

Steering Column Drop Bracket Fitting Instructions

Part Number: GAC8426X
Description: Steering column drop bracket
Applications: Classic Mini - All non air bag models
Additional Parts: 51K4006 (x1) Replacement shear bolt 21H295 (x1) Replacement cone nut

Fitting instructions

Please ensure you have read all of the instructions before you start to fit your steering column lowering bracket!

1. Pull back the floor carpet at the front of the car.
2. Locate the four nuts that attach the steering rack clamps to the floor, taking care not to select the front sub frame mounts. Loosen these nuts slightly allowing the steering rack to rotate as you adjust the column angle. **Do not turn the steering wheel while these nuts are loose - this may dislocate the steering rack from its mountings.**



3. Locate the column clamp further up the steering column. This usually has a shear bolt fitted which must be removed first and a replacement bolt fitted. The easiest way to remove the shear bolt is to slowly tap it with a centre punch in an anticlockwise direction. **Please note: The shear bolt shown in the picture has not been 'sheared' for illustration purposes.**



4. Remove the U clamp on the steering column from the bracket under the parcel shelf crash rail. The steering column should now freely drop down.
5. Install the drop bracket into the bracket under the parcel shelf crash rail, leaving the nut loose. Then refit the column U clamp into the drop bracket using the chrome bolt provided.



6. Position the steering column as required and tighten the nuts & bolts on the drop bracket. Check the steering column position and adjust as necessary. Once the final position is established re-tighten the four nuts retaining the steering rack clamps to the floor checking the rack has not moved side to side.
7. Double check all the nuts & bolts are tight and replace the carpet.