NA	SCREW		2
64		NA	NUT		2
65	324-010	NA	WASHER, locking		2

Brake Fittings



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Supply Tank

All Models Except BN4 up to C.E.48862

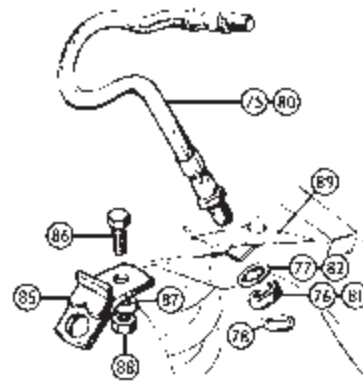
	582-976		TANK, single outlet (with decal #18) MORE INFO ONLINE	BN1, BN2	1
1	582-981		TANK, dual outlet MORE INFO ONLINE (with decal #19)	BN4 from C.E.48863, BN6, BN7, BT7 thru early 1959	1
	582-982		TANK, dual outlet MORE INFO ONLINE (with "Brake" & "Clutch" decal)	BN7, BT7 from mid 1959, BJ7, BJ8	1
2	596-211		CAP, filler, knurled edge	thru early 1959	1
	596-212		CAP, filler, faceted edge	from mid 1959	1
3	582-500		SEAL, filler cap, stock type		1
	582-505		SEAL, splash-proof (improved replacement, incl. w/tanks)		1
4		NA	ADAPTOR		1/2
5	435-567		WASHER, copper	} quantity increases for dual supply tanks	1/2
	582-987		WASHER, stainless & Viton, repl.		1/2
6		NA	WASHER, sealing adaptor		1/2
7		NA	NUT, adaptor		1/2
8	582-985		CLAMP ASSEMBLY, supply tank		1
9	322-945		SCREW		1
10	324-010		LOCKWASHER		1
11	310-040		NUT		1
		NA	BRACKET, supply tank, LHD	} BN1, BN2	1
		NA	BRACKET, supply tank, RHD		1
12	596-085		BRACKET, supply tank, LHD	BN4 from C.E.48863	1
13	582-965		BRACKET, supply tank, RHD	BN6, BN7, BT7, BJ7, BJ8	1
14	322-170		BOLT, clamp to bracket and		1
15	310-760		NUT		1
16	324-020		LOCKWASHER		1
17	320-990		BOLT, bracket to body		2
18	216-495*		DECAL, single outlet tank *	BN1, BN2	1
19	216-496*		DECAL, dual outlet tank *	BN4 from C.E.48863, BN6, BN7, BT7 thru early 1959	1
20	582-983*		DECAL "Brake" "Clutch" *	from mid 1959 on	1

* Details and instructions online at www.mossmotors.com

Brake Fluids

Choose the brake fluid your car needs. Genuine Lockheed and Girling brake fluids are compatible with all British brake systems. Silicone fluid won't harm paint, and doesn't absorb moisture, as do conventional fluids. (If changing from one type to the other, flush your brake system thoroughly with the "new" type of brake fluid.)

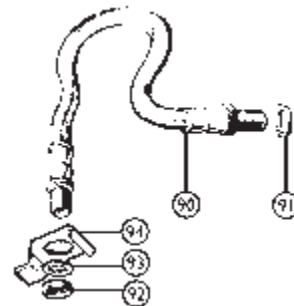
Lockheed Brake Fluid 500 ml. 220-400
 Silicone Brake Fluid 1 liter 220-412
 Castrol Brake Fluid, 12 oz. 220-455



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Front Brake Hoses

75	584-070		HOSE	} BN1, BN2, BN4, BN6	2
	584-071		HOSE, aftermarket		2
76	310-070		NUT, hose to pipe		2
77	324-045		WASHER, shakeproof		2
78	324-730		WASHER, copper, hose to cylinder		2
80	021-162		HOSE, Delphi brand	} BN7, BT7, BJ7, BJ8	2
80	021-168		HOSE, aftermarket		2
81	310-070		NUT, hose to pipes		4
82	324-045		WASHER, shakeproof		4
85	587-335		BRACKET, front brake hose		2
86	322-170		BOLT, bracket to body		2
87	324-020		WASHER, locking		2
88	310-760		NUT		2
89	587-350		BRACKET		2



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Rear Brake Hoses

90	584-070		HOSE, rear	} BN1, BN2, BN4, BT7, BJ7, BJ8	1
	584-071		HOSE, rear, aftermarket		1
	584-050		HOSE, rear		1
91	324-730		WASHER, copper, hose to 3-way	BN6, BN7	1
92	310-070		NUT, hose to pipe		1
93	324-045		WASHER, shakeproof		1
94		NA	LOCKPLATE		1



"Cobalt" Stainless Steel Brake Hoses

Cobalt stainless steel brake hoses provide a more direct and consistent brake feel. They won't expand like rubber hoses can. Order a complete set of long-lasting braided steel hoses for your next brake job. DOT approved.

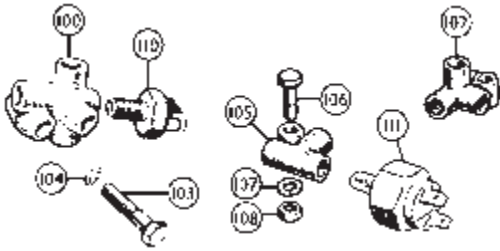
BN1, BN2, BN4	584-068
BN6	584-098
BN7	584-058
BT7, BJ7, BJ8	584-078

(illustrated)



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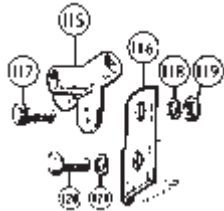
1-800-667-7872



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Pipe Connectors: Engine Bay

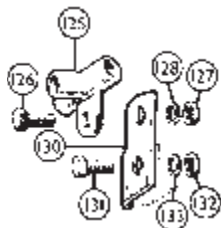
100	589-010 589-015	NA	UNION, front, 5-way UNION w/switch (replacement)	{ BN1, BN2, BN4, BN6; BN7, BT7, BJ7 (non-servo)	1
102	589-120		CONNECTOR, front, 4-way	BN7, BT7, BJ7, BJ8 (servo)	1
103	320-500		BOLT, connector to body		1
104	324-005		WASHER, locking		1
105	589-110		CONNECTOR, front, 3-way	} BN7, BT7, BJ7, BJ8 (servo)	1
106	320-500		BOLT, connector to wheel arch		1
107	324-020		WASHER, locking		1
108	310-760		NUT		1
110	141-700* 542-110*		SWITCH, brake lights, screw terminals, tapered pipe thread SWITCH, brake lights, Lucar terminals, tapered pipe thread		1
			* Used with 5-way union, illus. no. 100		
111	560-480**		SWITCH, brake lights, Lucar terminals, tapered seat		1
			** Used with 3-way connector, no. 105.		



Pipe Connectors: Rear Axle

BN1, BN2

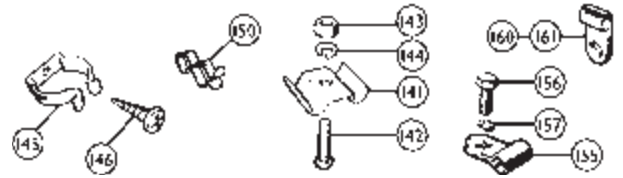
115	582-945		CONNECTOR, rear, 3-way		1
116		NA	BRACKET, for 3-way connector		1
117	322-040		BOLT, connector to bracket		1
118	365-730		WASHER, locking		1
119	310-140		NUT		1
120		NA	BOLT, bracket to axle, B.S.F.	BN1 to C.E.221535	1
	322-880		BOLT, bracket to axle, U.N.F.	BN1 from C.E.221536, BN2	1
121	365-730		WASHER, locking		1



Pipe Connectors: Rear Axle

BN4, BN6, BN7, BT7, BJ7, BJ8

125	582-945		CONNECTOR, rear, 3-way		1
126	322-040		BOLT, connector to axle case	} BN4, BT7, BJ7, BJ8	1
127	310-140		NUT		1
128	365-730		WASHER, locking		1
130		NA	EXTENSION, connector to axle case	} BN6, BN7	1
131	322-040		BOLT, connector to extension and extension to axle case		2
132	310-140		NUT		2
133	365-730		WASHER, locking		2

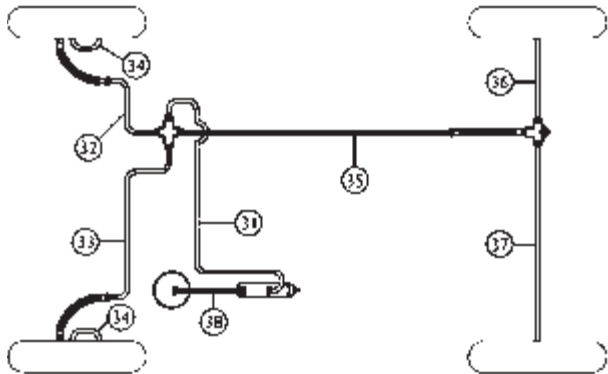


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Brake Pipe Clips

		NA	CLIP, tank to m/cylinder pipe, LHD	BN1, BN2	1
141	585-595		CLIP, tank to m/cylinder pipe, LHD	{ BN4 from C.E.48863; BN6 thru BJ8	1
142	322-940		SCREW, for clip		1
143	310-040		NUT		1
144	324-010		WASHER, locking		1
145		NA	CLIP, m/cylinder to 5-way pipe, RHD	} BN4, BN6; BN7, BT7, BJ7 (non-servo)	1
146	323-455		SCREW, clip		1
150	582-925		CLIP, brake pipes		A/R
155		NA	CLIP, L/H rear brake pipe to axle	} BN1 from C.E.221536, BN2 thru BJ8	1
156	322-170		BOLT, clip		1
157	324-005		WASHER, locking		1
160		NA	CLIP, on gear carrier stud	BN1 to C.E.221535	1
161		NA	CLIP, on gear carrier stud	{ BN1 from C.E.221536, BN2 thru BJ8	1
165	182-600		CLIP, servo to 4-way pipe	BN7, BT7, BJ7, BJ8 (with servo)	1

Brake Pipes

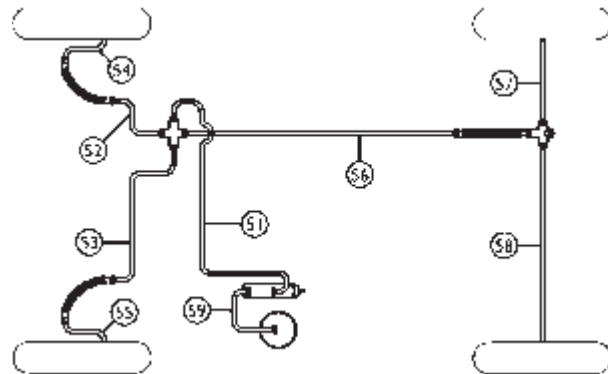


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Brake Pipes: BN1, BN2

	585-407		BRAKE PIPE SET	RHD	1
	585-408		BRAKE PIPE SET	LHD	1
31	NA		PIPE, m/cyl.to 5-way connector	RHD	1
	585-420		PIPE, m/cyl.to 5-way connector	LHD	1
32	585-425		PIPE, 5-way to R/H front hose		1
33	585-430		PIPE, 5-way to L/H front hose		1
34	021-578		PIPE, bridging front brake		2
35	585-435		PIPE, 5-way connector to rear hose		1
36	585-440		PIPE, 3-way to R/H rear brake		1
37	585-445		PIPE, 3-way to L/H rear brake		1
38	585-412		PIPE, tank to master cylinder *	RHD	1
	585-411		PIPE, tank to master cylinder*	LHD	1

* Tank to master cylinder pipes are not in brake pipe sets.

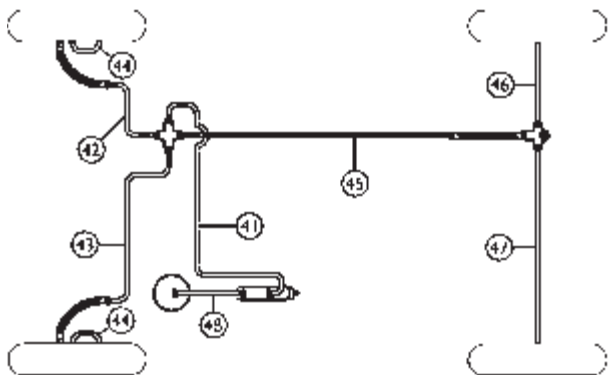


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Brake Pipes: BN7, BT7, BJ7 (non-servo)

	585-427		BRAKE PIPE SET	RHD	1
	585-428		BRAKE PIPE SET	LHD	1
51	NA		PIPE, m/cyl.to 5-way connector	RHD	1
	585-465		PIPE, m/cyl.to 5-way connector	LHD	1
52	585-470		PIPE, 5-way to R/H front hose		1
53	585-475		PIPE, 5-way to L/H front hose		1
54	585-415		PIPE, R/H front hose to caliper		1
55	585-450		PIPE, L/H front hose to caliper		1
56	585-480		PIPE, 5-way connector to rear hose		1
57	585-485		PIPE, 3-way to R/H rear brake		1
58	585-490		PIPE, 3-way to L/H rear brake		1
59	585-575		PIPE, tank to master cylinder *	LHD	1
	585-455		PIPE, tank to master cylinder *	RHD	1

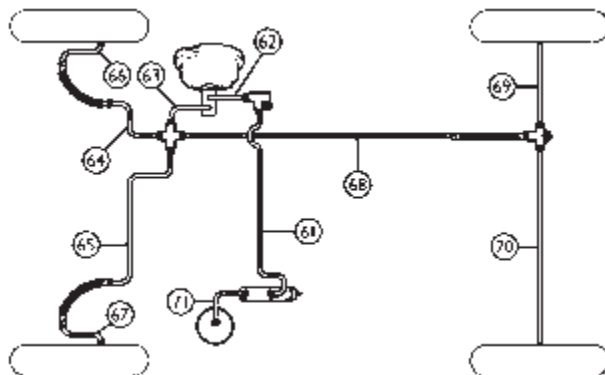
* Tank to master cylinder pipes are not in brake pipe sets.



Brake Pipes: BN4, BN6

	585-417		BRAKE PIPE SET	RHD	1
	585-418		BRAKE PIPE SET	LHD	1
41	NA		PIPE, m/cyl.to 5-way connector	RHD	1
	585-465		PIPE, m/cyl.to 5-way connector	LHD	1
42	585-470		PIPE, 5-way to R/H front hose		1
43	585-475		PIPE, 5-way to L/H front hose		1
44	021-578		PIPE, bridging front brake	wire wheels	2
	021-572		PIPE, bridging front brake	disc wheels	2
45	585-480		PIPE, 5-way connector to rear hose		1
46	585-485		PIPE, 3-way to R/H rear brake		1
47	585-490		PIPE, 3-way to L/H rear brake		1
48	585-575		PIPE, tank to master cyl. LHD *	BN4 from C.E.48863, BN6	1
	585-455		PIPE, tank to master cyl. RHD *	BN4 from C.E.48863, BN6	1

* Tank to master cylinder pipes are not in brake pipe sets.



Brake Pipes: BN7, BT7, BJ7, BJ8 (with servo)

	NA		BRAKE PIPE SET	RHD	1
	585-438		BRAKE PIPE SET	LHD	1
61	NA		PIPE, m/cyl.to 3-way connector	RHD	1
	585-545		PIPE, m/cyl.to 3-way connector	LHD	1
62	585-565		PIPE, 3-way connector to servo		1
63	585-555		PIPE, servo to 4-way connector		1
64	585-470		PIPE, 4-way to R/H front hose		1
65	585-475		PIPE, 4-way to L/H front hose		1
66	585-415		PIPE, R/H front hose to caliper		1
67	585-450		PIPE, L/H front hose to caliper		1
68	585-480		PIPE, 4-way connector to rear hose		1
69	585-485		PIPE, 3-way to R/H rear brake		1
70	585-490		PIPE, 3-way to L/H rear brake		1
71	585-575		PIPE, tank to master cylinder *	LHD	1
	585-455		PIPE, tank to master cylinder *	RHD	1

* Tank to master cylinder pipes are not in brake pipe sets.

Brake Pipe Bending Tool

Smooth bends on small diameter tubing such as brake lines are an important hallmark of quality craftsmanship. Give yourself an edge with our specialty tubing bender which will give you smooth bends in 3/16, 1/4, 5/16, and 3/8 inch tubing.

385-905

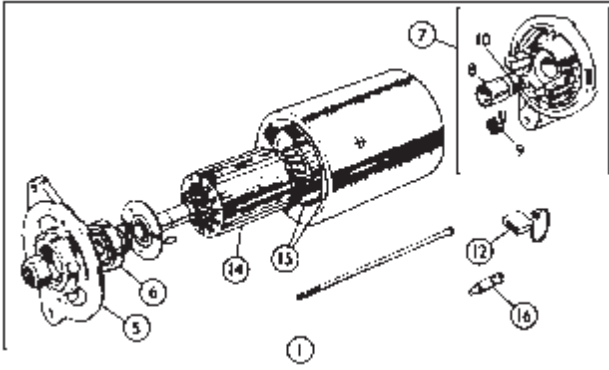


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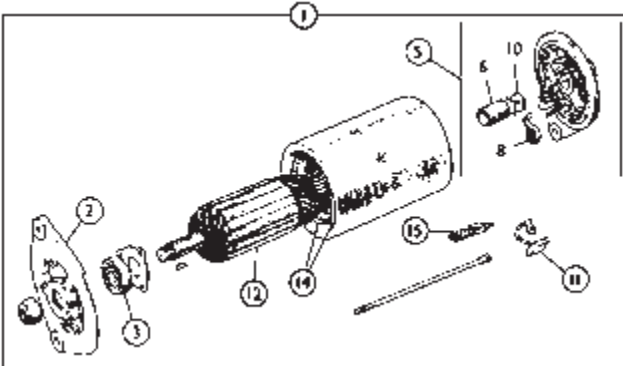
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Generators and Mountings

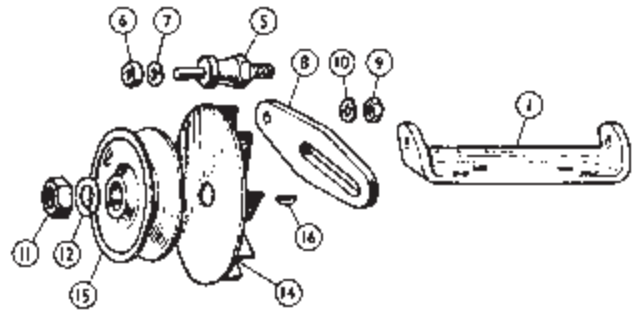


No.	Part No.	Price (each)	Description	Application	Qty. Req.
Generator: Lucas 22456, 22483, 22530					
1	NA		GENERATOR (22456A-D)	BN1 to C.E.223154	1
	540-360	NA	GENERATOR (22483A-D)	{ BN1 from C.E.223155, BN2, BN4, BN6	1
	540-370	NA	GENERATOR (22530A-B)	BN7, BT7, BJ7	1
5	NA		BRACKET, drive end		1
6	125-200		BEARING, drive end		1
7	NA		BRACKET, commutator end	22456A-D, 22483A-D	1
	NA		BRACKET, commutator end	22519A, 22530A-B	1
	NA		BRACKET, commutator end	22489B-E	1
8	148-000		BUSH, commutator end	22456A-D, 22519A	1
	330-050		BUSH, commutator end	{ 22483A-D, 22489B-E, 22530A-B	1
9	549-010	NA	SPRING SET	22456A-D, 22483A-D	1
	549-020	NA	SPRING SET	22489B-E, 22519A, 22530A-B	1
	147-900	NA	OILER	22456A-D, 22483A-D, 22519A	1
10	NA		OILER	22489B-E, 22530A-B	1
12	872-470		BRUSH SET	22456A-D, 22483A-D	1
	011-264		BRUSH SET	22489B-E, 22519A, 22530A-B	1
14	148-150	NA	ARMATURE		1
15	NA		FIELD COIL SET		1
16	NA		TERMINAL	22456A-D, 22483A-D, 22519A	1
	NA		TERMINAL	22489B-E, 22530A-B	1

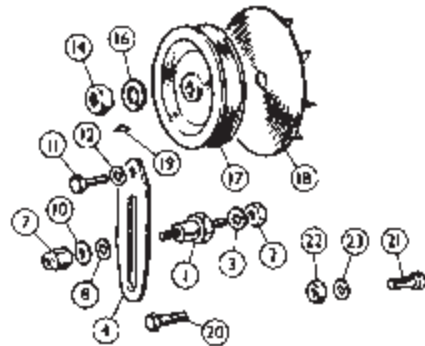


Generator: Lucas 22900

1	540-380	NA	GENERATOR (22900A-J)	BJ8	1
2	NA		BRACKET, drive end	22900B	1
	NA		BRACKET, drive end	22900D-E	1
3	125-100		BEARING, drive end		1
5	NA		BRACKET, commutator end		1
6	873-625		BUSH, commutator end		1
8	549-030		SPRING SET		1
10	697-020		OILER, felt		1
11	873-665		BRUSH SET		1
12	NA		ARMATURE	22900A-F	1
	162-840	NA	ARMATURE	22900H-J	1
14	NA		FIELD COIL SET		1
15	NA		TERMINAL		1



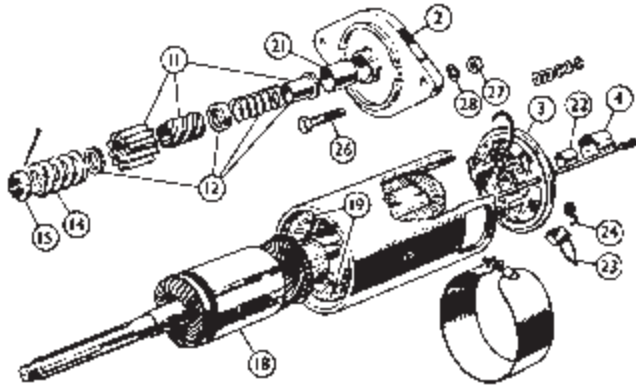
No.	Part No.	Price (each)	Description	Application	Qty. Req.
Generator Mountings, 100-4					
1	021-903		BRACKET, generator mounting		1
5	031-403	NA	PILLAR, generator adjusting link		1
6	NA		NUT, pillar to front plate		1
7	NA		WASHER, locking		1
8	031-406		ADJUSTING LINK (replacement)		1
9	NA		NUT		1
10	NA		WASHER		1
11	146-200		NUT, B.S.F.	original generator	1
	311-025		NUT, U.N.F.	replacement generator	1
12	146-500		WASHER, locking		1
14	539-080	NA	FAN		1
15	031-402		PULLEY		1
16	327-110		KEY, pulley		1



Generator Mountings, 100-6, 3000

1	031-404	NA	PILLAR, adjusting link	BN4, BN6, BN7, BT7, BJ7	1
	031-405	NA	PILLAR, adjusting link	BJ8	1
2	310-800		NUT, pillar to front plate		1
3	324-050		WASHER, locking		1
4	031-406		ADJUSTING LINK	{ BN4, BN6, BN7, BT7, BJ7 BJ8 to (e)29K-H10271	1
	031-407	NA	ADJUSTING LINK	BJ8 from (e)29K-H10272	1
7	310-240		NUT, link to pillar		1
8	324-050		WASHER, locking		1
10	324-860		WASHER, plain		1
11	320-405		BOLT, link to generator		1
12	365-730		WASHER, locking		1
14	146-200		NUT, plain, B.S.F.		1
	310-240		NUT, nyloc, U.N.F.		1
	311-025		NUT, jam, U.N.F.		1
16	324-050		WASHER, locking	BN4, BN6, BJ8	1
17	031-408	NA	PULLEY	BN4, BN6	1
	031-409	NA	PULLEY	BN7, BT7, BJ7	1
	031-410	NA	PULLEY	BJ8 to (e)29K-H10271	1
	031-304		PULLEY	BJ8 from (e)29K-H10272	1
18	539-080	NA	FAN	BN4, BN6, BN7, BT7, BJ7	1
	433-670		FAN	BJ8	1
19	327-110		KEY, pulley		1
20	322-310		BOLT, front, to side cover		1
21	320-695		BOLT, rear, to side cover		1
22	310-140		NUT		2
23	365-730		WASHER, locking		2

Starter and Batteries

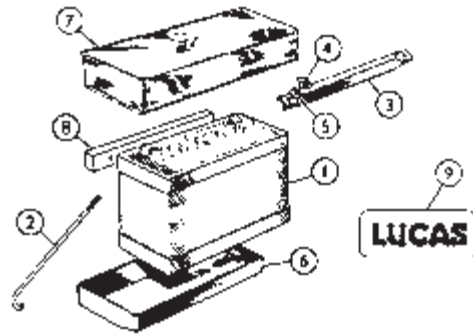


No.	Part No.	Price (each)	Description	Application	Qty. Req.
	NA		STARTER, exchange (25521B-D) (This starter is unavailable. Use 540-420 as replacement)	BN1, BN2, BN4, BN6	1
	540-410		STARTER, rebuilt (25578A-B)	BN7, BT7, BJ7, BJ8	1
	540-420		STARTER, gear reduction type Modern pre-engaged type, rebuilt - includes full instructions.	BN4-BJ8	1
2	149-200	NA	BRACKET, drive end	22521B-D	1
	NA		BRACKET, drive end	25578A-B	1
3	549-510	NA	BRACKET, commutator end		1
4		NA	CAP, shaft		1
11	149-500		PINION & SLEEVE		1
12	149-710	NA	SPRING RETAINING KIT		1
14	150-400		SPRING, pinion, main		1
15	149-900		NUT		1
18	163-000	NA	ARMATURE		1
19	150-150		FIELD COIL SET		1
21	150-300		BUSH, drive end		1
22	149-400		BUSH, commutator end		1
23	149-620		BRUSH SET		1
24	150-200	NA	SPRING SET, brush tension		1
26	NA		BOLT, starter to block, B.S.F.	BN1, BN2	2
	322-485	NA	BOLT, starter to block, U.N.F.	BN4 thru BJ8	2
27	NA		NUT, B.S.F.	BN1, BN2	2
	310-050	NA	NUT, U.N.F.	BN4 thru BJ8	2
28	324-040		WASHER, locking		2

Starter

Batteries, 6 Volt*

1	459-380		BATTERY, 6-volt dry charged, rubber cased	original style, with "ears" BN1, BN2, BN6, BN7	2
	459-385	NA	BATTERY, 6-volt dry charged, classic style	replacement BN1, BN2, BN6, BN7	2
2	807-015		ROD, battery fixing, U.N.F.	BN1, BN2	4
3	NA		ROD, battery fixing, U.N.F.	BN6 to (c)8221	4
	NA		ROD, battery fixing, U.N.F.	BN6 from (c)8222, BN7	4
4	324-590		WASHER, plain		4
5	324-020		WASHER, locking		4
7	312-040		NUT, wing, U.N.F.		4
8	NA		NUT, lower	BN1, BN2	4
9	806-430		TRAY & BRACKET KIT, battery (incl. nos. 2-9 plus top brackets for non-eared batteries)	BN1, BN2	1
	NA		TRAY, battery	BN6, BN7	2

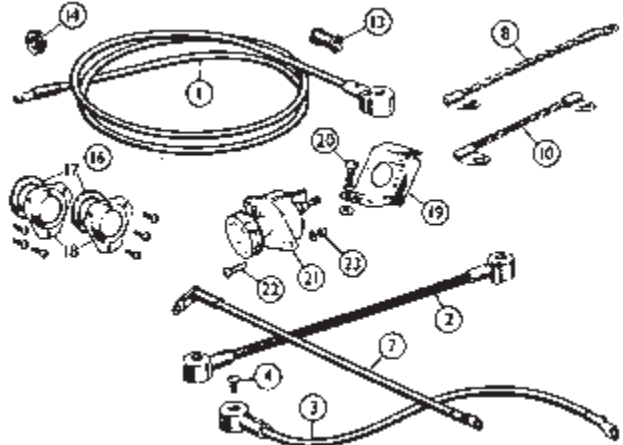


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Battery, 12 Volt*

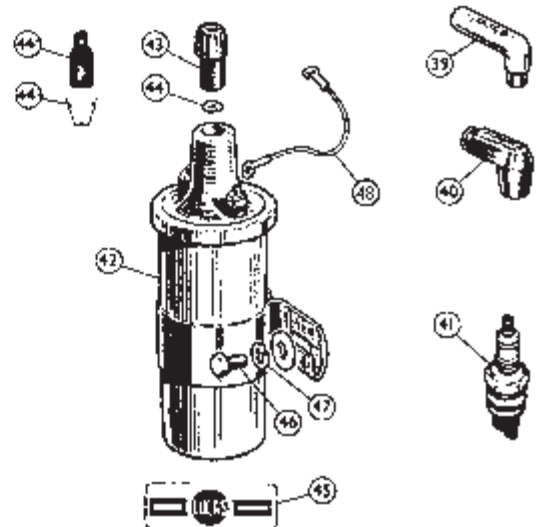
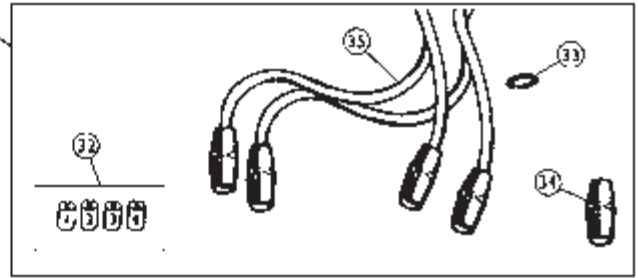
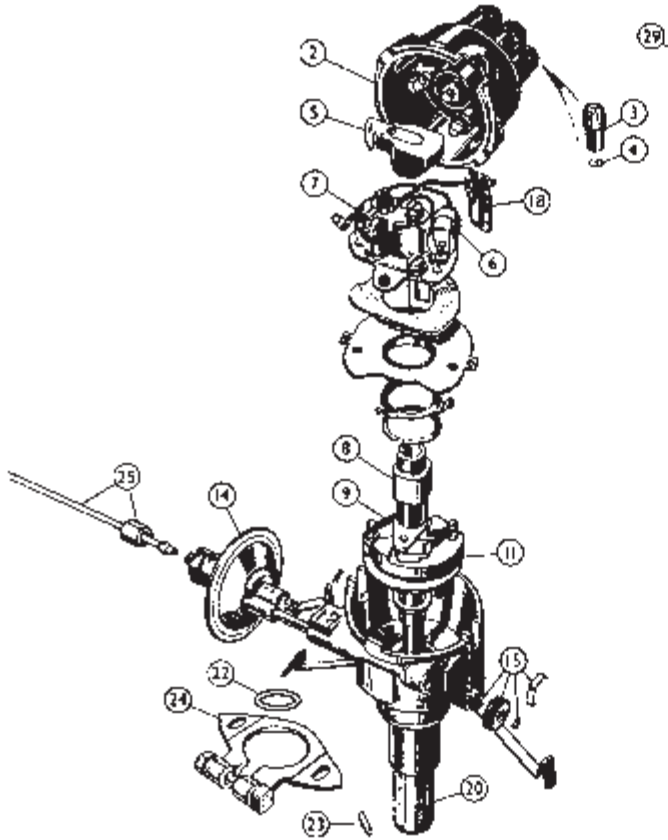
1	459-400		BATTERY, 12-volt	period style tar top	1
2	807-040		ROD (J-BOLT), battery fixing		2
3	031-769		BAR, battery fixing		1
4	312-040		NUT, wing		2
5	365-720		WASHER, plain		2
6	031-308		TRAY, battery		1
7	031-311		COVER, battery (heat welded vinyl as original)		1
8	031-411		BATTERY SUPPORT, wood, 3/4" thick	BN4-BJ8 to (b)76138	1
	031-423		BATTERY SUPPORT, wood, 3" thick	BJ8 from (b)76139	1
9	215-610		BATTERY DECAL, Lucas		A/R

*Note: as originally built, all two seat cars used two six volt batteries, while four seat cars used one twelve volt battery.



Battery Cables and Fittings

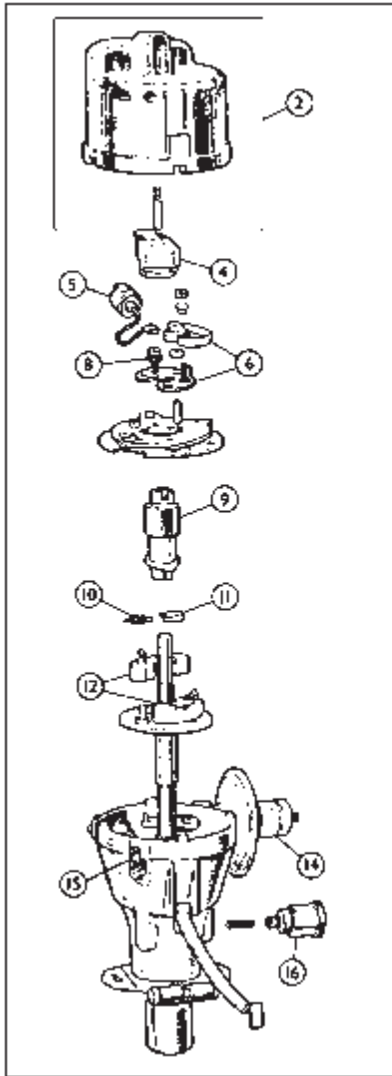
1	736-190	NA	CABLE, battery negative to solenoid	BN1, BN2, BN6, BN7	1
	736-200	NA	CABLE, battery negative to solenoid	BN4, BT7, BJ7, BJ8	1
2	736-130	NA	CABLE, battery link	BN1, BN2, BN6, BN7	1
3	736-140		CABLE, battery positive to master switch	BN1, BN2	1
	332-010	NA	CABLE, battery positive to master switch	BN6, BN7	1
	736-180	NA	CABLE, battery positive to master switch	BN4, BT7, BJ7, BJ8	1
4	332-205		SCREW, for cap type terminals		2/4
7	332-140		CABLE, solenoid to starter		1
8	736-230	NA	CABLE, battery master switch to ground	BN1, BN2	1
	736-240	NA	CABLE, batt. mstr. switch to ground	BN4 thru BJ8	1
	736-241		CABLE, batt. mstr. switch to ground, repl.		1
10	736-220		CABLE, engine ground		1
13	182-425		SLEEVE, cable (rubber)	BN7 from (c)1065	1
14	680-285		GROMMET, battery negative cable	BN4, BT7 to (c)15861	1
16	680-288		GROMMET KIT, battery negative cable		1
17	680-295	NA	GROMMET	BT7 from (c)15862, BJ7, BJ8	2
18		NA	CAP, grommet		2
		NA	SCREW		6
19	031-412		BRACKET, battery master switch	BN4, BT7, BJ7, BJ8	1
20	322-170		SCREW, bracket to body		2
21	145-771		SWITCH, battery master		1
22	NA		SCREW, master switch locating		2
23	310-625		NUT		2



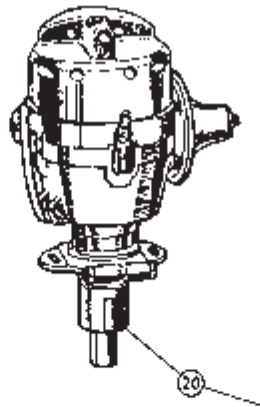
No.	Part No.	Price (each)	Description	Application	Qty. Req.	
Distributors (model DM2P4)						
	143-025	NA	DISTRIBUTOR ASS'Y. (Lucas no. 40320)	} BN1, BN2 to C.E.230360	1	
	143-035	NA	DISTRIBUTOR ASS'Y. (Lucas no. 40495)		} BN2 from C.E.230361	1
	143-045	NA	DISTRIBUTOR ASS'Y. (Lucas no. 40422)	} 100M early	1	
	143-065	NA	DISTRIBUTOR ASS'Y. (Lucas no. 40520)	} 100M late	1	
2	874-095		DISTRIBUTOR CAP		1	
3	152-510		NUT, distributor cap		5	
4	146-310		WASHER, terminal		5	
5	151-805		ROTOR, premium replacement (red)	MORE INFO ONLINE	1	
	151-710		ROTOR, Lucas		1	
	151-800		ROTOR, aftermarket		1	
6	151-730		CONDENSER & LEAD, Lucas		1	
	154-001		CONDENSER & LEAD, premium aftermarket		1	
7	551-000		POINT SET, aftermarket	40320, 40422	1	
	151-720		POINT SET, Lucas	} 40495, 40520	1	
	152-225		POINT SET, Premium aftermarket			1
	153-900		POINT SET, aftermarket			1
	323-245		SCREW, for points		1	
		NA	SCREW, for condenser		1	
8		NA	CAM		1	
9		NA	SPRING SET	40320	1	
		NA	SPRING SET	40495	1	
		NA	SPRING SET	40422, 40520	1	
	551-010		SPRING SET, set of 5 assorted springs		1	
		NA	TOGGLE SET, spring		2	
11		NA	WEIGHT		2	
14	551-040		VACUUM UNIT*	40320	1	
	560-500		VACUUM UNIT*	40495	1	
	551-025		VACUUM UNIT	100-M	1	
*Note: These new vacuum units are supplied with the original screw-on type union for the vacuum pipe.						
15	163-738		ADJUSTER KIT		1	
	163-735	NA	NUT, adjusting, micrometer		1	
	163-740	NA	RATCHET CLIP, adjusting nut		1	
	163-730	NA	SPRING, under nut		1	
18	153-600		LOW TENSION LEAD & BUSH	screw terminal	1	
	560-450		LOW TENSION LEAD & BUSH	alternative; Lucar terminal	1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
20	153-100		BUSH, distributor		1	
22	163-750		O RING	if fitted	1	
23	325-250	NA	PIN, drive shaft retaining		1	
24	153-400		PLATE, mounting, with clamp bolt & nut (replacement)		1	
	153-401		PLATE, mounting, without bolt & nut (OE type)		1	
	153-402		BOLT & NUT for plate		1	
25		NA	VACUUM PIPE, with clip, nuts & nipples		1	
Ignition Wires and Coils						
29	571-080		IGNITION WIRE SET (also incl. #4, 44) with straight plug caps		1	
32	171-630		SLEEVE SET, lead identification		1	
33	282-760		RING, cable, for no. 1 & 2 wires only		1	
34	171-530		CAP, spark plug, Champion straight cap		4	
35	171-637		IGN. WIRE, copper stranded, black	sold per foot	8	
	571-020		IGN. WIRE, "Bumblebee" (copper cored yellow & black striped Lucas style high performance wire)	sold per foot	8	
39	171-620		CAP, spark plug, Lucas style	} right angle caps	4	
40	171-625	NA	CAP, spark plug, "Champion"		} period alternatives	4
41	152-120		SPARK PLUG, Champion (std.)	} BN1, BN2	4	
	152-121		SPARK PLUG, Champion (resistor)			4
	175-080		SPARK PLUG, NGK			4
	175-081		SPARK PLUG, NGK (resistor)			4
	152-140		SPARK PLUG, Champion	100M	4	
42	543-020		COIL, screw and spade terminals, screw-in coil wire	} replacement, period style	1	
43	152-400		NUT, coil wire terminal		} for coils using screw-on	1
44	146-310		WASHER, coil wire terminal	} coil wires	1	
	143-220		COIL, Lucas	} spade terminals, push-in coil wire	1	
	143-221		COIL, aftermarket			1
	143-201		SPORTS COIL, spade terminals push-in coil wire	Intermotor brand	1	
44a	571-037		WIRE END, "push-in"	} for replacement coils taking push-on wire	1	
44b	571-047		BOOT			1
45	215-630		LUCAS DECAL, for standard coils		1	
46	320-960		BOLT, coil to block		2	
47	324-020		WASHER, locking		2	
48	571-050		LEAD, low tension (ring terminals)		1	

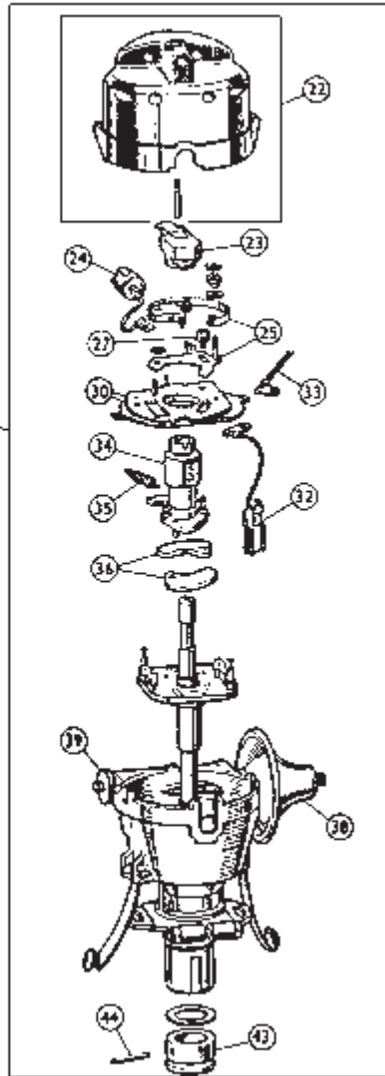
Ignition 100-6, 3000



Modern high performance ignition wire sets and top entry distributor caps are available. See the "Performance" section in the color pages at the front of this catalog.

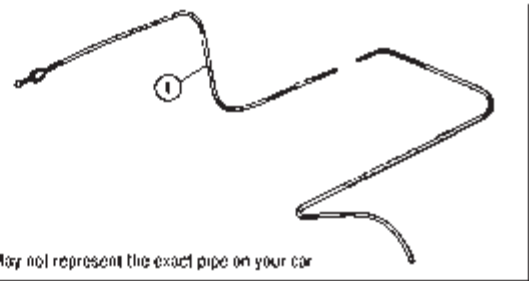
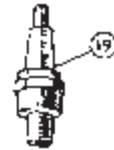
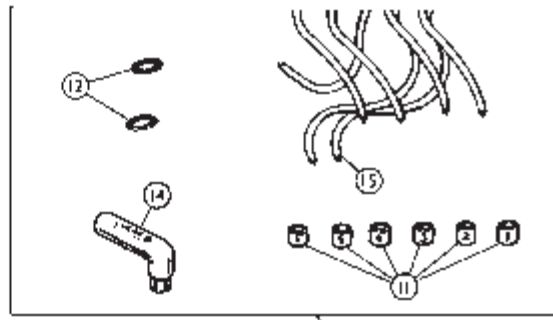
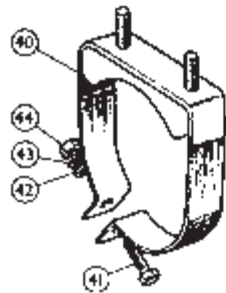
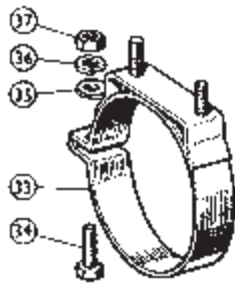
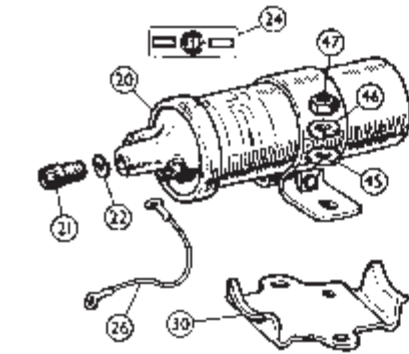


Modern high performance ignition wire sets and top entry distributor caps are available. See the "Performance" section in the color pages at the front of this catalog.



No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1	142-965	NA	DISTRIBUTOR ASSEMBLY (Lucas no. 40532, model DM6)	} BN4 to C.E.41606	1	
	143-015	NA	DISTRIBUTOR ASSEMBLY (Lucas no. 40581, model DM6)		} BN4 from C.E.41607; BN6	1
	143-050	NA	DISTRIBUTOR ASSEMBLY (Lucas no. 40662, model DM6)			} BN7, BT7, BJ7 to (e)29F-H3562
2	872-802		DISTRIBUTOR CAP		1	
4	872-785		ROTOR, premium replacement (red)		1	
	872-790		ROTOR, Lucas		1	
	872-795		ROTOR, aftermarket		1	
5	151-730		CONDENSER & LEAD, Lucas		1	
	154-001		CONDENSER & LEAD, premium aftermarket		1	
6	872-862		POINT SET, Lucas		1	
	872-861		POINT SET, aftermarket		1	
8		NA	SCREW, for points		1	
		NA	SCREW, for condenser		1	
9		NA	CAM		1	
10		NA	SPRING SET, auto advance 40532		1	
		NA	SPRING SET, auto advance 40581, 40662		1	
	551-010		SPRING SET, auto advance (5 springs) universal replacement		1	
11		NA	TOGGLE SET, spring		2	
12		NA	WEIGHT		2	
14	560-510		VACUUM UNIT (with threaded vacuum line connector, as orig.)		1	
	163-738		ADJUSTER KIT, vacuum unit		1	
15		NA	CONNECTOR, Lucas (14 amp.)	40662	1	
16		NA	LUBRICATOR		1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
20	143-060	NA	DISTRIBUTOR ASSEMBLY, (Lucas no. 40920, model 25D6)	} BJ7 from (E)29F-H3563	1
	143-070	NA	DISTRIBUTOR ASSEMBLY, (Lucas no. 40966, model 25D6)		} BJ8
22	874-060		DISTRIBUTOR CAP, Lucas		1
23	872-785		ROTOR, premium replacement (red)		1
	872-790		ROTOR, Lucas		1
	872-795		ROTOR, aftermarket		1
24	151-730		CONDENSER & LEAD, Lucas		1
	154-001		CONDENSER & LEAD, premium aftermarket		1
25	153-900		POINT SET		1
27	323-245		SCREW, for points		1
		NA	SCREW, for condenser		1
30	551-055		BREAKER PLATE ASS'Y.		1
32	153-640		TERMINAL, bush & lead		1
33	153-645		GROUND WIRE (replacement)		1
34		NA	CAM		1
35	551-010		SPRING SET, auto advance (5 springs) universal replacement		1
36	560-140	NA	WEIGHT		2
38	560-511		VACUUM UNIT, threaded vac. line fitting		1
	560-512		VACUUM UNIT, push-on vac. line fitting (as fitted)		1
39	163-739		ADJUSTER KIT		1
42		NA	O RING		1
43	153-300		DRIVING DOG	BJ8 (40966)	1
44	539-020		PIN, driving dog retaining		1
47	153-400		PLATE, mounting, with screw & nut (replacement type)		1
48	153-401		PLATE, mounting, without screw & nut (OE type)		1
	153-402		BOLT & NUT for plate		1



May not represent the exact pipe on your car



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Vacuum Pipes

1	NA		VACUUM PIPE	BN4 to C.E.35895	1
	NA		VACUUM PIPE	BN4 from C.E.35896 to 48862	1
	021-952		VACUUM PIPE (fittings on both ends)	{ BN4 from C.E.48863, BN6, BN7 & BT7 to (e)29D-H26212	1
	163-575		VACUUM PIPE	BN7, BT7 from (e)29E-H10, BJ8	1
	163-595		VACUUM PIPE	BJ8	1
3	282-650		CONNECTION, carburetor end, rubber	{ BN7 & BT7 from (e)29E-H101, BJ7, BJ7	1
4	153-830		CONNECTION, distributor end, rubber	{ BJ8	1

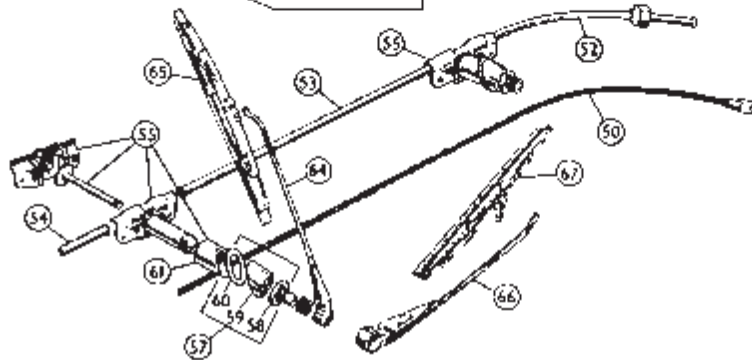
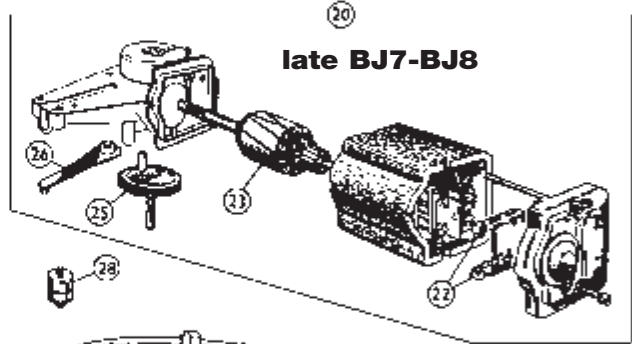
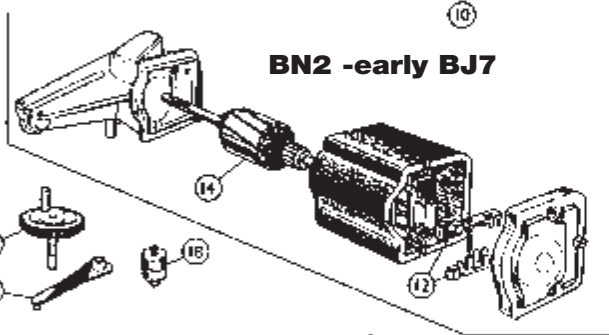
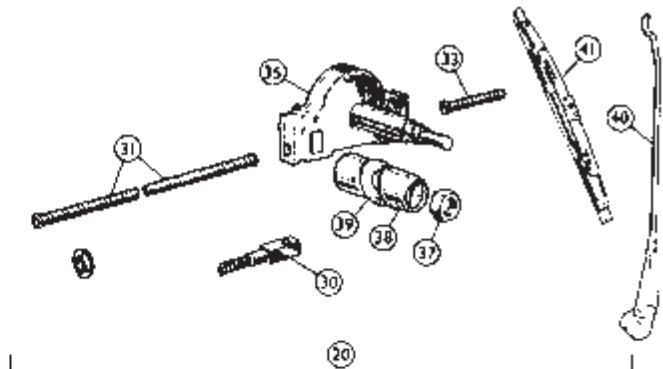
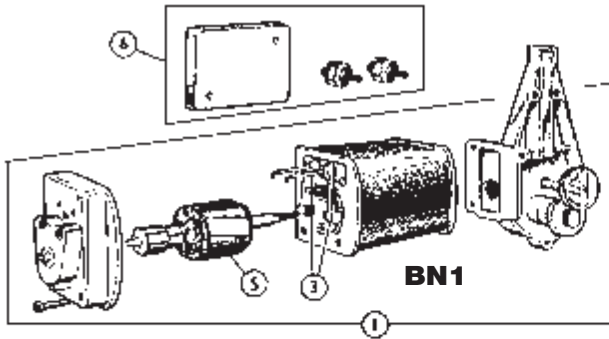
Ignition Wires and Coils

10	021-753		IGNITION WIRE SET	period style	1
11	171-640		SLEEVE SET, wire numbering		1
12	282-760		RING, cable, for nos. 1 & 2, 5 & 6 only		2
14	171-620		CAP, spark plug, Lucas style	period style alternative	6
15	171-637		IGN. WIRE, copper stranded, black	sold per foot	7
	571-020		IGN. WIRE, Lucas Bumblebee (copper cored yellow & black striped Lucas high performance wire)	sold per foot	7
17	171-625	NA	CAP, spark plug, 'Champion'	period style replacement	6

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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19	175-080		SPARK PLUG, NGK		6
	175-081*		SPARK PLUG, NGK *		6
	860-051		SPARK PLUG, Champion		6
	860-055*		SPARK PLUG, Champion *		6
*These are resistor type spark plugs.					
20	543-020		COIL, ignition, screw terminals	} screw-in coil wire	1
21	152-400		NUT, coil wire		1
22	146-310		WASHER, coil wire	} push-in coil wire, spade terminals	1
	143-220		COIL, ignition, Lucas		1
	143-221		COIL, ignition, aftermarket		1
	143-201		SPORTS COIL, "Intermotor" brand		1
24	215-630		LUCAS DECAL, for standard coils		1
26	571-050		WIRE, low tension, ring terminals	{ BN4, BN6, BN7, BT7, BJ7 to (e)29F-H3562	1
	571-060		WIRE, low tension, Lucar terminals	{ BN7, BT7, BJ7 to (e)29F-H3562	1
30	473-120		PLATE, steady, coil	} BN4, BN6, BN7, BT7	1
33	473-095	NA	BRACKET, coil to generator		1
34	322-247		BOLT, bracket clamping		1
35	324-115		WASHER, plain		3
36	324-020		WASHER, locking		3
37	310-760		NUT		3
40	473-135		BRACKET, coil to generator		} BJ8
41		NA	BOLT, bracket clamping	1	
42	324-115		WASHER, plain	1	
43	324-020		WASHER, locking	1	
44	310-760		NUT	1	
45	324-155		WASHER, plain		2
46	365-730		WASHER, locking		2
47	310-140		NUT		2

Wiper System



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Wiper Motor: BN1

1	546-030	NA	WIPER MOTOR (Lucas no. 75150A)		1
	554-010	NA	BRUSH GEAR		1
3	554-035	NA	BRUSH SET (carbon blocks only)		1
		NA	SPRING SET, brush		1
5	554-000	NA	ARMATURE		1
6	554-120	NA	MOUNTING KIT, (inc. 2 studs, 2 nuts, 2 washers, 2 rubber ferrules & 1 rubber pad)		1

Wiper Motors:

BN2, BN4, BN6, BN7, BT7; BJ7 to (b)60791

10	568-010	NA	WIPER MOTOR (Lucas nos. 75214A, 75297B-F)	} alternative to 568-020	1
	568-020	NA	WIPER MOTOR (Lucas nos. 75298A-H)		} alternative to 568-010
	554-030	NA	BRUSH GEAR		1
12	554-035	NA	BRUSH SET (carbon blocks only)		1
		NA	SPRING SET, brush		1
		NA	FIELD COIL	{ screw terminal; 75214A, 75297B-E, 75298A-F	1
		NA	FIELD COIL		{ Lucar terminal; 75297F, 75298H
14	554-020	NA	ARMATURE		1
15		NA	SHAFT & GEAR	{ 75214A, 75297A-D, 75298A-E	1
		NA	SHAFT & GEAR		75297E-F, 75298F-H
16		NA	CONNECTING LINK		1
18	145-640		MOUNTING KIT, wiper motor	(3 stud & bush ass'ys.)	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Wiper Motor:

BJ7 from (b)60792; BJ8

20	568-028	NA	WIPER MOTOR (Lucas no. 75456)		1
22	554-030	NA	BRUSH ASSEMBLY		1
	554-035	NA	BRUSH PAIR (carbon blocks only)		1
		NA	SPRING SET, brush		1
		NA	FIELD COIL		1
23		NA	ARMATURE		1
25	560-360		SHAFT & GEAR		1
26		NA	CONNECTING LINK		1
28	145-640		MOUNTING KIT, wiper motor	(3 stud & bush ass'ys.)	1
	280-755	NA	BUFFER, mounting		3

Wiper System: BN1

30	554-050	NA	CROSSHEAD & RACK, cut to 30 5/8"		1
31		NA	CASING, outer, motor to wheelbox		1
		NA	CASING, outer, wheelbox to wheelbox		1
33		NA	CASING, offside wheelbox, 3"		1
35		NA	WHEELBOX		2
37	554-135		NUT, chrome		2
38	568-065		BEZEL, chrome		2
39		NA	WASHER, rubber		2
40	560-400		WIPER ARM, LHD		2
		NA	WIPER ARM, RHD		2
41	164-980		BLADE, wiper		2

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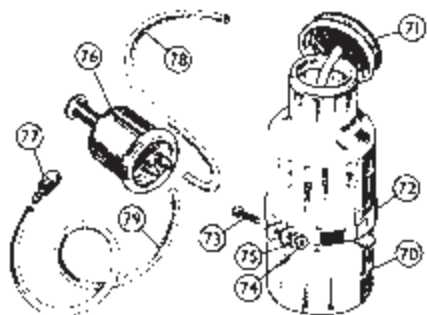
Wiper System

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Wiper System:

BN2, BN4, BN6, BN7, BT7, BJ7, BJ8

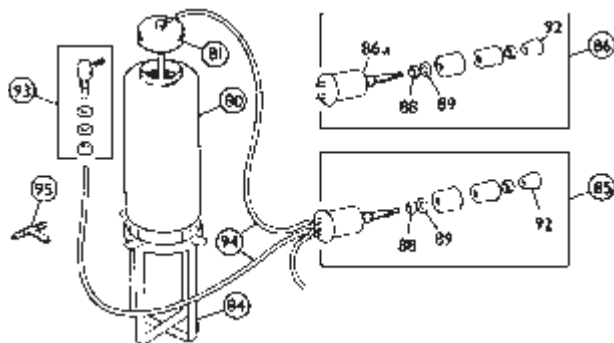
50	161-310		CROSSHEAD & RACK, cut to 31 13/32"		1
52		NA	CASING, outer, motor to wheelbox	BN2, BN4, BN6, BN7, BT7, BJ7 to (b)60791	1
53		NA	CASING, outer, motor to wheelbox	BJ7 from (b)60792; BJ8	1
54	565-130		CASING, outer, wheelbox to wheelbox		1
	565-120		CASING, outer, wheelbox extension		1
			CASING, outer (will make #52, 53 or 54) (cut and swage to fit)	sold per foot	A/R
55	145-217		WHEELBOX	BN2 thru BJ8	2
57	554-148		BEZEL KIT		2
58	311-065		NUT, chrome		2
59	145-290		BEZEL, chrome		2
60	282-820		WASHER, rubber		2
61		NA	BUSH, rear (included with #55)		2
64	164-990		WIPER ARM, LHD	BN2, BN4, BN6, BN7, BT7	2
	165-035		WIPER ARM, RHD		2
65	164-980		BLADE, wiper, repro., 9"		2
	164-977		REFILL, wiper blade (Refill is rubber only - does not include metal strip.)		2
66	164-950		WIPER ARM, LHD	BJ7, BJ8	2
		NA	WIPER ARM, RHD		2
67	560-390		BLADE, wiper		2



Windshield Washers:

BN4 to C.E.68959; BN6 to (c)1182

70		NA	RESERVOIR, glass		1
		NA	RESERVOIR, plastic alternative		1
71		NA	CAP & TUBE ASSEMBLY		1
72		NA	BRACKET, reservoir		1
73		NA	SCREW, bracket to reservoir		1
74		NA	NUT		1
75		NA	WASHER, plain		2
76		NA	PUMP ASSEMBLY		1
77		NA	JET ASSEMBLY, twin outlet		1
78		NA	TUBE, suction, rubber		1
79		NA	TUBE, delivery, rubber		1

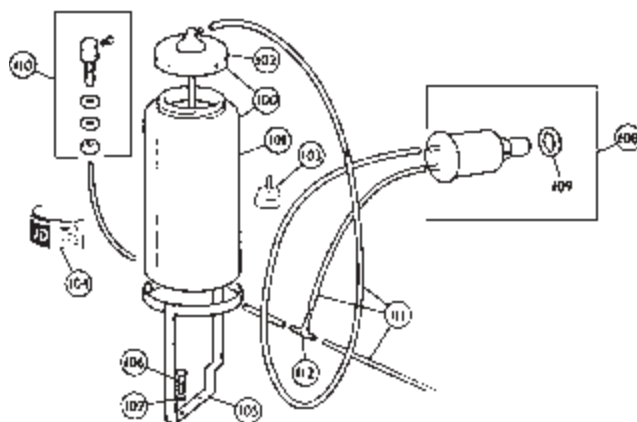


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Windshield Washers:

BN4 from C.E.68960; BN6 from (c)1183; BN7, BT7, BJ7

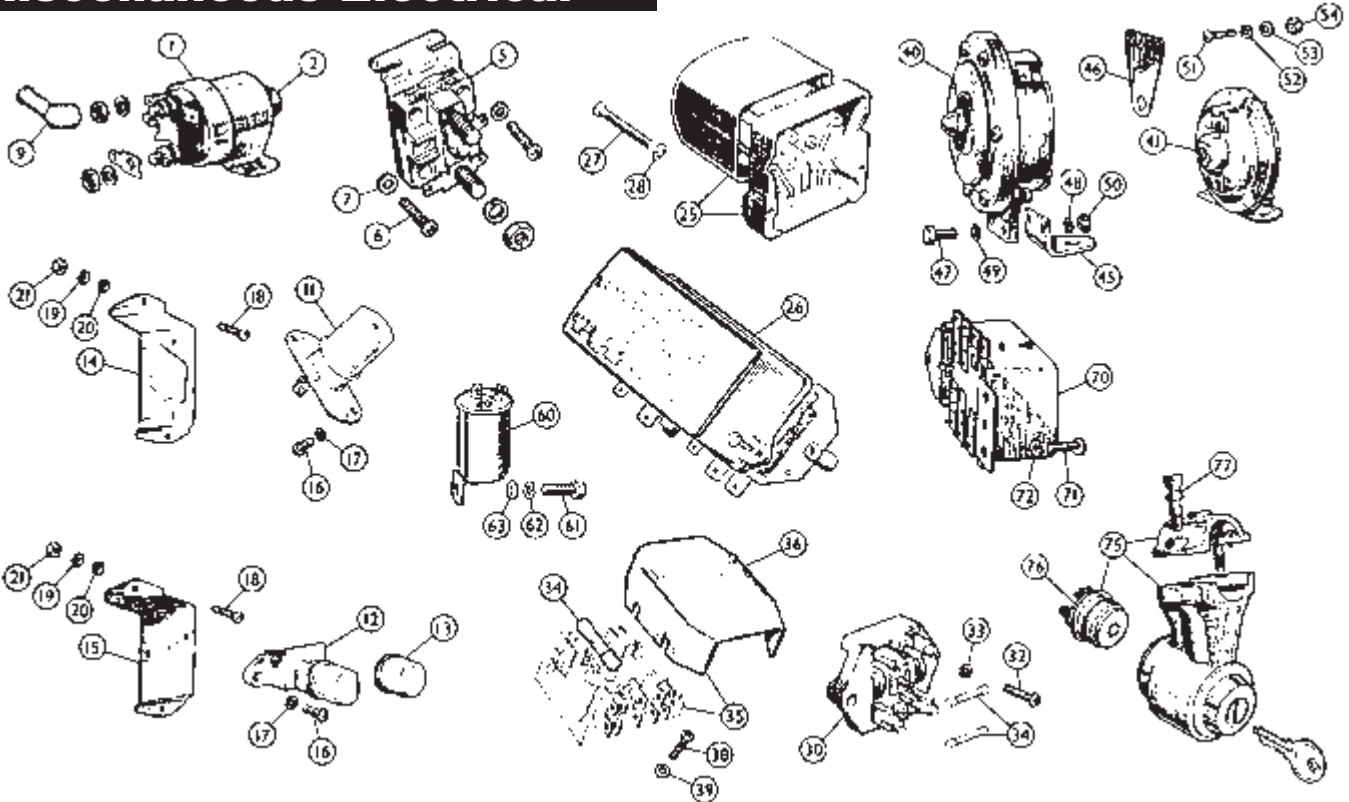
80	361-115	NA	RESERVOIR, small neck, 1 1/2" dia.	} alternative	1
81		NA	CAP & TUBE ASSEMBLY, 1 1/2" dia.		1
	361-125		RESERVOIR, large neck, 2" dia.	} alternative	1
	361-140		CAP & TUBE ASSY, 2" dia.		1
84	565-005		BRACKET, reservoir		1
85	565-055		PUMP ASSEMBLY (1 inlet, 2 outlets)	BN4 from C.E.68960; BN6, BN7, BT7, BJ7 to (c)20125	1
86	565-065	NA	PUMP ASSEMBLY, 1 inlet, 1 outlet	} BJ7 from (c)20126	1
86a	565-140		PUMP		1
87	565-040		CONNECTION, 3-way		1
88		NA	NUT		2
89	324-045		WASHER, shakeproof		1
92	150-889		KNOB		1
93	361-240		JET ASSEMBLY, single outlet		2
94	361-220†		TUBING, 1/8" ID	} sold per foot	A/R
	361-210†		TUBING, 3/16" ID		A/R
			† Note: The length required varies from car to car. Please measure carefully the length you need.		
95	565-040		CONNECTION, 3-way	BJ7 from (c)20126	1



Windshield Washers: BJ8

100	361-148		RESERVOIR ASSEMBLY, (includes reservoir, cap, pick-up tube & valve)		1
101	361-100		RESERVOIR		1
102	361-140		CAP & TUBE ASSEMBLY		1
103	361-145		NON-RETURN VALVE		1
104	408-575		LABEL, Tudor		1
105	361-245		BRACKET, reservoir		1
106	323-005		SCREW, bracket		2
107	324-010		WASHER, locking		2
108	565-170		PUMP ASSEMBLY		1
109		NA	RING, locking		1
110	361-240		JET ASSEMBLY, single outlet		2
111	361-210		TUBING, 3/16" ID	} sold per foot	A/R
	361-220		TUBING, 1/8" ID		A/R
112	565-040		CONNECTION, 3-way		1

Miscellaneous Electrical



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Starter Solenoids

1	546-020		SOLENOID, starter	excellent repro.	1
2	546-025		CAP, rubber		1
5	546-151	NA	SOLENOID, starter, Lucas	alternative to 546-020	1
	546-152		SOLENOID, starter, reproduction		1
6	323-005		SCREW, solenoid to body		2
7	324-010		WASHER, locking		2
9	161-900		BOOT, terminal insulating		2

Headlamp Dip Switches

11	140-900	NA	SWITCH, headlamp dip	BN1 (not avail.-use 140-900)	1
12	542-130		SWITCH, headlamp dip	BN2 thru BJ7	1
13	542-135	NA	RUBBER CAP	} BJ8	1
14	542-145		BRACKET, dipper switch		BN4 thru BJ7
15	542-155		BRACKET, dipper switch	BJ8	1
16	314-010		SCREW, switch to bracket	BN1 thru BJ7	2
	323-005		SCREW, switch to bracket	BJ8	2
17	324-010		WASHER, locking		2
18	725-185		SCREW, bracket to body		2
19	324-020		WASHER, locking		2
20	324-590		WASHER, plain		2
21	310-760		NUT		2

Voltage Regulators

25	142-001		VOLTAGE REGULATOR (cleaned, tested & adjusted)	} BN1 thru BJ7	1
	142-000		VOLTAGE REGULATOR (requires cleaning & adjustment)		1
	142-005		SCREW, wire retaining		5
26	142-050		VOLTAGE REGULATOR	BJ8	1
27	314-050		SCREW, control box to bulkhead	} qty. increases on BJ8	2/3
28	324-010		WASHER, locking		2/3

Fuse Boxes

30	162-500		FUSE BOX, screw terminals	} BN1 thru BJ7	1
32	322-940		SCREW, fuse box to bulkhead		2
33	324-010		WASHER, locking		2
34	146-700		FUSE, 35 amp.		2
	146-800		FUSE, 50 amp.		2
35	560-100		FUSE BOX, Lucar terminals	} BJ8	1
36	560-110		COVER		1
38	373-960		SCREW, fuse box to bulkhead		1
39	324-010		WASHER, locking		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Horns

40		NA	HORN, low note, 'Altette'		1
		NA	HORN, high note, 'Altette'		1
41	545-020		HORN, low note, Lucas type		1
	545-030		HORN, high note, Lucas type		1
45		NA	PLATE, tapped, horn to crossmember	Altette horns	2
46	560-090		PLATE, horn mounting	Lucas/replacement horns	2

47	322-230		BOLT, horn and bracket mounting	} horns mounted on crossmember	4/6
48	324-005		WASHER, locking		4/6
49	324-590		WASHER, plain		4/6
50	310-760		NUT		4/6

51	322-495		SCREW, horn and bracket mounting	} horns mounted on hood aperture support channel	4
52	324-020		WASHER, locking		4
53	365-720		WASHER, plain		4
54	310-760		NUT		4

Flasher Units

60	141-750		FLASHER UNIT	screw terminals	1
	171-300		FLASHER UNIT	Lucar terminals	1

61	322-495		SCREW, flasher unit to bulkhead	} BN1 thru BJ7	1
62	324-020		WASHER, locking		1
63	324-590		WASHER, plain		1

	323-005		SCREW, flasher unit to bulkhead	} BJ8	1
	324-010		WASHER, locking		1
	NA		WASHER, plain		1

70	141-400		FLASHER RELAY, upgraded repro		1
71	323-005		SCREW, relay to wheelarch		3
72	324-010		WASHER, locking		3

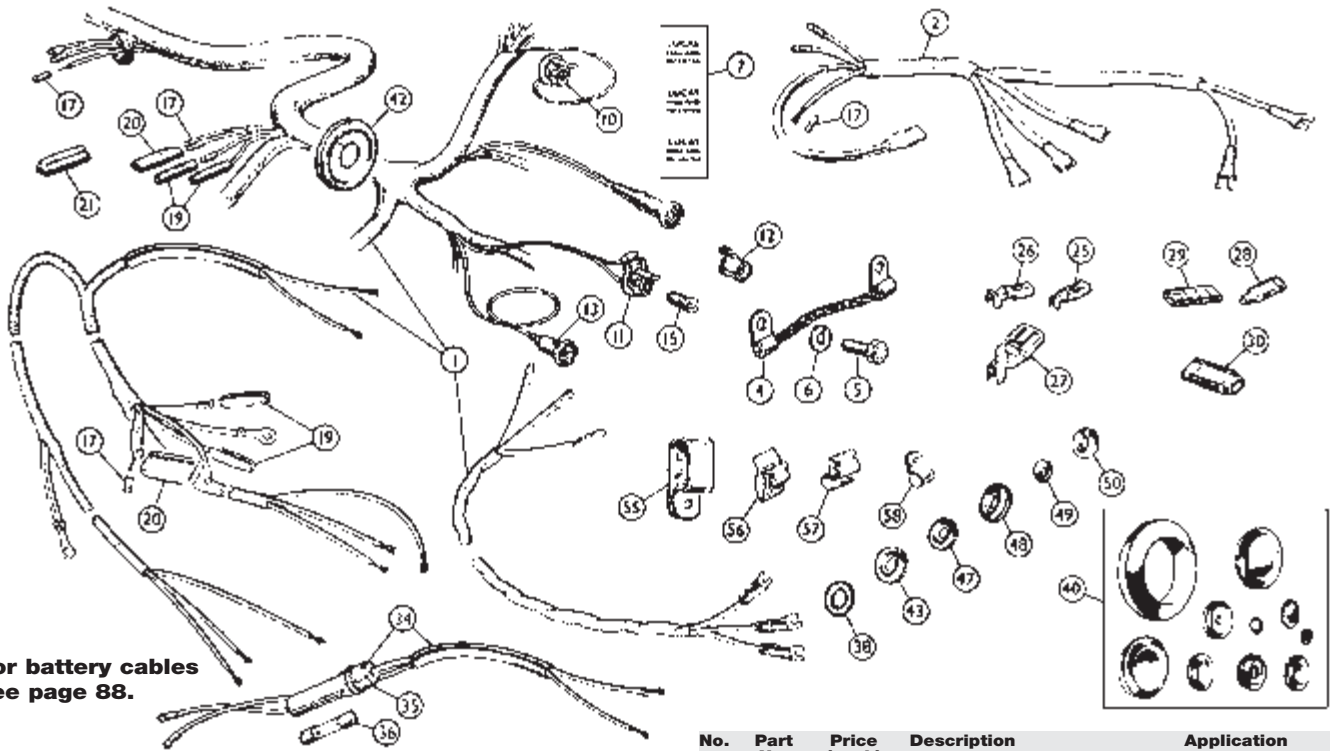
Steering Lock/Ignition Switch

75		NA	LOCK ASSEMBLY, steering column	} rare option: BN7, BT7, BJ7, BJ8	1
76		NA	SWITCH, ignition		1
77	263-700		BOLT, shear		2

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For battery cables see page 88.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Moss wiring harnesses are complete except for battery and ignition cables, O/D sub harness, headlamp pigtails, and steering column wires. We offer lacquer braided wire as originally fitted to pre-BJ7s, or more economical PVC covered wire for all applications. Both types are bound by cotton braiding as original, and are color coded as original.

Harnesses

New harnesses may have some non-original dash lamp sockets. These use wedge-base bulbs below.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	170-150		BULB, wedge base, 3 watt	new wiring harnesses	A/R
	170-030		BULB, wedge base, 5 watt	new wiring harnesses	A/R
1	356-310		WIRING HARNESS, cloth/pvc	}BN1	1
	357-170		WIRING HARNESS, cloth/braid		
	356-320		WIRING HARNESS, cloth/pvc	}BN2	1
	357-180		WIRING HARNESS, cloth/braid		
	356-330		WIRING HARNESS, cloth/pvc	}BN4 to C.E.68959,	1
	357-185		WIRING HARNESS, cloth/braid		
	356-340		WIRING HARNESS, cloth/pvc*	}BN4 from C.E.68960, BN6 1	1
	357-190		WIRING HARNESS, cloth/braid*		
2	356-345		WIRING HARNESS, cloth/pvc	}BJ8 to (b)76137 (Mar '65)	1
	356-355		WIRING HARNESS, cloth/pvc		
	356-375		SUB-HARNESS, license plate lights (includes inline fuse)		
	356-395		OVERDRIVE HARNESS	}BN1	1
	356-425		OVERDRIVE HARNESS with screw type terminals		
	356-415		OVERDRIVE HARNESS, braid wrap with push-on type terminals	}early BJ8	1
	356-420		OVERDRIVE HARNESS, vinyl wrap	late BJ8	1
4	736-220		CABLE, engine ground		1
5		NA	SCREW, cable to frame		1
6	324-040		WASHER, locking		1
7	215-640		LUCAS WIRING HARNESS LABEL		1

*Lacquer braid changed to pvc wiring gradually during BN7/BT7 production.

Harness Fittings

No.	Part No.	Price (each)	Description	Application	Qty. Req.
10	142-700		BULBHOLDER, single cable, self grounding, screw in bulb		A/R
11	142-710		BULBHOLDER, twin cable, separate ground, screw in bulb		A/R
12	158-332		BULBHOLDER, twin cable, sep't ground, repl. type, uses bulb 170-150		A/R
13	161-915		BULBHOLDER, single cable, self grounding, screw in bulb		A/R
15	171-000		BULB, screw in type		A/R
	170-150		BULB, push-in, for 158-332		A/R

No.	Part No.	Price (each)	Description	Application	Qty. Req.
17	162-200		WIRE TIP, solder type	brass with tinned finish	A/R
	157-107		WIRE TIP, solderless type	lamp ground wires	A/R
19	162-000		CONNECTOR, single line		A/R
20	161-600		CONNECTOR, double line		A/R
21	161-720		CONNECTOR, triple line		A/R
25	161-510		CONNECTOR, Lucar, 3/16" wide		A/R
26	161-520		CONNECTOR, Lucar, 1/4" wide		A/R
27	161-580		CONNECTOR, Lucar, 3/8" wide		A/R
28	161-515		INSULATOR, 3/16" Lucar connector		A/R
29	161-550		INSULATOR, 1/4" Lucar connector		A/R
30	161-540		INSULATOR, 3/8" Lucar connector		A/R
34	356-375		HARNESS, license lamp	}late BJ8	1
35	146-750		HOLDER, fuse (in-line)		1
36	146-730		FUSE, 10 amp		1
38	282-760		RING, side lamp cables, rubber		A/R

Grommets

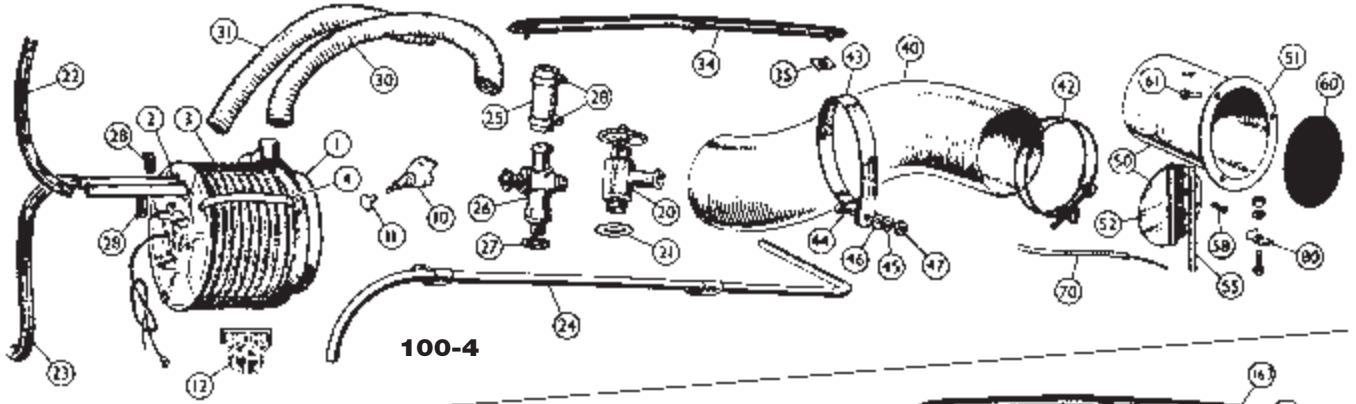
No.	Part No.	Price (each)	Description	Application	Qty. Req.
40	681-018		GROMMET & PLUG KIT, firewall	(general assortment)	1
	681-028		GROMMET KIT, body	(general assortment)	1
	281-900		GROMMET, for 5/8" hole, 3/8" ID		1
42	682-195		GROMMET, for 1-3/8" hole, 1/2" ID	}BN1, BN2, BN4 to (C)500	1
	682-205		GROMMET, for 1-3/4" hole, 1/2" ID		1
43	NA		GROMMET, dip switch harness		2
	NA		GROMMET, stator tube cable through front apron	}BN1, BN2	1
	NA		GROMMET, flasher cable through bulkhead		1
	NA		GROMMET, chassis harness through bulkhead & boot panel		2
47	NA		GROMMET, chassis harness through wiring plate on bulkhead	}BJ7, BJ8	1
48	281-900		GROMMET, chassis harness	BN4 thru BJ8	1
49	682-130		GROMMET, tank unit cable through boot vertical panel	BN1 thru BJ8	1
50	NA		GROMMET, number plate lamp, cable through rear panel		1

Cable Clips

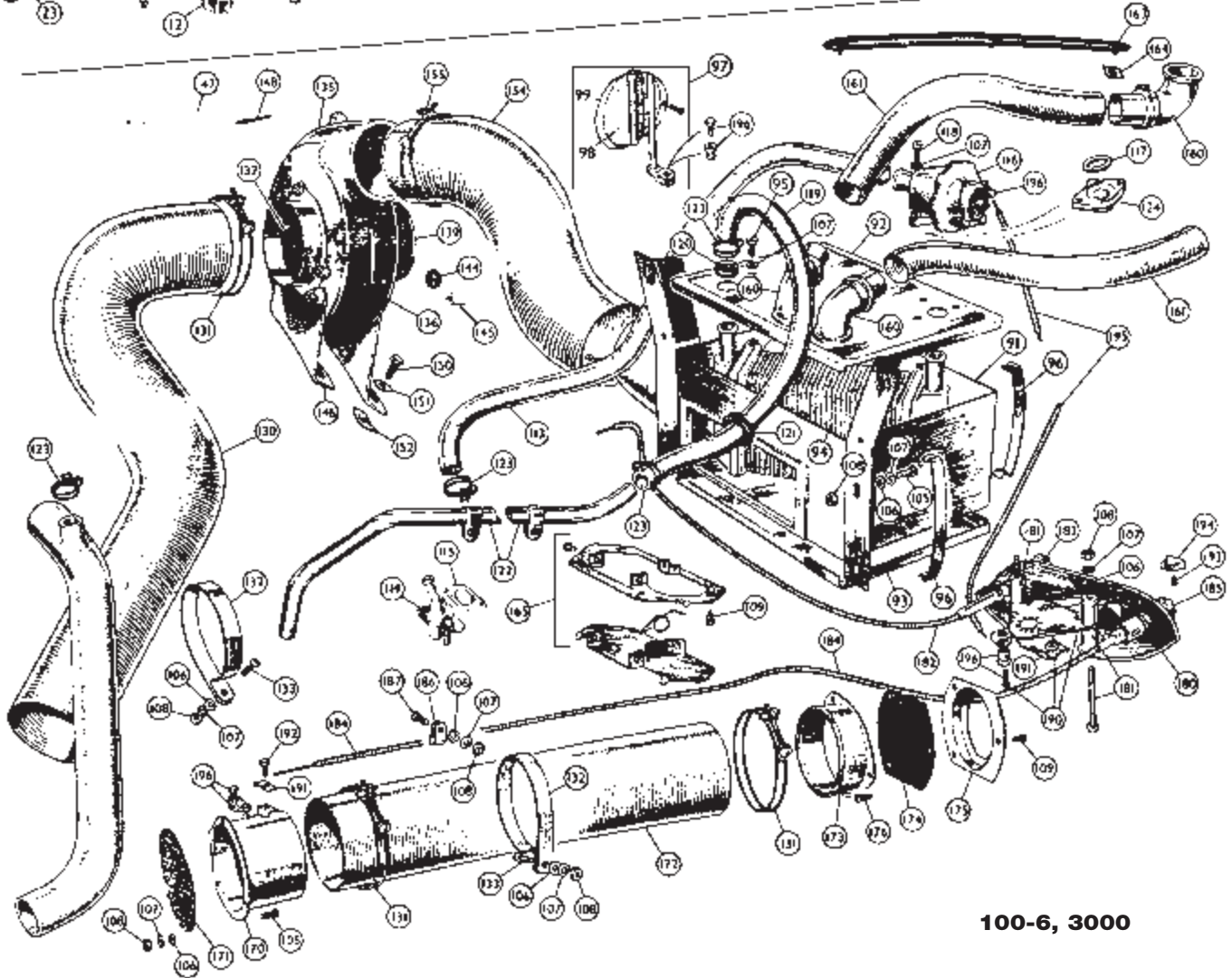
No.	Part No.	Price (each)	Description	Application	Qty. Req.
55	162-345		CLIP, main harness to bulkhead	BN1, BN2	2
	589-065		CLIP, h/lamp cable to fender well	}BN4 thru BJ8	1
57	NA		CLIP, stator tube cable to crossbrace		BN7, BT7, BJ7, BJ8 1
58	182-635		'P' CLIP, 3/16" cable dia. x 11/32" hole dia.		A/R
	470-830		'P' CLIP, 1/4" cable dia. x 7/32" hole dia.		A/R
	181-550		'P' CLIP, 5/16" cable dia. x 7/32" hole dia.		A/R
	162-230		'P' CLIP, 5/16" cable dia. x 9/32" hole dia.		A/R
	162-250		'P' CLIP, 3/8" cable dia. x 7/32" hole dia.		A/R
	162-260		'P' CLIP, 7/16" cable dia. x 7/32" hole dia.		A/R
	162-280		'P' CLIP, 1/2" cable dia. x 7/32" hole dia.		A/R
	162-290		'P' CLIP, 1/2" cable dia. x 9/32" hole dia.		A/R
	326-425		'P' CLIP, 5/8" cable dia. x 7/32" hole dia.		A/R
	162-270		'P' CLIP, 9/16" cable dia. x 7/32" hole dia.		A/R



Heaters



100-4



100-6, 3000

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	HEATER ASSEMBLY		1
2		NA	BODY, heater		1
3	635-436		HEATER CORE <small>MORE INFO ONLINE</small>		1
4	363-026		CLIP		3
		NA	MOTOR ASSEMBLY		1
		NA	FAN		1
8		NA	GROMMET, pipes through bulkhead		2
10		NA	SWITCH, rheostat	} original type	1
11	635-195		KNOB, screw retained		1
	323-185	NA	SCREW, knob		1
			635-180	} replacement type	1
			635-205		1
12	408-351		STICKER, "Smiths" logo (above knob on heater)		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
20	360-400		HEATER VALVE, on cylinder head		1
21	324-065		WASHER, valve to head		A/R
22		NA	HOSE, valve to heater inlet		1
23		NA	HOSE, heater outlet to return pipe		1
24	021-908		RETURN PIPE, copper		1
25	682-050	NA	HOSE, return pipe to heater tap		1
26		NA	HEATER TAP, on water pump		1
27	324-485	NA	WASHER, tap to pump		1
28	262-200		CLIP, water hoses		6

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No.	Part No.	Price (each)	Description	Application	Qty. Req.
30	456-135		HOSE, heater to demister outlet, 14"		1
31	456-155		HOSE, heater to demister outlet, 12"		1
	326-360		CLIP, hose		4
34	635-550		MASK ASSEMBLY, demister outlet		2
35	326-530		NUT, spire		6
Fresh Air System					
40	456-130		HOSE, 4" dia., fresh air supply		1
		NA	CLIP, hose to radiator grille		1
42	326-360		CLIP, hose to air valve (strap type, pin drive)	OE type	1
	326-365	NA	CLIP, hose to air valve (strap type, hex drive)	alternative	1
43	326-235		CLAMP, hose to wheelarch		1
44	323-005		SCREW, clamp to wheelarch		1
45	324-010		WASHER, locking		1
46		NA	WASHER, plain		2
47	310-040		NUT		1
50	363-115		VALVE ASSEMBLY, fresh air		1
51		NA	BODY, fresh air valve		1
52		NA	DISC VALVE		1
		NA	SEAL, on disc		1
		NA	STRAP, disc		1
55		NA	LEVER, valve control		1
	324-590		WASHER, plain		2
58		NA	SCREW, fixing cable to lever		1
60	363-125		GAUZE, fresh air valve		1
61		NA	SCREW, air valve to bulkhead		3
		NA	WASHER, plain		3
	324-010		WASHER, locking		3
	310-040		NUT		1
	680-940		PLUG, in scuttle, fresh air inlet		1
70	331-310		CABLE, with knob, fresh air control		1
		NA	MOUNTING BRACKET, under dash		1
80		NA	CLAMP, cable to mounting bracket		1
		NA	SCREW, clamping cable to bracket		1
		NA	SCREW, mounting bracket to body		1
		NA	WASHER, plain		2
	310-040		NUT		1
	682-130		GROMMET, cable through bulkhead		1
	363-395		BRACKET KIT, cold air control		1
	373-960		SCREW, fixing bracket		2
	324-010		WASHER, locking		2
		NA	WASHER, plain		4
	310-040		NUT		2

100-6, 3000 Heater Assembly

91	363-055	NA	HEATER ASSEMBLY		1
92	363-165	NA	HEATER BOX, top		1
93	363-175		HEATER BOX, bottom		1
94	635-530		RADIATOR		1
95		NA	SCREW, radiator mounting		2
96	363-375		CLIP, spring		3
97	363-430	NA	AIR INTAKE ASS'Y. (with housing)		1
98	363-425	NA	VALVE ASSEMBLY, air inlet		1
99	363-415		SEAL, air inlet		1
105	323-005		SCREW	} general hardware used in heater system	9
106		NA	WASHER, plain		14
107	324-010		WASHER, locking		22
108	310-040		NUT		10
109	323-430		SCREW		11

Water Pipes and Control Valve

113		NA	HOSE, inlet, tap on engine to valve		1
114	835-620		HEATER CONTROL TAP (on engine)		1
115	697-360		GASKET		1
116	021-573		HEATER CONTROL VALVE		1
117	282-760		O RING		1
118	323-005		SCREW, valve mounting		2
119		NA	HOSE, outlet, heater to return pipe		1
120		NA	GROMMET, heater box		1
121		NA	GROMMET, bulkhead		2
122		NA	PIPE, water return (no mtg. tabs)	very early BN4	1
		NA	PIPE, water return	BN4 thru BN7/BT7 2 carb	1
		NA	PIPE, water return	BN7, BT7 tri-carb	1
	363-245		PIPE, water return	BJ7, BJ8	1
123	326-250		CLIP, inlet & return hoses	band type	4
	635-100		CLIP, inlet & return hoses	wire type	4
124	021-630		ADAPTOR, heater valve		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Cold Air to Heater					
130	456-120		HOSE, 4" dia., cold air to blower		1
	326-360		CLIP, for 4" dia. hoses, steel strap	BN4, BN6	3
131	326-255		CLIP, for 4" dia. hoses, wire type	BN7, BT7	3
		NA	CLIP, for 4" dia. hoses, band type	BJ7, BJ8	3
132	326-220		CLAMP, hoses to wheel arches		2
133	373-960		SCREW, clamp		2
135	363-075	NA	BLOWER ASSEMBLY		1
136	635-540		CASING		1
137	363-125		MESH, intake		1
	363-325	NA	MOTOR AND FAN ASSY.		1
139		NA	MOTOR		1

	473-010	NA	FAN, metal	} alternative to plastic fan	1
	363-230	NA	NUT, collet		1

	363-315		FAN, plastic	} alternative to metal fan	1
	363-235	NA	RING, compression		1

144	363-335		GROMMET, blower mounting		4
145	363-385		SPACER		4
146	363-345		BRACKET, blower		2
147	408-350		NAME PLATE, Smith's		1
148	325-287		RIVET		2
150		NA	BOLT, blower assembly mounting		4
151		NA	WASHER, special		4
152		NA	NUT, spire		4
		NA	SCREW, ground, blower to wheel arch		1
154	456-150		HOSE, 3 1/4" dia., blower to heater		1
155	326-485		CLIP, 3 1/4" dia. hose, wire type	BN4, BN6, BN7, BT7	2
		NA	CLIP, 3 1/4" dia. hose, band type	BJ7, BJ8	2

Hot Air Outlets

160	635-520		ELBOW ASSEMBLY, hot air		4
161	456-170		HOSE, defroster		2
163	635-550		MASK, hot air outlet, defroster		2
164	326-530		NUT, spire		6
165	363-120	NA	DOOR ASS'Y., hot air outlet		2
	363-122		DOOR ASS'Y., hot air outlet, stainless steel (with screws)		2

Fresh Air System

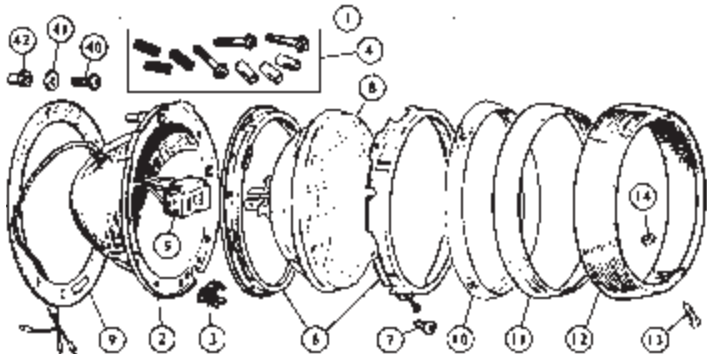
170	363-155	NA	INTAKE ASSEMBLY, fresh air		1
171	363-125		GAUZE, fresh air intake		1
172	456-130		HOSE, 4 dia., fresh air		1
173	363-355		FLANGE, bulkhead, fresh air		1
174	363-125		GAUZE, bulkhead flange (replacement)		1
175		NA	BEZEL, bulkhead flange		1
176	322-205		SCREW, flange		3

Heater Controls

180	021-575		PANEL, heater control		1
181	322-215		MOUNTING KIT, control panel		2
182	331-320		CABLE, heater air inlet control	LHD	1
183	635-500		KNOB, heater air control cable		1
184	331-330		CABLE, fresh air control		1
185	635-510		KNOB, fresh air control cable		1
186	182-600		CLIP, fresh air control cable		1
187	408-056		SCREW, clip		1
190	021-574		LEVER & SWITCH ASSEMBLY	all except 100-4	1
			(fan switch & water valve control lever)		
191		NA	CLAMP, cable		2
192		NA	SCREW, clamp		2
193	021-584		SCREW, lever control knob		1
194	021-576		KNOB, lever control		1
195	331-360	NA	CABLE, water valve control	LHD plus all BJ8	1
		NA	CABLE, water valve control	RHD except BJ8	1
196	473-070		TRUNNION AND SCREW, cables		4

The heater hoses go under the defroster hoses, and they must cross. The hose from the heater valve goes to the valve on the side of the head, and the other from the right front of the heater box to the heater pipe on the manifold. If these hoses are connected the other way, the water will not flow through the heater valve into the heater. (Thanks to Norman Nock.)

Headlamps



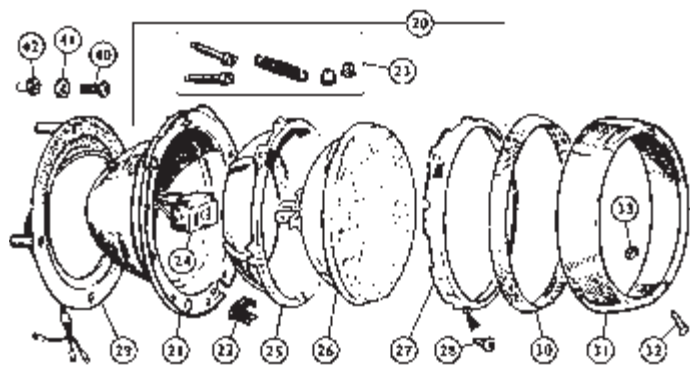
No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Headlamp, 3-adjusters

U.S.A thru BN7 (c)2275, BT7 (c)2176

1	144-790		HEADLAMP SUB-ASS'Y.		2
2	144-797		BUCKET (without adjusters)		2
3	156-010		CLIP, rim retaining		2
4	147-015		ADJUSTER SET		2
5	171-400		PLUG, with pigtail & grommet (replacement)		2
6	157-300*		MOUNTING RING SET		2
7	158-045		SCREW, ring retaining		6
8	171-100	NA	LIGHT UNIT, sealed beam (not in ass'y)		2
	171-105		LIGHT UNIT, sealed beam, halogen (in ass'y.)		2
	157-520	NA	LIGHT UNIT, BPF	} RHD	2
	170-460		BULB, BPF		2
9	156-850		SEAL, bucket to body		2
10	280-120		SEAL, rim to bucket		2
11	560-180		RIM, headlamp, chromed	BN1-BN2 (orig. type)	2
	560-211		RIM, headlamp, polished aluminum	BN-BN2 (replacement)	2
12	164-080		RIM, headlamp	BN4, BN6, BN7, BT7	2
13	323-090		SCREW, machine, rim retaining	} as fitted	2
	147-000		SCREW, self-tapping		2
14	549-000		WASHER, screw retaining (rubber)		2

*Note: Later type mounting rings may be supplied in sub-ass'y.



Headlamp, 2 adjusters

U.S.A. from BN7 (c)2276, BT7 (c)2177 thru BJ8

20	144-800		HEADLAMP SUB-ASS'Y.		2
21	144-807		BUCKET, with adjusters		2
22	156-010		CLIP, rim retaining (for screw #32)		2
23	552-115		ADJUSTER SET		2
24	171-400		PLUG, with pigtail & grommet (replacement)		2
25	560-215		MOUNTING RING, inner		2
26	171-100	NA	LIGHT UNIT, sealed beam (not in ass'y)		2
	171-105		LIGHT UNIT, sealed beam, halogen (in ass'y)		2
27	156-700		MOUNTING RING, outer		2
28	158-045		SCREW, ring retaining		6
29	164-050		SEAL, bucket to body		2
30	280-120		SEAL, rim to bucket		2
31	164-080		RIM, headlamp		2
32	147-000		SCREW, rim retaining		2
33	549-000		WASHER, screw retaining		2

Headlamp Notes

Although a great variety of headlamps was fitted to different Austin-Healey models at the factory to suit different markets and driving conditions, we have selected the two main U.S.A. versions, which appear to the left. It is believed that very few, if any, cars were sold in the U.S. with other than sealed-beam headlamps, as the distributor or dealers installed these until the factory began fitting them with the change to the two-adjuster units.

For those owners who prefer the attractive and popular "tripod" units, we are pleased to offer reproduction PL700 light units. The "PL" units are a higher performance version, and feature the attractive "Lucas PL" shield. Please note that tripod units are not DOT approved, and are not legal for street use where DOT approved headlamps are required.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Headlamp to Body Hardware

40	314-135		SCREW		8
41	324-010		LOCKWASHER		8
42	310-155		NUT, original type, brass		8
	310-115		NUT, replacement		8



Halogen Headlamps

A	162-726		HALOGEN HEADLAMP, Lucas	2
B	902-969		HALOGEN HEADLAMP, Hella	2
C	156-875		HALOGEN HEADLAMP, Crystal Clear	2
	902-998		BULB, H4 halogen	2

See "Exterior" color pages at the front of this catalog for details

PL700 Tripod Headlamp Pair



The PL700 was fitted to many high level sports cars. The unique lens design and prominent PL badge give a distinct look that is part of the historical heritage of our cars. These are semi-sealed units, and are not legal where D.O.T. approved headlamps are required.

PL700 Set	156-898
Replacement Bulb	170-650
Bulb, quartz halogen	170-675



Headlight Relay Kit

Your headlamps will be noticeably brighter, and the useful life of your headlamp switch will be considerably extended with this easy to install kit. Relays are strongly recommended for use with halogen headlamps.

117-515

Headlamp Pigtail Grommet



A proper reproduction of the originals used on the Austin Healey 3000 models. (Will work for other models, but is not absolutely correct for them.)

171-401

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Lamps BN1, BN2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Front and Rear Lamps: BN1, BN2 (Lucas model 488)

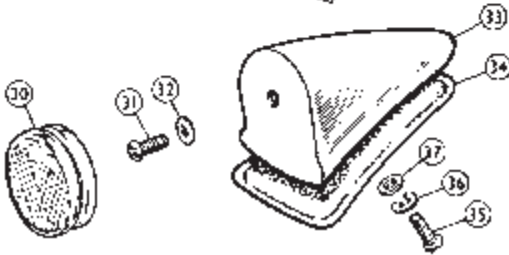
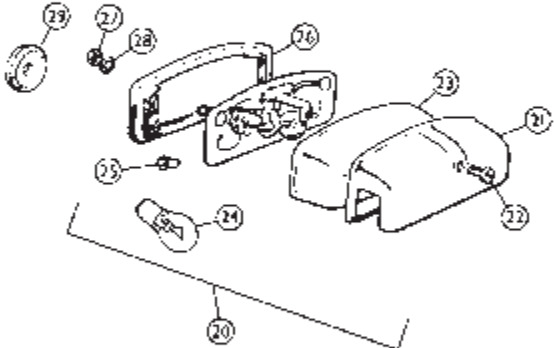
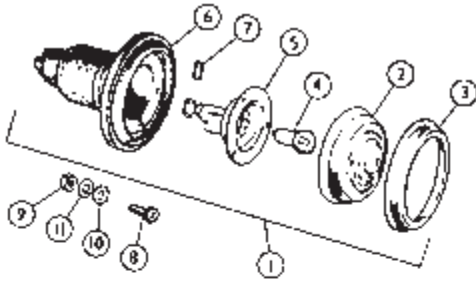
1	143-450		LAMP ASSEMBLY, clear lens	} front side and flasher	2
2	552-060		LENS, clear		2
	143-700		LAMP ASSEMBLY, red lens	} rear stop/tail and flasher	2
	164-300		LENS, red		2
3	158-400		RIM, chrome		4
4	170-700		BULB		4
5	158-300		BULB HOLDER		4
6	280-520		BODY, rubber		4
7	157-107		BULLET CONNECTOR, solderless	(not in ass'y.)	A/R
8	NA		SCREW, lamp attaching		12
9	310-625		NUT, lamp attaching		12
10	NA		WASHER, plain		12
11	315-070		WASHER, locking		12

Number Plate Lamp: BN1, BN2

20	144-190		NUMBER PLATE LAMP		1
	144-200		NUMBER PLATE LAMP, Classic Gold brand		1
21	158-100		COVER		1
22	158-200		SCREW, cover		1
23	164-100		LENS, glass		1
24	170-250		BULB (stock type)		1/2
	170-907		BULB, LED replacement		1/2
25	157-107		WIRE TIP, solderless		2
26	280-540		SEAL, rubber		1
27	311-030		NUT, lamp attaching		2
28	324-010		WASHER, locking		2
29	NA		GROMMET, cable		1

Reflector Assembly: BN1, BN2 (as fitted)

30	144-700		REFLECTOR ASSEMBLY		2
31	323-005		SCREW, reflector to plinth		2
32	NA		WASHER, plain		2
33	544-680		PLINTH, L/H		2
	544-690		PLINTH, R/H		2
34	021-772		PLINTH PAD		2
35	323-005		SCREW, plinth to body		4
36	324-010		WASHER, locking		4
37	NA		WASHER, plain		4



License Lamp Wiring with Fuse

Original on late BJ8, this fused license plate wiring gives extra peace of mind, as the old grommet can fail, allowing the wiring to chafe through on the sheet metal, creating a dead short. Fits all Big Healeys.

356-375

Fog and Driving Lamps

See where you're going with these exact reproductions of the old Lucas SLR & SFT lamps commonly fitted in the fifties and sixties. We offer both the fog lamps with "block" (fluted) lenses, and the clear lens long range driving lamps, in back-mount or stem-mount styles. Each lamp comes complete with bulb and basic mounting hardware as originally supplied by Lucas.



162-700	Driving Lamp, stem mount
162-760	Driving Lamp, back mount
170-500	Replacement bulb for driving lamps
162-800	Fog Lamp, stem mount
162-770	Fog Lamp, back mount
170-510	Replacement bulb for fog lamps



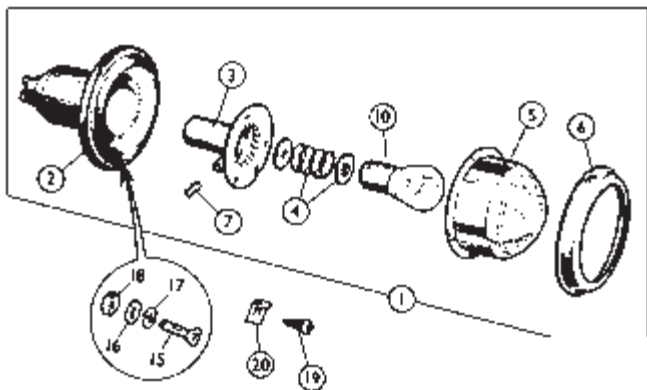
Lamps 100-6, 3000

Lamps: BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704

(Lucas model 594)

The model 594 Lucas lamp was fitted to six cylinder Austin Healey cars in many different lens color and filament quantity permutations, not to mention on the front, back, or both. The Lucas model 594 lamp is often referred to as the 'beehive lens' lamp and fits with three fasteners into piercings in the bodywork.

Quantities for fitment have been omitted due to the numerous changes and varied usage. We hope you would know how many lamps your car should have fitted. To further aid identification, the overall diameter of the 594 lamp is 2 7/8".



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Lucas 594 Lamp

1	544-050 143-950		LAMP ASSEMBLY, clear lens, 5/21W side / flasher lamp LAMP ASSEMBLY, red lens, tail and stop lamp	A/R A/R	
2	159-600 280-520		RUBBER BOOT (short, approx. 2 3/8" overall) RUBBER BOOT (long, approx. 3 1/4" overall)	A/R A/R	
3	552-120		BULB HOLDER ASSEMBLY, for twin filament bulb	} replacement type	A/R
4	552-080		BULB CONTACT KIT, for twin filament bulb		} early spring type only
5	560-270 164-900		LENS, clear LENS, red	A/R A/R	
6	158-400		RIM, lens retaining, chromium	A/R	
7	157-107		BULLET CONNECTOR (solderless type)	A/R	

Note: Light bulbs for certain European markets were originally specified in power ratings which may not be listed.

10	170-700		BULB, twin filament, 21/5W 12 volt stop/ tail and side/flasher lamp	A/R	
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Attaching Hardware

15	NA		SCREW, pan head	3 per lamp	
16	NA		WASHER	3 per lamp	
17	315-070		WASHER, locking	3 per lamp	
18	310-625		NUT	3 per lamp	
19	314-095		SCREW, self tapping	} alternative	3 per lamp
20	326-515		SPIRE NUT		3 per lamp

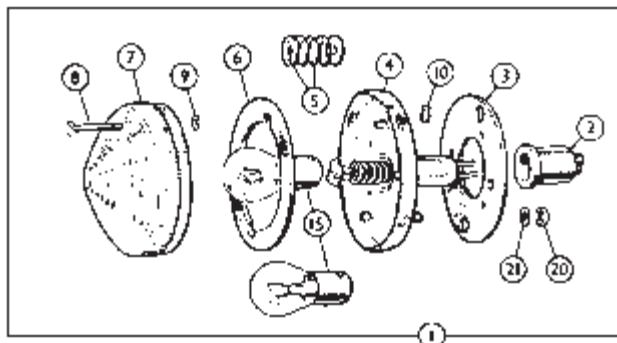
Lamps: BJ8 from (c)26705

(Lucas models 691 and 692)

The other type of side, indicator or tail lamp used on the Austin Healey 3000 was the Lucas 691 or 692 model. This is easily distinguishable by its lens attachment of two studs and nuts. The lenses of these lamps are plastic, and the overall diameter of the lamp is 3-1/4".

BJ8s from May 1964 (c)26705 through March 1965 (b) 76137 had two front parking/ flasher lamps with clear lenses and dual-filament bulbs (143-630).

From March 1965 (b)76138 the front lamp functions were split into separate lamps to comply with USA regulations. The new lamps had single-filament bulbs. The turn signal flasher lamp (143-660) had an amber lens, while the parking lamp (544-070) had a clear lens.



No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Lucas 691/692 Lamps

1	143-630		PARKING/FLASHER LAMP, front, clear lens, 5/21W	A	2
	544-070		PARKING LAMP, front, clear lens, 5W	B	2
	143-660		FLASHER LAMP, front, amber lens, 21W	B	4
	143-660		FLASHER LAMP, rear, amber lens, 21W	all	4
	144-430		STOP/TAIL LAMP, red lens, 5/21W	all	2

Applications: A - from (c)26705 to (b)76137

B - from (b)76138 on

2	158-150 159-700		BOOT, single wire (single filament bulbs) BOOT, 2-wire (dual filament bulbs)	A/R A/R	
3	282-790		PAD, lamp body seating	A/R	
4	560-550 560-560	NA NA	BULB HOLDER & LAMP BODY, twin filament bulb BULB HOLDER & LAMP BODY, single filament bulb	A/R A/R	
5	552-080 552-070		BULB CONTACT KIT, for twin filament bulb BULB CONTACT KIT, for single filament bulb	A/R A/R	
6	164-760		GASKET, lens seating	A/R	
7	560-280 164-850		LENS, clear LENS, amber	A/R A/R	
	874-495		LENS, red	A/R	
8	560-540		SCREW, for lens	A/R	
9	549-000		WASHER, retaining screw	A/R	
10	157-107		BULLET CONNECTOR, for ground wire to lamp- if fitted	A/R	

Note: Light bulbs for certain European markets were originally specified in power ratings which may not be listed.

15	170-300 170-800 170-700		BULB, single filament, 5W side/parking lamp BULB, single filament, 21W flasher lamp BULB, twin filament, 21W/5W stop/tail & flasher/side lamp	A/R A/R A/R	
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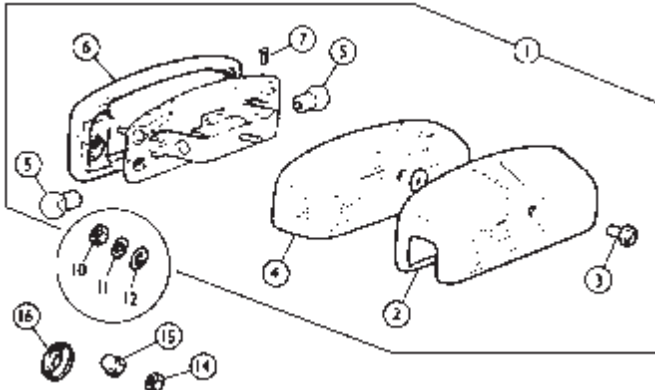
Attaching Hardware

20	310-115		NUT, lamp attachment	2 per lamp	
21	324-110		WASHER, locking, internal star type	2 per lamp	



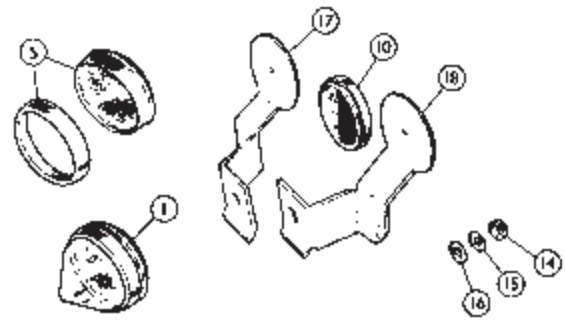
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No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	144-190*		LICENSE PLATE LAMP, Lucas		1
	144-200*		LICENSE PLATE LAMP, Classic Gold brand		1
2	158-100		COVER		1
3	158-200		SCREW, cover		1
4	164-100		LENS, glass		1
5	170-250		BULB (stock type) *		A/R
	170-907		BULB, LED replacement		A/R
6	280-540		SEAL, rubber		1
7	157-107		BULLET CONNECTOR, solderless		2
10	311-030		NUT, lamp attaching		2
11	324-010		WASHER, locking		2
12	NA		WASHER, plain		2
14	NA		NUT	BN4, BN6, BN7, BT7	2
15	NA		DOME NUT	BJ7, BJ8	2
16	NA		GROMMET, cable		1

*Note: Original license plate lamps may contain one or two bulbs. Both of the lamps we supply contain two bulbs.



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	544-670	NA	REFLECTOR ASSEMBLY, conical	BN4, BN6 (as fitted)	2
5	544-700		REFLECTOR ASSEMBLY, flat	{ BN6 (as fitted); BN7, BT7, BJ7, BJ8 to (b)76137	2
10	544-710		REFLECTOR ASS'Y, screw fixing*	} BJ8 from (b)76138	2
14	311-030		NUT		2
15	324-110		WASHER, locking		2
16	324-990		WASHER, plain		2
17	544-730		BRACKET, reflector mounting, L/H		1
18	544-720		BRACKET, reflector mounting, R/H		1

*Note: items 10 to 18 may be fitted to earlier 100/6s and 3000s, without modification, thus equipping earlier cars with larger, safer, auxilliary reflectors.



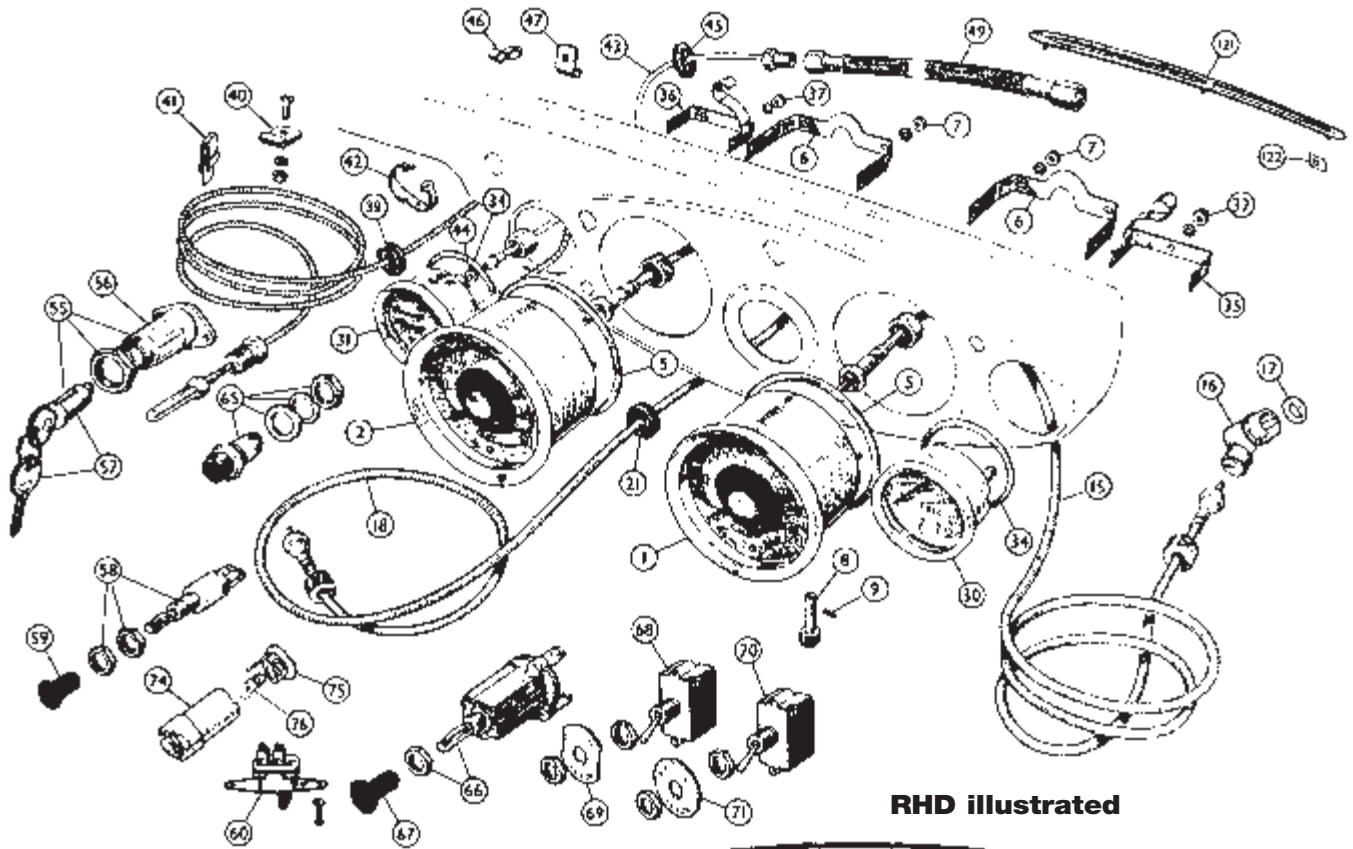
License Lamp Wiring with Fuse

Original on late BJ8, this fused license plate wiring gives extra peace of mind, as the old grommet can fail, allowing the wiring to chafe through on the sheet metal, creating a dead short. Fits all Big Healeys. 356-375

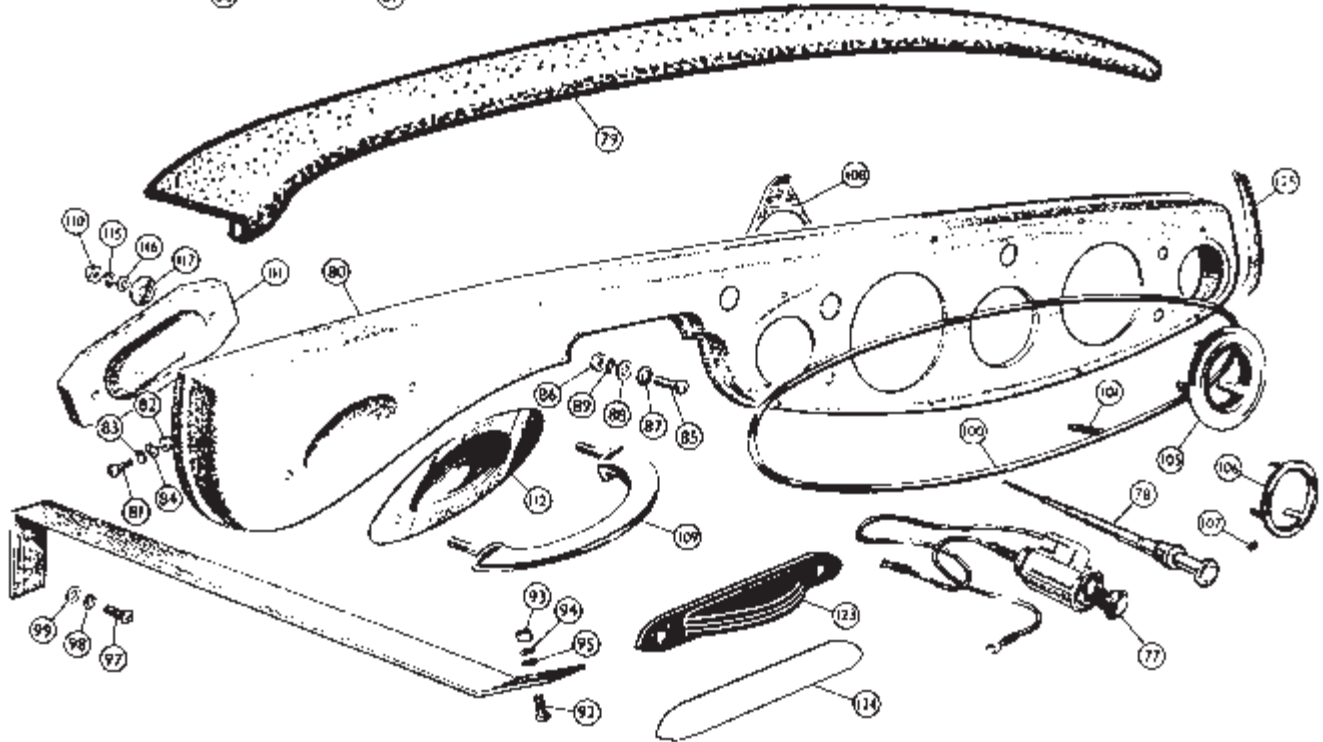


"Abingdon Works" circa 1960

Dashboard BN1 to BJ7



RHD illustrated



No.	Part No.	Price (each)	Description	Application	Qty. Req.
Speedometer and Tachometer					
1	021-490	NA	SPEEDOMETER, exchange, MPH, (SN6305/00)	} BN1, BN2, std, 4.125:1	1
	021-493	NA	SPEEDOMETER, exchange, MPH, (SN6105/06)		
	021-496	NA	SPEEDOMETER, exchange, MPH, (SN6105/08)	} BN4, BN6, non-overdrive	1
	021-499	NA	SPEEDOMETER, exchange, MPH, (SN6155/19)		
	021-502	NA	SPEEDOMETER, exchange, MPH, (SN6155/21)	} BN7, BT7, BJ7, non-overdrive, 3.54:1	1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
2	021-512	NA	TACHOMETER, exchange, (RN2301/00)	} BN1, BN2, 100M	1
	021-515	NA	TACHOMETER exchange, (RN2301/01)		
	021-518	NA	TACHOMETER, exchange, (RN2301/03)		
	360-085		BEZEL, tach & speedo	} BN4, BN7, BT7, BJ7	2
	361-005		GLASS		
5	280-890		RING, sealing		

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Dashboard BN1 to BJ7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
6		NA	STRAP, fixing		2
7	360-370		NUT, thumb		4
8		NA	KNOB, speedometer trip reset		1
9		NA	SCREW, knob		1
15	021-380		CABLE, speedometer, 5'3"	BN1, BN2	1
	021-381		CABLE, speedometer, 4'8", non-overdrive	} BN4, BN6, BN7 to (c)5588, BT7 to (c)6774	1
	021-384		CABLE, speedometer, 5'2", overdrive		1
	331-300		CABLE, speedometer, 4'0", non-overdrive	} BN7 from (c)5589 to 16038, BT7 from (c)6775 to 15880	1
	021-381		CABLE, speedometer, 4'8", overdrive		1
	021-385		CABLE, speedometer, 3'6", non-overdrive	} BN7 from (c)16039, BT7 from (c)15881, BJ7	1
	021-386		CABLE, speedometer, 4'3", overdrive		1

16	768-020		ANGLE DRIVE	BN1, BN2	1
	021-511		ANGLE DRIVE	BN4, BN6, BN7, BT7, BJ7	1
17	324-720		WASHER, copper		1
18	021-387		CABLE, tachometer, 2'9", LHD	BN1, BN2	1
	021-388		CABLE, tachometer, 4'0", LHD	BN4, BN6, BN7, BT7, BJ7	1
		NA	CABLE, tachometer, 2'9", RHD	BN1, BN2	1
		NA	CABLE, tachometer, 2'9", RHD	BN4, BN6, BN7, BT7, BJ7	1
21	281-900		GROMMET, cable through bulkhead		1

Fuel and Oil/Water Gauges

	021-545		FUEL GAUGE (FG2530/19)	BN1, BN2	1
30	021-548		FUEL GAUGE (FG2530/03)	} BN4, BN6, BN7, BT7, BJ7	1
	021-555		OIL/WATER GAUGE, fahrenheit (GD1500/29)		1
31	021-558		OIL/WATER GAUGE, fahrenheit (GD1502/00)	} BN4 to C.E.68959, BN6 to (c)2029	1
		NA	OIL/WATER GAUGE, fahrenheit		1
	021-561		OIL/WATER GAUGE, fahrenheit (GD1502/05)	} BN4 from C.E.72850, BN7/BT7 to (c)14298	1
		NA	OIL/WATER GAUGE, centigrade		1
	360-075		BEZEL, 2" gauges		2
	361-045		GLASS		2
34	280-870		RING, sealing		2
35		NA	CLAMP AND LAMP HOLDER, fuel gauge		1
36		NA	CLAMP AND LAMP HOLDER, oil/water gauge		1
37		NA	NUT, thumb		4
39	680-630		GROMMET, firewall		1
40	182-600		CLIP, thermo capillary tube	BN4, BN6	A/R
41	326-965		CLIP, thermo capillary tube	BN7, BT7, BJ7, BJ8	2
42	161-850		STRAP, capillary to breather pipe	BN7, BT7, BJ7	1

43	836-625	NA	PIPE, oil gauge, LHD	} BN1, BN2	1
		NA	PIPE, oil gauge, RHD		1
	836-630		PIPE, oil gauge, LHD	} BN4, BN6, BN7, BT7, BJ7	1
		NA	PIPE, oil gauge, RHD		1

44	435-516		WASHER, leather		1
45	682-130		GROMMET, bulkhead	BN4, BN6, BN7, BT7, BJ7	1
46	582-925		CLIP, pipe	RHD	2
47		NA	CLIP, pipe		2
	182-600		CLIP, pipe to bulkhead	BN7/BT7 from (c)13751, BJ7	1
49	376-182	NA	HOSE, flexible (use 021-711)	BN1 - BN2	1
	021-711		HOSE, flexible	BN4 - BJ7	1

Switches & Misc.

55	169-108		IGNITION SWITCH ASSY.		1
56	141-300		SWITCH BODY		1
57	163-500		LOCK AND TWO KEYS		1
58	162-100		SWITCH, windscreen wiper		1
59	633-620		KNOB, wiper switch		1
60	140-520		SWITCH, panel light		1
65	872-091	NA	SWITCH, starter push	"S" on knob	1
	872-092		SWITCH, starter push	replacement w/plain knob	1
66	140-500		SWITCH, head & sidelamp		1
67	633-630		KNOB, lighting switch		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
68		NA	SWITCH, overdrive	BN1	1
69	633-665		ESCUTCHEON, overdrive switch	BN1	1
70	141-240		SWITCH, overdrive	} BN2 thru BJ7	1
71	633-660		ESCUTCHEON, overdrive switch		1
72		NA	DIP SWITCH, headlamps	see page 94	1
73		NA	CONTROL HEAD	see page 66	1
74	142-350		WARNING LAMP & BEZEL, flasher		1
75	142-710		BULB SOCKET, warning lamp		1
76	171-000		BULB, dash lamps		7
77	142-270		CIGARETTE LIGHTER	optional, period type	1
78		NA	CHOKE CABLE	see engine controls	1

Dashboard and Fittings

79	805-665		DASH TOP, padded, black	} BN4, BN6, BN7, BT7	1
	805-670		DASH TOP, padded, red		1
	805-675		DASH TOP, padded, blue		1
	633-850		DASH TOP, padded, black		1
80	633-625		DASH PANEL, LHD (RHD illus.)	BN1, BN2	1
		NA	DASH PANEL, LHD	BN4 to C.E.68959	1
	633-635		DASH PANEL, LHD	BN4 from C.E.68960, BN6, BN7, BT7, BJ7	1

		NA	INSTRUMENT PANEL	} BN1 to (b)1853	1
		NA	SEAL, plastic		1
	466-385		SCREW		8
	324-010		WASHER, locking		8

81		NA	SCREW, panel to end fixing bracket		4
82	310-040		NUT		4
83		NA	WASHER, plain		4
84	324-010		WASHER, locking		4
85		NA	SCREW, panel to center bracket		1
86	310-040		NUT		1
87		NA	WASHER, chrome		1
88	324-115		WASHER, plain		1
89	324-010		WASHER, locking		1
91	314-070		SCREW, self tapping		2

92	472-535		SCREW, bracket to panel	} BN6, BN7, BT7, BJ7	1
93	310-040		NUT		1
94		NA	WASHER, plain		1

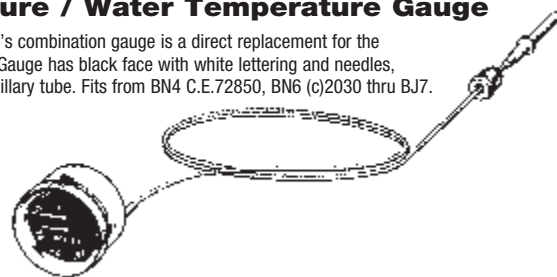
95	324-010		WASHER, locking		1
97	323-005		SCREW, bracket to body		2
98		NA	WASHER, plain		2
99	324-010		WASHER, locking		2
100	633-870		MOULDING, instrument panel	} BN4, BN6, BN7, BT7, BJ7	1
101		NA	CLIP, moulding		8
105	633-680		ESCUTCHEON, steering column aperture, non-adjustable steering		1
106	633-670		ESCUTCHEON, adjustable steering		1
107		NA	SCREW, escutcheon, adjustable strg.		1

108	021-955		PLATE, escutcheon retaining		1
109	633-690		GRAB HANDLE		1
110	310-120		NUT for repro. grab handle		2
	310-760		NUT for original grab handle		2
111	633-695		PACKING BLOCK, wood		1
112	633-700		ESCUTCHEON, handle		1
115	324-020		WASHER, locking		2
116	324-590		WASHER, plain, small		2
117	324-115		WASHER, plain, large		2
	633-710	NA	BUTTON, blanking use when strg. lock is fitted		1
121	635-550		MASK ASSEMBLY, demister		2
122	326-530		NUT, spire		6
123	021-575		PANEL, heater control	BN4 thru BJ7 (see pg.105)	1
124	633-685		PLATE, blanking	when heater not fitted	1
125	249-807		FURFLEX, dash edge, black	} BN4 thru BJ7 sold per yard	A/R
	249-817		FURFLEX, dash edge, red		A/R
	249-837		FURFLEX, dash edge, blue		A/R

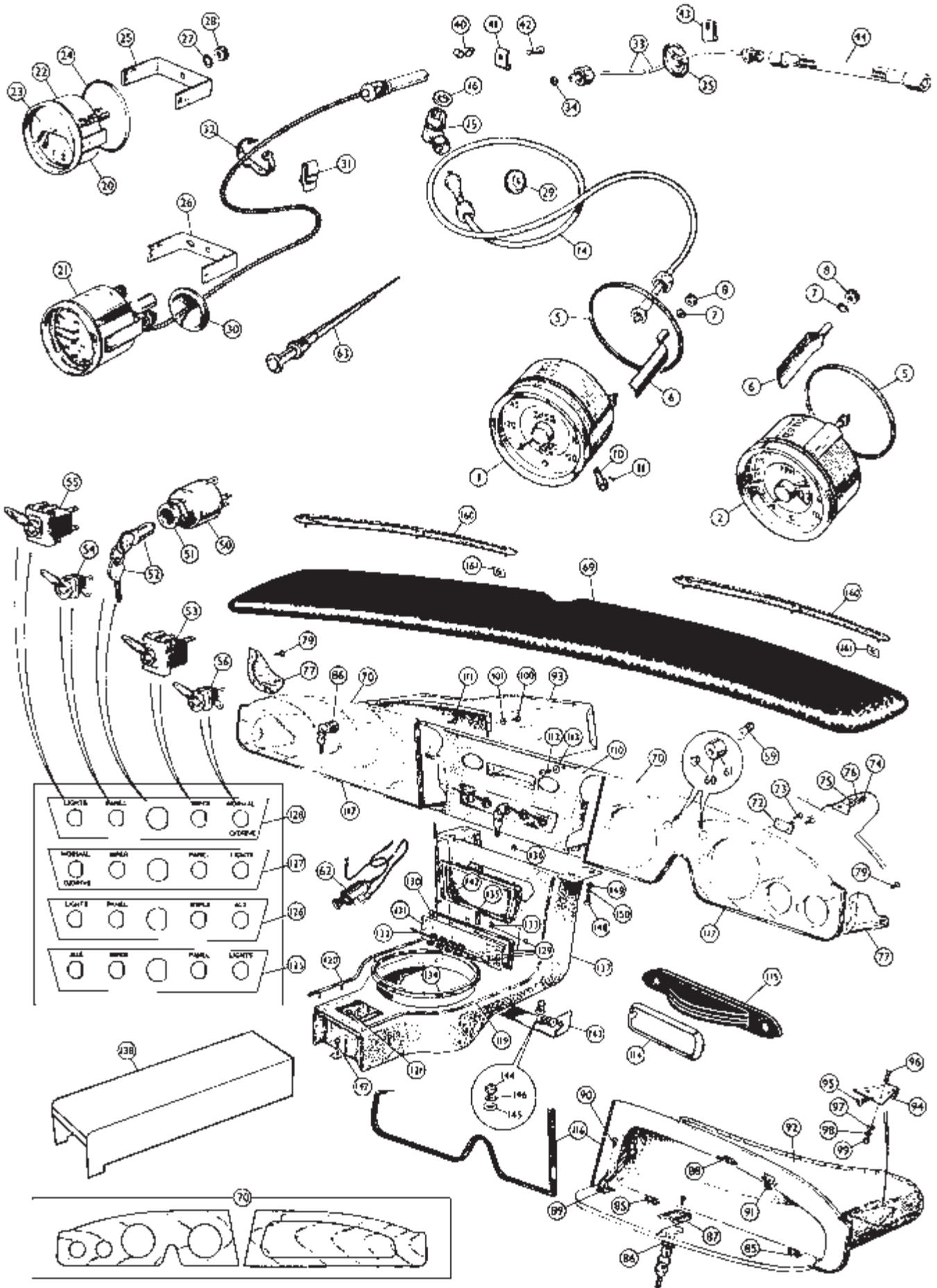
Oil Pressure / Water Temperature Gauge

This genuine Smith's combination gauge is a direct replacement for the obsolete originals. Gauge has black face with white lettering and needles, and an 82 inch capillary tube. Fits from BN4 C.E.72850, BN6 (c)2030 thru BJ7.

361-761



Instruments, Switches and Dash BJ8



MOSS

MOSS MOTORS, LTD.
TOLL-FREE ORDERS

1-800-667-7872

Instruments, Switches and Dash BJ8

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Speedometer and Tachometer					
1	021-505	NA	SPEEDOMETER, MPH, (SN6125/20)	} non-overdrive, 3.54:1	1
		NA	SPEEDOMETER, KPH, (SN6125/21)		1
	021-508	NA	SPEEDOMETER, MPH, (SN6125/22)	} with overdrive, 3.909:1	1
		NA	SPEEDOMETER, KPH, (SN6125/23)		1
2	021-521	NA	TACHOMETER (RV12602/00)		1
	360-085		BEZEL		2
	361-005		GLASS		2
5	280-890		RING, sealing		1
	360-601		BLOCK, plastic (retains impulse loop wire)		1
	360-602		CLIP, retainer		1
	360-603		NUT, clip retaining		1
6		NA	STRAP, fixing gauge		4
7		NA	WASHER, locking		4
8	361-035		NUT, speedo & tach		4
10		NA	KNOB, speedometer trip reset		1
11		NA	DOWEL		1
14	021-385		CABLE, speedometer, 3'6"	non-overdrive	1
	021-386		CABLE, speedometer, 4'3"	with overdrive	1
15	021-511		ANGLE DRIVE		1
16	324-720		WASHER, copper		1

Fuel and Oil/Water Gauges

20	021-551	NA	FUEL GAUGE, (FG2333/10)		1
21	021-564		OIL/WATER GAUGE, F, (GD1301/02)		1
		NA	OIL/WATER GAUGE, C		1
		NA	BEZEL		2
	361-045		GLASS		2
24	280-870		RING, sealing		2
25		NA	STRAP, fuel gauge mounting		1
26		NA	STRAP, oil/water gauge mounting		1
27	315-070		WASHER, locking		4
28	360-370		NUT		4
29	240-515		GROMMET, speedo cable		1
30	680-630		GROMMET, tube through bulkhead		1
31	326-965		CLIP, thermo. capillary tube		2
32	161-850		STRAP, capillary to breather pipe		1
33	836-630		PIPE, oil gauge	LHD	1
		NA	PIPE, oil gauge	RHD	1
34	435-516		WASHER, leather		1
35	682-130		GROMMET, pipe through bulkhead		1
40	582-925		CLIP, pipe	RHD	2
41		NA	CLIP, pipe		1
42	322-940		SCREW, clip		1
43	182-600		CLIP, pipe to dash		1
44	021-711		HOSE, flexible		1

Switches

50	140-530		IGNITION SWITCH		1
51	141-305	NA	NUT, locking		1
52	163-500		LOCK AND TWO KEYS		1
53	141-530		SWITCH, windscreen wiper		1
54	141-210		SWITCH, panel light		1
55	141-230		SWITCH, head & sidelamp		1
56	141-210		SWITCH, overdrive		1
57		NA	DIP SWITCH, headlamps	see page 95	1
58		NA	CONTROL HEAD, incorporating horn push and turn signal switch	see page 68	1
59	171-000		BULB, dash lamps		7/8
60	142-260		LENS & COVER, warning lamp		2
61	142-397		COVER, warning lamp		2
62	142-270		CIGARETTE LIGHTER	optional, period type	1
63	734-190		CHOKE CABLE	see engine controls	1

Dashboard and Fittings

69	633-850		DASH TOP, padded, black		1
70	633-650		DASHBOARD SET, walnut veneer	LHD	1
	633-675	NA	DASHBOARD SET, walnut veneer	RHD	1
72	633-715	NA	STUD PLATE		2
73		NA	SCREW		4
74	310-040		NUT		2
75		NA	WASHER, plain		2
76	324-010		WASHER, locking		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
77	633-658		END BRACKET SET		1
79		NA	SCREW		6
85	633-730		HINGE, glove box		2
86	633-740		LOCK, glove box (with 2 keys)		1
87	633-745	NA	COVER PLATE, lock		1
88	633-755	NA	STRIKER, lock		1
89	633-750		STAY, glove box lid		1
90		NA	SCREW		2
91	633-760		BUFFER, lid		1
92	633-590		GLOVE BOX, reproduction	LHD	1
	633-591		GLOVE BOX, moulded replacement	LHD	1
93	633-595	NA	GLOVE BOX	RHD	1
94	633-705	NA	BRACKET, glove box support		1
95		NA	SCREW		1
96		NA	SCREW		2
97		NA	WASHER, plain		2
98	315-070		WASHER, locking		2
99	310-625		NUT		2
100		NA	SCREW		12
101		NA	WASHER, plain		12
110	633-720		DASH PANEL, center		1
111		NA	SCREW		8
112		NA	SCREW, chrome		2
113		NA	WASHER, chrome		2
114	021-815		BEZEL, control panel aperture		1
115	021-575		CONTROL PANEL, heater	(see pg. 104)	1
116	633-778		FINISHER SET, dashboard	LHD	1
117		NA	FINISHER SET, dashboard	RHD	1

119		NA	FINISHER, console, R/H	} to (c)26704	1
120		NA	FINISHER, console, L/H		1
	633-848	NA	FINISHER PAIR, console	from (c)26705	1
					(Mounting clips are not available - use your original ones.)

121		NA	WASHER, plain		14
125	633-805	NA	SWITCH BEZEL	LHD	1
126		NA	SWITCH BEZEL	RHD	1
127	633-800		SWITCH BEZEL	LHD with overdrive	1
128		NA	SWITCH BEZEL	RHD with overdrive	1
129	633-788		BLANKING SET, radio aperture		1
130	472-040		BEZEL, radio aperture surround		1
131	633-780		RADIO BLANKING PLATE		1
132	021-738		MOTIF, '3000'		1
133	326-510		FIXING, badge		2
134	633-790		BEZEL, gear lever		1
135	633-785		BEZEL, speaker surround		1
136		NA	WASHER, plain		4
137		NA	CONSOLE (untrimmed)	to (c)26704	1
	633-860		CONSOLE (untrimmed)	from (c)26705	1
138		NA	BASE, arm rest (untrimmed)	to (c)26704	1
	805-780*		BASE, arm rest (untrimmed)	from (c)26705	1
142	633-795		SPEAKER MESH		1
143	805-436		PLATE, console to gearbox cover		1
144	310-830		NUT		4
145		NA	WASHER, plain		4
146	324-010		WASHER, locking		4
147	323-635		SCREW		1
148	373-960		SCREW		4
149		NA	WASHER, plain		4
150	324-010		WASHER, locking		4
160	635-550		FINISHER, defroster		2
161	326-530		NUT, spire		6
162	328-400		PLUG, blanking use when steering lock is fitted		1

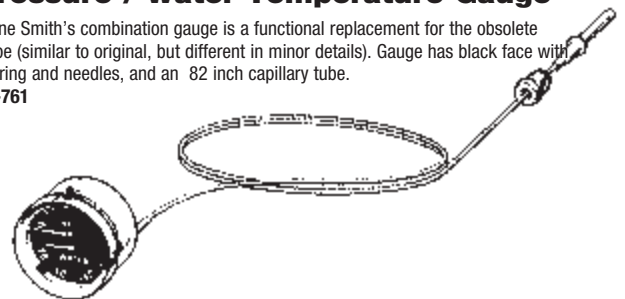
* Complete trimmed arm rest assemblies are listed on page 143.

Replacement Type

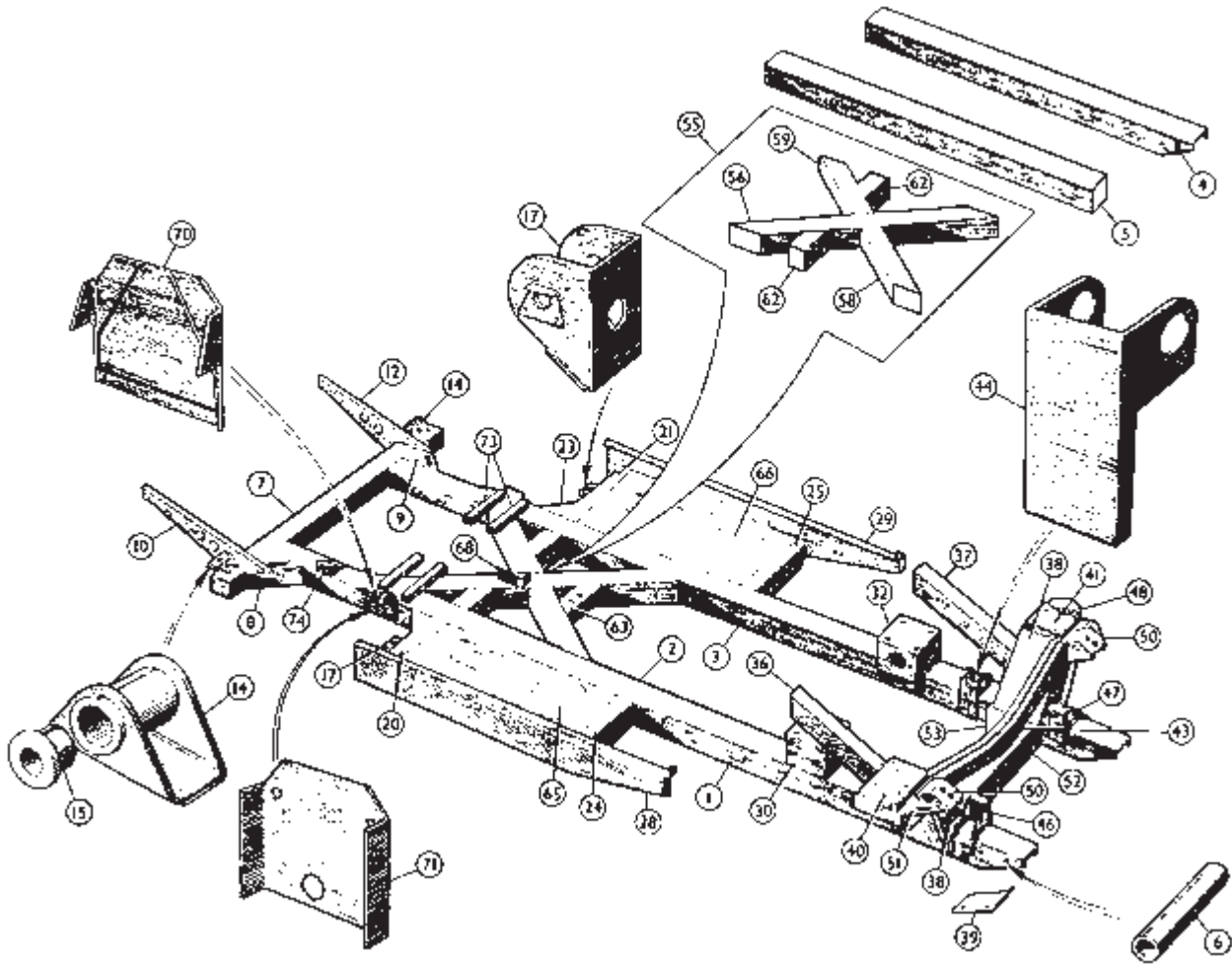
Oil Pressure / Water Temperature Gauge

This genuine Smith's combination gauge is a functional replacement for the obsolete original type (similar to original, but different in minor details). Gauge has black face with white lettering and needles, and an 82 inch capillary tube.

361-761



Chassis



No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1	857-800	NA	CHASSIS ASSEMBLY, less outriggers, engine bearers & rear bumper extensions	} BN1, BN2	1	
	857-810	NA	CHASSIS ASSEMBLY, less outriggers, engine bearers & rear bumper extensions		} BN4, BN6, BN7, BT7, BJ7	1
	857-820	NA	CHASSIS ASSEMBLY, less outriggers, engine bearers & rear bumper extensions			} BJ8 to (c)26704
	857-830	NA	CHASSIS ASSEMBLY, less outriggers, engine bearers & rear bumper extensions		1	
	857-805		CHASSIS RAIL, R/H	} BN1, BN2	1	
	857-815	NA	CHASSIS RAIL, L/H		1	
2	857-825		CHASSIS RAIL, R/H	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	1	
3	857-835		CHASSIS RAIL, L/H		1	
	857-845	NA	CHASSIS RAIL, R/H	} BJ8 from (c)26705	1	
	857-855	NA	CHASSIS RAIL, L/H		1	
	857-865		CHASSIS RAIL REPAIR, front R/H	} BN1, BN2	1	
	857-875		CHASSIS RAIL REPAIR, front L/H		1	
		NA	CHASSIS RAIL REPAIR, rear R/H		1	
		NA	CHASSIS RAIL REPAIR, rear L/H		1	
4	857-885		CHASSIS RAIL REPAIR, front R/H	} BN4, BN6, BN7, BT7, BJ7, BJ8	1	
	857-895		CHASSIS RAIL REPAIR, front L/H		1	
5	856-785	NA	CHASSIS RAIL REPAIR, rear R/H	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	1	
	856-795	NA	CHASSIS RAIL REPAIR, rear L/H		1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	856-805		CHASSIS RAIL REPAIR, rear R/H	} BJ8 from (c)26705	1
	856-815		CHASSIS RAIL REPAIR, rear L/H		1
6	806-405		TUBE, front bumper mounting	BN4 thru BJ8	4
	806-440		CROSSMEMBER, rear, with spring hangers	} BN1, BN2	1
7	806-450		CROSSMEMBER, rear, with spring hangers		} BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704
	806-470		CROSSMEMBER, rear, with spring hangers	1	
8	806-415		GUSSET, rear crossmember, R/H	all	1
9	806-425		GUSSET, rear crossmember, L/H	} BN1, BN2, BN4, BN6, BN7, BT7, BJ7	1
	806-435		GUSSET, rear crossmember, L/H		BJ8
	806-445		BRACKET, rear bumper, R/H	} BN1, BN2	1
	806-455		BRACKET, rear bumper, L/H		1
10	857-660		BRACKET, rear bumper, R/H	} BN4 thru BJ8	1
12	857-670		BRACKET, rear bumper, L/H		1
14	806-465*		BRACKET, rear spring, rear * Includes bushes #021-372.	} BN1 - BJ8 to (c)26704	2
	806-475	NA	BRACKET, rear spring, rear		BJ8 from (c)26705
15	021-372		BUSH, shackle pin, metal	BN1 - BJ8 to (c)26704	4
	267-540		BUSH, shackle pin, rubber	} BJ8 from (c)26705	4
17	856-505		BRACKET, rear spring, front		2
20	857-620		OUTRIGGER, rear, R/H	} BN1, BN2	1
21	857-605		OUTRIGGER, rear, L/H		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	857-620		OUTRIGGER, rear, R/H	BN4 thru BJ8	1
	857-630		OUTRIGGER, rear, L/H	BN4, BN6, BN7, BT7, BJ7	1
	857-650		OUTRIGGER, rear, L/H	BJ8	1
23	857-480	NA	GUSSET, body bracket	BN4 thru BJ8	2
24	857-600		OUTRIGGER, front, R/H	all	1
25	857-610		OUTRIGGER, front, L/H	{ BN1, BN2, BN4, BN6, BN7, BT7, BJ7	1
	857-645		OUTRIGGER, front, L/H	BJ8	1
28	856-061		INNER SILL ASS'Y., R/H, Kilmartin brand	} (2-piece ass'y.)	1
	856-060		INNER SILL ASS'Y, R/H		1
29	856-051		INNER SILL ASS'Y, L/H, Kilmartin brand		1
	856-050		INNER SILL ASS'Y, L/H		1
		NA	PLATFORM, engine mount, R/H	} BN1, BN2	1
		NA	PLATFORM, engine mount, L/H		1
30	856-445		PLATFORM, engine mount, R/H	} BN4 thru BJ8	1
32	856-455		PLATFORM, engine mount, L/H		1
		NA	REINFORCEMENT, platform		2
36	856-480		STRUT, R/H		1
37	856-490		STRUT, L/H		1
38	856-475		HOUSING, front suspension		2
39	856-575		BRACKET, sway bar mount, R/H		1
	856-585		BRACKET, sway bar mount, L/H		1
40	856-110*		MOUNTING PLATE, R/H shock		1
41	856-120*		MOUNTING PLATE, L/H shock		1
			*See right hand column for adjustable shock mounts.		
	856-495		SUPPORT, suspension housing	} BN1, BN2	1
	857-485		BRACKET, lower link, rear, R/H		1
	857-495		BRACKET, lower link, rear, L/H		1
43	857-490		SUPPORT, suspension housing	} BN4 thru BJ8	1
44	857-485		BRACKET, lower link, rear, R/H		1
	857-495		BRACKET, lower link, rear, L/H		1
	806-325		BRACKET, lower link, front, R/H	} BN1, BN2	1
	806-335		BRACKET, lower link, front, L/H		1
46	806-485		BRACKET, lower link, front, R/H	} BN4 thru BJ8	1
47	806-495		BRACKET, lower link, front, L/H		1
48	806-225	NA	CUP, bumper		2
50	806-265		BRACKET, steering		2
51		NA	GUSSET, steering bracket	BN4 thru BJ8	2
52	806-400		CROSSMEMBER, front		1
53	806-515	NA	GUSSET, front crossmember		2
55	806-520		CROSS BRACE ASSEMBLY	BN1, BN2	1
55	806-525	NA	CROSS BRACE ASSEMBLY		1
56	856-170	NA	CROSS BRACE, main beam	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (c)26704	1
58	856-175	NA	HALF CROSS BRACE, front		1
59	856-165	NA	HALF CROSS BRACE, rear		1
	806-530		CROSS BRACE ASSEMBLY		
	856-290	NA	CROSS BRACE, main beam	} BJ8 from (c)26705	1
	856-175	NA	HALF CROSS BRACE, front		1
	856-275	NA	HALF CROSS BRACE, rear		1
	806-530		CROSS BRACE ASSEMBLY		
62	856-295	NA	STIFFENER, cross brace	BN4 thru BJ8	2
	856-195		MEMBER, gearbox mount support	BN1 to (c)140204	1
	856-335	NA	MEMBER, gearbox mount support	BN1 from (c)140205, BN2	1
63	856-365		MEMBER, gearbox mount support	BN4 thru BJ8	1
65	855-945		FLOOR PANEL, R/H	} BN1, BN2	1
66	855-955		FLOOR PANEL, L/H		1
	807-130		FLOOR PANEL, R/H	} BN4, BN6	1
	807-140		FLOOR PANEL, L/H		1
	856-030		FLOOR PANEL, R/H	} BN7, BT7, BJ7, BJ8	1
	856-020		FLOOR PANEL, L/H		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
68	856-185		BRACKET, handbrake	BN4 thru BJ8	1
	856-405		BRACKET, rear shock mount	BN1, BN2	2
70	856-415		BRACKET, rear shock mount	{ BN4, BT7, BJ7, BJ8 to (c)26704	2
71		NA	BRACKET, rear shock mount, R/H	} BN6, BN7	1
		NA	BRACKET, rear shock mount, L/H		1
	856-425		BRACKET, rear shock mount, R/H	} BJ8 from (c)26705	1
	856-435		BRACKET, rear shock mount, L/H		1
73	856-588		BRACKET SET, battery (4 pieces)	BN1, BN2	1
74	856-515		BRACKET, Panhard rod	BN1 thru BJ8 to (c)26704	1
		NA	BRACKET, brake and clutch pedal	BN1, BN2	2
		NA	BRACKET, brake master cylinder	BN1, BN2 RHD	1



BJ8 Frame Plug

Ten of these little rubber plugs are found on BJ8 frames. Replace damaged or missing ones!

682-410



Adjustable Camber Shock Mounts

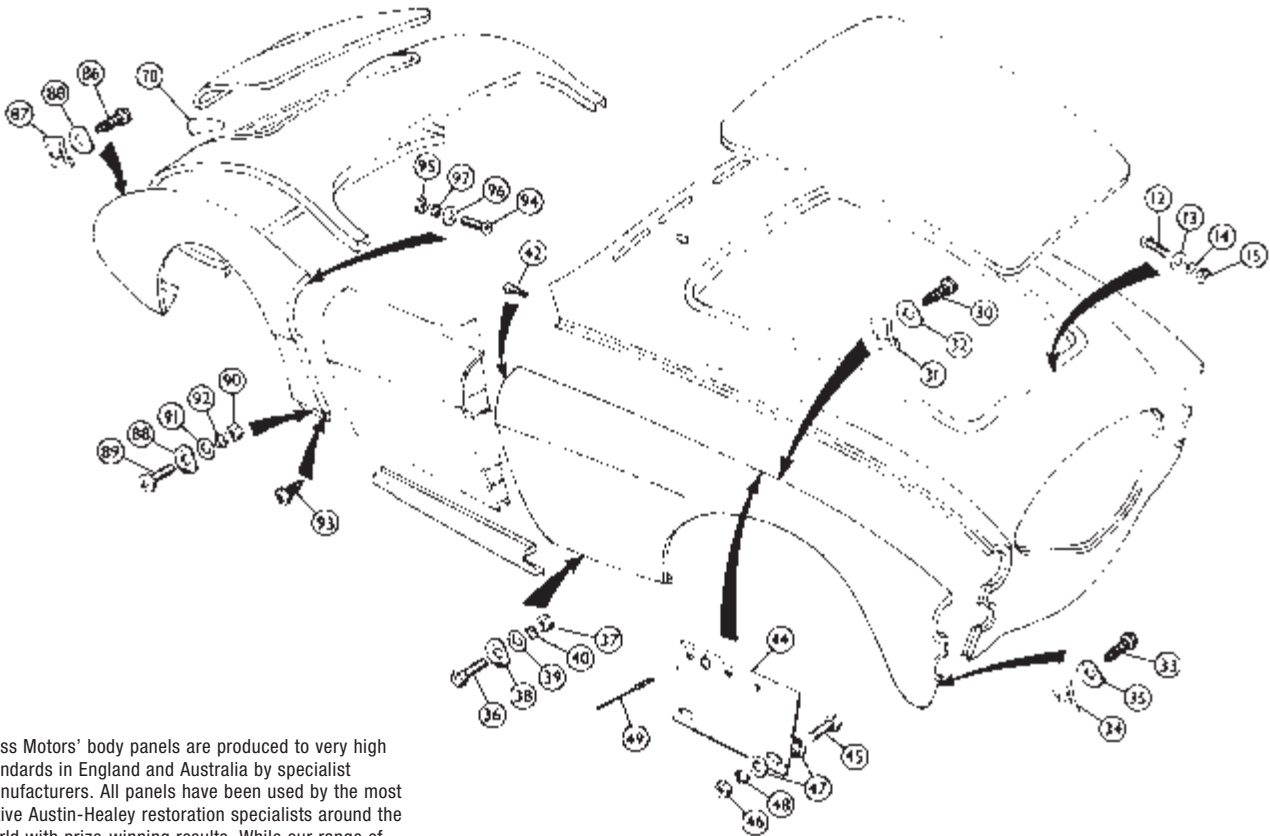
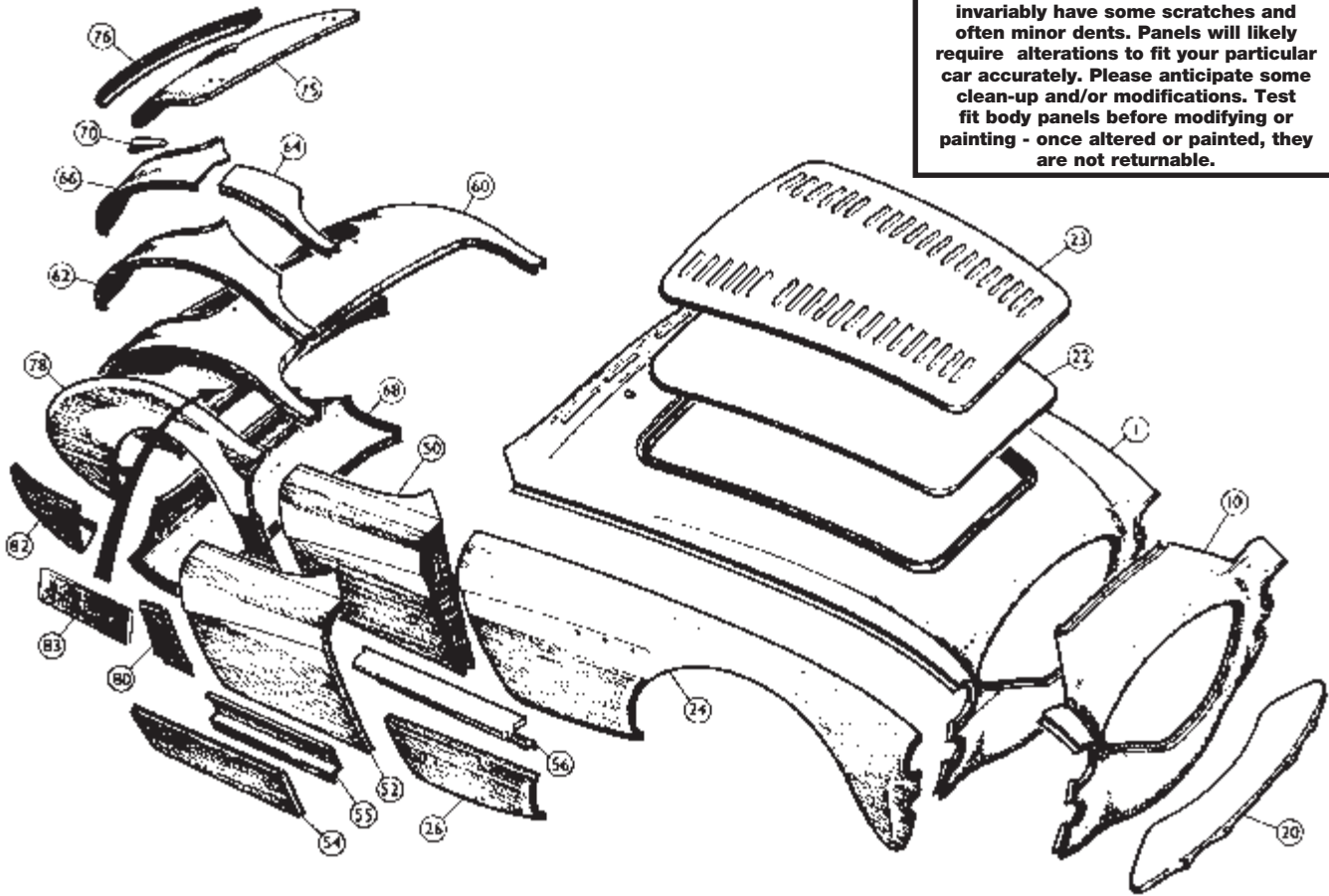
Adjustable camber is useful for a street car, but essential for racing or other high performance driving to take advantage of modern tire design. This kit replaces the original shock mount plates that are welded to the top of the Healey frame towers, using a tapped plate machined from high strength steel which can be adjusted in and out with two horizontal bolts to give exactly the correct camber adjustment you desire. Welding is required.

856-115

MORE INFO ONLINE







Outer Body Panels 100-4






Most of our body panels are shipped from overseas, and consequently invariably have some scratches and often minor dents. Panels will likely require alterations to fit your particular car accurately. Please anticipate some clean-up and/or modifications. Test fit body panels before modifying or painting - once altered or painted, they are not returnable.

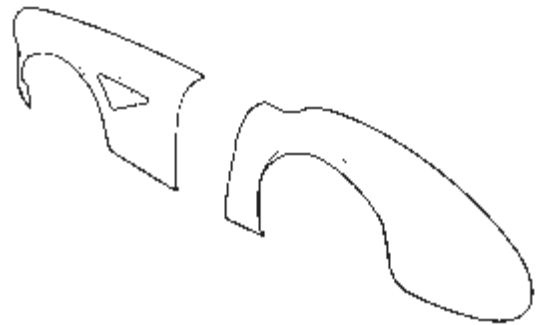




Moss Motors' body panels are produced to very high standards in England and Australia by specialist manufacturers. All panels have been used by the most active Austin-Healey restoration specialists around the world with prize-winning results. While our range of panels is the best available at any cost, patience and skill are required for successful installation.

Outer Body Panels 100-4

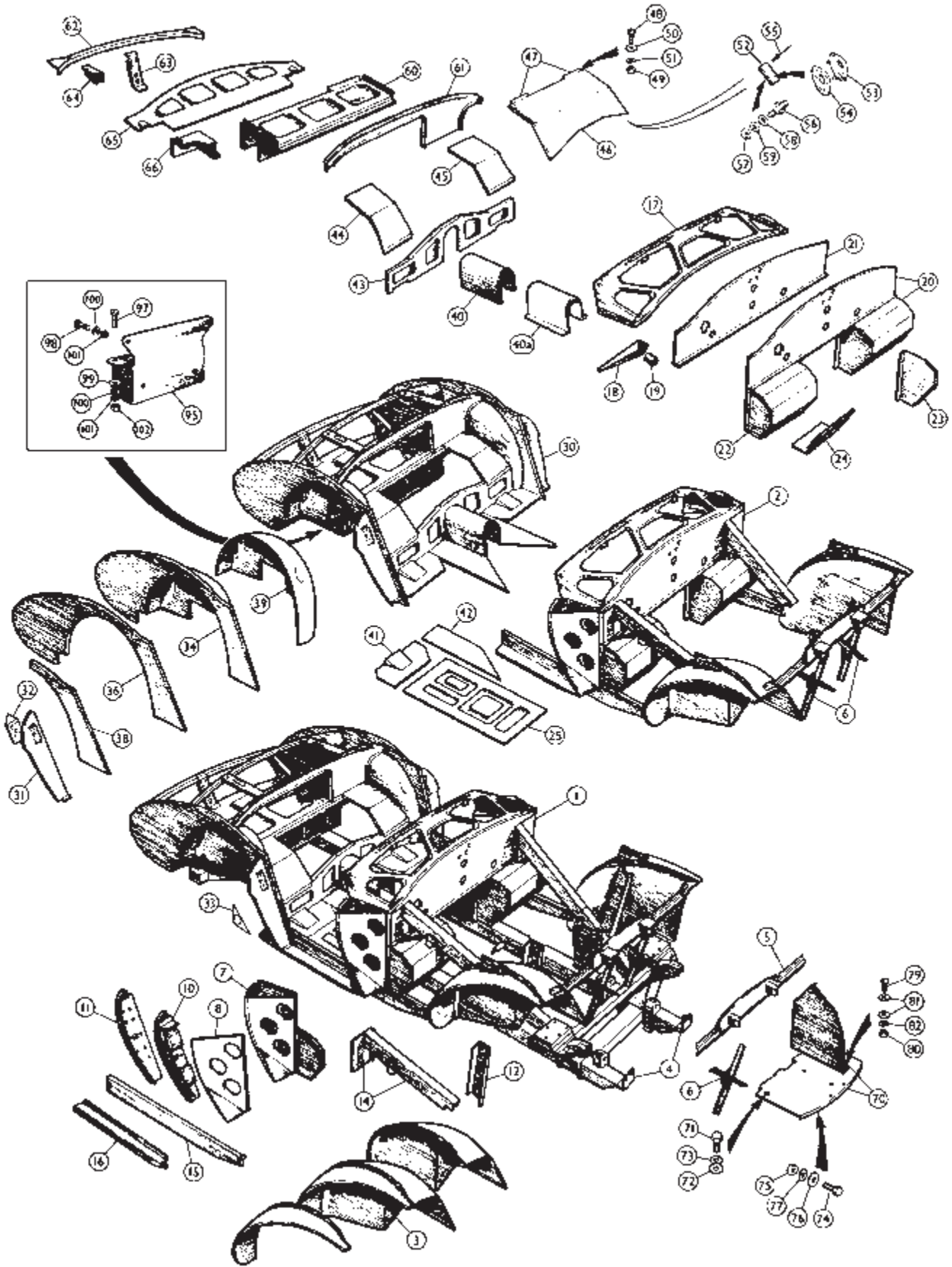
No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1	858-425	NA	FRONT SHROUD ASSEMBLY		1	
10	858-435	NA	SHROUD NOSE PANEL		1	
12	408-057		SCREW, shroud to crossbrace		5	
13		NA	WASHER, plain		5	
14	324-010		WASHER, locking		5	
15	310-040		NUT		5	
20	805-000		FRONT APRON, steel		1	
	858-130		FRONT APRON, aluminum		1	
22		NA	HOOD ASSY, plain, steel		1	
	858-080	NA	HOOD ASSY, plain, aluminum		1	
23	858-070		HOOD ASSY, louvred, aluminum		1	
24		NA	FRONT FENDER, steel, R/H,	} BN1	1	
		NA	FRONT FENDER, steel, L/H,		1	
	858-105		FRONT FENDER, aluminum, R/H			1
	858-115		FRONT FENDER, aluminum, L/H			1
	858-110		FRONT FENDER, steel, R/H	} BN2	1	
	858-100		FRONT FENDER, steel, L/H		1	
	858-125		FRONT FENDER, aluminum, R/H			1
	858-135		FRONT FENDER, aluminum, L/H			1
26	857-540		FRONT FENDER REPAIR, R/H		1	
	857-550		FRONT FENDER REPAIR, L/H		1	
	321-868		FITTING KIT, front fender		2	
30		NA	BOLT, fender		14	
31		NA	NUT, spire		14	
32		NA	WASHER, 'D' shaped		14	
33	322-655		BOLT, wing		6	
34		NA	NUT, spire		6	
35		NA	WASHER, 'D' shaped		6	
36	322-230		BOLT, wing		6	
37	310-760		NUT		6	
38	324-590		WASHER, 'D' shaped		6	
39		NA	WASHER, plain		6	
40	324-020		WASHER, locking		6	
42		NA	SCREW, fender		14	
44	858-385		BRACKET, front fender support		2	
45	322-230		SCREW, bracket		4	
46	310-760		NUT		4	
47		NA	WASHER, special		8	
48	324-020		WASHER, locking		4	
49		NA	RIVET		6	
50		NA	DOOR ASSEMBLY, bare, R/H	} BN1 to (b)5000	2	
		NA	DOOR ASSEMBLY, bare, L/H		4	
		NA	DOOR ASSEMBLY, bare, R/H	} BN1 from (b)5001, BN2	4	
		NA	DOOR ASSEMBLY, bare, L/H		8	
52	858-145		DOOR SKIN, steel, R/H	} original material	4	
	858-155		DOOR SKIN, steel, L/H		6	
	858-165		DOOR SKIN, aluminum, R/H	} alternative	1	
	858-175		DOOR SKIN, aluminum, L/H		1	
54	857-690		REPAIR PANEL, lower, R/H	} steel	1	
	857-680		REPAIR PANEL, lower, L/H		1	
55	858-180		FRAME REPAIR, lower, R/H		1	
	858-190		FRAME REPAIR, lower, L/H		1	
56	855-960		ROCKER PANEL, R/H		1	
	855-950		ROCKER PANEL, L/H		1	
60	858-170	NA	REAR SHROUD ASSEMBLY		1	
62	858-185	NA	SHROUD SIDE, complete, R/H		1	
	858-195	NA	SHROUD SIDE, complete, L/H		1	
64	858-235		SHROUD SIDE, upper, R/H		1	
	858-245		SHROUD SIDE, upper, L/H		1	
66	858-315		SHROUD SIDE, lower, R/H		1	
	858-325	NA	SHROUD SIDE, lower, L/H		1	
68	858-255	NA	REAR SKIRT PANEL		1	
70	544-690		PLINTH, (pod), R/H	} BN2 as fitted	1	
	544-680		PLINTH, (pod), L/H		1	
	021-772		PLINTH PAD		2	
	323-005		SCREW, reflector plinth		6	
		NA	WASHER, locking		6	

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
75		NA	TRUNK LID, steel		1	
	858-120		TRUNK LID, aluminium		1	
76	858-485	NA	TRUNK LID REPAIR PANEL		1	
78	858-045	NA	REAR FENDER, steel, R/H,	} BN1	1	
	858-035	NA	REAR FENDER, steel, L/H,		1	
	858-405		REAR FENDER, aluminium, R/H			1
	858-415		REAR FENDER, aluminium, L/H			1
	858-025		REAR FENDER, steel, R/H	} BN2	1	
	858-015		REAR FENDER, steel, L/H			1
	806-760		REAR FENDER, aluminium, R/H			1
	806-770		REAR FENDER, aluminium, L/H			1
80	857-510		REAR FENDER REPAIR, front, R/H		1	
	857-500		REAR FENDER REPAIR, front, L/H steel		1	
82	857-515		REAR FENDER REPAIR, rear, R/H		1	
	857-525		REAR FENDER REPAIR, rear, L/H		1	
83		NA	TAPPED PLATE		2	
	321-818		FITTING KIT, rear fender		2	
86		NA	BOLT, wing		14	
87		NA	NUT, spire		14	
88		NA	WASHER, 'D' shaped		18	
89	373-960		SCREW		4	
90	310-040		NUT		4	
91		NA	WASHER, plain		8	
92	324-010		WASHER, locking		4	
93	314-045		SCREW		2	
94	408-057		SCREW		16	
95	310-040		NUT		16	
96	324-990		WASHER, plain		16	
97	324-010		WASHER, locking		16	
	858-205		ANTI-CORROSION JOINT STRIP	sufficient for 1 car	1	



806-836	VENT PAIR, alloy, for front fenders	(w/outer flanges)	1	
806-835	VENT PAIR, alloy, for front fenders	(no flanges)	1	
806-860	REAR FENDER, R/H w/ small flare †	} BN2	1	
806-870	REAR FENDER, L/H, w/ small flare †		1	
806-880	REAR FENDER, R/H, w/ large flare •			1
806-890	REAR FENDER, L/H, w/ large flare •			1
	† 1/2" flare			
	• 1" flare			

Inner Body Panels 100-4

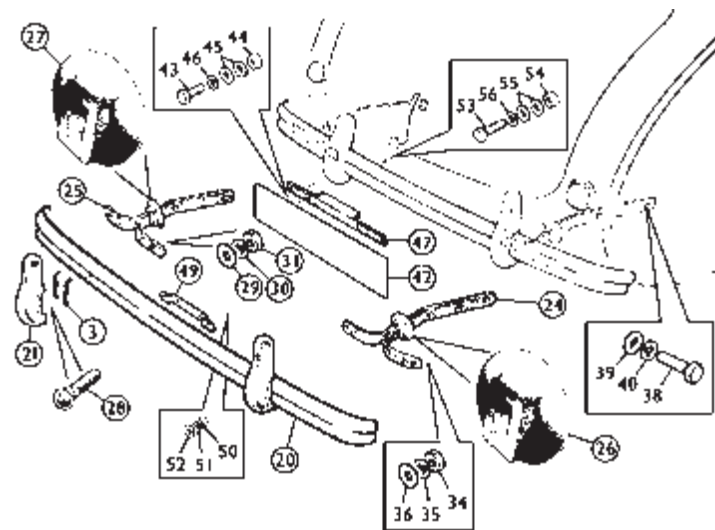
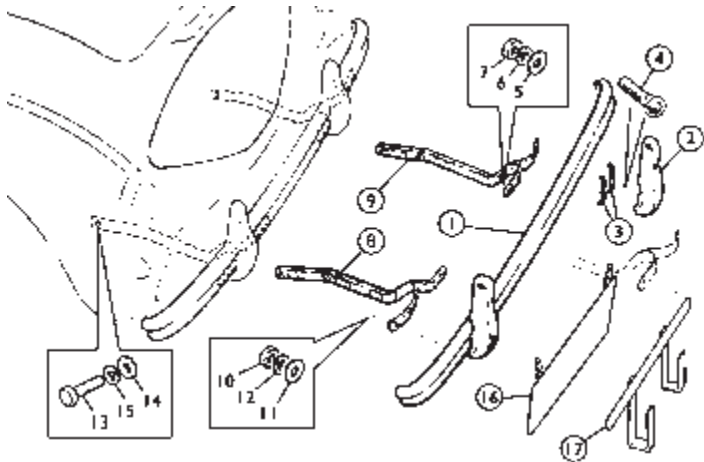


Inner Body Panels 100-4

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1		NA	CHASSIS FRAME ASSEMBLY, includes front & rear assemblies	}BN1 to (b)1952	1	
		NA	CHASSIS FRAME ASSEMBLY, includes front & rear assemblies		}BN1 from (b)1953 to 5000	1
		NA	CHASSIS FRAME ASSEMBLY, includes front & rear assemblies			}BN1 from (b)5001, BN2
2		NA	FRONT END ASSEMBLY	BN1 to (b)1952	1	
		NA	FRONT END ASSEMBLY	BN1 from (b)1953 to 5000	1	
		NA	FRONT END ASSEMBLY	BN1 from (b)5001, BN2	1	
3	806-300		WHEEL ARCH ASSEMBLY, R/H		1	
	806-310		WHEEL ARCH ASSEMBLY, L/H		1	
4	858-585		BRACKET, shroud, R/H		1	
	858-595		BRACKET, shroud, L/H		1	
5	806-346		HOOD HINGE BRACE ASS'Y. with hinge brackets		1	
	806-345		HOOD HINGE BRACE ASS'Y. without hinge brackets		1	
6	806-395		CROSS BRACE ASSEMBLY (pair)		1	
7		NA	SCUTTLE SIDE PANEL ASSY., R/H	}BN1 to (b)5000	1	
		NA	SCUTTLE SIDE PANEL ASSY., L/H		}BN1 from (b)5001, BN2	1
	806-240	NA	SCUTTLE SIDE PANEL ASSY., R/H	BN1 from (b)5001, BN2	1	
	806-535	NA	SCUTTLE SIDE PANEL ASSY., L/H	}BN1 from (b)5001, BN2 to (b)10030	1	
	806-250	NA	SCUTTLE SIDE PANEL ASSY., L/H		BN2 from (b)10031	1
8	806-375		SIDE REINFORCEMENT, R/H		1	
	806-385		SIDE REINFORCEMENT, L/H		1	
10	806-540		HINGE PILLAR ASSY, R/H	}BN1 to (b)5000	1	
	806-550		HINGE PILLAR ASSY, L/H		}BN1 from (b)5001, BN2	1
	806-130		HINGE PILLAR ASSY, R/H	}BN2	1	
	806-160		HINGE PILLAR ASSY, L/H		1	
11	806-545		HINGE PILLAR REPAIR, R/H		1	
	806-555		HINGE PILLAR REPAIR, L/H		1	
12	806-570		CHANNEL, inner guard to shroud support channel, R/H		1	
	806-580		CHANNEL, inner guard to shroud support channel, L/H		1	
14	807-135		BULKHEAD SUPPORT ASSY., R/H		1	
	807-145		BULKHEAD SUPPORT ASSY., L/H		1	
15	856-061		INNER SILL ASS'Y., R/H, Kilmartin brand	} (2-piece ass'y.)	1	
	856-060		INNER SILL ASS'Y, R/H		1	
	856-051		INNER SILL ASS'Y, L/H, Kilmartin brand		1	
	856-050		INNER SILL ASS'Y, L/H		1	
16	855-960		ROCKER PANEL, R/H		1	
	855-950		ROCKER PANEL, L/H		1	
17		NA	SCUTTLE TOP PANEL		1	
18		NA	DEMISTER BOX, R/H		1	
		NA	DEMISTER BOX, L/H		1	
19		NA	TUBE, demister box		2	
20		NA	BULKHEAD AND PEDAL BOX ASSY		1	
21	806-560		BULKHEAD REPAIR PANEL		1	
22	806-805		OUTER SIDE PANEL, R/H		1	
	806-825		OUTER SIDE PANEL, L/H		1	
23	806-565		INNER SIDE PANEL, R/H		1	
	806-575		INNER SIDE PANEL, L/H		1	
24	806-135		TOEBOARD REPAIR, R/H		1	
	806-145		TOEBOARD REPAIR, L/H		1	
25	855-945		FLOOR PANEL, R/H		1	
	855-955		FLOOR PANEL, L/H		1	
30		NA	REAR END ASSEMBLY	BN1 to (b)2235	1	
		NA	REAR END ASSEMBLY	BN1 from (b)2236, BN2	1	
31	806-585	NA	SHUT PILLAR ASSEMBLY, R/H	}BN1 to (b)2235	1	
	806-595	NA	SHUT PILLAR ASSEMBLY, L/H		}BN1 from (b)2236, BN2	1
	806-045		SHUT PILLAR ASSEMBLY, R/H	}BN2	1	
	806-055		SHUT PILLAR ASSEMBLY, L/H		1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
32	806-605		TRIANGLE BOX, shut pillar		2
33	806-615		TRIANGLE GUSSET, R/H		1
	806-625		TRIANGLE GUSSET, L/H		1
34		NA	INNER PANEL & WHEELARCH ASS'Y., R/H		1
		NA	INNER PANEL & WHEELARCH ASS'Y., L/H		1
36	806-220		INNER QUARTER PANEL, R/H		1
	806-230		INNER QUARTER PANEL, L/H		1
38	858-605		REPAIR PANEL, front, R/H		1
	858-615		REPAIR PANEL, front, L/H		1
39	806-610		REAR WHEEL ARCH, R/H		1
	806-620		REAR WHEEL ARCH, L/H		1
40	806-630		DRIVESHAFT TUNNEL, rear		1
40a	858-635		DRIVESHAFT TUNNEL, front	BN1	1
41	806-635		FLOOR SECTION, rear, R/H		1
	806-645		FLOOR SECTION, rear, L/H		1
42	806-650		FLOOR SECTION, center		2
43	806-660		HEEL BOARD, rear, full width		1
44	806-675		AXLE COVER PANEL, R/H		1
45	806-685		AXLE COVER PANEL, L/H		1
46	806-600		BATTERY ACCESS PANEL		1
47		NA	HINGE		2
48		NA	SCREW, hinge to panel		4
49	310-040		NUT		4
50		NA	WASHER, plain		4
51	324-010		WASHER, locking		4
52		NA	STRAP, battery access panel		2
53	226-100		FASTENER, 'Lift-the-Dot', female		2
54	226-200		PLATE, fastener		2
55		NA	RIVET		6
56	226-600		PEG, 'Lift-the-Dot'		2
57	310-040		NUT		2
58		NA	WASHER, plain		2
59	324-010		WASHER, locking		2
60	858-625		MAIN AXLE COVER		1
61		NA	COCKPIT PANEL, rear bulkhead		1
62	806-665		REAR SKIRT RAIL ASSEMBLY		1
63	806-680		SUPPORT, rear skirt rail		1
64	806-690		SUPPORT, bumper bracket to rear skirt, R/H		1
	806-695		SUPPORT, bumper bracket to rear skirt, L/H		1
65	856-140		TRUNK FLOOR		1
66	856-320		INNER TRUNK BOX REPAIR, R/H		1
	856-325		INNER TRUNK BOX REPAIR, L/H		1
70	806-350		APRON PANEL SET (2 pieces)		1
71	322-230		BOLT, panel to chassis		4
72	324-590		WASHER, plain		4
73	324-020		WASHER, locking		4
74	322-170		BOLT, apron to cowl		2
75	310-040		NUT		2
76	324-590		WASHER, plain		2
77	324-020		WASHER, locking		2
79	323-005		SCREW		3
80	310-040		NUT		3
81		NA	WASHER, plain		6
82	324-010		WASHER, locking		3
95	806-190		BUMP STOP BOX	BN1 to C.E.221535	2
	806-180		BUMP STOP BOX	BN1 from C.E.221536, BN2	2
97		NA	BOLT, box to body		4
98	322-170		SCREW, box to wheelarch		4
99	324-115		WASHER, plain, large		4
100	324-590		WASHER, plain, small		8
101	324-020		WASHER, locking		8
102	310-760		NUT		4

Bumpers and Windscreen 100-4

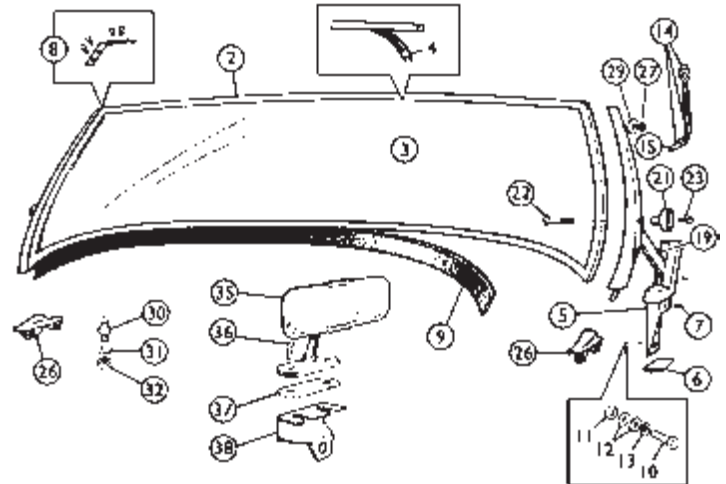


No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Bumpers

1	854-260		BUMPER BAR, front		1
2	454-010		OVERRIDER, front, with bolt		2
3	400-418		PACKING SET, for 4 overriders		1
4		NA	BOLT, front overrider mounting (original overriders)		2
5	324-475		WASHER, plain		2
6	324-250		WASHER, locking		2
7	310-800		NUT, overrider bolt		2
8	804-270		BUMPER BRACKET, front, R/H		1
9	804-260		BUMPER BRACKET, front, L/H		1
10	310-050		NUT, bumper to bracket		4
11	324-580		WASHER, plain		4
12	324-040		WASHER, locking		4
13	320-345		BOLT, spring bar to chassis		4
14	324-590		WASHER, plain		4
15	324-040		WASHER, locking		4
16	806-390		SUPPORT, front number plate	U.K. style	1
17	806-730		BRACKET, mounting, license plate N. American style		1
20	854-270		BUMPER BAR, rear		1
21	454-010		OVERRIDER, rear		2
24	804-300		BUMPER BRACKET, rear, R/H		1
25	804-310		BUMPER BRACKET, rear, L/H		1
26	021-755		GROMMET, spring bar, R/H		1
27	021-756		GROMMET, spring bar, L/H		1
28		NA	BOLT, rear overrider mounting (original overriders)		2
29	324-475		WASHER, plain		2
30	324-250		WASHER, locking		2
31	310-800		NUT, overrider bolt		2
34	310-050		NUT, bumper to bracket		2
35	324-580		WASHER, plain		2
36	324-040		WASHER, locking		2
38	320-345		BOLT, bumper bracket to chassis		4
39	324-860		WASHER, plain		4
40	324-040		WASHER, locking		4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
42	451-715		SUPPORT, rear number plate	} U.K. only	1
43	322-170		BOLT, support to bracket		2
44	310-760		NUT		2
45	324-115		WASHER, plain		2
46	324-020		WASHER, locking		2
47	806-360		BRACKET, rear number plate		1
49	806-355		BRACKET, number plate lamp		1
50	310-760		NUT, bracket to bumper bar		2
51	324-590		WASHER, plain		4
52	324-020		WASHER, locking		2
53	322-645		BOLT, bracket to body		2
54	310-760		NUT		2
55	324-590		WASHER, plain		4
56	324-020		WASHER, locking		2



Windshield

	NA	WINDSHIELD ASSEMBLY	1		
2	NA	FRAME ASSEMBLY, windshield	1		
3	021-831	GLASS, windshield, Triplex brand	1		
	021-830	GLASS, windshield	1		
Underlined part numbers indicate an Oversize Parts Fee will be charged. See mossmotors.com or call for details.					
4	682-210	GLAZING RUBBER	1		
5	806-715	NA STANCHION AND FOOT, R/H	1		
	806-720	NA STANCHION AND FOOT, L/H	1		
6		NA PACKING PLATE	2		
7		NA SCREW	8		
8	805-050	BRACKET KIT, windshield frame, with screws	1		
9	280-725	WEATHERSEAL, bottom	1		
10		NA SCREW, frame to scuttle	4		
11	310-760	NUT	4		
12	324-590	WASHER, plain	8		
13	324-020	WASHER, locking	4		
14	805-150	SECURITY SPRING ASSEMBLY	2		
15		NA PIN, shouldered	2		
19	021-954	LINK	2		
21	805-240	KNURLED KNOB	2		
22	806-655*	BOLT, shouldered, with screw #23	2		
23	806-710*	NA SCREW, for knob	2		
26	805-247	FOOT, forward windshield position	2		
27	021-953	NA KNOB, soft top clamp	2		
		NA SCREW	2		
29	806-700	WASHER	2		
30	226-600	FASTENER, 'Lift-the-Dot', in dash	2		
31		NA WASHER, plain	2		
32	310-040	NUT	2		
35	165-150	MIRROR, driving	1		
36	323-080	SCREW	2		
37		NA TAPPED PLATE	1		
38	805-825	CENTER BRACKET, dash/driving mirror	1		

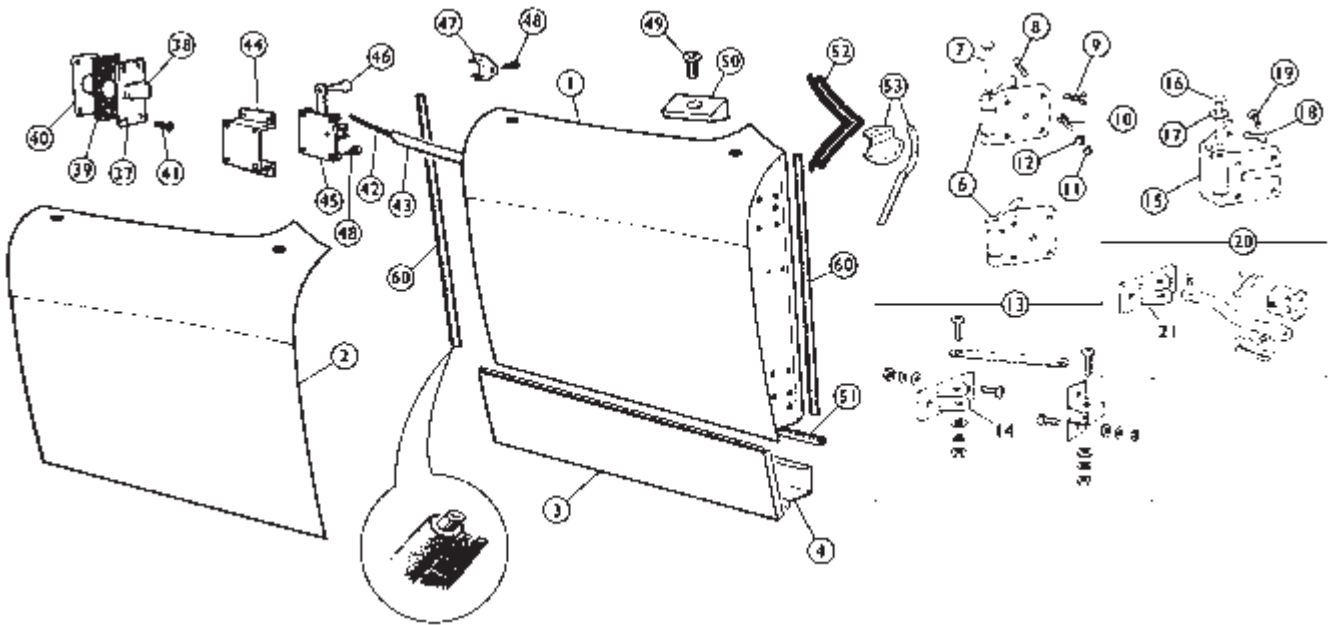
*Original type screws #806-710 have left hand threads. Screws supplied with bolt #22 have right hand threads.



MOSS MOTORS, LTD.
TOLL-FREE ORDERS

1-800-667-7872

Doors and Door Fittings 100-4



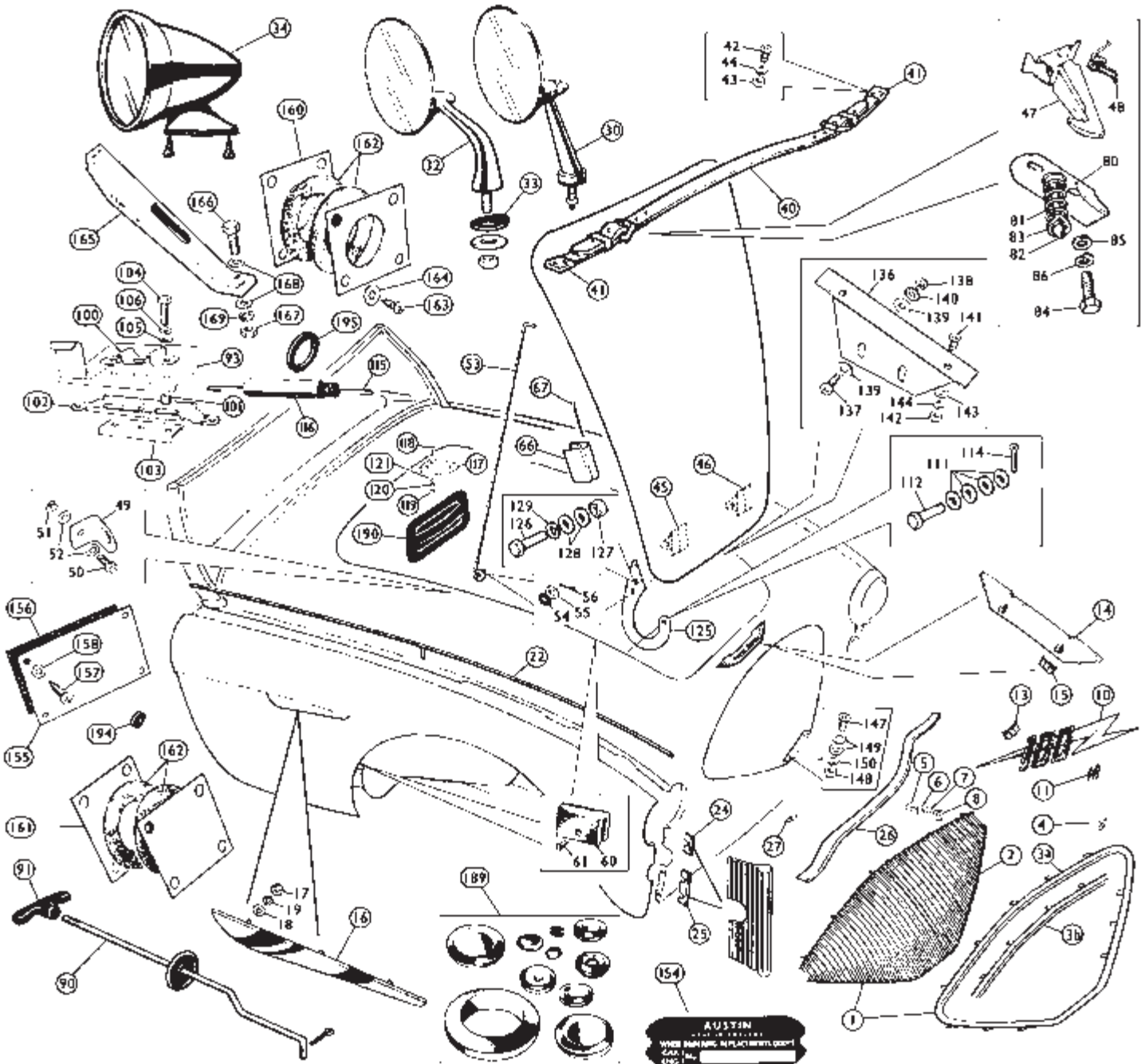
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	NA		DOOR ASSEMBLY, bare, R/H	} BN1 to (b)5000	1
	NA		DOOR ASSEMBLY, bare, L/H		1
	NA		DOOR ASSEMBLY, bare, R/H	} BN1 from (b)5001, BN2	1
	NA		DOOR ASSEMBLY, bare, L/H		1
2	858-145		DOOR SKIN, steel, R/H	} original material	1
	858-155		DOOR SKIN, steel, L/H		1
	858-165		DOOR SKIN, aluminum, R/H	} alternative	1
	858-175		DOOR SKIN, aluminum, L/H		1
3	857-690		SKIN REPAIR, lower, R/H	} steel	1
	857-680		SKIN REPAIR, lower, L/H		1
4	858-180		FRAME REPAIR, lower, R/H		1
	858-190		FRAME REPAIR, lower, L/H		1
6	806-740	NA	DOOR HINGE PAIR, R/H	} BN1 to (b)5000	1
	806-750	NA	DOOR HINGE PAIR, L/H		1
7	NA	HINGE PIN	4		
8	323-235		SCREW, hinge to door, 1"		12
9	323-275		SCREW, hinge to door, 3/4"	4	
	323-235		SCREW, hinge to body, 1"	16	
10	322-247		BOLT, hinge to body, 1"	4	
11	324-590		WASHER, plain	4	
12	365-730		WASHER, locking	4	
13	806-800	NA	DOOR CHECK ASSEMBLY, R/H		1
14	806-810	NA	DOOR CHECK ASSEMBLY, L/H		1
	806-815		SHOE, chromed		2
15	806-780	NA	DOOR HINGE	} BN1 from (b)5001, BN2	4
16	NA	HINGE PIN	4		
17	NA	WASHER, hinge pin	16		
18	323-235		SCREW, hinge to door, 1"	8	
	323-275		SCREW, hinge to door, 3/4"	8	
19	323-235		SCREW, hinge to body, 1"	16	
20	806-745		DOOR CHECK ASSEMBLY		2
21	806-815		SHOE, chromed		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
806-755	NA		STRIKER ASSEMBLY, door lock	} BN1 to (b)2235	2
	401-093		STRIKER		2
	NA		PLATE, packing		2
	NA		PLATE, tapped		2
37	803-790		STRIKER ASSEMBLY, door lock	} BN1 from (b)2236, BN2	2
	38	401-093	STRIKER		2
	39	805-195	PLATE, packing		2
	40	805-155	PLATE, tapped		2
41	159-335		SCREW		8
42	803-805		CABLE		2
43	806-795	NA	COVERING, black		2
	031-435		BRACKET, lock mounting, R/H		1
	031-445		BRACKET, lock mounting, L/H		1
45	803-785		DOOR LOCK ASSEMBLY, R/H		1
	803-775		DOOR LOCK ASSEMBLY, L/H		1
46	803-795		KNOB, door lock		2
47	805-180		ESCUTCHEON, lock catch		2
48	725-175		SCREW, chromed		8
	725-176		SCREW, stainless steel	(alternate option)	8
49	805-170		SOCKET, side screen		4
50	805-168		WOODEN BLOCK PAIR, securing windscreen socket, (pair)		2
	682-285	NA	SEALING RUBBER, bottom of door	BN1, BN2	2
	682-295	NA	SEALING RUBBER, door to scuttle	BN1, BN2 to (b)11142	2
Note: The later seals (listed below) may be used by cutting off the "U" channel along the edge of the scuttle where it meets the straight portion of the door, and using the late bracket set.					
52	806-785		SEAL SET, door to scuttle (2 pieces)	} BN2 from (b)11143	1
53	805-185		BRACKET SET, scuttle seal		1
60	249-760		DRAFT SEAL, black	} sold per yard 4 yds. per car	A/R
	249-770		DRAFT SEAL, red		A/R
	249-780		DRAFT SEAL, blue		A/R
	249-820	NA	DRAFT SEAL, green		A/R
	249-790	NA	DRAFT SEAL, beige		A/R

Rear edge of door panel: 3" above latch, 16" below latch
 Front edge of door panel: 21.5"
 Back edge of kick panel: 21"142



Front Body Fittings 100-4



No.	Part No.	Price (each)	Description	Application	Qty. Req.
Radiator Grille					
1		NA	GRILLE ASSEMBLY, radiator (incl. #2,3,4)		1
2	870-050		GRILLE, radiator		1
3a	870-080	NA	SURROUND, radiator grille	round arch*	1
3b	870-081		SURROUND, radiator grille (detail)	flat top*	1
* Grille surrounds from the factory had either a rounded arch at the top, or two distinct angles with a flat area between. These two may be safely interchanged. A few of the earliest cars had a single angle apex at the top center.					
4	158-045		SCREW, self-tapping		12
5	310-040		NUT		5
6	324-010		WASHER, locking		5
7		NA	WASHER, plain		5
8	325-760		U CLIPS		5
10	021-737		MOTIF, 100	standard 100-4	1
11	021-742		MOTIF, "M" with attaching wires	100M	1
13	326-510		SPIRE NUT		2
14	021-725		BADGE, Austin Healey wings		1
15	326-520		SPIRE NUT		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Front Fender Fittings					
16	601-271		FLASH, R/H	} premium quality } MORE INFO ONLINE	1
	601-261		FLASH, L/H		1
17	310-040		NUT		6
18		NA	WASHER, plain		6
19	324-010		WASHER, locking		6
20		NA	BEADING, front fender, short	} original fitment no longer } supplied; use item #22	1
21		NA	BEADING, front fender, long		1
22	021-810		BEADING, front fender, full length	} orig. type N/A } later type supplied	2
24	031-362		BEADING, upper fender joint, plastic		2
25	806-070		BEADING, lower fender joint, plastic		2
26	021-748		PIPING, front apron		1
27		NA	SCREW, apron to cowl & fenders		8
28		NA	PLUG, bottom, front apron		2
30	165-270	NA	MIRROR, boomerang type	period style	2

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Front Body Fittings 100-4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
32	165-400		MIRROR, R/H, flat glass	} Lucas style	1
	165-500		MIRROR, L/H, flat glass		1
	165-210		MIRROR, R/H, convex glass		1
	165-300		MIRROR, L/H, convex glass		1
33	280-140		PAD, mirror stem		A/R
34	222-372		MIRROR, flat glass	} racing style	A/R
	NA		MIRROR, convex glass		A/R

Hood Fittings

40	221-608		STRAP ASS'Y., hood safety	} 100M; will fit all 100-4	1
41	221-598		FIXING PLATE SET, hood strap		1
42		NA	SCREW		4
43	310-040		NUT		4
44	324-010		WASHER, locking		4
45	021-744	NA	HINGE BRACKET, hood, R/H		1
46	021-745	NA	HINGE BRACKET, hood, L/H		1
47	470-640		HOOK ASSEMBLY, hood		1
48	329-325		SPRING		1
49	802-555		BRACKET, pivot, hood prop rod		1
50	408-057		SCREW, bracket		2
51	310-040		NUT		2
52		NA	WASHER, plain		2
53	804-550		ROD, hood prop		1
54	682-200		FERRULE, rubber		1
55	365-720		WASHER, plain		1
56		NA	SPLIT PIN		1
60	031-359		BUFFER, rubber		A/R
61	325-765		RIVET, buffer to hood surround		A/R
	325-770		WASHER, copper (for no. 61)		A/R
66	282-350		CLIP, rubber, hood prop rod		1
67	325-440		SPLIT PIN		1
69	322-170		SCREW, bracket to crossbrace		2
70	324-020		WASHER, locking		2
71	324-590		WASHER, plain		2
72	310-760		NUT		2
75	322-170		SCREW		2
76	324-020		WASHER, locking		2
77	324-590		WASHER, plain		2
78	310-760		NUT		2
		NA	STRIKER PIN ASSEMBLY, hood catch	} BN1 to (b)1949	1
		NA	SPRING, striker pin		1
80		NA	STRIKER PIN ASSEMBLY, hood catch	} BN1 from (b)1950, BN2	1
81	329-280		SPRING, striker pin		1
82	470-620		STRIKER PIN		1
83	470-610		CUP		1
84	322-645		BOLT, striker pin assembly		2
85	324-590		WASHER, plain		2
86	324-020		WASHER, locking		2
90	805-595	NA	ROD, hood lock		1
91	805-505	NA	KNOB, hood lock rod		1
93	805-545		SUPPORT, hood latch		1
95	373-960		SCREW, bracket to bulkhead panel		3
96	310-040		NUT		3
97		NA	WASHER, plain		6
98	324-010		WASHER, locking		3
100	470-940		PLATE, guide		1
101	470-715		TUBE, distance		2
102	470-645		SLIDER, hood catch		1
103	470-655		SLIDER SUPPORT ASSY		1
104		NA	SCREW, plate		2
105	324-590		WASHER, plain		2
106	324-020		WASHER, locking		2
107		NA	LEVER		1
108	373-960		SCREW, lever to slider		3
109	310-040		NUT		3
110		NA	WASHER, plain		6
111	324-010		WASHER, locking		3
112		NA	CLEVIS PIN		1
114	325-005		COTTER PIN		1
115	329-175		SPRING, tension, hood catch		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
116	680-315		SLEEVE, spring		1
117	805-515		RETAINER, tension spring		1
118	408-057		SCREW		2
119	310-040		NUT		2
120	324-010		WASHER, locking		2
121		NA	WASHER, plain		2
	805-535		HOOD HINGE ASS'Y.		2
125	805-525		ARM, hood hinge		2
126	322-170		BOLT, hinge to hood		4
127	310-760		NUT		4
128	324-590		WASHER, plain		4
129	324-020		WASHER, locking		4

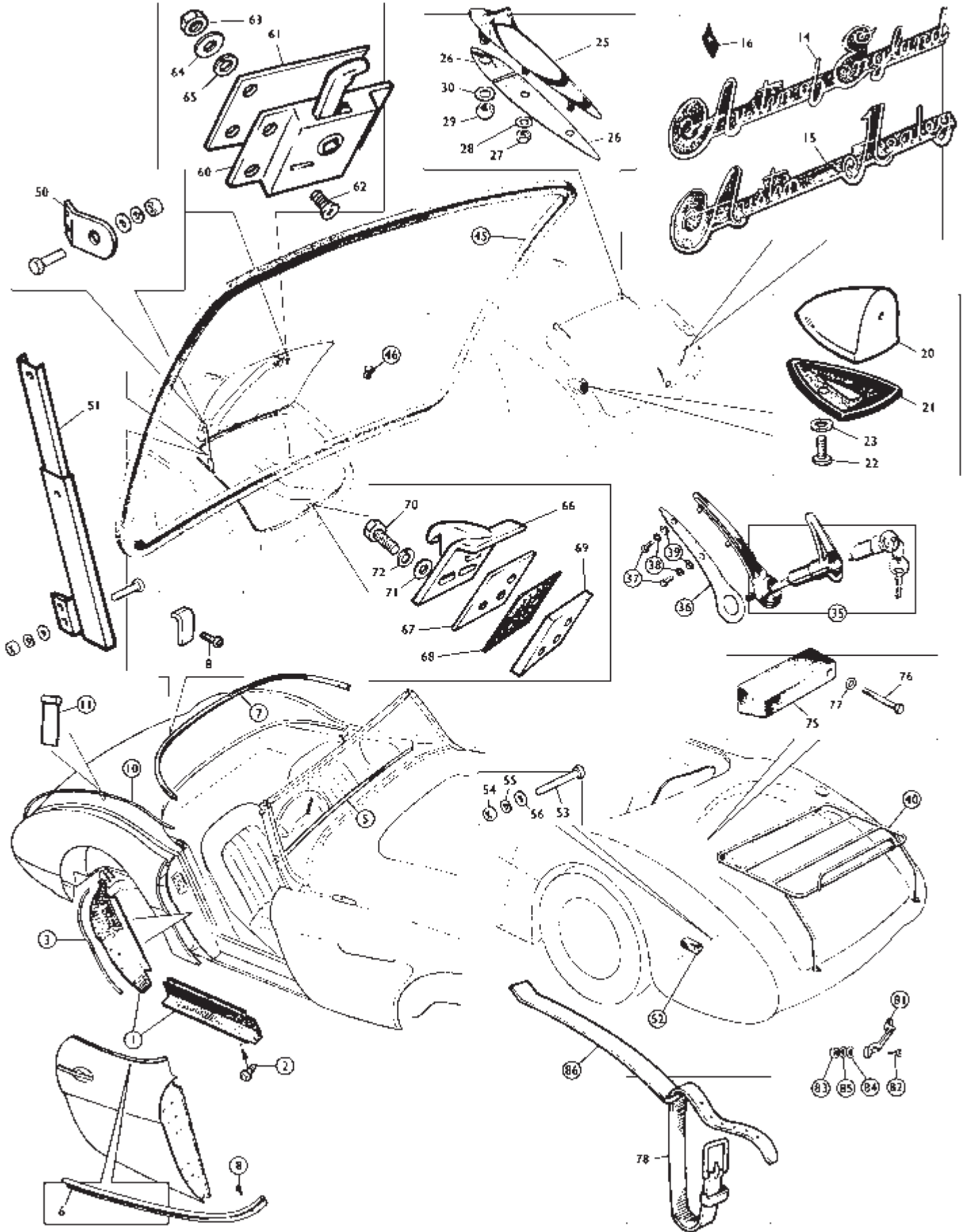
Shroud Panel Supports

	805-355		BRACKET, shroud to upright, R/H		1
136	805-365		BRACKET, shroud to upright, L/H	not 100-M	1
	805-375		BRACKET, shroud to upright, L/H	100-M	1
137	323-005		SCREW, bracket to upright		4
138	310-040		NUT		4
139		NA	WASHER, plain		8
140	324-010		WASHER, locking		4
141	408-057		SCREW, bracket to shroud		4
142	310-040		NUT		4
143		NA	WASHER, plain		4
144	324-010		WASHER, locking		4
147	323-005		SCREW, bracket to shroud and radiator lower cowl panel		4
148	310-040		NUT		4
149		NA	WASHER, plain		8
150	324-010		WASHER, locking		4

Plates and Plugs

		NA	PLATE, chassis ID (on chassis rail)	BN1 prior to (c)219000	1
154	408-930		PLATE, chassis ID	from BN1 (c)219000	1
155		NA	PLATE, blanking pedal hole		1
156		NA	FELT		1
157		NA	SCREW		2
158		NA	WASHER, plain		2
160		NA	PLATE, steering column sealing, inner		2
161		NA	PLATE, steering column blanking, inner		2
162	805-455	NA	FELT, sealing and blanking plates		4
163	323-430		SCREW, plate		16
164		NA	WASHER, special		16
165		NA	BRACKET, steering column		1
166	322-880		SCREW, bracket		4
167	310-140		NUT		4
168	365-720		WASHER, plain		8
169	365-730		WASHER, locking		4
170		NA	PLATE, blanking heater tube holes		2
171	322-940		SCREW		2
172	310-040		NUT		2
173	324-010		WASHER, locking		2
174		NA	PLATE, blanking dipper switch hole		1
175		NA	FELT		1
176	373-960		SCREW		2
177	310-040		NUT		2
178	324-010		WASHER, locking		2
179		NA	WASHER, plain		2
180		NA	COVER, brake master cylinder		1
189	681-018		GROMMET AND PLUG SET, bulkhead (general assortment)		1
	680-940		PLUG, cold air duct in dash		2
		NA	PLUG, blanking fixing hole for brake fluid reservoir, RHD		2
	680-940		PLUG, cold air duct		1
		NA	PLUG, bulkhead heater access		1
194	682-130		GROMMET, heater cable		1
195	682-215		GROMMET, bulkhead, steering column		2

Rear Body Fittings 100-4



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Rear Body Fittings 100-4

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Cockpit Fittings

	802-955	NA	SHUT FACE FINISHER SET, R/H	} BN1 to (b)2235	1
	802-965	NA	SHUT FACE FINISHER SET, L/H		1
1	803-800		SHUT FACE FINISHER SET, R/H	} BN1 from (b)2236, BN2	1
	803-810		SHUT FACE FINISHER SET, L/H		1
2	725-175		SCREW, chromed		A/R
	725-176		SCREW, stainless steel	alternate option	A/R
3	249-880		WELT, shut pillar finisher, black	} 6 foot length for 2 doors	1
	249-886		WELT, shut pillar finisher, red		1
	249-896		WELT, shut pillar finisher, blue		1
		NA	WELT, shut pillar finisher, green		1
5	804-900*		MOULDING, scuttle		1
6	804-920*		MOULDING, door cockpit, R/H		1
	804-930*		MOULDING, door cockpit, L/H		1
7	804-910*		MOULDING, rear cockpit		1
8	725-180*		SCREW, moulding attaching		22

*These mouldings are supplied polished and slightly over-length. They must be trimmed to fit your particular car, and may be clear anodized locally.

Rear External Fittings

10	021-820		BEADING, rear fender		2
11		NA	TAB, piping to rear fender		16
14	021-741		BADGE, 'Austin of England'	early BN1	1
15	021-731		BADGE, 'Austin Healey'		1
16	326-530		FIXING, badge		3
20	544-690		PLINTH, (pod), R/H	} BN2 as fitted	1
	544-680		PLINTH, (pod), L/H		1
21	021-772		PLINTH PAD		2
22	323-005		SCREW, reflector plinth		6
23	324-010		WASHER, locking		6
25	802-440		TRUNK HINGE, L/H		1
	802-450		TRUNK HINGE, R/H		1
26	698-018		GASKET SET, trunk hinge	car set	1
27	310-100		NUT, hinge to trunk lid		4
28	324-590		WASHER, plain		4
29	310-105		NUT, hinge to body		2
30	365-720		WASHER, plain		2
35	031-325		TRUNK HANDLE ASSY, with lock and two keys		1
36	805-257		GASKET, trunk handle		1
37		NA	SCREW		2
38	324-110		WASHER, shakeproof		2
39		NA	WASHER, cup		2
40	644-710		LUGGAGE RACK		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
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Trunk Internal Fittings

45	021-775		TRUNK SEAL		1
			(glues into channel on trunk lid, with the larger rounded edge to the outside)		
46	682-110		BUFFER, trunk lid		3
50		NA	STAY BRACKET		1
51	804-530		STAY, trunk lid		1
52		NA	BLOCK, packing		1
53		NA	SCREW, to wheelarch		2
54	310-760		NUT		2
55		NA	WASHER, locking		2
56	324-590		WASHER, plain, 1/4"		2
57		NA	WASHER, plain, 9/32"		2
60	031-326		LOCK		1
61		NA	PACKING PLATE		1
62	323-260		SCREW, fixing lock		4
63	310-760		NUT		4
64	324-590		WASHER, plain		4
65	324-020		WASHER, locking		4
66	806-460		STRIKER, boot lid		1
67	806-885	NA	PLATE, packing		A/R
68	807-005	NA	PACKING PIECE		1
69		NA	PLATE, tapped		1
70		NA	SCREW, striker		3
71	324-590		WASHER, plain		3
72	324-020		WASHER, locking		3
75	221-680	NA	BLOCK, spare wheel		1
76		NA	SCREW, block to rear wheel arch		2
77		NA	WASHER, plain		2
78	221-645		STRAP ASS'Y., spare tire		1
81	409-075		STAPLE, chrome, strap retaining		1
82		NA	SCREW, staple to axle cover panel		2
83	310-040		NUT		2
84		NA	WASHER, plain		2
85	324-010		WASHER, locking		2
86	221-655		RETAINING BAR, spare tire		1

Body Rubber Kits



Almost all rubber parts needed are included in these comprehensive kits. Lists of their contents are available at www.mossmotors.com

682-308	BODY RUBBER SET	100-4 BN1	1
682-318	BODY RUBBER SET	100-4 BN2	1

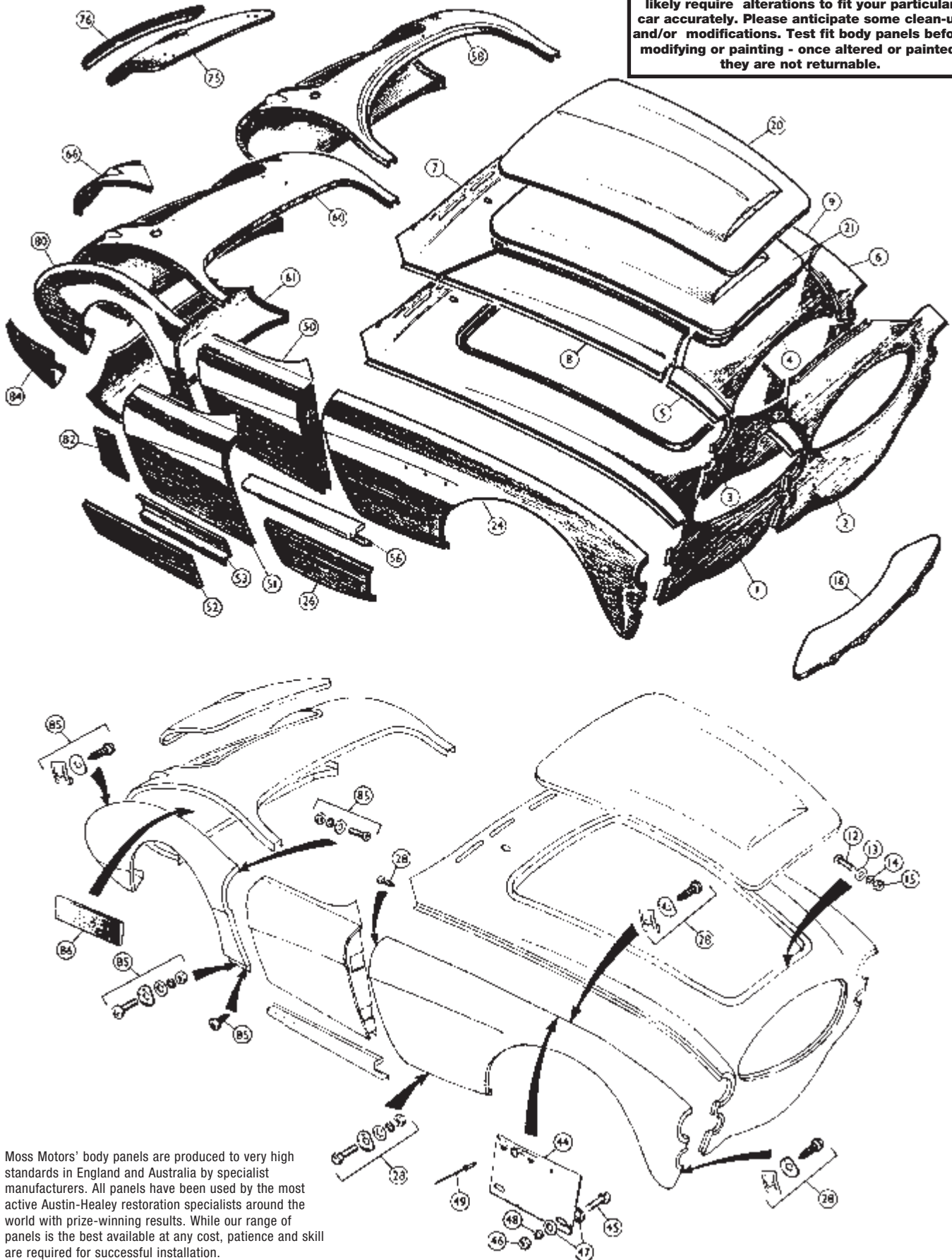
Trunk Lining Kits

For an "as close to original as possible" show-quality trunk, use our 249-912 kit, which we developed with the assistance of two leading Austin-Healey experts. This kit comes with 13 pages of detailed illustrated instructions.

249-912	TRUNK LINER KIT, as original		1
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Outer Body Panels 100-6, 3000


Most of our body panels are shipped from overseas, and consequently invariably have some scratches and often minor dents. Panels will likely require alterations to fit your particular car accurately. Please anticipate some clean-up and/or modifications. Test fit body panels before modifying or painting - once altered or painted, they are not returnable.

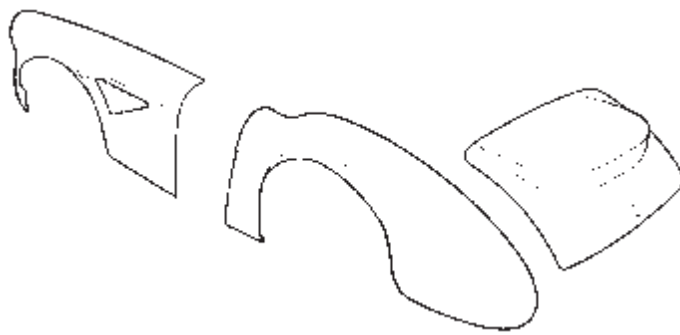


Moss Motors' body panels are produced to very high standards in England and Australia by specialist manufacturers. All panels have been used by the most active Austin-Healey restoration specialists around the world with prize-winning results. While our range of panels is the best available at any cost, patience and skill are required for successful installation.

Outer Body Panels 100-6, 3000

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
1	858-905	NA	FRONT SHROUD ASSEMBLY	BN4, BN6, BN7, BT7	1	
	858-915	NA	FRONT SHROUD ASSEMBLY	BJ7, BJ8 to (b)76137	1	
	858-925	NA	FRONT SHROUD ASSEMBLY	BJ8 from (b)76138	1	
2	858-935	NA	SHROUD NOSE PANEL	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (b)76137	1	
3	857-535		FRONT LOWER REPAIR		1	
	858-945	NA	SHROUD NOSE PANEL	} BJ8 from (b)76138	1	
	857-545		FRONT LOWER REPAIR		1	
4	857-575	NA	FRONT UPPER REPAIR		1	
5	857-555		FRONT UPPER QTR., R/H		1	
6	857-565		FRONT UPPER QTR., L/H		1	
7		NA	SCUTTLE TOP, outer panel	BN4, BN6, BN7, BT7	1	
		NA	SCUTTLE TOP, outer panel	BJ7, BJ8	1	
8	857-585		SHROUD SIDE REPAIR, R/H		1	
9	857-595		SHROUD SIDE REPAIR, L/H		1	
12	408-056		SCREW, shroud to crossbrace		3	
13		NA	WASHER, plain		3	
14	324-010		WASHER, locking		3	
15	310-040		NUT		3	
16	031-350		FRONT APRON PANEL, steel	original material	1	
	021-749		FRONT APRON PANEL, aluminum	alternative	1	
20	856-145		HOOD ASS'Y, aluminum, ribbed	} BN4, BN6 as fitted	1	
21	858-090	NA	HOOD ASS'Y, steel, plain		1	
	858-140		HOOD ASS'Y, aluminum, plain	} BN6, BN7, BT7, BJ7, BJ8	1	
	021-751		HOOD ASS'Y, aluminum, louvred		1	
24	858-010		FRONT FENDER, R/H, steel	} original material 	1	
	858-000		FRONT FENDER, L/H, steel		1	
	858-055		FRONT FENDER, R/H, aluminum	} alternative 	1	
	858-065		FRONT FENDER, L/H, aluminum		1	
26	857-560		FENDER REPAIR, steel, R/H		1	
	857-570		FENDER REPAIR, steel, L/H		1	
28	321-868		FITTING KIT, front fender		2	
44	858-385		BRACKET, front fender support		2	
45	322-230		BOLT, bracket		4	
46	310-760		NUT		4	
47		NA	WASHER, special		8	
48	324-020		WASHER, locking		4	
49		NA	RIVET		6	
50	856-205	NA	DOOR ASSEMBLY, bare, steel, R/H	} BN4, BN6, BN7, BT7	1	
	856-215	NA	DOOR ASSEMBLY, bare, steel, L/H		1	
	858-075		DOOR ASSEMBLY, bare, aluminum, R/H		1	
	858-085		DOOR ASSEMBLY, bare, aluminum, L/H		1	
51	856-225		DOOR SKIN, steel, R/H		1	
	856-235		DOOR SKIN, steel, L/H		1	
	856-640		DOOR SKIN, aluminum, R/H		1	
	856-650		DOOR SKIN, aluminum, L/H		1	
52	857-580		SKIN REPAIR, lower, steel, R/H		1	
	857-590		SKIN REPAIR, lower, steel, L/H		1	
53	856-635		REPAIR, lower frame, steel, R/H		1	
	856-645		REPAIR, lower frame, steel, L/H		1	
	856-245	NA	DOOR ASSEMBLY, bare, steel, R/H	} BJ7	1	
	856-255	NA	DOOR ASSEMBLY, bare, steel, L/H		1	
	856-660		DOOR SKIN, steel, R/H		1	
	856-670		DOOR SKIN, steel, L/H		1	
		NA	DOOR SKIN, aluminum, R/H		1	
		NA	DOOR SKIN, aluminum, L/H		1	
	857-580		SKIN REPAIR, lower, steel, R/H		1	
	857-590		SKIN REPAIR, lower, steel, L/H		1	
		NA	FRAME REPAIR, lower, R/H		1	
		NA	FRAME REPAIR, lower, L/H		1	
	856-620	NA	DOOR ASSEMBLY, bare, steel, R/H		} BJ8 to (c)26704	1
	856-630	NA	DOOR ASSEMBLY, bare, steel, L/H			1
	856-375	NA	DOOR ASSEMBLY, bare, steel, R/H	} BJ8 from (c)26705	1	
	856-385	NA	DOOR ASSEMBLY, bare, steel, L/H		1	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	856-615	NA	DOOR SKIN, steel, R/H	} BJ8	1
	856-625	NA	DOOR SKIN, steel, L/H		1
		NA	DOOR SKIN, aluminium, R/H		1
		NA	DOOR SKIN, aluminium, L/H		1
	857-580		SKIN REPAIR, lower, steel, R/H	}	1
	857-590		SKIN REPAIR, lower, steel, L/H		1
	856-655		FRAME REPAIR, lower, R/H		1
	856-665		FRAME REPAIR, lower, L/H		1
56	021-881		ROCKER PANEL, R/H		
	021-880		ROCKER PANEL, L/H		1
58	858-445	NA	REAR SHROUD ASSEMBLY	BN4, BT7	1
	858-455	NA	REAR SHROUD ASSEMBLY	BJ7, BJ8 to (b)76137	1
	858-475	NA	REAR SHROUD ASSEMBLY	BJ8 from (b)76138	1
60	858-495	NA	REAR SHROUD ASSEMBLY	BN6, BN7	1
61	857-710		REAR SKIRT PANEL		1
66	858-545		SHROUD SIDE REPAIR, R/H	} BN4, BN6, BN7, BT7, BJ7, BJ8 to (b)76137	1
	858-555		SHROUD SIDE REPAIR, L/H		1
	858-565		SHROUD SIDE REPAIR, R/H	} BJ8 from (b)76138	1
	858-575		SHROUD SIDE REPAIR, L/H		1
75	858-020		TRUNK LID, steel	original material	1
	858-005		TRUNK LID, aluminum	alternative	1
76	805-715		TRUNK LID REPAIR, steel		1
80	858-025		REAR FENDER, R/H, steel	} original material 	1
	858-015		REAR FENDER, L/H, steel		1
	806-760		REAR FENDER, R/H, aluminum	} alternative	1
	806-770		REAR FENDER, L/H, aluminum		1
82	857-510		FENDER REPAIR, front section, steel, R/H		1
	857-500		FENDER REPAIR, front section, steel, L/H		1
84	857-515		FENDER REPAIR, rear section, steel, R/H		1
	857-525		FENDER REPAIR, rear section, steel, L/H		1
85	321-818		FITTING KIT, rear fender		2
86	857-505	NA	PLATE, tapped		2
	858-205		ANTI-CORROSION JOINT STRIP	sufficient for 1 car	1



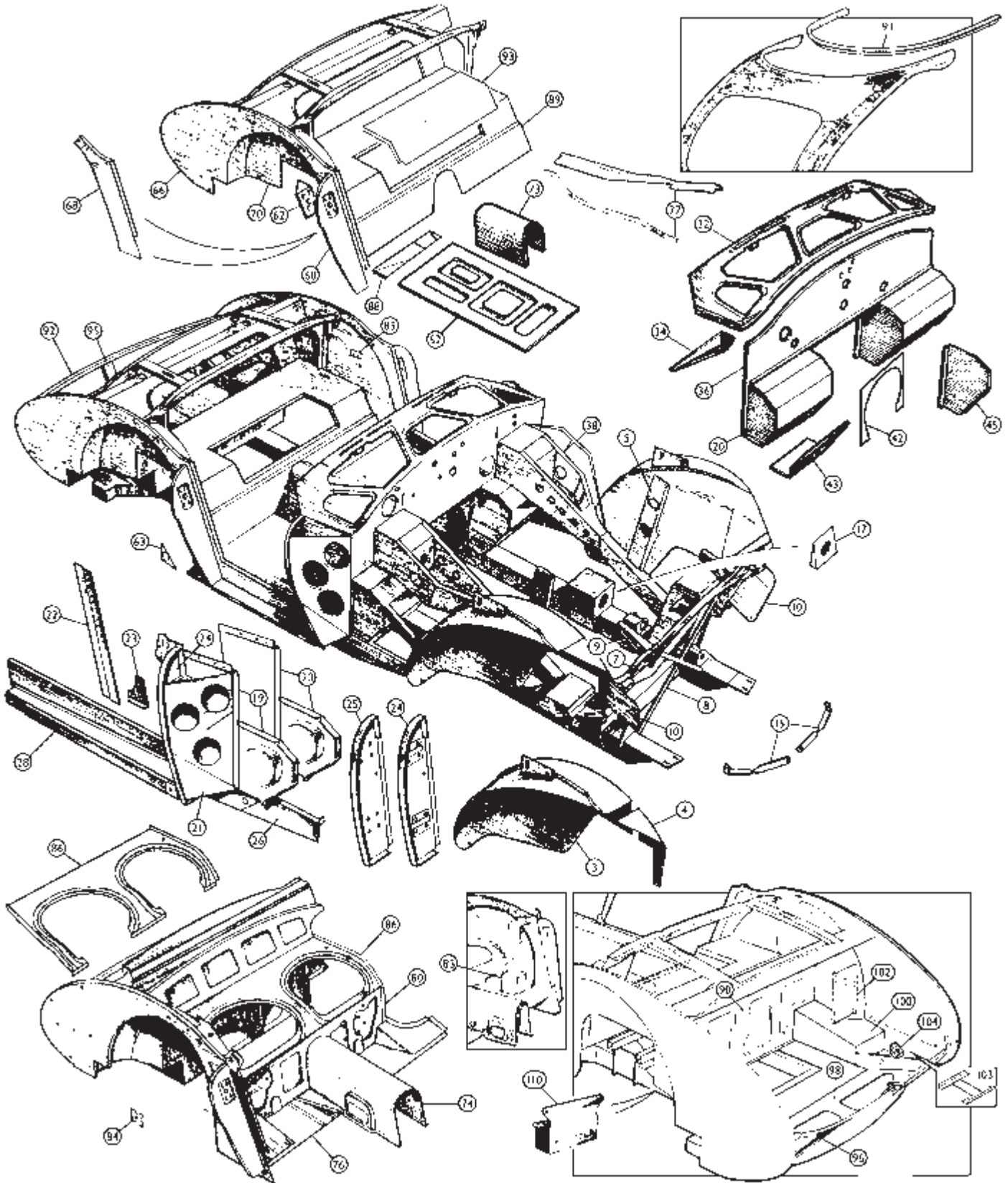
Alloy Competition Body Parts

Great quality reproductions of aluminum alloy body panels similar to those fitted to the Works-prepared race and rally cars can now be yours. (Works cars did not have flared fenders.) Pick the ones which best suit your race or rally car. Works Healeys did not use flared fenders with their 165x15 tires on 4.5" wheels. Flares are required for use with 185x15" tires on 72-spoke wire wheels. Professional fitting of these fenders is advised.

 All fenders below marked 'T' must be shipped by truck, freight collect.

806-865	FRONT FENDER, R/H, with vents T	} BN4 - BJ8	1	
806-875	FRONT FENDER, L/H, with vents T		1	
806-820	FRONT FENDER, R/H, flared*		1	
806-830	FRONT FENDER, L/H, flared*		1	
806-840	FRONT FENDER, R/H, flared w/ vents* T		1	
806-850	FRONT FENDER, L/H, flared w/ vents* T		1	
806-836	VENT PAIR, alloy, for front fenders		(w/outer flanges)	1
806-835	VENT PAIR, alloy, for front fenders		(without flanges)	1
806-860	REAR FENDER, R/H w/ small flare†	} BN2 - BJ8	1	
806-870	REAR FENDER, L/H, w/ small flare†		1	
806-880	REAR FENDER, R/H, w/ large flare• T		1	
806-890	REAR FENDER, L/H, w/ large flare• T		1	
806-895	TRUNK LID, works type	BN4 - BJ8	1	
021-751	HOOD, louvred		1	

Inner Body Panels 100-6, 3000



No. Part No. Price (each) Description Application Qty. Req.

Complete chassis frames changed many times over the years. The listing below will help identify which ones are interchangeable.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	856-530	NA	CHASSIS FRAME ASSEMBLY	BN4, BT7	1
	856-540	NA	CHASSIS FRAME ASSEMBLY	BN6, BN7	1
	856-550	NA	CHASSIS FRAME ASSEMBLY	BJ7	1
	856-560	NA	CHASSIS FRAME ASSEMBLY	BJ8 to (c)26704	1
	856-570	NA	CHASSIS FRAME ASSEMBLY	BJ8 from (c)26705	1

No. Part No. Price (each) Description Application Qty. Req.

3	806-300		WHEEL ARCH, steel, R/H	} original material	1
	806-310		WHEEL ARCH, steel, L/H		1
	856-525	NA	WHEEL ARCH, aluminum, R/H	} alternative	1
	856-535	NA	WHEEL ARCH, aluminum, L/H		1

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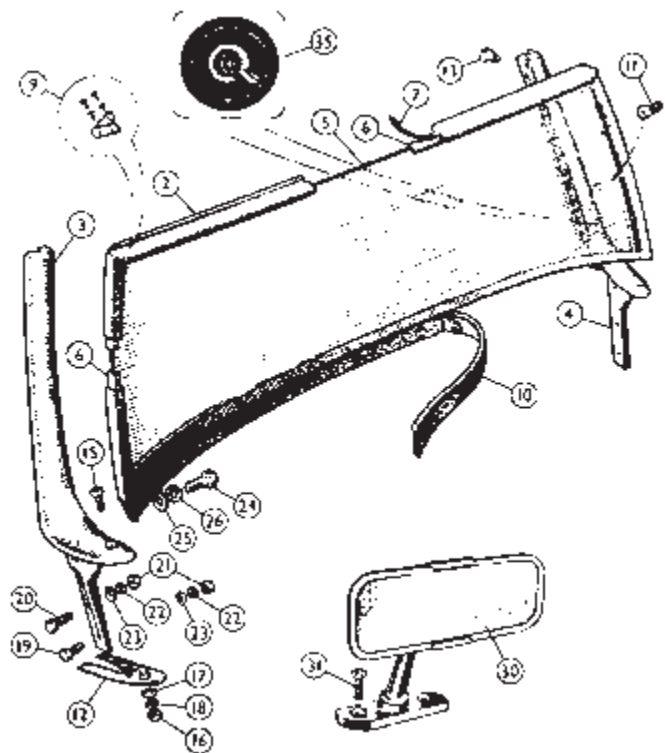
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Inner Body Panels 100-6, 3000

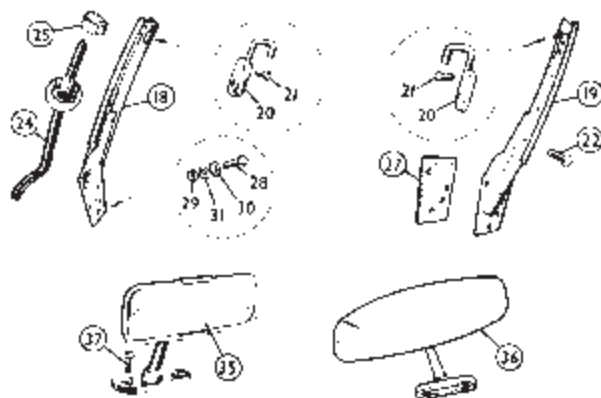
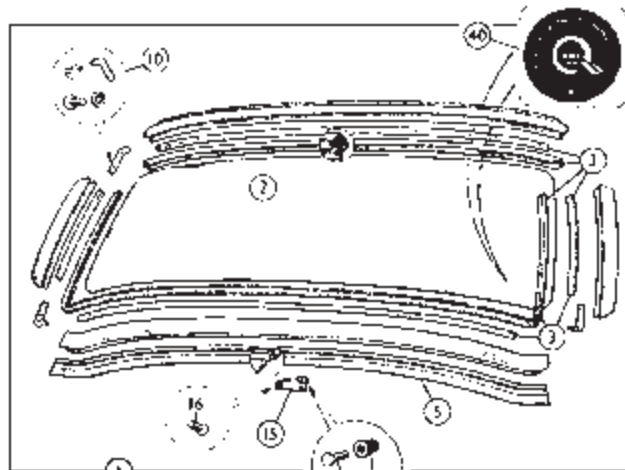
No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.	
4	856-555		EXTENSION, inner guard, R/H		1	52	807-130		FLOOR PANEL, R/H	}BN4, BN6	1	
	856-565		EXTENSION, inner guard, L/H		1		807-140		FLOOR PANEL, L/H		1	
5	856-675		CHANNEL, shroud support, R/H		1		856-030		FLOOR PANEL, R/H	}BN7, BT7, BJ7, BJ8	1	
	856-685		CHANNEL, shroud support, L/H		1		856-020		FLOOR PANEL, L/H		1	
7	856-485		CROSS BRACE UPPER PANEL		1	59		NA	REAR END ASSEMBLY		1	
8	856-590		CROSS BRACE ASS'Y.		1	60	806-065		SHUT PILLAR ASSEMBLY, R/H	}BN4, BN6, BN7, BT7	1	
9	856-695		BRACKET SET, radiator steady		1		806-075		SHUT PILLAR ASSEMBLY, L/H		1	
10	806-320		SPLASH PANEL SET, with stays		2		806-085		SHUT PILLAR ASSEMBLY, R/H	}BJ7, BJ8	1	
11		NA	SCREW		1		806-095		SHUT PILLAR ASSEMBLY, L/H		1	
12	310-040		NUT		2	62	806-605		TRIANGLE BOX, pillar	}BN4, BN6, BN7, BT7	2	
13		NA	WASHER, plain		2		806-434		TRIANGLE BOX, pillar		2	
14	324-010		WASHER, locking		2	63	806-615		GUSSET, pillar to sill, R/H	}	1	
15	856-180		STEADY BRACKET PAIR w/hardware	BN7, BT7	1		806-625		GUSSET, pillar to sill, L/H		1	
17	021-374		REINFORCING SET, engine mounts (set of 4)	BN4-BJ8	1	66	<u>806-035</u>		REAR QUARTER, steel, R/H	}original material	1	
19	806-260	NA	SCUTTLE SIDE ASS'Y., R/H	}BN4, BN6, BN7, BT7	1		<u>806-025</u>		REAR QUARTER, steel, L/H		1	
	806-270	NA	SCUTTLE SIDE ASS'Y., L/H		1							
	806-280	NA	SCUTTLE SIDE ASS'Y., R/H	}BJ7, BJ8	1							
	806-290	NA	SCUTTLE SIDE ASS'Y., L/H		1							
20	805-685		FOOTWELL SIDE PANEL, R/H	}BN4, BN6, BN7, BT7	1			NA	REAR QUARTER, aluminum, R/H	}alternative	1	
	805-695		FOOTWELL SIDE PANEL, L/H		1				NA		REAR QUARTER, aluminum, L/H	1
	805-735		FOOTWELL SIDE PANEL, R/H	}BJ7, BJ8	1	68	856-765		FRONT REPAIR, steel, R/H	}	1	
	805-745		FOOTWELL SIDE PANEL, L/H		1			856-775			FRONT REPAIR, steel, L/H	1
21	805-605		SIDE REINFORCEMENT, R/H	}BN4, BN6, BN7, BT7	1	70	806-305		WHEEL ARCH, steel, R/H	}original material	1	
	805-615		SIDE REINFORCEMENT, L/H		1			806-315			WHEEL ARCH, steel, L/H	1
	805-635		SIDE REINFORCEMENT, R/H	}BJ7, BJ8	1			NA	DRIVESHAFT TUNNEL, rear	BN4	1	
	805-645		SIDE REINFORCEMENT, L/H		1				NA	DRIVESHAFT TUNNEL, rear	BN6, BN7	1
22		NA	EXTENSION PLATE, side, R/H	}BN4 from C.E.68960,	1	74	805-775		DRIVESHAFT TUNNEL, rear	BT7, BJ7, BJ8	1	
		NA	EXTENSION PLATE, side, L/H		BN6, BN7, BT7, BJ7, BJ8	1						
23		NA	GUSSET PLATE, side to sill		2	76	856-350		FLOOR SECTION, rear, R/H	}BN4, BT7, BJ7, BJ8 to (c)26704	1	
24	806-140*		HINGE PILLAR ASS'Y., R/H	}BN4, BN6, BN7, BT7	1		856-355		FLOOR SECTION, rear, L/H		1	
	806-170*		HINGE PILLAR ASS'Y., L/H		1			856-300		FLOOR SECTION, rear, R/H	}BJ8 from (c)26705	1
25	806-235*		HINGE PILLAR REPAIR, R/H		1			856-305		FLOOR SECTION, rear, L/H		1
	806-245*		HINGE PILLAR REPAIR, L/H		1		77	805-785		EDGE KIT, gearbox cover	{ BN7 from (c)16039, BT7 from (c)15881, BJ7, BJ8	1
	806-120*		HINGE PILLAR ASS'Y., R/H	}BJ7, BJ8	1	80	856-340		HEEL BOARD, rear, R/H	}BN4, BT7, BJ7, BJ8 to (c)26704	1	
	806-150*		HINGE PILLAR ASS'Y., L/H		1			856-345			HEEL BOARD, rear, L/H	1
	806-275*		HINGE PILLAR REPAIR, R/H		1			856-482		HEEL BOARD, complete	}BJ8 from (c)26705	1
	806-285*		HINGE PILLAR REPAIR, L/H		1			856-312		HEEL BOARD repair, center sect.		1
							856-310		HEEL BOARD repair, R/H side	1		
							856-315		HEEL BOARD repair, L/H side	1		
						83	856-595		BOX AND GUSSET, radius arm, R/H	}	1	
							856-605		BOX AND GUSSET, radius arm, L/H		1	
						84	856-745		MOUNTING, radius arm, R/H	}	1	
							856-755		MOUNTING, radius arm, L/H		1	
						85	805-755		SEAT BELT MOUNTING, rear	BT7, BJ7, BJ8 to mid '67	2	
						86	805-820		SURROUND PANEL, rear seat	BN4, BT7, BJ7, BJ8	1	
									(Seat bottom panel only. Does not include vertical rear panel.)			
						88	807-155		FLOOR SECTION, rear, R/H	}BN6, BN7	1	
							807-165		FLOOR SECTION, rear, L/H		1	
							805-790		HEEL BOARD, rear, full width		1	
						90	805-795		REAR BULKHEAD	BN4, BT7, BJ7, BJ8	1	
						91	806-215	NA	DRAINAGE CHANNEL	BJ7, BJ8	1	
						92	805-725		REAR SKIRT RAIL ASSEMBLY		1	
						93	807-055		COVER, battery access	BN6, BN7	1	
						95	806-680		SUPPORT, rear skirt rail		1	
						96	806-155		SUPPORT, trunk lip, R/H		1	
							806-165		SUPPORT, trunk lip, L/H		1	
						98	856-150		TRUNK FLOOR, rear section	BN4, BN6, BN7, BT7, BJ7	1	
							856-155		TRUNK FLOOR, rear section	BJ8	1	
						100	856-320		TRUNK SIDE BOX, R/H		1	
							856-325		TRUNK SIDE BOX, L/H		1	
						102	856-330		BATTERY CABLE PANEL	}BN4, BT7, BJ7, BJ8	1	
						103	805-830		BRACKET, battery base support		1	
						104	031-412		BRACKET, battery switch		1	
						110	806-180		BUMP STOP BOX	BN4 thru BJ8 (c)26704	2	
									(mounting hardware listed on pg. 74)			
							806-200		BUMP STOP BOX	BJ8 from (c)26705	2	
									(mounting hardware is listed on page 73)			



Windshields 100-6, 3000



No.	Part No.	Price (each)	Description	Application	Qty. Req.
Windshield BN4, BN6, BN7, BT7					
	NA		WINDSHIELD ASSEMBLY	BN4 to C.E.54754	1
	NA		WINDSHIELD ASSEMBLY	{ BN4 from C.E.54755, BN6, BN7, BT7	1
2	NA		FRAME ASSEMBLY, windshield	BN4 to C.E.54754	1
	NA		FRAME ASSEMBLY, windshield	{ BN4 from C.E.54755, BN6, BN7, BT7	1
3	NA		PILLAR, R/H		1
4	NA		PILLAR, L/H		1
5	<u>021-841</u> <u>021-840</u>		GLASS, windshield, Pilkington/Triplex GLASS, windshield, aftermarket		1 1
Underlined part numbers indicate an Oversize Parts Fee will be charged. See mossmotors.com or call for details.					
6	682-210		GLAZING SEAL		1
7	682-027		FILLER STRIP (between glazing seal and frame)		1
9	805-060		BRACKET KIT, windshield frame (4 corner brackets & screws)		1
10	021-763		SEAL, windshield frame to body		1
11	323-625		SCREW, frame to pillar		8
12	021-762		PAD, pillar foot, rubber		2
13	805-125		STUD, toggle clamp retaining		2
15	323-615		SCREW, pillar to scuttle top		2
16	310-760		NUT		2
17	324-115		WASHER, plain		2
18	324-020		WASHER, locking		2
19	322-247		BOLT, windshield to scuttle side panel, 1"		3
20	NA		BOLT, windshield to scuttle side panel, 1 1/4"		1
21	310-760		NUT		4
22	324-590		WASHER, plain		4
23	324-020		WASHER, locking		4
24	NA		BOLT, windshield to scuttle side panel, 1 1/4"		2
25	324-860		WASHER, plain		2
26	365-730		WASHER, locking		2
30	165-150		MIRROR, driving		1
31	726-115		SCREW		2
35	NA		TAX DISC HOLDER, 'BMC' Rosette U.K. market		1



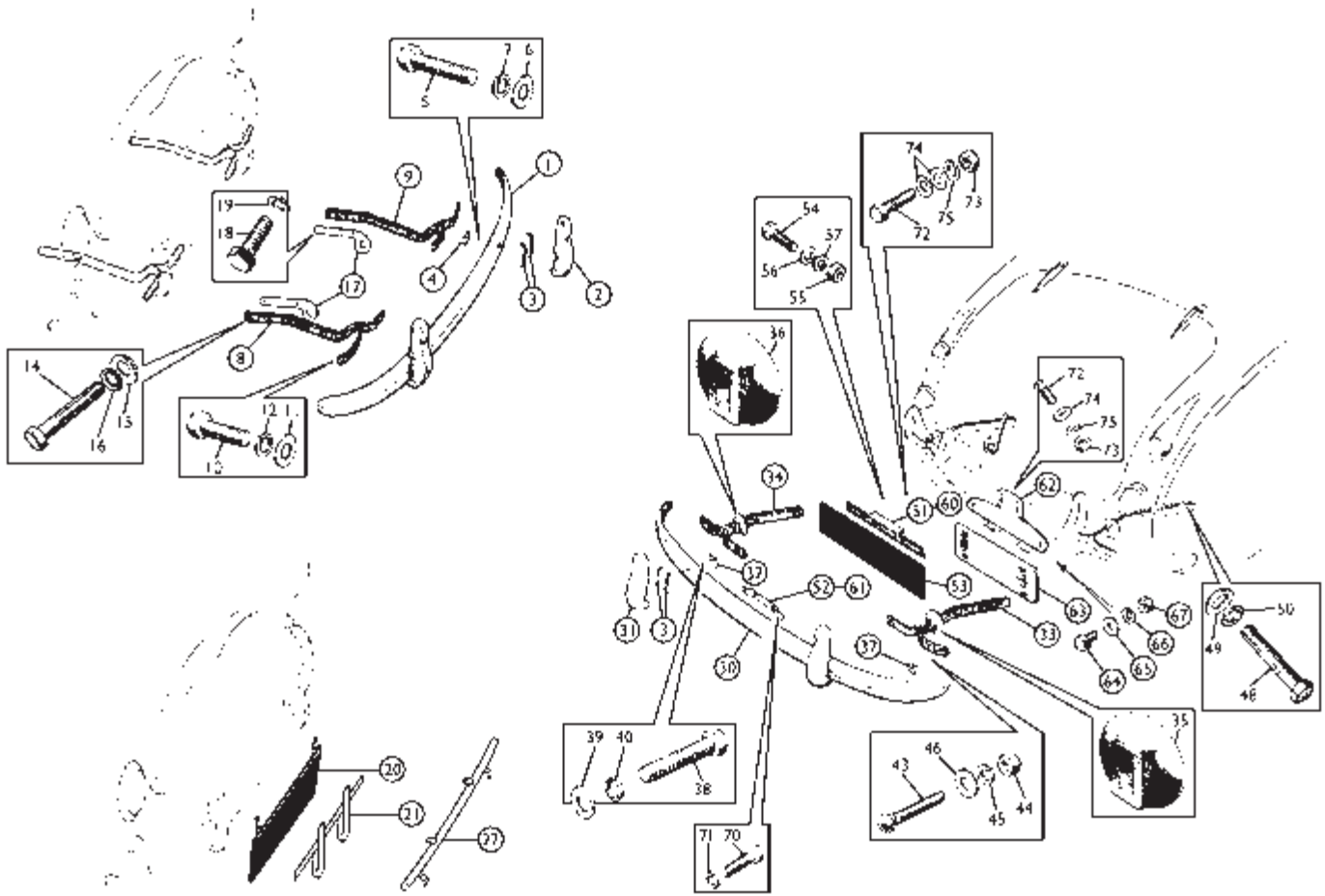
No.	Part No.	Price (each)	Description	Application	Qty. Req.
Windshield BJ7, BJ8					
1	NA		WINDSHIELD ASSEMBLY		1
2	<u>021-852</u> <u>021-850</u>		GLASS, windshield, Pilkington/Triplex GLASS, windshield, aftermarket		1 1
Underlined part numbers indicate an Oversize Parts Fee will be charged. See mossmotors.com or call for details.					
3	682-028		GLAZING SEAL KIT (all rubber between glass & frame)		1
5	021-764		WEATHERSEAL, bottom		1
10	031-413		BRACKET KIT, windshield frame (4 corner brackets & screws)		1
15	NA		BRACKET, center		1
16	NA		SCREW, center bracket to top channel		2
17	324-110		WASHER, shakeproof		8
18	NA		PILLAR, R/H		1
19	NA		PILLAR, L/H		1
20	031-428		HOOK PAIR, toggle		1
21	NA		RIVET, hook		4
22	323-080		SCREW, pillar to windshield		8
24	249-615		PILLAR SEAL SET, black		1
25	021-778		CAP, seal top, R/H		1
	021-779		CAP, seal top, L/H		1
27	031-416		PACKING, foot		A/R
28	322-247		BOLT, 1"	} BJ7	6
	322-230		SCREW, 3/4"		2
	322-247		BOLT, 1"	} BJ8	1
	322-230		SCREW, 3/4"		5
	NA		BOLT, 1 1/8"		2
29	310-760		NUT		8
30	324-590		WASHER, plain		8
31	324-020		WASHER, locking		8
32	322-230		SCREW, center bracket		1
33	NA		NUT		1
35	165-150		MIRROR, driving	BJ7, BJ8 to (b)73213	1
36	165-160		MIRROR, driving	BJ8 from (b)73214	1
37	726-115		SCREW		2
40	117-736		TAX DISC HOLDER, 'BMC' Rosette	U.K. market	1



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Bumpers & License Plates 100-6, 3000



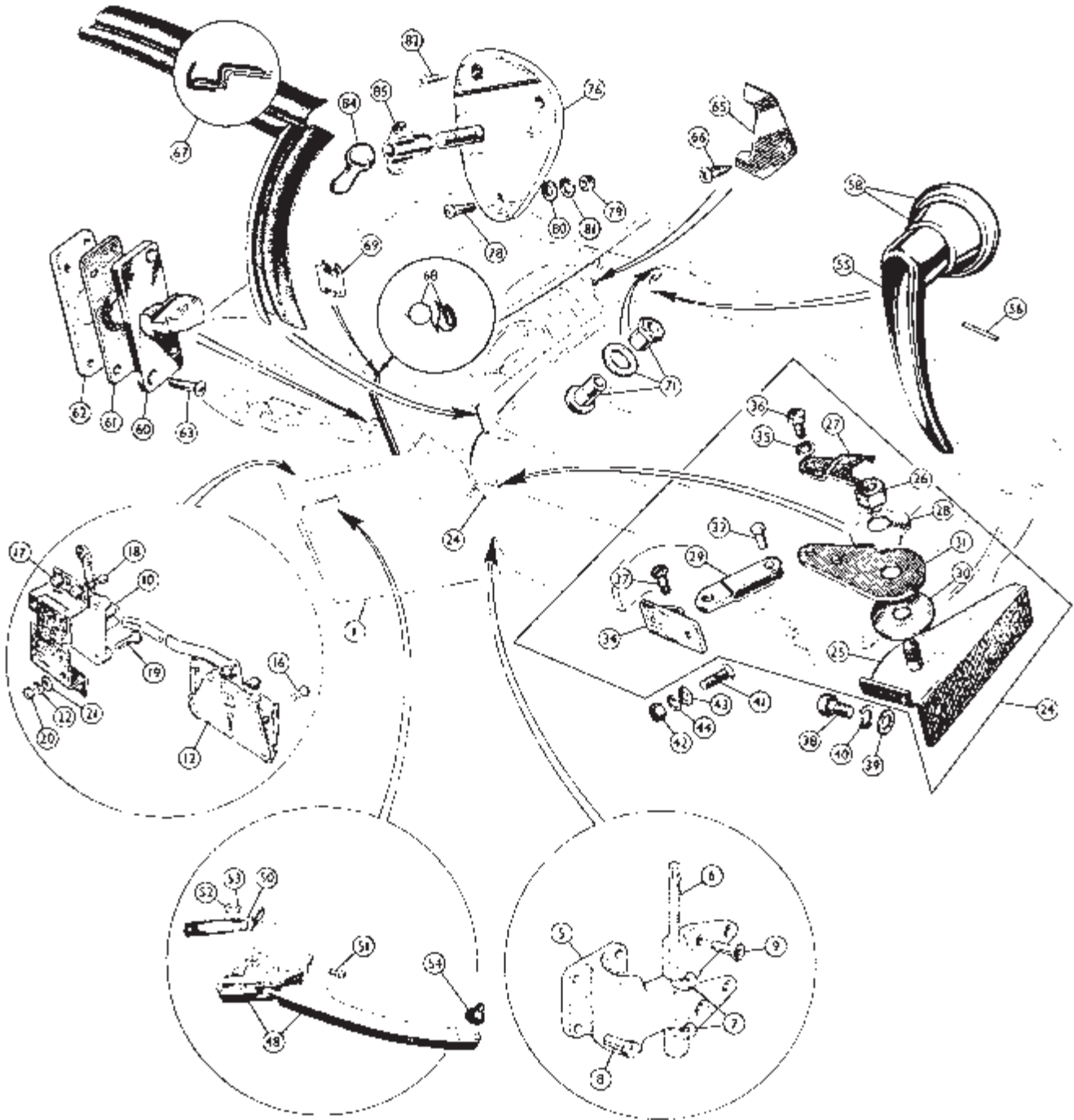
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	031-353		BUMPER BAR, front, reproduction		1
	991-353		BUMPER BAR, front, replacement		1
2	021-393		OVERRIDE, front		2
3	400-418		PACKING SET, overrides	(for 4 overrides)	1
4	031-417		PACKING, ft. override bolts		2
5	320-520		BOLT, override to bumper		2
6	324-860		WASHER, plain		2
7	324-040		WASHER, locking		2
8	031-354		SPRING BAR ASS'Y, front, R/H		1
9	031-358		SPRING BAR ASS'Y, front, L/H		1
10	320-285		BOLT, bumper & number plate bracket to spring bar		4
11	324-860		WASHER, plain		4
12	324-040		WASHER, locking		4
14	322-615		BOLT, spring bar to chassis		4
15	324-860		WASHER, plain		4
16	324-040		WASHER, locking		4
17	031-426		TOWING EYE PAIR, with hardware	} optional (required for Canada from 1963-on)	1
18	322-590		BOLT, towing eye		4
19	324-040		WASHER, locking		4
20	806-390		SUPPORT, front number plate	U.K. style	1
21	806-730		BRACKET, mounting, license plate	N. American style	1
22	870-132		BADGE BAR with fog/driving lamp brackets		1
	870-131		BADGE BAR, without lamp brackets		1
	408-579		BRACKET, fog/driving lamp		2
30	031-356		BUMPER BAR, rear, reproduction		1
	991-356		BUMPER BAR, rear, replacement		1
31	021-393		OVERRIDE, rear		2
33	804-290		SPRING BAR ASS'Y, rear, R/H		1
34	804-280		SPRING BAR ASS'Y, rear, L/H		1
35	021-755		GROMMET, spring bar, R/H		1
36	021-756		GROMMET, spring bar, L/H		1
37	031-417		PACKING, spring bar to bumper		4
38	320-345		BOLT, spring bar to bumper and override		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
39	324-860		WASHER, plain		2
40	324-040		WASHER, locking		2
43	322-490		BOLT, chrome, spring bar to bumper (incl. #44 & 45)		2
44	310-050		NUT		2
45	324-040		WASHER, locking		2
46	324-860		WASHER, plain		2
48	322-615		BOLT, spring bar to chassis		4
49	324-860		WASHER, plain		4
50	324-040		WASHER, locking		4
51	806-360		BRACKET, number plate to body	} All U.K. cars; Europe BN4, 1 BN6, BN7/BT7 to (c)13487 1	1
52	031-418		BRACKET, lamp to bumper		1
53	451-720		SUPPORT, rear number plate	} all U.K. cars	1
54	322-170		BOLT, support to bracket		2
55	310-760		NUT		2
56	324-115		WASHER, plain		2
57	324-020		WASHER, locking		2
60	806-360		BRACKET, license plate to body	} N. America BN4, BN6, BN7, 1 BT7, BJ7, BJ8 to (b) 79899 1	1
61	031-418		BRACKET, lamp to bumper		1
62	806-365		BRACKET, support and lamp to bumper	} N. America BJ8 from (b)79900 (will fit all 100-6 & 3000)	1
63	451-285		SUPPORT, license plate		1
64	320-990		BOLT, support to bracket		2
65	324-590		WASHER, plain		4
66	324-020		WASHER, locking		4
67	310-760		NUT	4	
70	322-645		BOLT, bracket to bumper	} for bumper mounted brackets	2
71	324-020		WASHER, locking		2
72	322-645		BOLT, bracket to body	} for body mounted brackets	2
73	310-760		NUT		2
74	324-590		WASHER, plain		4
75	324-020		WASHER, locking		2

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Doors and Fittings BN4, BN6, BN7, BT7



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1	856-205	NA	DOOR ASSEMBLY, bare, steel, R/H	} original material	1
	856-215	NA	DOOR ASSEMBLY, bare, steel, L/H		1
	858-075		DOOR ASSEMBLY, bare, aluminum, R/H	} alternative	1
	858-085		DOOR ASSEMBLY, bare, aluminum, L/H		1
	856-225		DOOR SKIN, steel, R/H	} original material	1
	856-235		DOOR SKIN, steel, L/H		1
	856-640		DOOR SKIN, aluminum, R/H	} alternative	1
	856-650		DOOR SKIN, aluminum, L/H		1
	857-580		SKIN REPAIR, lower, steel, R/H		1
	857-590		SKIN REPAIR, lower, steel, L/H		1
	856-635		REPAIR, lower frame, steel, R/H		1
	856-645		REPAIR, lower frame, steel, L/H		1
5	031-425		HINGE, door		4
6	NA		HINGE PIN		4
7	NA		WASHER, hinge pin		8
8	322-290		BOLT, hinge to door		16
9	323-235		SCREW, hinge to body		16


No.	Part No.	Price (each)	Description	Application	Qty. Req.
10	803-825		DOOR LATCH ASS'Y., R/H		1
	803-815		DOOR LATCH ASS'Y., L/H		1
12	NA		REMOTE CONTROL UNIT, R/H		1
	NA		REMOTE CONTROL UNIT, L/H		1
	NA		SCREW, lock and remote control	} BN4, BN6	6
	NA		WASHER, plain		6
	NA		WASHER, shakeproof		6
16		NA	SCREW, lock and remote control	BN7, BT7	6
17	031-420		BRACKET, lock mounting, R/H		1
	031-421		BRACKET, lock mounting, L/H		1
18	408-056		SCREW, bracket to door		4
19	402-485		SCREW, lock to bracket		8
20	310-760		NUT		8
21	NA		WASHER, plain		8
22	324-010		WASHER, locking		8

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Doors and Fittings BN4, BN6, BN7, BT7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
24	805-630		CHECK STRAP ASSEMBLY, R/H		1
	805-620		CHECK STRAP ASSEMBLY, L/H		1
25	NA		BRACKET & STUD ASS'Y, R/H		1
	NA		BRACKET & STUD ASS'Y, L/H		1
26	NA		NUT, stud, L/H thread		1
	NA		NUT, stud, R/H thread		1
27	NA		SPANNER, friction		2
28	NA		WASHER, locking		2
29	NA		LINK, connection		2
30	805-235		DISC, friction		2
31	NA		ARM		2
32	NA		PIN		2
34	806-815		BRACKET, check strap		2
35	324-110		WASHER, shakeproof		2
36	NA		BOLT		2
37	NA		SCREW, shouldered		2
38	322-170		BOLT, check strap to hinge pillar		4
39	324-590		WASHER, plain		4
40	324-005		WASHER, locking		4
41	402-485		SCREW, check strap to door		4
42	310-040		NUT		4
43	NA		WASHER, plain		4
44	324-010		WASHER, locking		4
	021-726		DOOR HANDLE, non-locking, R/H	} BN4 to C.E.48386 LHD, 1 to 48113 RHD	1
	NA		DOOR HANDLE, locking, L/H		
48	021-726		DOOR HANDLE, non-locking, R/H	} BN4 from C.E.48387 LHD, 1 48114 RHD, BN6, BN7, BT7	1
	021-727		DOOR HANDLE, non-locking, L/H		
49	031-422		SPRING, door handle lever		
50	698-110		GASKET, seating		2
51	323-080		SCREW, door handle to door panel		2
52	310-040		NUT		2
53	324-010		WASHER, locking		2
54	633-760		BUFFER, door handle		2
55	803-900		DOOR HANDLE, interior		2
56	803-230		PIN, handle securing		2
58	470-600		ESCUTCHEON & SPRING		2
60	803-790		STRIKER, door lock		2
61	805-195		PLATE, packing		2
62	805-155		PLATE, tapped		2
63	726-115		SCREW, striker		8

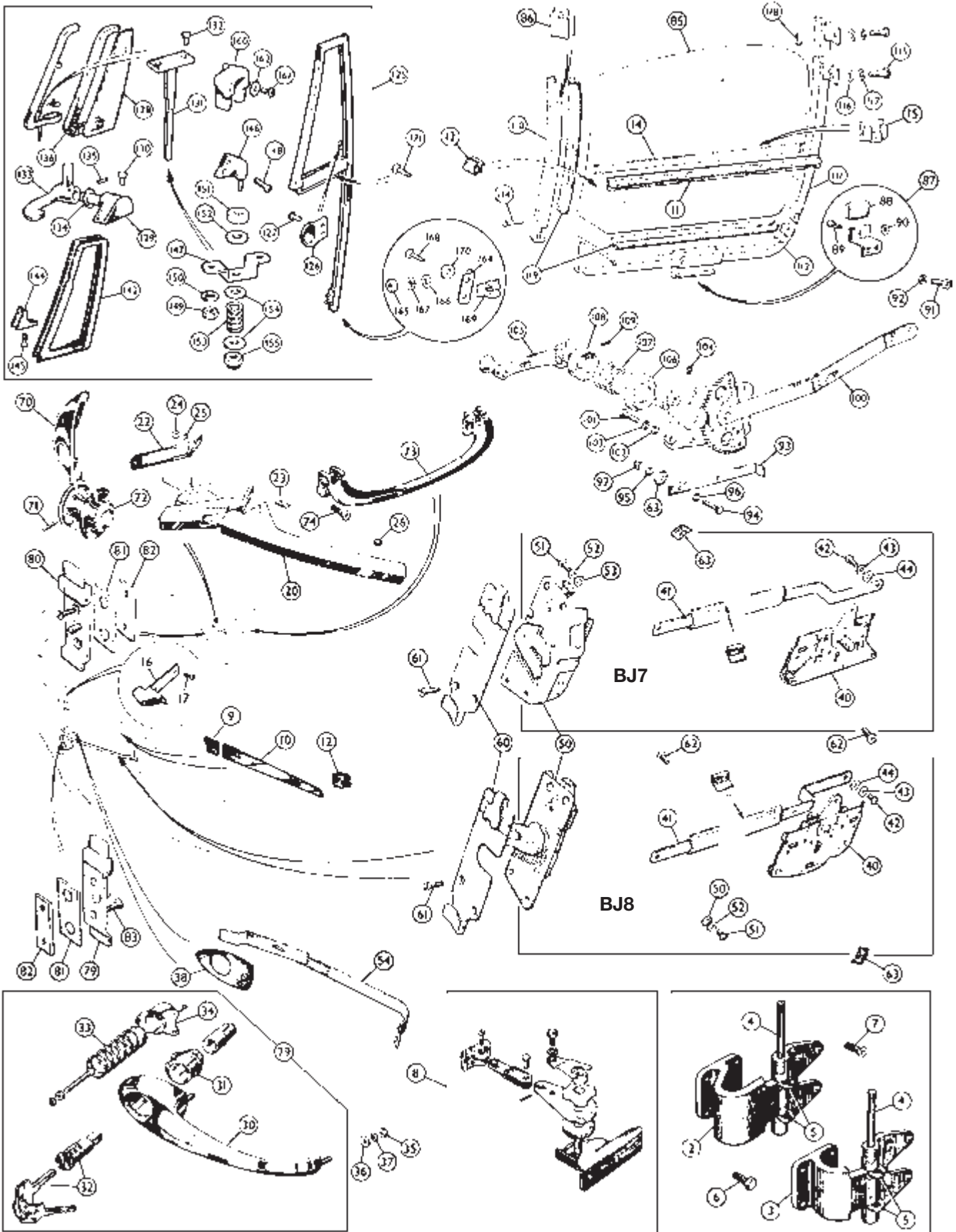
No.	Part No.	Price (each)	Description	Application	Qty. Req.	
65	805-180		ESCUTCHEON, door trim protection		2	
66	323-600		SCREW, plate		2	
67	NA		SEAL SET, door to scuttle (2 pcs.) (Not available. Use later 680-928)	} BN4 to C.E.50758	1	
	680-928		SEAL SET, door to scuttle (2 pcs.)			
	682-128*		RUBBER DOOR SEAL SET*	BN4 to C.E.68959	1	
	805-158		CHANNEL SET, door seal (6 pieces)		1	
*The 682-128 rubber door seal set is unique in that it slides into metal channels that are screwed to the body.						
68	259-840		DOOR SEAL PAIR, black Bristleflex	}  MORE INFO ONLINE	1	
	249-695		DOOR SEAL, red, per yard		4	
	249-857		DOOR SEAL, blue, per yard		} BN4 from C.E.68960, 4 BN6, BN7, BT7	4
	249-609		DOOR SEAL, black, per yard			4
	NA		DOOR SEAL, grey, per yard			4
69	249-795		CLIP, door seal		A/R	
71	805-120		SOCKET AND NUT KIT, sidecurtain		2	
76	405-300		PLATE, sidecurtain (3/8", 16 t.p.i.)	BN4 to C.E.68959	2	
	805-100		PLATE, sidecurtain (5/16", 24 t.p.i.)	} BN4 from C.E.68960 thru BT7	2	
	805-105		HARDWARE SET, plate mounting (for 2 doors)		1	
78	402-485		SCREW, plate		4	
79	310-040		NUT		4	
80	NA		WASHER, plain		4	
81	324-010		WASHER, locking		4	
82	NA		SCREW, plate		2	
84	405-100		NUT, sidecurtain (3/8", 16 t.p.i.)	BN4 to C.E.68959	2	
85	805-110		NUT, sidecurtain (5/16", 24 t.p.i.)	} BN4 from C.E.68960 thru BT7	2	

Body Rubber Kits

Almost all rubber parts needed are included in these comprehensive kits. Lists of their contents are available at www.mossmotors.com

682-328	BODY RUBBER SET	100-6	1
682-338	BODY RUBBER SET	BN7 & BT7 side shift	1
682-348	BODY RUBBER SET	BN7 & BT7 center shift	1
682-358	BODY RUBBER SET	BJ7, BJ8 to (c)26704	1
682-368	BODY RUBBER SET	BJ8 from (c)26705	1

Doors and Fittings BJ7, BJ8



Doors and Fittings BJ7, BJ8

No.	Part No.	Price (each)	Description	Application	Qty. Req.
1		NA	DOOR AND REPAIR PANELS	see page 119	2
2	031-430		DOOR HINGE, upper		2
3	031-425		DOOR HINGE, lower		2
4		NA	HINGE PIN		4
5		NA	WASHER, hinge pin		8
6	322-290		BOLT, hinge to door, 1"		12
	322-040		BOLT, hinge to door, 3/4"		4
7	323-235		SCREW, hinge to body		16
8	805-630		CHECK STRAP ASSEMBLY, R/H		1
	805-620		CHECK STRAP ASSEMBLY, L/H		1
9	805-210		FINISHER, rear quarter panel, R/H	}BJ7, BJ8	1
	805-220		FINISHER, rear quarter panel, L/H		1
10	805-190		MOULDING, door waist, R/H		1
	805-200		MOULDING, door waist, L/H		1
11	282-380		WEATHER STRIP, outer, L/H		1
	282-390		WEATHER STRIP, outer, R/H		1
12	326-175		CLIP, moulding and weather strip		A/R
14	682-030		WEATHER STRIP, inner		2
15	803-410		CLIP, inner weather strip to door		8
16	803-875		SEAL, shut pillar, top, L/H	}BJ7 from (b)57500,	1
	803-885		SEAL, shut pillar, top, R/H		1
17		NA	SCREW, seal attaching	}BJ8	4
20	021-728		DOOR HANDLE, R/H	}BJ7, BJ8 to (c)26704	1
	021-729		DOOR HANDLE, L/H		1
21	031-422		SPRING, door handle lever		2
22	698-110		GASKET, seating		2
23	323-080		SCREW, door handle to door panel		2
24	310-040		NUT		2
25	324-010		WASHER, locking		2
26	633-760		BUFFER, handle		2
29	021-789		DOOR HANDLE ASS'Y (complete)	}BJ8 from (c)26705	2
30	021-730		DOOR HANDLE, locking (bare)		2
31	031-775		BUTTON		2
32	805-250		BARREL, lock and 2 keys		2
33	021-348		SPRING		2
34	031-776		CUP, retaining		2
35	310-040		NUT		4
36	324-990		WASHER, plain		4
37	324-010		WASHER, locking		4
38	698-115		GASKET, handle		2
40		NA	REMOTE CONTROL ASSEMBLY		2
41		NA	CONNECTING LINK		2
42		NA	RIVET, link to remote control		2
43	324-590		WASHER, plain		2
44		NA	WASHER, anti-rattle		2
50		NA	LOCK ASSEMBLY, R/H	}BJ7	1
		NA	LOCK ASSEMBLY, L/H		1
		NA	LOCK ASSEMBLY, R/H	}BJ8	1
		NA	LOCK ASSEMBLY, L/H		1
51		NA	RIVET, link to remote control		4
52	324-590		WASHER, plain		4
53		NA	WASHER, anti-rattle		4
54	804-005		CONTACT, door lock, L/H	}BJ8 from (c)26705	1
	804-015		CONTACT, door lock, R/H		2
	324-185		WASHER, locking		1
60	803-865		LOCK PLATE, R/H		1
	803-835		LOCK PLATE, L/H		1
61	314-270		SCREW, lock & plate to door		6
62		NA	SCREW, remote control to door		6
63		NA	NUT, spire		6
70	031-316		DOOR HANDLE, interior		2
71		NA	PEG, handle		2
72	805-660		ESCUTCHEON, door handle		2
73	803-440		DOOR PULL		2
74	314-251		SCREW, handle to door		4
79	803-755		STRIKER, door lock, R/H		1
80	803-765		STRIKER, door lock, L/H		1
81	021-347		PLATE, packing, striker		2
82	021-349		PLATE, tapped, striker		2
83	323-275		SCREW, striker		4
85	021-861		DOOR GLASS, R/H		1
	021-860		DOOR GLASS, L/H		1
86	021-780		GUIDE, door glass, nylon		6

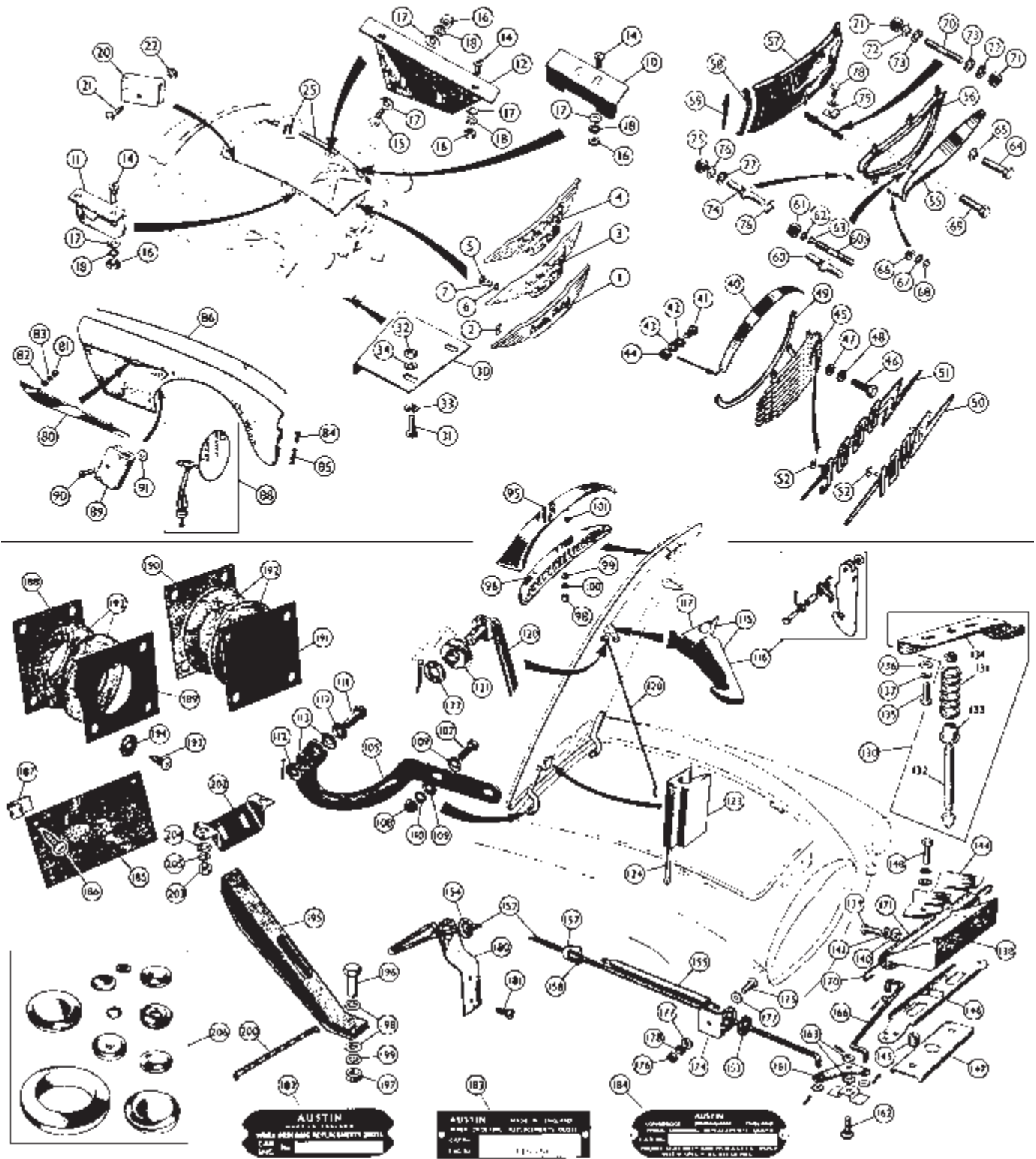
No.	Part No.	Price (each)	Description	Application	Qty. Req.
87		NA	BUFFER STOP ASSEMBLY		2
88	031-359		BUFFER, rubber		2
89	325-765		RIVET		2
90	325-770		WASHER, copper		6
91		NA	SCREW, buffer stop to door		4
92	324-110		WASHER, shakeproof		4
93		NA	BRACKET, stop, door glass		2
94	322-645		SCREW, bracket to door		4
95	324-590		WASHER, plain		4
96	324-020		WASHER, locking		4
97	310-760		NUT		8
100	021-900		WINDOW WINDER ASSY, L/H	}BJ7	1
	021-905		WINDOW WINDER ASSY, R/H		1
	021-910		WINDOW WINDER ASSY, L/H	}BJ8	1
	021-915		WINDOW WINDER ASSY, R/H		1
101	322-495		SCREW, regulator to door		8
102	324-590		WASHER, plain		8
103	324-020		WASHER, locking		8
104		NA	RING, anti-rattle, regulator		2
105	031-318		WINDOW WINDER HANDLE		2
106	805-640		ESCUTCHEON		2
107	031-320		SPRING (must be shortened by 1-1/2 coils to fit)		2
108	805-650		CROWN		2
109		NA	PEG		2
	021-938	NA	CHANNEL SET, L/H (3 pieces)		1
	021-948	NA	CHANNEL SET, R/H (3 pieces)		1
110		NA	CHANNEL, front		2
111		NA	CHANNEL, rear, L/H		1
		NA	CHANNEL, rear, R/H		1
112		NA	CHANNEL, lower, L/H		1
		NA	CHANNEL, lower, R/H		1
114	325-287		RIVET, front to lower channels		4
115	466-385		SCREW, rear channel to door		4
116		NA	WASHER, plain		4
117	324-010		WASHER, locking		4
118	310-040		NUT	BJ7, BJ8 to (b)57499	4
119	680-307		GLAZING STRIP, glass		2
125		NA	VENT WINDOW ASS'Y, L/H		1
		NA	VENT WINDOW ASS'Y, R/H		1
126	031-758		PLATE, handle locking		2
127		NA	RIVET, plate to frame		4
128	021-865		GLASS, vent window L/H		1
	021-875		GLASS, vent window, R/H		1
129	804-025		BRACKET, handle, L/H		1
	804-035		BRACKET, handle, R/H		1
130		NA	RIVET, bracket to frame		4
131	031-761		PIVOT, lower, L/H		1
	031-762		PIVOT, lower, R/H		1
132		NA	RIVET, pivot to frame		4
133	803-855		HANDLE, locking, L/H		1
	803-845		HANDLE, locking, R/H		1
134		NA	WASHER, anti-rattle		2
135		NA	PIN, handle to bracket		2
136	680-667		GLAZING RUBBER	per foot	2
142	682-100		SEALING RUBBER, L/H		1
	682-090		SEALING RUBBER, R/H		1
144		NA	BLOCK, front corner		2
145		NA	SCREW, block to outer frame		2
146	803-935		BRACKET, top pivot, outer, L/H		1
	803-925		BRACKET, top pivot, outer, R/H		1
147		NA	BRACKET, lower pivot, outer, L/H		1
		NA	BRACKET, lower pivot, outer, R/H		1
148		NA	SCREW, top bracket to frame		4
149	311-030		NUT, lower bracket to frame		4
150	324-110		WASHER, shakeproof		4
151		NA	COLLAR, lower pivot		2
152	324-590		WASHER, plain		2
153		NA	SPRING, lower pivot		2
154	324-590		WASHER, plain		4
155		NA	NUT, lower pivot		2
160	681-008		TIP SET, top corner	(L/H & R/H tips)	1
161		NA	SCREW, block to frame		2
162		NA	WASHER, plain		2
164		NA	BRACKET, vent window to door		2
165	310-040		NUT		4
166		NA	WASHER, plain		4
167	324-010		WASHER, locking		4
168		NA	SCREW, vent window to door		8
169	326-245		NUT, spire		8
170		NA	WASHER, plain		8
171		NA	SCREW, vent window to door		4

Note: Door seal is listed on page 139.

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Front Body Fittings 100-6, 3000



No.	Part No.	Price (each)	Description	Application	Qty. Req.
Shroud Fittings & Grilles					
1	021-725		BADGE, Austin Healey wings	} BN4, BN6, BN7/BT7 to (c)13750	1
2	326-520		NUT, spire		2
3	601-280		BADGE, Austin Healey MK II	BN7/BT7 from (c)13751, BJ7	1
4	021-739		BADGE, Austin Healey MK III	BJ8	1
5	310-040		NUT	} BN7/BT7 from (c)13751, BJ7, BJ8	2
6	NA		WASHER, plain		2
7	324-010		WASHER, locking		2
10	805-485		STRIKER, hood safety catch		2
11	805-395	NA	BRACKET, stay, hood prop rod BN4 (use later bracket)		1
	805-475		BRACKET, stay, hood prop rod BN6, BN7, BT7, BJ7, BJ8		1

No.	Part No.	Price (each)	Description	Application	Qty. Req.
	805-580		BRACKET, shroud support, R/H		1
12	805-590		BRACKET, shroud support, L/H		1
14	408-057		SCREW, strikers/brackets to shroud		10
15	323-005		SCREW, support bracket to upright		4
16	310-040		NUT		14
17	324-990		WASHER, plain		18
18	324-010		WASHER, locking		14
20	031-359		BUFFER, rubber	} qty. reduced from BN7/BT7 (c)13751	5/4
21	325-765		RIVET, buffer to hood surround		5/4
22	325-770		WASHER, copper		5/4

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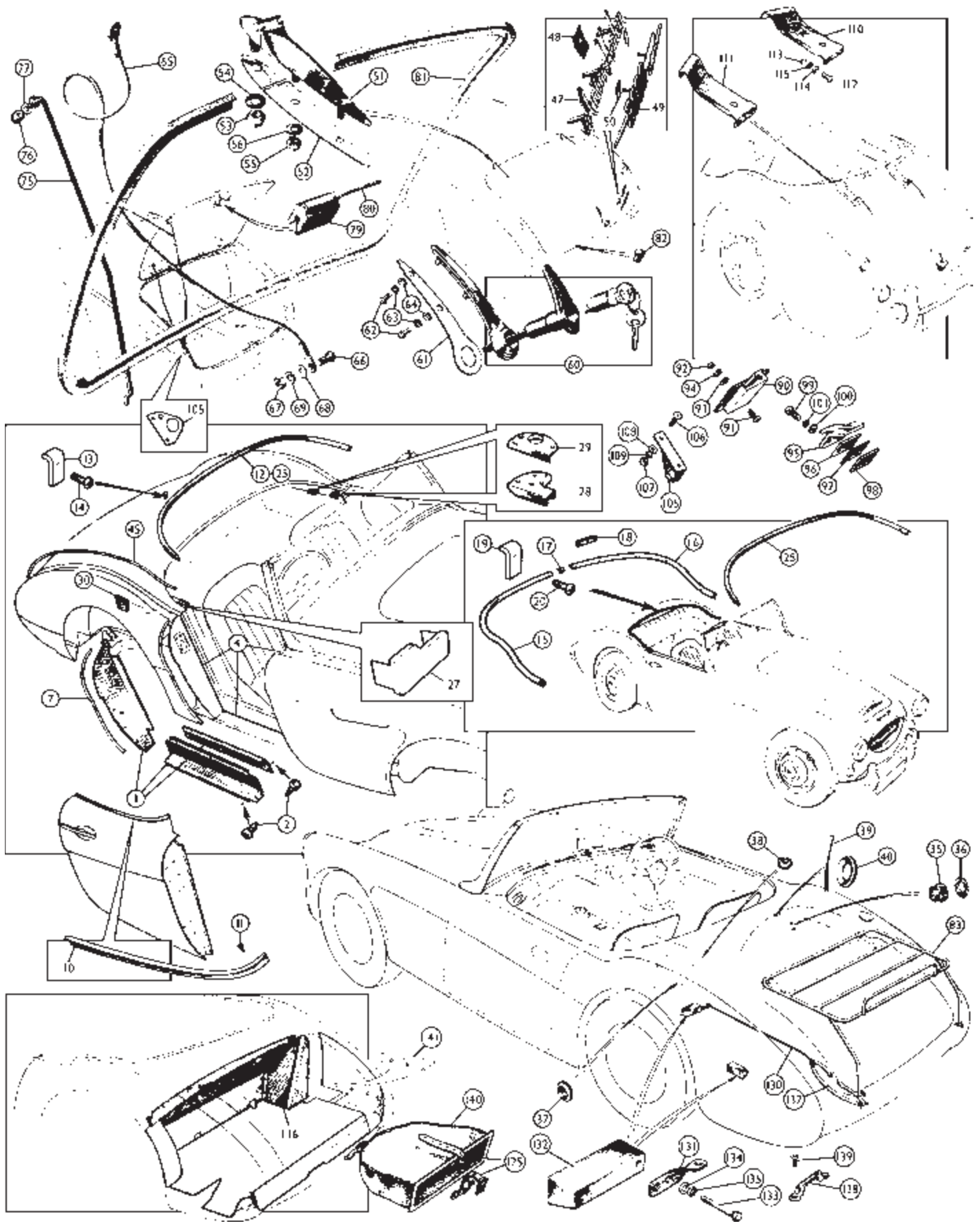
Front Body Fittings 100-6, 3000

No.	Part No.	Price (each)	Description	Application	Qty. Req.	No.	Part No.	Price (each)	Description	Application	Qty. Req.	
25	682-180		STRIP, hood surround sealing, L/H		1	109	324-590		WASHER, plain		8	
30	805-285		BRACKET, shroud to chassis, R/H		1	110	324-020		WASHER, locking		4	
	805-295		BRACKET, shroud to chassis, L/H		1	111	805-405	NA	PIN, clevis		2	
31	322-645		SCREW, bracket to cowl lower panel		4	112	365-720		WASHER, plain		4	
32	310-760		NUT		4	113		NA	WASHER, anti-rattle		4	
33	324-590		WASHER, plain		8	115		NA	SAFETY CATCH ASS'Y., hood		2	
34	324-020		WASHER, locking		4	116	470-640		HOOK, with pin & spring		2	
40	870-090		COWL, grille	} BN4, BN6, BN7/BT7 to (c)13750	1	117		NA	BRACKET, mounting		2	
41	472-535		SCREW		2	120		NA	ROD, hood prop	BN4 to C.E.68959	1	
42		NA	WASHER, plain		2		804-560		ROD, hood prop	except BN4 to C.E.68959	1	
43	324-010		WASHER, locking		2	121	682-200		FERRULE, rubber		1	
44	310-040		NUT		2	122	365-720		WASHER, plain		1	
45	870-060		GRILLE		1	123	282-350		RUBBER CLIP, hood prop rod		1	
46	322-645		SCREW		6	124	325-440		COTTER PIN		1	
47	324-590		WASHER, plain		6	130		NA	STRIKER PIN ASSEMBLY,		1	
48	324-020		WASHER, locking		6	131	329-280		SPRING, striker pin		1	
49	870-100		MOULDING, grille		1	132	470-620		STRIKER PIN		1	
					133	470-610		CUP		1		
50	021-740		MOTIF, '100/6'	BN4, BN6	1	134	470-612		BASE PLATE		1	
51	021-738		MOTIF, '3000'	BN7/BT7 to (c)13750	1	135	322-645		SCREW, striker pin assembly		2	
52	326-510		FIXING, motif		2	136	324-590		WASHER, plain		4	
						137	324-020		WASHER, locking		4	
55	870-110		COWL, grille	} BN7/BT7 from (c)13751, BJ7, BJ8	1	138	805-435		BRACKET, hood latch support		1	
56	031-361		SURROUND, grille		1	139	373-960		SCREW, bracket to body		2	
57	031-360		GRILLE		1	140		NA	WASHER, plain		8	
58	870-070		SLAT		39	141	324-010		WASHER, locking		2	
59		NA	RIVET, pop type		156	144	470-940		PLATE, guide		1	
60	805-465		STUD, cowl top, outer		BN7/BT7 from (c)13751	2	145	470-715		TUBE, distance		2
60a		NA	STUD, cowl top		BJ7, BJ8	3	146	470-645		SLIDER, hood catch		1
61	310-760		NUT		} BN7/BT7 from (c)13751, BJ7, BJ8	2/3	147	470-655		SLIDER SUPPORT ASSEMBLY		1
62	324-020		WASHER, locking			2/3	148		NA	BOLT, plate tube and slider		2
63	324-590		WASHER, plain			2/3	152	805-255		ROD, hood latch remote control		1
64	322-645		BOLT	1		153	031-777		GROMMET, front support bracket		1	
65	324-020		WASHER, locking	1		154	682-130		GROMMET, rear		1	
66	310-625		NUT	2		155	329-265		SPRING, anti-rattle		1	
67	315-070		WASHER, locking	2		157		NA	BRACKET, anchor		1	
68		NA	WASHER, plain	2		158	472-010		CLIP, retaining, anchor bracket	BJ7 & BJ8	1	
69	322-645		BOLT, surround to slats, ctr. bottom	1		161	805-260		LEVER		1	
	324-590		WASHER, plain	} BN7/BT7 from (c)13751 thru (c)14585, BJ7, BJ8		2	162		NA	CLEVIS PIN, lever		1
	324-020		WASHER, locking		1	163	324-990		WASHER, plain, large		2	
	310-760		NUT		1	166	805-265		ROD, connecting, lever to slider		1	
70		NA	STUD, surround to slats, ctr. bottom		1	170	329-175		SPRING, tension, hood latch		1	
71	310-760		NUT		2	171	680-315		SLEEVE, spring		1	
72	324-020		WASHER, locking		2	174	805-445		BRACKET, rod support, front		1	
73	324-590		WASHER, plain		2							
74		NA	STUD, surround bottom, outer		2	175	323-005		SCREW, bracket	} BN4, BN6, BN7, BT7, BJ7	1	
75	310-760		NUT		2	176	310-040		NUT			1
76	324-020		WASHER, locking		2	177		NA	WASHER, plain			2
77	324-590		WASHER, plain	2	178	324-010		WASHER, locking			1	
78		NA	BOLT, slat assembly to body	2								
79		NA	NUT, spire	2	180		NA	BRACKET, rod support, rear	} BJ8	1		
					181		NA	SCREW, self tapping			2	
Front Fender Fittings						Engine Bay Fittings						
80	601-271		FLASH, R/H	} premium quality reproduction	1	182	408-930		PLATE, identification	BN4 (Longbridge)	1	
	601-261		FLASH, L/H		1	183	408-920		PLATE, identification	BN4 (Abingdon) - most BJ8	1	
81	310-040		NUT		6	184	408-925		PLATE, identification	very late BJ8	1	
82		NA	WASHER, plain		6	185		NA	PLATE, pedal box blanking		1	
83	324-010		WASHER, locking		6	186	314-200		SCREW, fixing plate		4	
84	031-362		PIPING, above sidelamp, plastic		2	187		NA	NUT, spire		4	
85	806-070		PIPING, below sidelamp, plastic		2	188		NA	PLATE, steering column sealing, inner		1	
86	021-810		BEADING, front fender		2	189		NA	PLATE, steering column sealing, outer		1	
88		NA	MIRROR	see pages 114 & 115	2	190		NA	PLATE, steering column blanking, inner		1	
89	031-359		BUFFER, rubber, wheelarch		4	191		NA	PLATE, steering column blanking, outer		1	
90	325-765		RIVET		4	192	805-455		NA	FELT, sealing and blanking plates	4	
91	325-770		WASHER, copper		6	193	323-430		SCREW, plate		16	
						194		NA	WASHER, special		16	
95	031-351		SURROUND ASSEMBLY, air intake		1	195		NA	BRACKET, steering column	BN4, BN6, BN7, BT7	1	
	870-120		GRILLE, air intake	BN4, BN6, BN7/BT7 to (c)13750	1			NA	BRACKET, steering column	BJ7, BJ8	1	
96	031-349		GRILLE, air intake	} BN7/BT7 from (c)13751, BJ7, BJ8	1	196	322-880		SCREW, bracket		4	
98	310-040		NUT		3	197	310-140		NUT		4	
99		NA	WASHER, plain		3	198	365-720		WASHER, plain		8	
100	324-010		WASHER, locking		3	199	365-730		WASHER, locking		4	
101		NA	WASHER, packing		3	200		NA	BRACKET, steering column steady		1	
105	031-314		HOOD HINGE, R/H		1	202		NA	BRACKET, steering column mount	BJ8 LHD	1	
	031-313		HOOD HINGE, L/H		1			NA	BRACKET, steering column mount	BJ8 RHD	1	
107	322-230		BOLT, hinge		4							
108	310-760		NUT		4	203	310-140		NUT	} BJ8	2	
						204	365-720		WASHER, plain			2
						205	365-730		WASHER, locking			2
						206	681-018		GROMMET AND PLUG KIT, firewall (general assortment)		1	

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Rear Body Fittings 100-6, 3000



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Rear Body Fittings 100-6, 3000

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Cockpit Fittings					
1	802-775		SHUT FACE FINISHER SET, R/H	} BN4 to C.E.68959	1
	802-785		SHUT FACE FINISHER SET, L/H		1
	803-820		SHUT FACE FINISHER SET, R/H	} BN4 from C.E.68960, BN6, BN7, BT7	1
	803-830		SHUT FACE FINISHER SET, L/H		1
	803-840		SHUT FACE FINISHER SET, R/H	} BJ7, BJ8	1
	803-850		SHUT FACE FINISHER SET, L/H		1
2	725-175		SCREW, finisher, chromed		A/R
	725-176		SCREW, finisher, stainless steel	alternate option	A/R
4	682-128		RUBBER DOOR SEAL SET	} BN4 to C.E.68959 (Longbridge cars)	1
	805-158		CHANNEL SET, door seal (6 pieces)		1
	805-165	NA	CHANNEL, hinge pillar		2
	805-205	NA	CHANNEL, R/H sill		1
	805-215	NA	CHANNEL, L/H sill		1
	805-175	NA	CHANNEL, latch pillar		2
7	249-880		PIPING, shut pillar finisher, black	(for two doors)	1
10	804-940*		MOULDING, door top, R/H	} BN4, BN6, BN7, BT7 (4-seaters)	1
	804-950*		MOULDING, door top, L/H		1
	725-180		SCREW, moulding		6
12	804-990*		MOULDING, rear cockpit	} BN6, BN7 (2-seaters)	1
13	804-915		PLATE, tapped		5
14	726-115		SCREW, moulding, 3/4"		4
		NA	SCREW, moulding, 1"		3
15	804-960*		MOULDING, rear cockpit, R/H	} BN4, BT7	1
16	804-970*		MOULDING, rear cockpit, L/H		1
17	804-980*		MOULDING, rear cockpit, center		1
18	804-905		PLATE, joint, center moulding		1
19	804-915		PLATE, tapped, rear moulding		6/8
20		NA	SCREW, moulding, 3/4"		9
		NA	SCREW, moulding, 5/8"		2
	310-040		NUT		3
		NA	WASHER, plain		3
	324-010		WASHER, locking		3
25	804-995	NA	TONNEAU MOULDING, 1-piece	} BJ7, BJ8 qty reduced from 14/12	1
	323-460		SCREW		BJ7 (b)57500
27	806-380		CAP, shut pillar, R/H	} BN4 to C.E.68959	1
	806-370		CAP, shut pillar, L/H		1
28	021-785		CAP, door seal, R/H	} BN4 from C.E.68960	1
	021-784		CAP, door seal, L/H		BN6, BN7, BT7
29	021-786		PLATE, bow socket finisher	BN6, BN7	2
30	805-210		FINISHER, rear quarter panel, R/H	} BJ7, BJ8	1
	805-220		FINISHER, rear quarter panel, L/H		1
31		NA	SCREW		2
32		NA	SCREW		2
35	402-550		DOME NUT, for seat belt	} BN7, BT7, BJ7, BJ8	4
36	365-720		WASHER, plain		4
37		NA	PLUG, blanking safety belt hole in tunnel		2
38		NA	PLUG, blanking safety belt hole in floor		4
39	807-045		DRAIN TUBE, cockpit water channel		2/3
40	681-045		GROMMET, drain tube	} BJ7, BJ8	2/3
	326-405		CLIP, drain tube		A/R

* These mouldings are supplied polished and slightly over-length. They must be trimmed to fit your particular car, and may be clear anodized locally.

Rear Outer Body and Trunk Lid Fittings

45	021-820		BEADING, rear fender		2
47	021-731		BADGE, 'Austin Healey'		1
48	326-530		FIXING, badge		3
49	021-738		MOTIF, '3000'	} BN7, BT7, BJ7, BJ8	1
50	326-510		FIXING, badge		2
51	802-440		TRUNK HINGE, L/H	} Will not work with factory style luggage racks	1
	802-450		TRUNK HINGE, R/H		1
52	698-018		GASKET SET, trunk hinge	car set	1
53	310-105		NUT, hinge to body		2

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No.	Part No.	Price (each)	Description	Application	Qty. Req.
54	324-590		WASHER, plain		2
55	310-100		NUT, hinge to trunk lid		4
56	365-720		WASHER, plain		4
60	031-325		TRUNK HANDLE, with lock and 2 keys		1
61	805-257		GASKET, trunk handle		1
62		NA	SCREW		2
63	324-110		WASHER, shakeproof		2
64		NA	WASHER, cup		2
65	807-035		CABLE, trunk lid control		1
66	725-185		SCREW		1
67	310-760		NUT		1
68	324-590		WASHER, plain		1
69	324-020		WASHER, locking		1
75	804-540		PROP ROD, trunk lid		1
76	682-200		FERRULE, rod		1
77	365-720		WASHER, plain		1
79	282-350		RUBBER CLIP, prop rod		1
80	325-440		SPLIT PIN		1
81	021-775		TRUNK SEAL (glued on trunk lid, larger rounded lip to outside)		1
82	682-110		BUFFER, trunk lid		3
83	644-730		LUGGAGE RACK (requires OE trunk hinges)	MORE INFO ONLINE	1

Internal Trunk Fittings

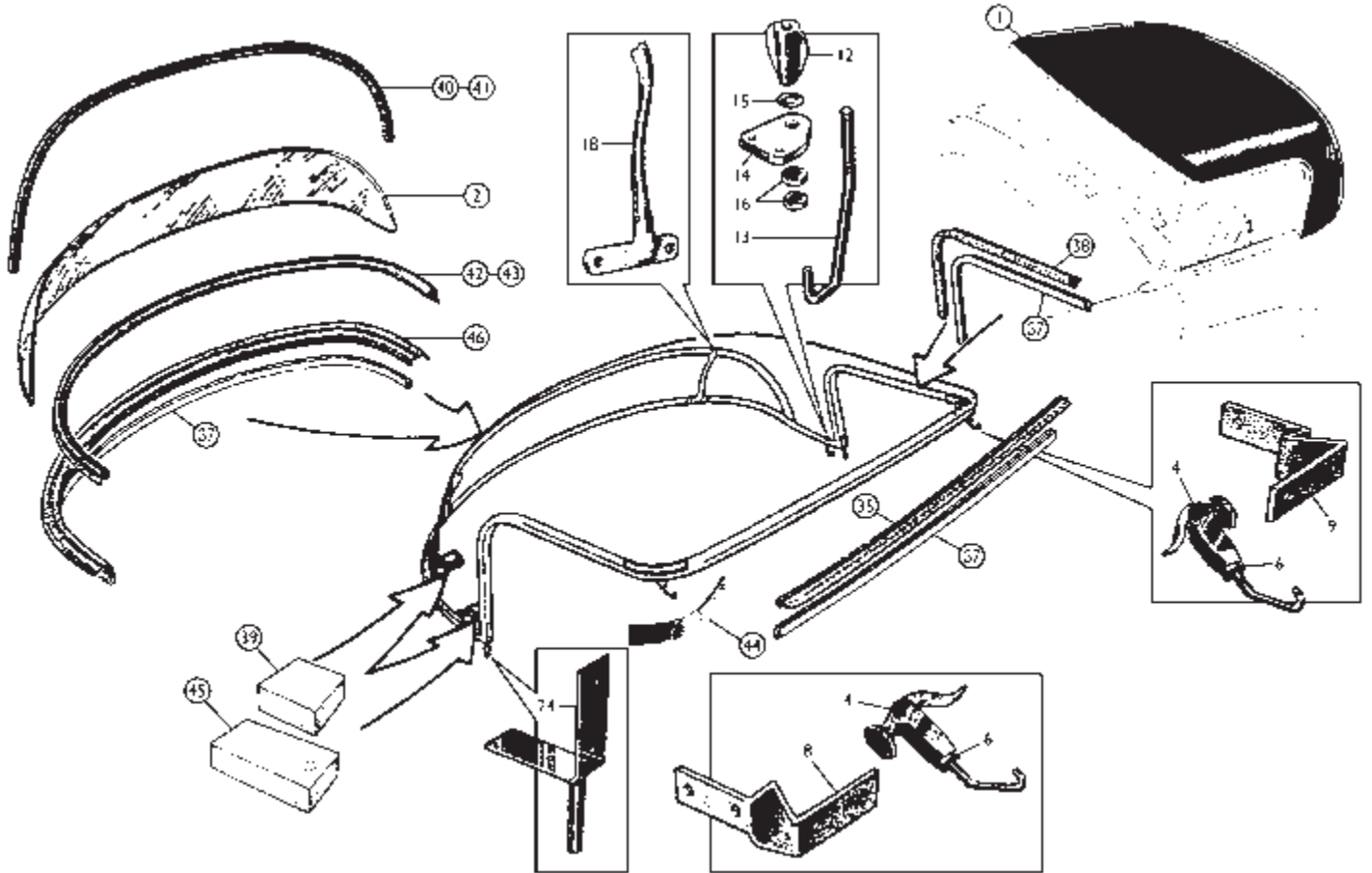
90	031-326		LATCH		1
91	323-260		SCREW, fixing lock		4
92	310-760		NUT		4
93	324-590		WASHER, plain		4
94	324-020		WASHER, locking		4
95	806-460		STRIKER, trunk lid		1
96	806-885	NA	PLATE, packing		A/R
97	807-005	NA	PACKING PIECE		1
98		NA	PLATE, tapped		1
99		NA	SCREW, fixing striker		3
100	324-590		WASHER, plain		3
101	324-020		WASHER, locking		3
105	804-925		BRACKET, stay, prop rod		1
106	408-056		SCREW, fixing bracket		2
107	310-040		NUT		2
108		NA	WASHER, plain		2
109	324-010		WASHER, locking		2
110	806-845		BRACKET, reinforcement, RH	} BN4, BT7	1
111	806-855		BRACKET, reinforcement, LH		1
112	408-056		SCREW, fixing bracket		4
113	310-040		NUT		4
114		NA	WASHER, plain		4
115	324-010		WASHER, locking	4	
116	805-990		PANEL, fuel pipe cover, black		1
117		NA	SCREW, fuel pipe cover panel	} BN4, BT7, BJ7, BJ8	6
118		NA	RIVET, rear axle cover panel		6
119		NA	WASHER, plain		6
120		NA	PLUG, blanking, trunk axle cover		1
125	221-675		STRAP ASSEMBLY, spare tire	} BN6, BN7	1
126	402-485		SCREW		4
127		NA	WASHER, plain		4
128	324-010		WASHER, locking		2
129	310-040		NUT		2
130	221-650		ROD, retaining spare wheel	} BN4, BT7, BJ7, BJ8	1
131	221-665		BRACKET, rod		1
132	221-640		BLOCK, spare wheel		2
133	322-280		BOLT, block to body		4
134	324-590		WASHER, plain		4
135	324-020		WASHER, locking		4
136		NA	SCREW, wood		1
137	221-630		STRAP, securing spare wheel		1
138	409-075		STAPLE, chrome, strap retaining		1
139	402-485		SCREW, chrome, staple to floor		2
140	249-940*		SPARE TIRE COVER, black	} BN6, BN7	1
	249-950*		SPARE TIRE COVER, red		1
	249-960*		SPARE TIRE COVER, blue		1
			*Included in BN6 & BN7 carpet kits listed on page 142.		
141	031-411		BATTERY SUPPORT, 3/4" thick	thru BJ8 (b)76138	1
	031-423		BATTERY SUPPORT, 3" thick	BJ8 from (b)76139	1

Trunk Liner Kits

Dress up your trunk with one of our "tailored to your car" trunk liner sets. Available in black only.

249-930	BN4 & BT7
249-920	BN6 & BN7
249-930	BJ7 & BJ8

Hardtops 100-6, 3000



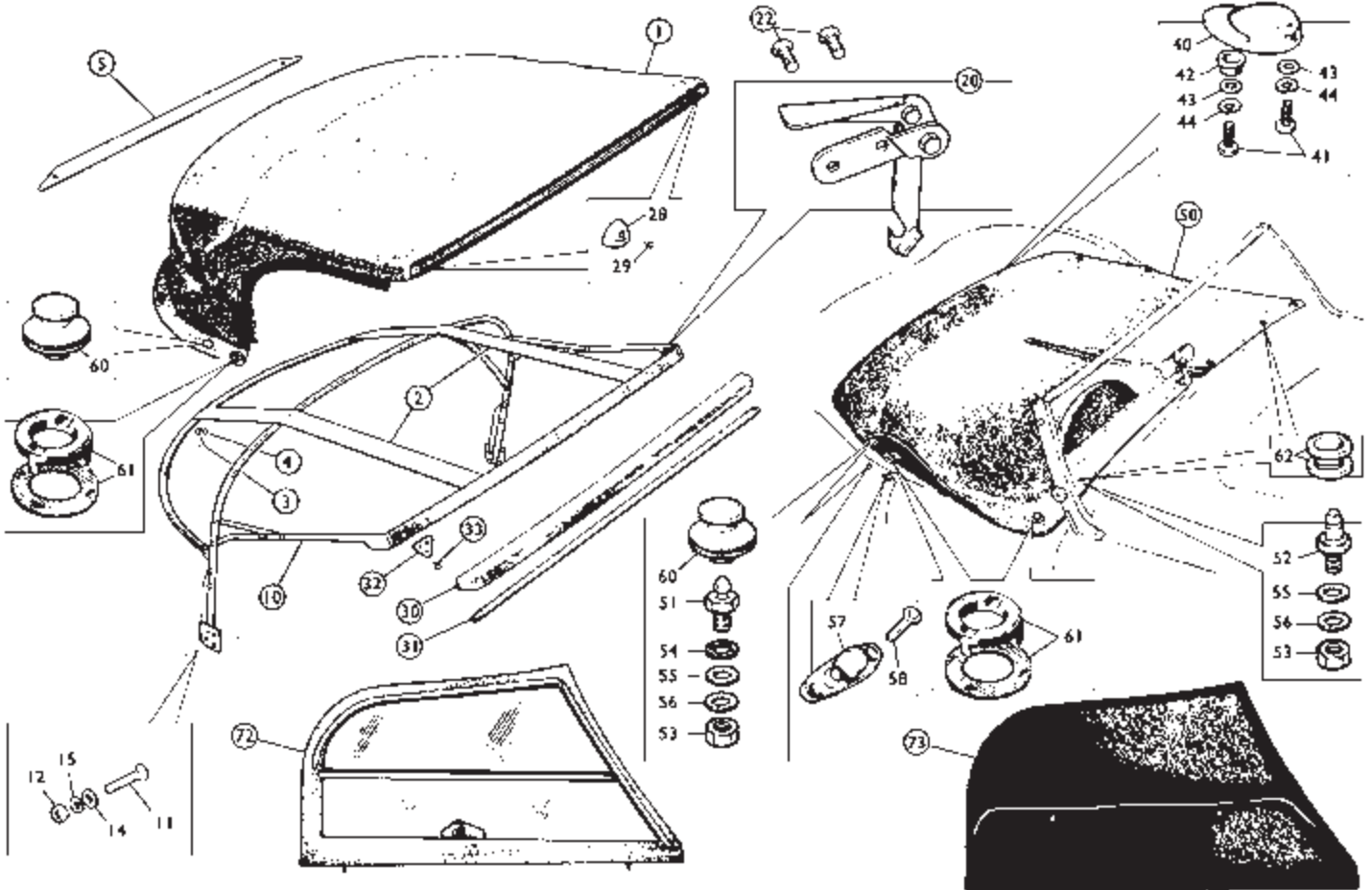
No.	Part No.	Price (each)	Description	Application	Qty. Req.
Hardtop BN4, BN6, BN7, BT7					
1		NA	HARD TOP ASSEMBLY	BN4, BT7 (4 seat)	1
		NA	HARD TOP ASSEMBLY	BN6, BN7 (2 seat)	1
2	021-862		BACKLIGHT	BN4, BT7	1
	021-863		BACKLIGHT	BN6, BN7	1
4	805-028		CATCH SET		1
6		NA	NUT		2
		NA	SCREW, catch to corner bracket		4
8		NA	CORNER BRACKET, R/H		1
9		NA	CORNER BRACKET, L/H		1
12	805-115		WING NUT		2
13		NA	HOOK	}BN4, BT7	2
14		NA	PLATE		2
		NA	HOOK	}BN6, BN7	2
		NA	PLATE		2
15		NA	WASHER, plain		2
16		NA	NUT		4
18		NA	PILLAR, support, R/H		1
		NA	PILLAR, support, L/H		1
	323-080		SCREW, support pillar to cockpit rail		4
		NA	WASHER, chrome		4
	322-945		SCREW, support pillar to backlight glazing channel	BN4, BT7	2
24		NA	SPIGOT, locating, R/H		1
		NA	SPIGOT, locating, L/H		1
		NA	TUBE, for spigot		2
	021-970		CHANNEL, backlight glazing	}BN4, BT7	1
			HARDTOP SEAL & WINDLACE SET (includes 1 ea. of ill. nos. 35, and 37 thru 46)		1
	021-980		HARDTOP SEAL & WINDLACE SET (includes 1 ea. of ill. nos. 35, and 37 thru 46)	}BN6, BN7	1
35		NA	SEAL, header rail		1
36		NA	CLIP, securing seal		A/R

No.	Part No.	Price (each)	Description	Application	Qty. Req.
37	021-838	NA	WINDLACE SET, off-white (4 pc.)	BN4 & BT7	1
	021-848	NA	WINDLACE SET, off white (3 pc.)	BN6 & BN7	1
38		NA	CANTRAIL SEAL		2
39		NA	PAD, rear fender to hard top		A/R
40		NA	SEAL, backlight glazing, top		1
41		NA	FILLER STRIP, backlight glazing seal, top		1
42		NA	SEAL, backlight glazing, bottom		1
43		NA	FILLER STRIP, backlight glazing seal, bottom		1
44		NA	BUFFER		2
45		NA	PAD, cockpit rail sealing	BN4, BT7	2
		NA	PAD, cockpit rail sealing	BN6, BN7	2
46		NA	SEAL, hardtop to cockpit rail	BN4, BT7	1
		NA	SEAL, hardtop to shroud	BN6, BN7	2
		NA	PACKING STRIP, cockpit rail, wide	}BN4, BT7	1
		NA	PACKING STRIP, cockpit rail, narrow		1
		NA	SECURING STRIP	}BN6, BN7	1
		NA	SCREW, securing seal		A/R
		NA	CLIP, securing seal		A/R

Hardtop BJ7, BJ8

021-795	NA		HARD TOP ASSEMBLY		1
021-864			BACKLIGHT		1
	NA		CHANNEL, backlight glazing		1
	NA		HARDTOP SEAL SET	includes header rail seal, cant rail seal, glazing seals, cockpit rail seal	1

Weather Equipment BN1, BN2



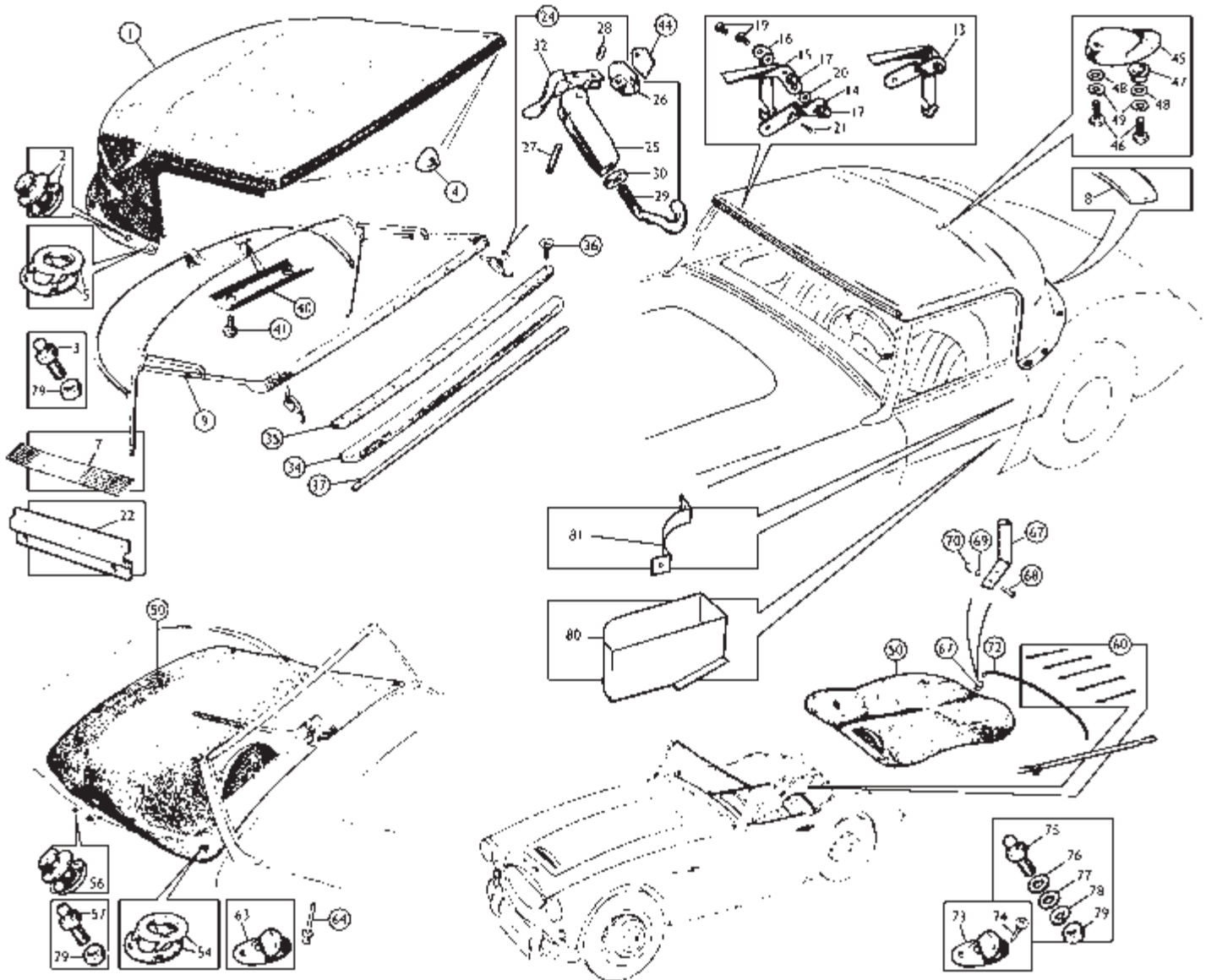
No.	Part No.	Price (each)	Description	Application	Qty. Req.
1			See pages 144-145 for complete Top listings.		
2	641-008		WEBBING SET, top frame (grey)		1
3		NA	SCREW		4
4	324-955		WASHER		4
5	644-200		TOP ANCHOR BAR, rear		1
10	453-670		TOP FRAME ASSEMBLY		1
11	323-235		SCREW, frame to inner quarter panel		6
12	310-140		NUT		6
14	365-720		WASHER, plain		6
15	365-730		WASHER, locking		6
20	804-988		CLAMP SET (pair)		1
22		NA	SCREW, clamp to header rail		4
28	227-310		FINISHER, header rail		2
29		NA	SCREW, finisher to header rail		2
30	021-580		HEADER RAIL, wood		1
31	682-345		HEADER RAIL SEAL (original type)		1
	682-350		HEADER RAIL SEAL (replacement)		1
32	644-205		RETAINER, header rail		3
33	682-110		BUFFER, header rail		3
40	470-747		RETAINER, 'teardrop', on shroud		2
41	323-455		SCREW, mounting to shroud		4
42	470-757		WASHER, cup		2
43		NA	WASHER, plain		4
44	324-010		WASHER, locking		4
50			See page 146 for complete Tonneau Cover listings.		
51	227-700		STUD, 'Tenax'		4/6
52	226-600		STUD, 'Lift-the-Dot', for windshield spring		2
53	310-040		NUT, for studs		A/R
54	435-515		WASHER, leather, paint protecting		5/7
	315-168		WASHER SET, nylon (pack of 10) alternative to leather washer		A/R
55		NA	WASHER, plain		5/7
56	324-010		WASHER, locking		5/7
57	227-500		TURNBUCKLE		2/4
58	323-600		SCREW, turnbuckle		4/8
60	227-600		FASTENER ASSEMBLY, 'Tenax' (genuine "Tenax" brand)		A/R
61	227-408		EYELET AND WASHER, turnbuckle		A/R
62	802-358		SAIL EYELET & WASHER		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
72	259-108†		SIDECURTAIN SET, black		1
	259-118†		SIDECURTAIN SET, blue		1
	259-138†		SIDECURTAIN SET, red		1
		NA	SIDECURTAIN SET, green		1
	259-128		SIDECURTAIN SET, white		1
73	248-930†		SIDECURTAIN STOWAGE BAG, black		1
		NA	SIDECURTAIN STOWAGE BAG, blue		1
		NA	SIDECURTAIN STOWAGE BAG, red		1

† Note: Sidecurtains supplied are the original type for BN1 from body #7258 and BN2, and will fit earlier cars. Earlier style sidecurtains are not available.

See pages 144-146 for tops and tonneau covers.

Weather Equipment BN4, BN6, BN7, BT7



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1			TOPS See pages 144-145 for complete top listings		1
2	227-600		FASTENER, 'Tenax' (genuine "Tenax" brand)	{ BN4, BT7 BN6, BN7	12 4
3	227-700		STUD, Tenax	{ BN4, BT7 BN6, BN7	12 4
4	227-310		FINISHER (shield shape - at ends of hidem strip)		2
5	227-408		EYELET & WASHER		2
7	641-008		WEBBING SET (per car)		1
8	644-210		ANCHOR BAR, rear	BN6, BN7	1
9	453-675		TOP FRAME ASSEMBLY	BN4 to C.E.68959 (4 seat)	1
	453-666	NA	TOP FRAME ASSEMBLY	{ BN4 from C.E.68960, BT7 to C.E.1528 (4 seat)	1
	453-667		TOP FRAME ASSEMBLY	BT7 from C.E.1529 (4 seat)	1
	453-695		TOP FRAME ASSEMBLY	BN6, BN7 (2 seat)	1
<u>Underlined part numbers indicate an Oversize Parts Fee will be charged. See mossmotors.com or call for details.</u>					
10	NA		TOP CLAMP ASSEMBLY	{ BN4 RHD to C.E.28102, LHD to C.E.28013	2 2
11	NA		HOOK		2
12	NA		SET SCREW		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
13	805-008		CLAMP SET (pair)		1
14	NA		PRESSING, top mounting, R/H		1
	NA		PRESSING, top mounting, L/H		1
15	NA		GRIP, finger, R/H		1
	NA		GRIP, finger, L/H		1
16	NA		LEVER, locking, R/H	BN4 RHD from C.E.28103,	1
	NA		LEVER, locking, L/H	BN4 LHD from C.E.28014	1
17	NA		NUT, dome	all BT7	4
18	NA		T-NUT		4
19	NA		SCREW		4
20	NA		WASHER, special		4
21	NA		SCREW, latch to header rail		4
22	805-555		SLIDE RAIL, R/H	{ BN4 to C.E.68959	1
	805-565		SLIDE RAIL, L/H		1
24	805-028		CATCH PAIR		1
25	NA		BODY		2
26	NA		FIXING BASE		2
27	NA		PIN, large		2
28	NA		PIN, small	{ BN6, BN7	2
29	NA		HOOK, L/H		1
	NA		HOOK, R/H		1
30	NA		NUT		2
32	NA		HANDLE, clamp		2

See pages 144-146 for top and tonneau cover listings.

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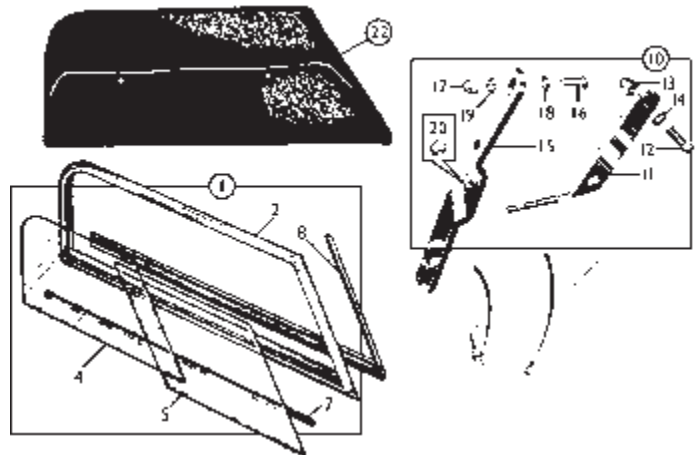
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Weather Equipment BN4, BN6, BN7, BT7

No.	Part No.	Price (each)	Description	Application	Qty. Req.
34	806-080		TOP BOW, wood		1
35	806-110		RETAINING RAIL	BN4, BT7	1
	806-100		RETAINING RAIL	BN6, BN7	1
36		NA	SCREW		15
37	682-350		HOOD SEAL		1
40		NA	CLIP, top to frame	BN4 to C.E.68959	4
	805-025		CLIP, top to frame	BN6, BN7, BT7	2
41	323-445	NA	SCREW	BN4 to C.E.68959	8
	323-430		SCREW	BN6, BN7, BT7	4
42		NA	PACKING, clamp assembly	}BN4, BT7	2
43		NA	SCREW		2
44		NA	PACKING, clamp assembly	}BN6, BN7	2
45	470-747		RETAINER, top		2
46	323-455		SCREW		4
47	470-757		WASHER, cup		2
48		NA	WASHER, plain		4
49	324-010		WASHER, locking		4
50			TONNEAU COVERS are listed on page 146		
54	227-408		EYELET & WASHER	{ BN4, BT7 BN6, BN7	9 4
56	227-600		FASTENER, 'Tenax' (genuine "Tenax" brand)	{ BN4, BT7 BN6, BN7	13 5
57	227-700		STUD, Tenax	{ BN4, BT7 BN6, BN7	13 5
60	453-658		STIFFENER SET	}BN4, BT7	1
63	227-500		TURNBUTTON, single		5
64		NA	RIVET		10
65		NA	MOUNTING PLATE ASSEMBLY, hood stop	}BN4 to C.E.68959 (with sliding & folding top frame)	1
66	282-350		RUBBER STOP, L/H side		1
67	805-575		BRACKET, tonneau rail, R/H		1
	805-585		BRACKET, tonneau rail, L/H		1
68	322-940		SCREW		4
69	315-055		WASHER, plain		4
70	311-046	NA	DOME NUT, deep		4
72	453-645		RAIL, tonneau support (44.5")		1
	453-660		RAIL, tonneau support (46.5", 1 pc.)	}BN4 from C.E.68960, BT7	1
	453-661		RAIL, tonneau support, 2-pc.		1
73	227-500		TURNBUTTON, single	}	2
74		NA	SCREW, turn button		4
75	227-700		STUD, 'Tenax'	{ BN4, BT7 BN6, BN7	12 4
76	435-515		WASHER, leather	{ BN4, BT7 BN6, BN7	12 4
	315-168		WASHER SET, nylon (pack of 10) alternative to leather washer A/R		

See pages 144-146 for top and tonneau cover listings.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
77		NA	WASHER, plain	{ BN4, BT7 BN6, BN7	12 4
78	324-010		WASHER, locking	{ BN4, BT7 BN6, BN7	12 4
79	310-040		NUT	{ BN4, BT7 BN6, BN7	12 4
80	805-750		STOWAGE BOX R/H, untrimmed	}BN6, BN7	1
	805-760		STOWAGE BOX L/H, untrimmed		1
81	805-770		STRAP, top frame, untrimmed		2

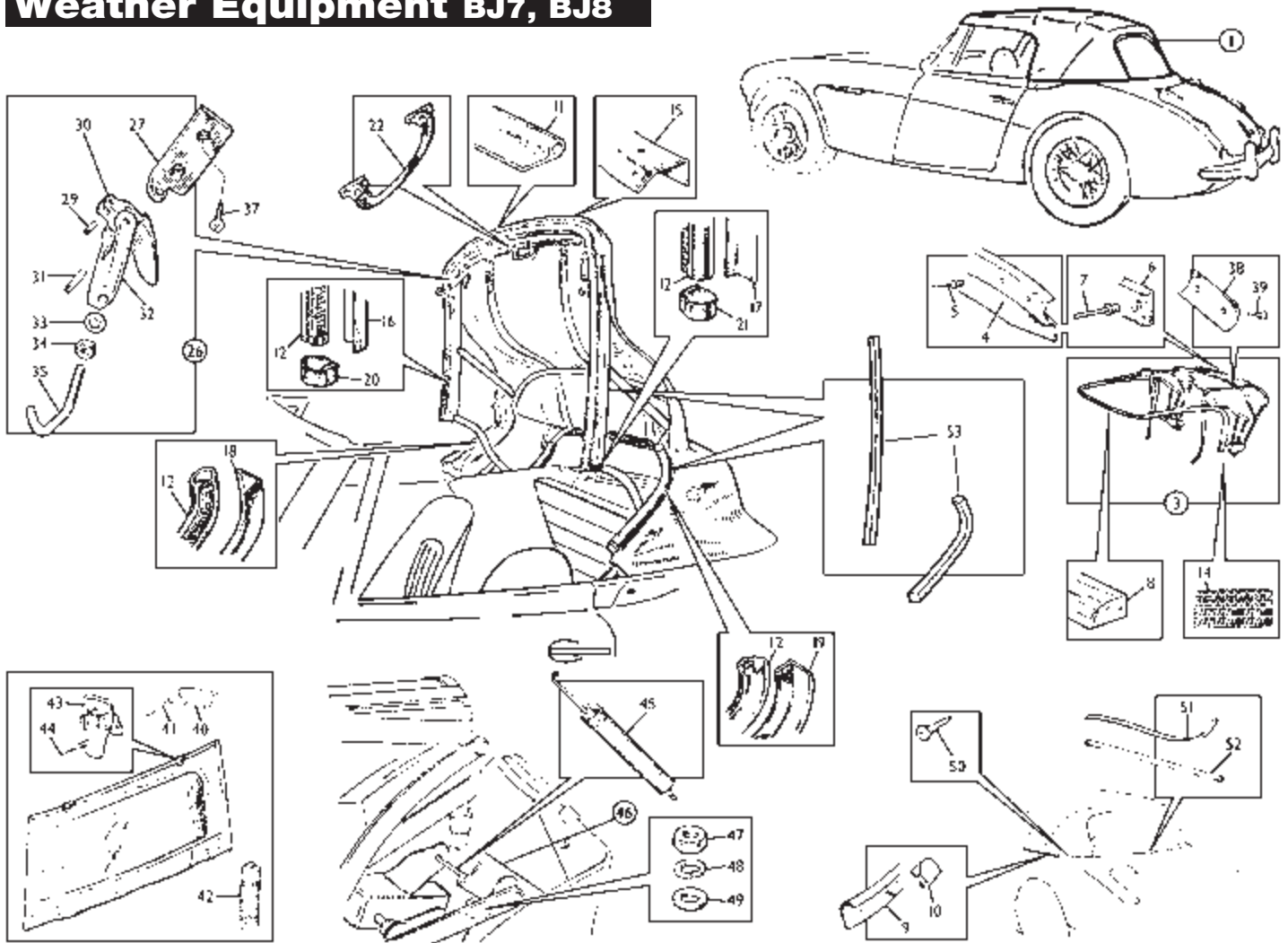


Sidecurtains, BN4 to BT7

For sidecurtain brackets mounted on doors, see pages 124-125.

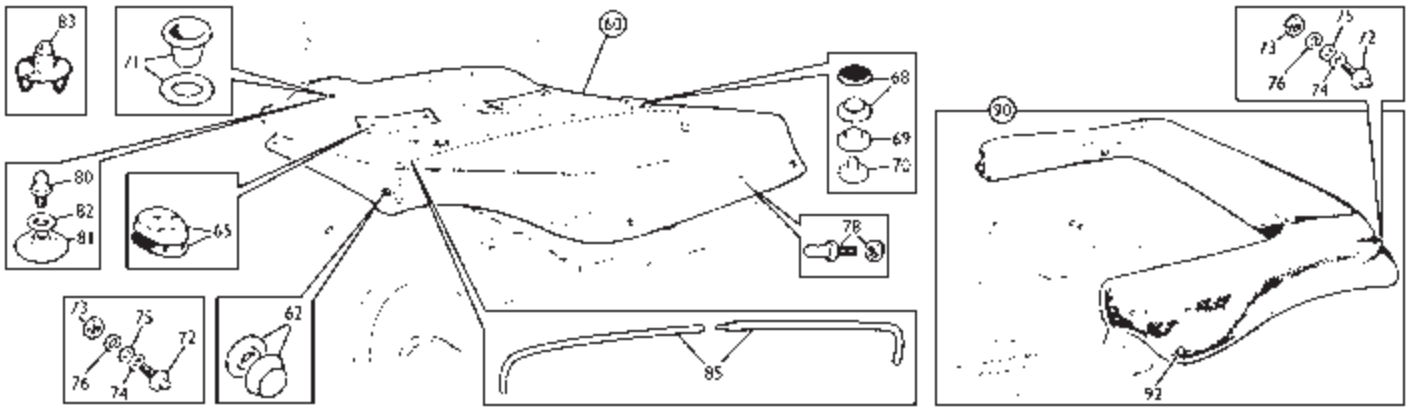
1	259-208		SIDECURTAIN SET	1
2		NA	FRAME, R/H	1
		NA	FRAME, L/H	1
3		NA	BUFFER, frame	2
4		NA	WINDOW, sliding, R/H	1
		NA	WINDOW, sliding, L/H	1
5		NA	WINDOW, fixed, pair	1
6		NA	SLIDE	2
7		NA	CHANNEL FELT	2
8	021-774		WEATHERSTRIP SET	1
10	805-038		BRACKET SET, sidecurtain fitting	1
11		NA	BRACKET, securing, front, R/H	1
		NA	BRACKET, securing, front, L/H	1
12		NA	SCREW, bracket to frame	4
13		NA	DOME NUT	4
14	324-110		WASHER, shakeproof	4
15		NA	BRACKET, securing, rear, R/H	1
		NA	BRACKET, securing, rear, L/H	1
16		NA	SCREW, bracket to frame	4
17		NA	DOME NUT	4
18		NA	WASHER, plain	4
19	324-110		WASHER, shakeproof	4
20	682-110		BUFFER, rear securing bracket	2
22	248-940		SIDECURTAIN STOWAGE BAG, black	1

Weather Equipment BJ7, BJ8



No.	Part No.	Price (each)	Description	Application	Qty. Req.
1			TOPS	See pages 144-145 for complete top listings	1
3	453-655	NA	TOP FRAME ASSEMBLY		1
4		NA	TRIM RAIL, upper	} BJ7 to (b)59371	1
5		NA	RIVET		10
6	806-195		TRIM RAIL, upper	} BJ7 from (b)59372, BJ8	1
7	325-287		RIVET		8
8	806-090		HEADER RAIL		1
9	806-735		TRIM RAIL, rear (2-piece, steel)		1
10	326-185		CLIP, canopy to rear trim rail		36
11	682-360		WEATHERSTRIP, front		1
12	259-850		SEAL SET, top frame, grey	as original	1
	249-607		SEAL, top frame, black, replacement	sold per yard	4
14	641-008		WEBBING SET, grey		1
15	806-115		RETAINER, header rail seal		1
	806-198		RETAINER SET, cantrail seals		1
16	NA		RETAINER, side cantrail seal, R/H		1
17	NA		RETAINER, side cantrail seal, L/H		1
18	NA		RETAINER, rear cantrail seal, R/H		1
19	NA		RETAINER, rear cantrail seal, L/H		1
20	021-778		END CAP, R/H		3
21	021-779		END CAP, L/H		3
22	803-440		HANDLE, header rail		1
26	805-068		CLAMP SET		1
27	NA		BASE, R/H		1
	NA		BASE, L/H		1
29	NA		PIN, base to clamp		2
30	NA		LEVER, locking		2
31	NA		PIN, lever to body		2
32	NA		BODY		2

No.	Part No.	Price (each)	Description	Application	Qty. Req.
33	324-110		WASHER, shakeproof		2
34	311-635		NUT, chromed		2
	311-636		NUT, stainless steel (alternate, not incl. with clamp set)		2
35	805-308		HOOK PAIR		1
37		NA	SCREW		4
38	805-025		CLIP, web retaining		2
39	323-430		SCREW		4
40		NA	CATCH, window toggle fastener	} BJ7 to (b)59371	2
41		NA	RIVET		4
42		NA	CLOSURE, upper trim rail		1
43	401-685		FASTENER, zinc plated		2
44		NA	RIVET		4
45	805-010		SPRING		2
46	805-015		COVER, spring		2
47	310-140		NUT		6
48	365-720		WASHER, plain		6
49	365-730		WASHER, locking		6
50		NA	SCREW, top to wheelarch		10
51		NA	SEAL, top to water channel	BJ7 to (b)59371	A/R
52		NA	SEAL, top to water channel	BJ7 from (b)59372, BJ8	1
53	806-098		WOOD STRIP SET (4 pieces)		1



No.	Part No.	Price (each)	Description	Application	Qty. Req.
60	NA		TONNEAU COVER, black	RHD	1
	NA		TONNEAU COVER, blue		1
	NA		TONNEAU COVER, grey		1
	NA		TONNEAU COVER, red		1
	NA		TONNEAU COVER, white		1
021-539		TONNEAU COVER, black vinyl	LHD see pg. 146 for more	1	
643-070		TONNEAU COVER, blue vinyl		1	
643-065	NA	TONNEAU COVER, grey vinyl		1	
643-060	NA	TONNEAU COVER, red vinyl		1	

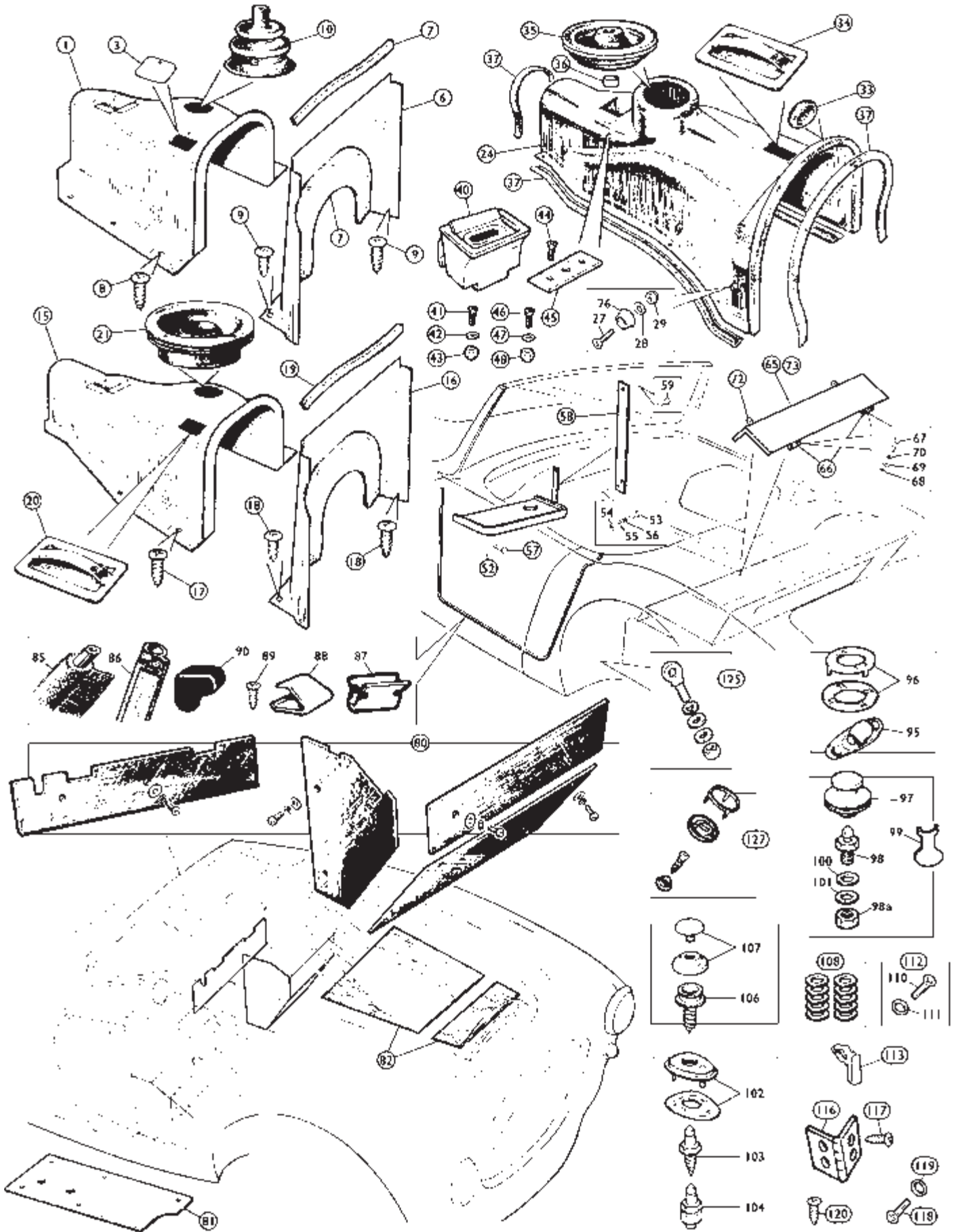
Tonneau covers include hardware, but it is not installed so you can get a perfect fit.

62	227-600		FASTENER, 'Tenax' (genuine "Tenax" brand)		4
65	226-308		FASTENER, 'Lift-the Dot'		10
68	227-108		SNAP ASS'Y., female		4
69	226-720		SNAP, male		4
70	NA		RETAINER, snap		4
71	NA		EYELET & RING		2
72	227-700		STUD, 'Tenax', cover to shroud		8
73	310-040		NUT		8
74	435-515		WASHER, leather		8
	315-168		WASHER, nylon (set of 10) alternative to leather washer		1
75	NA		WASHER, plain		8
76	324-010		WASHER, locking		8
78	226-708		FASTENER, cover to heelboard		4
80	226-600		STUD, 'Lift-the Dot', cover to door & dash top	as fitted	6
	NA		T NUT		6
	NA		WASHER, chrome		4
83	226-328		STUD & WASHER		6
85	021-541		SUPPORT RAIL SET, tonneau		1

See pages 144-146 for more tops and tonneau covers.

No.	Part No.	Price (each)	Description	Application	Qty. Req.
90	643-080		TOP STOWAGE COVER, black vinyl	BJ7	1
	643-110		TOP STOWAGE COVER, blue vinyl		1
	NA		TOP STOWAGE COVER, grey vinyl		1
	643-105		TOP STOWAGE COVER, red vinyl		1
	643-100		TOP STOWAGE COVER, white vinyl		1
643-090			TOP STOWAGE COVER, black vinyl	BJ8	1
	643-130		TOP STOWAGE COVER, blue vinyl		1
	NA		TOP STOWAGE COVER, grey vinyl		1
643-125	NA		TOP STOWAGE COVER, red vinyl	BJ8	1
	643-120		TOP STOWAGE COVER, white vinyl		1
643-091			TOP STOWAGE COVER, black	BJ8 (Stayfast acrylic canvas)	1
	643-092		TOP STOWAGE COVER, blue		1
	643-093		TOP STOWAGE COVER, tan		1
92	227-600		FASTENER, 'Tenax' (genuine "Tenax" brand)		10
93	227-700		STUD for Tenax fasteners		10
94	310-040		NUT		10
95	641-055		STOWAGE BAG, top stowage cover, black	NA	1
	NA		STOWAGE BAG, top stowage cover, blue		1
	NA		STOWAGE BAG, top stowage cover, red		1
96	641-075		STOWAGE BAG, tonneau, black	NA	1
	641-095		STOWAGE BAG, tonneau, blue		1
97	641-085		STOWAGE BAG, tonneau, red	NA	1
	641-085		STOWAGE BAG, tonneau support rails		1

Miscellaneous Trim Fittings



Miscellaneous Trim Fittings

No. Part Price Description Application Qty. Req.
No. (each)

Gearbox Covers

Underlined part numbers indicate an Oversize Parts Fee will be charged. See mossmotors.com or call for details.

	NA	GEARBOX COVER	} BN1	1
	NA	SEAL SET, gearbox cover		1
1	NA	GEARBOX COVER	} BN2	1
	NA	SEAL SET, gearbox cover		1
3	NA	OIL FILLER PLATE		1
	NA	SCREW, securing plate	} BN1	1
	NA	ESCUTCHEON		1
	807-095	EXTENSION PANEL, gearbox cover	} BN1	1
	NA	SEAL SET, extension panel		1
6	807-105	EXTENSION PANEL, gearbox cover	} BN2	1
7	NA	SEAL SET, extension panel		1
8	NA	SCREW, cover & panel to floor	} BN1, BN2	14
9	NA	SCREW, cover to extension panel		3
10	680-910	BOOT, shift lever		1
	NA	RING, sealing, shift lever grommet	BN1 from (b)5746	1
15	<u>856-430</u>	GEARBOX COVER (fiberglass)	} BN4, BN6, BN7 to (c)16038, BT7 to (c)15880	1
	681-038	SEAL SET, gearbox cover		1
16	807-115	EXTENSION PANEL		1
17	NA	SCREW, cover and panel to floor		8
18	NA	SCREW, extension panel		13
19	NA	SEAL, extension panel	1	
20	680-940	PLUG, gearbox cover	1	
21	021-337	BOOT, shift lever	1	
24	<u>856-440</u>	GEARBOX COVER	} BN7 from (c)16039, BT7 from 15881, BJ7, BJ8	1
26	226-720	SNAP, male		A/R
27	NA	SCREW		A/R
28	NA	WASHER, shakeproof		A/R
29	310-625	NUT		A/R
30	NA	SCREW, 7/8"		6
	NA	SCREW, 1"		2
31	NA	WASHER, plain		8
32	NA	GROMMET, tunnel attaching		8
33	240-515	GROMMET, speedometer cable		1
34	680-940	PLUG, gearbox cover		2
35	021-338	BOOT, gearbox cover		1
36	326-480	CHROME RING, shift lever grommet		1
37	681-048	SEAL SET, gearbox cover		1

Ashtray

40	031-322	ASHTRAY ASSEMBLY		1
41	NA	SCREW, ashtray mount	} all models except BN1 up to (b)3800	2
42	NA	NUT		2
43	NA	WASHER, locking		2
44	NA	SCREW	} BN4 thru BJ8	2
45	NA	PLATE, tapped		1
46	NA	SCREW		1
47	NA	WASHER, shakeproof		1
48	NA	NUT		1

Parcel Shelves (All models except BJ8)

	856-450	PARCEL SHELF, uncovered	BN1, BN2	1
52	856-470	PARCEL SHELF, LHD, uncovered	} BN4, BN6, BN7, BT7, BJ7	1
	NA	PARCEL SHELF, RHD, uncovered		1
53	472-535	SCREW		1
54	310-040	NUT		2
55	NA	WASHER, plain		2
56	324-010	WASHER, locking	2	
57	314-200	SCREW, 3/8"	} BN4, BN6, BN7, BT7	4
	NA	SCREW, 1/2"		3
	NA	SCREW, 1/2"	BJ7	7
58	NA	BRACKET, parcel tray support	} BN4, BN6, BN7, BT7, BJ7	1
59	322-940	SCREW		1

LOCAL & OVERSEAS: 805-681-3400

FAX: 805-692-2525 www.mossmotors.com

MOSS

No. Part Price Description Application Qty. Req.
No. (each)

Battery Access Panels (BN1, BN2, BN6, BN7)

65	806-600	BATTERY ACCESS PANEL ASS'Y.	} BN1, BN2	1
66	NA	HINGE		2
67	NA	SCREW, hinge to panel		4
68	310-040	NUT		4
69	NA	WASHER, plain	4	
70	324-010	WASHER, locking	} BN1, BN2	4
72	NA	STRAP, battery access panel		2
73	807-055	BATTERY ACCESS PANEL ASS'Y.	} BN6, BN7	1
74	NA	SCREW		4
75	310-040	NUT		4
76	NA	WASHER, plain		4
77	324-010	WASHER, locking		4

Heat Shields/Sound Deadening Kits

80	021-682	HEAT SHIELD KIT, w/ hardware*	BN1, BN2 LHD	1
	021-688	HEAT SHIELD KIT, w/ hardware*	{ BN4, BN6, MkI BN7/BT7 thru (c)13750	1
	021-683	HEAT SHIELD KIT, w hardware*		BN7/BT7 from above, BJ7, BJ8 1
		*Hardware included is absolutely correct and authentic.		
81	021-773	HEAT SHIELD, exhaust	BN1, BN2 (not originally used)	1
	021-776	HEAT SHIELD, exhaust	BN7/BT7 from (c)13751, BJ7	1
	021-787	HEAT SHIELD, exhaust	BJ8	1
82	021-788	SOUND DEADENING KIT, hood	{ BN7/BT7 from (c)13488, BJ7, BJ8 (not UK)	1

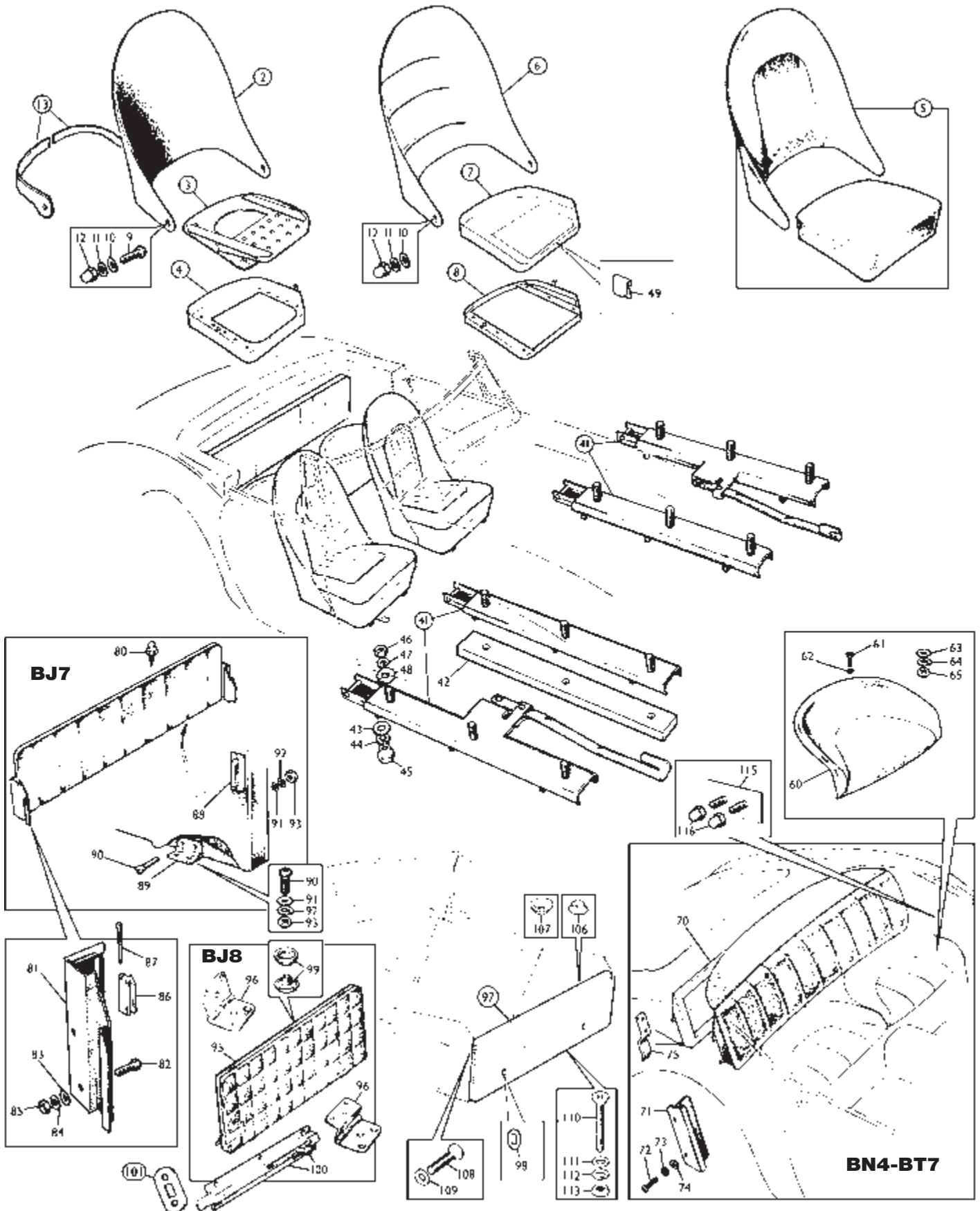
Door Seals ("Bristleflex" door seal is listed in the color section under "Interior")

85	249-760	DOOR SEAL, "Furflex", black	} BN1, BN2 (sold per yard)	A/R
	249-770	DOOR SEAL, "Furflex", red		A/R
	249-780	DOOR SEAL, "Furflex", blue		A/R
	249-790	DOOR SEAL, "Furflex", tan		A/R
	NA	DOOR SEAL, "Furflex", green		A/R
	NA	DOOR SEAL, "Furflex", beige	A/R	
	682-128	RUBBER DOOR SEAL SET	BN4 to C.E.68959	1
86	249-695	DOOR SEAL, red	} BN4 from C.E.68960 thru BJ8 (sold per yard)	4
	249-857	DOOR SEAL, blue		4
	249-609	DOOR SEAL, black		4
	NA	DOOR SEAL, grey		4
87	249-795	CLIP, retaining door seal	all except BN1, BN2	A/R
88	240-530	CLIP, door seal end	} BJ7, BJ8	2
89	NA	SCREW		2
90	021-778	END CAP, R/H		1
	021-779	END CAP, L/H	1	

Fasteners and Trim Hardware

95	227-500	TURNBUTTON		A/R
96	227-408	EYELET		A/R
97	227-600	FASTENER (genuine "Tenax" brand)	} Tenax	A/R
98	227-700	STUD		A/R
98a	310-040	NUT		A/R
99	387-055	KEY, Tenax fastener		1
100	NA	WASHER, plain		A/R
101	324-010	WASHER, locking		A/R
102	226-308	FASTENER ASS'Y.	} Lift-the-Dot	A/R
103	226-408	STUD, self-tapping		A/R
104	226-708	STUD AND NUT		A/R
106	226-800	SNAP, male, with screw		A/R
107	227-108	SNAP ASS'Y., female		A/R
108	315-168	WASHER SET, nylon (10 pcs.)*		A/R
		*Note: These are used under items 98, 103 and 104 to protect the car's paint.		
110	NA	SCREW, dash top	BN4, BN6, BN7, BT7	2
	NA	SCREW, dash top	BJ7	1
	NA	SCREW, dash top	BJ8	4
111	324-955	CUP WASHER, dash top screw	BN4, BN6, BN7, BT7	2
112	323-698	PANEL SCREW/CUP WASHER SET	BN1 thru BN7/BT7	1
	323-648	PANEL SCREW/CUP WASHER SET	BJ7	1
	323-970	PANEL SCREW/CUP WASHER	BJ8	8
113	803-420	CLIP, door panel	BJ8	18
115	NA	CATCH, magnetic, armrest	} BJ8 to (c)26704	1
116	633-730	HINGE, armrest		2
117	NA	SCREW, hinge		8
118	NA	SCREW, console to tunnel		1
119	NA	WASHER, CUP		1
120	314-095	SCREW, armrest to tunnel	BJ8 from (c)26705	4
125	NA	EYE BOLT ASS'Y., seatbelt attaching		2
127	228-128	VELTEX CARPET RING ASS'Y. with snap		A/R

Seat Frames, Foams and Fittings




MOSS

MOSS MOTORS, LTD.
TOLL-FREE ORDERS

1-800-667-7872

Seat Frames, Foams and Fittings

No.	Part No.	Price (each)	Description	Application	Qty. Req.	
Front Seats						
	856-198		SEAT FOAM SET, R/H*	} BN1, BN2, BN4 to C.E.68959	1	
	856-218		SEAT FOAM SET, L/H*		1	
2	<u>856-190</u>		SEAT BACK, metal		2	
3	856-210		SEAT BASE, wood, R/H		1	
	856-220		SEAT BASE, wood, L/H		1	
4	856-260		FRAME, seat base, R/H		1	
	856-250		FRAME, seat base, L/H		1	
*Note: These are later seat foam sets which may be used for early cars, with some cutting and fitting required.						
<u>Underlined part numbers</u> indicate an Oversize Parts Fee will be charged. See mossmotors.com or call for details.						
5	856-198		SEAT FOAM SET, R/H	} BN4 from C.E.68960,	1	
	856-218		SEAT FOAM SET, L/H		BN6, BN7, BT7, BJ7	1
	643-920		SEAT FOAM SET, R/H	} BJ8	1	
	643-910		SEAT FOAM SET, L/H		1	
6	856-200		SEAT BACK, metal	} BN4 from C.E.68960,	2	
7	856-240		SEAT BASE, metal, R/H		1	
	856-230		SEAT BASE, metal, L/H		BN6, BN7, BT7, BJ7, BJ8	1
8	856-280		FRAME, seat base, R/H		1	
	856-270		FRAME, seat base, L/H		1	
9	320-695		BOLT, seat back to frame	BN1, BN2, BN4 to C.E.68959	4	
10	365-720		WASHER, plain		12	
11	NA		WASHER, chrome		4	
12	402-550		DOME NUT, seat back to frame		4	
13	856-358		TACK STRIP SET (for 2 seats)	} BN1-BN4 to C.E.68959	1	
	325-765		RIVET for tack strips		20	
16	NA		TAPPED PLATE, seat mounting	} BN1 to (b)1000 (both seats fixed)	4	
17	NA		BOLT, to floor		8	
18	310-040		NUT		8	
19	NA		WASHER, plain		8	
20	324-010		WASHER, locking		8	
21	NA		BOLT, seat to tapped plate		4	
22	365-720		WASHER, plain		4	
23	365-730		WASHER, locking		4	
Note: BN1 to (b)1000 had both seats mounted directly onto the floor. To adjust these seats, they had to be unbolted and re-mounted. BN1 from (b)1001 thru BN4 C.E.68959 had the driver's seat on adjustable slides, with a wooden spacer between each slide and the floor. The passenger's seat sat on one thick and one thin spacer on each side of the seat, and could be adjusted as the early seats. A factory option did allow for the fitment of seat slides on these seats, with the same mountings and hardware as the driver's seat.						
27	320-500		BOLT, packing pieces to floor		} fixed pass. seat, BN1, BN2, BN4 to C.E.68959	6
28	324-590		WASHER, plain, small	10		
29	324-115		WASHER, plain, large	6		
30	NA		WASHER, D shaped	6		
31	324-020		WASHER, locking	6		
33	322-247		BOLT, seat to packing piece	4		
34	NA		NUT in bottom packing piece	4		
35	NA		PACKING PIECE, top	2		
36	NA		PACKING PIECE, bottom	2		
40	NA		WASHER PLATES (set of 4)	BN1 (b)1001 on		1
41	856-380		SEAT SLIDE SET, R/H	} all adjustable seats	1	
	856-390		SEAT SLIDE SET, L/H		1	
42	856-370		PACKING PIECE, seat slide		4	
43	324-860		WASHER, plain		12	
44	324-040		WASHER, locking		12	
45	031-329		'T' NUT		12	
46	310-760		NUT		12	
47	324-020		WASHER, locking		12	
48	324-115		WASHER, plain		12	
49	326-185		CLIP, seat covering to seat frame		A/R	

No.	Part No.	Price (each)	Description	Application	Qty. Req.
Rear Seats					
60	856-160		SEAT PAN*	BN4, BT7, BJ7, BJ8	2
*Note: Seat pan supplied is BJ8 type with welded studs for mounting, and includes washers and nuts. This is a direct replacement for early seat pans which were mounted with sheetmetal screws					
61		NA	SCREW	} BN4, BT7, BJ7 (orig. seat pans)	8
62	324-955		WASHER, cup		8
63		NA	WASHER, plain	} BJ8	8
64	324-010		WASHER, locking		8
65	310-040		NUT		8
70		NA	FRAME ASSEMBLY	BN4 to C.E.68959	1
		NA	FRAME ASSEMBLY	BN4 from C.E.68960, BT7	1
71	805-045		CHANNEL, seat back retaining	} BN4, BT7	2
72	373-960		SCREW		4
73	324-010		WASHER, locking		4
74	NA		WASHER, plain		4
75	805-070		PLATE & PEG KIT		1
76	NA		SCREW for plate		4
80	NA		PEG, top stowage cover		} BJ7
81	805-055		BRACKET, seat back, R/H	1	
	805-065		BRACKET, seat back, L/H	1	
82	322-495		SCREW	4	
83	324-590		WASHER, plain	4	
84	324-020		WASHER, locking	4	
85	310-760		NUT	4	
86	282-350		STOP, seat back (also for early BN4)	2	
87	325-440		SPLIT PIN	2	
88	409-075		STAPLE, breeching	2	
89	NA		HINGE	2	
90	323-005		SCREW, hinge	8	
91	NA		WASHER, plain	8	
92	324-010		WASHER, locking	8	
93	310-040		NUT	8	
95	856-460		BACK PANEL & PARCEL SHELF ASS'Y., bare (wood with metal frame & hinges, no covering)	 MORE INFO ONLINE	1
96	856-398		HINGE SET (5 hinges)	} BJ8	1
97	NA		PANEL, top protection (rear part of no. 95)		2
98	856-465		ESCUTCHEON		1
99	227-108		SNAP ASSEMBLY		2
100	805-040		SLIDE BOLT		2
101	021-805		ESCUTCHEON ASS'Y w/back plate & screws		2
106	226-720		SNAP STUD		5
107	NA		WASHER, cup		7
108	NA		SCREW, panel to wheelarch		4
109	324-115		WASHER, plain		4
110	NA		SCREW, panel to bulkhead	3	
111	NA		WASHER, plain	3	
112	324-020		WASHER, locking	3	
113	310-760		NUT	3	
115	805-755		SEAT BELT MOUNTING, rear	} BT7, BJ7, BJ8 to mid '67	2
116	402-550		DOME NUT		4

Upholstery & Trim BN1-BJ7



BN1 - BJ7 Front & Rear Seat Kits

In order to restore the interior of your Austin-Healey to its' original quality, we manufacture early Healey upholstery kits in our own Upholstery Shop with an eye on quality control every step of the way. We use only the finest materials in our kits; our leather is tanned and vat-dyed to the highest standards to ensure durability. Our vinyls have been selected for their color & grain style. Each piece is cut by our skilled craftsmen using patterns painstakingly developed by us. We're so confident of the quality of our upholstery items that we guarantee 100% satisfaction or your money back upon return of the un-installed kit. Order free sample card #878-900 for samples.

All front seat kits include covers for both front seats.

As original from the factory, our leather seat kits have only the seating/wearing surfaces in leather, with the non-wearing surfaces in matching vinyl.

	Main Color - Piping Color -	Black Black	Black White	Black Red	Red Red	Red White	Red Black	Blue Blue	Blue White	Tan Tan	Honey Tan Honey Tan	Price
BN1-BN4* Vinyl Seat Kit		246-600	246-610	246-620	246-630	246-640	246-645	246-650	246-655	246-660	246-662	
BN1-BN4* Leather Seat Kit		246-670	246-680	246-690	246-700	246-710	246-715	246-720	246-725	246-730	246-732	
BN4** thru BJ7 Vinyl Seat Kit		246-740	246-750	246-760	246-770	246-780	246-785	246-790	246-795	246-800	246-802	
BN4** thru BJ7 Leather Seat Kit		246-815	246-825	246-835	246-845	246-855	246-856	246-865	246-866	246-875	246-877	
BN4* Rear Vinyl Seat Kit*		246-880	246-890	246-900	246-910	246-920	246-921	246-930	246-936	246-940	246-942	
BN4* Rear Leather Seat Kit*		246-950	246-960	246-970	246-980	246-990	246-991	247-000	247-006	247-010	247-012	
BN4** - BT7 Rear Vinyl Seat Kit		246-885	246-895	246-905	246-915	246-925	246-916	246-935	246-937	246-945	246-947	
BN4** - BT7 Rear Leather Seat Kit		246-955	246-965	246-975	246-985	246-995	246-996	247-005	246-007	247-015	247-017	
BJ7 Rear Vinyl Seat Kit		247-020	247-030	247-040	247-050	247-060	247-065	247-070	247-075	247-080	247-082	
BJ7 Rear Leather Seat Kit		247-090	247-100	247-110	247-120	247-130	247-135	247-140	247-145	247-150	247-152	
BN1 Vinyl Armrest		247-165	247-175	247-185	247-195	247-205	247-206	247-215	247-217	247-225	247-227	
BN1 Leather Armrest		247-235	247-245	247-255	247-265	247-275	247-276	247-285	247-287	247-295	247-297	
BN2 and BN4* Vinyl Armrest		247-160	247-170	247-180	247-190	247-200	247-201	247-210	247-216	247-220	247-222	
BN2 and BN4* Leather Armrest		247-230	247-240	247-250	247-260	247-270	247-271	247-280	247-286	247-290	247-292	
BN4** thru BJ7 Vinyl Armrest		247-300	247-310	247-320	247-330	247-340	247-345	247-350	247-355	247-360	247-362	
BN4** thru BJ7 Leather Armrest		247-370	247-380	247-390	247-400	247-410	247-405	247-420	247-425	247-430	247-432	

* through C/E68959 (Longbridge-built cars)

** from C/E68960



Complete Vinyl Panel Kits

Painstakingly made to match the original designs, these vinyl panel kits give your interior a professional appearance even when installed by the novice. There is no easier way to erase years of wear and tear from your interior than to fit one of our beautiful panel kits! For unmatched durability, we use plywood and waterproof panel board where original. Kits include screw & washer sets. Order free material sample card #878-900.

	Black	Red	Blue	Tan	Honey Tan	Price
100-4 (incl. spare tire cover)	247-880	247-890	247-900	247-910	247-912	
100-6 BN4 (Fits all thru BN4 68959.)	247-925	247-935	247-945	247-955	247-957	
100-6 BN4 & 3000 BT7 (4 seat) (Fits BN4 from 68960 & BT7)	247-965	247-975	247-985	247-995	247-997	
100-6 BN6 & 3000 BN7 (2 seat)	247-960	247-970	247-980	247-990	247-992	
3000 BJ7	248-000	248-010	248-020	248-030	248-032	

323-698* SCREW & WASHER SET, panel kits BN1-BN7 1

323-648* SCREW & WASHER SET, panel kits BJ7 1

* Screw & washer sets are included in Panel Kits.

Complete Carpet Sets

Made in our very own upholstery shop, these carpet kits are carefully patterned and cut for proper fit and easy installation. Each complete kit features the correct rubber heel mat, all necessary snaps and studs and bound edges where original. BN6 & BN7 kits include spare tire covers.

Order free sample card, part number 878-915, for carpet samples.

	Black	Red	Blue	Honey Tan	Price
BN1 with Armacord *	248-720	248-731	248-741	248-736	
BN1 all carpet **	-	248-730	248-740	248-735	
BN2 with Armacord *	248-750	248-761	248-771	248-766	
BN2 all carpet **	-	248-760	248-770	248-765	
BN4/BT7 Side Shift "Original" †	248-781	248-791	248-801	248-796	
BN4/BT7 Side Shift "Deluxe" ††	248-780	248-790	248-800	248-795	
BN6/BN7 Side Shift †	248-810	248-820	248-830	248-825	
BN7 Center Shift †	248-840	248-850	248-860	248-855	
BT7/ BJ7 "Original" †	248-871	248-881	248-891	248-886	
BT7/ BJ7 "Deluxe" ††	248-870	248-880	248-890	248-885	

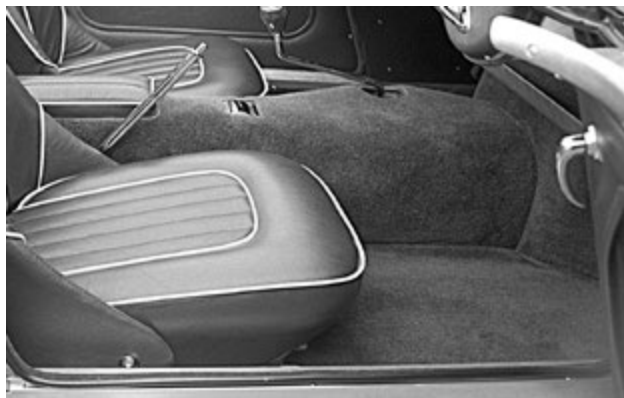
* Carpet and Armacord, as original for BN1 & BN2.

Only black Armacord is available, and may be dyed to match carpet color for original appearance.

** Non-original upgrade for BN1 & BN2, with carpet replacing Armacord.

† As original, with 1-piece transmission cover, bound as original.

†† "Deluxe" (non-original) kits have 2-piece trans. cover, bound on edges, with a flap for trans. dipstick access.



"AUSTIN" RUBBER HEEL MAT (included in carpet kits) 680-950

Front & Rear Seat Upholstery Kits

Our seat kits are manufactured in England from top-grade materials, including correct chrome herringbone piping and all the important details like the small embossed squares on the standard front vinyl seat cushions. Our vinyl rear seat kits incorporate the correct- heat-welded large square pattern just like the originals. As did the factory, we give you the option to upgrade to luxurious (and wonderfully aromatic) leather as well. On these kits, the piping matches the color of the seat. Whichever your choice, be assured that either will renew the interior of your Austin-Healey to original standards. You don't need to be an upholsterer to install a Moss kit either! The seat covers easily replace the old ones with no sewing needed. One easy weekend is all the time you will probably need to complete the task. (If you are at all timid about attempting such a project, order our instructional video part # 211-026, and see how the pros do it step-by-step.)

Order free sample card #878-150 for vinyl and leather samples.

All front seat kits include covers for both front seats. As original from the factory, our leather seat kits have only the seating/wearing surfaces in leather, with the non-wearing surfaces in matching vinyl.

	Black	Red	A-H Blue	Dark Blue	Light Tan†	Price
Vinyl Front Seat Kit	247-450	247-470	247-491	247-490	247-500	
Leather Front Seat Kit	247-510	247-530	247-551	247-550	247-570	
Vinyl Rear Seat Kit	247-590	247-610	247-631	247-630	247-640	
Leather Rear Seat Kit	247-650	247-670	247-691	247-690	247-710	
Vinyl Hinged Armrest*	247-720	247-730	247-741	247-740	247-750	
Leather Hinged Armrest*	247-760	247-770	247-781	247-780	247-790	
Vinyl Fixed Armrest*	247-800	247-810	247-821	247-820	247-830	
Leather Fixed Armrest*	247-840	247-850	247-861	247-860	247-870	

*Hinged and fixed armrests are not interchangeable. Hinged armrests with a cubby box under them were used to car number 26704. Fixed armrests with no cubby box were used from car no. 26705.

† Light tan as supplied is the correct BJ8 tan.



Complete Vinyl Panel Kits

Painstakingly made to match the original designs, these vinyl panel kits give your interior a professional appearance even when installed by the novice. There is no easier way to erase years of wear and tear from your interior than to fit one of our beautiful panel kits! For unmatched durability, we use plywood and waterproof panel board as original. Reuse your old door panel clips or purchase new ones listed below.

	Black	Red	A-H Blue	Dark Blue	Light Tan†	Price
3000 BJ8 thru (c)26704	248-040	248-050	248-061	248-060	248-070	
3000 BJ8 from (c)26705	248-080	248-090	248-701	248-700	248-710	

† Light tan as supplied is the correct BJ8 tan.

DOOR PANEL CLIPS (18 required per car) 803-420



Complete Carpet Sets (cut pile carpet)

Made in our very own upholstery shop (except for Light Tan, which is English), these carpet kits are carefully patterned and cut for proper fit and easy installation. Each complete kit features the correct rubber heelmat, all necessary snaps and studs. "Orig. style" kits have a one-piece transmission cover, and are bound only around the shifter hole. "Deluxe" kits have a two-piece transmission cover with a dipstick access flap, and are fully bound. For free samples of our carpet material, order sample card #878-915.

		Black	Red	Blue	Honey Tan	Price
3000 BJ8 thru (c)26704	Orig. style	248-871	248-881	248-891	248-886	
	"Deluxe"	248-870	248-880	248-890	248-885	
3000 BJ8 from (c)26705	Orig. style	248-901	248-911	248-921	248-916	
	"Deluxe"	248-900	248-910	248-920	248-915	

Door Top Rails, BJ8

Just like the originals, our complete assembled rails include the sheet metal base with a molded foam core covered in durable black vinyl with a grain that matches our interior kits. **858-158**

Be sure to see our complete listing of interior hardware, seat foam, seat frames and related items on pages 140-141.

BJ7 & BJ8 Upholstery Installation DVD

Follow a 4 hour installation of a trunk lining kit, carpet and panel kits, seat rebuilding and recovering, and a convertible top. This DVD takes you through each process in step-by-step detail. You will learn the tricks the pros use.

211-026



LOCAL & OVERSEAS: 805-681-3400

FAX: 805-692-2525 www.mossmotors.com

MOSS

Robbins Convertible Tops



Convertible Tops

We offer a choice of two premium vinyl materials, British "Everflex", which is as close as possible to the original, and a domestic crush-grain vinyl. We also carry Robbins Stayfast Cloth tops. Stayfast is manufactured for Robbins using a 100% acrylic surface cloth laminated with a superior rubber formulation to a pre-shrunk cotton backing cloth. Stayfast is soft and supple to make installation of tops easier, and with tightly controlled strength characteristics to ensure that tops do not sag, billow or lose their shape over time.



All the necessary fasteners are included in our kits but they are not installed, as there may be variations in the locations of existing mounting hardware.

Although good results may be achieved by non-professionals, best results are achieved by a professional with experience with Healey top cover installation. For this reason our tops do not come with installation instructions.

The BJ7-BJ8 top is a tricky installation, and we recommend that it not be attempted without first viewing and understanding the information in the #211-026 Soft Trim Installation Video.

100-4 BN1, BN2	Black	Price	Blue	Price	Red	Price	Tan	Price	White	Price
Robbins Stayfast canvas	641-001		641-002		641-004		641-003		-	
Robbins Everflex Vinyl	300-370		300-371		300-374		300-372		300-373	NA
Robbins Crush Grain Vinyl	300-330		-		-		300-332		300-333	

100-6 BN4 through CE 68959	Black	Price	Blue	Price	Red	Price	Tan	Price	White	Price
Robbins Stayfast canvas	300-400		300-401		300-404		300-402		-	
Robbins Everflex Vinyl	300-375		300-376		300-378		300-377		300-379	NA
Robbins Crush Grain Vinyl	300-335		-		-		300-337		300-338	

100-6 BN4 from CE 68960; 3000 BT7 through CE 1528	Black	Price	Blue	Price	Red	Price	Tan	Price	White	Price
Robbins Stayfast canvas	641-021		641-022		641-024		641-023		-	
Robbins Everflex Vinyl	021-527		641-020		300-382		300-383		300-384	NA
Robbins Crush Grain Vinyl	300-340		-		-		300-342		300-343	

3000 BT7 from C.1529 on	Black	Price	Blue	Price	Red	Price	Tan	Price	White	Price
Robbins Stayfast canvas	641-031		641-032		641-034		641-033		-	
Robbins Everflex Vinyl	300-385		300-386		300-388		300-387		300-389	NA
Robbins Crush Grain Vinyl	300-345		-		-		300-347		300-348	

100-6 BN6; 3000 BN7	Black	Price	Blue	Price	Red	Price	Tan	Price	White	Price
Robbins Stayfast canvas	641-011		641-012		641-014		641-013		-	
Robbins Everflex Vinyl	021-529		641-010		300-405		300-349		300-406	NA
Robbins Crush Grain Vinyl	300-350		-		-		300-352		300-353	

3000 BJ7 through (B) 59371 (to approx. Apr. '63)	Black	Price	Blue	Price	Red	Price	Tan	Price	White	Price
Robbins Stayfast canvas	641-061		641-062		641-064		641-063		-	
Robbins Everflex Vinyl	021-531		300-391		300-407		300-392		300-408	NA
Robbins Crush Grain Vinyl	300-355		-		-		300-357		300-358	

3000 BJ7 from (B) 59372 (approx. Apr 63); 3000 BJ8	Black	Price	Blue	Price	Red	Price	Tan	Price	White	Price
Robbins Stayfast canvas	641-071		641-072		641-074		641-073		-	
Robbins Everflex Vinyl	300-395		300-396		300-409		300-397		300-410	NA
Robbins Crush Grain Vinyl	300-360		-		-		300-362		300-363	



MOSS MOTORS, LTD.
TOLL-FREE ORDERS **1-800-667-7872**

Convertible Tops

Robbins' Tops Features:

Computerized Cutting - Gerber Cutter cutting technology to ensure all pieces are the correct shape and size.

Factory Designs Improved - Robbins improves upon factory designs by adding reinforcements, better heatsealing processes, and other proprietary manufacturing techniques to produce the highest quality tops available.

Heatsealed Reinforcements - All seams are double stitched and heatsealed for extra strength and to prevent side to side shrinking. Seams will not bubble or fail over time as do glued reinforcements.

Innovation - Robbins has been granted numerous patents for their innovative designs and techniques. They are the industry leader.

Since 1943 - Their experience is unmatched in the industry. All of their products are still made in the factory in Ventura, California.



100-4 BN1, BN2

Top frame is mounted to the inside of the cockpit using 3 large Phillips head screws. Chrome latches securing top to w/s frame are on the outside of the w/s frame uprights. Must reuse the flat steel bar 34.5" long, found inside the rear edge of the top. This hooks under the two rear retainers to hold the rear of the top down. Side and rear of top secured to car by tall turn-button fasteners at the top of the B pillar. Two Tenax fasteners on each side, one on the fender, one on the rear shroud.

100-6 BN4 through CE 68959

Early BN4s were the first 4 seater Big Healey, and they were fitted with a complicated sliding & folding top frame permanently attached to the body. All Longbridge BN4s built Sept 56-Aug 57 (6,045 cars) and the BN4s built at Abingdon from Nov 57-Apr 58 (4,241 cars) would have been fitted with the sliding/folding top. Top is secured with 12 Tenax fasteners and 2 turnbuttons. The single plastic window is sewn in.

100-6 BN4 from CE 68960; 3000 BT7 through CE 1528

Four seaters. Removable top frame, fits into sockets behind the door opening. Legs of top frame bend outward sharply 9" from the tips. Same sockets were used to mount the hardtop. BN4 & BT7 tops had 2 grey webbing straps, secured under the wooden front top bow, and screwed to the rear bow. Top is secured across the back with 12 Tenax fasteners and 2 turnbuttons.

3000 BT7 from C.1529 on

Four seater. At chassis BT7 1529, (date unknown) legs of top frame were modified. The bend disappeared, and the socket for the top frame was mounted farther back on the top of the rear inner fender well. BT7 tops had 2 grey webbing straps, sewn to the top and secured under the wooden front top bow. They were not screwed to the top frame.

100-6 BN6; 3000 BN7

Two seater. Removable top frame attached to front header bow, collapsible cant rails over the doors. Ends of the legs had adjusting screws to adjust the tension. Bottom 2.5" of legs had cream colored plastic sleeves to protect the aluminum trim pieces around the sockets. Secured with 4 Tenax Fasteners.

3000 BJ7 through (B) 59371 (to approx. Apr. '63)

Four seater, roll up windows. Top frame bolts to a flat-topped pillar near the B-post. Top permanently attached to the car. Cant rails over doors are vinyl covered wood with aluminum pieces to hold the seal for the windows. Rear window secured with metal clips to a metal plate so the window could be lowered with the top up for better ventilation. The later top w/zippered window will fit if the metal strip for the clips is removed.

3000 BJ7 from (B) 59372 (approx. Apr 63); 3000 BJ8

Same as BJ7 except for rear window. Rear window has a zipper so the window can be lowered with the top up for better ventilation. (These tops can be fitted to any BJ7, so the early BJ7 top with the clip-in rear window can be replaced.)

Convertible Tops

Top Frames (see color section at the front of this catalog for illustrations)

453-670	TOP FRAME ASSEMBLY	BN1, BN2	1
453-675	TOP FRAME ASSEMBLY	100-6 BN4 thru C.E.68959	1
453-666	NA TOP FRAME ASSEMBLY	{ 100-6 BN4 from C.E.68960 3000 BT7 thru C.E.1528	1
453-667	TOP FRAME ASSEMBLY	3000 BT7 from C.E.1529	1
453-695	TOP FRAME ASSEMBLY	100-6 BN6, 3000 BN7	1
453-655	NA TOP FRAME ASSEMBLY	3000 BJ7, BJ8	1

Underlined part numbers indicate an Oversize Parts Fee will be charged. See mossmotors.com or call for details.



English Convertible Tops

Made by the successors to the original manufacturer, these tops are as close as you can get to the originals, both in workmanship and materials.

	Black	Black Price	Blue	Blue Price	Red	Red Price
100-4 BN1, BN2	021-525		641-000		641-955	
3000 BT7 from CE 1529	641-030		641-050		-	-



Renovo Soft Top Care

The best care you can give to your fabric or vinyl convertible top. Water based Renovo products clean, waterproof and revive tired tops safely.

Fabric Top Dry Cleaner	220-260
Water & Stain Proofer, 1 L	220-265
Water & Stain Proofer, 500 mL	220-280
Vinyl Top Cleaner, 500 mL	220-285
Vinyl Top Protector, 500 mL	220-290
Black Fabric Top Reviver, 1 L	220-250
Black Fabric Top Reviver, 500 mL	220-270

Weather Equipment



100-4 Side Curtain Set

These U.K.-made reproductions are excellent quality duplicates of the most popular later style 100 side curtain. While at least two other styles were fitted to the early 100, this set fits all 100s.

- Black 259-108
- Red 259-138
- Blue 259-118
- White NA



100-6 & 3000 Original Style Side Curtain Set

Our 6-cylinder roadster side curtains are excellent reproductions of the factory originals. Frames are polished anodized aluminum and feature extruded rubber seals. All mounting brackets are included. Great for concours or daily use for weather protection.

259-208



Side Curtain Storage Bags

Accurate reproduction of the original stowage bag supplied when the cars were new. A number of original patterns were used during 100-4 production, and our reproduction is the most popular style.

- 100-4 Stowage Bag 248-930
- 100-6 & 3000 Stowage Bag 248-940



Trunk Liner Kits

Complete your restoration with one of our "tailored to your car" trunk liner sets. Supplied in black "Armacord" only.

- BN1 & BN2* 249-912 (concours grade)*
- BN4 & BT7 249-930
- BN6 & BN7 249-920
- BJ7 & BJ8 249-930

* see page 117 for details



3000 BJ7 and BJ8 Convertible Top Boots

As with our tonneau covers, our top boot covers are manufactured for us in England to the exact original specifications in the British "Everflex" material in the correct colors. We have the BJ8 top boots in Sun-Fast acrylic canvas, as well.

	Black	Price	White	Price	Blue	Price	Red	Price
3000 BJ7 Top Boot, vinyl	643-080		NA		643-110		643-105	
3000 BJ8 Top Boot, vinyl	643-090		NA		643-130		NA	

	Black	Price	Blue	Price	Tan	Price
3000 BJ8 Top Boot, Sun-Fast canvas	643-091		643-092		643-093	



(100-6 shown)

Tonneau Covers

Our tonneau covers are manufactured for us to the exact original specifications and patterns from British Everflex material in the correct colors. We also offer these made from "Stayfast" heavy acrylic canvas. "Stayfast" is engineered to be soft, supple and with tightly controlled stretch characteristics to insure that covers do not sag or otherwise lose their shape. All necessary fasteners are included with each tonneau cover kit, but not installed so you can get a perfect fit.

VINYL	Black	Price	White	Price	Blue	Price	Red	Price
100-4 BN1 thru body no.4605 ("short")	643-004		643-007		643-009		643-006	
100-4 BN1 & BN2 from BN1 body no. 4606 ("long")	021-535		NA		643-010		643-005	
100-6 BN6 & 3000 BN7 (Fits all 2 seaters.)	021-536		NA		643-030		NA	
100-6 BN4 & 3000 BT7 (Fits all 4 seaters.)	021-537		643-040		643-050		643-045	
3000 BJ7 and BJ8	021-539		643-060	NA	643-070		643-065	

Be sure to turn to pages 139-143 for additional tonneau cover components (bows & stiffener sets)

STAYFAST	Black	Price	Blue	Price	Tan	Price
100-4 BN1 & BN2 from BN1 body no. 4606 ("long")	643-001		643-002		643-003	
100-6 BN6 & 3000 BN7 (Fits all 2 seaters.)	643-021		643-022		643-023	
100-6 BN4 & 3000 BT7 (Fits all 4 seaters.)	643-041		643-042		643-043	
3000 BJ7 and BJ8	643-061		643-062		643-063	

Be sure to turn to pages 133-137 for additional tonneau cover components (bows & stiffener sets)



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Whitworth tool sizes:

Whitworth sizes refer to the bolt diameter rather than the distance across the flats as in other standards. BSF hexagon sizes are be one size smaller than the corresponding Whitworth hexagon. For example, a spanner marked 7/16BSF is the same size as one marked 3/8W.



Whitworth Sockets

3/8" Drive Whitworth Sockets
by King Dick in professional quality chrome vanadium steel. These sockets carry a full lifetime guarantee.

Set of 7	381-608
1/8W	380-900
3/16W	381-000
1/4W	381-100
5/16W	381-200
3/8W	381-300
7/16W	381-400
1/2W	381-500

1/2" Drive Whitworth Sockets
Same construction and quality as above, but 1/2W drive.

Set of 9	382-318
Set of 5*	382-308*
1/4W	381-800*
5/16W	381-900*
3/8W	382-000*
7/16W	382-100*
1/2W	382-200*
9/16W	382-210
5/8W	382-220
11/16W	382-230
3/4W	382-240



Box Wrenches

Set of 4†	384-418†
Set of 3*	384-408*
1/8W x 3/16W	384-100†*
3/16W x 1/4W	384-150
1/4W x 5/16W	384-200†*
5/16W x 3/8W	384-250
3/8" x 7/16W	384-300†*
7/16W x 1/2W	384-350
1/2W x 9/16W	384-400†
9/16W x 5/8W	384-450

Open-End Wrenches

Set of 6	383-618
Set of 4*	383-608*
1/8W x 3/16W	383-200*
1/4W x 5/16W	383-300*
3/8W x 7/16W	383-400*
1/2W x 9/16W	383-500*
5/8W x 11/16W	383-600
3/4W x 7/8W	383-610

Combination Wrenches

Set of 7	383-108
1/8W	382-400
3/16W	382-500
1/4W	382-600
5/16W	382-700
3/8W	382-800
7/16W	382-900
1/2W	383-000



British Taps & Dies

We offer a complete selection of British Standard taps and dies. Make your restoration easier—start building your collection now!

Tap Wrench	385-700
Tap, 2 BA	385-730
Tap, 4 BA	385-732
Tap, 1/4 BSF X 26	385-735
Tap, 5/16 BSF X22	385-740
Tap, 3/8 BSF X 20	385-745
Tap, 7/16 BSF X 18	385-750
Tap, 1/2 BSF X 16	385-755
Tap, 1/8 BSPP (.383"x28)	385-760
Tap, 1/4 BSPP (.518"x19)	385-765
Die, 2 BA	385-850
Die, 1/4 BSF X 26	385-855
Die, 5/16 BSF X 22	385-860
Die, 3/8 BSF X 20	385-865
Die, 7/16 BSF X 18	385-870
Die, 1/2 BSF X 16	385-875



British Association Wrench Set

From 0BA to 10BA sizes, this set of open end wrenches fits the British machine screws for which you can't seem to find the right wrench. (Although these are authentic "King Dick" wrenches, they no longer have "King Dick" stamped into their shanks.)

385-000

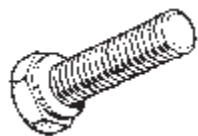


British Hardware

British Hardware

Moss Motors now stocks a greatly expanded range of British Standard Fine (BSF) and British Association (BA) hardware as was originally used on the 100-4.

Note that while this hardware requires Whitworth tools, the Whitworth tool size is one size smaller than the BSF diameter: eg. a 3/8" BSF nut or bolt requires a 5/16" Whitworth tool. BA (British Association) hardware requires BA tools. BSB (British Standard Brass) hardware has Whitworth hex sizes and thread form, but all threads are 26 t.p.i. regardless of diameter.



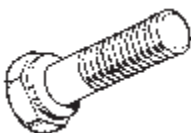
Hex Head Cap Screws

(threaded to head)

320-960	1/4 B.S.F.	1/2"
320-180	1/4 B.S.F.	5/8"
320-750	1/4 B.S.F.	3/4"
320-190	1/4 B.S.F.	1"
320-360	5/16 B.S.F.	3/4" (zinc)
320-362	5/16 B.S.F.	3/4" (chrome)
320-370	5/16 B.S.F.	1"

320-560	3/8 B.S.F.	3/4"
320-570	3/8 B.S.F.	7/8"
320-580	3/8 B.S.F.	1"
320-582	3/8 B.S.F.	1" (chrome)
320-590	3/8 B.S.F.	1 1/4"

320-760	7/16 B.S.F.	3/4"
320-680	7/16 B.S.F.	1"
320-905	7/16 B.S.F.	1 1/4"



Bolts

(unthreaded shank under head)

1/4 B.S.F.	1"	320-765
320-200	1/4 B.S.F.	1 1/4"
320-775	1/4 B.S.F.	1 1/2"
320-795	1/4 B.S.F.	1 3/4"
320-800	1/4 B.S.F.	2"
320-825	1/4 B.S.F.	2 1/2"
320-835	1/4 B.S.F.	3"
320-845	5/16 B.S.F.	1"
320-380	5/16 B.S.F.	1 1/4"
320-390	5/16 B.S.F.	1 1/2" (zinc)
320-392	5/16 B.S.F.	1 1/2" (chrome)
320-400	5/16 B.S.F.	1 3/4"
320-410	5/16 B.S.F.	2"
320-420	5/16 B.S.F.	2 1/2"
320-430	5/16 B.S.F.	2 3/4"
320-855	5/16 B.S.F.	3"
320-955	3/8 B.S.F.	1 1/4"
320-600	3/8 B.S.F.	1 1/2"
320-865	3/8 B.S.F.	1 3/4"
320-875	3/8 B.S.F.	2"
320-610	3/8 B.S.F.	2 1/2"
320-620	3/8 B.S.F.	2 3/4"
320-895	3/8 B.S.F.	3"
320-915	7/16 B.S.F.	1 1/2"
320-965	7/16 B.S.F.	1 3/4"
320-690	7/16 B.S.F.	2"
320-925	7/16 B.S.F.	2 1/2"
320-720	1/2 B.S.F.	1 3/4"
320-945	1/2 B.S.F.	2"
320-995	1/2 B.S.F.	2 1/4"
320-730	1/2 B.S.F.	2 1/2"



Standard Hex Nuts

311-030	2BA
311-050	1/4 BSF
311-140	5/16 BSF
311-220	3/8 BSF
311-280	7/16 BSF
310-840	7/16 BSF (HT).437" thick
311-075	1/2 BSF
311-095	9/16 BSF



Dome nuts

(chrome plated)

311-010	2BA
406-160	1/4 BSF
311-160	5/16 BSF (22 t.p.i.)
311-170	5/16 BSB (26 t.p.i.)
311-250	3/8 BSF



Locknuts (jam nuts)

311-105	1/4 BSF
311-115	NA 5/16 BSF
311-180	5/16 BSB (chromed brass)
311-230	3/8 BSF
311-125	7/16 BSF
311-340	1/2 BSF
311-360	9/16 BSF (7/16 Whit. hex)



Slotted Nuts

311-130	1/4 BSF
311-145	5/16 BSF
311-135	3/8 BSF
311-510	7/16 BSF
311-175	1/2 BSF
311-185	9/16 BSF
311-370	5/8 BSF
311-380	5/8 BSF (LH Thd.)



Castellated Nuts

311-245	1/4 BSF
311-195	NA 3/8 BSF
311-205	NA 7/16 BSF
311-320	1/2 BSF



Self-locking Nuts

(Nylac)

311-215	5/16 BSF
311-235	3/8 BSF
311-330	1/2 BSF
310-880	7/16 BSF (H.T.)
309-010	9/16 BSF (H.T.)



Self-locking Nuts

(all metal)

311-225	1/4 BSF
311-150	5/16 BSF

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